

June 17, 2024



VAR-District 8 Bridge Inspections

(2024)

PROJECT NO. 105475

SUBMITTED TO:
ODOT District 8



SUBMITTED BY:
MICHAEL BAKER INTERNATIONAL, INC.

Michael Baker
INTERNATIONAL

INTRODUCTION:

LOCATION MAP:

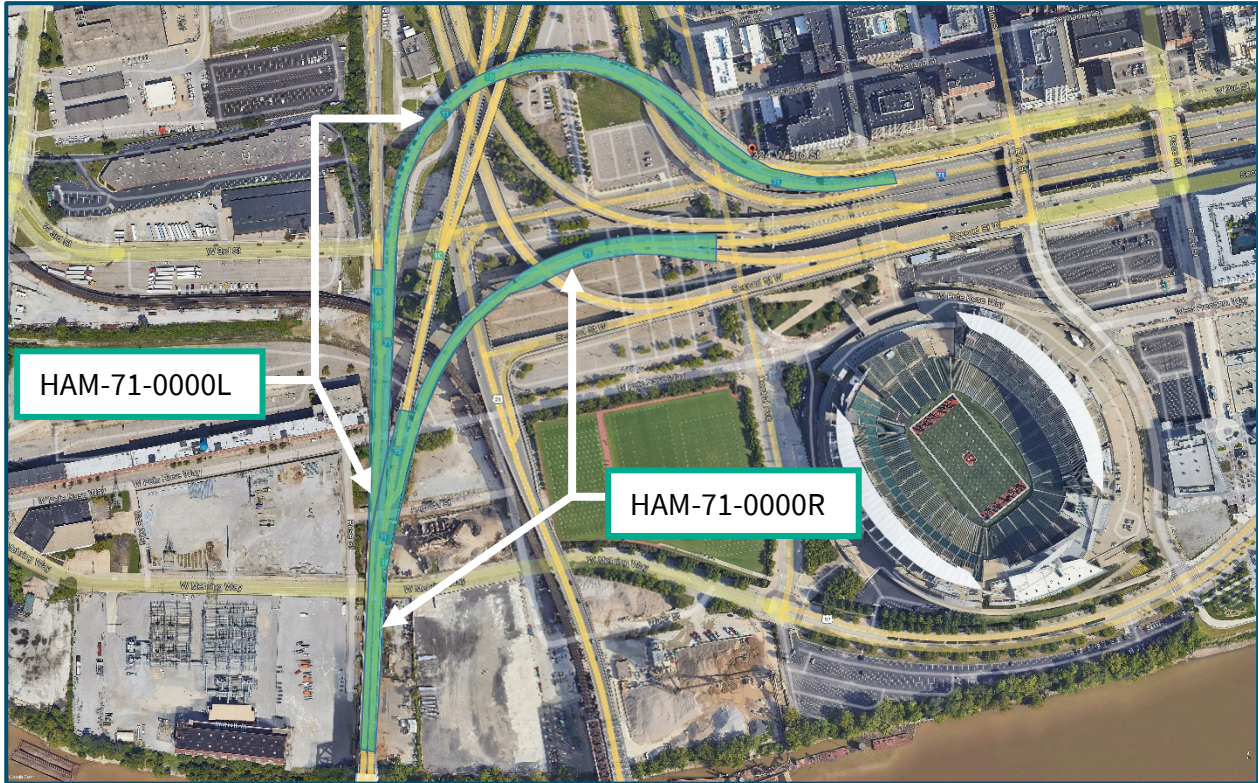


Figure 1 - I-75 SB over I-71 NB, Mehring Way, CSX Railroad, West Third Street, Pete Rose Way, & US 50/I-71 Ramps, and I-71 NB over Mehring Way, US 42, West Third Street, & US 50/I71 Ramps, Cincinnati, Ohio Location Map.

INSPECTION DETAILS:

Bridge No.: HAM-71-0000L --- SFN 3105946
HAM-71-0000R --- SFN 3105970

Features Intersected: I-71 Northbound, CSX Railroad, Pete Rose Way, Augusta Street, Mehring Way, and local parking lots

Locations to Inspect: HAM-71-0000L (From River Pier to Wall Pier): Routine Element Level Inspection of 16 steel box girder pier caps (River Pier, Original Piers 1-11, 12A, 13A, 29B, and Fort Washington Way Pier 2)
HAM-71-0000R (From River Pier to Pier 5): Routine Element Level Inspection

Number of Caps to Inspect: 16

Number of Inspection Days: Estimated 7 days & 3 nights

Inspection Dates: August 19 - September 11, 2024

Inspection Hours: 7:00 AM to 5:00 PM (Day),
11:00 PM to 5:00 AM (Night)

Inspection Equipment: 41' Bucket Truck, 45' Manlifts, 80' Manlift, 120' Manlift, Ladders

BRIDGE INFORMATION:

The HAM-71-0000L/R bridges are approach bridges to the Brent Spence Bridge. This bridge is a riveted and bolted double-deck cantilevered through truss with continuous steel stringers on the north (Ohio) and south (Kentucky) approach spans. The main span and anchor spans of the truss are 830'-6" and 453'-0" in length, respectively. The bridge carries seven lanes of vehicular traffic on Interstate Routes 71 and 75 over the Ohio River between Covington, Kentucky and Cincinnati, Ohio. The lower deck carries four northbound while the upper deck carries four southbound lanes.

HAM-71-0000L

The upper level of the north approach spans to the Brent Spence Bridge on the Ohio side of the river has fourteen fracture critical box girder pier caps with seven rolled steel stringers that frame directly into them. They carry the southbound lanes of IR 71/75 over the lower level of the Ohio approach, as well as, local roads and parking lots on the ground. The caps on the river pier and Piers 1 through 7 are riveted, built-up steel box beams simply supported on reinforced concrete columns. The caps on Piers 8 through 11, 12A, and 13A are riveted, built-up steel box beams with cantilevered ends that extend beyond the concrete pier columns.

At Pier 19A the structure diverges and HAM-75-0022L begins while HAM-71-0000L continues to the lanes of Fort Washington Way extending over other interchange ramps and local roads. From Pier 19A to Fort Washington Way, the number of girders varies between five and ten and the deck width varies to accommodate two uniform lanes and a converging lane. In 1999, the structure between Pier 28B and Fort Washington Way was rebuilt to coordinate with rehabilitation of the Fort Washington Interchange. Pier 29B supports a steel I-girder cap and Pier 2 supports a steel box pier cap. Both pier caps are cantilevered at each end. The forward end of HAM-71-0000L is supported on a reinforced concrete wall pier. All other substructure units are reinforced concrete cap-and-column bents or concrete columns that support steel pier caps.

HAM-71-0000R

The lower level of the north approach spans to the Brent Spence Bridge on the Ohio side of the river carries the northbound lanes of IR71/75 over US 42, an interchange ramp, local roads, a railroad, and parking lots on the ground. The bridge consists of a reinforced concrete deck on a varying number of adjacent welded steel plate girders. At Pier 15C the structure diverges and HAM-75-00022R begins while HAM-71-0000R continues to the lanes of Fort Washington Way. From Pier 15C to Fort Washington Way, the number of girders varies between five and nine and the deck width varies to accommodate two uniform lanes and a diverging lane. In 1999 the structure between Pier 20D and Fort Washington Way was rebuilt to coordinate with rehabilitation of the Fort Washington Way interchange. The superstructure girders are supported on reinforced concrete cap-and-column pier bents or hammerhead piers.

INSPECTION METHOD AND PLAN:

Michael Baker International’s engineers, subcontracted by Transystems, will perform routine element level inspections on the Ohio portion of the Brent Spence Bridges HAM-71-0000L/R. The inspection teams will perform routine inspections of Bridges HAM-71-0000L and HAM-71-0000R as defined by the Scope of Services. Measurements and observations will be recorded to determine the physical and functional condition of the bridges, to identify any changes from previously recorded conditions, and to ensure that the structures continue to satisfy present service conditions.

FIELD COORDINATION:

The following personnel are anticipated to be involved with the coordination and/or field work associated with the inspection of these structures.

HAM-71-0000L & HAM-71-0000R Field Contacts

Michael Baker International:

Team Leader; Project Manager	Cory Larkin, PE, SE Cory.Larkin@mbakerintl.com	(513) 227-7486
Team Leader	Gus Cleary, EI Gustin.Cleary@mbakerintl.com	(330) 843-1113
Team Leader	Mike Baron, PE Michael.Baron@mbakerintl.com	(502) 403-6676
Team Leader	Shelby Wilson, PE Shelby.Wilson@mbakerintl.com	(740) 406-8194

PERMITTING AND COORDINATION:

The following entities will be involved in the permitting and coordination of all work associated with the inspection of these structures. Copies of permits from all entities will be kept on site at all times.

ODOT – A right of entry permit is necessary through ODOT District 8 and will be secured via the ODOT Right of Way E-Permitting System. The following ODOT personnel will be contacts:

Project Manager	Brandon Collett Brandon.Collett@dot.state.oh.us	(513) 933-6643
District Work Zone Traffic Manager	Scott Kraus Scott.Kraus@dot.state.oh.us	(513) 933-6519
Right-of-Way Use Permits	Chris Bass Chris.Bass@dot.state.oh.us	(513) 933-6577
Right-of- Permit Coordinator	Kimberly Giffin Kim.Giffin@dot.ohio.gov	(513) 933-6580

City of Cincinnati – A right of entry permit is required through the City of Cincinnati for local road lane closures. This permit will stipulate lane closure limitations and approve any proposed traffic control. Additional work performed on City owned property will be done so within ODOT easements (therefore no right-of-entry permit is required). Contacts are:

DOTE Permit and License Center (513) 352-3463
row.permits@cincinnati-oh.gov

Kentucky Transportation Cabinet – A right of entry permit is required through the Kentucky Transportation Cabinet. This permit will stipulate lane closure limitations and approve any proposed traffic control. Contacts are:

District 6 Permit Supervisor Linzy Brefeld (859) 341-2700
Linzy.Brefeld@ky.gov

CSX RAILROAD – Visual inspection of the southern end of Span 14 and the north face of Pier 13 will be performed, thus no right of entry permit is required through CSX Transportation, Inc. to access railroad right-of-way.

Approved right of entry permits from ODOT, City of Cincinnati, and Kentucky Transportation Cabinet will be kept on the job site throughout the inspection period.

TRAFFIC CONTROL:

Michael Baker International has contracted Intech Contracting, LLC. to provide the necessary traffic control for these inspections. They will be responsible for all signs and devices which shall be placed in accordance with the latest Ohio Manual for Uniform Traffic Control Devices.

The inspection crew plans to utilize a double left lane, nighttime closure of IR-71 NB in order to gain access to the west half of the steel superstructure of HAM-71-0000L from River Pier to Pier 13A. The closure duration for the double left lane inspection will be one night. A similar, double right lane nighttime closure will be used to access the east half of the steel superstructure of HAM-71-0000L from River Pier to Pier 11. The double right lane closure will also last one night.

An additional, local route closure will be used in order to access to the fracture critical steel box girder pier cap along West Third Street. The westbound left turn lane of West Third Street will be closed from Plum Street to Central Avenue to access the hatch of Pier 2.

A maintenance of traffic scheme for closure of one (east) lane of the combined ramps from SB I-75 and EB US 50 to Second Street will be necessary to access Pier 29B of the HAM-71-0000L Bridge. This will be coordinated with inspection of the HAM-75-0022R Bridge.

The anticipated traffic control schedule is as follows:

Date	Structure	Traffic Control
Night of 8/22/24	HAM-71-0000L (coordinate with HAM-75-0022R)	Single left lane closure of I-75 SB at exit to 2nd Street Ramp
Day of 8/21/24	HAM-71-0000L	Left turn lane closure on W. 3 rd Street
Night of 8/28/24	HAM-71-0000L	Double left lane closure of I-75 NB (lower level of north approach to Brent Spence Bridge)
Night of 8/29/24	HAM-71-0000L	Double right lane closure of I-75 NB (lower level of north approach to Brent Spence Bridge)

The remainder of the structures will be inspected from the ground using manlifts and bucket trucks and will not require roadway closures. Access to parking lots below the structures will be necessary for inspection operations. This access will occur at convenient times (no downtown events) and upon prior notification to parking lot management:

Lot 1: BHDP Parking (North side of West Third St. at Central Ave.)
 J&F Garage
 O: 513-921-5879

Lot 2: Riverfront Parking (Lot A – South Side of West Third St. at Central Ave.)

O: 513-946-8100
riverfront@parking.com

Lot 3: Premium Parking (Lot #P8670 between Pete Rose Way and West Third St.)
844-236-2011

Lot 4: ODOT (South of W. Mehring Way adjacent to river)
Lucas Braun
513.933.6598

Lot 5: John St. Parking Lots (North of West Third St. just east of I-75 SB)
Park Place
513-381-2179

FOLLOW-UP PROCEDURES:

Critical inspection findings will be reported to the District within 24 hours and details/ photographs will be provided via email. These along with other findings will be documented in the final inspection report.

APPENDIX A

RIGHT OF ENTRY PERMITS & MAINTENANCE OF TRAFFIC DRAWINGS

Permitting Note:

ODOT, City of Cincinnati, and KYTC permits will be applied for no more than 30 days from the date of inspection, using the attached MOT plan sheets.

LOCATION 1 – September of 2024

Location 1A

I-71/75 NB (lower level Brent Spence)

39.095170°, -84.522188°

Night time closure – double left lane I-71/75 northbound

Night time closure – double right lane I-71/75 northbound

Location 1B

I-75 SB Second St. Ramp

Night time closure – left lane of ramp to Second St.

Location 1C

West 3rd St.

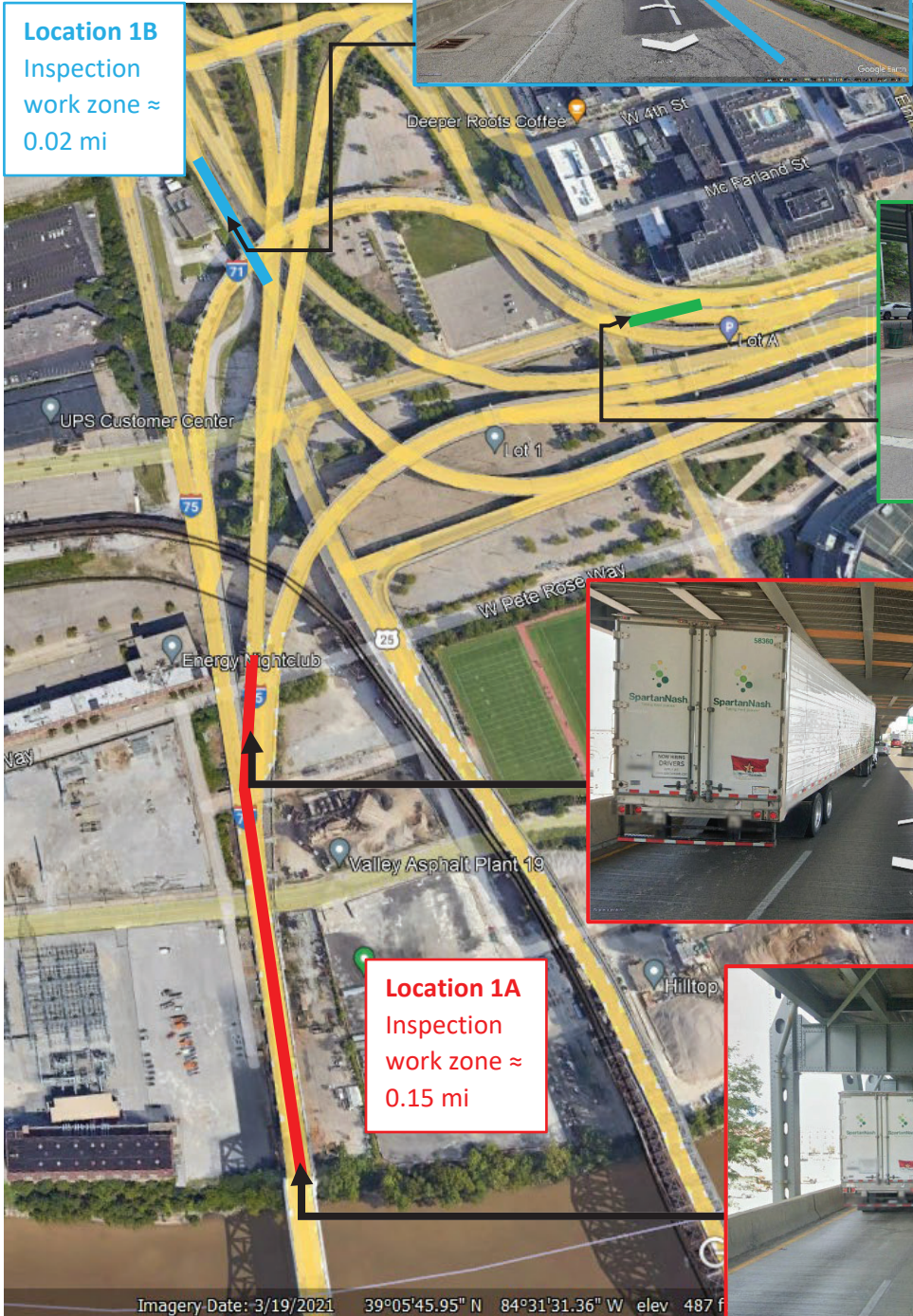
Day time closure – closure of left turn lane

Location 1B

Inspection work zone ≈ 0.02 mi

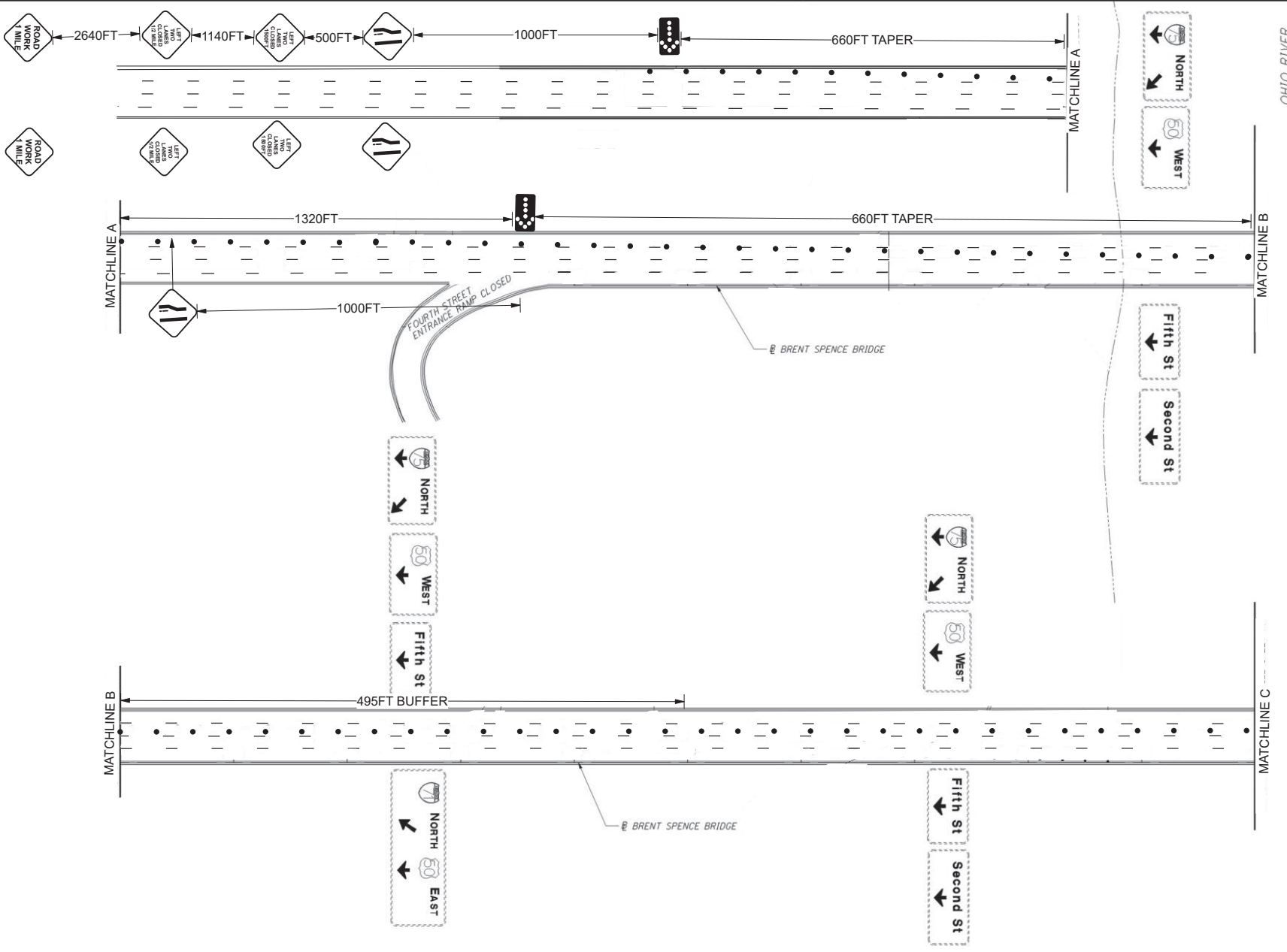
Location 1C


Inspection work zone ≈ 0.02 mi




Location 1A
Inspection work zone ≈ 0.15 mi

Imagery Date: 3/19/2021 39°05'45.95" N 84°31'31.36" W elev 487 f

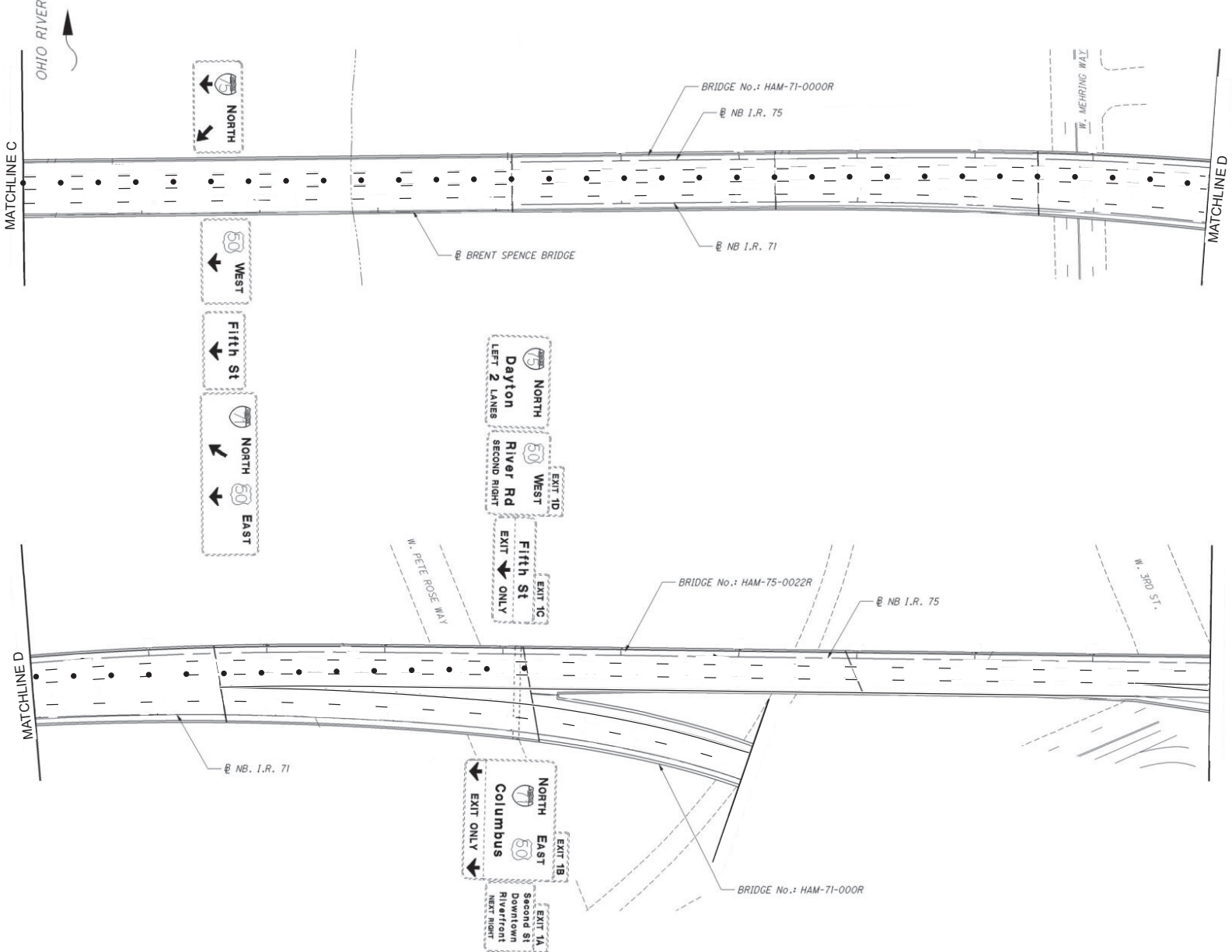






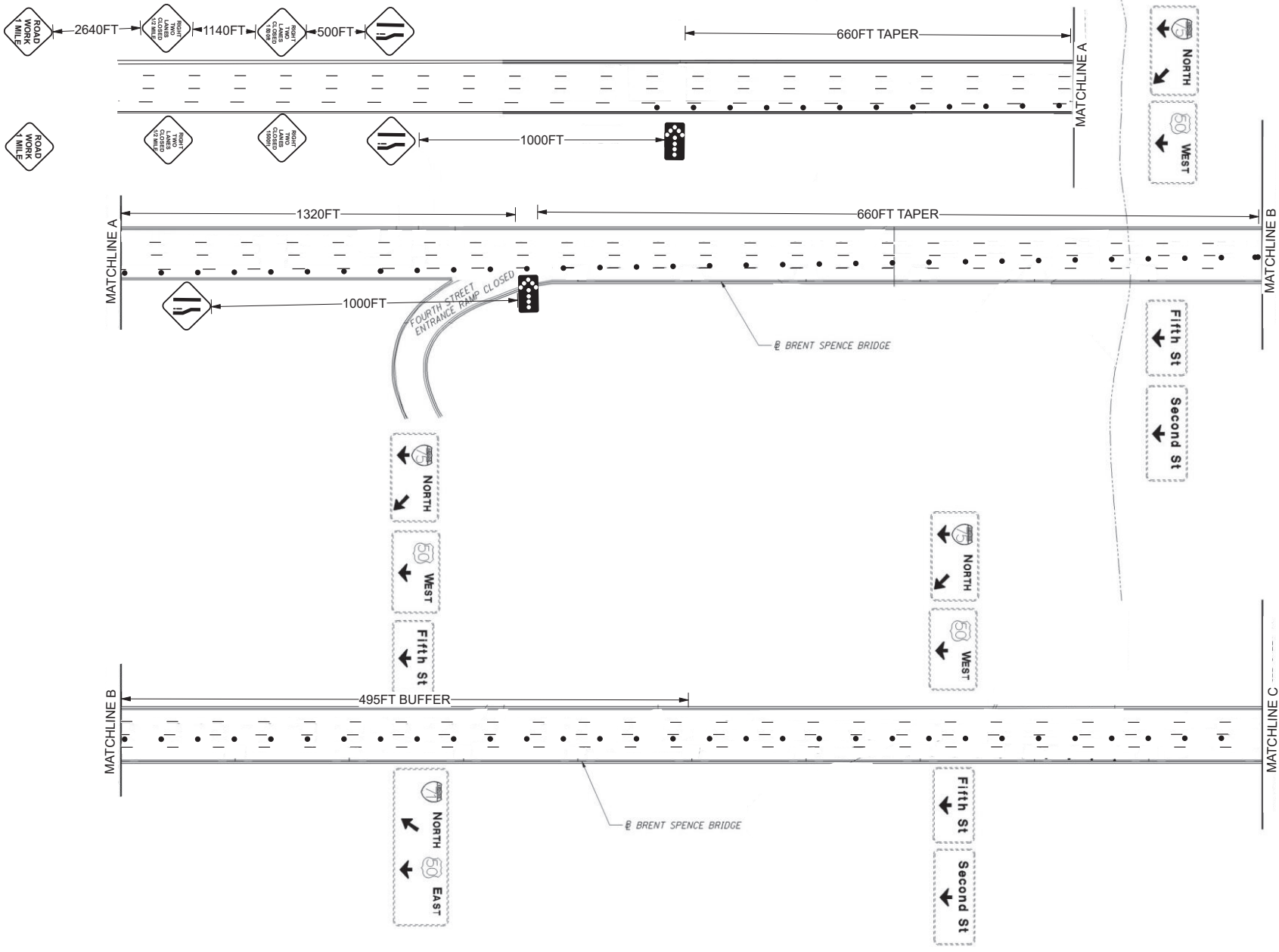
Date: 6/20/2023 Author: JUSTIN BERGER Project: NB 175 Left Lane Closure
 All signs and traffic control devices shall be placed in accordance with the latest version of the O MUTCD





Date: 6/20/2023 Author: JUSTIN BERGER Project: NB 175 Left Lane Closure
 Comments: All signs and traffic control devices shall be placed in accordance with the latest version of the O MUTCD

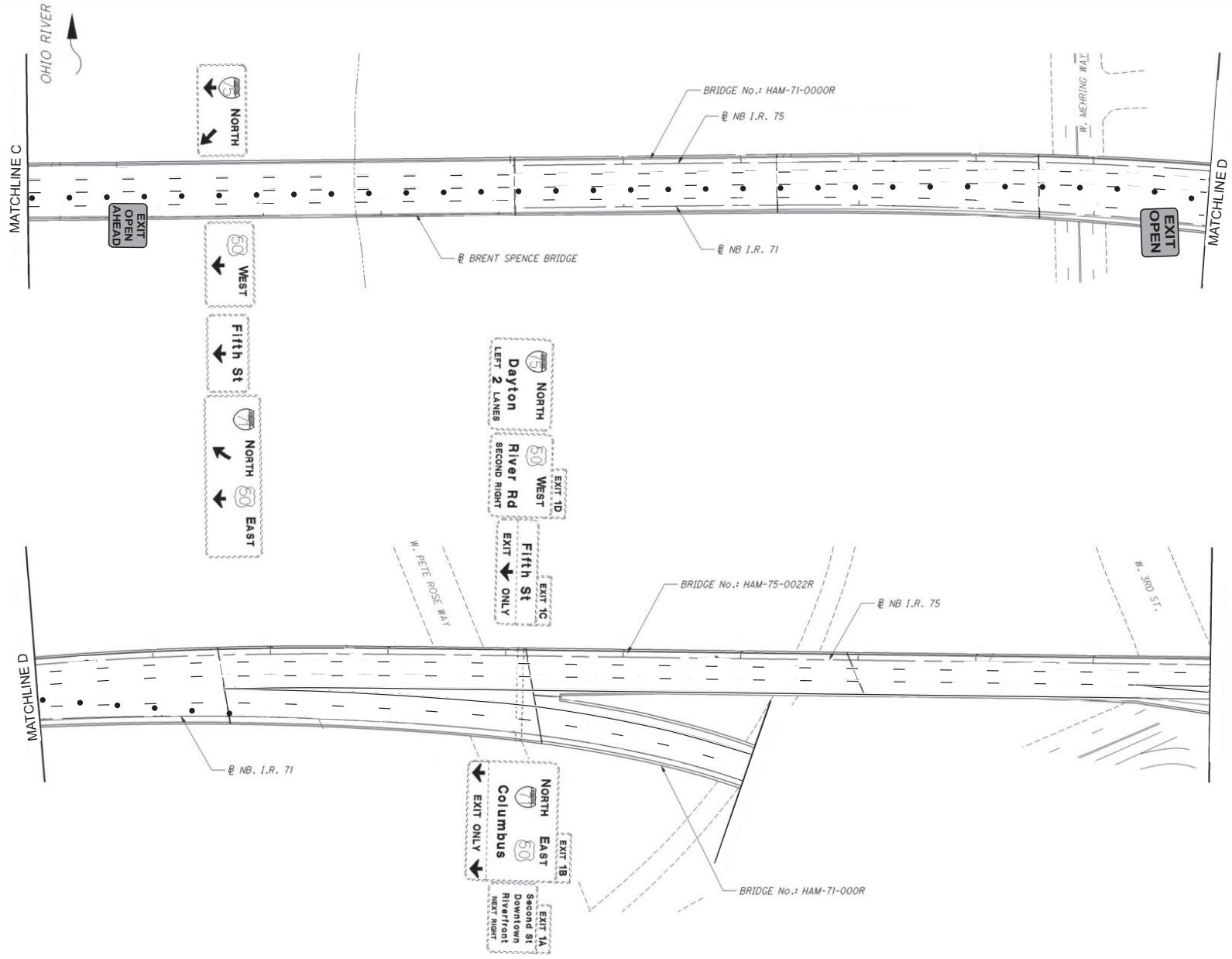




Author: JUSTIN BERGER Project: NB 175 Right Lane Closure
Date: 6/21/2023
 All sign and traffic control devices shall be placed in accordance with the latest version of the OMUTCD

ASA SAFETY

1
2



Date: 6/21/2023 **Author:** JUSTIN BERGER **Project:** NB 175 Right Lane Closure
Comments:
All sign and traffic control devices shall be placed in accordance with the latest version of the OMTCD



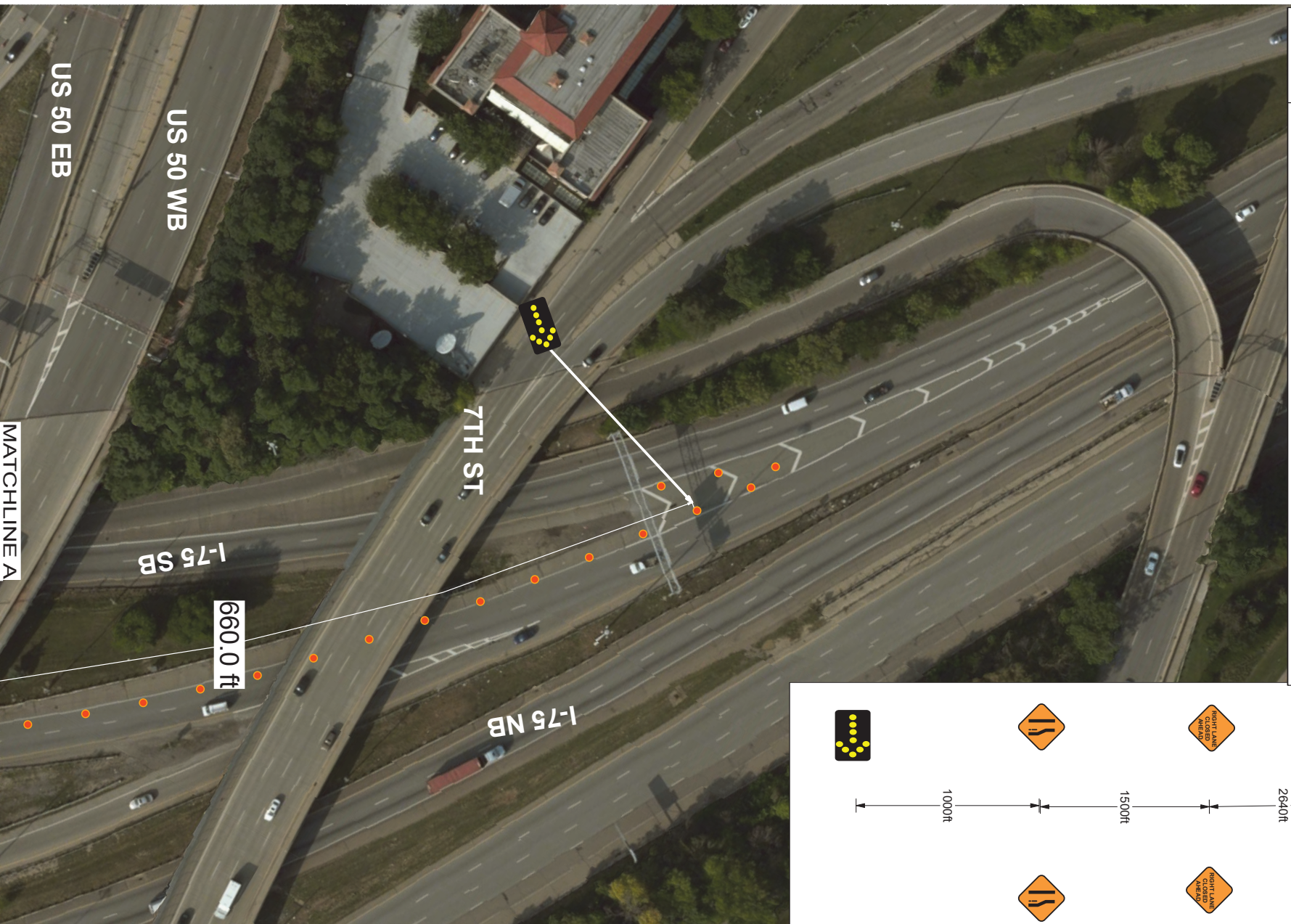
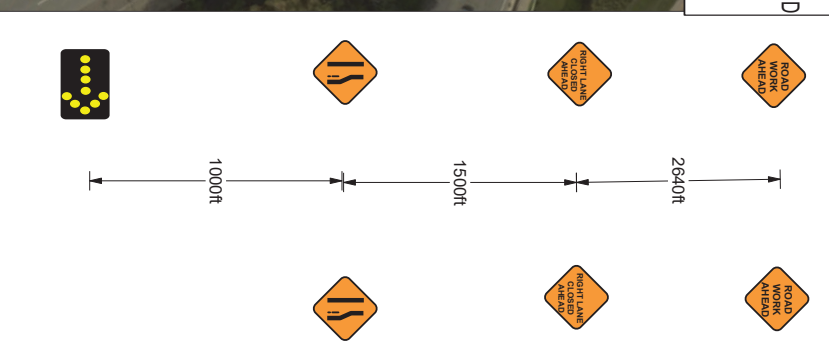


Date: 6/26/2023 Author: Justin Berger Project: SB 171 to 2ND ST. Closure

Comments:

All sign and traffic control devices shall be placed in accordance with the latest version of the OMUTCD

ADVANCED WARNING SIGN DETAIL



660.0 ft

1-75 SB

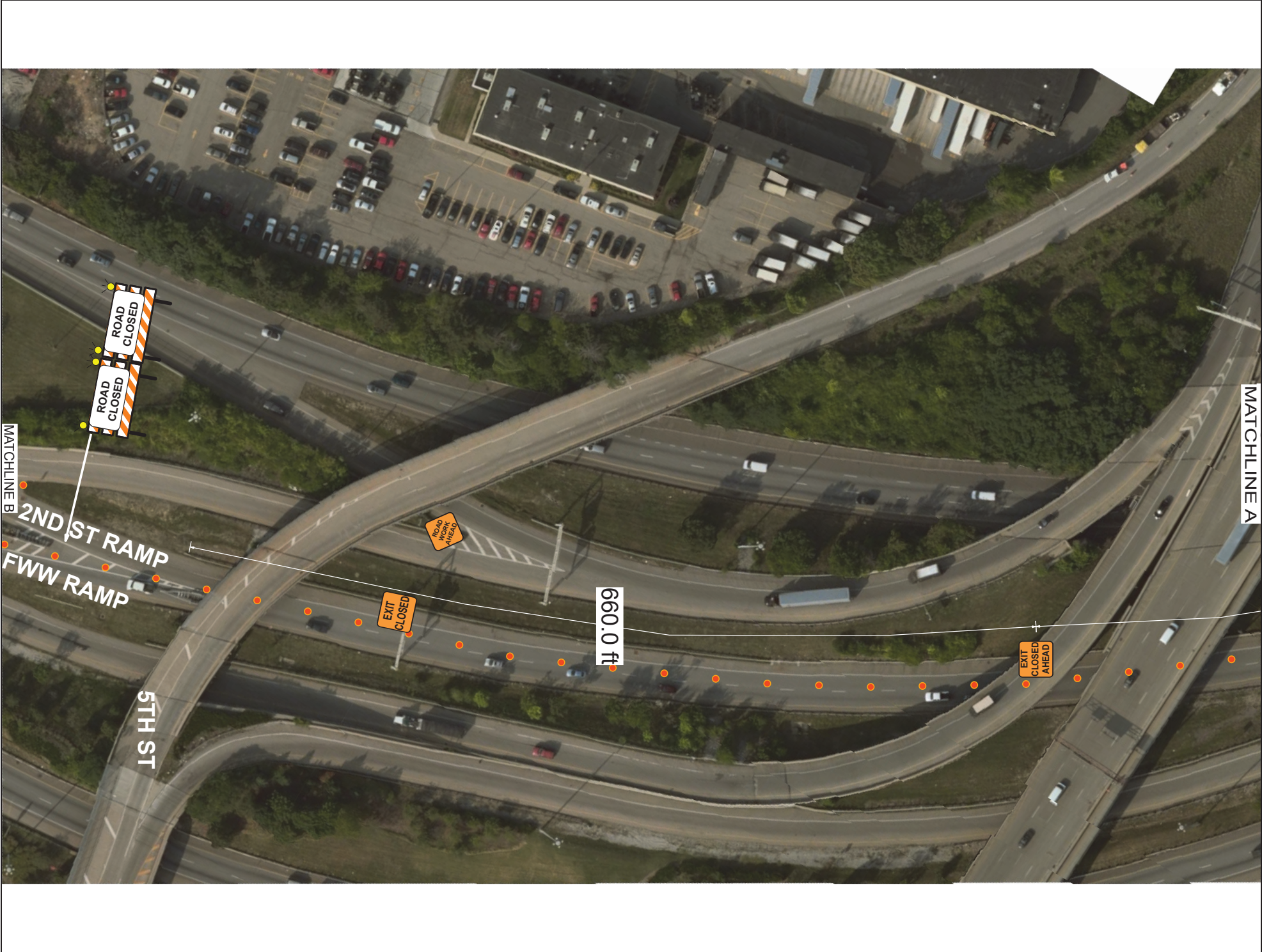
1-75 NB

7TH ST

US 50 WB

US 50 EB

MATCHLINE A



MATCHLINE B

2ND ST RAMP
FWW RAMP

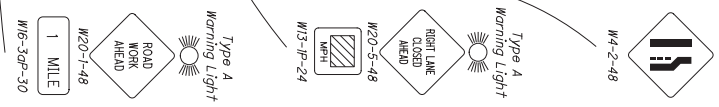
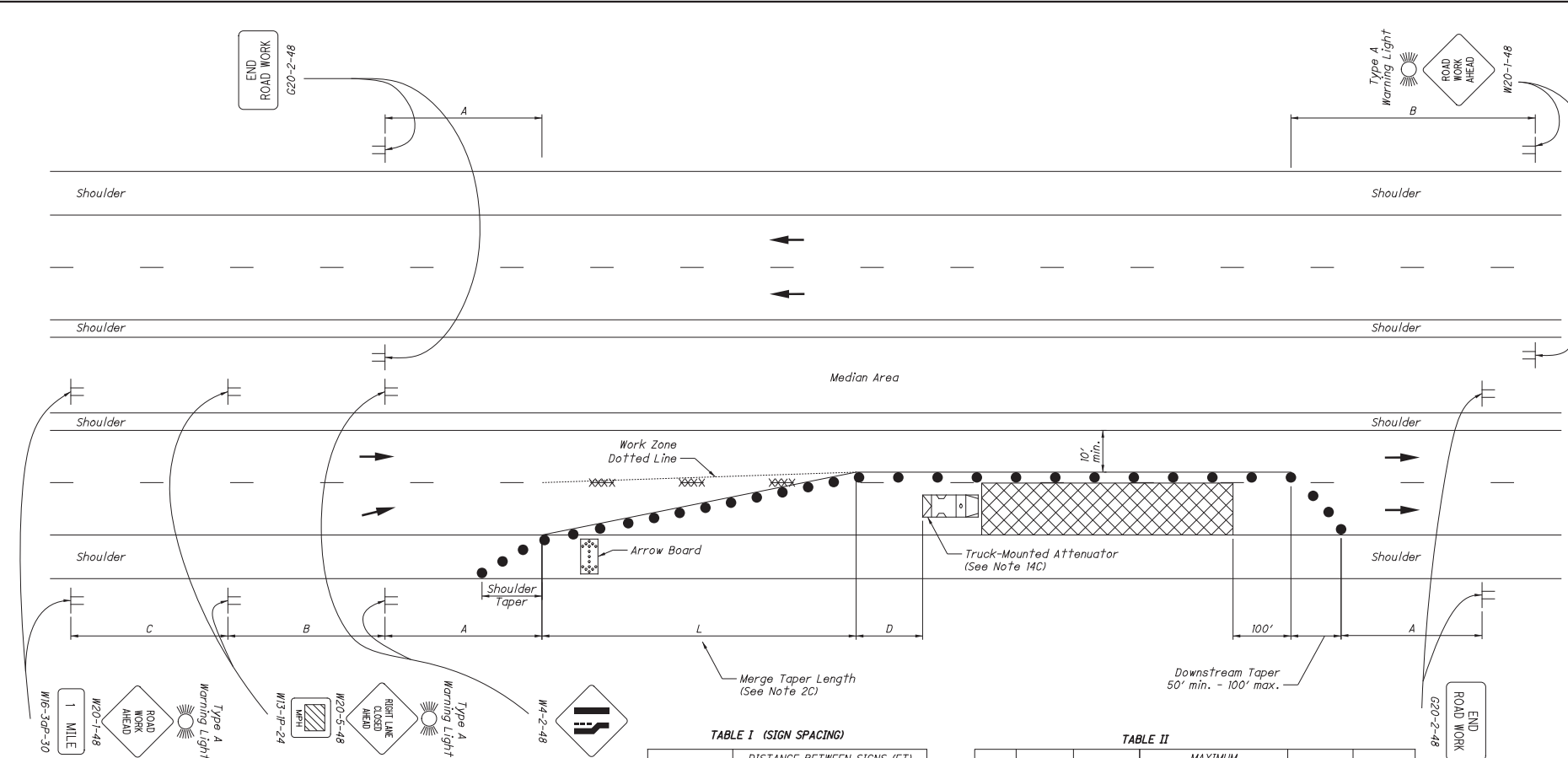
5TH ST

660.0 ft

MATCHLINE A



MATCHLINE B



LEGEND

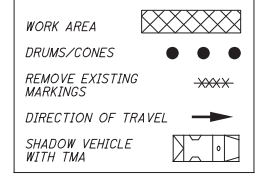
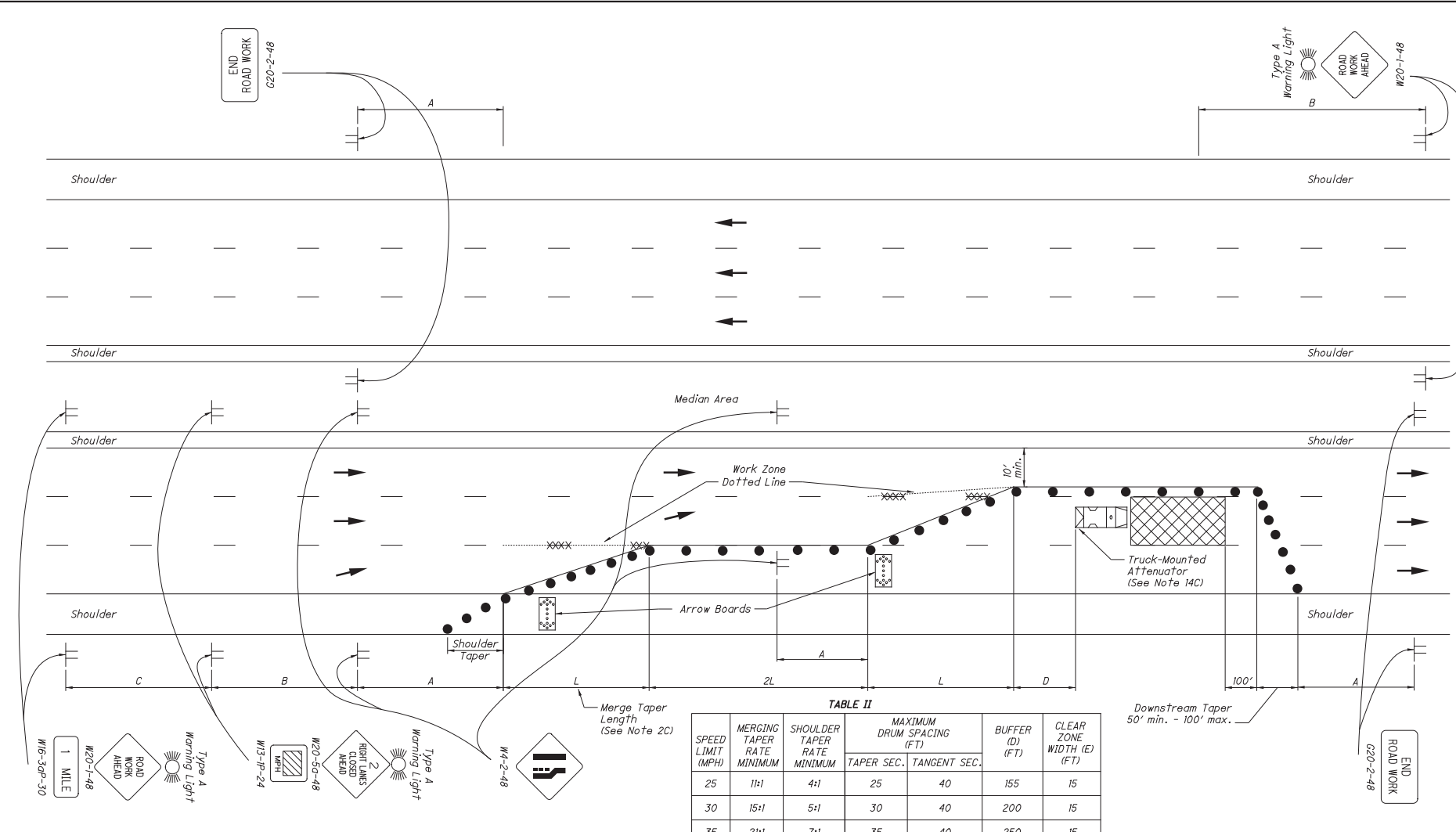


TABLE I (SIGN SPACING)

ROAD TYPE	DISTANCE BETWEEN SIGNS (FT)		
	A	B	C
MAJOR CONVENTIONAL	500	500	500
FREEWAY & EXPRESSWAY	1000	1500	2640

TABLE II

SPEED LIMIT (MPH)	MERGING TAPER RATE MINIMUM	SHOULDER TAPER RATE MINIMUM	MAXIMUM DRUM SPACING (FT)		BUFFER (D) (FT)	CLEAR ZONE WIDTH (E) (FT)
			TAPER SEC.	TANGENT SEC.		
25	11:1	4:1	25	40	155	15
30	15:1	5:1	30	40	200	15
35	21:1	7:1	35	40	250	15
40	27:1	9:1	40	80	305	15
45	45:1	15:1	45	80	360	19
50	50:1	17:1	50	80	425	19
55	55:1	19:1	55	80	495	23
60	60:1	20:1	60	120	570	30
65	65:1	22:1	65	120	645	30
70	70:1	24:1	70	120	730	30



LEGEND

- WORK AREA
- DRUMS/CONES
- REMOVE EXISTING MARKINGS
- DIRECTION OF TRAVEL
- SHADOW VEHICLE WITH TMA

TABLE I (SIGN SPACING)

ROAD TYPE	DISTANCE BETWEEN SIGNS (FT)		
	A	B	C
MAJOR CONVENTIONAL	500	500	500
FREEWAY & EXPRESSWAY	1000	1500	2640

TABLE II

SPEED LIMIT (MPH)	MERGING TAPER RATE MINIMUM	SHOULDER TAPER RATE MINIMUM	MAXIMUM DRUM SPACING (FT)		BUFFER (D) (FT)	CLEAR ZONE WIDTH (E) (FT)
			TAPER SEC.	TANGENT SEC.		
25	11:1	4:1	25	40	155	15
30	15:1	5:1	30	40	200	15
35	21:1	7:1	35	40	250	15
40	27:1	9:1	40	80	305	15
45	45:1	15:1	45	80	360	19
50	50:1	17:1	50	80	425	19
55	55:1	19:1	55	80	495	23
60	60:1	20:1	60	120	570	30
65	65:1	22:1	65	120	645	30
70	70:1	24:1	70	120	730	30

NOTES:

DESIGN SPEED

1. The design speed used for taper rates should typically be the permanent legal speed. However, on construction projects for which the speed limit is reduced, the reduced speed may be used in determining the taper rate when the taper is not the first active construction area within the project.

TAPERS

- 2A. The minimum acceptable length for the merge taper shall be determined by multiplying the width of offset by the merge taper rate. The merge taper rate is provided in Table II.
- 2B. The minimum acceptable length for the shoulder taper shall be determined by multiplying the width of the shoulder by the shoulder taper rate. The shoulder taper rate is provided in Table II.
- 2C. The tangent section between the two merge tapers should be two times the longer of the two merge tapers.

SIGN SPACING

- 3A. The work zone sign spacings shown in Table I are minimums. Maximum spacing should not be greater than 1.5 times the distances shown in Table I.
- 3B. Sign spacing should be adjusted to avoid conflict with existing signs. Minimum spacing to existing signs shall be 200' for speeds of 45 mph or less and a minimum of 400' for speeds 50 mph or greater.

ADJUSTMENTS FOR SIGHT DISTANCE

4. The location of the merging taper and the advance warning signs should be adjusted to provide for adequate sight distance for the existing vertical and horizontal roadway alignment.

BASIC SIGNING

- 5A. ROAD WORK AHEAD (W20-1) signs shall be provided on entrance ramps or roadways entering the work limits.
- 5B. END ROAD WORK (G20-2) signs are only required for lane closures of more than 1 day. It is intended that these signs be placed on the mainline, on all exit ramps, and on roadways exiting the work limits.
- 5C. Overlapping of signing for adjacent projects should be avoided where the messages could be confusing. Any W20-1 or G20-2 signs which falls within the limits of another traffic control zone shall be omitted or covered during the period when both projects are active.

SIGNING DETAILS

- 6A. The Advisory Speed (W13-IP) plaque shall be used when specified in the plan.
- 6B. When the approach speed limit is 40 mph or less, 36" warning signs may be used.
- 6C. The distance plaque W16-3aP (or W16-2aP if the distance shown is in feet) shall indicate the distance to the beginning of the merging taper. Distances less than 1 mile may be expressed in feet. The plaque may be omitted if Extra Advance Sign Groups are not used.
- 6D. Provide signing on the inactive side of the highway, as shown, when specified in the plans.
- 6E. Provide the appropriate word or symbol legend necessary on Lane Reduction (W4-2, W20-5, W20-5a) signs to correctly identify which lane is to be closed.

EXTRA ADVANCE WARNING SIGNING

7. Extra Advance Warning Sign Groups consisting of ROAD WORK AHEAD (W20-1), LANE CLOSED AHEAD (W20-5), LANES CLOSED AHEAD (W20-5a), and WATCH FOR STOPPED TRAFFIC (W3-H4b) signs plus Distance plaques may be specified in the plans or may be required to be erected, as determined by the Engineer (See Standard Construction Drawing (SCD) MT-95.50).

PAVEMENT MARKINGS / RPMs

- 8A. If the construction operation requires a lane closure for more than 1 day, the existing conflicting reflectors shall be removed from the raised pavement markers (RPMs).
- 8B. Additionally, if a lane closure of greater than 3 days is required, the following shall be performed:
 - a) The appropriate color work zone edge lines shall be applied along the taper and tangent sections.
 - b) The existing conflicting pavement markings shall be removed or covered per CMS 614.11G.
 - c) Work zone dotted lines, 3' in length separated by 9' gaps, shall be provided to identify the merge.
- 8C. Work zone pavement markings which would conflict with final traffic lanes shall be removable Tape (CMS 740.06, Type I) unless the area will be resurfaced prior to project completion.
- 8D. After completion of the work, pavement markings other than CMS 740.06, Type I shall be removed in accordance with CMS 614.11I. The original markings and raised pavement marker reflectors shall be restored at no additional cost unless separately itemized in the plans.

(RESERVED FOR FUTURE USE)

9A. (intentionally blank)

ARROW BOARD

10. The arrow board shall be chosen from the ODOT approved list and follow the guidelines in Supplemental Specification 821.

FLASHING WARNING LIGHTS

11. Type A flashing warning lights shown on the ROAD WORK AHEAD (W20-1) signs, on the LANE CLOSED AHEAD (W20-5), and on the LANES CLOSED AHEAD (W20-5a) signs are required whenever a night lane closure is necessary.

INTERSECTION / DRIVEWAY ACCESS

- 12. Within the length of the closure, provision shall be made to control traffic entering from intersecting streets and major drives as necessary to prevent wrong-way movements and to keep vehicles off of new pavement not ready for traffic. The Contractor shall:
 - a) Place across the closed lane, either 3 drums (cones) or barricades, and/or
 - b) Provide an additional flagger at every public street intersection and major driveway.

Drums (cones) placed across the closed lane shall be located 25' beyond the projected pavement edges of the driveway or cross highway, as shown in SCD MT-97.11. For barricades, see SCD MT-101.60.

Existing STOP signs shall be relocated as necessary to assure proper location for the traffic conditions.

The method of control shall be subject to the approval of the Engineer.

DRUMS / CONES

- 13A. The maximum drum spacing along tapers and along tangent sections shall be as shown in Table II. A minimum of 5 drums shall be used to close the upstream shoulder. The downstream taper drum spacing shall be approximately 20'.
- 13B. Cones may be substituted for drums as follows:
 - a) Use of cones is permissible for either daytime operation or for nighttime operation, but shall not be used continuously, day and night. Upon completion of work within the work period, the cones shall be removed. They may again be placed on the highway in order to resume work in the following such work period.
 - b) Cones used for daytime traffic control shall have a minimum height of 28".
 - c) Cones used for nighttime traffic control shall have a minimum height of 42".
 - d) Use of cones at night shall be prohibited along tapers.
 - e) Cone spacing at night shall be at a maximum of 40".
 - f) Where cones are substituted for drums along tangents, intermixing of channelizing devices within the same run will not be permitted. Either cones shall be used for the entire length of the tangent section, or drums shall be used for the entire length.
- 13C. Provisions shall be made to stabilize the cones and drums to prevent them from blowing over.

13D. All drums and cones should have a minimum offset from the edge of the traveled lanes of 1.5 feet.

SHADOW VEHICLE

- 14A. The shadow vehicle shall be in place and unoccupied whenever workers are in the work area. This vehicle shall be removed from the pavement whenever workers are not in the work area.
- 14B. The shadow vehicle shall be equipped with a high-intensity yellow rotating, flashing, oscillating, or strobe light(s).
- 14C. The shadow vehicle shall be equipped with a truck-mounted or trailer attenuator (TMA) in accordance with CMS 614.03.

BUFFER SPACE

15A. Where space constraints do not allow for the buffer space, a shorter length may be used.

THIS DRAWING REPLACES MT-95.30 DATED 04-19-2019.
SCD NUMBER
MT-95.30

CLOSING RIGHT OR LEFT LANE OF A MULTI-LANE DIVIDED HIGHWAY WITH DRUMS

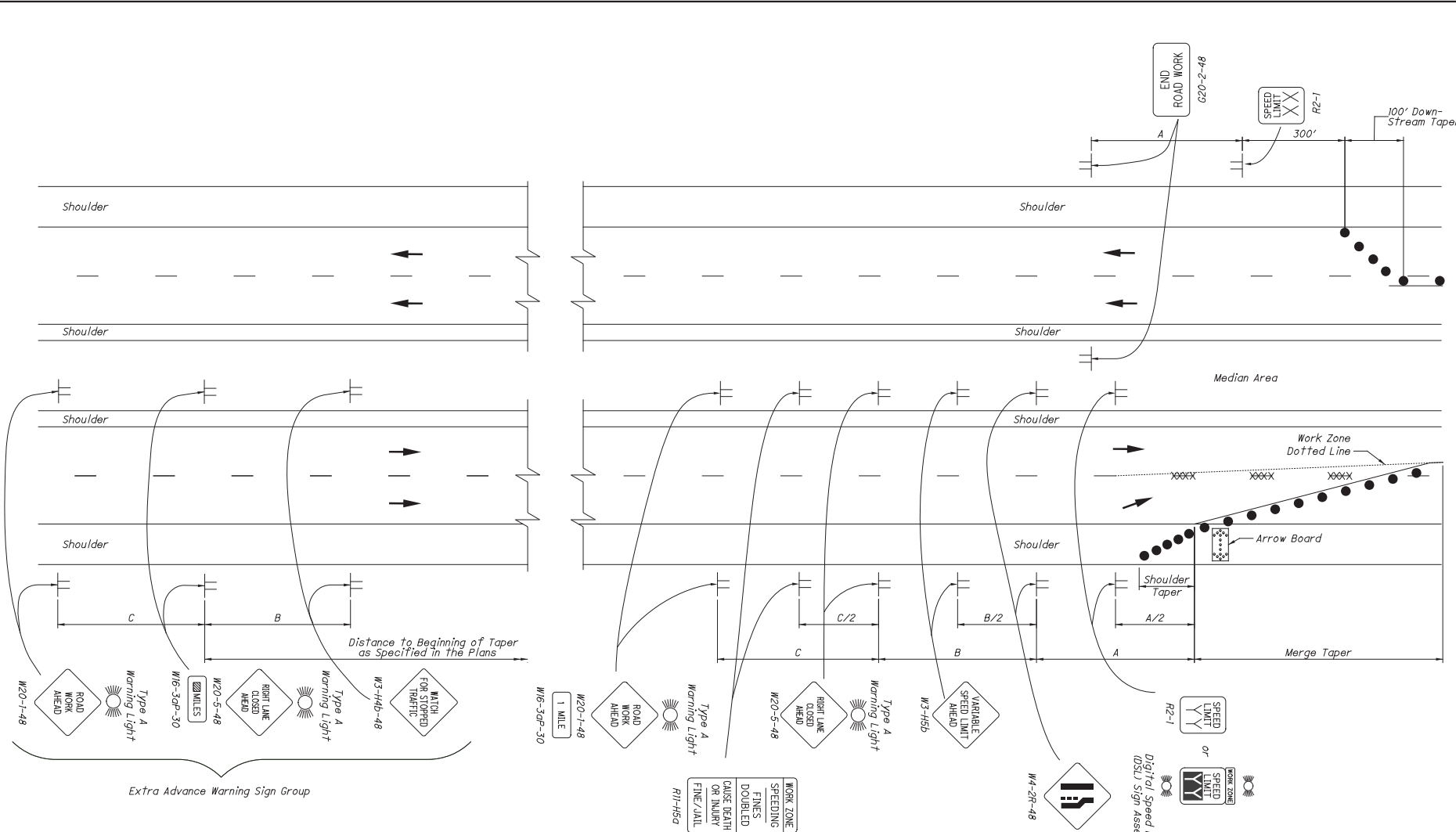
OFFICE OF ROADWAY ENGINEERING

STATE OF OHIO DEPARTMENT OF TRANSPORTATION ADMINISTRATOR
STANDARD CONSTRUCTION DRAWING

STANDARD ENGINEER
Soisson

REVISION DATE
07-19-2019

David L. Holstein



Distance to Beginning of Taper as Specified in the Plans

Extra Advance Warning Sign Group

LEGEND

DRUMS	● ● ●
REMOVE EXISTING MARKINGS	XXX
DIRECTION OF TRAVEL	➔
ORIGINAL POSTED SPEED LIMIT (MPH)	XX
APPROVED WORK ZONE SPEED LIMIT (MPH)	YY

TABLE 1 (SIGN SPACING)

ROAD TYPE	DISTANCE BETWEEN SIGNS (FT)		
	A	B	C
MAJOR CONVENTIONAL	500	500	500
FREEWAY & EXPRESSWAY	1000	1500	2640

NOTES:

INTENDED USE

1. This Standard Construction Drawing (SCD) is intended for use as a supplement to SCDs MT-95.30, MT-95.31, MT-95.32, MT-95.40, and MT-95.41. It is not intended to be used as a stand-alone drawing.

GENERAL SIGNING

- 2A. Maximum spacing between adjacent signs in a series should not be greater than 1.5 times the distances specified in Table 1.
- 2B. END ROAD WORK (G20-2) signs are only required for lane closures of more than one day. It is intended that these signs be placed on the mainline, on all exit ramps, and on roadways exiting the work limits.
- 2C. Overlapping of signing for adjacent projects should be avoided where the messages could be confusing. Any W20-1 or G20-2 sign which falls within the limits of another traffic control zone shall be omitted or covered during the period when both projects are active.
- 2D. Median signing shall not apply to undivided highways.
- 2E. Provide the appropriate word or symbol legend necessary on Lane Reduction (W4-2, W20-5) signs to correctly identify which lane is to be closed.
- 2F. Signing for speed reduction and/or for increased penalties shall be provided when called for in the plans.

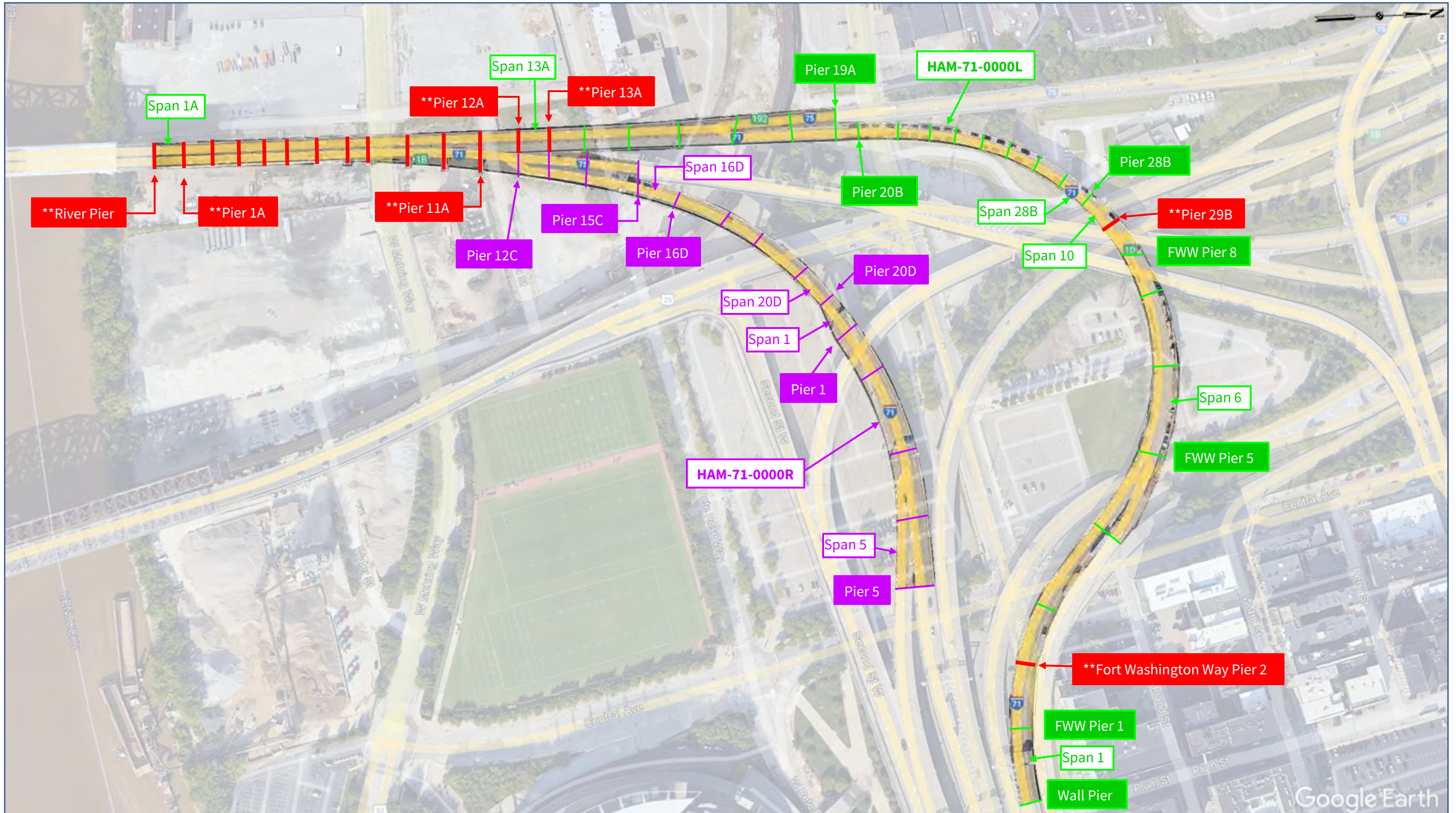
EXTRA ADVANCE WARNING SIGNS

- 3A. Extra Advance Warning Sign Groups consisting of ROAD WORK AHEAD (W20-1), LANE CLOSED AHEAD (W20-5) and WATCH FOR STOPPED TRAFFIC (W3-H4b) signs plus distance plaques may be specified in the plans or may be required to be erected, as determined by the Engineer.
- 3B. Installation of Extra Advance Warning Sign Groups shall not serve as a substitute for the standard advance signing group, beginning with the W20-1 sign, typically located at approximately 1 mile in advance of the beginning of the work area or the merge or shift taper.
- 3C. If a series of several Extra Advance Warning Sign Groups is provided in advance of the same work area or roadway restriction, the ROAD WORK AHEAD (W20-1) sign may be omitted from all but the first of the Extra Advance Warning Sign Groups in the series.

2	MT-95.50	SCD NUMBER	THIS DRAWING REPLACES MT-95.50 DATED 10-16-2015.	STANDARD ROADWAY CONSTRUCTION DRAWING SUPPLEMENTAL ADVANCED SIGNS USED WITH LANE CLOSURES	OFFICE OF ROADWAY ENGINEERING	STATE ENGINEER Soisson	STATE OF OHIO DEPARTMENT OF TRANSPORTATION ADMINISTRATOR David L. Holstein	REVISION DATE 07-21-2017
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APPENDIX B

STRUCTURE LOCATION/IDENTIFICATION MAPS FATIGUE PRONE DETAILS* EXISTING PLANS



HAM-71-0000L/R

Overall location map and nomenclature

**Fracture critical (NSTM) members are shown in red

Not to scale

River Pier Cap

*Images and descriptions taken from 2021 Pre-Inspection Report

Fatigue-Prone Detail 3

Tack welds less than 2" on the web plate.
 Category: C

Location:

- One tack weld between the north web and each side of every transverse stiffener angle (16 total)
- One cracked tack weld between the east edge of the Girder E seat angle and the north web; one tack weld between the east edge of the Girder G seat angle and the north web
- Fillet welds between ladder rungs and the north web near the east bearing.

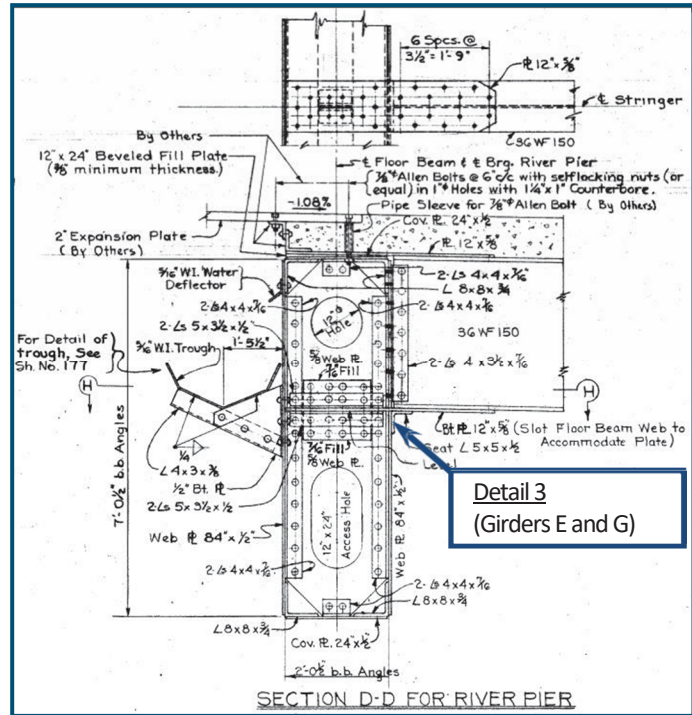


Figure 2 – Section through River Pier Cap

Fatigue-Prone Detail 4

Tack welds greater than, or equal to, 2" and less than, or equal to, 4" on the web plate.
 Category: D

Location: 3" fillet weld between an abandoned bracket and the exterior of the north web near the west bearing.

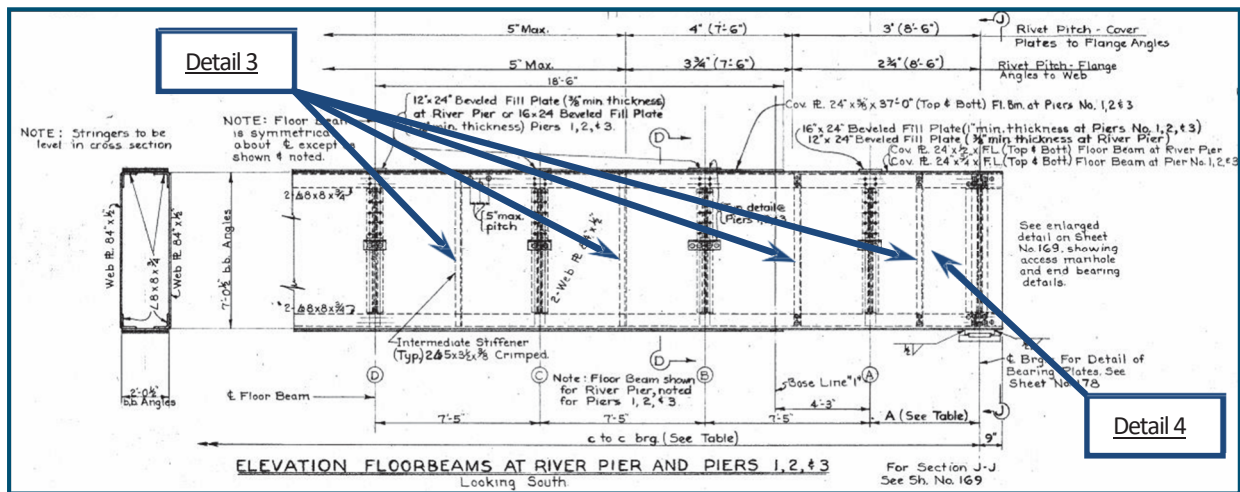


Figure 3 – Elevation of River Pier Cap

Pier Cap 1

Fatigue-Prone Detail 3

Tack welds less than 2" on the web plate.

Category: C

Location:

- One tack weld between the north web plate and the transverse stiffener angles between Girders D and F; one tack weld between the north web plate and each side of the transverse stiffener angles between the west bearing and Girder D, and between Girder F and the east bearing; one tack weld between the south web plate and each side of every transverse stiffener angle (30 total)
- Fillet welds between ladder rungs and the north web near the east bearing

Fatigue-Prone Detail 4

Tack welds greater than, or equal to, 2" and less than, or equal to, 4" on the web plate.

Category: D

Location: 3" fillet welds for 2 drain pipe support brackets on the north web near each bearing (4 total); 3" to 4" fillet welds for nine roadway sign and lighting support brackets on the south web between Girders E and G.

Fatigue-Prone Detail 5

Fillet welds greater than 4" or 12 times the connection thickness with a connection thickness less than 1.0" on the flange plate.

Category: E

Location: 6" fillet weld for a ½" steel angle on the north edge of the bottom flange plate near the east bearing.

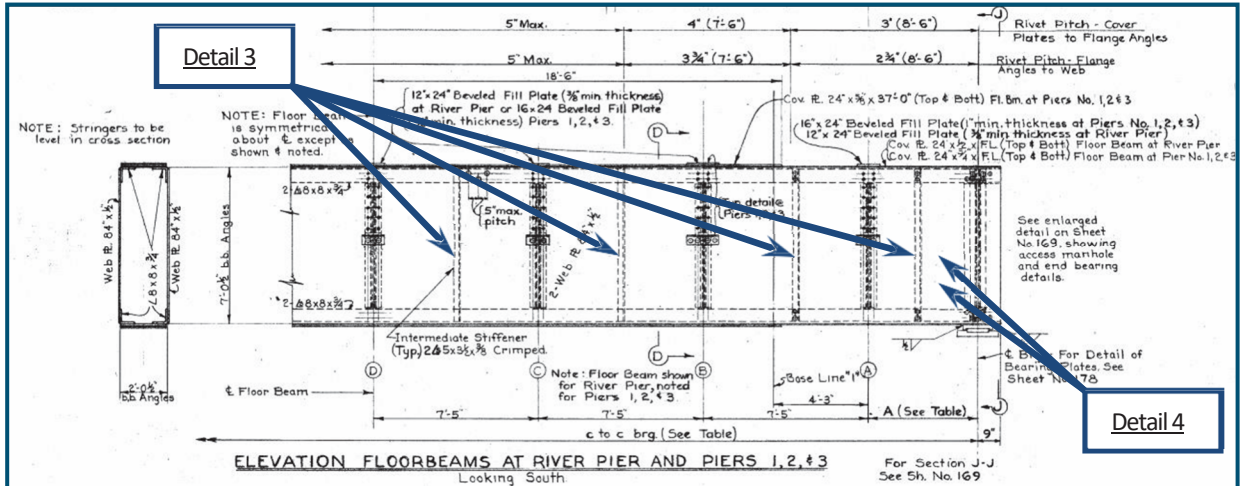


Figure 4 – Elevation of Pier Cap 1

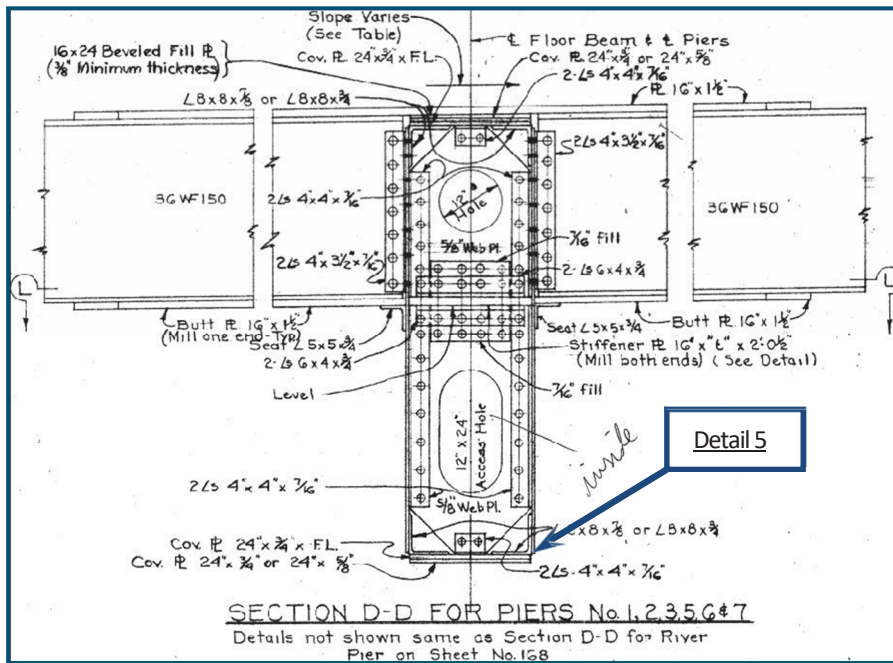


Figure 5 – Section through Pier Cap 1

Pier Cap 2

Fatigue-Prone Detail 3

Tack welds less than 2" on the web plates.

Category: C

Location:

- One tack weld between both web plates and each side of the transverse stiffener angles between the west bearing and Girders A, and between Girders E and F (8 total)
- Fillet welds between ladder rungs and the north web near the east bearing.

Fatigue-Prone Detail 4

Tack weld greater than, or equal to, 2" and less than, or equal to, 4" on the web plates.

Category: D

Location:

- One tack weld between both web plates and each side of the transverse stiffener angles between Girders A and E, and between Girder F and the east bearing (24 total)
- 3" fillet welds for two abandoned drainpipe support brackets on the north web near each bearing (4 total).

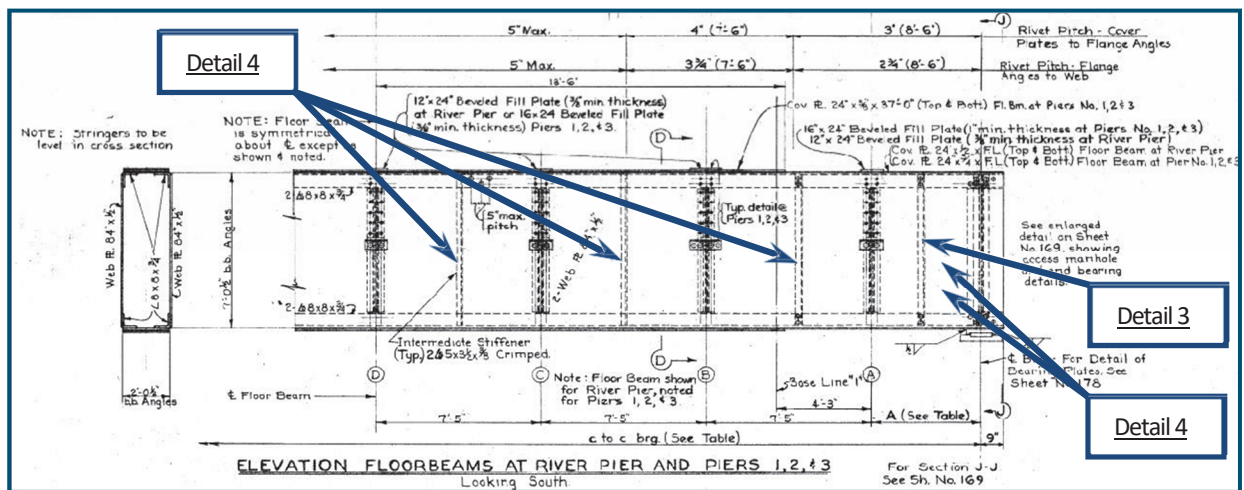


Figure 6 – Elevation of Pier Cap 2

Pier Cap 3

Fatigue-Prone Detail 3

Tack welds less than 2” on the web plates.

Category: C

Location:

- One tack weld between both web plates and each side of the transverse stiffener angles between Girder B and the east bearing (24 total)
- Fillet welds between ladder rungs and the north web near the east bearing

Fatigue-Prone Detail 4

Tack welds greater than, or equal to, 2” and less than, or equal to, 4” on the web plates.

Category: D

Location: One 2”-3” tack weld between both web plates and each side of the transverse stiffener angles between the west bearing and Girder B (8 total)

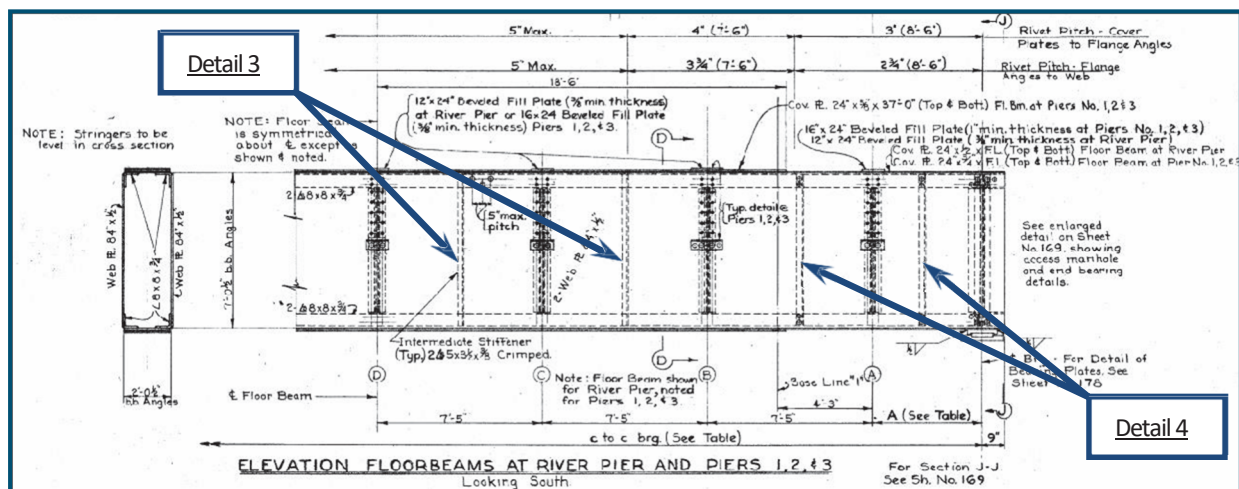


Figure 7 – Elevation of Pier Cap 3

Pier Cap 4

Fatigue-Prone Detail 3

Tack welds less than 2” on the web plates.

Category: C

Location: Fillet welds between ladder rungs and the north web near the east bearing.

Fatigue-Prone Detail 4

Tack welds greater than, or equal to, 2” and less than, or equal to, 4” on the web and flange plates

Category: D

Location:

- One 2”-3” tack weld between both web plates and every transverse stiffener angle (16 total)
- One 2”-3” tack weld between the bottom flange plate and the south bottom flange angle on each side of every girder diaphragm (14 total)
- One 2”-3” tack weld between the bottom flange plate and the north edge of the connection angles on each side of every girder diaphragm (14 total)
- One 2” transverse tack weld between the bottom flange plate and the connection angle on the west side of the Girder G diaphragm
- 3” fillet welds for two drainpipe support brackets on the north web near each bearing (4 total).

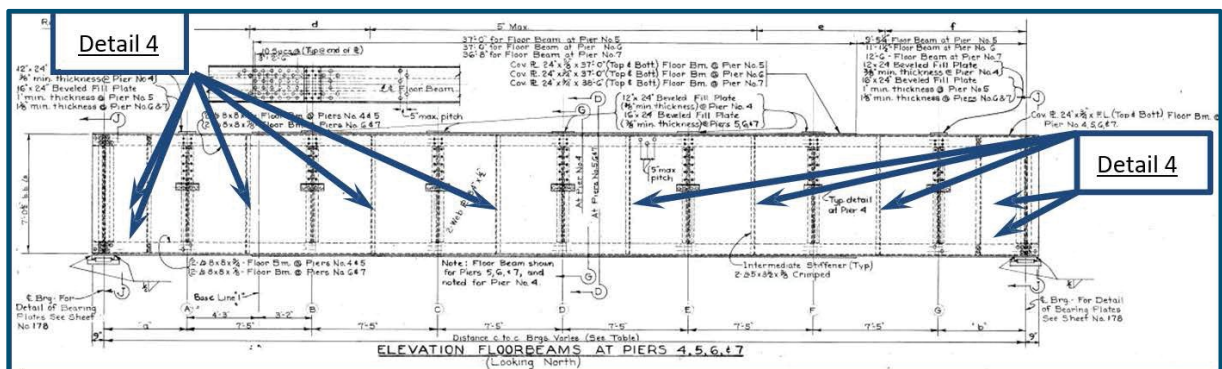


Figure 8 – Elevation of Pier Cap 4

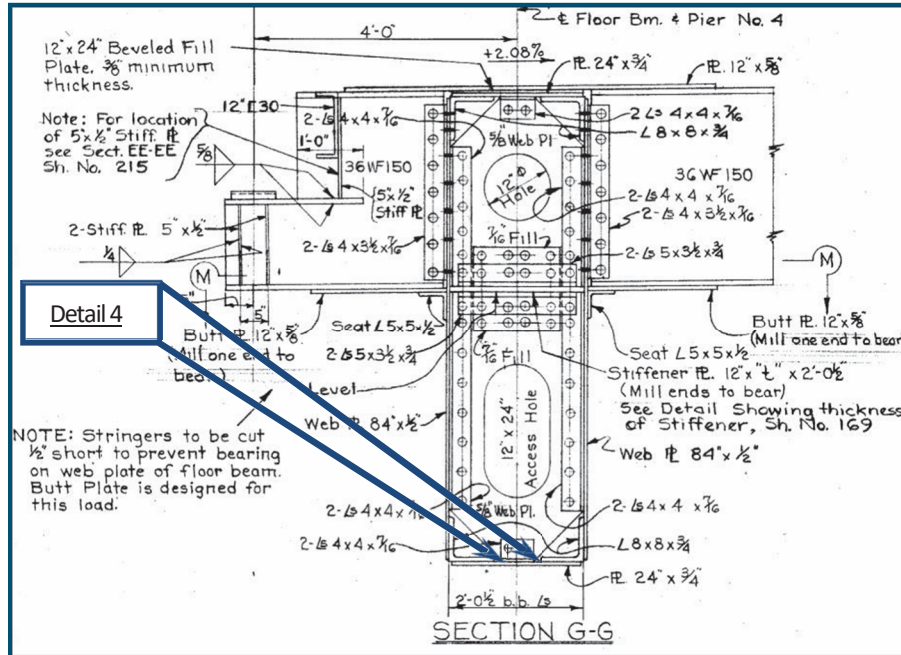


Figure 9 – Section through Pier Cap 4

Pier Cap 5

Fatigue-Prone Detail 3

Tack welds less than 2” on the web plates.

Category: C

Location:

- One tack weld between both web plates and bottom flange angles at every transverse stiffener angle (16 total)
- One tack weld between the north web plate and every transverse stiffener angle (8 total)
- One tack weld between the south web plate and each side of every transverse stiffener angle (16 total)
- Fillet welds between ladder rungs and the north web near the east bearing.

Fatigue-Prone Detail 4

Tack welds greater than, or equal to, 2” and less than, or equal to, 4” on the web and flange plates

Category: D

Location:

- One 2”-4” tack weld between the bottom flange plate and the north bottom flange angle at every girder diaphragm (7 total)
- One 2”-4” tack weld between the bottom flange plate and the south edges of the connection angles on each side of every girder diaphragm (14 total)
- Two 2” tack welds along the south edges of the bottom flange plates below Girder F.

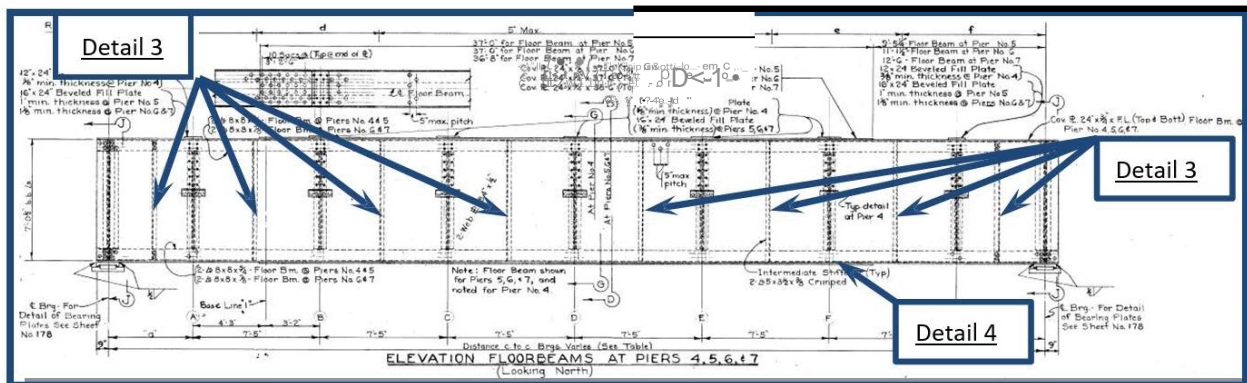


Figure 10 – Elevation of Pier Cap 5

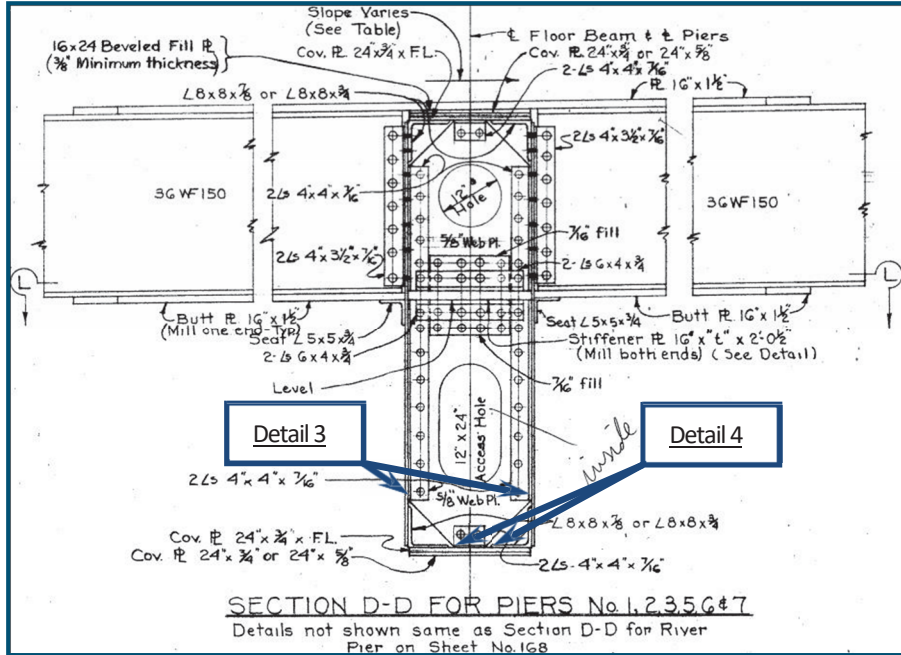


Figure 11 – Section through Pier Cap 5

Pier Cap 6

Fatigue-Prone Detail 3

Tack welds less than 2" on the web plates.

Category: C

Location:

- One tack weld between the bottom flange plate and the north edges of the connection angles on each side of every girder diaphragm (14 total)
- Three tack welds between the north edge of the bottom flange and the flange angle below Girder C and below Girder E (6 total)
- One tack weld between the north web and each side of every transverse stiffener angle (16 total)
- One tack weld between the south web and each side of every transverse stiffener angle between Girder C and the east bearing (10 total)
- Fillet welds between ladder rungs and the north web near the east bearing.

Fatigue-Prone Detail 4

Tack welds greater than, or equal to, 2" and less than, or equal to, 4" on the web and flange plates

Category: D

Location:

- One 2"-4" tack weld between the bottom flange plate and the south bottom flange angle at every girder diaphragm (7 total)
- One 2"-3" tack weld between both web plates and bottom flange angles at every transverse stiffener angle (16 total)
- Two 3" tack welds between the south web plate and the connection angles on each side of the Girder C and G diaphragms (8 total)
- One 2"-3" tack weld between the south web and each side of every transverse stiffener angle between the west bearing and Girder C (6 total)
- One 3" tack weld on the south web and the girder diaphragm connection angles between Girders D and E (2 total)
- 3" fillet welds for two drain pipe support brackets on the north web near each bearing (4 total).

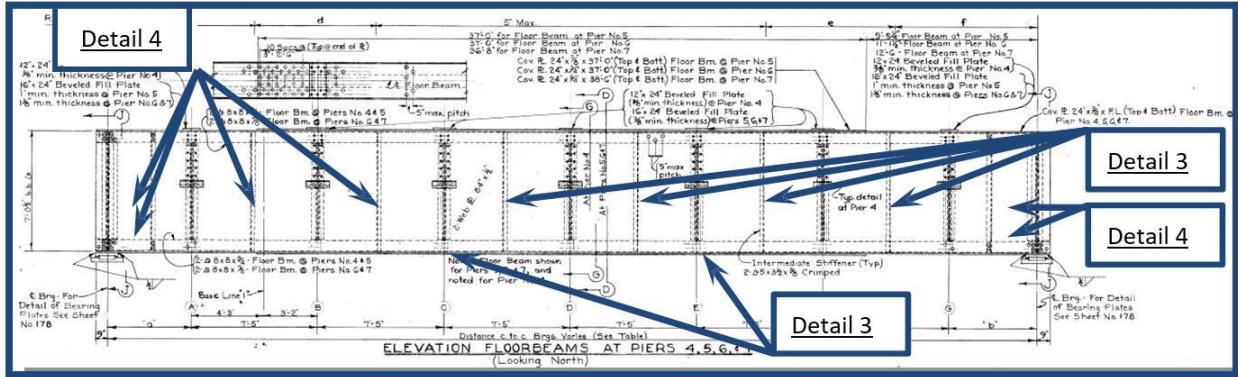


Figure 12 – Elevation of Pier Cap 6

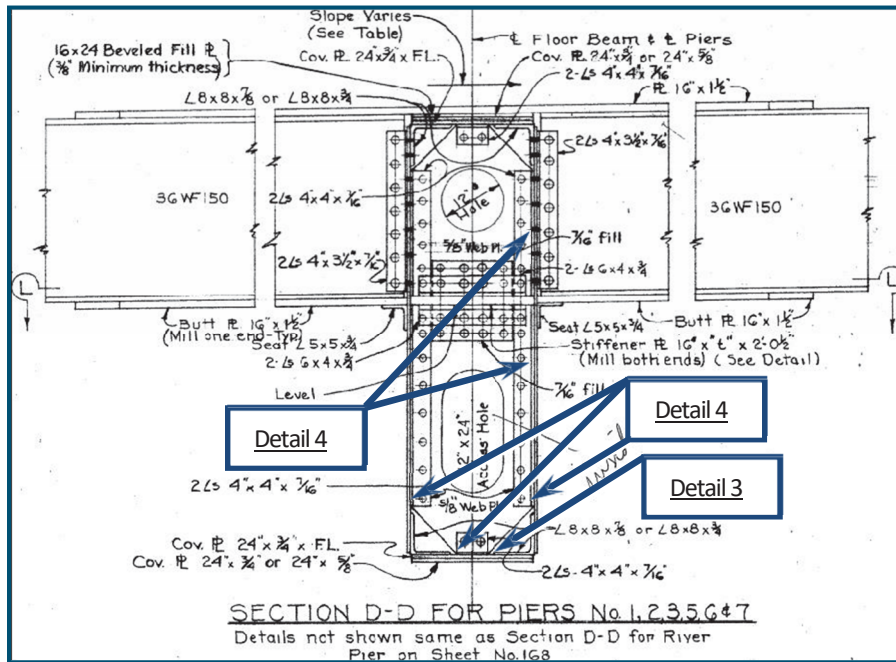


Figure 13 – Section through Pier Cap 6

Pier Cap 7

Fatigue-Prone Detail 3

Tack welds less than 2" on the web plates.

Category: C

Location:

- One tack weld between the north web plate and the connection angle on the east side of Girder F
- Fillet welds between ladder rungs and the south web near the east bearing.

Fatigue-Prone Detail 4

Tack welds greater than, or equal to, 2" and less than, or equal to, 4" on the web and flange plates

Category: D

Location:

- One 2"-3" tack weld between the bottom flange plate and the south bottom flange angle at every girder diaphragm (7 total)
- One 2"-3" tack weld between the bottom flange plate and the north edge of one connection angle at every girder diaphragm (7 total)
- Four 2"-3" tack welds between the south web plate and the connection angles on each side of every girder diaphragm (56 total)
- One 2"-3" tack weld between the south web plate and the bottom flange angle at every transverse stiffener angle (8 total)
- One 2"-3" tack weld between the north web plate and the bottom flange angle on the east side of both fascia girders and at every transverse stiffener angle between the west bearing and Girder F (8 total).

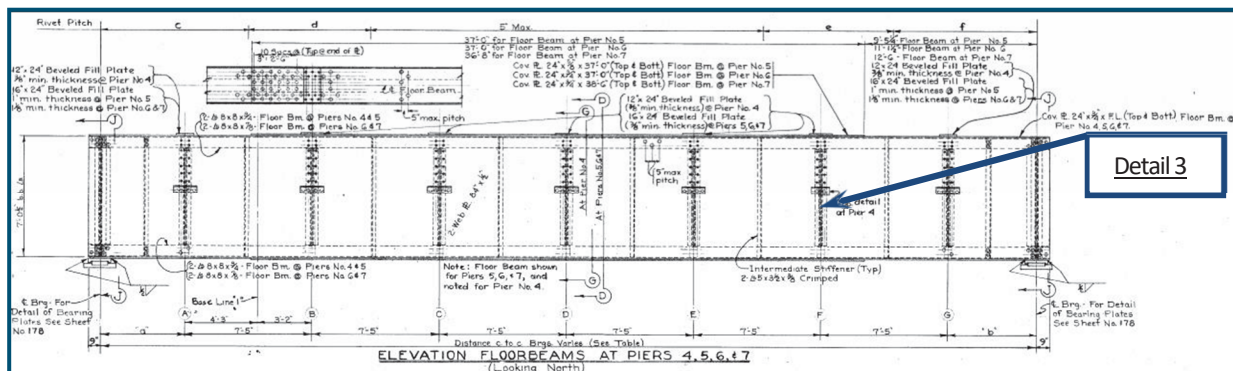


Figure 14 – Elevation of Pier Cap 7

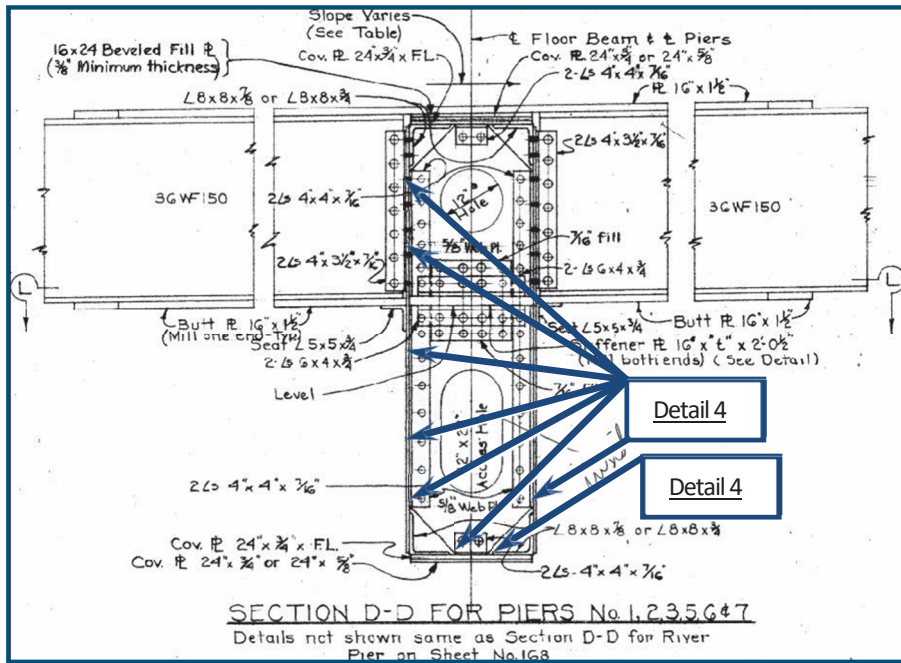


Figure 15 – Section through Pier Cap 7

Pier Cap 8

Fatigue-Prone Detail 3

Tack welds less than 2” on the web and flange plates.

Category: C

Location:

- One tack weld between the bottom flange plate and the east connection angle of the Girder B diaphragm
- One tack weld between the south web plate and each side of every transverse stiffener angle (16 total)
- One tack weld on the south web plate and the bottom flange angle at every transverse stiffener between the west bearing and Girder B, between Girders C and D, and between Girder E and the east bearing (6 total)
- Fillet welds between ladder rungs and the north web near the east bearing

Fatigue-Prone Detail 4

Tack welds greater than, or equal to, 2” and less than, or equal to, 4” on the web and flange plates

Category: D

Location:

- One 3” tack weld between the bottom flange plate and the north edge of the connection angle on the east side of the Girder B diaphragm
- 3” fillet welds for six drainpipe support brackets on the north web between Girder G and the east bearing.

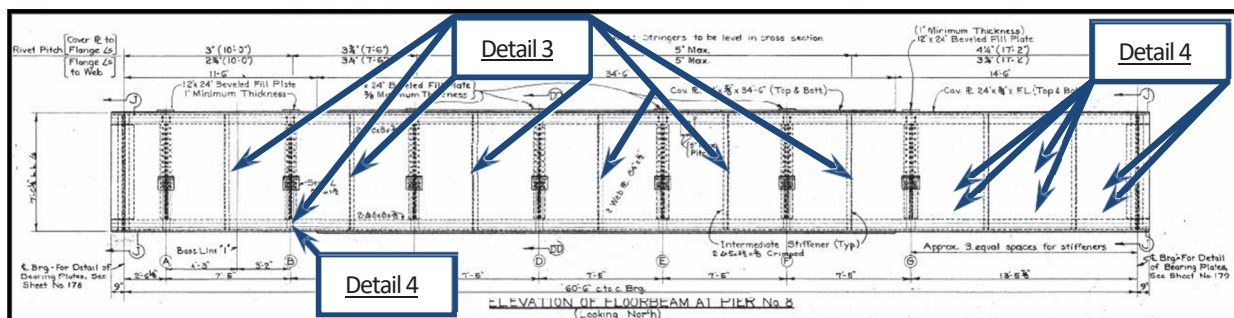


Figure 16 – Elevation of Pier Cap 8

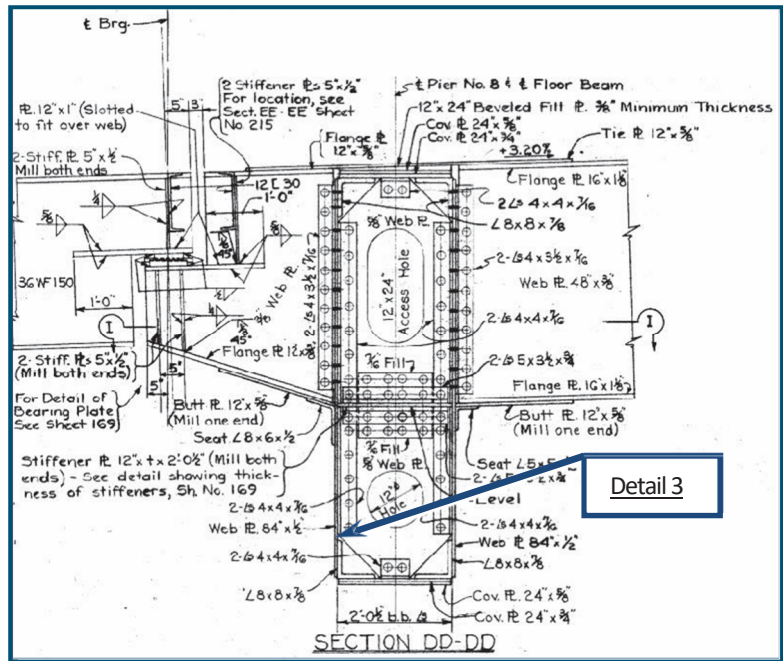


Figure 17 – Section through Pier Cap 8

Pier Cap 9

Fatigue-Prone Detail 3

Tack welds less than 2" on the web plates.

Category: C

Location: Fillet welds between ladder rungs and the north web near the east bearing.

Fatigue-Prone Detail 4

Tack welds greater than, or equal to, 2" and less than, or equal to, 4" on the web and flange plates

Category: D

Location:

- Five 2"-3" tack welds between the north web plate and each edge of the west bearing diaphragm fill plate (10 total)
- Two 2"-3" tack welds between the south web plate and the east edge of the west bearing diaphragm fill plate
- Three 2"-3" tack welds between the south web and the west edge of the west bearing diaphragm fill plate
- One 2"-4" tack welds between the south web plate and the bottom flange angle on each side of every transverse stiffener angle between Stringer F and the east bearing (8 total)
- One 2"-4" tack weld between the north web plate and the bottom flange angle on each side of the transverse stiffener angles adjacent to Stringer G (4 total)
- Twenty-six 3" tack welds along the north edges of the bottom flange plates at nine locations between Stringer C and the east termination of the outer flange plate

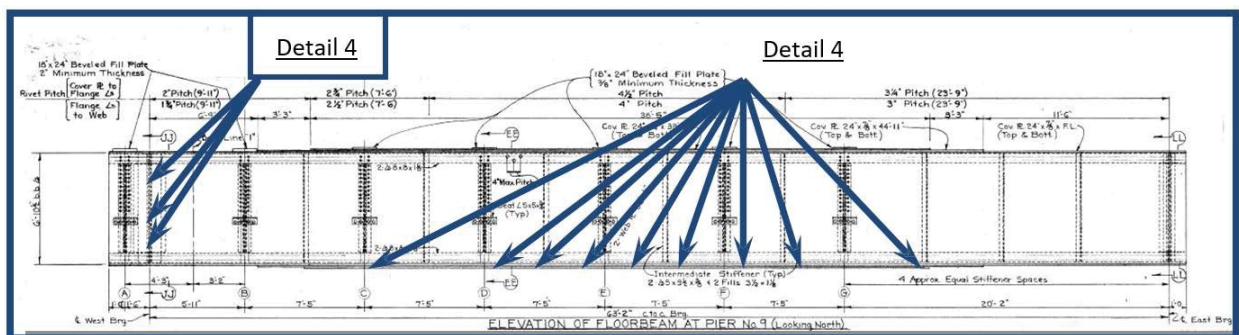


Figure 18 – Elevation of Pier Cap 9

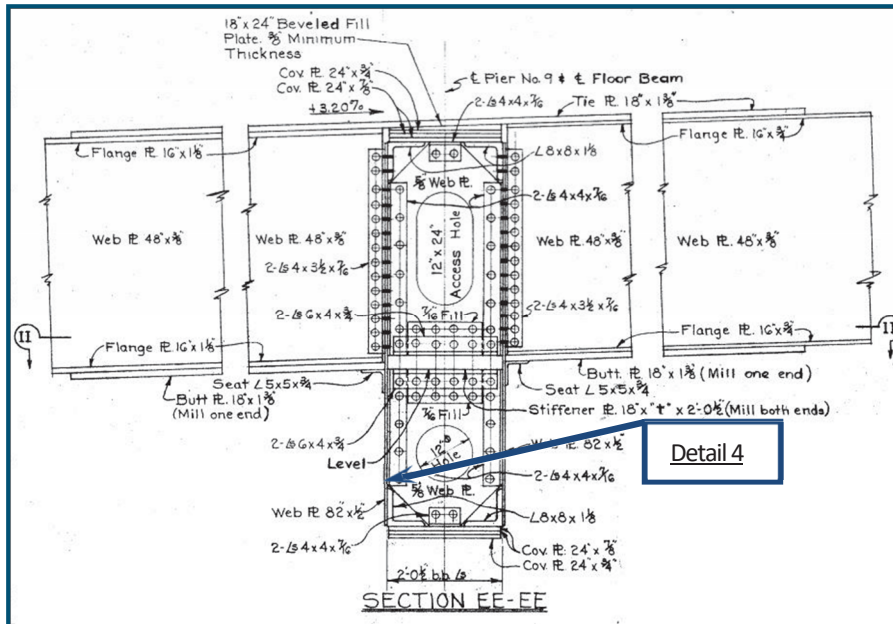


Figure 19 – Section through Pier Cap 9

Pier Cap 10

Fatigue-Prone Detail 3

Tack welds less than 2" on the web plates.

Category: C

Location:

- One tack weld between the south web and the bottom flange angle at the web splice, at the second and fourth transverse stiffeners from the east bearing, and at the transverse stiffeners between Girders B and C, Girders D and E, and Girders F and G (6 total)
- Two tack welds between the south web plate and the bottom flange angle on the east side of the first transverse stiffener from the east bearing
- Two tack welds between the south web plate and each side of every transverse stiffener fill plate (36 total)
- One tack weld between the north bottom flange angle and each end of the interior splice plate (2 total)
- Four tack welds between each web plate and both the east and west edges of the interior splice plates (16 total)
- Four tack welds between the south web plate and both the east and west edges of the exterior web splice plate (8 total)
- Three tack welds between the north web and both the east and west edges of the exterior web splice plate (6 total)
- One tack weld between both web plates and each end of the exterior bottom flange angle splice plates (4 total)
- Two tack welds between both web plates and the bottom edges of the exterior bottom flange angle splice plates (4 total)
- Fillet welds between ladder rungs and the south web near the east bearing.

Fatigue-Prone Detail 4

Tack welds greater than, or equal to, 2" and less than, or equal to, 4" on the web plates.

Category: D

Location:

- Two 2"-3" tack welds between the north web plate and each side of the west bearing diaphragm fill plate (4 total)
- Four 2"-3" tack welds between the south web plate and each side of the west bearing diaphragm fill plate (8 total)
- 3" fillet welds for two drain pipe support brackets on the north web in each bay between Girders B and F (8 total)

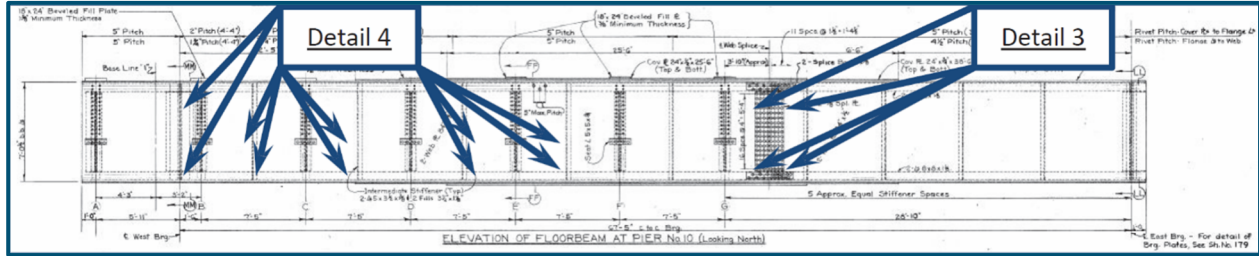


Figure 20 – Elevation of Pier Cap 10

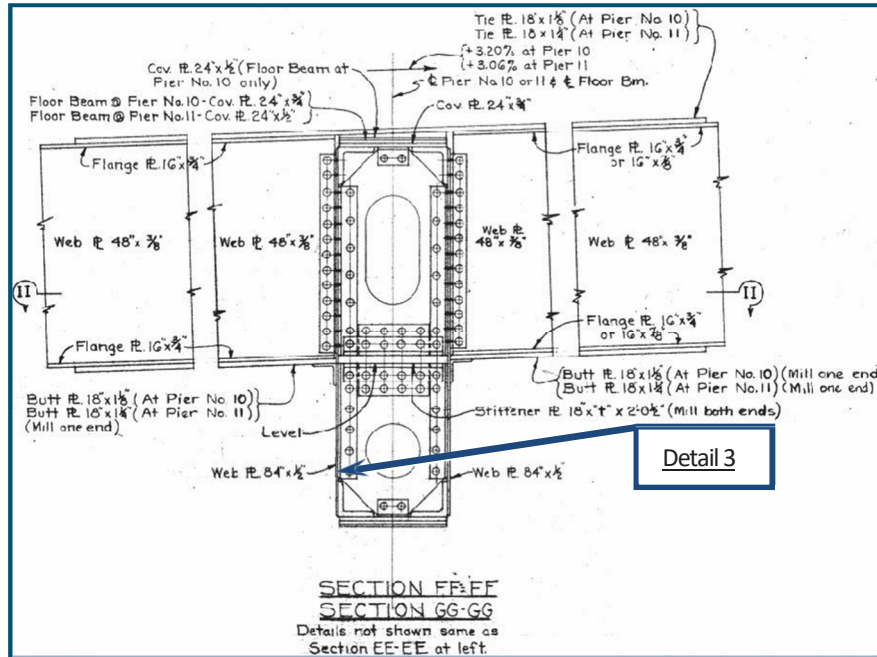


Figure 21 – Section through Pier Cap 10

Pier Cap 11

Fatigue-Prone Detail 3

Tack weld less than 2" on the web plates

Category: C

Location:

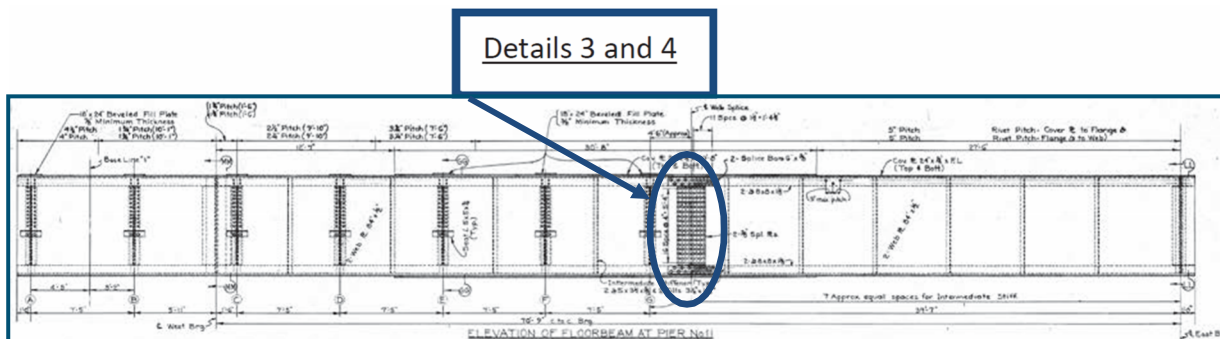
- Three miscellaneous tack welds on the interior of the north web plate on the east side of the splice plate; two miscellaneous tack welds on the interior of the north web plate on the west side of the splice plate (5 total)
- Five tack welds between the north web plate and both the east and west edges of the interior splice plate (10 total)
- Two tack welds along the edges of both bottom flange angles and their interior splice plates (4 total)
- One tack weld between the north bottom flange angle and each end of the interior splice plate (2 total)
- Two tack welds between the south bottom flange angle and each end of the interior splice plate (4 total)
- Four tack welds between each web plate and both the east and west edges of the exterior splice plate (16 total)
- Two tack welds between both web plates and the bottom edges of the exterior bottom flange angle splice plates (4 total)
- One tack weld between the north web plate and each end of the exterior bottom flange angle splice plate (2 total)
- Fillet welds between ladder rungs and the north web near the east bearing

Fatigue-Prone Detail 4

Tack weld greater than, or equal to, 2" and less than, or equal to, 4" on the web plate

Category: D

Location: Three 2"-3" tack welds between the south web plate and both the east and west edges of the interior splice plate (6 total)



Pier Cap 12A

Fatigue-Prone Detail 4

Tack welds greater than, or equal to, 2" and less than, or equal to, 4" on the web plate
Category: D

Location: 3" fillet welds for two drainpipe support brackets on the north web in each bay between Stringer A and D and between Stringers E and G (10 total)

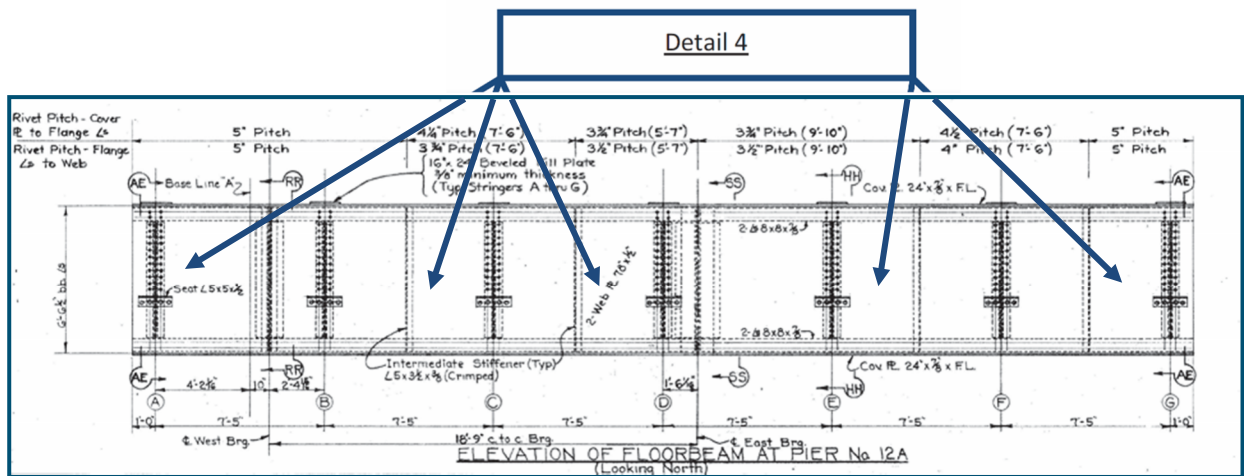


Figure 23 – Elevation of Pier Cap 12A

Pier Cap 13A

Fatigue-Prone Detail 4

Tack welds greater than, or equal to, 2" and less than, or equal to, 4" on the web plate
Category: D

Location: 3" fillet welds for two drain pipe support brackets on the north web in each bay between Stringer A and D and between Stringers E and G (10 total)

Fatigue-Prone Detail 3

Tack weld less than 2" on the web plate
Category: C

Location: One tack weld between the north web plate and each side of every stringer diaphragm fill plate (14 total)

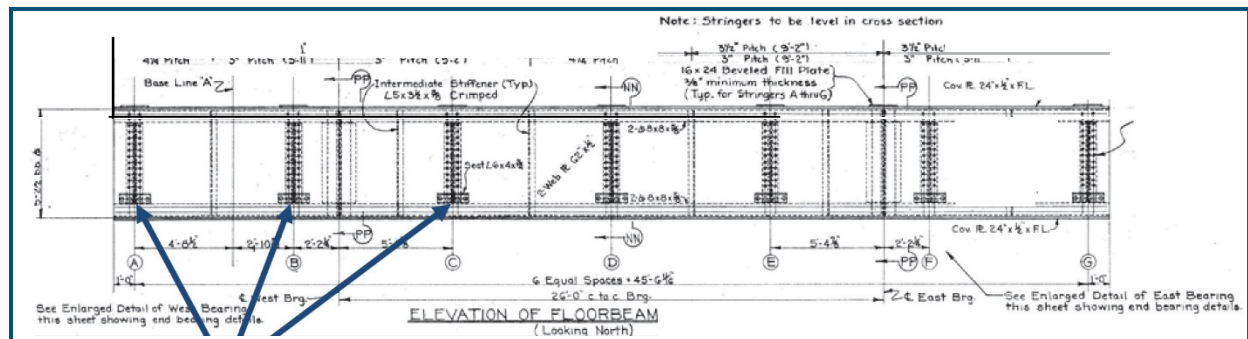
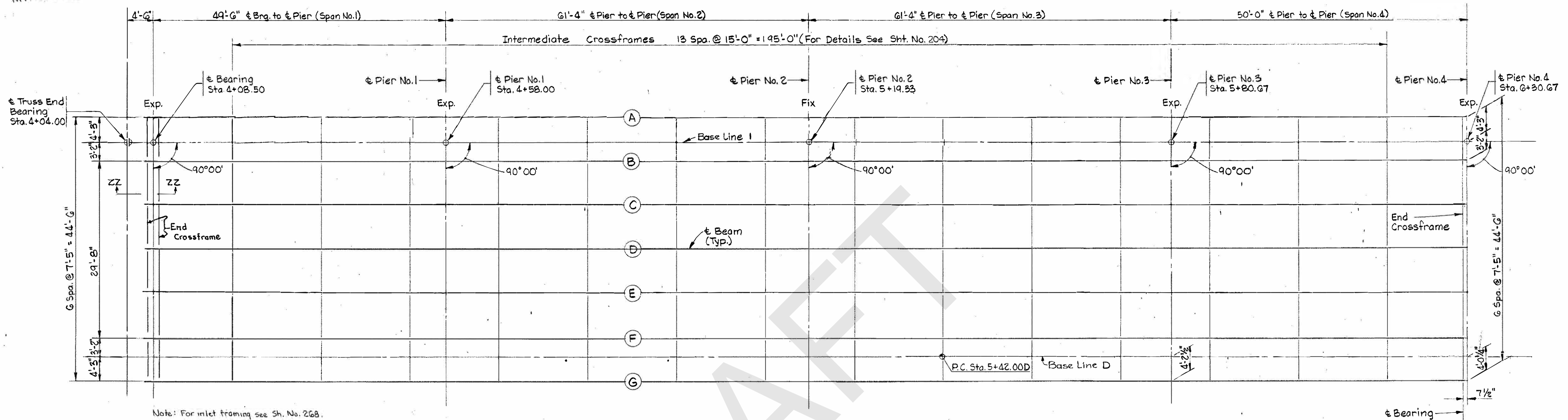


Figure 24 – Elevation of Pier Cap 13A

Detail 3

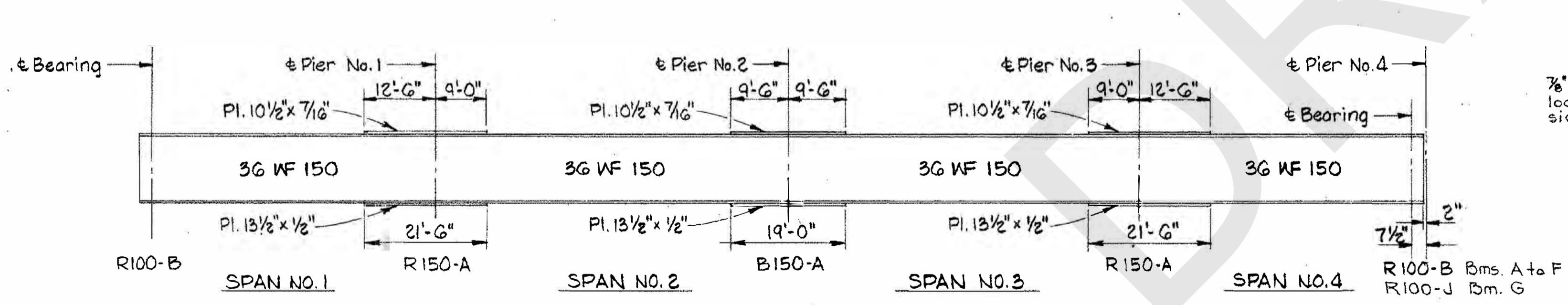
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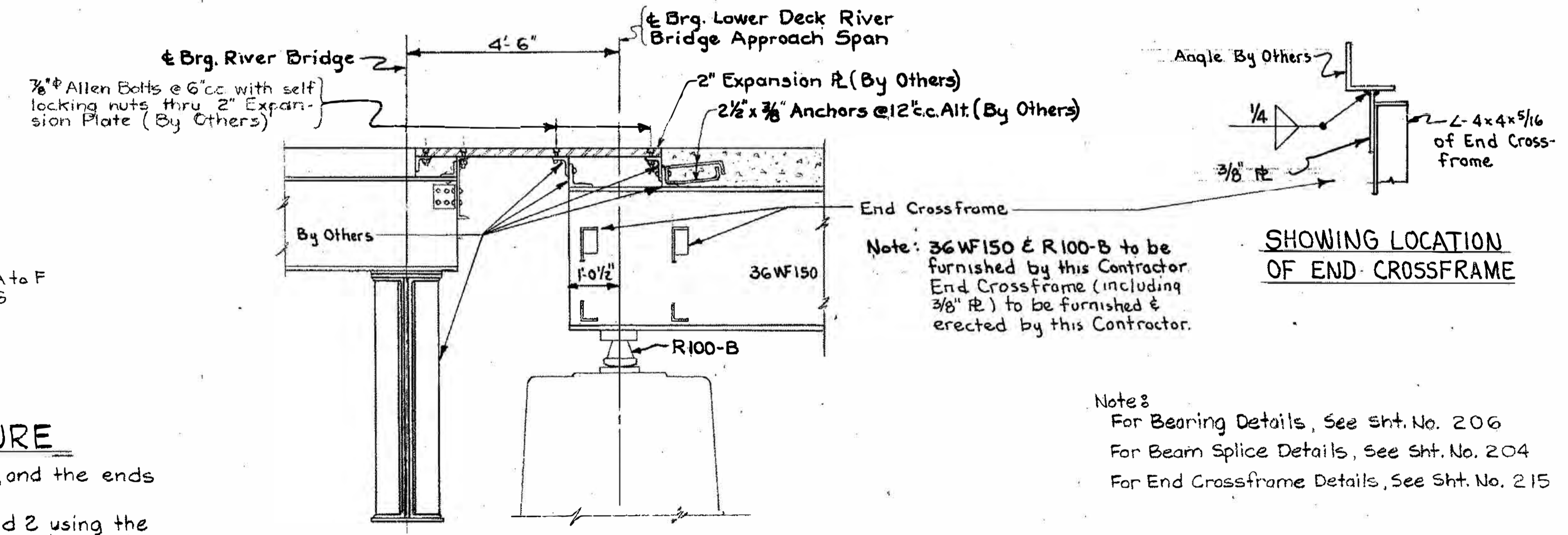


Note: For inlet framing see Sh. No. 268.

FRAMING PLAN - LOWER DECK UNIT I



SIZE OF BEAMS AND COVER PLATES



SECTION ZZ-ZZ

BEAM SPlice WELDING PROCEDURE

- 1-Raise the ends of beams in Span No.1 at River Pier 3/4", and the ends of beams in Span No.3 at Pier No.3 1 3/16".
- 2-Butt-weld the beam flanges and web at Piers Nos.1 and 2 using the following sequence: make two passes on each flange, then two on the web; repeat, using one pass at each location, until welds are completed.
- 3-Weld the bottom and top moment plates at Piers Nos.1 and 2.
- 4-Lower beams to their final position.
- 5-Raise the ends of beams in Span No.4 at Pier No.4 1/2".
- 6-Repeat Step 2 at Pier No.3.
- 7-Weld the bottom and top moment plates at Pier No.3.
- 8-Lower beams to their final position.

DEAD LOAD DEFLECTIONS				
Location	Span No.1	Span No.2	Span No.3	Span No.4
Deflection Due To Weight Of Steel	0	1/16"	1/16"	0
Deflection Due To Remaining Dead Load	3/16"	3/16"	3/16"	3/16"

Note: Where no camber is required, the beams shall be so fabricated that any curved beams will be placed with convex flange up.
No camber required for beams in Unit I (Lower Deck).

Note: 36 WF150 & R100-B to be furnished by this Contractor. End Crossframe (including 3/8" PL) to be furnished & erected by this Contractor.

SHOWING LOCATION OF END-CROSSFRAME

Note: For Bearing Details, See Sht. No. 206
For Beam Splice Details, See Sht. No. 204
For End Crossframe Details, See Sht. No. 215

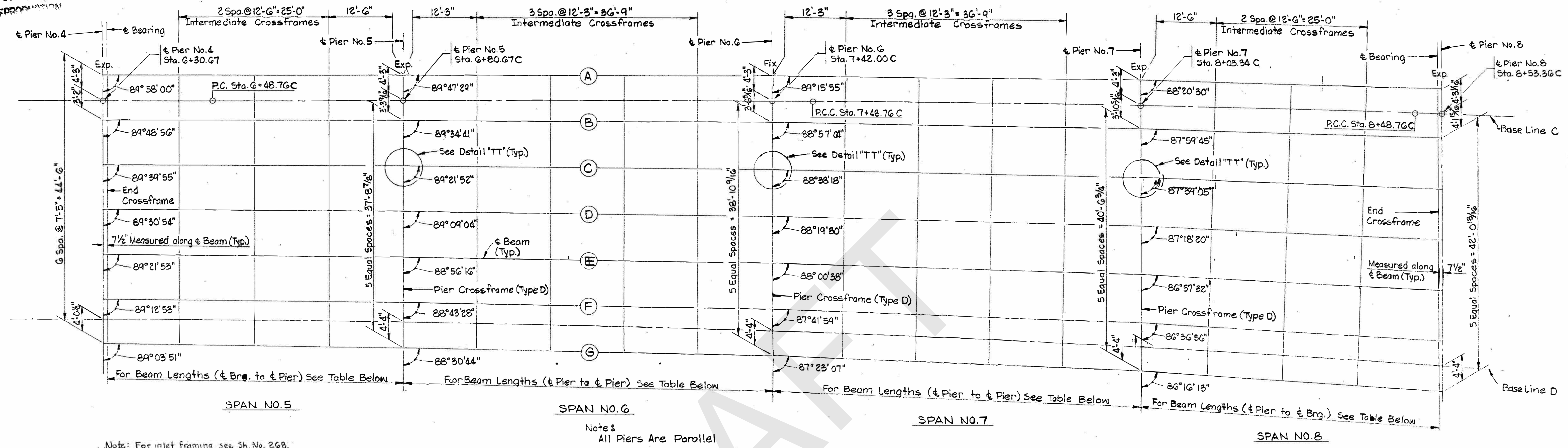
HAZELET & ERDAL
CONSULTING ENGINEERS
CINCINNATI, OHIO

**STRUCTURAL STEEL DETAILS
UNIT I (LOWER DECK)**

DESIGNED CPW	DRAWN JVK 7-26-60	TRACED	CHECKED JVK 9/20/60	REVIEWED DATE 10-14-60	REVISED
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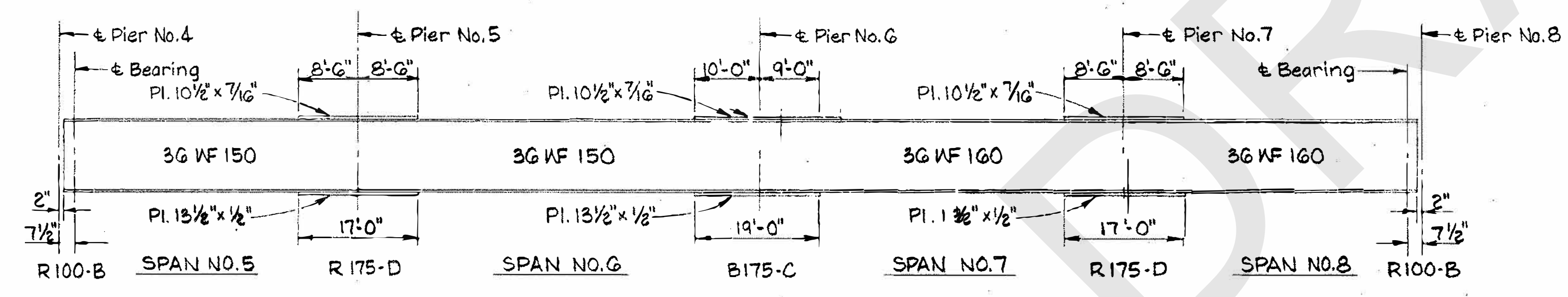
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OCT 23 1960



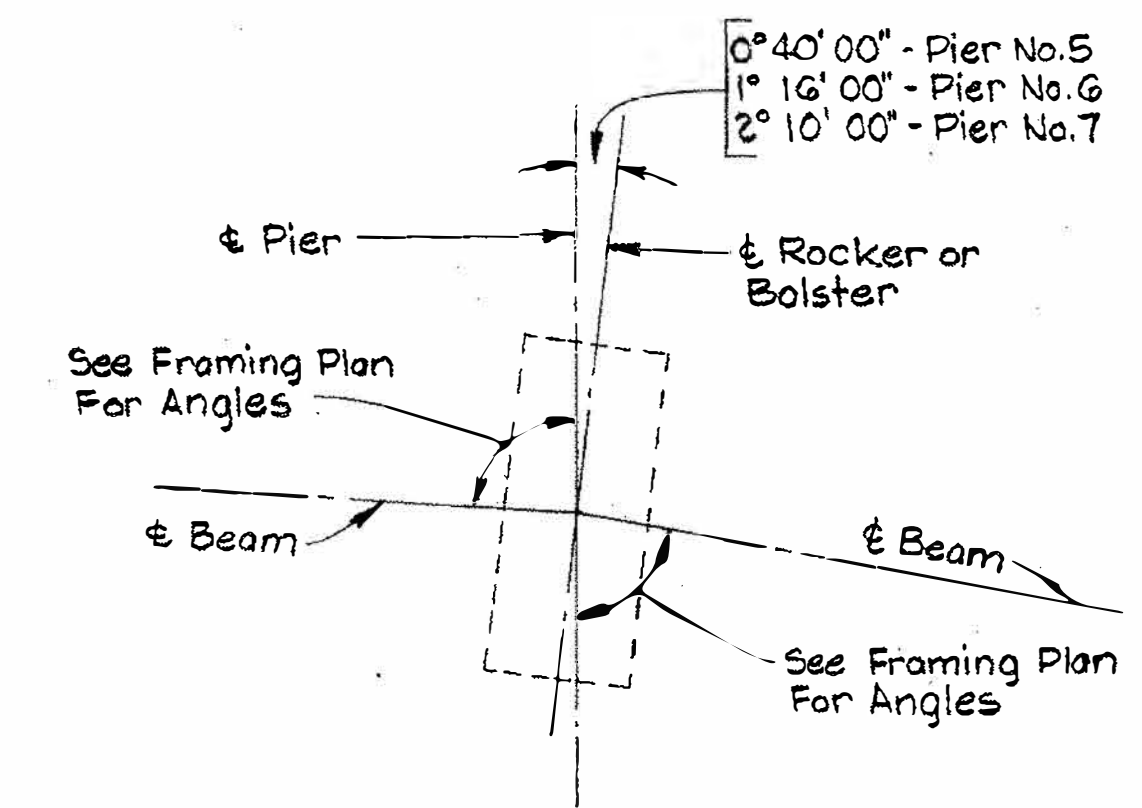
FRAMING PLAN - LOWER DECK UNIT 2

Note: For inlet framing see Sh. No. 268.

Note: All Piers Are Parallel



SIZE OF BEAMS AND COVER PLATES



DETAIL TT

BEAM SPLICE WELDING PROCEDURE

- 1-Raise the ends of beams in Span No.5 at Pier No.4 1/16", and the ends of beams in Span No.7 at Pier No.7 1 3/16".
- 2-Butt-weld the beam flanges and web at Piers Nos. 5 and 6 using the following sequence: make two passes on each flange, then two on the web; repeat, using one pass at each location, until welds are completed.
- 3-Weld the bottom and top moment plates at Piers Nos. 5 and 6.
- 4-Weld all pier crossframes at Piers Nos. 5 and 6.
- 5-Lower beams to their final positions.
- 6-Raise the ends of beams in Span No.8 at Pier No.8 1/2".
- 7-Repeat Step 2 at Pier No.7.
- 8-Weld the bottom and top moment plates at Pier No.7.
- 9-Weld all pier crossframes at Pier No.7.
- 10-Lower beams to their final positions.

Note:
For Bearing Details, See Sht. No. 206
For Beam Splice Details, See Sht. No. 204
For End Crossframe Details, See Sht. No. 215
For Intermediate Crossframe Details and Pier Crossframe (Type D) Details, See Sht. No. 204

Beam	Span No.5	Span No.6	Span No.7	Span No.8
A	49'-4 1/2"	61'-3 5/16"	61'-4 1/16"	49'-4 3/4"
B	do	61'-4"	61'-4 1/8"	49'-4 7/8"
C	do	do	61'-4 3/16"	49'-5"
D	do	61'-4 1/16"	61'-4 5/16"	49'-5 1/8"
E	49'-4 9/16"	do	61'-4 7/16"	49'-5 5/16"
F	do	61'-4 1/8"	61'-4 5/8"	49'-5 1/2"
G	do	61'-4 3/16"	61'-4 3/4"	49'-5 3/4"

Location	Span No.5	Span No.6	Span No.7	Span No.8
Deflection Due To Weight Of Steel	0	1/16"	1/16"	0
Deflection Due To Remaining Dead Load	1/4"	1/4"	1/4"	1/4"

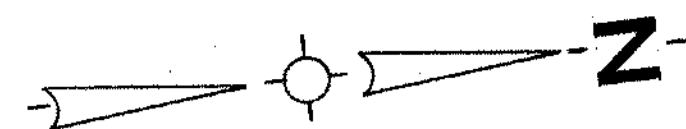
Note:
Where no camber is required, the beams shall be so fabricated that any curved beams will be placed with convex flange up.
No camber required for beams in Unit 2 (Lower Deck).

HAZELET & ERDAL
CONSULTING ENGINEERS
CINCINNATI, OHIO

**STRUCTURAL STEEL DETAILS
UNIT 2 (LOWER DECK)**

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED DATE	REVISED
CPW	JVK		JHO	10-14-60	

MICROFILMED
OCT 25 1999
REPRODUCTION

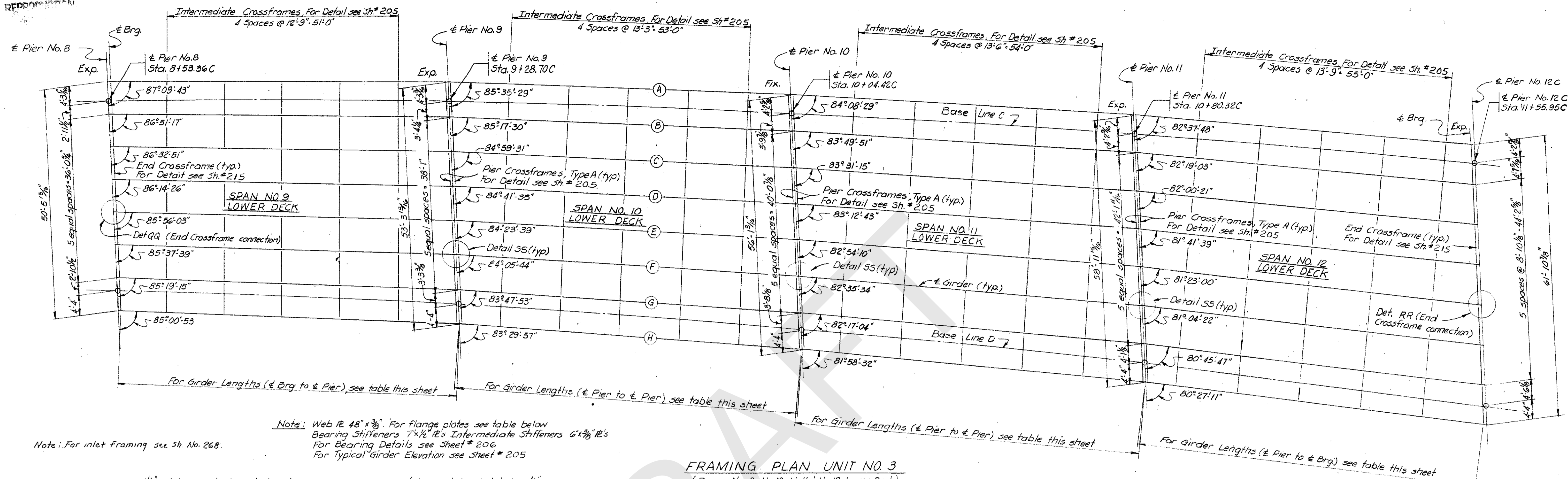


Note: Piers No. 8, No. 9, No. 10, No. 11 & No. 12 are parallel to each other.

FED. RD. DIV.	STATE	PROJECT	FISCAL YEAR
2	OHIO		

191

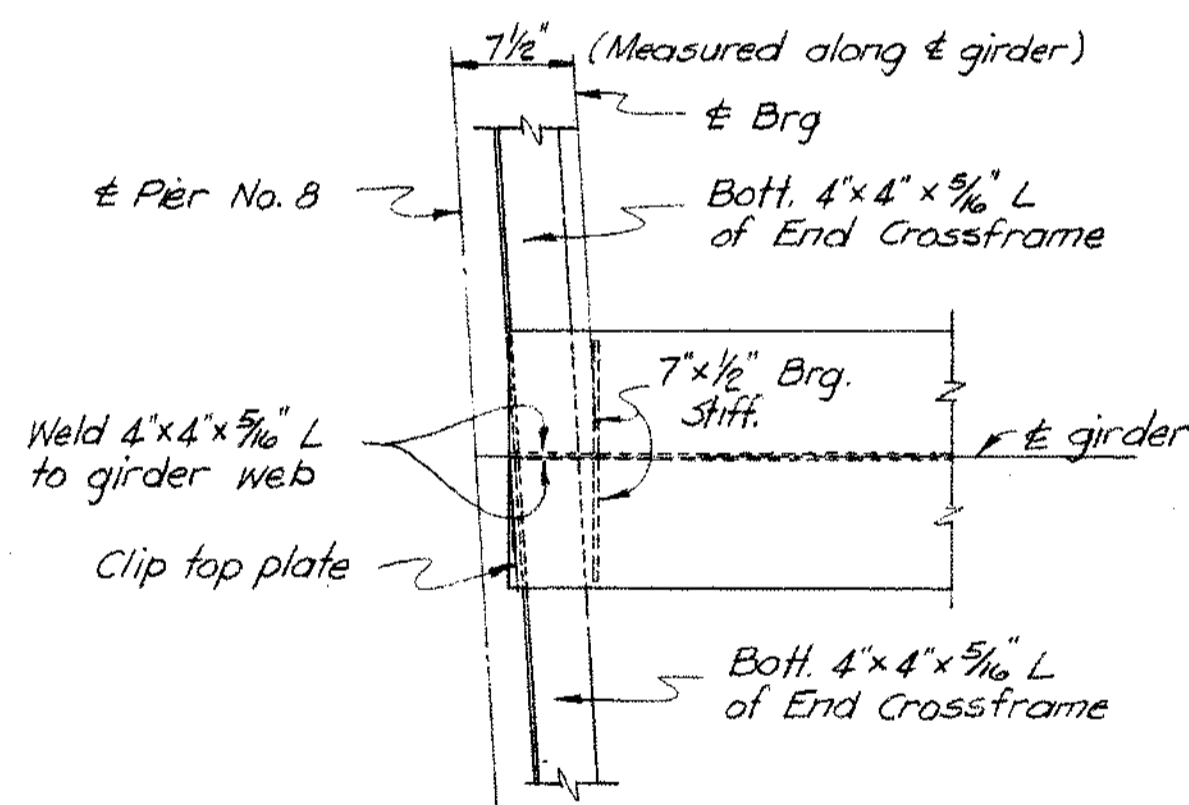
HAM-25-0.04



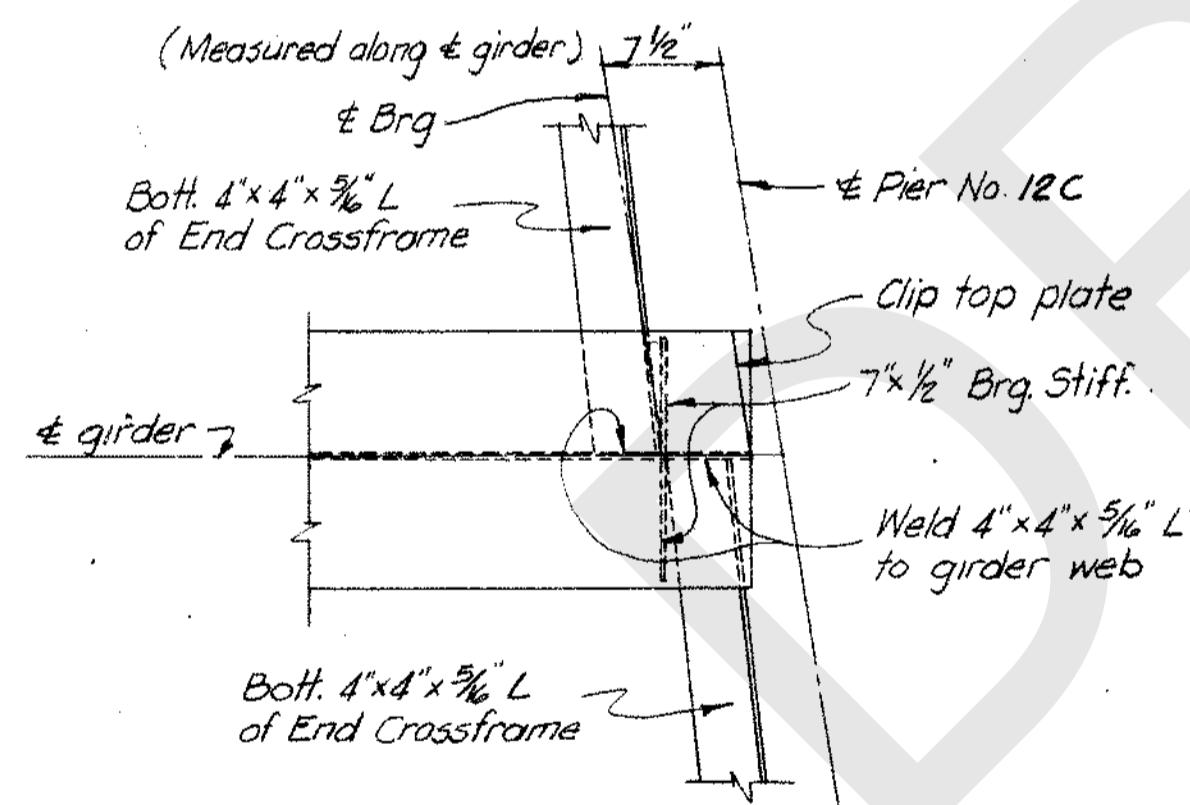
Note: For inlet framing see Sh. No. 268.

Note: Web $16 \times 1\frac{1}{2}$. For flange plates see table below.
Bearing Stiffeners $7 \times \frac{1}{2}$ I's Intermediate Stiffeners $6 \times \frac{3}{8}$ I's
For Bearing Details see Sheet # 206
For Typical Girder Elevation see Sheet # 205

FRAMING PLAN UNIT NO. 3
(Spans No. 9, No. 10, No. 11 & No. 12 Lower Deck)



DETAIL QQ
(End Crossframe connection at)
(Pier No. 8, Span No. 9)
Note: Work this detail with
"Part Plan of Expansion Joint"
Sheet No. 215.



DETAIL RR
(End Crossframe connection at)
(Pier No. 12C, Span No. 12)
Note: Work this detail with
"Part Plan of Expansion Joint"
Sheet No. 215.

	← Pier No. 8	← Pier No. 9	← Pier No. 10	← Pier No. 11	← Pier No. 12C
	Span No. 9 (Lower Deck)	Span No. 10 (Lower Deck)	Span No. 11 (Lower Deck)	Span No. 12 (Lower Deck)	
	R100-T	R225-A	B 200-A	R250-A	R125-A
Flg. to (All girders) (Top & Bott.)	← Brg. $16 \times 1\frac{1}{2}$ "	$16 \times 1\frac{3}{8}$ " 8'-6"	$16 \times 1\frac{3}{8}$ " 11'-6"	$16 \times 1\frac{3}{8}$ " 10'-6"	$16 \times 1\frac{3}{8}$ " 10'-6"
Flg. to Web Weld (Top & Bott.)			$16 \times 1\frac{1}{2}$ " 12'-6"	$16 \times 1\frac{1}{2}$ " 8'-0"	
			$\frac{5}{16}$ " weld		

TABLE OF FLANGE PLATES AND WELD SIZE

Girder	A	B	C	D	E	F	G	H
Span No. 9	74'-8 $\frac{3}{8}$ "	74'-8 $\frac{3}{8}$ "	74'-9 $\frac{1}{8}$ "	74'-9 $\frac{3}{8}$ "	74'-9 $\frac{1}{8}$ "	74'-10 $\frac{1}{8}$ "	74'-10 $\frac{1}{8}$ "	74'-10 $\frac{1}{8}$ "
Span No. 10	75'-8 $\frac{1}{8}$ "	75'-9 $\frac{1}{4}$ "	75'-9 $\frac{1}{8}$ "	75'-9 $\frac{1}{8}$ "	75'-10 $\frac{3}{8}$ "	75'-10 $\frac{3}{8}$ "	75'-11 $\frac{1}{8}$ "	75'-11 $\frac{1}{8}$ "
Span No. 11	75'-10 $\frac{3}{8}$ "	75'-11 $\frac{1}{4}$ "	75'-11 $\frac{1}{8}$ "	76'-0 $\frac{3}{8}$ "	76'-1"	76'-1 $\frac{3}{8}$ "	76'-2 $\frac{1}{4}$ "	76'-2 $\frac{3}{8}$ "
Span No. 12	75'-0"	75'-0 $\frac{3}{8}$ "	75'-1 $\frac{1}{8}$ "	75'-2 $\frac{1}{8}$ "	75'-2 $\frac{3}{8}$ "	75'-3 $\frac{1}{8}$ "	75'-4 $\frac{1}{8}$ "	75'-5 $\frac{1}{8}$ "

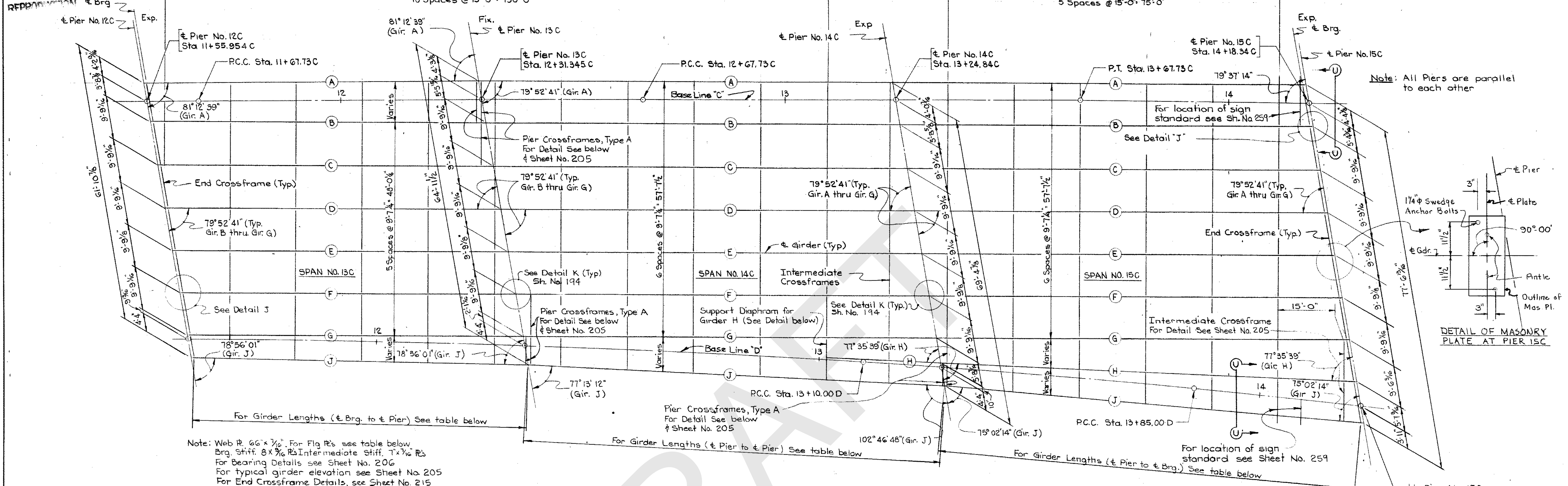
Work this sheet with Sheet No. 192

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CINCINNATI, OHIO

**STRUCTURAL STEEL DETAILS
UNIT 3 (LOWER DECK)**

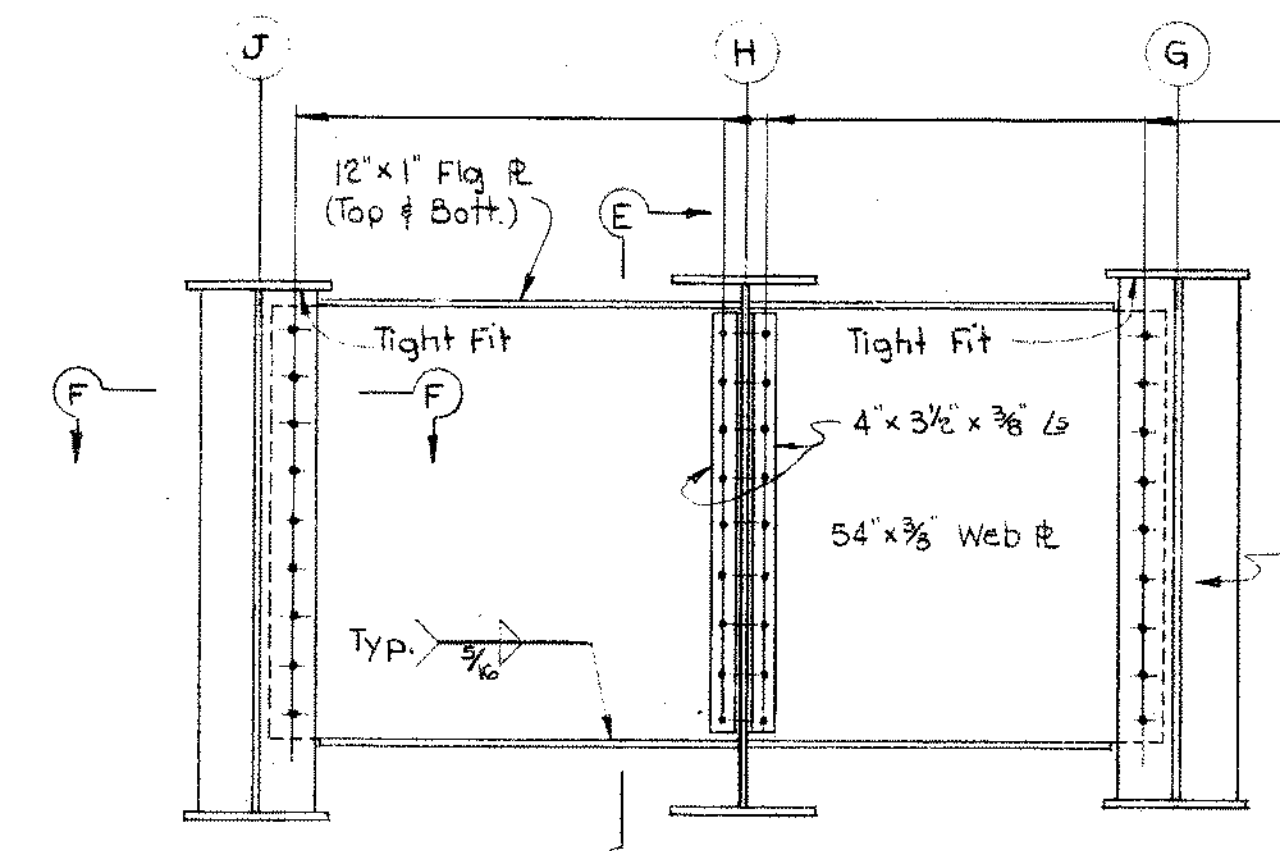
DESIGNED C.P.W.	DRAWN J.C. 7-21-60	TRACED	CHECKED J.H.O. 7/27/60	REVIEWED DATE H.A.S. 10-14-60	REVISIONS
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Microfilm
00325139

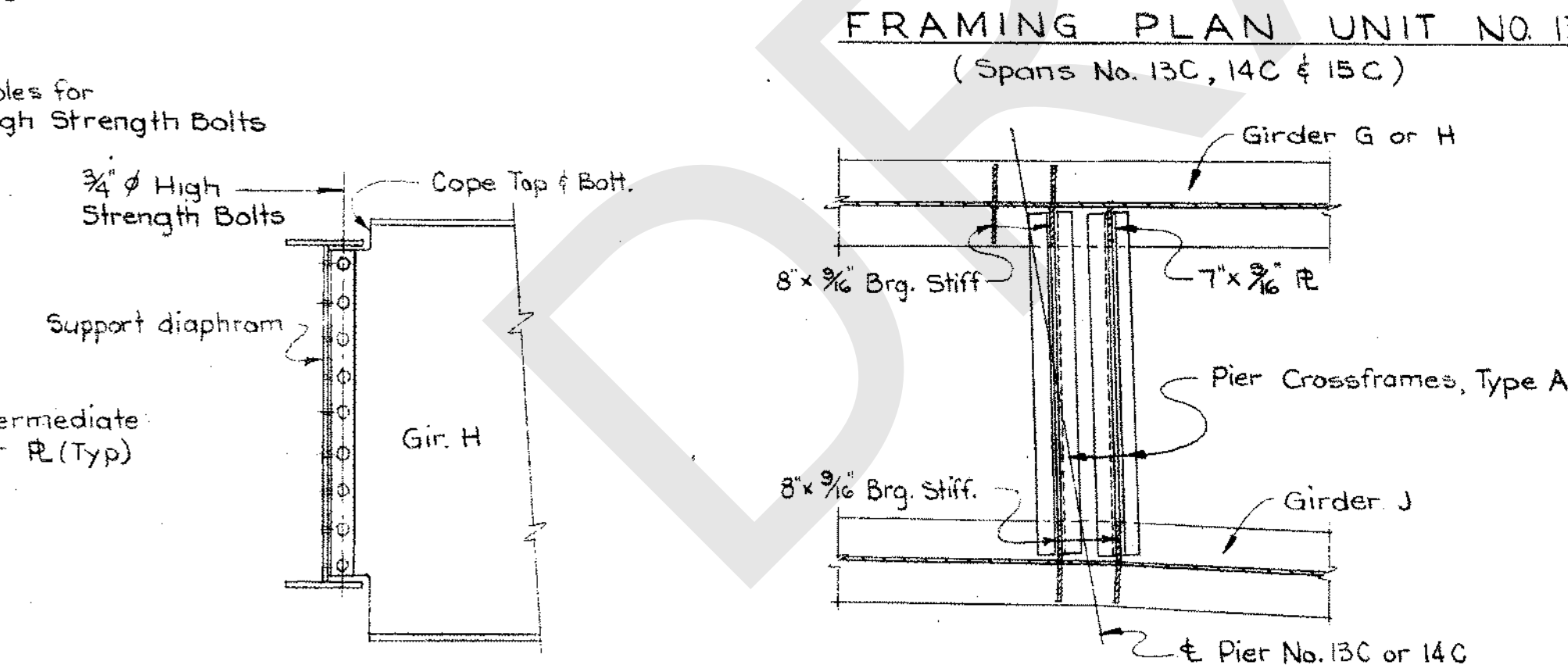


Note: Web R. 66 x 1/2". For Flg R's see table below.
Brg. Stiff. 8 x 3/8" R's Intermediate Stiff. 7 x 1/2" R's
For Bearing Details see Sheet No. 206
For typical girder elevation see Sheet No. 205
For End Crossframe Details, see Sheet No. 215

FRAMING PLAN UNIT NO. 13
(Spans No. 13C, 14C & 15C)

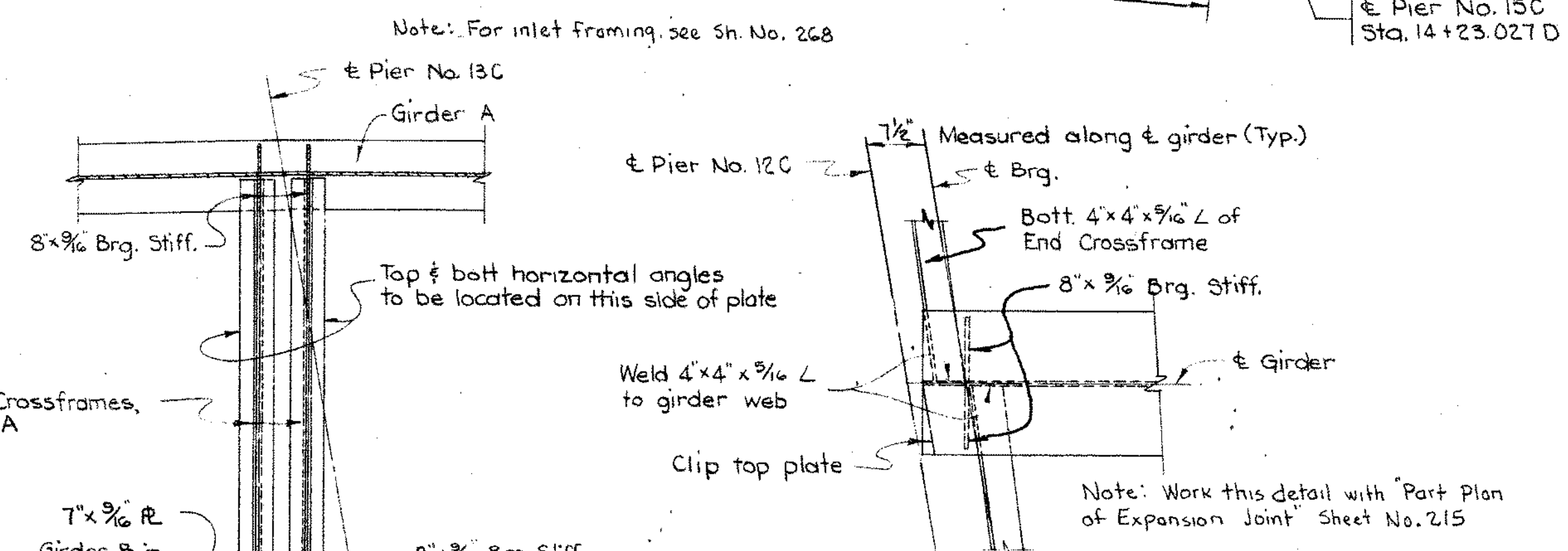


DETAIL OF SUPPORT DIAPHRAM FOR GIRDER "H"



SECTION E-E

PIER CROSSFRAME CONNECTIONS BETWEEN GIRDERS 'G' & 'J' AT PIER NO. 13C
BETWEEN GIRDERS 'H' & 'J' AT PIER NO. 14C



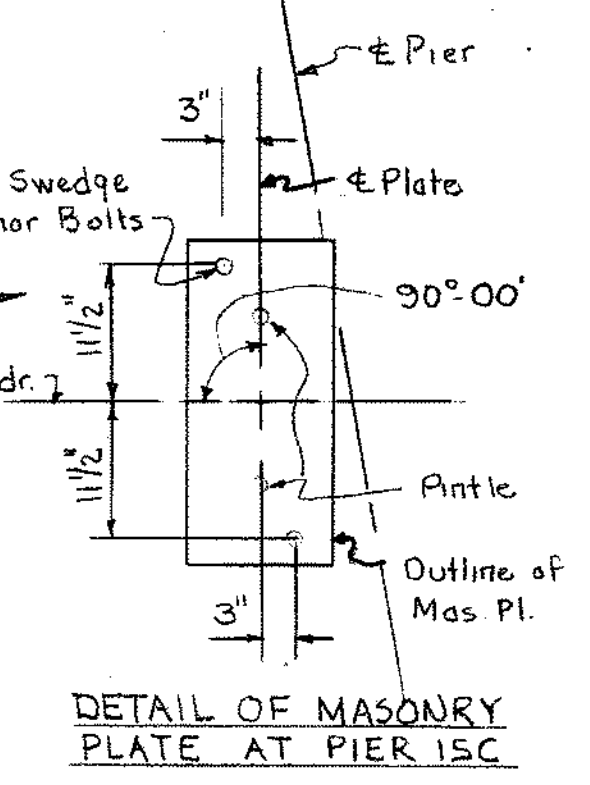
PIER CROSSFRAME CONNECTION BETWEEN GIRDERS A & B AT PIER NO. 13C

	€ Pier No. 12C	€ Pier No. 13C	€ Pier No. 14C	€ Pier No. 15C	
	Span No. 13C	Span No. 14C	Span No. 15C		
	R125-C	B275-A	R325-A	R150-B	
	€ Brg.	18' x 1 1/2"	18' x 3/4"	18' x 1 1/2"	Flg. R's Girders A thru G & J (Top & Bott.)
	18' x 3/4"	12'-0"	18' x 3/4"	18' x 1 1/2"	Flg. R's Girder H (Top & Bott.)
		12'-0"	18' x 3/4"	18' x 1 1/2"	Flg. to Web Weld (Top & Bott.)
			18' x 3/4"	18' x 1 1/2"	
			17'-0"	11'-0"	
			17'-0"	11'-0"	
			18' x 1 1/2"	18' x 1 1/2"	
			1/4 Weld	5/16 Weld	

TABLE OF FLANGE PLATES AND WELD SIZES

Girders	Span No. 13C	Span No. 14C	Span No. 15C
A	74'-9 1/8"	93'-6 7/8"	92'-9 1/8"
B thru G	75'-0 5/8"	93'-6 7/8"	92'-9 1/8"
H	*	*	93'-6 3/8"
J	75'-3 1/8"	94'-5 1/8"	94'-7"

* Girder lengths for girder shown by asterisk is from € Pier to crossframe. For location, see Framing Plan.

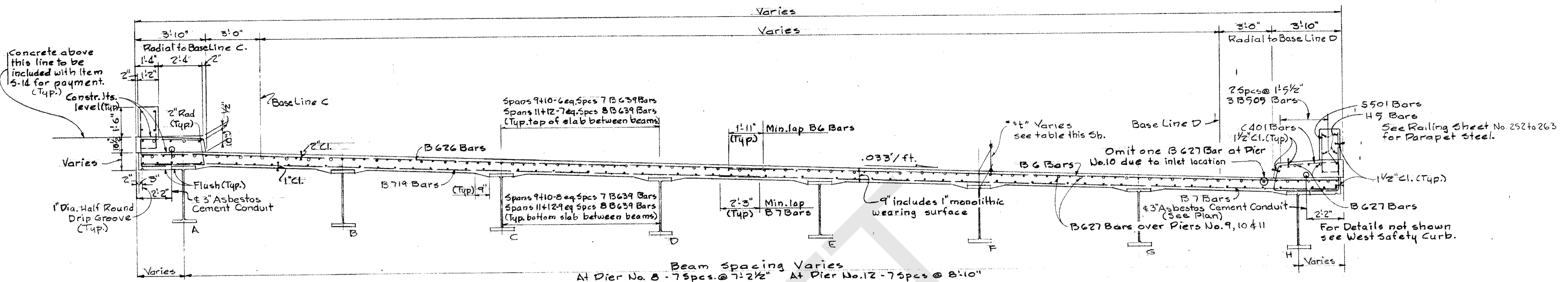


Work this sheet with Sheet No. 194

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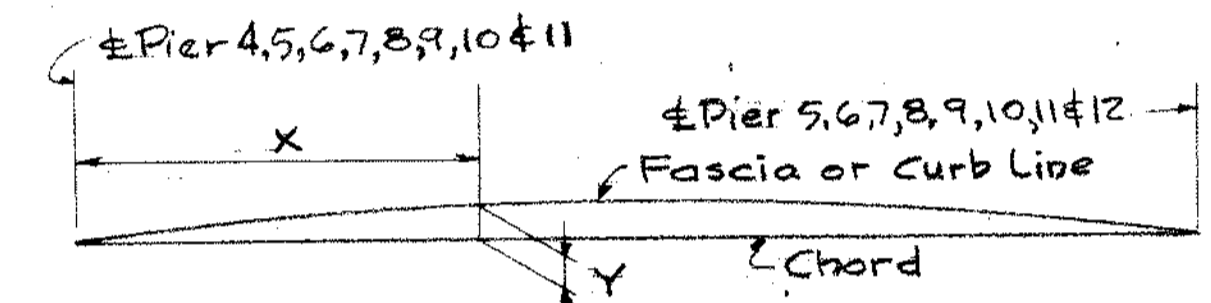
STRUCTURAL STEEL DETAILS
UNIT NO. 13.

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED DATE	REVISED
CAF	J.C.		JHO	11.13.10-14-60	



• Indicates bars in section.
 ○ Indicates bars over piers.
 * See Sh. No. 216 for note.

TRANSVERSE SECTION UNIT 3 LOWER DECK



CHORD OFFSETS

UNIT 3 (Low Deck)				
SLAB THICKNESS "t"				
Location	Beam	A	B thru G	H
SPAN 9	1/4 Pt. - Pier 8	9 7/8"	9 7/8"	10 1/2"
	1/4 Pt.	10 1/8"	10 1/4"	11"
	1/4 Span	10 1/4"	10 1/4"	11"
SPAN 10	1/4 Pt.	10"	10 1/8"	10 3/4"
	1/4 Span	9 3/4"	9 7/8"	10 1/2"
	1/4 Pt. - Pier 10	9 3/8"	9 7/8"	10 1/2"
SPAN 11	1/4 Pt.	9 3/8"	9 7/8"	10 1/2"
	1/4 Span	10"	10 1/8"	10 3/4"
	1/4 Pt. - Pier 11	9 3/8"	9 7/8"	10 1/2"
SPAN 12	1/4 Pt.	10"	10 1/4"	10 3/4"
	1/4 Span	10 1/4"	10 3/8"	11"
	1/4 Pt. - Pier 12	9 5/8"	9 7/8"	10 1/2"

Note: "t" is measured from top of slab to bottom of flange plate @ Beam.
 See Note 1 Sheet No. 216.

UNIT 2 LOWER DECK

SPAN 5							
W. Fascia		W. Curb		E. Curb		E. Fascia	
Dist. X	Offset Y	Dist. X	Offset Y	Dist. X	Offset Y	Dist. X	Offset Y
26'-0 3/4"	1/8"	26'-0 3/4"	1/8"	5'-7 7/8"	3/8"	5'-7 3/4"	3/8"
				11'-3 3/4"	5/8"	11'-3 1/2"	5/8"
				20'-11 3/4"	1"	20'-11 1/2"	1"
				30'-7 3/4"	1"	30'-7 3/4"	1"
				40'-4"	5/8"	40'-3 3/4"	5/8"

SPAN 6							
W. Fascia		W. Curb		E. Curb		E. Fascia	
Dist. X	Offset Y	Dist. X	Offset Y	Dist. X	Offset Y	Dist. X	Offset Y
10'-2 5/8"	1/8"	10'-2 5/8"	1/8"	10'-2 1/2"	3/8"	10'-2 1/8"	3/8"
20'-5 3/8"	1/4"	20'-5 3/8"	1/4"	20'-4 7/8"	1 1/2"	20'-4 3/8"	1 1/2"
30'-8"	3/8"	30'-8"	3/8"	30'-7 3/8"	1 5/8"	30'-6 7/8"	1 5/8"
40'-10 3/8"	1/4"	40'-10 3/8"	1/4"	40'-9 3/4"	1 1/2"	40'-8 3/4"	1 1/2"
51'-1 1/4"	1/8"	51'-1 1/4"	1/8"	51'-0 1/4"	7/8"	50'-10 7/8"	7/8"

SPAN 7							
W. Fascia		W. Curb		E. Curb		E. Fascia	
Dist. X	Offset Y	Dist. X	Offset Y	Dist. X	Offset Y	Dist. X	Offset Y
2'-9 3/8"	3/8"	2'-9 3/8"	3/8"	7'-8 1/8"	1/8"	7'-8 1/8"	1/8"
15'-10 3/8"	1 1/4"	15'-10 1/2"	1 1/4"	15'-4 1/4"	1 1/2"	15'-4 1/4"	1 1/2"
24'-11 3/4"	1 1/2"	24'-11 5/8"	1 1/2"	23'-0 1/4"	1 7/8"	23'-0 1/4"	1 7/8"
34'-0 7/8"	1 5/8"	34'-0 3/4"	1 5/8"	30'-8 3/8"	2"	30'-8 3/8"	2"
43'-1 1/8"	1 3/8"	43'-1 7/8"	1 3/8"	38'-4 1/2"	1 3/8"	38'-4 1/2"	1 3/8"
52'-3"	7/8"	52'-3"	7/8"	46'-0 5/8"	1 1/2"	46'-0 5/8"	1 1/2"
				53'-8 3/8"	3/8"	53'-8 3/8"	3/8"

SPAN 8							
W. Fascia		W. Curb		E. Curb		E. Fascia	
Dist. X	Offset Y	Dist. X	Offset Y	Dist. X	Offset Y	Dist. X	Offset Y
9'-1 3/8"	5/8"	9'-1 1/4"	5/8"	8'-4 1/4"	3/4"	8'-4 1/4"	3/4"
18'-3 1/8"	1"	18'-2 1/2"	1"	16'-8 1/2"	1 1/8"	16'-8 1/2"	1 1/8"
27'-4 3/4"	1 1/8"	27'-3 3/4"	1 1/8"	25'-0 3/8"	1 3/8"	25'-0 3/8"	1 3/8"
36'-6 3/8"	7/8"	36'-5 7/8"	7/8"	33'-4 7/8"	1 1/8"	33'-4 7/8"	1 1/8"
45'-7 7/8"	3/8"	45'-6 1/4"	3/8"	41'-9 1/8"	3/4"	41'-9 1/8"	3/4"

UNIT 3 LOWER DECK

SPAN 9							
W. Fascia		W. Curb		E. Curb		E. Fascia	
Dist. X	Offset Y	Dist. X	Offset Y	Dist. X	Offset Y	Dist. X	Offset Y
9'-5"	1 1/4"	9'-5"	1 1/4"	9'-5 1/4"	1 1/4"	9'-5 1/4"	1 1/4"
18'-10"	2 1/4"	18'-10"	2 1/4"	18'-10 3/8"	2 1/4"	18'-10 3/8"	2 1/4"
28'-3"	2 3/4"	28'-3"	2 3/4"	28'-3 3/8"	2 3/4"	28'-3 3/8"	2 3/4"
37'-8"	3"	37'-8"	3"	37'-9 1/8"	3"	37'-9 1/8"	3"
47'-1"	2 3/4"	47'-1"	2 3/4"	47'-2 1/4"	2 3/4"	47'-2 1/4"	2 3/4"
56'-6"	2 1/4"	56'-6"	2 1/4"	56'-7 3/4"	2 1/4"	56'-7 3/4"	2 1/4"
65'-11"	1 1/4"	65'-11"	1 1/4"	66'-1"	1 1/4"	66'-1"	1 1/4"

SPAN 10							
W. Fascia		W. Curb		E. Curb		E. Fascia	
Dist. X	Offset Y	Dist. X	Offset Y	Dist. X	Offset Y	Dist. X	Offset Y
9'-5 5/8"	1 1/4"	9'-5 5/8"	1 1/4"	9'-6"	1 3/8"	9'-6"	1 3/8"
18'-11 1/8"	2 1/4"	18'-11 1/8"	2 1/4"	19'-0"	2 1/4"	19'-0"	2 1/4"
28'-4 3/4"	2 3/4"	28'-4 3/4"	2 3/4"	28'-6"	2 3/8"	28'-6"	2 3/8"
37'-10 1/4"	3"	37'-10 1/4"	3"	38'-0"	3"	38'-0"	3"
47'-3 3/8"	2 3/4"	47'-3 3/8"	2 3/4"	47'-6"	2 3/8"	47'-6"	2 3/8"
56'-9 1/2"	2 1/4"	56'-9 1/2"	2 1/4"	57'-0"	2 1/4"	57'-0"	2 1/4"
66'-3"	1 1/4"	66'-3"	1 1/4"	66'-6"	1 3/8"	66'-6"	1 3/8"

SPAN 11							
W. Fascia		W. Curb		E. Curb		E. Fascia	
Dist. X	Offset Y	Dist. X	Offset Y	Dist. X	Offset Y	Dist. X	Offset Y
9'-9 3/8"	1 3/8"	9'-9 3/8"	1 3/8"	9'-6 3/8"	1 3/8"	9'-6 3/8"	1 3/8"
18'-11 3/8"	2 1/4"	18'-11 3/4"	2 1/4"	19'-0 3/4"	2 1/4"	19'-0 3/4"	2 1/4"
28'-5 1/2"	2 3/8"	28'-5 1/2"	2 3/8"	28'-7 1/8"	2 3/8"	28'-7 1/8"	2 3/8"
37'-11 3/4"	3"	37'-11 3/8"	3"	38'-1 3/8"	3"	38'-1 1/2"	3"
47'-5 1/4"	2 3/8"	47'-5 1/4"	2 3/8"	47'-7 3/4"	2 3/8"	47'-7 3/4"	2 3/8"
56'-11"	2 1/4"	56'-11 1/8"	2 1/4"	57'-2 1/8"	2 1/4"	57'-2 1/8"	2 1/4"
66'-4 7/8"	1 3/8"	66'-4 3/8"	1 3/8"	66'-8 1/2"	1 3/8"	66'-8 1/2"	1 3/8"

SPAN 12							
W. Fascia		W. Curb		E. Curb		E. Fascia	
Dist. X	Offset Y	Dist. X	Offset Y	Dist. X	Offset Y	Dist. X	Offset Y
9'-5 3/8"	1 1/4"	9'-5 1/2"	1 1/4"	9'-6 1/8"	1 3/8"	9'-6 1/8"	1 3/8"
18'-10 3/8"	2 1/4"	18'-10 3/8"	2 1/4"	19'-0 1/8"	2 1/4"	19'-0 1/4"	2 1/4"
28'-4 1/4"	2 3/4"	28'-4 3/8"	2 3/4"	28'-6 1/4"	2 3/8"	28'-6 1/4"	2 3/8"
37'-9 3/4"	3"	37'-9 3/4"	3"	38'-0 3/8"	3"	38'-0 3/8"	3"
47'-3 1/8"	2 3/4"	47'-3 1/4"	2 3/4"	47'-6 1/2"	2 3/8"	47'-6 1/2"	2 3/8"
56'-8 3/8"	2 1/4"	56'-8 3/8"	2 1/4"	57'-0 1/2"	2 1/4"	57'-0 1/2"	2 1/4"
66'-2"	1 1/4"	66'-2 1/8"	1 1/4"	66'-6 3/8"	1 3/8"	66'-6 3/8"	1 3/8"

CHORD LENGTHS LOWER DECK

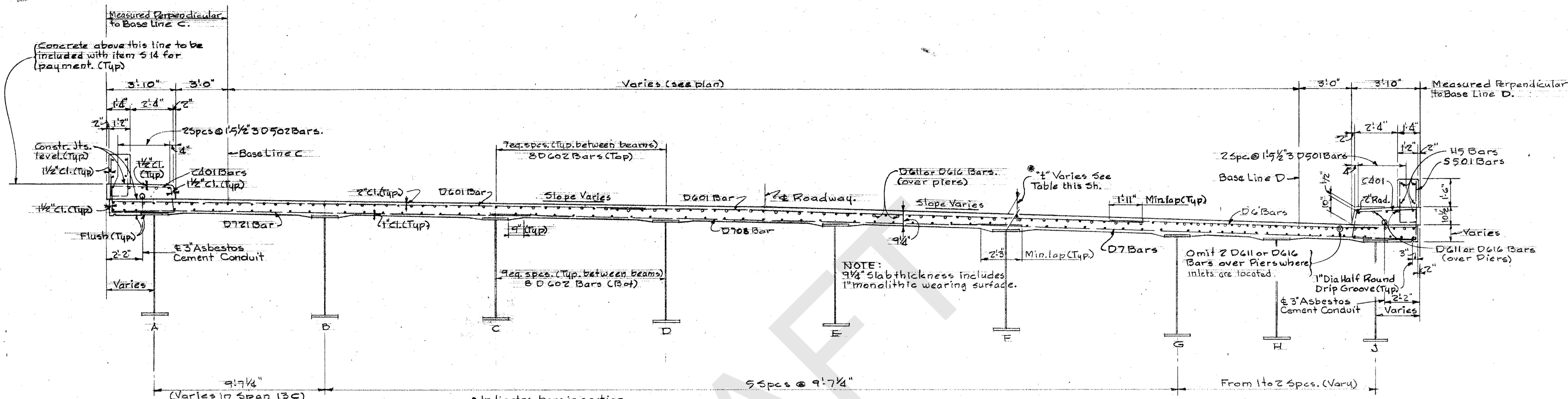
SPAN	W. Fascia	W. Curb	E. Curb	E. Fascia
5	50'-0"	50'-0"	50'-0"	50'-0"
6	61'-4"	61'-4"	61'-4 1/8"	61'-4 1/8"
7	61'-4 1/8"	61'-4 1/8"	61'-4 3/4"	61'-4 3/4"
8	50'-0 1/4"	50'-0 1/4"	50'-1 3/8"	50'-1 3/8"
9	75'-4"	75'-4"	75'-6 3/8"	75'-6 3/8"
10	75'-8 3/8"	75'-8 3/8"	76'-0"	76'-0"
11	75'-10 3/4"	75'-10 3/4"	76'-2 7/8"	76'-2 7/8"
12	75'-7 1/2"	75'-7 1/2"	76'-0 3/4"	76'-0 3/4"

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SUPERSTRUCTURE DETAILS
 UNIT NO. 3 (LOW DECK).

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED DATE	REVISED
J.C.D.	J.C.D.		W.W.C.	10-6-60	
3-14-60			9-15-60		

HAM-25-0.04



• Indicates bars in section.
○ Indicates bars over piers.

* This is the nominal dimension. The quantity of deck concrete to be paid for shall be based on this dimension, even though deviation from it may be necessary because the top flange of the beam may not have the exact camber or conformation required to place it parallel to the finished grade.

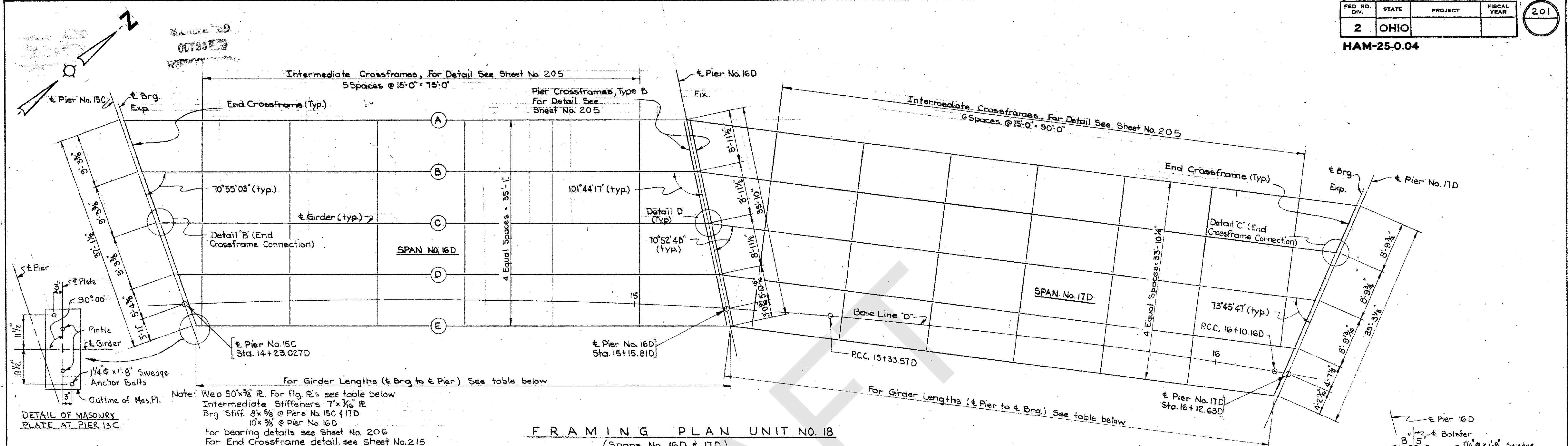
TRANSVERSE SECTION
(TYPICAL FOR UNIT 13)

		UNIT 13 SLAB THICKNESS "t"									
Location		A	B	C	D	E	F	G	H	J	
SPAN 13 C	± Brg - Pier 12 C	9 7/8"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 1/4"		10 7/8"	
	1/4 Pt.	10 1/8"	10 1/2"	10 1/2"	10 1/2"	10 5/8"	10 5/8"	10 5/8"		11 3/8"	
	± Span	10 1/4"	10 3/8"	10 3/8"	10 3/8"	10 3/4"	10 3/4"	10 3/4"		11 5/8"	
	3/4 Pt.	10 1/8"	10 1/2"	10 1/2"	10 1/2"	10 1/2"	10 1/2"	10 3/8"		11 1/2"	
	± Pier 13 C	9 7/8"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 1/4"		10 7/8"	
SPAN 14 C	± Pier 13 C	9 7/8"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 1/4"		10 7/8"	
	1/4 Pt.	10 1/8"	10 1/4"			10 1/8"	10"	10"		10 7/8"	
	± Span	10 1/8"	10 3/8"			10 1/4"	10 1/4"	10 1/8"		11"	
	3/4 Pt.	9 7/8"	10 1/4"			10 1/4"	10 1/4"	10 1/4"		11"	
	± Pier 14 C	9 7/8"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 1/4"		10 7/8"	
SPAN 15 C	± Pier 14 C	9 7/8"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 7/8"	
	1/4 Pt.	9 5/8"	10"	10 1/8"	10"	10 1/4"	10 1/8"	10 1/8"	10"	10 1/2"	
	± Span	9 7/8"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 7/8"	
	3/4 Pt.	10"	10 1/2"	10 1/2"	10 3/8"	10 3/8"	10 1/4"	10 1/4"	10 1/4"	11"	
	± Brg - Pier 15 C	9 7/8"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 1/4"	10 7/8"	

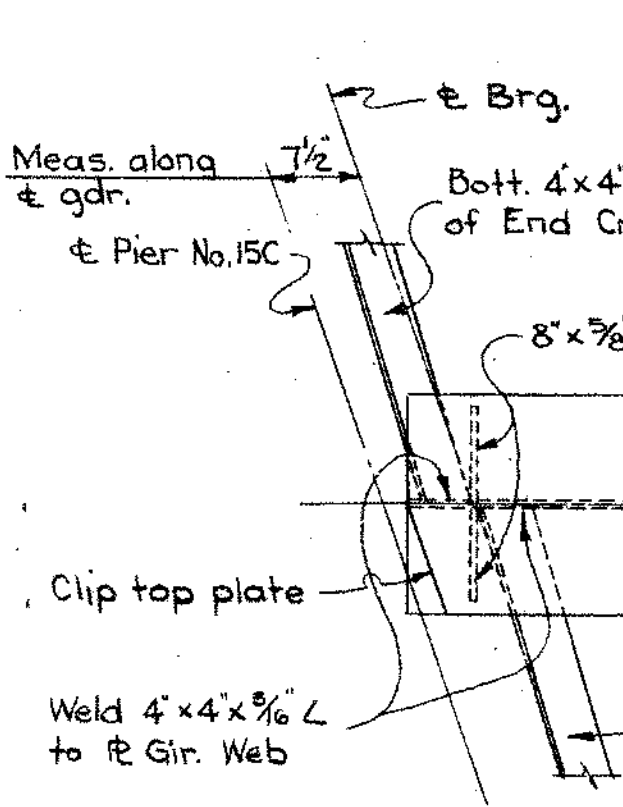
"t" is measured from top of slab to bottom of flange plate @ ± Beam.
See Note 1 Sh. No. 216

Note: Work this sheet with Sh. No. 233

HAZELET & ERDAL CONSULTING ENGINEERS CINCINNATI, OHIO					
SUPERSTRUCTURE DETAILS UNIT NO. 13.					
DESIGNED	DRAWN	TRACED	CHECKED	REVISION DATE	REVISED
	J.C.D.		W.J.J.C.	11/13/60	
	5-19-60		9-16-60	10-9-60	



DETAIL OF MASONRY PLATE AT PIER 15C



Note: Web 50 x 3/8" R. For flg. R's see table below
Intermediate Stiffeners 7 x 1/2" R
Brg. Stiff. 8 x 5/8" @ Piers No. 15C & 17D
10 x 3/8" @ Pier No. 16D
For bearing details see Sheet No. 206
For End Crossframe detail see Sheet No. 215
For Typical Girder Elevation see Sheet No. 205

FRAMING PLAN UNIT NO. 18
(Spans No. 16D & 17D)

GIRDER LENGTHS		
Girder	Span 16D	Span 17D
A	96'-3 1/8"	115'-6 5/8"
B	95'-1 1/8"	110'-1 1/8"
C	93'-10 3/8"	104'-8 3/4"
D	92'-8 1/2"	99'-3 1/8"
E	91'-5 3/8"	93'-11 1/8"

Note: For inlet framing see Sh. No. 268.

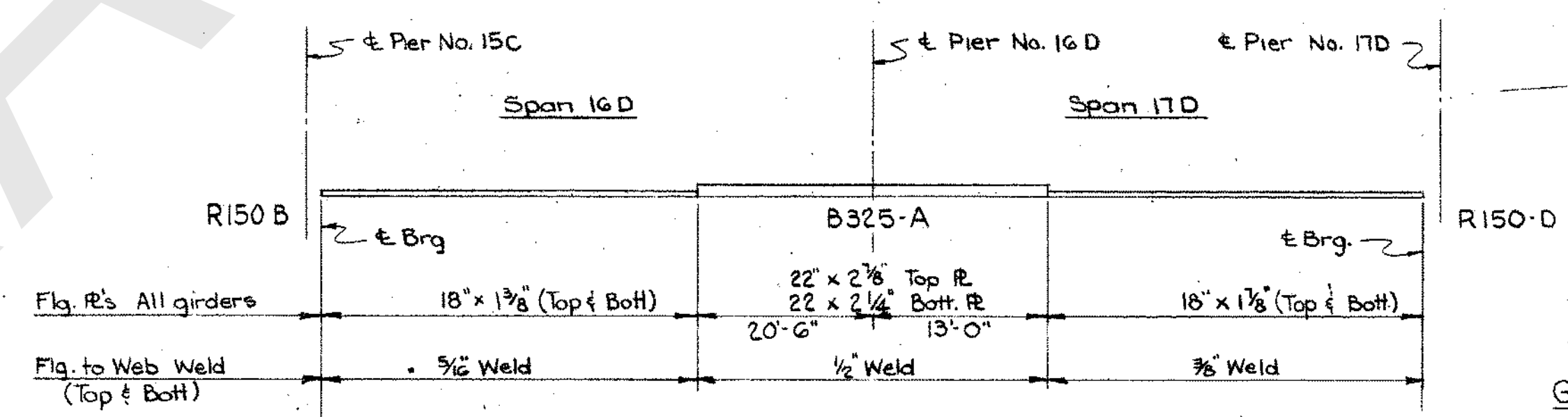
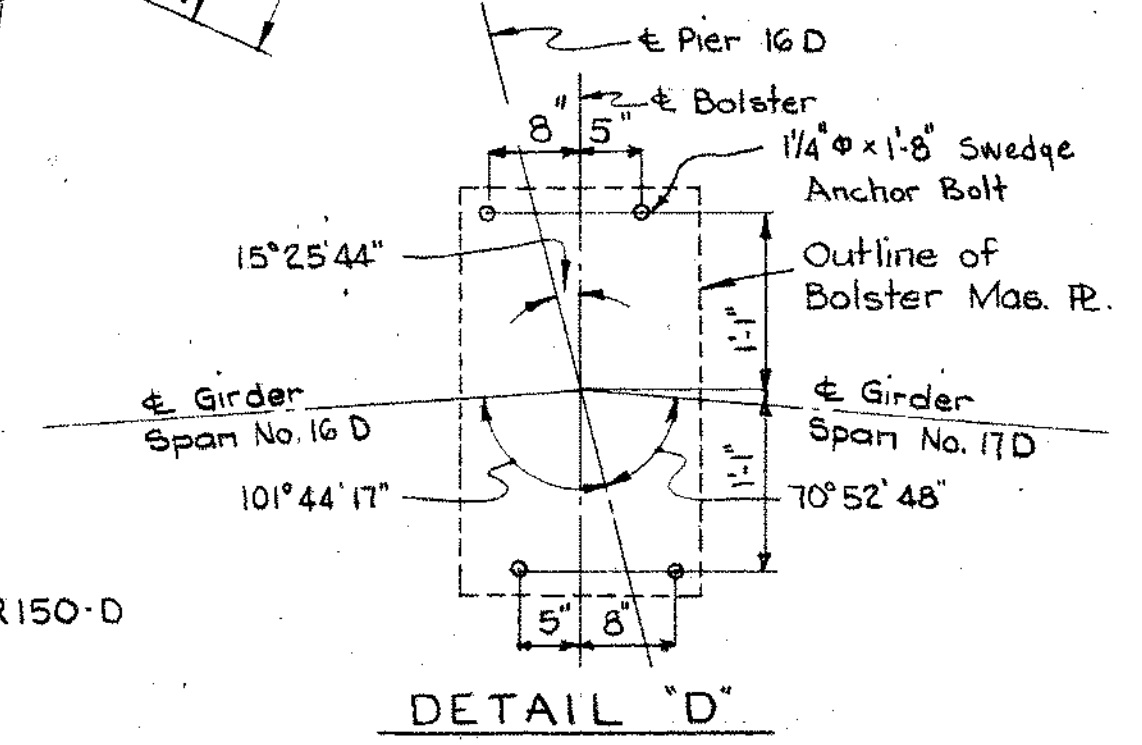


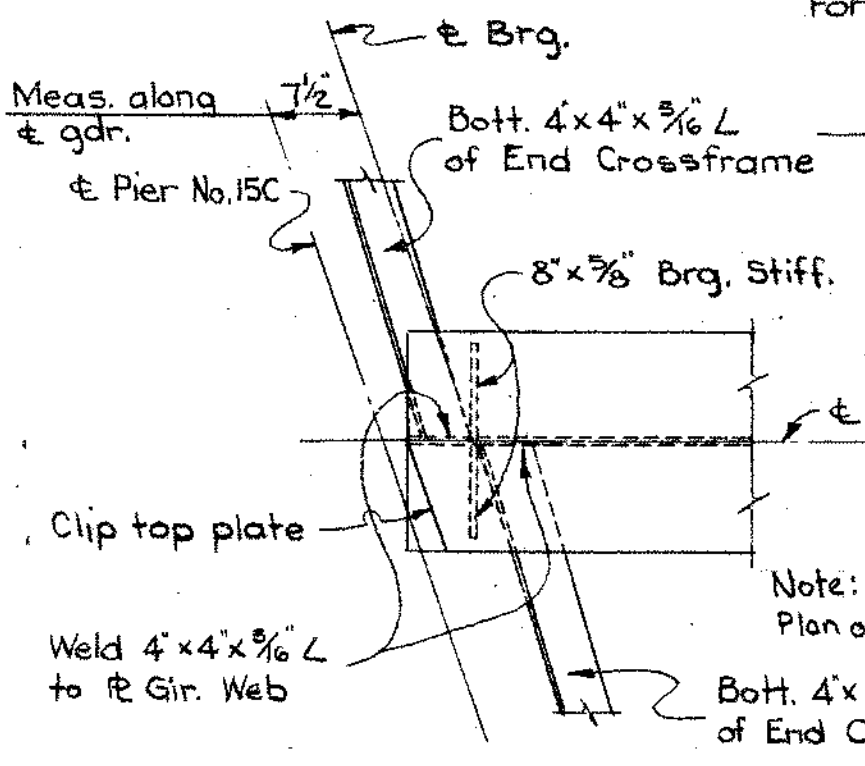
TABLE OF FLANGE PLATES AND WELD SIZES



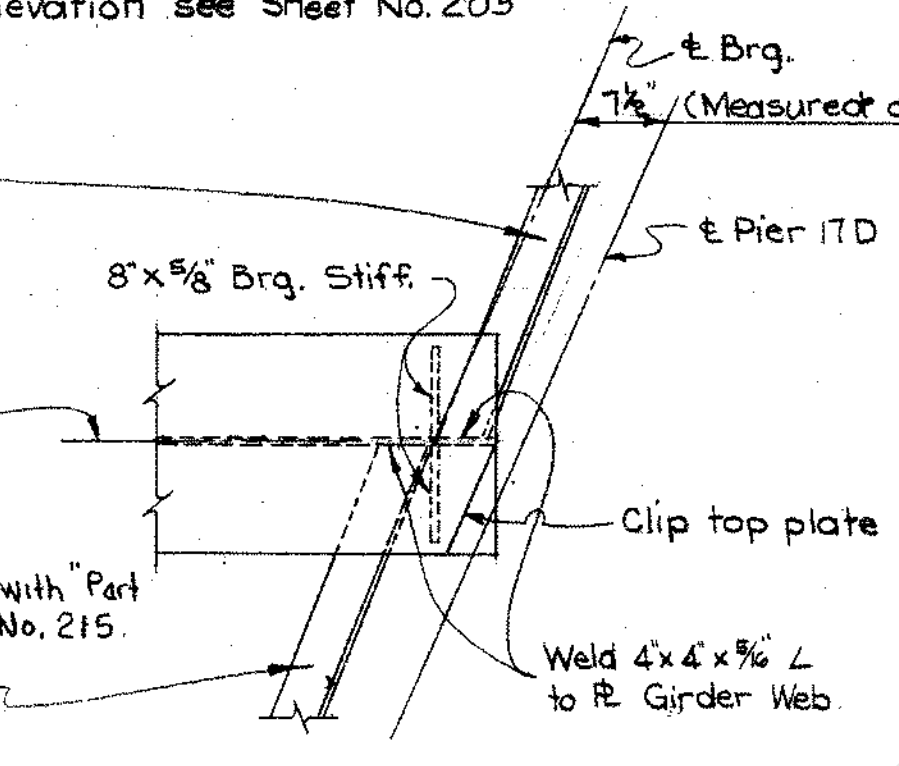
GIRDER SPLICE WELDING PROCEDURE

With the girders of Span 16D in their final positions, raise the ends of the girders in Span 17D, at Pier 17D, the following amounts: Bm. A-4 1/8", Bm. B-4 1/8", Bm. C-3 1/2", Bm. D-3", Bm. E-2 3/8".
Butt weld the girder flanges and webs at Pier 16D using the sequence outlined in Note A Sheet No. 181.
Weld all pier crossframes at Pier 16D into place.
Lower the girders into their final positions.

DETAIL "B"
(End Crossframe connection at Pier No. 15C Span No. 16D)

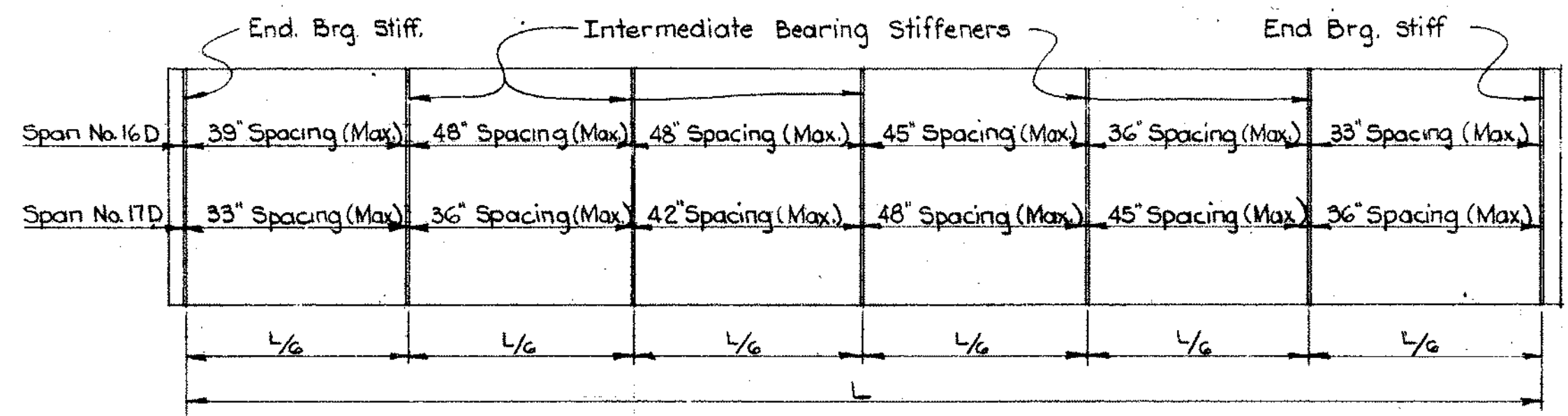


DETAIL "C"
(End Crossframe connection at Pier No. 17D, Span No. 17D)



Span	DEFLECTION AND CAMBER									
	16D					17D				
Girder	A	B	C	D	E	A	B	C	D	E
Location	1/4	1/2	3/4	1/2	1/4	1/4	1/2	3/4	1/2	1/4
Deflection due to weight of steel	1/8	1/16	-	1/8	1/8	1/8	1/8	1/8	1/8	1/8
Deflection due to remaining Dead Load	1/2	3/4	1 1/8	1 1/4	1 1/2	1 1/2	1 3/4	2 1/8	2 1/4	2 1/2
Convexity (See note below)	1/8	1/4	1/8	1/8	1/8	1/8	1/8	1/8	1/8	1/8
Sum of deflection and convexity	1 3/8	2 3/8	1 1/8	2 1/4	1 3/8	2 3/8	3 1/8	2 3/8	2 3/8	2 3/8
Required Camber	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8	5 1/4	5	2 3/4	2 3/4	2 3/4

Notes: Convexity includes variations due to vertical curvature, superelevation and horizontal curvature.
Girder web plates shall be cut to a parabolic crown



Note: Adjust intermediate stiffener spacing to conform to intermediate crossframe spacing

INTERMEDIATE STIFFENER SPACING

HAZELET & ERDAL
CONSULTING ENGINEERS
CINCINNATI, OHIO

STRUCTURAL STEEL DETAILS
UNIT NO. 18

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED DATE	REVISED
C.A.F.	J.C.		J.H.O.	10-14-60	

OCT 23 1960
RECEIVED

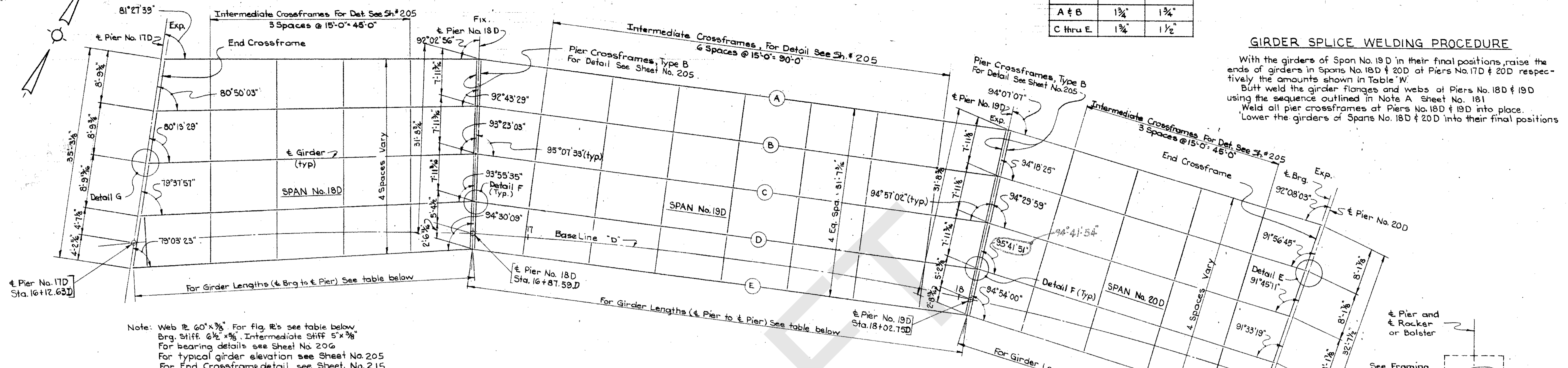
HAM-25-0.04

TABLE "W"
Dimensions to raise girders for welding

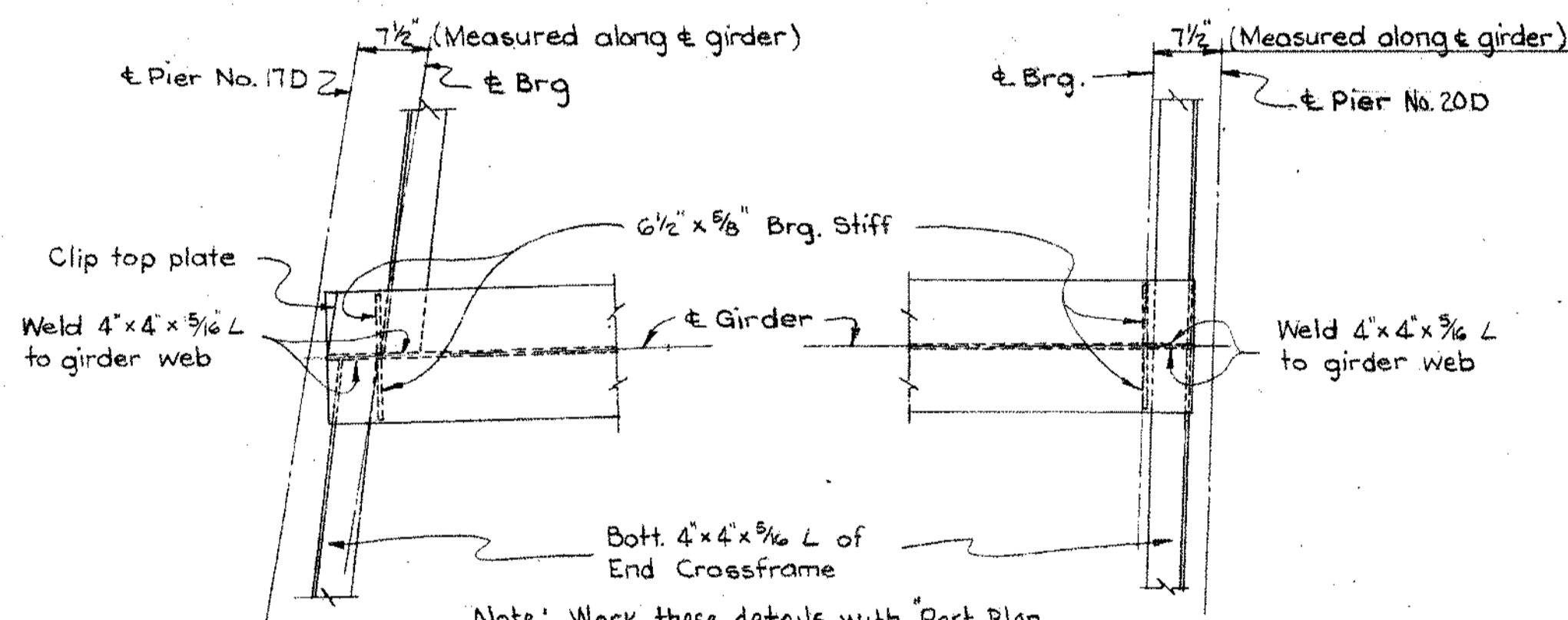
Girders	At Pier 17D	At Pier 20D
A & B	1 3/4"	1 3/4"
C thru E	1 3/4"	1 1/2"

GIRDER SPLICE WELDING PROCEDURE

With the girders of Span No. 19D in their final positions, raise the ends of girders in Spans No. 18D & 20D at Piers No. 17D & 20D respectively the amounts shown in Table "W".
Butt weld the girder flanges and webs at Piers No. 18D & 19D using the sequence outlined in Note A Sheet No. 181.
Weld all pier crossframes at Piers No. 18D & 19D into place.
Lower the girders of Spans No. 18D & 20D into their final positions.



Note: Web Pl. 60" x 3/8". For fig. R's see table below.
Brg. Stiff. 6 1/2" x 5/8". Intermediate Stiff 5" x 3/8".
For bearing details see Sheet No. 20G.
For typical girder elevation see Sheet No. 205.
For End Crossframes detail see Sheet No. 215.



Note: Work these details with Part Plan of Expansion Joint Sheet No. 215

FRAMING PLAN UNIT NO. 19
(Spans No. 18D thru 20D)

GIRDER LENGTHS

Girder	Span 18D	Span 19D	Span 20D
A	70'-8 3/8"	120'-1 1/2"	73'-10 3/8"
B	71'-0 1/8"	118'-8 3/8"	73'-0 3/8"
C	72'-0 1/2"	117'-4"	72'-1 1/8"
D	73'-10"	115'-11 1/4"	71'-3 1/8"
E	74'-10 3/8"	114'-6 3/8"	70'-5"

Note: For inlet framing see Sh. No. 268.

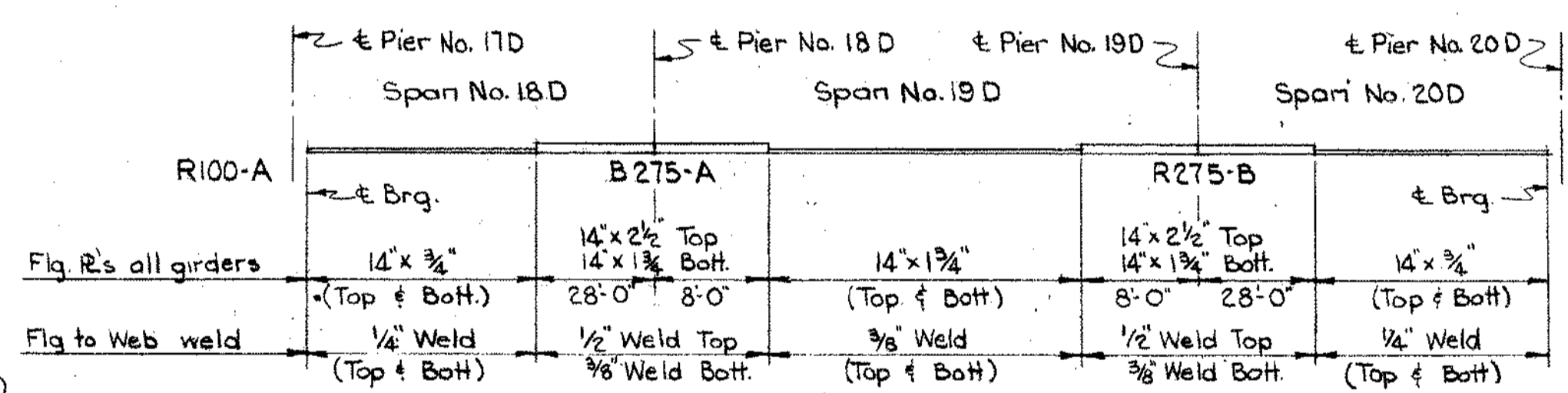
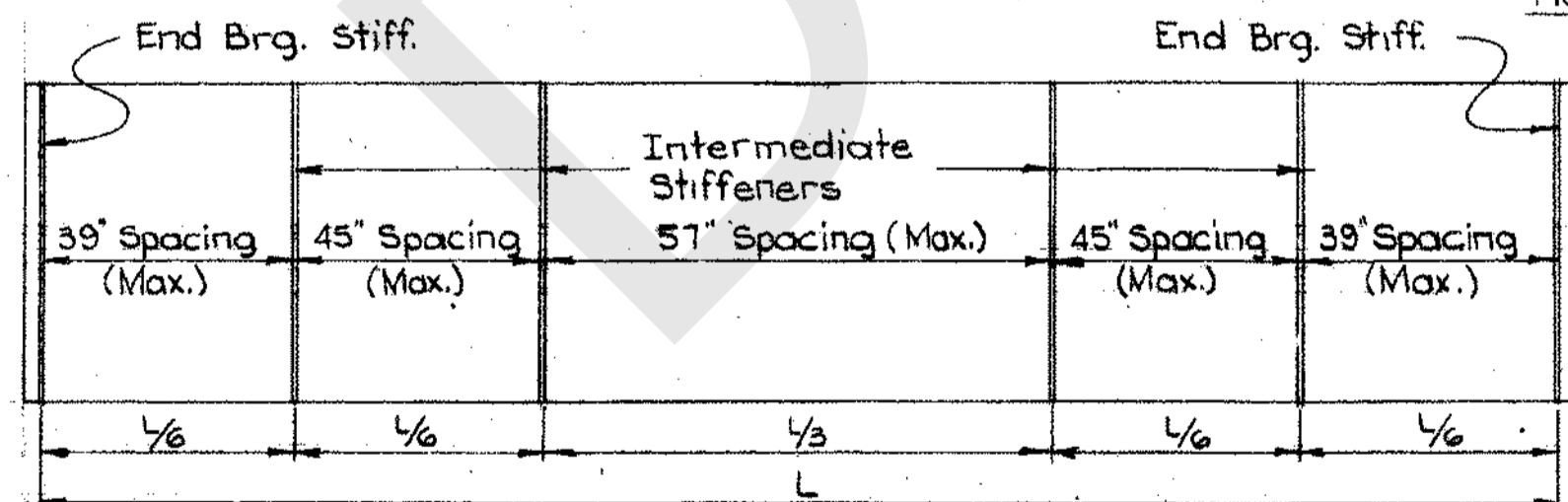
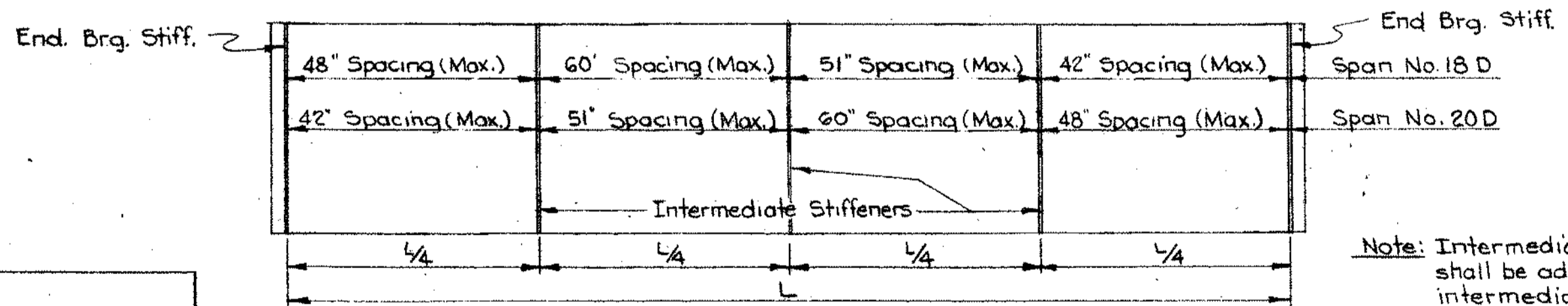


TABLE OF FLANGE PLATES AND WELD SIZES



INTERMEDIATE STIFFENER SPACING
(Span No. 19D)



INTERMEDIATE STIFFENER SPACING
(Spans No. 18D & 20D)

Note: Intermediate stiffener spacing shall be adjusted to conform to intermediate crossframe spacing.

Notes: Girder web plates shall be cut to a parabolic crown.
Convexity includes variations due to vertical curvature, superelevation and horizontal curvature.

DEFLECTION AND CAMBER

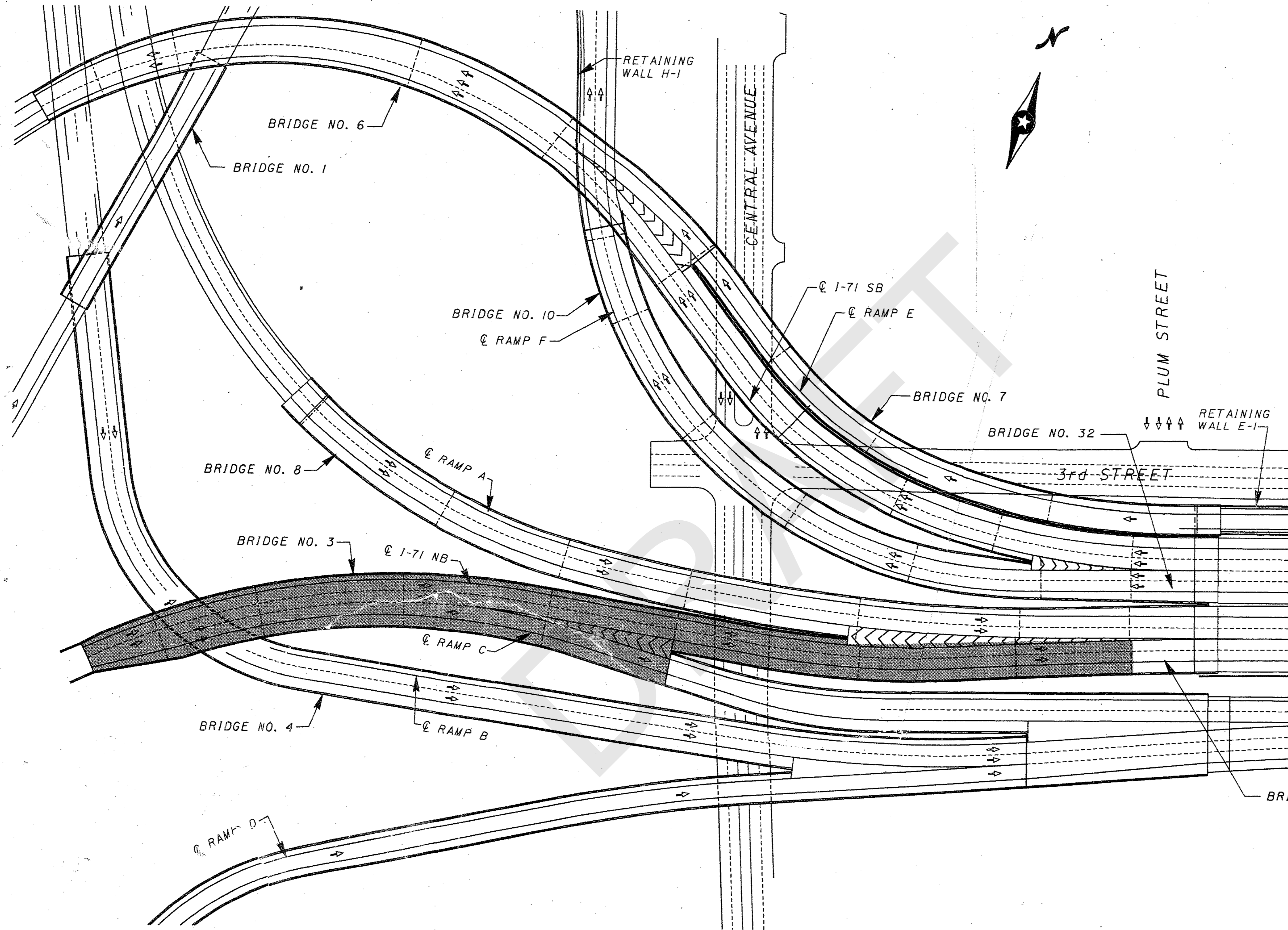
Span	18D															19D															20D														
	A	B	C	D	E	A	B	C	D	E	A	B	C	D	E	A	B	C	D	E	A	B	C	D	E																				
Location	1/4	1/2	3/4	1	1 1/4	1/4	1/2	3/4	1	1 1/4	1/4	1/2	3/4	1	1 1/4	1/4	1/2	3/4	1	1 1/4	1/4	1/2	3/4	1	1 1/4																				
Deflection due to weight of steel	0	-1/16	-1/16	0	0	-1/16	0	0	-1/16	0	0	-1/16	0	0	-1/16	0	0	-1/16	0	0	-1/16	0	0	-1/16	0																				
Deflection due to remaining Dead Load	0	3/16	-1/8	1/16	1/16	-1/16	1/8	1/16	0	1/8	1/8	0	3/16	1/8	0	1/8	1/8	0	3/16	1/8	0	1/8	1/8	0	3/16																				
Convexity (See note above)	1 1/2	1 1/2	1 1/8	3/4	1/4	-1/8	3/8	0	1/4	3/8	1	1 1/8	3/4	2 1/4	2 1/4	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8																					
Sum of deflection and convexity	1 1/2	1 1/8	3/8	1/4	3/8	-1/8	3/8	1/8	1/4	3/8	1 1/8	3/4	2 1/4	2 1/4	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8																					
Required Camber	1 3/4	0	0	0	0	1 3/4	0	0	0	1 3/4	0	0	0	0	1 3/4	0	0	0	0	1 3/4	0	0	0	0																					

HAZELT & ERDAL
CONSULTING ENGINEERS
CINCINNATI, OHIO

STRUCTURAL STEEL DETAILS
UNIT NO. 19

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED DATE	REVISED
J.C.	J.C.		JHO	10-14-60	4/1/61

AS-BUILTS



PROPOSED STRUCTURE

TYPE: Continuous Steel Plate Girders (A572M GR345) with Reinforced Concrete Deck and Substructure

SPAN: 24.600, 34.100, 48.115, 48.119, 42.957, 56.812, 53.687 & 36.077 measured along ϕ I-71 NB, ϕ to ϕ Bearings

ROADWAY: Varies
LIVE LOADING: MS 18 Case 1 and Alternate Military

DEAD LOAD: Includes 2.88 KN/sq m allowance for future wearing course

WEARING COURSE: Monolithic Concrete
APPROACH SLABS: None

ALIGNMENT: Curved
SUPERELEVATION: See Superelevation Plan

LATITUDE: 39° 05' 50"
LONGITUDE: 84° 31' 13"

EXISTING STRUCTURE

STRUCTURE FILE NO.: HAM-25-0.04
HAM-50-20.81

TYPE: Continuous Plate Girders with a Reinforced Concrete Deck and Substructure Supported on C.I.P. Reinforced Concrete Piles.

SPAN: Varies
ROADWAY: Varies

LIVE LOADING: MS 18 Case 1 and Alternate Military

LOADING: CF 2000 (57) Adequate for AASHTO Alternate Loading

SKEW: Varies
WEARING COURSE: 114 SPD Concrete
APPROACH SLABS: None
DATE OF CONSTRUCTION: 1961

FINAL FOR CONSTRUCTION

DCM GROUP
BRW HAZELET & ERDAL
A BRW COMPANY

TITLE SHEET
BRIDGE NO. 3

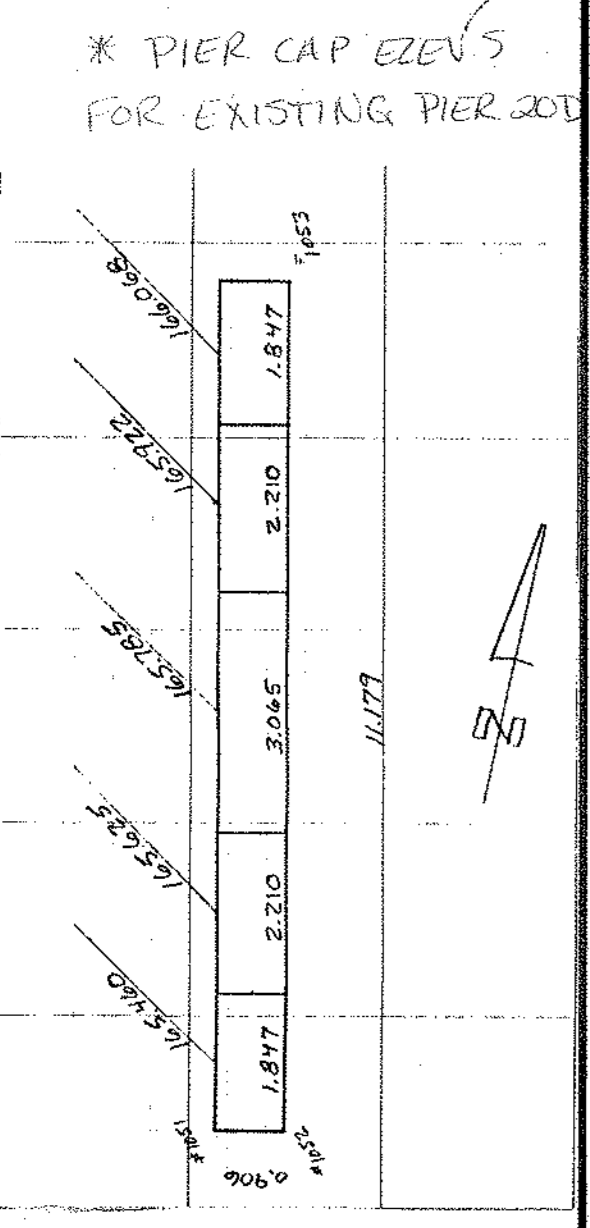
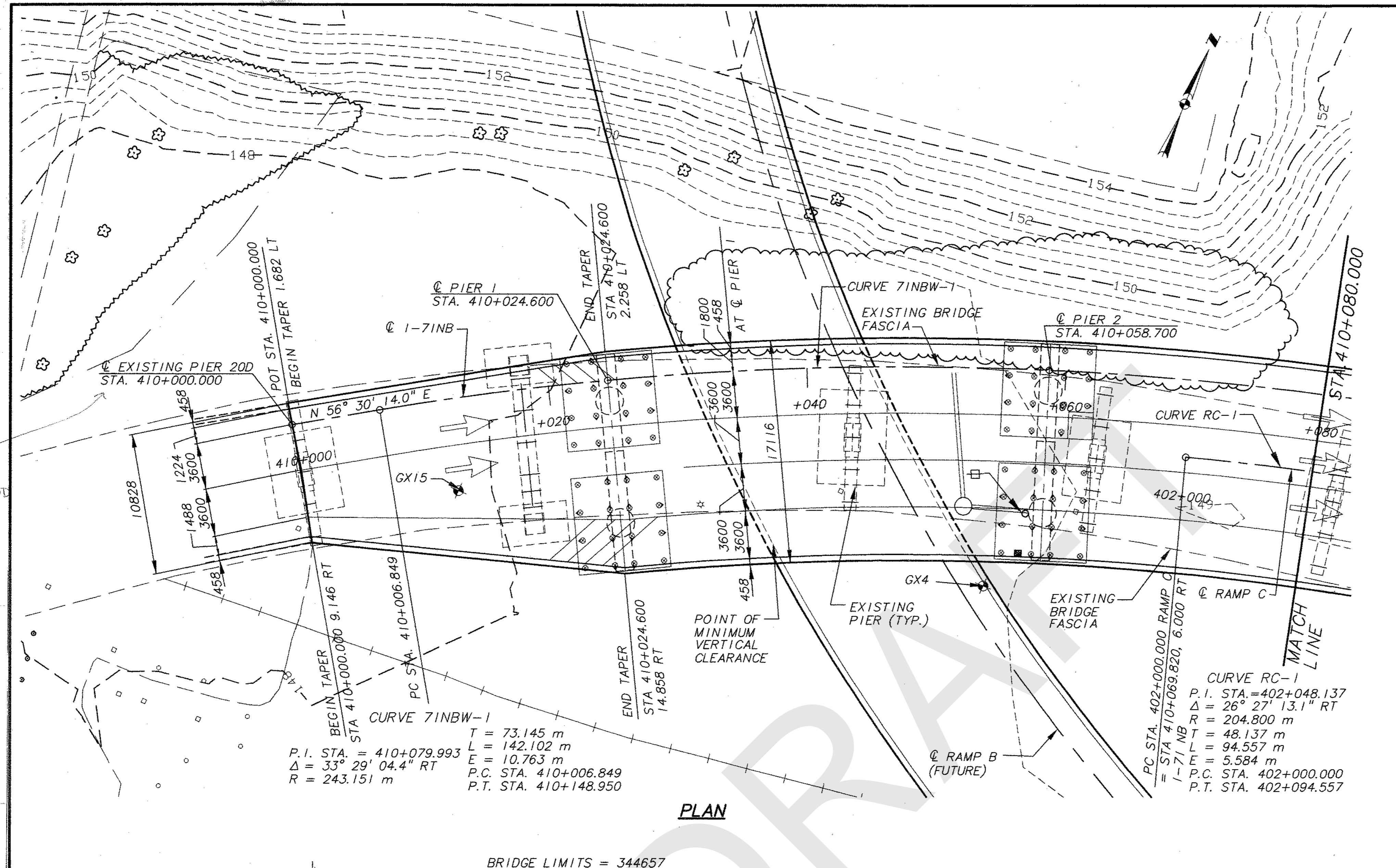
DRAWN	CHECKED	REVIEWED	DATED	CHECKED
LHC	MKM		07-07-98	MK.

BENCH MARK 4300
E: 426108.061, N: 123772.053, ELEV. 161.508.
LOCATED ON THE PLAZA LEVEL AT CINERGY FIELD
IN THE NORTHWEST CORNER, A BRASS DISC 0.77m
EAST OF THE WEST PARAPET WALL AND 5.0m SOUTH
OF THE NORTH PARAPET WALL.

BENCH MARK 4301
E: 426411.439, N: 123827.864, ELEV. 161.536.
LOCATED ON THE PLAZA LEVEL AT CINERGY FIELD
IN THE NORTHEAST CORNER, A BRASS DISC 0.81m
SOUTH OF THE NORTH PARAPET WALL AND 3.1m
WEST OF THE EAST PARAPET WALL.

CURRENT ADT=23420
ADT (2020)=28105
CURRENT ADTT=1874
ADTT (2020)=2248

ADT (2020)
CARS: 25857
TRUCKS: 2248

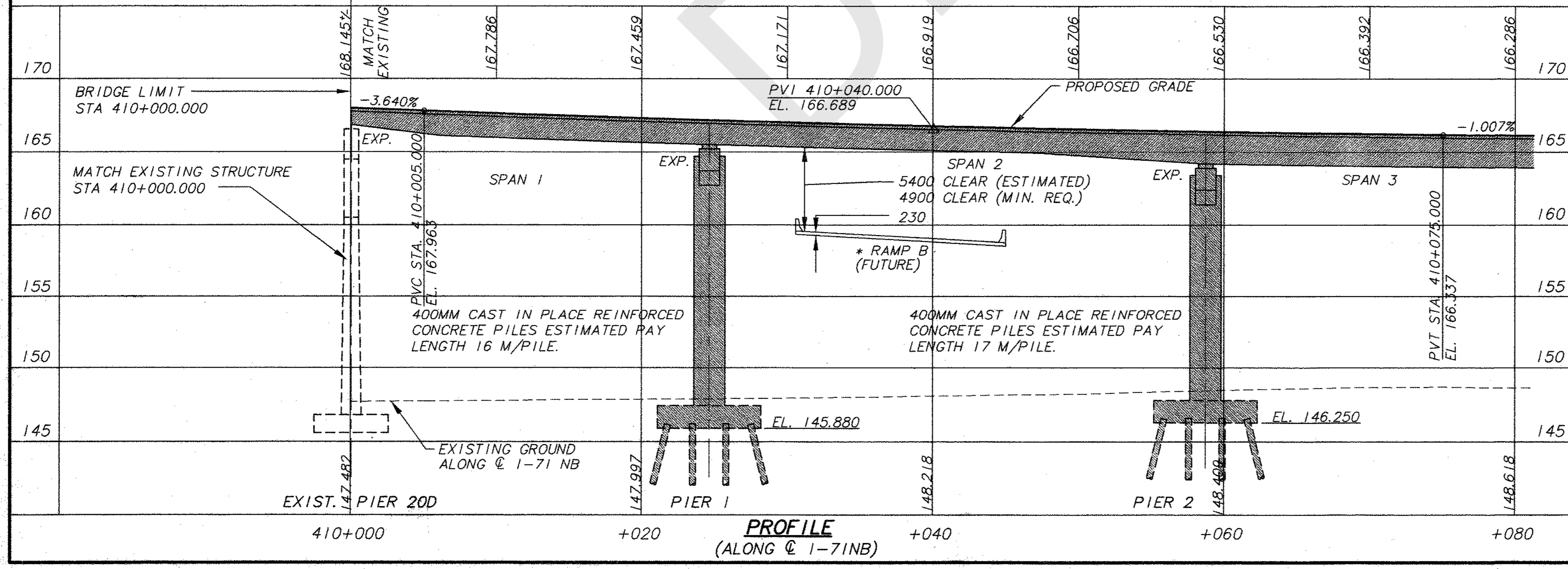


LEGEND

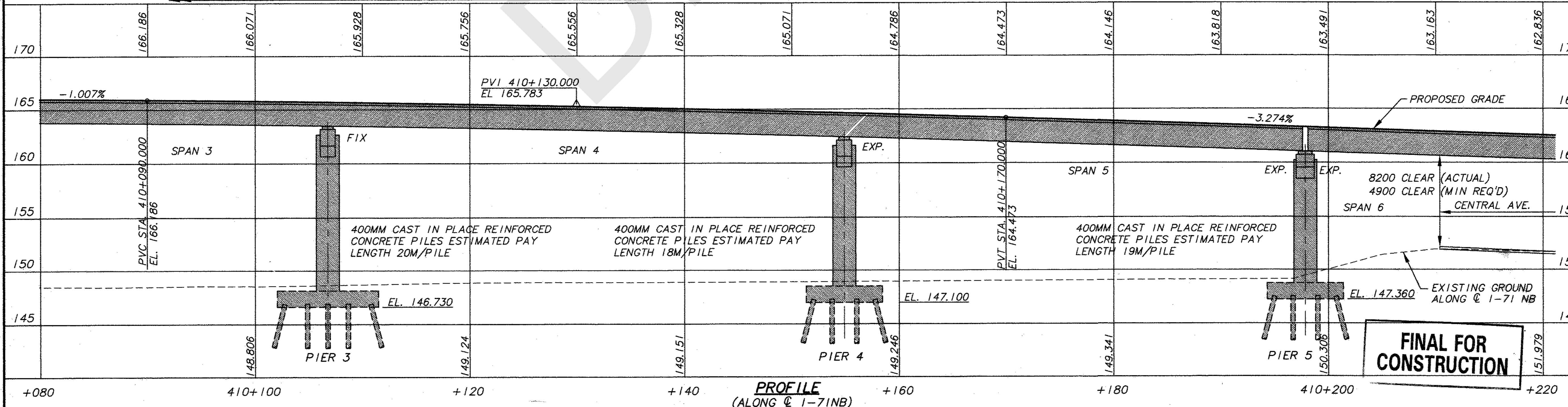
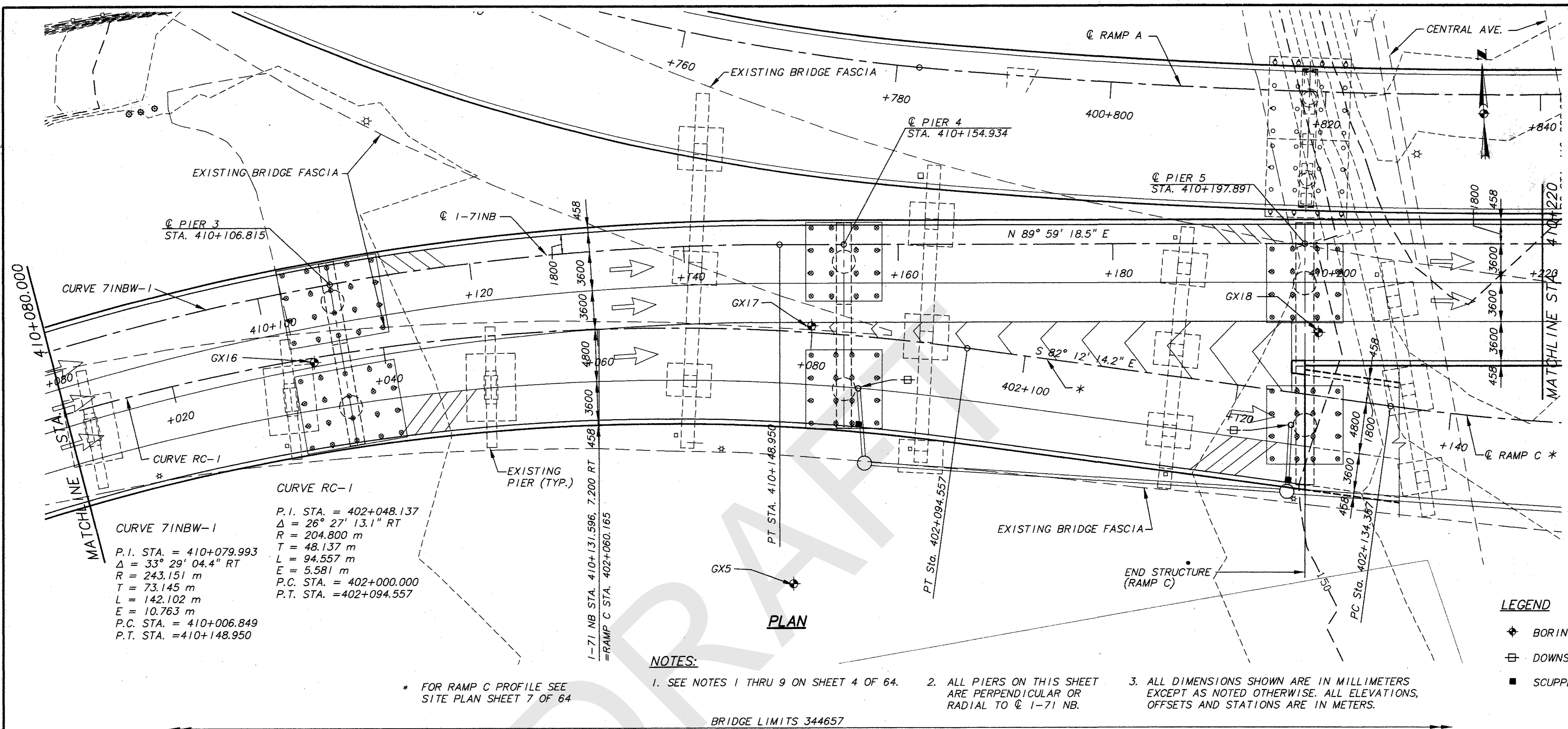
- ◆ BORING LOCATION
- ⊕ DOWNSPOUT
- SCUPPER

NOTES:

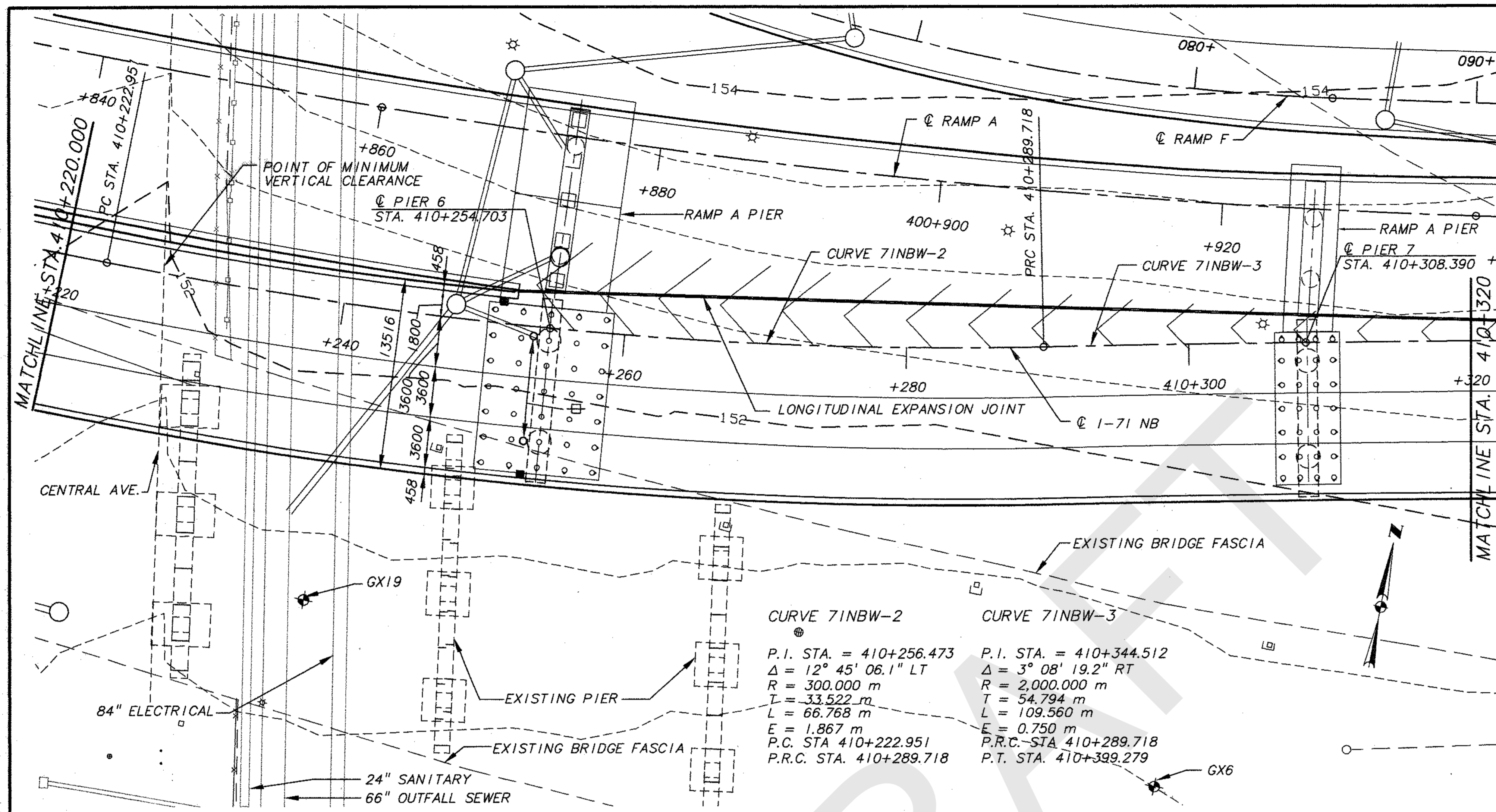
1. FOR SUPERELEVATIONS, SEE ROADWAY PLANS.
 2. PILE DESIGN LOADS (SAFE BEARING CAPACITY):
SEE SHEETS 23 THRU 26 OF 64.
 3. FOR UTILITY INFORMATION, SEE ROADWAY PLANS.
 4. SITE PLAN INFORMATION SHOWN FOR BRIDGE 3 IS BASED
UPON PRELIMINARY ROADWAY ALIGNMENT & PROFILE
DESIGN INFORMATION FOR FUTURE RAMPS B & C
AVAILABLE AT THE TIME OF PLAN PREPARATION. THIS
INFORMATION FOR RAMPS B & C SHALL BE CONFIRMED FOR
CONFLICTS WITH BRIDGE 3 BY THE CONTRACTOR PRIOR TO
COMMENCEMENT OF WORK.
 5. TOPOGRAPHIC AND UTILITY INFORMATION SHOWN ON THE
PLANS IS BASED UPON EXISTING CONDITIONS AT THE TIME
OF PLAN PREPARATION. CONTRACTOR SHALL FIELD VERIFY
PRIOR TO COMMENCEMENT OF WORK.
 6. SEE BRIDGE 8 & 33 SHEETS FOR ADDITIONAL INFORMATION.
 7. SEE SHEET 51 OF 64 FOR SCUPPER STATION LOCATIONS.
 8. EXISTING PIERS ARE LOCATED APPROXIMATELY
ACTUAL LOCATIONS MAY VARY % HORIZONTALLY
AND VERTICALLY. CONTRACTOR SHALL FIELD VERIFY
PRIOR TO COMMENCEMENT OF WORK.
 9. FOR DRAINAGE STRUCTURE DETAILS, REFERENCE
DRAINAGE PLANS.
 10. ALL PIERS ON THIS SHEET ARE PERPENDICULAR OR RADIAL
TO Q 1-71 NB.
 11. ALL DIMENSIONS SHOWN ARE IN MILLIMETERS EXCEPT
AS NOTED OTHERWISE. ALL ELEVATIONS, OFFSETS, AND
STATIONS ARE IN METERS.
 12. ESTIMATED PAY LENGTH OF PILES IS BASED ON VERTICAL
PILES FROM TIP ELEVATION TO CUT OFF ELEVATION. NO
PRE-BORING IS CONSIDERED.
- * SUPER ELEVATION OF RAMP B (FUTURE) WAS
ASSUMED TO BE 5% FOR CLEARANCE CALCULATION



**FINAL FOR
CONSTRUCTION**



BR33/TE2 7/16/88



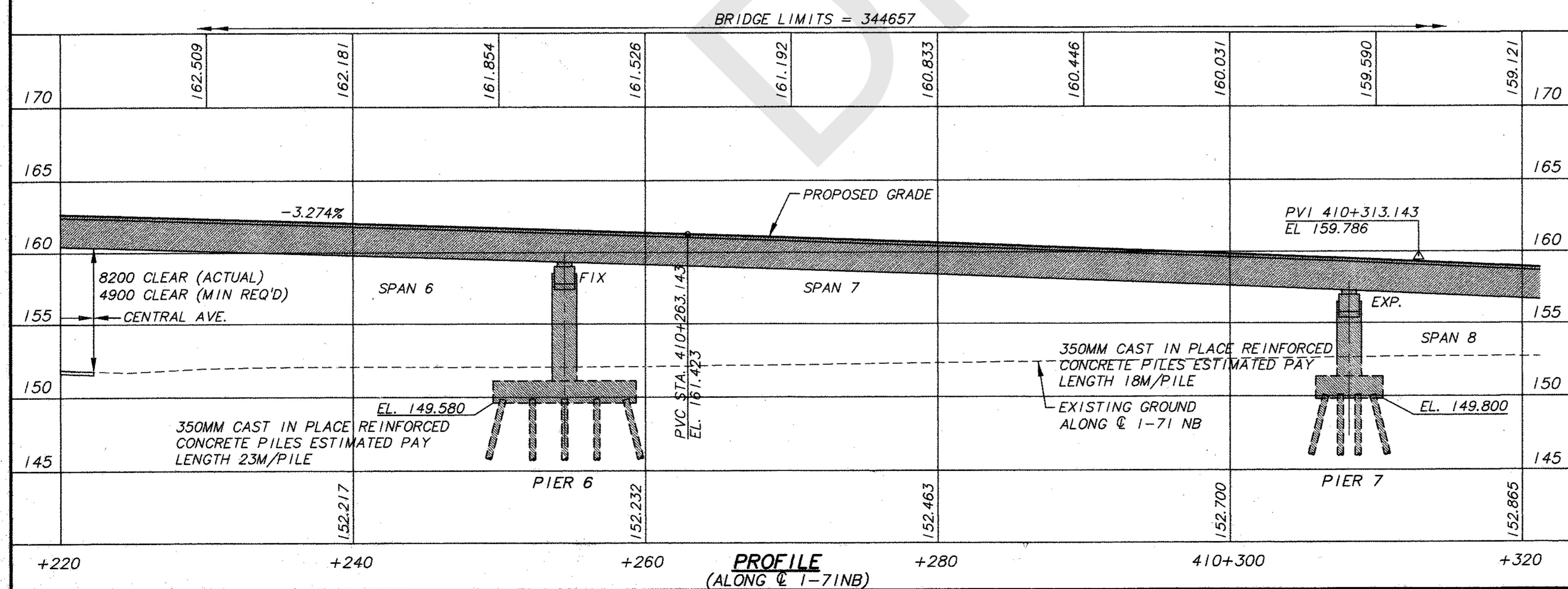
PLAN

LEGEND

- ⊕ BORING LOCATION
- ⊞ DOWNSPOUT
- SCUPPER

NOTES:

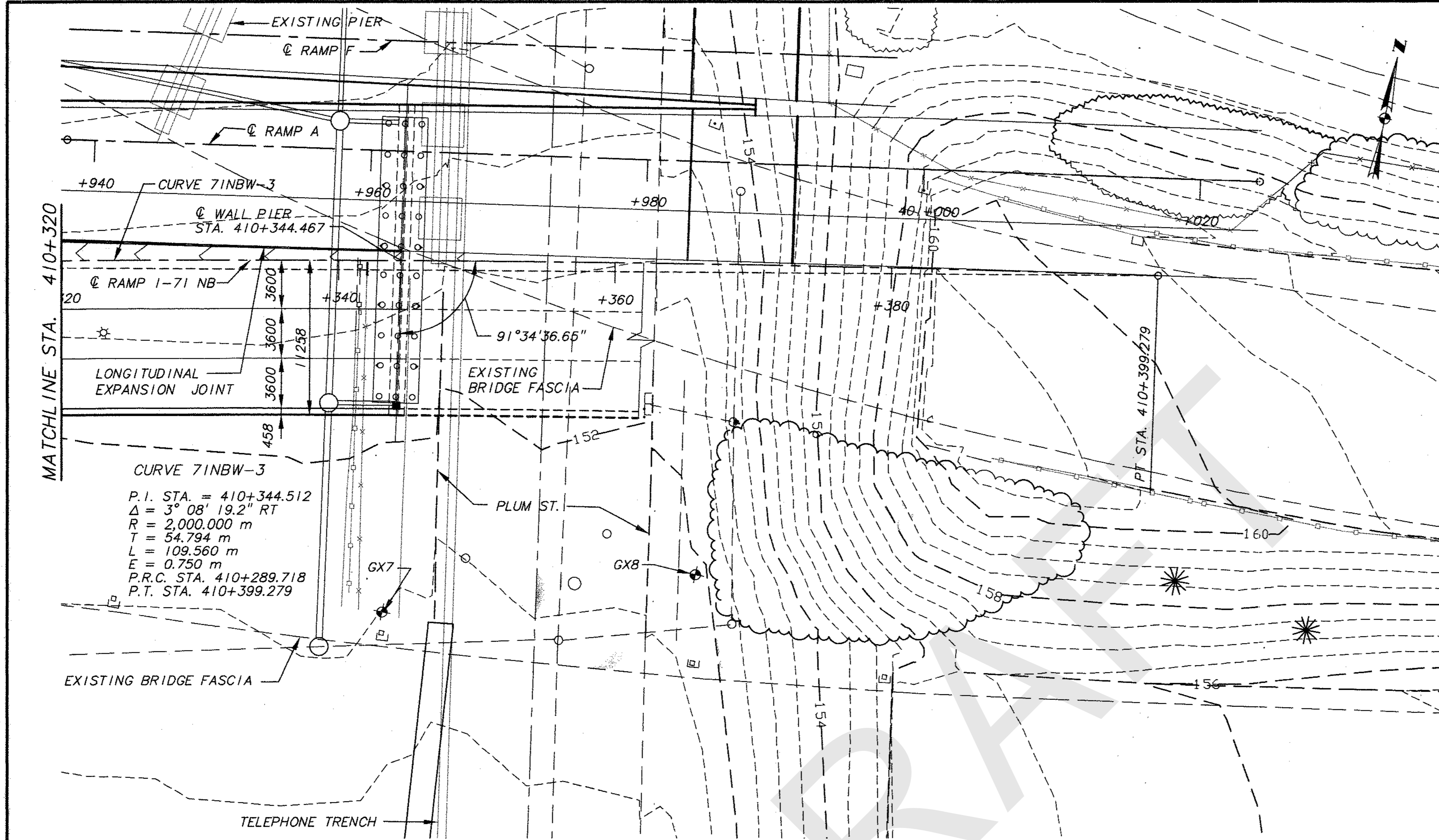
1. SEE NOTES 1 THRU 9 ON SHEET 4 OF 64.
2. ALL PIERS ON THIS SHEET ARE PERPENDICULAR OR RADIAL TO $\text{C} 1-71 \text{ NB}$.
3. ALL DIMENSIONS SHOWN ARE IN MILLIMETERS EXCEPT AS NOTED OTHERWISE. ALL ELEVATIONS, OFFSETS, AND STATIONS ARE IN METERS.



PROFILE
(ALONG $\text{C} 1-71 \text{ NB}$)

**FINAL FOR
CONSTRUCTION**

BRW HAZELET & ERDAL
 A BRW COMPANY
 BR3S/TE3
 BRIDGE 3
 6/64
 416
 588



LEGEND

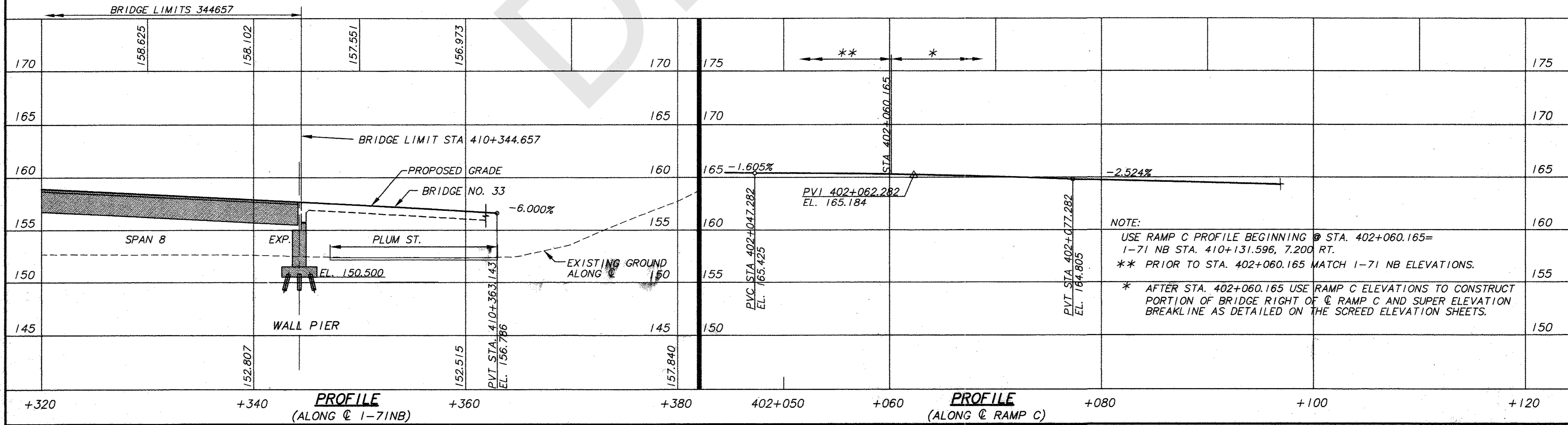
- ◆ BORING LOCATION
- SCUPPER

NOTES:

1. SEE NOTES 1 THRU 9 ON SHEET 4 OF 64.
2. WALL PIER IS SKEWED AS SHOWN. SEE BRIDGE 8 SHEET 15 & 29 FOR WALL PIER DETAILS.
3. ALL DIMENSIONS SHOWN ARE IN MILLIMETERS EXCEPT AS NOTED OTHERWISE. ALL ELEVATIONS, OFFSETS AND STATIONS ARE IN METERS.

FINAL FOR CONSTRUCTION

PLAN



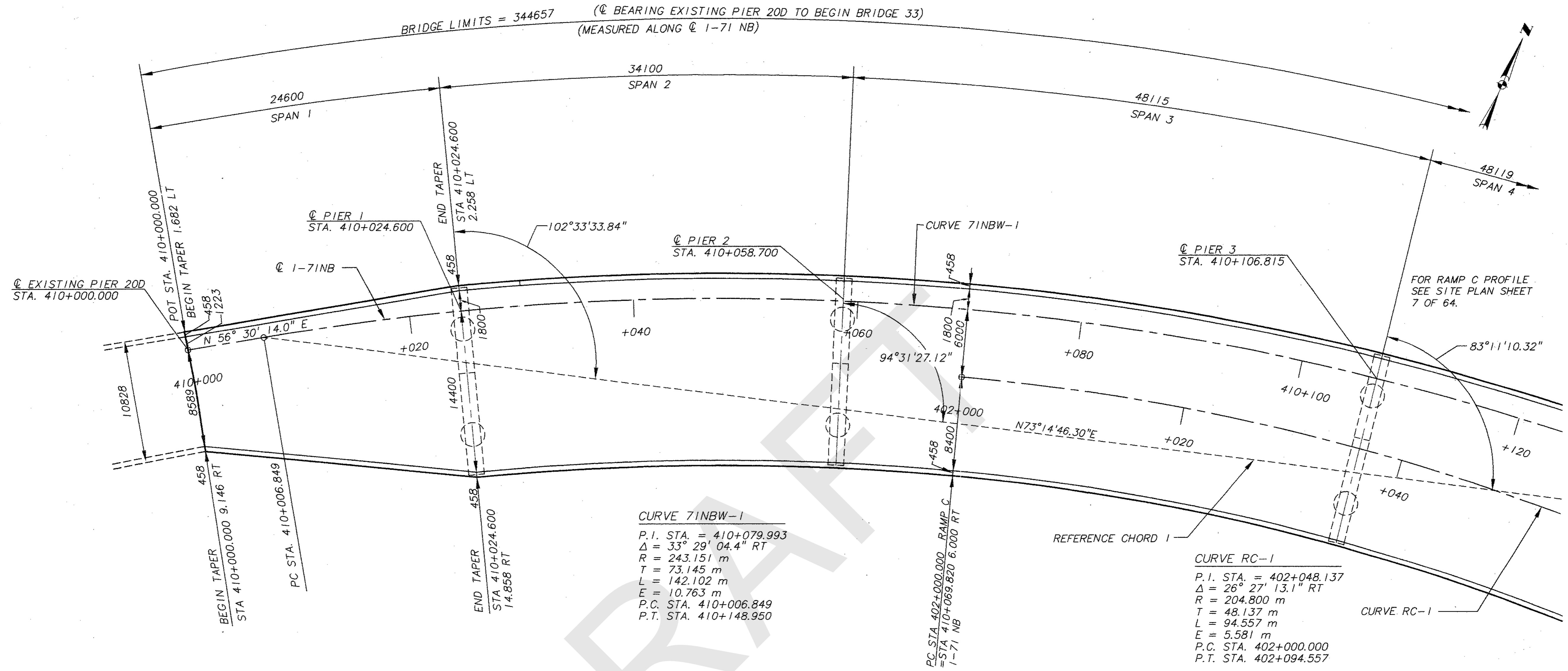
PROFILE (ALONG C 1-71NB)

PROFILE (ALONG C RAMP C)

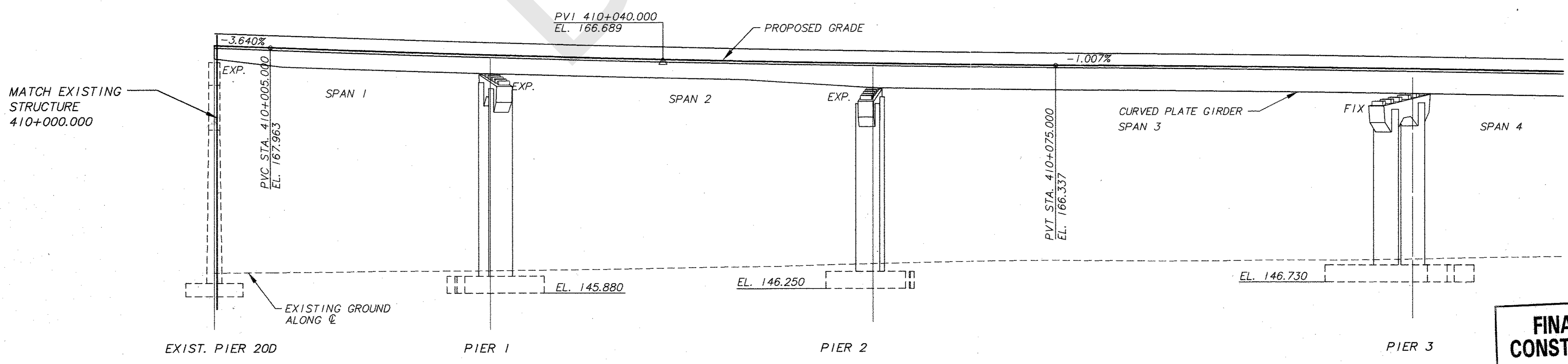
NOTE:
 USE RAMP C PROFILE BEGINNING @ STA. 402+060.165= I-71 NB STA. 410+131.596, 7.200 RT.
 ** PRIOR TO STA. 402+060.165 MATCH I-71 NB ELEVATIONS.
 * AFTER STA. 402+060.165 USE RAMP C ELEVATIONS TO CONSTRUCT PORTION OF BRIDGE RIGHT OF C RAMP C AND SUPER ELEVATION BREAKLINE AS DETAILED ON THE SCREED ELEVATION SHEETS.

DESIGN AGENCY: **DRW HAZELLET & ERDAL**
 STRUCTURE FILE NUMBER: **BR331TE4**
 DATE: **DCM**
 REVIEWED: **BKH**
 DRAWN: **BKH**
 DESIGNED: **JAP**
 CHECKED: **SWF/RAJ**
 SITE PLAN: **1-71 NB**
 BRIDGE: **3**
 SHEET: **7/64**
 ID: **417/588**

7/16/98 BR331TE4



GENERAL PLAN



ELEVATION

NOTE:
WORK GENERAL PLAN SHEETS 8 THROUGH 10 WITH
GEOMETRIC LAYOUT SHEETS 11 THROUGH 13.

FINAL FOR CONSTRUCTION

AUG 18 1998
BR3-CPI
8/18/98

DESIGN AGENCY
BRW HAZELT & ERDAL
A BRW COMPANY

DESIGNED
S/WF
CHECKED
JAP/RAJ

DRAWN
BKH
REVISED

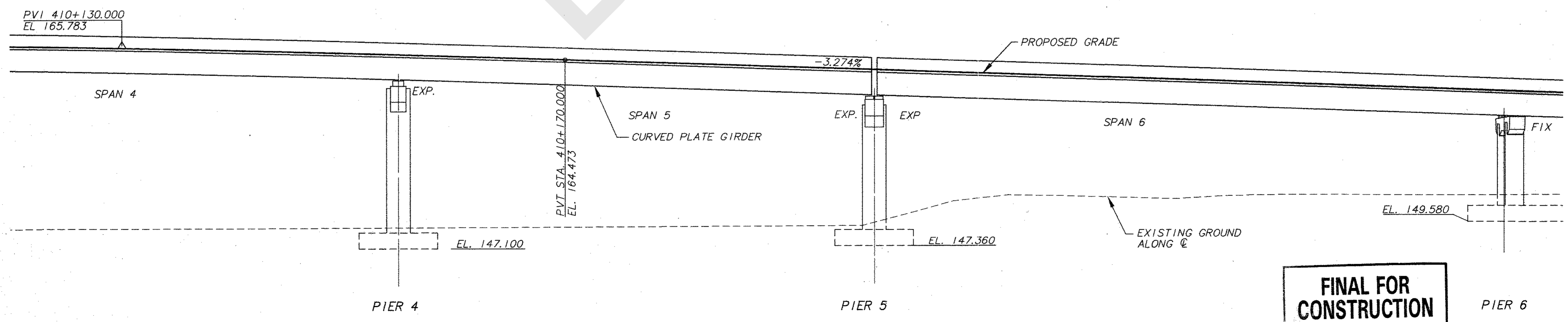
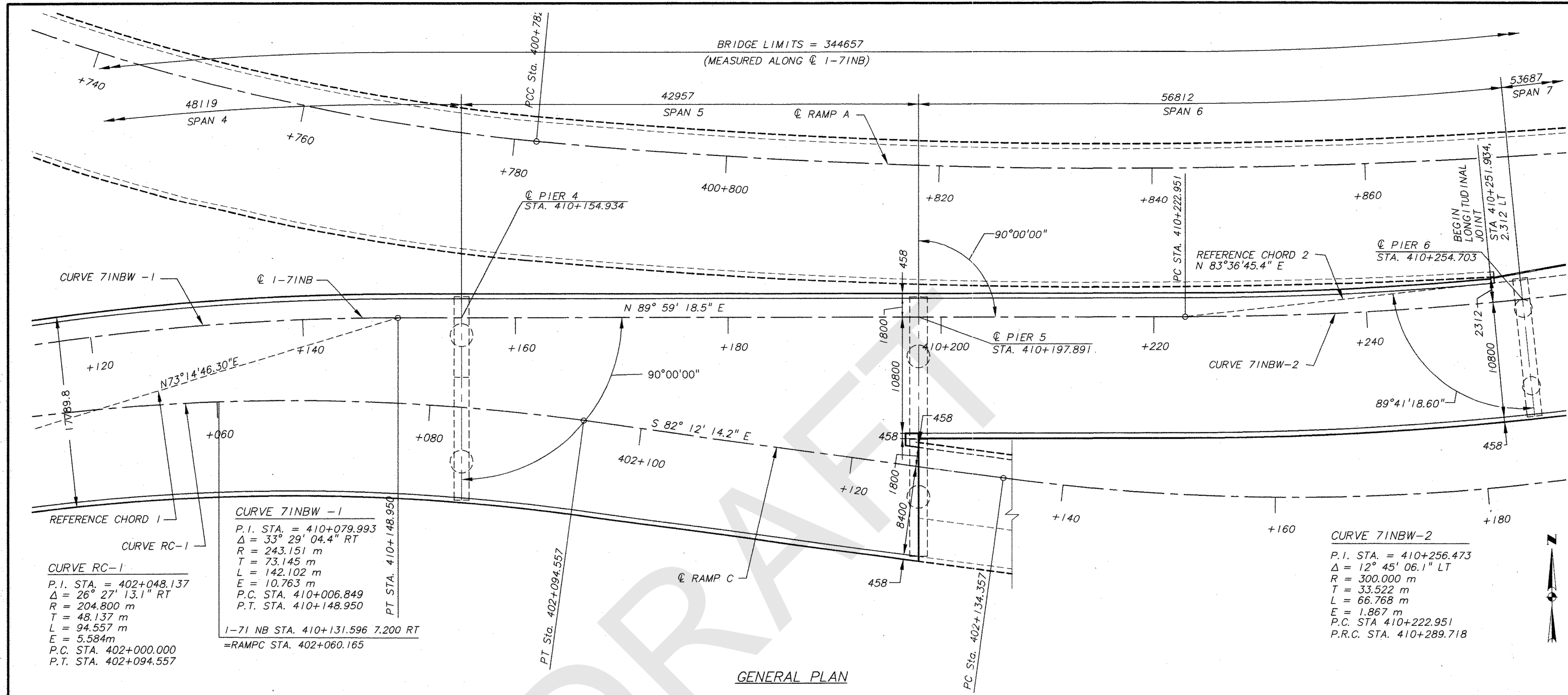
DATE
REVIEWED
STRUCTURE FILE NUMBER
BR3-CPI

GENERAL PLAN
1-71 NB

BRIDGE 3

8/64

418
588



FINAL FOR CONSTRUCTION

DESIGN AGENCY: BRW HAZELLET & ERDAL
A BRW COMPANY

DATE: 9/18/98

STRUCTURE FILE NUMBER: BR3-GP2

DESIGNED: SWF
CHECKED: JAP/RAJ

DRAWN: BKH
REVISED:

GENERAL PLAN
1-71 NB

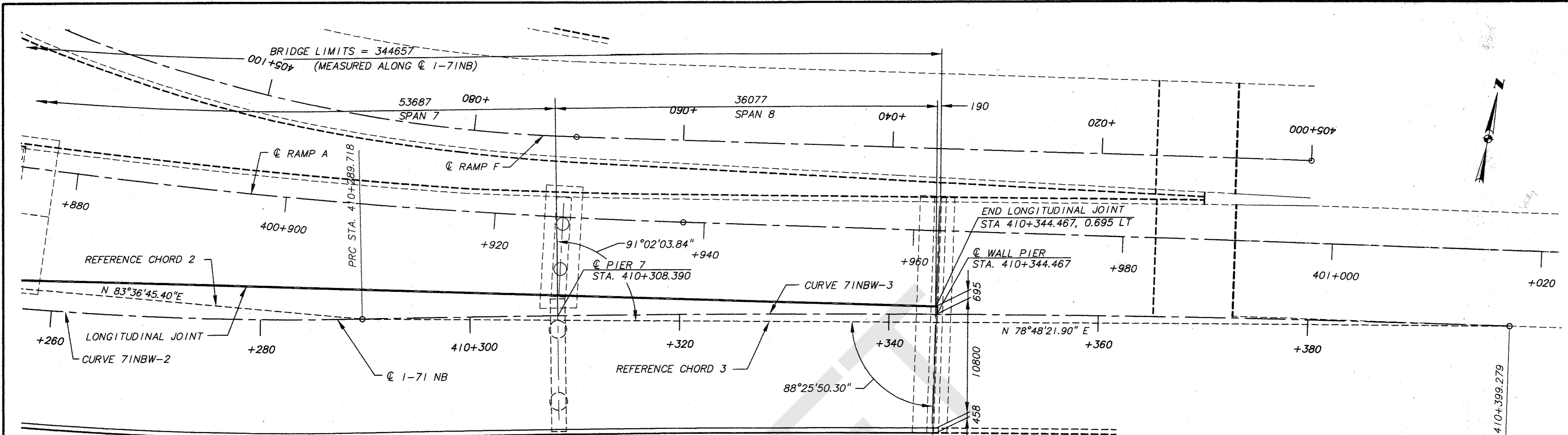
BRIDGE 3

9/64

419
588

AUG 18 1998

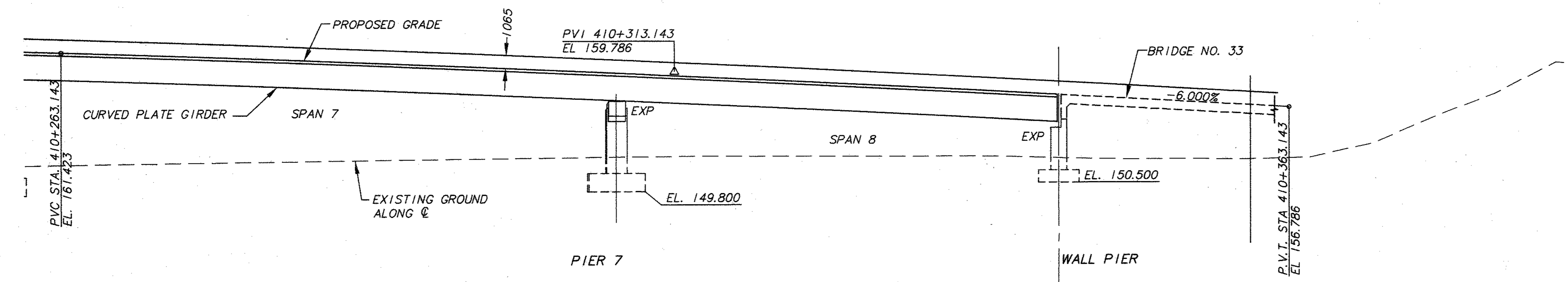
BR3-GP2 9/18/98



CURVE 71NBW-2
 P.I. STA. = 410+256.473
 $\Delta = 12^{\circ} 45' 06.1'' \text{LT}$
 $R = 300.000 \text{ m}$
 $T = 33.522 \text{ m}$
 $L = 66.768 \text{ m}$
 $E = 1.867 \text{ m}$
 P.C. STA 410+222.951
 P.R.C. STA. 410+289.718

CURVE 71NBW-3
 P.I. STA. = 410+344.512
 $\Delta = 3^{\circ} 08' 19.2'' \text{RT}$
 $R = 2,000.000 \text{ m}$
 $T = 54.794 \text{ m}$
 $L = 109.560 \text{ m}$
 $E = 0.750 \text{ m}$
 P.R.C. STA 410+289.718
 P.T. STA. 410+399.279

GENERAL PLAN



ELEVATION

FINAL FOR CONSTRUCTION

DESIGN AGENCY: BRW HAZLET & ERDAL
 A BRW COMPANY

DATE: ---
 REVIEWED: ---
 DRAWN: BKH
 CHECKED: JAP/RAU

STRUCTURE FILE NUMBER: BR3-GP3

GENERAL PLAN
 1-71 NB

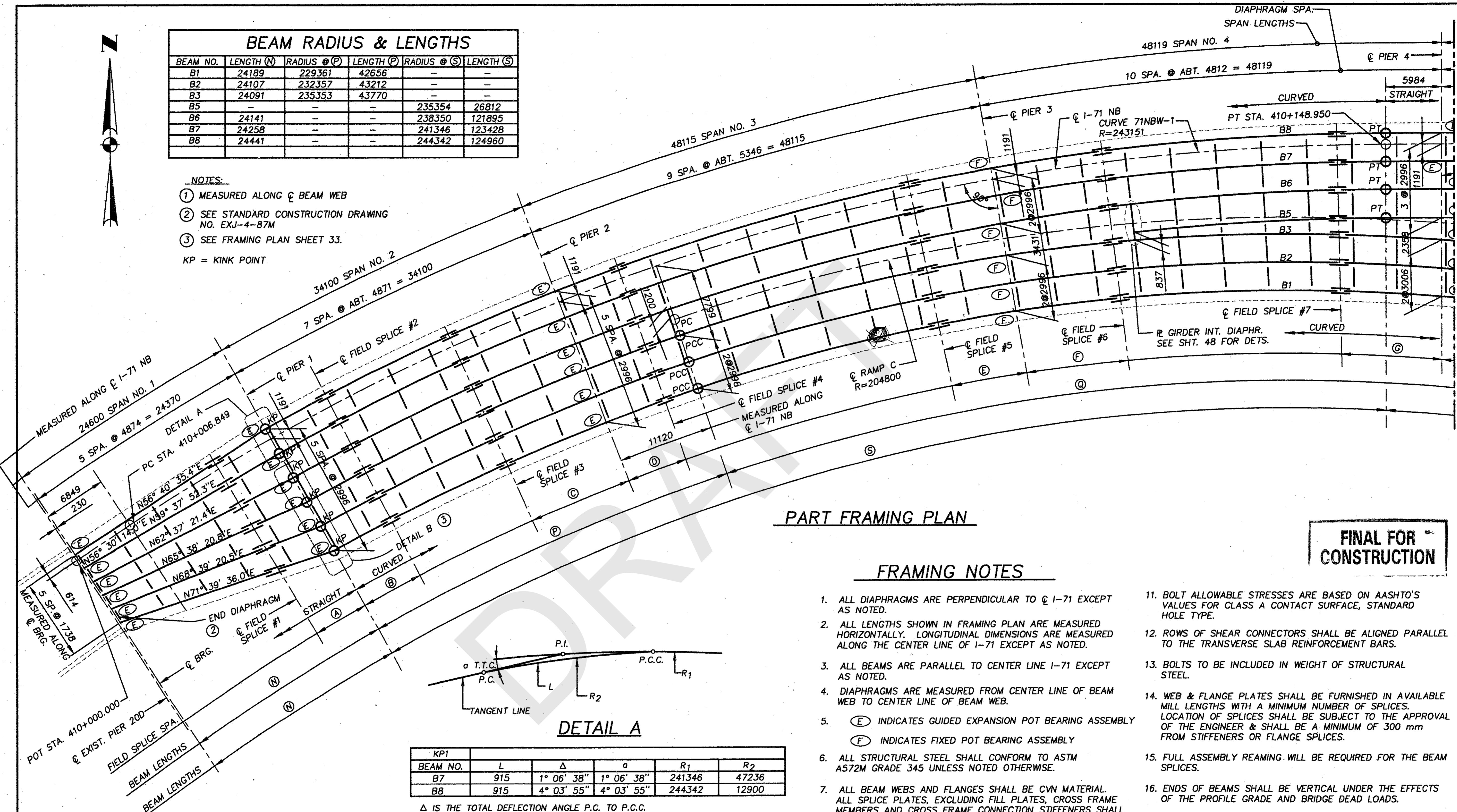
BRIDGE 3

10/64

420
588

BEAM RADIUS & LENGTHS					
BEAM NO.	LENGTH (N)	RADIUS @ (P)	LENGTH (P)	RADIUS @ (S)	LENGTH (S)
B1	24189	229361	42656	-	-
B2	24107	232357	43212	-	-
B3	24091	235353	43770	-	-
B5	-	-	-	235354	26812
B6	24141	-	-	238350	121895
B7	24258	-	-	241346	123428
B8	24441	-	-	244342	124960

- NOTES:
- MEASURED ALONG ϕ BEAM WEB
 - SEE STANDARD CONSTRUCTION DRAWING NO. EXJ-4-87M
 - SEE FRAMING PLAN SHEET 33.
- KP = KINK POINT

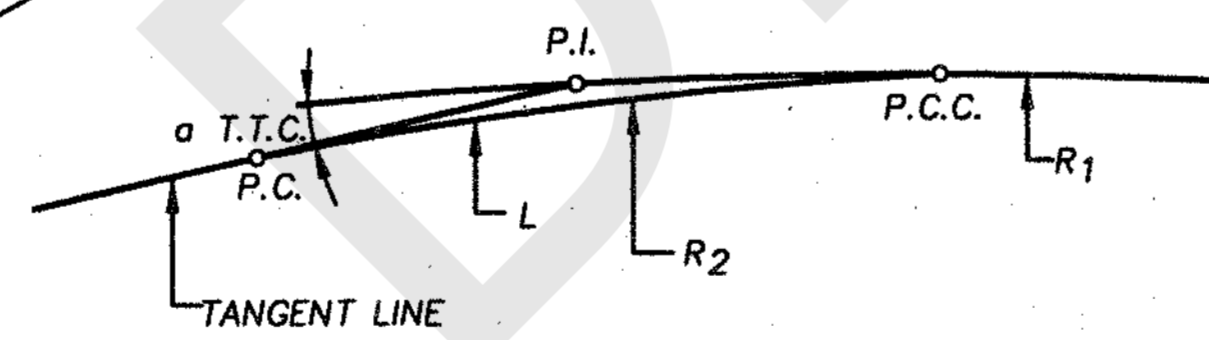


PART FRAMING PLAN

FINAL FOR CONSTRUCTION

FRAMING NOTES

- ALL DIAPHRAGMS ARE PERPENDICULAR TO ϕ I-71 EXCEPT AS NOTED.
- ALL LENGTHS SHOWN IN FRAMING PLAN ARE MEASURED HORIZONTALLY. LONGITUDINAL DIMENSIONS ARE MEASURED ALONG THE CENTER LINE OF I-71 EXCEPT AS NOTED.
- ALL BEAMS ARE PARALLEL TO CENTER LINE I-71 EXCEPT AS NOTED.
- DIAPHRAGMS ARE MEASURED FROM CENTER LINE OF BEAM WEB TO CENTER LINE OF BEAM WEB.
- (E) INDICATES GUIDED EXPANSION POT BEARING ASSEMBLY
(F) INDICATES FIXED POT BEARING ASSEMBLY
- ALL STRUCTURAL STEEL SHALL CONFORM TO ASTM A572M GRADE 345 UNLESS NOTED OTHERWISE.
- ALL BEAM WEBS AND FLANGES SHALL BE CVN MATERIAL. ALL SPLICE PLATES, EXCLUDING FILL PLATES, CROSS FRAME MEMBERS AND CROSS FRAME CONNECTION STIFFENERS SHALL BE CVN MATERIAL. CVN MATERIAL SHALL MEET THE SPECIFIED MINIMUM NOTCH TOUGHNESS REQUIREMENTS AS SPECIFIED IN 711.01.
- BEARING STIFFENERS SHALL BE VERTICAL.
- FIELD CONNECTIONS SHALL BE MADE WITH 22 mm ASTM A-325M HIGH STRENGTH BOLTS.
- ERECTION BOLTS: THE HOLE DIAMETER IN CROSS FRAMES AND BEAM STIFFENERS SHALL BE 4 mm LARGER THAN THE DIAMETER OF THE ERECTION BOLTS. UNLESS REPLACED BY PERMANENT HIGH STRENGTH BOLTS, ERECTION BOLTS SHALL REMAIN IN PLACE. LOCK WASHERS SHALL BE FURNISHED FOR OTHER THAN FULLY TORQUED HIGH STRENGTH ERECTION BOLTS. BOLTS SHALL BE FURNISHED AS PART OF ITEM 513.
- BOLT ALLOWABLE STRESSES ARE BASED ON AASHTO'S VALUES FOR CLASS A CONTACT SURFACE, STANDARD HOLE TYPE.
- ROWS OF SHEAR CONNECTORS SHALL BE ALIGNED PARALLEL TO THE TRANSVERSE SLAB REINFORCEMENT BARS.
- BOLTS TO BE INCLUDED IN WEIGHT OF STRUCTURAL STEEL.
- WEB & FLANGE PLATES SHALL BE FURNISHED IN AVAILABLE MILL LENGTHS WITH A MINIMUM NUMBER OF SPLICES. LOCATION OF SPLICES SHALL BE SUBJECT TO THE APPROVAL OF THE ENGINEER & SHALL BE A MINIMUM OF 300 mm FROM STIFFENERS OR FLANGE SPLICES.
- FULL ASSEMBLY REAMING WILL BE REQUIRED FOR THE BEAM SPLICES.
- ENDS OF BEAMS SHALL BE VERTICAL UNDER THE EFFECTS OF THE PROFILE GRADE AND BRIDGE DEAD LOADS.
- FLANGE PLATES FOR BEAMS SHALL BE CUT TO PROPER CURVATURE.
- ALL STRUCTURAL STEEL SHALL BE PAINTED USING THE IZEU PAINT SYSTEM. PRIME COAT SHALL BE APPLIED IN THE FABRICATION SHOP. SPECIAL 3 COAT SYSTEM, REFER TO SUPPLEMENTAL SPECIFICATIONS.
- ALL BOLTS SHALL BE GALVANIZED WHEN USED IN CONJUNCTION WITH THE IZEU PAINT SYSTEM.
- KINK POINT TRANSITION CURVES (DETAILS A THRU C) ARE AT CONTRACTOR'S OPTION AND BEAM LENGTHS GIVEN IN "BEAM RADIUS & LENGTHS" TABLES ARE GIVEN TO THE UNTRANSITIONED KINK POINTS SHOWN ON THE PLAN VIEWS.



DETAIL A

KP1	BEAM NO.	L	Δ	α	R ₁	R ₂
	B7	915	1° 06' 38"	1° 06' 38"	241346	47236
	B8	915	4° 03' 55"	4° 03' 55"	244342	12900

Δ IS THE TOTAL DEFLECTION ANGLE P.C. TO P.C.C.

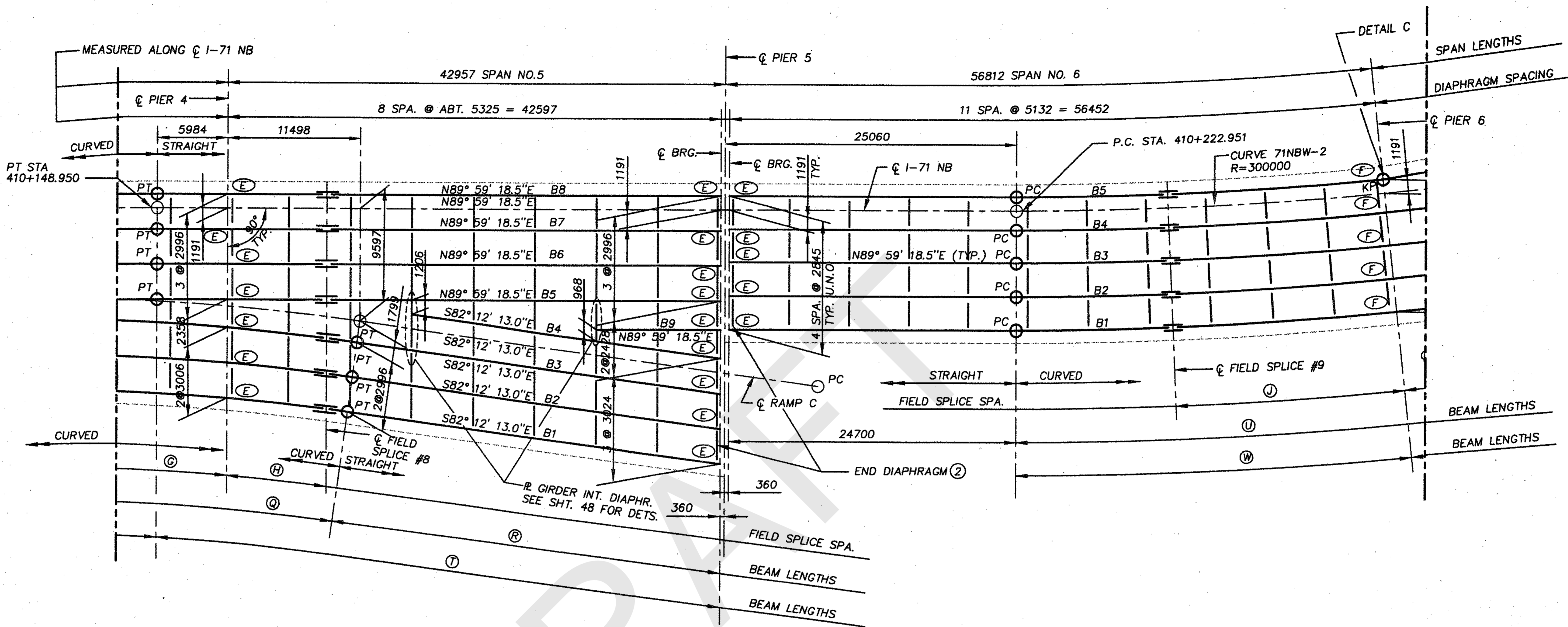
FIELD SPLICE DISTANCES ①

BEAM NO.	LENGTH (A)	LENGTH (B)	LENGTH (C)	LENGTH (D)	LENGTH (E)	LENGTH (F)	LENGTH (G)
B1	6287	6892	11487	6724	8394	11323	10911
B2	6305	6982	11637	6811	8504	11471	10975
B3	6339	7072	11787	6899	8614	11620	11039
B5	-	-	-	-	-	-	11060
B6	6390	7162	11937	6987	8734	11792	11125
B7	6459	7252	12087	7075	8844	11941	11189
B8	6545	7342	12237	7163	8954	12089	11254

BRW
 A DAVIES & MOORE GROUP COMPANY
 DATE: _____
 STRUCTURE FILE NUMBER: _____
 DRAWN: M.F.
 REVISION: _____
 DESIGNED: S.A.
 CHECKED: M.M.
FRAMING PLAN
 171 N.B.
BRIDGE 3
 31 / 64
 441
 588

AUG 18 1998

S-FRAME.DWG 8-18-98



PART FRAMING PLAN

FIELD SPLICE DISTANCES ①

BEAM NO.	LENGTH (H)	LENGTH (J)
B1	8648	19287
B2	8647	19110
B3	8645	18933
B4	-	18756
B5	8600	18579
B6	8600	-
B7	8600	-
B8	8600	-

BEAM RADIUS & LENGTHS

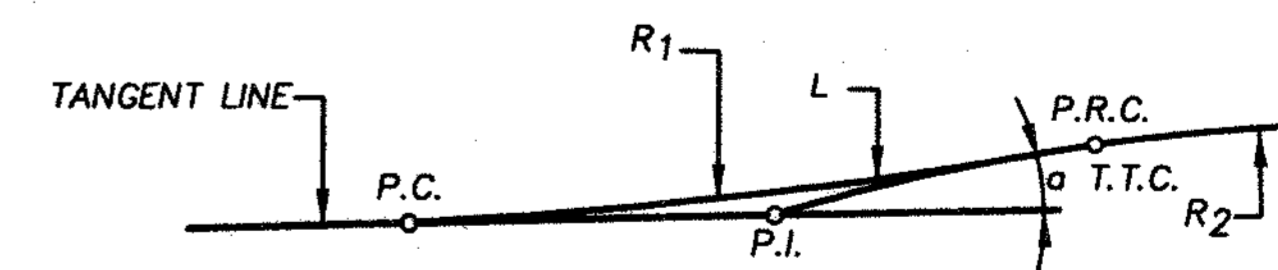
BEAM NO.	RADIUS @ (Q)	LENGTH (Q)	LENGTH (T)	LENGTH (R)
B1	197009	90960	-	32462
B2	200005	92344	-	32051
B3	203001	93727	-	31640
B4	-	-	-	26871
B5	-	-	48581	-
B6	-	-	48581	-
B7	-	-	48581	-
B8	-	-	48581	-
B9	-	-	-	10649

NOTES:

- ① MEASURED ALONG C BEAM WEB
 - ② SEE STANDARD CONSTRUCTION DRAWING NO. EXJ-4-87M
- KP = KINK POINT

WELD CHART

MAT. THICKNESS OF THICKER PART JOINED	MIN. SIZE OF FILLET WELD
TO 19 mm THICK INCLUSIVE	6 mm
OVER 19 mm THICK TO 38 mm INCL.	8 mm
OVER 38 mm THICK TO 57 mm INCL.	10 mm
OVER 57 mm THICK TO 152 mm INCL.	13 mm



DETAIL B

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BEAM NO.	L	Δ	a	R ₁	R ₂
B1	915	10° 54' 57"	10° 54' 57"	4803	229361
B2	915	7° 54' 45"	7° 54' 45"	6626	232357
B3	915	4° 53' 46"	4° 53' 46"	10706	235353
B6	915	1° 52' 46"	1° 52' 46"	27873	238350

Δ IS THE TOTAL DEFLECTION ANGLE P.C. TO P.R.C.

AUG 18 1998

BRW
A DANIEL J. MOORE GROUP COMPANY

DESIGNED	SA	CHECKED	MMN

DRAWN	M.F.	REVISED

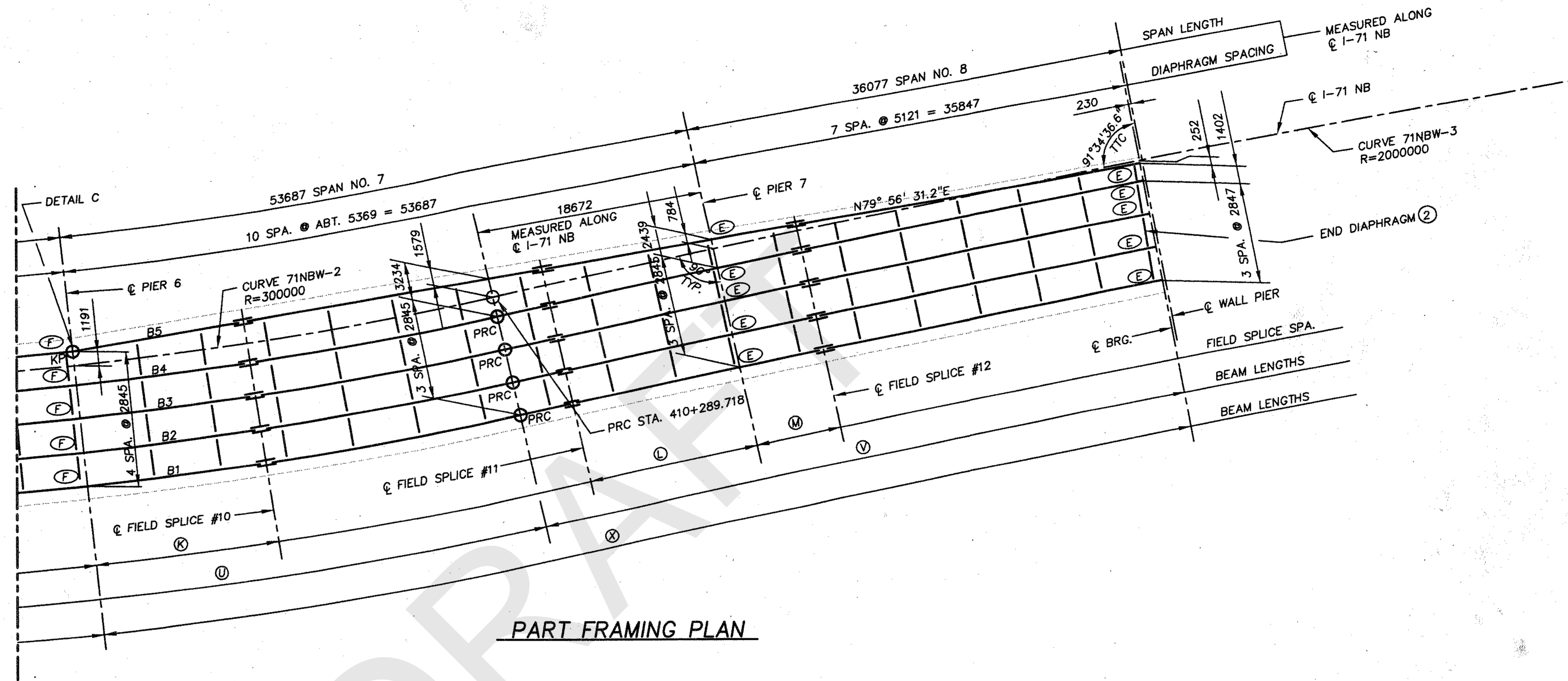
REVIEWED	DATE	STRUCTURE FILE NUMBER

FRAMING PLAN
171 N.B.

BRIDGE 3

32 / 64

442
588



PART FRAMING PLAN

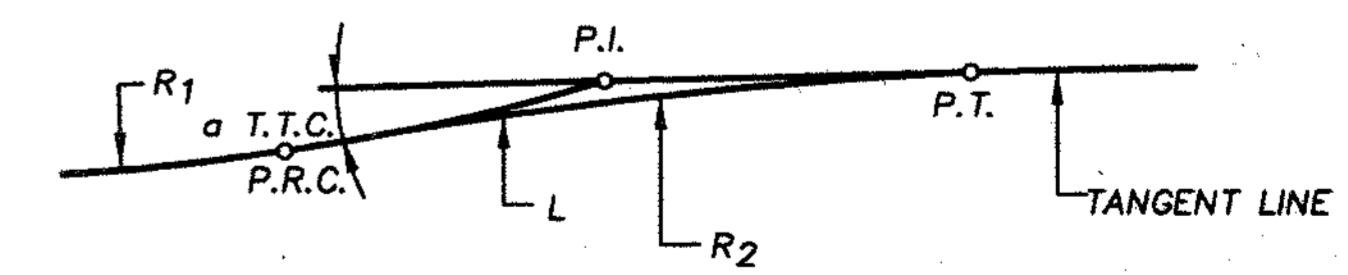
FINAL FOR CONSTRUCTION

FIELD SPLICE DISTANCES ①

BEAM NO.	LENGTH (K)	LENGTH (L)	LENGTH (M)
B1	14892	14129	7024
B2	14755	14149	7034
B3	14619	14169	7044
B4	14482	14190	7054
B5	14344	14220	7067

BEAM RADIUS & LENGTHS

BEAM NO.	RADIUS ● (U)	LENGTH (U)	RADIUS ● (V)	LENGTH (V)	RADIUS ● (W)	LENGTH (W)	LENGTH (X)
B1	310191	69035	1989809	53965	-	-	-
B2	307345	68402	1992655	54120	-	-	-
B3	304500	67770	1995500	54274	-	-	-
B4	301654	67136	1998346	54428	-	-	-
B5	-	-	-	-	298809	31626	89395



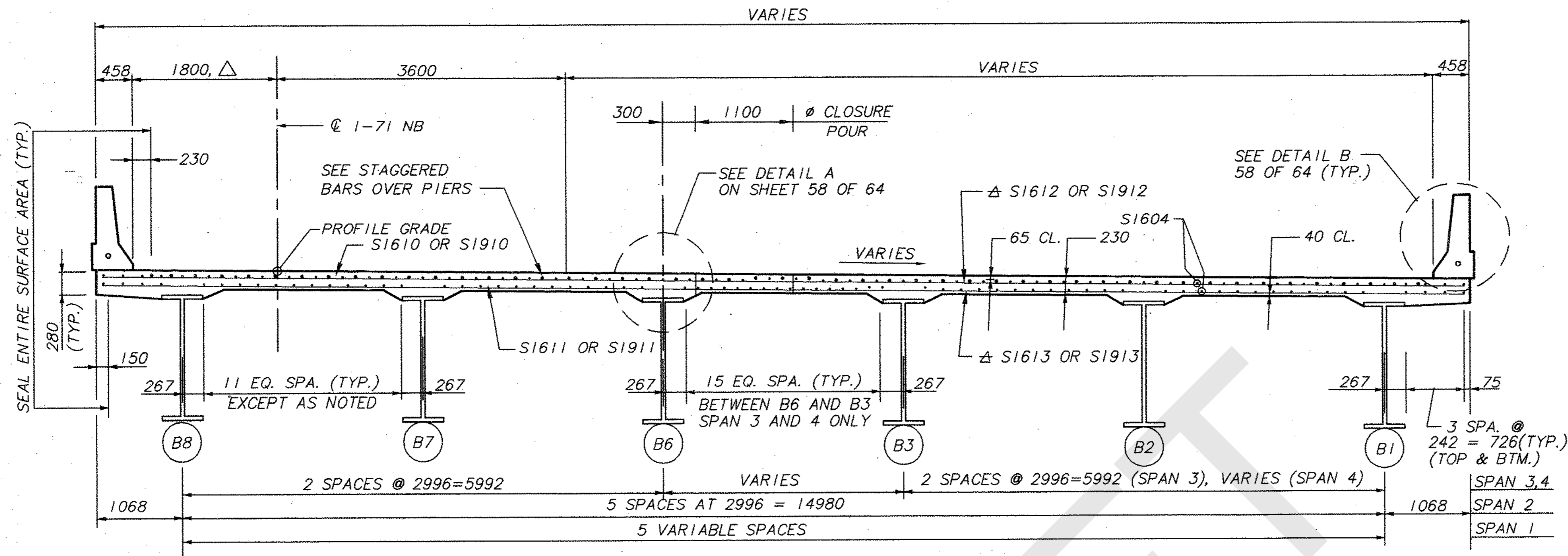
DETAIL C

BEAM NO.	L	Δ	α	R ₁	R ₂
B5	915	4° 04' 12"	4° 04' 12"	298809	13021

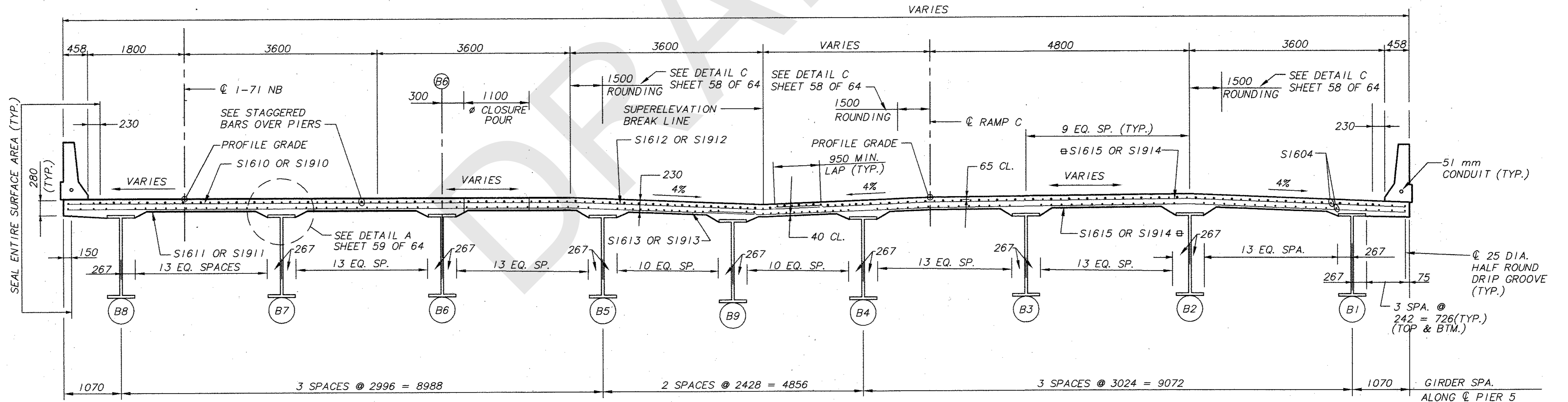
Δ IS THE TOTAL DEFLECTION ANGLE P.R.C. TO P.T.

- NOTES:**
- ① MEASURED ALONG C BEAM WEB
 - ② SEE STANDARD CONSTRUCTION DRAWING NO. EXJ-4-87M
- KP = KINK POINT

△ VARIES 1223 - 1800 IN SPAN 1



TYPICAL SECTION
(STA. 410+000.000 TO STA. 410+121.500)
(SPANS 1,2,3, PORTION OF 4)



TYPICAL SECTION
(STA. 410+121.5 TO STA. 410+197.891)
(PORTION SPAN 4, 5)

- △ CUT S1612, S1613, S1912, S1913 TO FIT.
- ∅ SEE SECTION B-B SHEET 52 OF 64
- ⊞ CUT S1615 OR S1914 TO FIT. MULTIPLE LAPS ARE ALLOWED PER BAR LINE. LAP TOP BARS MIDWAY BETWEEN GIRDERS AND BTM. BARS OVER GIRDERS.

NOTES:

1. TRANSVERSE BARS TO BE PLACED RADIAL TO 1-71 NB ALIGNMENT.
2. FOR SUPERELEVATION RATES, REFERENCE SUPERELEVATION PLANS.

**SUPERSTRUCTURE
(SPANS 1,2,3,4,5)
REINFORCING STEEL LIST**

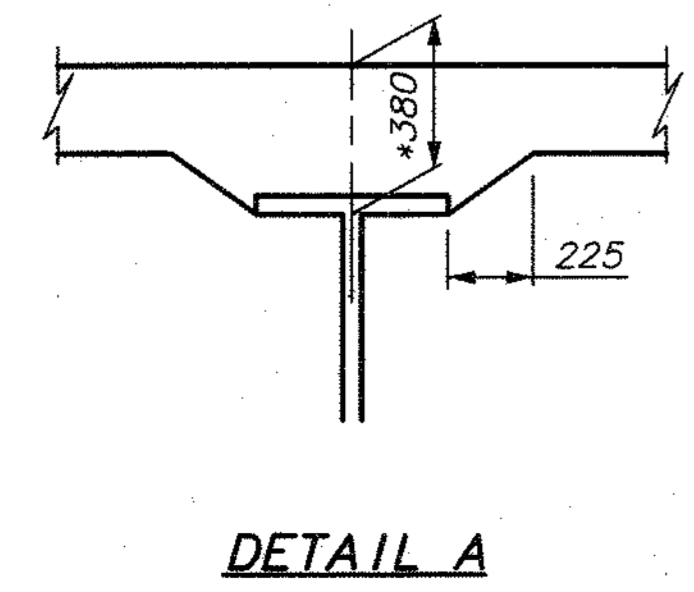
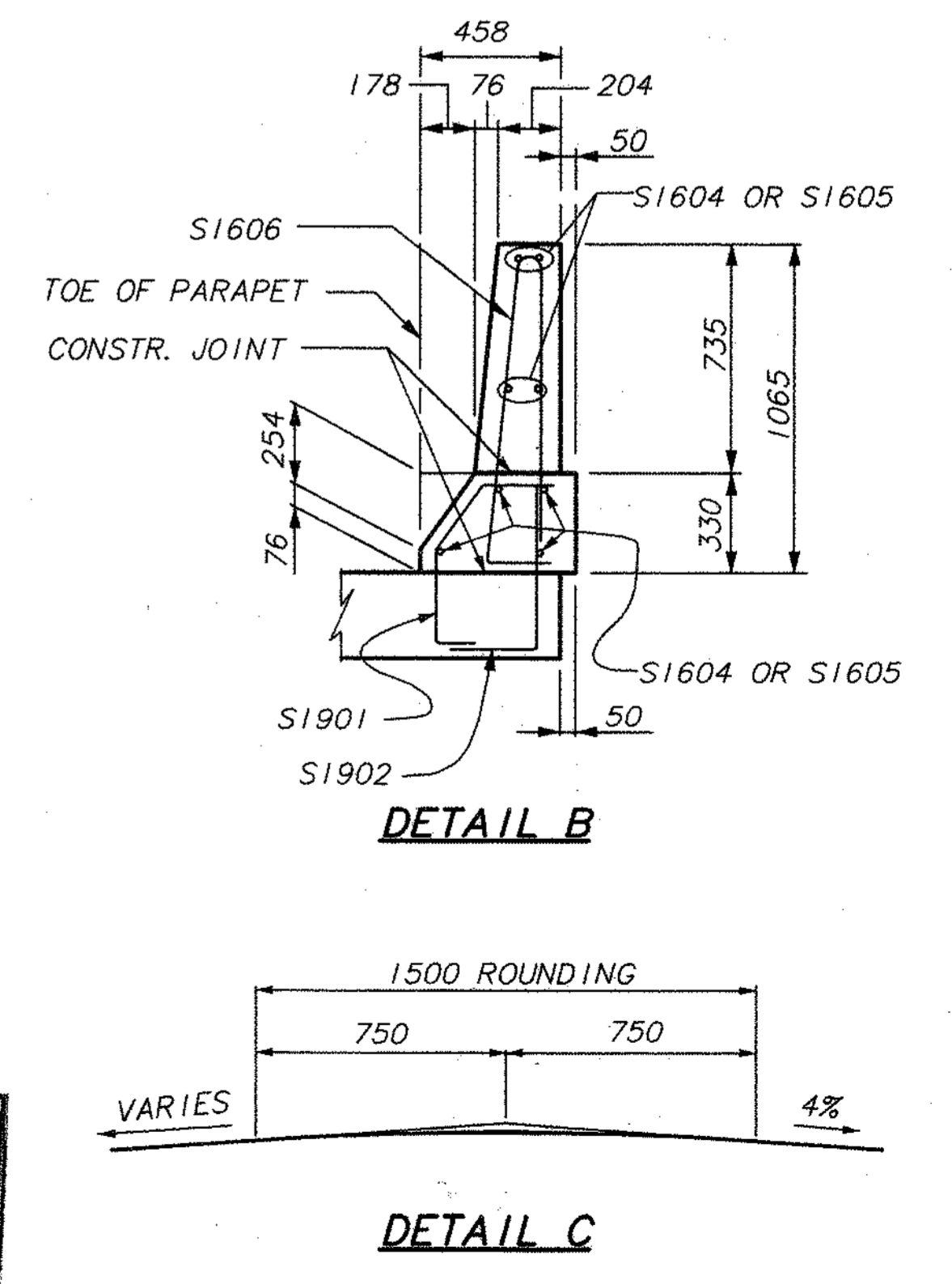
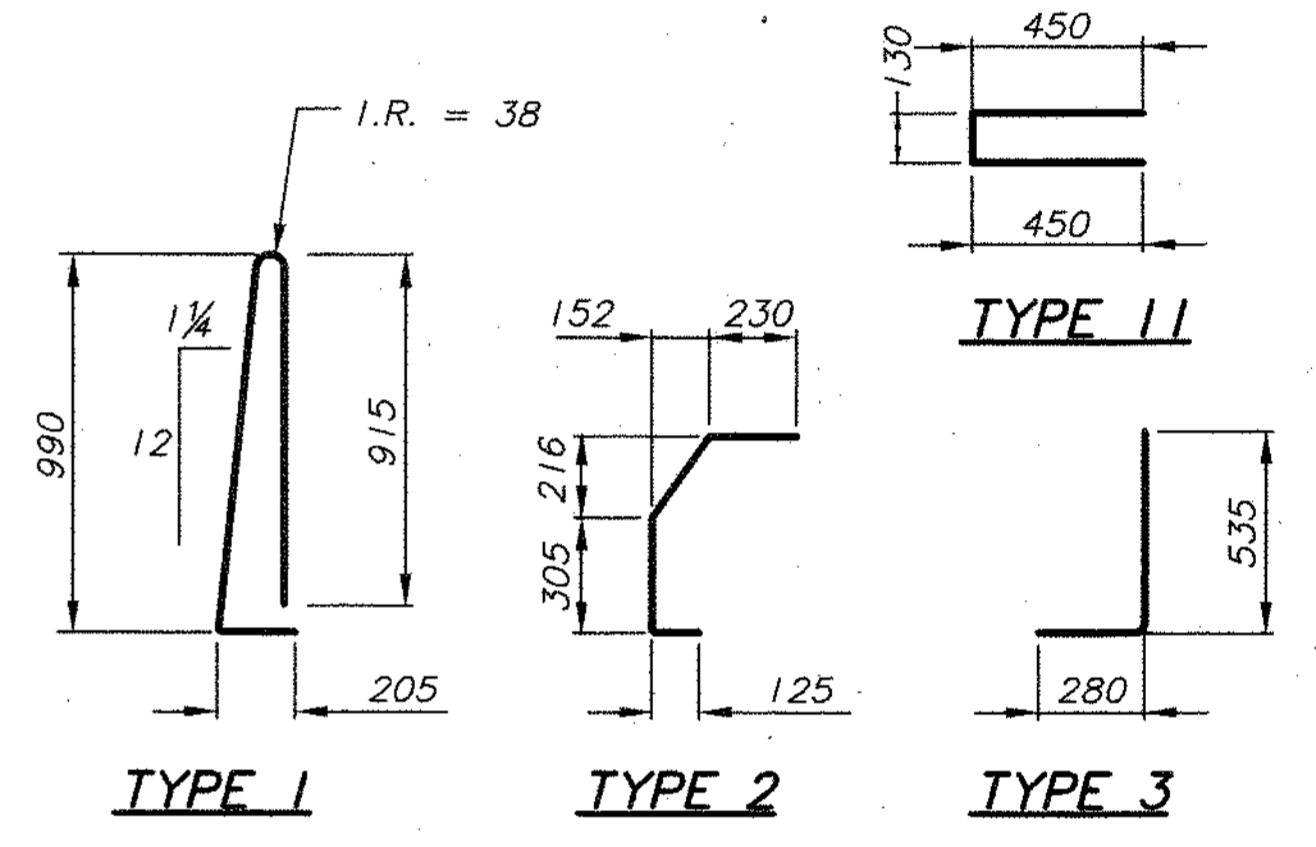
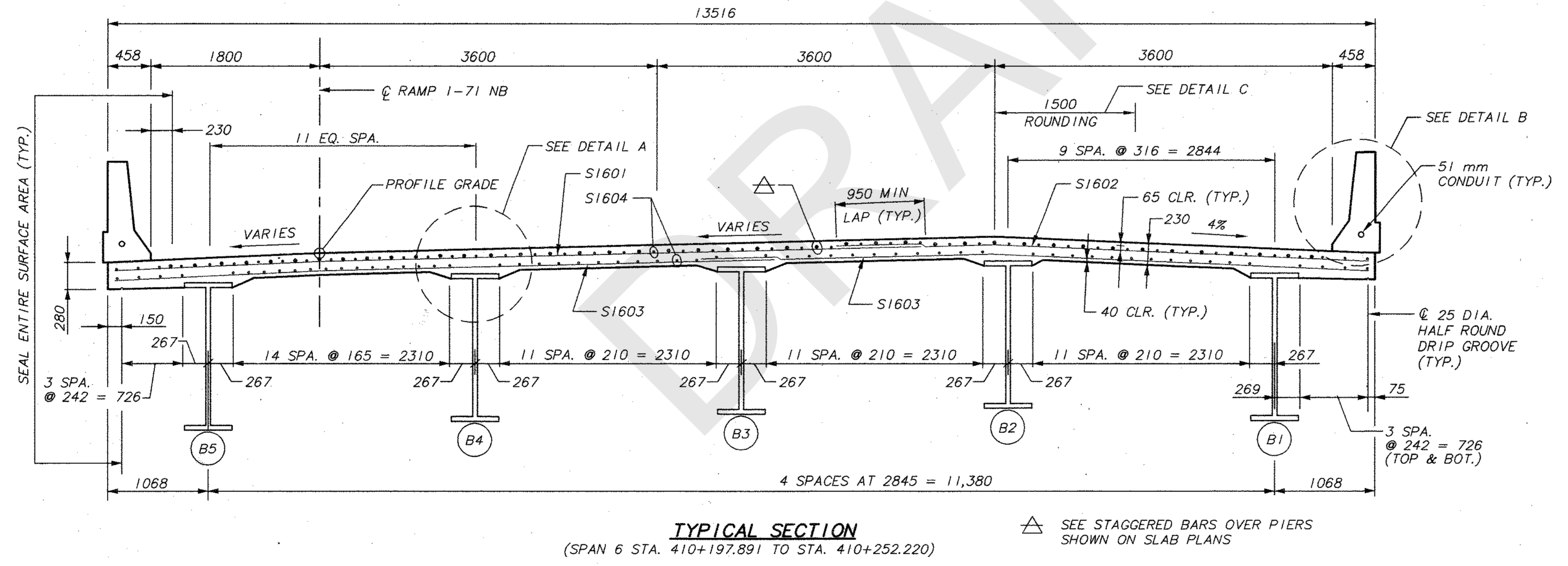
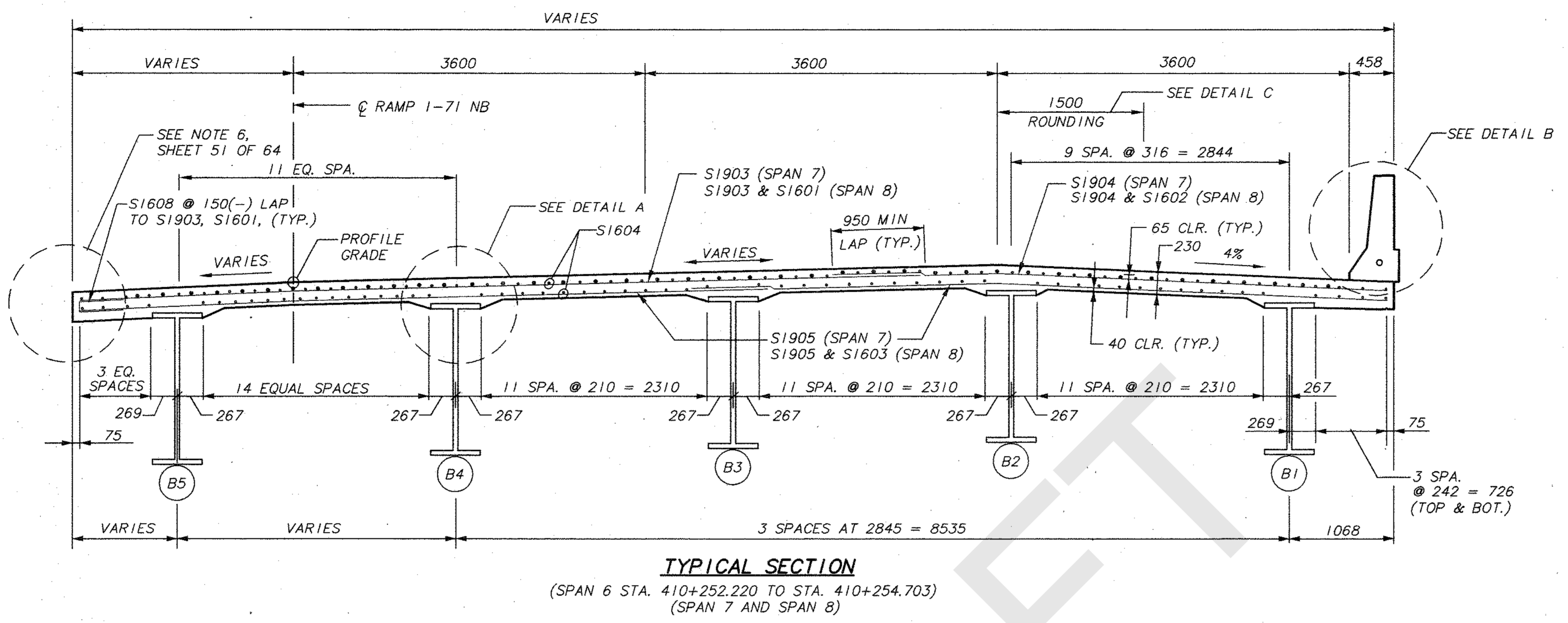
MARK	TOTAL NO.	LENGTH	TYPE
S1604	3030	12000	STR
S1606	868	2130	I
S1610	666	7310	STR
S1611	666	7310	STR
S1612	666	12000	STR
S1613	666	12000	STR
S1614	203	8200	STR
S1615	288	3800	STR
S1901	868	765	J
S1902	868	855	2
S1910	661	7310	STR
S1911	661	7310	STR
S1912	661	12000	STR
S1913	661	12000	STR
S1914	286	3800	STR

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BR3-TTY2

SUPERSTRUCTURE (SPANS 6,7,8) REINFORCING STEEL LIST			
MARK	TOTAL NO.	LENGTH	TYPE
S1601	507	8700	STR.
S1602	507	5800	STR.
S1603	1014	7300	STR.
S1604	1608	12000	STR.
S1605	112	11400	STR.
S1606	444	2130	I
S1607	84	12000	STR.
S1608	615	1030	II
S1901	444	765	3
S1902	444	855	2
S1903	487	9400	STR.
S1904	487	5700	STR.
S1905	974	7600	STR.



* DECK SLAB DEPTH: THE DISTANCE SHOWN FROM TOP OF DECK SLAB TO TOP OF STEEL GIRDER WEB IS THE DESIGN DIMENSION. THE QUANTITY OF DECK CONCRETE TO BE PAID FOR SHALL BE BASED ON THIS DIMENSION, EVEN THOUGH DEVIATION FROM IT MAY BE NECESSARY BECAUSE THE TOP FLANGE OF THE BEAM MAY NOT HAVE THE EXACT CAMBER OR CONFORMATION REQUIRED TO PLACE IT PARALLEL TO THE FINISHED GRADE.

- NOTES:**
1. TRANSVERSE BARS TO BE PLACED RADIAL TO I-71 NB ALIGNMENT.
 2. FOR SUPERELEVATION RATES, REFERENCE SUPERELEVATION PLANS.

FINAL FOR CONSTRUCTION

AUG 18 1998
 8/18/98
 BR3-TTY1