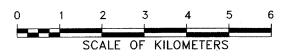


LOCATION MAP

LATITUDE: N 41°14'57" LONGITUDE: W 82°32'32"





PORTION TO BE IMPROVED. STATE & FEDERAL ROUTES. OTHER ROADS.

PROJECT DESCRIPTION

CURRENT A.D.T. (1999)	. 5330
DESIGN YEAR A.D.T. (2019)	
DESIGN HOURLY VOLUME	693
DIRECTIONAL DISTRIBUTION	55%
TRUCKS (24 HOUR B&C)	15%
DESIGN SPEED	km/hr
LEGAL SPEED LIMIT	

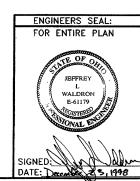
DESIGN FUNCTIONAL CLASSIFICATION: RURAL PRINCIPAL ARTERIAL

DESIGN EXCEPTIONS

NONE REQUIRED







STRUCTURE PLANS REVIEWED

URS GREINER

STATE OF OHIO DEPARTMENT OF TRANSPORTATION

HUR-20-27.010

NORWALK TOWNSHIP **HURON COUNTY**

INDEX OF SHEETS:

TITLE SHEET	1
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PLAN & PROFILE	9,10
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STRUCTURES OVER 6 METERS	16-23





1997 SPECIFICATIONS

RECONSTRUCTION.

PROJECT DESCRIPTION

THE STANDARD SPECIFICATIONS OF THE STATE OF OHIO, DEPARTMENT OF TRANSPORTATION, INCLUDING CHANGES AND SUPPLEMENTAL SPECIFICATIONS LISTED IN THE PROPOSAL SHALL GOVERN THIS IMPROVEMENT.

IMPROVEMENT OF 0.06 KILOMETERS OF U.S. ROUTE 20 IN NORWALK TOWNSHIP BY THE REPACEMENT OF A CONCRETE BEAM STRUCTURE OVER RATTLESNAKE CREEK

WITH A PRECAST PRESTRESSED BOX BEAM TYPE STRUCTURE INCLUDING APPROACH ROADWAY

I HEREBY APPROVE THESE PLANS AND DECLARE THAT THE MAKING OF THIS IMPROVEMENT WILL NOT REQUIRE THE CLOSING TO TRAFFIC OF THE HIGHWAY AND THAT PROVISIONS FOR MAINTENANCE AND SAFETY OF TRAFFIC WILL BE AS SET FORTH ON THE PLANS AND ESTIMATES.

DEPT. UN TRANSPURTATION
DISTRICT 3 LOCATION / DEPT.

SPECIAL PROVISIONS

Waterway Permit NWP #3 & 13

Dated: 1-28-98

SUPPLEMENTAL SPECIFICATIONS STANDARD CONSTRUCTION DRAWINGS

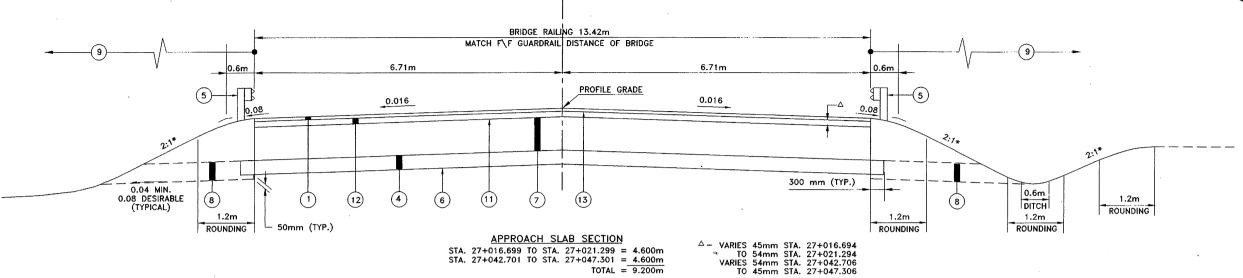
							SEECI	FICATIONS
	BP-3.1M	10-28-94	MT-96.11M	1-30-95	TC-52.10M	7-29-94	806	9-9-97
	CB-1.2M	7-12-95	MT-96.20M	1-30-95	TC-52.20M	7-29-94	814	6-2-98
	CB-2.3M	7-12-95	MT-96.21M	1-30-95			904	5-5-98
	GR-1.1M	10-21-97	MT-96.25M	1-30-95	MT-105.10M	4-25-94	905	4-1-98
	GR-1.2M	1-03-96			MT-105.11M	4-25-94	906	5-5-98
	GR-1.3M	11-30-94	MT-97.10M	4-25-94			907	10-21-9
	GR-2.1M	4-14-98						
	GR-3.4M	10-21-97	MT-101.20M	3-01-96			865	1-6-98
	GR-5.3M	11-30-94			BP-2.2M	10-21-97		
	RM-1.1M	4-8-97	TC-41.20M	7-01-94	CB-1.1M	7-12-95		
	RM-4.2M	10-21-97	TC-42.20M	3-31-94	WH-I-IM	10-21-97	84-2	1-6-99
	GR-4.2M	10-21-97	TC-61.10M	3-31-94			899	10-21-98
	DM-4.3M	6-30-95	AS-1-81M	10-25-94				
	DM-4.4M	6-30-95	DBR-2-73M	8-18-95				
	HW-2.2M	7-12-95	DS-1-94M	12-15-94				
~	DM-1.1M	10-21-97	PSBD-1-93M	12-19-94				
*****			PCB-91M	3-20-95				

APPROVED <u>Jordan Proctor</u> / M.
DATE <u>2-10-99</u> DIRECTOR, DEPARTMENT OF TRANSPORTATION

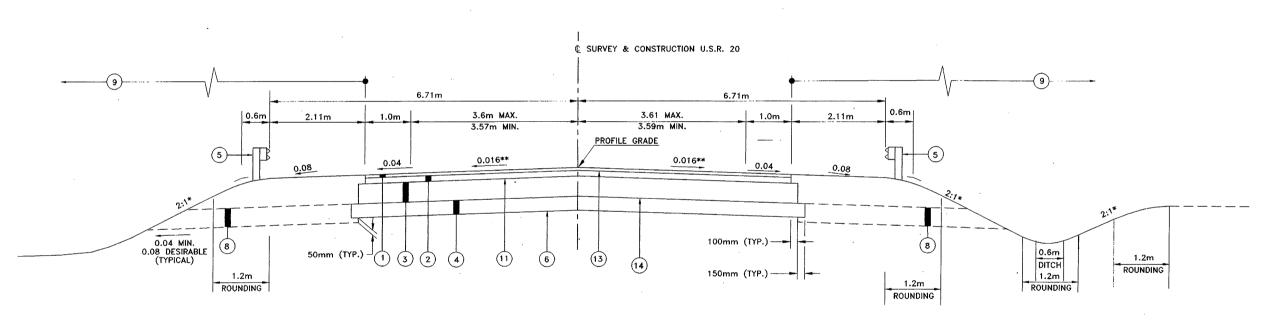
27.010

HUR-20-





SURVEY & CONSTRUCTION U.S.R. 20



NORMAL PAVEMENT SECTION STA. 27+010.000 TO STA. 27+016.699 = 6.699 m STA. 27+047.301 TO STA. 27+055.000 = 7.699 m

1. SCALE ON PAVEMENT COMPOSITION EXAGGERATED TWO TIMES IN THE VERTICAL DIRECTION.

TOTAL = 14.398 m

- * UNLESS SHOWN OTHERWISE ON CROSS SECTIONS
- ** VARIES TO EXISTING
- (1) ITEM 448 38 mm ASPHALT CONCRETE SURFACE COURSE, TYPE 1-H
- ITEM 448 45 mm ASPHALT CONCRETE INTERMEDIATE COURSE, TYPE 2, PG64-28
- ITEM 301 200 mm BITUMINOUS AGGREGATE BASE, PG64-22
- (4) ITEM 304 150 mm AGGREGATE BASE
- (5) ITEM 606 GUARDRAIL, TYPE 5

- 6 ITEM 203 SUBGRADE COMPACTION
- 7 ITEM 611 REINFORCED CONCRETE APPROACH SLAB (T=305mm)
- (8) ITEM 605 AGGREGATE DRAINS
- 9 ITEM 659 SEEDING AND MULCHING (SEE GENERAL NOTE)
- (10) ITEM 202 WEARING COURSE REMOVED

		E	DGE OF PAY				
			TRANSITION	TABLE			
		LEFT		PROFILE		RIGHT	
STATION	ELEV.	SUPER	OFFSET	GRADE	OFFSET	SUPER	ELEV.
27+010.000	255.73	-0.013	3.60	255.78	3.60	-0.024	255.69
27+016.699	255.75	-0.015	3,60	255.80	3.60	-0.019	255.73
27+021.299	255.76	-0.016	3.60	255.82	3.60	-0.016	255.76
	RATE =	1:925			RATE =	1:407	
			İ				
27+042.701	255.83	-0.016	3.60	255.89	3.60	-0.016	255.83
27+047.301	255.85	-0.015	3.60	255.91	3.60	-0.018	255.84
27+055.000	255.89	-0.012	3.60	255.93	3.60	-0.021	255.86
	RATE =	1:947			RATE =	1:723	J

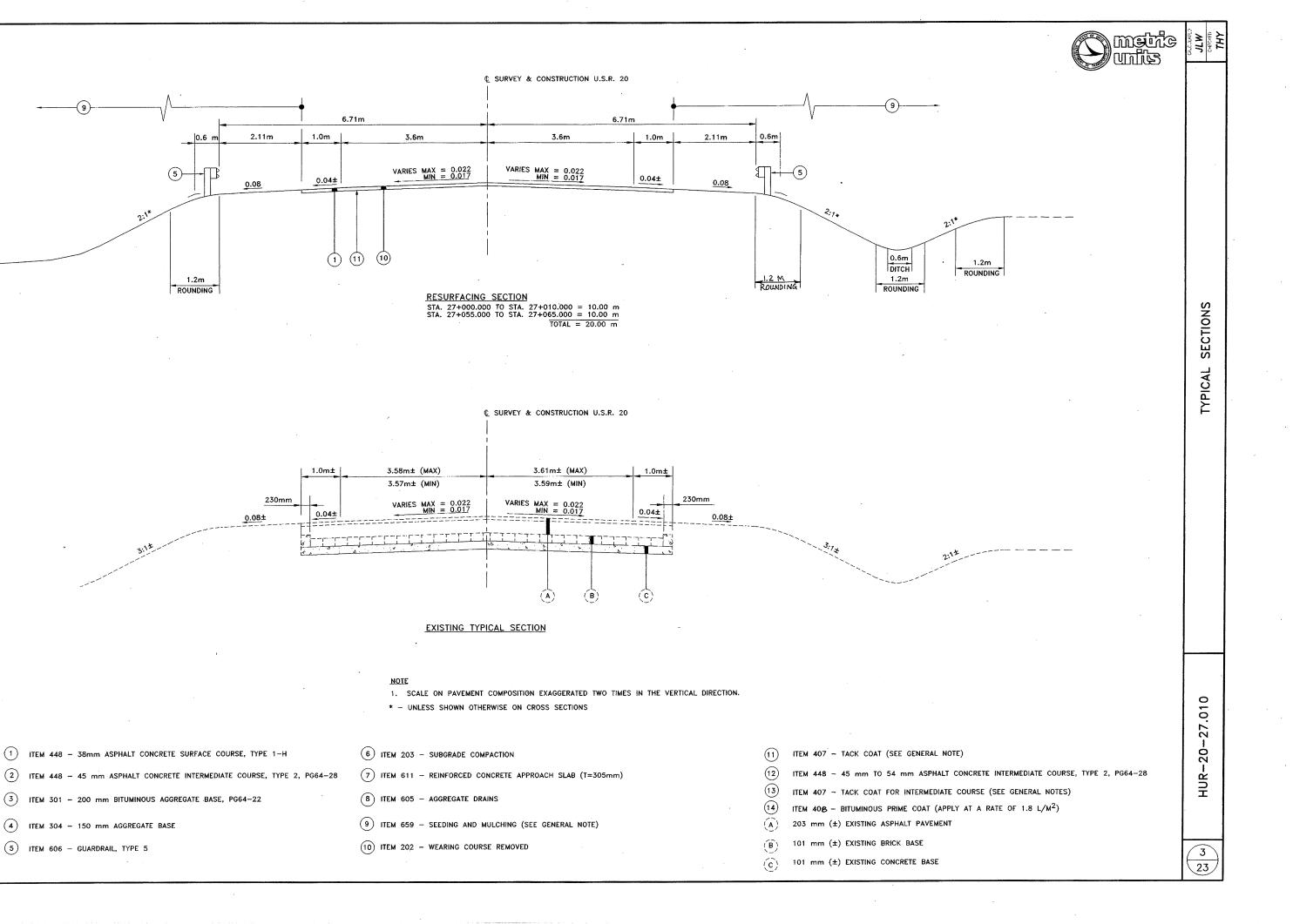
- ITEM 407 TACK COAT (SEE GENERAL NOTE)
- ITEM 448 45 mm TO 54 mm ASPHALT CONCRETE INTERMEDIATE COURSE, TYPE 2, PG64-28
- ITEM 407 TACK COAT FOR INTERMEDIATE COURSE (SEE GENERAL NOTES)
- 14 ITEM 408 BITUMINOUS PRIME COAT (APPLY AT A RATE OF 1.8 L/M2)
- (A) 203 mm (±) EXISTING ASPHALT PAVEMENT
- (B) 101 mm (±) EXISTING BRICK BASE
- (c) 101 mm (±) EXISTING CONCRETE BASE

2 23

HUR-20-27.010

SECTIONS

TYPICAL



THE ROUNDING AT SLOPE BREAKPOINTS SHOWN ON THE TYPICAL SECTIONS APPLY TO ALL CROSS-SECTIONS EVEN THOUGH OTHERWISE SHOWN.

LISTED BELOW ARE ALL UTILITIES WITHIN THE PROJECT CONSTRUCTION LIMITS TOGETHER WITH THEIR RESPECTIVE

ERIE HURON COUNTY WATER AUTHORITY P.O. BOX 96 COLLINS, OHIO 44826 1-419-668-7213

83 TOWNSEND AVE. NORWALK, OHIO 44857 1-419-744-3619

MEDIA ONE 3157 FERN ROAD WILLIARD, OHIO 44890 1-419-465-4661

300 MADISON AVE. TOLEDO, OHIO 43652-0001 1-800-633-4766

THE LOCATION OF THE UNDERGROUND UTILITIES SHOWN ON THE PLANS ARE AS OBTAINED FROM THE OWNERS AS REQUIRED BY SECTION 153.64 O.R.C.

CONTINGENCY QUANTITIES

THE CONTRACTOR SHALL NOT ORDER MATERIALS OR PERFORM WORK FOR ITEMS DESIGNATED BY PLAN NOTE TO BE USED "AS DIRECTED BY THE ENGINEER" UNLESS AUTHORIZED BY THE ENGINEER. THE ACTUAL WORK LOCATIONS AND QUANTITIES USED FOR SUCH ITEMS SHALL BE INCORPORATED INTO THE FINAL CHANGE ORDER GOVERNING COMPLETION OF THIS PROJECT.

ELEVATION DATUM

ALL ELEVATIONS ARE BASED ON U.S.G.S. DATUM.

THE WORK LIMITS SHOWN ON THESE PLANS ARE FOR PHYSICAL CONSTRUCTION ONLY. THE INSTALLATION AND OPERATION OF ALL TEMPORARY TRAFFIC CONTROL AND TEMPORARY TRAFFIC CONTROL DEVICES REQUIRED BY THESE PLANS SHALL BE PROVIDED BY THE CONTRACTOR WHETHER INSIDE OR OUTSIDE THESE WORK LIMITS.

REMOVAL OF TREES OR STUMPS

ALL TREES AND STUMPS SPECIFICALLY MARKED FOR REMOVAL WITHIN THE CONSTRUCTION LIMITS SHALL BE REMOVED UNDER THE LUMP SUM BID FOR ITEM 201, CLEARING AND GRUBBING. THE FOLLOWING IS AN APPROXIMATE ESTIMATE OF THE NUMBER OF TREES AND STUMPS TO BE REMOVED:

SIZES	NO. TREES	NO. STUMPS	TOTAL
0.05M	14	1	15
0.08M	0	0	0
1.20M	0	0	0
1.50M	0	0	0

TREE REMOVAL RESTRICTIONS

THIS PROJECT IS WITHIN THE LIMITS OF THE FEDERAL ENDANGERED INDIANA BAT (MYOTIS SODALIS) AND MAY IMPACT THAT SPECIES HABITAT. TREES OVER 230MM (9 INCHES) IN DIAMETER WITH LOOSE OR PEELING BARK OR CAVITIES SHALL ONLY BE OUT BETWEEN SEPTEMBER 16 AND APRIL 14. **STREAM CHANNEL EXCAVATION**

THE CONTRACTOR SHALL TAKE ALL PRECAUTIONS NECESSARY TO PREVENT ANY INCIDENTAL DISCHARGES ASSOCIATED WITH THE EXCAVATION AND HAULING OF MATERIAL FROM THE STREAM CHANNEL. THIS PERTAINS TO ANY EXCAVATION OPERATIONS SUCH AS, FOUNDATION PIER OR ABUTMENT EXCAVATION, CHANNEL CLEAN OUT, EXCAVATION FOR ROCK CHANNEL PROTECTION AND REMOVAL OF ANY TEMPORARY FILL ASSOCIATED WITH CONSTRUCTION OPERATIONS.

CHANNEL EMBANKMENTS

PORTIONS OF THE EXISTING CHANNEL SHALL BE FILLED AND SLOPED TO DRAIN AS SHOWN ON THESE PLANS. IN CHANNEL EMBANKMENT AREAS WHICH WILL NOT SUPPORT ANY PORTION OF THE NEW ROAD BED OR STRUCTURAL EMBANKMENTS, THE CONTRACTOR MAY UTILIZE EMBANKMENT METHODS MEETING THE FOLLOWING REQUIREMENTS:

AREAS WHERE CHANNEL EMBANKMENTS ARE TO BE PLACED SHALL BE CLEARED OF WEEDS AND BRUSH. THE REQUIREMENTS FOR MOISTURE, DENSITY CONTROL, BENCHING AND SUITABLE MATERIALS SHALL BE WAIVED. IN LIEU OF THE REQUIREMENTS OF ITEM 203, THE DEPTH OF LAYERS IN WHICH THE EMBANKMENTS ARE TO BE PLACED, AND THEIR COMPACTION, SHALL CONFORM WITH CONSTRUCTION PRACTICES AS DETERMINED BY THE ENGINEER.

PAYMENT FOR ALL OF THE ABOVE SHALL BE INCLUDED IN THE CONTRACT PRICE FOR ITEM 203, EMBANKMENT.

ITEM 606, ANCHOR ASSEMBLY, TYPE E-98

THIS ITEM SHALL CONSIST OF FURNISHING AND INSTALLING EITHER OF THE FOLLOWING GUARDRAIL END TERMINALS.

1) THE ET-2000 (1997) MANUFACTURED BY SYRO INC., 1170 N. STATE STREET, GIRARD, OHIO 44420 (TELEPHONE: 330.545.4373).

THE LENGTH OF THE ET-2000 (1997) SYSTEM IS CONSIDERED TO BE 15.24M, INCLUSIVE OF TWO 7.62M LONG RAIL ELEMENTS. INSTALLATION SHALL BE AT THE LOCATIONS SPECIFIED IN THE PLANS, IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS AS DETAILED ON THE FOLLOWING PREAPPROVED SHOP DRAWING:

DWG. #	DRAWING NAME	DWG./REV. DATE	ODOT APPROVAL DATE	
SS265M	ET-2000 (1997) PLAN, ELEVATION & SECTIONS	6/20/97	3/6/98	

1) THE SKT-350 MANUFACTURED BY ROAD SYSTEMS, INC., 7631 NEW CASTLE DRIVE, FRANKFORT, IL. 60423 (TELEPHONE: 815.464.5917)

THE LENGTH OF THE SKT-350 SYSTEM IS CONSIDERED TO BE 15.24M, INCLUSIVE OF FOUR 3.81 M LONG RAIL ELEMENTS. INSTALLATION SHALL BE AT THE LOCATIONS SPECIFIED IN THE PLANS, IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS AS DETAILED ON THE FOLLOWING PREAPPROVED SHOP DRAWING:

DWG. #	DRAWING NAME	DWG./ REV. DATE	ODOT APPROVAL DATE
SKT-4M	SEQUENTIAL KINKING TERMINAL (SKT-350) ASSEMBLY WITH 4 FOUNDATION TUBES	12/11/97	3/6/98

A TYPE C DELINEATOR SHALL BE INSTALLED AT THE HEAD OF ALL TYPE E-98 UNITS LOCATED ON THE RIGHT SIDE OF THE THROUGH ROADWAY. A TYPE D DELINEATOR SHALL BE INSTALLED AT THE HEAD OF ALL TYPE E-98 UNITS LOCATED ON THE LEFT SIDE OF THE THROUGH ROADWAY. DELINEATORS SHALL COMPLY WITH STANDARD TRAFFIC DRAWING TC-61.10M.

PAYMENT FOR THE ABOVE WORK SHALL BE MADE AT THE UNIT PRICE BID FOR ITEM 606, ANCHOR ASSEMBLY, TYPE E-98, EACH, AND SHALL INCLUDE ALL LABOR, TOOLS, EQUIPMENT AND MATERIALS NECESSARY TO CONSTRUCT A COMPLETE AND FUNCTIONAL ANCHOR ASSEMBLY SYSTEM, INCLUDING ALL RELATED TRANSITIONS, DELINEATORS, HARDWARE AND GRADING, NOT SEPARATELY SPECIFIED, AS REQUIRED BY THE MANUFACTURER.

ITEM 659, SEEDING AND MULCHING

SEEDING AND MULCHING SHALL BE APPLIED TO ALL AREAS OF EXPOSED SOIL BETWEEN THE RIGHT-OF-WAY LINES, AND WITHIN THE CONSTRUCTION LIMITS FOR AREAS OUTSIDE THE RIGHT-OF-WAY LINES COVERED BY WORK AGREEMENT OR SLOPE EASEMENT. QUANTITY CALCULATIONS FOR ITEM 659. SEEDING AND MULCHING, ARE BASED ON THESE LIMITS. **DEMOLITION DEBRIS**

THE CONTRACTOR SHALL TAKE ALL PRECAUTIONS TO AVOID AND/OR LIMIT DEMOLITION DEBRIS FROM ENTERING THE STREAM. ANY MATERIAL THAT DOES FALL INTO THE STREAM SHALL BE REMOVED AS SOON AS POSSIBLE

WATERING PERMANENT SEEDED AREAS

THE FOLLOWING ESTIMATED QUANTITY IS TO BE USED AS DIRECTED BY THE ENGINEER TO PROMOTE GROWTH AND TO CARE FOR PERMANENT SEEDED AREAS PER 659.09:

TEMPORARY SOIL EROSION AND SEDIMENT CONTROL

THE FOLLOWING ESTIMATED QUANTITIES ARE TO BE USED AS DIRECTED BY THE ENGINEER FOR TEMPORARY EROSION AND SEDIMENT CONTROL MEASURES:

207, FILTER FABRIC FENCE 207, STRAW OR HAY BALES 60 METER 16 EACH

EROSION CONTROL

ITEMS 601 IS PROVIDED IN THE PLANS FOR EROSION CONTROL, ROCK OF A STABLE NATURE SHALL NOT BE REMOVED IN ORDER TO PLACE THIS ITEM.

THE ENGINEER SHALL CHECK AND NON-PERFORM QUANTITIES OR ADJUST LOCATIONS AND QUANTITIES OF THIS ITEM WHERE INDICATED BY FIELD CONDITIONS DURING CONSTRUCTION. IN ADDITION, THIS ITEM SHALL MEET THE REQUIREMENT OF 108.04.

FARM DRAINS

ALL FARM DRAINS, WHICH ARE ENCOUNTERED DURING CONSTRUCTION, SHALL BE PROVIDED WITH UNOBSTRUCTED OUTLETS. EXISTING COLLECTORS WHICH ARE LOCATED BELOW THE ROADWAY DITCH ELEVATIONS, AND WHICH CROSS THE ROADWAY, SHALL BE REPLACED WITH THE (RIGHT-OF-WAY) (CONSTRUCTION) LIMITS BY ITEM 603 CONDUIT, TYPE B, ONE COMMERCIAL SIZE LARGER THAN THE EXISTING CONDUIT.

EXISTING COLLECTORS AND ISOLATED FARM DRAINS, WHICH ARE ENCOUNTERED ABOVE THE ELEVATION OF ROADWAY DITCHES, SHALL BE OUTLETTED INTO THE ROADWAY DITCH BY 603 TYPE F CONDUIT. THE OPTIMUM OUTLET ELEVATION SHALL BE 300 MM ABOVE THE FLOWLINE ELEVATION OF THE DITCH. LATERAL FIELD TILES WHICH CROSS THE ROADWAY SHALL BE INTERCEPTED BY 603, TYPE E CONDUIT, AND CARRIED IN A LONGITUDINAL DIRECTION TO AN ADEQUATE OUTLET OR ROADWAY CROSSING.

THE LOCATION, TYPE, SIZE AND GRADE OF REPLACEMENTS SHALL BE DETERMINED BY THE ENGINEER AND PAYMENT SHALL BE MADE ON FINAL MEASUREMENTS.

FROSION CONTROL PADS AND ANIMAL GUARDS SHALL BE PROVIDED AT THE OUTLET END OF ALL FARM DRAINS AS PER STANDARD CONSTRUCTION DRAWING DM-1.1M, EXCEPT WHEN THEY OUTLET INTO A DRAINAGE STRUCTURE PAYMENT FOR THE EROSION CONTROL PADS AND ANIMAL GUARDS AND ANY NECESSARY BENDS OR BRANCHES SHALL BE INCLUDED FOR PAYMENT IN THE PERTINENT CONDUIT

THE FOLLOWING ESTIMATED QUANTITIES HAVE BEEN INCLUDED IN THE GENERAL SUMMARY FOR THE WORK

300 MM CONDUIT, TYPE B 603 300 MM CONDUIT, TYPE E 10 METER 603 300 MM CONDUIT, TYPE F 10 METER 601 ROCK CHANNEL PROTECTION TYPE C WITH FABRIC FILTER 4 CU. METER

PART-WIDTH CONSTRUCTION

BECAUSE OF THE NECESSITY TO BUILD THIS PROJECT UNDER TRAFFIC AND CONSTRUCTING THE FULL PAVEMENT WIDTH IN STAGES, EXTREME CARE SHALL BE TAKEN TO PREVENT THE CONSTRUCTION OF A BUTT JOINT IN THE BASE COURSES. LONGITUDINAL JOINTS SHALL BE LAPPEL AS SHOWN ON STANDARD CONSTRUCTION DRAWING BP-3.1M. ITEM 407-TACK COAT AND ITEM 407-TACK COAT FOR INTERMEDIATE COURSE

THE RATE OF APPLICATION OF THE 407 TACK COAT SHALL BE SUBJECT TO ADJUSTMENT AS DIRECTED BY THE ENGINEER. FOR ESTIMATING PURPOSES ONLY, THE PLAN QUANTITIES INDICATE AN AVERAGE APPLICATION RATE OF :

407. TACK COAT

0.45 LITER PER SQ. METER

407, TACK COAT FOR INTERMEDIATE COURSE 0.23 LITER PER SQ. METER

ITEM 642, EDGE LINE, TYPE 2

AFTER ALL CONSTRUCTION IS COMPLETED, EDGE LINES SHALL BE PLACED FROM STA. 26+953.16 TO STA. 27+112.26 OR AS DIRECTED BY THE ENGINEER. THE FOLLOWING ESTIMATED QUANTITIES HAVE BEEN CARRIED TO THE GENERAL SUMMARY: 0.32 KILOMETERS

642. EDGE LINE, TYPE 2

ITEM 642, CENTER LINE, TYPE 2

AFTER ALL CONSTRUCTION IS COMPLETED, CENTERLINES SHALL BE PLACED FROM STA. 26+907.16 TO STA. 27+135. THE CENTERLINE SHALL BE DASHED YELLOW FROM STA. 26+907.16 TO STA. 27+000. FROM STA. 27+000 TO STA. 27+135, THE CENTERLINE SHALL BE DASHED FOR WESTBOUND TRAFFIC (PASSING PERMITTED) AND SOLID FOR EASTBOUND TRAFFIC (PASSING PROHIBITED) UNLESS OTHERWISE DIRECTED BY THE ENGINEER. THE FOLLOWING ESTIMATED QUANTITY HAS BEEN CARRIED TO THE GENERAL SUMMARY:

642, CENTERLINE, TYPE 2

0.23 KILOMETERS

ACTIVITIES AND LAND USE ADJACENT TO THIS PROJECT MAY BE AFFECTED BY CONSTRUCTION NOISE. IN ORDER TO MINIMIZE ANY ADVERSE CONSTRUCTION NOISE IMPACTS, ANY POWER-OPERATED CONSTRUCTION-TYPE DEVICE SHALL NOT BE OPERATED BETWEEN THE HOURS OF 9:00pm AND 7:00am. IN ADDITION, ANY SUCH DEVICE SHALL NOT BE OPERATED AT ANY TIME IN SUCH A MANNER THAT THE NOISE CREATED SUBSTANTIALLY EXCEEDS THE NOISE CUSTOMARILY AND NECESSARILY ATTENDANT TO THE REASONABLE AND EFFICIENT PERFORMANCE OF SUCH EQUIPMENT.

MONUMENTS SHALL BE CONSTRUCTED IN ACCORDANCE WITH DETAILS AS SHOWN ON THE STANDARD CONSTRUCTION DRAWINGS AND AT THE LOCATIONS SHOWN ON SHEET NO.9 OF 23 AND 10 OF 23.

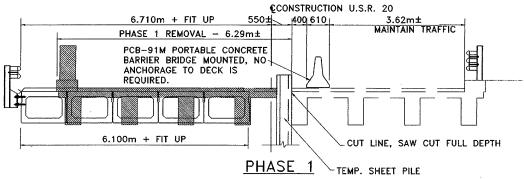
AIRWAY/HIGHWAY CLEARANCE FOR AIRPORTS AND HELIPORTS

THIS PROJECT HAS BEEN IDENTIFIED AS BEING WITHIN THE INFLUENCE AREA OF A PUBLIC USE AIRPORT OR HELIPORT. THE CONTRACTOR IS ADVISED THAT NO TEMPORARY STRUCTURES OR CONSTRUCTION EQUIPMENT AT MAXIMUM OPERATING HEIGHT SHALL EXCEED A HEIGHT OF 18.6 M ABOVE THE PROFILE OF THE ROADWAY. IF ANY TEMPORARY STRUCTURES OR CONSTRUCTION EQUIPMENT WILL EXCEED THIS HEIGHT, THE CONTRACTOR IS ADVISED THAT FURTHER COORDINATION WITH THE FEDERAL AVIATION ADMINISTRATION(FAA) WILL BE NECESSARY PRIOR TO ERECTING SUCH TEMPORARY STRUCTURES OR OPERATING SUCH EQUIPMENT ON THE PROJECT. THE CONTRACTOR WILL BE REQUIRED TO FILE A NEW FAA FORM 7460-1, ADVISING THE FAA THAT AERONAUTICAL STUDY NO. 98-AGL-4438-OE IS BEING RESUBMITTED AND THAT AN ALTERATION TO THE ORIGINAL SUBMISSION IS REQUESTED, COPIES OF THE ALTERATION AND FORM 7460-1 SHALL BE FORWARDED TO THE ODOT OFFICE OF AVIATION. THE CONTRACTOR IS ADVISED THAT NO TEMPORARY STRUCTURES OR CONSTRUCTION EQUIPMENT SHALL EXCEED THE PERMISSIBLE HEIGHT, UNTIL A COPY OF THE FAA APPROVAL AND ODOT OFFICE OF AVIATION PERMIT HAS BEEN FURNISHED TO THE PROJECT ENGINEER.

THE CONTRACTOR IS FURTHER ADVISED THAT THE FAA APPROVAL MAY TAKE UP TO 45 DAYS. ALL SUBMISSIONS SHALL BE DIRECTED TO THESE OFFICES:

The Federal Aviation Administ Great Lakes Regional Office Air Traffic Division AGL-530 2300 East Devon Avenue Des Plaines, Illinois 60018 (708) 294-7458

Office of Aviation 2829 West Dublin-Granville Road bus, Ohio 43235 (614) 793-5046



ļ	6.710m + FIT UP			TEMP. SHEET PILE ON U.S.R. 20 6.710m + FIT UP	
}	5.09m + FIT UP MAINTAIN TRAFFIC	610409 610	550±	PHASE 2 REMOVAL	
(PCB-91M PORTABLE CONCRETE BARRIER BRIDGE MOUNTED, NO ANCHORAGE TO DECK IS REQUIRED.			5.19m±	
				TEMP. SHEET PILE	
		-		PHASE 2 CONSTRUCTION 7.32m + FIT UP	
		<u>PH</u>	ASE 2		

DESCRIPTION
TEMPORARY RAISED PAVEMENT MARKER

STATIONING	SPACING	TYP	ΕA	REMARKS
(FROM - TO) (SIDE)	SPACING	W	Y	(LINE TYPE)
PHASE 1				
26+999.16 TO 27+112.26, RT.	1.5m C/C	76	76	SIMULATE EDGE LINE (TWO COLORS)
26+953.16 TO 26+999.16, RT.	1.5m C/C	32		SIMULATE EDGE LINE
26+999.16 TO 27+066.26, LT.	1.5m C/C	46	46	SIMULATE EDGE LINE (TWO COLORS)
PHASE 2				73.00
PHASE Z			 	CIVILLATE EDOE LIVE
26+953.16 TO 27+057.11, LT.	1.5m C/C	70	70	SIMULATE EDGE LINE (TWO COLORS)
27+057.11 TO 27+112.26, LT.	1.5m C/C	38		SIMULATE EDGE LINE
26+999.16 TO 27+057.11, RT.	1.5m C/C	40	40	SIMULATE EDGE LINE (TWO COLORS)
TOTALC		302	232	
TOTALS		53	34	

TOTAL CARRIED TO GENERAL SUMMAR

ITEM 614. MAINTAINING TRAFFIC

A MINIMUM OF ONE LANE OF TRAFFIC IN EACH DIRECTION SHALL BE MAINTAINED AT ALL TIMES BY USE OF THE EXISTING PAVEMENT, TEMPORARY PAVEMENT AND THE COMPLETED PAVEMENT.

LENGTH AND DURATION OF LANE CLOSURES AND RESTRIC-TIONS SHALL BE AT THE APPROVAL OF THE ENGINEER. IT IS THE INTENT TO MINIMIZE THE IMPACT OF THE TRAVELING PUBLIC. LANE CLOSURES OR RESTRICTIONS OVER SEGMENTS OF THE PROJECT IN WHICH NO WORK IS ANTICIPATED WITHIN A REASONABLE TIME FRAME, AS DETERMINED BY THE ENG-INEER. SHALL NOT BE PERMITTED. THE LEVEL OF UTILIZATION OF MAINTENANCE OF TRAFFIC DEVICES SHALL BE COMMEN-SURATE WITH THE WORK IN PROGRESS.

THE FOLLOWING ESTIMATED QUANTITIES HAVE BEEN INCLUDED IN THE GENERAL SUMMARY FOR USE AS DIRECTED BY THE ENGINEER FOR THE MAINTENANCE OF TRAFFIC. 614, BITUMINOUS CONCRETE FOR MAINTAINING TRAFFIC.

10 CU. METER

ALL WORK AND TRAFFIC CONTROL DEVICES SHALL BE IN ACCORDANCE WITH 614 AND OTHER APPLICABLE PORTIONS OF THE SPECIFICATIONS, AS WELL AS THE OHIO MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES. PAYMENT FOR ALL LABOR, EQUIPMENT AND MATERIALS SHALL BE INCLUDED IN THE LUMP SUM CONTRACT PRICE FOR 614, MAINTAINING TRAFFIC, UNLESS SEPERATELY ITEMIZED IN THE PLAN.

TRENCH FOR WIDENING

TRENCH EXCAVATION FOR BASE WIDENING SHALL BE ONLY ON ONE SIDE OF THE PAVEMENT AT A TIME. THE OPEN TRENCH SHALL BE ADEQUATELY MAINTAINED AND PROTECTED WITH DRUMS OR BARRICADES AT ALL TIMES. PLACEMENT OF PROPOSED SUBBASE AND BASE EXCAVATION OPERATIONS. THE LENGTH OF WIDENING TRENCH WHICH IS OPEN AT ANY ONE TIME SHALL BE HELD TO A MINIMUM AND SHALL AT ALL TIMES BE SUBJECTED TO APPROVAL BY THE ENGINEER.

ITEM 614, BARRIER REFLECTORS

REFLECTORS AND THEIR MOUNTING SHALL CONFORM TO ITEM 626 EXCEPT THAT THE SPACING SHALL BE AS SHOWN ON THE PLAN.

THE CONTRACTOR SHALL FURNISH AND APPLY WATER AND CALCIUM CHLORIDE FOR DUST CONTROL AS DIRECTED BY THE ENGINEER. THE FOLLOWING CONTINGENCY QUANTITIES HAVE BEEN INCLUDED FOR DUST CONTROL PURPOSES:

616. WATER 616, CALCIUM CHLORIDE 20 CU. METER

ITEM 622, PORTABLE CONCRETE BARRIER

IT IS ANTICIPATED THAT THE SAME BARRIER WILL BE USED IN VARIOUS PHASES OF CONSTRUCTION. MOVEMENT OF THE CONCRETE BARRIER BETWEEN PHASES SHALL BE ACCOM-PLISHED IN ONE WORKING DAY. FLAGGERS SHALL BE UTILIZED FOR PROTECTION OF VEHICULAR TRAFFIC UNTIL MOVEMENT OF THE BARRIER IS COMPLETE.

ALL COSTS INVOLVED IN REMOVING AND REINSTALLING THE CONCRETE BARRIER WILL BE INCLUDED IN THE CONTRACT PRICE FOR ITEM 622, PORTABLE CONCRETE BARRIER.

ITEM 615, TEMPORARY PAVEMENT, AS PER PLAN

ON THIS PROJECT THE TEMPORARY PAVEMENT SHALL BE CONSTRUCTED ADJACENT TO EXISTING PAVEMENT AT THE LOCATIONS SHOWN ON THE PLANS, TO OBTAIN A ROADWAY WIDTH NOT LESS THAN 3.6 m FACE TO FACE OF BARRIER FOR PHASE I AND 4.6 m FOR PHASE II. IN LIEU OF 615.05, THE COMPOSITION OF THE PAVEMENT BUILDUP SHALL CONSIST OF 38 mm OF ITEM 448, ASPHALT CONCRETE SURFACE COURSE, TYPE I, PG64-22, ITEM 407, TACK COAT, APPLIED AT 0.23 LITERS PER SQ. METER, 225 mm OF ITEM 301, BITUMINOUS AGGREGATE BASE, AND COMPACTION OF THE EXCAVATED AREA PER ITEM 203. THE PAVEMENT SHALL REMAIN IN PLACE AFTER PROJECT COMPLETION, EXCEPT AS REQUIRED TO BUILD THE NEW APPROACH SLABS.

AN ESTIMATED QUANTITY OF 63 SQUARE METERS HAS BEEN CARRIED TO THE GENERAL SUMMARY.

FAILURE TO COMPLY

IF THERE IS ANY FAILURE TO COMPLY WITH PROVISIONS FOR TRAFFIC CONTROL SET OUT IN THESE PLANS AND NOTES, OR WITH THE PROVISIONS OF THE OHIO MANUAL UNIFORM TRAFFIC CONTROL DEVICES THE ROADWAY IN THE VICINITY OF THE WORK AREA SHALL NOT BE CONSIDERED TO BE IN A CONDITION FOR THE SAFE AND CONVENIENT USE BY THE TRAVELING PUBLIC. ANY FAILURE TO KEEP THE ROADWAY IN THE VICINITY OF THE WORK AREA IN A CONDITION FOR THE SAFE AND CONVENIENT USE BY THE TRAVELING PUBLIC SHALL BE CONSIDERED A BREACH OF THIS CONTRACT. THE WORK SHALL BE SUSPENDED UNTIL THE CONTRACTOR COMPLIES WITH THE PROVISIONS OF THE AFOREMENTIONED ITEMS.

SEQUENCE OF CONSTRUCTION

THE CONTRACTOR SHALL ADHERE TO THE FOLLOWING SEQUENCE OF CONSTRUCTION OPERATIONS AND RESTRICTIONS. OPERATIONS NOT MENTIONED BELOW SHALL BE SEQUENCED BY THE CONTRACTOR IN

AN ORDERLY FASHION. FAILURE TO MEET SPECIFIED INTERIM COMPLETION TIMES SHALL RESULT IN A PENALTY OR PENALTIES UPON THE CONTRACTOR IN THE FORM OF LIQUIDATED DAMAGES. THE PENALTY OR PENALTIES SHALL BE IN ACCORDANCE WITH THE SCHEDULE OF LIQUIDATED DAMAGES IN ODOT SPECIFICATION 108.07. ALL EXISTING LANES SHALL BE OPEN TO TRAFFIC FROM NOVEMBER 15 TO APRIL 15. PHASE 1

- 1.) ALL MAINTENANCE OF TRAFFIC ITEMS INCLUDING BARRIERS, SIGNALS, SIGNS, LIGHTS AND TEMPORARY MARKINGS, AND TEMPORARY PAVEMENT AS SHOWN ON SHEET 6 FOR PHASE 1 CONSTRUCTION, MUST BE FURNISHED AND ERECTED BY THE CONTRACTOR BEFORE CONSTRUCTION PROCEEDS. WORK FOR PHASE 1 SHALL BE COMPLETED WITHIN 45 CONSECUTIVE DAYS BEGINNING FROM THE FIRST DAY OF WORK.
- 2.) WHEN ALL ABOVE REQUIREMENTS HAVE BEEN SATISFIED THE SOUTHBOUND LANE OF U.S.R. 20 SHALL BE OPEN FOR TRAFFIC. THE EXISTING STRUCTURE SHALL BE CUT ALONG THE CUT LINE AND THE RIGHT PORTION OF THE EXISTING SUPERSTRUCTURE AND SUBSTRUCTURE SHALL BE REMOVED TO THE LIMITS SHOWN FOR PHASE 1 CONSTRUCTION. TEMPORARY SHEETING SHALL BE PLACED TO PERMIT THIS REMOVAL AND CONSTRUCTION. CARE SHALL BE TAKEN TO PROTECT THIS REMAINING PORTION OF THE EXISTING STRUCTURE BEING USED AS TEMPORARY ROADWAY
- 3.) THE RIGHT PORTION OF THE PROPOSED ROADWAY AND STRUCTURE SHALL BE CONSTRUCTED TO THE LIMITS SHOWN UNDER PHASE 1 CONSTRUCTION.
- 4.) PHASE 1 WORK WILL PROCEED UNTIL COMPLETED IN TOTAL, PRIOR TO BEGINNING PHASE 2. THIS WILL INCLUDE THE PAVEMENT UP TO AND INCLUDING ITEM 448 INTERMEDIATE COURSE, TYPE 2, PG64-28, PAVEMENT WIDENING, GUARDRAIL AND STRUCTURE REQUIRED TO MAINTAIN TRAFFIC DURING PHASE 2. THE ONE EXCEPTION SHALL BE THE ASPHALT WEARING SURFACE COURSE WHICH SHALL NOT BE PLACED UNTIL AFTER PHASE 2 IS COMPLETED.

- 1.) AFTER ALL PHASE ONE CONSTRUCTION HAS BEEN COMPLETED. THE CONTRACTOR SHALL INSTALL THE MAINTENANCE OF TRAFFIC ITEMS AS SHOWN ON SHEET 6 FOR PHASE 2 CONSTRUCTION. WORK FOR PHASE 2 SHALL BE COMPLETED WITHIN 45 CONSECUTIVE DAYS, BEGINNING FROM THE COMPLETION OF PHASE 1.
- 2.) THE REMAINING PORTIONS OF THE EXISTING SUPERSTRUCTURE AND SUBSTRUCTURE SHALL BE REMOVED.

- 3.) THE REMAINING PORTION OF THE PROPOSED ROADWAY AND STRUCTURE SHALL BE CONSTRUCTED, AND TEMPORARY SHEETING REMOVED. THIS WILL INCLUDE THE PAVEMENT UP TO AND INCLUDING ITEM 448 INTERMEDIATE COURSE, TYPE 2, PG64-28, SHOULDER WIDENING, AND GUARDRAIL.
- 4.) AFTER PHASE 2 CONSTRUCTION IS COMPLETED AND THE MAINTENANCE OF TRAFFIC ITEMS HAVE BEEN REMOVED. THE ASPHALT WEARING SURFACE COURSE SHALL BE CONSTRUCTED AND PERMANENT PAVEMENT MARKINGS SHALL BE PLACED, FOLLOWING STD. DWGS. MT-97.10M AND SHEET No. 7.

THE FOLLOWING QUANTITES HAVE BEEN CARRIED TO THE

GENERAL SUMMARY FOR MAINTAINING TRAFFIC.
PHASE 1 ITEM 614 TEMPORARY STOP LINE, CLASS 1, 740.06 TYPE I
TIEM 614 TEMPORARY EDGE LINE, CLASS 1, 740.06 TYPE I0.05 km STA 27+066.26 TO STA. 27+112.26
ITEM 614 TEMPORARY CENTER LINE, CLASS 1, 740.06 TYPE I
ITEM 614 BARRIER REFLECTOR, TYPE B216 EACH STA. 26+984.16 TO STA. 27+096.30

ITEM 614 BARRIER REFLECTOR, TYPE A2, -----17 EACH

STA. 26+992.0± TO STA. 27+112.5± ITEM 614 OBJECT MARKER-----32 EACH STA. 26+984.16 TO STA. 27+096.30 ITEM 622 PORTABLE CONCRETE BARRIER, 813mm----88.5 m STA. 26+984.16 TO STA. 27+020.51 STA, 27+044.91 TO STA, 27+096.30

> ITEM 622 PORTABLE CONCRETE BARRIER, 813mm, BRIDGE MOUNTED (UNANCHORED)----STA. 27+020.51 TO STA. 27+044.91

CLASS 1, 740.0 TYPE I-STA. 26+953.16 TO STA. 26+999.16

ITEM 614 TEMPORARY EDGE LINE,

PHASE 2

ITEM 614 BARRIER REFLECTOR, TYPE B2 STA. 26+969.17 TO STA. 27+072.11

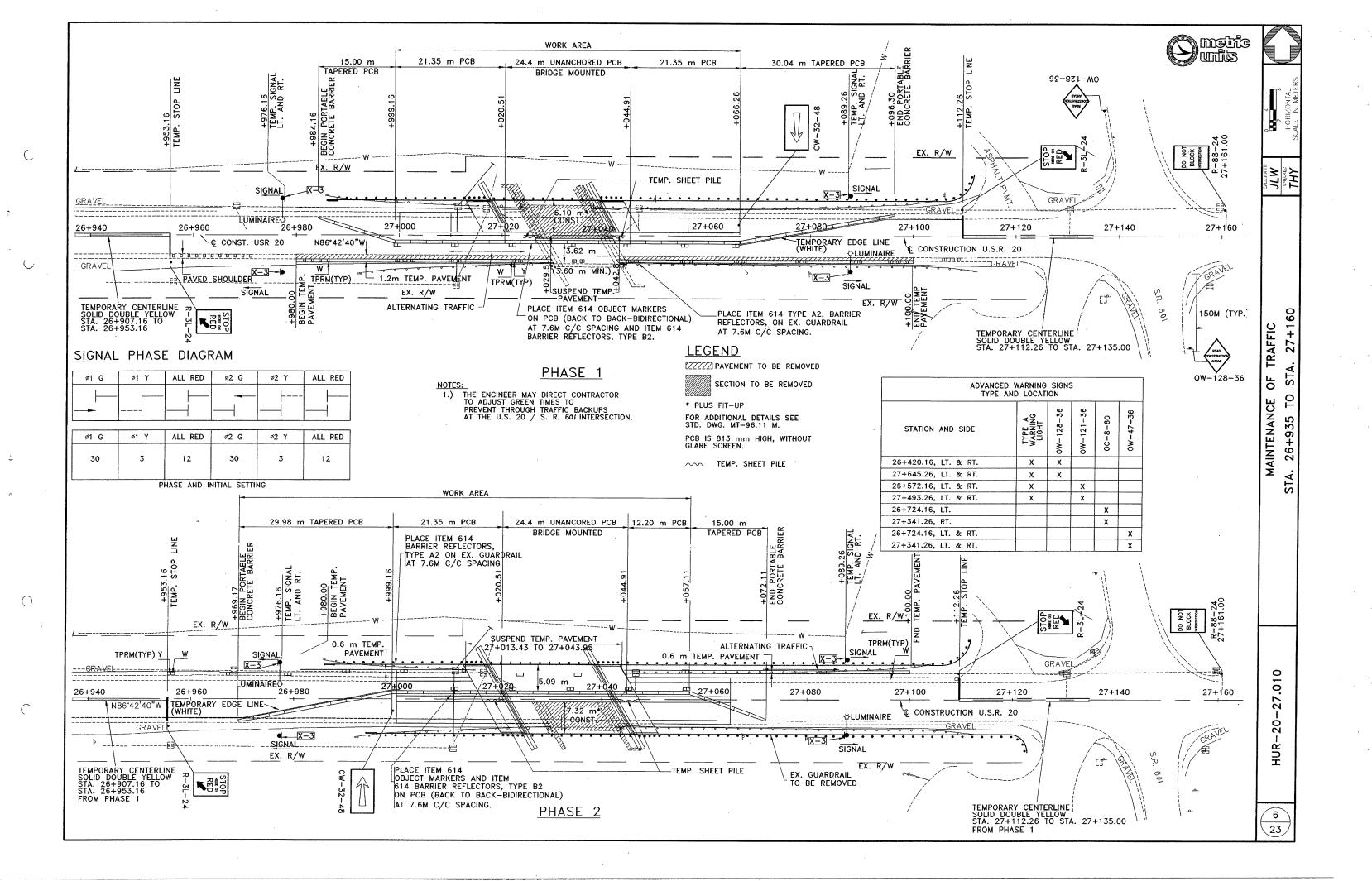
ITEM 614 OBJECT MARKER -----30 EACH STA. 26+969.17 TO STA. 27+072.11

ITEM 614 BARRIER REFLECTOR, TYPE A2-----18 EACH STA. 26+986.00 TO STA. 27+111.18

ITEM 622 PORTABLE CONCRETE BARRIER, 813mm --- 78.0 m STA. 26+969.17 TO STA. 27+020.51 STA. 27+044.91 TO STA. 27+072.11

ITEM 622 PORTABLE CONCRETE BARRIER, 813mm, BRIDGE MOUNTED (UNANCHORED)-----24.4 m STA. 27+020.51 TO STA. 27+044.91

COMPLETION OF PROJECT TO FINAL PAVEMENT MARKINGS ITEM 614 TEMPORARY CENTERLINE, CLASS 11-----0.16 KM STA. 26+953.16 TO STA. 27+112.26



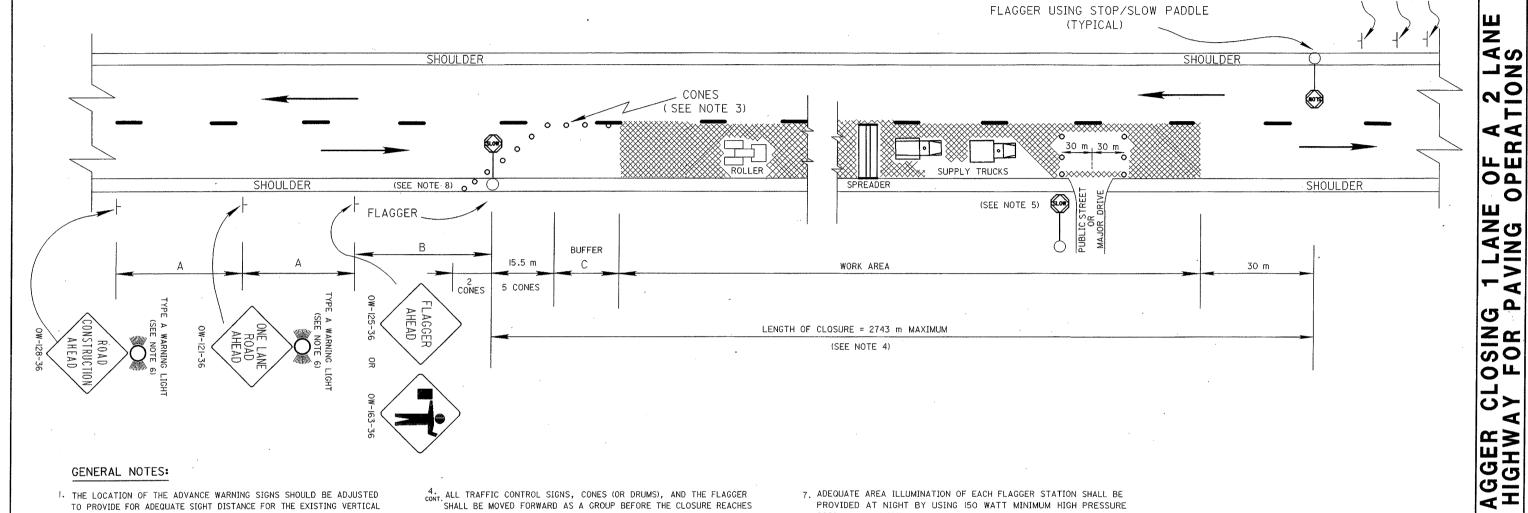
SAME AS OPPOSITE APPROACH

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GENERAL NOTES:

- 1. THE LOCATION OF THE ADVANCE WARNING SIGNS SHOULD BE ADJUSTED TO PROVIDE FOR ADEQUATE SIGHT DISTANCE FOR THE EXISTING VERTICAL AND HORIZONTAL ROADWAY ALIGNMENT.
- 2. FLAGGERS, ONE FOR EACH DIRECTION, SHALL BE USED TO CONTROL TRAFFIC CONTINUOUSLY FOR AS LONG AS A ONE LANE OPERATION IS IN EFFECT. THE FLAGGERS SHALL BE ABLE TO COMMUNICATE WITH EACH OTHER AT ALL TIMES.
- 3. CONES ON THE TAPERS SHALL BE SPACED AT 3 m CENTER TO CENTER. CONES IN THE BUFFER SHALL BE SPACED AT 12 m CENTER TO CENTER. CONES SHALL HAVE A MINIMUM HEIGHT OF 0.7 m AND SHALL BE SAFELY STABILIZED TO PREVENT THEM FROM BLOWING OVER. CLOSURES AT NIGHT SHALL USE DRUMS RATHER THAN CONES.
- 4. IT IS REQUIRED THAT THE LENGTH OF CLOSURE BE KEPT TO A MINIMUM AT ALL TIMES, AS DIRECTED BY THE ENGINEER.

WHEN THE AMBIENT TEMPERATURE EXCEEDS 27 C, THE ENGINEER MAY INCREASE THE MAXIMUM ALLOWABLE LENGTH OF CLOSURE TO ALLOW FOR SUFFICIENT COOLING OF NEW PAVEMENT.

THE ENGINEER MAY SHORTEN THE MAXIMUM ALLOWABLE LENGTH OF CLOSURE TO RELIEVE EXCESSIVE TRAFFIC BACKUPS OR TO IMPROVE TRAFFIC OPERATION.

- 4. ALL TRAFFIC CONTROL SIGNS, CONES (OR DRUMS), AND THE FLAGGER SHALL BE MOVED FORWARD AS A GROUP BEFORE THE CLOSURE REACHES THE MAXIMUM ALLOWABLE LENGTH. ONLY ONE SIDE OF THE ROAD SHALL BE CLOSED AT ANY TIME.
- 5. WITHIN THE LENGTH OF CLOSURE, PROVISION SHALL BE MADE TO CONTROL TRAFFIC ENTERING FROM INTERSECTING STREETS AND MAJOR DRIVES AS NECESSARY TO PREVENT WRONG WAY MOVEMENTS AND TO KEEP VEHICLES OFF OF NEW PAVEMENT NOT READY FOR TRAFFIC. AS A MINIMUM, THE CONTRACTOR SHALL:
 - A) PROVIDE AN ADDITIONAL FLAGGER AT EVERY PUBLIC STREET INTERSECTION AND MAJOR DRIVEWAY OR -
 - B) PLACE A ROW OF 3 CONES ACROSS THE CLOSED LANE APPROXIMATELY 30 m ON EACH SIDE OF THE INTERSECTION OR

ROWS OF CONES MAY BE MOVED OFF THE ROAD TO ALLOW PASSAGE OF ROLLERS, PAVING SPREADER OR SUPPLY TRUCKS BUT SHALL BE MOVED BACK ONTO THE ROAD WHEN THE ACTIVITY HAS PASSED.

6. THE TYPE A FLASHING WARNING LIGHTS ARE REQUIRED ON THE OW-128 AND THE OW-121 SIGNS WHENEVER A NIGHT LANE CLOSURE IS NECESSARY.

- 7. ADEQUATE AREA ILLUMINATION OF EACH FLAGGER STATION SHALL BE PROVIDED AT NIGHT BY USING 150 WATT MINIMUM HIGH PRESSURE SODIUM LUMINAIRES OR 250 WATT MINIMUM MERCURY LUMINAIRES. LUMINAIRES SHALL BE LOCATED ADJACENT TO ONE FLAGGER STATION FOR EACH DIRECTION OF TRAFFIC.
- 8. TWO (2) CONES REQUIRED ON PAVED SHOULDER.

MINIMUM DISTANCE (METERS)	A MINIMUM	B RANGE	C MINIMUM
URBAN	61	61 T0 I07	30
RURAL	152	152 T0 305	61

ALL WORK AND TRAFFIC CONTROL DEVICES SHALL BE IN ACCORDANCE WITH 614 AND OTHER APPLICABLE PORTIONS OF THE C & M SPECIFICATIONS AS WELL AS IN ACCORDANCE WITH PART 7 OF OMUTCD. PAYMENT FOR ALL LABOR, EQUIPMENT AND MATERIALS TO PROVIDE THIS METHOD OF TRAFFIC CONTROL SHALL BE INCLUDED IN THE LUMP SUM BID FOR 614 MAINTAINING TRAFFIC, UNLESS SEPARATELY ITEMIZED IN THE PLAN.

REVISED BY:

2097IIM PLAN INSERT SHEET



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		 	106				23000		SQ METER	PAVEMENT REMOVED		
			184	٠,,			23500			WEARING COURSE REMOVED PIPE REMOVED, 600 mm AND UNDER		1
				34 77	136		35100 38000		METER METER	GUARDRAIL REMOVED		
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6		 		19		601	70000		SQ METER	RIPRAP, GROUTED		
				161		601	32104	161	CU METER	ROCK CHANNEL PROTECTION, TYPE B WITH FABRIC FILTER		1
		-	-			601	32204	4	CU METER	ROCK CHANNEL PROTECTION, TYPE C WITH FABRIC FILTER		
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			100	<u></u>						DRAINAGE		
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)						603	04400	10	METER	300MM CONDUIT, TYPE B		
			+				05100 05200		METER METER	300MM CONDUIT, TYPE E 300MM CONDUIT, TYPE F		
			15			603	10400	15	METER	600MM CONDUIT, TYPE B, 706.02		
-			10				10600		METER	600MM CONDUIT, TYPE C, 706.02	<u> </u>	
			+-1 -				02000		EACH EACH	CATCH BASIN, NO. 6 CATCH BASIN, NO. 2-3		1
					11		31100		METER	AGGREGATE DRAIN		
										PAVEMENT		
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			41			304	20000	41	CU METER	AGGREGATE BASE		-
_			198			407 407	10000		LITER LITER	TACK COAT TACK COAT FOR INTERMEDIATE COURSE		1
-			244				10000		LITER	BITUMINOUS PRIME COAT		1
			13				46040 50000			ASPHALT CONCRETE INTERMEDIATE COURSE, TYPE 2, PG64-28 ASPHALT CONCRETE SURFACE COURSE, TYPE 1H		
			17				10000			REINFORCED CONCRETE APPROACH SLAB (T=305mm)		
										TRAFFIC CONTROL		
-					22	621	00100	22		RAISED PAVEMENT MARKER		
					12	626	00100	12	EACH	BARRIER REFLECTOR, TYPE A		
2			-			642	00102	0.32	KILOMETER	EDGE LINE, TYPE 2. CENTER LINE, TYPE 2.	+	1
						- :-						
	534					614	12800	534	EACH	MAINTENANCE OF TRAFFIC TEMPORARY RAISED PAVEMENT MARKER	+	L
	10		1			614	13000	10	CU METER	BITUMINOUS CONCRETE FOR MAINTAINING TRAFFIC		Γ
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+	62						13303		EACH	OBJECT MARKER	-	
										TEMPORARY CENTER LINE, CLASS I, 740.06, TYPE I		
\dashv	0.07						21400	0.16	KILOMETER	TEMPORARY CENTER LINE CLASS IL		
\exists	0.10					614	22200	0.10	KILOMETER	TEMPORARY EDGE LINE, CLASS 1, 740.06, TYPE I		
	8 63						26400 35001			TEMPORARY STOP LINE, CLASS I, 740.06, TYPE I TEMPORARY PAVEMENT, AS PER PLAN	 	
	20					616	10000	20	CU METER	WATER		
	0.5						20000			CALCIUM CHLORIDE PORTABLE CONCRETE BARRIER, 813mm		
\dashv	166.5 48.8						40020 40040			PORTABLE CONCRETE BARRIER, 813mm, BRIDGE MOUNTED		
										FOR STRUCTURE QUANTITIES SEE SHEET 18 OF 22		
			-									
1P							11000			MAINTAINING TRAFFIC		
			 				10000 10000			CONSTRUCTION LAYOUT STAKES MOBILIZATION		
							16000			FIELD OFFICE, TYPE A		\vdash
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OTALS (TIIS OTALL)	TOTAL C. (THIC CHART)				-	16 0	6.0	27.1	10.6	25/ ^	1934	184.0	1941	6.2	58.9	243.7
OTALS TO GEN SUMMARY 17 6 28 41 2.56 124 184 198 7 59 244	TOTALS (THIS CHART)	₩			ļ	17	6	28	41			184	198	7	59	244

ITEM 202 PAVEMENT REMOVED (14.40M LENGTH x 9.2M WIDTH)

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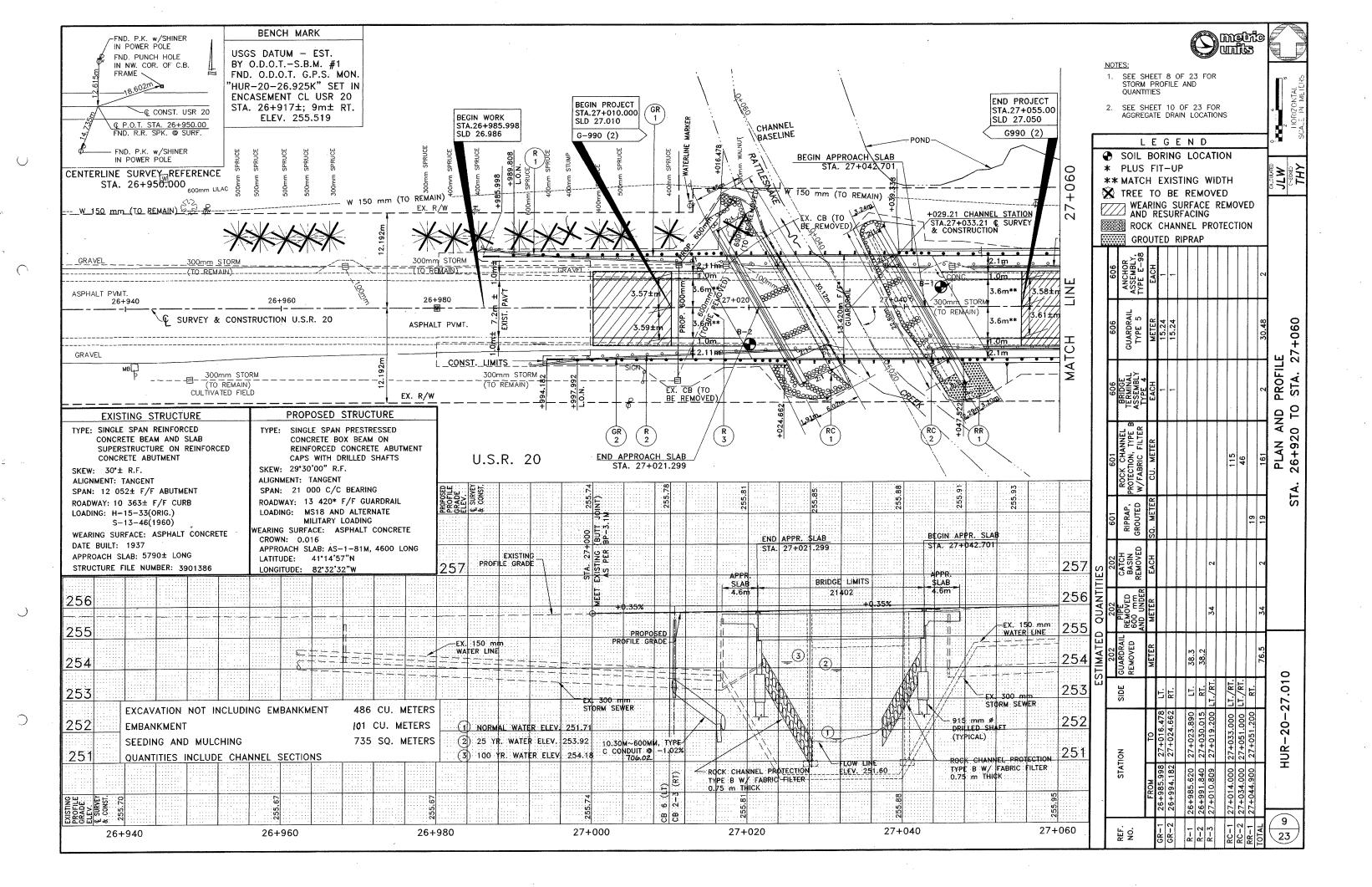
= 132.5 SQ. METER USE 133 SQ. METER

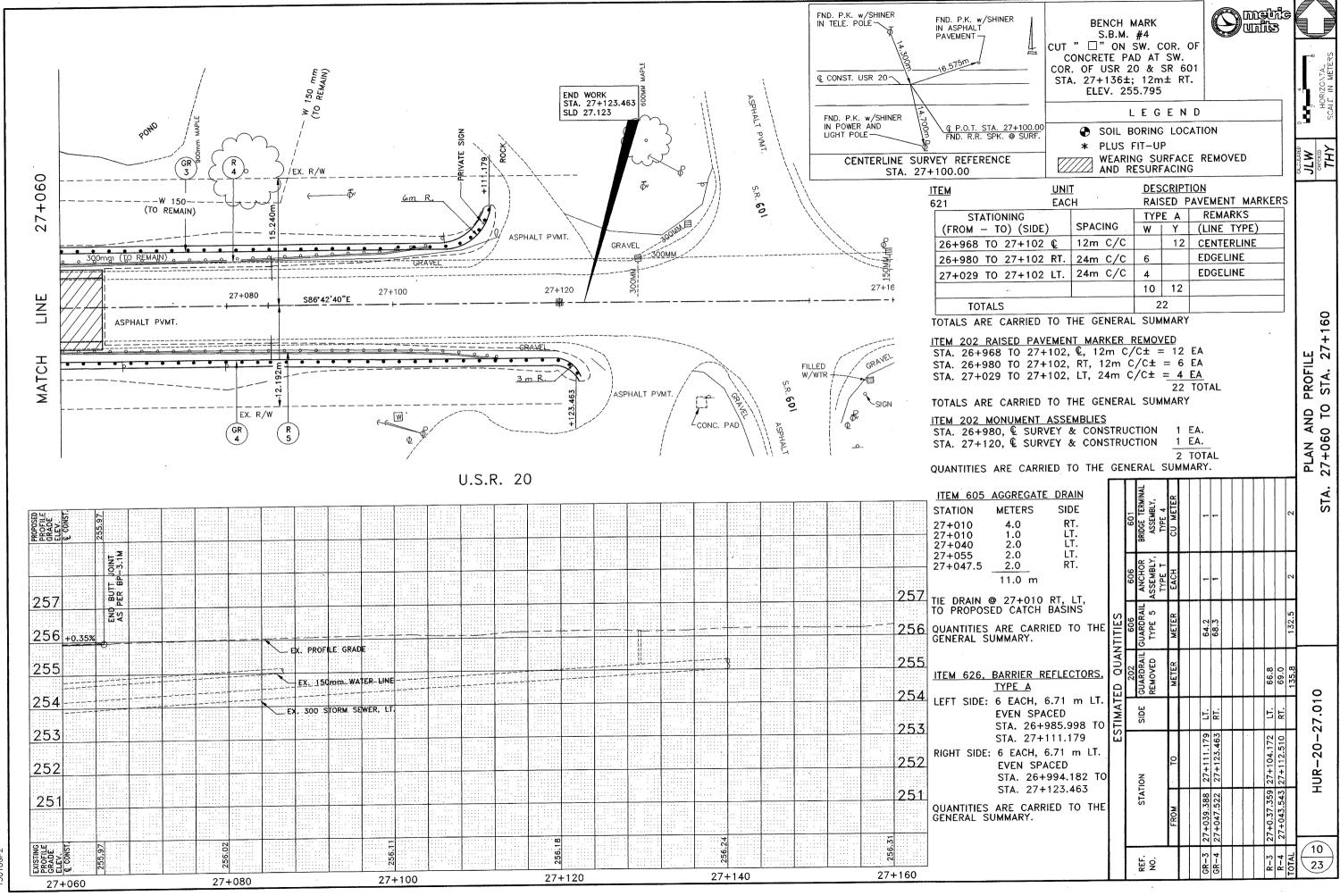
ITEM 659 COMMERICIAL FERTILIZER (0.1KG/SQ. METER)(735 SQ. METERS)

ITEM 202 APPROACH SLAB REMOVED (9.14M WIDTH x 5.79M LENGTH)(2 EA.)

= 105.84 SQ. METER USE 106 SQ. METER

1				ITEM 202 APPROACH SLAB REMOVED	
1	ITEM 601	ROCK CHANNEL	PROTECTION, TYPE B, WITH FABRIC FILTER	(9.14M WIDTH x 5.79M LENGTH)(2 EA.)	= 105.84 SQ. MET
1	REAR ABUT	FMENT = 15	53 SQ. METERS	ITEM 659 WATER	USE 106 SQ. METE
١	FORWARD	ABUTMENT $= 6$	61 SQ. METERS	79.8 CU. METERS \x 735 SQ. METERS x 2 APPLIC	CATIONS
		= 21	14 SQ. METER \times 0.75 M = 160.5 CU. ME USE 161 CU. ME	TER# (1000 SQ. METERS)	= 14.4 CU. METER USE 15 CU. METER
ı	260 r		FCARRIED TO SH. 9	● CARRIED TO SH. 4	USE TO CO. METER
ı	200				
ı					
ı				PROFILE GRADE	
I			SURVEY	& CONSTRUCTION \mathcal{C} ELEV. = 255.78	
ı				USR 20	
ı					
ı	055				
١	255		10.30M~600MM TYPE C @	4.71M~600MM TYPE B@ -1.02%	
١			-1.02%	14.7 IM GOOMM 11 2 30 11023	
١					
ı		A		T	
ı			# HW-2.2M	PROP. CB 6 PROP. CB 2-3	
١		STÁ. 2	27+017.06, 12.45 LT. STA. 2	27+010.81, 5.29 LT STA. 27+010.81, 9.42 RT OM (S&NE), 253.05 INV 0.600M (N), 253.20 300M (W), 253.35± EX.INV. 0.300M (W), 253.50±	
١	0.50		INV. 252.94 INV. 0.400 EX. INV. 0.3	$\frac{1}{300M}$ (W), $\frac{253.35\pm}{253.50\pm}$ EX.INV. $\frac{1}{9.300M}$ (W), $\frac{253.50\pm}{253.50\pm}$	
ı	250			T.C. = 255.63 T.C. = 255.10)
١					
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١			STORM SEWER PR		
1			. (SEE SHEET 9 OF	23 FOR PLAN)	

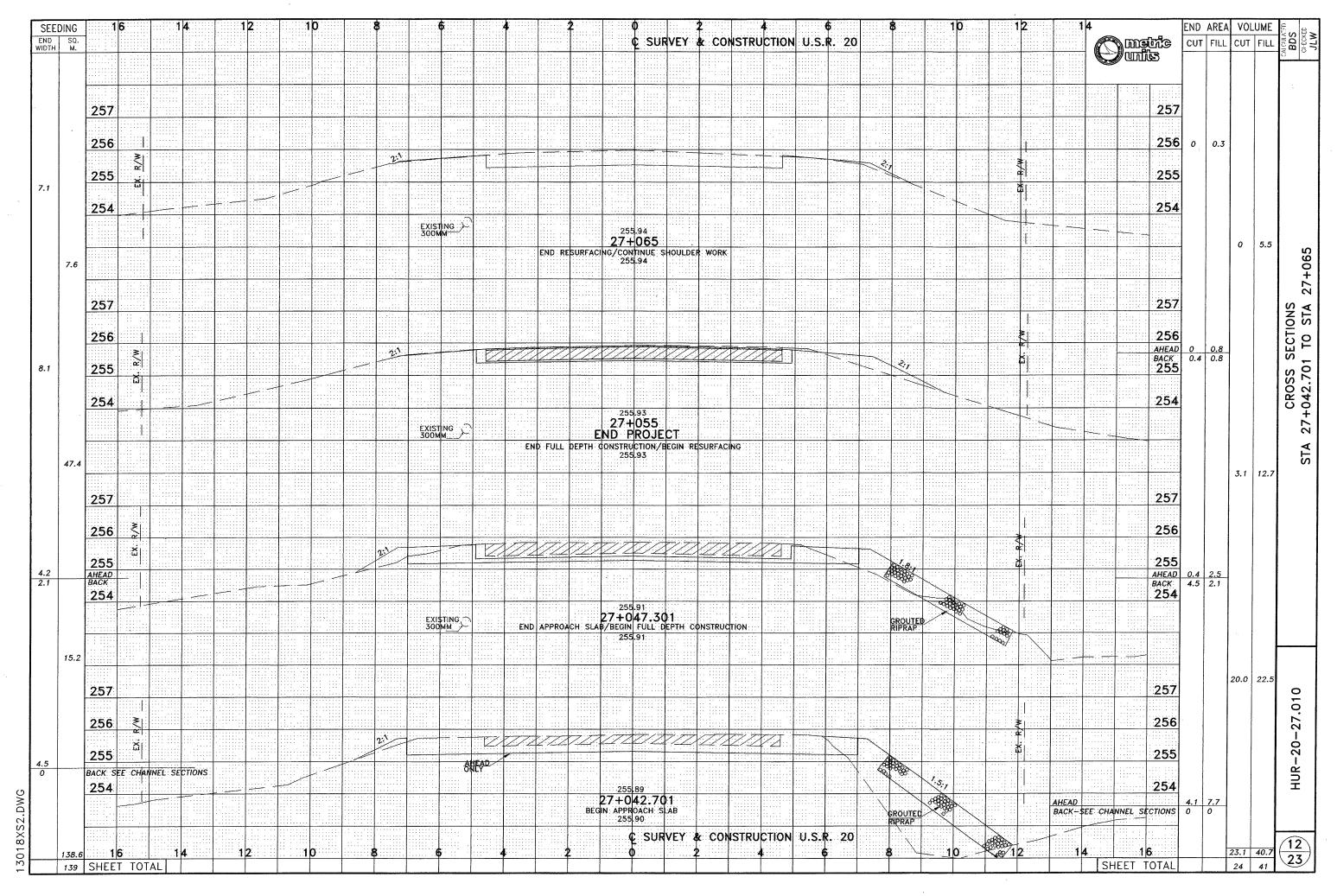




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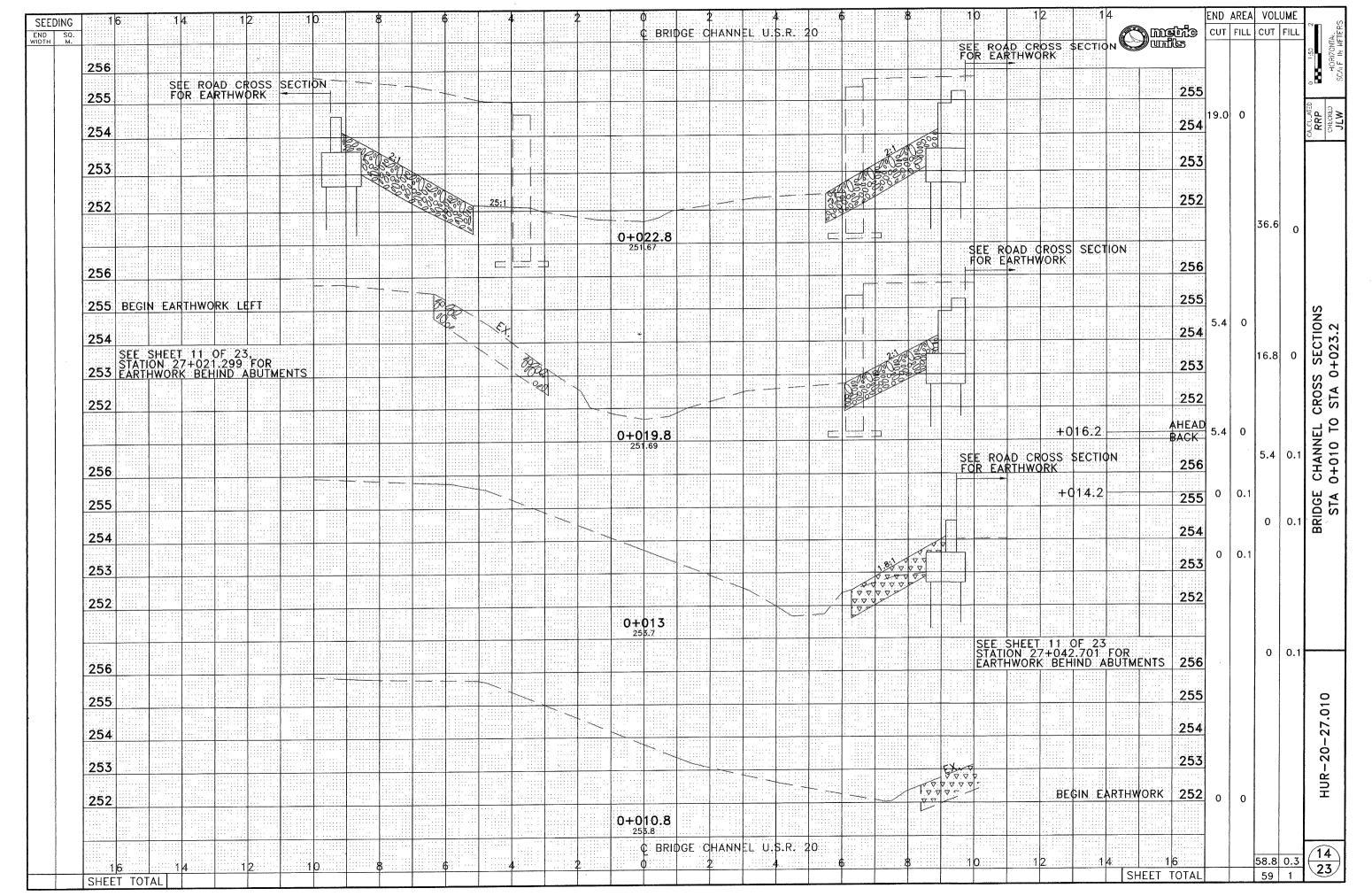
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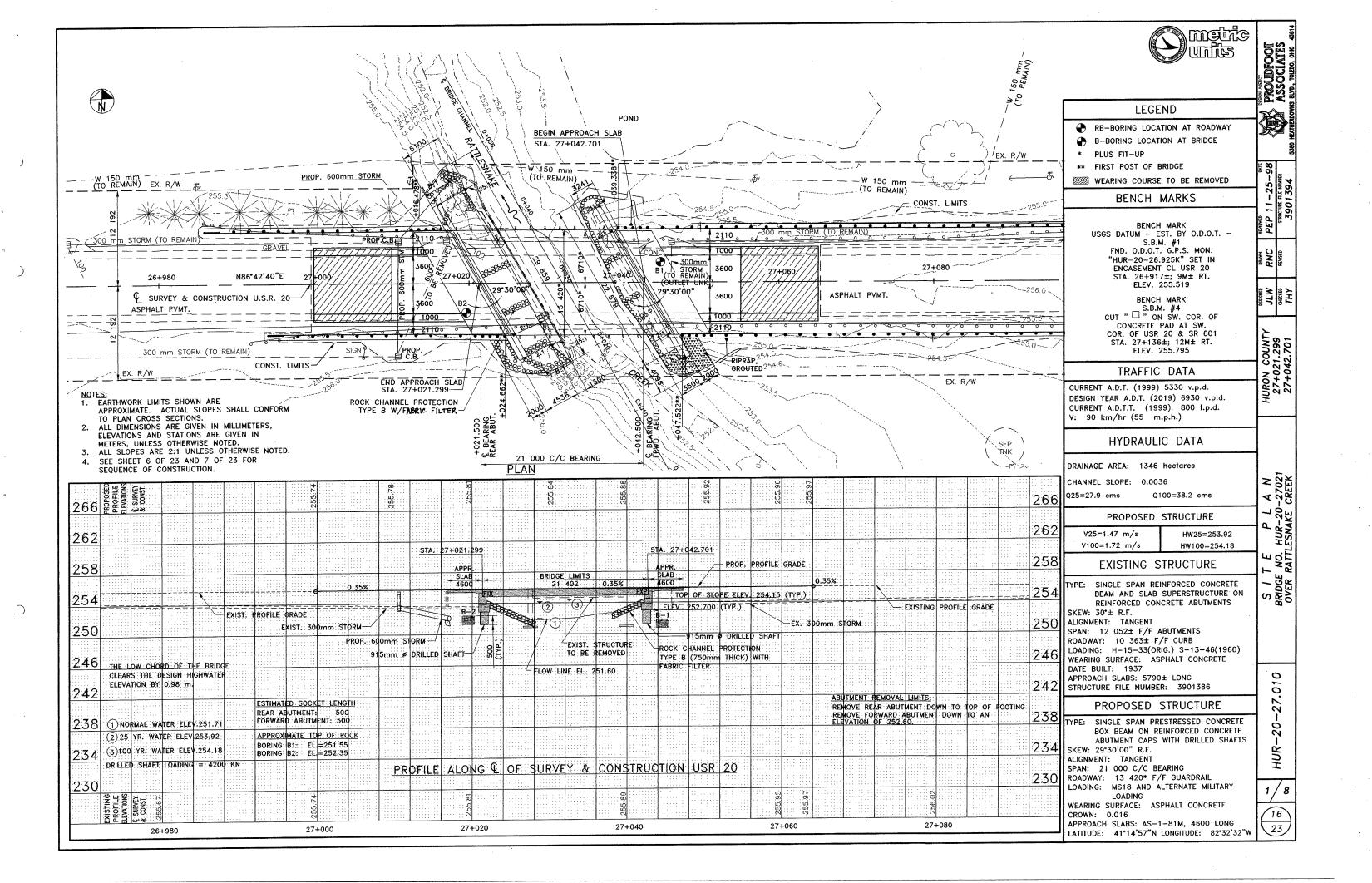
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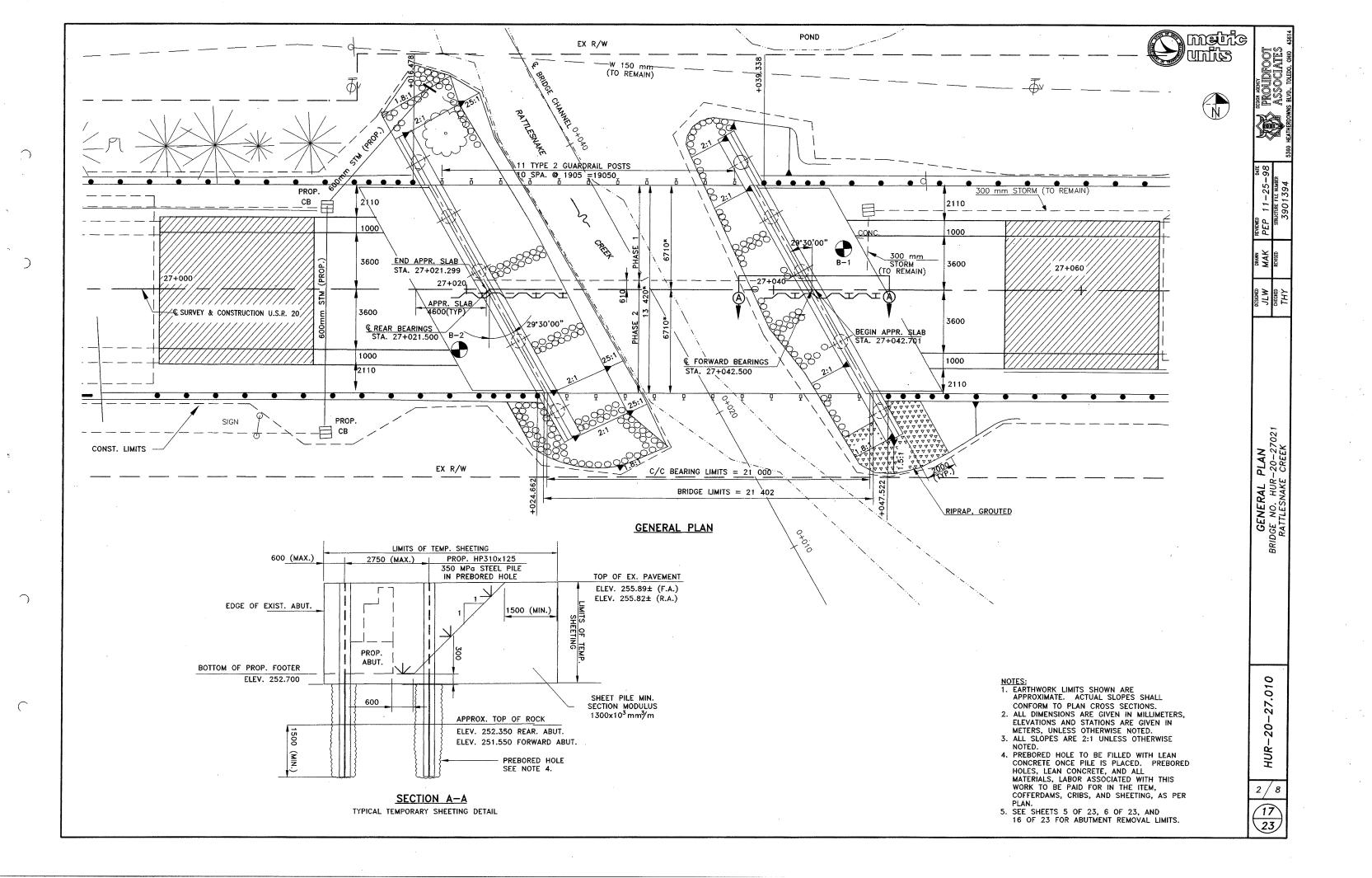
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				ESTIMATED QUANTITIES CALC. BY: M CHECKED BY			TE: 11/ TE: 11/		
ITEM		GRAND TOTAL	UNIT	DESCRIPTION		ABUT.	SUPER.	GEN.	APP. REF.
							r	· · ·	
202	11003	Lump		STRUCTURE REMOVED, OVER 6 METER SPAN, AS PER PLAN				LUMP	1
407	10000		LITER	TACK COAT			129		
407	14000	66	LITER	TACK COAT FOR INTERMEDIATE COURSE			66		
448	46040	11.3	CU METER	ASPHALT CONCRETE INTERMEDIATE COURSE, TYPE 2, PG64-28			11.3		
448	50000	10.9	CU METER	ASPHALT CONCRETE SURFACE COURSE, TYPE 1H			10.9		
503	11101	LUMP		COFFERDAMS, CRIBS AND SHEETING, AS PER PLAN		LUMP			2
503	21301	Lump		UNCLASSIFIED EXCAVATION, AS PER PLAN		LUMP			3
	1	/							
842	43501	95	CU METER	CLASS C CONCRETE, ABUTMENT INCLUDING FOOTING, AS PER PLAN		95			3
512	33010	303	SQ. METER	TYPE 3 WATERPROOFING			303		
512	44400		SQ. METER	TYPE B WATERPROOFING		5			
SPECIAL	51267510	101	SQ METER	SEALING OF CONCRETE SURFACES (EPOXY-URETHANE)	/!	59	42		
516	13600	30.8	SQ METER	25 MM PREFORMED EXPANSION JOINT FILLER .		30.8			
SPECIAL	51631300	31.13	METER	POLYMER MODIFIED ASPHALT EXPANSION JOINT SYSTEM			31.13		
516	41100		EACH	3 MM PREFORMED BEARING PAD, 711.21		22			
516	43101	44	EACH	ELASTOMERIC BEARING WITH INTERNAL LAMINATES ONLY (NEOPRENE), AS PER	PLAN,	44			6
				200 MM x 190 MM x 25 MM (50 DUROMETER)					
	-								
517	72300	45.72	METER	RAILING (DEEP BEAM RAIL WITH STEEL TUBULAR BACKUP AND TYPE 2 ST POSTS AND ANCHOR BOLTS)	EEL		45.72		
518	21231	Lump		POROUS BACKFILL WITH FILTER FABRIC, AS PER PLAN		LUMP			3
SPECIAL	51822300		METER	STEEL DRIP STRIP			48.58		
518	40000	45	METER	150MM PERFORATED CORRUGATED PLASTIC PIPE		45			
518	40011		METER	150MM NON-PERFORATED CORRUGATED PLASTIC PIPE, INCLUDING SPECIAL	S, AS	15.5		<u> </u>	4
				PER PLAN					
524	94702	7.8	METER	DRILLED SHAFTS, 915 MM DIAMETER, ABOVE BEDROCK		7.8			
524	94704	5	METER	DRILLED SHAFTS, 915 MM DIAMETER, INTO BEDROCK		5			
865	10090	11	EACH	PRESTRESSED CONCRETE NON-COMPOSITE BOX BEAM BRIDGE MEMBERS, LEVEL 1, B840-1220		-	11		

GENERAL NOTES:

FOR REINFORCED CONCRETE APPROACH SLAB QUANTITIES, SEE ROADWAY PLANS, SHEET 8 OF 23.

DESIGN SPECIFICATIONS: THIS STRUCTURE CONFORMS TO "STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES" ADOPTED BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS, 1996, SPECIFICATIONS INCLUDING 1997 INTERIM SPECIFICATIONS AND THE ODOT BRIDGE DESIGN MANUAL.

REFERENCE: SHALL BE MADE TO STANDARD DRAWINGS:

AS-1-81M DATED 10/25/94 DBR-2-73M DATED 8/18/95 DS-1-94M DATED 12/15/94 PSBD-1-93M DATED 12/19/94

DM-1.1M DATED 10/21/97

REFERENCE: SHALL BE MADE TO SUPPLEMENTAL

- 865 PRECASTED CONCRETE BRIDGE MEMBERS DATED 1/6/98
- 814 EMBANKMENT CONSTRUCTION USING PETROLEUM CONTAMINATED SOIL JUNE 2, 1998
- 904 STANDARDIZATION OF 499.031 CONCRETE PROPORTIONING OPTIONS MAY 5, 1998
- 905 OPEN HEARTH AND BASIC OXYGEN FURNACE STEEL SLAG AGGREGATE USED FOR ITEMS 203,304, 306,307,410,411,617,503, OR 603 APRIL 01,1998

SULPHUR LEACHATE TEST FOR AIR COOLED BLAST FURNACE SLAG FOR ACCEPTANCE OF ITEMS 203, 304, 306, 307, 503, 603, AND S.S.855 (ASPHALT TREATED FREE DRAINING BASE) DATE 10/21/98



DESIGN LOADING - MS18 AND THE ALTERNATE MILITARY LOADING CONCRETE CLASS C - COMPRESSIVE STRENGTH 27.5 MPa (SUBSTRUCTURE)

REINFORCING STEEL - ASTM A615M, A616M, OR A617M GRADE 400, MINIMUM YIELD STRENGTH 400 MPa

CONCRETE FOR PRESTRESSED BEAMS - COMPRESSIVE STRENGTH 38.0 MPa UNIT STRESSES - 15.2 MPa COMPRESSION 3.1 MPa TENSION

PRESTRESSING STRAND - ASTM A416M f's = 1860 MPaINITIAL STRESS = 0.75 f's (LOW RELAXATION STRANDS)

MILD REINFORCING STEEL FOR THE CONCRETE PRESTRESSED BEAMS GRADE 400, MINIMUM YIELD STRENGTH 400 MPa.

516, 517, AND 518 - FABRICATED MEMBERS SEE THE PROPOSAL NOTE 516, 517, AND 518 - FABRICATED MEMBERS FOR THE FOLLOWING ITEMS:

> 516 ELASTOMERIC BEARINGS WITH INTERVAL LAMINATES ONLY (NEOPRENE), AS PER PLAN

517 RAILING (DEEP BEAM RAIL WITH STEEL TUBULAR BACKUP AND TYPE 2 STEEL POSTS AND ANCHOR BOLTS)

ITEM SPECIAL - POLYMER MODIFIED ASPHALT EXPANSION JOINT SYSTEM

ITEM SPECIAL - STEEL DRIP STRIP

ITEM 511 - CLASS C CONCRETE; AS PER PLAN THE AGGREGATE SHALL CONSIST OF NO. 8 LIMESTONE. THESE ITEMS SHALL INCLUDE THE COSTS OF REINFORCING STEEL.

DRILLED SHAFT CONSTRUCTION METHOD CONSTRUCTION ON THIS PROJECT SHALL PROCEED PER 524.04(D) PERMANENT CASING CONSTRUCTION METHOD.

ITEM 518 - POROUS BACKFILL WITH FILTER FABRIC, AS PER PLAN THE MATERIAL SHALL BE NO. 57 GRAVEL.

ITEM 512 - SPECIAL - SEALING OF CONCRETE SURFACES EPOXY - URETHANE SHALL BE THE "BUFF" COLOR MEETING FEDERAL COLOR STANDARD NO. 37722 AS PER THE DETAILS IN THE PLANS. (SEE PROPOSAL NOTE)

DECK PROTECTION METHOD: WATERPROOFING AND ASPHALT CONCRETE OVERLAY. STEEL DRIP STRIP.

REMOVAL OF EXISTING STRUCTURE: WHEN NO LONGER NEEDED TO MAINTAIN TRAFFIC THE EXISTING STRUCTURE SHALL BE REMOVED. ABUTMENTS SHALL BE REMOVED: REAR ABUTMENT DOWN TO THE TOP OF FOOTING FORWARD ABUTMENT DOWN TO AN ELEVATION OF 252.60

BEARING PAD SHIMS: 3 mm THICK PREFORMED BEARING PAD SHIMS, PLAN AREA 160 mm BY 160 mm SHALL BE PLACED UNDER THE ELASTOMERIC BEARINGS PADS WHERE REQUIRED FOR PROPER BEARING, THE AMOUNT SUPPLIED IS SUFFICIENT FOR 2 SHIMS PER BEAM. PAYMENT WILL BE MADE AT THE CONTRACT BID PRICE FOR ITEM 516-3 mm PREFORMED BEARING PADS. ANY UNUSED SHIMS SHALL BECOME THE PROPERTY OF THE

UTILITY LINES:

CONTRACTOR AND UTILITY(IES) ARE TO COOPERATE BY ARRANGING THEIR WORK IN SUCH A MANNER THAT INCONVENIENCE TO EITHER WILL BE HELD TO A MINIMUM.

ITEM 503, UNCLASSIFIED EXCAVATION, AS PER PLAN: UNCLASSIFIED EXCAVATION SHALL BE IN ACCORDANCE WITH 503 EXCEPT THAT THE BACKFILL MATERIAL BEHIND THE ABUTMENTS SHALL BE 203 GRANULAR MATERIAL PLACED IN 150mm LIFTS AND COMPACTED IN ACCORDANCE WITH 304.04.

MECHANICAL CONNECTIONS: AN APPROVED TYPE OF NON-PROTRUDING MECHANICAL CONNECTOR FOR REINFORCING BARS SHALL BE FURNISHED. INSTALLATION OF THE CONNECTORS SHALL CONFORM WITH MANUFACTURER'S RECOMMENDED PROCEDURES. IF A DOWEL BAR SPLICE TYPE OF CONNECTOR IS FURNISHED. THE MINIMUM DOWEL BAR LENGTH TO BE PROVIDED WITH CONNECTOR SHALL BE 1295 mm. CONNECTORS AND DOWEL BARS SHALL BE EPOXY COATED. COATING FOR BOTH CONNECTORS AND BARS SHALL CONFORM TO THE SAME SPECIFICATIONS. COATINGS WHICH HAVE BEEN DAMAGED OR WHICH OTHERWISE DO NOT MEET SPECIFICATION WITH RESPECT TO COLOR, CONTINUITY AND UNIFORMITY MAY BE REPAIRED AS DIRECTED BY THE ENGINEER

PROTECTION OF TRAFFIC: PRIOR TO DEMOLITION OF ANY PORTIONS OF THE EXISTING SUPERSTRUCTURE, THE CONTRACTOR SHALL SUBMIT HIS PLANS FOR THE PROTECTION OF TRAFFIC (VEHICULAR, PEDESTRIAN, BOAT, ETC.) ADJACENT TO AND/OR UNDER THE STRUCTURE TO THE DIRECTOR FOR APPROVAL. THESE PLANS SHALL INCLUDE PROVISIONS FOR ANY DEVICES AND STRUCTURES THAT MAY BE NECESSARY TO ENSURE SUCH PROTECTION. TEMPORARY VERTICAL CLEARANCES SPECIFIED ON THE PLANS OR IN THE PROPOSAL SHALL BE MAINTAINED AT ALL TIMES EXCEPT AS OTHERWISE APPROVED BY THE DIRECTOR

PAYMENT: THIS WORK WILL BE PAID FOR AT THE CONTRACT LUMP SUM PRICE BID, WHICH PRICE AND PAYMENT SHALL BE FULL COMPENSATION FOR ALL LABOR, EQUIPMENT, MATERIALS, AND INCIDENTALS NECESSARY TO COMPLETE THE WORK IN CONFORMANCE WITH THESE REQUIREMENTS, WITH PERTINENT PROVISIONS OF 202, AND TO THE SATISFACTION OF THE ENGINEER.

ASBESTOS NOTIFICATION

AN ASBESTOS SURVEY OF THE BRIDGE SCHEDULED FOR **DEMOLITION** WAS CONDUCTED BY A CERTIFIED ASBESTOS HAZARD EVALUATION SPECIALIST. THE SURVEY DETERMINED THAT NO ASBESTOS IS PRESENT ON THE BRIDGE.

A COPY OF THE OHIO ENVIRONMENTAL PROTECTION AGENCY (OEPA) NOTIFICATION OF DEMOLITION AND RENOVATION FORM, PARTIALLY COMPLETED AND SIGNED BY THE BRIDGE OWNER. WILL BE PROVIDED TO THE SUCCESSFUL BIDDER AT THE PRECONSTRUCTION MEETING. THE CONTRACTOR SHALL COMPLETE THE FORM AND RETURN IT TO THE DISTRICT CONSTRUCTION ENGINEER. THE DISTRICT CONSTRUCTION ENGINEER SHALL SUBMIT IT TO (OEPA DISTRICT OFFICE OR THE LOCAL AIR AUTHORITY) AT LEAST TEN(10) WORKING DAYS PRIOR TO THE START OF THE DEMOLITION OF THE BRIDGE. THE DISTRICT CONSTRUCTION ENGINEER SHALL PROVIDE A COPY OF THE COMPLETED FORM TO THE CONTRACTOR. THE CONTRACTOR SHALL NOT COMMENCE DEMOLITION OF THE STRUCTURE UNTIL THE ABOVE REQUIREMENTS ARE MET.

INFORMATION REQUIRED ON THE FORM WILL INCLUDE: -THE CONTRACTORS NAME AND ADDRESS

-THE SCHEDULED DATES FOR THE START AND COMPLETION OF THE BRIDGE REMOVAL OR RENOVATION

-A DESCRIPTION OF THE PLANNED DEMOLITION WORK AND THE METHOD(S) TO BE USED

A COPY OF THE OEPA FORM IS AVAILABLE FOR INSPECTION AT THE ODOT DISTRICT 3 OFFICE, 906 N. CLARK STREET, ASHLAND, OHIO, 44805.

BASIS FOR PAYMENT

THE CONTRACTOR SHALL FURNISH ALL FEES, LABOR, AND MATERIAL NECESSARY TO COMPLETE AND SUBMIT THE OEPA NOTIFICATION FORM. PAYMENT FOR THIS WORK SHALL BE INCLUDED IN THE BID ITEM 202-STRUCTURE REMOVED, OVER 6 METER SPAN, AS PER PLAN.

<u>SURVEY DISC ON STRUCTURE:</u> THE CONTRACTOR SHALL NOTIFY THE ENGINEER AT LEAST ONE(1) WEEK IN ADVANCE OF POURING THE CONCRETE FOR COMPLETION OF THE WINGWALL. THE ENGINEER WILL PROVIDE THE CONTRACTOR ONE(1) SURVEY DISC FOR EACH STRUCTURE (OBTAINED FROM THE DISTRICT SURVEYOR) WHICH THE CONTRACTOR SHALL PLACE IN THE SURFACE OF THE FRESH CONCRETE. THE LOCATION OF THE DISC SHALL BE ON THE WINGWALLS, AND ON A FLAT, HORIZONTAL SURFACE BEYOND THE EDGE OF DECK AND GUARDRAIL OR PARAPET. THE BENCHMARK SHALL BE ACCESSIBLE TO A SURVEYOR'S ROD WITHOUT ANY OBSTRUCTIONS. COST THIS WORK IS CONSIDERED INCIDENTAL TO THE CONCRETE BID ITEM.

OR THEY SHALL BE REPLACED WITH MATERIAL WHICH MEETS THE SPECIFICATIONS. THE CONNECTORS SHALL CONFORM WITH ITEM 509 AND BE INCLUDED IN THE BID PRICE PER CUBIC METER OF ITEM 511.

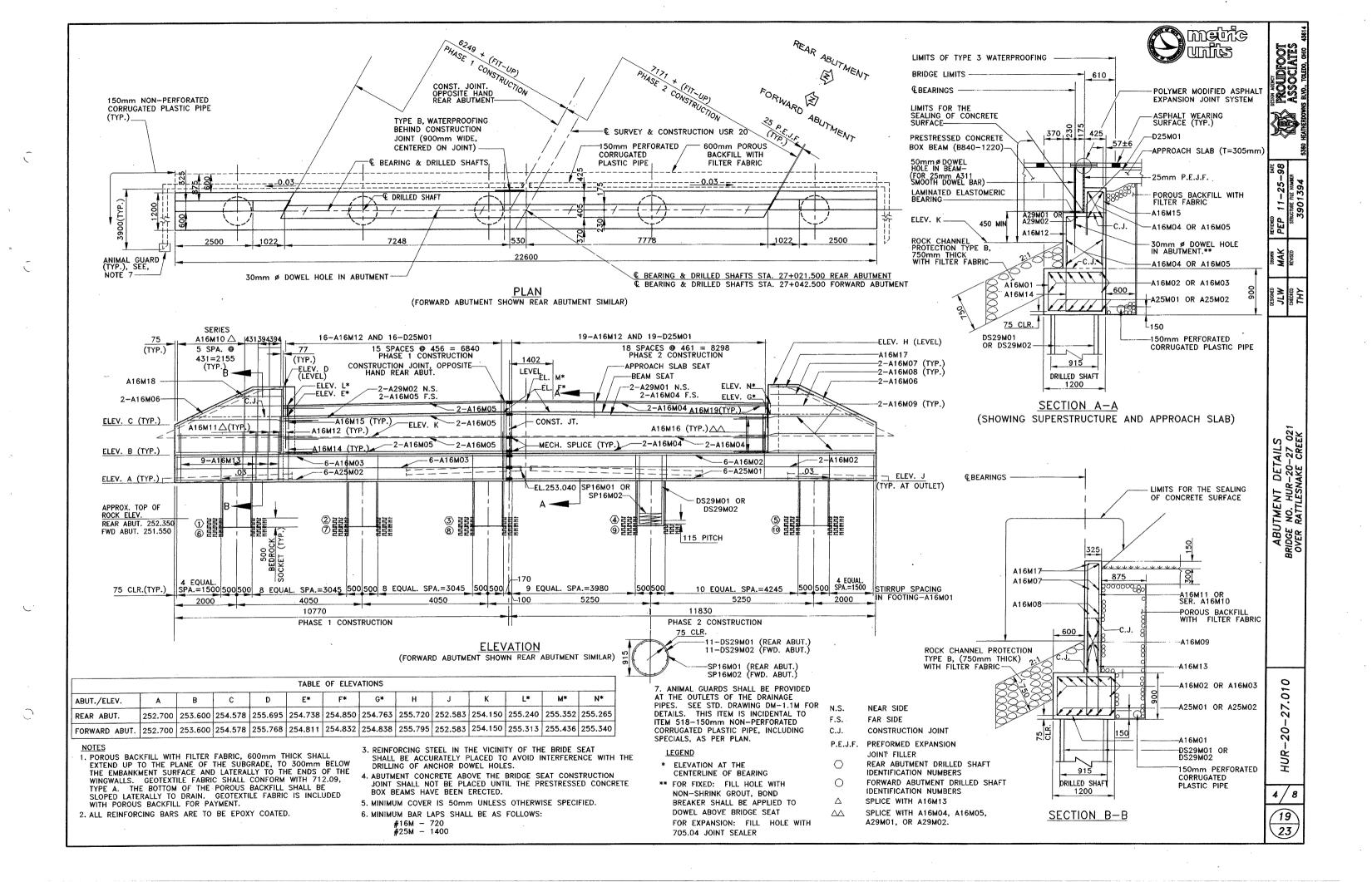
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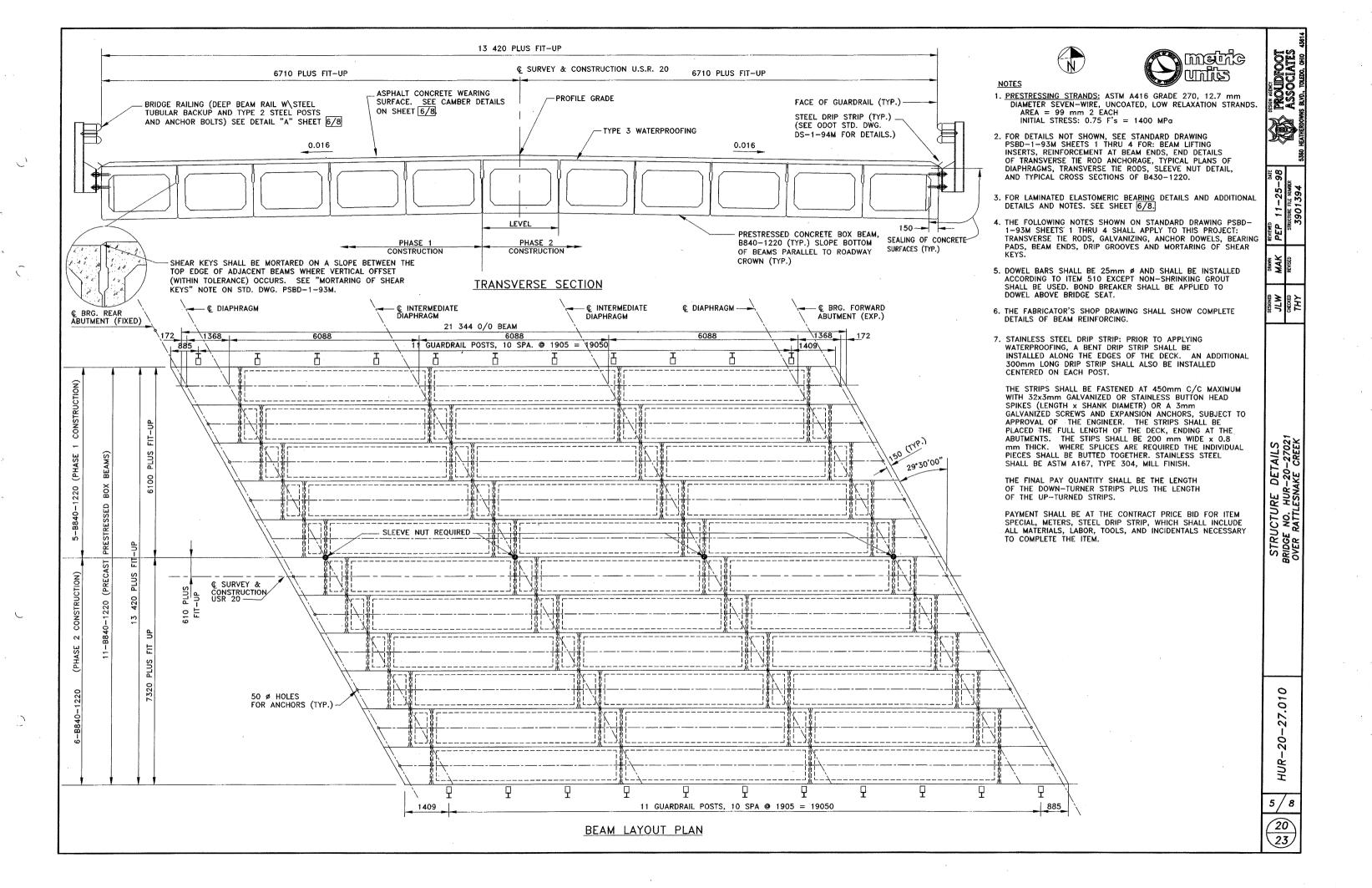
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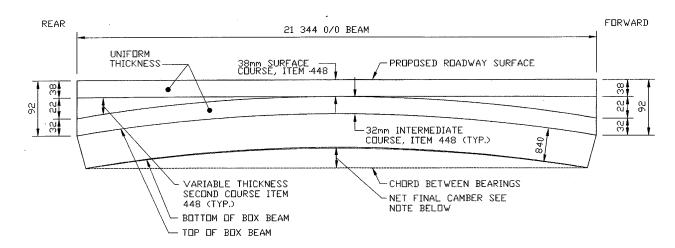
-20 4KF EST HUR-AND NO. 1 NOTES BRIDGE OVER

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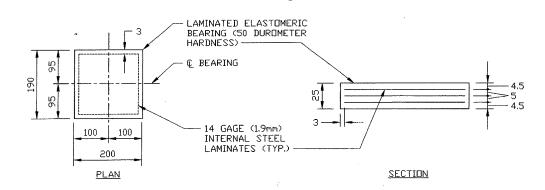
CAMBER AND SURFACE COURSE DIAGRAM

CALCULATED CAMBER AT TIME OF PAVING, INCLUDING ALLOWANCE FOR CAMBER GROWTH DUE TO CREEP, IS 31mm

CALCULATED DEFLECTION DUE TO WEIGHT OF SURFACE COURSE AND RAILING IS 9 mm.

NET FINAL CAMBER OF BEAMS IS 22mm, THIS IS 22mm IN EXCESS OF THE AMOUNT REQUIRED TO PLACE THE TOP OF THE BEAM PARALLEL TO PROFILE GRADE. THIS EXCESS AMOUNT SHALL BE COMPENSATED FOR BY THICKENING THE 448 ASPHALT CONCRETE INTERMEDIATE COURSE FROM 32mm AT CENTER OF SPAN TO 54mm AT THE ABUITMENTS.

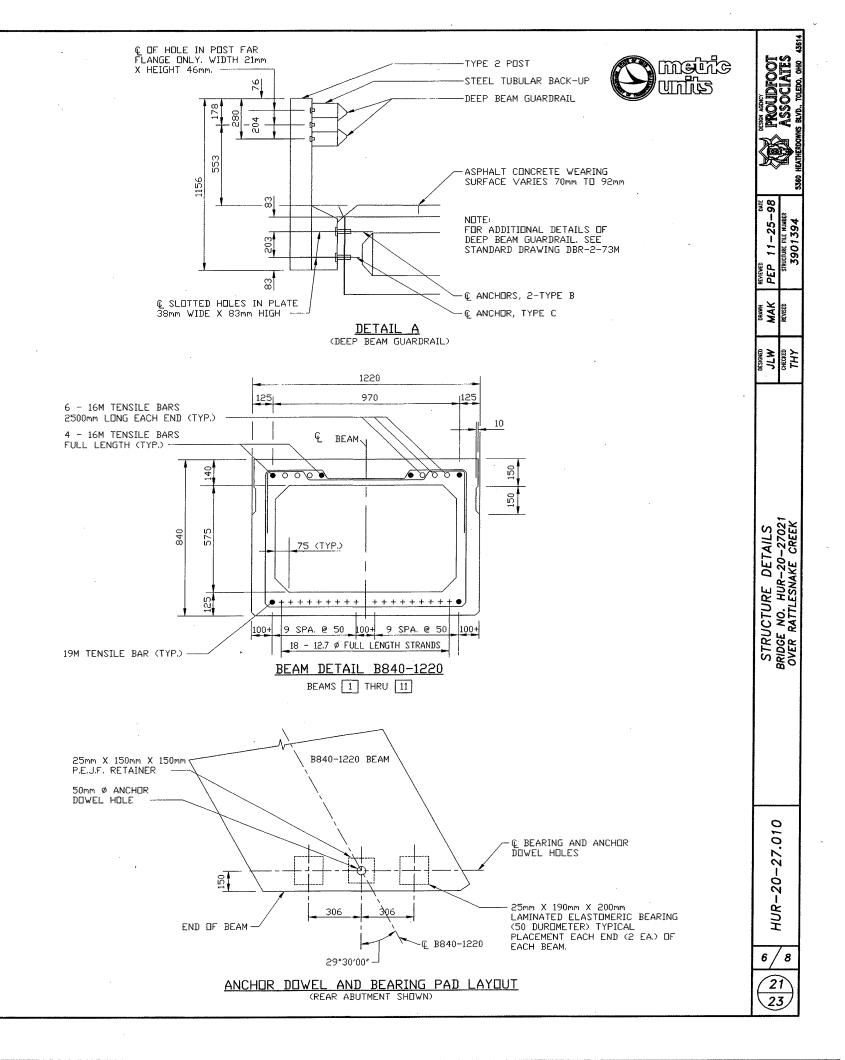
ASPHALT CONCRETE SURFACE COURSE SHALL CONSIST OF A VARIABLE THICKNESS OF 448 INTERMEDIATE COURSE AND 38 mm THICKNESS OF 448 SURFACE COURSE. THE 448 INTERMEDIATE COURSE SHALL BE PLACED IN TWO OPERATIONS. THE FIRST COURSE SHALL BE OF 32 mm UNIFORM THICKNESS. THE INTERMEDITATE COURSE SHALL BE FEATHERED TO PLACE THE SURFACE PARALLEL TO AND 38 mm BELOW FINAL PAVEMENT SURFACE ELEVATION.



LAMINATED ELASTOMERIC BEARING (NOT TO SCALE)

DEAD LOAD REACTION = 105.0 KN LIVE LOAD REACTION = 42.2 KN MAX. DESIGN LOAD = 91.9 KN

ELASTOMERIC BEARINGS SHALL COMPLY WITH ITEM 516 AND AASHTO STANDARD SPECIFICATION FOR HIGHWAY BRIDGES, SECTION 18, BEARING DEVICES, DIVISION II, CONSTRUCTION, ARTICLES 18.4.5.1 AND 18.5.6.2. BEARINGS SHALL BE GRADE 3, 50 DURDMETER ELASTOMER, AND SHALL BE SUBJECTED TO THE LOAD TESTING REQUIREMENTS DEFINED IN ARTICLE 18.7.4.5 OF THE AASHTO DOCUMENT LISTED ABOVE. BEARINGS WERE DESIGNED UNDER SECTION 14.6.6 OF SECTION 14, BEARINGS, DIVISION I, DESIGN. TESTING SHALL BE INCLUDED IN THE UNIT PRICE BID FOR THE BEARINGS, EACH.



MARK	NO. REQD.	LENGTH	TYPE	Α	В	С	INCRM.	REAR	ABUT.	FORWAR	WEIGHT	
			TYPE	(mm)	(mm)	(mm)	INCKM.	PHASE 1	PHASE 2	PHASE 1	PHASE 2	(kg)
			1			ABUTME	NTS					
							ļ					
A16M01	102	3825	1	775	1100	140	ļ	27	24	27	24	606
A16M02	16	11725	7					8		8		291
A16MO3	16	10675	6						8		8	265
A16M04	16	7925	7				ļ	8		8		197
A16M05	16	6875	6				 		8	8		171
A16M06	8	2700	ST				 	2	2	2	2	34
A16M07	8	1500	ST					2	2	2	2	19
A16M08	8	2100	ST					2	2	2	2	26
A16M09	24	4475	ST					6	6	6	6	167
SER.		1700		775				1	1	1	1	
A16M10	SET OF	TO	2		225		400	SET OF	SET OF	SET OF	SET OF	101
	4	3700		1775			<u> </u>	6	6	6	6	
						~~						
A16M11	12	4450	2	2145	225			2	2	2	2	83
A16M12	70	2800	2	1075	730			17	20	17	20	304
A16M13	36	3250	2	1545	225			9	9	9	9	182
A16M14	70	3750	2	1545	730			17	20	17	20	407
A16M15	70	2675	2	1217	325			17	20	17	20	291
A16M16	12	2400	8	413	720	730		3	3	3	3	45
A16M17	2	3225	3	910	785	225			1		1	10
A16M18	2	3600	3	1095	968	225		1		1		11
A16M19	4	1925	8	185	720	325		1	1	1	1	12
		11705	_					6		6		559
A25M01	12	11725	7			ļ	 	6	6	0	6	509
A25M02	12	10675	0						0		- 0	303
A29M01	4	7925	7					2		2		160
A29M02	4	6875	6						2		2	139
D25M01	70	1675	4	305	810			16	19	16	19	466
DS29M01	55	1625	ST					33	22 .			452
DS29M02	55	2425	ST .							33	22	675
SP16M01	5	31025	5	765	115	725		3	2			241
SP16M02	5	65450	5	765	115	1525	1			3	2	505
										SHEET	TOTALS	6928

NOTE:

BAR SIZE — THE BAR SIZE NUMBER IS SPECIFIED ON THE PLANS IN THE BAR MARK COLUMN. THE FIRST TWO DIGITS INDICATE THE BAR NUMBER. FOR EXAMPLE, AN A16M01 IS A # 16M BAR. BAR DIMENSIONS ARE SHOWN OUT TO OUT UNLESS OTHERWISE INDICATED.

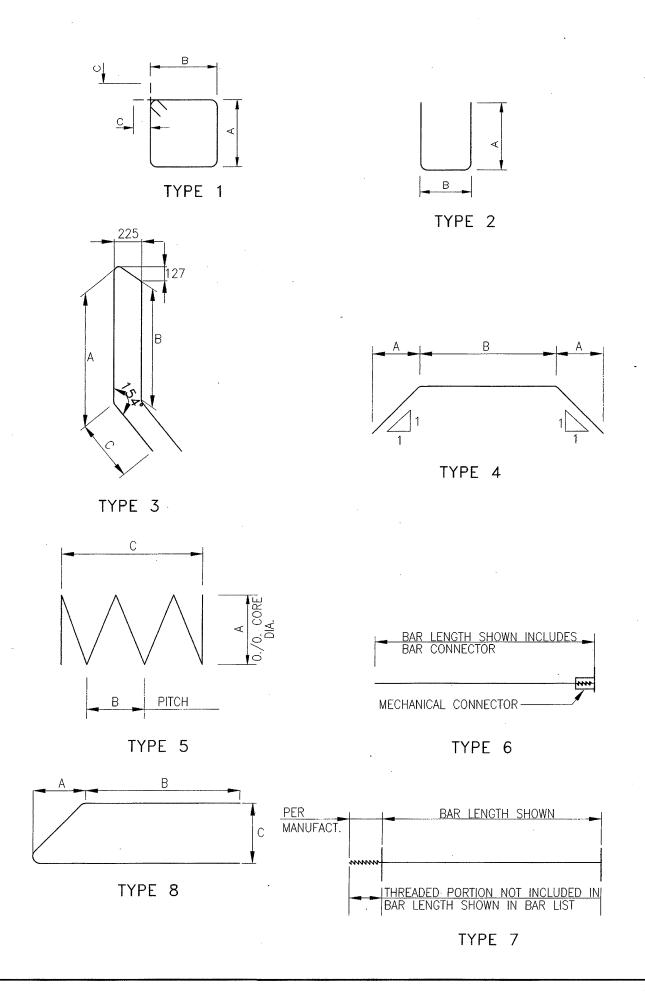
ALL REINFORCING STEEL TO BE EPOXY COATED.

SPACERS

CONCRETE SPACERS OR OTHER APPROVED NONCORROSIVE
SPACING DEVICES SHALL BE USED AT SUFFICIENT INTERVALS
(NEAR THE BOTTOM AND AT INTERVALS NOT EXCEEDING
3050MM) TO INSURE CONCENTRIC SPACING FOR THE ENTIRE
CAGE LENGTH. SPACERS SHALL BE CONSTRUCTED OF APPROVED
MATERIAL EQUAL IN QUALITY AND DURABILITY TO THE CONCRETE
SPECIFIED FOR THE SHAFT. THE SPACERS SHALL HAVE
ADEQUATE DIMENSIONS TO ENSURE A MINIMUM 75MM CLEAR
SPACE BETWEEN THE OUTSIDE OF THE REINFORCING CAGE AND
THE DESIGN DIMENSION OF THE DRILLED SHAFT OR COLUMN.
CYLINDRICAL CONCRETE FEET(BOTTOM SUPPORTS) SHALL BE
PROVIDED TO ENSURE THAT THE BOTTOM OF THE CAGE IS
MAINTAINED AT THE PROPER DISTANCE ABOVE THE BASE.

ALL BAR DIMENSIONS ARE GIVEN IN MILLIMETERS UNLESS OTHERWISE NOTED. PAYMENT FOR REINFORCING BARS SHALL BE INCLUDED WITH ITEM **842.**

*WEIGHTS ARE GIVEN FOR INFORMATIONAL PURPOSES ONLY.



HUR-20-27.010

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ITEM SPECIAL - POLYMER-MODIFIED ASPHALT EXPANSION JOINT SYSTEM

THIS ITEM WILL BE USED TO SEAL THE EXPANSION/CONTRACTION JOINTS AS PER THESE DETAILS AND THE MANUFACTURER'S RÉQUIREMENTS USING A POLYMER-MODIFIFD ASPHALT SYSTEM. THE PRIME CONTRACTOR WILL OBTAIN THE SERVICES OF ONE OF THE FOLLOWING APPROVED APPLICATORS WHO WILL FURNISH AND INSTALL THE NEW BRIDGE EXPANSION JOINT SYSTEM AFTER ALL PAVING ON THE AFFECTED BRIDGE HAS BEEN COMPLETED.

D.S. BROWN COMPANY P.O. BOX 158 300 E. CHERRY ST N. BALTIMORE, OH 45872-0158 TEL: 1-800-258-0162

LINEAR DYNAMICS, INC. RD #2 BOX 311 MUNCY, PA 17756 TEL: (717) 546-6041

INFASTRUCTURE SYSTEMS, INC. 830 E. Higgins Road Chicago, IL 60173-4792 TEL: (708) 706-9230

HARRIS SPECIALTY CHEMICAL, INC. 10245 CENTURION PARKWAY, N. JACKSONVILLE, FL 32256 TEL: (904) 996-6000

MATERIALS:

BRIDGING PLATE:

MILD STEEL 3 mm OR 6 mm THICK PLATE, 200 mm WIDE OR 18 GAUGE (APPROX. 1.3 mm) ALUMINUM, 204 mm WIDE.

BINDER:

SOFTENING POINT: PENETRATION:

DUCTILITY:

POLYMER MODIFIED ASPHALT 180 DEGREES F. MIN. 3 mm. MAX. AT 140 DEGREES F

9 mm. MAX. AT 77 DEGREES F.

1 mm. MAX AT 0 DEGREES F. ASTM D 3407 40 cm. MIN. ASTM D 113

RESILIENCE: TENSILE ADHESION: SPECIFIC GRAVITY:

60% MIN. AT 77 DEGREES F. 700% MIN. 1.10 ? 0.05

350 - 390 DEGREES F. POURING TEMP:

AGGREGATE:

TYPE:

CRUSHED, DOUBLE WASHED, AND DRIFD GRANITE OR BASALT

GRADATION

THE GRADATION OF THE AGGREGATE VARIES BY MANUFACTURER AND WILL BE AS PER THE MANUFACTURER'S RECOMMENDATIONS FOR THE SYSTEM BEING USED ON THIS PROJECT.

BACKER ROD:

THE BACKER ROD SHALL BE A CLOSED CELL FOAM EXPANSION JOINT FILLER CAPABLE OF WITHSTANDING THE PLACEMENT TEMPERATURE OF THE POLYMER MODIFIED ASPHALT.

INSTALLATION PROCEDURES:

SAWING AND SURFACE PREPARATION:

AFTER ALL PAVING OPERATIONS ARE COMPLETE, THE OVERLAY IS TO BE TRANSVERSELY SAW CUT FULL DEPTH NO LESS THAN 51 MILLIMETERS DEEP (508 mm CENTERED OVER JOINT OPENING, UNLESS OTHERWISE NOTED). REMOVE ALL MATERIAL, INCLUDING WATER-PROOFING MATERIAL, BETWEEN SAW CUTS. THOROUGHLY CLEAN AND DRY EXPOSED CONCRETE, STEEL, AND CUT SURFACES USING COMPRESSED AIR AND A HOT COMPRESSED AIR (HCA) LANCE. THE LANCE MUST PRODUCE A FLAME RETARDED AIR STREAM TEMPÉRATURE OF 1649 DEGREES C. AT A VELOCITY OF 914 METERS PER SECOND WITH 103.4 kPa GAGE CHAMBER PRESSURE. IF THERE IS AN INTERRUPTION DUE TO WEATHER OR OTHER CAUSES, THE OPERATION WILL BE REPEATED WITH THE HCA LANCE IMMEDIATELY BEFORE THE BINDER COAT OPERATION. ALSO, 152 mm OF THE ROAD SURFACE ON EITHER SIDE OF THE JOINT WILL BE DRIED SO THAT A SUITABLE SURFACE FOR BITUMEN ADHESION IS OBTAINED.

SEALING OF EXPANSION JOINT: (PRE-STRESSED BOX OR CONCRETE SLAB)

THE EXPANSION JOINT GAP IS TO BE SEALED AND A BRIDGING PLATE CENTERED ALONG IT. A VERY NARROW GAP WILL BE SEALED BY POURING HOT BINDER INTO THE GAP. GAPS OF 3 mm OR MORE WILL FIRST BE FILLED WITH AN APPROPRIATELY SIZED BACKER ROD. THE BACKER ROD WILL BE INSTALLED SO THAT IT IS BETWEEN 3 mm AND 30 mm BELOW THE TOP OF THE EXISTING GAP. THE GAP WILL THEN BE FILLED WITH BINDER.

BOND BREAKER:

SPREAD BINDER OVER SURFACE AREA WHERE THE METAL BRIDGING PLATE WILL BE PLACED. CENTER THE BRIDGING PLATE OVER THE EXISTING JOINT AND BED INTO THE HOT BINDER. BUTT JOINT THE BRIDGING PLATES TO ACCOMODATE THE ENTIRE JOINT LENGTH. SPIKE HOLES WILL BE DRILLED AT 300 mm INTERVALS ALONG THE LONGITUDINAL CENTERLINE OF THE PLATES. SECURE BRIDGING PLATE WITH NAILS OR SPIKES. SEAL BUTT JOINTS WITH HOT BINDER AND ALLOW BINDER TO SETUP BEFORE NEXT OPERATION. WHEN ALUMINUM BRIDGING PLATES ARE USED. ONLY THE BINDER IS REQUIRED TO SECURE THE INDIVIDUAL PLATES.

SEAL ALL PREPARED, EXPOSED SURFACES OF THE JOINT WITH BINDER. POUR THE HOT BINDER OVER THE FLOOR AREA OF THE JOINT AND SPREAD TO COAT ALL EXPOSED SURFACES. THE BINDER WILL BE A MINIMUM OF 1 mm THICK ON THE BOTTOM OF THE JOINT CAVITY. WITH POOLS OF GREATER THICKNESS WHERE SURFACE IRREGULARITIES EXIST. THE BINDER APPLICATION TEMPERATURE WILL BE BETWEEN 177 AND 199 DEGREES C. THE BINDER WILL NOT BE ALLOWED TO BE HEATED ABOVE 210 DEGREES C. NOR ALLOWED TO EXCEED 199 DEGREES C. FOR MORE THAN 1 HOUR. A DOUBLE JACKETED OIL MELTER WILL BE USED TO HEAT THE BINDER. THE MELTER WILL BE EQUIPPED WITH A CONTINUOUS AGITATION SYSTEM, TEMPERATURE CONTROLS, AND A CALIBRATED THERMOMETER. ALSO A SYSTEM FOR ACCURATELY MEASURING THE WEIGHTS OF THE BINDER AND THE AGGREGATE WILL BE REQUIRED.

BUILD-UP OF JOINT LAYERS:

AGGREGATE PREPARATION:

HEAT THE AGGREGATE TO A TEMPERATURE OF 135 TO 163 DEGREES C., WITH A SUITABLE ROTATING DRUM WITH ATTACHED HEAT SOURCE OR A HOT COMPRESSED AIR LANCE, TO REMOVE DUST AND MOISTURE.

AGGREGATE PROPORTION AND LAYER THICKNESS:

MIX THE AGGREGATE WITH THE BINDER SUCH THAT THE MINIMUM AGGREGATE CONTENT BY WEIGHT WILL BE 68%. THE HEATED AGGREGATE AND BINDER WILL BE COMBINED IN LAYERS NOT LESS THAN 13 MILLIMETERS NOR EXCEEDING 64 MILLIMETERS. THE THICKNESS OF EACH LAYER CAN BE VARIED, WITHIN THESE LIMITS, TO ACHIEVE THE REQUIRED JOINT THICKNESS (MINIMUM 51 mm). THE OBJECTIVE IS TO COAT EACH STONE AND FILL THE VOIDS WHILE AVOIDING AN EXCESS OF BINDER. THIS WILL ACHIEVE THE MAXIMUM CONTENT OF STONE CONSISTENT WITH ALL STONES BEING COATED WITH BINDER. RAKE THE MIXTURE TO MIX AND LEVEL.

THE TOP LAYER THICKNESS WILL VARY BETWEEN 13 mm AND 25 mm. IN PREPARING THE TOP LAYER, THE RATIO OF AGGREGATE TO BINDER WILL BE APPROXIMATELY 6:1 BY WEIGHT. OVERFILL THE TOP LAYER AND COMPACT TO THE LEVEL OF THE ADJACENT SURFACES USING A ROLLER OR VIBRATORY PLATE COMPACTOR. IMMEDIATELY AFTER COMPLETION OF THE COMPACTION. POUR SUFFICIENT BINDER OVER THE JOINT TO FILL THE SURFACE VOIDS AND COAT THE SURFACE STONE. DUST THE FINISHED JOINT WITH A FINE, DRY AGGREGATE TO PREVENT TACKINESS.

MAINTENANCE OF TRAFFIC:

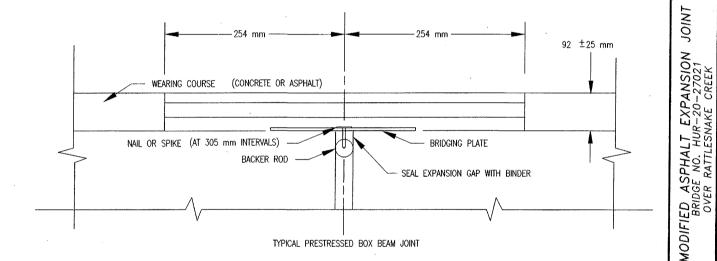
IF NECESSARY TO FACILITATE TRAFFIC MAINTENANCE, THE JOINT WILL BE INSTALLED IN TWO (2) HALF-WIDTH PHASES. DURING PHASE 1 APPROXIMATELY HALF OF THE TOTAL JOINT WILL BE INSTALLED. DURING PHASE 2. A MINIMUM OF 51 MILLIMETERS OF THE PHASE 1 JOINT WILL BE REMOVED, AT OR NEAR THE CENTERLINE, WITH THE REMAINDER OF THE JOINT INSTALLED. IN ALL CASES, OPERATIONS WILL BE SCHEDULED SO THAT ALL LANES CAN BE OPEN TO TRAFFIC DURING ALL NON-WORKING HOURS.

TESTING:

CERTIFICATION WILL BE SUPPLIED FOR EACH PROJECT SHOWING BINDER COMPLIANCE WITH REQUIRED PROPERTIES. A ONE LITER SAMPLE OF BINDER WILL BE RETRIEVED FROM EACH BRIDGE FOR FURTHER TESTING BY THE O D O T TESTING LABORATORY

PAYMENT:

PAYMENT FOR ALL THE ABOVE WILL BE AT THE UNIT PRICE BID PER LINEAR METER OF SEALED JOINT IN PLACE FOR ITEM SPECIAL, POLYMER MODIFIED ASPHALT EXPANSION JOINT SYSTEM (92 MILLIMETERS THICK). THIS WILL INCLUDE ALL LABOR, EQUIPMENT, MATERIALS, AND INCIDENTALS NECESSARY TO COMPLETE THE ABOVE WORK.



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