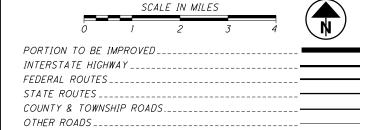
LATITUDE: 39° 59′ 07″ N LONGITUDE: 83° 24′ 13″ W



DESIGN DESIGNATION

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CURRENT ADT (2021)	<i>3500</i>
DESIGN YEAR ADT (2041)	3500
DESIGN HOURLY VOLUME (2041)	420
DIRECTIONAL DISTRIBUTION	70%
TRUCKS (24 HOUR B&C)	9%
DESIGN SPEED.	60 MPH
LEGAL SPEED	55 MPH
DESIGN FUNCTIONAL CLASSIFICATION:	
05 MAJOR COLLECTOR (RURAL)	
NHS PROJECT	NO

DESIGN EXCEPTIONS

NONE REQUIRED

UNDERGROUND UTILITIES Contact Two Working Days Before You Dig Before You Dig OHIO811, 8-1-1, or 1-800-362-2764 (Non-members must be called directly)

PLAN PREPARED BY: KOHLI & KALIHER ASSOCIATES, INC. ENGINEERS AND SURVEYORS 2244 Baton Rouge Ave., Lima, Ohio 45805 419-227-1135

BEGIN PROJECT STA. 369+50 S.L.M. = 7.00

STATE OF OHIO DEPARTMENT OF TRANSPORTATION

MAD-29-7.02

DEER CREEK AND MONROE TOWNSHIPS **MADISON COUNTY**

INDEX OF SHEETS:

TITLE SHEET	1
HORIZONTAL AND VERTICAL CONTROL	2
TYPICAL SECTIONS	3
GENERAL NOTES	4
MAINTENANCE OF TRAFFIC	5-8
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SUBSUMMARIES	11-12
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SIGNING AND PAVEMENT MARKING PLAN	18
STRUCTURE OVER 20 FOOT SPAN	19-33
STRUCTURE FOUNDATION EXPLORATION	

PROJECT DESCRIPTION

REPLACEMENT OF A STRUCTURALLY DEFICIENT BRIDGE OVER DUN DITCH NO. 2 WITH RECONSTRUCTION OF THE APPROACH ROADWAY.

TOTAL PROJECT LENGTH = 300 FT TOTAL WORK LENGTH = 440 FT

EARTH DISTURBED AREAS

PROJECT EARTH DISTURBED AREA: 0.70 ACRES ESTIMATED CONTRACTOR EARTH DISTURBED AREA: 0.26 ACRES NOTICE OF INTENT EARTH DISTURBED AREA: (NOI NOT REQUIRED)

2019 SPECIFICATIONS

THE STANDARD SPECIFICATIONS OF THE STATE OF OHIO, DEPARTMENT OF TRANSPORTATION, INCLUDING SUPPLEMENTAL SPECIFICATIONS LISTED IN THE PLANS AND CHANGES LISTED IN THE PROPOSAL SHALL GOVERN THIS IMPROVEMENT.

PLAN CERTIFIED AS TO COMPLETENESS AND QUALITY

Mark A. Droll SIGNA TURE

07-17-2020 DATE

KOHLI & KALIHER ASSOCIATES, INC.

PROJECT MANAGER TITLE

		STANDARD CONSTRUCTION DRAWINGS											EMENTAL ICATIONS	SPECIAL PROVISIONS	
	BP-3	3.1	1-17-20			DM-1.1	7-17-20			AS-1-15	7-17-15			WATERWAY	
				MGS-1.1	1-19-18			TC-41.20	10-18-13			800	7-17-20	PERMIT	
	BP-3	3.2	1-18-19			DM-1.2	1-18-13			AS-2-15	1-18-19			CONDITIONS	
ENGINEER'S SEAL:				MGS-2.1	1-19-18			TC-42.20	10-18-13			832	10-19-18	6-14-19	
						DM-4.4	1-15-16			DS-1-92	7-18-03				
Per de la constant de				MGS-3.1	1-19-18			TC-52.20	7-20-18			845	4-20-18		
LE OF OF						MT-97.10	4-19-19			GSD-1-19	1-18-19				
MARK								TC-61.30	7-19-19			846	4-17-15		
A. 항상						MT-101.60) <i>1-17-20</i>			ICD-1-82	7-19-02				
A. % A. % A. DROLL %								TC-65.10	1-17-14						
\$ 200 Arrows 200 A						MT-105.10	0 1-17-20			TST-1-99	7-20-18				
O CONTRACTOR OF THE PARTY OF TH															
A SIGNAL EN THE															
SIGNED: Mark A. Droll															
SIGNED: Mark A. Droll															
DATE: 07-17-2020									The second second				, and the second		

I HEREBY APPROVE THESE PLANS AND DECLARE THAT THE MAKING OF THIS IMPROVEMENT WILL REQUIRE THE CLOSING TO TRAFFIC OF THE HIGHWAY AND THAT DETOURS WILL BE PROVIDED AS INDICATED ON SHEETS 7-8.

DATE \$-3-2024 DISTRICT DEPUTY DIRECTOR

APPROVED_ DATE_ DIRECTOR, DEPARTMENT OF TRANSPORTATION

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			SHEET NU	JM.			ı	PART.	ITEM	ITEM	GRAND	UNIT	DESCRIPTION	SEE SHEET
	4	5	6	11		12	22	01/STR/BR		EXT	TOTAL			NO.
													STRUCTURE OVER 20 FOOT SPAN (4900228)	
							LS	LS	202	11003	LS		STRUCTURE REMOVED, OVER 20 FOOT SPAN, AS PER PLAN	20
							244	244	202	22900	244		APPROACH SLAB REMOVED	
							619	619	202	23500	619	SY	WEARING COURSE REMOVED	
							LS	LS	503	11100	LS		COFFERDAMS AND EXCAVATION BRACING	
							LS	LS	503	21300	LS		UNCLASSIFIED EXCAVATION	
							LS	LS	505	11100	LS		PILE DRIVING EQUIPMENT MOBILIZATION	
+ +							950	950	507	00600	950	FT	14" CAST-IN-PLACE REINFORCED CONCRETE PILES, DRIVEN	
					-		1,050	1,050	507	00651	1,050		14" CAST-IN-PLACE REINFORCED CONCRETE PILES, FURNISHED, AS PER PLAN	22
_							36,616	36,616	509	10000	36,616	LB	EPOXY COATED REINFORCING STEEL	22
							117	117	511	21520	117		CLASS OC2 CONCRETE, SUPERSTRUCTURE	
									• • • • • • • • • • • • • • • • • • • •	2.020			52.100 532 53.101.22y 53 2.101.101.101.	
							111	111	511	43510	111	CY	CLASS OCI CONCRETE, ABUTMENT INCLUDING FOOTING	
							137	137	512	10050	137	SY	SEALING OF CONCRETE SURFACES (NON-EPOXY)	
							1,620	1,620	513	20001	1,620		WELDED STUD SHEAR CONNECTORS, AS PER PLAN	20
							89	89	516	13200	89	SF	1/2" PREFORMED EXPANSION JOINT FILLER	
							113	113	516	13600	113	SF	I" PREFORMED EXPANSION JOINT FILLER	
							126	126	<i>516</i>	14014	126	FT	INTEGRAL ABUTMENT EXPANSION JOINT SEAL	
							10	10	516	43201	10		ELASTOMERIC BEARING WITH INTERNAL LAMINATES ONLY (NEOPRENE), AS PER PLAN (11"x11"x2")	30
							133	133	517	70000	133	FT	RAILING (TWIN STEEL TUBE)	
							LS	LS	518	21230	LS		POROUS BACKFILL WITH GEOTEXTILE FABRIC	
							145	145	SPECIAL	51822300	145	FT	STEEL DRIP STRIP	26
							148	148	518	40000	148		6" PERFORATED CORRUGATED PLASTIC PIPE	
							48	48	518	40010	48		6" NON-PERFORATED CORRUGATED PLASTIC PIPE, INCLUDING SPECIALS	
							2	2	523	20001	2		DYNAMIC LOAD TESTING, AS PER PLAN	22
					-		2	2	523	20501	2		RESTRIKE, AS PER PLAN	22
							222	222	526	25001	222	SY	REINFORCED CONCRETE APPROACH SLABS (T=15"), AS PER PLAN	20
							88	88	526	90010	88	FT	TYPE A INSTALLATION	
					-		37	37	846	00110	37		POLYMER MODIFIED ASPHALT EXPANSION JOINT SYSTEM	
							31	J'	040	00110	31	C/	TOLIMEN MODIFIED ASTRIALT EXTANSION BOTHT STSTEM	
													STRUCTURE OVER 20 FOOT SPAN (4900228) OPTION A: GALVANIZED STEEL	
							63,122	63,122	513	10221	63,122	LB	STRUCTURAL STEEL MEMBERS, LEVEL 1, AS PER PLAN	20-21
											, i			
													STRUCTURE OVER 20 FOOT SPAN (4900228) OPTION B: METALLIZED STEEL	
							63,122		513	10220	63,122		STRUCTURAL STEEL MEMBERS, LEVEL I	
							3,719	3,719	845	60000	3,719		SURFACE PREPARATION OF EXISTING STRUCTURAL STEEL	
							5	5	845	61000	5		GRINDING FINS, TEARS, SLIVERS ON EXISTING STRUCTURAL STEEL	
							3,719	3,719	845	62000	3,719	SF	FIELD METALLIZING OF EXISTING STRUCTURAL STEEL	
													MAINTENANCE OF TRAFFIC	
		35						35	407	20000	35	GAL	NON-TRACKING TACK COAT	
		20						20	441	50000	20	CY	ASPHALT CONCRETE SURFACE COURSE, TYPE 1, (448), PG64-22	
			12					12	614	11110	12	HOUR	LAW ENFORCEMENT OFFICER WITH PATROL CAR FOR ASSISTANCE	6
								LS	614	12420	LS		DETOUR SIGNING	l
		LS									25	CY	ASPHALT CONCRETE FOR MAINTAINING TRAFFIC	
		LS 25						25	614	13000	23	01		
		25											WORK TOUS OFFITTE LINE OF ICC III AND DIVIN	
		0.06						0.06	614	21550	0.06	MILE	WORK ZONE CENTER LINE, CLASS III, 642 PAINT	
		0.06 0.11						0.06 0.11	614 614	21550 22360	0.06 0.11	MILE MILE	WORK ZONE EDGE LINE, CLASS III, 6", 642 PAINT	
		0.06 0.11 1						0.06 0.11	614 614 616	21550 22360 10000	0.06 0.11	MILE MILE MGAL	WORK ZONE EDGE LINE, CLASS III, 6", 642 PAINT WATER	
		0.06 0.11 1 50						0.06 0.11 1 50	614 614 616 617	21550 22360 10000 10100	0.06 0.11 1 50	MILE MILE MGAL CY	WORK ZONE EDGE LINE, CLASS III, 6", 642 PAINT WATER COMPACTED AGGREGATE	
		0.06 0.11 1						0.06 0.11	614 614 616	21550 22360 10000	0.06 0.11	MILE MILE MGAL CY	WORK ZONE EDGE LINE, CLASS III, 6", 642 PAINT WATER	
		0.06 0.11 1 50 2						0.06 0.11 1 50 2	614 614 616 617 617	21550 22360 10000 10100 25000	0.06 0.11 1 50 2	MILE MILE MGAL CY MGAL	WORK ZONE EDGE LINE, CLASS III, 6", 642 PAINT WATER COMPACTED AGGREGATE WATER	
		25 0.06 0.11 1 50 2						0.06 0.11 1 50 2	614 614 616 617 617	21550 22360 10000 10100 25000	0.06 0.11 1 50 2	MILE MILE MGAL CY MGAL	WORK ZONE EDGE LINE, CLASS III, 6", 642 PAINT WATER COMPACTED AGGREGATE WATER EDGE LINE, 6", TYPE I	
		0.06 0.11 1 50 2						0.06 0.11 1 50 2	614 614 616 617 617	21550 22360 10000 10100 25000	0.06 0.11 1 50 2	MILE MILE MGAL CY MGAL	WORK ZONE EDGE LINE, CLASS III, 6", 642 PAINT WATER COMPACTED AGGREGATE WATER	
		25 0.06 0.11 1 50 2						0.06 0.11 1 50 2	614 614 616 617 617	21550 22360 10000 10100 25000	0.06 0.11 1 50 2	MILE MILE MGAL CY MGAL	WORK ZONE EDGE LINE, CLASS III, 6", 642 PAINT WATER COMPACTED AGGREGATE WATER EDGE LINE, 6", TYPE I	
		25 0.06 0.11 1 50 2						0.06 0.11 1 50 2	614 614 616 617 617	21550 22360 10000 10100 25000	0.06 0.11 1 50 2	MILE MILE MGAL CY MGAL	WORK ZONE EDGE LINE, CLASS III, 6", 642 PAINT WATER COMPACTED AGGREGATE WATER EDGE LINE, 6", TYPE I CENTER LINE, TYPE I	
		0.06 0.11 1 50 2 0.02 0.01						0.06 0.11 1 50 2 0.02 0.01	614 614 616 617 617 642 642	21550 22360 10000 10100 25000 00104 00300	0.06 0.11 1 50 2 0.02 0.01	MILE MILE MGAL CY MGAL	WORK ZONE EDGE LINE, CLASS III, 6", 642 PAINT WATER COMPACTED AGGREGATE WATER EDGE LINE, 6", TYPE I CENTER LINE, TYPE I INCIDENTALS	
		25 0.06 0.11 1 50 2						0.06 0.11 1 50 2 0.02 0.01	614 614 616 617 617 642 642	21550 22360 10000 10100 25000 00104 00300	0.06 0.11 1 50 2 0.02 0.01	MILE MILE MGAL CY MGAL MILE MILE	WATER COMPACTED AGGREGATE WATER EDGE LINE, 6", TYPE I CENTER LINE, TYPE I INCIDENTALS	
		0.06 0.11 1 50 2 0.02 0.01						0.06 0.11 1 50 2 0.02 0.01	614 616 617 617 617 642 642 642	21550 22360 10000 10100 25000 00104 00300	0.06 0.11 1 50 2 0.02 0.01	MILE MILE MGAL CY MGAL MILE MILE	WORK ZONE EDGE LINE, CLASS III, 6", 642 PAINT WATER COMPACTED AGGREGATE WATER EDGE LINE, 6", TYPE I CENTER LINE, TYPE I INCIDENTALS MAINTAINING TRAFFIC FIELD OFFICE, TYPE B	
		0.06 0.11 1 50 2 0.02 0.01						0.06 0.11 1 50 2 0.02 0.01 LS 3 LS	614 616 617 617 617 642 642 642	21550 22360 10000 10100 25000 00104 00300 11000 16010 10001	0.06 0.11 1 50 2 0.02 0.01 LS 3 LS	MILE MILE MGAL CY MGAL MILE MILE	WORK ZONE EDGE LINE, CLASS III, 6", 642 PAINT WATER COMPACTED AGGREGATE WATER EDGE LINE, 6", TYPE I CENTER LINE, TYPE I INCIDENTALS MAINTAINING TRAFFIC FIELD OFFICE, TYPE B CONSTRUCTION LAYOUT STAKES AND SURVEYING, AS PER PLAN	4
		0.06 0.11 1 50 2 0.02 0.01						0.06 0.11 1 50 2 0.02 0.01	614 616 617 617 617 642 642 642	21550 22360 10000 10100 25000 00104 00300	0.06 0.11 1 50 2 0.02 0.01	MILE MILE MGAL CY MGAL MILE MILE	WORK ZONE EDGE LINE, CLASS III, 6", 642 PAINT WATER COMPACTED AGGREGATE WATER EDGE LINE, 6", TYPE I CENTER LINE, TYPE I INCIDENTALS MAINTAINING TRAFFIC FIELD OFFICE, TYPE B	4

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AND TO THE FOLLOWING SUPPLEMENTAL SPECIFICATION: DATED

DESIGN SPECIFICATIONS:

THIS STRUCTURE CONFORMS TO THE 8TH EDITION OF THE "LRFD BRIDGE DESIGN SPECIFICATIONS" ADOPTED BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS, 2017, AND TO THE ODOT BRIDGE DESIGN MANUAL, 2019.

DESIGN DATA:

OPERATIONAL IMPORTANCE: A LOAD MODIFIER OF 1.00 HAS BEEN ASSUMED FOR THE DESIGN OF THIS STRUCTURE IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, ARTICLE 1.3.5 AND WITH THE ODOT BRIDGE DESIGN MANUAL, 2019.

DESIGN LOADING: HL-93 AND FUTURE WEARING SURFACE (FWS) OF 0.060 KIPS/SF

CONCRETE CLASS QCI: COMPRESSIVE STRENGTH 4.0 KSI (SUBSTRUCTURE)

CONCRETE CLASS QC2: COMPRESSIVE STRENGTH 4.5 KSI (SUPERSTRUCTURE)

REINFORCING STEEL: MINIMUM YIELD STRENGTH 60 KSI

STRUCTURAL STEEL: ASTM A709 GRADE 50 - YIELD STRENGTH 50 KSI (GALVANIZED)

DECK PROTECTION METHOD: EPOXY COATED REINFORCING STEEL, 2 1/2" CONCRETE COVER, SEALING OF CONCRETE SURFACES (NON-EPOXY), STAINLESS STEEL DRIP STRIP

ITEM 513 - WELDED STUD SHEAR CONNECTORS, AS PER PLAN:

THE STEEL SUPERSTRUCTURE OF THIS BRIDGE MAY BE GALVANIZED. STUD SHEAR CONNECTORS MAY BE INSTALLED IN THE SHOP OR MAY BE INSTALLED IN THE FIELD. PREFERENCE SHALL BE GIVEN TO INSTALLING STUDS IN THE SHOP. STUDS SHALL BE 6" LONG x 7/8" DIAMETER.

STUDS ARE SHOP INSTALLED, WELD THE STUD SHEAR CONNECTORS TO THE TOP OF EACH BEAM IN ACCORDANCE WITH CMS 513.22 AND THEN GALVANIZE EACH BEAM ALONG WITH ITS ATTACHED STUDS. ONCE STUDS ARE WELDED TO BEAMS, THEY BECOME A TRIPPING HAZARD FOR WORKERS. PROVIDE FALL PROTECTION ACCORDING TO OSHA STANDARDS FOR ALL WORKERS WHO NEED TO WALK ALONG THE TOP OF A BEAM.

STUDS ARE FIELD INSTALLED, FOLLOW CMS 513.22 AND REMOVE THE GALVANIZED COATING BY GRINDING AT EACH STUD LOCATION PRIOR TO WELDING THE STUD TO THE TOP OF BEAM.

ALL RELEVANT PORTIONS OF CMS 513 SHALL APPLY TO THIS ITEM. PAYMENT FOR THE ABOVE WORK (EXCEPT FOR GALVANIZING) SHALL BE MADE AT THE UNIT PRICE BID PER EACH FOR ITEM 513 - WELDED STUD SHEAR CONNECTORS, AS PER PLAN AND SHALL INCLUDE ALL LABOR, TOOLS, EQUIPMENT, MATERIALS, AND INCÍDENTALS REQUIRED TO INSTALL ALL STUD SHEAR CONNECTORS AND TO PROVIDE FALL PROTECTION ACCORDING TO OSHA STANDARDS.

DECK PLACEMENT DESIGN ASSUMPTIONS:

THE FOLLOWING ASSUMPTIONS OF CONSTRUCTION MEANS AND METHODS WERE MADE FOR THE ANALYSIS AND DESIGN OF THE SUPERSTRUCTURE. THE CONTRACTOR IS RESPONSIBLE FOR THE DESIGN OF THE FALSEWORK SUPPORT SYSTEM WITHIN THESE PARAMETERS AND WILL ASSUME RESPONSIBILITY FOR SUPERSTRUCTURE ANALYSIS FOR DEVIATION FROM THESE DESIGN ASSUMPTIONS.

AN EIGHT WHEEL FINISHING MACHINE WITH A MAXIMUM WHEEL LOAD OF 2.38 KIPS.

A MINIMUM OUT-TO-OUT WHEEL SPACING AT EACH END OF THE MACHINE OF 103".

A MAXIMUM SPACING OF OVERHANG FALSEWORK BRACKETS OF 48".

A MAXIMUM DISTANCE FROM THE CENTERLINE OF THE FASCIA GIRDER TO THE FACE OF THE SAFETY HANDRAIL OF 65".

ABBREVIATIONS:

ARIIT - ARIITMENT F/F - FACE TO FACE C/C - CENTER TO CENTER FWD - FORWARD CLR. - CLEARANCE MFD. - MFDIUM CONC. - CONCRETE MIN. - MINIMUM CONST. - CONSTRUCTION NF - NEAR FACE CPP - CORRUGATED PLASTIC PIPE PEJF - PREFORMED EXPANSION JOINT FILLER

DIA. - DIAMETER PERF. - PERFORATED EA. - EACH SP - SPACE

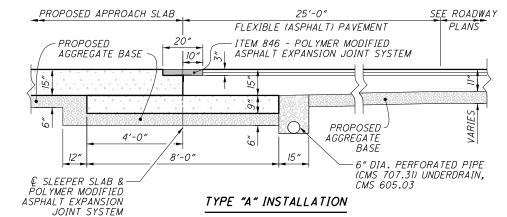
SPS - SPACES ELEV. - ELEVATION EQ. - EQUAL EX. - EXISTING STD. DWG. - STANDARD DRAWING TYP. - TYPICAL

FF - FAR FACE

MONOLITHIC WEARING SURFACE IS ASSUMED, FOR DESIGN PURPOSES, TO BE I INCH THICK.

ITEM 526 - REINFORCED CONCRETE APPROACH SLABS (T=15"), AS PER PLAN:

A POLYMER MODIFIED ASHPALT EXPANSION JOINT SYSTEM SHALL BE INSTALLED AT THE ROADWAY END OF EACH APPROACH SLAB. A NOTCH SHALL BE FORMED INTO THE APPROACH SLAB TO ACCOMMODATE THE JOINT AS SHOWN IN THE TYPE "A" INSTALLATION DETAIL BELOW AND WILL REQUIRE MODIFICATION TO THE REINFORCING STEEL. ASSOCIATED WITH MODIFYING THE APPROACH SLABS TO ACCOMMODATE THE POLYMER MODIFIED ASPHALT EXPANSION JOINT SYSTEM SHALL BE INCLUDED IN THE PRICE BID PER SQUARE YARD FOR ITEM 526 - REINFORCED CONCRETE APPROACH SLABS (T=15"), AS PER PLAN.



ITEM 202 - STRUCTURE REMOVED, OVER 20 FOOT SPAN, AS PER PLAN:

REMOVE THE ENTIRE EXISTING REAR AND FORWARD ABUTMENTS. REMOVE ALL EXISTING PILES AT EACH ABUTMENT TO ELEVATION 990.00 AND AT EACH PIER TO ELEVATION

ALL OTHER REQUIREMENTS OF CMS 202.03 SHALL BE FOLLOWED.

BID OPTIONS FOR STRUCTURAL STEEL MEMBERS, LEVEL 1:

THE STRUCTURAL STEEL AND ATTACHED BEARING SUPPORTS, INTERMEDIATE DIAPHRAGMS, AND CONNECTION PLATES COMPRISE A BID OPTION.

OPTION A CONSISTS OF PROVIDING GALVANIZED STEEL AND SHALL BE BID ACCORDING TO THE PLAN NOTE "ITEM 513 - STRUCTURAL STEEL MEMBERS, LEVEL 1, AS PER PLAN".

OPTION B CONSISTS OF PROVIDING METALLIZED STEEL AND SHALL BE BID AS PER SUPPLEMENTAL SPECIFICATION 845.

ITEM 513 - STRUCTURAL STEEL MEMBERS, LEVEL 1, AS PER PLAN:

THE STRUCTURAL STEEL BEAMS AND ATTACHED BEARING SUPPORTS, INTERMEDIATE DIAPHRAGMS, AND CONNECTION PLATES SHALL BE GALVANIZED AS PER CMS 711.02. BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED AND FURNISHED AS PER STD. DWG. GSD-1-19, CMS 513.20, CMS 711.02, CMS 711.09, AND SUPPLEMENT 1080.

1.0 DESCRIPTION

IN ADDITION TO THE REQUIREMENTS OF CONSTRUCTION AND MATERIAL SPECIFICATION 513, THIS ITEM SHALL CONSIST OF FURNISHING ALL NECESSARY LABOR, MATERIALS AND EQUIPMENT TO CLEAN AND GALVANIZE ALL STRUCTURAL STEEL SURFACES, AS SPECIFIED HEREIN. THE GALVANIZED COATING SYSTEM MAY BE APPLIED BY A GALVANIZER NOT QUALIFIED AS A FABRICATION SHOP UNDER CONSTRUCTION AND MATERIAL SPECIFICATION 513, BUT THE APPROVED FABRICATOR OF THE STRUCTURAL STEEL SHALL BE RESPONSIBLE FOR THE QUALITY OF THE APPLIED GALVANIZED COATING SYSTEM AND ANY REPAIRS, RE-FABRICATING AND ADDITIONAL LAYDOWNS REQUIRED TO ASSURE THE FABRICATED STEEL MEETS ALL REQUIREMENTS OF THIS SPECIFICATION. SECTIONS 513.27 AND 513.28

THIS ITEM SHALL ALSO INCLUDE GALVANIZING, PER C&MS 711.02, OF ALL NUTS, WASHERS, BOLTS AND ANCHOR BOLTS.

SHEAR STUDS SHALL BE INSTALLED AS PER SECTION C&MS 513.22.

THE BEARING SUPPORTS CONSISTING OF THE HP10x42 SECTION AND THE STEEL LOAD PLATE SHALL BE WELDED TO THE W36x170 BEAMS PRIOR TO GALVANIZING. THE WEIGHT OF THE HP10x42 SECTIONS AND LOAD PLATES SHALL BE INCLUDED WITH ITEM 513 -STRUCTURAL STEEL MEMBERS, LEVEL 1, AS PER PLAN FOR PAYMENT.

THE LAMINATED ELASTOMERIC BEARING PADS SHALL NOT BE BONDED TO THE STEEL LOAD

2.0 PRE-FABRICATION MEETING

IN ADDITION TO THE PRE-FABRICATION MEETING REQUIREMENTS UNDER C&MS 513.07, BOTH THE FABRICATOR'S QUALITY CONTROL SPECIALIST. (QCS) AND GALVANIZER'S QCS COATING APPLICATOR SHALL BE PRESENT AND DISCUSS METHODS OF OPERATION. QUALITY CONTROL, INCLUDING REPAIRS, TRANSPORTATION. ERECTION METHODS TO ACCOMPLISH ALL PHASES OF THE PREPARATION AND COATING WORK REQUIRED BY THIS SPECIFICATION.

3.0 QUALITY CONTROL

3.1 OUALITY CONTROL SPECIALIST

THE GALVANIZER'S OCS (QUALITY CONTROL SPECIALIST) REQUIRED UNDER C&MS 514, IS RESPONSIBLE FOR ALL QUALITY CONTROL REQUIREMENTS OF THIS SPECIFICATION. THE OCS SHALL HAVE THE TESTING EQUIPMENT SPECIFIED IN C&MS 514.05

3.2 QUALITY CONTROL POINTS (QCP)

QUALITY CONTROL POINTS (QCP) ARE POINTS IN TIME WHEN ONE PHASE OF THE WORK IS COMPLETE AND READY FOR INSPECTION BY THE FABRICATOR'S QCS AND THE DEPARTMENT'S OA REPRESENTATIVE. THE NEXT OPERATIONAL STEP MUST NOT PROCEED UNLESS THE OCP HAS BEEN ACCEPTED OR OA INSPECTION WAIVED BY THE DEPARTMENT'S OA REPRESENTATIVE. AT THESE POINTS THE FABRICATOR MUST AFFORD ACCESS TO INSPECT ALL AFFECTED SURFACES. IF INSPECTION INDICATES A DEFICIENCY, THAT PHASE OF THE WORK MUST BE CORRECTED IN ACCORDANCE WITH THESE SPECIFICATIONS PRIOR TO BEGINNING THE NEXT PHASE OF WORK. DISCOVERY OF DEFECTIVE WORK OR MATERIAL AFTER A QUALITY CONTROL POINT IS PAST OR FAILURE OF THE FINAL PRODUCT BEFORE FINAL ACCEPTANCE, MUST NOT IN ANY WAY PREVENT REJECTION OR OBLIGATE THE DEPARTMENT TO FINAL ACCEPTANCE.

OUALITY	CONTROL POINTS
OUALITY CONTROL POINT (OCP)	PURPOSE
A. SOLVENT CLEANING	REMOVE ASPHALTIC CEMENT, OIL, GREASE, SALT, DIRT, ETC.
B. GRINDING EDGES	REMOVE SHARP CORNERS PER AWS.
C. ABRASIVE BLASTING	BLAST SURFACES, INCLUDING REPAIR FINS, TEARS, SLIVERS OR SHARP EDGES.
D. GALVANIZING	CHECK COATING THICKNESS
E. FAYING SURFACE CLEANING	CHECK FAYING SURFACE ROUGHNESS. CHECK BOLT HOLE CLEARANCE. CHECK FOR OTHER FIELD CONNECTIONS UNIFORM COATING THICKNESS.
F. SECOND LAY DOWN	CHECK SWEEP AND CAMBER TOLERANCES OF EACH STRUCTURAL MEMBER.
G. FIELD REPAIR OF DAMAGED AREAS	CHECK FOR DAMAGE AREAS AFTER ERECTION OF STRUCTURE. PERFORM DAMAGE REPAIRS.
H. FINAL REVIEW	CLEAN STRUCTURE AS PER OCP#1. VISUALLY INSPECT SYSTEM FOR ACCEPTANCE.

A. SOLVENT CLEANING (QCP #1)

THE STEEL MUST BE SOLVENT CLEANED WERE NECESSARY TO REMOVE ALL TRACES OF ASPHALTIC CEMENT, OIL, GREASE, DIESEL FUEL DEPOSITS, AND OTHER SOLUBLE CONTAMINANTS PER SSPC-SP I SOLVENT CLEANING. UNDER NO CIRCUMSTANCES MUST ANY ABRASIVE BLASTING BE DONE TO AREAS WITH ASPHALTIC CEMENT, OIL, GREASE, OR DIESEL FUEL DEPOSITS. STEEL MUST BE ALLOWED TO DRY BEFORE BLAST CLEANING BEGINS. THE GALVANIZER'S OCS SHALL INSPECT AND DOCUMENT THAT THE CLEANING CONFORMS TO SSPC-SPI AND PROVIDE A COVER LETTER LISTING EACH MAIN MEMBER INSPECTED.

B. GRINDING EDGES (QCP #2)

ALL CORNERS OF THERMALLY CUT OR SHEARED EDGES MUST HAVE A 1/16-IN. RADIUS OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE. THERMALLY CUT MATERIAL THICKER THAN 1.5-IN. MUST HAVE THE SIDES GROUND TO REMOVE THE HEAT EFFECTED ZONE, AS NECESSARY TO ACHIEVE THE SPECIFIED SURFACE CLEANING. THE GALVANIZER'S OCS MUST VISUALLY INSPECT AND DOCUMENT THAT THE GRINDING CONFORMS TO THIS SPECIFICATION AND PROVIDE A COVER LETTER LISTING EACH MAIN MEMBER INSPECTED.

C. ABRASIVE BLASTING (QCP #3)

BEAMS AND GIRDERS MUST BE PREPARED BY THE FABRICATOR TO STEEL STRUCTURES PAINTING COUNCIL (SSPC) GRADE SIX (6) COMMERCIAL BLAST CLEANING PRIOR TO GALVANIZING. ALL MATERIAL MUST BE FREE OF PAINT MARKS. SECONDARY ANGLE, PLATES, BARS AND SHAPES NEED NOT BE BLAST CLEANED.

ABRASIVES MUST ALSO BE CHECKED FOR OIL CONTAMINATION BEFORE USE. A SMALL SAMPLE OF ABRASIVES MUST BE ADDED TO ORDINARY TAP WATER. ANY DETECTION OF AN OIL FILM ON THE SURFACE OF THE WATER MUST BE CAUSE FOR REJECTION. THE GALVANIZER'S OCS MUST PERFORM AND RECORD THIS TEST AT THE START OF EACH

ALL FINS, TEARS, SLIVERS AND BURRED OR SHARP EDGES THAT ARE PRESENT ON ANY STEEL MEMBER OR THAT APPEAR AFTER THE BLASTING OPERATION MUST BE CONDITIONED PER ASTM A6. WELDING REPAIRS MUST ONLY BE PERFORMED BY THE 513 FABRICATOR.

THE GALVANIZER'S OCS MUST VISUALLY INSPECT AND DOCUMENT THAT THE BLAST CONFORMS TO SSPC-SP6, THAT ALL CONDITIONING IS PERFORMED PER ASTM A6, AND PROVIDE A COVER LETTER LISTING EACH MAIN MEMBER INSPECTED.

K*ohli & Kaliher AS* Engineers and

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NOTE

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ARIITMENT PILES:

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14-INCH DIAMETER PILES: 55 FEET LONG, ORDER LENGTH (REAR)
14-INCH DIAMETER PILES: 50 FEET LONG, ORDER LENGTH (FORWARD)
2 DYNAMIC LOAD TESTING ITEMS, AS PER PLAN

ITEM 507 - 14" CAST-IN-PLACE REINFORCED CONCRETE PILES, FURNISHED, AS PER PLAN:

PROVIDE PLAIN CYLINDRICAL CASINGS OF ASTM A252, GRADE 3 (45 KSI) STEEL WITH A MINIMUM PILE WALL THICKNESS OF 0.469 INCH FOR THE PILES.

PILES DRIVEN TO INITIAL DRIVE LENGTH WITH PILE/SOIL SETUP:

THE ULTIMATE BEARING VALUE (UBV) IS 240 KIPS PER PILE FOR THE 14-INCH DIAMETER CAST-IN-PLACE REINFORCED CONCRETE REAR AND FORWARD ABUTMENT PILES. PART OF THE UBV WILL BE ACHIEVED THROUGH PILE/SOIL SETUP, WHICH IS A TIME DEPENDENT INCREASE IN RESISTANCE THAT OCCURS IN SOME SOILS.

NOTIFY THE ENGINEER AT LEAST 5 DAYS BEFORE DRIVING PILES SO THAT THE ENGINEER CAN NOTIFY THE DISTRICT GEOTECHNICAL ENGINEER, THE OFFICE OF CONSTRUCTION ADMINISTRATION, AND THE OFFICE OF GEOTECHNICAL ENGINEERING.

PILES DRIVEN TO INITIAL DRIVE LENGTH WITH PILE/SOIL SETUP (CONTINUED):

DRIVE THE FIRST TWO PILES IN EACH SUBSTRUCTURE TO AN END OF INITIAL DRIVE LENGTH EQUAL TO THE ORDER LENGTH MINUS 3 FEET (52 FEET FOR THE REAR ABUTMENT PILES AND 47 FEET FOR THE FORWARD ABUTMENT PILES). PERFORM DYNAMIC LOAD TESTING ON BOTH PILES IN EACH SUBSTRUCTURE UNIT WHILE DRIVING (TWO DYNAMIC LOAD TESTING PAY ITEMS). ENSURE THAT ALL OF THESE PILES ARE AT LEAST 30 FEET APART. AFTER THE INITIAL DRIVE, CEASE ALL DRIVING OPERATIONS AT THE SUBSTRUCTURE FOR A PERIOD OF 7 DAYS. INCLUDE THE WAITING PERIOD AS A SEPARATE ACTIVITY IN THE PROGRESS SCHEDULE. AFTER THE WAITING PERIOD, PERFORM PILE RESTRIKES ON BOTH PILES IN EACH SUBSTRUCTURE UNIT (TWO RESTRIKE PAY ITEMS).

SUBMIT ALL TEST RESULTS TO THE ENGINEER. IF THE RESTRIKE TEST RESULTS INDICATE THAT BOTH PILES IN A SUBSTRUCTURE UNIT ACHIEVED THE REQUIRED UBV, USE THE INITIAL DRIVE DYNAMIC LOAD TESTING AND END OF INITIAL DRIVE (EOID) RESISTANCE TO ESTABLISH DRIVING CRITERIA FOR INSTALLATION OF THE REMAINING PILES IN THE SUBSTRUCTURE. IF THE INITIAL DRIVE DYNAMIC LOAD TEST RESULTS INDICATE THAT BOTH PILES IN A SUBSTRUCTURE UNIT ACHIEVED THE REQUIRED UBV, USE THE INITIAL DRIVE DYNAMIC LOAD TESTING AND UBV TO ESTABLISH DRIVING CRITERIA FOR INSTALLATION OF THE REMAINING PILES IN THE SUBSTRUCTURE, AND NON-PERFORM THE WAITING PERIOD AND RESTRIKE TESTING FOR THE SUBSTRUCTURE UNIT. ESTABLISH DRIVING CRITERIA FOR INSTALLATION OF THE REMAINING PILES ACCORDING TO C&MS 507.05 AND 523.04.

PILES DRIVEN TO INITIAL DRIVE LENGTH WITH PILE/SOIL SETUP (CONTINUED):

IF THE RESTRIKE TEST RESULTS INDICATE THAT EITHER OF THE TWO PILES DID NOT ACHIEVE THE REQUIRED UBV, IMMEDIATELY NOTIFY THE ENGINEER SO THAT THE ENGINEER CAN NOTIFY THE DISTRICT GEOTECHNICAL ENGINEER, THE OFFICE OF CONSTRUCTION ADMINISTRATION, AND THE OFFICE OF GEOTECHNICAL ENGINEERING. THE ENGINEER WILL REVIEW THE TEST RESULTS AND ESTABLISH DRIVING CRITERIA FOR THE PILING IN THE SUBSTRUCTURE WITH THE ASSISTANCE OF THE DISTRICT GEOTECHNICAL ENGINEER, THE OFFICE OF CONSTRUCTION ADMINISTRATION, AND THE OFFICE OF GEOTECHNICAL ENGINEERING.

DRIVE ALL PILES IN THE SUBSTRUCTURE TO THE ESTABLISHED DRIVING CRITERIA. THE DEPARTMENT WILL PAY FOR SPLICING OF THE PILES BEYOND THE ESTIMATED LENGTH PROVIDED IN THE PLANS UNDER C&MS 109.05 WITH A NEGOTIATED PRICE PER SPLICE.

THIS PLAN NOTE INCLUDES A QUANTITY OF ONE EACH ITEM 523 - DYNAMIC LOAD TESTING, AS PER PLAN AND A QUANTITY OF ONE EACH ITEM 523 - RESTRIKE, AS PER PLAN PER EACH SUBSTRUCTURE UNIT.

				ESTIMATED QUANTITIES	QUANTITIES CALC QUANTITIES C	DATE: 2/5/2020 DATE: 2/6/2020		
ITEM	EXTENSION	TOTAL	UNIT	DESCRIPTION	ABUTMENT	SUPERSTRUCTURE	GENERAL	NO.
202	11003	LS		STRUCTURE REMOVED, OVER 20 FOOT SPAN, AS PER PLAN	ADD TIME IT		LS	2/15
202	22900	244	SY	APPROACH SLAB REMOVED			244	2710
202	23500	619		WEARING COURSE REMOVED			619	
503	11100	LS		COFFERDAMS AND EXCAVATION BRACING			LS	
503	21300	LS		UNCLASSIFIED EXCAVATION	LS		20	
505	11100	LS		DUE ODIVING FOUIDMENT HODILIZATION	1.6			
507	00600	950	FT	PILE DRIVING EQUIPMENT MOBILIZATION	LS			
507	00600	1,050		14" CAST-IN-PLACE REINFORCED CONCRETE PILES, DRIVEN	950			4 /15
509	10000			14" CAST-IN-PLACE REINFORCED CONCRETE PILES, FURNISHED, AS PER PLAN	1,050	20. 777		4/15
	21520	36,616		EPOXY COATED REINFORCING STEEL	10,239	26,377		
511	21520	117	LT	CLASS QC2 CONCRETE, SUPERSTRUCTURE		117		
511	43510	111	CY	CLASS QCI CONCRETE, ABUTMENT INCLUDING FOOTING	111			
512	10050	137	SY	SEALING OF CONCRETE SURFACES (NON-EPOXY)	68	69		
513	20001	1,620	EACH	WELDED STUD SHEAR CONNECTORS, AS PER PLAN		1,620		2/15
516	13200	89	SF	1/2" PREMORMED EXPANSION JOINT FILLER		89		
516	13600	113	SF	1" PREFORMED EXPANSION JOINT FILLER		113		
516	14014	126	FT	INTEGRAL ABUTMENT EXPANSION JOINT SEAL	126			
516	43201	10		ELASTOMERIC BEARING WITH INTERNAL LAMINATES ONLY (NEOPRENE), AS PER PLAN (11"x11"x2")	120	10		12/15
517	70000	133		RAILING (TWIN STEEL TUBE)		133		12710
518	21230	LS	, ,	POROUS BACKFILL WITH GEOTEXTILE FABRIC	LS	133		
PECIAL	51822300	145	ET	STEEL DRIP STRIP	LS	145		8/15
LUIAL	31022300	143	7 7	STEEL DRIF STRIF		145		0/13
518	40000	148	FT	6" PERFORATED CORRUGATED PLASTIC PIPE	148			
518	40010	48	FT	6" NON-PERFORATED CORRUGATED PLASTIC PIPE, INCLUDING SPECIALS	48			
523	20001	2	EACH	DYNAMIC LOAD TESTING, AS PER PLAN	2			4/15
523	20501	2	EACH	RESTRIKE, AS PER PLAN	2			4/15
526	25001	222	SY	REINFORCED CONCRETE APPROACH SLABS (T=15"), AS PER PLAN			222	2/15
526	90010	88	FT	TYPE A INSTALLATION			88	
846	00110	37	CF	POLYMER MODIFIED ASPHALT EXPANSION JOINT SYSTEM			37	
070	00110	3,	- 07	TOLTWEN WOULTED ASTRACT EXTANSION COINT STOTEM			31	
TRUCT	JRE OVER 20 FC	OOT SPAN	(49002	228) OPTION A: GALVANIZED STEEL				
513	10221	63,122	LB	STRUCTURAL STEEL MEMBERS, LEVEL 1, AS PER PLAN		63,122		2-3/15
TRUCTO	URE OVER 20 FC	⊥ OOT SPAN	(49002	 ?28) OPTION B: METALLIZED STEEL				
513	10220	63,122		STRUCTURAL STEEL MEMBERS, LEVEL 1		63,122		
845	60000	3,719	SF	SURFACE PREPARATION OF EXISTING STRUCTRUAL STEEL		3,719		
845	61000	5		GRINDING FINS, TEARS, SLIVERS ON EXISTING STRUCTURAL STEEL		5,715		
845	62000	3,719		FIELD METALLIZING OF EXISTING STRUCTURAL STEEL		3,719		

NOTE: ITEM 601E32205 ROCK CHANNEL PROTECITON, TYPE C WITH GEOTEXTILE FABRIC, AS PER PLAN IS PAID FOR UNDER EROSION CONTROL OUANTITIES, SEE GENERAL SUMMARY SHEET 9/33.

DESIGN AGENCT
KOHLI&KALIHER ASSOCIATES, IN
ENGINEERS AND SURVEYOR
2248 Baton Rouge Ave., Lima. Ohio 45805 419-227-11

AWN REVIEWED DATE

JK SAS 12-3-2019
ISED STRUCTURE FILE NUMBER

4900228

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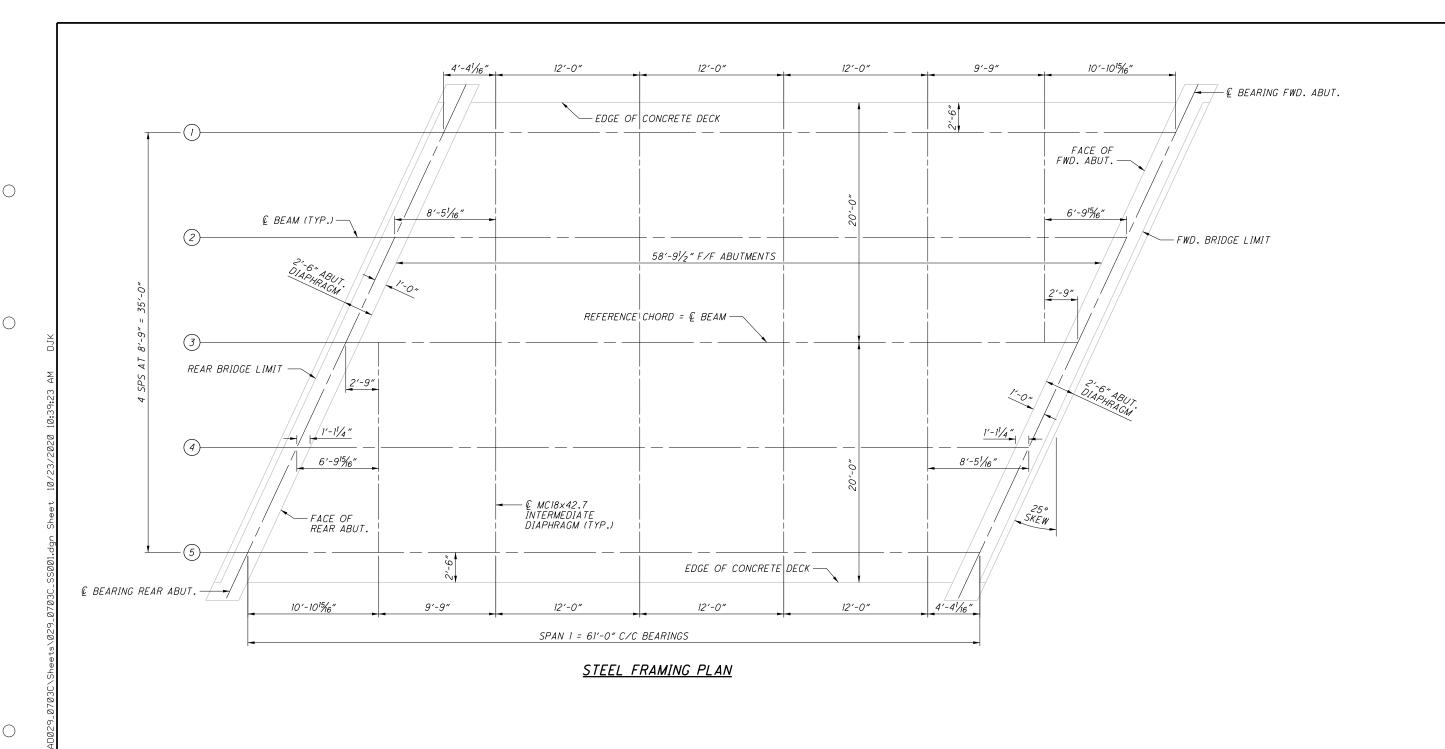
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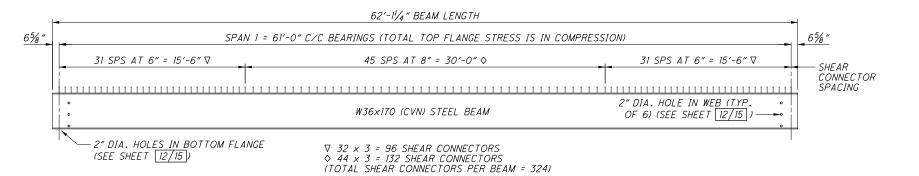
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TYPICAL BEAM ELEVATION

NOTES:

ABUTMENT DIAPHRAGM CONCRETE: PLACE THE DIAPHRAGM CONCRETE ENCASING THE STRUCTURAL MEMBER ENDS AT LEAST 48 HOURS BEFORE PLACEMENT OF THE DECK CONCRETE. LOCATE A HORIZONTAL CONSTRUCTION JOINT IN THE DIAPHRAGM AS SHOWN ON THE ABUTMENT SECTION ON PLAN SHEET [7/15] AND PLACE REMAINING DIAPHRAGM CONCRETE WITH THE DECK.

CYN: WHERE A SHAPE OR PLATE IS DESIGNATED (CVN), FURNISH MATERIAL THAT MEETS THE MINIMUM NOTCH TOUGHNESS REQUIREMENTS AS SPECIFIED IN C&MS 711.01.

INTERMEDIATE DIAPHRAGMS SHALL BE MC18×42.7 CHANNELS AS PER THE DIAPHRAGM DESIGN TABLE FOR A 2'-6" OVERHANG ON SHEET 2 OF 4 OF STD. DWG. GSD-1-19. ALL HARDWARE SHALL BE GALVANIZED.

<u>**PO NOT WELD**</u> ANYTHING, INCLUDING ATTACHMENT OF SUPPORTS FOR A CONCRETE DECK FINISHING MACHINE, TO ANY AREAS OF THE GALVANIZED BEAMS. THIS WOULD CAUSE UNACCEPTABLE DAMAGE TO THE GALVANIZED COATING. NO QUALITY TOUCH-UP SYSTEM IS AVAILABLE TO HANDLE THE REPAIRS REQUIRED.

SUPERSTRUCTURE DETAILS
BRIDGE NO. MAD-29-0702
OVER DUN DITCH NO. 2

MAD-29-7.

