



CUY-90-14.90

PID 77332/85531

APPENDIX EX-19

CUY-077-1412 PID 0.070

(Reference Document)

State of Ohio
Department of Transportation
Jolene M. Molitoris, Director

**Innerbelt Bridge
Construction Contract Group 1 (CCG1)**

0-13
E1-D

STATE OF OHIO DEPARTMENT OF HIGHWAYS CUY-21-14.12

CUY-77-14.12

I-77-5 (6) 161

FED. RD. DIVISION	STATE	PROJECT
2	OHIO	I-77-5 (6) 161

1/198

CUYAHOGA COUNTY
CUY-21-14.12

MICROFILMED
MAR 6 1984

CONVENTIONAL SIGNS

CENTERLINE	-----
FENCE	*****
GUARD RAIL (EXISTING)	-----
GUARD RAIL (PROPOSED)	-----
RAILROAD	-----
UTILITY POLES	o o o o
TREES & STUMPS (EXISTING)	o o o o
PROPERTY LINE	-----
PROPERTY LINE-SAME OWNER	-----
CONTIGUOUS PARCELS OF LAND	-----
EXISTING RIGHT OF WAY	-----
LIMITED ACCESS RIGHT OF WAY ONLY	-----
RIGHT OF WAY ONLY	-----
SUBDIVISION LINE	-----
ORIGINAL LOT LINE	-----

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WILLOW PLAN & PROFILE	16-18	STRUCTURE CUY-21-1431	152-172
CLARK PLAN & PROFILE	19	STRUCTURES CUY-21: RAMPS SW & NE	173-190
DRAINAGE QUANTITIES FOR SHEETS 16 & 19	20	STRUCTURES CUY-21: RAMPS WN & ES	190A, 190B
RAMP PLAN & PROFILE	21-27	RIGHT OF WAY	191, 191A, 192-198

SHEETS 88, 89 & 90 OMITTED

LINE DATA

BEGIN PROJECT STA. 64 + 50.00 TO
END PROJECT STA. 87 + 04.50 2,254.50 L.F.
NET LENGTH OF PROJECT 2,254.50 L.F. = 0.426 MILES

ADD FOR APPROACH WORK
WILLOW STA. 48 + 48.00 TO STA. 64 + 50.00 = 1,602.00 L.F.
* WILLOW STA. 87 + 04.50 TO STA. 92 + 20.00 = 4,515.50 L.F.
ADD FOR CLARK FREEWAY
STA. 1028 + 14.00 TO STA. 1042 + 15.00 = 1,401.00 L.F.
NET LENGTH OF WORK 9,773.00 L.F. = 1.850 MILES

* STA. 130 + 41.88 BK. = STA. 30 + 41.88 AH.

Sheet 172 revised 11-27-63
Sheets 100 & 129 revised 12-13-63
Sheet 148 revised 3-3-64
Sheet 148A added 3-3-64
Sheet 141 revised 3-4-64
Sheets 182, 184 and 189 revised 5-5-64
Sheet 189 revised 10-6-64
Sheet 189A added 10-6-64

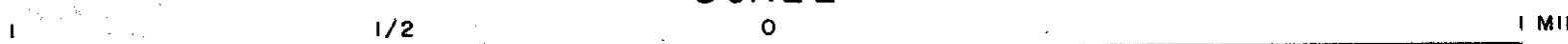
00156RP3

CITY OF CLEVELAND CUYAHOGA COUNTY

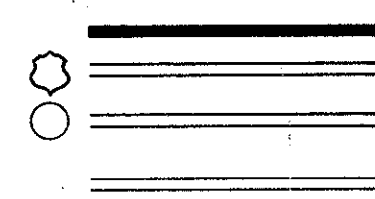


LOCATION MAP

SCALE



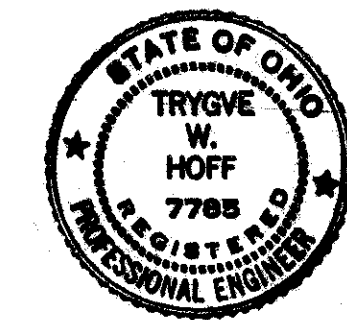
Portion to be improved
Federal Roads
State Roads
Other Roads & Streets



SCALE

Plan
Profile: Horizontal
Profile: Vertical
Cross Sections
Others

1" = 50'
1" = 50' Unless
1" = 10' Noted
1" = 10'
As Noted



Plans prepared by:
TRYGVE HOFF & ASSOCIATES
1922 EAST 107TH STREET ENGINEERS CLEVELAND, OHIO
Trygve W. Hoff PRESIDENT
Stig O. Jansson CHIEF ENGINEER
J. Lake Lee PROJECT ENGINEER

LIMITED ACCESS

This improvement is especially designed for through traffic and has been declared a limited access highway or freeway by action of the Director of Highways in accordance with the provisions of Section 5511.02 of the Revised Code of Ohio.

1963 Construction and Material Specifications shall govern this improvement.

The standard specifications of the State of Ohio, Department of Highways, including changes and supplemental specifications listed in the proposal shall govern this improvement.

The right of way for this improvement will be provided by the State of Ohio.

I hereby approve these plans and declare that the making of this improvement will not require the closing of the highway to traffic and that provisions for the maintenance and safety of traffic will be as set forth on these plans and estimates.

Approved *Louis L. Draxler*
Date *4/1/63* Director of Public Service, City of Cleveland
Approved *Charles M. Yurick*
Date *May 21, 1963* Division Deputy Director
Approved *F. W. Wilson*
Date *9-26-63* Deputy Director of Planning & Programming
Approved *T. H. Bobel*
Date *9-12-63* Deputy Director of Right of Way
Approved *H. Gorman*
Date *9-9-63* Engineer of Bridges
Approved *R. V. Ricketts*
Date *9-18-63* Engineer of Location & Design
Approved *P. E. Shultz*
Date *2-16-63* Deputy Director of Design & Construction
Approved *A. J. Mahan*
Date *9/26/63* First Asst. Director
Approved *P. E. Mashuta*
Date *9/26/63* Director of Highways

DEPARTMENT OF COMMERCE
BUREAU OF PUBLIC ROADS

APPROVED:

DIVISION ENGINEER DATE

SUPPLEMENTAL PRINTS OF STANDARD CONSTRUCTION DRAWINGS					
B-T-70-71	11/15/60	I-1	11/15/60	I-15 No. 1	11/15/60
B-T-71R	3/2/53	I-8 C. B. No. 5	2/1/63	I-15 No. 2-A	8/17/60
F-1	2/1/63	I-8 I. No. 2-A	2/1/63	I-15 No. 4	12/1/54
F-3	2/1/63	I-8 M. H. No. 1	2/1/63	T-35	1/2/56
FACI-1	3/8/63	I-8 M. H. No. 2	2/1/63	T. J.	9/12/60
FACI-2	3/8/63	I-12	2/1/63	AR-1-57	4/2/62
G-7.07	6/1/56			FSB-1-62	1/15/63
HW-E	2/1/63	I-8 M. H. No. 1-A	2-1-63	AS-1-54	7-5-62

SUPPLEMENTAL SPECIFICATIONS	
CE-101 .04	5/22/56
L-120	R. 1/2/62
S-307	8/23/60
S-101	7/12/62
T-2/2	R. 6-23-61
L-129	R. 4-5-61

File No.	CUYAHOGA COUNTY	CUY-21-14.12
Date of Letting	19	
Contract No.		

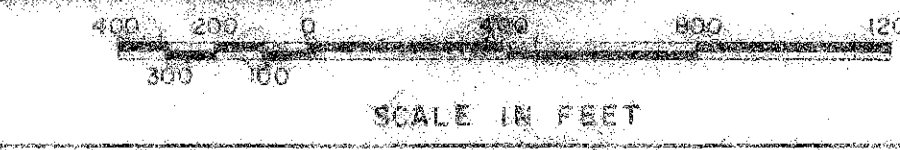
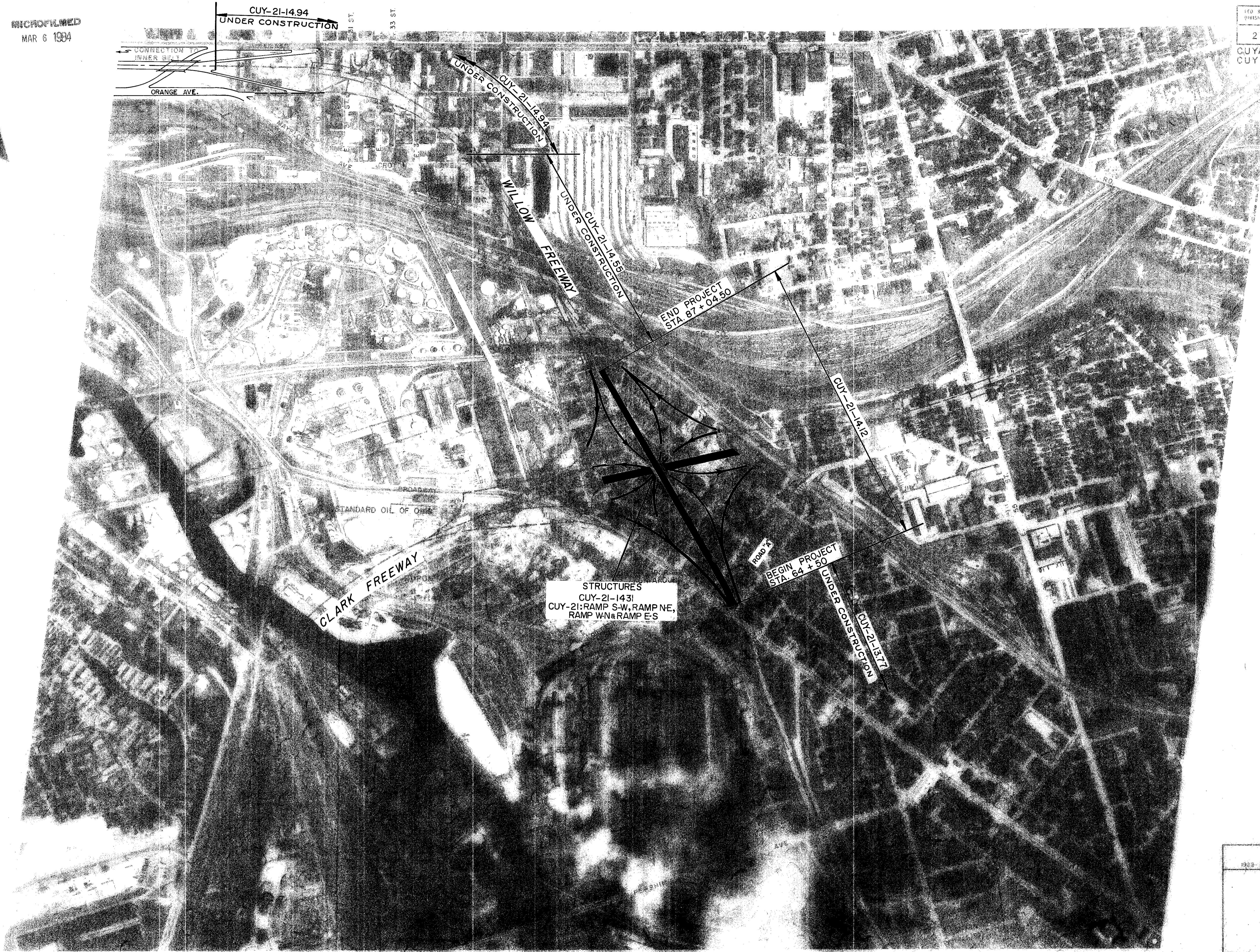
INT. No. 58C19 SHEET No. 6165

MICROFILMED
MAR 6 1984

FED. RD. DIVISION	STATE	PROJECT	
2	OHIO		

2
198

CUYAHOGA COUNTY
CUY-21-14.12



TRYGVE HOFF & ASSOCIATES
ENGINEERS
1928 EAST 107TH STREET CLEVELAND, OHIO

SCHEMATIC PLAN

SCALE:	DATE				
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DAT. REVIEWED
CDR	DK	RLH			

6166

TYPICAL SECTIONS TYPE T-71

CODE 7221

FED. RD. DIVISION	STATE	PROJECT	3 198
2	OHIO		

CUYAHOGA COUNTY
CUY-21-14.12

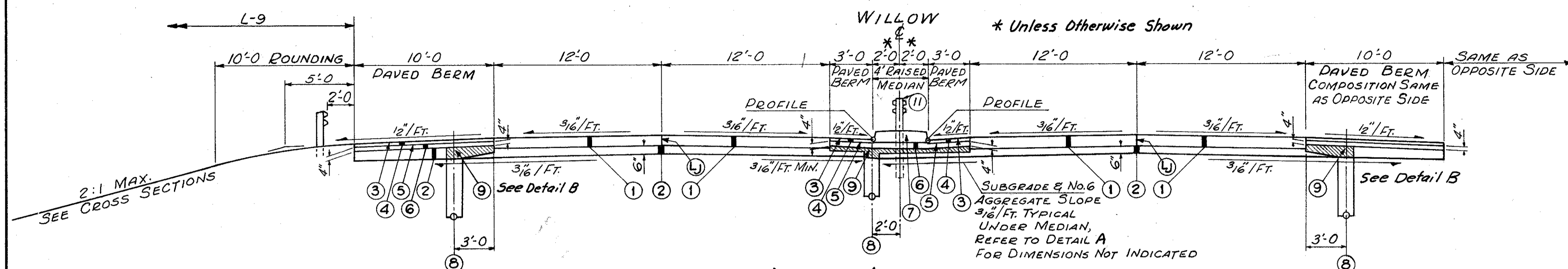
LEGEND

- ① ITEM T-71 9" REINFORCED PORTLAND CEMENT CONCRETE PAVEMENT.
- ② ITEM I-22 SUBBASE; GRADING AOR B, MODIFIED AS PER GENERAL NOTE.
- ③ ITEM T-31 BITUMINOUS SURFACE TREATMENT, USING 0.008 CU. YD. NO. 6 AGGREGATE & 0.25 GAL. BITUMINOUS MATERIAL PER SQ. YD. (SEE NOTE IN PROPOSAL.)
- ④ ITEM B-21 3" WATERPROOFED AGGREGATE BASE COURSE (TYPE A T-35 MATERIAL MAY BE USED IN CONSTRUCTION OF THIS COURSE - SEE NOTE IN PROPOSAL.)
- ⑤ ITEM T-30 BITUMINOUS PRIME COAT, SEC. M-5.7, RT 2 OR 3, APPLIED AT THE RATE OF 0.4 GAL. PER SQ. YD.
- ⑥ ITEM B-19 AGGREGATE BASE COURSE.
- ⑦ ITEM I-21 PORTLAND CEMENT CONCRETE MEDIAN PAVEMENT. (STD. TYPE 2). SEE JOINT DETAILS, SH. 5.
- ⑧ ITEM I-1 6" PIPE CLASS I-3 (FOR LOCATION SEE P/P & DRAINAGE PLAN SHEETS.)
- ⑨ The subbase shall be removed for widths & depths as shown on Details A & B and replaced with the No. 6 aggregate material immediately prior to placing the Item B-19, aggregate Base Course. The cost shall be included in the price bid per lin. ft. for Item I-1, Class I-3 which includes the full cost of removing the subbase material & the hauling, placing & compacting the No. 6 aggregate material.
- ⑩ ITEM I-7 REINFORCED CONCRETE APPROACH SLAB.
- ⑪ ITEM I-15 GUARD RAIL, STEEL BEAM BARRIER TYPE (DEEP) WITH 6" x 8" SQUARE SAWED PRESSURE TREATED WOOD POSTS.

• Thickness shown is "designed" thickness as described in Sec. B-21.01.

JOINT SYMBOLS

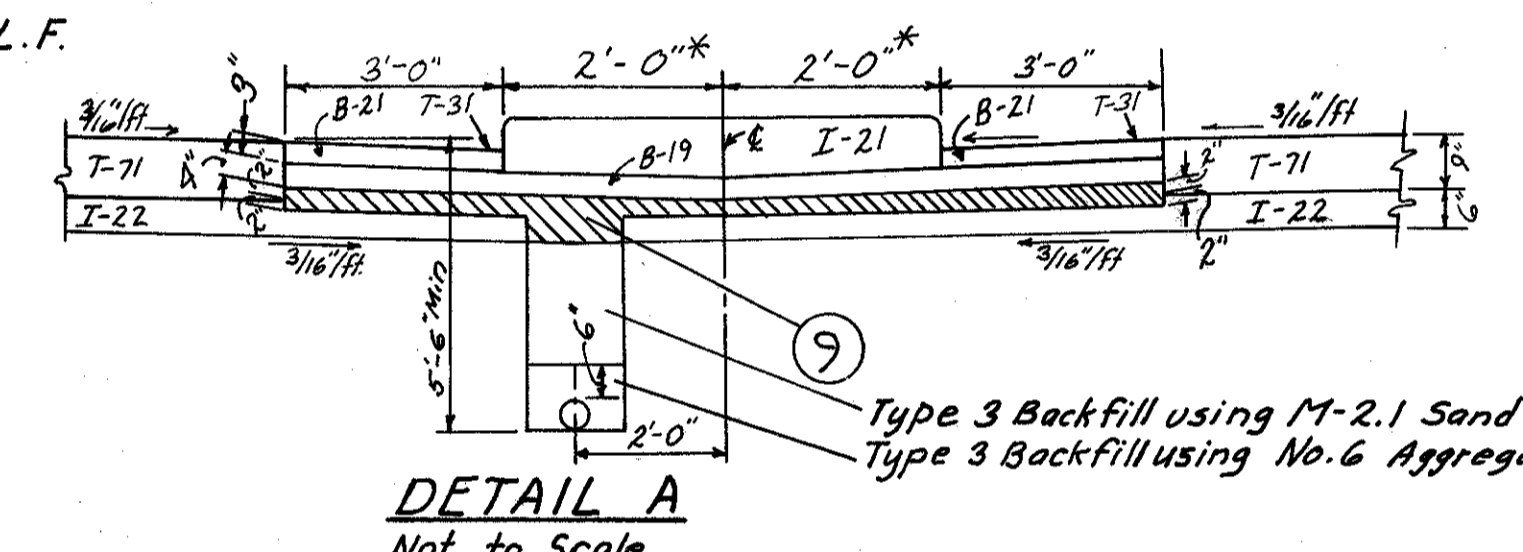
- Ⓛ STANDARD LONGITUDINAL JOINT.



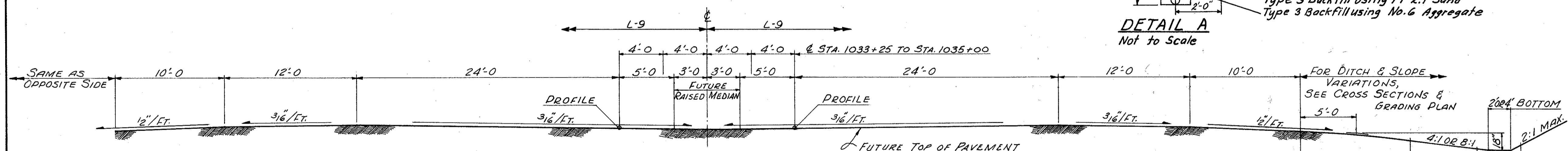
WILLOW FREEWAY

± STA. 64+50 (BEGIN PROJECT) TO ± STA. 70+50
Median, Pavement and Berm Dimensions and Details as indicated on Pavement Detail Sheet 28

± STA. 70+50 TO ± STA. 74+88.27 (SKEW) = 438.27 L.F.
± STA. 79+64.20 (SKEW) TO ± STA. 87+04.50 (END PROJECT) = 740.30 L.F.
1178.57 L.F.

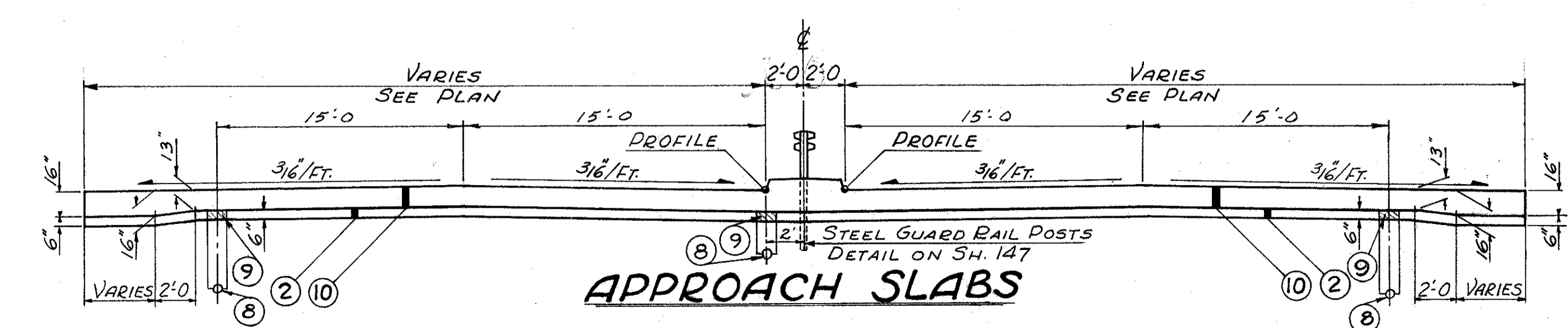


DETAIL A
Not to Scale



CLARK FREEWAY

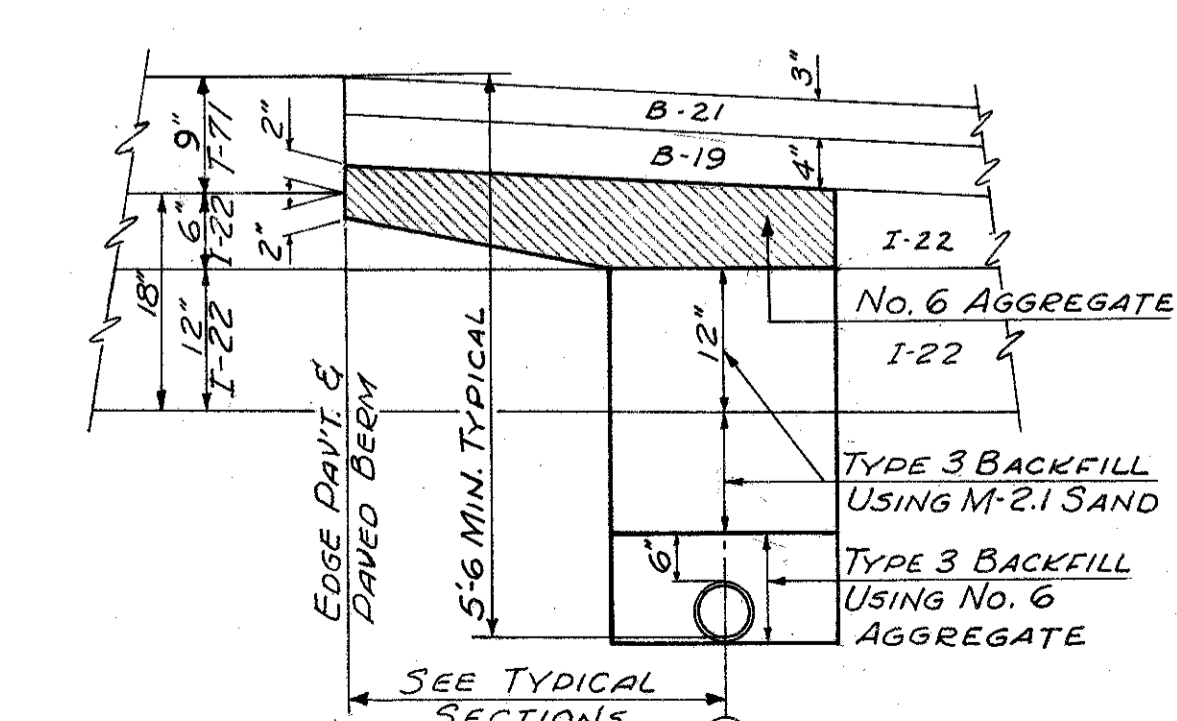
± STA. 1029+75 TO ± STA. 1034+25
PAV'T. SLOPES AS INDICATED ON SHEET 5
± STA. 1034+25 TO ± STA. 1041+25 (SKEW) = 700.00 L.F.



APPROACH SLABS

WILLOW ± STA. 74+88.27 (SKEW) TO ± STA. 75+13.27 (SKEW) = 25.00 L.F.
WILLOW ± STA. 79+39.20 (SKEW) TO ± STA. 79+64.20 (SKEW) = 25.00 L.F.
50.00 L.F.

FOR APPROACH SLAB DETAILS
SEE SH. 147.
BRIDGE STA. 75+13.27 TO STA. 79+39.20



DETAIL B
NOT TO SCALE

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

WILLOW & CLARK FREEWAYS TYPICAL SECTIONS

SCALE 3/8" = 1'-0" DATE

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
C.D.R.	G.O.C.		RLH			

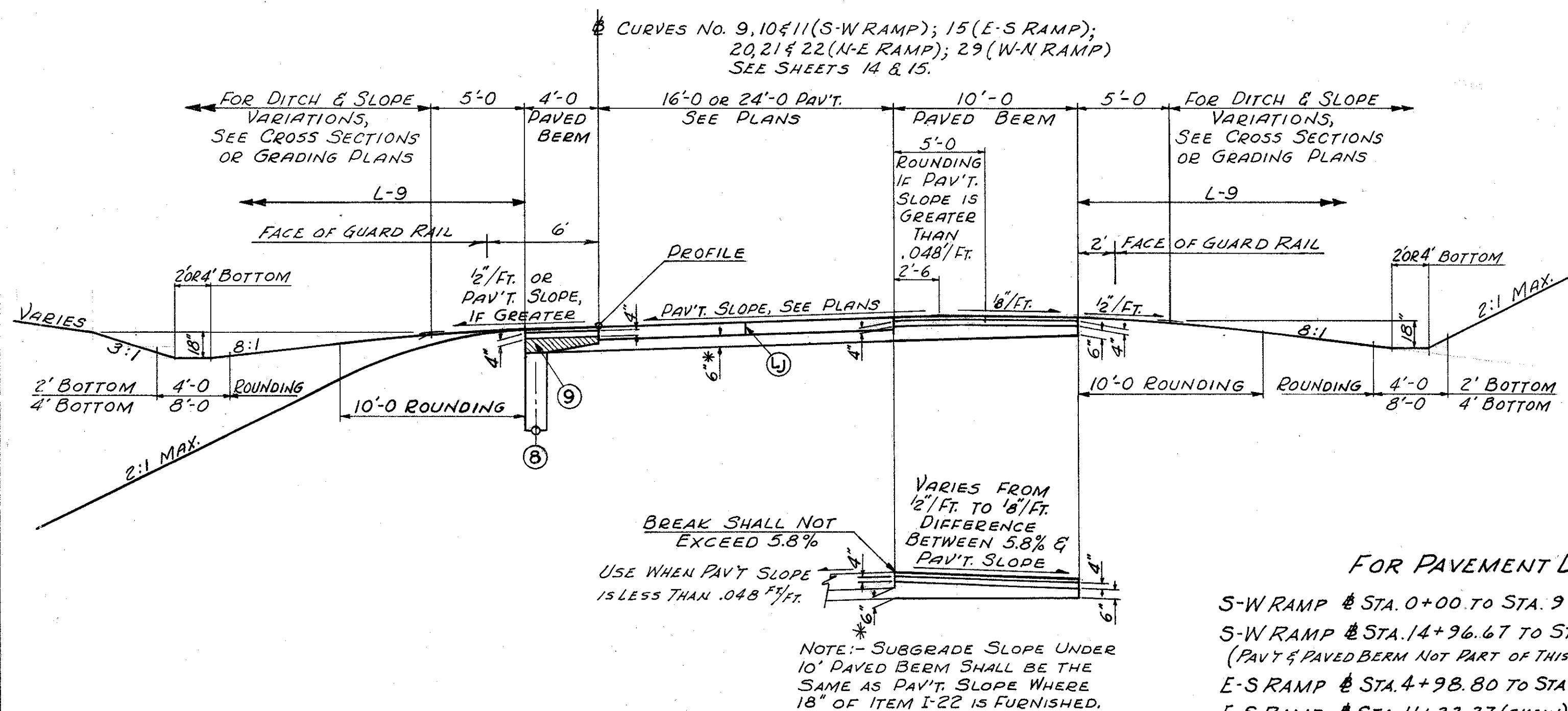
SHEET ACCT. No. 6167
GENT. No. 58019

TYPICAL SECTIONS TYPE T-71

CODE 7221

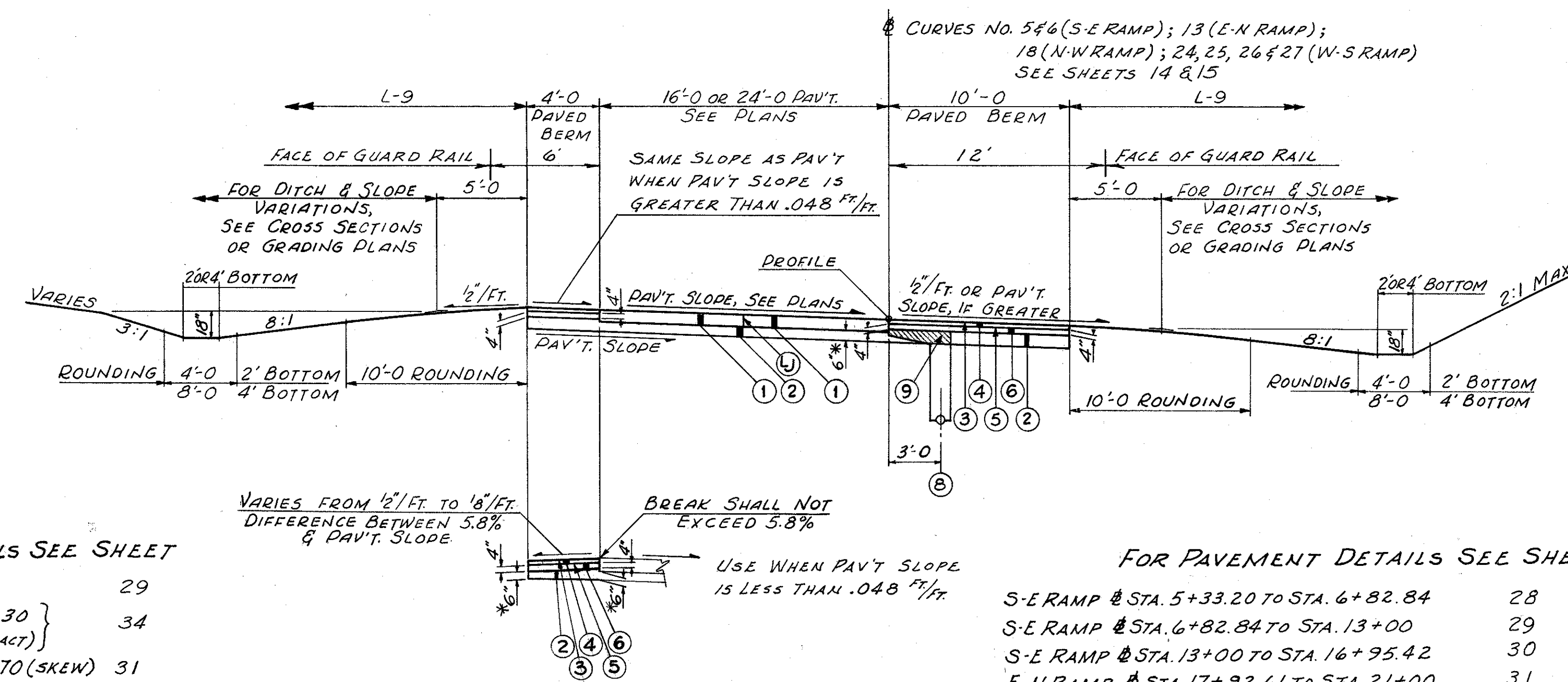
FED. RD. DIVISION	STATE	PROJECT	4 198
2	OHIO		

CUYAHOGA COUNTY
CUY-21-14.12



SUPERELEVATED LEFT

NOTE: - PAVEMENT & PAVED BERM ITEMS NOT SHOWN, ARE IDENTICAL WITH THOSE INDICATED ON SUPERELEVATED RIGHT SECTION.



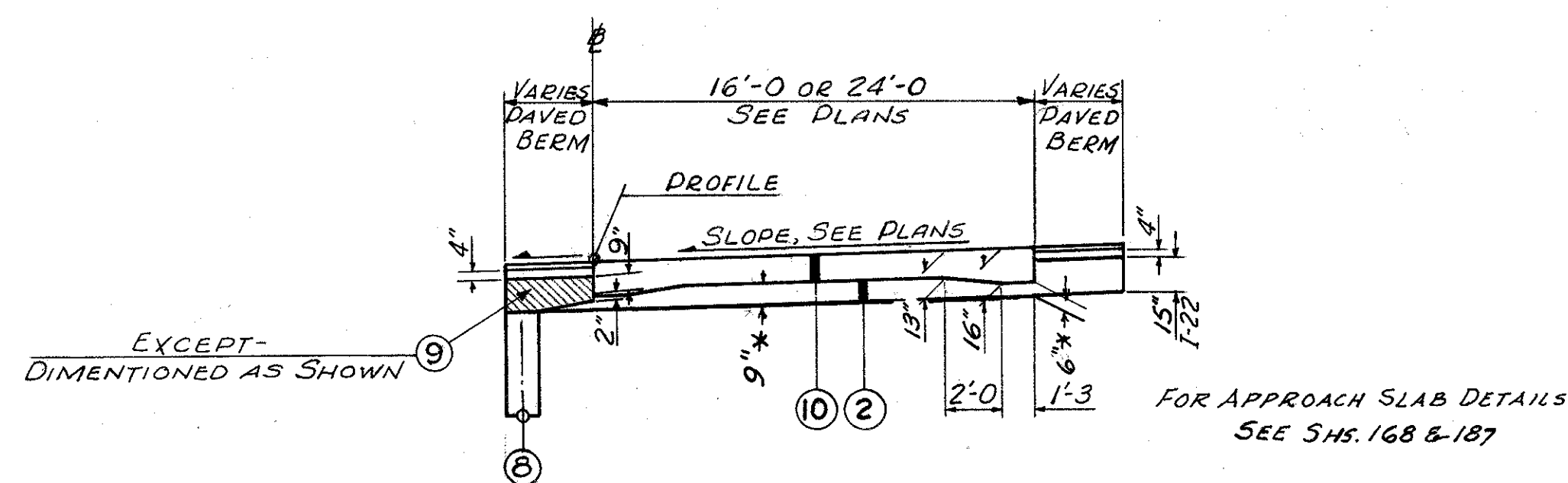
SUPERELEVATED RIGHT

FOR PAVEMENT DETAILS SEE SHEET

S-W RAMP @ STA. 0+00 TO STA. 9+14.18	29
S-W RAMP @ STA. 14+96.67 TO STA. 17+30	34
(PAV'T & PAVED BERM NOT PART OF THIS CONTRACT)	
E-S RAMP @ STA. 4+98.80 TO STA. 7+72.70 (SKEW)	31
E-S RAMP @ STA. 11+33.37 (SKEW) TO STA. 21+44.12	35
N-E RAMP @ STA. 0+38.48 TO STA. 7+75.96	33
N-E RAMP @ STA. 13+58.46 TO STA. 17+54.39	30
W-N RAMP @ STA. 4+00 TO STA. 6+43.97 (SKEW)	36
(PAV'T & PAVED BERM NOT PART OF THIS CONTRACT)	
W-N RAMP @ STA. 10+03.23 TO STA. 16+94.75	32

FOR PAVEMENT DETAILS SEE SHEET

S-E RAMP @ STA. 5+33.20 TO STA. 6+82.84	28
S-E RAMP @ STA. 6+82.84 TO STA. 13+00	29
S-E RAMP @ STA. 13+00 TO STA. 16+95.42	30
E-N RAMP @ STA. 17+92.61 TO STA. 21+00	31
E-N RAMP @ STA. 21+00 TO STA. 26+74.50	32
N-W RAMP @ STA. 4+83.50 TO STA. 8+19.86	33
N-W RAMP @ STA. 8+19.86 TO STA. 12+25	34
(PAV'T & PAVED BERM NOT PART OF THIS CONTRACT)	
W-S RAMP @ STA. 12+35 (SKEW) TO STA. 16+38.21	36
(PAV'T & PAVED BERM NOT PART OF THIS CONTRACT)	
W-S RAMP @ STA. 16+38.21 TO STA. 21+71.02	35
W-S RAMP @ STA. 21+71.02 TO STA. 23+71.02	28



APPROACH SLABS

NOTE: - PAVED BERM ITEMS NOT SHOWN, ARE IDENTICAL TO THOSE INDICATED ON SUPERELEVATED RIGHT SECTION.

S-W RAMP @ STA. 9+14.18 TO STA. 9+39.18	= 25.00 L.F.	29
S-W RAMP @ STA. 14+71.67 TO STA. 14+96.67	= 25.00 L.F.	34
E-S RAMP @ STA. 7+72.70 (SKEW) TO STA. 8+02.70 (SKEW)	= 30.00 L.F.	31
E-S RAMP @ STA. 11+08.37 (SKEW) TO STA. 11+33.37 (SKEW)	= 25.00 L.F.	35
N-E RAMP @ STA. 7+75.96 TO STA. 8+00.96	= 25.00 L.F.	33
N-E RAMP @ STA. 13+33.46 TO STA. 13+58.46	= 25.00 L.F.	30
W-N RAMP @ STA. 6+43.97 (SKEW) TO STA. 6+73.97 (SKEW)	= 30.00 L.F.	36
W-N RAMP @ STA. 9+78.23 (SKEW) TO STA. 10+03.23 (SKEW)	= 25.00 L.F.	32
	210.00 L.F.	

FOR WIDTH, SLOPE & QUANTITY - SEE SHEET

LEGEND

- ① ITEM T-71 9" REINFORCED PORTLAND CEMENT CONCRETE PAVEMENT.
 - ② ITEM I-22 SUBBASE; GRADING A OR B, MODIFIED AS PER GENERAL NOTE.
 - ③ ITEM T-31 BITUMINOUS SURFACE TREATMENT, USING 0.008 CU. YD. NO. 6 AGGREGATE & 0.25 GAL. BITUMINOUS MATERIAL PER SQ. YD. (SEE NOTE IN PROPOSAL).
 - ④ ITEM B-21 6" WATERPROOFED AGGREGATE BASE COURSE (TYPE A T-35 MATERIAL MAY BE USED IN CONSTRUCTION OF THIS COURSE - SEE NOTE IN PROPOSAL).
 - ⑤ ITEM T-30 BITUMINOUS PRIME COAT, SEC. M-5.7, RT 2023, APPLIED AT THE RATE OF 0.4 GAL. PER SQ. YD.
 - ⑥ ITEM B-19 AGGREGATE BASE COURSE.
 - ⑧ ITEM I-1 6" PIPE CLASS I-3 (FOR LOCATION - SEE P/R & DRAINAGE PLAN SHEETS).
 - ⑨ The subbase shall be removed for widths & depths as shown on Details A & B and replaced with the No. 6 aggregate material immediately prior to placing the Item B-19, Aggregate Base Course. The cost shall be included in the price bid per lin. ft. for Item I-1, Class I-3 which includes the full cost of removing the subbase material & the hauling, placing & compacting the No. 6 aggregate material.
 - ⑩ ITEM I-7 REINFORCED CONCRETE APPROACH SLAB.
- Thickness shown is "designed" thickness as described in Sec. B-21.01.

JOINT SYMBOLS

- ④ STANDARD LONGITUDINAL JOINT.

NOTES

*AN ADDITIONAL 12" OF I-22 IS TO BE FURNISHED UNDER PAVEMENT AND BERMS AS FOLLOWS:
 S-E RAMP @ STA. 5+82.84 TO STA. 16+00
 S-W RAMP @ STA. 0+00 TO STA. 14+96.67
 E-S RAMP @ STA. 4+98.80 TO STA. 16+12.56
 E-N RAMP @ STA. 17+92.61 TO STA. 26+74.50
 W-N RAMP @ STA. 9+78.23 TO STA. 16+94.75
 THE ABOVE LOCATIONS ARE ALSO CALLED OUT ON THE PAVEMENT DETAIL SHEETS.
 FOR VARIATIONS TO PAVEMENT, PAVED BERM, AND SLOPES SEE PAVEMENT DETAIL SHEETS.
 FOR PAVEMENT QUANTITIES SEE PAVEMENT DETAIL SHEETS.
 IN AREAS WHERE PAVEMENT AND PAVED BERM ARE NOT PART OF THIS CONTRACT THE TOP OF FINISHED GROUND SHALL CONFORM TO THE SHOULDER SLOPES AND BE THE TOP OF PAVEMENT ELEVATIONS AS INDICATED ON THIS SHEET AND THE PAVEMENT DETAIL SHEETS.

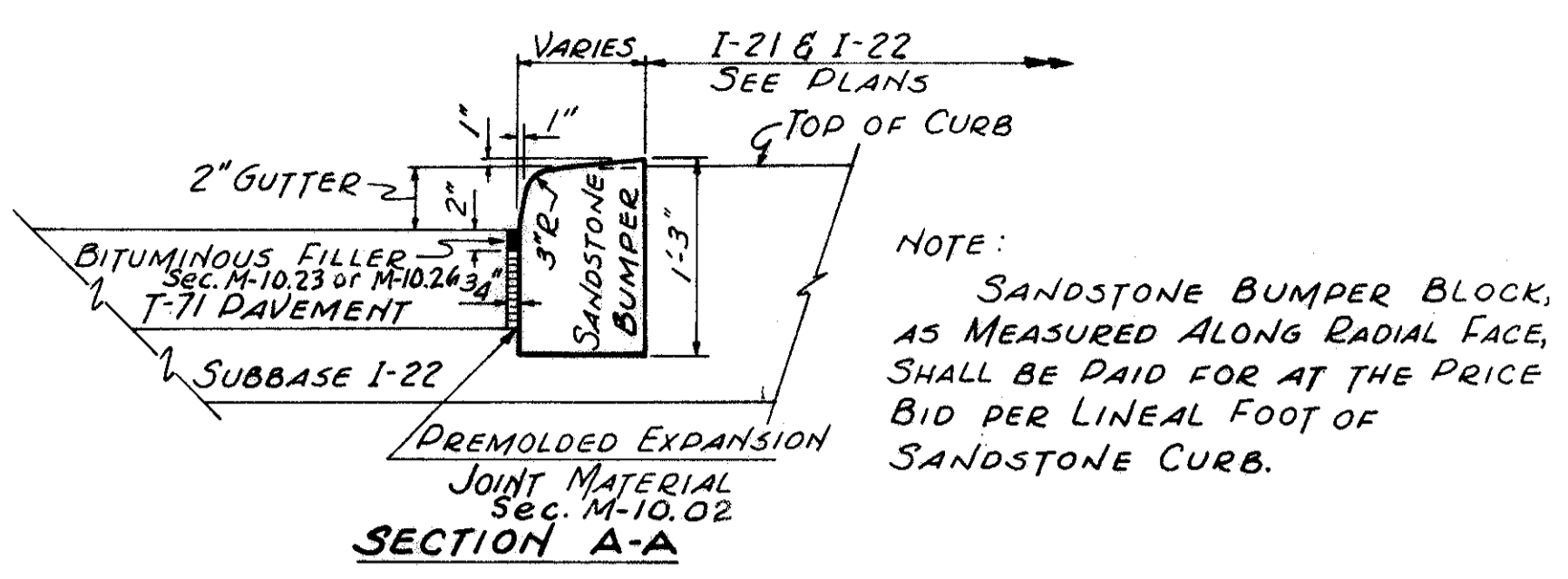
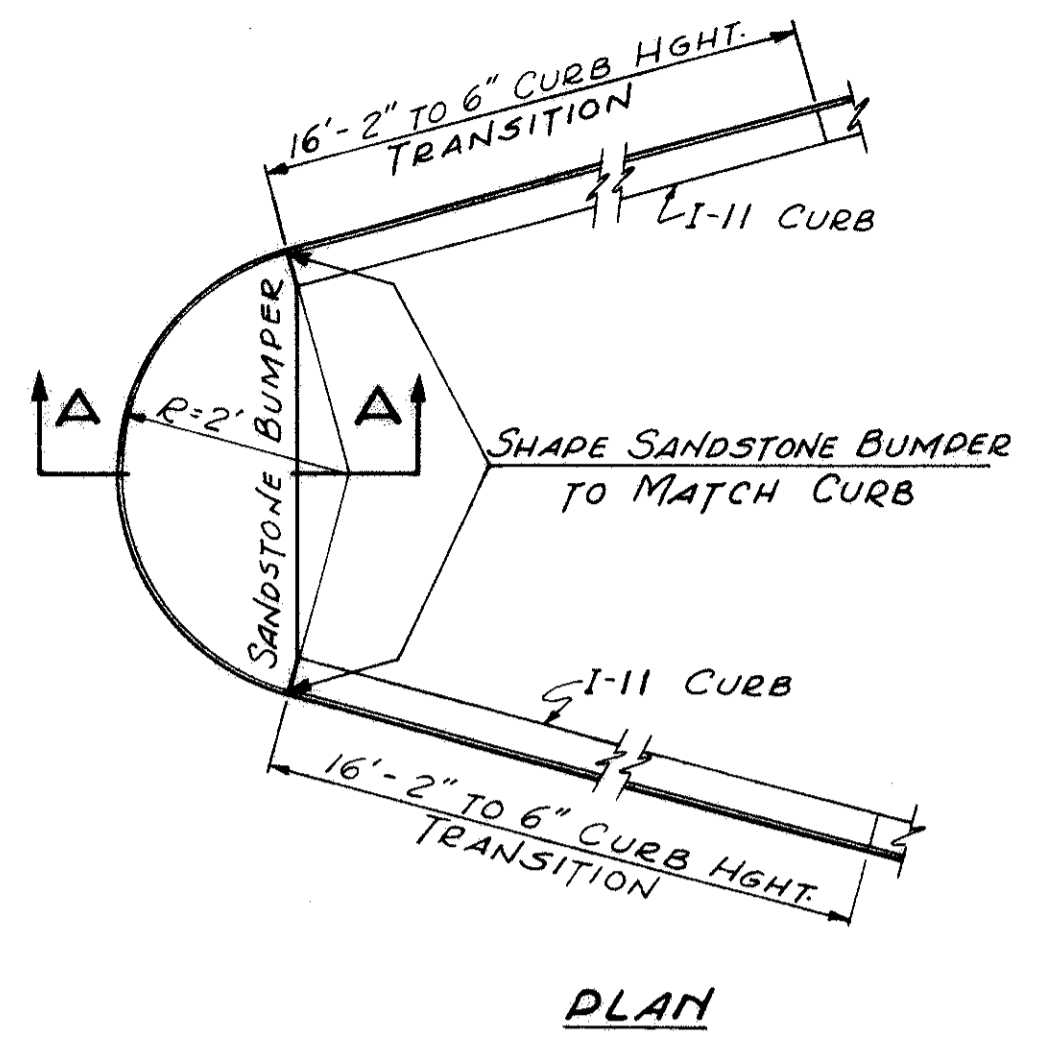
WORK THIS SHEET WITH SHEET 3

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

INTERCHANGE RAMPS

TYPICAL SECTIONS

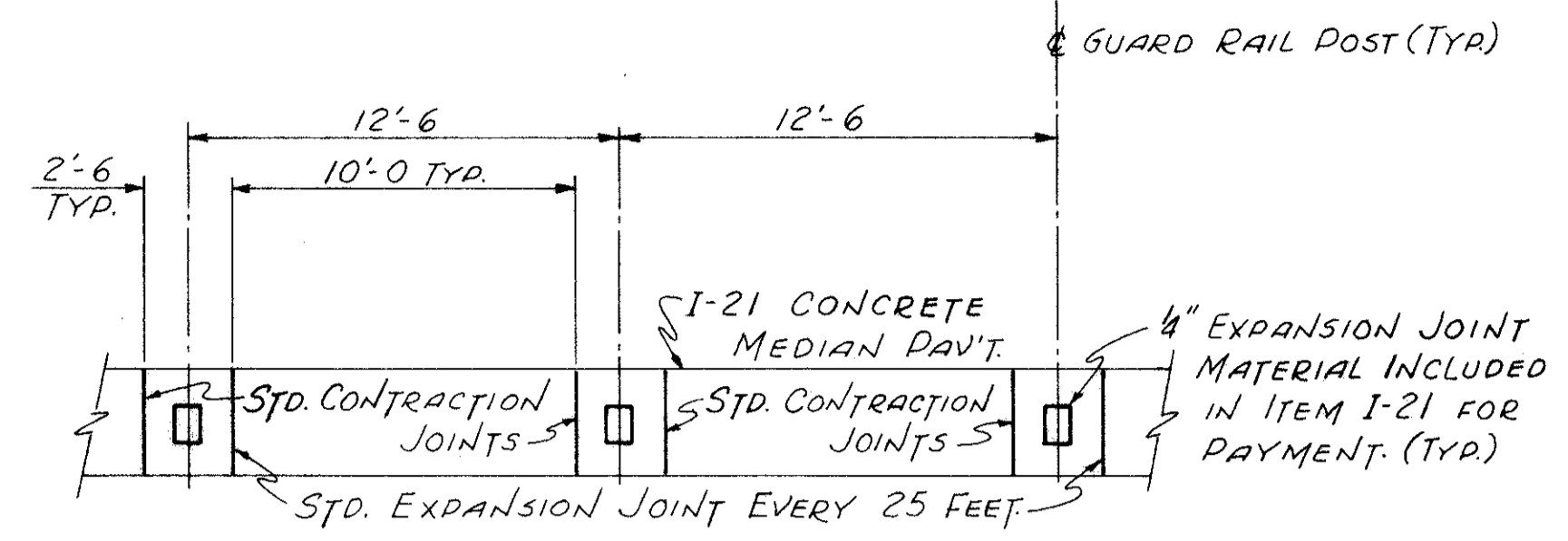
SCALE 3/8" = 1'-0"	DATE					
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
C.D.R.	G.O.C.		RLH			



NOTE:
THE THREE QUARTER (3/4) INCH PREMOLDED JOINT MATERIAL SHALL MEET THE REQUIREMENTS OF SECTION M-10.02 OF THE STANDARD SPECIFICATIONS. IT SHALL BE PLACED IN FRONT OF THE BUMPER BLOCK TO WITHIN TWO (2) INCHES OF THE SURFACE. THE REMAINING SPACE SHALL BE FILLED WITH BITUMINOUS FILLER, MEETING THE REQUIREMENTS OF SECTION M-5.6 F1 OF THE STANDARD SPECIFICATIONS. THE COST OF THE JOINT TO BE INCLUDED IN PRICE BID PER LINEAL FOOT OF CURB.

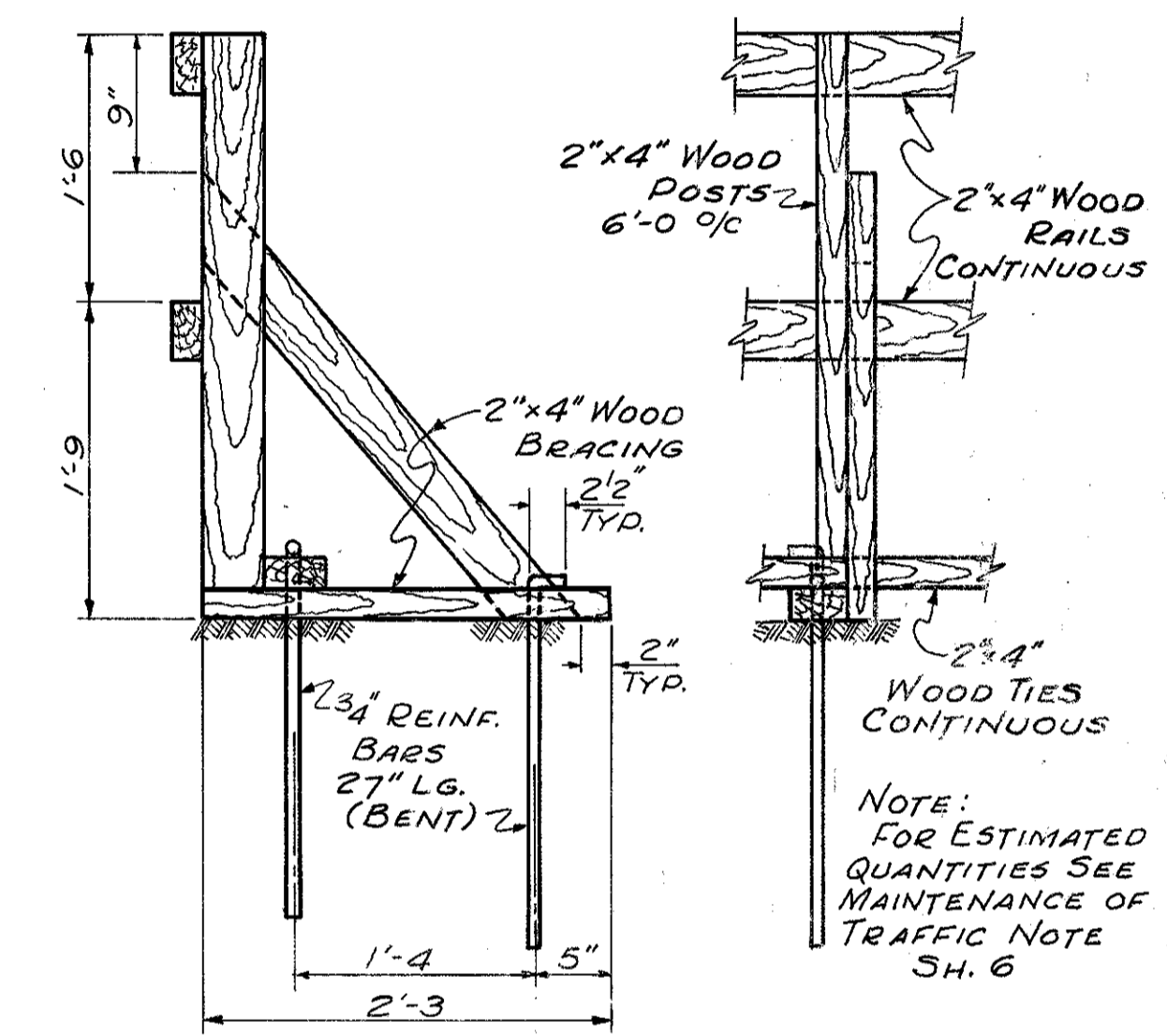
DETAIL K
BUMPER BLOCK AND CURB TERMINATION AT NOSE

NOT TO SCALE
FOR LOCATION SEE SHS. 28, 29, 31 & 33

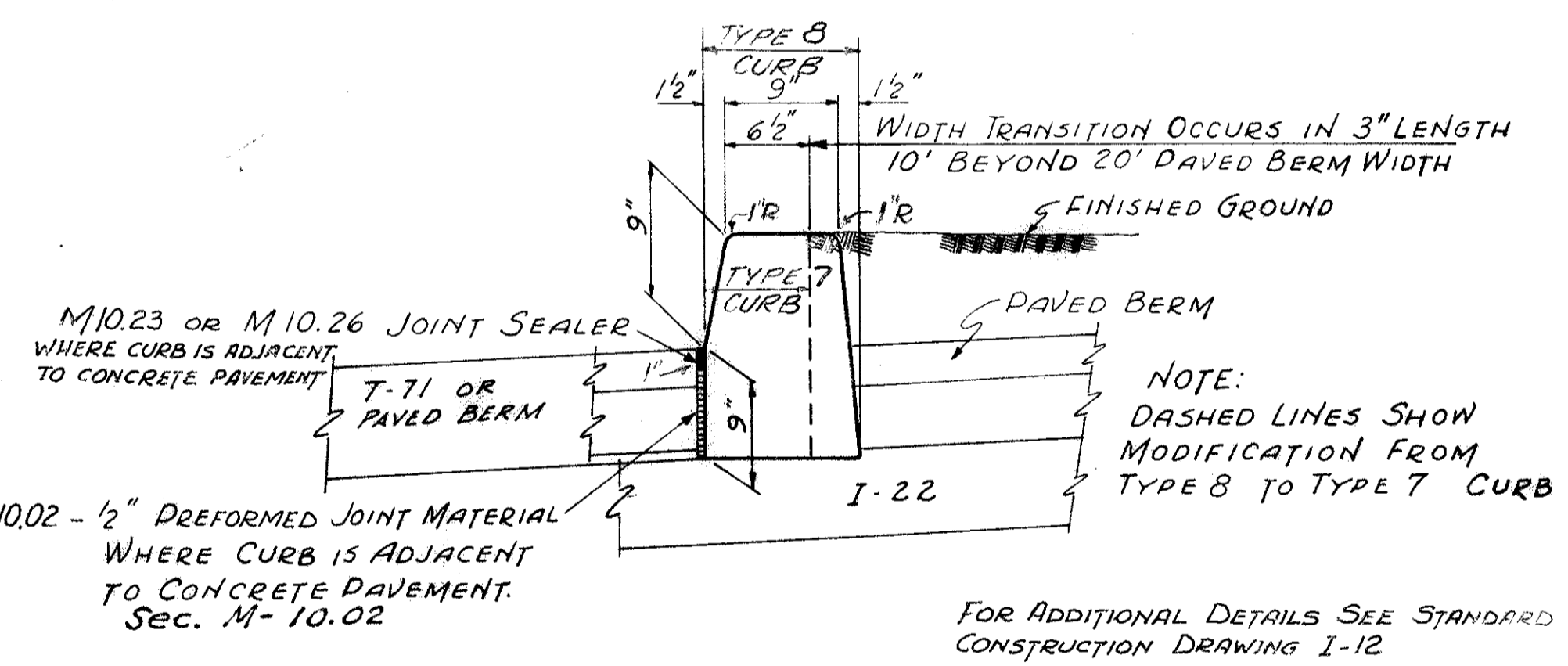


JOINT DETAILS
AT
BARRIER GUARD RAIL
POSTS

NOT TO SCALE.
NOTE: IN LIEU OF SPACING REQUIREMENTS OF STANDARD DRAWING I-21-23, EXPANSION AND CONTRACTION JOINTS SHALL BE PROVIDED IN ITEM I-21 MEDIAN PAVEMENT, AS DETAILED HEREON, WHENEVER GUARD RAIL IS CALLED FOR.

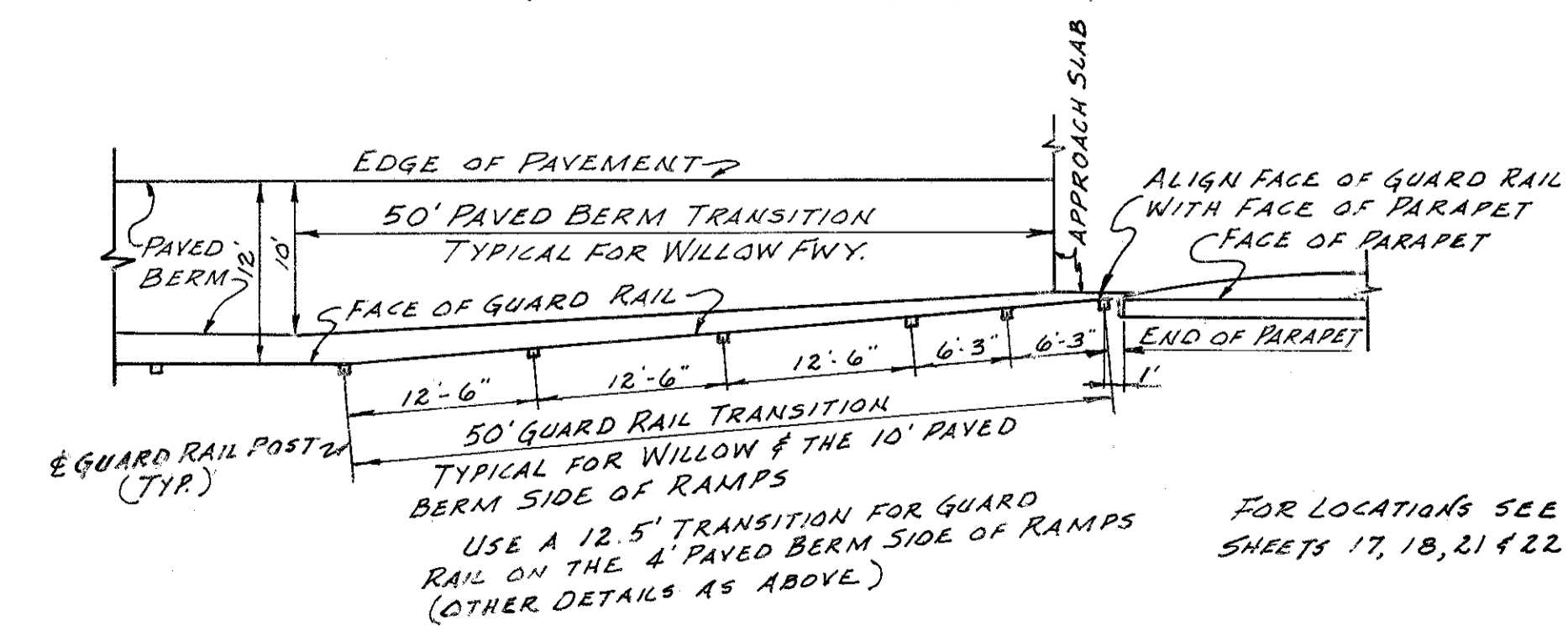


DETAIL-ITEM SPECIAL
WOOD RAILING
SCALE: 1" = 1'-0"

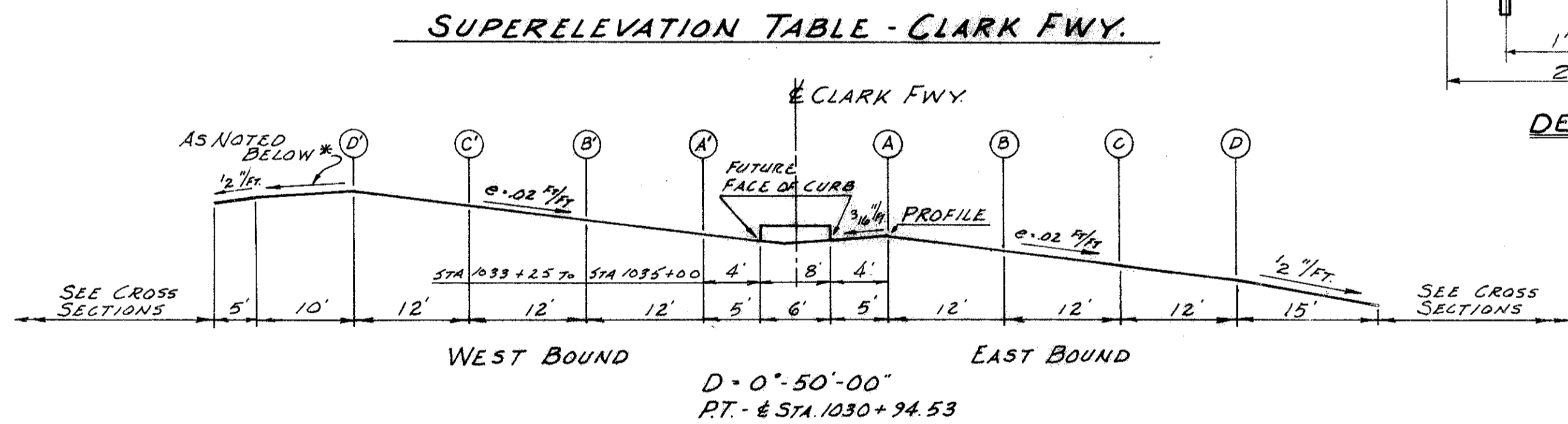


DETAIL E
STD. TYPE 7 & TYPE 8 PORTLAND CEMENT CONCRETE CURB

SCALE: 1" = 1'-0"
FOR LOCATION SEE SHS. 28, 30, 31, 32, 34 & 35



PAVED BERM-GUARD RAIL DETAILS AT STRUCTURES
SCALE: 3/32" = 1'-0"



WEST BOUND					EAST BOUND				
D'	C'	B'	A'	FACE OF CURB & STATION	FACE OF CURB (PROFILE)	B	C	D	
631.12	630.88	630.64	630.40	630.30 1029+75	630.30	630.38	630.14	629.90	629.66
630.50	630.26	630.02	629.78	629.68 1030+00	629.68	629.76	629.52	629.28	629.04
629.90	629.66	629.42	629.18	629.08 1030+25	629.08	629.16	628.92	628.68	628.44
629.34	629.10	628.86	628.62	628.52 1030+50	628.52	628.60	628.36	628.12	627.88
628.78	628.55	628.32	628.09	627.99 1030+75	627.99	628.07	627.84	627.61	627.38
628.21	628.00	627.79	627.58	627.49 1031+00	627.49	627.57	627.36	627.15	626.94
627.68	627.50	627.30	627.10	627.02 1031+25	627.02	627.10	626.92	626.74	626.55
627.18	627.04	626.85	626.66	626.58 1031+50	626.58	626.66	626.52	626.38	626.19
626.74	626.64	626.45	626.26	626.18 1031+75	626.18	626.26	626.16	626.07	625.88
626.31	626.26	626.07	625.88	625.80 1032+00	625.80	625.88	625.83	625.78	625.59
625.92	625.92	625.73	625.54	625.46 1032+25	625.46	625.54	625.53	625.52	625.33
625.56	625.61	625.42	625.23	625.15 1032+50	625.15	625.23	625.25	625.28	625.09
625.23	625.33	625.14	624.95	624.87 1032+75	624.87	624.95	625.00	625.06	624.87
624.94	625.08	624.89	624.70	624.62 1033+00	624.62	624.70	624.78	624.87	624.68
624.68	624.86	624.67	624.48	624.40 1033+25	624.40	624.48	624.59	624.70	624.51
624.48	624.67	624.48	624.29	624.21 1033+50	624.21	624.29	624.43	624.56	624.37
624.32	624.51	624.32	624.13	624.05 1033+75	624.05	624.13	624.29	624.44	624.25
624.20	624.39	624.20	624.01	623.93 1034+00	623.93	624.01	624.19	624.36	624.17
624.10	624.29	624.10	623.91	623.83 1034+25	623.83	623.91	624.10	624.29	624.10
624.04	624.23	624.04	623.85	623.77 1034+50	623.77	623.85	624.04	624.23	624.04

NOTE: ALL ELEVATIONS SHOWN ARE TO TOP OF FINISHED GROUND.

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

MISCELLANEOUS ROADWAY & PAVEMENT DETAILS
SUPERELEVATION TABLE FOR CLARK FWY.

SCALE AS SHOWN DATE
DESIGNED DRAWN TRACED CHECKED REVIEWED DATE REVISED
C.D.R. G.O.C. F.T. C.D.R.

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GENERAL

DESIGN SPEED

THE GEOMETRICS FOR THIS PROJECT HAVE BEEN PLANNED FOR A DESIGN SPEED OF 50 MILES PER HOUR FOR THE WILLOW FREEWAY AND CLARK FREEWAY, AND A DESIGN SPEED OF 40 MILES PER HOUR WITH A MAXIMUM SUPERELEVATION RATE OF 0.06 FT. PER FT. (3/4 INCH PER FT.) FOR INTERCONNECTING ROADWAYS.

ELEVATION & COORDINATE DATA

ALL ELEVATIONS AND COORDINATES ARE BASED ON CLEVELAND REGIONAL SURVEY DATA.

FIELD OFFICE

THE CONTRACTOR SHALL PROVIDE A SUITABLE FIELD OFFICE FOR THE EXCLUSIVE USE OF THE STATE EMPLOYEES, IN ACCORDANCE WITH SEC. 5-0.01(b), HAVING A MINIMUM OF 500 SQUARE FEET OF FLOOR SPACE. THE CONTRACTOR SHALL HAVE A TELEPHONE INSTALLED AND MAINTAINED IN THIS FIELD OFFICE DURING THE CONSTRUCTION OF THIS PROJECT, AND SHALL ALSO INSTALL WIRING AND OUTLETS SUITABLE FOR CONNECTING TO OFFICE EQUIPMENT, AND PROVIDE 110 VOLT ALTERNATING CURRENT DURING THE CONSTRUCTION OF THIS PROJECT.

ESTIMATED QUANTITIES

SPECIFIC LOCATIONS AND USAGE OF ESTIMATED QUANTITIES SET UP ON THIS PLAN TO BE USED "AS DIRECTED BY THE ENGINEER" SHALL BE MADE A MATTER OF RECORD BY INCORPORATION INTO THE FINAL CHANGE ORDER GOVERNING COMPLETION OF THIS PROJECT.

DETOURS

TRAFFIC DETOURS SHALL BE AS DIRECTED BY THE CITY OF CLEVELAND, DIVISION OF TRAFFIC ENGINEERING.

MAINTENANCE OF TRAFFIC

WHERE ANY OF THE WORK CALLED FOR UNDER THIS CONTRACT INVOLVES THE CLOSING OF EXISTING ROADS OR STREETS AND/OR THE REROUTING OF TRAFFIC, THE CONTRACTOR FOR THIS PROJECT SHALL NOTIFY AND MEET WITH THE PROJECT ENGINEER AND THE CITY OF CLEVELAND TRAFFIC ENGINEER ONE (1) WEEK IN ADVANCE OF ANY PROPOSED CLOSING OR REROUTING SO AS TO REDUCE TO A MINIMUM THE LENGTH OF TIME THAT THE ROADS (STREETS) WILL BE CLOSED TO TRAFFIC.

THE CONTRACTOR SHALL MAINTAIN LOCAL TRAFFIC AND SAFE SATISFACTORY ACCESS TO ADJUTING PROPERTIES AT ALL TIMES DURING CONSTRUCTION OF THE IMPROVEMENT. THE EXISTING PAVEMENT AND THE PROPOSED PAVEMENT SHALL BE USED TO MAINTAIN TRAFFIC WHEREVER AND WHENEVER POSSIBLE.

BROADWAY AVENUE (INCLUDING BROADWAY AVE. RUN-AROUND)

DURING "PEAK TRAFFIC" HOURS, (7-9:30 A.M. AND 3-6:00 P.M.) FULL WIDTH OF EXISTING PAVEMENT (44 FEET) SHALL BE OPEN TO TRAFFIC. ONE LANE OF TRAFFIC IN EACH DIRECTION SHALL BE OPEN TO TRAFFIC AT ALL OTHER TIMES.

EAST 37TH STREET

ONE LANE TRAFFIC IN EACH DIRECTION SHALL BE MAINTAINED AT ALL TIMES.

TRUMBULL AVENUE

UNLESS OTHERWISE AUTHORIZED BY THE STATE, ACCESS AND UTILITY SERVICES (SEWER, WATER, GAS, ETC.) ALONG TRUMBULL AVENUE SHALL REMAIN UNDISTURBED FOR A PERIOD, NOT TO EXCEED SIX (6) MONTHS SUBSEQUENT TO THE DATE OF LETTING FOR CONTRACT (PENDING AVAILABILITY OF RIGHT OF WAY AT ATLAS STEEL AND SUPPLY CO. PROPERTY).

ATTENTION IS DIRECTED PARTICULARLY TO THE NEED FOR PROVIDING ADEQUATE FACILITIES TO ACCOMMODATE PEDESTRIAN TRAFFIC IN THE VICINITY OF THE PROJECT. THE CONTRACTOR SHALL PROVIDE AND MAINTAIN SUCH TEMPORARY WALKS AND HANDRAILS ADJACENT TO EXCAVATIONS, ETC. DURING CONSTRUCTION TO THE SATISFACTION OF THE ENGINEER AS MAY BE NECESSARY TO ACCOMMODATE, IN A REASONABLE AND SAFE MANNER, PEDESTRIAN TRAFFIC IN THE VICINITY OF THE PROJECT. THE FOLLOWING ESTIMATED QUANTITIES ARE PROVIDED IN THE GENERAL SUMMARY FOR USE WHERE AND AS DIRECTED BY THE ENGINEER.

ITEM	DESCRIPTION	QUANTITY
**1-13	3" SIDEWALKS, (CRUSHED STONE, SLAG OR GRAVEL)*	300 S.F.
**1-13	4" SIDEWALKS, PORTLAND CEMENT CONCRETE	300 S.F.
**SPECIAL	WOOD RAILING, AS PER PLAN SHEET 5 (MEASURED ALONG THE RAILING AND BETWEEN THE & OF THE END RAILING POSTS)	200 L.F.

*CRUSHED STONE, SLAG OR GRAVEL SHALL MEET THE GRADING REQUIREMENTS OF SEC. M-2.14.

**PAYMENT, THEREFOR, SHALL CONSTITUTE FULL COMPENSATION FOR FURNISHING, INSTALLING, MAINTAINING AND SUBSEQUENTLY REMOVING THESE ITEMS.

TRAFFIC COMPACTED SURFACE COURSE AND DUST CONTROL

ITEM T-10 AND CALCIUM CHLORIDE ITEM I-4, SHALL BE APPLIED ON TEMPORARY ROADWAYS WHERE DIRECTED AND IN THE AMOUNTS REQUESTED BY THE ENGINEER (SEE GENERAL SUMMARY OF QUANTITIES). PAYMENT FOR CONSTRUCTION, MAINTENANCE, TEMPORARY DRAINAGE STRUCTURES, AND SUBSEQUENT REMOVAL, WHERE REQUIRED, OF TEMPORARY ROADWAYS SHALL BE INCLUDED IN THE LUMP SUM BID FOR ITEM I-3, MAINTAINING TRAFFIC.

ESTIMATED QUANTITIES OF 400 C.Y. OF ITEM T-10 AGGREGATE AND 20 TONS OF ITEM I-4, CALCIUM CHLORIDE ARE CARRIED IN THE GENERAL SUMMARY FOR USE ON TEMPORARY ROADS.

MAINTENANCE OF SEWER FLOWS

THE CONTRACTOR SHALL CONDUCT HIS OPERATIONS SO AS TO MAINTAIN AT ALL TIMES SEWER FLOWS THROUGH EXISTING FACILITIES TO REMAIN IN PLACE AND THROUGH EXISTING FACILITIES TO BE REPLACED UNTIL NEW FACILITIES ARE COMPLETED AND PLACED INTO USE.

PAYMENT FOR ANY ADDITIONAL COSTS INVOLVED IN MAINTAINING THESE FLOWS BY PUMPING OR BY ANY OTHER MEANS APPROVED BY THE ENGINEER SHALL BE INCLUDED IN THE UNIT PRICES BID FOR THE RESPECTIVE PIPE ITEMS.

DUST CONTROL

Item I-4, Water for Dust Control shall be applied at the direction of the Engineer in accordance with Section G-7.14 and shall be paid for at the unit price bid for item I-4 Water for Dust Control.
Estimated Quantity - I-4 = 100 M. Gal.

CONTINUITY OF UTILITY SERVICES (TELEPHONE, WATER, ELECTRICAL, GAS, ETC.)

IN ADDITION TO THE REQUIREMENTS FOR MAINTAINING TRAFFIC, THE CONTRACTOR SHALL PLAN AND COORDINATE HIS OPERATIONS IN SUCH MANNER THAT CONTINUITY OF UTILITY SERVICES (WATER, ELECTRICAL, GAS, TELEPHONE, ETC.) SHALL BE MAINTAINED TO THE SATISFACTION OF THE ENGINEER AND RESPECTIVE UTILITIES INVOLVED. PAYMENT FOR UTILITY SERVICE MAINTENANCE AS ABOVE OUTLINED SHALL BE INCLUDED IN THE LUMP SUM BID FOR ITEM I-3, MAINTAINING TRAFFIC.

CONSTRUCTION PROCEDURE

PRIORITY SHALL BE GIVEN TO THE CONSTRUCTION OF THAT PORTION OF THE PROJECT THAT WILL EXPEDITE THE OPENING OF THE WILLOW FREEWAY TO TRAFFIC AT THE EARLIEST POSSIBLE DATE.

ACCORDINGLY, THE FOLLOWING PROCEDURE IS SUGGESTED FOR THE CONSTRUCTION OF THIS IMPROVEMENT. IF THE CONTRACTOR ELECTS TO FOLLOW A DIFFERENT PROCEDURE, HE SHALL SUBMIT A COMPLETE OUTLINE OF HIS PROPOSED METHOD OF PERFORMANCES AND SCHEDULE OF OPERATIONS IMMEDIATELY UPON AWARD OF CONTRACT. IF HIS PROPOSED METHOD DOES NOT MEET WITH THE APPROVAL OF THE DIRECTOR OF HIGHWAYS, THE PROCEDURE AS CALLED FOR HEREIN SHALL BE FOLLOWED.

- 1) INSTALL AND PUT IN OPERATION THE RELOCATED 30" WATER MAIN BETWEEN TRUMBULL AVENUE AT EAST 37TH STREET, AND BROADWAY AT ROSEVILLE COURT (SEE DRAWING 95).
- 2) ABANDON EXISTING 30" WATER MAIN (IN TRUMBULL, SOLON, WARREN, AND MARTIN) BETWEEN EAST 37TH STREET AT TRUMBULL, AND BROADWAY AT ROSEVILLE COURT.
- 3) EXCAVATE INTERCHANGE AREA TO ROUGH GRADE AND INSTALL NECESSARY STORM DRAINAGE TO DRAIN THE INTERCHANGE AREA (SEE COOPERATION BETWEEN CONTRACTORS NOTE AFFECTING DRAINAGE, AND MAINTENANCE OF TRAFFIC NOTE AFFECTING TRUMBULL AVENUE, DRAWING 6).
- 4) PROVIDE STRUCTURAL EXCAVATION, DRIVE PILING AND POUR CONCRETE FOR ALL STRUCTURAL FOUNDATIONS LYING BENEATH AND WITHIN 70 FEET OF THE CENTERLINE OF WILLOW OVER CLARK BRIDGE (EXCEPTION: FORWARD ABUTMENT OF E-5 [2ND LEVEL] RAMP).
- 5) CONSTRUCT THE ENTIRE SUBSTRUCTURE FOR WILLOW OVER CLARK BRIDGE [4TH LEVEL] AND ALSO THE FOUR (4) CONCRETE COLUMNS SUPPORTING THE STEEL BOX GIRDER PIER CAPS FOR THE [3RD LEVEL] N-E AND S-W RAMPS.
- 6) ERECT STEEL BOX GIRDER PIER CAPS FOR 3RD LEVEL RAMPS.
- 7) COMPLETE THE WILLOW OVER CLARK BRIDGE AND CONSTRUCT THE WILLOW FREEWAY ROADWAY AND PAVEMENT COMPLETE WITH LIGHTING, DRAINAGE, GUARD RAIL, ETC.
- 8) OPEN WILLOW FREEWAY TO TRAFFIC.
- 9) CONSTRUCT THE REMAINING PORTION OF THE PROJECT.

FEDERAL AID CONSTRUCTION IDENTIFICATION SIGNS

THE CONTRACTOR SHALL FURNISH, ERECT, MAINTAIN AND SUBSEQUENTLY REMOVE FEDERAL AID CONSTRUCTION IDENTIFICATION SIGNS AT EACH OF THE FOLLOWING LOCATIONS:

- 1) SOUTHEAST CORNER OF E. 37TH STREET AND TRUMBULL AVENUE, WITHIN THE EXISTING RIGHT OF WAY, FACING AND IN VIEW OF SOUTHEASTERLY BOUND TRAFFIC ON TRUMBULL AVENUE AND SOUTHERLY BOUND TRAFFIC ON E. 37TH STREET.
- 2) NORTHWEST CORNER OF GALLUP AVENUE AND BROADWAY AVENUE, WITHIN THE ACQUIRED RIGHT OF WAY, FACING AND IN VIEW OF NORTHWESTERLY BOUND TRAFFIC ON BROADWAY AVENUE.
- 3) NORTHEAST CORNER OF BROADWAY AVENUE AND E. 37TH STREET, WITHIN THE ACQUIRED RIGHT OF WAY, FACING AND IN VIEW OF SOUTHEASTERLY BOUND TRAFFIC ON BROADWAY AVENUE AND SOUTHERLY BOUND TRAFFIC ON E. 37TH STREET.

THE LOCATION OF THESE SIGNS MAY BE ALTERED BY THE PROJECT ENGINEER.

SIGN DETAILS SHALL BE AS SPECIFIED ON STANDARD DRAWING FAC I-1, "CODE N-43(3) 144" WITH THE EXCEPTION THAT THE WORD "COUNTY" SHALL BE REPLACED BY THE WORD "CITY". THE SIGNS SHALL BE ERECTED IN ACCORDANCE WITH STANDARD DRAWING FAC I-2. ADDITIONAL REQUIREMENTS SHALL BE IN ACCORDANCE WITH NOTES IN THE PROPOSAL.

OVERHEAD SIGNS

The exact stationing of Bridge Type Overhead Sign Assemblies in guard rail sections may be adjusted at the time of construction as directed by the Engineer, to avoid interference with guard rail posts.

SEQUENCE OF CONSTRUCTION OPERATIONS IN SHOULDER CONSTRUCTION:

Underdrains shall be installed and backfilled to subgrade elevation prior to construction of the subbase, except that installation of the underdrains in the median may be deferred until after the I-71 is placed but shall otherwise be subject to the sequence of construction operations outlined herein.

The subbase shall then be constructed in the concrete pavement area and extended out to cover the porous backfill for the underdrain on the outside edge and to at least one (1) foot beyond edge of pavement at median edge.

The pavement shall then be constructed. Prior to placing the shoulder pavement the subbase material shall be removed for widths and depths as shown on details A&B on sheet No. 3 of the construction plans and replaced with No. 6 aggregate. Any contaminated backfill over the I-3 drain shall also be removed and replaced with No. 6 aggregate at this time at no additional cost to the State.

The B-19 base course shall then be placed and construction of the waterproofed aggregate course shall follow immediately.

Payment for all of the above shall be included in the pertinent items affected.

GENERAL NOTES

SCALE		DATE				
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
	L. H.		T. L. L.			

CONT. NO. 58019 SHEET ACCT. NO. 6171

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CUYAHOGA COUNTY
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UTILITIES

AMERICAN TELEPHONE & TELEGRAPH CO.
1538 UNION COMMERCE BUILDING
CLEVELAND 14, OHIO
C. M. BORSON, DIV. PLANT SUPT.
MAIN 2-2807

CLEVELAND TRANSIT SYSTEM
1404 EAST 9TH STREET
CLEVELAND 14, OHIO
RALPH L. WOOD,
SUPT. OF ENGINEERING
MAIN 1-9500

CITY OF CLEVELAND TOWER 1-4600

DEPARTMENT OF PUBLIC SAFETY
FIRE SIGNAL SYSTEM
310 CARNEGIE AVENUE
CLEVELAND 15, OHIO
(FIRE) F. HUDSON

CLEVELAND ELECTRIC ILLUMINATING CO.
ILLUMINATING BUILDING
PUBLIC SQUARE
CLEVELAND 15, OHIO
L. A. FICKEN
CHERRY 1-4200

DEPARTMENT OF PUBLIC UTILITIES
DIV. OF UTILITIES ENGINEERING
600 LINCOLN BUILDING
CLEVELAND 14, OHIO
(WATER) W. J. SWEENEY,
ENGINEER OF DESIGN
(LIGHT) A. NICHOLS, CHIEF
BUREAU OF STREET LIGHTING

EAST OHIO GAS COMPANY
1717 EAST 9TH STREET
CLEVELAND 14, OHIO
F. J. MERRIMAN, REGIONAL ENGINEER
TOWER 1-2960

DEPARTMENT OF PUBLIC SERVICE
CITY HALL
CLEVELAND 14, OHIO
(SEWERS) PERRY NUHN,
CHIEF DRAFTSMAN

OHIO BELL TELEPHONE COMPANY
9801 EUCLID AVENUE, ROOM 202
CLEVELAND 6, OHIO
J. A. BOUGHTON,
DISTRICT PLANT SUPT.
421-9905

DEPARTMENT OF PUBLIC SAFETY
DIV. OF TRAFFIC ENGINEERING & PARKING
1404 EAST 9TH STREET
CLEVELAND 14, OHIO
R. H. WITT-TRAFFIC ENGINEERING

WESTERN UNION
1205 CARNEGIE AVENUE
CLEVELAND 15, OHIO
ED KOTIS
CHERRY 1-1780

CLEVELAND POLICE DEPARTMENT
TRAFFIC DIVISION
2001 PAYNE AVENUE
CLEVELAND 14, OHIO
SAM C. SKEROTES,
COMMISSIONER OF TRAFFIC

REPUBLIC STEEL CORPORATION
3100 EAST 45TH STREET
CLEVELAND 27, OHIO
R. W. KROEGER,
CHIEF ENGINEER
771-1400

CITY OF SHAKER HEIGHTS
DEPARTMENT OF TRANSPORTATION
3400 LEE ROAD
SHAKER HEIGHTS 20, OHIO
WILLIAM EDWARDS,
CHIEF ENGINEER
VU. 3-4874

ERIE-LACKAWANNA RAILROAD COMPANY
MIDLAND BUILDING
CLEVELAND 15, OHIO
J. S. PARSONS,
CHIEF ENGINEER
CHERRY 1-8400

UTILITY ADJUSTMENTS

THE CONTRACTOR SHALL NOTIFY, AT LEAST ^{TWO WORKING DAYS} BEFORE BREAKING GROUND, ALL PUBLIC SERVICE CORPORATIONS HAVING WIRE, POLES, PIPE, CONDUITS, MANHOLES OR OTHER STRUCTURES THAT MAY BE AFFECTED BY THIS OPERATION INCLUDING ALL STRUCTURES WHICH ARE AFFECTED AND NOT SHOWN ON THESE PLANS. ANY AND ALL WORK REQUIRED FOR PUBLIC OR PRIVATE UTILITIES WILL BE DONE BY AND AT THE EXPENSE OF THEIR RESPECTIVE OWNERS, UNLESS OTHERWISE NOTED ON THESE PLANS.

UNDERGROUND UTILITIES

THE LOCATIONS OF UNDERGROUND UTILITIES SHOWN ON THE PLANS HAVE BEEN OBTAINED BY DILIGENT FIELD CHECKS AND SEARCHES OF AVAILABLE RECORDS. IT IS BELIEVED THAT THEY ARE ESSENTIALLY CORRECT, BUT THE STATE OF OHIO MAKES NO GUARANTEES AS TO THEIR ACCURACY OR COMPLETENESS.

ROADWAY

EXISTING GRADE

EXISTING GRADE SHOWN THROUGH BUILDINGS IN THESE PLANS IS THAT OF THE GROUND LINE AT THE FOUNDATION UNLESS OTHERWISE SHOWN.

ROUNDING OF CORNERS ON CROSS SECTIONS

THE ROUNDED CORNERS SHOWN ON STANDARD DRAWINGS RI-1 AS MODIFIED BY THE TYPICAL SECTION, APPLY TO ALL CROSS SECTIONS EVEN THOUGH OTHERWISE SHOWN IN THESE PLANS.

REMOVAL OF REFUSE AND DEBRIS

ANY EXISTING REFUSE, DEBRIS OR ANY OTHER UNSUITABLE MATERIAL SHALL BE REMOVED AND DISPOSED OF BY THE CONTRACTOR IN ACCORDANCE WITH ITEM E-1. THE QUANTITY OF REFUSE OR DEBRIS, OR OTHER UNSUITABLE MATERIAL REMOVED AND DISPOSED OF WILL BE DETERMINED BY FINAL CROSS SECTIONS, AND THE YARDAGE SO DETERMINED WILL BE PAID FOR AT THE CONTRACT UNIT PRICE FOR ROADWAY EXCAVATION, ITEM E-1.

SALVAGED CURB

QUANTITIES FOR ITEMS E-8, REMOVAL FOR RE-USE OF EXISTING CURB, AND ITEM I-11, SANDSTONE CURB RESET, ARE SHOWN ON SHEET NO. 10. SALVAGED CURB IS TO BE RESET ONLY WITHIN THE CITY STREET AREAS AFFECTED BY THIS PROJECT AND IN NO CASE SHALL IT BE INTERSPERSED WITH NEW CURB.

AREAS BOUNDED BY RAMPS ETC.

ALL SOIL AREAS BOUNDED BY RAMPS, ROADS OR STREETS, AND AREAS UNDER BRIDGES SHALL BE CLEARED AND SHAPED IN ACCORDANCE WITH ITEM E-1; THE COST THEREFOR SHALL BE INCLUDED FOR PAYMENT IN THE UNIT PRICE BID FOR ITEM E-1, ROADWAY EXCAVATION. SEE SH. 37-39.

REMOVAL OF EXISTING NON-RIGID PAVEMENT

REMOVAL AND DISPOSAL OF EXISTING NON-RIGID PAVEMENT, UNLESS OTHERWISE INDICATED ON THESE PLANS, SHALL BE MEASURED AND PAID FOR AS ITEM E-1, ROADWAY EXCAVATION.

SCARIFICATION OF EXISTING FLEXIBLE PAVEMENT

WITHIN THE LIMITS OF CONSTRUCTION WHERE THE EXISTING FLEXIBLE PAVEMENT WILL HAVE LESS THAN SIX (6) INCHES OF FILL PLACED UPON IT, THE PAVEMENT SHALL BE THOROUGHLY SCARIFIED FOR ITS FULL DEPTH, MIXED WITH SUFFICIENT SOIL AND PROPERLY RECOMPACTED TO INSURE THE ELIMINATION OF ANY PLANES OF SEPARATION BETWEEN IT AND THE EMBANKMENT PLACED THEREON. PAYMENT FOR SCARIFICATION AS DESCRIBED ABOVE SHALL BE INCLUDED IN THE UNIT PRICE BID FOR ITEM E-1, ROADWAY EXCAVATION.

REMOVAL OF EXISTING RIGID PAVEMENT

EXISTING RIGID TYPE PAVEMENTS SHALL BE REMOVED UNDER ITEM E-8 WHEN THEY ARE LOCATED LESS THAN 3 FEET BELOW THE PROPOSED PAVEMENT SUBGRADE IN PROPOSED PAVEMENT AREAS OR LESS THAN 3 FEET BELOW THE PROPOSED FINISHED SURFACE IN AREAS OUTSIDE THE PROPOSED PAVEMENT.

WHEN EXISTING RIGID TYPE PAVEMENTS LIE BELOW THE ABOVE LIMITS, THEY SHALL NOT BE REMOVED.

GUARD RAIL FLARES

WHERE PROPOSED GUARD RAIL FLARES ARE CONSTRUCTED OF RAIL ELEMENTS WHICH HAVE NOT BEEN FABRICATED EXACTLY TO FIT THE CURVATURE SHOWN ON THE PLANS, THE TWO END POSTS OF EACH FLARED SECTION SHALL BE ENCASED IN A MINIMUM 4-INCH THICKNESS OF CLASS "E" CONCRETE FOR THE FULL DEPTH OF THE POST BELOW THE GROUND LINE. PAYMENT FOR ENCASEMENT, IF REQUIRED, SHALL BE INCLUDED IN THE UNIT PRICE BID FOR THE GUARD RAIL.

ITEM I-15, TEMPORARY GUARD RAIL

THIS ITEM IS TO BE INSTALLED AND MAINTAINED AS DIRECTED BY THE ENGINEER AND UPON COMPLETION OF THE PROJECT, IS TO REMAIN IN PLACE FOR LATER REMOVAL BY OTHERS.

FLARING GUARD RAIL AT BRIDGES

GUARD RAIL ON BRIDGE APPROACHES SHALL BE INSTALLED IN ACCORDANCE WITH DETAIL SHOWN ON SHEET 5.

MEDIAN GUARD RAIL IN APPROACH SLABS

STEEL POSTS SHALL BE USED IN MEDIAN GUARD RAIL ON APPROACH SLABS.

ITEM I-22 SUBBASE, GRADING "A" OR "B", AS PER PLAN

THE MATERIAL FURNISHED FOR THIS ITEM SHALL MEET THE REQUIREMENTS OF GRADING "A" OR "B" OF SEC. I-22.02 EXCEPT THAT, FOR EITHER GRADING, NO MORE THAN 10 PERCENT OF THE MATERIAL SHALL PASS A NO. 200 SIEVE AFTER ALL OPERATIONS OF PLACING AND COMPACTING HAVE BEEN COMPLETED. SEEDING AND PROTECTING

QUANTITIES FOR SEEDING ITEM L-9 ARE CALCULATED FOR SOIL AREAS BETWEEN RIGHT OF WAY LIMITS.

SEED SHALL BE SOWN AT THE RATE OF 3 POUNDS PER 1,000 SQUARE FEET. SEEDING FORMULAS FOR ALL SEEDED AREAS SHALL BE IN ACCORDANCE WITH SEC. L-9.11.

AREAS BOUNDED BY RAMPS, ROADS OR STREETS

THESE AREAS SHALL BE SEEDED IN ACCORDANCE WITH, AND PAYMENT MADE THEREFOR UNDER ITEM L-9, EXCEPT THAT AREAS UNDER BRIDGES SHALL NOT BE SEEDED.

L-9 COMMERCIAL FERTILIZER

ALL AREAS TO BE SEEDED UNDER ITEM L-9 OR SODDED UNDER ITEM L-10 SHALL HAVE COMMERCIAL FERTILIZER 12-12-12, APPLIED AT THE RATE OF TWENTY (20) POUNDS PER 1,000 SQUARE FEET.

AGRICULTURAL LIMING MATERIAL

THE LOCATION AND NEED FOR AGRICULTURAL LIMING MATERIAL WILL BE DETERMINED BY LABORATORY TESTS, AFTER ROUGH GRADING OPERATIONS HAVE BEEN PERFORMED. QUANTITIES OF AGRICULTURAL LIMING MATERIAL AS SHOWN ON THE PLANS ARE SUFFICIENT FOR THE ENTIRE PROJECT, BUT WILL BE NONPERFORMED FOR THE AREAS WHERE TESTS SHOW THAT THE LIMING MATERIAL IS NOT NEEDED.

REMOVAL OF TREES AND STUMPS

ALL TREES AND STUMPS LYING WITHIN THE CONSTRUCTION LIMITS OF THIS PROJECT SHALL BE REMOVED AT THE CONTRACT UNIT PRICE BID PER TREE AND STUMP FOR ITEM E-9, REMOVAL OF TREES AND STUMPS.

THE FOLLOWING IS AN ESTIMATE OF THE NUMBER OF TREES AND STUMPS TO BE REMOVED.

SIZES	NO. TREES
12" & OVER	48

ITEM 5.5. CE-101.04 COMPACTION USING HEAVY PNEUMATIC-TIRED ROLLER

AN ESTIMATED QUANTITY FOR THIS ITEM HAS BEEN PROVIDED IN THE GENERAL SUMMARY FOR USE, AS DIRECTED BY THE ENGINEER, IN PROOF ROLLING OF ALL SUBGRADE ON THE MAINLINE AND RAMPS, EXCEPT FOR AREAS WHERE ROCK OR SHALE IS ENCOUNTERED. THE PNEUMATIC-TIRED ROLLER SHALL BE OPERATED AT 50-TON GROSS LOAD FOR THE FINAL PROOF ROLLING.

CONSTRUCTION LAYOUT STAKES

SEE NOTE IN PROPOSAL DESCRIBING THE WORK INCLUDED IN THIS LUMP SUM PAY ITEM.

CONTRACTION AND EXPANSION JOINTS

ALTHOUGH SPECIFIC LOCATIONS OF CERTAIN EXPANSION AND CONTRACTION JOINTS HAVE BEEN DETAILED ON THIS PLAN, NO WAIVER OF THE SPECIFICATIONS IS INTENDED. PROVISION OF EXPANSION JOINTS AT ALL MAJOR STRUCTURES AND THE MAXIMUM SPACING BETWEEN CONTRACTION JOINTS SHALL IN ALL CASES BE IN ACCORDANCE WITH STANDARD CONSTRUCTION DRAWING T.J.

TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO					
GENERAL NOTES					
SCALE			DATE		
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
	L. H.		T.L.L.		

SHEET NO. 6172
58019

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CUYAHOGA COUNTY
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DRAINAGE

EROSION CONTROL AT BRIDGES

WHERE CALLED FOR ON PLANS OR AS DIRECTED BY THE ENGINEER, ITEM L-10 SODDING FOR SPECIAL BERM AND SLOPE PROTECTION SHALL BE INSTALLED AS FOLLOWS:

PRIOR TO PLACEMENT OF SOD IN THE BERM AND SLOPE, GALVANIZED POULTRY FENCE SHALL BE PLACED ON THE FINISHED GRADE IN STRANDS WHICH SHALL BE AT RIGHT ANGLES TO THE DIRECTION OF FLOW. EACH STRAND SHALL BE STAKED SECURELY ON TOP AND BOTTOM WITH STAKES SPACED AT FOUR FOOT INTERVALS AND ALTERNATED IN ROWS FOUR FEET APART.

STAKES SHALL BE 1" x 1" x 8" WOOD STAKES AND SHALL BE PERPENDICULAR TO THE GROUND AND FLUSH WITH THE FINISHED GRADE.

THE FENCE SHALL BE STRAIGHT LINE POULTRY FENCE OR EQUIVALENT WITH STRAND WIDTH OF FOUR FEET, HAVING A TWO INCH MESH AND ALL WIRES NO. 20 GAUGE

THE STRANDS OF FENCING SHALL BE FASTENED TOGETHER AT TWELVE INCH INTERVALS BY MEANS OF HOG RINGS.

THE FENCE SHALL BE SECURED TO THE WOOD STAKES BY METAL STAPLES.

SOD SHALL BE LAID IN ACCORDANCE WITH CONSTRUCTION AND MATERIALS SPECIFICATIONS SEC. L-10.07.

PAYMENT FOR THIS ITEM SHALL INCLUDE ALL LABOR AND MATERIAL INCIDENTAL TO COMPLETION OF THIS ITEM AS NOTED ABOVE. FOR LOCATION AND DETAIL SEE SHEETS 17, 21, 22 AND 93.

EROSION CONTROL

ITEMS I-10 AND L-120 ARE PROVIDED IN THESE PLANS FOR EROSION CONTROL. ROCK OF STABLE NATURE WILL NOT BE REMOVED IN ORDER TO PLACE ANY OF THESE ITEMS. THE ENGINEER WILL CHECK AND NONPERFORM QUANTITIES OR ADJUST LOCATIONS AND QUANTITIES FOR THESE ITEMS WHERE INDICATED BY FIELD CONDITIONS DURING CONSTRUCTION.

SPECIAL DITCHES

FOR SPECIAL DITCH GRADES, SEE CROSS SECTIONS AND GRADING PLANS.

PIPE FOR SUBGRADE DRAINAGE

TEN (10) LINEAL FEET OF 6" CORRUGATED METAL PIPE, CLASS F-4 SHALL BE FURNISHED AND PLACED BY THE CONTRACTOR, IN MANHOLES, CATCH BASINS AND OUTLETS FOR EACH SUBGRADE DRAIN, WHERE AND AS DIRECTED BY THE ENGINEER. PAYMENT FOR EACH SHALL BE MADE AT THE PRICE BID PER LINEAL FOOT OF ITEM I-1 PIPE OUTLETS FOR UNDERDRAINS.

SIX (6) INCH DRAIN TILE (SEC. M-6.1 OR M-6.2) SHALL BE FURNISHED AND PLACED BY THE CONTRACTOR, IN MANHOLES AND CATCH BASINS FOR SUBGRADE DRAINAGE, WHERE AND AS DIRECTED BY THE ENGINEER. PAYMENT FOR SUCH DRAIN TILE SHALL BE INCLUDED IN THE BID PRICE FOR EACH MANHOLE OR CATCHBASIN.

MANHOLE FRAME AND COVER CASTINGS

THE CASTINGS USED ON ALL NEW MANHOLES SHALL BE THE CITY OF CLEVELAND STANDARD MANHOLE FRAME AND COVER AS SHOWN IN THE TYPICAL DETAILS. SEE SHEET 94.

ABANDONING EXISTING MANHOLES

THE ABANDONING OF EXISTING MANHOLES SHALL BE IN ACCORDANCE WITH SEC. 1-16.03 OF THE CONSTRUCTION AND MATERIAL SPECIFICATIONS WITH THE FOLLOWING EXCEPTIONS: (1) THE EXISTING INLET AND OUTLET PIPES SHALL BE SEALED WITH 8" OF BRICK MASONRY. (2) AFTER SEALING OF EXISTING PIPES IS COMPLETED AND THE WALLS ARE REMOVED TO THE REQUIRED DEPTH THE MANHOLE SHALL BE FILLED WITH SAND AND COMPACTED IN ACCORDANCE WITH SEC. 1-16.03. ITEM I-16, MANHOLES ABANDONED 3 EACH.

ABANDONED SEWERS AND DRAINS

THE CONTRACTOR SHALL PLUG OR BULKHEAD ALL EXISTING SEWERS OR DRAINS WHICH ARE TO BE ABANDONED. HE SHALL PROVIDE ALL MATERIALS, LABOR AND EQUIPMENT TO SEAL THE SEWERS OR DRAINS IN A MANNER SATISFACTORY TO THE ENGINEER. SEALING SHALL CONSIST OF CONSTRUCTING AN 8" THICK BRICK MASONRY BULKHEAD OR EQUIVALENT INSIDE THE SEWER OR DRAIN. PAYMENT FOR SEALING SEWERS OR DRAINS SHALL BE INCLUDED IN THE PRICE BID FOR ITEM E-1, ROADWAY EXCAVATION.

CONNECTING INTO EXISTING SEWERS

AT PLACES WHERE THE PLANS PROVIDE FOR PROPOSED PIPE TO BE CONNECTED TO EXISTING PIPE, IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR TO LOCATE THE EXISTING PIPE BOTH AS TO LINE AND GRADE BEFORE HE STARTS TO LAY THE PROPOSED PIPE.

WHERE PROPOSED PIPES ARE TO BE CONNECTED INTO EXISTING PIPES, THE CONTRACTOR SHALL NOTIFY THE CITY OF CLEVELAND AT LEAST 24 HOURS IN ADVANCE SO THAT INSPECTION CAN BE FURNISHED BY THE CITY AT THE TIME THE CONTRACTOR MAKES THE TAP.

PAYMENT FOR THIS OPERATION SHALL BE INCLUDED IN THE UNIT PRICE BID FOR THE PER-TINENT PIPE ITEM.

REMOVAL OF EXISTING SEWERS & APPURTENANCES IN EXCAVATION

WHERE EXISTING SEWERS AND SEWER APPURTENANCES ARE ENCOUNTERED IN EXCAVATION LYING ABOVE SUBGRADE OR BACKSLOPES, REMOVAL OF SUCH ITEMS SHALL BE INCLUDED IN ITEM E-1, ROADWAY EXCAVATION.

SEWERS NOT SHOWN

WHERE SEWERS NOT SHOWN ARE ENCOUNTERED, THE SEWER SHALL BE CUT AT THE LIMITS OF CONSTRUCTION AND SEALED OR RECONNECTED AS DIRECTED BY THE ENGINEER. PAYMENT FOR CUTTING AND SEALING IN ACCORDANCE WITH GENERAL NOTE ENTITLED "ABANDONED SEWERS AND DRAINS" SHALL BE INCLUDED IN THE UNIT PRICE BID FOR ITEM E-1, ROADWAY EXCAVATION.

TUNNEL CONSTRUCTION (PER CITY OF CLEVELAND, STANDARD SPECIFICATIONS ON FILE WITH THE OHIO STATE HIGHWAY DEPARTMENT OFFICES IN COLUMBUS AND CLEVELAND)

A COPY OF THE "CITY OF CLEVELAND, DEPARTMENT OF PUBLIC SERVICE, STANDARD SPECIFICATIONS FOR CONSTRUCTION OF PAVEMENTS, SIDEWALKS AND SEWERS, DATED JANUARY, 1950", IS ON FILE AT THE:

DEPARTMENT OF PUBLIC SERVICE, CITY HALL, CLEVELAND, OHIO
OHIO DEPARTMENT OF HIGHWAYS, DIVISION 12, CLEVELAND, OHIO
C/O MR. R.A. BOOTH, ADMINISTRATOR OF CONTRACT SALES,
OHIO DEPARTMENTS BUILDING, COLUMBUS 15, OHIO

THE PROPOSED CONCRETE SEWERS IN TUNNEL SHALL BE CONSTRUCTED AS SHOWN ON THE CONSTRUCTION PLAN. ALL THE PROVISIONS OF SECTION 57 OF THE CITY OF CLEVELAND STANDARD SPECIFICATIONS, EXCEPT AS MODIFIED BY THESE SPECIAL PROVISIONS, SHALL GOVERN THE CONSTRUCTION OF THIS TUNNEL. SPECIAL ATTENTION IS CALLED TO THE PROVISIONS OF SECTION 57.8 OF THE STANDARD SPECIFICATIONS REQUIRING THAT THE COST OF ALL LINER PLATES, BRACES, TIMBERS, SUPPORTING MATERIAL OF WHATEVER NATURE USED IN THE CONSTRUCTION OF THE TUNNEL SHALL BE INCLUDED IN THE PRICE PAID PER LINEAL FOOT OF SEWER COMPLETE IN TUNNEL AS SPECIFIED. ALL SHEETING, BRACING, OR OTHER SUPPORTING DEVICES LEFT IN PLACE ON ORDER FROM THE CITY AT MANHOLES WILL NOT BE PAID FOR AS A SEPARATE ITEM BUT SHALL BE INCLUDED IN THE PRICE PER LINEAL FOOT OF SEWER, SEWER CONNECTIONS AND SEWER APPURTENANCES.

IF TUNNEL LINER PLATES ARE USED, THEY MAY PROJECT INTO THE CONCRETE AND THE THICKNESS OF THE CONCRETE AS SHOWN ON THE PLAN MAY INCLUDE THE FLANGES OF THE LINER PLATES.

THE THICKNESS OF WALLS SHOWN ARE MINIMUM THICKNESS. CONCRETE MUST BE POURED AGAINST SUPPORTING MATERIAL OR UNDISTURBED EARTH. ANY ADDITIONAL CONCRETE OVER THE MINIMUM REQUIRED SHALL BE INCLUDED IN THE PRICE BID PER LINEAL FOOT OF SEWER.

THE CONCRETE USED IN CONSTRUCTING THE CONCRETE SEWER IN TUNNEL SHALL BE EITHER CITY OF CLEVELAND CLASS 2 OR CLASS 2P AND ALL THE PROVISIONS OF SECTION C OF THE STANDARD SPECIFICATIONS SHALL BE COMPLIED WITH.

THE CONCRETE USED IN THE CONSTRUCTION OF THE SEWER SHALL BE VIBRATED IN THE MANNER STATED UNDER SECTION C.8.3A OF THE STANDARD SPECIFICATIONS.

CONCRETE SEWER CONSTRUCTED IN TUNNEL AS HEREIN SPECIFIED WILL BE PAID FOR AT THE PRICE PER LINEAL FOOT FOR 60" DIA. TUNNEL SECTION AND THIS PRICE SHALL INCLUDE ALL EXCAVATION, REMOVAL OF SURPLUS, FURNISHING AND PLACING ALL CONCRETE, FURNISHING AND PLACING ALL NECESSARY LINER PLATES, TIMBERS, SHEETING, OR OTHER SUPPORTING MATERIALS AND ALL OTHER ITEMS OF EXPENSE NECESSARY TO COMPLETE THE SEWER IN TUNNEL AS SPECIFIED. SEE SHEET 86 FOR ADDITIONAL DETAILS.

AIR PLANT

SPECIAL ATTENTION IS CALLED TO THE PROVISIONS OF SECTION 57.2 OF THE STANDARD SPECIFICATIONS REFERRING TO THE USE OF AN AIR PLANT IF SUCH EQUIPMENT IS FOUND NECESSARY.

SUCH AIR EQUIPMENT, IF FOUND NECESSARY, SHALL BE FURNISHED BY THE CONTRACTOR AT NO ADDITIONAL COST TO THE STATE.

FOR ADDITIONAL NOTES:

SEE SHEETS 96 TO 106 FOR WATERWORK
137 & 138 FOR ELECTRICAL
141, 154 & 175 FOR STRUCTURAL

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

GENERAL NOTES

SCALE				DATE			
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED	
	L. H.		RMR				

No. 58019 SHEET NO. 6173

TYPICAL SECTION CALCULATIONS

SHEET	DESCRIPTION	T-71	I-22	T-31		B-21	B-19	T-30	I-21	I-7	
		9" REINFORCED PORTLAND CEMENT CONCRETE PAVEMENT	SUBBASE	BITUMINOUS SURFACE TREATMENT BITUMINOUS MATERIAL	BITUMINOUS SURFACE TREATMENT No. 6 AGGREGATE	3" WATER-PROOFED AGGREGATE BASE COURSE	4" AGGREGATE BASE COURSE	BITUMINOUS PRIME COAT AT 0.4 GAL/SY	PORTLAND CEMENT CONCRETE MEDIAN PAVEMENT STD. TYPE 2	REINFORCED CONCRETE APPROACH SLAB 7-13"	
		Sq. Yd.	Cu. Yd.	GAL.	Cu. Yd.	Cu. Yd.	Cu. Yd.	GAL.	Sq. Yd.	Sq. Yd.	
3	PAVEMENT										
	T-71: $1178.57 \times 48 \div 9 =$	6,285.7									
	I-22: $6,285.7 \times 4/36 =$		1,047.6								
	10' PAVED BERMS										
	$2 \times 10 \times 1178.57 \div 9 =$	2619.05									
	ADJUST FOR TRANSITION AT BRIDGE (-37.5%)										
	T-31: $2582 \times .25 =$			645.5							
	T-31: $2582 \times .008 =$				20.7						
	B-21: $2582 \times 3/36 =$					215.2					
	I-18: $2582 \times 4/36 =$						286.9				
	T-30: $2582 \times 0.4 =$							1032.8			
	I-22: $[(6.5 \times 495) + (2.5 \times 167)] \times (1178.57 \times 2) \div 27 =$									317.3	
	ADJUST FOR TRANSITION AT BRIDGE -5.9			311.4							
	3' PAVED BERMS										
	$2 \times 3 \times 1178.57 \div 9 =$	785.7									
	T-31: $785.7 \times .25 =$			196.4							
	T-31: $785.7 \times .008 =$				6.3						
	B-21: $785.7 \times 3/36 =$					65.5					
	I-18: $785.7 \times 4/36 =$						87.3				
	T-30: $785.7 \times 0.4 =$							314.3			
RAISED MEDIAN - 4' WIDTH											
I-21: $(1178.57 \times 4) \div 9 =$								523.8			
I-18: $1178.57 \times 4 \times 4/12 \div 27 =$							58.2				
I-22 IN MEDIAN (EDGE TO EDGE OF CONC. PAV)											
$(1178.57 \times 9 \times 0.333) \div 27 =$			130.8								
CONCRETE APPROACH SLABS											
I-7: $2 \times 25 \times 72.67 \div 9 =$									397		
DELET FOR BRIDGE WING WALLS (-6.75 Sq. Yd.)											
I-22: $397 \times 4/36 =$			44.2								
TOTALS TO SHEET 11		6286	1,556	842	27	281	433	1347	524	397	

E-11
WATER

SHEET	DESCRIPTION	QUANTITY
		M. GAL.
10	ROADWAY EMBANKMENT $(48.866 \times 5) \div 1000$	244.3
11	B-19 $(1567 \times 5) \div 1000$	7.8
11	I-22 $(11,244 \times 5) \div 1000$	56.2
TOTAL TO SHEET 11		308.3

E-1
COMPACTED SUBGRADE

SHEET	DESCRIPTION	QUANTITY
		Sq. Yd.
11	T-71 AREA	24706
11	I-7 AREA	823
11	I-21 AREA	921
11	BERM AREA (T-31: $3393 \text{ Gals.} \div 0.4 \text{ GAL/Sq. Yd.}$)	8483
TOTAL TO SHEET 11		34933

E-8 REMOVAL ITEMS

SHEET	LOCATION	FROM	TO	PAVEMENT			CURB & GUTTER		CURB		SIDEWALK						
				WIDTH	LENGTH	REMOVAL & DISPOSAL OF EXISTING RIGID PAVEMENT	SIDE	LENGTH	REMOVAL & DISPOSAL OF EXISTING CURB & GUTTER	SIDE	LENGTH	REMOVAL & DISPOSAL OF EXISTING CURB	SIDE	WIDTH	LENGTH	REMOVAL & DISPOSAL OF EXISTING SIDEWALK	
				FT.	FT.	SQ. YD.		FT.	L.F.		FT.	L.F.		FT.	FT.	SQ. FT.	
16	DILLE AVE	BROADWAY AVE	WARREN ST.	28	530	1650 + *8	L&R	530	1060	L&R	342	684	L&R	9'±6	148'±876	6588	
	GIBBS AVE	MARTIN AVE	DILLE AVE	18	342	684 + *7				L&R	1025'±1030	2055	L&R	3.5	325	2276	
21 & 22	WARREN ST.	126' N. OF MARTIN	SOLON ST.	30	1057	3524							L	6	1131	6786	
	WARREN ST.	MARTIN AVE.	SOLON ST.										R	6	1057	6342	
	WARREN ST.	PARCEL 1412 WL	SOLON ST.										L&R	6	572'±168	4440	
	WARREN ST.	SOLON ST.	14'E. OF E. 37TH	30	411	1370				L&R	387'±345	732	L&R	2.5	200	1000	
	WARREN ALLEY	WARREN ST.	DEAD END	15	200	334				L&R	200	400	L&R	2.5	375'±362	1843	
	SCHOOL CT.	TRUMBULL ST.	WARREN ST.	11	377	461 + *4							L&R	2.5	375'±362	1843	
	MALEK PL.	SCHOOL CT.	WILLOW ST. (96689 PD)	16	418	743 + *2							L&R	2.5	375'±362	1843	
	TRUMBULL ST.	DEAD END	W. SCHOOL CT.	26	285	823				L&R	278'±285	563	L&R	6'±5	280'±192	2640	
	TRUMBULL ST.	W. SCHOOL CT.	WILLOW ST. (96689 PD)	26	861	2488				L&R	838'±861	1699	L&R	5	730'±896	8130	
	SOLON PL.	TRUMBULL ST.	21' N. OF TRUMBULL ST.	12	21	28 + *3				L&R	20	40					
	TRUMBULL ST.	34' W. OF SOLON ST.	38'E. OF E. 38TH PL.	26	132	382				L&R	132	264					
	TRUMBULL ST.	34' W. OF SOLON ST.	E. 38TH PL.										L	5	163	815	
	TRUMBULL ST.	34' W. OF SOLON ST.	W. PARCEL 1006 WL										R	5	127	635	
21	SOLON ST.	WARREN ST.	82'S. OF E. TRUMBULL ST.	26	494	1427 + *35				L&R	490'±519	1009					
	SOLON ST.	WARREN ST.	24'S. OF TRUMBULL ST.										L	6	533	3198	
	SOLON ST.	WARREN ST.	46'S. OF SOLON PL.										R	6	348	2088	
	SVOBODA ST.	DEAD END	14'E. OF E. 37TH ST.	20	727	1616				L&R	695'±735	1430	L&R	4	694'±737	5724	
	GEAUGA ST.	BROADWAY AVE.	SVOBODA ST.	18	243	486 + *6				L&R	239'±241	480	L&R	4	123'±228	1404	
	BROADWAY AVE.	STA 10+00	STA 15+15							R	515	515	R	10'±9	333'±125	4475	
						SUBTOTAL					SUBTOTAL	9871					
TOTAL QUANTITIES CARRIED TO GENERAL SUMMARY SHEET 11						16081			1060		REMOVAL FOR REUSE**	585					58384
											REMOVAL & DISPOSAL	9286					

* TURNOUTS AT INTERSECTION

** E-8 REMOVAL FOR REUSE OF EXISTING CURB IS THE AMOUNT OF I-11 SANDSTONE CURB RESET, SHEET 11.

EARTHWORK & EROSION CONTROL

SHEET	DESCRIPTION	E-1 ROADWAY EXCAVATION METHOD B		EROSION CONTROL		
		ROADWAY EXCAVATION	ROADWAY EMBANKMENT	L-9 SEEDING AND PROTECTING	L-9 COMMERCIAL FERTILIZER	L-9 AGRICULTURAL LIMING
		CU YD.	CU YD.	SQ YD.	TONS	TONS
37	EXTRA AREA	53033	0	5259		
	EXTRA AREA	55930	1268	2710		
38	EXTRA AREA	20456	0	5521		
	EXTRA AREA	59196	2853	3307		
39	EXTRA AREA	51236	0	9840		
	EXTRA AREA	40586	0	4557		
40	WILLOW FREEWAY	116182	36973	33839		
49	CLARK FREEWAY	535357	0	39091		
64	W-S RAMP	95169	167	17889		
70	S-E RAMP	94376	0	16762		
74	E-N RAMP	79264	39	22429		
78	N-W RAMP	20430	112	9719		
	DEDUCT FOR E-8 PAVEMENT REMOVALS	- 3700				
TOTALS CARRIED TO SHEET 11		1,217,515	41,412	170,923	15.42	77.09

EARTHWORK SUMMARY	CU YDS.
E-1 ROADWAY EXCAVATION	1,217,515
ROADWAY EMBANKMENT PLUS 18%	-48,866
E-2 STRUCTURAL EXCAVATION (EXCESS)	+ 3640
ADD FOR E-8 PAVEMENT REMOVALS	+ 3700
TOTAL EXCESS EXCAVATION	1,175,989

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

ROADWAY QUANTITY SUMMARY & CALCULATIONS

SCALE NONE DATE

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
	RLH		CDR			

GENERAL SUMMARY

FED. RD. DIVISION	STATE	PROJECT	11 198
2	OHIO		

CUYAHOGA COUNTY
CUY - 21-14.12

TYPE CODE 7221

ITEM	SHEET NUMBER																				ITEM	TOTAL QUANT.	UNIT	DESCRIPTION	
	6	7	9	10	16	17	18	19	21	22	28	29	30	31	32	33	34	35	36	198					198 D
E-1				1217515																		E-1	1217515	CU.YD.	ROADWAY EXCAVATION, METHOD B, AS PER PLAN
E-1			34933																			E-1	34933	SQ.YD.	COMPACTED SUBGRADE
E-1		18																				E-1	18	HOURS	COMPACTION, USING HEAVY PNEUMATIC TIRE ROLLER
E-8				16081																		E-8	16081	SQ.YD.	REMOVAL & DISPOSAL OF EXISTING RIGID PAVEMENT
E-8									14													E-8	14	SQ.YD.	REMOVAL & DISPOSAL OF EXISTING ASPHALT & BRICK WEARING COURSE
E-8				58384																		E-8	58384	SQ.FT.	REMOVAL & DISPOSAL OF EXISTING SIDEWALK
E-8				9286																		E-8	9286	L.F.	REMOVAL & DISPOSAL OF EXISTING CURB
E-8				1060																		E-8	1060	L.F.	REMOVAL & DISPOSAL OF EXISTING CURB & GUTTER
E-8				585																		E-8	585	L.F.	REMOVAL FOR RE-USE OF EXISTING CURB
E-9		48																				E-9	48	EA.	REMOVAL OF TREES & STUMPS
E-11			309																			E-11	309	M.GAL.	WATER
E-12					44																	E-12	44	L.F.	PIPE REMOVED, 15" AND UNDER
I-4	100																					I-4	100	M.GAL.	WATER FOR DUST CONTROL
I-4	20																					I-4	20	TONS	CALCIUM CHLORIDE FOR DUST CONTROL
I-8					1	1	1	3														I-8	6	EA.	MONUMENT ASSEMBLIES, STANDARD
I-13	300																					I-13	300	S.F.	3' SIDEWALKS (CRUSHED STONE, SLAG, OR GRAVEL.)
I-13	300																					I-13	300	S.F.	4' PORTLAND CEMENT CONCRETE SIDEWALK
I-13					750					1825												I-13	2575	S.F.	4 1/2" PORTLAND CEMENT CONCRETE SIDEWALK AS PER PLAN
I-15					400			400														I-15	800	L.F.	GUARD RAIL, TEMPORARY
I-15					1000	1172		1260		650	18925											I-15	63245	L.F.	GUARD RAIL, STEEL BEAM STANDARD TYPE (DEEP), <i>as per plan</i>
I-15					754	620		452.5														I-15	1826.5	L.F.	GUARD RAIL, STEEL BEAM BARRIER TYPE (DEEP), <i>as per plan</i>
I-15								25														I-15	25	L.F.	GUARD RAIL, STEEL BEAM BARRIER TYPE (DEEP), WITHOUT POSTS
I-15									10													I-15	10	EA.	WOOD GUARD RAIL POSTS WITHOUT RAIL
L-9				15.42																		L-9	15.42	TONS	COMMERCIAL FERTILIZER (12-12-12)
L-9				77.09																		L-9	77.09	TONS	AGRICULTURAL LIMING MATERIAL, <i>as per plan</i>
L-9				170923																		L-9	170923	S.Y.	SEEDING AND PROTECTING
L-10						252			42	89												L-10	383	S.Y.	SODDING FOR SPECIAL BERM & SLOPE PROTECTION AS PER PLAN.
L-120							34			2270	2751											L-120	5055	S.Y.	JUTE MATTING
T-10	400																					T-10	400	C.Y.	TRAFFIC COMPACTED SURFACE COURSE <i>for Maintaining Traffic</i>
I-26																				2749		I-26	2749	L.F.	CHAIN LINK FENCE
I-26																				3		I-26	3	EA.	CHAIN LINK FENCE GATES (14')
SPL	200																					SPL	200	L.F.	WOOD RAILING.
B-19			433							232	187	139	98	175	125						178	B-19	1567	C.Y.	PAVEMENT AGGREGATE BASE COURSE
B-21			281							215	280	208	146	262	188						268	B-21	1,848	C.Y.	WATERPROOFED AGGREGATE BASE COURSE
B-35																						B-35	3	C.Y.	ASPHALTIC CONCRETE LEVELING COURSE (70-85)
I-7			397								45	45	80	45	45	45	67				54	I-7	823	S.Y.	REINFORCED CONCRETE APPROACH SLABS (T-13)
I-11											405	206	160	206		106					171	I-11	1254	L.F.	6" x 18" SANDSTONE CURB
I-11					150					390	45											I-11	585	L.F.	SANDSTONE CURB RESET AS PER PLAN
I-12											100				55							I-12	155	L.F.	CONCRETE CURB, STD. TYPE 8
I-12											104		157	28	170						50	I-12	509	L.F.	CONCRETE CURB, STD. TYPE 7
I-21			524								339											I-21	863	S.Y.	PORTLAND CEMENT CONCRETE MEDIAN PAVEMENT, STD. TYPE 2, AS PER PLAN.
I-21											33	12			13							I-21	58	S.Y.	4' PORTLAND CEMENT CONCRETE TRAFFIC ISLAND PAVEMENT, AS PER PLAN.
I-22			1556								1218	2223	834	1145	1736	440	33	1330			12	I-22	10,527	C.Y.	SUBBASE GRADING A OR B, AS PER PLAN
T-30			1347								834	673	501	352	629	451					641	T-30	5428	GAL.	BITUMINOUS PRIME COAT, SEC. M-S-T, RT 2 OR 3
T-31			842								521	421	313	220	393	282					401	T-31	3393	GAL.	<i>Bituminous Surface Treatment-Bifuminous Material, as per plan</i>
T-31			21								17	14	10	7	13	9					13	T-31	110	C.Y.	BITUMINOUS SURFACE TREATMENT, No. 6 Aggregate
T-35																						T-35	1	C.Y.	ASPHALTIC CONCRETE SURFACE COURSE, TYPE C (70-85)
T-71			6286								4399	3136	1794	1497	2252	2116					3226	T-71	24,706	S.Y.	9" REINFORCED PORTLAND CEMENT CONCRETE PAVEMENT
ELECTRICAL EQUIPMENT, SEE SHEET 129																									
STRUCTURES OVER 20 FEET																									
BRIDGE NO. CUY-21-1431 SEE SHEET 141																									
BRIDGE NOS. CUY-21-RAMP N-E & S-W SEE SHEET 154																									
BRIDGE NOS. CUY-21-RAMP E-S & W-N SEE SHEET 175																									
EXTENSION OF WING WALL BRIDGE NO. CUY-21-1404 SEE SHEET 190A																									
I-3	LUMP	LUMP																				I-3	LUMP	LUMP	MAINTAINING TRAFFIC CONSTRUCTION LAY-OUT STAKES

SHEET ACCT. No. 6186

CONT. No. 58019

GENERAL SUMMARY

FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

12
198

CUYAHOGA COUNTY
CUY-21-14.12

TYPE CODE 7221

SHEET NUMBER															ITEM	QUANT	UNIT	DESCRIPTION
138D	8	16	17	18	19	21	22	92										
															DRAINAGE			
		185		232	246	106				I-1	769	L.F.	12" PIPE CLASS J-1					
		35			66	95				I-1	196	L.F.	12" PIPE CLASS E-1					
					76					I-1	76	L.F.	15" PIPE CLASS J-1					
					142					I-1	142	L.F.	15" PIPE CLASS J-1 SEC. M-6.6(b) OR M-6.8(b)					
					253					I-1	253	L.F.	15" PIPE CLASS B-1 SEC. M-6.6(c)					
					214					I-1	214	L.F.	18" PIPE CLASS J-1					
		344						90		I-1	434	L.F.	18" PIPE CLASS J-1 SEC. M-6.6(b) OR M-6.8(b)					
										I-1	150	L.F.	18" PIPE CLASS J-1 SEC. M-6.6(d)					
										I-1	110	L.F.	18" PIPE CLASS J-1 SEC. M-6.6(c)					
					54					I-1	54	L.F.	18" PIPE CLASS C-1 SEC. M-6.4(c)					
					150	164				I-1	314	L.F.	18" PIPE CLASS E-1					
					42					I-1	42	L.F.	21" PIPE CLASS J-1					
					335					I-1	335	L.F.	21" PIPE CLASS B-1 SEC. M-6.6(b) OR M-6.8(b)					
					300					I-1	300	L.F.	21" PIPE CLASS E-1					
					165					I-1	165	L.F.	24" PIPE CLASS J-1					
					40					I-1	40	L.F.	24" PIPE CLASS B-1					
					375					I-1	375	L.F.	33" PIPE CLASS D-1					
					180					I-1	180	L.F.	33" PIPE CLASS J-1 SEC. M-6.6(a)					
					387					I-1	387	L.F.	36" PIPE CLASS J-1					
					115					I-1	115	L.F.	42" PIPE CLASS D-1					
					140					I-1	140	L.F.	48" PIPE CLASS A-1 SEC. M-6.6(d) OR M-6.8(d) <i>2 Gage</i>					
		30		64		165	80			I-1	339	L.F.	6" PIPE CLASS J-1 SEC. M-6.6(b) OR M-6.8(b)					
		3323	1845	2010		1625	3330			I-1	12133	L.F.	6" PIPE CLASS I-3, <i>as per plan</i>					
		20			130	20	50	80		I-1	300	L.F.	6" PIPE CLASS F-4					
								800		I-1	800	L.F.	6" PIPE CLASS I-3 SEC. M-6.4(h), <i>as per plan</i>					
				.3						I-2	.3	C.Y.	MASONRY					
		3		2		5	4			I-5	14	EA.	6" PIPE SPECIALS FOR I-3 PIPE					
								8		I-5	8	EA.	6" PIPE SPECIALS CLASS F-4					
				2	1					I-8	3	EA.	2-A-6 PAVED SHOULDER INLETS MODIFIED AS PER PLAN					
					3					I-8	3	EA.	2-A-10 PAVED SHOULDER INLETS MODIFIED AS PER PLAN					
		2			15	4	2			I-8	23	EA.	STD. NO. 5 CATCH BASINS					
		1			7	1				I-8	9	EA.	STD. NO. 1 MANHOLES					
					2	2				I-8	4	EA.	STD. NO. 2 MANHOLES W/O DROP PIPE					
					3					I-8	3	EA.	JUNCTION MANHOLES AS PER PLAN					
		1								I-8	1	EA.	STD. 2-A-8 PAVED SHOULDER INLET					
		1								I-8	1	EA.	STD. 2-A-10 PAVED SHOULDER INLET					
				1	5					I-8	1	EA.	<i>Manhole Reconstructed to Grade, as per plan</i>					
										I-10	5	C.Y.	DUMPED ROCK CHANNEL PROTECTION					
		3								I-16	3	EA.	MANHOLES ABANDONED, AS PER PLAN					
		LUMP	LUMP				Lump			S-24	LUMP	LUMP	REMOVAL OF EXISTING STRUCTURES					
								936		SPL	936	L.F.	60" Dia. TUNNEL SECTION					
										SIGN SUPPORTS								
										I-129	1	Ea.	Overhead Sign Support No. 12.24, Design No. 1, 16' Arm, <i>as per plan</i>					
										I-129	1	Ea.	Overhead Sign Support No. 12.24, Design No. 5, 22' Arm, <i>as per plan</i>					
										I-129	1	Ea.	Overhead Sign Support No. 12.24, Design No. 6, 22' Arm, <i>as per plan</i>					
										I-129	2	Ea.	Overhead Sign Support No. 12.24, Design No. 8, 26' Arm, <i>as per plan</i>					
										I-129	1	Ea.	Overhead Sign Support No. 7.3, Design No. 2, 60' Span, <i>as per plan</i>					
										I-129	1	Ea.	Overhead Sign Support No. 7.4, Design No. 1, 57' Span, <i>as per plan</i>					
										I-129	1	Ea.	Overhead Sign Support No. 7.4, Design No. 1, 75' Span, <i>as per plan</i>					
										I-129	1	Ea.	Overhead Sign Support No. 7.4, Design No. 1, 51'-0 1/2" Span, <i>as per plan</i>					
										I-129	1	Ea.	Overhead Sign Support No. 7.4, Design No. 1, 65' Span, <i>as per plan</i>					
										I-129	1	Ea.	Overhead Sign Support No. 7.4, Design No. 3, 90' Span, <i>as per plan</i>					
										I-129	1	Ea.	Overhead Sign Support No. 7.5, Design No. 1, 70' Span, <i>as per plan</i>					
										I-129	2	Ea.	Overhead Sign Support No. 7.5, Design No. 2, 80' Span, <i>as per plan</i>					
										I-129	1	Ea.	Overhead Sign Support No. 7.5, Design No. 2, 73' Span, <i>as per plan</i>					
										I-129	1	Ea.	Overhead Sign Support No. 7.5, Design No. 4, 100' Span, <i>as per plan</i>					
		99.9								I-127	99.9	Cu.Yd.	Concrete for Sign Support Foundations, <i>as per plan</i>					
		5								S-25	5	Ea.	Sign Switch and Enclosure "Y"					
		11								S-25	11	Ea.	Sign Switch and Enclosure "Z"					
		16								S-25	16	Ea.	Ground Wire and Wire Connection					

CONT. No. 58019 SHEET AC No. 6/88

GENERAL SUMMARY

GENERAL SUMMARY CODE Y-060

PARCEL NUMBER	ITEM	TOTAL QUAN	UNIT	DESCRIPTION	TYPE CODE
1030 WL	E-10	LUMP	LUMP	REMOVAL OF (1) 2 STORY FRAME RESIDENCE, (3) FRAME SHEDS & (1) FRAME PRIVY	7221
1032 WL				REMOVAL OF (2) 1 STORY FRAME RESIDENCES, (3) FRAME SHED & (1) FRAME PRIVY	
1034 WL				REMOVAL OF (1) 2 STORY FRAME RESIDENCE	
1035 WL				REMOVAL OF (1) 2 1/2 STORY BRICK RESIDENCE & (2) FRAME SHEDS	
1038 WL				REMOVAL OF (1) 1 STORY BRICK INDUSTRIAL BUILDING & (1) Truck Loading Platform	
1040 WL				REMOVAL OF (1) 1 STORY FRAME RESIDENCE	
1116 WL				REMOVAL OF (1) 2 STORY FRAME AND ATTACHED 1 STORY FRAME RESIDENCES & (1) FRAME SHED	
1120 WL				REMOVAL OF (1) 1 1/2 STORY FRAME RESIDENCE	
1132 WL				REMOVAL OF (1) 1 1/2 STORY FRAME RESIDENCE	
1138 WL				REMOVAL OF (1) 2 1/2 STORY FRAME AND ATTACHED 1 STORY FRAME RESIDENCES, (1) 2 CAR FRAME GARAGE, (1) FRAME SHED & (1) Brick Bread Oven	
1151 WL				REMOVAL OF (1) 2 STORY FRAME AND ATTACHED 1 STORY FRAME RESIDENCES, & (1) 1 CAR FRAME GARAGE	
1202 WL				REMOVAL OF (1) 1 STORY FRAME RESIDENCE & (1) 1 CAR FRAME GARAGE	
1203 WL				REMOVAL OF (1) 2 STORY FRAME AND ATTACHED 1 STORY FRAME RESIDENCES	
1204 WL				REMOVAL OF (1) 1 STORY FRAME RESIDENCE	
1206 WL				REMOVAL OF (1) 2 STORY FRAME AND 2 ATTACHED 1 STORY FRAME RESIDENCES, WITH ATTACHED FRAME SHED & (1) 2 CAR FRAME GARAGE	
1212 WL				REMOVAL OF (1) 1 STORY FRAME RESIDENCE, (1) FRAME SHED & (1) 2 CAR FRAME GARAGE	
1219 WL				REMOVAL OF (1) 1 1/2 STORY FRAME RESIDENCE & (1) 1 CAR FRAME GARAGE	
1222 WL				REMOVAL OF (1) 1 STORY FRAME RESIDENCE & (1) FRAME SHED	
1223 WL				REMOVAL OF (1) 2 STORY FRAME AND ATTACHED 1 STORY FRAME RESIDENCES & (2) FRAME SHEDS	
1224 WL				REMOVAL OF (2) 1 STORY FRAME RESIDENCES & (1) FRAME SHED	
1227 WL				REMOVAL OF (1) 1 1/2 STORY FRAME AND ATTACHED 1 STORY FRAME RESIDENCES, (1) FRAME SHED & (1) 1 CAR FRAME GARAGE	
1229 WL				REMOVAL OF (1) 2 STORY FRAME RESIDENCE, (1) 1 1/2 STORY FRAME RESIDENCE, (1) FRAME SHED & (1) 1 CAR FRAME GARAGE	
1230 WL				REMOVAL OF (1) 1 STORY FRAME RESIDENCE & (3) FRAME SHEDS & (1) 2 Story Frame Residence	
1232 WL				REMOVAL OF (1) 1 1/2 Story Frame Shack and Shed	
1253 WL				REMOVAL OF (1) 1 1/2 STORY FRAME RESIDENCE, (1) 1 1/2 STORY FRAME SHED & (1) 2 CAR FRAME GARAGE	
1260 WL				REMOVAL OF (1) 1 1/2 STORY FRAME RESIDENCE, (1) FRAME SHED & (1) 3 CAR FRAME GARAGE	
1261 WL				REMOVAL OF (1) 1 1/2 STORY FRAME AND ATTACHED 1 STORY FRAME RESIDENCES & (2) FRAME SHEDS	
1264 WL				REMOVAL OF (1) 1 1/2 STORY FRAME RESIDENCE, (1) 1 STORY FRAME BARN WITH ATTACHED FRAME SHED & (2) 2 CAR FRAME GARAGES	
1265 WL				REMOVAL OF (1) 1 1/2 STORY FRAME RESIDENCE, (1) 1 CAR FRAME GARAGE	
1266 WL				REMOVAL OF (1) 1 STORY FRAME AND ATTACHED 1 1/2 STORY BRICK RESIDENCES, (1) FRAME SHED & (1) 1 CAR FRAME GARAGE	
1267 WL				REMOVAL OF (1) 1 STORY FRAME AND ATTACHED 2 STORY FRAME RESIDENCES, (1) 1 CAR FRAME GARAGE & (1) FRAME SHED	
1270 WL				REMOVAL OF (1) 1 1/2 STORY FRAME RESIDENCE	
1271 WL				REMOVAL OF (1) Brick Shed	
1272 WL				REMOVAL OF (1) 2 STORY FRAME RESIDENCE	
1274 WL				REMOVAL OF (1) 1 1/2 STORY FRAME RESIDENCE, (1) FRAME SHED & (1) 2 CAR FRAME GARAGE	
1275 WL				REMOVAL OF (1) 2 STORY FRAME RESIDENCE, (1) 2 CAR FRAME GARAGE & (2) FRAME SHEDS	
1305 WL				REMOVAL OF (2) 1 1/2 STORY FRAME RESIDENCES, (1) 3 CAR FRAME GARAGE, (1) FRAME SHEDS & (1) 1 STORY FRAME RESIDENCE	
1316 WL				REMOVAL OF (1) 1 1/2 STORY FRAME AND ATTACHED 1 STORY FRAME RESIDENCES & (1) FRAME SHED	
1317 WL				REMOVAL OF (1) 2 STORY FRAME RESIDENCE & (1) FRAME SHED	
1318 WL				REMOVAL OF (1) 2 STORY FRAME RESIDENCE, (1) 1 1/2 STORY FRAME RESIDENCE & (2) 1 CAR FRAME GARAGES	
1323 WL				REMOVAL OF (1) 1 1/2 STORY FRAME RESIDENCE	
1324 WL				REMOVAL OF (1) 2 STORY FRAME RESIDENCE, & (1) 1 STORY CONCRETE BLOCK SHED	
1331 WL				REMOVAL OF (1) 2 STORY FRAME AND BRICK INDUSTRIAL BUILDING & (1) 1 STORY FRAME and CONCRETE BLOCK INDUSTRIAL BUILDING	
1334 WL				REMOVAL OF (1) 1 STORY CONCRETE BLOCK SHOP	
1354 WL				REMOVAL OF (1) 1 STORY BRICK AND CONCRETE BLOCK INDUSTRIAL BUILDING & 1 Shed	
1356 WL				REMOVAL OF (1) 2 1/2 STORY FRAME STORE AND RESIDENCE, (1) 1 STORY FRAME RESIDENCE, (1) 2 CAR FRAME GARAGE, (1) 2 CAR FRAME GARAGE WITH ATTACHED FRAME SHED	
1361 WL				REMOVAL OF (1) 2 STORY FRAME RESIDENCE, & (1) 1 CAR FRAME GARAGE WITH 2 ATTACHED SHEDS	
1362 WL				REMOVAL OF (1) 2 STORY FRAME RESIDENCE & (1) 1 CAR FRAME GARAGE	
1371 WL				REMOVAL OF (1) BRICK AND STONE CHURCH & (1) 2 STORY FRAME AND ATTACHED 1 STORY FRAME SCHOOL BUILDING	
1372 WL				REMOVAL OF (1) 2 STORY FRAME RESIDENCE, (1) 2 STORY FRAME AND ATTACHED 1 1/2 STORY FRAME RESIDENCE, (1) 2 CAR FRAME GARAGE & (1) 2 CAR FRAME GARAGE WITH 2 ATTACHED FRAME SHEDS	
1373 WL				REMOVAL OF (1) 1 STORY CONCRETE BLOCK WITH BRICK FACADE INDUSTRIAL BUILDING	
1374 WL				REMOVAL OF (1) 2 STORY, 1 1/2 STORY AND 1 STORY ATTACHED FRAME RESIDENCES & Store	
1375 WL				REMOVAL OF (1) 2 STORY BRICK AND FRAME, AND 1 1/2 STORY FRAME ATTACHED RESIDENCES	
1377 WL				REMOVAL OF (1) 2 STORY FRAME RESIDENCE, (1) 1 1/2 STORY FRAME RESIDENCE, (1) 1 1/2 STORY FRAME SCHOOL BUILDING & (1) 2 CAR FRAME GARAGE WITH ATTACHED FRAME SHED	
1378 WL				REMOVAL OF (1) 1 1/2 STORY FRAME RESIDENCE WITH ATTACHED SHED	
1379 WL				REMOVAL OF (1) 2 STORY, 1 1/2 STORY AND 1 STORY, ATTACHED FRAME RESIDENCES WITH 2 ATTACHED FRAME SHEDS, (1) 1 1/2 STORY FRAME RESIDENCE, (1) FRAME SHED & (1) FRAME PRIVY	
1380 WL				REMOVAL OF (1) 1 1/2 STORY FRAME RESIDENCE	
1380B WL				REMOVAL OF (1) 1 1/2 STORY FRAME RESIDENCE WITH ATTACHED SHED & (1) 1 CAR FRAME GARAGE WITH ATTACHED SHED	
1401 WL				REMOVAL OF (1) 3 STORY BRICK SCHOOL BUILDING	
1408 WL				REMOVAL OF (1) 2 STORY AND 1 STORY ATTACHED FRAME RESIDENCES & (1) 3 CAR FRAME GARAGE	
1409 WL				REMOVAL OF (1) STRUCTURAL STEEL FRAME-METAL SIDING WAREHOUSE WITH ATTACHED 1 STORY METAL BUILDING, (1) 1 STORY 2 CAR BRICK GARAGE, WITH ATTACHED LOCKER ROOM, (2) 1 1/2 STORY AND 1 STORY BRICK POWERHOUSES, (1) 1 STORY FRAME SHED, (1) TRUCK SCALE, (1) 2 STORY BRICK OFFICE BUILDING WITH ATTACHED FRAME SHED, (1) 1/2 Story Frame Residence, (1) 20 Ton Overhead Crane, (3) 10 Ton Overhead Crane, (1) SHEET METAL SHED, (1) ROOF OVER SCRAP Baling Yard, (2) Large Baling Machines and (1) Shearing Machine	
1409A WL				REMOVAL OF (3) 1 1/2 STORY FRAME RESIDENCES, (2) 1 CAR FRAME GARAGES, (2) FRAME SHEDS, (1) 1 STORY SHEET METAL GAS STORAGE HOUSE,	
1467 WL				REMOVAL OF (1) 1 1/2 STORY FRAME RESIDENCE & (1) 2 CAR BRICK GARAGE WITH ATTACHED BRICK SHED	
1468 WL	E-10	LUMP	LUMP	REMOVAL OF (1) 1 STORY FRAME WITH BRICK FACE, Tavern	

SHEET NUMBER	CITY ITEM	ITEM	TOTAL QUAN	UNIT	DESCRIPTION
107					WATERWORK
40	1A	SPL	40	L.F.	6" CEMENT LINED CAST IRON PIPE & FITTINGS
170	1B	SPL	170	L.F.	12" CEMENT LINED CAST IRON PIPE & FITTINGS
13	1C	SPL	13	L.F.	16" CEMENT LINED DUCTILE IRON PIPE & FITTINGS
1	2A	SPL	1	EA.	FURNISHING & SETTING 6" HYDRANT
6	3A	SPL	6	L.F.	2" EXTRA STRONG BRASS PIPE & FITTINGS
48	3B	SPL	48	L.F.	2" EXTRA HEAVY GALVANIZED WROUGHT IRON PIPE & FITTINGS
1	4A	SPL	1	EA.	2" BRASS VALVE - STRAIGHT - THREADED ENDS
8	4B	SPL	8	EA.	2" BRASS VALVES - ANGLE - THREADED ENDS
3	4C	SPL	3	EA.	6" GATE VALVES - FLANGED ENDS
1	4D	SPL	1	EA.	12" GATE VALVE - FLANGED ENDS
1	4E	SPL	1	EA.	12" GATE VALVE - BELL ENDS
1	4F	SPL	1	EA.	16" GATE VALVE - FLANGED ENDS
3	4G	SPL	3	EA.	24" GATE VALVES - VICTAULIC ENDS
30	6	SPL	30	C.Y.	BRICK MASONRY
84	7	SPL	84	C.Y.	CONCRETE MASONRY
15400	8	SPL	15400	LB.	MISCELLANEOUS METAL WORK
2300	9	SPL	2300	L.F.	30" PRESTRESSED CONCRETE CYLINDER PIPE AND FITTINGS
10	10	SPL	10	EA.	EXTRA 30" CONCRETE CYLINDER PIPE FITTINGS
10		SPL	10	EA.	RELOCATE & RECONNECT HOUSE WATER SERVICE CONNECTIONS
44		SPL	44	EA.	PLUG HOUSE WATER SERVICE CONNECTIONS
6		SPL	6	EA.	PLUG EXISTING 6" WATER MAINS
2		SPL	2	EA.	INSTALL FLUSHING VALVE ASSEMBLY
2		SPL	2	EA.	6" X 6" BRANCH SLEEVE AND VALVE

SHEET NO. 58019

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

GENERAL SUMMARY

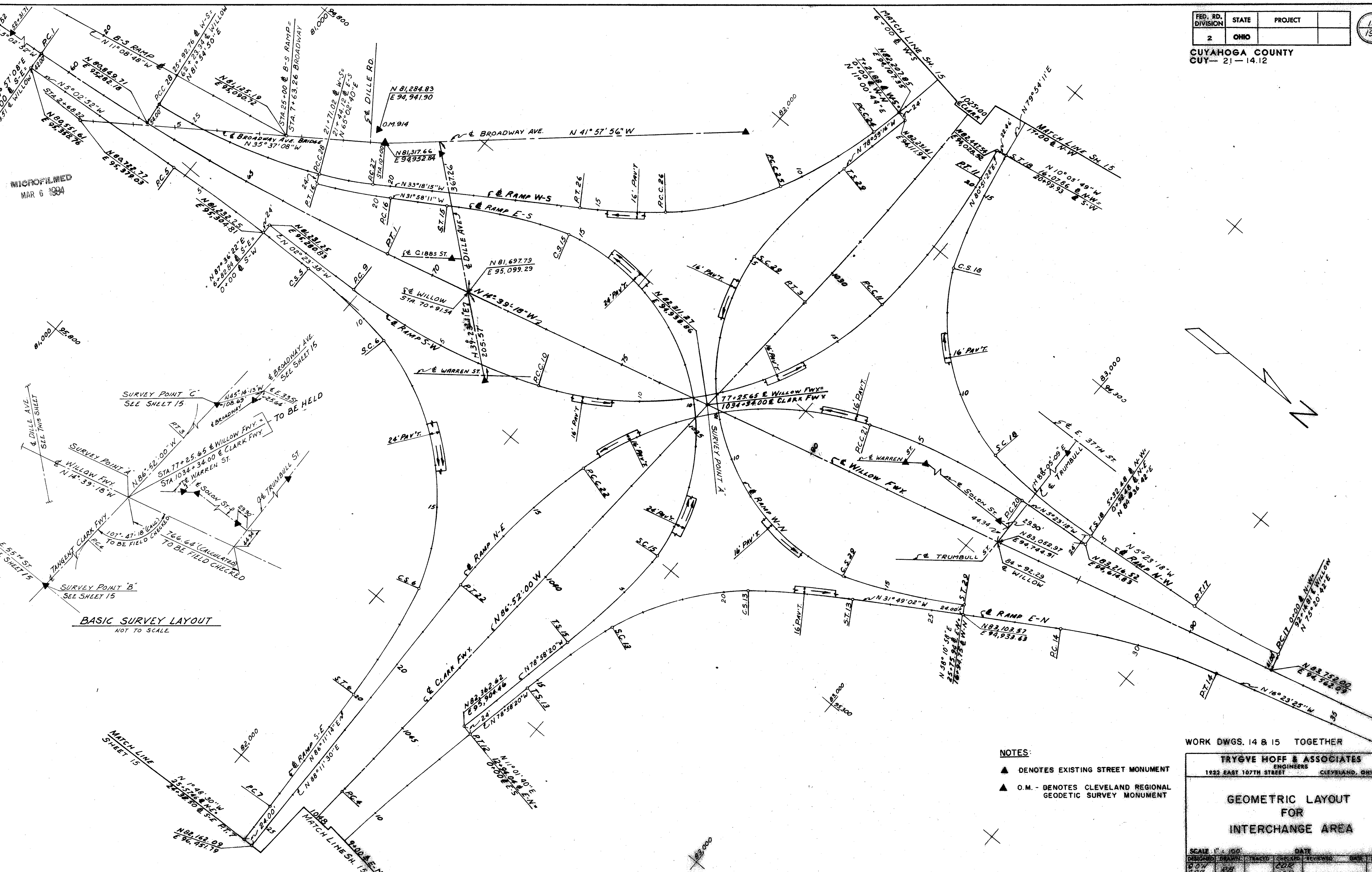
SCALE	DATE
DESIGNED	DRAWN
CHECKED	TRACED
DATE	REVIEWED
DATE	REVISED

9-24-63

FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

14
198

CUYAHOGA COUNTY
CUY-21-14.12



MICROFILMED
MAR 6 1984

BASIC SURVEY LAYOUT
NOT TO SCALE

- NOTES:**
- ▲ DENOTES EXISTING STREET MONUMENT
 - ▲ O.M. - DENOTES CLEVELAND REGIONAL GEODETIC SURVEY MONUMENT

WORK DWGS. 14 & 15 TOGETHER

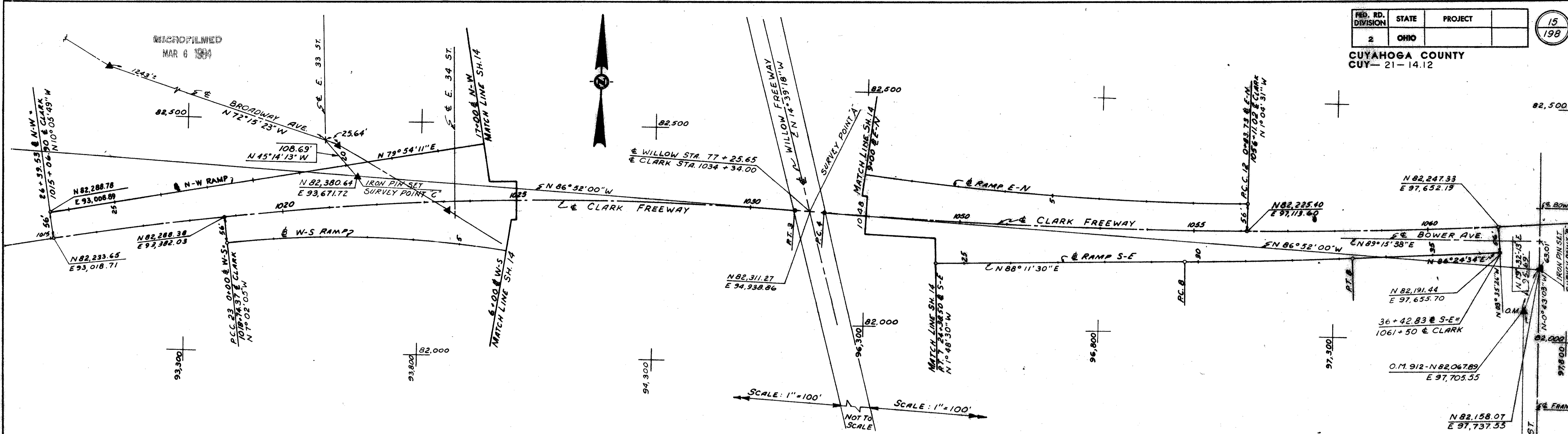
TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

GEOMETRIC LAYOUT FOR INTERCHANGE AREA

SCALE 1" = 100'	DATE
DESIGNED	DRAWN
CHECKED	REVIEWED
DATE	DATE

CONT. NO. 58019 SHEET ACCT. NO. 6248

CUYAHOGA COUNTY
CUY-21-14.12



SPIRAL DATA

CURVE NO.	TANGENT TO SPIRAL		SPIRAL TO CURVE		POINT OF INTERSECTION		CURVE TO SPIRAL		SPIRAL TO TANGENT		Δ	α	L _s	T _s	L.C.	X _c	Y _c	Δ _c	D _c	R	T	L _c	REMARKS	CURVE NO.					
	STATION	N	E	STATION	N	E	STATION	N	E	STATION															N	E	STATION	N	E
5	4+17.45	80,967.44	95,322.03	10+71.01	81,619.39	95,317.14																							
6				10+71.01	81,619.39	95,317.14																							
13	14+69.63	82,419.77	95,736.70	17+19.63	82,481.69	95,494.84	19+08.65	82,503.75	95,305.79	20+59.07	82,672.66	95,218.04	23+09.07	82,876.80	95,074.33	47° 09' 18"	10° 00' 00"	250'	439.02	249.66	249.24	14.51	27° 09' 18"	8° 00' 00"	716.20	172.97	339.44	Ramp E-N	13
15	3+20.09	82,423.89	95,590.28	6+20.09	82,452.67	95,292.78	16+84.04	82,684.75	94,251.52	15+29.16	81,795.24	94,840.45	18+29.16	81,527.69	94,973.70	132° 59' 51"	16° 30' 00"	300'	1363.95	298.90	297.52	28.63	99° 59' 51"	11° 00' 00"	520.87	620.72	909.07	Ramp E-S	15
18	5+32.48	83,214.27	94,590.94	8+32.48	82,915.37	94,590.37	11+68.41	82,581.14	94,690.64	13+07.86	82,549.99	94,312.47	16+07.86	82,469.65	94,024.58	85° 17' 29"	16° 30' 00"	300'	635.93	298.90	297.52	28.63	52° 17' 29"	11° 00' 00"	520.87	255.69	475.38	Ramp N-W	18
29	1+87.21	82,195.64	94,295.70	4+87.21	82,166.92	94,593.21	15+46.31	81,936.03	95,629.77	13+94.75	82,822.99	95,045.77	16+94.75	83,090.91	94,913.24	132° 49' 46"	16° 30' 00"	300'	1359.10	298.90	297.52	28.63	99° 49' 46"	11° 00' 00"	520.87	618.88	907.54	Ramp W-N	29

*Tangent to Curve

CURVE DATA

CURVE NO.	BEGINNING OF CURVE		P. I. OF CURVE		END OF CURVE		Δ	D	R	T	L	REMARKS
	STATION	N	E	STATION	N	E						
1	59+19.51	80,547.91	95,316.92	64+01.00	81,027.54	95,274.56	68° 36' 26"	1° 00' 00"	5729.58	481.49	960.72	W Willow Freeway
3												W Clark Freeway
4	1047+09.17	82,241.59	96,212.11									W Clark Freeway
7	23+38.51	82,133.20	96,352.68	23+88.51	82,136.53	96,402.57	2° 00' 16"	2° 00' 17"	2858.04	50.00	99.99	Ramp S-E
8	29+71.30	82,154.93	96,985.10	31+49.54	82,160.55	97,163.24	1° 46' 56"	0° 30' 00"	11,459.16	178.24	356.44	Ramp S-E
9	2+52.90	81,483.93	95,270.27	5+06.99	81,737.80	95,259.66	20° 07' 06"	4° 00' 00"	1432.39	254.09	502.96	Ramp S-W
10	7+55.86	81,972.53	95,162.37	12+47.72	82,426.91	94,974.05	16° 41' 45"	7° 00' 00"	818.51	491.86	885.79	Ramp S-W
11	16+41.65	82,473.91	94,484.44	18+25.46	82,491.47	94,301.47	14° 37' 30"	4° 00' 00"	1432.39	183.81	365.62	Ramp S-W
12	0+83.73	82,281.39	97,112.55	6+91.14	82,269.99	96,505.24	12° 06' 11"	1° 00' 00"	5729.58	607.41	1210.31	Ramp E-N
14	28+10.35	83,302.75	94,810.05	30+04.36	83,467.61	94,707.77	31° 46' 02"	4° 00' 00"	1432.39	194.01	385.67	Ramp E-N
16	19+65.83	81,411.75	95,046.06	20+55.09	81,336.03	95,093.32	7° 00' 51"	3° 56' 03"	1456.39	89.26	178.29	Ramp E-S
17	0+00.00	83,741.63	94,522.42	1+16.09	83,629.32	94,551.79	9° 16' 00"	4° 00' 00"	1432.39	116.09	231.67	Ramp N-W
19	Not Used											
20	2+22.34	83,033.47	94,632.10	4+27.22	82,829.49	94,651.34	16° 16' 47"	4° 00' 00"	1432.39	204.88	406.99	Ramp N-E
21	6+29.33	82,639.09	94,726.99	10+17.46	82,278.39	94,870.30	53° 52' 01"	7° 30' 00"	763.94	388.13	718.23	Ramp N-E
22	13+47.56	82,181.44	95,246.13	15+52.35	82,130.29	95,444.43	16° 16' 24"	4° 00' 00"	1432.39	204.79	406.83	Ramp N-E
23	0+00.00	82,232.80	93,388.89	4+02.12	82,282.05	93,787.97	19° 54' 12"	2° 30' 00"	2291.83	402.12	796.13	Ramp W-S
24	7+96.13	82,192.49	94,179.99	9+26.18	82,163.52	94,306.78	12° 57' 00"	5° 00' 00"	1145.92	130.05	259.00	Ramp W-S
25	10+55.13	82,106.88	94,423.86	11+98.52	82,044.43	94,552.94	22° 38' 36"	8° 00' 00"	716.20	143.39	283.04	Ramp W-S
26	13+38.17	81,937.09	94,648.02	14+41.27	81,899.92	94,716.38	8° 14' 02"	4° 00' 00"	1432.39	103.10	205.85	Ramp W-S
27	20+42.58	81,357.07	95,046.74	21+06.91	81,383.30	95,082.07	8° 20' 55"	6° 30' 00"	881.47	64.33	128.44	Ramp W-S
28	21+71.02	81,244.98	95,109.21	23+83.42	81,052.41	95,198.83	16° 52' 10"	4° 00' 00"	1432.39	212.40	421.74	Ramp W-S

NOTES

- ▲ DENOTES EXISTING STREET MONUMENT
- ▲ O.M. - DENOTES CLEVELAND REGIONAL GEODETIC SURVEY MONUMENT

WORK DWGS. 14 & 15 TOGETHER

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

GEOMETRIC LAYOUT FOR INTERCHANGE AREA

SCALE 1"=100' DATE

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
JSP	RB					
COR						

CONT. No. 58019 SHEET ACCT. No. 6249

MICROFILMED
MAR 6 1984

PROJECT MARKER
MARKER WILL BE FURNISHED AND ERECTED ON THE RIGHT BY STATE FORCES PRIOR TO ACCEPTANCE OF THIS IMPROVEMENT.

STA 48+48 TO STA. 64+40
ELECTRICAL WORK & SIGNING
SEE NOTES 1 & 3 SHEET 138
& SCHEMATIC PLAN SHEET 2
AND SHEET 138A

FED. RD. DIVISION	STATE	PROJECT	
2	OHIO		

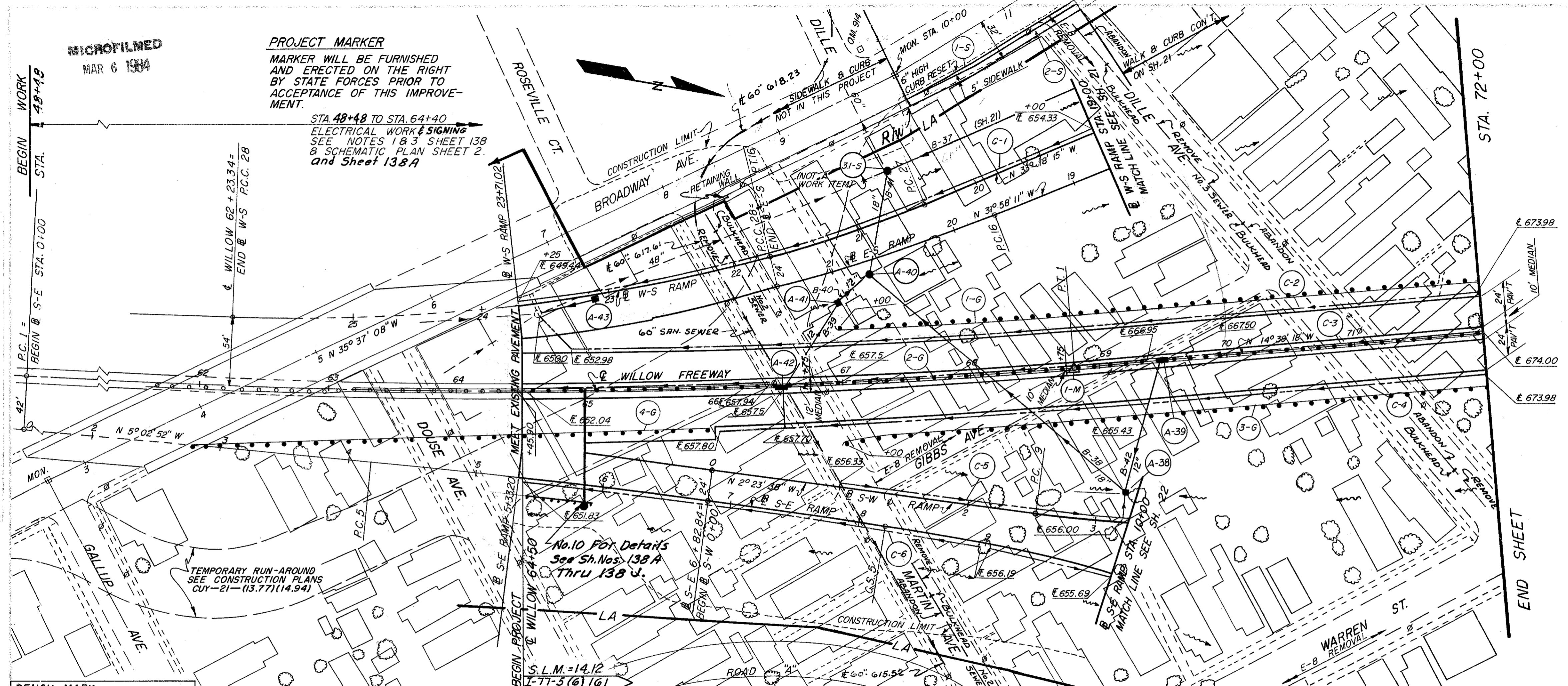
16
198

CUYAHOGA COUNTY
CUY-21-14.12

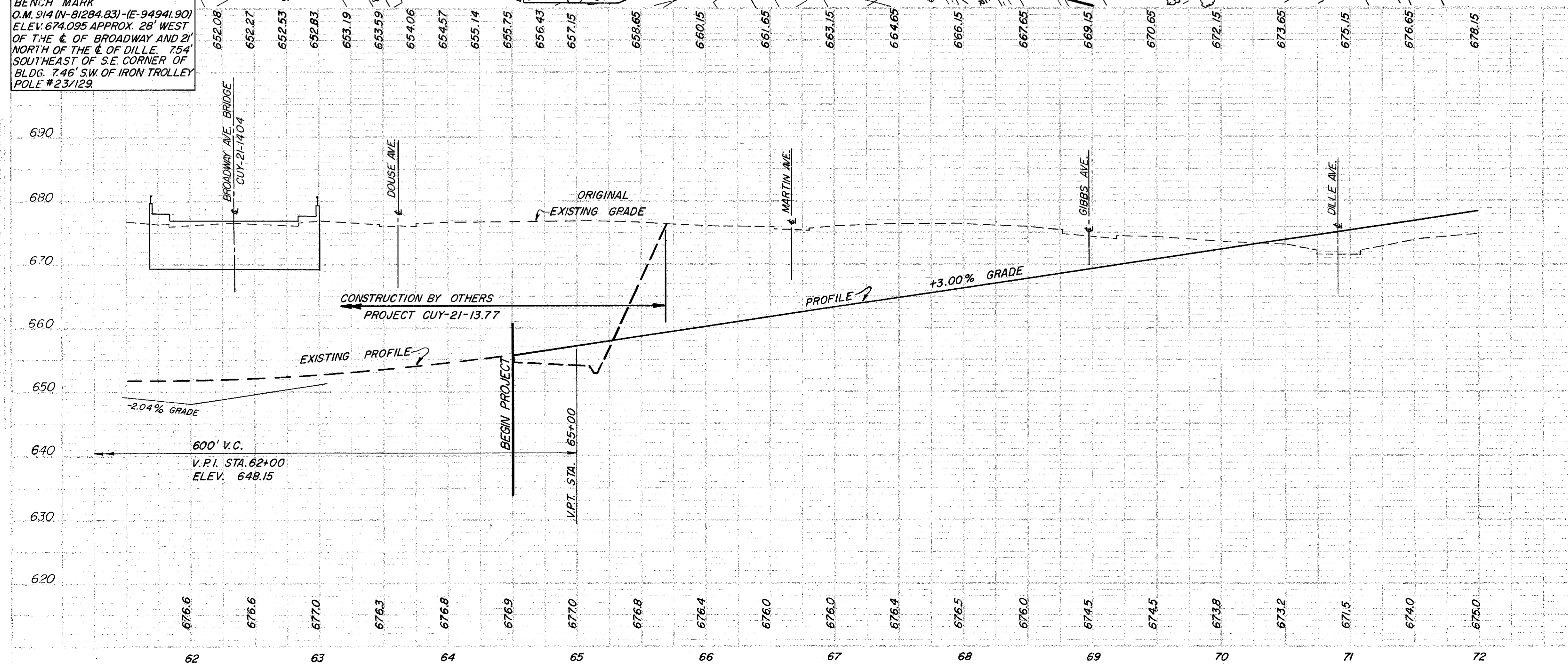
- NOTES:
- TYPICAL SECTION SEE SHEETS 3 & 4
 - SEWER PROFILES 80 & 81
 - WATERWORK PLAN 95 TO 119
 - EXISTING UTILITIES 120 TO 124
 - MEDIAN TRANSITION 28
 - PAVEMENT DETAILS 28 TO 36
 - E-B REMOVAL ITEMS 10
 - GRADING PLAN & CROSS SECTION KEY PLAN 37, 38 & 39
 - ROADWAY & PAVEMENT QUANTITIES 9 & 10
 - LIGHTING PLAN 125 TO 138
 - FENCE LOCATION 192
 - GEOMETRIC LAYOUT 14 & 15
 - DRAINAGE QUANTITIES 20

NOTE:
TYPICAL SECTION EXISTING ADJOINING WILLOW PAVEMENT SAME AS PROPOSED WILLOW TYPICAL SECTION.

REFERENCE NO.	LOCATION	SIDE	QUANTITIES					
			MONUMENT ASSEMBLIES EACH	I-8 SANDSTONE CURB RESET (6" HIGH) L.F.	I-11 P.C.C. SIDEWALK (5' WIDE) S.F.	I-13 GUARD RAIL, STEEL BEAM STD. TYPE (DEEP) L.F.	I-15 GUARD RAIL, STEEL BEAM BARRIER TYPE (DEEP) L.F.	I-15 TEMPORARY GUARD RAIL L.F.
1-M	WILLOW P.T. STA. 68+80.23		1					
1-G	WILLOW STA. 67+00 TO STA. 72+00	LT.				500		
2-G	WILLOW STA. 64+45.90 TO STA. 72+00	@					754	
3-G	WILLOW STA. 67+00 TO STA. 72+00	RT.				500		
1-S	BROADWAY STA. 10+00 TO STA. 11+50	RT.		150				
2-S	BROADWAY STA. 10+00 TO STA. 11+50	RT.			750			
4-G	WILLOW STA. 61+95 TO STA. 65+95	RT.						400
TOTALS			1	150	750	1000	754	400



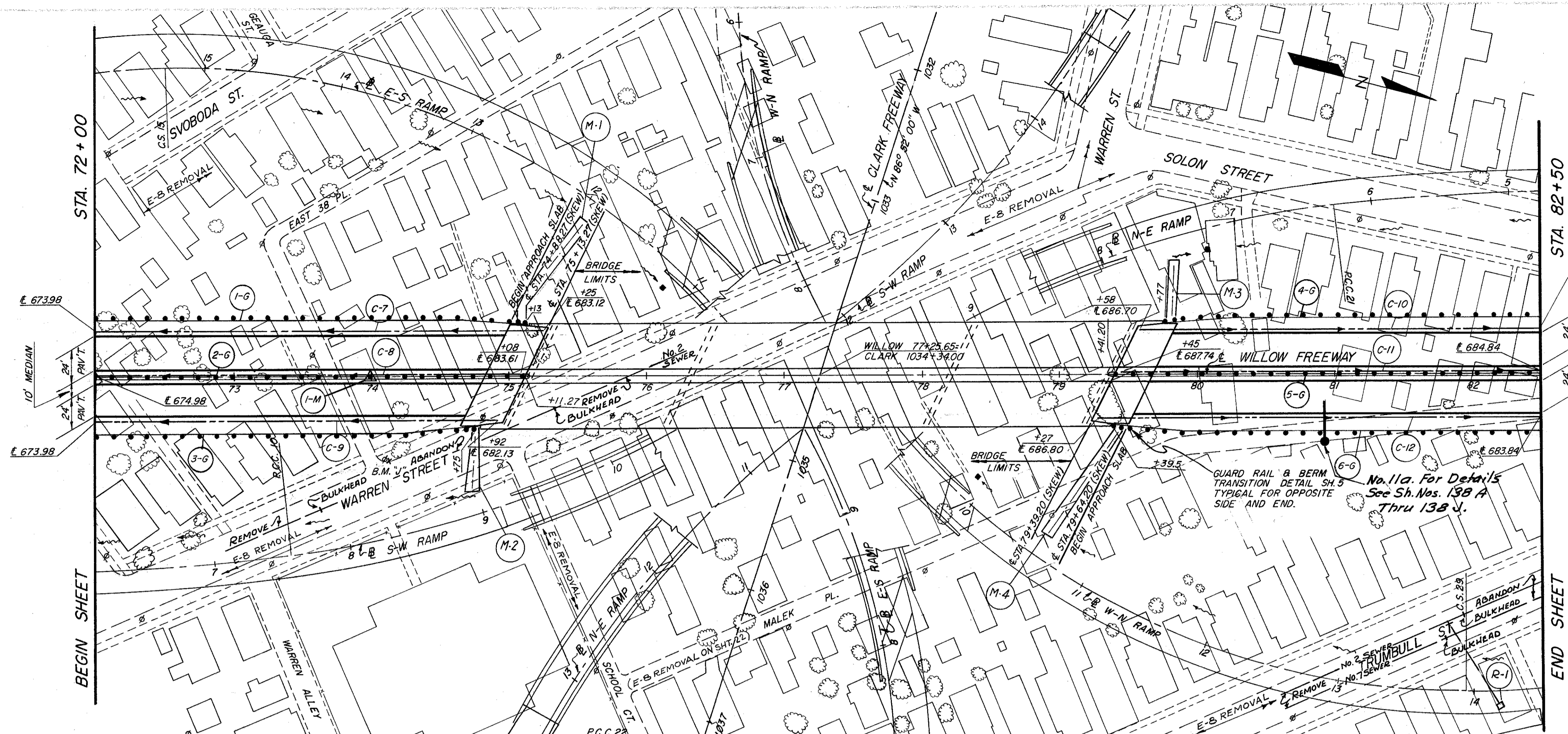
BENCH MARK
O.M. 914 (N-81284.83) (E-94941.90)
ELEV. 674.095 APPROX. 28' WEST OF THE C. OF BROADWAY AND 21' NORTH OF THE C. OF DILLE. 754' SOUTHWEST OF S.E. CORNER OF BLDG. 746' SW OF IRON TROLLEY POLE #23/129



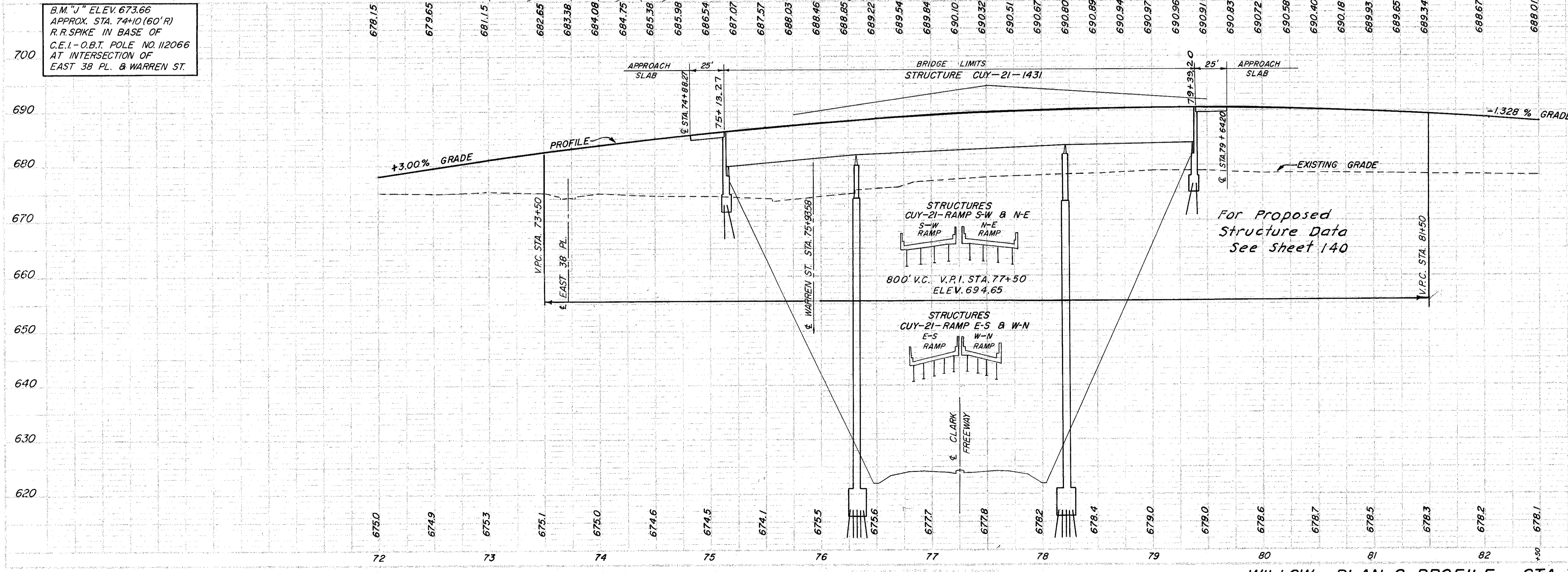
DRAINAGE QUANTITIES			
MARK NO.	LOCATION	L-10 SODDING FOR SPECIAL BERM AND SLOPE PROTECTION S.Y.	S-24 REMOVAL OF EXIST. STRUCTURES L.S.
M-1	WILLOW STA. 75+07	84	
M-2	WILLOW STA. 74+75	42	
M-3	WILLOW STA. 79+80	42	
M-1	WILLOW STA. 79+45	84	
R-1	W-N RAMP STA. 14+20		1
TOTAL		252	1

DRAINAGE QUANTITIES			
MARK NO.	LOCATION	6" UNDERDRAIN CLASS 1-3	
C-7	STA. 72+00 TO STA. 75+25	LT.	325 FT.
C-8	STA. 72+00 TO STA. 75+08	£	308
C-9	STA. 72+00 TO STA. 74+92	RT.	292
C-10	STA. 79+58 TO STA. 82+50	LT.	292
C-11	STA. 79+45 TO STA. 82+50	£	305
C-12	STA. 79+27 TO STA. 82+50	RT.	323
TOTAL			1845 FT.

NOTES:
 TYPICAL SECTION SEE SHEET 3 & 4
 WATERWORK UTILITIES 95 TO 119
 EXISTING UTILITIES 120 TO 124
 E-B REMOVAL ITEMS 10
 GRADING PLAN & CROSS SECTION KEY PLAN 37, 38 & 39
 ROADWAY & PAVEMENT QUANTITIES 9 & 10
 LIGHTING PLANS 125 TO 130
 PROPOSED STRUCTURE DATA 139 TO 190
 GEOMETRIC LAYOUT 14 & 15



B.M. "J" ELEV. 673.66
 APPROX. STA. 74+10 (60' R)
 R.R. SPIKE IN BASE OF
 C.E.I.-O.B.T. POLE NO. 112066
 AT INTERSECTION OF
 EAST 38 PL. & WARREN ST.



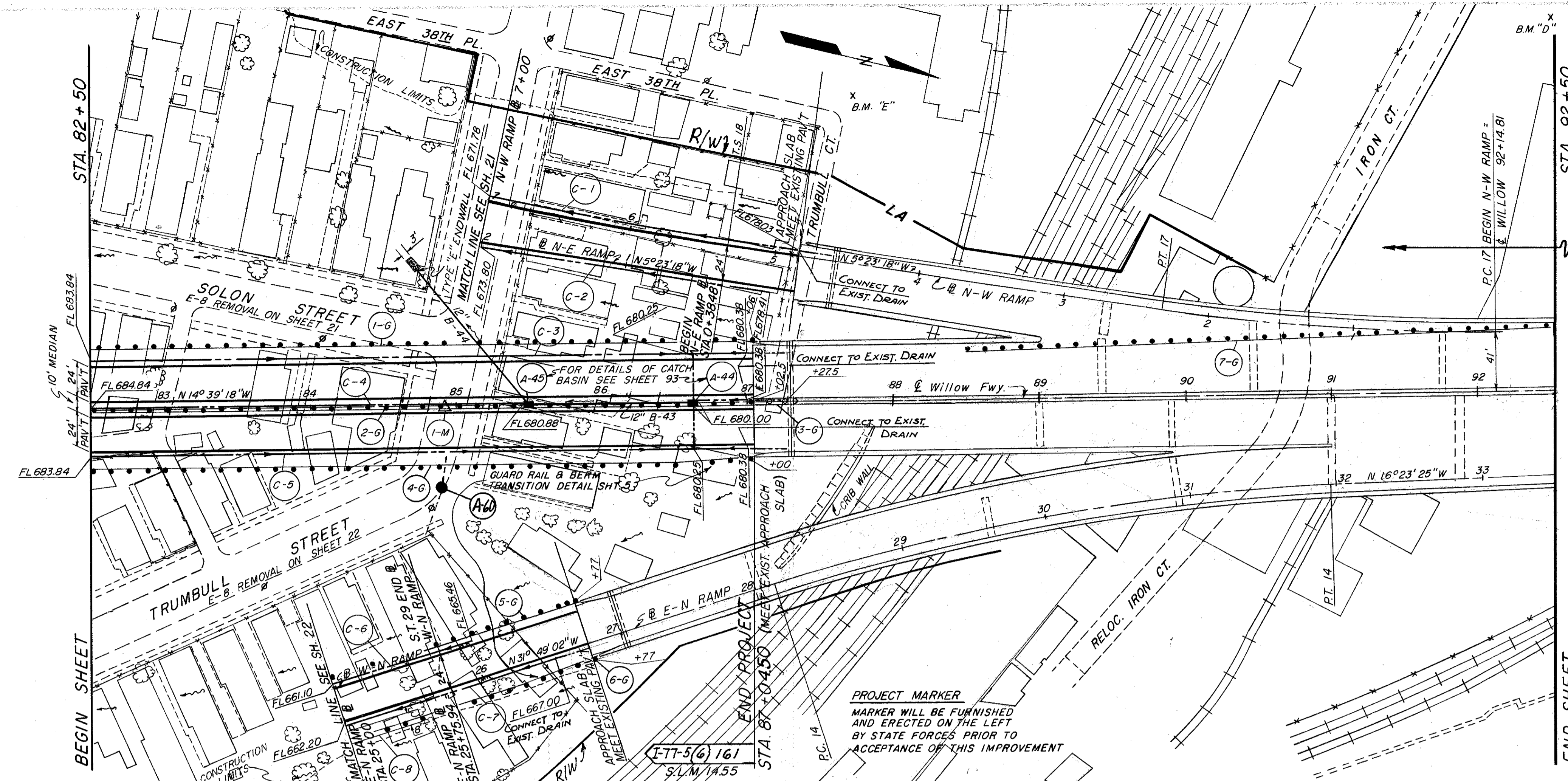
* INCLUDE FOR PAYMENT 6 WF 15.5x6'-0" GALVANIZED STEEL BEAM POST (IN LIEU OF WOOD POSTS) FOR THOSE POSTS WHICH FALL IN THE BRIDGE APPROACH SLABS.

REFERENCE NO.	LOCATION	SIDE	QUANTITIES	
			ASSEMBLIES EACH	MONUMENTS
I-15 *	WILLOW STA. 74+00	£	1	
I-15 *	WILLOW STA. 72+00 TO STA. 75+13	£	313	
I-15 *	WILLOW STA. 72+00 TO STA. 75+11.27	£	275	
I-15 *	WILLOW STA. 72+00 TO STA. 74+75	RT.	273	
I-15 *	WILLOW STA. 79+77 TO STA. 82+50	LT.	309	
I-15 *	WILLOW STA. 79+41.20 TO STA. 82+50	£	311	
I-15 *	WILLOW STA. 79+39.50 TO STA. 82+50	RT.		
				TOTALS
				6242

WILLOW PLAN & PROFILE STA. 72+00 TO STA. 82+50

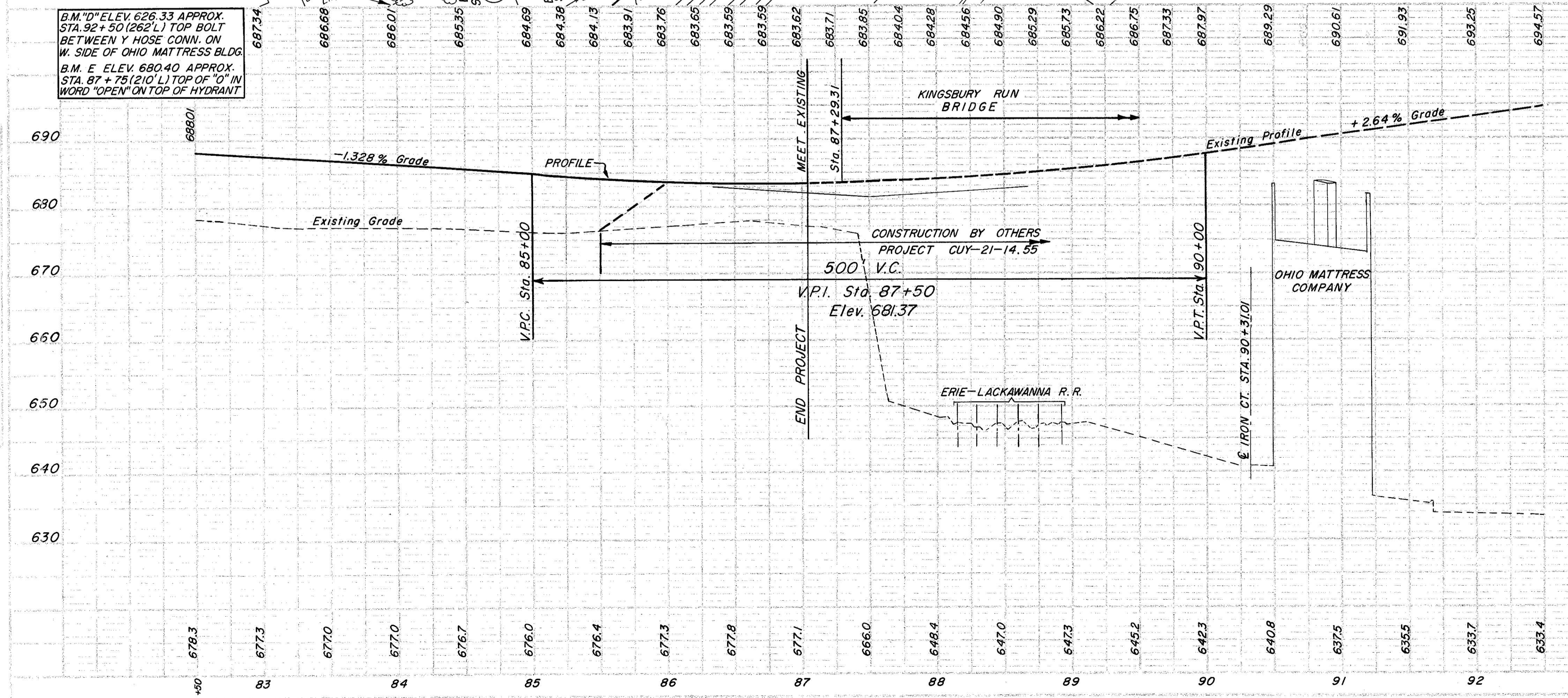
NOTES

TYPICAL SECTION	SEE SHEET	3 & 4
SEWER PROFILES		81
WATERWORK PLAN		95 TO 119
EXISTING UTILITIES		120 TO 124
PAVEMENT DETAILS		32 & 33
E-B REMOVAL ITEMS		10
GRADING PLAN & CROSS SECTION KEY PLAN		38
ROADWAY & PAVEMENT QUANTITIES		9 & 10
LIGHTING PLAN		125 TO 138
FENCE LOCATION		192
GEOMETRIC LAYOUT		14 & 15



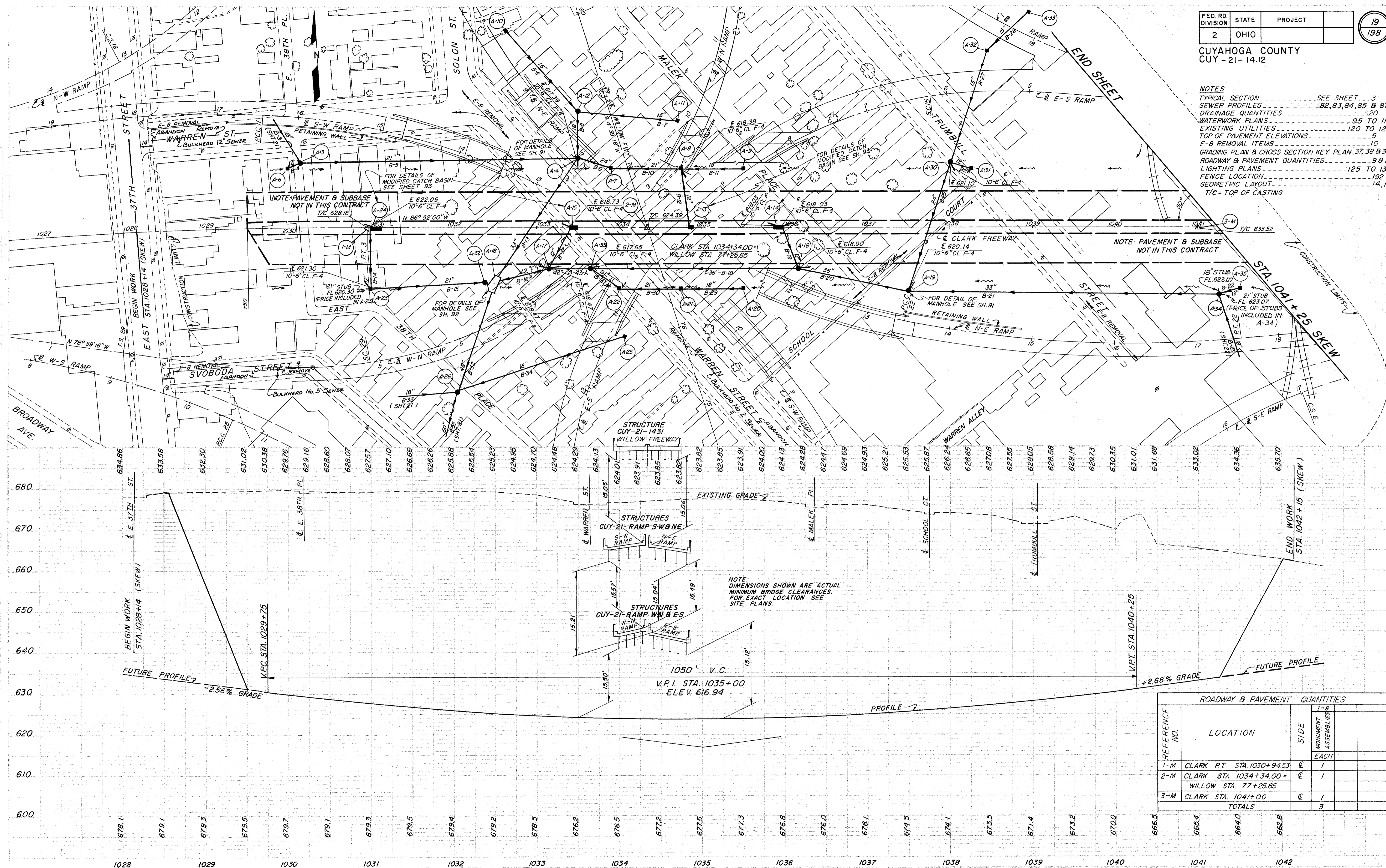
MARK NO.	LOCATION	I-8		I-1		I-5		I-10		SPL	T-B
		2'-4" RAMP SHOULDER INLET MODIFIED AS PER PLAN	12" PIPE CLASS J-1	6" UNDERDRAIN CLASS T-3	6" UNDERDRAIN CLASS J-1	6" x 6" TEE	MASONRY CHANNEL PROTECTION CLASS "C"	DUMPED ROCK	JUTE MATTING		
		EA.	L.F.	L.F.	L.F.	EA.	C.Y.	C.Y.	S.Y.		EA.
A-44	STA. 86+62	1									
A-45	STA. 85+50										
B-43	WILLOW E		112								
B-44	WILLOW LT.		120				.3	5			
C-1	STA. 4+85 TO 7+00 NW RAMP			215							
C-2	STA. 0+00 TO 2+00 NE RAMP			215							
C-3	STA. 82+50 TO 87+00 WILLOW			450	32	1					
C-4	STA. 82+50 TO 87+00 E			430							
C-5	STA. 82+50 TO 87+00 WILLOW			450	32	1					
C-6	WN RAMP			100							
C-7	EN RAMP			150							
C-8	STA. 25+00 TO 25+50 EN RAMP									34	
A-60	Sta. 84+86 ± 60 ± Rk.										1
TOTAL		2	232	2010	64	2	.3	5	34		1

B.M. "D" ELEV. 626.33 APPROX. STA. 92+50 (262' L) TOP BOLT BETWEEN OHIO HOSE CONN. ON W. SIDE OF OHIO MATTRESS BLDG.
B.M. "E" ELEV. 680.40 APPROX. STA. 87+75 (210' L) TOP OF "O" IN WORD "OPEN" ON TOP OF HYDRANT



REFERENCE NO.	LOCATION	SIDE	I-8		I-15		I-15		I-15		I-15	
			MONUMENT ASSEMBLIES	GUARD RAIL STEEL BEAM STD. TYPE (DEEP)	GUARD RAIL STEEL BEAM BARRIER TYPE (DEEP)	GUARD RAIL STEEL BEAM BARRIER TYPE (DEEP)	GUARD RAIL STEEL BEAM BARRIER TYPE (DEEP)	WITHOUT POSTS	TEMPORARY GUARD RAIL			
			EA.	L.F.	L.F.	L.F.	L.F.	L.F.				
I-M	WILLOW STA. 84+92.29	E	1									
I-G	WILLOW STA. 82+50 TO STA. 87+06	LT.		456								
I-2	WILLOW STA. 82+50 TO STA. 87+02.5	E				452.5						
I-3	WILLOW STA. 87+02.5 TO STA. 87+27.5	E						25				
I-4	WILLOW STA. 82+50 TO STA. 87+00	RT.		450								
I-5	E-N RAMP STA. 25+00 TO STA. 26+77	LT.		177								
I-6	E-N RAMP STA. 25+00 TO STA. 26+77	RT.		177								
I-7	WILLOW STA. 88+50 TO STA. 92+50	LT.									400	
TOTALS			1	1260		452.5		25			400	

- NOTES
- TYPICAL SECTION SEE SHEET... 3
 - SEWER PROFILES 82, 83, 84, 85 & 87
 - DRAINAGE QUANTITIES 20
 - WATERWORK PLANS 95 TO 119
 - EXISTING UTILITIES 120 TO 124
 - TOP OF PAVEMENT ELEVATIONS 5
 - E-B REMOVAL ITEMS 10
 - GRADING PLAN & CROSS SECTION KEY PLAN 37, 38 & 39
 - ROADWAY & PAVEMENT QUANTITIES 9 & 10
 - LIGHTING PLANS 125 TO 138
 - FENCE LOCATION 192
 - GEOMETRIC LAYOUT 14, 15
 - T/C = TOP OF CASTING



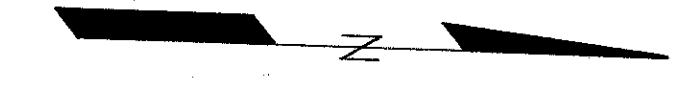
REFERENCE NO.	LOCATION	SIDE	ROADWAY & PAVEMENT QUANTITIES	
			MONUMENT ASSEMBLIES	EACH
1-M	CLARK P.T. STA. 1030+94.53	℄	1	
2-M	CLARK STA. 1034+34.00 = WILLOW STA. 77+25.65	℄	1	
3-M	CLARK STA. 1041+00	℄	1	
TOTALS			3	

CLARK PLAN & PROFILE STA. 1028+00 TO STA. 1041+25 SKEW

CONT. NO. 58019 SHEET ACCT. NO. 6247

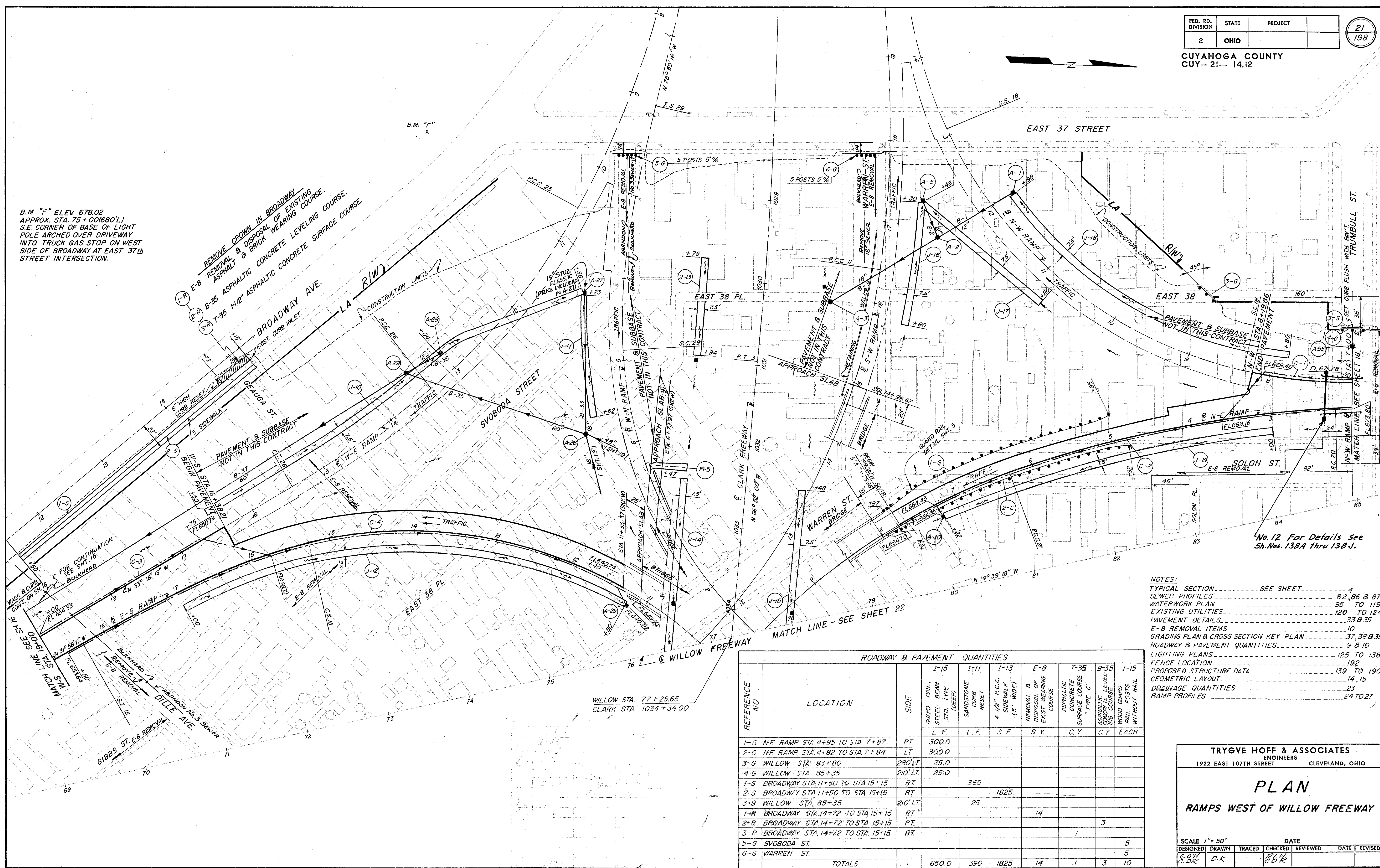
SUMMARY OF DRAINAGE QUANTITIES

SHEET No.	MARK No.	LOCATION	I-8		I-1		E-12 S-24		SHEET No.	MARK No.	LOCATION	FROM	TO	I-1														I-5														
			24-6 PAVED SHOULDER INLET MODIFIED AS PER PLAN	24-10 PAVED SHOULDER INLET MODIFIED AS PER PLAN	STD. #5 CATCH BASIN	STD. #1 MANHOLE	STD. #2 MANHOLE 1/2 DROP	JUNCTION MANHOLE AS PER PLAN						24-6 PAVED SHOULDER INLET	24-10 PAVED SHOULDER INLET	6" PIPE OUTLET CLASS F-4	REMOVAL OF EXIST. 12" PIPE	REMOVAL OF EXISTING STRUCTURES (7.5 C.B.)	12" PIPE CLASS J-1	15" PIPE CLASS J-1 Sec. M-6.6(b) or M-6.8(b)	12" PIPE CLASS E-1	15" PIPE CLASS B-1 Sec. M-6.6(c)	15" PIPE CLASS J-1	42" PIPE CLASS D-1	18" PIPE CLASS J-1	18" PIPE CLASS J-1 Sec. M-6.6(b) or M-6.8(b)	18" PIPE CLASS C-1 Sec. M-6.4(c)		18" PIPE CLASS E-1	21" PIPE CLASS B-1 Sec. M-6.6(b) or M-6.8(b)	21" PIPE CLASS J-1	24" PIPE CLASS J-1	24" PIPE CLASS B-1	33" PIPE CLASS D-1	33" PIPE CLASS J-1 Sec. M-6.6(g)	36" PIPE CLASS J-1	48" PIPE CLASS A-1 Sec. M-6.4(c) or M-6.6(c)	6" UNDERDRAIN CLASS J-1 Sec. M-6.6(b) or M-6.8(b)	6" UNDERDRAIN CLASS I-3	6" OUTLET CLASS F-4	6" - 45° BEND	6" x 6" T.E.
19	A-3	STA. 1030+15 CLARK 80' LT.											A-6	A-3																												
	TOTAL SHEET			1	3	15	7	2	3					TOTAL SHEET																												
	16	A-38	STA. 3+25 SW RAMP 25' LT.			1								A-38	A-40																										475	
		TOTAL SHEET					2	1							TOTAL SHEET														30													
		TOTAL			1	3	17	8	2	3					TOTAL														30													



B.M. "F" ELEV. 678.02
APPROX. STA. 75+00(680'L)
S.E. CORNER OF BASE OF LIGHT
POLE ARCHED OVER DRIVEWAY
INTO TRUCK GAS STOP ON WEST
SIDE OF BROADWAY AT EAST 37th
STREET INTERSECTION.

REMOVE CROWN IN BROADWAY
REMOVAL & DISPOSAL OF EXISTING
ASPHALT & BRICK WEARING COURSE.
B-35 ASPHALTIC CONCRETE LEVELING COURSE.
T-35 1/2" ASPHALTIC CONCRETE SURFACE COURSE.



No. 12 For Details See
Sh. Nos. 138A thru 138J.

NOTES:

TYPICAL SECTION	SEE SHEET	4
SEWER PROFILES		82, 86 & 87
WATERWORK PLAN		95 TO 119
EXISTING UTILITIES		120 TO 124
PAVEMENT DETAILS		33 & 35
E-8 REMOVAL ITEMS		10
GRADING PLAN & CROSS SECTION KEY PLAN		37, 38 & 39
ROADWAY & PAVEMENT QUANTITIES		9 & 10
LIGHTING PLANS		125 TO 138
FENCE LOCATION		192
PROPOSED STRUCTURE DATA		139 TO 190
GEOMETRIC LAYOUT		14, 15
DRAINAGE QUANTITIES		23
RAMP PROFILES		24 TO 27

REFERENCE NO.	LOCATION	SIDE	I-15		I-11	I-13	E-8	T-35	B-35	I-15
			L.F.	L.F.	S.F.	S.Y.	C.Y.	C.Y.	EACH	
1-G	N/E RAMP STA. 4+95 TO STA. 7+87	RT	300.0							
2-G	N/E RAMP STA. 4+82 TO STA. 7+84	LT	300.0							
3-G	WILLOW STA. 83+00	280' LT	25.0							
4-G	WILLOW STA. 85+35	210' LT	25.0							
1-S	BROADWAY STA. 11+50 TO STA. 15+15	RT		365						
2-S	BROADWAY STA. 11+50 TO STA. 15+15	RT			1825					
3-S	WILLOW STA. 85+35	210' LT		25						
1-R	BROADWAY STA. 14+72 TO STA. 15+15	RT				14				
2-R	BROADWAY STA. 14+72 TO STA. 15+15	RT						3		
3-R	BROADWAY STA. 14+72 TO STA. 15+15	RT								5
5-G	SVOBODA ST.									5
6-G	WARREN ST.									5
TOTALS			650.0	390	1825	14	1	3		10

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

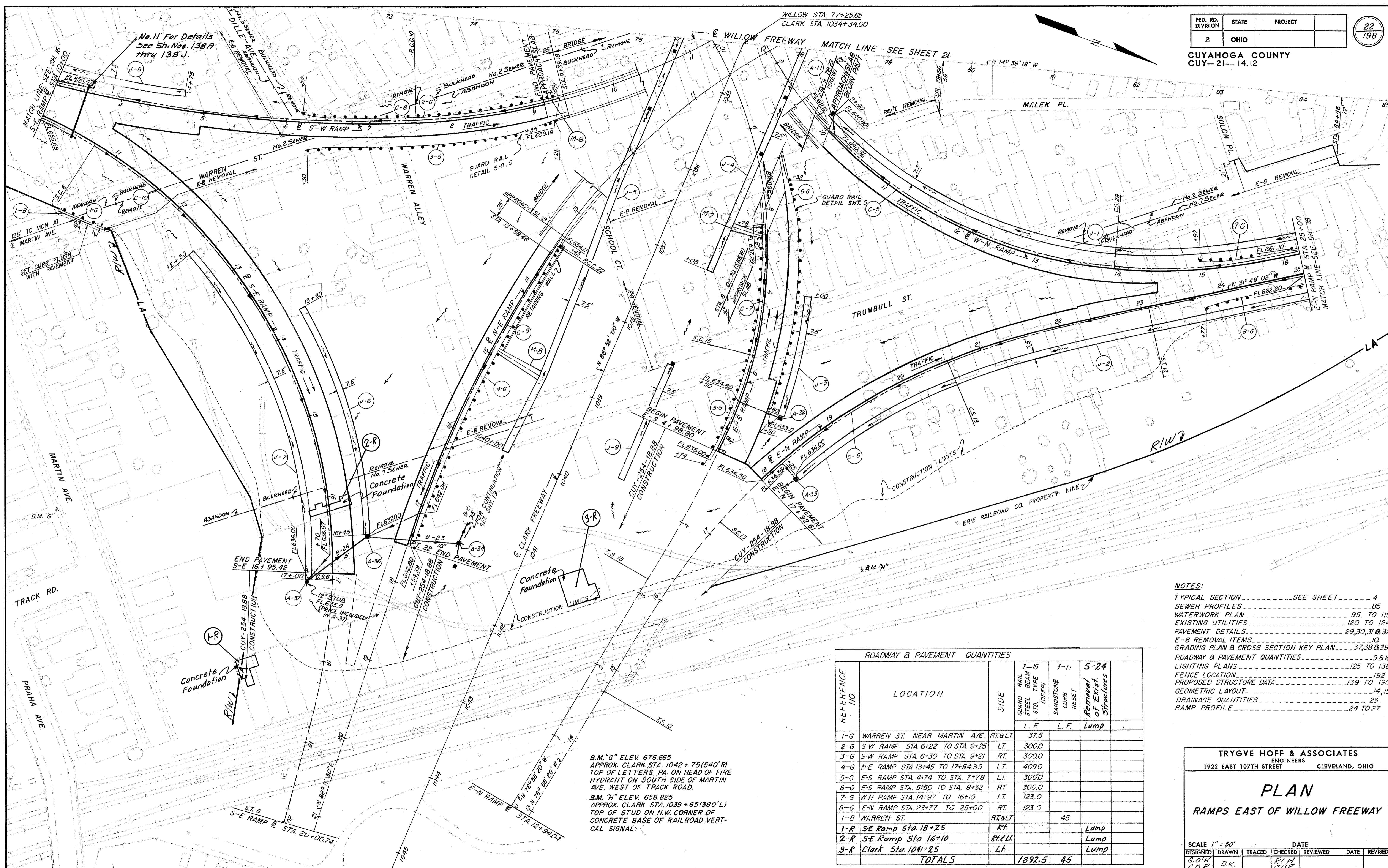
PLAN

RAMPS WEST OF WILLOW FREEWAY

SCALE 1" = 50' DATE

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
G.O.H.	D.K.		R.L.H.	E.B.R.		

CONT. No. 58019 SHEET ACCT. No. 6250



- NOTES:
- TYPICAL SECTION SEE SHEET 4
 - SEWER PROFILES 85
 - WATERWORK PLAN 95 TO 119
 - EXISTING UTILITIES 120 TO 124
 - PAVEMENT DETAILS 29, 30, 31 & 32
 - E-B REMOVAL ITEMS 10
 - GRADING PLAN & CROSS SECTION KEY PLAN 37, 38 & 39
 - ROADWAY & PAVEMENT QUANTITIES 9 & 10
 - LIGHTING PLANS 125 TO 138
 - FENCE LOCATION 192
 - PROPOSED STRUCTURE DATA 139 TO 190
 - GEOMETRIC LAYOUT 14, 15
 - DRAINAGE QUANTITIES 23
 - RAMP PROFILE 24 TO 27

ROADWAY & PAVEMENT QUANTITIES					
REFERENCE NO.	LOCATION	SIDE	1-15		5-24
			GUARD RAIL BEAM STD. TYPE (DEEP)	SANDSTONE CURB RESET	
			L.F.	L.F.	Lump
1-G	WARREN ST. NEAR MARTIN AVE.	RT.<.		37.5	
2-G	S-W RAMP STA. 6+22 TO STA. 9+25	LT.		3000	
3-G	S-W RAMP STA. 6+30 TO STA. 9+21	RT.		3000	
4-G	N-E RAMP STA. 13+45 TO 17+54.39	LT.		4090	
5-G	E-S RAMP STA. 4+74 TO STA. 7+78	LT.		3000	
6-G	E-S RAMP STA. 5+50 TO STA. 8+32	RT.		300.0	
7-G	W-N RAMP STA. 14+97 TO 16+19	LT.		123.0	
8-G	E-N RAMP STA. 23+77 TO 25+00	RT.		123.0	
1-B	WARREN ST.	RT.<.			45
1-R	SE Ramp Sta. 18+25	RT.			Lump
2-R	SE Ramp Sta. 16+10	RT.<.			Lump
3-R	Clark Sta. 1041+25	LT.			Lump
TOTALS				1892.5	45

B.M. "G" ELEV. 676.665
APPROX. CLARK STA. 1042 + 75 (540' R)
TOP OF LETTERS "PA" ON HEAD OF FIRE HYDRANT ON SOUTH SIDE OF MARTIN AVE. WEST OF TRACK ROAD.

B.M. "H" ELEV. 658.825
APPROX. CLARK STA. 1039 + 65 (380' L)
TOP OF STUD ON N.W. CORNER OF CONCRETE BASE OF RAILROAD VERTICAL SIGNAL.

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

PLAN

RAMPS EAST OF WILLOW FREEWAY

SCALE 1" = 50' DATE

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
G.O.H.	D.K.		RLH	ZDR		

CONT. No. 58019 SHEET ACCT. No. 6251

SUMMARY OF DRAINAGE QUANTITIES

SHEET No.	MARK No.	LOCATION	I-8		I-1						I-5			SPECIAL	L-10				
			STD. #5 CATCH BASIN	STD. #2 MANHOLE % DROP	STD. #1 MANHOLE	12" PIPE CLASS J-1	12" PIPE CLASS E-1	18" PIPE CLASS J-1	18" PIPE CLASS E-1	6" UNDERDRAIN CLASS J-1	6" UNDERDRAIN CLASS E-1	6" UNDERDRAIN CLASS I-3	6" OUTLET CLASS F-4	6" 45° BEND	6" x 6" TEE	6" WYE	JUTE MATTING	60" PIPE TUNNEL SEC.	SODDING FOR SPECIAL BEAM AND SLOPE PROTECTION
			EA.	EA.	EA.	L.F.	L.F.	L.F.	L.F.	L.F.	L.F.	L.F.	EA.	EA.	EA.	S.Y.	L.F.	S.Y.	
21	A-1	STA. 12+00 NW RAMP	1																
	A-2	STA. 12+00 NW RAMP 75' LT.		1															
	A-5	STA. 17+25 SW RAMP 40' RT.	1																
	A-27	STA. 4+15 WN RAMP 45' RT.	1																
	A-28	STA. 13+00 WS RAMP 25' RT.	1																
	A-29	STA. 13+50 WS RAMP 35' RT.		1															
	A-55	NW RAMP STA. 7+00 45' RT.			1														
	B-1	FROM A-1 TO A-2				106													
	B-2	FROM A-5 TO A-2				45													
	B-3	FROM A-2 TO A-3					150												
	B-33	FROM A-27 TO A-26						164											
	B-35	FROM A-26 TO A-29													230				
	B-36	FROM A-28 TO A-29					50												
	B-37	FROM A-29 TO 31-S													706				
	C-1	NW RAMP STA. 7+00 TO 8+05							80	105		1		1					
	C-2	NE RAMP STA. 2+00 TO 7+75								575	10		1						
	C-3	WS RAMP STA. 19+00 TO 16+75							85	225		1		1					
	C-4	ES RAMP STA. 18+50 TO 11+40								720	10								
	M-5	WN RAMP STA. 6+35														42			
J-10	WS RAMP STA. 16+50 TO 11+36													428					
J-11	WN RAMP STA. 4+23 TO 5+62													116					
J-12	ES RAMP STA. 17+00 TO 12+80													350					
J-13	CLARK STA. 1029+75 TO 1030+94													99					
J-14	CLARK STA. 1032+47 TO 1034+57													175					
J-15	CLARK STA. 1032+48 TO 1034+12													137					
J-16	SW RAMP STA. 15+80 TO 17+30													125					
J-17	NW RAMP STA. 10+80 TO 12+48													140					
J-18	NW RAMP STA. 7+80 TO 11+98													348					
J-19	NE RAMP STA. 3+00 TO 7+22													352					
TOTAL SHEET			4	2	1	106	95	150	164	165	1625	20	2	1	2	2270	936	42	

SHEET No.	MARK No.	LOCATION	I-1				I-5			SPL	I-8	L-10					
			18" PIPE CLASS J-1	18" PIPE CLASS J-1	18" PIPE CLASS J-1	6" UNDERDRAIN CLASS J-1	6" UNDERDRAIN CLASS I-3	6" OUTLET CLASS F-4	6" 45° BEND	6" x 6" TEE	6" WYE	JUTE MATTING	STD. #5 CATCH BASIN	SODDING FOR SPECIAL BEAM AND SLOPE PROTECTION			
			L.F.	L.F.	L.F.	L.F.	L.F.	L.F.	EA.	EA.	EA.	S.Y.	EA.	EA.			
22	A-36	SE RAMP STA. 16+50 45' LT.												1			
	A-37	SE RAMP STA. 17+00 30' RT.												1			
	B-23	FROM A-36 TO A-34	110														
	B-24	FROM A-37 TO A-36	90														
	C-5	WN RAMP STA. 16+20 TO 10+20					610	10		1							
	C-6	EN RAMP STA. 17+90 TO 25+00					720	10			1						
	C-7	ES RAMP STA. 7+80 TO 5+00			40		280	10			1						
	C-8	SW RAMP STA. 9+35 TO 3+25					610										
	C-9	NE RAMP STA. 14+60 TO 17+50			40		430	10				1					
	C-10	SE RAMP STA. 10+00 TO 16+70					680	10									
	J-1	WN RAMP STA. 9+90 TO 16+20													525		
	J-2	EN RAMP STA. 25+00 TO 18+25													563		
	J-3	ES RAMP STA. 5+50 TO 7+00													125		
	J-4	CLARK STA. 1037+05 TO 1034+15													242		
	J-5	CLARK STA. 1040+00 TO 1034+60													450		
	J-6	SE RAMP STA. 13+80 TO 16+45													221		
	J-7	SE RAMP STA. 12+50 TO 17+00													375		
	J-8	SW RAMP STA. 4+75 TO 3+25													125		
	J-9	CLARK STA. 1038+25 TO 1039+75													125		
M-6	SW RAMP STA. 9+22															6	
M-7	ES RAMP STA. 7+68															33	
M-8	NE RAMP STA. 14+90															50	
TOTAL SHEET			110	90	80	3330	50	1	2	1	2751	2	89				

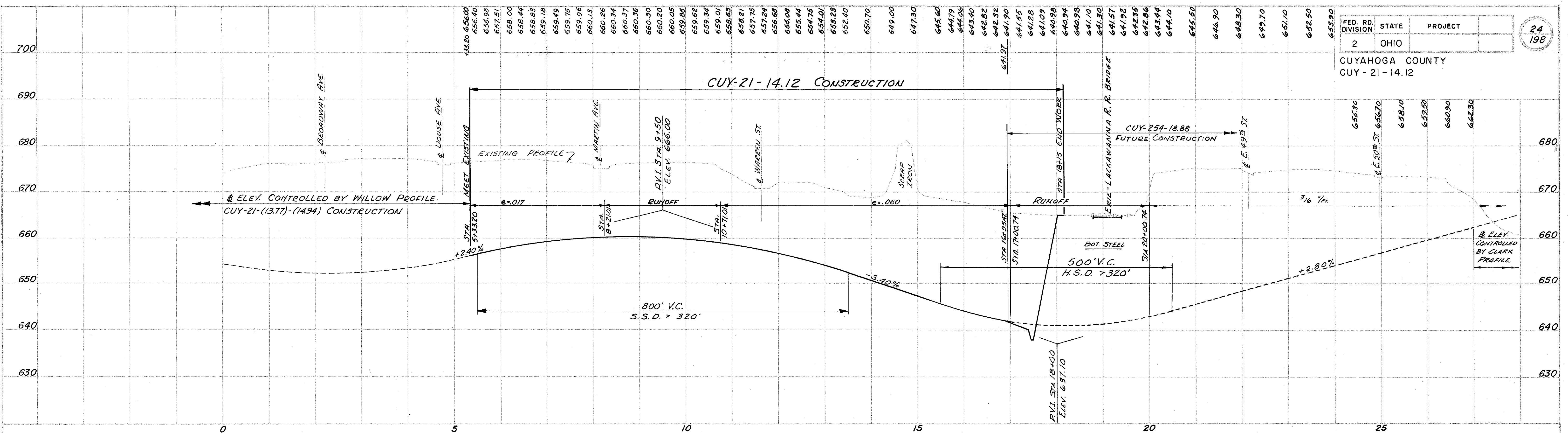
TRYGVE HOFF & ASSOCIATES
 ENGINEERS
 1922 EAST 107TH STREET CLEVELAND, OHIO

DRAINAGE QUANTITIES
 For
SHEET 21 AND 22

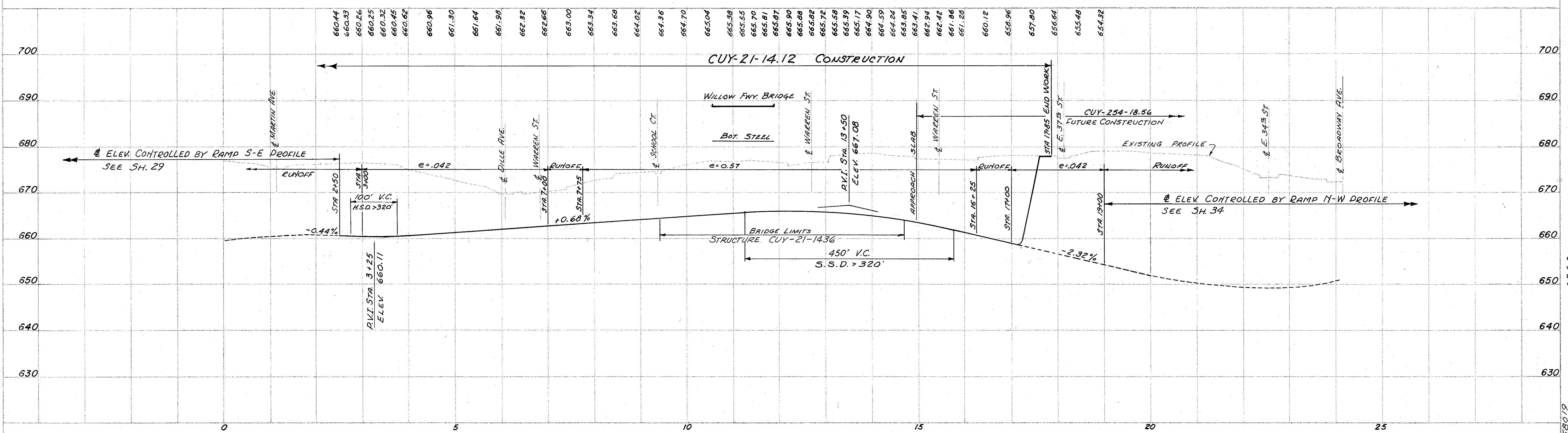
SCALE	DATE
DESIGNED	DRAWN
TRACED	CHECKED
REVIEWED	DATE
REVISED	REVISED

c.e. RR

CUYAHOGA COUNTY
CUY-21-14.12

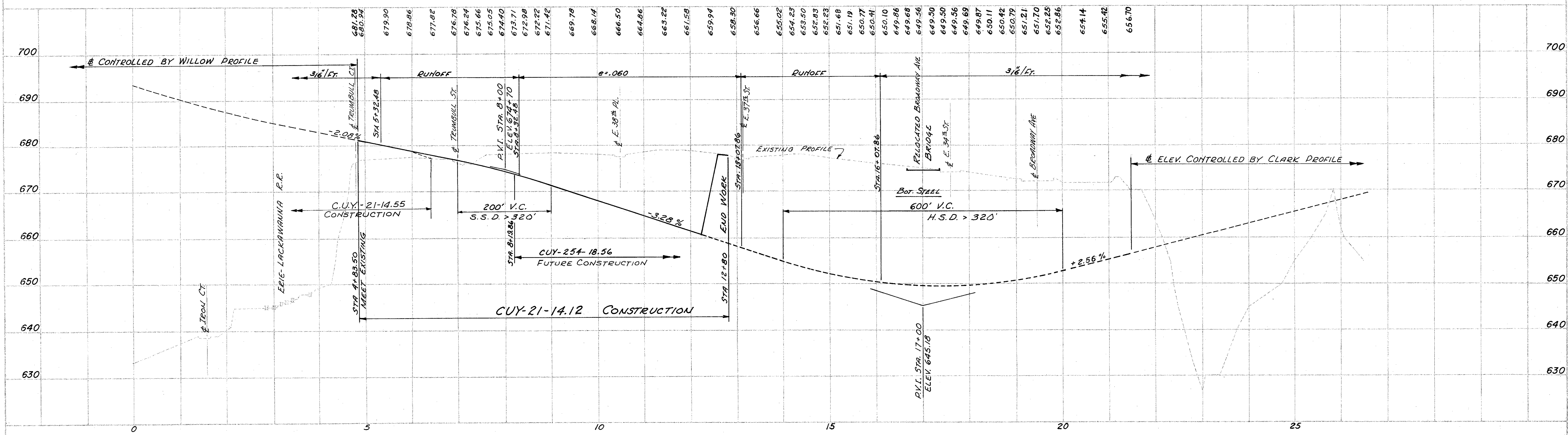
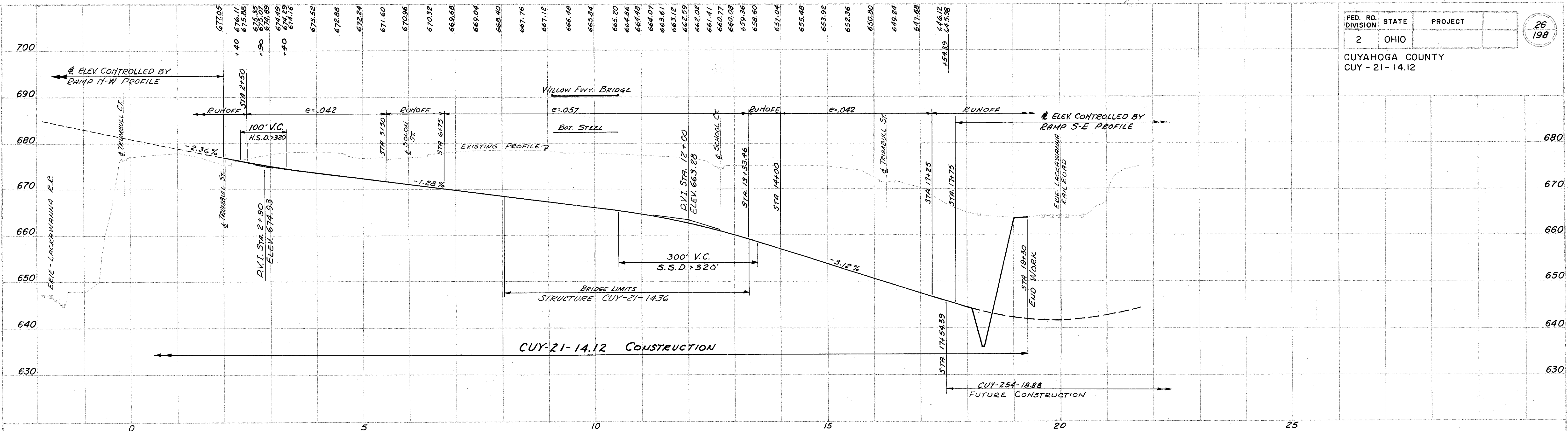


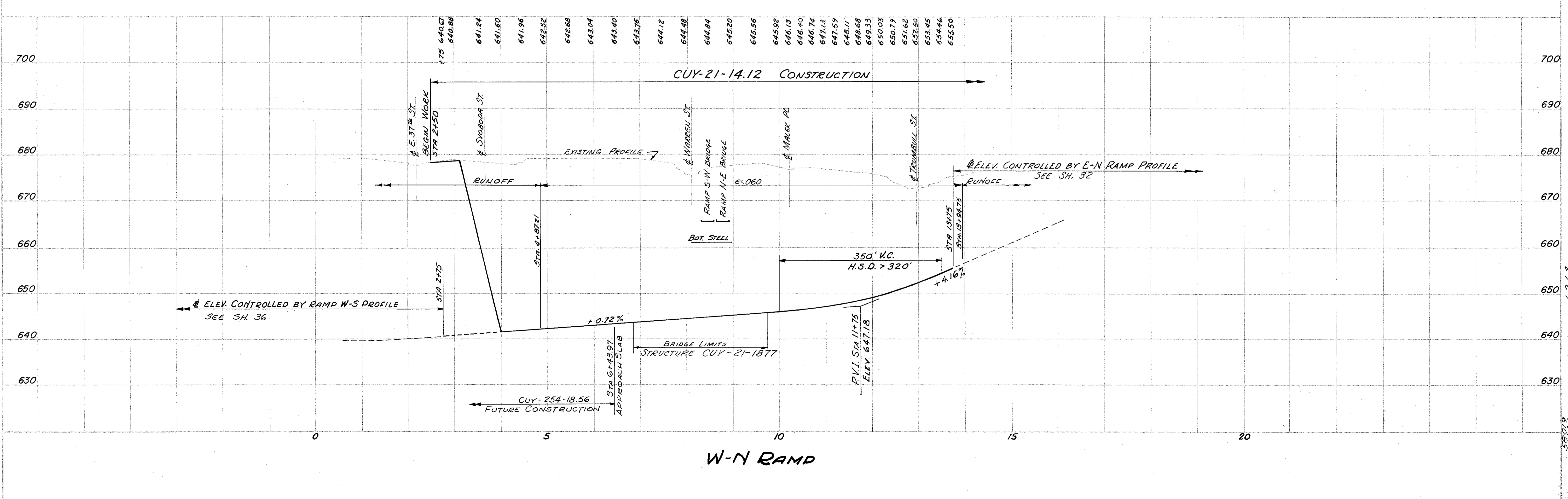
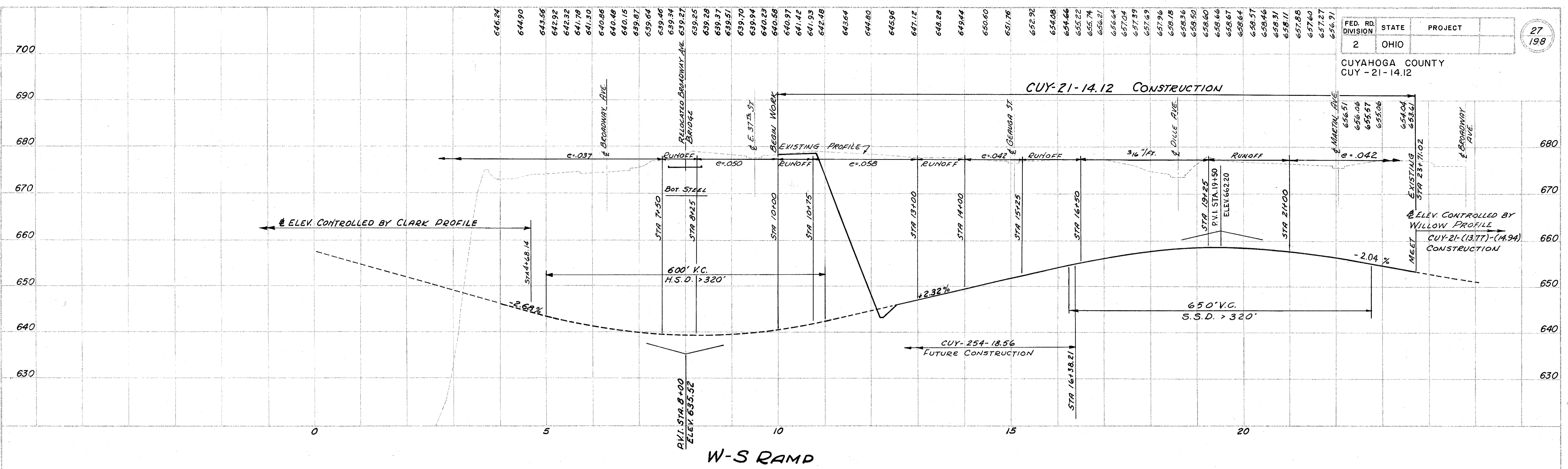
S-E RAMP

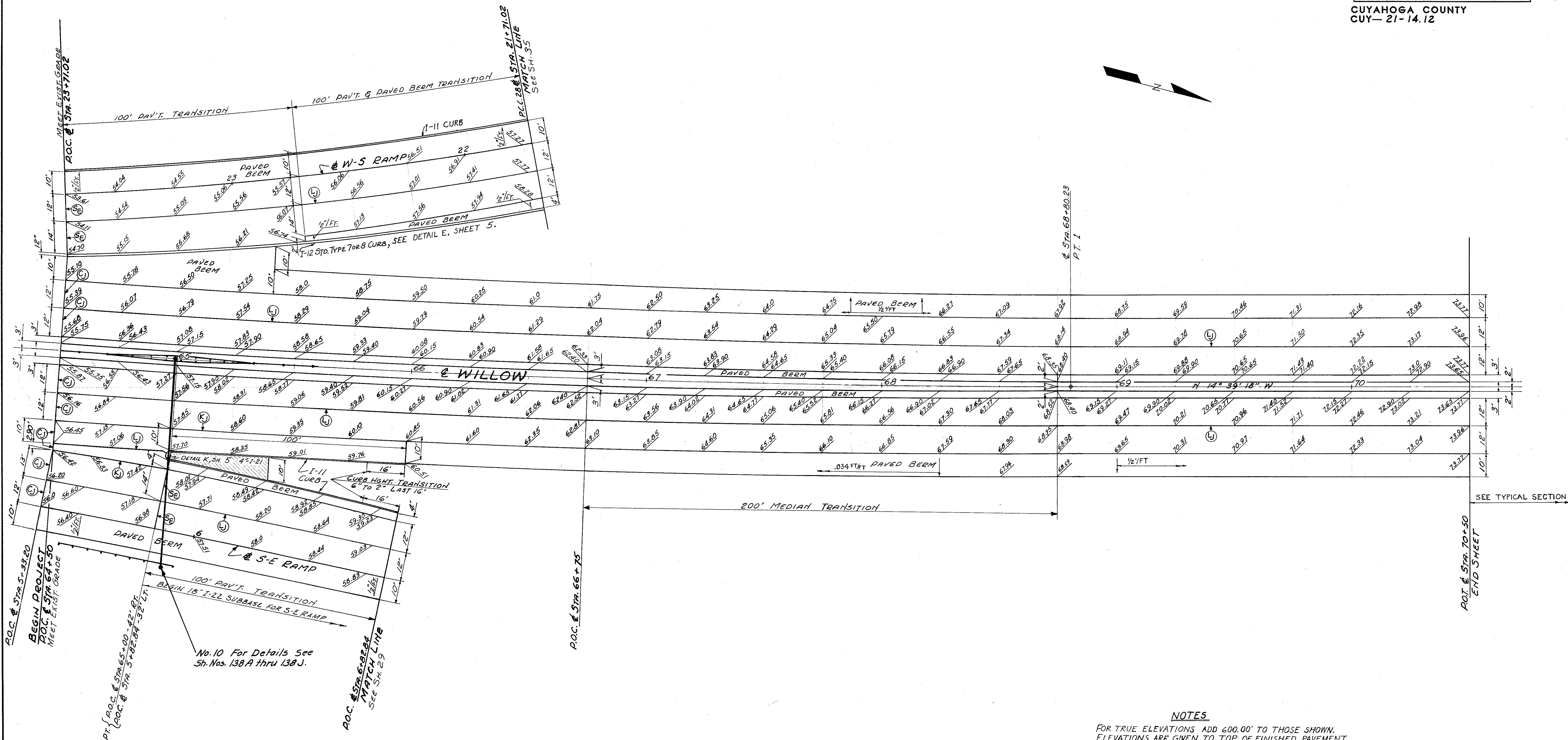


S-W RAMP

SHEET ACCT. NO. 6260
CONT. NO. 58019
60029







NOTES
FOR TRUE ELEVATIONS ADD 600.00' TO THOSE SHOWN.
ELEVATIONS ARE GIVEN TO TOP OF FINISHED PAVEMENT AT JOINTS, EDGES AND EVEN 25' STATIONS.

QUANTITIES											
T-71	I-22	T-31		B-21	B-19	I-21		I-11	I-12		T-30
9" REINFORCED PORTLAND CEMENT CONCRETE PAVEMENT	SUBBASE	BITUMINOUS SURFACE TREATMENT		WATERPROOFED AGGREGATE BASE COURSE	AGGREGATE BASE COURSE	PORTLAND CEMENT CONCRETE MEDIAN PAVEMENT STANDARD TYPE 2	PORTLAND CEMENT CONCRETE ISLAND PAVEMENT 4" DEPTH	SANDSTONE CURB 6" x 18"	CONCRETE CURB STANDARD TYPE 8	CONCRETE CURB STANDARD TYPE 7	BITUMINOUS PRIME COAT O.GAL./S.Y.
Sq. Yd.	Cu. Yd.	GAL.	Cu. Yd.	Cu. Yd.	Cu. Yd.	Sq. Yd.	Sq. Yd.	L.F.	L.F.	L.F.	GAL.
4399	1218	521	17	215	232	339	33	405	100	104	834

TOTAL THIS SH.

JOINT SYMBOLS
 (L) STANDARD LONGITUDINAL JOINT
 (K) STANDARD KEY JOINT, WITHOUT TIE BARS.
 (E) STANDARD EXPANSION JOINT.
 (C) STANDARD CONSTRUCTION JOINT.

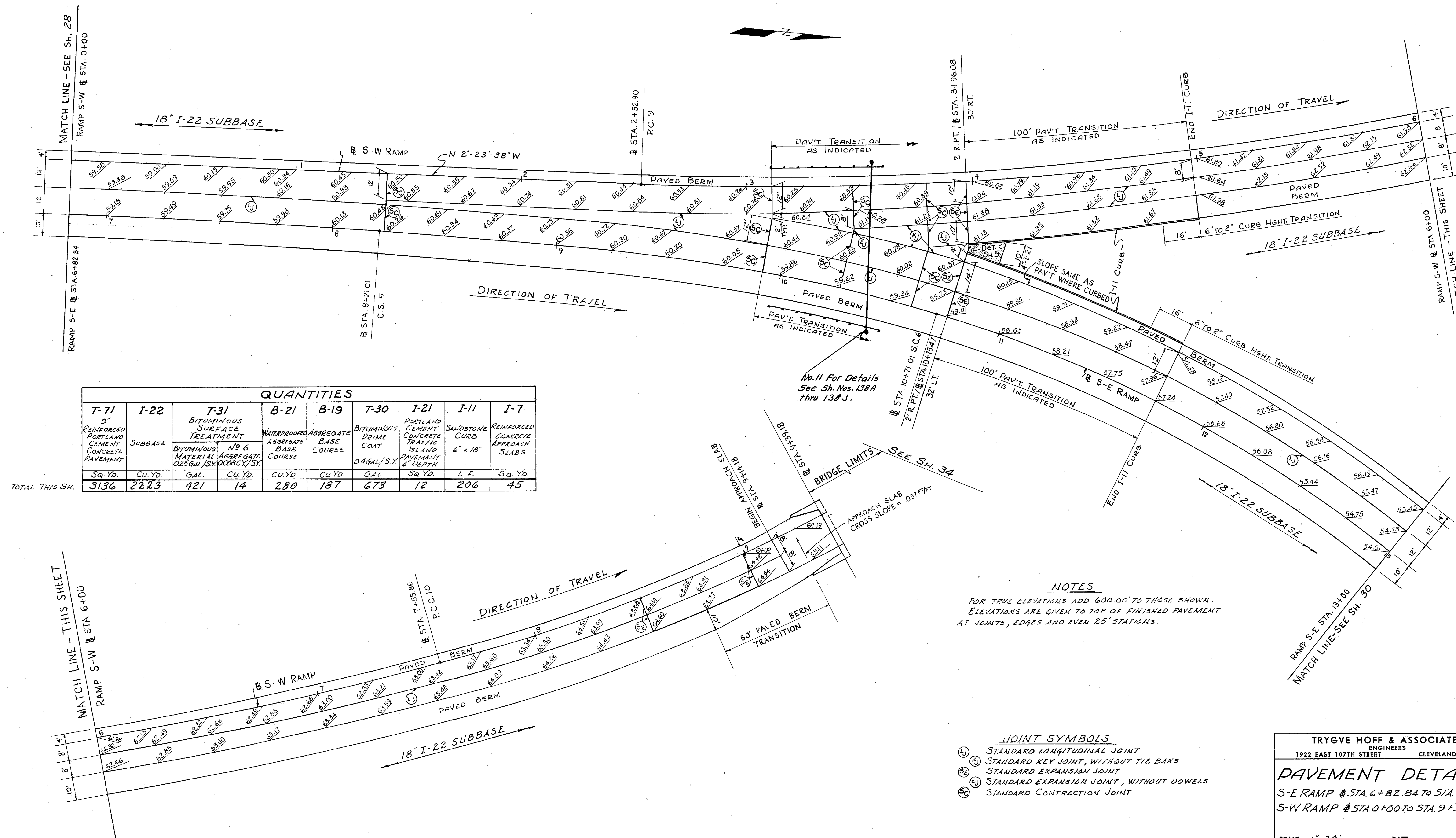
TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

PAVEMENT DETAILS
 WILLOW @ STA. 64+50 TO STA. 70+50
 S-E RAMP @ STA. 5+33.20 TO STA. 6+82.84
 W-S RAMP @ STA. 21+71.02 TO STA. 23+71.02

SCALE 1" = 20'
DATE

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
C.D.R.	G.O.C.		F.T.	G.D.R.		

CONT. No. 58019 SHEET ACCT. No. 6288



QUANTITIES									
T-71 9" REINFORCED PORTLAND CEMENT CONCRETE PAVEMENT	I-22 SUBBASE	T-31 BITUMINOUS SURFACE TREATMENT		B-21 WATERPROOFED AGGREGATE BASE COURSE	B-19 AGGREGATE BASE COURSE	T-30 BITUMINOUS PRIME COAT	I-21 PORTLAND CEMENT CONCRETE TRAFFIC ISLAND PAVEMENT 4" DEPTH	I-11 SANDSTONE CURB 6" x 18"	I-7 REINFORCED CONCRETE APPROACH SLABS
Sq. Yd.	Cu. Yd.	GAL.	Cu. Yd.	Cu. Yd.	Cu. Yd.	GAL.	Sq. Yd.	L.F.	Sq. Yd.
3136	2223	421	14	280	187	673	12	206	45

TOTAL THIS SH. 3136

No. 11 For Details
See Sh. Nos. 138A
thru 138J.

NOTES
FOR TRUE ELEVATIONS ADD 600.00' TO THOSE SHOWN.
ELEVATIONS ARE GIVEN TO TOP OF FINISHED PAVEMENT
AT JOINTS, EDGES AND EVEN 25' STATIONS.

- JOINT SYMBOLS**
- (L) STANDARD LONGITUDINAL JOINT
 - (K) STANDARD KEY JOINT, WITHOUT TIE BARS
 - (SE) STANDARD EXPANSION JOINT
 - (E) STANDARD EXPANSION JOINT, WITHOUT DOWELS
 - (C) STANDARD CONTRACTION JOINT

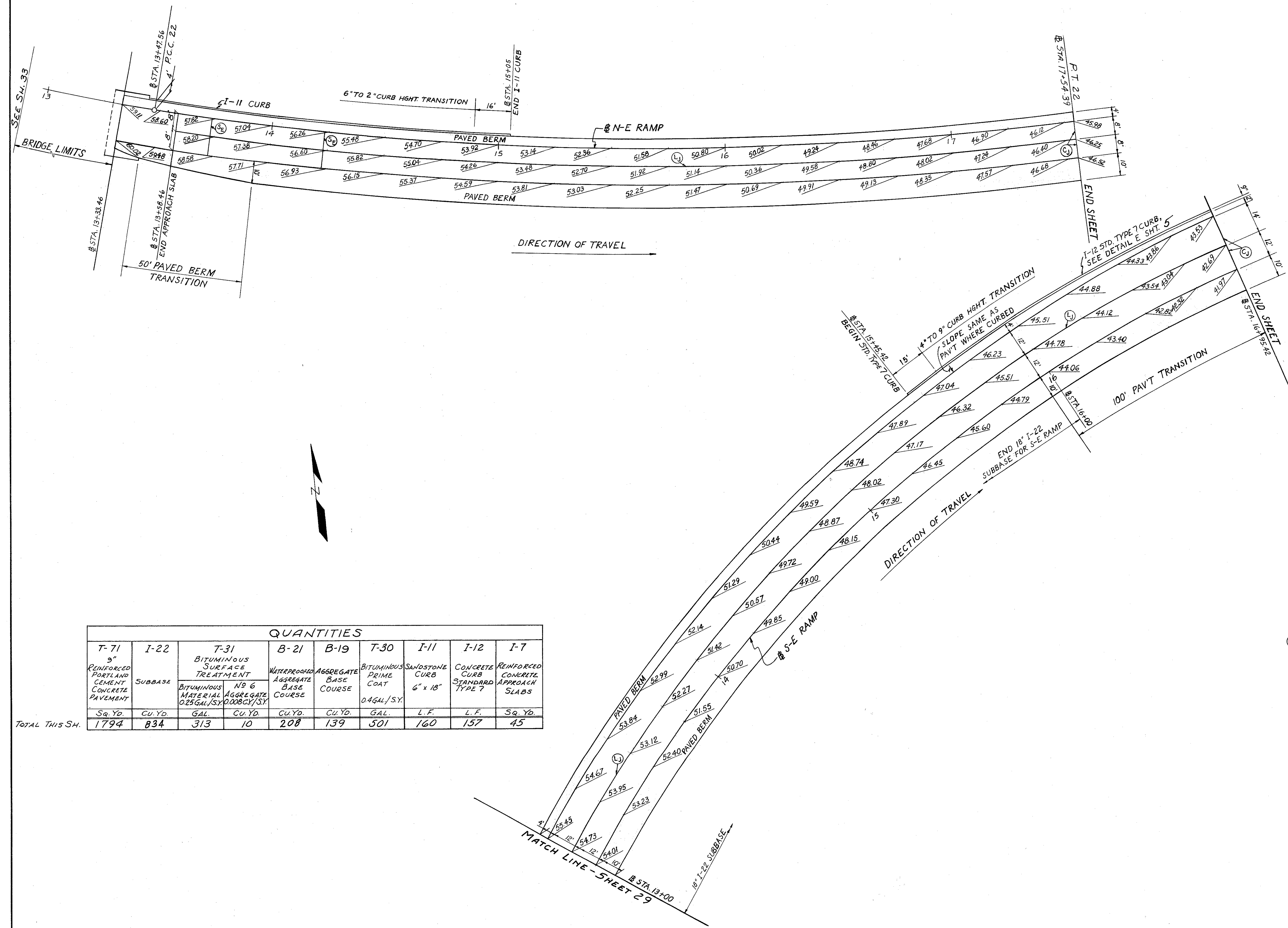
TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

PAVEMENT DETAILS
S-E RAMP @ STA. 6+82.84 TO STA. 13+00
S-W RAMP @ STA. 0+00 TO STA. 9+39.18

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
C.D.R.	F.T.		C.D.R.			

SCALE 1"=20' DATE

CUYAHOGA COUNTY
CUY-21-14.12



NOTES
FOR TRUE ELEVATIONS ADD 600.00 TO THOSE SHOWN.
ALL ELEVATIONS SHOWN ARE TO THE TOP OF FINISHED PAVEMENT AND ARE GIVEN AT PAVEMENT JOINTS, EDGES AND 25' STATIONS.
CONSTRUCTION JOINT BARS TO BE PLACED WITH EXPOSED ENDS PROTECTED.

LEGEND
 (L) STANDARD LONGITUDINAL JOINT
 (SE) STANDARD EXPANSION JOINT
 (C) STANDARD CONSTRUCTION JOINT.

QUANTITIES									
T-71	I-22	T-31		B-21	B-19	T-30	I-11	I-12	I-7
9" REINFORCED PORTLAND CEMENT CONCRETE PAVEMENT	SUBBASE	BITUMINOUS SURFACE TREATMENT		WATERPROOFED AGGREGATE BASE COURSE	AGGREGATE BASE COURSE	BITUMINOUS PRIME COAT	SANDSTONE CURB	CONCRETE CURB	REINFORCED CONCRETE APPROACH SLABS
		BITUMINOUS MATERIAL	N#6 AGGREGATE			0.4 GAL./SY.	6" x 18"	STANDARD TYPE 7	
Sq. Yd.	Cu. Yd.	GAL.	Cu. Yd.	Cu. Yd.	Cu. Yd.	GAL.	L.F.	L.F.	Sq. Yd.
1794	834	313	10	208	139	501	160	157	45

TOTAL THIS SH.

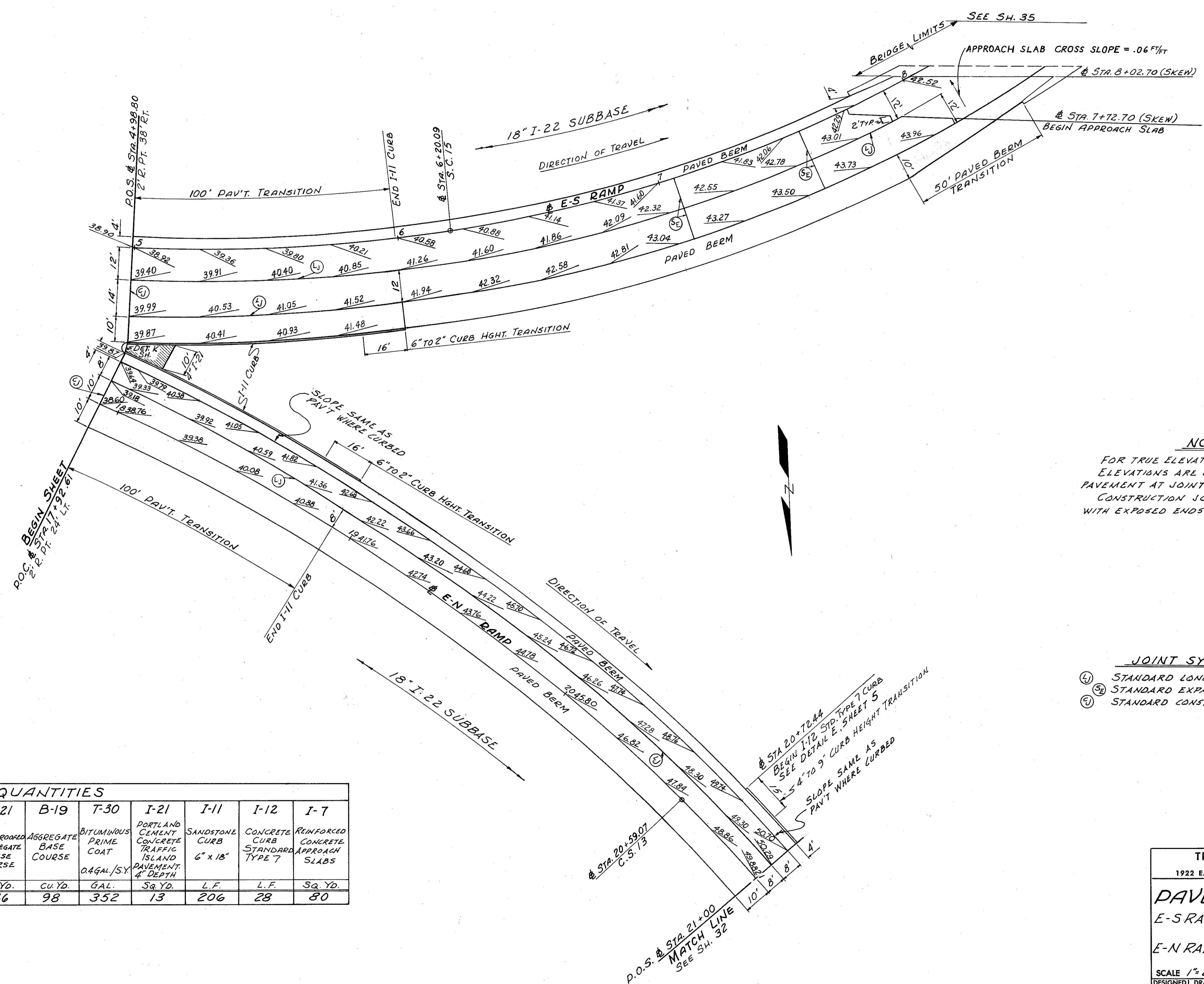
CONT. No. 58019 SHEET ACCT. No. 6291

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

PAVEMENT DETAILS
S-E RAMP @ STA. 13+00 TO STA. 16+95.42
N-E RAMP @ STA. 13+33.46 TO STA. 17+54.39

SCALE 1" = 20' DATE

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
G.D.R.	E.T.		G.D.R.			
E.T.	J.S.P.					



NOTES
 FOR TRUE ELEVATIONS ADD 600.00' TO THOSE SHOWN.
 ELEVATIONS ARE GIVEN TO TOP OF FINISHED PAVEMENT AT JOINTS, EDGES AND EVEN 25' STATIONS.
 CONSTRUCTION JOINT BARS ARE TO BE PLACED WITH EXPOSED ENDS PROTECTED.

JOINT SYMBOLS
 (L) STANDARD LONGITUDINAL JOINT
 (S) STANDARD EXPANSION JOINT
 (C) STANDARD CONSTRUCTION JOINT

QUANTITIES											
T-71	I-22	T-31		B-21	B-19	T-30	I-21	I-11	I-12	I-7	
9" REINFORCED PORTLAND CEMENT CONCRETE PAVEMENT	SUBBASE	BITUMINOUS MATERIAL	NO 6 AGGREGATE	WATERPROOFED AGGREGATE BASE COURSE	AGGREGATE BASE COURSE	BITUMINOUS PRIME COAT	PORTLAND CEMENT CONCRETE TRAFFIC ISLAND PAVEMENT 4" DEPTH	SANDSTONE CURB 6" x 18"	CONCRETE CURB STANDARD TYPE 7	REINFORCED CONCRETE APPROACH SLABS	
Sq. Yd.	Cu. Yd.	GAL.	Cu. Yd.	Cu. Yd.	Cu. Yd.	GAL.	Sq. Yd.	L.F.	L.F.	Sq. Yd.	
1497	1145	220	7	146	98	352	13	206	28	80	

TOTAL THIS SH.

TRYGVE HOFF & ASSOCIATES
 ENGINEERS
 1922 EAST 107TH STREET CLEVELAND, OHIO

PAVEMENT DETAILS
 E-S RAMP # STA. 4+98.80 TO STA. 8+02.75 (SKEW)
 E-N RAMP # STA. 17+92.61 TO STA. 21+00

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISD
C.D.R.	G.O.C.		F.T.	G.D.R.		

CONT. No. 58013 SHEET ACCT. No. 6294

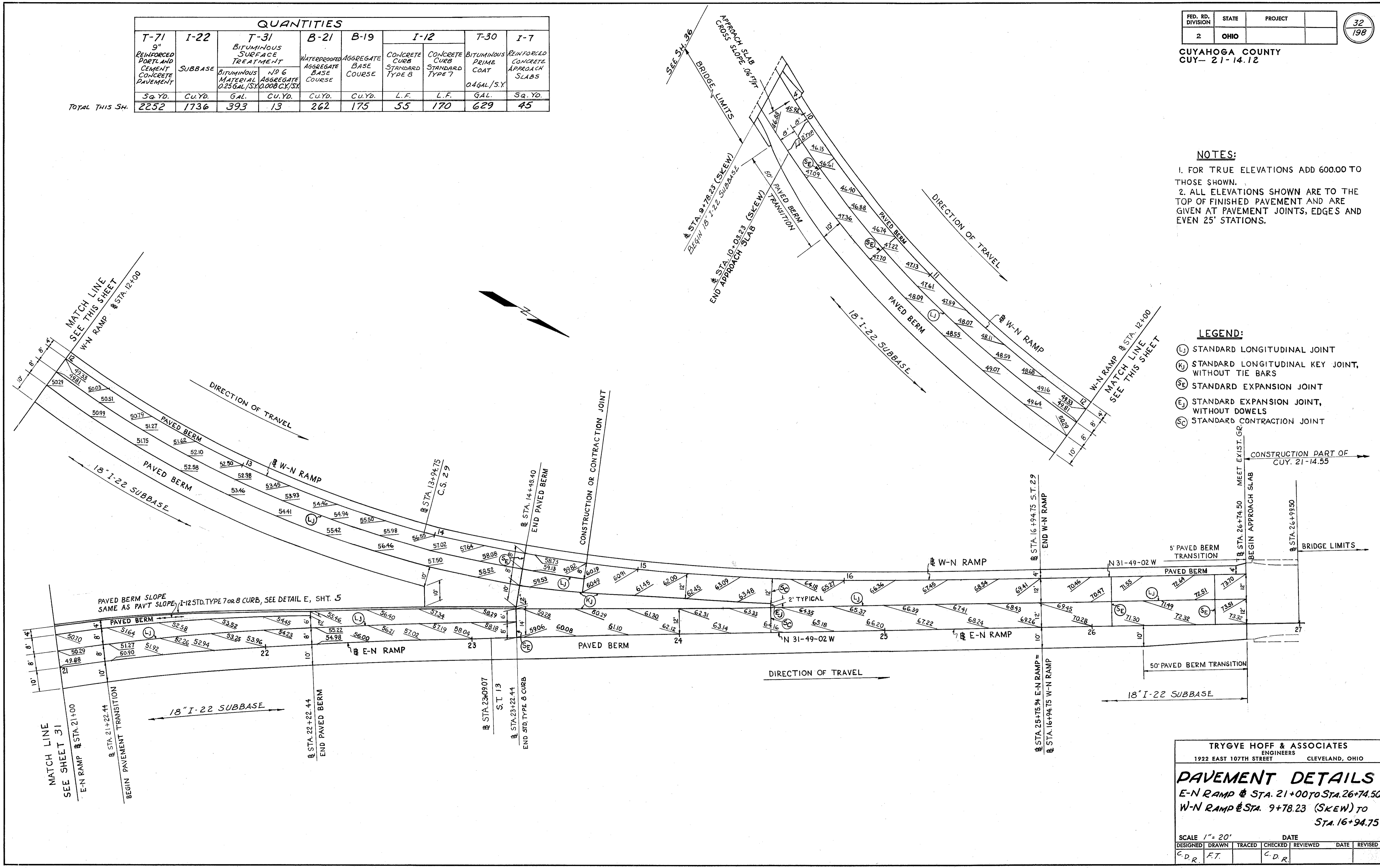
CUYAHOGA COUNTY
CUY- 21-14.12

QUANTITIES									
T-71	I-22	T-31		B-21	B-19	I-12		T-30	I-7
9" REINFORCED PORTLAND CEMENT CONCRETE PAVEMENT	SUBBASE	BITUMINOUS SURFACE TREATMENT		WATERPROOFED AGGREGATE BASE COURSE	AGGREGATE BASE COURSE	CONCRETE CURB STANDARD TYPE B	CONCRETE CURB STANDARD TYPE 7	BITUMINOUS PRIME COAT	REINFORCED CONCRETE APPROACH SLABS
Sq. Yd.	Cu. Yd.	GAL.	CU. YD.	Cu. Yd.	Cu. Yd.	L.F.	L.F.	GAL.	Sq. Yd.
2252	1736	393	13	262	175	55	170	629	45

TOTAL THIS SH.

- NOTES:**
- FOR TRUE ELEVATIONS ADD 600.00 TO THOSE SHOWN.
 - ALL ELEVATIONS SHOWN ARE TO THE TOP OF FINISHED PAVEMENT AND ARE GIVEN AT PAVEMENT JOINTS, EDGES AND EVEN 25' STATIONS.

- LEGEND:**
- (L) STANDARD LONGITUDINAL JOINT
 - (K) STANDARD LONGITUDINAL KEY JOINT, WITHOUT TIE BARS
 - (E) STANDARD EXPANSION JOINT
 - (E₁) STANDARD EXPANSION JOINT, WITHOUT DOWELS
 - (C) STANDARD CONTRACTION JOINT



CONT. No. 580.9 SHEET ACCT. No. 6295

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

PAVEMENT DETAILS
E-N RAMP @ STA. 21+00 TO STA. 26+74.50
W-N RAMP @ STA. 9+78.23 (SKEW) TO STA. 16+94.75

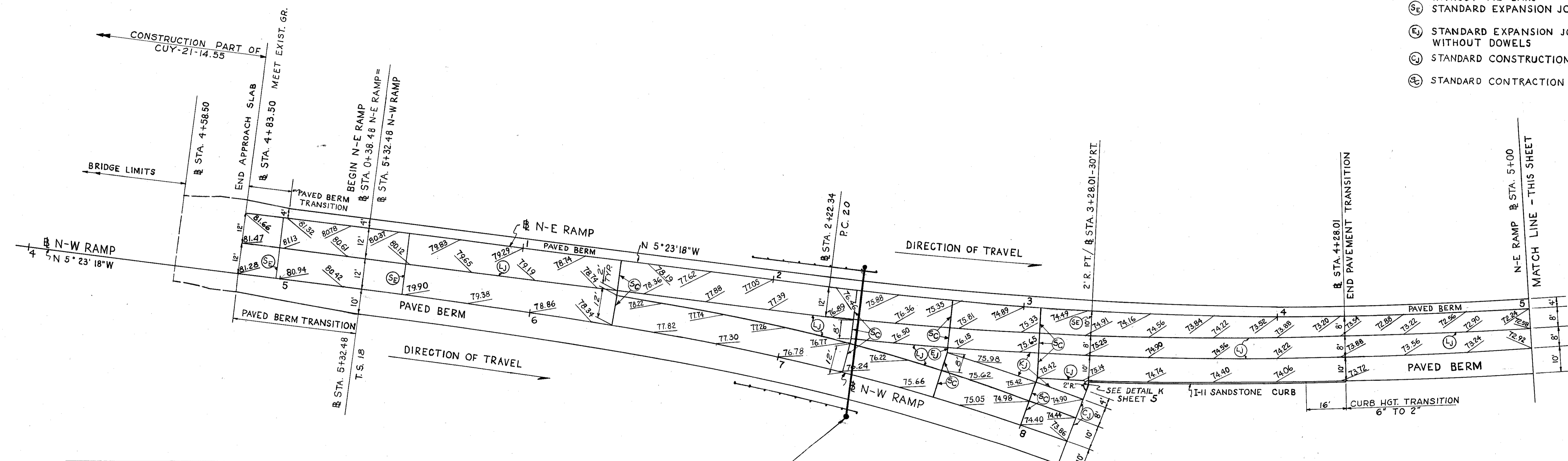
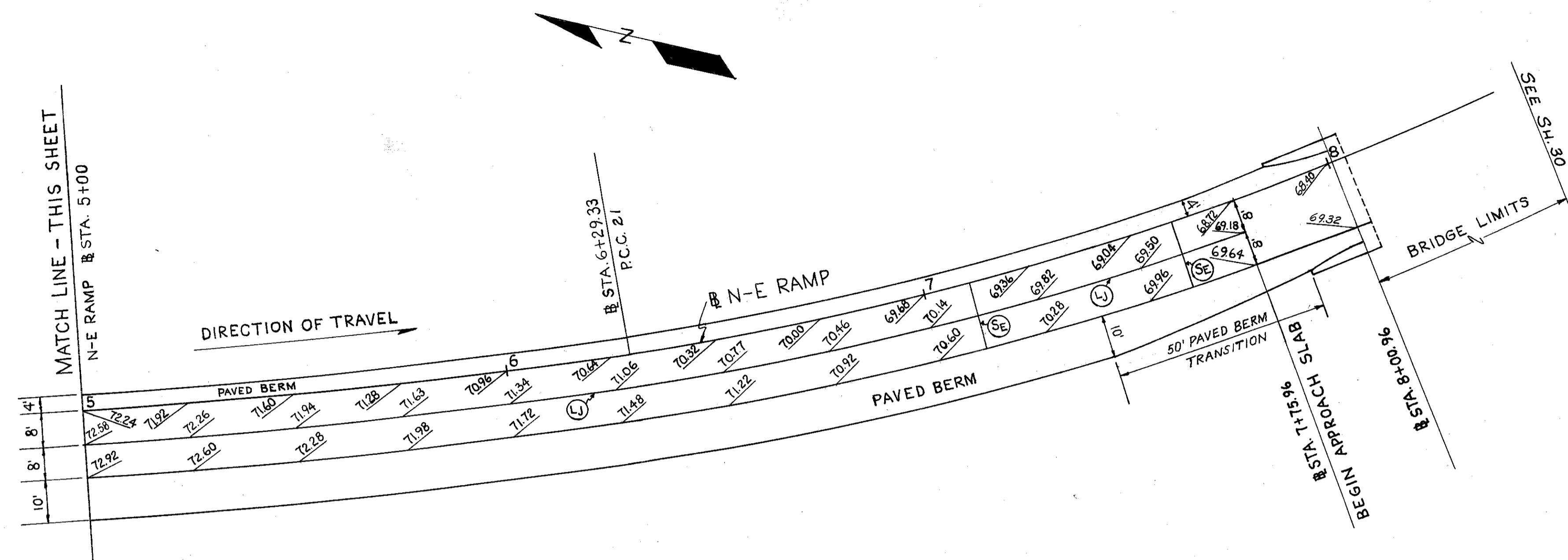
SCALE 1" = 20' DATE
DESIGNED DRAWN TRACED CHECKED REVIEWED DATE REVISED
C.D.R. F.T. C.D.R.

NOTES:

1. FOR TRUE ELEVATIONS ADD 600.00 TO THOSE SHOWN.
2. ALL ELEVATIONS SHOWN ARE TO THE TOP OF FINISHED PAVEMENT AND ARE GIVEN AT PAVEMENT JOINTS, EDGES AND EVEN 25' STATIONS.
3. CONSTRUCTION JOINT BARS TO BE PLACED WITH EXPOSED ENDS PROTECTED.

LEGEND:

- (L) STANDARD LONGITUDINAL JOINT
- (K) STANDARD LONGITUDINAL KEY JOINT, WITHOUT TIE BARS
- (SE) STANDARD EXPANSION JOINT
- (E) STANDARD EXPANSION JOINT, WITHOUT DOWELS
- (C) STANDARD CONSTRUCTION JOINT
- (C) STANDARD CONTRACTION JOINT



QUANTITIES								
T-71	I-22	T-31		B-21	B-19	I-11	T-30	I-7
9" REINFORCED PORTLAND CEMENT CONCRETE PAVEMENT	SUBBASE	BITUMINOUS SURFACE TREATMENT		WATERPROOFED AGGREGATE BASE COURSE	AGGREGATE BASE COURSE	SANDSTONE CURB 6" x 18"	BITUMINOUS PRIME COAT	REINFORCED CONCRETE APPROACH SLABS
Sq. Yd.	Cu. Yd.	GAL.	Cu. Yd.	Cu. Yd.	Cu. Yd.	L.F.	GAL.	Sq. Yd.
2116	440	282	9	188	125	106	451	45

TOTAL THIS SH.

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

PAVEMENT DETAILS

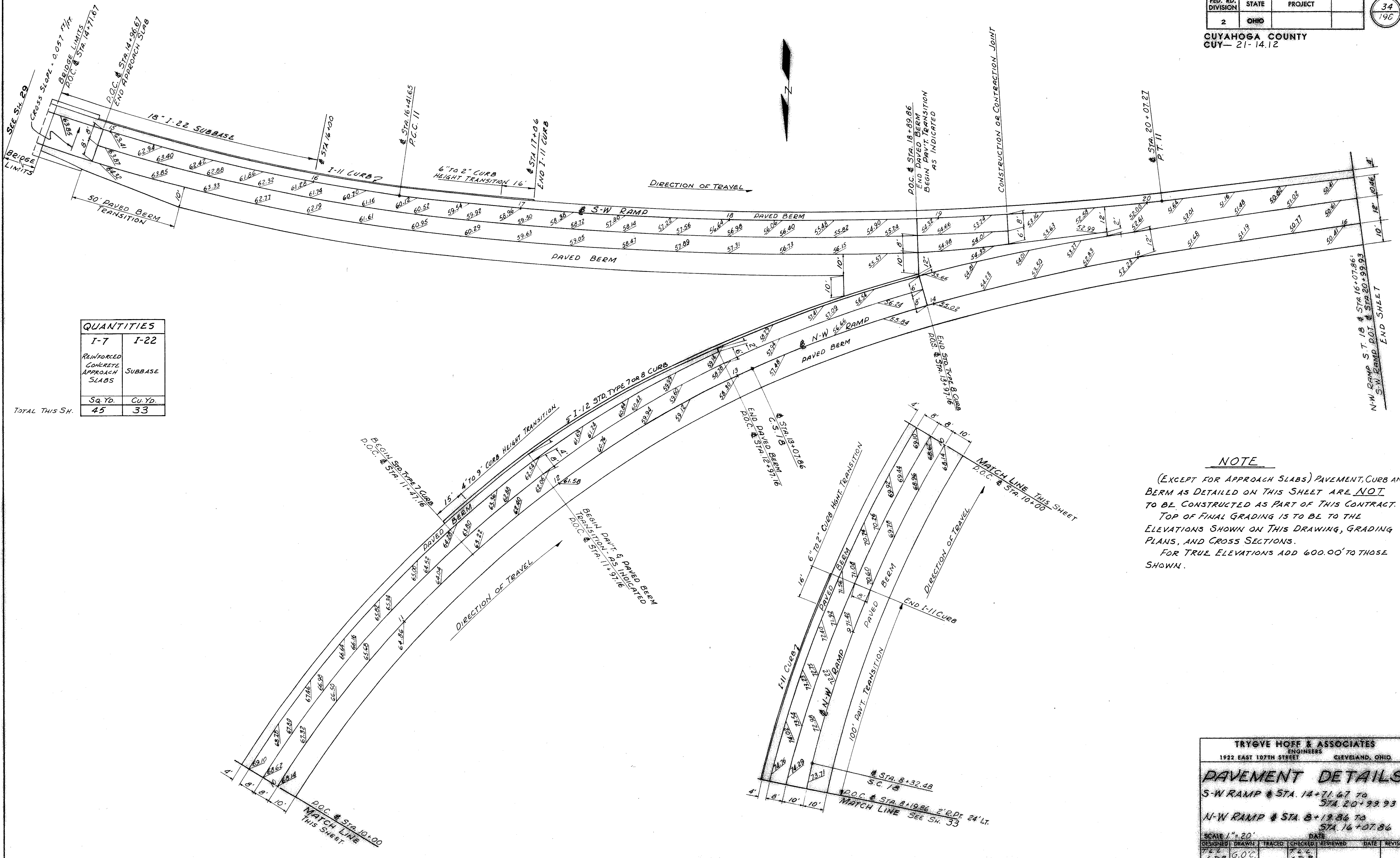
N-W RAMP @ Sta. 4+83.50 TO Sta. 8+19.86
N-E RAMP @ Sta. 0+38.48 TO Sta. 8+00.96

SCALE 1" = 20' DATE

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
C.D.R.	F.T.		C.D.R.			

CONT. No. 58019 SHEET ACCT. No. 6296

CUYAHOGA COUNTY
CUY-21-14.12



QUANTITIES	
I-7	I-22
REINFORCED CONCRETE APPROACH SLABS	SUBBASE
Sq. Yd.	Cu. Yd.
45	33

TOTAL THIS SH.

NOTE

(EXCEPT FOR APPROACH SLABS) PAVEMENT, CURB AND BERM AS DETAILED ON THIS SHEET ARE NOT TO BE CONSTRUCTED AS PART OF THIS CONTRACT. TOP OF FINAL GRADING IS TO BE TO THE ELEVATIONS SHOWN ON THIS DRAWING, GRADING PLANS, AND CROSS SECTIONS. FOR TRUE ELEVATIONS ADD 600.00' TO THOSE SHOWN.

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

PAVEMENT DETAILS

S-W RAMP # STA. 14+71.67 TO STA. 20+99.93
N-W RAMP # STA. 8+19.86 TO STA. 16+07.86

SCALE 1" = 20' DATE

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
T.C.	G.O.C.		T.C.	G.P.R.		

CONT. No. 58019 SHEET ACCT. No. 6297

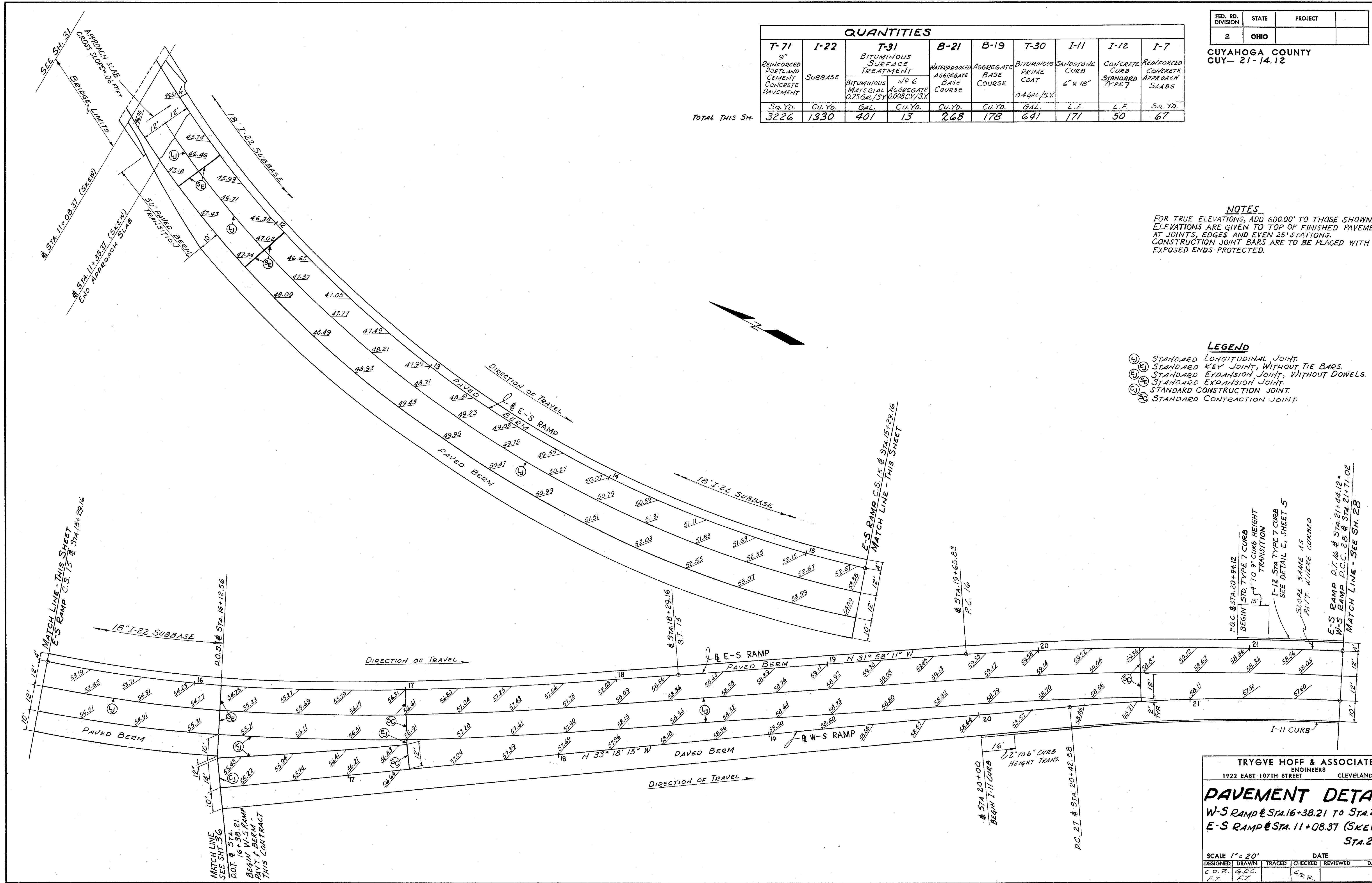
CUYAHOGA COUNTY
CUY- 21-14.12

QUANTITIES									
T-71	I-22	T-31		B-21	B-19	T-30	I-11	I-12	I-7
9" REINFORCED PORTLAND CEMENT CONCRETE PAVEMENT	SUBBASE	BITUMINOUS SURFACE TREATMENT		WATERPROOFED AGGREGATE BASE COURSE	AGGREGATE BASE COURSE	BITUMINOUS PRIME COAT	SANDSTONE CURB 6" x 18"	CONCRETE CURB STANDARD TYPE 7	REINFORCED CONCRETE APPROACH SLABS
		BITUMINOUS MATERIAL NO 6 AGGREGATE 0.25 GAL/SY. 0.008 CY/SY.				0.4 GAL/SY.			
Sq. Yd.	Cu. Yd.	GAL.	Cu. Yd.	Cu. Yd.	Cu. Yd.	GAL.	L.F.	L.F.	Sq. Yd.
3226	1330	401	13	268	178	641	171	50	67

TOTAL THIS SH.

NOTES
FOR TRUE ELEVATIONS, ADD 600.00' TO THOSE SHOWN. ELEVATIONS ARE GIVEN TO TOP OF FINISHED PAVEMENT AT JOINTS, EDGES AND EVEN 25' STATIONS. CONSTRUCTION JOINT BARS ARE TO BE PLACED WITH EXPOSED ENDS PROTECTED.

LEGEND
 (L) STANDARD LONGITUDINAL JOINT.
 (K) STANDARD KEY JOINT, WITHOUT TIE BARS.
 (E) STANDARD EXPANSION JOINT, WITHOUT DOWELS.
 (S) STANDARD EXPANSION JOINT.
 (C) STANDARD CONTRACTION JOINT.

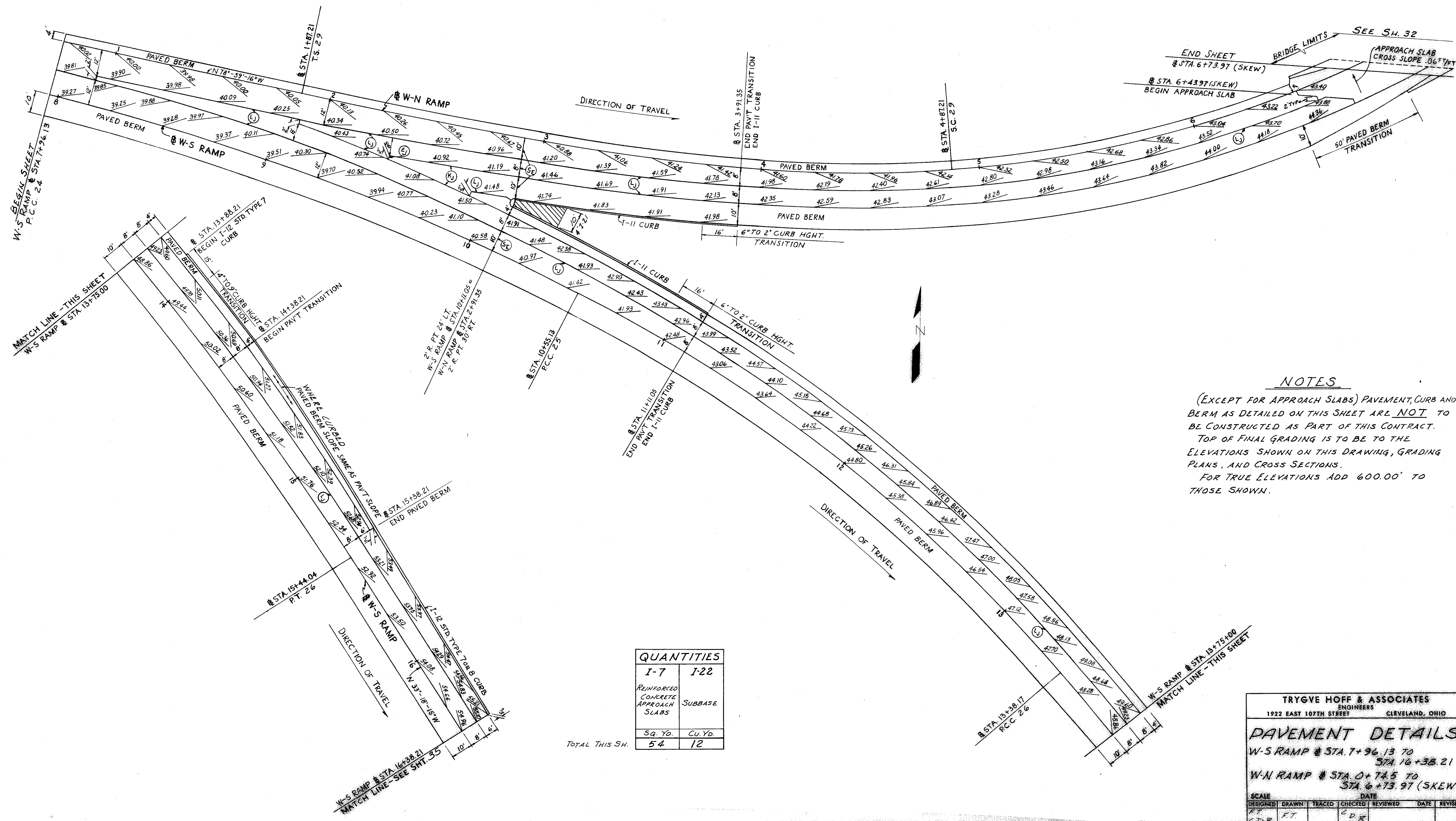


TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

PAVEMENT DETAILS
W-S RAMP @ STA. 16+38.21 TO STA. 21+71.02
E-S RAMP @ STA. 11+08.37 (SKEW) TO STA. 21+44.12

SCALE 1" = 20' DATE
 DESIGNED DRAWN TRACED CHECKED REVIEWED DATE REVISED
 C.D.R. G.O.Z. C.D.R.

CONT. NO. 58019 SHEET NO. 6228



NOTES

(EXCEPT FOR APPROACH SLABS) PAVEMENT, CURB AND BERM AS DETAILED ON THIS SHEET ARE NOT TO BE CONSTRUCTED AS PART OF THIS CONTRACT. TOP OF FINAL GRADING IS TO BE TO THE ELEVATIONS SHOWN ON THIS DRAWING, GRADING PLANS, AND CROSS SECTIONS. FOR TRUE ELEVATIONS ADD 600.00' TO THOSE SHOWN.

QUANTITIES

	I-7	I-22
REINFORCED CONCRETE APPROACH SLABS		SUBBASE
Sq. Yd.	54	Cu. Yd.
		12

TOTAL THIS SH.

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

PAVEMENT DETAILS
W-S RAMP # STA. 7+96.13 TO STA. 16+38.21
W-N RAMP # STA. 0+74.5 TO STA. 6+73.97 (SKEW)

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
FT.	FT.		CDR			

CONT. No. 58019 SHEET ACCT. No. 6292

81-0

0-13

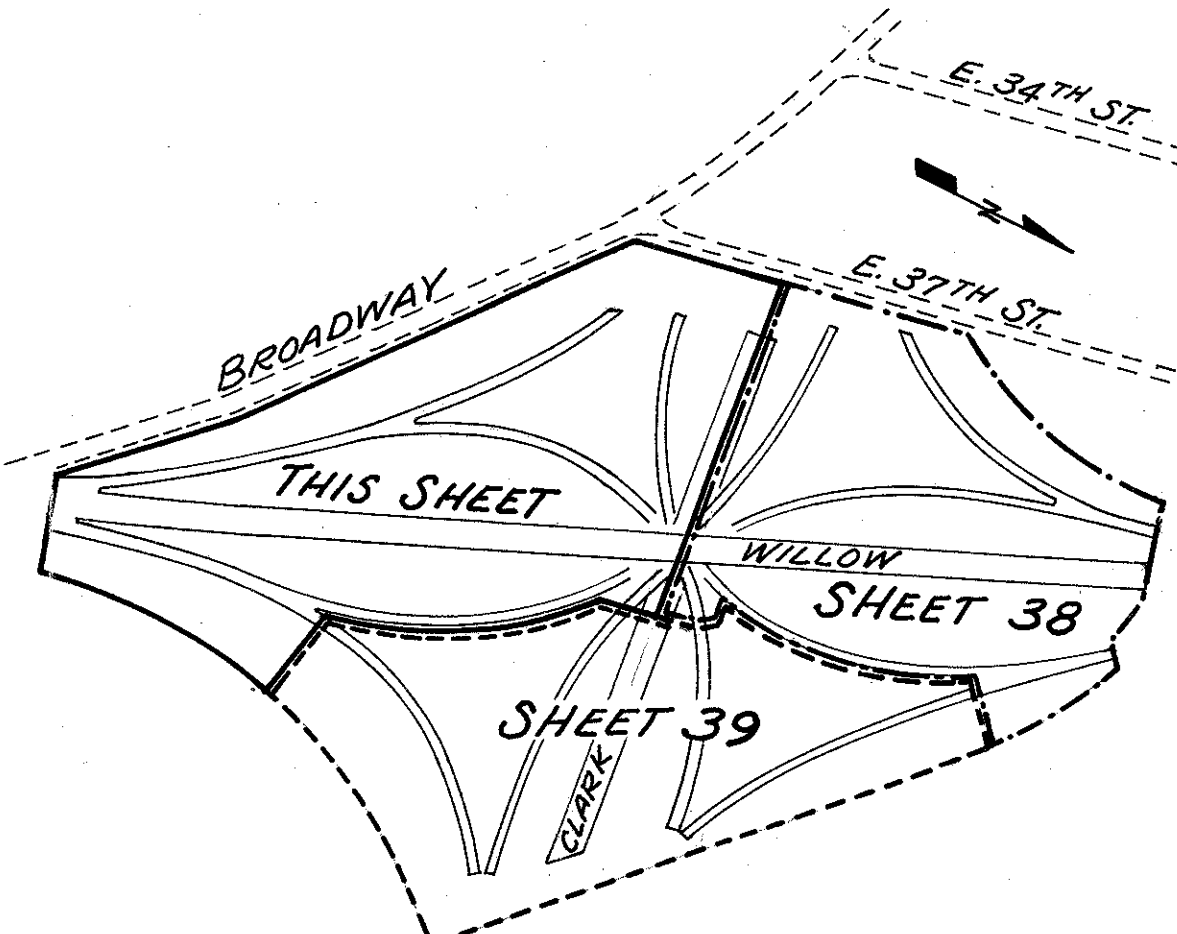
NOTES AND LEGEND

FED. RD. DIVISION	STATE	PROJECT	37 198
2	OHIO		

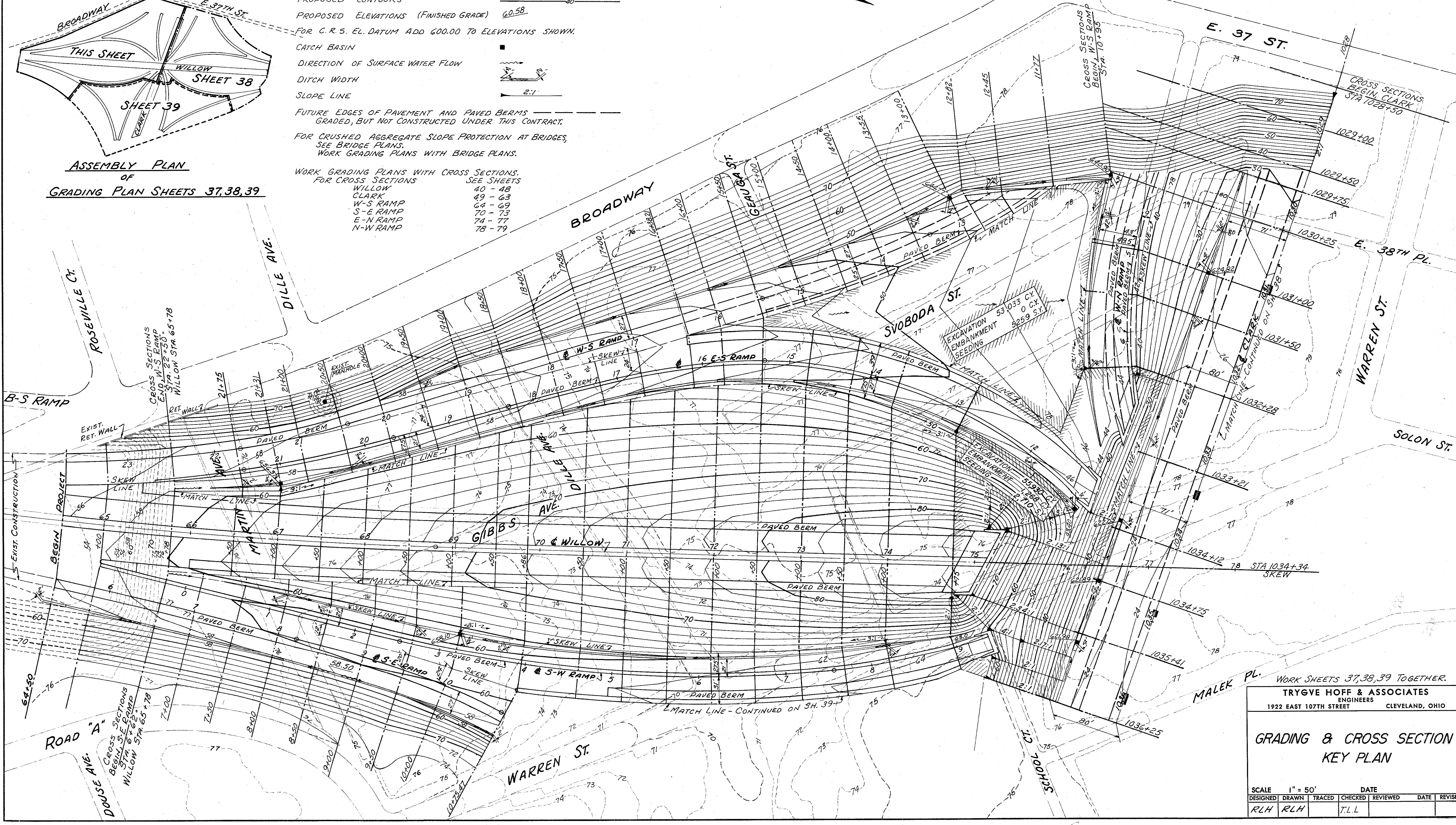
CUYAHOGA COUNTY
CUY-21-14.12

- MATCH LINE AND OR SKEW LINE MATCH LINE 7
- STATION AT WHICH CROSS SECTION IS TAKEN 15+00
- EXISTING CONTOURS 76-75
- PROPOSED CONTOURS 42-40
- PROPOSED ELEVATIONS (FINISHED GRADE) 60.58
- FOR C.R.S. EL. DATUM ADD 600.00 TO ELEVATIONS SHOWN.
- CATCH BASIN
- DIRECTION OF SURFACE WATER FLOW
- DITCH WIDTH
- SLOPE LINE 2:1
- FUTURE EDGES OF PAVEMENT AND PAVED BERMS GRADED, BUT NOT CONSTRUCTED UNDER THIS CONTRACT.
- FOR CRUSHED AGGREGATE SLOPE PROTECTION AT BRIDGES, SEE BRIDGE PLANS.
WORK GRADING PLANS WITH BRIDGE PLANS.
- WORK GRADING PLANS WITH CROSS SECTIONS. SEE SHEETS

WILLOW	40-48
CLARK	49-63
W-S RAMP	64-69
S-E RAMP	70-73
E-N RAMP	74-77
N-W RAMP	78-79



ASSEMBLY PLAN
OF
GRADING PLAN SHEETS 37,38,39

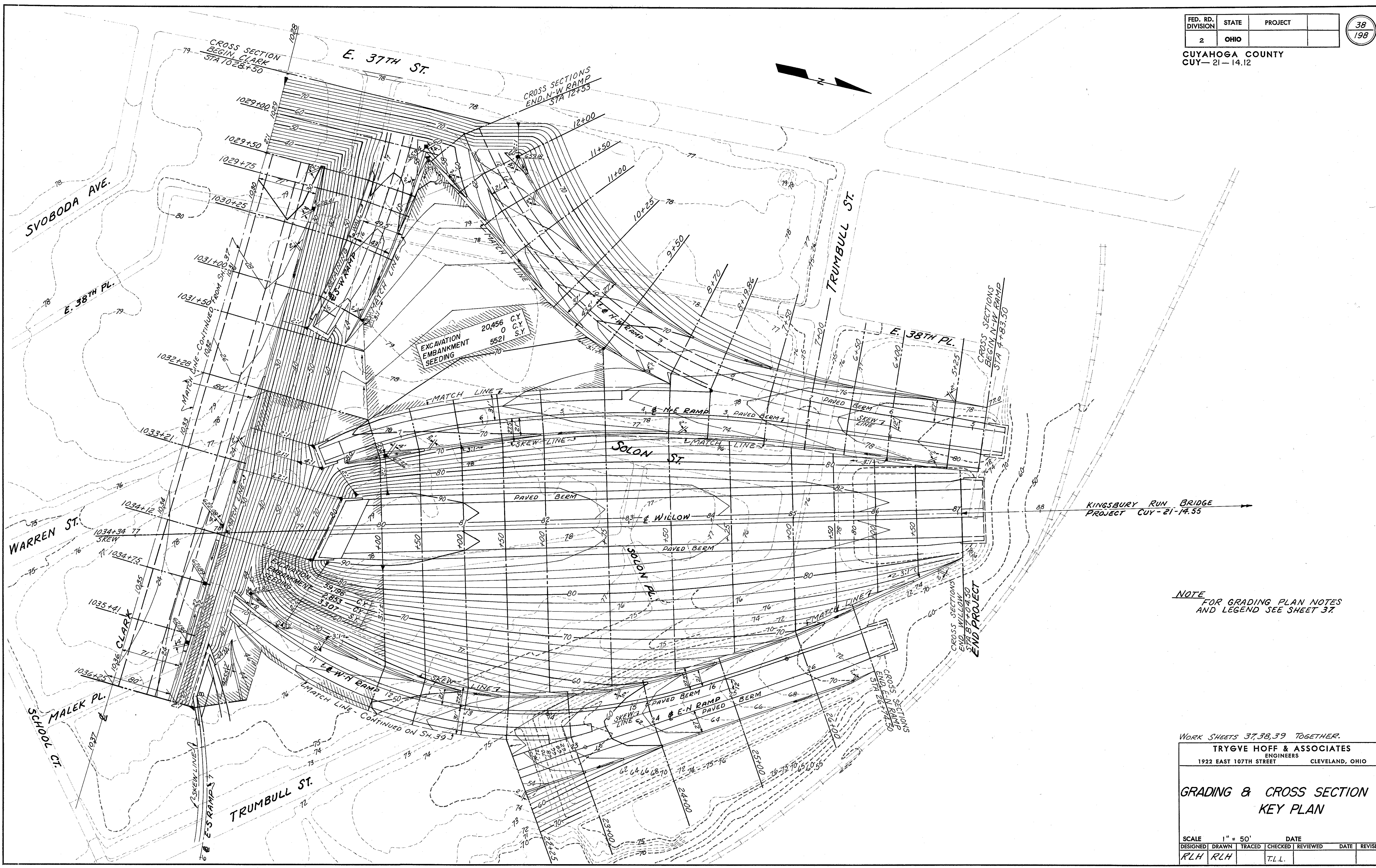


WORK SHEETS 37,38,39 TOGETHER.
TRYGVE HOFF & ASSOCIATES
 ENGINEERS
 1922 EAST 107TH STREET CLEVELAND, OHIO

GRADING & CROSS SECTION KEY PLAN

SCALE	1" = 50'	DATE	
DESIGNED	RLH	DRAWN	RLH
TRACED		CHECKED	T.L.L.
REVIEWED		DATE	
REVISED			

6270



KINGSBURY RUN BRIDGE
PROJECT CUY-21-14.55

NOTE
FOR GRADING PLAN NOTES
AND LEGEND SEE SHEET 37.

WORK SHEETS 37, 38, 39 TOGETHER.
TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

GRADING & CROSS SECTION
KEY PLAN

SCALE	1" = 50'	DATE	
DESIGNED	RLH	CHECKED	T.L.L.
DRAWN	RLH	REVIEWED	
TRACED		DATE	
		REVIS	

1227



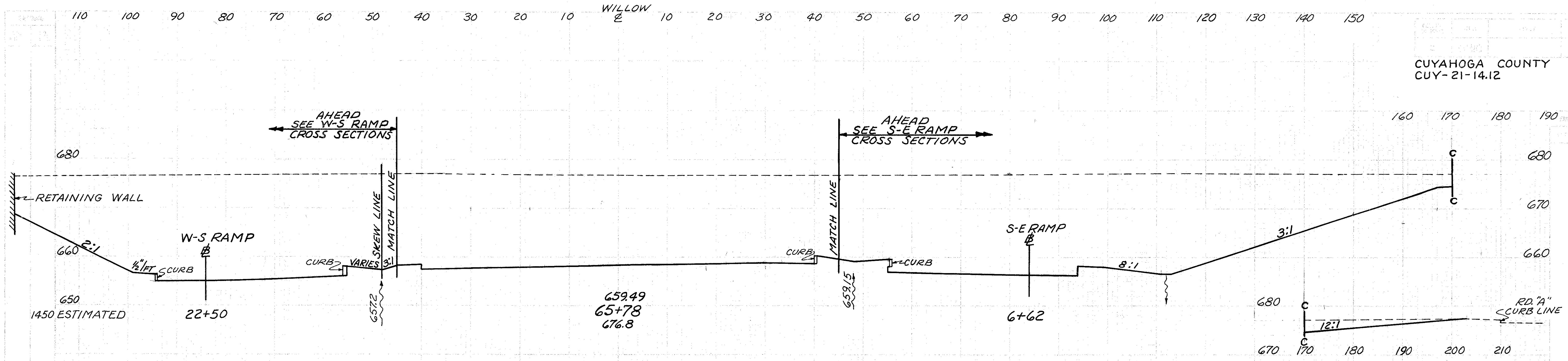
NOTE
FOR GRADING PLAN NOTES
AND LEGEND SEE SHEET 37.

WORK SHEETS 37, 38, 39 TOGETHER.

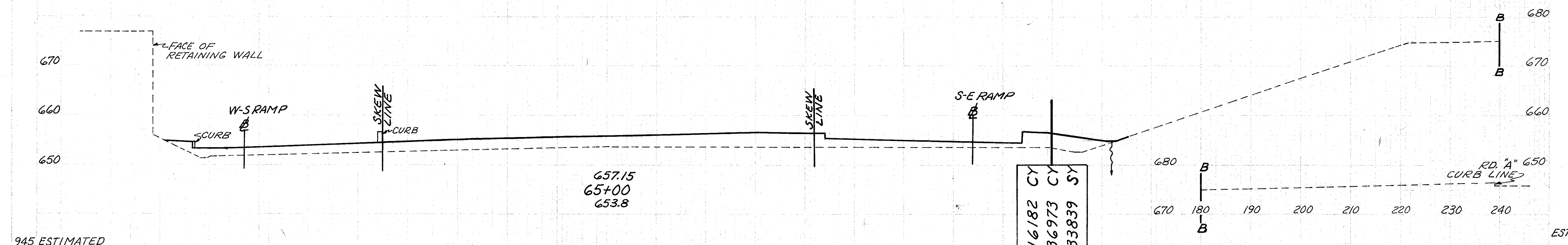
TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

**GRADING & CROSS SECTION
KEY PLAN**

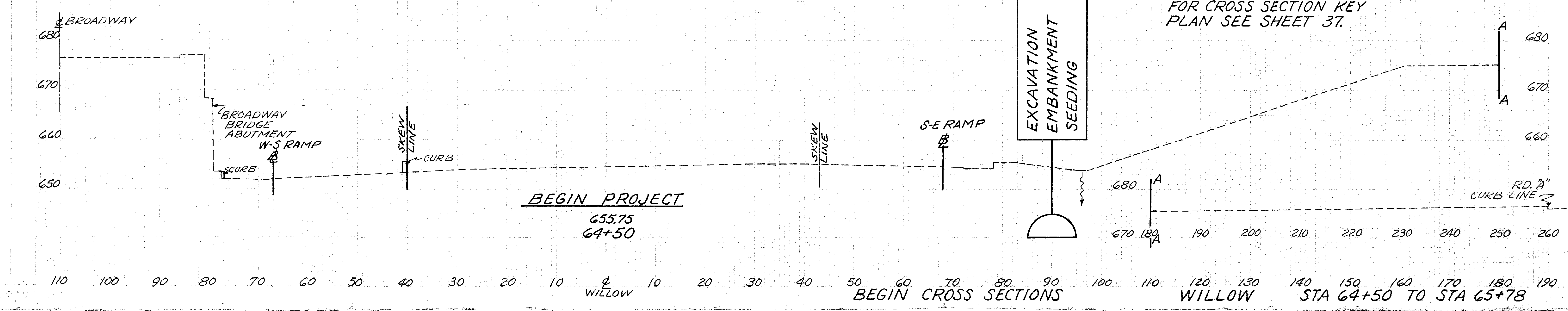
SCALE	1" = 50'		DATE	
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED
RLH	RLH		T.L.L.	



ESTIMATED 7625 95



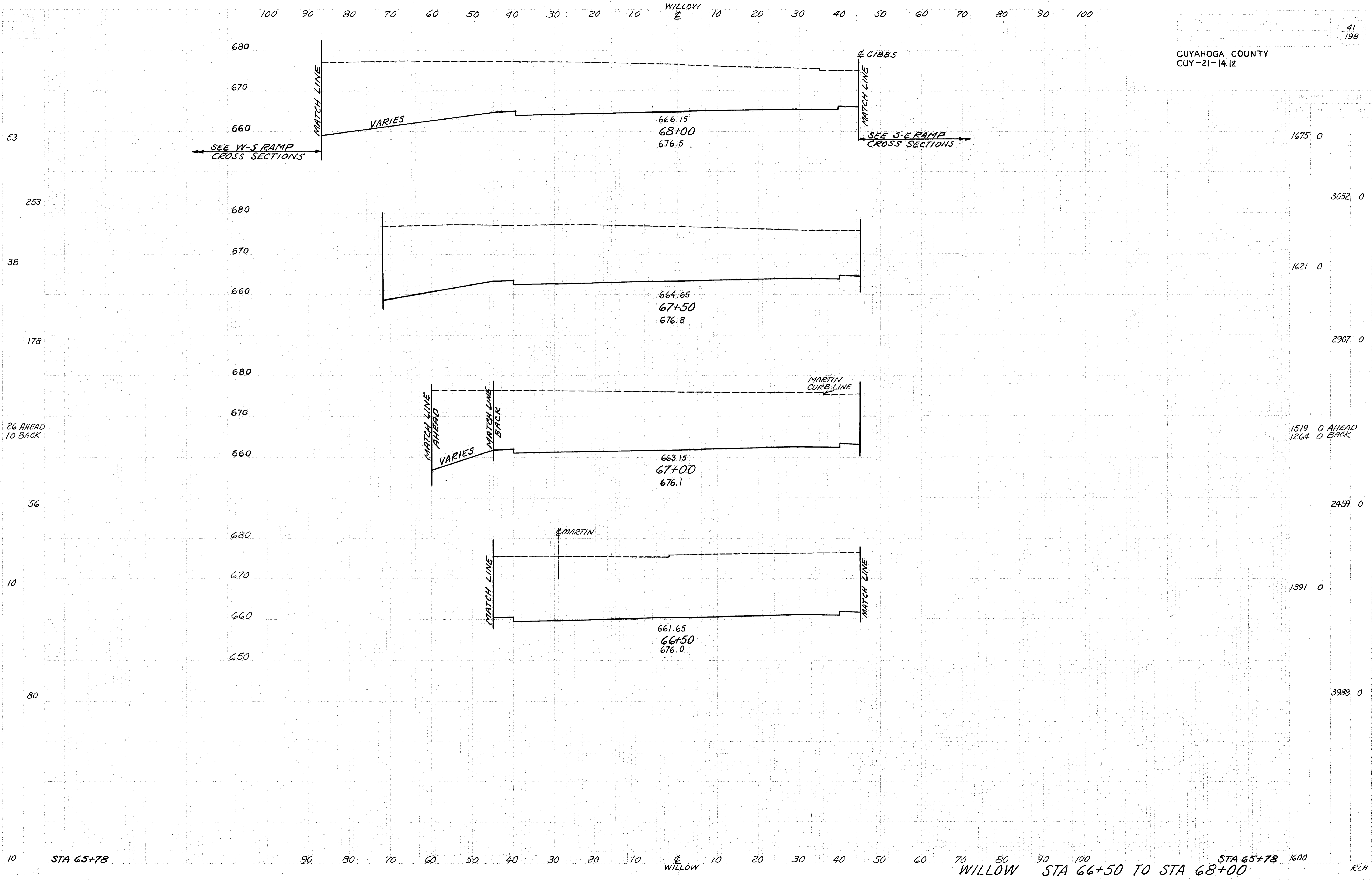
ESTIMATED 350



EXCAVATION	116182	CY
EMBANKMENT	36973	CY
SEEDING	33839	SF

NOTE
FOR CROSS SECTION KEY
PLAN SEE SHEET 37.

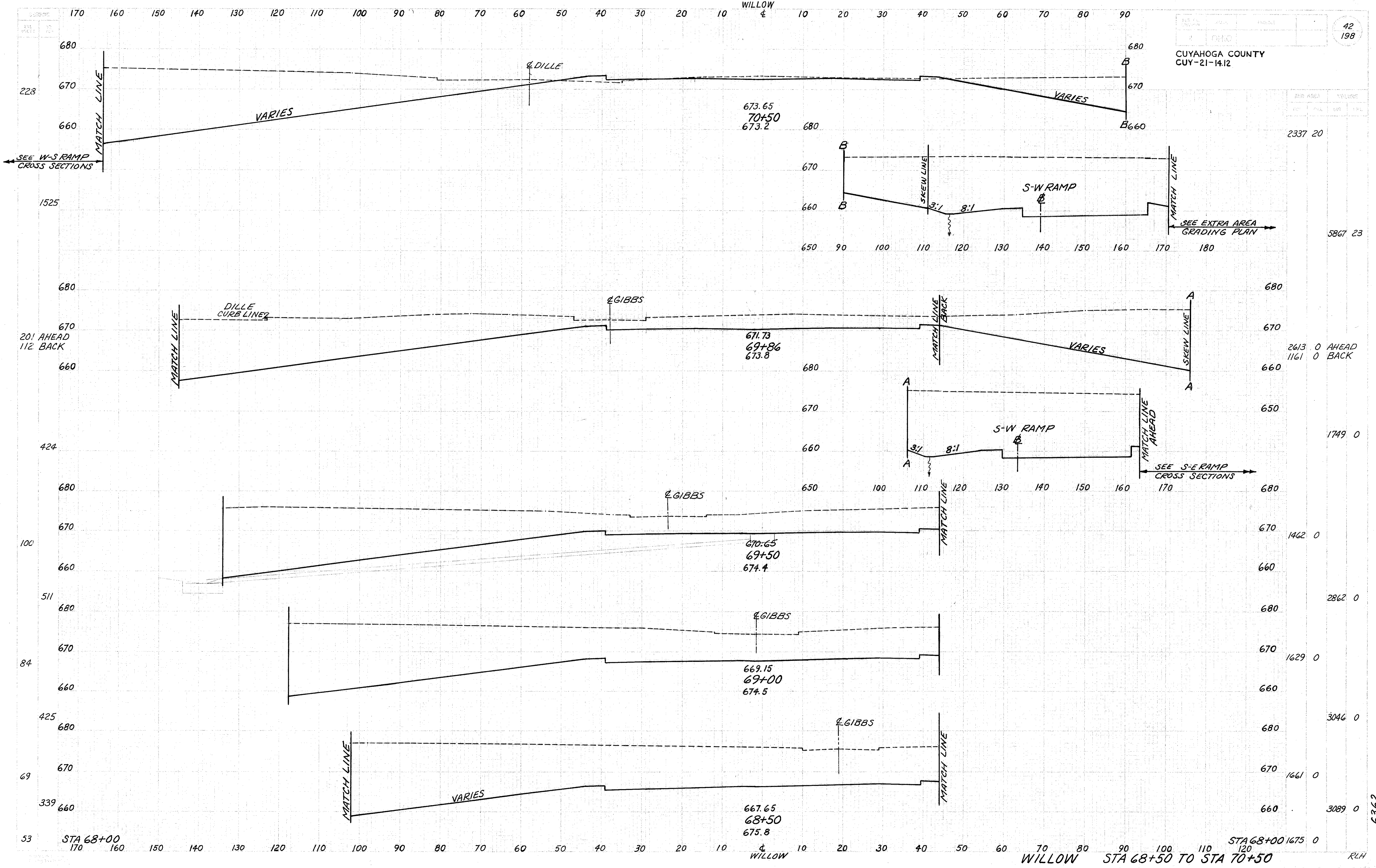
GUYAHOGA COUNTY
CUY-21-14.12



Station	Elevation
1675	0
3052	0
1621	0
2907	0
1519	0 AHEAD
1264	0 BACK
2459	0
1391	0
3988	0

6361

CUYAHOGA COUNTY
CUY-21-14.12



END AREA	VOLUME
EST.	ACT.
	2337 20

5867 23

2613 0 AHEAD
1161 0 BACK

1749 0

1462 0

2862 0

1629 0

3046 0

1661 0

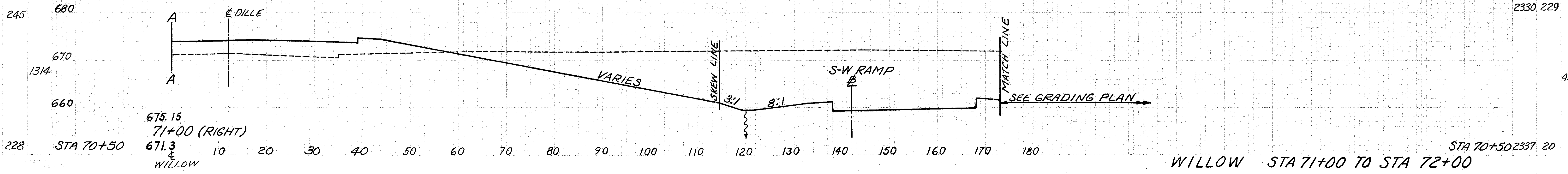
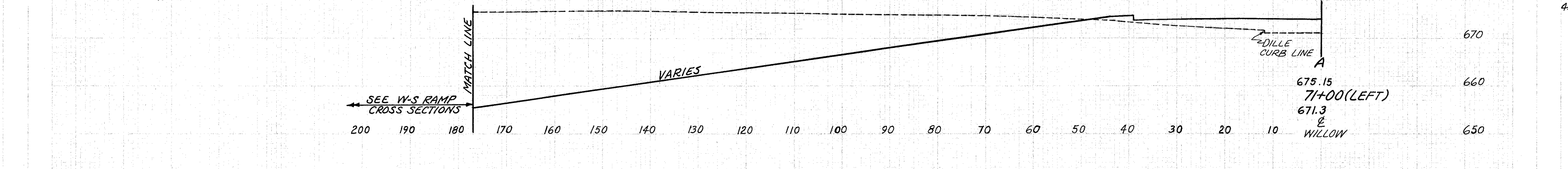
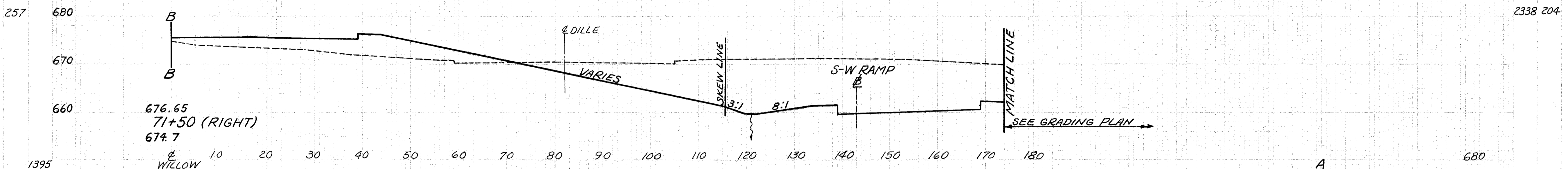
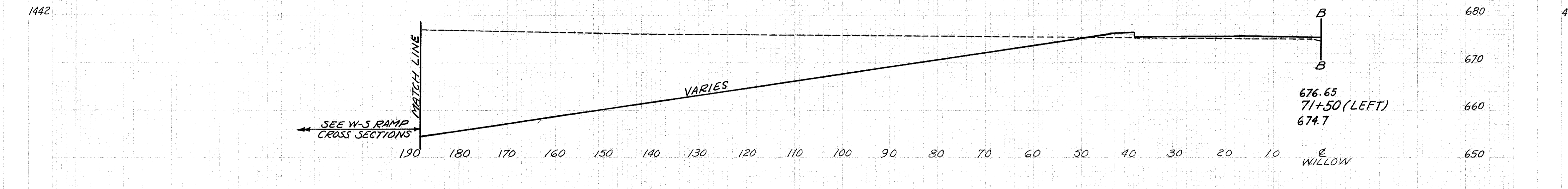
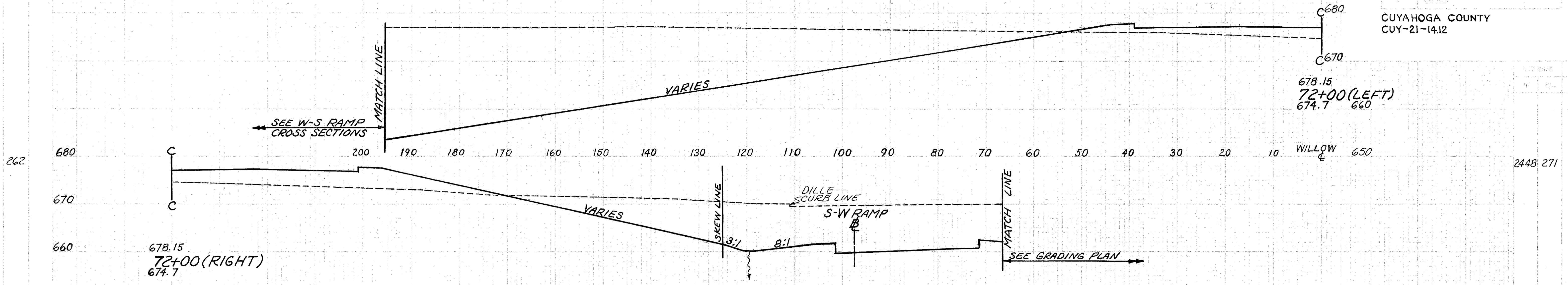
3089 0

6362

RLH

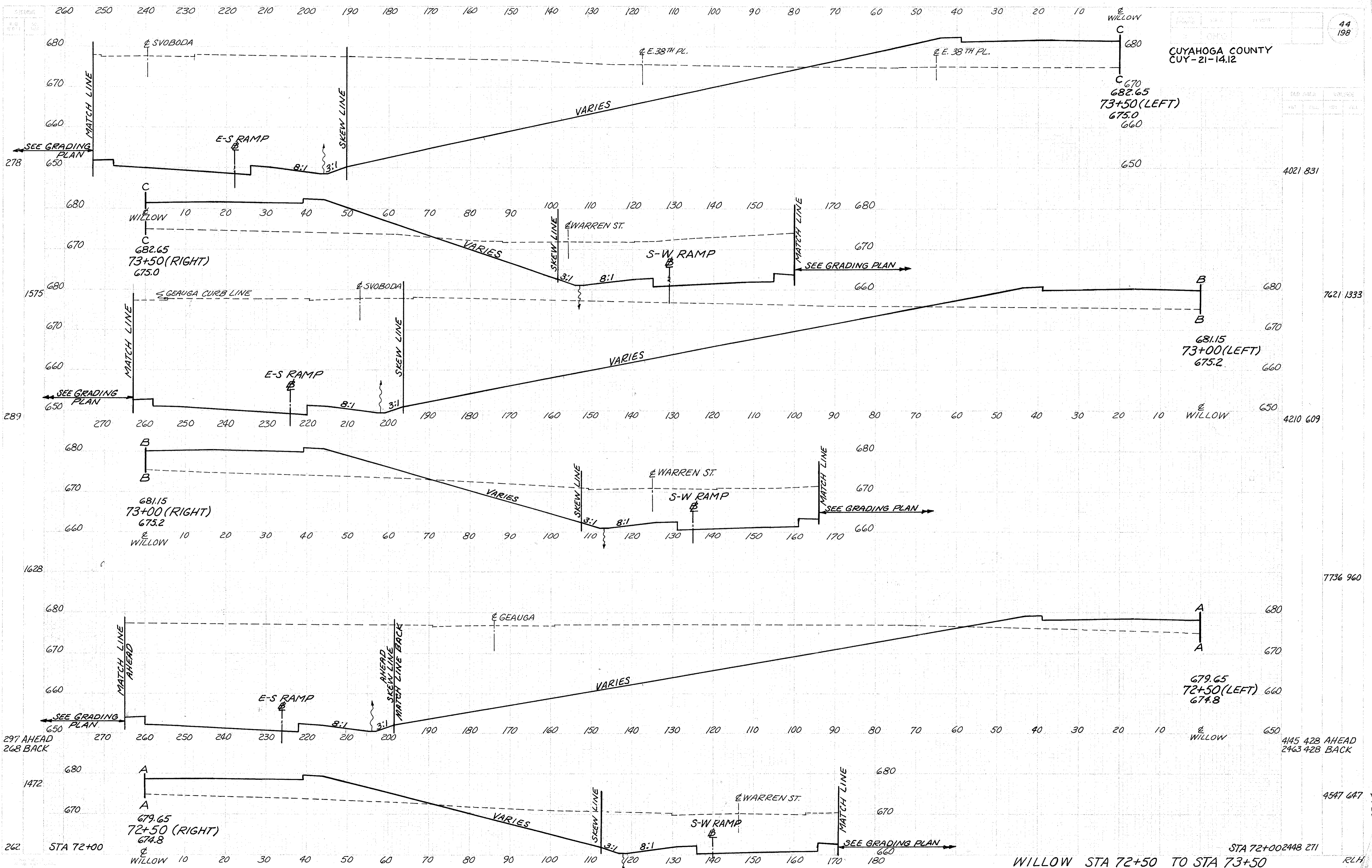
WILLOW 10 20 30 40 50 60 70 80 90 100 110 120 130 140 150 160 170 180

CUYAHOGA COUNTY
CUY-21-14.12



WILLOW STA 71+00 TO STA 72+00

CUYAHOGA COUNTY
CUY-21-14.12



STATION	ELEVATION
73+50 (LEFT)	675.0
73+50 (RIGHT)	682.65

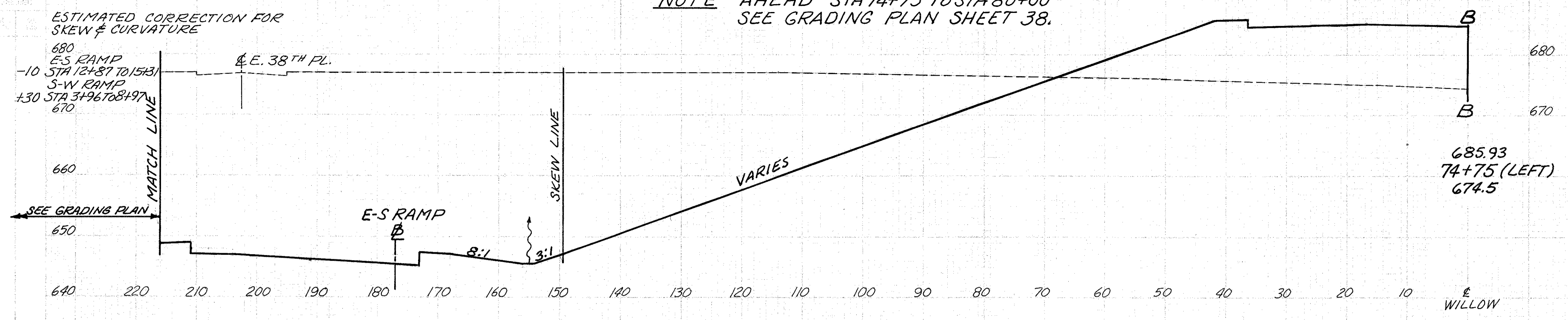
STATION	ELEVATION
73+00 (LEFT)	675.2
73+00 (RIGHT)	681.15

STATION	ELEVATION
72+50 (LEFT)	674.8
72+50 (RIGHT)	679.65

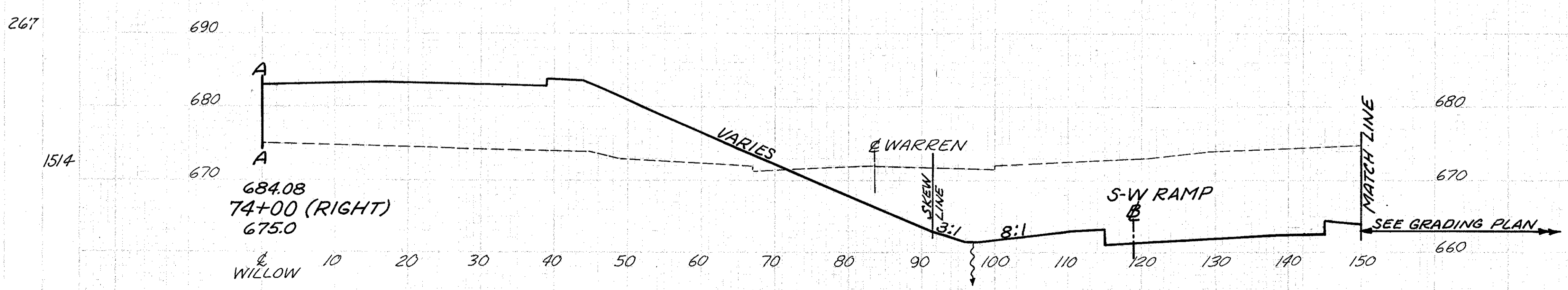
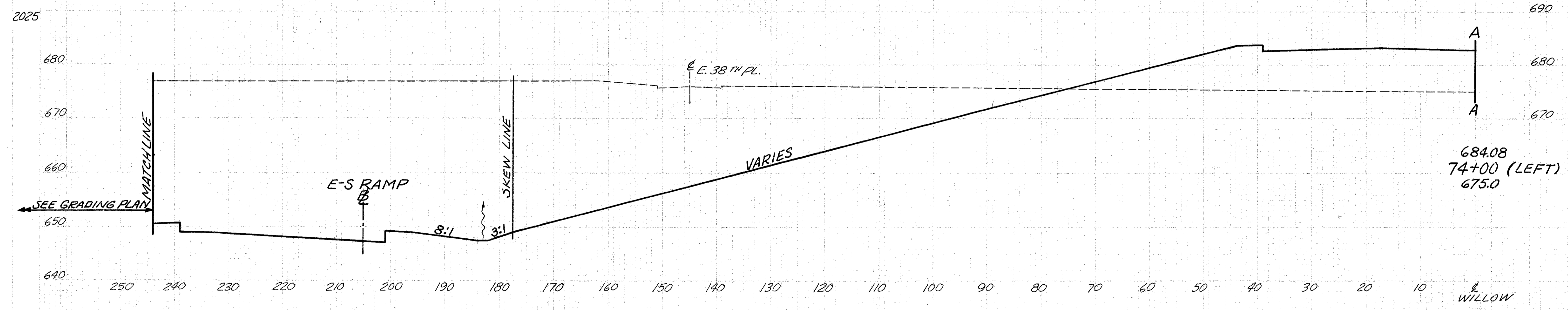
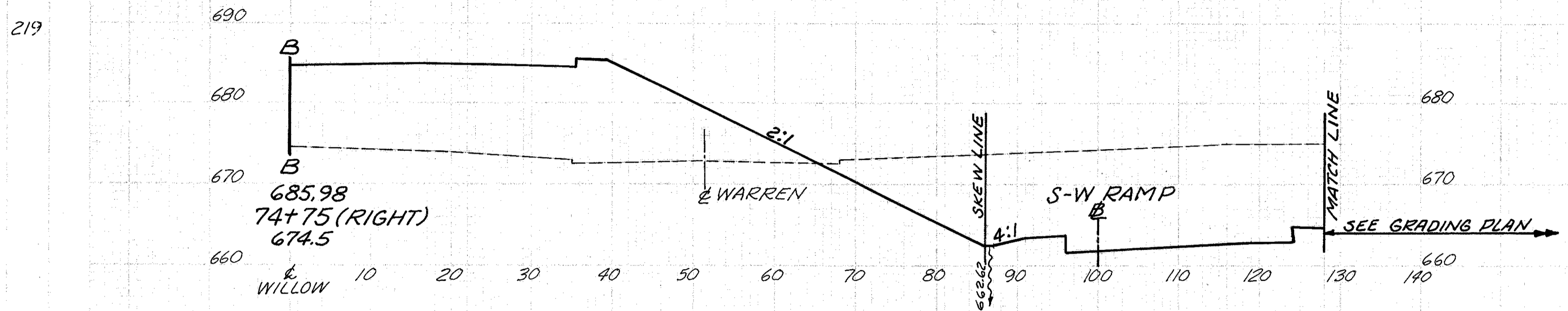
STATION	ELEVATION
72+50 (RIGHT)	674.8
72+50 (LEFT)	679.65

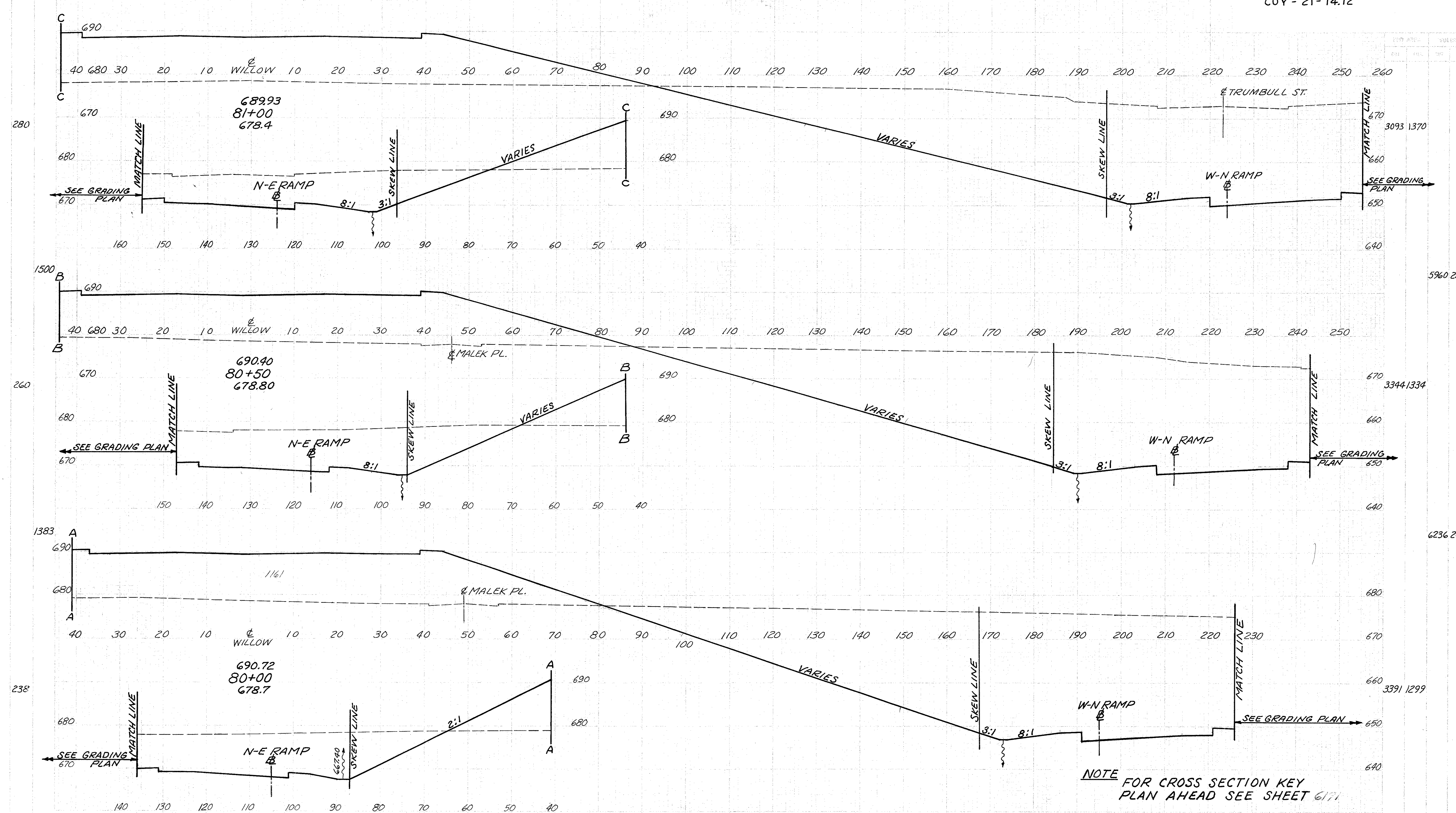
WILLOW STA 72+50 TO STA 73+50

NOTE AHEAD STA 74+75 TO STA 80+00
SEE GRADING PLAN SHEET 38.



ESTIMATED CORRECTION FOR SKEW & CURVATURE
E-S RAMP STA 12+87 TO STA 15+31 +1459
S-W RAMP STA 3+96 TO STA 8+97 +302





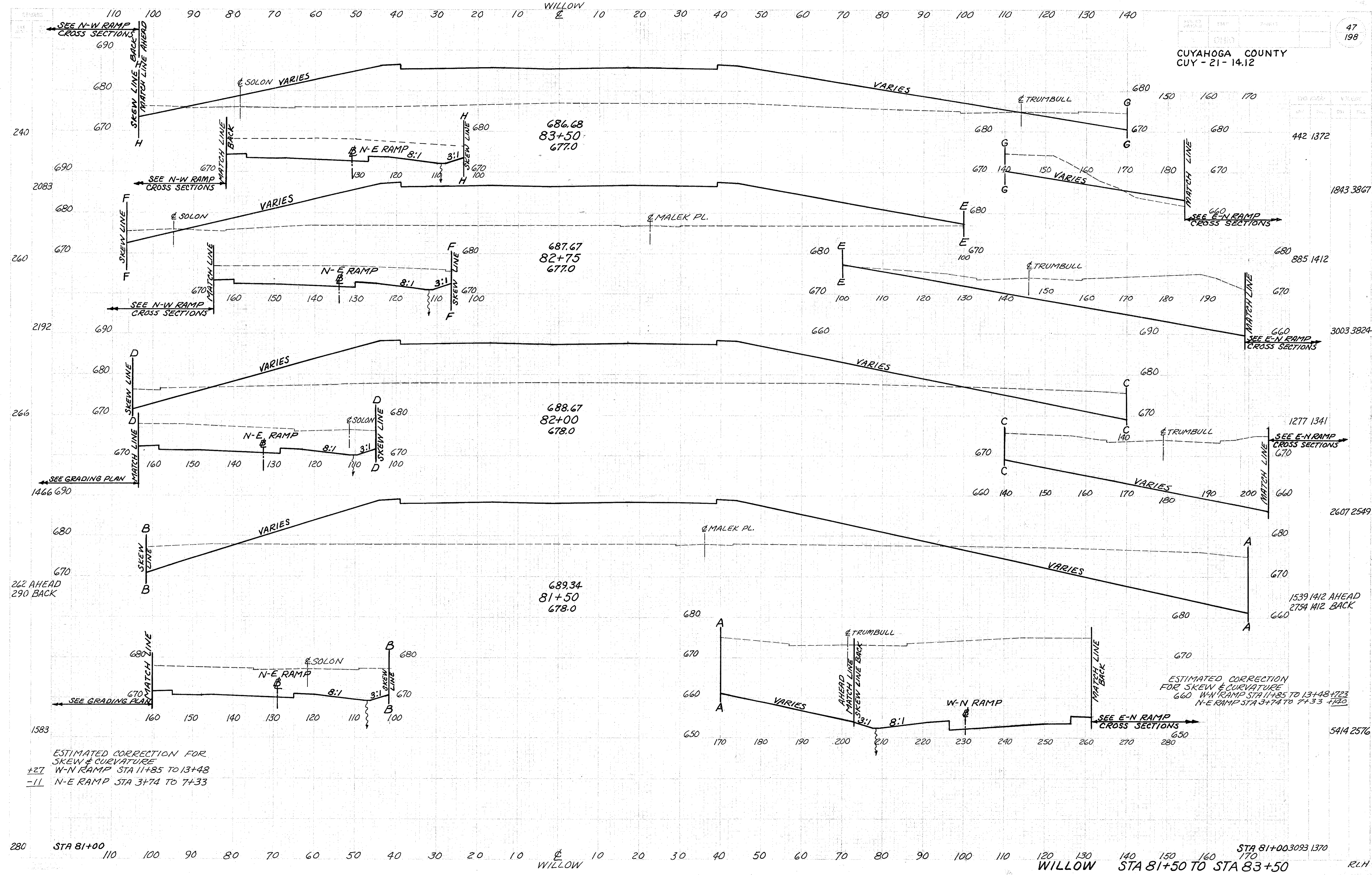
NOTE BACK STA 80+00 TO STA 74+75
SEE GRADING PLAN SHEET 37.

NOTE FOR CROSS SECTION KEY
PLAN AHEAD SEE SHEET 6171

WILLOW STA 80+00 TO STA 81+00

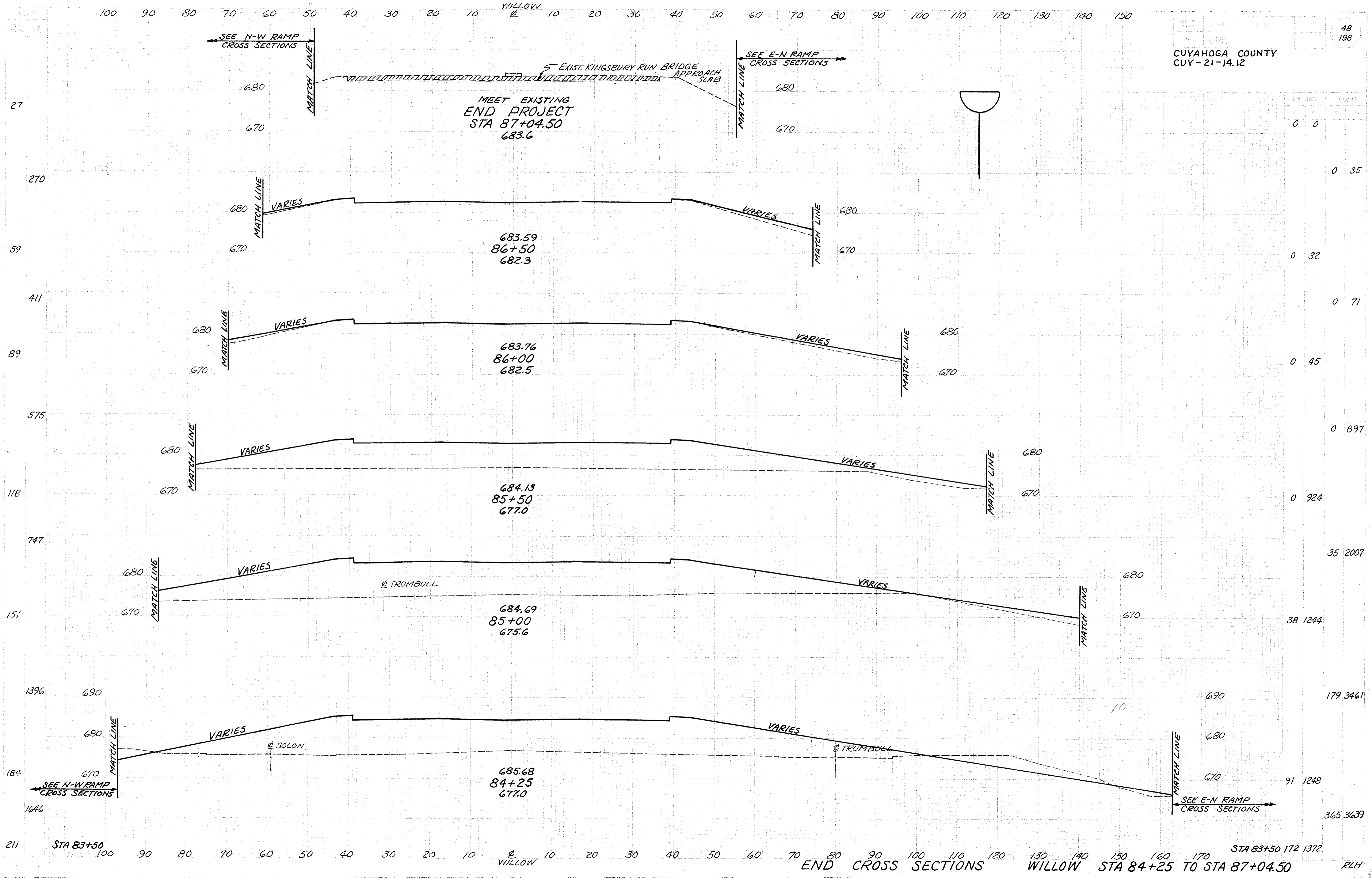
6367

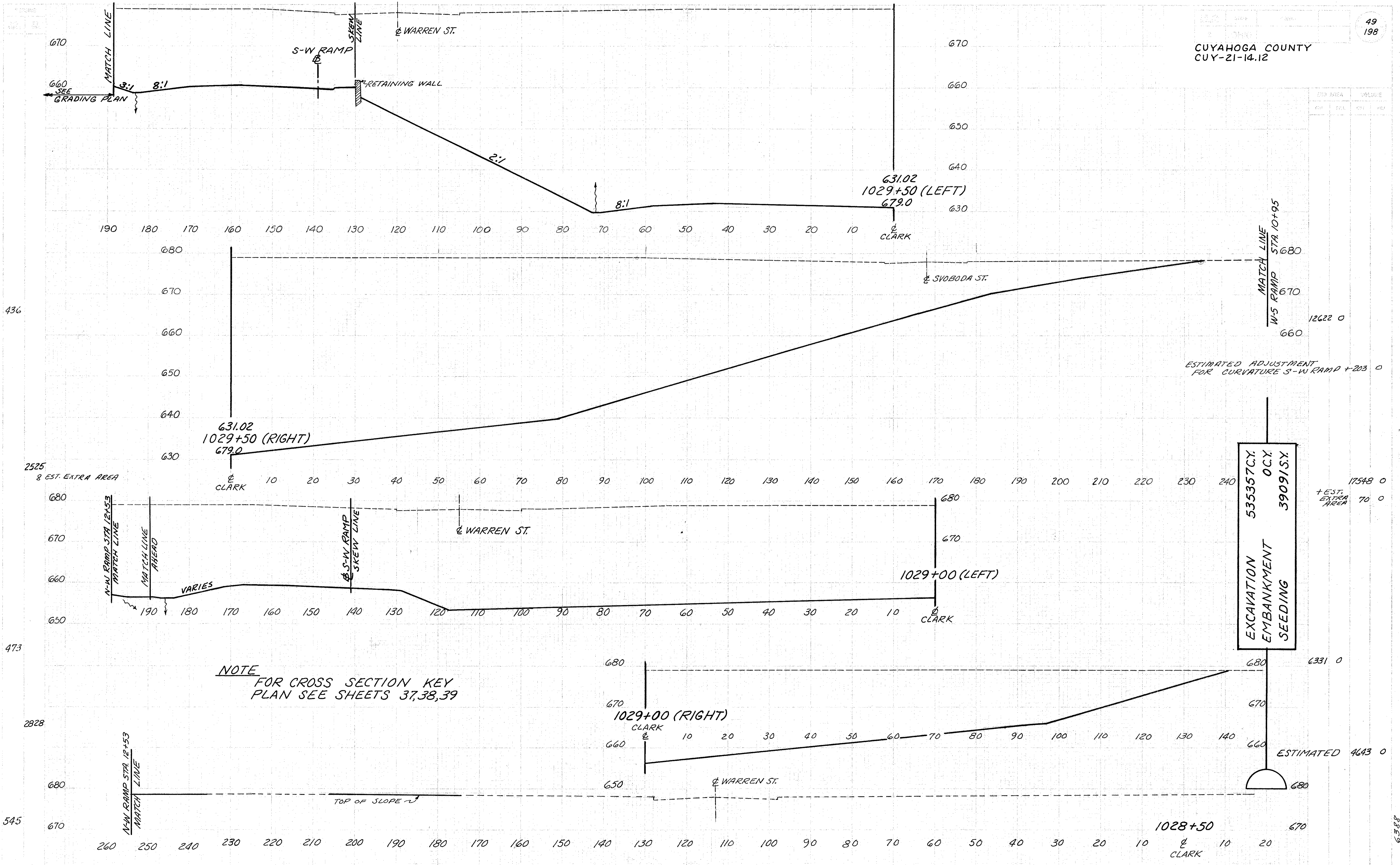
RLH



ESTIMATED CORRECTION FOR
SKEW & CURVATURE
+27 W-N RAMP STA 11+85 TO 13+48
-11 N-E RAMP STA 3+74 TO 7+33

ESTIMATED CORRECTION
FOR SKEW & CURVATURE
660 W-N RAMP STA 11+85 TO 13+48 +723
N-E RAMP STA 3+74 TO 7+33 -1120





436

2525
8 EST. EXTRA AREA

473

2828

545

12622 0

17548 0
+ EST. EXTRA AREA 70 0

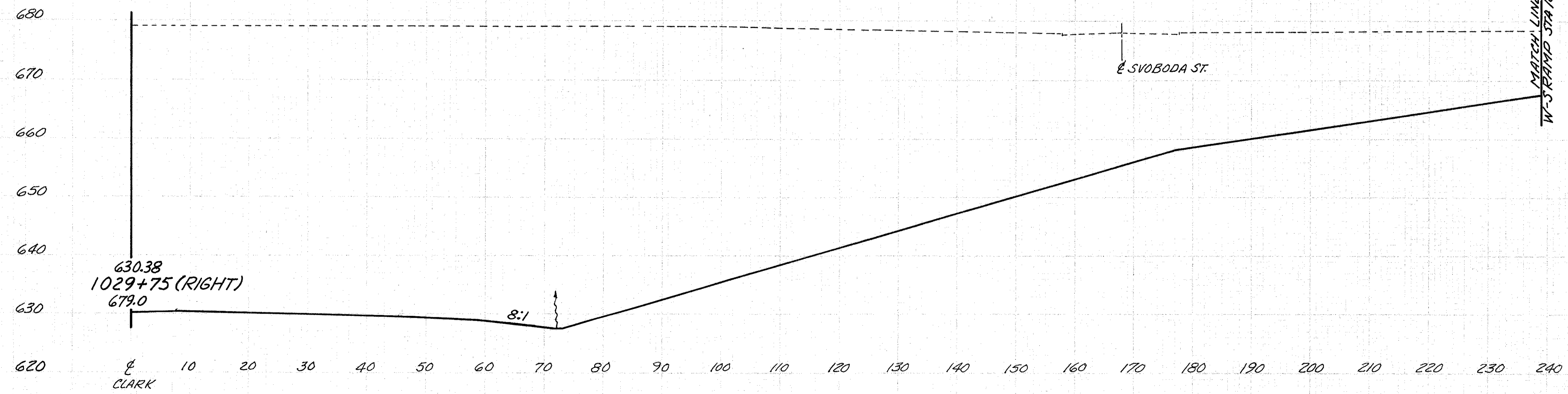
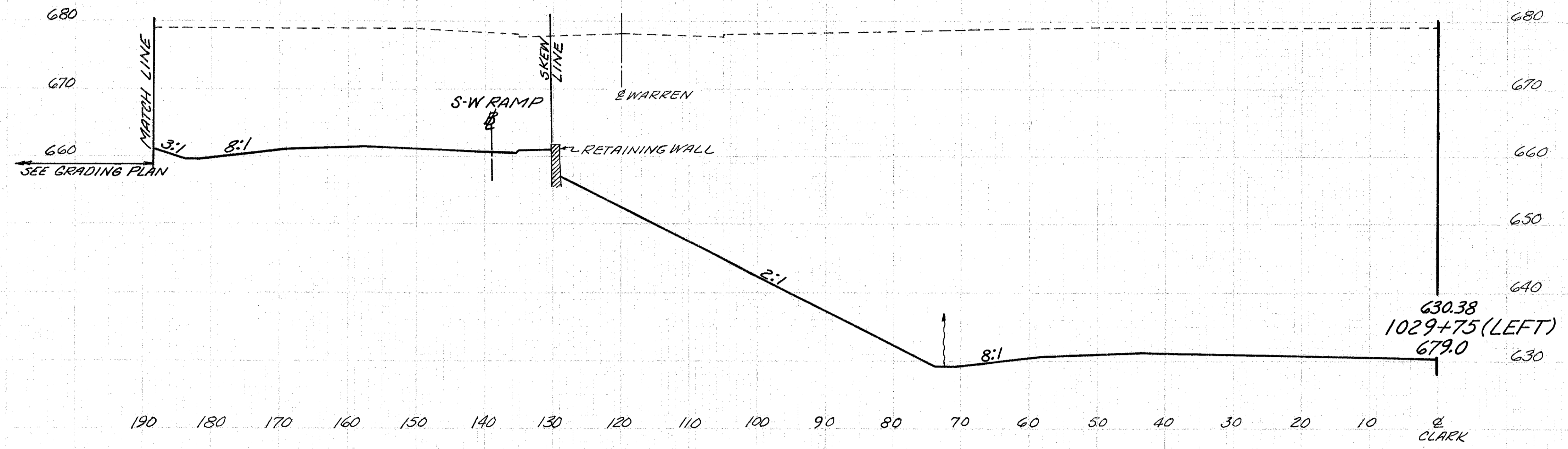
6331 0

ESTIMATED 4643 0

BEGIN CROSS SECTIONS

CLARK STA 1028+50 TO STA 1029+50

RLH



436

1211

14784-0

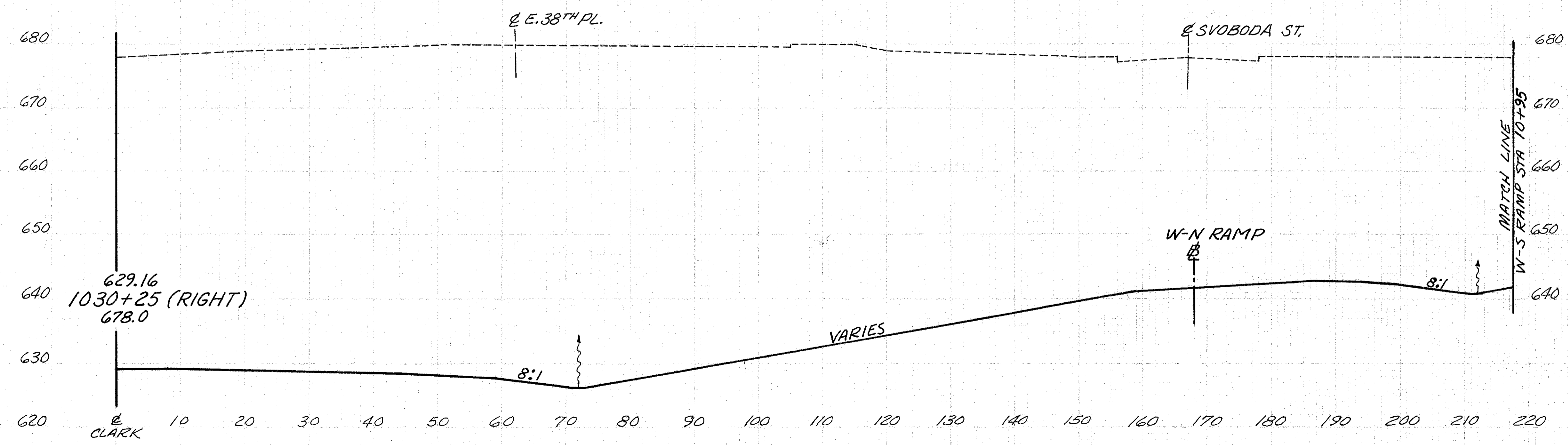
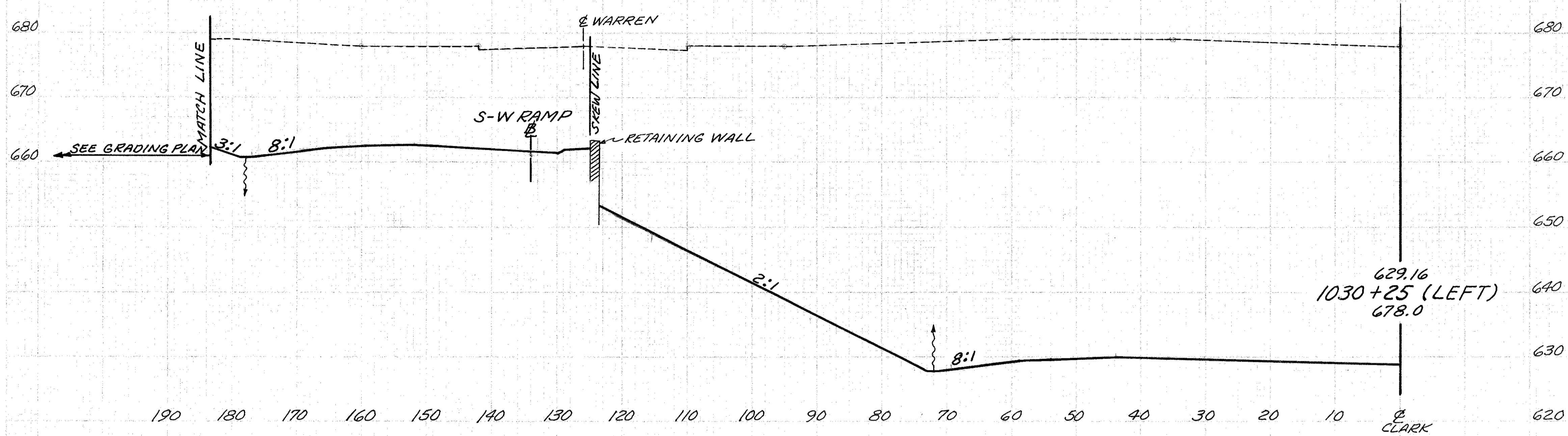
12688 0

436 STA 1029+50

STA 1029+50 12622 0
 CLARK STA 1029+75

RLH

6400

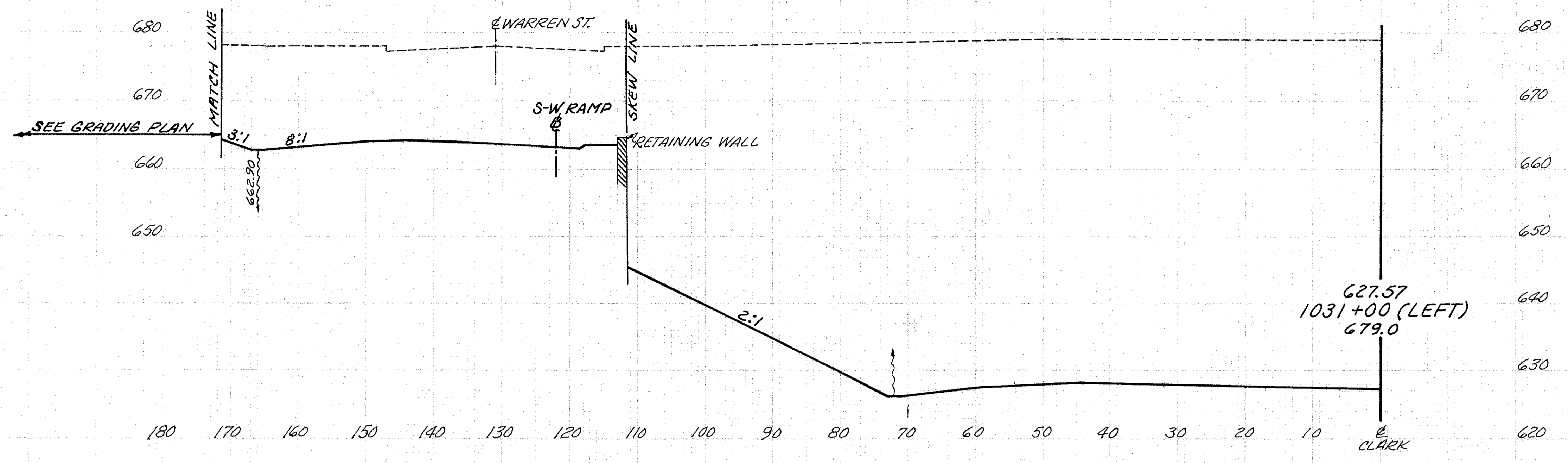


406

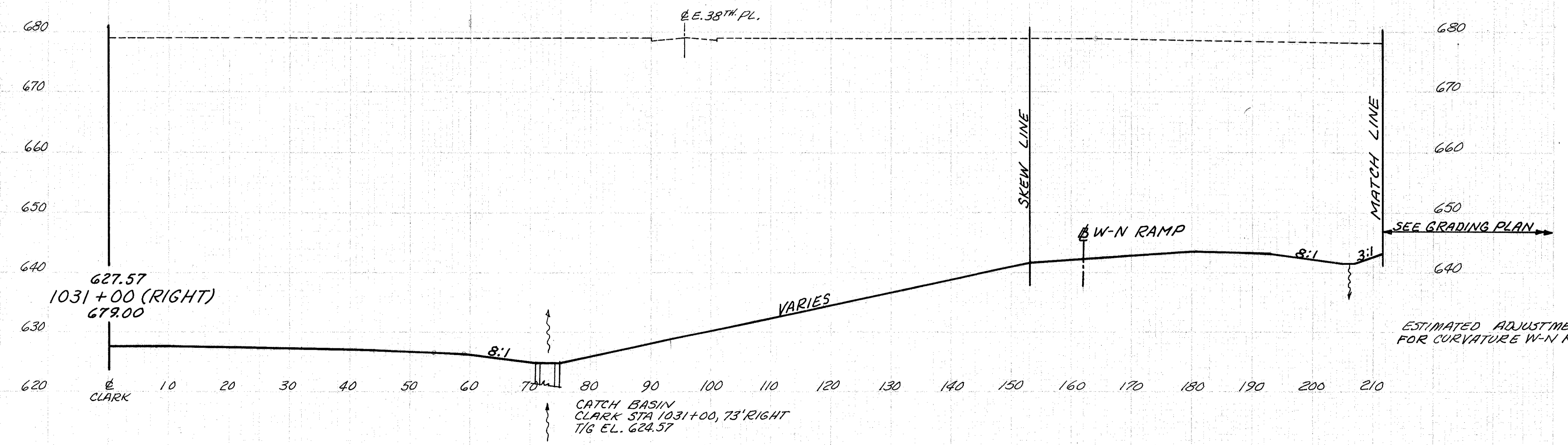
16169 0

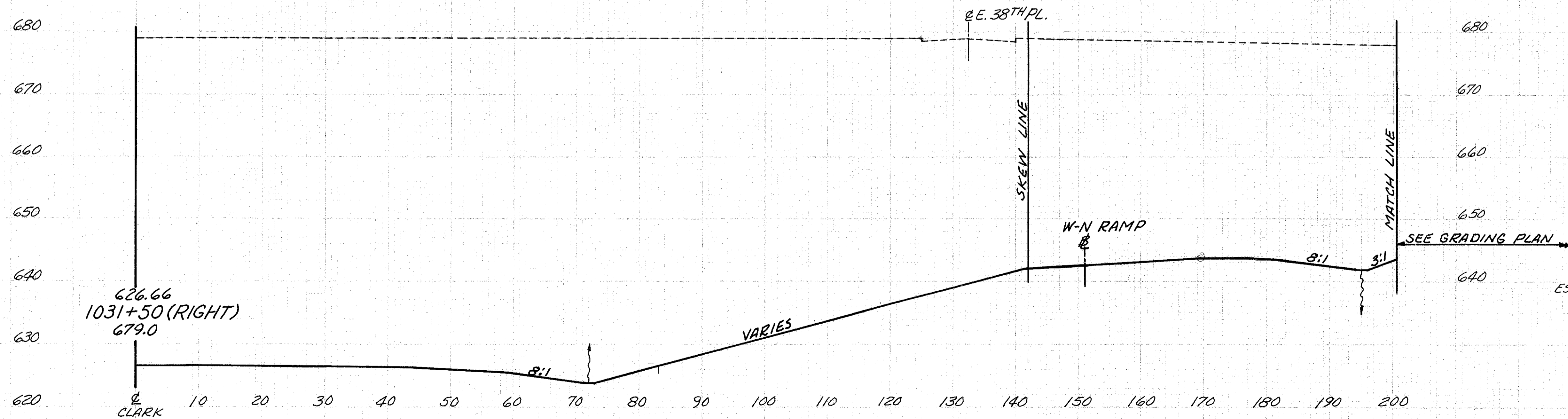
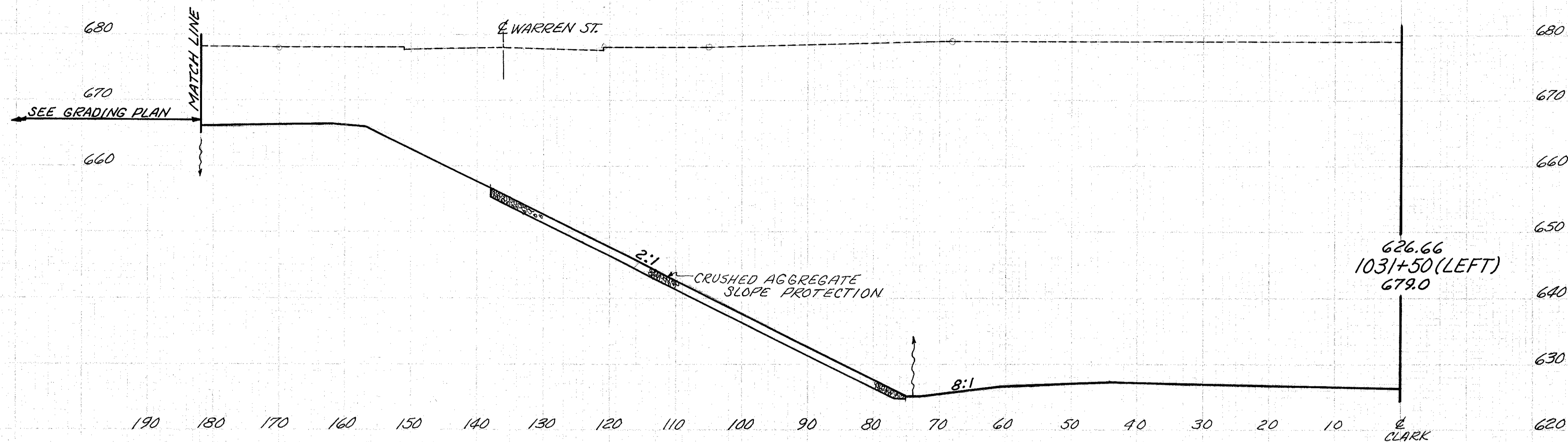
2339

28660 0



+ 70 ESTIMATED ADJUSTMENT FOR CURVATURE W-N RAMP AND S-W RAMP





394

15965 0

2178
-30 EST. AREA OF
SLOPE PROTECTION

29372 0
EST. ADJUSTMENT - 218 0

390 STA 1031+00

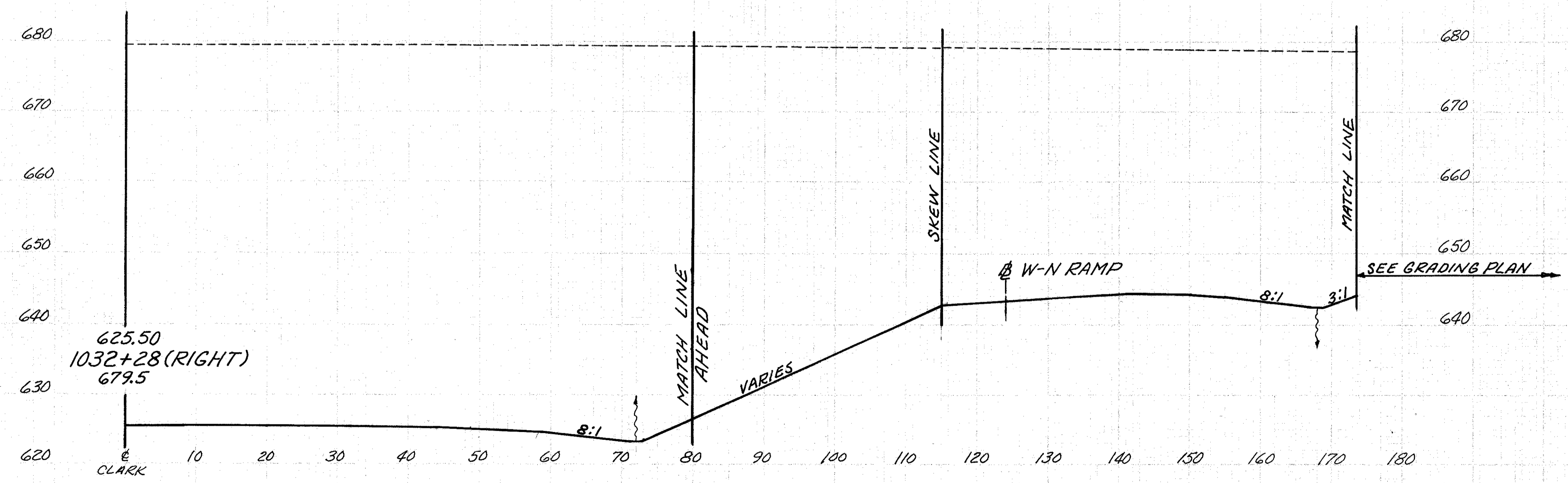
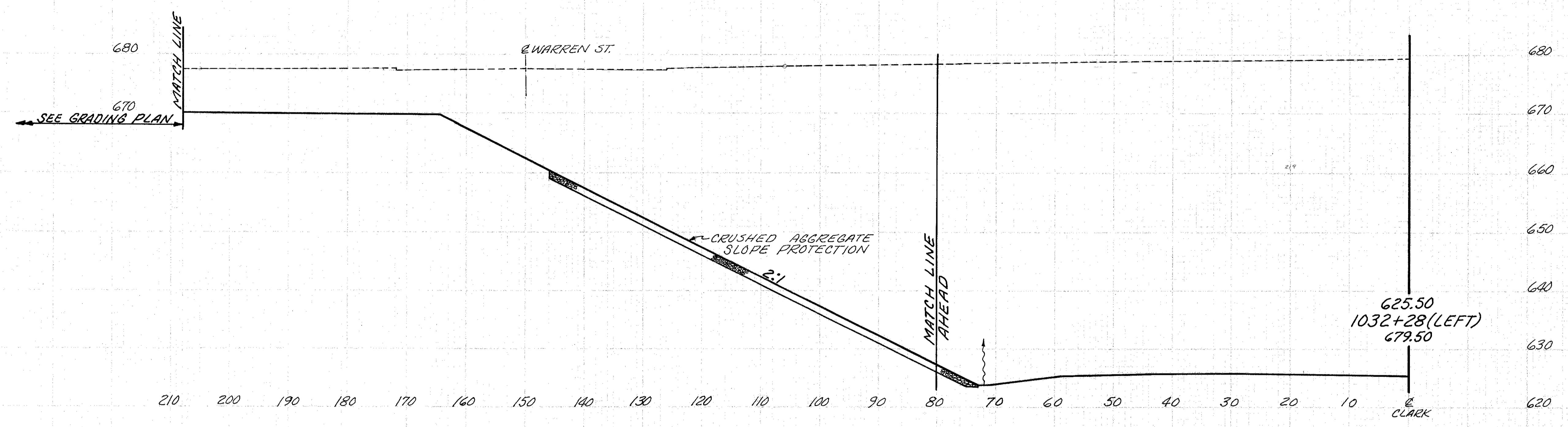
STA 1031+00 15757 0

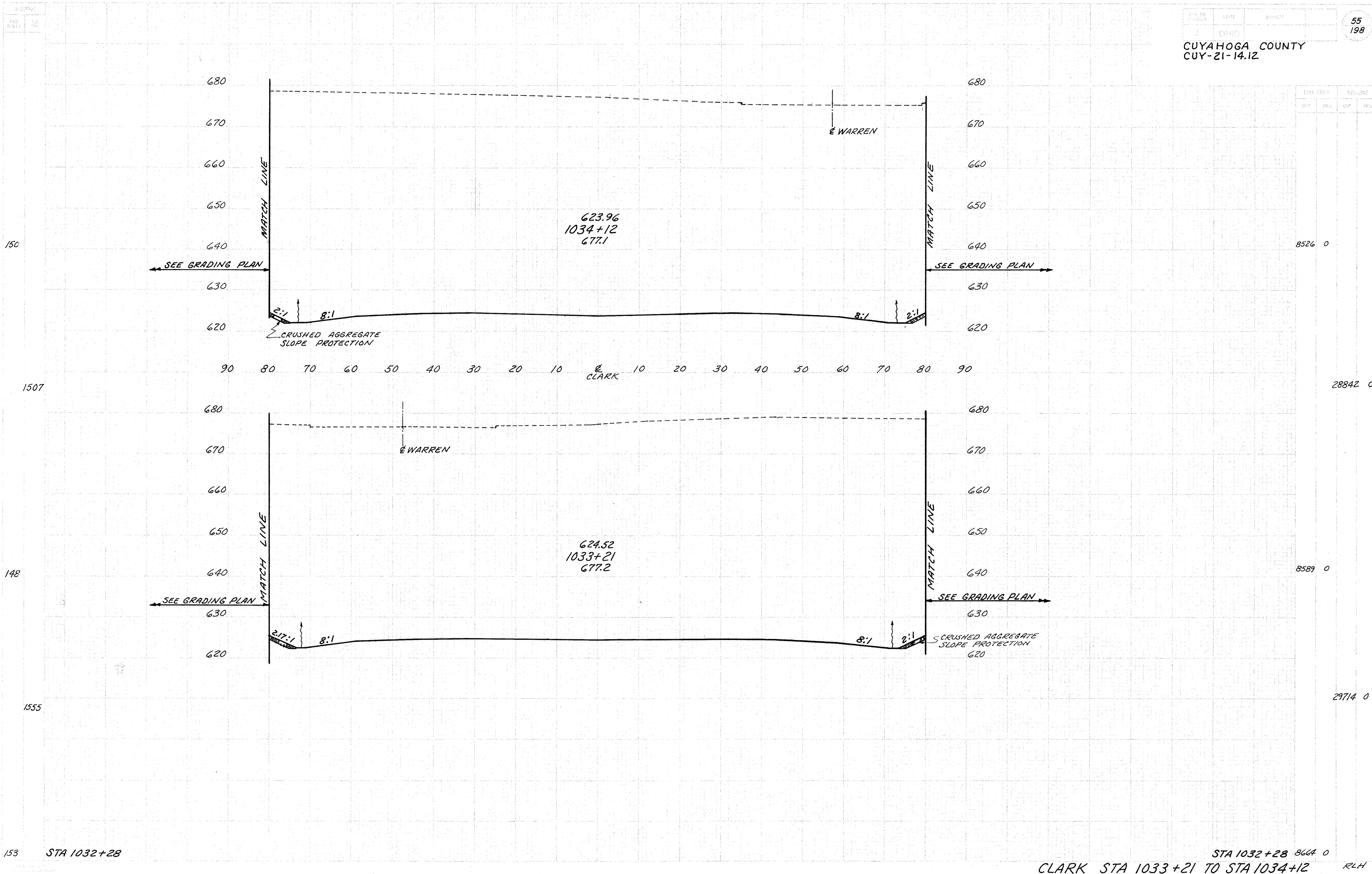
CLARK STA 1031+50

RLH

6391

NOTE AHEAD STA 1032+28 TO STA 1036+25
SEE GRADING PLANS AND CROSS SECTIONS





EQU AREA		VOLUME	
CGP	REL	CGP	REL

8526 0

28842 0

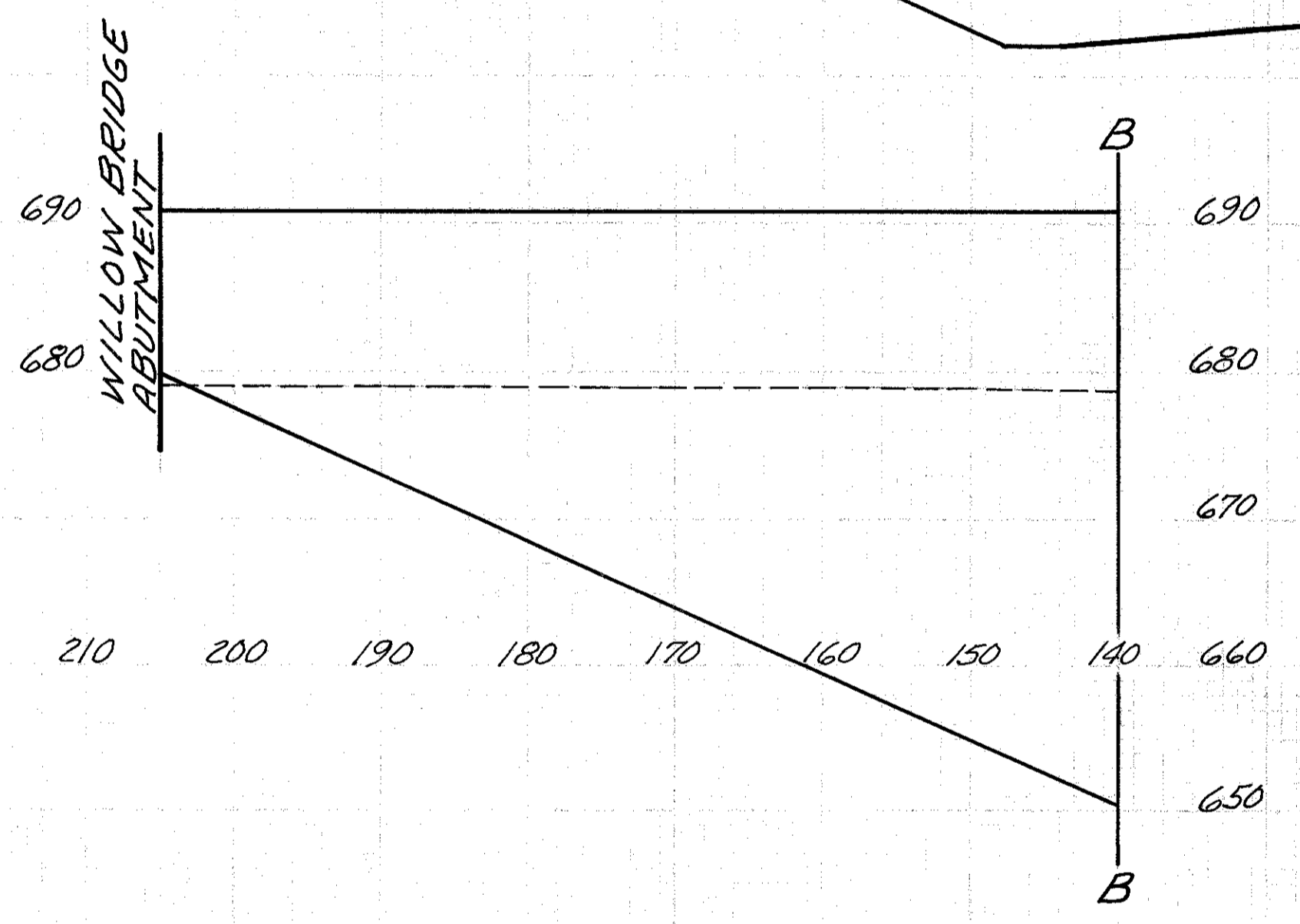
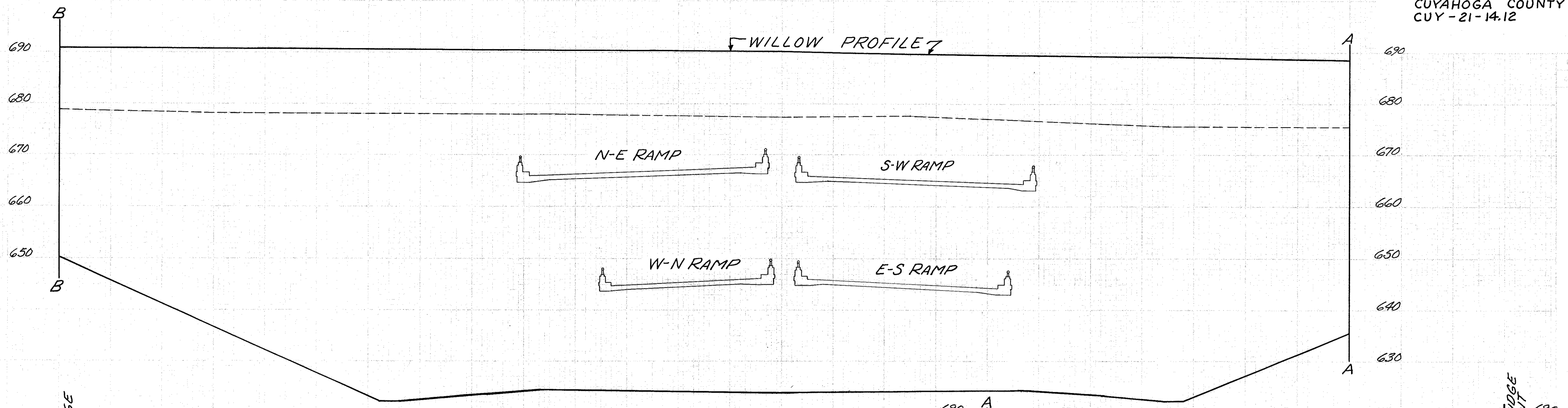
8589 0

29714 0

6401

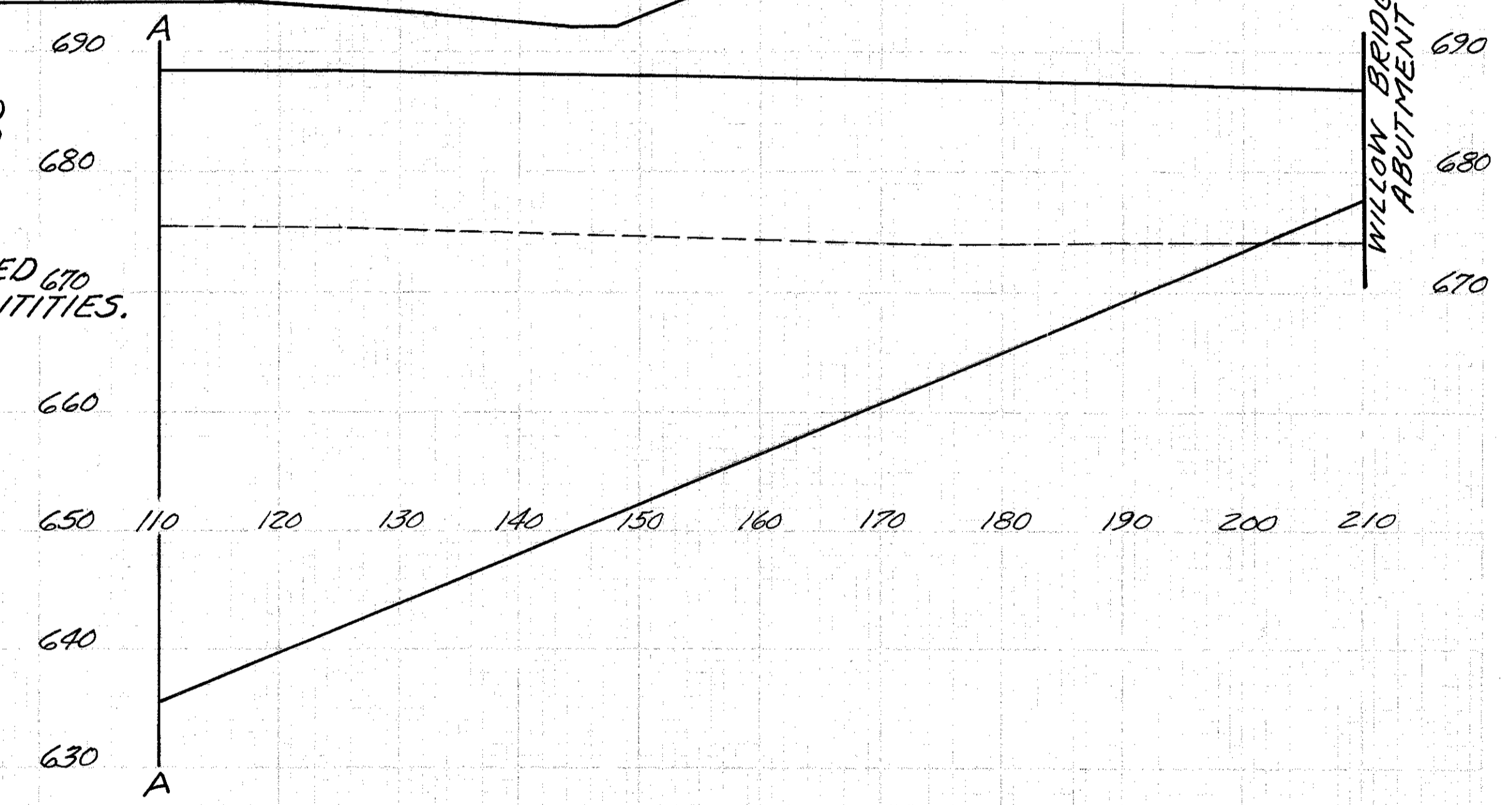
CUYAHOGA COUNTY
CUY-21-14.12

EST. PRICE	NO. OF DAYS



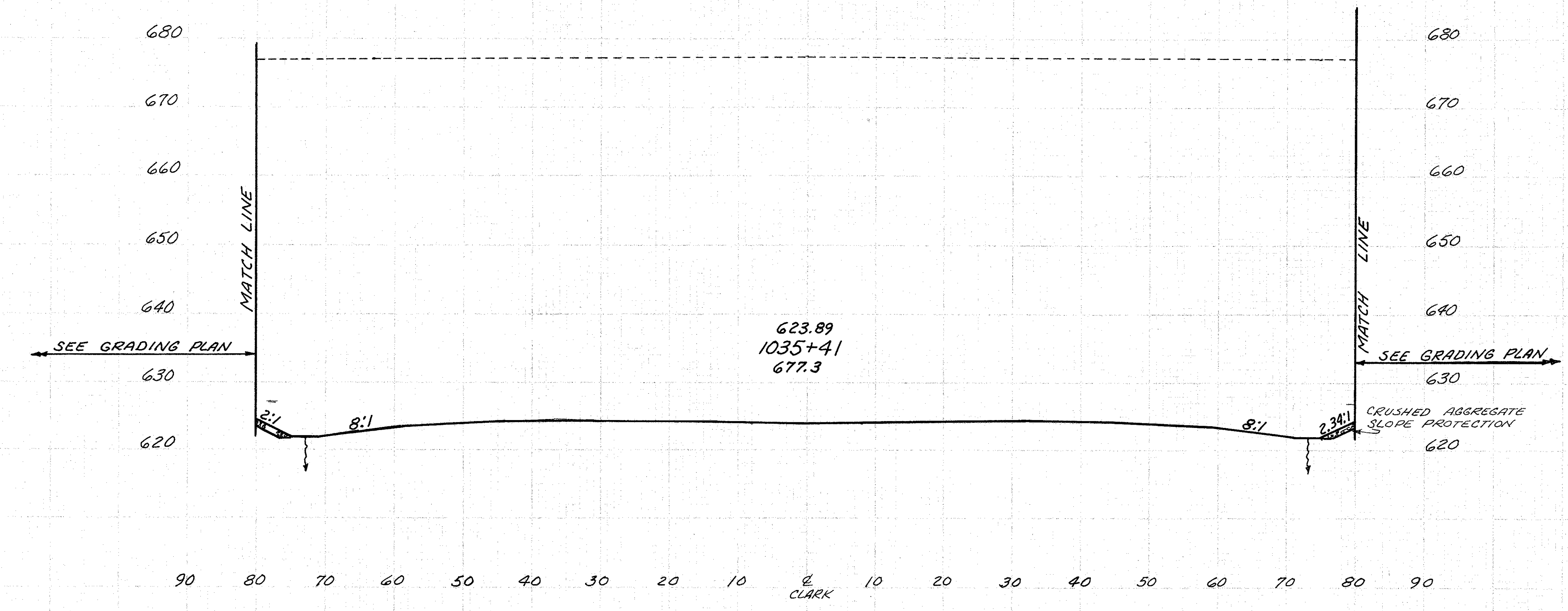
STA 1034+34 (SKEWED
ALONG E OF WILLOW)

NOTE
THIS SECTION IS NOT USED
IN COMPUTATION OF QUANTITIES.



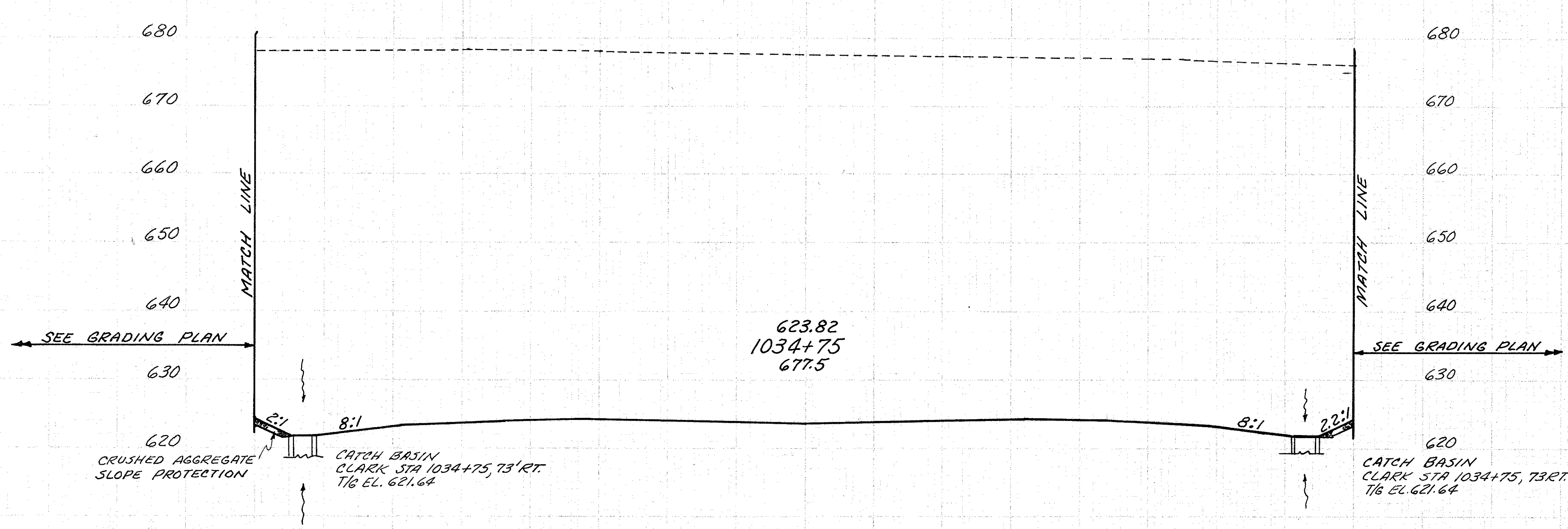
PROP. AREA		VOLUMES	
CU	YD	CU	YD

150



8576 0

1100



21034 0

150

8634 0

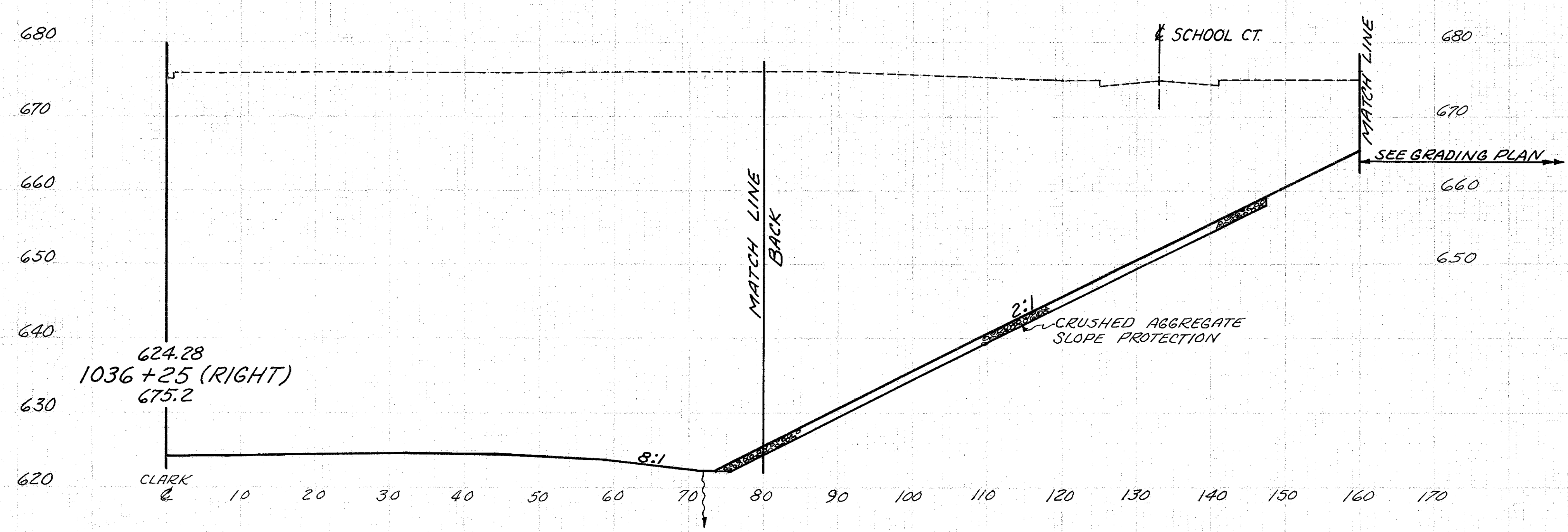
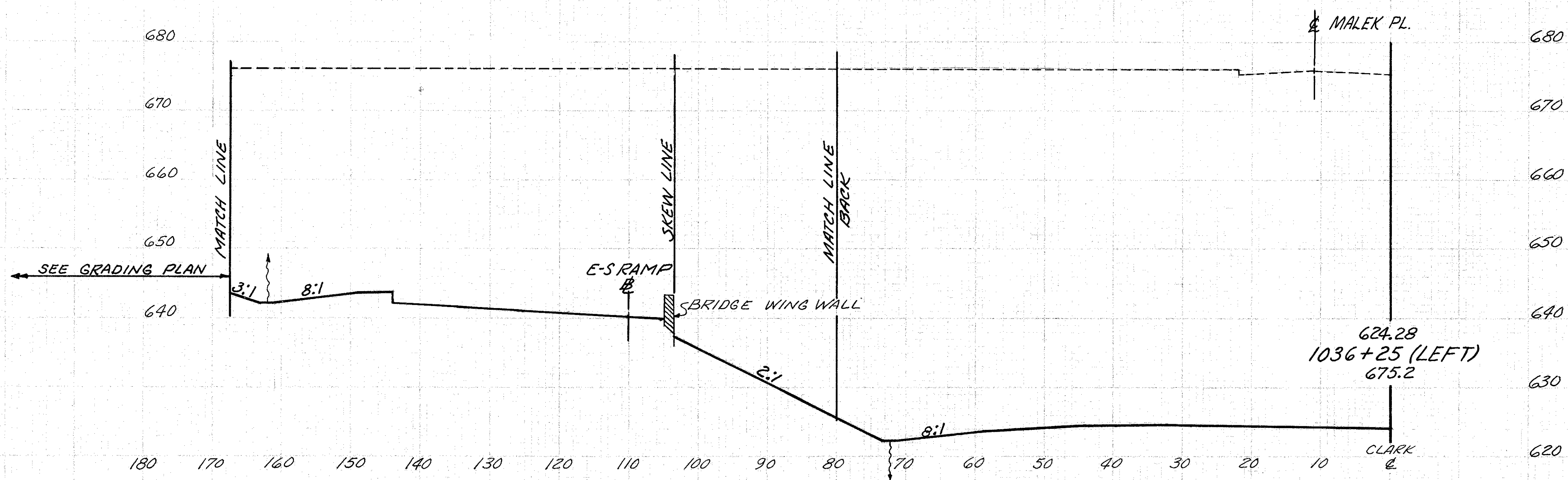
1050

20020 0

150 STA 1034+12 BACK

BACK STA 1034+12 8526 0
 CLARK STA 1034+75 TO STA 1035+41

6402



150 STA 1035+41

CLARK STA 1036+25

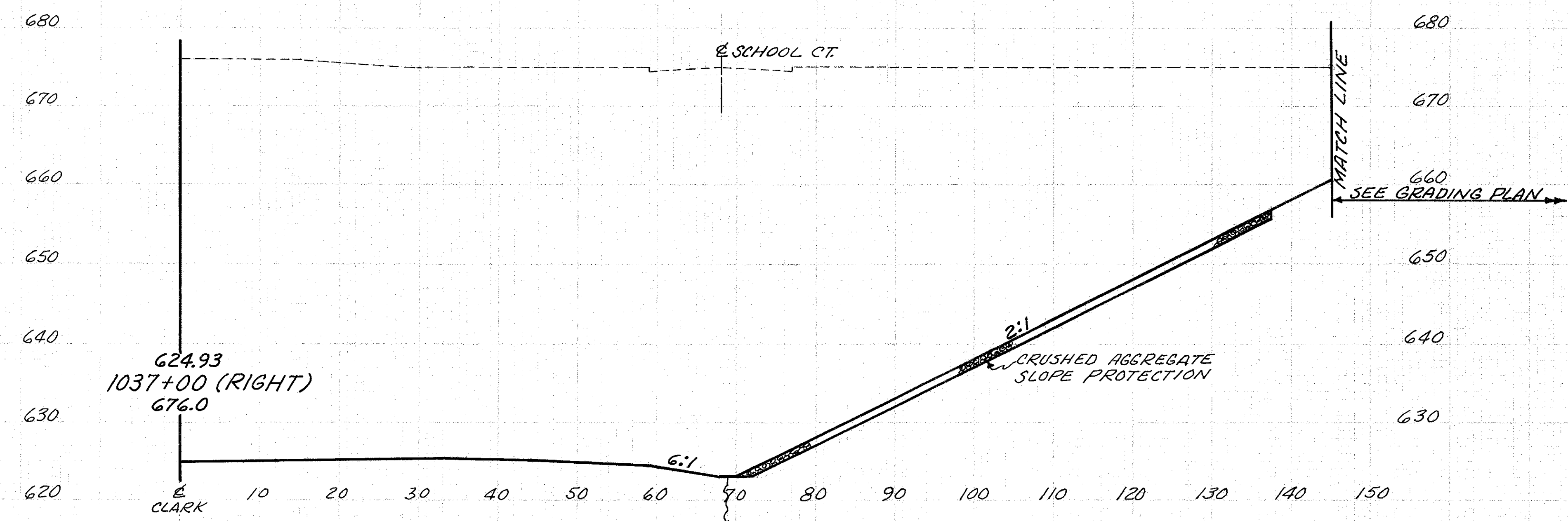
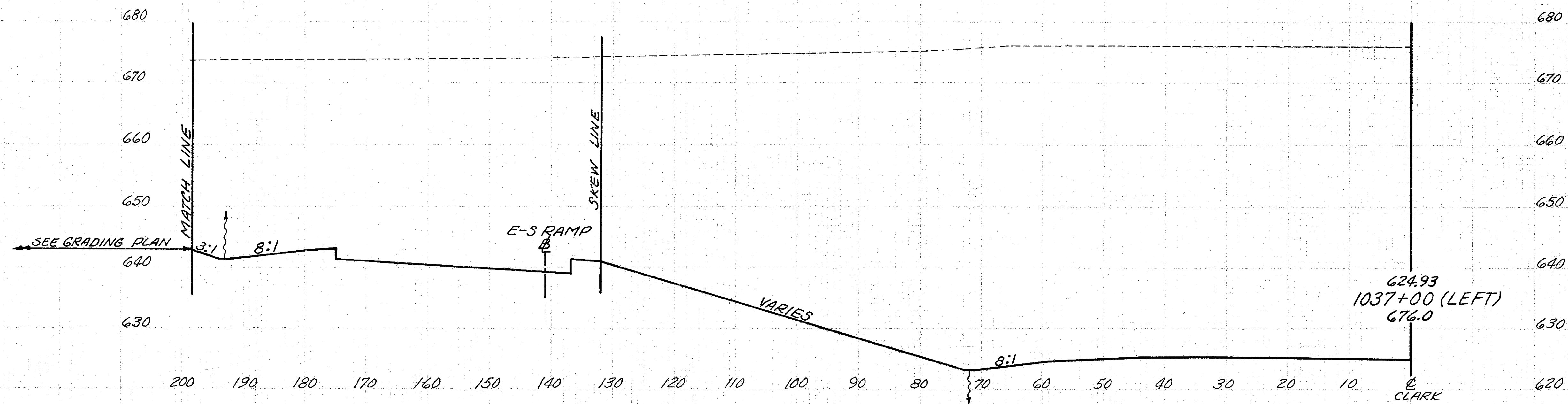
STA 1035+41 85% 0

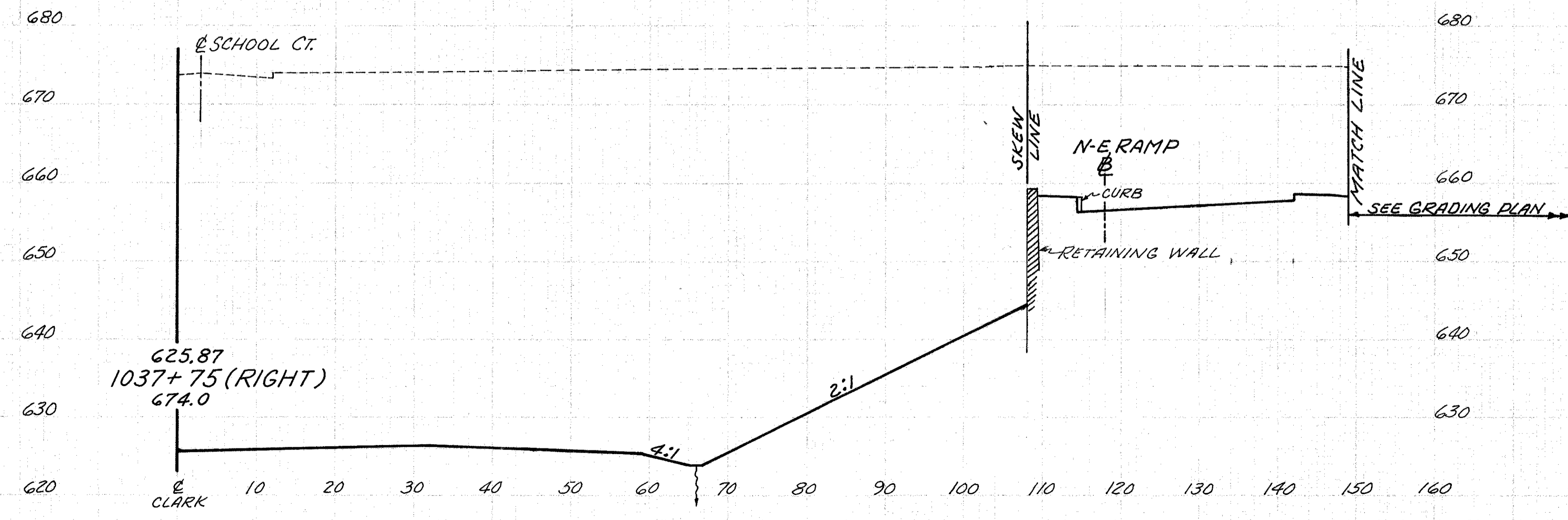
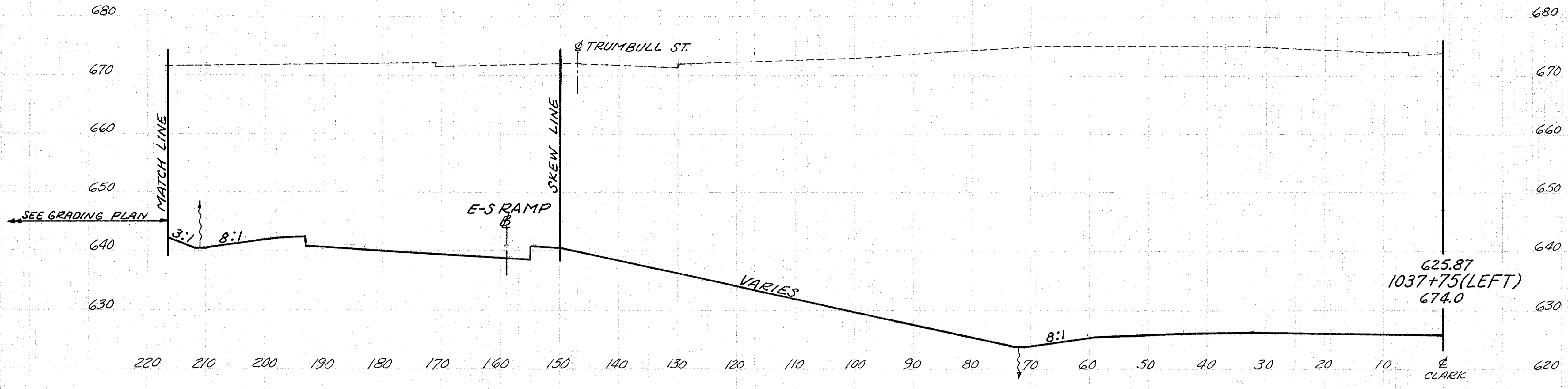
RLH

8327 0 BACK

26294 0

6393





2604
 -235 DEDUCT AREA OF CRUSHED
 AGGREGATE SLOPE PROTECTION

EST. ADJUSTMENT
 FOR SKEW & MATCH
 LINE ON THE N-E RAMP

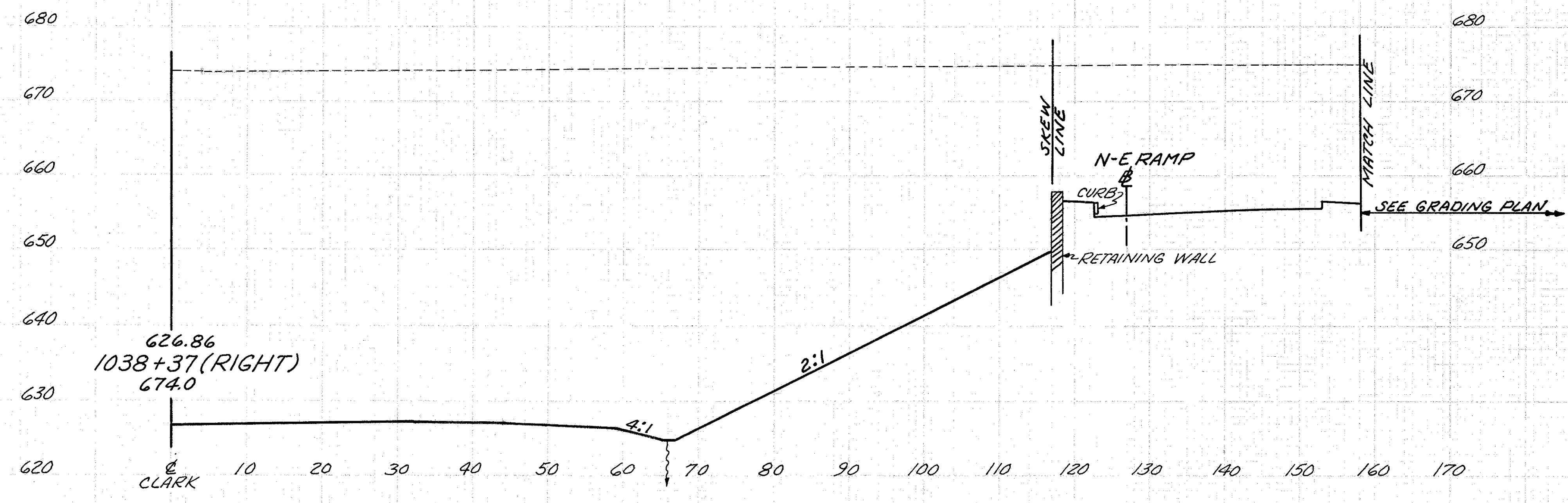
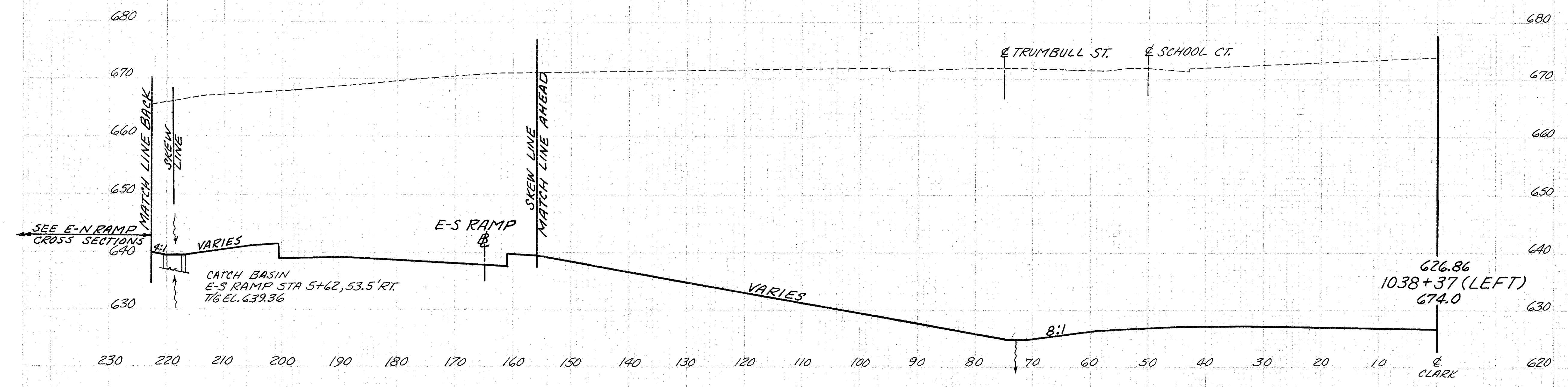
306

14374 0

39396 0

-247

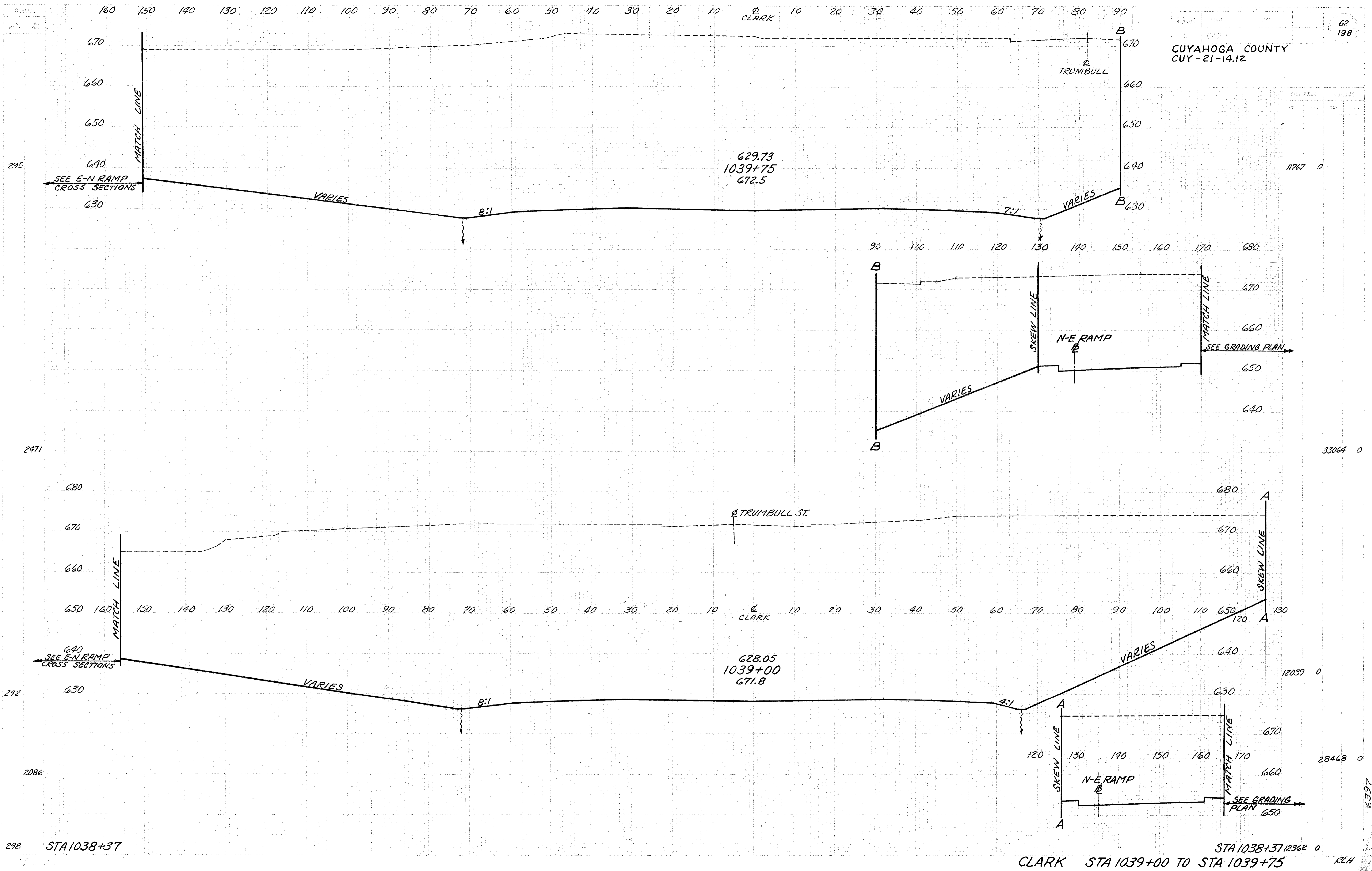
6395



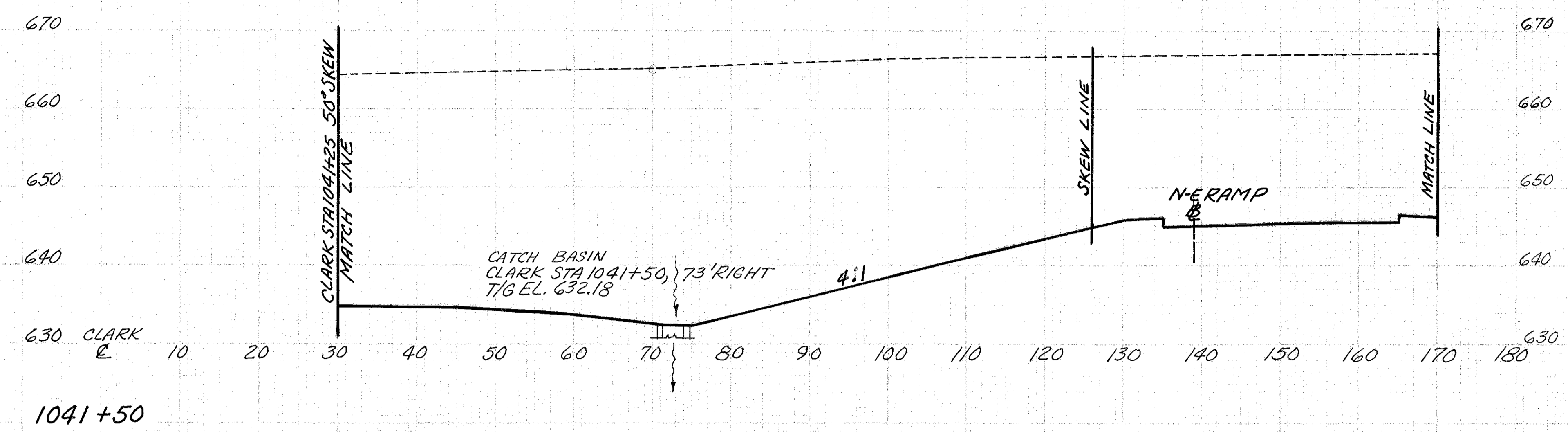
2170
 EST. ADJUSTMENT FOR CURVATURE
 +12 E-S RAMP

EST. ADJUSTMENT FOR
 CURVATURE ON E-S RAMP

32876 0
 + 790 0



NOTE AHEAD SEE S-E AND E-N RAMP CROSS SECTIONS



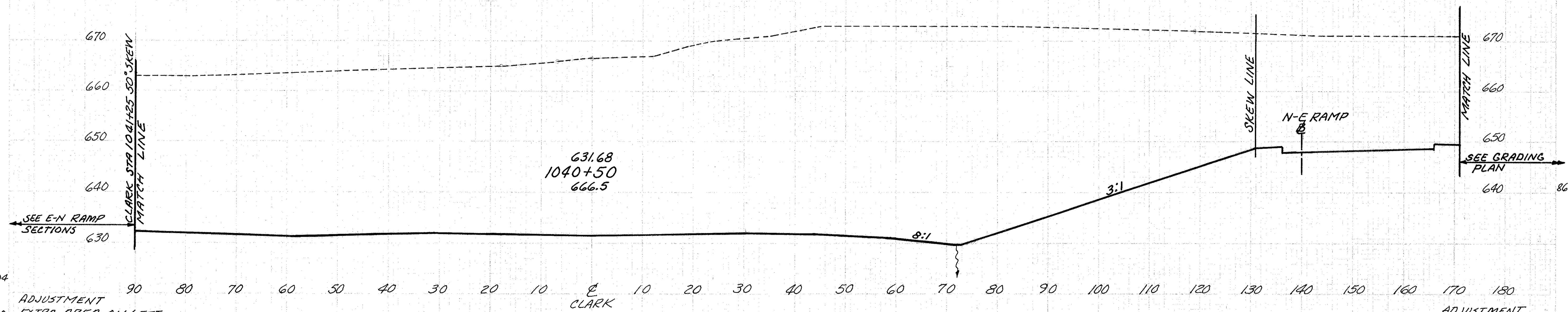
112

3731

1922
EST. ADJUSTMENT FOR
CURVATURE N-E RAMP
+6

EST. ADJUSTMENT
FOR CURVATURE N-E RAMP
+148

22937 0
+148 0



234

8655

2204
ADJUSTMENT
EXTRA AREA ON LEFT
+80

ADJUSTMENT
EXTRA AREA ON LEFT
+778

28364 0
+778 0

29.5 STA 1039+75

STA 1039+75 11767 0

END CROSS SECTIONS

CLARK STA 1040+50 TO STA 1041+50

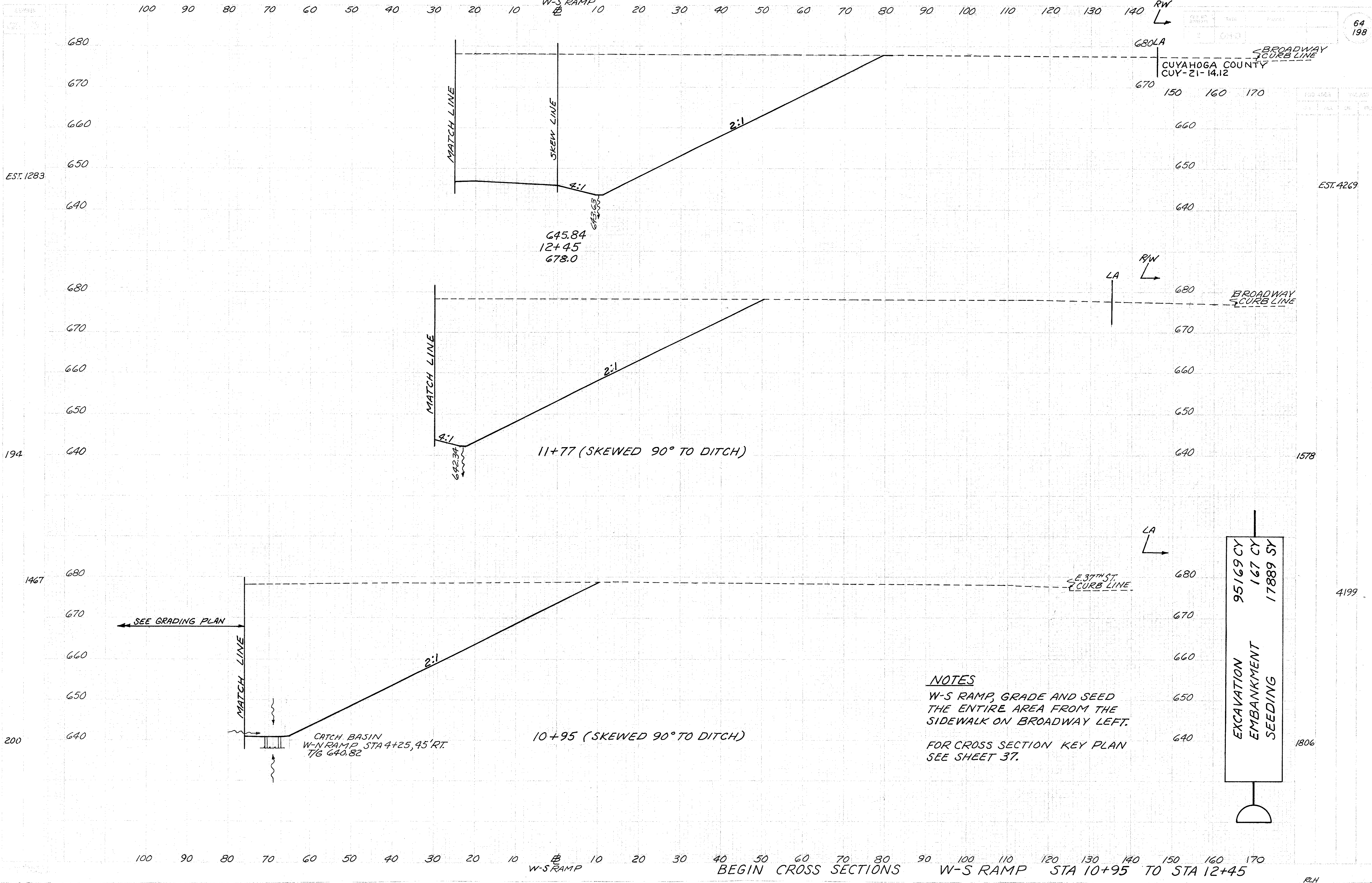
6395

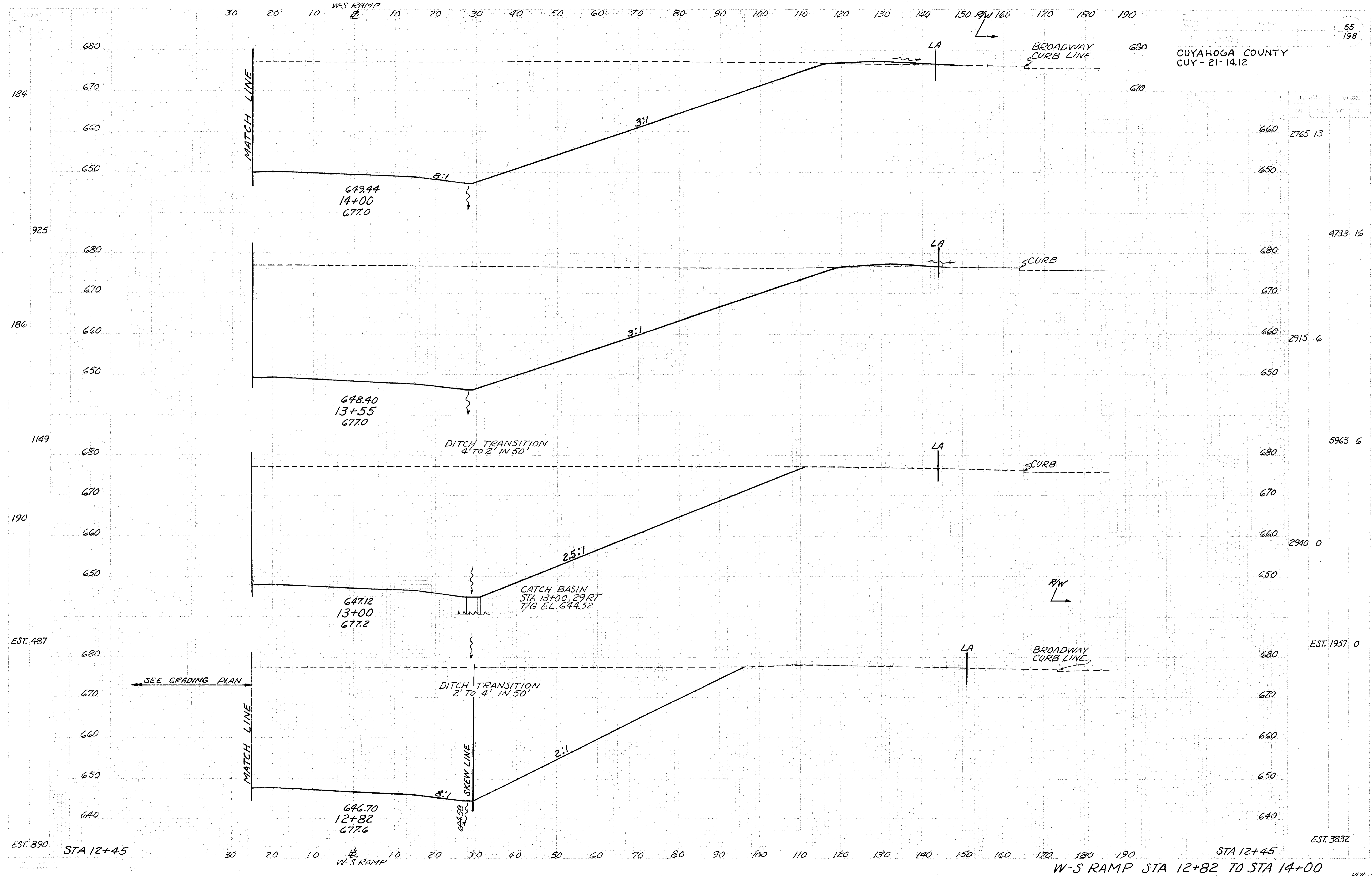
RLH

RW
↓

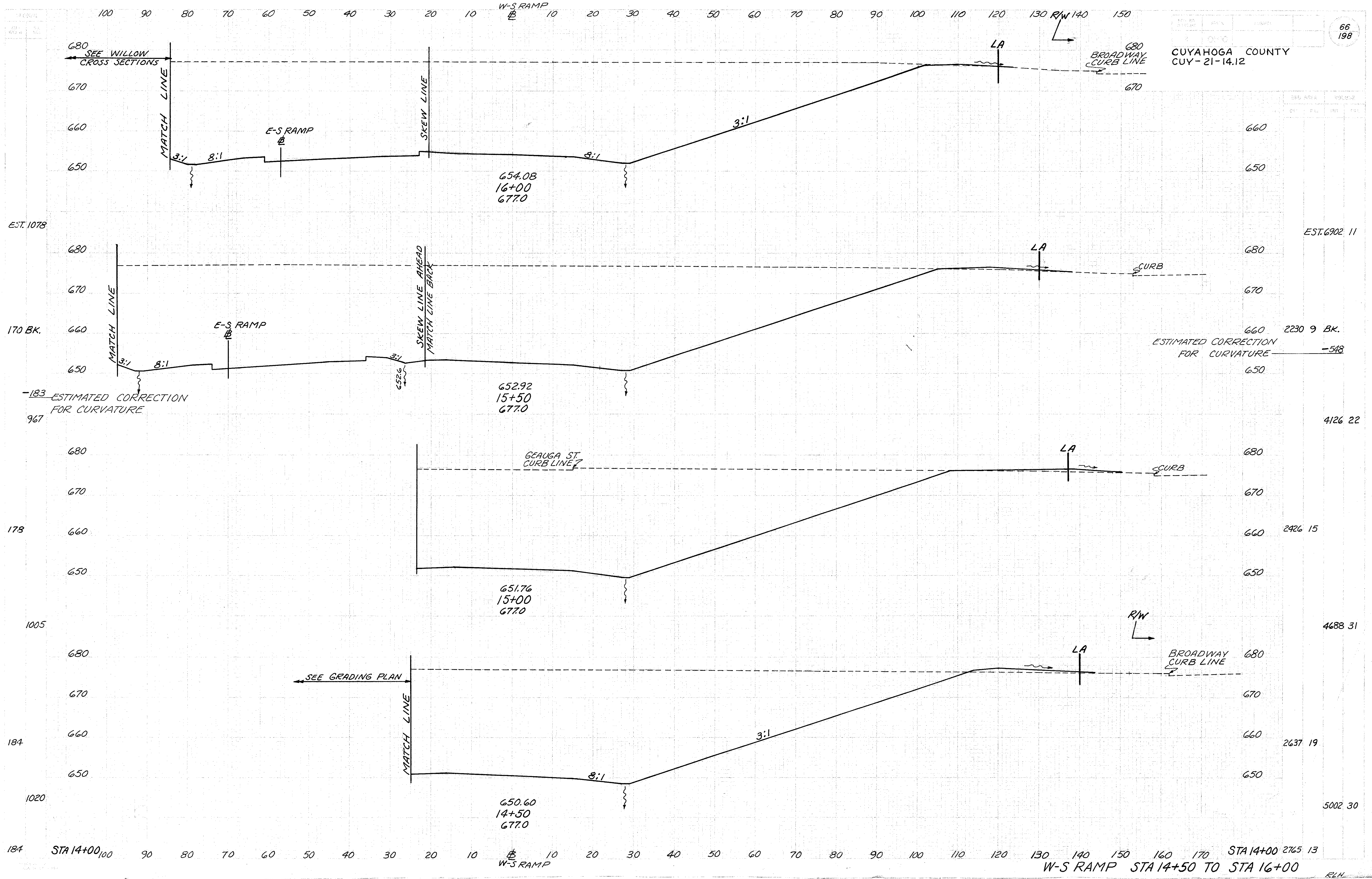
LA
↓

LA
↓





CUYAHOGA COUNTY
CUY-21-14.12



184 STA 14+00 100 90 80 70 60 50 40 30 20 10 10 20 30 40 50 60 70 80 90 100 110 120 130 140 150 160 170 STA 14+00 2765 13
W-S RAMP STA 14+50 TO STA 16+00

CUYAHOGA COUNTY
CUY-21-14.12

CROSS AREA		VOLUME	
CS	PL	CS	PL
660	1846	2	

3661 7

2108 6

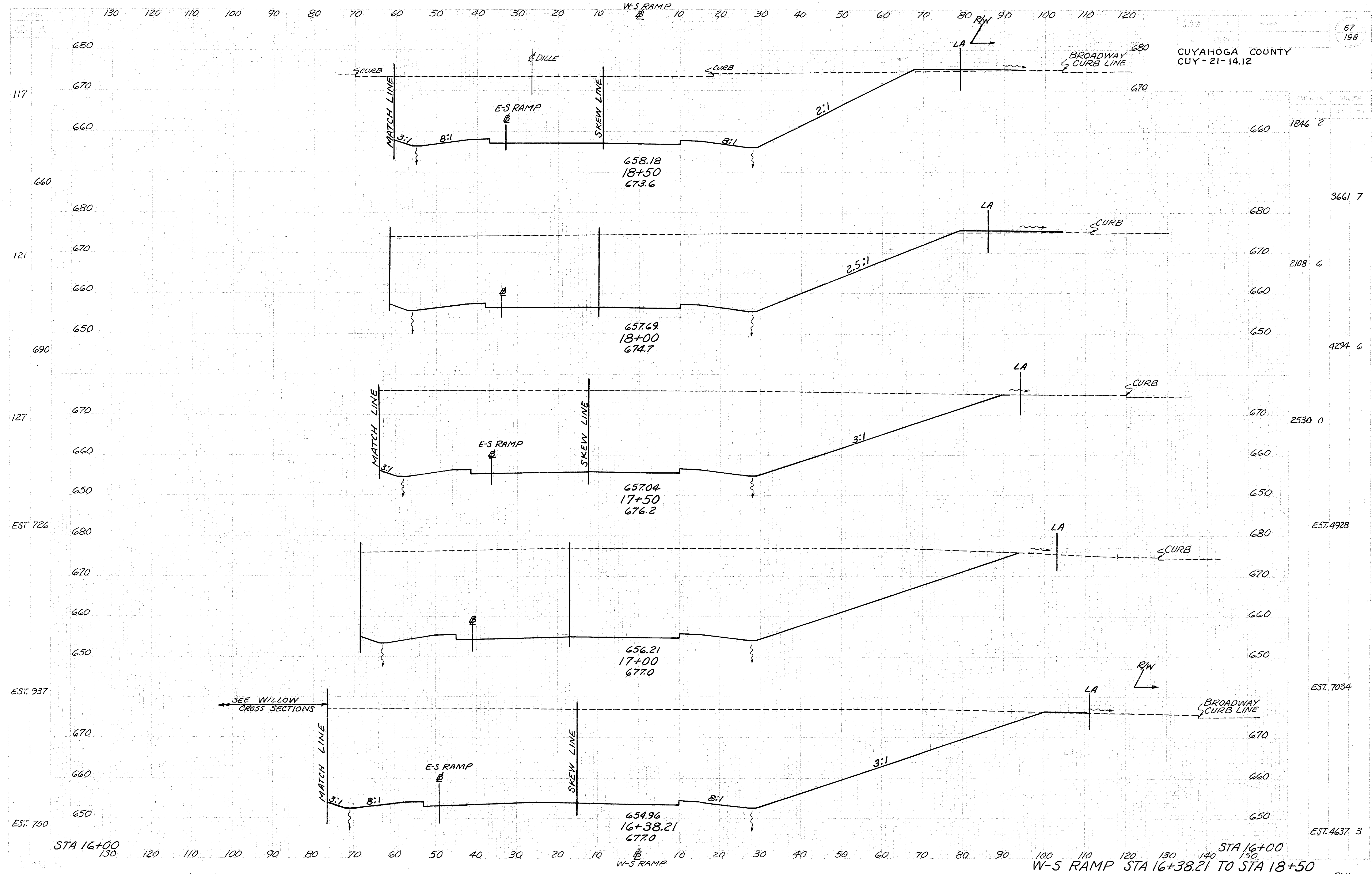
4294 6

2530 0

EST. 4928

EST. 7034

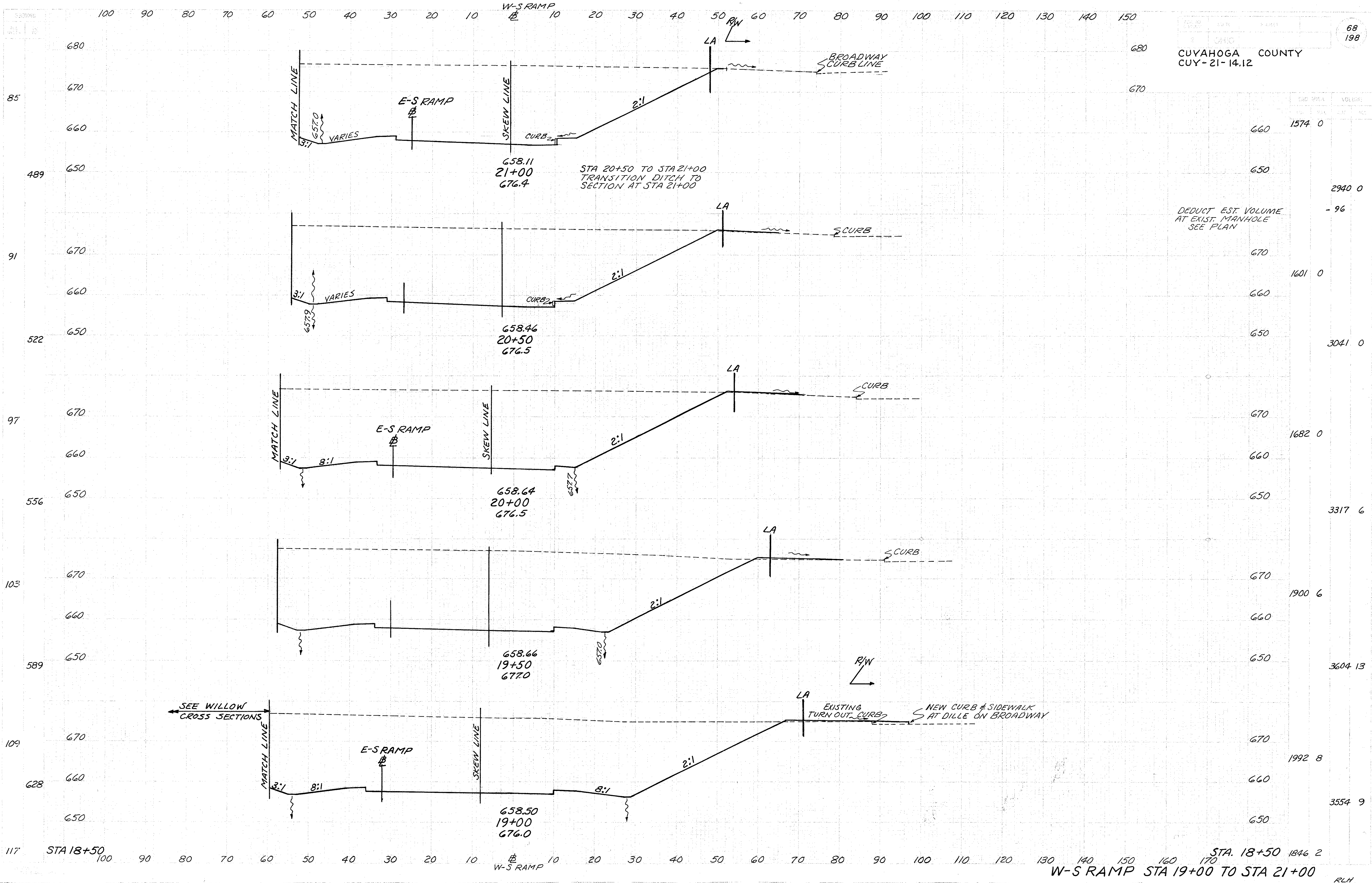
EST. 4637 3



STA 16+00

STA 16+00

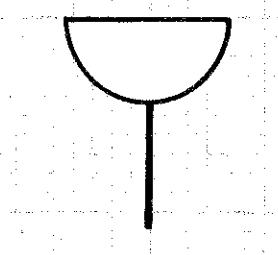
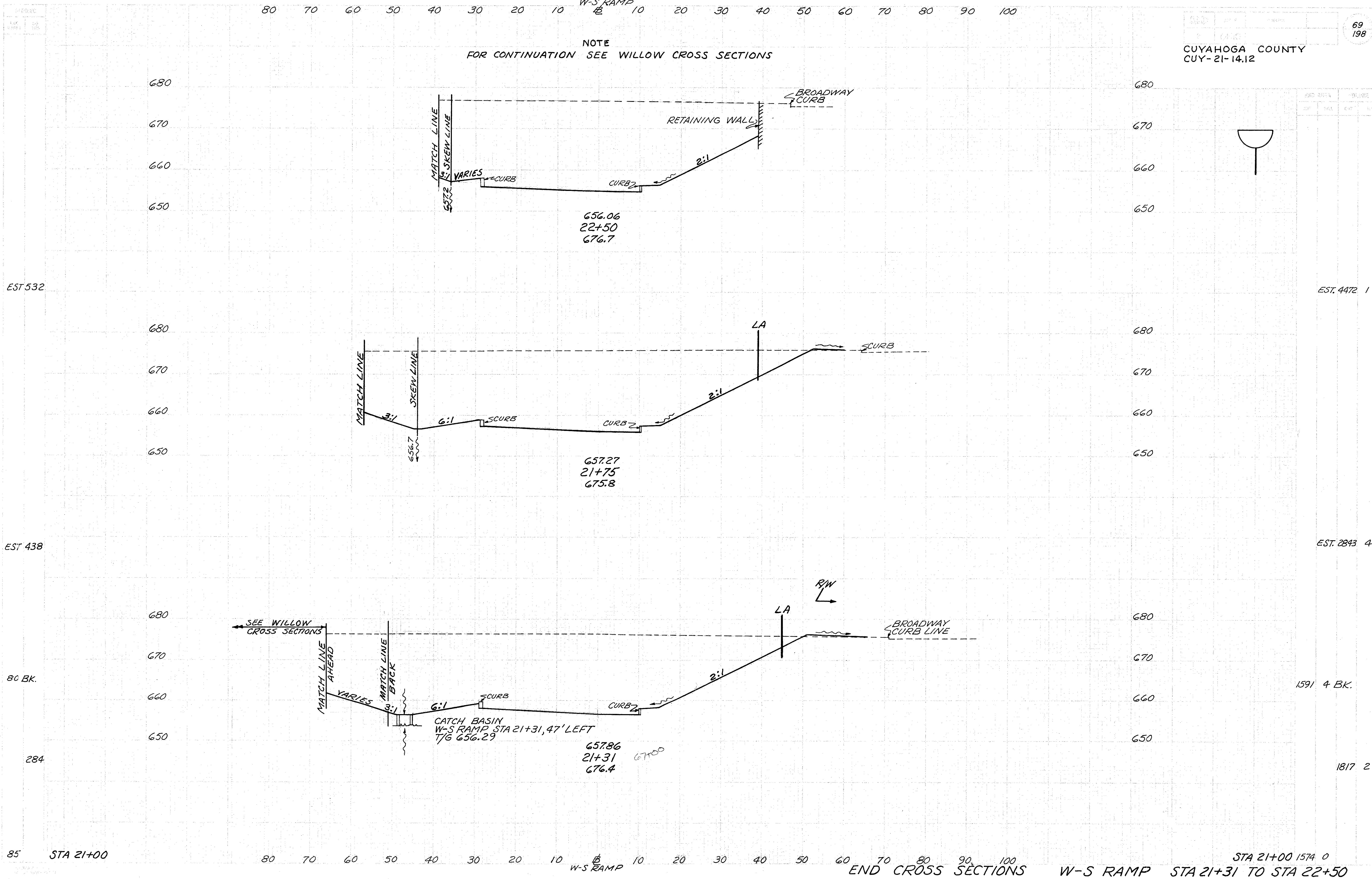
W-S RAMP STA 16+38.21 TO STA 18+50



DEDUCT EST. VOLUME
 AT EXIST. MANHOLE
 SEE PLAN

STA	AREA	VOLUME
660	1574	0
650		2940
670		-96
660	1601	0
650		3041
670		1682
660		3317
650		1900
670		3604
660		1992
650		3554
670		1846
650		2

NOTE
FOR CONTINUATION SEE WILLOW CROSS SECTIONS



EST 532

EST. 4472 1

EST 438

EST. 2843 4

80 BK.

1591 4 BK.

284

1817 2

6576

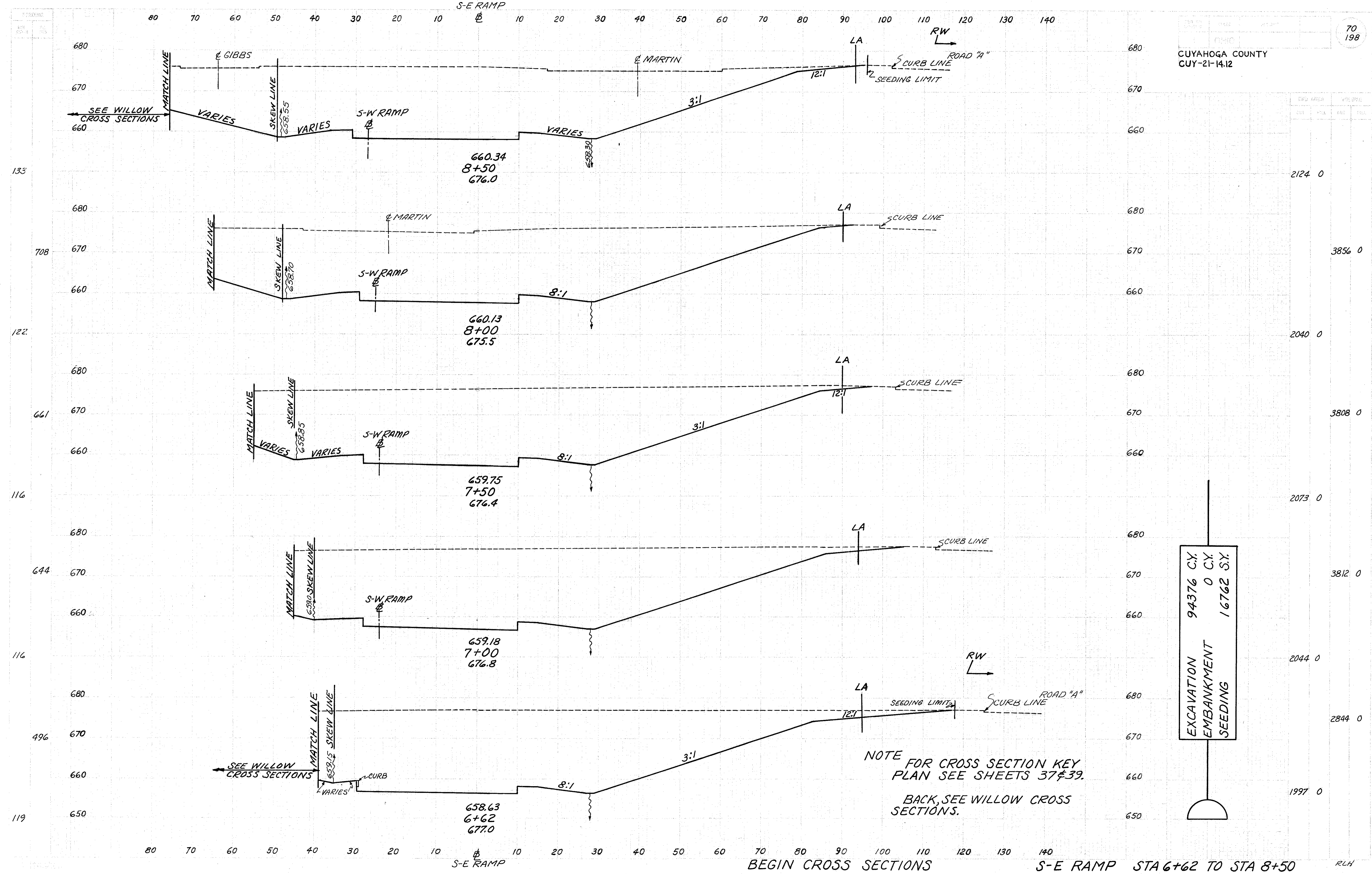
85 STA 21+00

STA 21+00 1574 0

W-S RAMP

END CROSS SECTIONS

W-S RAMP STA 21+31 TO STA 22+50

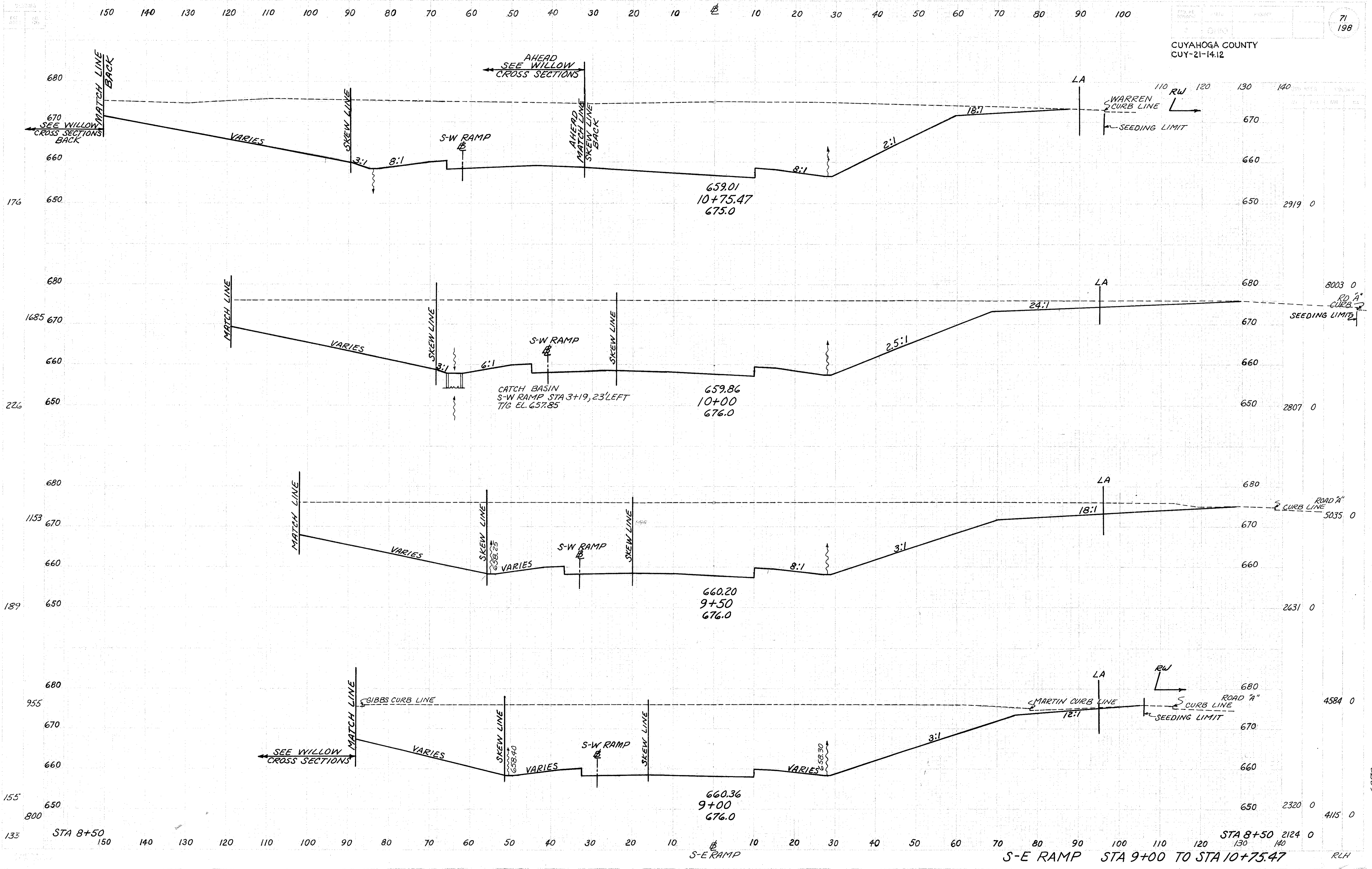


EXCAVATION 94376 C.Y.
 EMBANKMENT 0 C.Y.
 SEEDING 16762 S.Y.

NOTE FOR CROSS SECTION KEY
 PLAN SEE SHEETS 37&39.
 BACK, SEE WILLOW CROSS
 SECTIONS.

AREA	PERCENT

2124	0
3856	0
2040	0
3808	0
2073	0
3812	0
2044	0
2844	0
1997	0

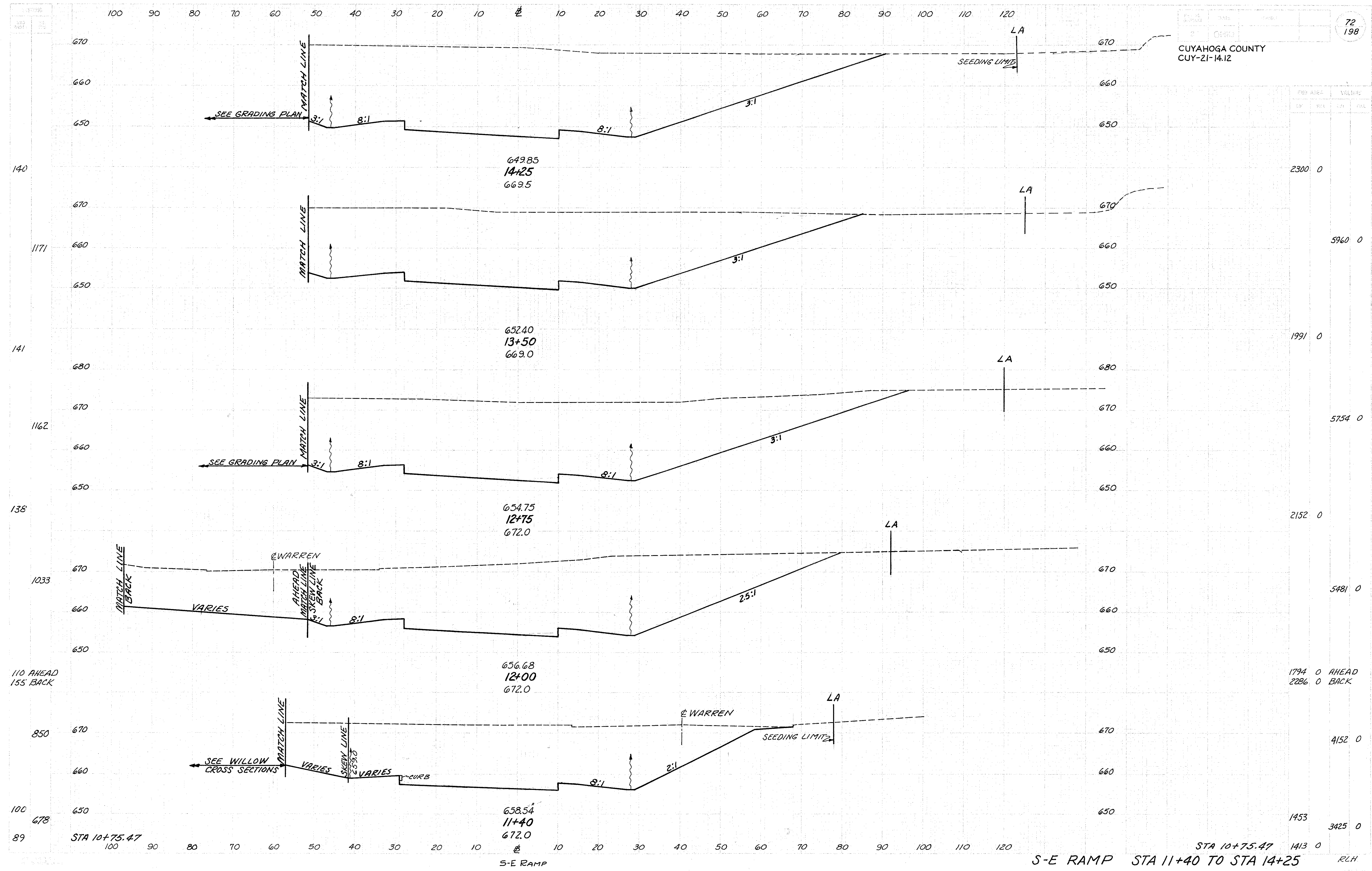


6378

RLH

CUYAHOGA COUNTY
CUY-21-14.12

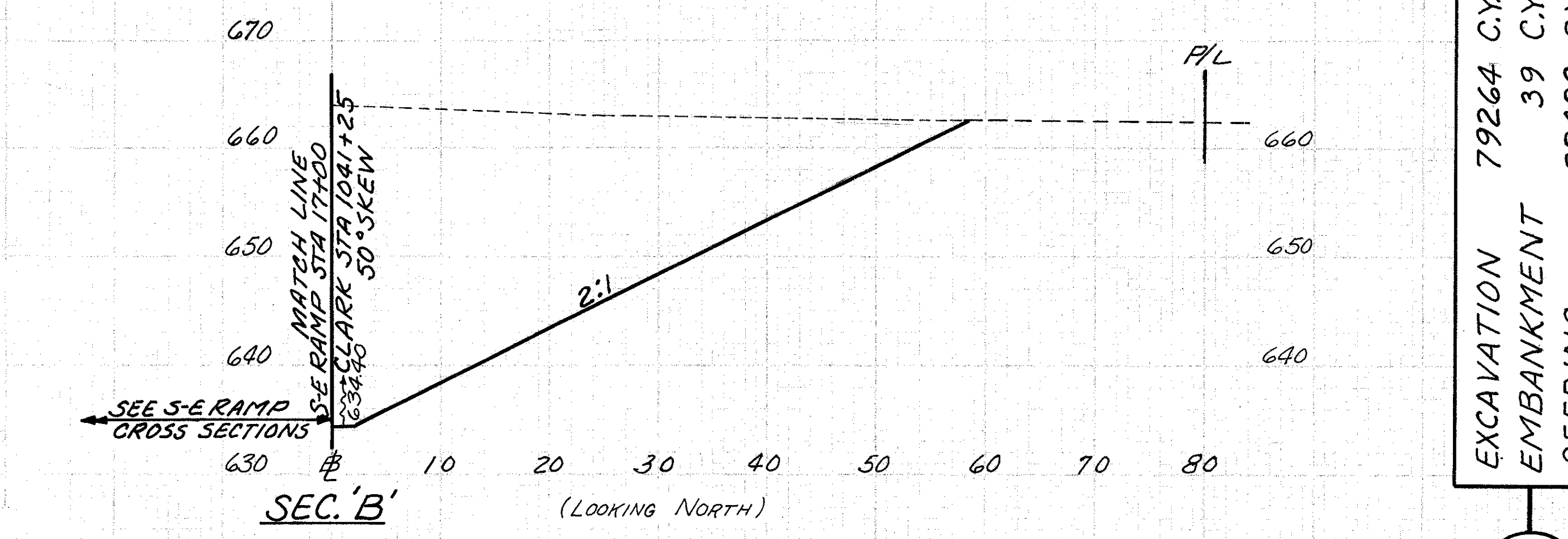
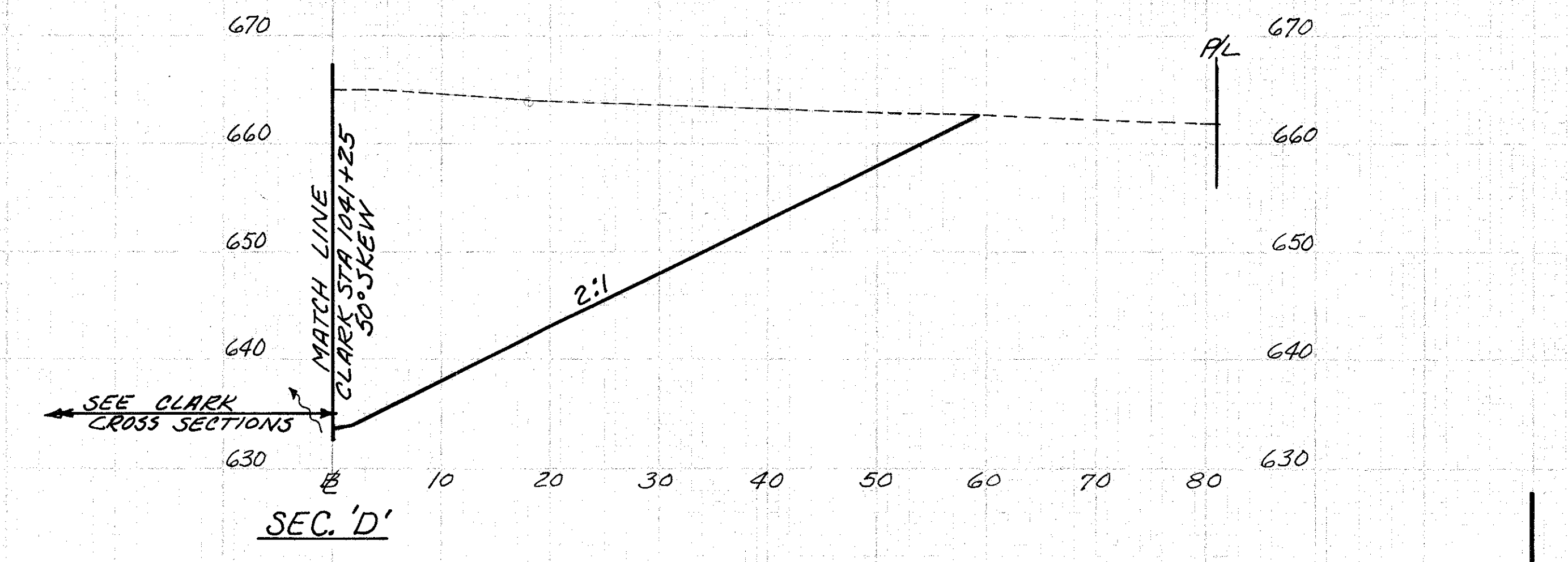
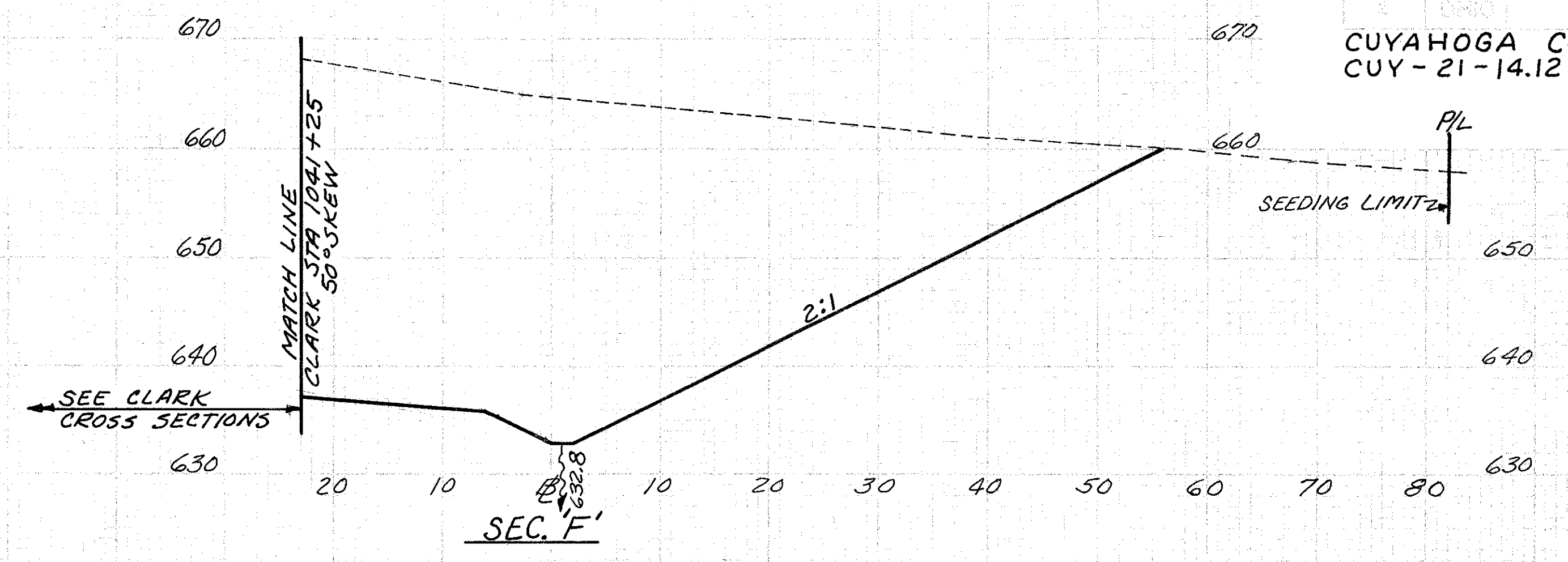
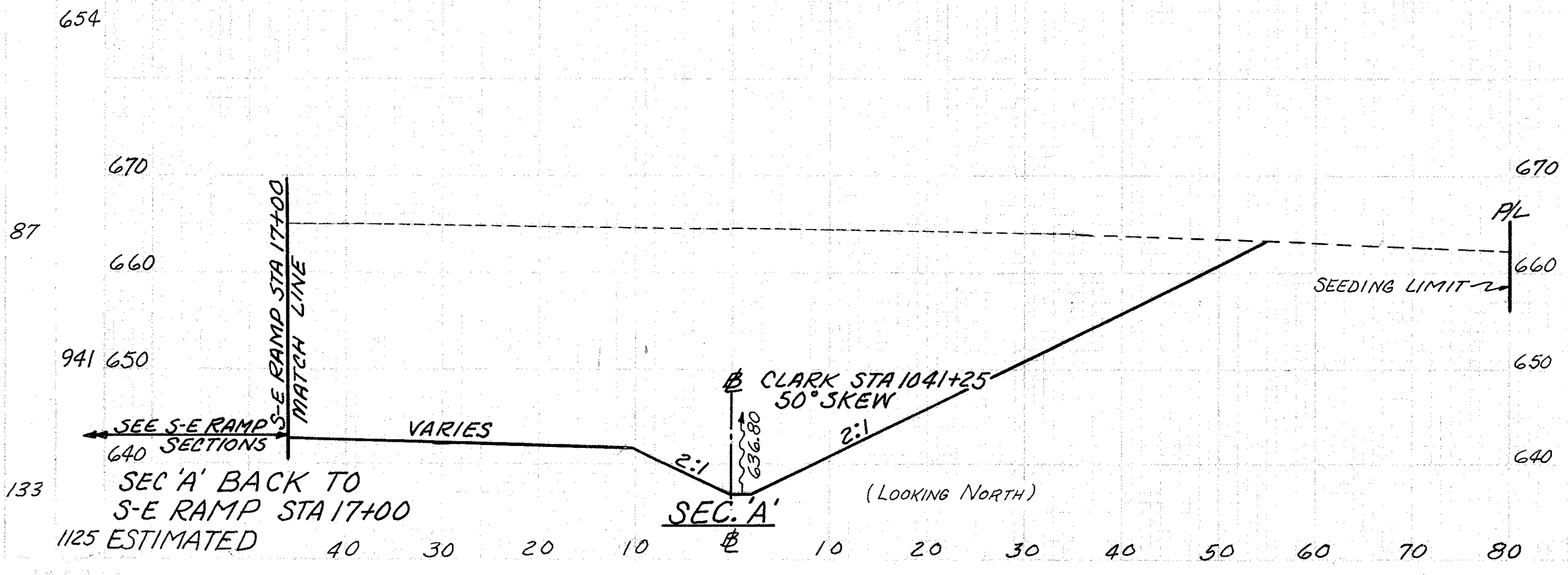
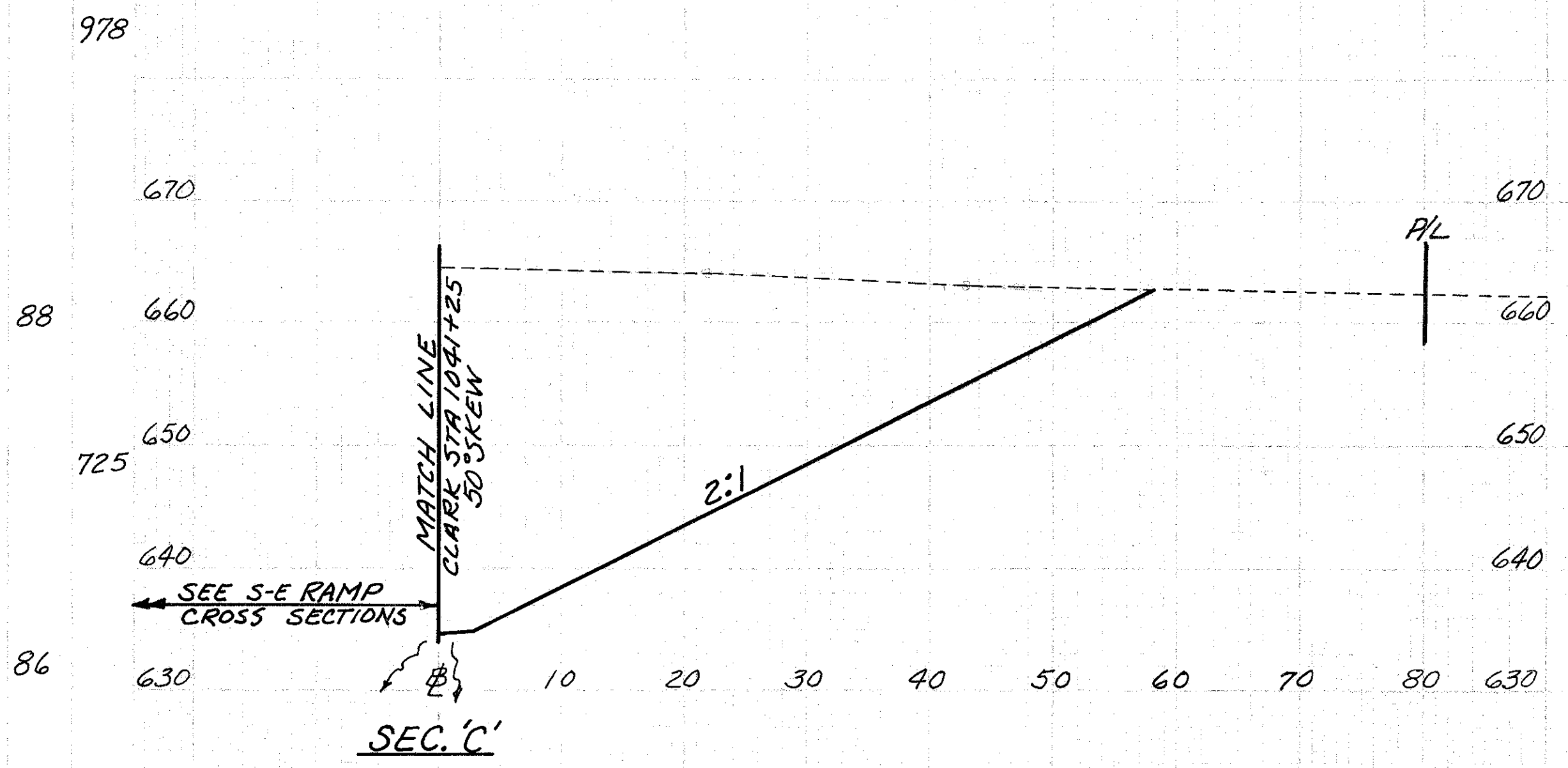
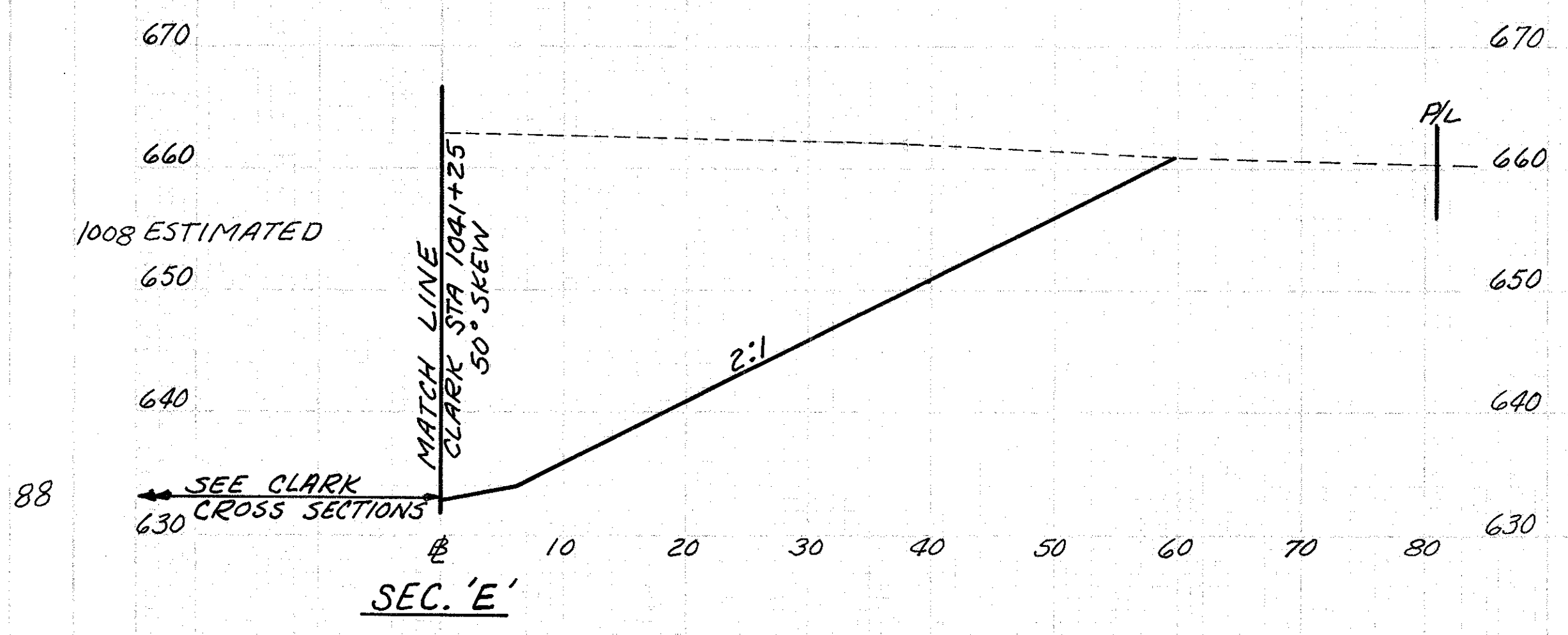
FROM AREA	TO AREA	VALUING
ST	REL	VAL



1794.0 AHEAD
2286.0 BACK

1453
3425.0

S-E RAMP STA 11+40 TO STA 14+25 RLH

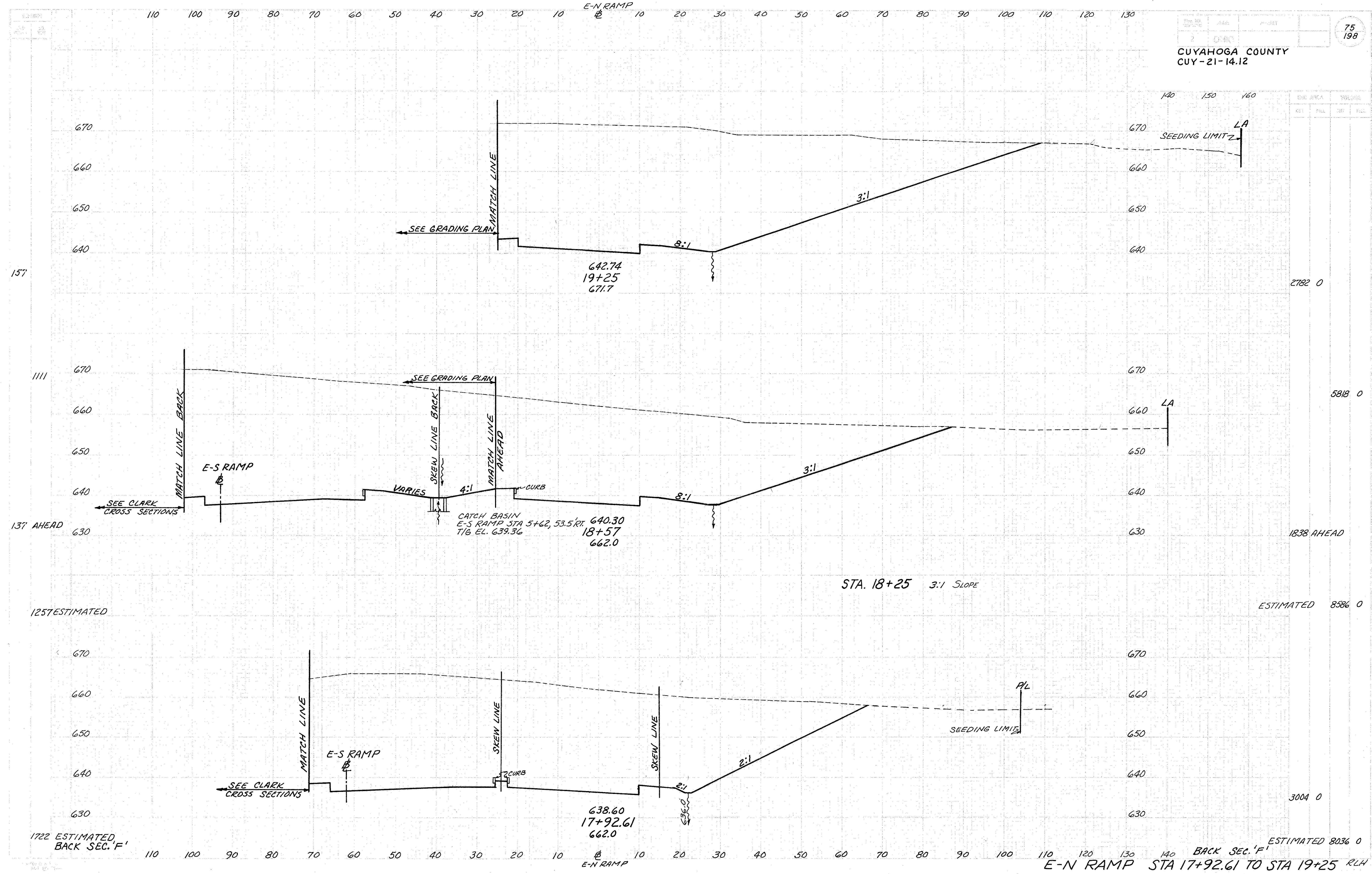


EXCAVATION	79264 C.Y.
EMBANKMENT	39 C.Y.
SEEDING	22429 S.Y.

NOTE
FOR CROSS SECTION KEY
PLAN SEE SHEETS 38 & 39

BEGIN CROSS SECTIONS E-N RAMP SEC. 'A' TO SEC. 'F'

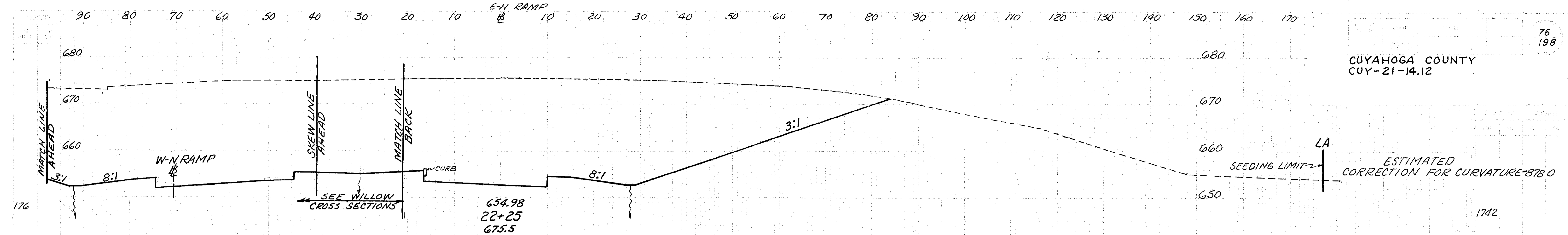
ESTIMATED	AREA	VOLUME
CU	CU	CU
1008		
960		
3762		
960		
3502		
931		
2593		
900		
2240		
879		
3937		
1882		
5960		
RLH		



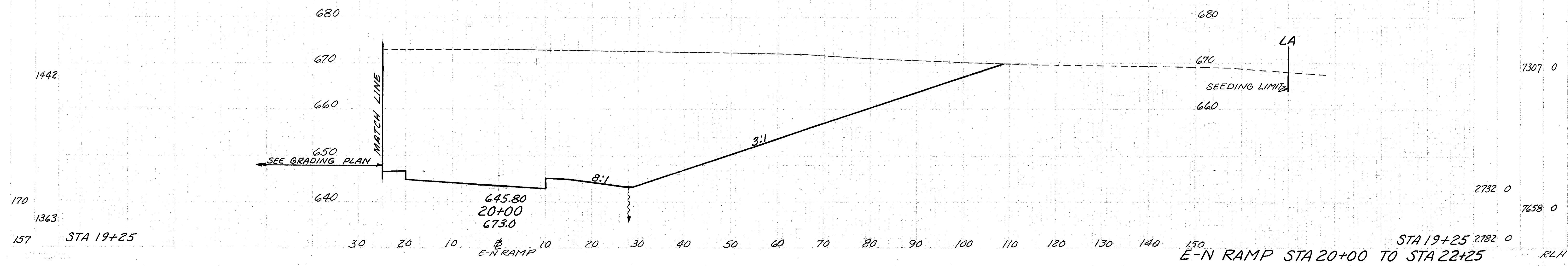
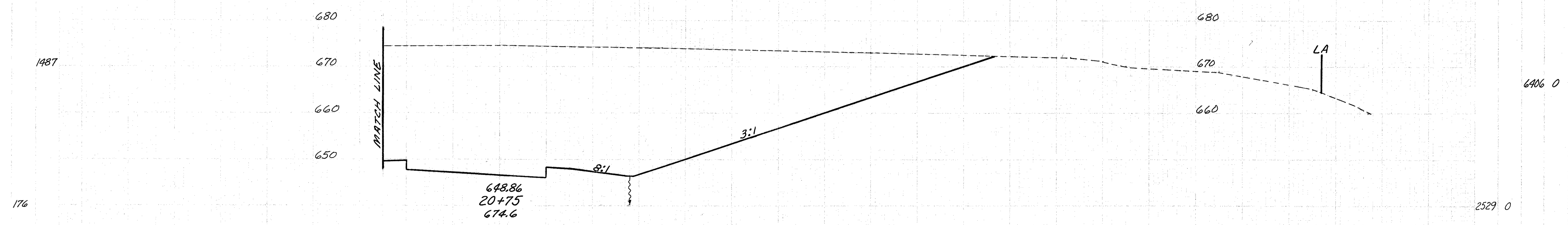
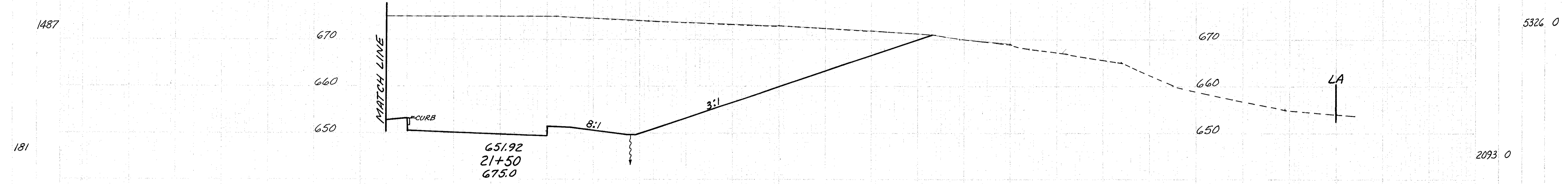
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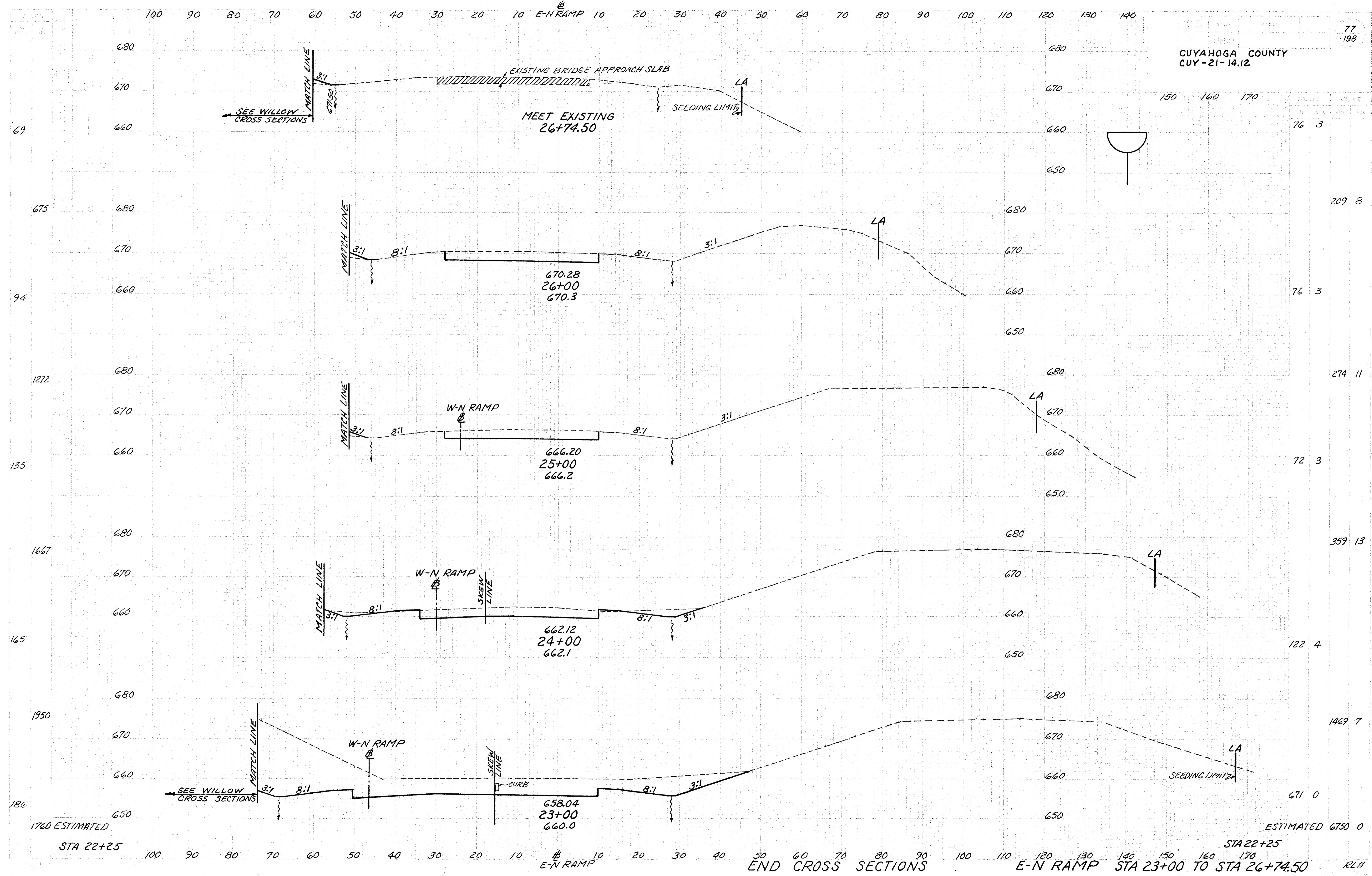
ESTIMATED 8036 0

E-N RAMP STA 17+92.61 TO STA 19+25 RLH



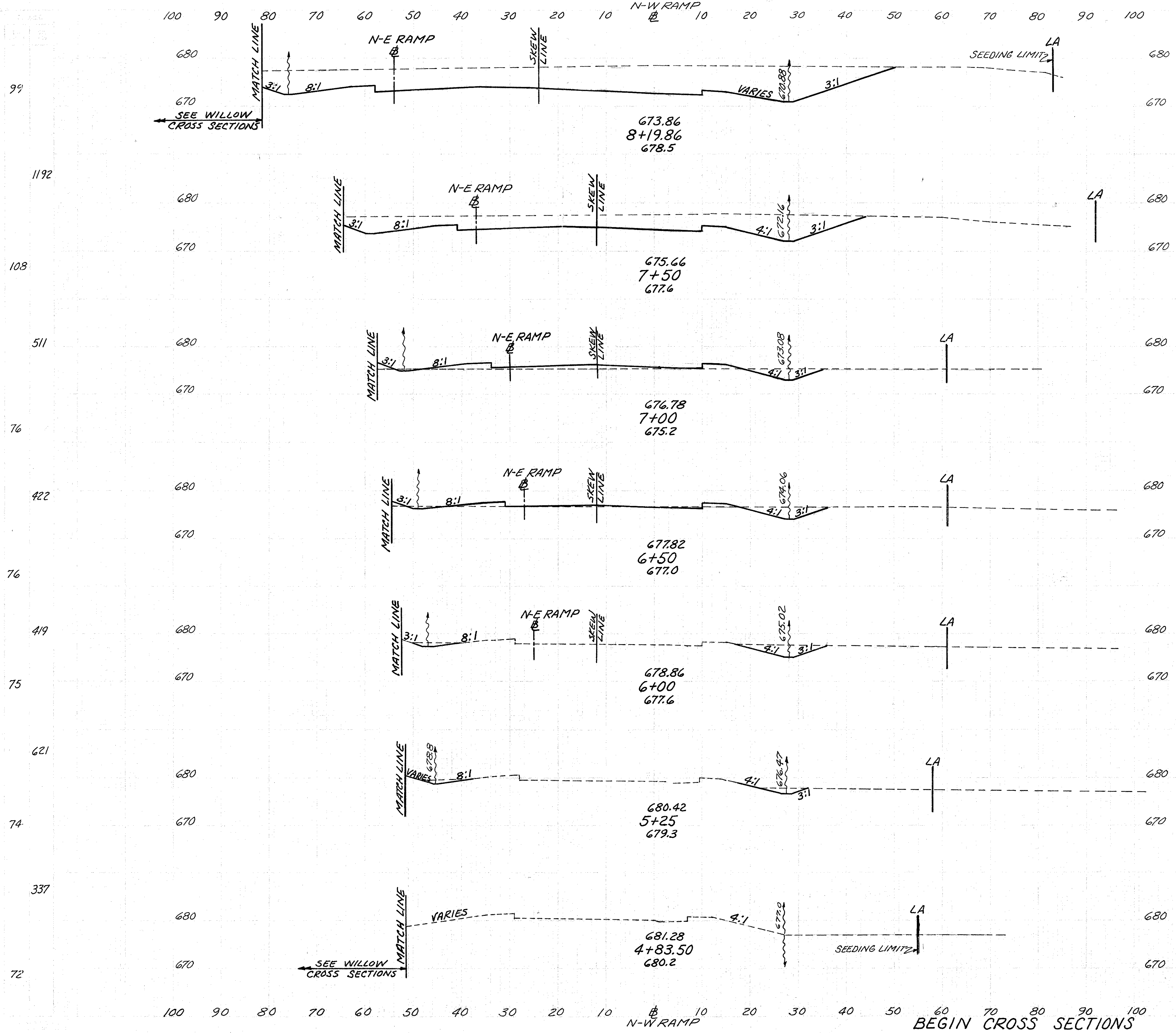
-195 ESTIMATED CORRECTION FOR CURVATURE





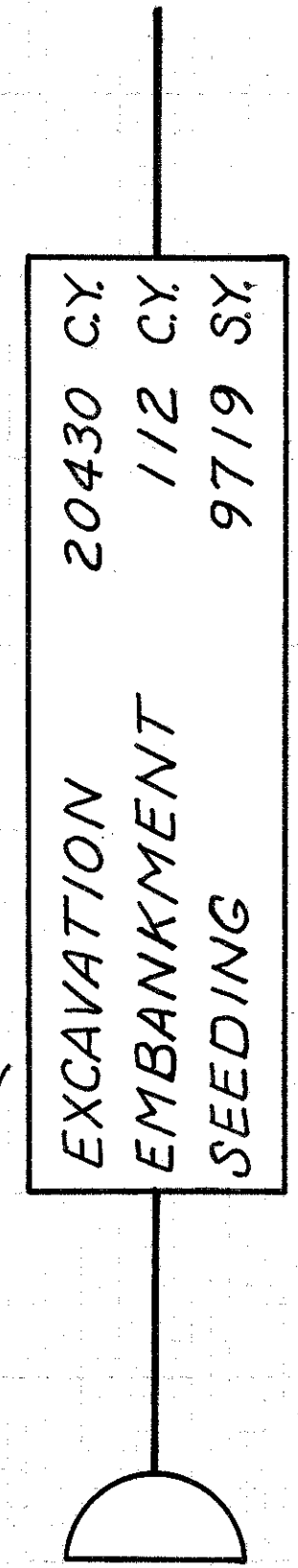
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RLH



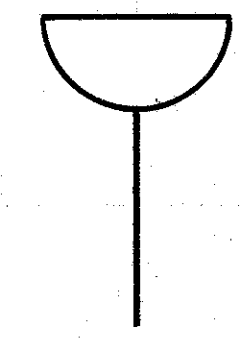
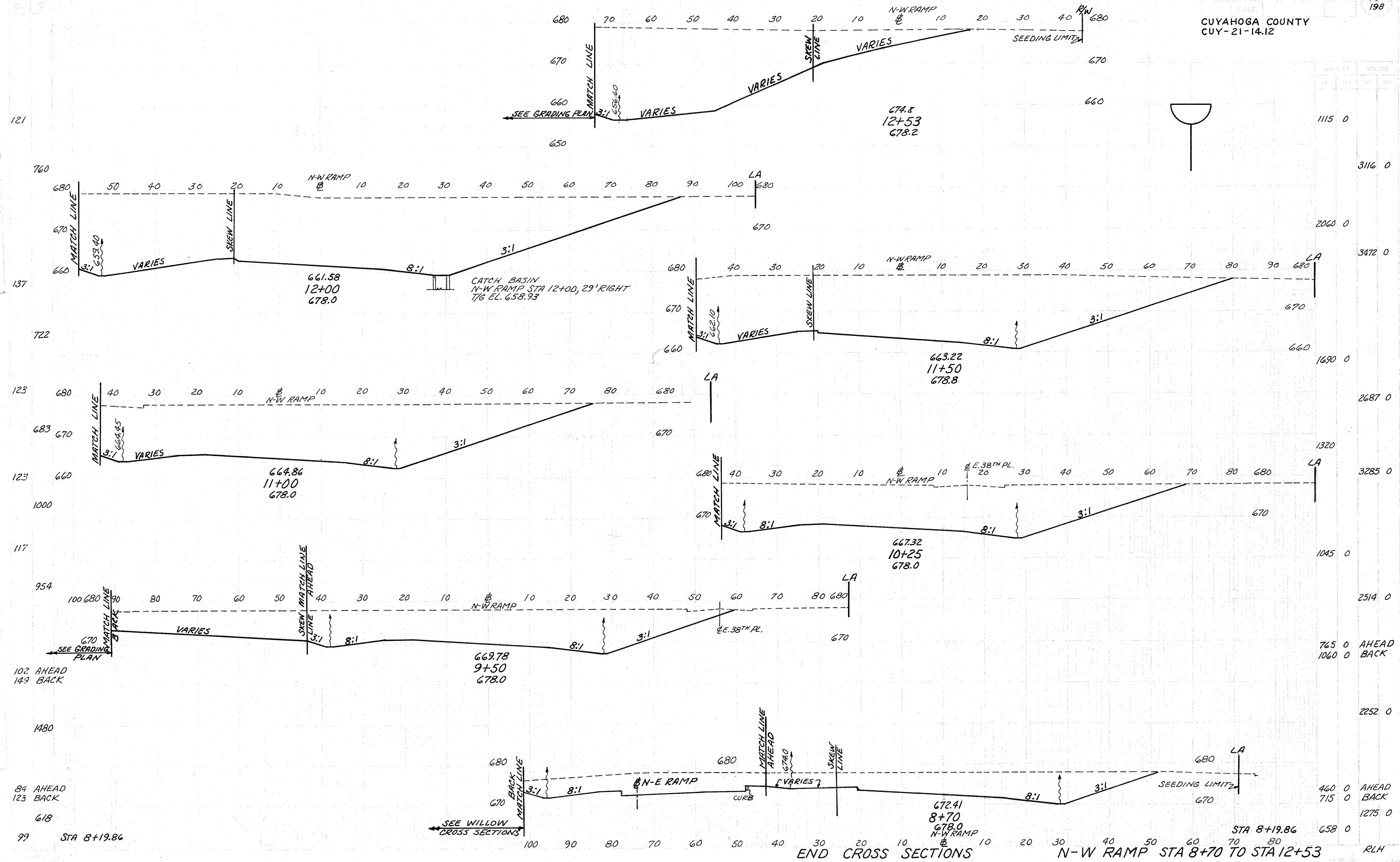
STATION	EXCAVATION	EMBANKMENT	SEEDING
8+19.86	0	0	0
7+50	0	1304	0
7+00	0	350	0
6+50	0	21	42
6+00	0	47	56
5+25	0	30	18
4+83.50	0	57	17
4+83.50	20430	112	9719
4+83.50	0	32	0
4+83.50	0	65	0
4+83.50	0	15	0
4+83.50	0	12	0
4+83.50	0	0	0

NOTE FOR CROSS SECTION
KEY PLAN SEE
SHEET 38.



NOTE AHEAD SEE CLARK CROSS SECTIONS

CUYAHOGA COUNTY
CUY-21-14.12



STATION	ELEVATION	AREA	OTHER
12+53	678.2	1115 0	
12+00	678.0	3116 0	
11+50	678.8	2060 0	
11+00	678.0	3472 0	
10+25	678.0	1690 0	
9+50	678.0	2687 0	
8+70	678.0	3285 0	
8+19.86	658.0	1045 0	
8+70	678.0	2514 0	
8+19.86	658.0	765 0 AHEAD 1060 0 BACK	
8+70	678.0	2252 0	
8+70	678.0	460 0 AHEAD 715 0 BACK	
8+70	678.0	1275 0	

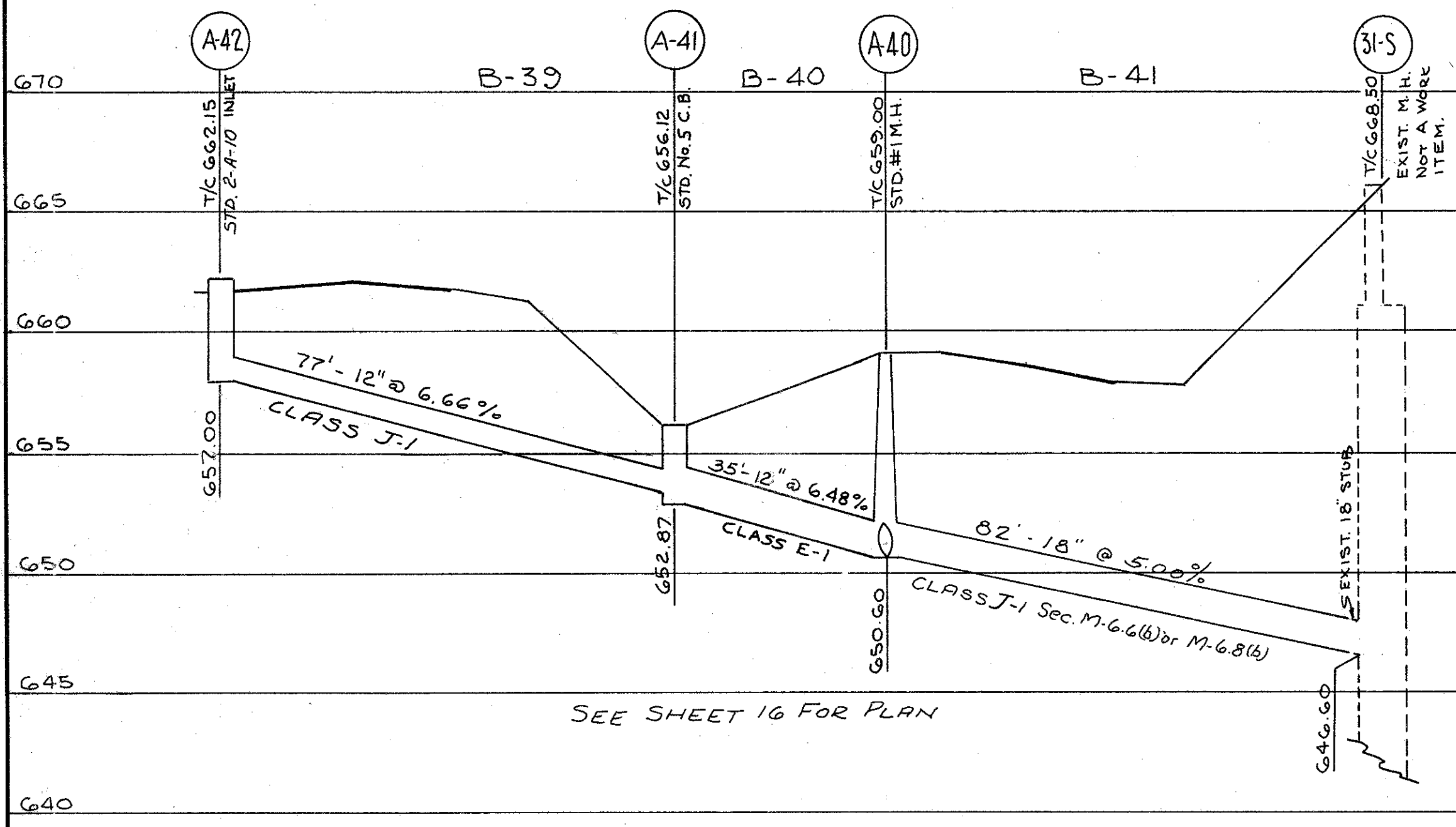
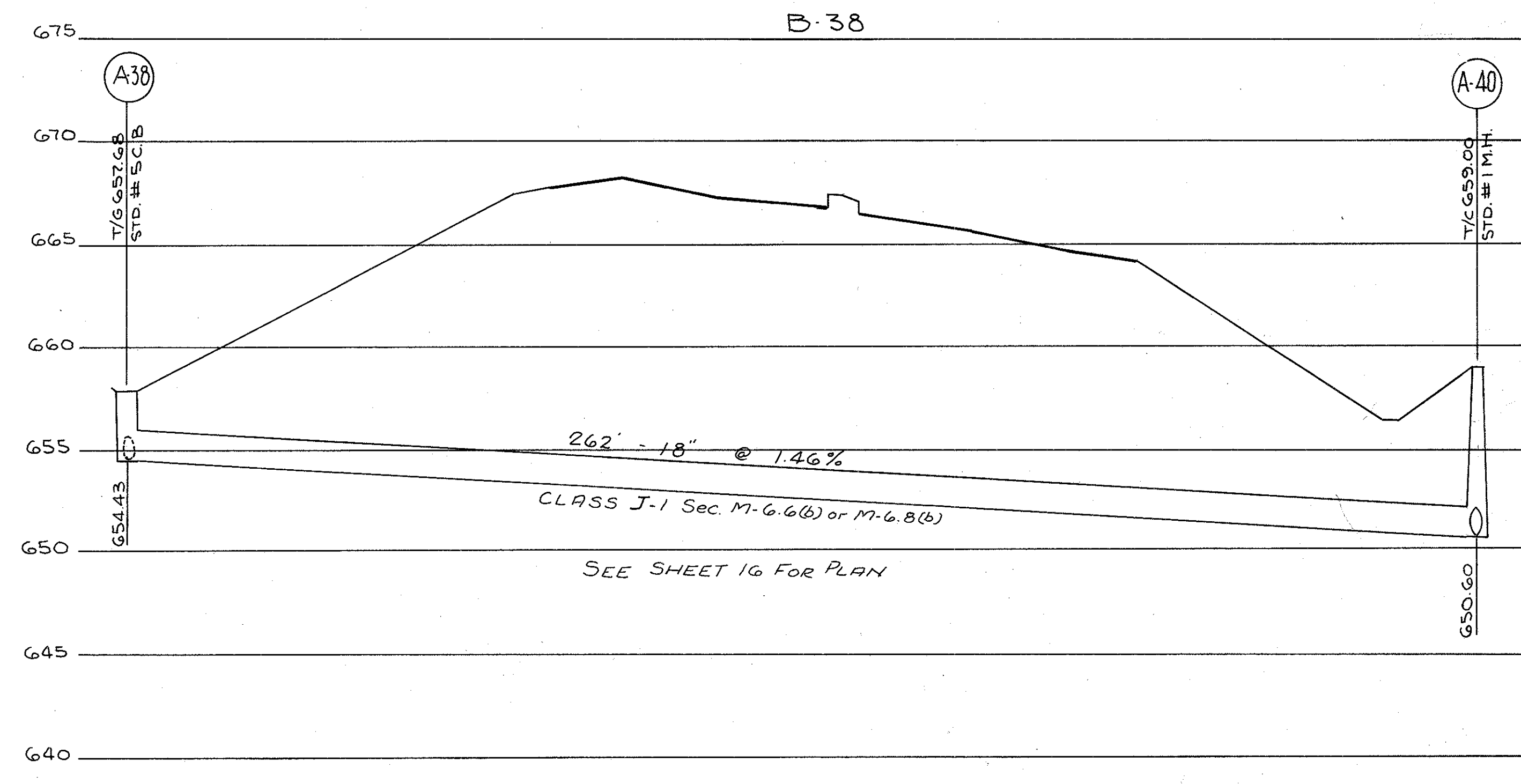
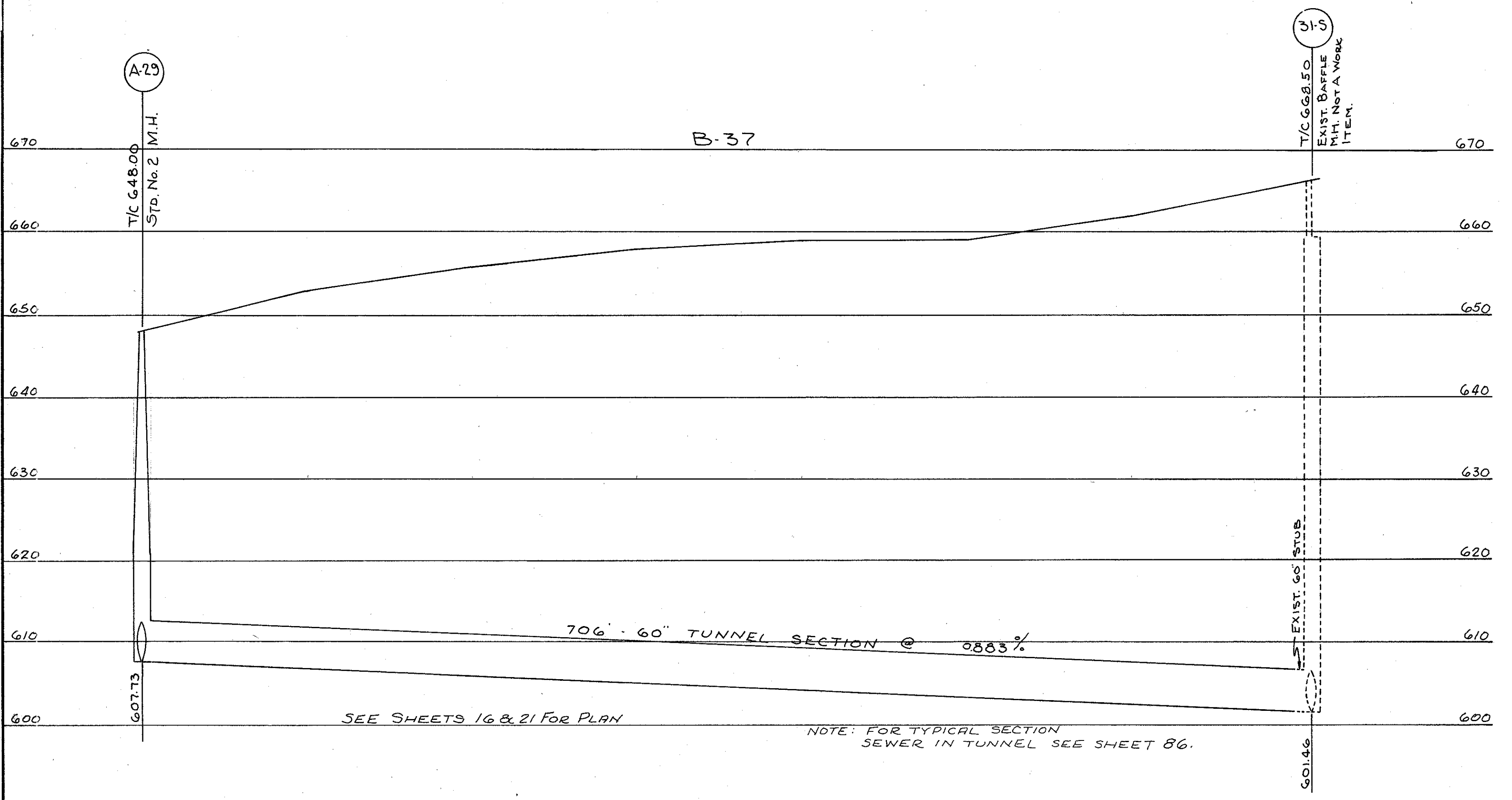
END CROSS SECTIONS N-W RAMP STA 8+70 TO STA 12+53 RLH

0-13

FED. RD. DIVISION	STATE	PROJECT	
2	OHIO		

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CUYAHOGA COUNTY
CUY-21-14.12



TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

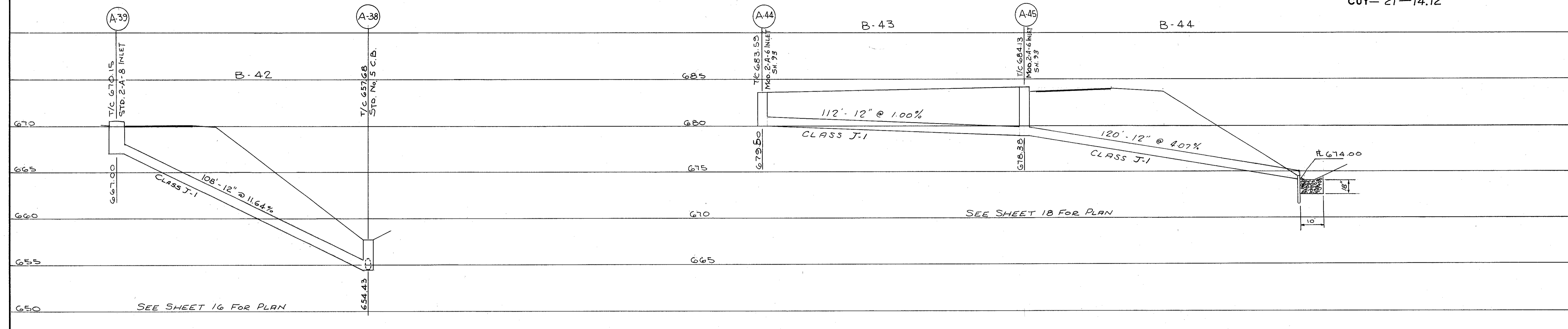
SEWER PROFILES

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
	RR		RR			

FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

81
198

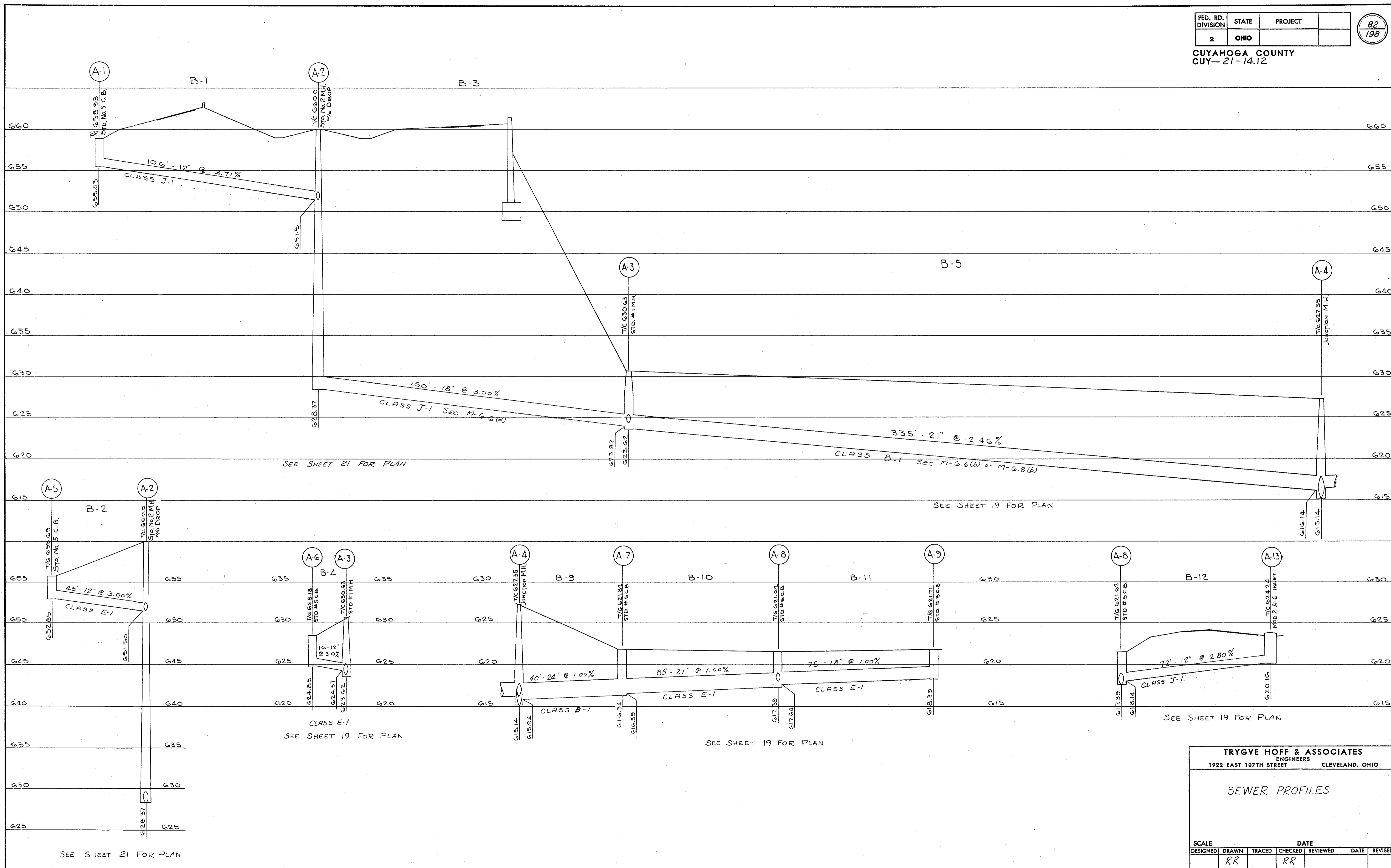
CUYAHOGA COUNTY
CUY-21-14.12



TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

SEWER PROFILES

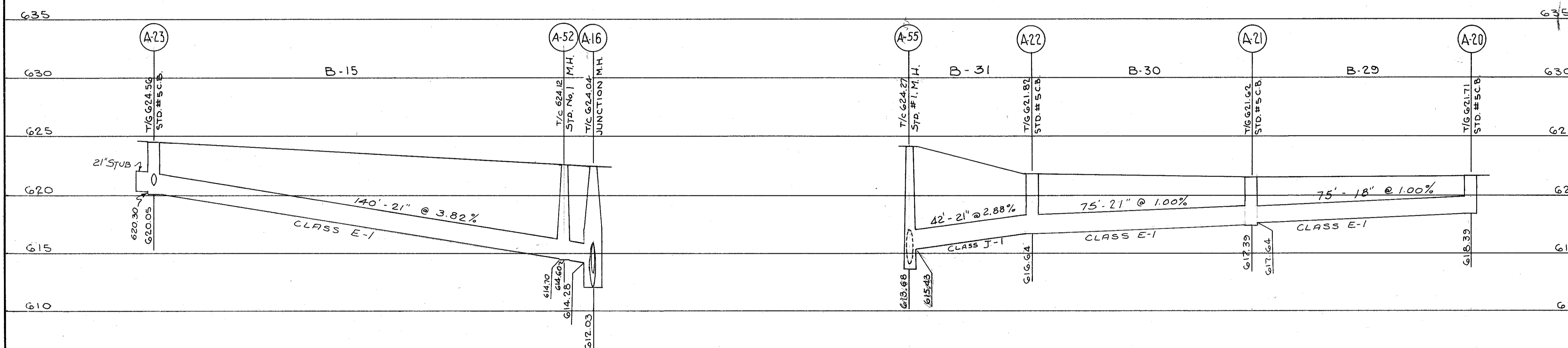
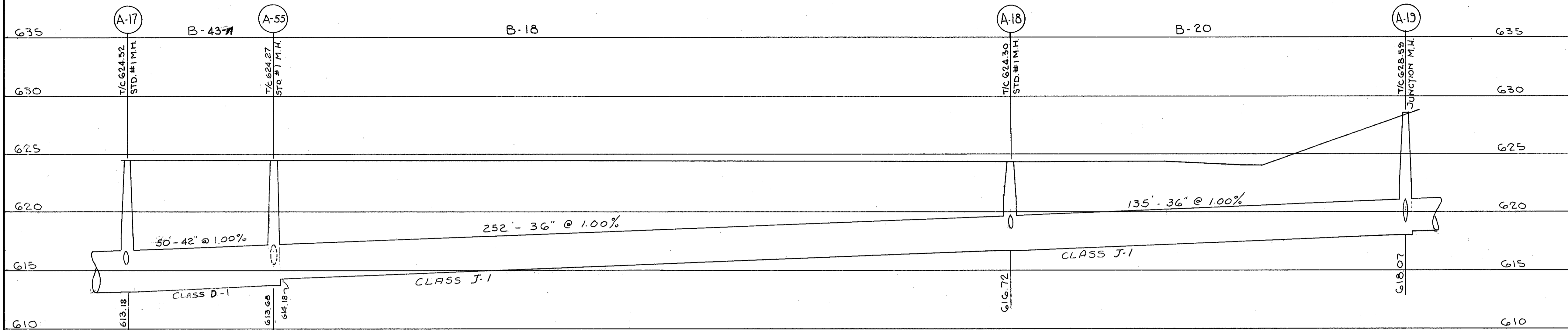
SCALE	DATE
DESIGNED	DESIGNED
DRAWN	DATE
TRACED	REVIEWED
CHECKED	DATE
RR	RR



TRYGVE HOFF & ASSOCIATES
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1922 EAST 107TH STREET CLEVELAND, OHIO

SEWER PROFILES

SCALE	DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISD
	RR			RR			



TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

SEWER PROFILES

SCALE		DATE				
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
	RR		RR			

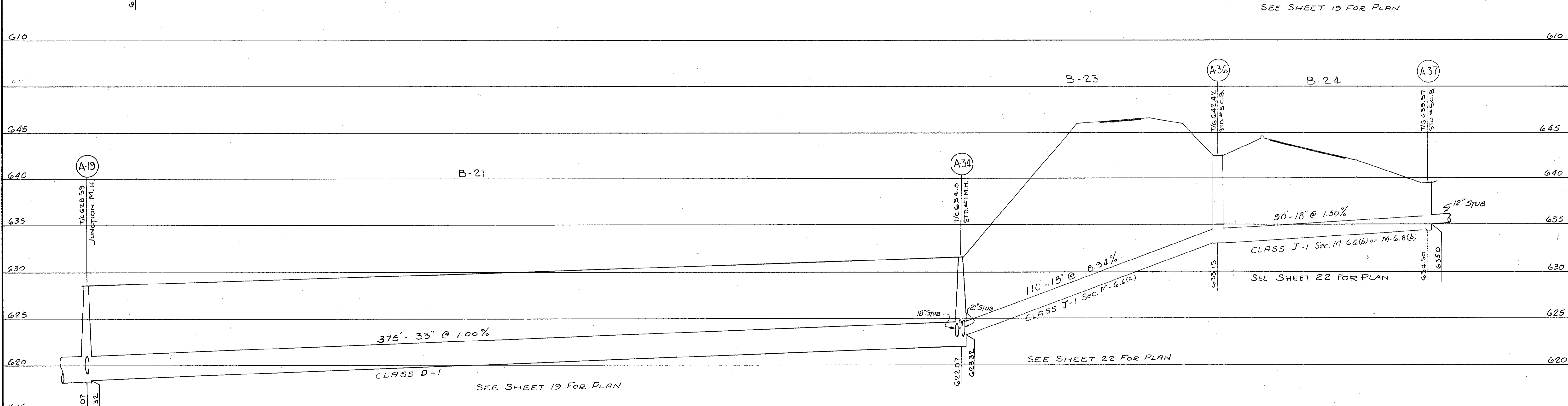
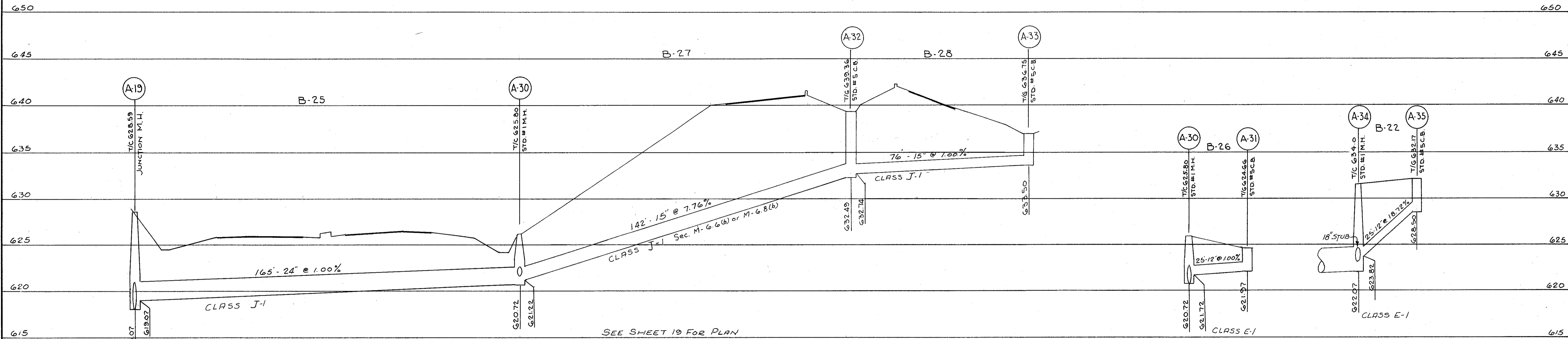
SEE SHEET 19 FOR PLAN

6352

FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

85
198

CUYAHOGA COUNTY
CUY-21-14.12



TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

SEWER PROFILES

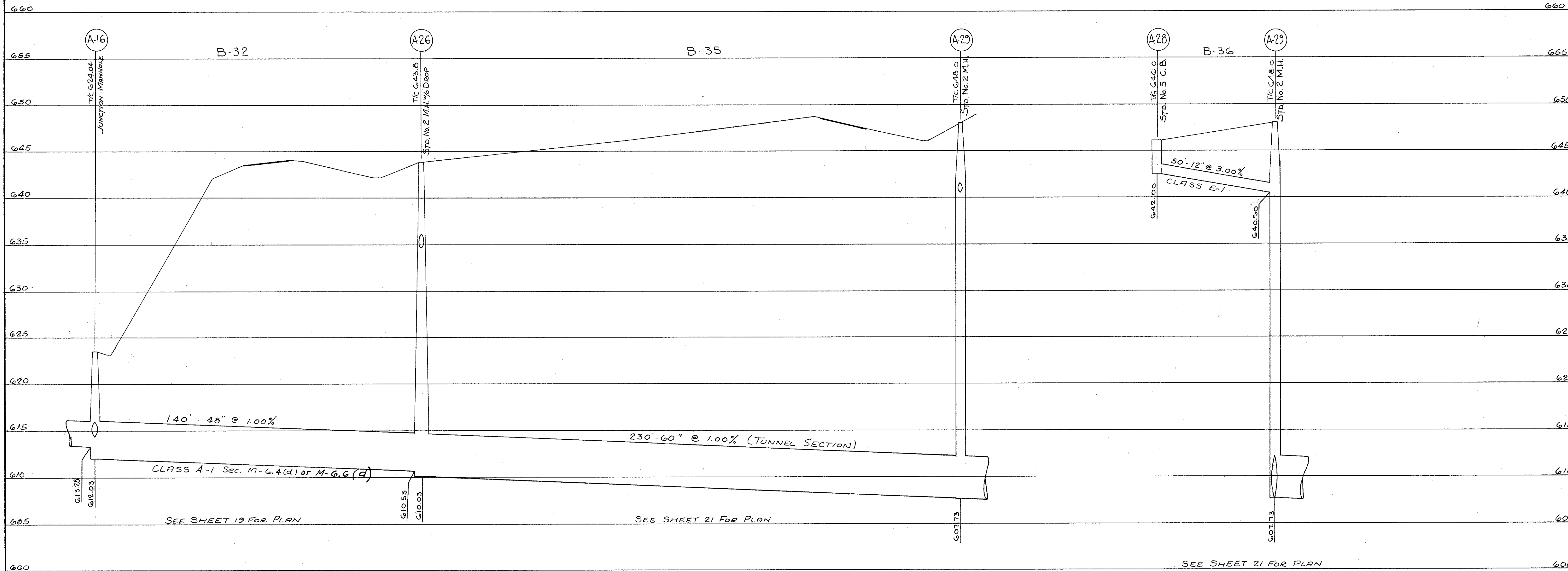
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DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
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6355

FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

86
198

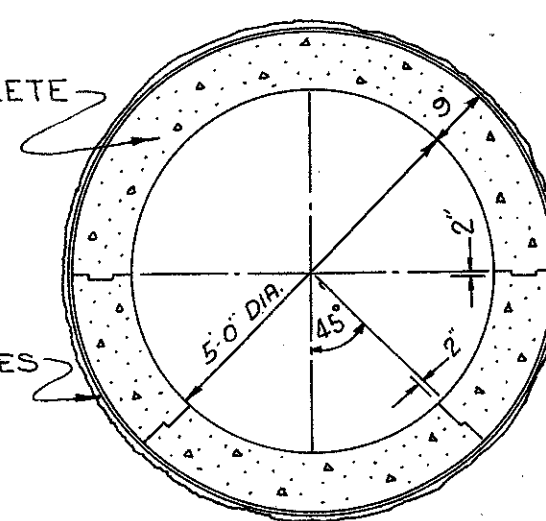
CUYAHOGA COUNTY
CUY-21-14.12



ARMCO TUNNEL LINER PLATES 3 GAGE, OFFSET JOINTS
OR TRUSCON TUNNEL LINER PLATES, 1/4" THICKNESS PANELLED OUT
OR COMMERCIAL TUNNEL LINER PLATES 1/4" THICKNESS.
or approved Equal

CLASS 2 OR 2P CONCRETE

TUNNEL LINER PLATES



TYPICAL SECTION
SEWER IN TUNNEL

NOTE: ALL VOIDS BETWEEN OUTSIDE OF
LINER PLATES AND UNDISTURBED EARTH
SHALL BE COMPACTLY FILLED WITH
1:6 P.C. GROUT.

CONSTRUCTION JOINTS OPTIONAL

NOTE: FOR TUNNEL CONSTRUCTION
SEE GENERAL NOTES SHEET 8.

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

SEWER PROFILES

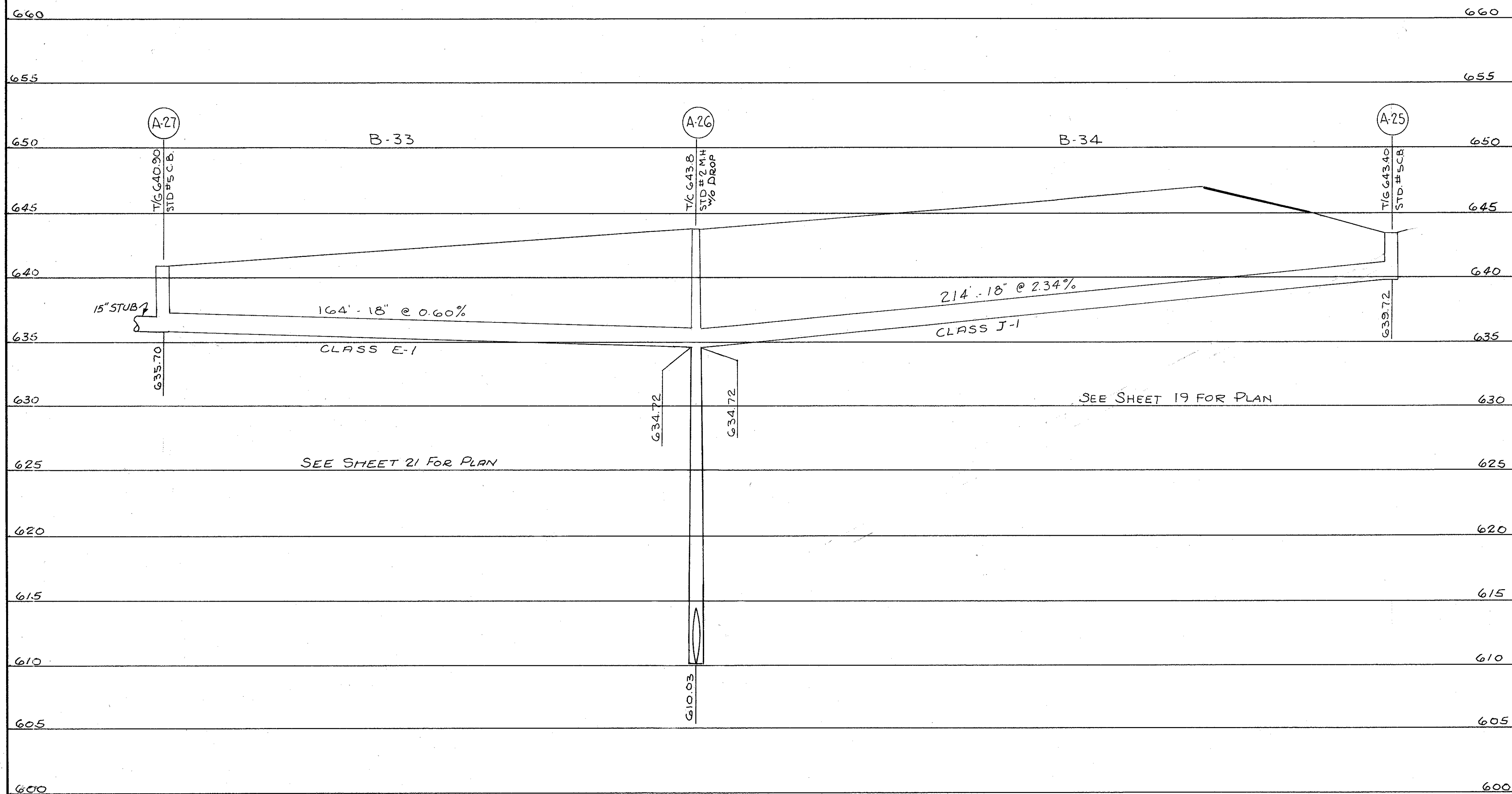
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
	RR		RR			

6353

FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

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CUYAHOGA COUNTY
CUY-21-14.12



SEE SHEET 21 FOR PLAN

SEE SHEET 19 FOR PLAN

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

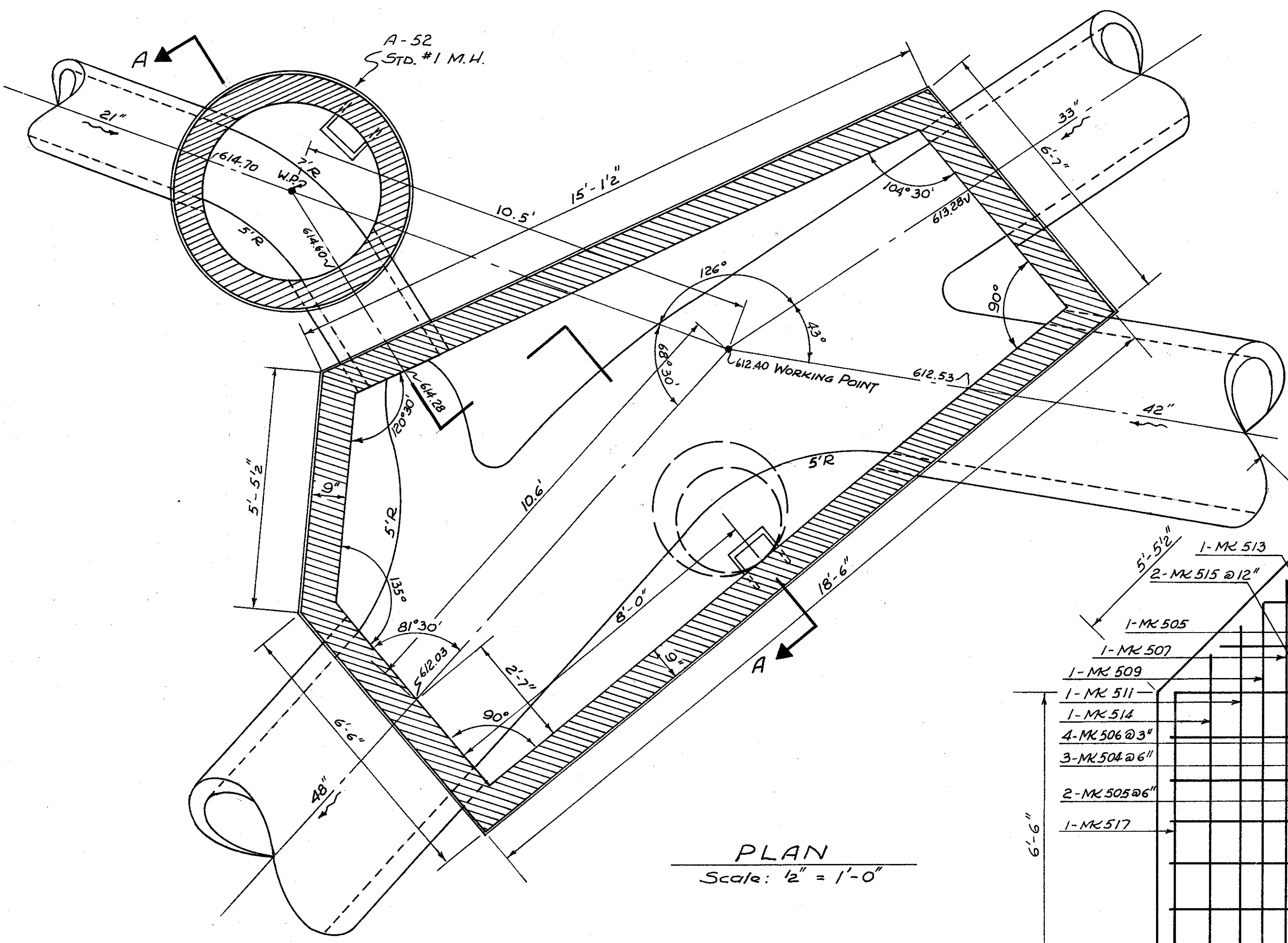
SEWER PROFILES

SCALE				DATE		
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
	RR		RR			

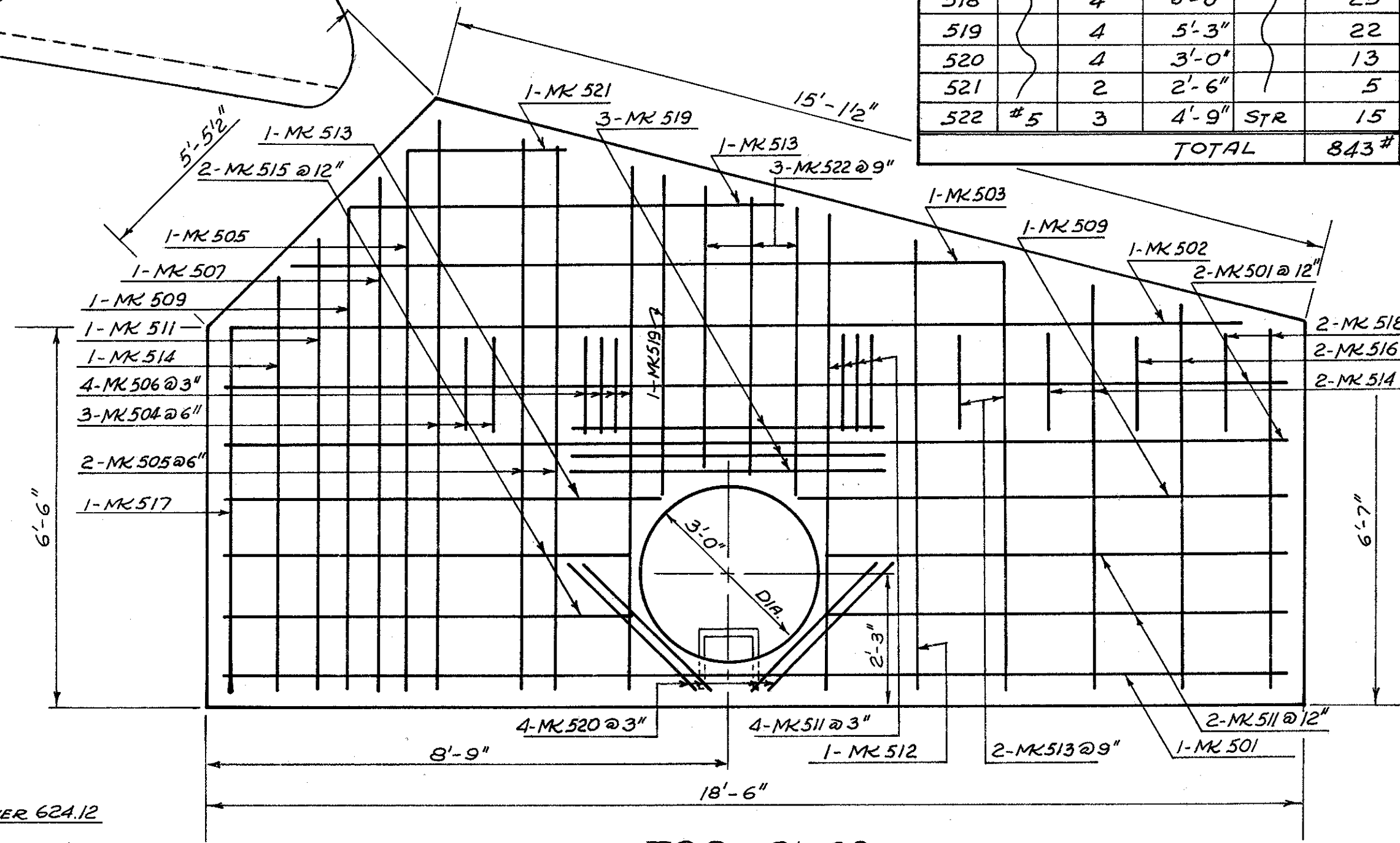
6354

REINFORCING BAR SCHEDULE

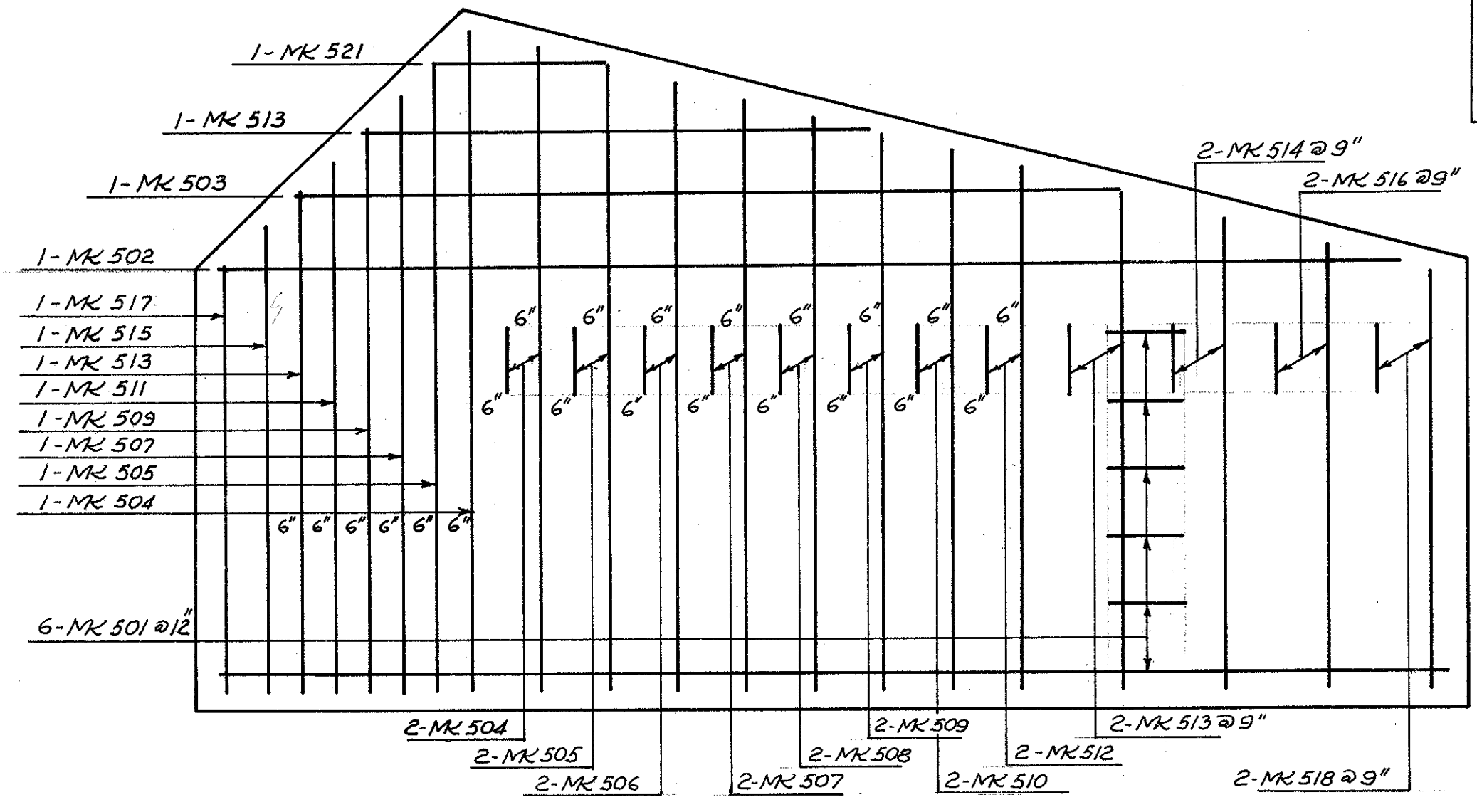
MARK	SIZE	NO. REQD	LENGTH	TYPE	WEIGHT
501	#5	9	18'-0"	STR.	169#
502		2	17'-0"		35#
503		2	12'-0"		25
504		6	9'-6"		59
505		6	9'-3"		58
506		6	9'-0"		56
507		4	8'-9"		37
508		2	8'-6"		18
509		5	8'-3"		43
510		2	8'-0"		17
511		8	7'-9"		65
512		3	7'-6"		23
513		8	7'-3"		60
514		5	7'-0"		37
515		3	6'-9"		21
516		4	6'-6"		27
517		2	6'-3"		13
518		4	6'-0"		25
519		4	5'-3"		22
520		4	3'-0"		13
521		2	2'-6"		5
522	#5	3	4'-9"	STR.	15
TOTAL					843#



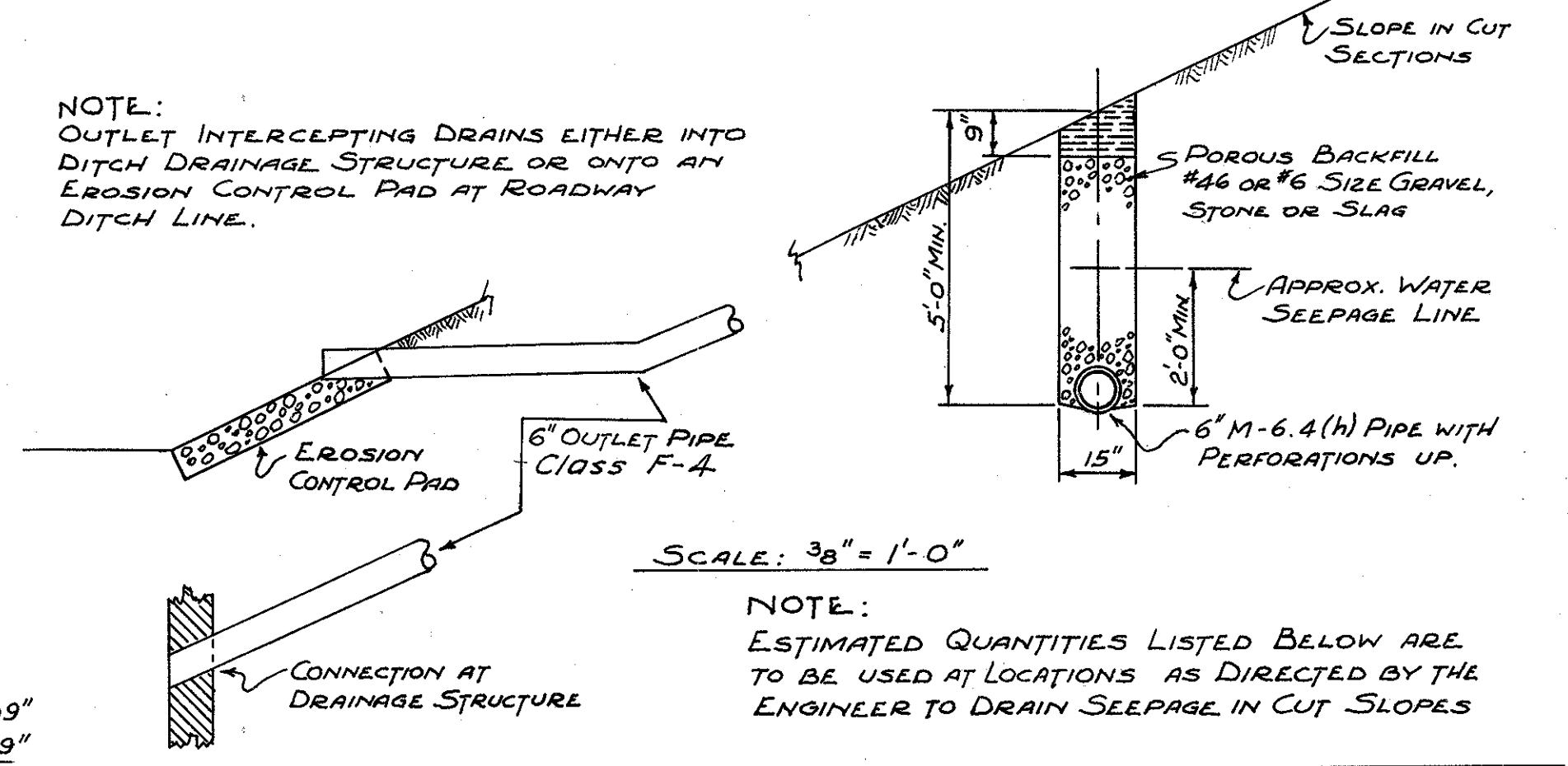
PLAN
Scale: 1/2" = 1'-0"



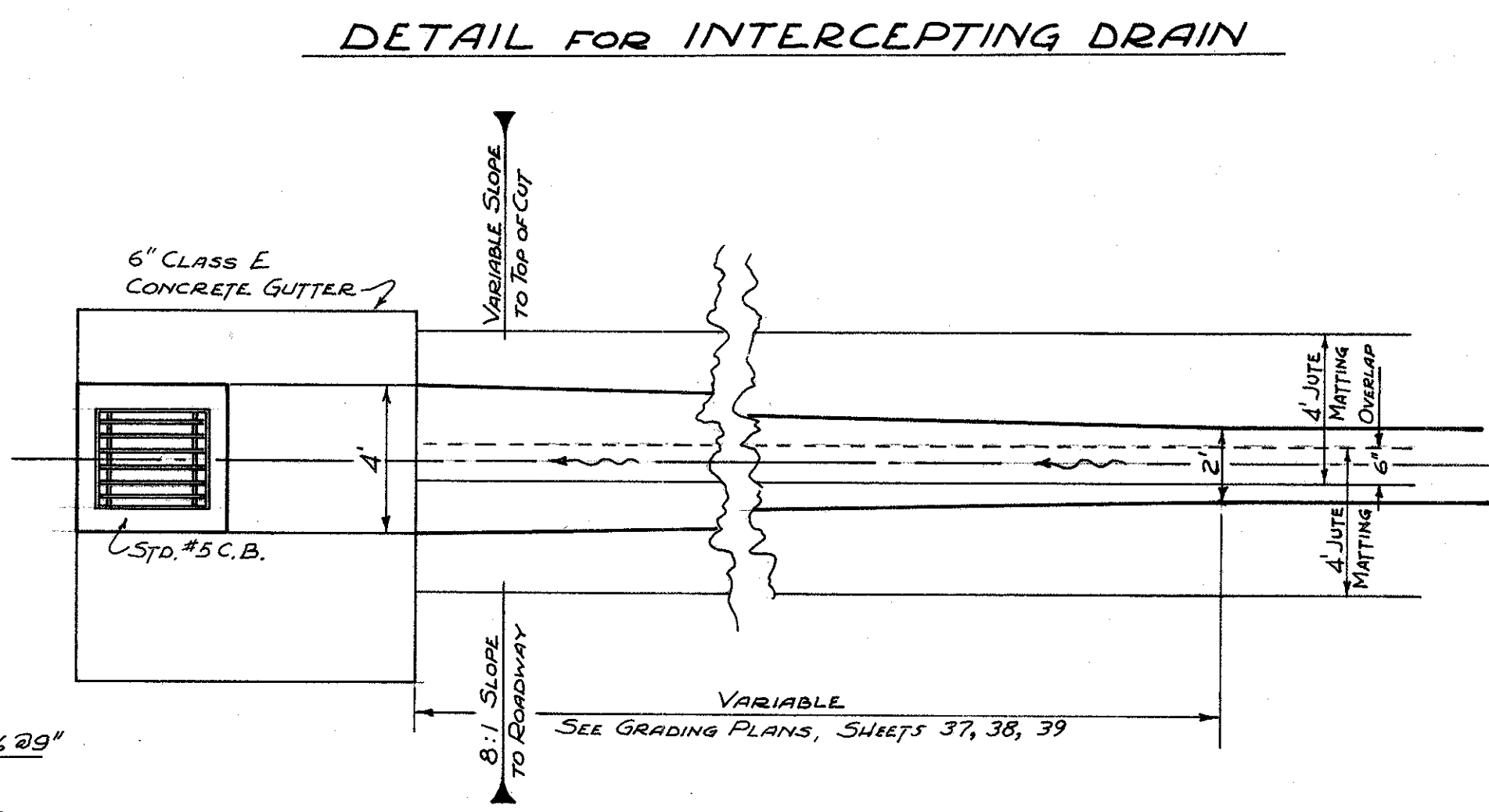
TOP SLAB
Scale: 1/2" = 1'-0"



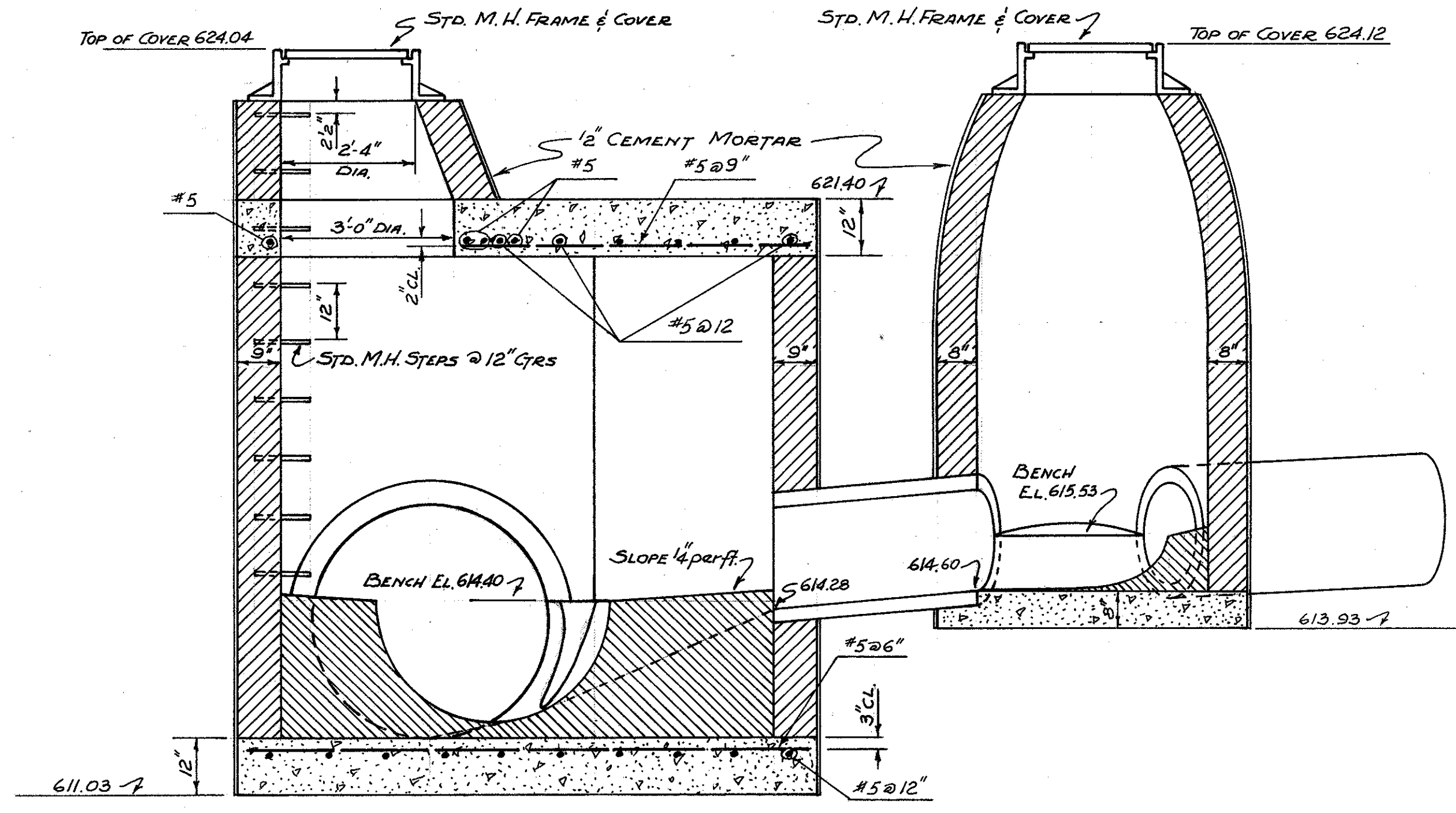
BOTTOM SLAB
SAME DIMENSIONS AS TOP SLAB



ESTIMATED QUANTITIES
ITEM... 1-1... 6\"/>



TRANSITION FROM 4' TO 2' DITCH



SECTION A-A
Scale: 1/2" = 1'-0"

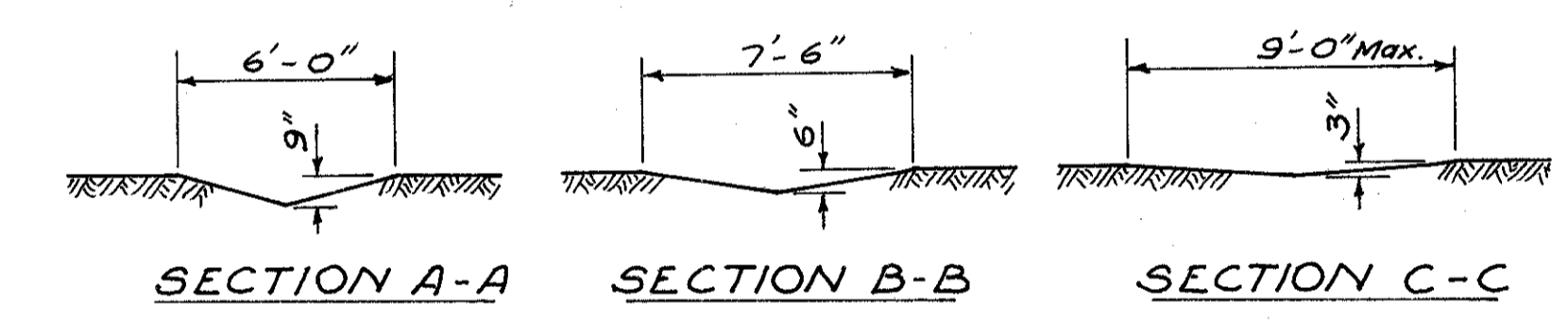
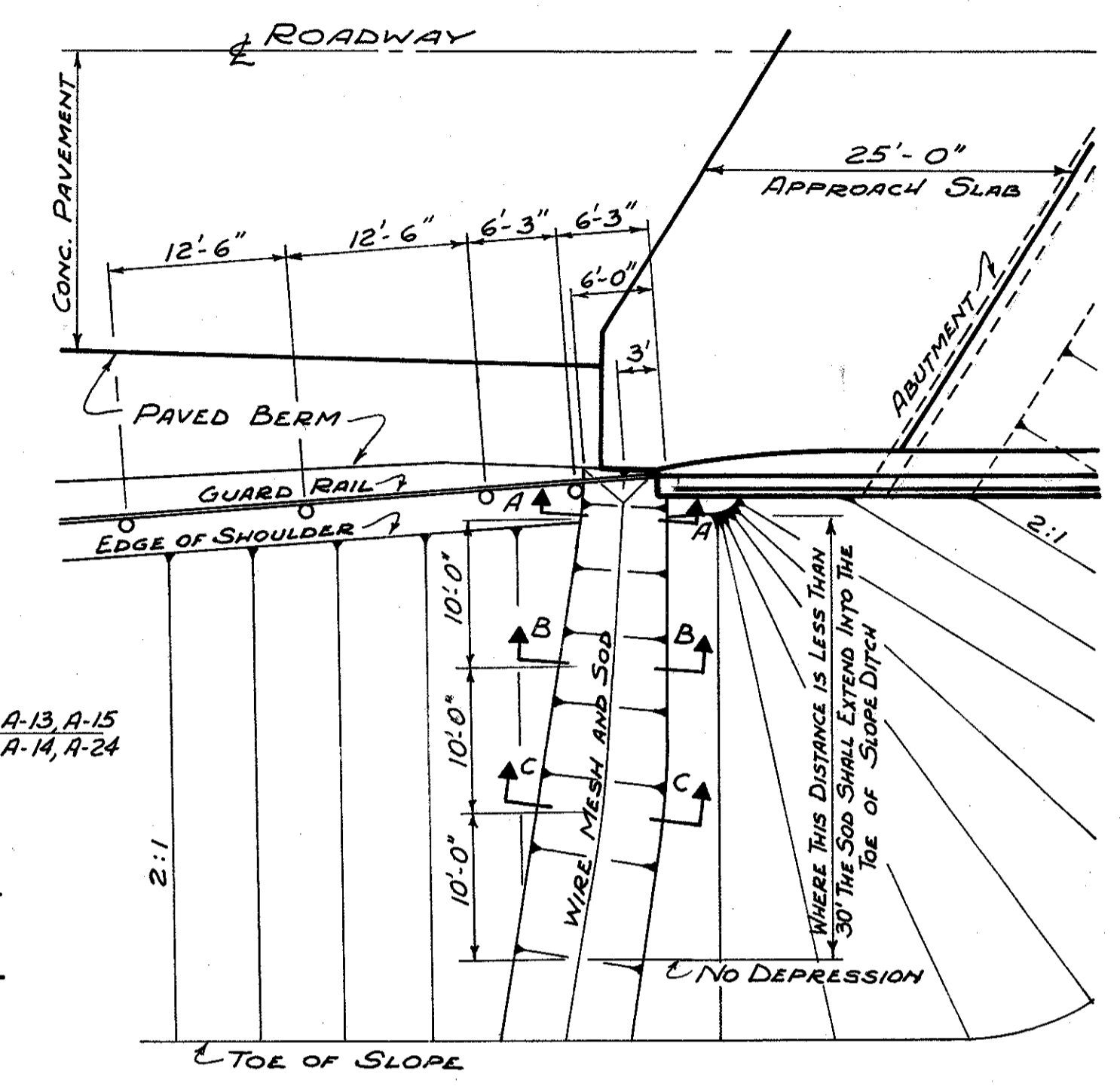
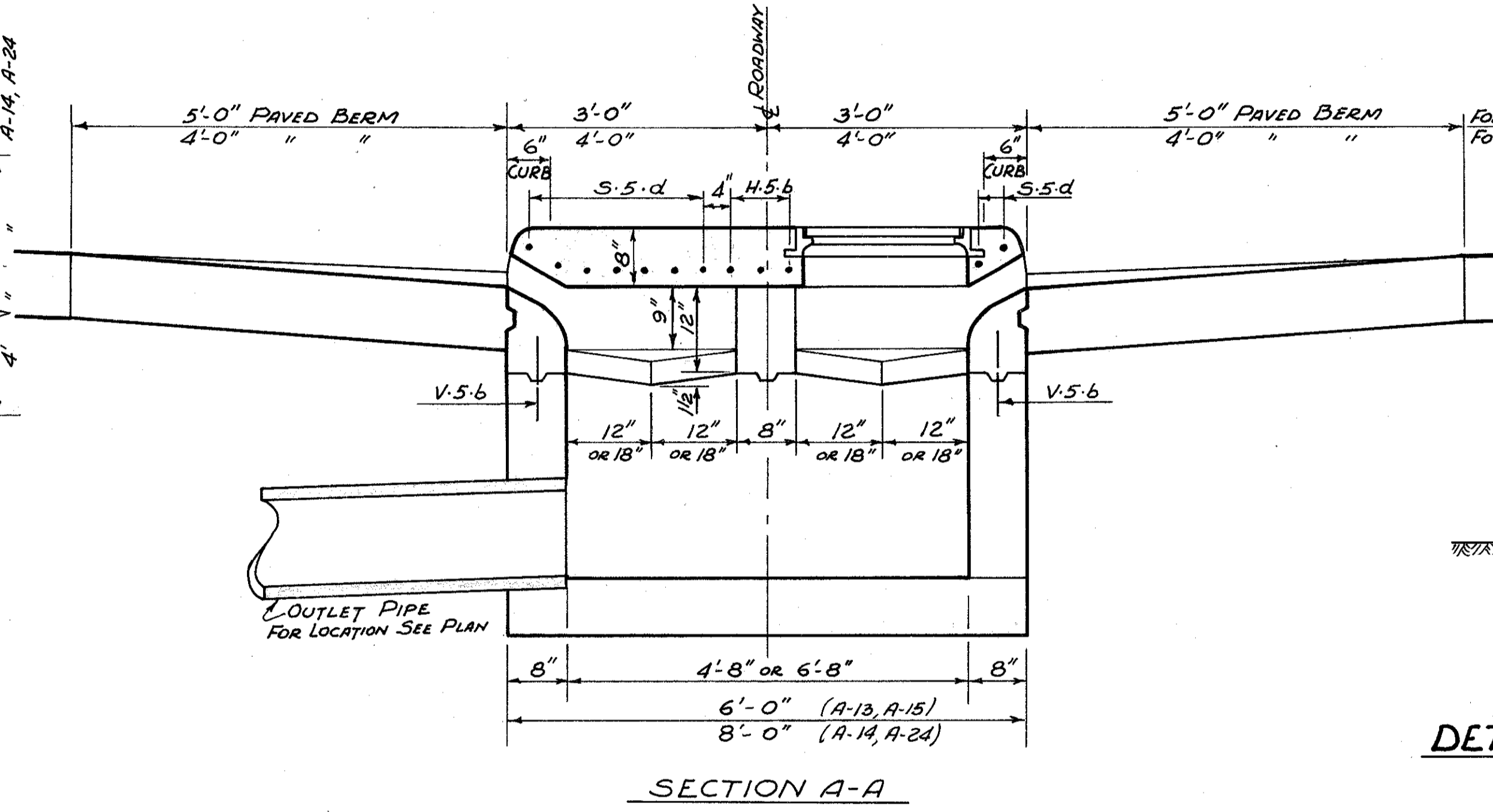
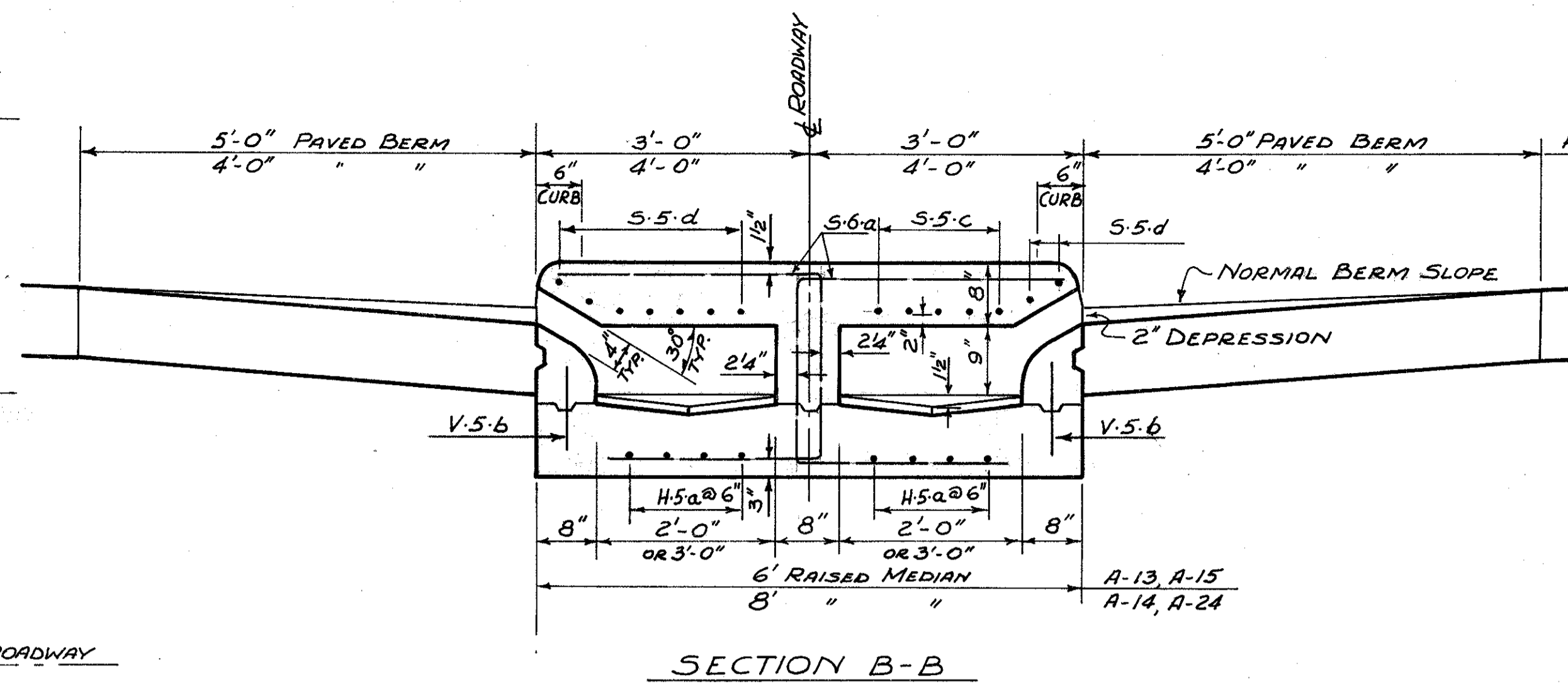
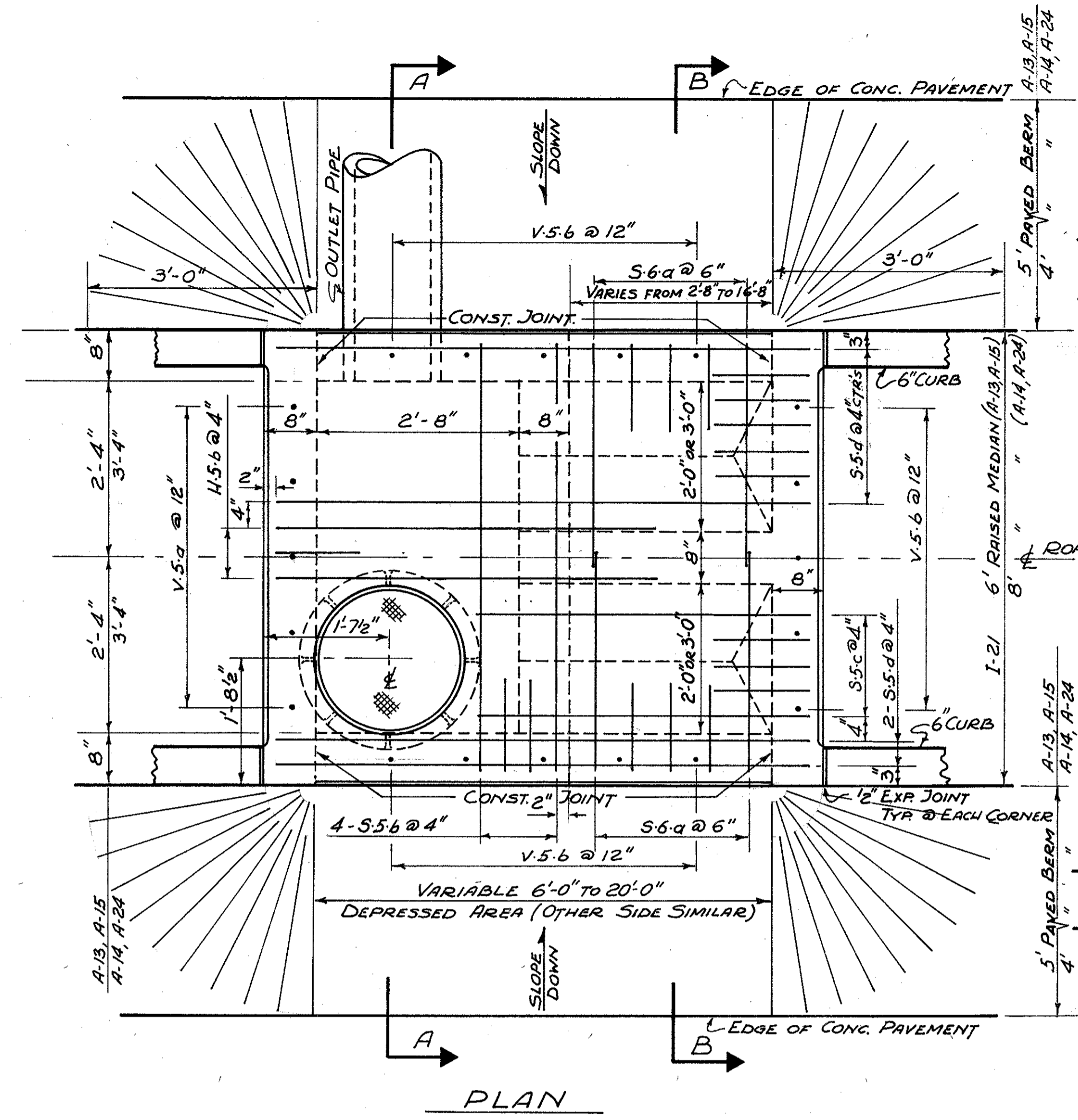
JUNCTION MANHOLE A-16

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

TYPICAL DRAINAGE DETAILS

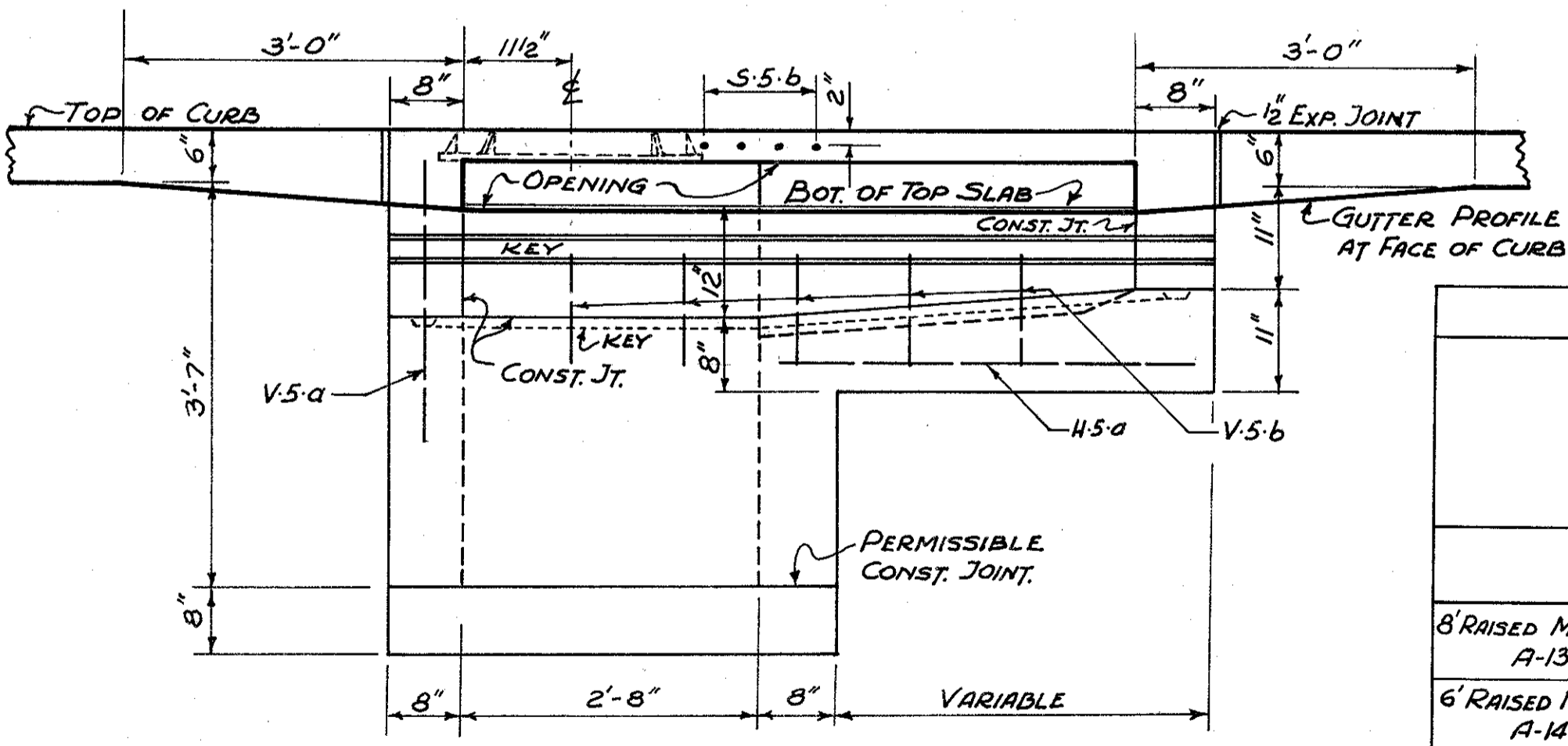
SCALE As NOTED	DATE
DESIGNED DRAWN	CHECKED REVIEWED
C.R.	RR

CUYAHOGA COUNTY
CUY-21-14.12



DETAIL OF EROSION CONTROL AT APPROACH SLAB

NOTE: FOR DETAILS OF SOD & WIRE MESH PLACEMENT SEE GENERAL NOTES: "EROSION CONTROL AT BRIDGES"



FRONT ELEVATION

REINFORCING BAR LIST																
S-6-a FOR 6' RAISED MEDIAN C.B.'s																
CURB OPENING	S-6-a NO. REQ'D	S-6-a LENGTH	S-5-b NO. REQ'D	S-5-b LENGTH	S-5-c NO. REQ'D	S-5-c LENGTH	S-5-d NO. REQ'D	S-5-d LENGTH	H-5-a NO. REQ'D	H-5-a LENGTH	H-5-b NO. REQ'D	H-5-b LENGTH	V-5-a NO. REQ'D	V-5-a LENGTH	V-5-b NO. REQ'D	V-5-b LENGTH
8' RAISED MEDIAN C.B.'s A-13 and A-15	10	9'-2 1/2"	4	7'-7"	5	4'-4"	12	7'-0"	12	3'-8"	6	5'-0"	7	2'-6"	17	1'-0"
6' RAISED MEDIAN C.B.'s A-14 and A-24	26	9'-2 1/2"	4	7'-7"	5	8'-4"	12	11'-0"	12	7'-8"	6	5'-0"	7	2'-6"	25	1'-0"

DETAIL OF MODIFIED No. 2-A-6 TO 2-A-20 PAVED SHOULDER INLET

FOR NOTES, DIMENSIONS AND DETAILS SEE STD. CONSTRUCTION DWG. I-8 I No. 2-A

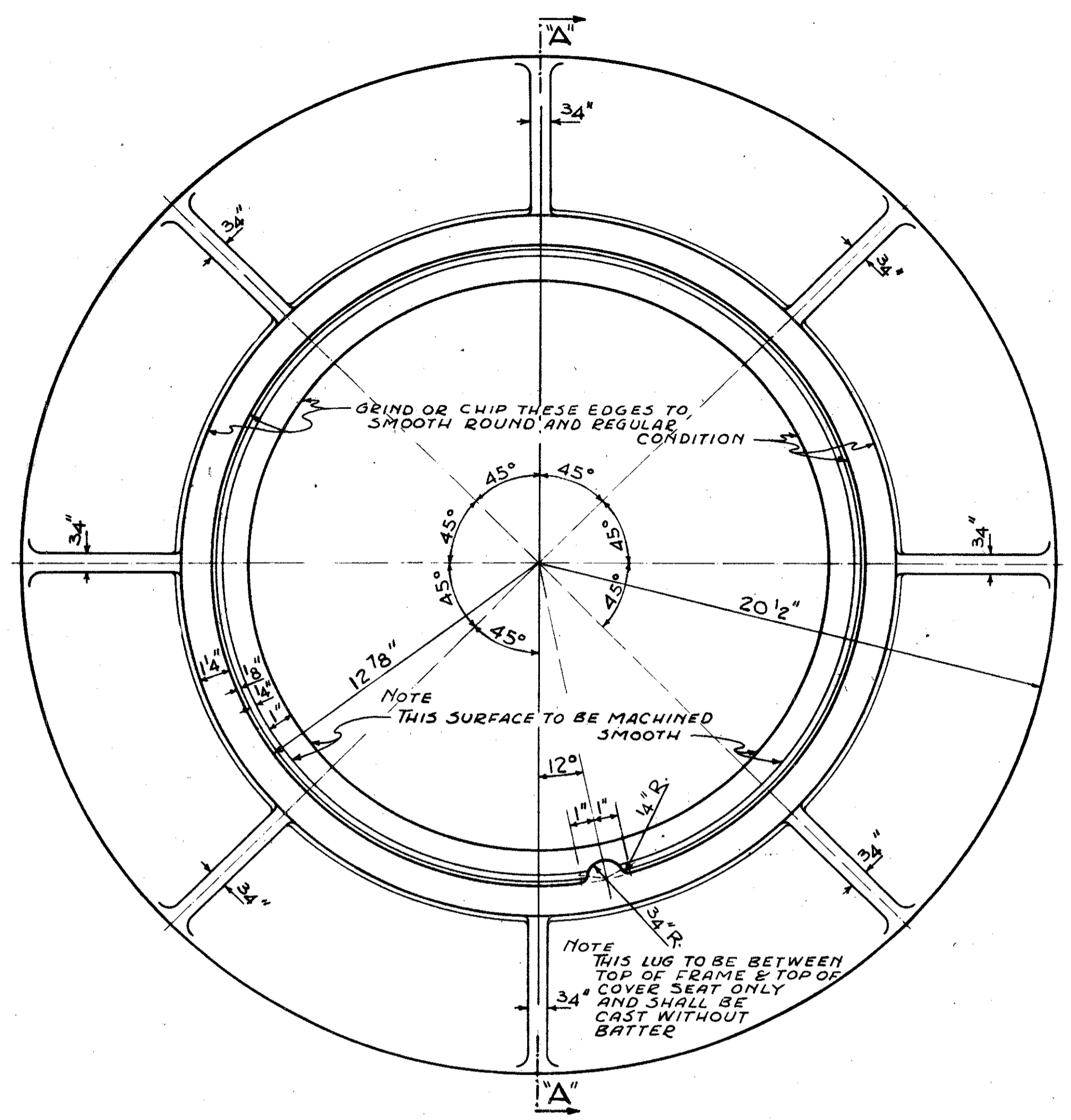
TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

DETAIL OF MODIFIED No. 2-A-6 TO 2-A-20
PAVED SHOULDER INLET
AND
EROSION CONTROL AT APPROACH SLAB

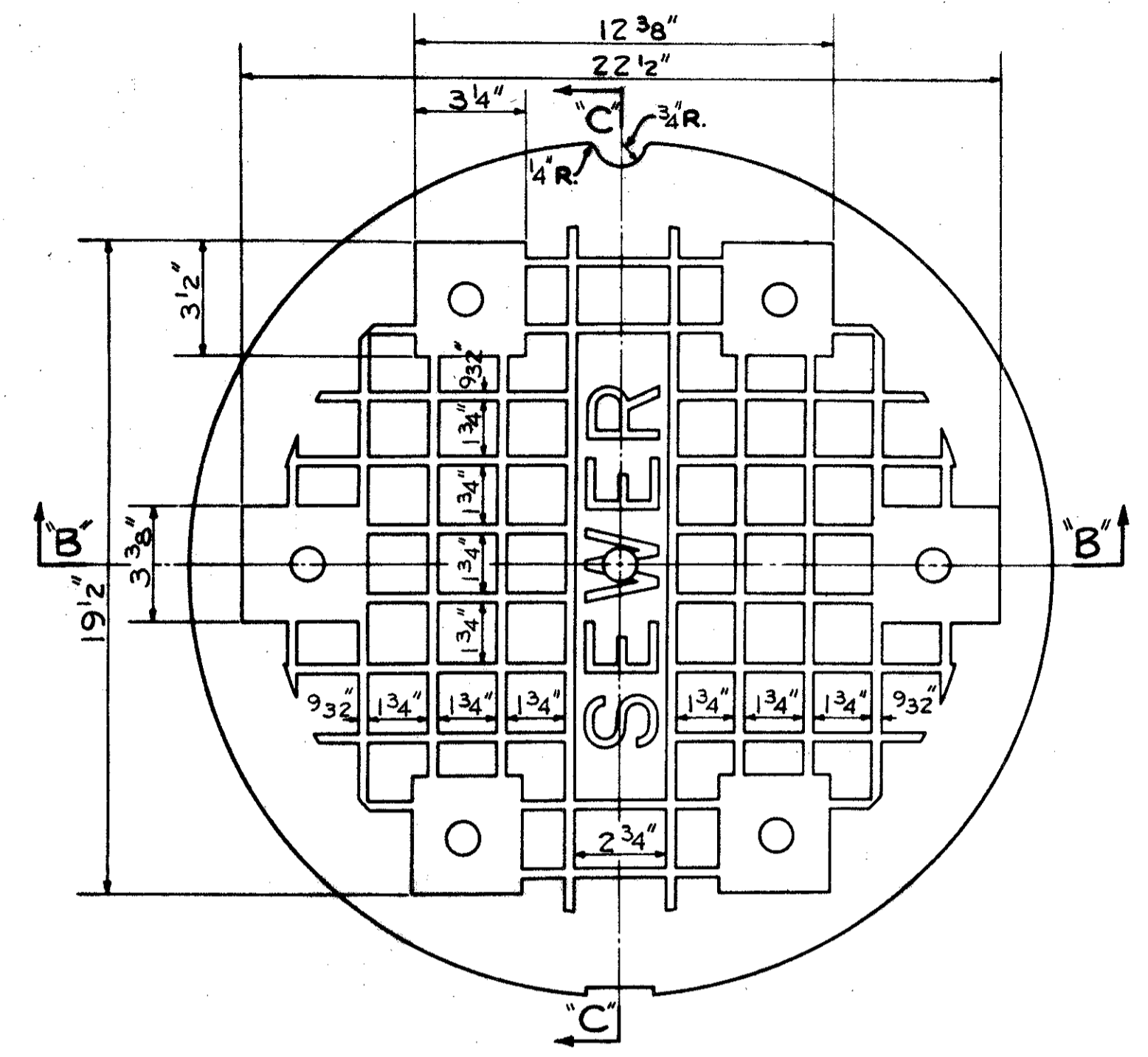
SCALE	DATE					
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
	C.R.	C.R.	R.R.			

CONT. No. 58019 SHEET ACCT. No. 6306

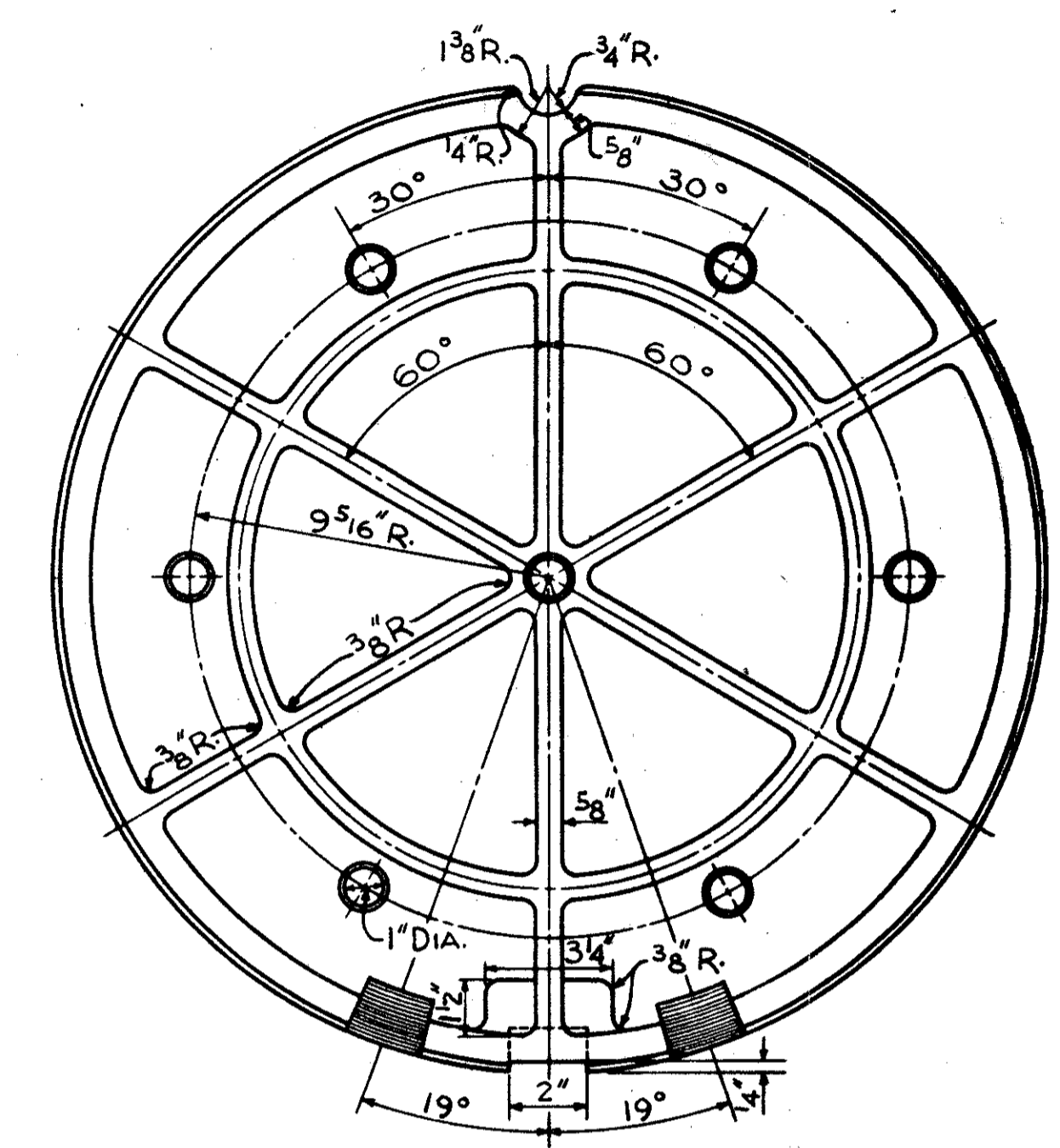
TYPICAL DETAILS



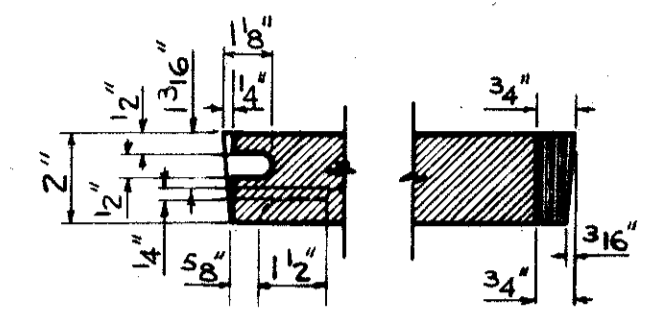
PLAN



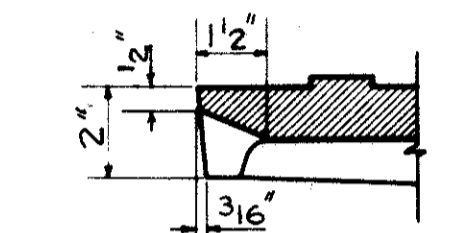
PLAN OF TOP



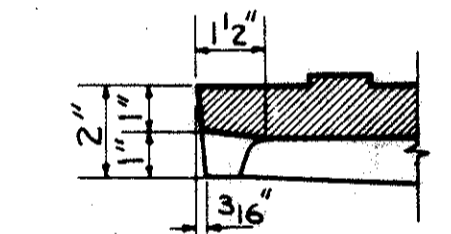
PLAN OF BOTTOM



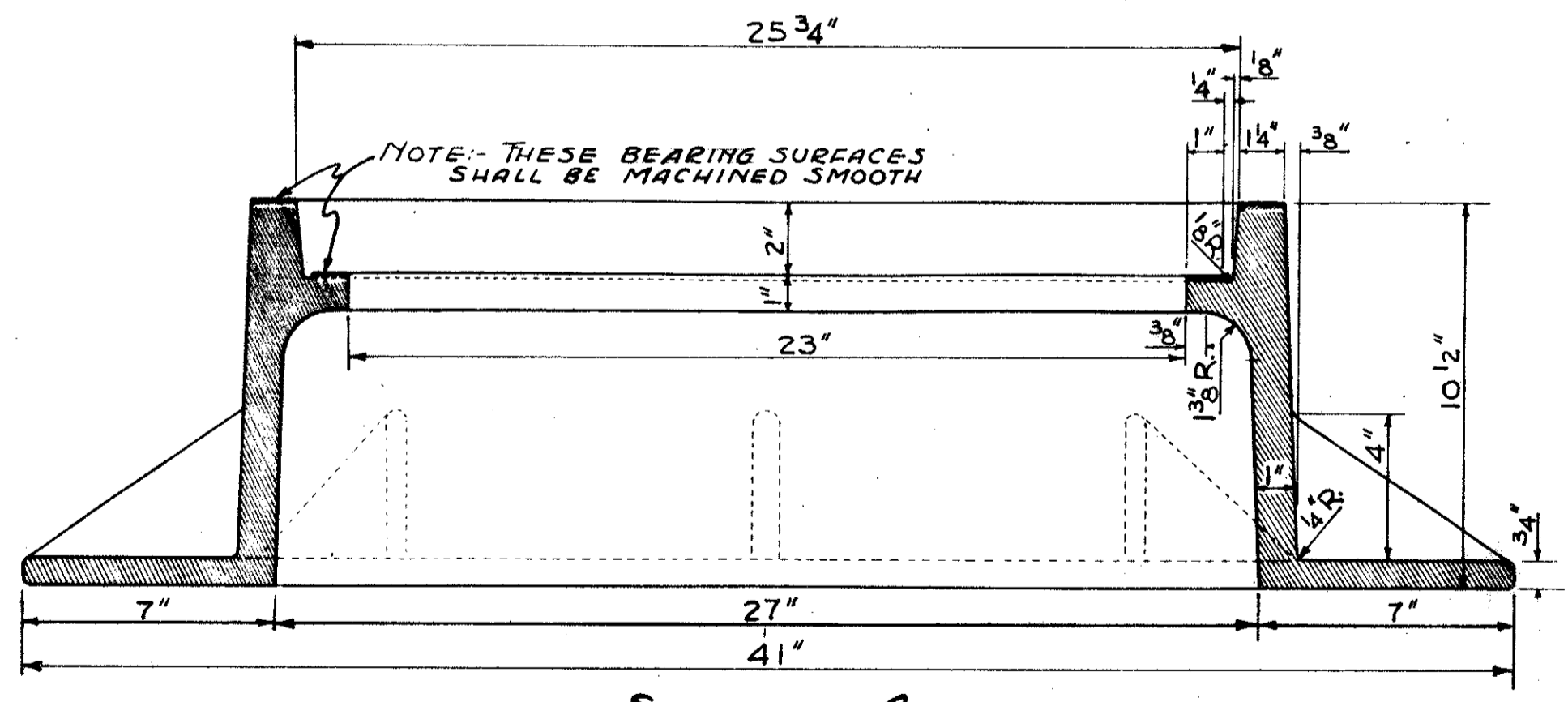
SECTION C



SECTION D

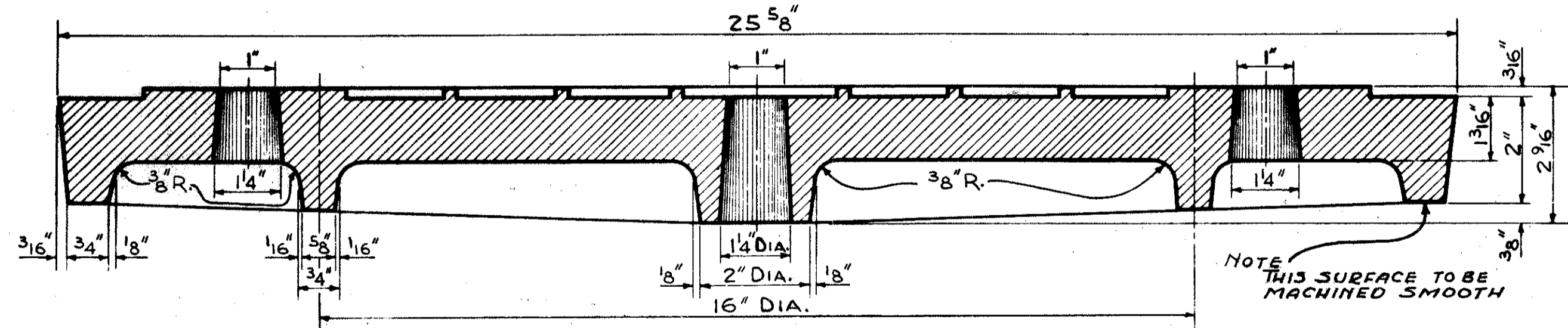


SECTION E



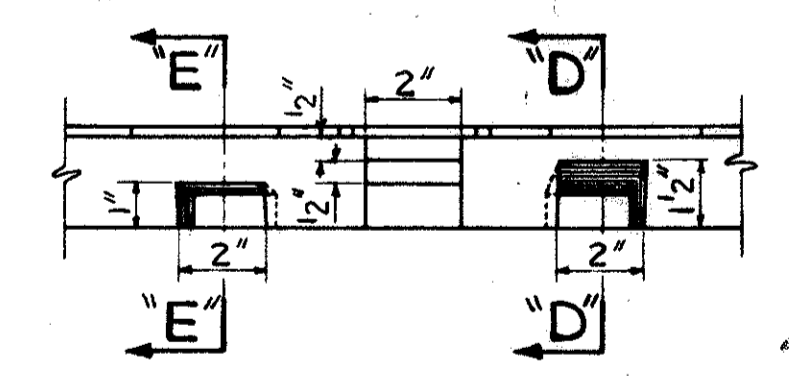
SECTION A

DETAIL OF CITY OF CLEVELAND STANDARD
MANHOLE FRAME
WEIGHT OF FRAME = 400 LBS.



SECTION B

DETAIL OF CITY OF CLEVELAND STANDARD
MANHOLE COVER
WEIGHT OF COVER = 195 LBS.



SIDE ELEVATION OF
NOTCHES

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ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

TYPICAL DETAILS

SCALE	DATE
DESIGNED	DRAWN
TRACED	CHECKED
REVIEWED	DATE
G.O.C./W.D.	

CONT. No. 58019 SHEET NO. 5/22

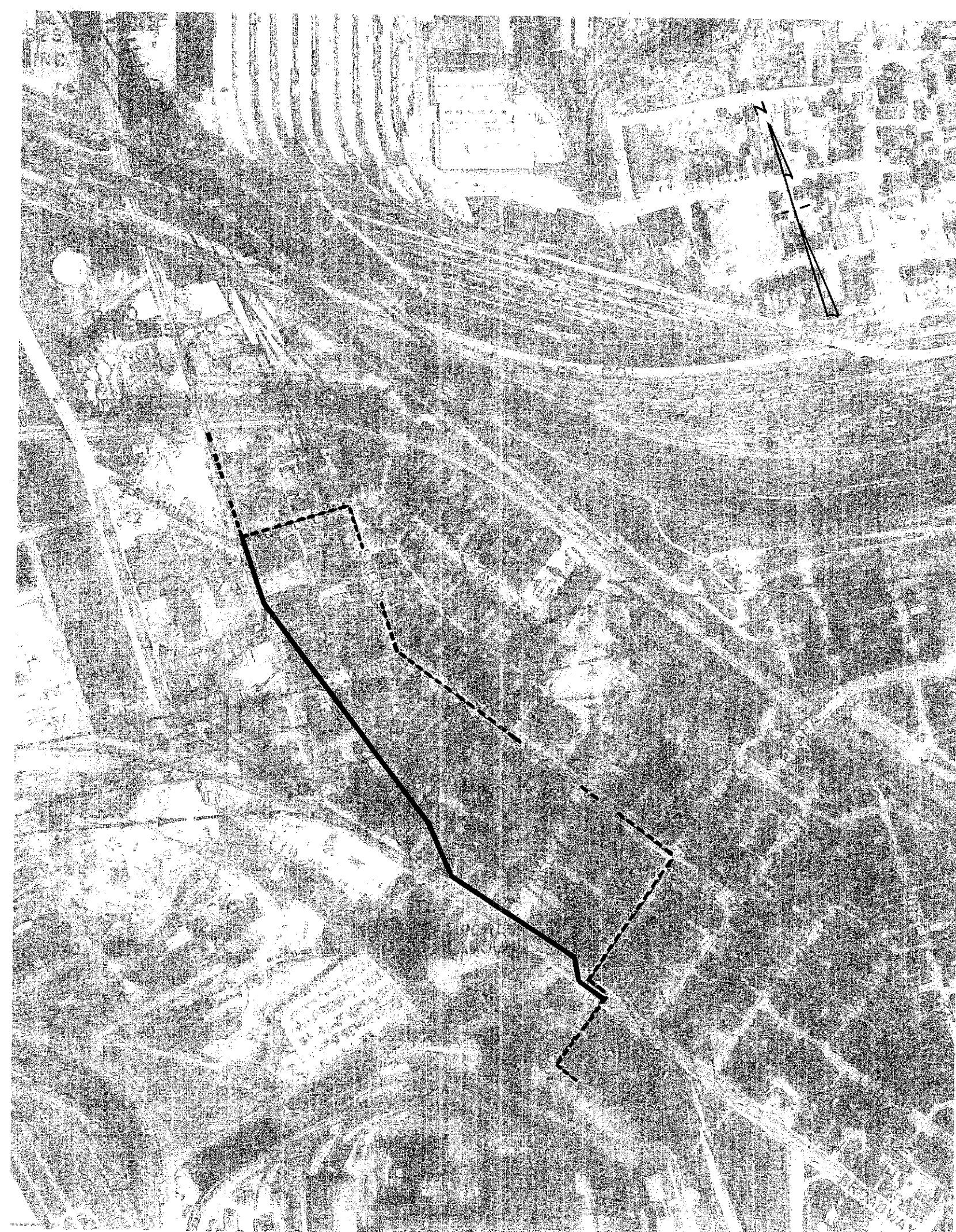
FED. RD. DIVISION	STATE	PROJECT	
2	OHIO		

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CUYAHOGA COUNTY
CUY-21-14.12

RELOCATION OF E. 37 STREET 30" WATER MAIN

ROSEVILLE COURT TO TRUMBULL AVENUE



LOCATION MAP

SCALE 1" = 400'

LEGEND
 - - - - - EXISTING 30" WATER MAIN
 ———— RELOCATION OF 30" WATER MAIN

NOTES FOR CAST IRON WATER MAIN

ALL 12" CAST IRON CONNECTIONS BETWEEN LARGE AND SMALL MAINS IN THIS CONTRACT TO HAVE CLASS-B PIPE AND CLASS-D FITTINGS OR CLASS-25 AND FITTINGS CLASS-250.

ALL FITTINGS SHALL HAVE BELL AND BELL OR BELL AND SPIGOT ENDS WITH CAST LEAD JOINTS.

ALL PIPE SHALL HAVE BELL AND SPIGOT ENDS FOR CAST LEAD JOINTS OR A SLIP-ON TYPE JOINT WITH COMPRESSED RUBBER RING INSERTS.

ALL C.I. PIPE AND FITTINGS TO BE CEMENT LINED.

NOTES FOR PRE-STRESSED CONCRETE CYLINDER WATER MAIN

THE 30" CONCRETE WATER MAIN IS TO BE OF THE TYPE KNOWN AS PRE-STRESSED CONCRETE CYLINDER PIPE AND WILL BE FOR WORKING PRESSURE OF 200 FT. HEAD.

TYPICAL FIELD JOINTS SHALL BE OF THE SELF CENTERING EXPANSION JOINT TYPE SEALED WITH RUBBER STRIP.

CLOSURE PIECES TO BE FURNISHED TO SUIT ACTUAL MEASUREMENT IN THE FIELD, THE CALCULATED LENGTH SHALL NOT BE LESS THAN 8'-0".

FOR CONCRETE DETAILS AND FURTHER DESCRIPTION SEE DWGS. NOS. 113, 114, 115, 116 & 117.

DETAILS SHALL BE DEVELOPED BY FABRICATOR AND SUBMITTED FOR APPROVAL BY CONTRACTOR.

SEE SPECIFICATIONS.

LIST OF DRAWINGS

SHEET NO.	DESCRIPTION
95	LOCATION MAP—INDEX—NOTES
96-106	WATERWORK NOTES
107	WATERWORK QUANTITIES
108	30" MAIN—PLAN & PROFILE—STA. 0+00 TO STA. 5+58
109	30" MAIN—PLAN & PROFILE—STA. 5+58 TO STA. 11+45
110	30" MAIN—PLAN & PROFILE—STA. 11+45 TO STA. 16+98
111	30" MAIN—PLAN & PROFILE—STA. 16+98 TO STA. 22+85
112	WATER MAIN DETAILS—M.H. FRAMES & COVERS—6" DRAIN & VAULT
113	WATER MAIN DETAILS—M.H. FRAMES & COVERS—PIERS—2" DRAIN & VAULT
114	WATER MAIN DETAILS—VALVE BOXES & COVERS
115	WATER MAIN DETAILS—VALVE ASSEMBLY—ANCHORAGE—TIED JOINTS
116	WATER MAIN DETAILS—ACCESS MANHOLES—ANCHORAGE—VAULT DRAIN
117	WATERWORK—TRUMBULL ST. & E. 37 ST.
118	WATERWORK—E. 37 ST.
119	12" WATER MAIN AT BROADWAY & ROSEVILLE
119A	STANDARD 6" HYDRANT

GENERAL NOTES FOR 30" WATER MAIN.

ELEVATIONS ARE BASED ON SEA LEVEL DATUM. BENCHMARK O.M. 914—ELEV. 674.095—OF THE CLEVELAND REGIONAL GEODETIC SURVEY, LOCATED NEAR THE INTERSECTION OF BROADWAY AVE. AND DILLE AVE.

THE STATIC HEAD TO BE USED FOR BOTH DESIGN AND TESTING SHALL BE MEASURED FROM ELEV. 803.0. THE FIELD TESTING HEAD SHALL BE 75 LBS. PER SQ. IN. PLUS THAT DUE TO STATIC HEAD, BUT IN NO CASE LESS THAN 100 LBS. PER SQ. IN. AS CALLED FOR IN THE SPECIFICATIONS.

THE ALIGNMENT DRAWINGS, UNLESS OTHERWISE NOTED, ARE BASED ON PRE-STRESSED CONCRETE CYLINDER WATER MAIN.

DETAIL LAYOUTS BY FABRICATOR SHALL MAINTAIN ALL P.I. POINTS, AS LOCATED ON THESE CONTRACT DRAWINGS.

THE PIPE LINE STATIONING IS ALONG HORIZONTAL CENTER LINES OF PIPES AND ALONG TANGENTS TO P.I. POINTS AT HORIZONTAL BENDS.

ELEVATIONS ARE BASED ON SEA LEVEL DATUM.

BENCH MARK REFERENCES ARE NOTED ON ALIGNMENT DRAWINGS.

SURFACE ELEVATIONS SHOWN ON ALIGNMENT DRAWINGS ARE CENTER OF STREET WHERE MAIN IS IN THE PAVEMENT AND ON $\frac{1}{2}$ " OF PIPE IN RIGHT OF WAY.

THE PIPE FABRICATOR SHALL FOLLOW AS CLOSELY AS POSSIBLE THE POINTS OF CHANGES OF GRADE AS GIVEN ON THESE CONTRACT DRAWINGS.

OPENING OF JOINTS IN CONCRETE PIPE, TO ELIMINATE ANGLE SECTIONS WILL NOT BE PERMITTED IF SUCH CHANGES CAUSE INTERFERENCE WITH HOUSE CONNECTIONS.

LOCATION OF CLOSURES ARE INDICATED ON THE ALIGNMENT DRAWINGS.

AT SEVERAL LOCATIONS, CONTROL POINTS ARE NECESSARY TO AVOID UNDUE CREEPAGE, HOWEVER THE CONTRACTOR MAY SUGGEST THE ELIMINATION OF ANY CLOSURE INDICATED, SUBJECT TO APPROVAL, OR MAY FURNISH ADDITIONAL CLOSURES IN ORDER TO EXPEDITE THE WORK AND TO PROVIDE FOR THE SATISFACTORY INSTALLATION OF THE WATER MAIN.

UNDER SIDEWALKS AND DRIVEWAYS, BACKFILL TO BE MADE WITH SATISFACTORY MATERIAL IN 6" LAYERS, TAMPED WITH PNEUMATIC TOOLS, TO ACHIEVE A 90% COMPACTION.

FLANGE, VICTAULIC, DRESSER AND LEAD JOINTS ARE REQUIRED AT CERTAIN LOCATIONS, CLASS OF WHICH ARE REFERRED TO ON ALIGNMENT DRAWING.

CORRECTNESS OF UNDERGROUND INFORMATION SHOWN ON ALIGNMENT DRAWINGS IS NOT GUARANTEED AND MUST BE USED AT BIDDERS OWN RISK.

SAND BACKFILL REQ'D. UNDER ALL PAVEMENTS.

FOR WATER CONNECTIONS SEE ROLL MAPS NO. 732-A AND 1985-A. OF THE CITY OF CLEVELAND

LOW SERVICE DISTRICT	
DEPARTMENT OF PUBLIC UTILITIES DIVISION OF WATER AND HEAT CLEVELAND, OHIO	
APPROVED <u>5-8-</u> 19 <u>63</u>	DIRECTOR OF PUBLIC UTILITIES
<i>J. H. [Signature]</i>	COMMISSIONER OF WATER & HEAT
<i>Arnold [Signature]</i>	COMMISSIONER—DIVISION OF UTILITIES ENGINEERING
<i>J. P. [Signature]</i>	ENGINEER OF CONSTRUCTION & SURVEYS
<i>William J. [Signature]</i>	ASSISTANT DESIGN ENGINEER

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

**EAST 37 STREET 30" WATER MAIN
RELOCATION**

LOCATION MAP—INDEX—NOTES

SCALE: AS SHOWN		DATE:	
DESIGNED	DRAWN	TRACED	CHECKED
REVIEWED	DATE	REVISOR	

CONT. No. 58019 SHEET ACCT. No. 6334

WATERWORK NOTES

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CUY-21-14.12

SCOPE OF WORK

THE WORK CONTEMPLATED UNDER THIS CONTRACT COMPRISES THE FURNISHING AND INSTALLING OF 30" PRESTRESSED CONCRETE CYLINDER PIPE BEGINNING AT THE INTERSECTION OF TRUMBULL AND EAST 37TH STREET, THENCE SOUTH IN EAST 37TH STREET AND CROSSING THROUGH THE WILLOW-CLARK INTERCHANGE, THENCE IN THE NORTHEAST EDGE OF BROADWAY TO THE INTERSECTION OF ROSEVILLE AND BROADWAY, ALSO THE REPLACEMENT OF AN EXISTING 8" WATER LINE WITH A 12" WATER LINE IN BROADWAY AND ROSEVILLE. THE CONTRACTOR SHALL DO ALL THE WORK AND FURNISH ALL THE LABOR AND MATERIALS NECESSARY FOR THE PROPER AND FINAL COMPLETION OF THIS CONTRACT IN THE MANNER AND UNDER THE CONDITIONS HEREIN SPECIFIED AND PROVIDED, AND IN ACCORDANCE WITH THE CONTRACT DRAWINGS.

STATUS OF CITY INSPECTOR

INSPECTORS AS DESIGNATED BY THE DIRECTOR OF PUBLIC UTILITIES SHALL BE AUTHORIZED TO INSPECT ALL WORK DONE AND MATERIALS FURNISHED. SUCH INSPECTION MAY EXTEND TO ALL OR ANY PART OF THE WATERWORKS, AND TO THE PREPARATION OR MANUFACTURE OF THE MATERIALS TO BE USED IN THE WATERWORKS. THE CITY INSPECTORS AS DESIGNATED BY THE DIRECTOR OF PUBLIC UTILITIES SHALL WORK INSTRUCTIONS THROUGH PROJECT ENGINEER.

ACCESS TO WORK AND PLACE OF MANUFACTURE

THE CONTRACTOR SHALL NOTIFY THE ENGINEER AND DIRECTOR OF PUBLIC UTILITIES, AT LEAST SEVEN (7) DAYS PREVIOUS TO THE COMMENCEMENT OF THE MANUFACTURE OF ANY MATERIALS, OF THE TIME AND PLACE WHERE THE MANUFACTURE IS TO COMMENCE, IN ORDER THAT A REPRESENTATIVE OF THE ENGINEER AND DIRECTOR MAY BE PRESENT TO INSPECT THE MANUFACTURE. THE CONTRACTOR SHALL PROVIDE, WITHOUT CHARGE OF EXPENSE TO THE STATE AND CITY, ALL NECESSARY ASSISTANCE TO THE ENGINEER AND DIRECTOR WHEN REQUIRED FOR INSPECTION OR VERIFICATION OF WORK DONE.

DIMENSIONS, DETAILED DRAWINGS AND ELEVATIONS

(A) - FIGURED DIMENSIONS ON DRAWINGS SHALL TAKE PRECEDENCE OVER MEASUREMENTS BY SCALE, AND DETAILED DRAWINGS ARE TO TAKE PRECEDENCE OVER GENERAL DRAWINGS AND SHALL BE CONSIDERED AS EXPLANATORY OF THEM AND NOT AS INDICATING EXTRA WORK. IF, HOWEVER, ANY OF THE DETAILED DRAWINGS SHOW MORE ELABORATE OR EXPENSIVE WORK THAN IS SPECIFIED AND INDICATED BY THE CONTRACT DRAWINGS, NOTICE THEREOF MUST BE GIVEN TO THE ENGINEER BY THE CONTRACTOR WITHIN TEN (10) DAYS AFTER THE RECEIPT OF SUCH DETAILED DRAWINGS IN ORDER THAT THE DRAWINGS MAY BE AMENDED OR THE ADDITIONAL EXPENSE ON ACCOUNT OF SUCH WORK MAY BE ADJUSTED AND AUTHORIZED. IF THE ENGINEER DOES NOT RECEIVE SUCH NOTICE FROM THE CONTRACTOR WITHIN TEN (10) DAYS AFTER DETAILED DRAWINGS HAVE BEEN RECEIVED BY HIM, IT IS HEREBY AGREED THAT THE CONTRACTOR ACCEPTS THE DRAWING AND WILL EXECUTE THEM WITHOUT CLAIM FOR EXTRA COMPENSATION.

FLOODS AND FREEZING WEATHER

PROPER FACILITIES SHALL BE PROVIDED FOR PROTECTING THE WORK FROM DAMAGE BY FLOOD, RAIN OR FROST, AND WORK DONE IN FREEZING WEATHER SHALL BE DONE IN SUCH MANNER AS THE ENGINEER MAY APPROVE. VALVES SHALL BE PROTECTED FROM FREEZING UNTIL BACKFILLED IN THE COMPLETED WORK.

ADDITIONAL WORK

(A) - ATTENTION IS CALLED TO THE FACT THAT THE WORK OF THIS CONTRACT INCLUDES CERTAIN PERFORMANCES AS INCIDENTAL TO THE ITEMIZED REQUIREMENTS HEREOF AND THOUGH NOT EXCLUSIVE AS FOLLOWS: TO PERFORM ALL EXCAVATION, BACKFILLING, SHEETING, SHORING, TEMPORARY AND FINAL REPAVING AND TO TEST THE INSTALLATION, SAND BACKFILL SHALL BE PLACED UNDER EXISTING PAVEMENT AND SIDEWALK. FOR THE PERFORMANCES HEREIN DESCRIBED AND FOR OTHER INCIDENTAL PERFORMANCES OF LIKE NATURE, THE STATE WILL MAKE NO SPECIFIC OR SEPARATE PAYMENT OR ALLOWANCE, BUT THE COST THEREOF SHALL BE INCLUDED IN THE PRICES STIPULATED TO BE PAID FOR THE VARIOUS ITEMS OF THE WORK TO BE DONE UNDER THIS CONTRACT.

(B) - PRELIMINARY FLUSHING: BEFORE BEING PLACED IN SERVICE ALL DIRT AND FOREIGN MATTER SHALL BE REMOVED FROM THE NEW WATER MAIN OR EXTENSIONS TO EXISTING MAINS BY A THOROUGH FLUSHING THROUGH THE HYDRANTS OR BY OTHER APPROVED MEANS. EACH VALVED SECTION OF NEWLY LAID PIPE SHALL BE FLUSHED INDEPENDENTLY. THIS SHALL BE DONE AFTER THE PRESSURE TEST AND MAY BE DONE BEFORE OR AFTER THE TRENCH SHALL HAVE BEEN BACKFILLED.

(C) - CHLORINATION: FOLLOWING PRELIMINARY FLUSHING, THE NEWLY LAID WATER PIPE SHALL BE CHLORINATED. THE PROCESS OF CHLORINATING, THE METHOD OF PROCEDURE, THE CHLORINATING AGENT, AND THE RATE OF APPLICATION SHALL BE DETERMINED BY THE ENGINEER. THE CITY OF CLEVELAND WILL FURNISH THE NECESSARY LABOR AND MATERIAL REQUIRED FOR SUCH CHLORINATION AND INSTALL THE NECESSARY TAPS AT THE ENDS OF THE WATER MAIN SECTIONS TO BE CHLORINATED. THE CONTRACTOR SHALL PAY FOR CHLORINATION OR SAMPLING OF THE WATER AT THE RATE OF TEN CENTS (10) PER LINEAR FOOT FOR THE FIRST THOUSAND FEET, AND FIVE CENTS (5) PER FOOT THEREAFTER OF THE WATER MAIN PROPER, WITH A MINIMUM CHARGE OF ONE HUNDRED DOLLARS (\$100.00). THE CONTRACTOR SHALL FURNISH THE NECESSARY LABOR FOR EXCAVATING AND BACKFILLING WHICH WILL BE REQUIRED FOR THE INSTALLATION OF TAPS FOR INJECTING THE CHLORINE SOLUTION, OPERATING PUMPS AND FLUSHING MAINS. IN CASES WHERE THE WATER MAIN INSTALLATION DOES NOT EXCEED 350 FEET IN LENGTH, THE CONTRACTOR SHALL PAY A MINIMUM CHARGE OF THIRTY-FIVE DOLLARS (\$35.00) FOR FLUSHING AND SAMPLING WATER.

(D) - FINAL FLUSHING AND TEST: FOLLOWING CHLORINATION, ALL TREATED WATER SHALL BE THOROUGHLY FLUSHED FROM THE NEWLY LAID PIPE AT ITS EXTREMITIES UNTIL THE REPLACEMENT WATER THROUGHOUT ITS LENGTH SHALL, UPON TEST, BOTH CHEMICALLY AND BACTERIOLOGICALLY, BE PROVEN EQUAL TO THE WATER QUALITY SERVED THE PUBLIC FROM THE EXISTING WATER SUPPLY SYSTEM.

(E) - FOR THE PERFORMANCES DESCRIBED IN PARAGRAPHS B, C AND D, THE STATE WILL MAKE NO SPECIFIC OR SEPARATE PAYMENT OR ALLOWANCES, BUT THE COST THEREOF SHALL BE INCLUDED IN THE PRICES STIPULATED TO BE PAID FOR EACH LINEAR FOOT OF PIPE FURNISHED AND INSTALLED.

PAINTING

(A) - IT IS THE INTENTION OF THESE SPECIFICATIONS TO PROVIDE THAT ALL METAL WORK SUBJECT TO CORROSION SHALL BE SATISFACTORILY PROTECTED BY A DURABLE COATING OF PAINT OR OTHER APPROVED MATERIAL AND THAT ALL METAL SURFACES NOT BURIED IN EARTH, OR IN CONCRETE SHALL BE LEFT CLEAN AND WELL PAINTED AT THE COMPLETION OF THE CONTRACT. UNLESS OTHERWISE SPECIFIED, THE PROTECTION SHALL BE AT LEAST THAT GIVEN BY THREE (3) COATS OF APPROVED PAINT. THE FIRST COAT IS TO BE APPLIED AT THE SHOP BEFORE THE METAL HAS RUSTED AND AFTER ALL GREASE, DIRT AND SCALE HAS BEEN REMOVED. BOLTS AND NUTS SHALL NOT BE SHOP COATED, BUT SHALL RECEIVE THREE (3) COATS OF APPROVED PAINT AFTER INSTALLATION.

(B) - ALL METAL WORK WHICH HAS NOT BEEN COATED BEFORE THE ARRIVAL ON THE JOB SHALL BE GIVEN A TEMPORARY PROTECTIVE COATING OF SUCH A NATURE AS TO PERMIT THE READY ADHERENCE OF FUTURE COATINGS. THE TEMPORARY COATING SHALL BE A GOOD GRADE ASPHALTIC PAINT OR OTHER APPROVED MATERIAL. THIS TEMPORARY PROTECTION SHALL APPLY PARTICULARLY TO THE FOLLOWING MATERIAL, AND ELSEWHERE WHEN IN THE OPINION OF THE ENGINEER, SUCH PROTECTION IS NECESSARY.

MANHOLE RINGS AND COVERS	VICTAULIC TYPE COUPLINGS
LADDERS AND LADDER RUNGS	DRESSER TYPE COUPLINGS
VALVE BOXES AND COVERS	

(C) - ALL SURFACES OF METAL WHICH WILL BE IN CONTACT AFTER ASSEMBLING SHALL BE PAINTED, AT LEAST ONE COAT, BEFORE ASSEMBLING. THE FINAL COAT OF PAINT ON ALL EXPOSED WORK SHALL BE GIVEN SHORTLY BEFORE THE COMPLETION OF THE CONTRACT.

(D) - WHERE PAINTING CLAUSES APPEAR HEREINAFTER, THEY SHALL TAKE PRECEDENCE OVER THIS SECTION, EXCEPT THAT TEMPORARY PROTECTION HEREIN DESCRIBED MAY BE REQUIRED.

(E) - ALL OF THIS WORK SHALL BE INCLUDED IN THE PRICE BID FOR THE PARTICULAR ITEM REQUIRING THE PAINTING

TESTS, INSPECTION AND REPORTS

NOTWITHSTANDING THE REQUIREMENTS OF ANY OTHER PROVISIONS OF THESE SPECIFICATIONS, THE CONTRACTOR SHALL ARRANGE FOR AND PAY ALL COSTS INVOLVED FOR SHOP INSPECTION OF ALL MATERIALS FURNISHED, MANUFACTURE OF ALL PIPE, VALVES, FITTINGS, ETC., FIELD AND SHOP WELDS AND WELDING, AND FURNISH TO THE STATE AND THE CITY OF CLEVELAND COPIES OF ALL SHOP, FABRICATION, MANUFACTURE AND OTHER RELATED INSPECTION REPORTS OF MATERIALS FURNISHED. THIS INSPECTION SHALL BE DONE BY A RECOGNIZED INSPECTION LABORATORY APPROVED BY THE CITY OF CLEVELAND.

(A) - UNLOADING: CAST IRON PIPE, FITTINGS, VALVES, HYDRANTS, AND OTHER ACCESSORIES SHALL, UNLESS OTHERWISE DIRECTED, BE UNLOADED AT THE POINT OF DELIVERY, HAULED TO AND DISTRIBUTED AT THE SITE OF THE PROJECT BY THE CONTRACTOR; THEY SHALL AT ALL TIMES BE HANDLED WITH CARE TO AVOID DAMAGE. IN LOADING AND UNLOADING THEY SHALL BE LIFTED BY HOISTS OR SLID, OR ROLLED ON SKIDWAYS IN SUCH MANNER AS TO AVOID SHOCK. UNDER NO CIRCUMSTANCES SHALL THEY BE DROPPED. PIPE HANDLED ON SKIDWAYS MUST NOT BE SKIDDED OR ROLLED AGAINST PIPE ALREADY ON THE GROUND.

(B) - AT SITE OF WORK: IN DISTRIBUTING THE MATERIAL AT THE SITE OF THE WORK, EACH PIECE SHALL BE UNLOADED OPPOSITE OR NEAR THE PLACE WHERE IT IS TO BE LAID IN THE TRENCH.

(C) - PROTECTION OF PIPE COATING: PIPE SHALL BE HANDLED IN SUCH MANNER THAT A MINIMUM AMOUNT OF DAMAGE TO THE COATING WILL RESULT. ANY CAST IRON PIPE OR FITTING, THE COATING OF WHICH HAS BEEN DAMAGED IN SHIPPING OR HANDLING, SHALL HAVE THE DAMAGED PORTION WELL CLEANED AND COVERED WITH AN ASPHALT PAINT, APPROVED BY THE ENGINEER, BEFORE BEING PLACED IN THE WORK. THE CONTRACTOR SHALL THOROUGHLY COAT ALL EXPOSED PARTS OF BOLTS AND NUTS WITH AN APPROVED ASPHALT PAINT, AFTER ALL PIPE HAS BEEN LAID AND BEFORE BACKFILLING HAS BEEN PLACED. ALL FIELD COATING SHALL BE FURNISHED BY THE CONTRACTOR.

(D) - PIPE KEPT CLEAN: THE INTERIOR OF THE PIPE, FITTINGS AND OTHER ACCESSORIES SHALL BE KEPT FREE FROM DIRT AND FOREIGN MATTER AT ALL TIMES.

(E) - FROST PROTECTION: VALVES AND HYDRANTS BEFORE INSTALLATION SHALL BE DRAINED AND STORED IN A MANNER THAT WILL PROTECT THEM FROM DAMAGE BY FREEZING.

CHANGES IN WATER PIPES

(A) - WHEREVER IT BECOMES NECESSARY IN THE OPINION OF THE ENGINEER TO CHANGE THE LOCATION OF HOUSE CONNECTIONS, SUCH CHANGES WILL BE MADE AS WORK TO BE DONE BY THE CITY. THE CONTRACTOR SHALL NOTIFY THE CITY IN AMPLE TIME TO PERMIT THE CITY TO MAKE SUCH CHANGES AND AVOID UNNECESSARY DELAY IN THE COMPLETION OF THE WORK. THE CONTRACTOR SHALL ALSO COOPERATE WITH THE CITY IN MAKING THESE CHANGES AND SHALL DO ALL EXCAVATING, BACKFILLING AND REPAVING AS MAY BE REQUIRED. PAYMENT FOR THIS WILL BE INCLUDED IN THE PRICE BID FOR OTHER ITEMS OF WORK.

(B) - WHEREVER IT BECOMES NECESSARY, IN THE OPINION OF THE ENGINEER TO CHANGE THE LOCATION OR ELEVATION OF WATER MAINS AND HYDRANTS AND WHERE CONNECTIONS ARE TO BE MADE BETWEEN EXISTING DISTRIBUTION MAINS AND WATER MAINS UNDER THIS CONTRACT, THE CONTRACTOR SHALL REMOVE AND DISPOSE OF ALL EXISTING WATER LINE MATERIALS REQUIRED TO MAKE THE CONNECTION, AND SHALL FURNISH AND INSTALL COMPLETE, ALL THE CAST IRON PIPE, FITTINGS AND VALVES TO MAKE THE CONNECTIONS INDICATED EXCEPT BRANCH SLEEVES AND VALVES WHICH WILL BE INSTALLED BY THE CITY. THE CONTRACTOR SHALL ALSO FURNISH ALL NECESSARY LABOR, MATERIALS, TOOLS AND EQUIPMENT AND MAKE THE EXCAVATION, BACKFILL AND REPAVING FOR SUCH CONNECTIONS. PAYMENT FOR THIS WILL BE INCLUDED IN PRICE BID UNDER APPROPRIATE ITEM FOR SIZE OF WATER MAIN OR CONNECTION TO BE INSTALLED.

WORK TO BE DONE BY THE CITY

(A) - THE CLEVELAND WATER DEPARTMENT WILL FURNISH THE PIPING MATERIAL FOR AND MAKE ALL CHANGES REQUIRED IN THE LOCATION OF EXISTING HOUSE SERVICE CONNECTIONS AND METERS BUT THE CONTRACTOR SHALL DO ALL THE NECESSARY EXCAVATION, BACKFILLING AND REPAVING REQUIRED THEREFOR AND THE CITY WILL CHARGE THE CONTRACTOR FOR MATERIALS AND LABOR FURNISHED IN MAKING THESE SERVICE CONNECTIONS AND ALTERATIONS AND COSTS THEREOF SHALL BE INCLUDED IN THE UNIT PRICE BID FOR "SERVICE CONNECTIONS" OR "WATER METERS RELOCATED".

(B) - THE CLEVELAND WATER DEPARTMENT WILL INSTALL ALL BRANCH SLEEVES AND VALVES, BUT THE CONTRACTOR SHALL SUPPLY THE BRANCH SLEEVES AND VALVES, LEAD, AND DO ALL THE NECESSARY EXCAVATION, BACKFILLING AND REPAVING REQUIRED THEREFOR.

TO COVER LABOR AND INSTALLATION COSTS, THE CITY WILL CHARGE THE FOLLOWING FLAT RATES FOR THE INSTALLATION OF TAPPING SLEEVES AND VALVES. IN ADDITION TO THE ABOVE REQUIREMENTS, THE CONTRACTOR SHALL FURNISH ALL AIR COMPRESSORS REQUIRED FOR THE WORK.

SIZE OF MAIN	LABOR AND INSTALLATION BY CITY
6"	\$130.00
8"	140.00
10"	150.00
12"	160.00
16"	260.00
20"	310.00
24"	410.00
30"	500.00
36"	560.00

(C) - IN LOCATIONS WHERE BRANCH SLEEVES AND VALVES CANNOT BE INSTALLED, THE CONTRACTOR WILL BE REQUIRED TO CUT IN TEES AND SLEEVE-IN THE REMAINDER OF THE CUT SECTION OF THE EXISTING MAIN. TO SPEED UP THIS OPERATION, IT IS CALLED TO THE CONTRACTOR'S ATTENTION THAT THE WATER DEPARTMENT HAS ON HAND AT HARVARD YARDS MOTOR OPERATED PIPE CUTTERS WHICH ARE AVAILABLE FOR CUTTING PIPE BY CITY FORCES AT THE FOLLOWING RATES. THESE PRICES INCLUDE COST OF LABOR, USE OF PIPE CUTTING MACHINE, AND TRUCK. THE CONTRACTOR SHALL DO ALL NECESSARY EXCAVATION, BACKFILLING AND REPAVING AND ALL AIR COMPRESSOR EQUIPMENT SHALL BE FURNISHED BY THE CONTRACTOR.

SIZE OF PIPE	COST PER CUT
12"	\$ 30.00
16"	35.00
20"	45.00
24"	60.00
30"	80.00
36"	100.00
42"	120.00
48"	50.00

EXCAVATION

(A) - THE CONTRACTOR SHALL REMOVE ALL EXISTING STRUCTURES, ROADWAYS, DRIVEWAYS AND OTHER SIMILAR MATERIALS AND MAKE TO THE LINES AND GRADES GIVEN, ALL EXCAVATION NECESSARY FOR THE PROPER CONSTRUCTION OF THE WATER MAIN, PIPE CONNECTIONS AND APPURTENANT STRUCTURES INCLUDING TUNNEL AND SHAFT EXCAVATION. THE EXCAVATION SHALL INCLUDE THE REMOVAL, HANDLING, REHANDLING AND DISPOSAL OF MATERIALS ENCOUNTERED IN THE WORK AND SHALL INCLUDE ALL PUMPING, BAILING, DRAINING, SHEETING AND BRACING. MOREOVER, THE CONTRACTOR MUST ASSUME ALL RESPONSIBILITY FOR ANY ADDED EXPENSE OR OTHER LIABILITY WHICH MAY ARISE BY MEANS OF QUICKSAND, OBSTACLES OR CONDITIONS FORESEEN OR UNFORESEEN AND ENCOUNTERED IN THE WORK OF THIS CONTRACT.

(B) - TRENCHES SHALL IN EVERY CASE BE OF SUFFICIENT WIDTH TO PERMIT SOLID PACKING OF REFILL UNDER AND AROUND PIPES, AND SATISFACTORY CONSTRUCTION OF ALL APPURTENANCES AND FOR SUCH SHEETING AND SHORING, PUMPING AND DRAINING AS MAY BE NECESSARY.

CONT. No. 58019 SHEET ACCT. No. 6905

<p style="text-align: center;">LOW SERVICE DISTRICT DEPARTMENT OF PUBLIC UTILITIES DIVISION OF WATER AND HEAT CLEVELAND, OHIO</p> <p style="text-align: right;">APPROVED <u>MAY-8-1963</u></p> <p><i>[Signature]</i> DIRECTOR OF PUBLIC UTILITIES</p> <p><i>[Signature]</i> COMMISSIONER OF WATER & HEAT</p> <p><i>[Signature]</i> COMMISSIONER - DIVISION OF UTILITIES ENGINEERING</p> <p><i>[Signature]</i> ENGINEER OF CONSTRUCTION & SURVEYS</p> <p><i>[Signature]</i> ASSISTANT DESIGN ENGINEER</p>	<p style="text-align: center;">TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO</p> <p style="text-align: center; font-size: 2em;">WATERWORK NOTES</p> <p style="text-align: center; font-size: 1.5em;">WILLOW FREEWAY EXTENSION</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%;">SCALE</td> <td style="width: 10%;">DESIGNED</td> <td style="width: 10%;">DRAWN</td> <td style="width: 10%;">CHECKED</td> <td style="width: 10%;">REVIEWED</td> <td style="width: 10%;">DATE</td> <td style="width: 10%;">DATE</td> <td style="width: 10%;">REVISED</td> </tr> <tr> <td></td> <td style="text-align: center;">P.H.</td> <td></td> <td></td> <td style="text-align: center;">R.R.</td> <td></td> <td></td> <td></td> </tr> </table>	SCALE	DESIGNED	DRAWN	CHECKED	REVIEWED	DATE	DATE	REVISED		P.H.			R.R.			
SCALE	DESIGNED	DRAWN	CHECKED	REVIEWED	DATE	DATE	REVISED										
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EXCAVATION (CONT'D)

- (C) - THE TRENCH SHALL BE DUG TO THE ALIGNMENT AND DEPTH REQUIRED AND ONLY SO FAR IN ADVANCE OF PIPE LAYING AS THE ENGINEER SHALL PERMIT. THE TRENCH SHALL BE SO BRACED AND DRAINED THAT WORKMEN MAY WORK THEREIN SAFELY AND EFFICIENTLY. IT IS ESSENTIAL THAT THE DISCHARGE FROM PUMPS BE LED TO NATURAL DRAINAGE CHANNELS, TO DRAINS, OR TO SEWERS.
- (D) - THE TRENCH WIDTH MAY VARY WITH AND DEPEND UPON THE DEPTH OF TRENCH AND THE NATURE OF THE EXCAVATED MATERIAL ENCOUNTERED; BUT IN ANY CASE SHALL BE OF AMPLE WIDTH TO PERMIT THE PIPE TO BE LAID AND JOINTED PROPERLY AND OF THE BACKFILL TO BE PLACED AND COMPACTED PROPERLY. THE MINIMUM WIDTH OF UNSHEETED TRENCH SHALL BE EIGHTEEN (18) INCHES AND FOR PIPE TEN (10) INCHES OR LARGER, AT LEAST TWELVE (12) INCHES LARGER THAN THE OUTSIDE DIAMETER OF THE PIPE FOR CONCRETE PIPE AND EIGHTEEN (18) INCHES LARGER THAN THE OUTSIDE DIAMETER OF THE PIPE FOR CAST IRON AND STEEL PIPE, EXCEPT BY CONSENT OF THE ENGINEER; THE MAXIMUM CLEAR WIDTH OF TRENCH SHALL BE NOT MORE THAN TWO (2) FEET GREATER THAN THE OUTSIDE PIPE DIAMETER. WHEN SHEETING AND BRACING IS USED, THE TRENCH WIDTH SHALL BE INCREASED ACCORDINGLY.
- (E) - THE TRENCH, UNLESS OTHERWISE SPECIFIED, SHALL HAVE A FLAT BOTTOM CONFORMING TO THE GRADE TO WHICH THE PIPE IS TO BE LAID. THE PIPE SHALL BE LAID UPON SOUND SOIL CUT TRUE AND EVEN, SO THAT THE BARREL OF THE PIPE WILL HAVE A BEARING FOR ITS FULL LENGTH.
- (F) - ANY PART OF THE TRENCH EXCAVATED BELOW GRADE SHALL BE CORRECTED WITH APPROVED MATERIAL, THOROUGHLY COMPACTED.
- (G) - WHEN THE UNCOVERED TRENCH BOTTOM AT SUBGRADE IS SOFT AND IN THE OPINION OF THE ENGINEER CANNOT SUPPORT THE PIPE, A FURTHER DEPTH AND/OR WIDTH SHALL BE EXCAVATED AND REFILLED TO PIPE FOUNDATION GRADE AS REQUIRED UNDER (F), OR OTHER APPROVED MEANS SHALL BE ADOPTED TO ASSURE A FIRM FOUNDATION FOR THE PIPE.
- (H) - LEDGE ROCK, BOULDERS, LARGE STONES, AND SHALE SHALL BE REMOVED TO PROVIDE A CLEARANCE OF AT LEAST SIX (6) INCHES BELOW ALL PARTS OF THE PIPE, VALVES, OR FITTINGS, AND TO A CLEAR WIDTH OF SIX (6) INCHES ON EACH SIDE OF ALL CONCRETE PIPE AND NINE (9) INCHES ON EACH SIDE OF ALL CAST IRON AND STEEL PIPE SHALL BE PROVIDED.
- (I) - EXCAVATION BELOW SUBGRADE IN ROCK, SHALE OR IN BOULDERS SHALL BE REFILLED TO SUBGRADE WITH APPROVED MATERIAL, THOROUGHLY COMPACTED.
- (J) - BELL HOLES OF AMPLE DIMENSIONS SHALL BE DUG IN EARTH TRENCHES AT EACH JOINT TO PERMIT THE JOINTING TO BE MADE PROPERLY. ADEQUATE CLEARANCE FOR PROPERLY JOINTING PIPE LAID IN ROCK SHALL BE PROVIDED AT BELL HOLES.
- (K) - THE USE OF EXCAVATING MACHINERY WILL BE PERMITTED EXCEPT IN PLACES WHERE OPERATION OF SAME WILL CAUSE DAMAGE TO TREES, BUILDINGS, OR EXISTING STRUCTURES ABOVE OR BELOW GROUND; IN WHICH CASE HAND METHODS SHALL BE EMPLOYED.
- (L) - TREES, FENCES, POLES AND ALL OTHER PROPERTY SHALL BE PROTECTED UNLESS THEIR REMOVAL IS AUTHORIZED; ANY PROPERTY DAMAGED SHALL BE SATISFACTORILY RESTORED BY THE CONTRACTOR.
- (M) - HYDRANTS UNDER PRESSURE, VALVE PIT COVERS, VALVE BOXES, CURB STOP BOXES, FIRE OR POLICE CALL BOXES, OR OTHER UTILITY CONTROLS SHALL BE LEFT UNOBSTRUCTED AND ACCESSIBLE DURING THE CONSTRUCTION PERIOD.
- (N) - THE CONTRACTOR SHALL MAINTAIN ALL EXCAVATIONS IN GOOD ORDER DURING THE CONSTRUCTION, SO AS NOT TO HINDER OR INJURE THE PIPE LAYING, MASONRY OR OTHER WORK; HE SHALL TAKE ALL REASONABLE PRECAUTIONS TO PREVENT MOVEMENT OF THE SIDES OF SUCH EXCAVATION, AND SHALL REMOVE AT HIS OWN EXPENSE ANY MATERIAL SLIDING INTO THE EXCAVATION.

SHEETING AND BRACING

- (A) - THE CONTRACTOR SHALL FURNISH AND PUT IN PLACE SUCH SHEETING AND BRACING AS MAY BE REQUIRED TO SUPPORT THE SIDES OF TRENCHES OR OTHER EXCAVATION AND SHALL REMOVE SUCH SHEETINGS AND BRACINGS, AS THE TRENCH OR EXCAVATION IS FILLED UP, UNLESS THE ENGINEER SHALL ORDER IT LEFT IN PLACE, IN WHICH CASE THE CONTRACTOR SHALL CUT THE PLANK OFF AT A HEIGHT AS ORDERED BY THE ENGINEER, OR AS CALLED FOR ON THE CONTRACT DRAWINGS. THAT PORTION OF THE TIMBER ORDERED TO BE LEFT IN PLACE WILL BE PAID FOR AT THE RATE OF EIGHTY DOLLARS (\$80.00) PER THOUSAND FEET BOARD MEASURE. NO PAYMENT WILL BE MADE FOR WASTED ENDS.
- (B) - WHENEVER THE EXCAVATIONS FOR THE WORK HEREIN TO BE DONE ARE IMMEDIATELY ADJACENT TO OTHER SUBSURFACE STRUCTURES, THE CONTRACTOR SHALL FURNISH AND PLACE SHEETING AND BRACING WHERE NOTED ON CONTRACT DRAWINGS AND AS MAY BE NECESSARY, SO AS TO REDUCE TO A MINIMUM THE POSSIBILITY OF INJURING OR DAMAGING THE SAME.
- (C) - IF THE ENGINEER IS OF THE OPINION THAT AT ANY POINT SUFFICIENT OR PROPER SUPPORTS, SHEETING, OR BRACINGS HAVE NOT BEEN PROVIDED, HE MAY ORDER ADDITIONAL SUPPORTS, SHEETING OR BRACING, AT THE EXPENSE OF THE CONTRACTOR, AND THE COMPLIANCE WITH SUCH ORDERS BY THE CONTRACTOR SHALL NOT RELIEVE OR RELEASE HIM FROM HIS RESPONSIBILITY FOR SUFFICIENCY OF SUCH SUPPORTS.

REMOVAL OF EXCAVATED MATERIAL

- (A) - ALL SURPLUS MATERIAL AND SUCH OTHER MATERIAL AS THE ENGINEER MAY DEEM UNFIT FOR USE AS BACKFILL, SHALL BE DISPOSED OF BY THE CONTRACTOR SO AS TO GIVE A MINIMUM OF INCONVENIENCE TO THE PUBLIC. IN CASE OF SETTLEMENT AFTER BACKFILL, THE CONTRACTOR SHALL SUPPLY SUFFICIENT MATERIAL SATISFACTORY TO THE ENGINEER TO MAKE UP FOR THE DEFICIENCY.
- (B) - IN THE STORING OF EXCAVATED MATERIAL, WHICH IS TO BE USED AS A BACKFILL, THE CONTRACTOR SHALL EXERCISE CARE SO AS TO AVOID INCONVENIENCING THE PUBLIC. IF, IN THE OPINION OF THE ENGINEER, IT IS NECESSARY TO REMOVE THIS EXCAVATED MATERIAL FROM THE STREETS OR LOTS, THE CONTRACTOR SHALL BE REQUIRED TO DO SO.
- (C) - ANY MATERIAL WHICH MAY SPILL OR DRIP FROM VEHICLES BY HAULING IN THE STREETS, SHALL BE REMOVED AND THE STREETS CLEANED BY THE CONTRACTOR, TO THE SATISFACTION OF THE DIRECTOR OF PUBLIC SERVICE OF THE CITY OF CLEVELAND OR THE PROPER OFFICIALS OF THE MUNICIPALITY OR TOWNSHIP IN WHICH THE WORK IS BEING DONE.
- (D) - WHEN SO DIRECTED BY THE ENGINEER, THE CONTRACTOR SHALL IMMEDIATELY REMOVE ALL EXCAVATED MATERIALS FROM THE SITE AND DISPOSE OF THE SAME.

LAYING PIPE

- (A) - PROPER IMPLEMENTS, TOOLS, AND FACILITIES, SATISFACTORY TO THE ENGINEER SHALL BE PROVIDED AND USED BY THE CONTRACTOR FOR THE SAFE AND CONVENIENT PROSECUTION OF THE WORK. ALL PIPE, FITTINGS, AND VALVES SHALL BE CAREFULLY LOWERED INTO THE TRENCH PIECE BY PIECE BY MEANS OF DERRICK, PROPER SLINGS, AND OTHER SUITABLE TOOLS OR EQUIPMENT, IN SUCH MANNER AS TO PREVENT DAMAGE TO PIPE OR COATING. UNDER NO CIRCUMSTANCES SHALL PIPE OR ACCESSORIES BE DROPPED OR DUMPED INTO THE TRENCH. IF ANY DEFECTIVE PIECE BE DISCOVERED WHILE PIPE IS SUSPENDED OR AFTER BEING LAID, A NEW PIECE SHALL BE FURNISHED AND INSTALLED BY THE CONTRACTOR AT THE SITE OF THE WORK.
- (B) - ALL FOREIGN MATTER OR DIRT SHALL BE REMOVED FROM THE INSIDE OF THE PIPE BEFORE IT IS LOWERED INTO ITS POSITION IN THE TRENCH, AND IT SHALL BE KEPT CLEAN BY APPROVED MEANS DURING AND AFTER LAYING.
- (C) - AT TIMES WHEN PIPE LAYING IS NOT IN PROGRESS, THE OPEN ENDS OF PIPE SHALL BE CLOSED BY APPROVED MEANS, AND NO TRENCH WATER SHALL BE PERMITTED TO ENTER THE PIPE. NO PIPE SHALL BE LAID IN WATER, OR WHEN THE TRENCH CONDITIONS OR THE WEATHER IS UNSUITABLE FOR SUCH WORK, EXCEPT BY PERMISSION OF THE ENGINEER.
- (D) - WHEREVER NECESSARY TO DEFLECT PIPE FROM A STRAIGHT LINE, EITHER IN THE VERTICAL OR HORIZONTAL PLANE TO AVOID OBSTRUCTIONS, TO PLUMB STEMS, OR FOR OTHER REASONS, THE DEGREE OF DEFLECTION SHALL BE APPROVED BY THE ENGINEER.
- (E) - BEFORE LAYING CONCRETE PIPE, THE PIPE ENDS SHALL BE MADE SMOOTH WITH EMERY CLOTH, FILE OR OTHER APPROVED MEANS, WIRE BRUSHED AND WIPED UNTIL CLEAN AND DRY. PIPE ENDS SHALL BE KEPT CLEAN UNTIL JOINTS ARE MADE. AFTER CLEANING AND DRYING, ALL CONTACT SURFACES OF THE GASKETS AND STEEL JOINT RINGS SHALL BE COATED WITH AN APPROVED FLAX SOAP BEFORE ENTERING THE SPIGOT AND INTO THE SOCKET. IMMEDIATELY AFTER THE JOINT IS PULLED TOGETHER THE PIPE SHALL BE BLOCKED WITH WOOD BLOCKING. A SURCINGLE SHALL BE INSTALLED AROUND THE JOINT AND PIPE SHALL BE SECURED THERE WITH EARTH OR SAND AS REQUIRED, CAREFULLY TAMPED UNDER AND ON EACH SIDE OF IT UP TO THE SPRING LINE OF PIPE INCLUDING THE BELL HOLES. ALL BLOCKING SHALL BE REMOVED WHEN BACKFILL HAS REACHED THE SPRING LINE OF PIPE.
- (F) - BEFORE LAYING CAST IRON PIPE, ALL LUMPS, BLISTERS AND EXCESS COAL TAR COATING SHALL BE REMOVED FROM THE BELL AND SPIGOT ENDS OF EACH PIPE, THE PIPE ENDS SHALL THEN BE KEPT CLEAN UNTIL JOINTS ARE MADE.
- (G) - PREPARATION OF PIPE ENDS FOR STEEL PIPE SHALL BE IN ACCORDANCE WITH THE A. W. W. A. SPECIFICATIONS C 201-50 AND C 202-49 FOR, ELECTRIC FUSION WELDED STEEL WATER PIPE.

FLOATING

THE CONTRACTOR SHALL TAKE EVERY PRECAUTION AGAINST THE FLOATING OF THE PIPE DUE TO WATER COMING INTO THE TRENCH, OR THROUGH CAVING IN, FLUSHING OR PUDDLING. IN CASE OF SUCH FLOATING THE CONTRACTOR SHALL REPLACE THE PIPE AT HIS OWN EXPENSE, AND MAKE WHOLLY GOOD ANY INJURY OR DAMAGE WHICH MAY HAVE RESULTED.

TESTING MAINS

- (A) - ALL PIPES, VALVES, FITTINGS, ETC., SHALL BE LAID IN SUCH A MANNER AS TO LEAVE ALL JOINTS WATERTIGHT. AFTER THE PIPE IS LAID, AND BEFORE BACKFILLING IS PLACED AROUND THE JOINTS, SUCH LENGTHS OF THE WATER MAIN AS THE ENGINEER MAY DETERMINE, SHALL BE TESTED UNDER A HYDROSTATIC PRESSURE OF SEVENTY-FIVE (75) POUNDS PER SQUARE INCH ABOVE THE STATIC PRESSURE, BUT NOWHERE LESS THAN 100 POUNDS PER SQUARE INCH.
- (B) - THE TEST SHALL BE UNDER THE DIRECTION OF THE ENGINEER AND DIRECTOR OF PUBLIC UTILITIES OR HIS DESIGNATE. THE CONTRACTOR MAY OBTAIN WATER FOR TESTING BY OBSERVING THE RULES AND REGULATIONS ENFORCED IN THE MUNICIPALITIES OR TOWNSHIPS IN WHICH THE WORK IS BEING DONE. THE CITY WILL FURNISH A PRESSURE GAGE FOR MEASURING THE PRESSURE ON THE WATER MAIN, BUT THE CONTRACTOR SHALL FURNISH A SUITABLE PUMP, PIPES, TEST HEADS AND ALL APPLIANCES, LABOR, FUEL AND OTHER APPURTENANCES NECESSARY TO MAKE THESE TESTS.
- (C) - THE TEST PRESSURE SHALL BE MAINTAINED FOR A SUFFICIENT LENGTH OF TIME TO ALLOW FOR A THOROUGH EXAMINATION OF JOINTS AND ELIMINATION OF LEAKAGE WHERE NECESSARY. THE PIPE LINES SHALL BE MADE ABSOLUTELY TIGHT UNDER THE TEST PRESSURE.
- (D) - AFTER A SECTION OF THE WATER MAIN HAS BEEN TESTED, THE CONTRACTOR SHALL DRAIN SAME. IN CASE THE DRAINS ARE CONNECTED TO VALVE OR DRAIN VAULTS, THEN THE CONTRACTOR SHALL, WITHIN A REASONABLE TIME AFTER THE TEST HAS BEEN COMPLETED, PUMP ALL WATER OUT OF THE VAULTS.
- (E) - IN COLD WEATHER IMMEDIATELY AFTER TESTING A SECTION OF THE WATER MAIN, THE CONTRACTOR IS TO OPEN ALL VALVES, AIR COCKS, BY-PASSES AND DRAINS AND PROPERLY DRAIN BONNETS OR ALL VALVES IN THE SECTION OF THE WATER MAIN, AND TAKE ALL OTHER PRECAUTIONS NECESSARY TO PREVENT INJURY TO WATER MAIN AND APPURTENANCES DUE TO FREEZING.
- (F) - AS AN ALTERNATE FOR TESTING CONCRETE AND STEEL MAINS OTHER THAN BY THE PRECEDING METHOD, THE CONTRACTOR MAY CHOOSE THE FOLLOWING PROCEDURE: THE WATER MAIN SHALL BE TESTED UNDER THE SAME HYDROSTATIC PRESSURE AS PREVIOUSLY NOTED. THE TEST PRESSURE SHALL BE MAINTAINED FOR A PERIOD OF TWO (2) HOURS BY PUMPING ADDITIONAL WATER INTO THE MAIN, IF NECESSARY. THE QUANTITY OF WATER THUS PUMPED INTO THE MAIN MULTIPLIED BY TWELVE (12) SHALL BE TAKEN AS THE LEAKAGE PER TWENTY-FOUR (24) HOURS.
- (G) - THE PERMITTED LEAKAGE SHALL NOT EXCEED A RATE OF SEVENTY-FIVE (75) GALLONS PER TWENTY-FOUR (24) HOURS PER MILE OF PIPE PER INCH OF NOMINAL DIAMETER.
- (H) - IN CALCULATING LEAKAGE, THE ENGINEER WILL MAKE ALLOWANCE FOR ANY LEAKAGE AT THE VALVES, THE REMOVABLE BULKHEADS, ETC.

- (I) - IN USING THIS METHOD OF TESTING, THE CONTRACTOR MAY BACKFILL THE PIPE EXCEPT AT LEAD JOINTS, FLANGED JOINTS, VICTAULIC COUPLINGS, AND DRAIN CONNECTIONS IMMEDIATELY FOLLOWING THE LAYING AND BEFORE THE ACTUAL TEST HAS BEEN MADE. IN CASE THE LEAKAGE EXCEEDS THE PERMISSIBLE AMOUNT MENTIONED ABOVE, THE CONTRACTOR SHALL FIND THE LEAK AND MAKE THE JOINTS TIGHT. THE CONTRACTOR SHALL FURNISH SUITABLE MEANS FOR DETERMINING THE QUANTITY OF WATER LOST BY LEAKAGE DURING THE TEST.
- (J) - IN ORDER TO BE ABLE TO MAKE PROPER ALLOWANCES FOR LEAKAGE AT VALVES, ETC., PREVIOUSLY NOTED, ONLY SUCH SECTIONS OF WATER MAIN MAY BE SELECTED FOR TEST AS WILL HAVE SUCH VALVES, REMOVABLE BULKHEADS, ETC., ACCESSIBLE.
- (K) - THE EVALUATION OF ACTUAL LEAKAGE TO STANDARD PRESSURE (150^{psi}) LEAKAGE IS CALCULATED BY THE APPLICATION OF THE RATIO DETERMINED FROM THE SQUARE ROOT OF RESPECTIVE PRESSURES, OTHER FACTORS BEING EQUAL.

CLOSING VALVES

THE CLOSING OF ALL GATE VALVES ON EXISTING MAINS FOR MAKING CONNECTIONS, TESTS, OR FOR ANY OTHER CAUSE, SHALL BE DONE BY THE CITY OF CLEVELAND AND SUFFICIENT NOTICE SHALL BE GIVEN TO THE CITY, BY THE CONTRACTOR, SO THAT THE WORK MAY BE DONE WITH A MINIMUM OF INCONVENIENCE TO THE PUBLIC AND DELAY TO THE CONTRACTOR.

PLUGGING DEAD ENDS

STANDARD PLUGS WITH CLAMPS SHALL BE INSERTED INTO THE BELLS OF ALL DEAD ENDS OF PIPES, TEES, OR CROSSES, AND SPIGOT ENDS CAPPED AND CLAMPED BY THE CONTRACTORS, ON ALL MAINS CONSTRUCTED BY HIM. CONCRETE PIERS SHALL BE PLACED WHEN CALLED FOR ON THE CONTRACT DRAWINGS, OR ORDERED BY THE ENGINEER.

BACKFILLING

- (A) - THIS WORK INCLUDES ALL BACKFILLING, TOGETHER WITH RAMMING, PUDDLING, AND ROLLING, AS REQUIRED; THE REGRADING OF GROUNDS; THE REPLACING OF SURFACE AND SUBSURFACE STRUCTURES; THE PLACING AND MAINTAINING OF TEMPORARY SIDEWALKS; AND DRIVEWAYS; THE FURNISHING OF SUITABLE MATERIAL FOR BACKFILL; RESEEDING LAWNS AND REPLACING TREES AND SHRUBBERY DAMAGED BY THE CONTRACTOR; AND ALL APPURTENANT WORK INCIDENTAL THERETO. PAVEMENTS, CURBS, SIDEWALK AND DRIVEWAYS WITHIN THE LIMITS OF THE WORK SHALL BE TEMPORARILY SURFACED, MAINTAINED AND FINALLY REPLACED OR REPAVED AS SET FORTH UNDER ROADS, SURFACES, SIDEWALKS, DRIVEWAYS AND CURBING.
- (B) - BACKFILL, UNLESS OTHERWISE SPECIFIED, MAY BE MADE WITH MATERIAL EXCAVATED FROM THE TRENCHES, PROVIDING SAME IS SATISFACTORY TO THE ENGINEER. IF, IN THE OPINION OF THE ENGINEER, THE MATERIAL EXCAVATED IS UNSATISFACTORY, THEN THE CONTRACTOR SHALL FURNISH AT HIS OWN EXPENSE OTHER MATERIAL SUITABLE FOR BACKFILL. ALL BACKFILL SHALL BE FREE FROM SLAG, CINDERS, RUBBISH AND OTHER OBJECTIONABLE MATERIAL.
- (C) - BEFORE LAYING THE PIPE, THE BOTTOM OF THE TRENCH SHALL BE BROUGHT TO THE GRADE OF THE BOTTOM OF THE PIPE, EXCEPT OF FIELD JOINTS. WHEREVER THE BOTTOM OF THE TRENCH HAS BEEN EXCAVATED BELOW THE BOTTOM OF THE PIPE, THE CONTRACTOR SHALL PLACE SAND, OR OTHER MATERIAL SATISFACTORY TO THE ENGINEER TO BRING THE BOTTOM OF THE TRENCH TO THE GRADE OF THE BOTTOM OF THE PIPE. THIS BED SHALL BE THOROUGHLY TAMPED BEFORE THE PIPE IS LAID.
- (D) - UNLESS OTHERWISE SPECIFIED, THE BACKFILL UNDER, AROUND AND TO A DEPTH OF ONE (1) FOOT ABOVE THE TOP OF ALL PIPE, SHALL BE MADE WITH MATERIAL SATISFACTORY TO THE ENGINEER, WHICH MATERIAL SHALL BE FREE FROM STONE AND OTHER OBJECTIONABLE MATERIAL NOTED ABOVE. THE CONTRACTOR MUST USE SPECIAL CARE IN PLACING THIS PORTION OF THE BACKFILL, SO AS TO AVOID INJURING, DISTORTING OR MOVING THE PIPE WHEN COMPACTING SAME. ABOVE THIS LEVEL THE BACKFILL SHALL BE MADE WITH MATERIAL SATISFACTORY TO THE ENGINEER. HOWEVER, WHERE SPECIFIED, SAND SHALL BE USED FOR THE ENTIRE PORTION OF THE BACKFILL. SEE BELOW.
- (E) - BACKFILLING AS NOTED IN PARAGRAPH (D) SHALL BE TAMPED IN THIN LAYERS, SIMULTANEOUSLY ON EACH SIDE OF THE PIPE, AND THOROUGHLY COMPACTED SO AS TO PROVIDE A SOLID BACKING AGAINST THE EXTERNAL SURFACE OF THE PIPE.

SHEET ACCT. NO. 6406
CONT. NO. 58019

LOW SERVICE DISTRICT DEPARTMENT OF PUBLIC UTILITIES DIVISION OF WATER AND HEAT CLEVELAND, OHIO		TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO				
APPROVED <u>MAY 8 - 19 63</u> <i>[Signature]</i> DIRECTOR OF PUBLIC UTILITIES		WATERWORK NOTES WILLOW FREEWAY EXTENSION				
<i>[Signature]</i> COMMISSIONER OF WATER & HEAT						
<i>[Signature]</i> COMMISSIONER - DIVISION OF UTILITIES ENGINEERING						
<i>[Signature]</i> ENGINEER OF CONSTRUCTION & SURVEYS						
<i>[Signature]</i> ASSISTANT DESIGN ENGINEER		SCALE _____ DATE _____				
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISION
	PH		RR			

(F) - ONLY AFTER THE BACKFILL PREVIOUSLY MENTIONED HAS BEEN SATISFACTORILY COMPACTED, MAY WORK PROCEED IN PLACING THE REMAINING BACKFILL WHICH MUST BE CAREFULLY PLACED AND COMPACTED BY TAMPING, PUDDLING, OR ROLLING. ALL PRECAUTIONS MUST BE TAKEN TO ELIMINATE FUTURE SETTLEMENT. THE NUMBER OF MEN TAMPING SHALL BE NOT LESS THAN THE NUMBER BACKFILLING, AND ADDITIONAL MEN SHALL BE KEPT IN THE TRENCH TO SPREAD THE MATERIAL.

(G) - BACKFILLING SHALL NOT BE DONE IN FREEZING WEATHER, EXCEPT BY PERMISSION OF THE ENGINEER, AND IT SHALL NOT BE MADE WITH FROZEN MATERIAL, NOR SHALL ANY FILL BE MADE WHERE THE MATERIAL ALREADY IN THE DITCH IS FROZEN.

(H) - THE ENTIRE BACKFILL SHALL BE MADE WITH SAND WHERE PERMANENT PAVEMENTS, CURBS, DRIVEWAYS, OR SIDEWALKS, HAVE BEEN OPENED FOR OR UNDERCUT BY THE EXCAVATION.

(I) - ALL SAND TO BE USED FOR BACKFILL SHALL BE A NATURAL BANK SAND, GRADED FROM FINE TO COARSE, NOT LUMPY OR FROZEN, AND FREE FROM SLAG, CINDERS, ASHES, RUBBISH, OR OTHER DELETERIOUS OR OBJECTIONABLE MATERIAL. IT SHALL NOT CONTAIN A TOTAL OF MORE THAN 10 PER CENT BY WEIGHT OF LOAM AND CLAY, AND ALL MATERIAL MUST BE CAPABLE OF BEING PASSED THROUGH A 3/4 INCH SIEVE. NOT MORE THAN 5 PER CENT SHALL REMAIN ON A NO. 4 SIEVE.

(J) - SPECIAL TREATMENT OF THE TRENCH WILL BE REQUIRED WHERE CINDER EXCAVATION, EXCEEDING ONE FOOT MEASURED FROM THE TOP SURFACE, IS ENCOUNTERED. BEFORE LAYING THE PIPE, THE BOTTOM OF THE TRENCH SHALL BE DUG BELOW GRADE AND THEN BROUGHT TO THE GRADE OF THE PIPE IN THE FOLLOWING MANNER: A FOUR (4) INCH LAYER OF CRUSHED LIMESTONE SHALL BE PLACED ON THE ENTIRE WIDTH OF THE BOTTOM OF THE TRENCH. FOLLOWED BY A FILLER OF HYDRATED LIME AND A LAYER OF THREE (3) INCHES OF SAND. THE CRUSHED LIMESTONE SHALL BE WELL GRADED FROM FINE TO COARSE, AND FREE FROM SLAG, CINDERS, ASHES, RUBBISH OR OTHER OBJECTIONABLE MATERIAL. ALL LIMESTONE MUST BE CAPABLE OF BEING PASSED THROUGH A 3/4 INCH SIEVE. ON TOP OF THIS LAYER OF CRUSHED STONE, HYDRATED LIME SHALL BE SUPPLIED IN THE AMOUNT OF 3/8 OF A POUND PER SQUARE FOOT OF TRENCH. THIS BED OF CRUSHED LIMESTONE SHALL BE THOROUGHLY TAMPED BEFORE THE 3" LAYER OF SAND IS PLACED. THE BACKFILL AROUND AND TO THE DEPTH OF 3 INCHES ABOVE THE TOP OF THE PIPE SHALL BE MADE WITH SAND. THE CONTRACTOR MUST USE SPECIAL CARE IN PLACING THIS PORTION OF THE BACKFILL SO AS TO AVOID INJURING OR MOVING THE PIPE WHEN COMPACTING SAME. ON TOP OF THE SAND THE CONTRACTOR SHALL PLACE ANOTHER LAYER OF CRUSHED LIMESTONE FIVE (5) INCHES THICK ON THE ENTIRE WIDTH OF THE TRENCH. ON TOP OF THE COMPACTED LAYER OF LIMESTONE HYDRATED LIME SHALL BE THEN APPLIED IN THE AMOUNT OF 3/4 OF A POUND PER SQUARE FOOT OF TRENCH. THE REMAINING BACKFILL SHALL BE MADE WITH SAND, CAREFULLY PLACED AND COMPACTED BY TAMPING, PUDDLING, OR ROLLING. ALL PRECAUTIONS SHALL BE TAKEN TO ELIMINATE FUTURE SETTLEMENT. THE TREATMENT OF THE TRENCH BOTTOM, PREVIOUSLY DESCRIBED, MAY BE OMITTED WHERE THE CINDER DEPTH, MEASURED FROM THE TOP SURFACE DOES NOT EXCEED 2'-6".

ROAD SURFACES, SIDEWALKS, DRIVEWAYS, AND CURBING

(A) - THE CONTRACTOR SHALL REMOVE ALL PAVEMENTS AND ROAD SURFACES WITHIN THE LINES OF EXCAVATION. AFTER THE PIPE HAS BEEN LAID, ALL APPURTENANT WORK CONSTRUCTED AND BACKFILL COMPLETED, HE SHALL FURNISH, PLACE AND MAINTAIN, WHEREVER THE PAVEMENT OR ROAD SURFACE HAS BEEN REMOVED OR DAMAGED BY HIM, A TEMPORARY PAVEMENT IN THE PAVED PORTION OF STREETS, OR A TEMPORARY ROAD SURFACE IN THE UNPAVED PORTION OF STREETS, SO AS TO PROVIDE A SAFE AND PASSABLE ROADWAY UNTIL SUCH TIME AS THE FINAL PAVEMENT OR ROAD SURFACE IS COMPLETED.

(B) - WHEN ONLY A PORTION OF THE STREET IS PAVED AND THE LINES OF EXCAVATION ARE IN THE UNPAVED PORTION OF SAME, THE CONTRACTOR SHALL USE THE UTMOST CARE IN PREVENTING INJURY TO THE PAVEMENT. IF, IN MAKING THE EXCAVATION OR FOR ANY OTHER CAUSE, THE PAVEMENT IS REMOVED OR INJURED BY THE CONTRACTOR, HE SHALL FURNISH, PLACE AND MAINTAIN A TEMPORARY PAVEMENT WHEREVER THE PAVEMENT HAS BEEN REMOVED OR DAMAGED, SO AS TO PROVIDE A SAFE AND PASSABLE ROADWAY UNTIL SUCH TIME AS THE FINAL PAVEMENT IS COMPLETED.

(C) - ALL FINAL PAVING OF ROAD SURFACES, IF SO NOTED ON CONTRACT DRAWINGS, SHALL BE DONE BY THE CONTRACTOR TO THE SATISFACTION OF THE ENGINEER AND IN CONFORMITY TO THE CITY OF CLEVELAND "STANDARD SPECIFICATIONS FOR CONSTRUCTION OF PAVEMENTS, SIDEWALKS AND SEWERS," DATED JANUARY, 1950. THE CONTRACTOR SHALL BEAR THE ENTIRE COST OF THE WORK. THE BASE OF PAVEMENT OF CLASS 6 CONCRETE SHALL BE INSTALLED ON A CAREFULLY PREPARED BED (LEVEL WITH THE BOTTOM OF THE ABUTTING BASE) OVER DISTURBED AREAS AND SHALL BE OF THE THICKNESS SPECIFIED, BUT IN NO CASE LESS THAN 7" THICK. WHERE PAVEMENT OR BASE OF PAVEMENT HAS BEEN DAMAGED BY CAVE-IN, OR BY TRENCH CUT LEAVING A PORTION OR PORTIONS OF PAVEMENT 18 INCHES OR LESS IN WIDTH (BETWEEN SUCH CUT OR DAMAGE) TO CURB OR OTHER SUBSTRUCTURE, THAT REMAINING PORTION OF PAVEMENT SHALL BE REMOVED AND RESTORED MONOLITHIC WITH THE TYPE AND KIND OF PAVEMENT SPECIFIED FOR THE ADJACENT TRENCH AREA. THE WEARING COURSE OVER TRENCH OR OTHER DISTURBED AREAS SHALL BE RESTORED TO MATCH EXISTING PAVEMENT UNLESS OTHERWISE SPECIFIED. ASPHALTIC CONCRETE WEARING COURSE OVER SUCH AREAS SHALL BE NEATLY AND SQUARELY CUT, NOT LESS THAN 3 FEET WIDE, BEFORE THE INSTALLATION OF A CAREFULLY TOOTHED-IN-TO ADJACENT PAVEMENT, UNLESS OTHERWISE SPECIFIED. EXPANSION JOINTS SHALL BE INSTALLED BETWEEN BRICK WEARING COURSE (IF GROUTED) AND CURB OR OTHER SUBSTRUCTURE, WHERE SUCH RESTORATION IS REQUIRED BY THESE SPECIFICATIONS.

(D) - ALL DAMAGED OR DISPLACED CURB SHALL BE RENEWED OR RESET TO THE SATISFACTION OF THE ENGINEER. NO FAULTY CURB OR CURB LESS THAN 30" LONG WILL BE PERMITTED FOR REUSE.

(E) - AT LOCATIONS NOT SPECIFICALLY MENTIONED, THE CONTRACTOR SHALL RESTORE THE SAME TYPE OF PAVEMENT AS ENCOUNTERED.

(F) - IF PRIOR TO THE EXPIRATION OF THIS CONTRACT, ANY OF THE PAVEMENTS OR ROAD SURFACES WITHIN THE LINES OF EXCAVATION OR ADJACENT THERETO, SHALL HAVE BEEN DAMAGED OR INJURED, DUE TO UNDERMINING, OR FOR ANY OTHER CAUSE WHICH MAY BE ATTRIBUTED TO THE WORK WHICH IS BEING DONE BY THE CONTRACTOR, THEN THE CONTRACTOR SHALL REMOVE SUCH DAMAGED OR INJURED PAVEMENTS OR ROAD SURFACES, FOUNDATIONS OF SAME AND ALL LOOSE FINAL PAVEMENT OR ROAD SURFACE. HE SHALL THEN BACKFILL WITH SAND PROPERLY RAMMED AND REPLACE THE FINAL PAVEMENT OR ROAD SURFACE.

(G) - IF ANY SIDEWALKS, DRIVEWAYS OR CURBS, ARE REMOVED OR INJURED BY THE CONTRACTOR IN THE COURSE OF MAKING EXCAVATION OR HANDLING MATERIALS, OR FOR ANY OTHER REASON WHICH MAY BE ATTRIBUTED TO WORK WHICH HAS BEEN DONE BY THE CONTRACTOR, THEN HE SHALL RELAY SAME AFTER ALL WORK, INCLUDING BACKFILLING HAS BEEN COMPLETED. IF ANY STONE SIDEWALKS, DRIVEWAYS, OR CURBS WHICH HAVE BEEN REMOVED OR INJURED, ARE UNFIT TO BE RELAID, THEN THE CONTRACTOR SHALL FURNISH NEW MATERIAL AND RELAY SAME. ALL CONCRETE OR CEMENT SIDEWALKS, DRIVEWAYS OR CURBS, WHICH ARE REMOVED OR INJURED BY THE CONTRACTOR SHALL BE BROKEN UP BY HIM AND HE SHALL FURNISH NEW MATERIAL AND CONSTRUCT NEW SIDEWALKS, DRIVEWAYS OR CURBS, TO REPLACE THOSE REMOVED OR INJURED, AT INTERSECTING WALKS, DRIVES, ETC. ADDITIONAL CONCRETE SLABS BEYOND THE EXCAVATION LIMITS SHALL BE REMOVED AND REPLACED WITH NEW MATERIAL, IN ORDER TO AVOID HAVING MORE JOINTS THAN IN THE ORIGINAL WORK. ALL SLABS REPLACED SHALL BE OF FULL WIDTH. THE CONTRACTOR SHALL FURNISH, PLACE AND MAINTAIN, WHEREVER THE SIDEWALK HAS BEEN REMOVED OR DAMAGED BY HIM, A TEMPORARY SIDEWALK SO AS TO PROVIDE A SAFE AND PASSABLE SIDEWALK UNTIL SUCH TIME AS THE FINAL SIDEWALK IS COMPLETED.

(H) - ALL PAVEMENTS, ROAD SURFACES, SIDEWALKS, DRIVEWAYS, OR CURBS, WHICH THE CONTRACTOR IS REQUIRED TO REPLACE OR TO HAVE REPLACED, SHALL, AT THE EXPIRATION OF THIS CONTRACT, BE IN AT LEAST AS GOOD CONDITION AS AT THE TIME OF AWARDED THE CONTRACT.

(I) - ALL WORK WHICH THE CONTRACTOR MAY DO IN CONNECTION WITH THE OPENING UP OR REPLACING OR PAVEMENTS, ROAD SURFACES, SIDEWALKS, DRIVEWAYS, OR CURBS, AS WELL AS THE FINAL REPAVING, SHALL BE DONE AT HIS EXPENSE, IN ACCORDANCE WITH THE RULES AND REQUIREMENTS OF THE STREET OR SIDEWALK DEPARTMENTS OF THE CITY OF CLEVELAND, AND IN ACCORDANCE WITH THE ADDITIONAL REQUIREMENTS OF THESE SPECIFICATIONS, AND THE CONTRACTOR SHALL FURNISH EVIDENCE TO THE ENGINEER THAT THE WORK HAS BEEN COMPLETED TO THEIR SATISFACTION.

(J) - TUNNELING WILL NOT BE PERMITTED WITHOUT PERMISSION OF THE ENGINEER. IN BACKFILLING TUNNELS, SAND SHALL BE USED AS FAR AS POSSIBLE AND BALANCE OF BACKFILLING MADE WITH CLASS E CONCRETE, RAMMED IN PLACE.

(K) - THE CONTRACTOR SHALL MAKE ALL PAVEMENT CUTS BY CHANNELING MACHINE, HAND-OPERATED PNEUMATIC TOOLS OR BY SUCH OTHER METHODS AS WILL FURNISH A CLEAN CUT IN THE PAVEMENT AND PAVEMENT BASE WITHOUT UNDUE SHATTERING. THE USE OF BALL OR WEIGHT TO BREAK THE PAVEMENT WILL NOT BE PERMITTED.

(L) - NO SPECIFIC OR SEPARATE PAYMENT WILL BE MADE FOR ALL OF THIS WORK, BUT THE COST THEREOF SHALL BE INCLUDED IN THE PRICES BID FOR THE VARIOUS ITEMS OF THE WORK TO BE DONE UNDER THIS CONTRACT. RESTORATION AS NOTED ABOVE WILL ONLY BE REQUIRED IN AREAS WHERE THE PLANS DO NOT OTHERWISE PROPOSE NEW CONSTRUCTION OF PAVEMENT, SIDEWALKS, AND CURBS, EXCEPT THAT TEMPORARY RESTORATION IN SUCH AREAS MAY BE REQUIRED BY THE ENGINEER IN ORDER TO MAINTAIN TRAFFIC OR LOCAL ACCESS PER SEC. G.4.05 AND G-7.07.

LIST AND INVOICES

(A) - THE CONTRACTOR SHALL FURNISH THE ENGINEER WITH THE LIST IN DUPLICATE OF PIECES IN EACH SHIPMENT OF PIPE AND SPECIALS, GIVING THE SERIAL NUMBER AND DESIGNATION OF EACH PIPE AND SPECIAL SENT AT THAT TIME.

(B) - THE MATERIAL SHALL BE SHIPPED IN SUCH SECTIONS AS THE ENGINEER MAY ORDER.

CAST IRON PIPE AND FITTINGS

ITEM - 1

WORK INCLUDED

(A) - THE CONTRACTOR SHALL FURNISH, UNDER ITEM 1, ALL THE MATERIALS FOR AND SHALL PROPERLY CONSTRUCT AND CONNECT IN PLACE AT THE LOCATIONS SHOWN ON THE DRAWINGS OR AS DIRECTED, ALL CAST IRON PIPE AND FITTINGS, INCLUDING ALL EXCAVATION WORK, THE CUTTING INTO AND REMOVAL OF EXISTING PIPE, BACKFILLING SAND BACKFILL, AND REPAVING, ALL AS REQUIRED FOR THE PROPER COMPLETION OF THE WORK INCLUDED UNDER THIS CONTRACT.

(B) - IN MAKING THE CONNECTION TO EXISTING MAINS WHERE BRANCH SLEEVES CAN BE USED, THE CONTRACTOR SHALL SUPPLY THE SAME. THE DIVISION OF WATER WILL INSTALL THE BRANCH SLEEVES AND VALVES AS WORK TO BE DONE BY THE CITY. IF THE INSTALLATION OF BRANCH SLEEVES AND VALVES CANNOT BE ACCOMPLISHED, THE CONTRACTOR WILL BE REQUIRED TO USE TEES AND SLEEVES TO COMPLETE THE CONNECTION. THE CONTRACTOR WILL BE REQUIRED TO MAKE THE NECESSARY EXCAVATION, BACKFILL AND REPAVING.

CAST IRON PIPE AND FITTINGS

(A) - ALL PIT CAST PIPE SHALL BE MANUFACTURED IN ALL RESPECTS IN ACCORDANCE WITH, AND SHALL MEET THE REQUIREMENTS OF THE LATEST "STANDARD SPECIFICATIONS FOR CAST IRON PIPE AND SPECIAL FITTINGS" AS ADOPTED BY THE AMERICAN WATER WORKS ASSOCIATION WHICH SPECIFICATIONS EXCEPT AS HEREIN MODIFIED ARE MADE A PART OF THESE SPECIFICATIONS.

(B) - ALL PIT CAST PIPE AND FITTINGS SHALL BE CEMENT LINED AND OF THE SIZE AND CLASSES NOTED ON THE RESPECTIVE CONTRACT DRAWINGS.

(C) - IN LIEU OF PIT CAST PIPE ABOVE THE CONTRACTOR WILL BE PERMITTED TO FURNISH EITHER CENTRIFUGAL OR HIGH STRENGTH CEMENT LINED PIPE. THE METAL SHALL HAVE A MODULUS OF RUPTURE OF NOT LESS THAN 40,000 POUNDS AND A TENSILE STRENGTH OF NOT LESS THAN 18,000 POUNDS AND SHALL BE FOR CLASS NOTED ON THE CONTRACT DRAWINGS. PIPE MAY BE FURNISHED IN 12, 16, OR 18 FOOT LENGTHS. THE CENTRIFUGALLY CAST PIPE SHALL CONFORM TO THE AMERICAN STANDARD SPECIFICATIONS A21.6-1952 AND ALL SUBSEQUENT AMENDMENTS THERETO.

WHEN NOTED ON THE CONTRACT DRAWINGS DUCTILE IRON PIPE SHALL BE SUPPLIED. ALL DUCTILE IRON PIPE SHALL BE MANUFACTURED IN ACCORDANCE WITH A.S.A. A21.6 OF FEDERAL SPECIFICATION WWP-421B. ALL DUCTILE IRON FITTINGS SHALL BE MANUFACTURED IN ACCORDANCE WITH A.S.A. A21.10 OR AWWA C 100-08. DUCTILE IRON SHALL HAVE A MINIMUM OF 60,000 PSI. ULTIMATE TENSILE STRENGTH, 40,000 PSI. YIELD POINT AND 10% ELONGATION. THE CHEMICAL ANALYSIS SHALL BE AS FOLLOWS: CARBON 3% MINIMUM, PHOSPHORUS .08% MAXIMUM AND SILICON 2.75% MAXIMUM.

(C) - (1) - THE THICKNESS OF THE CENTRIFUGALLY CAST IRON PIPE SHALL CONFORM TO THE FOLLOWING TABLE:

SIZE	WORKING PRESSURE	STANDARD THICKNESS	CLASS
4"	250	.41	24
6"	250	.48	25
8"	250	.52	25
10"	250	.56	25
12"	200	.56	24
12"	250	.60	25
16"	200	.68	25
16"	250	.73	26

(2) - ALL FITTINGS, SUCH AS BENDS, TEES, CROSSES, OFFSETS, HYDRANT BRANCHES, ETC., SHALL HAVE BELL AND BELL OR BELL AND SPIGOT ENDS WITH CAST LEAD JOINTS. PIPE BETWEEN OFFSETS OR BENDS AND ON HYDRANT BRANCHES, SHALL ALSO BE OF BELL AND SPIGOT TYPE WITH LEAD JOINTS.

(D) - ALL PIPE SHALL HAVE BELL AND SPIGOT ENDS FOR CAST LEAD JOINTS OR A SLIP ON TYPE JOINT WITH COMPRESSED RUBBER RING INSERTS. ALL PIPE AND FITTINGS SHALL BE CEMENT LINED.

(E) - GASKETS SHALL BE OF RUBBER OR OTHER EQUALLY EFFECTIVE PROTECTION AGAINST UNEVEN DISTORTION OF THE GASKET.

(F) - WHERE FITTINGS ARE SHOWN WHICH ARE NOT COVERED BY THE ABOVE SPECIFICATIONS, THEY IN SUCH PARTICULARS AS ARE LACKING THEREON, SHALL CONFORM TO THE DIMENSIONS AND OTHERWISE MEET THE SPECIFICATIONS FOR THE RESPECTIVE TYPE WHICH ARE CARRIED IN THE LATEST REVISIONS TO THE CURRENT EDITION OF THE "HANDBOOK OF CAST IRON PIPE" BY THE CAST IRON PIPE RESEARCH ASSOCIATION OR WHICH ARE OTHERWISE SHOWN ON THE CONTRACT DRAWINGS.

(G) - WHEREVER CHANGES IN LINE AND GRADES OF THE MAIN AS SHOWN ON THE DRAWINGS ARE NOT STANDARD FITTING DEFLECTIONS, THE CONTRACTOR WILL BE PERMITTED TO SUBMIT DETAILS USING COMBINATIONS OF STANDARD FITTINGS AND SMALL DEFLECTIONS (NOT TO EXCEED A MAXIMUM OF ONE HALF (1/2) INCH JOINT OPENING) IN THE ADJOINING LENGTHS OF PIPE. PIPE TO BE INSTALLED WITH AIR COCKS OR DRAINS SHALL BE CAST WITH BOSSES THEREON, AND DRILLED AND TAPPED FOR TWO (2) INCH CONNECTIONS, AND PLUGGED IN THE SHOP WITH CAST IRON THREADED PLUGS, BEFORE SHIPMENT.

(H) - PLUGS FOR BELL AND SPIGOT PIPE AND CAPS FOR LUGGED PIPE SHALL BE FURNISHED WITH TWO (2) PLUGGED TWO (2") INCH TAPS FOR DRAIN AND AIR COCK CONNECTIONS.

(I) - CLOSURE PIECES SHALL BE ACCURATELY MEASURED AND CUT IN THE FIELD AND INSTALLED USING SOLID TYPE PATTERN SLEEVES AS SHOWN OR AS REQUIRED.

(J) - TESTS, INSPECTION, REPORTS AND ANALYSES OF TESTS OF SAMPLES FOR ALL MATERIALS SHALL BE FURNISHED AS SET FORTH ELSEWHERE IN THESE NOTES.

(K) - BITUMASTIC COATING SHALL BE APPLIED ON THE EXTERIOR OF ALL CAST IRON PIPE AND FITTINGS IN ACCORDANCE WITH AWWA SPECIFICATIONS.

CONT. No. 58019 SHEET ACCT. No. 6402

<p>LOW SERVICE DISTRICT DEPARTMENT OF PUBLIC UTILITIES DIVISION OF WATER AND HEAT CLEVELAND, OHIO</p>	
<p>APPROVED MAY-8-1963</p> <p><i>[Signature]</i> DIRECTOR OF PUBLIC UTILITIES</p> <p><i>[Signature]</i> COMMISSIONER OF WATER & HEAT</p> <p><i>[Signature]</i> ENGINEER OF CONSTRUCTION & SURVEYS</p> <p><i>[Signature]</i> ASSISTANT DESIGN ENGINEER</p>	<p>TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO</p>

<p>WATERWORK NOTES WILLOW FREEWAY EXTENSION</p>	
<p>SCALE</p> <p>DESIGNED PH</p>	<p>DATE</p> <p>CHECKED RR</p>

CEMENT LINING

ALL CAST IRON PIPE AND FITTINGS SHALL BE GIVEN A CEMENT MORTAR LINING AT THE POINT OF MANUFACTURE. THE LINING SHALL CONFORM TO THE AMERICAN STANDARD SPECIFICATION A 21.4-1952 AND ALL SUBSEQUENT AMENDMENTS THERE-TO.

MARKING

ALL CAST IRON PIPE AND FITTINGS SHALL BE SUITABLY MARKED TO DENOTE THE MANUFACTURER, CLASS, DATE, WEIGHT, AND OTHER ELEMENTS OF IDENTIFICATION.

FACING AND DRILLING

ALL FLANGES SHALL BE CAST SOLID AND FACED ACCURATELY AT RIGHT ANGLES TO THE AXIS OF THE PIPE. ALL FLANGES SHALL BE COATED WITH WHITE LEAD IMMEDIATELY AFTER THEY HAVE BEEN FACED AND DRILLED. ALL FLANGED PIPE AND FITTINGS SHALL BE FACED AND DRILLED TO "AMERICAN 1928 STANDARD" DRILLING, UNLESS SPECIAL DRILLING IS CALLED FOR. WHERE TAP OR STUD BOLTS ARE REQUIRED, FLANGES SHALL ALSO BE TAPPED.

LAYING

(A) - PROPER AND SUITABLE TOOLS AND APPLIANCES FOR THE SAFE AND CONVENIENT HANDLING AND LAYING OF THE PIPES AND FITTINGS SHALL BE USED. GREAT CARE SHALL BE TAKEN TO PREVENT THE PIPE COATING FROM BEING DAMAGED PARTICULARLY ON THE INSIDE OF PIPES AND FITTINGS AND ANY SUCH DAMAGE SHALL BE REMEDIATED AS DIRECTED. ALL PIPES AND FITTINGS SHALL BE CAREFULLY EXAMINED BY THE CONTRACTOR FOR DEFECTS JUST BEFORE LAYING AND NO PIPE OR FITTINGS SHALL BE LAID WHICH IS KNOWN TO BE DEFECTIVE.

(B) - IF ANY DEFECTIVE PIPE IS DISCOVERED AFTER HAVING BEEN LAID, IT SHALL BE REMOVED AND REPLACED WITH A SOUND PIPE OR FITTING IN A SATISFACTORY MANNER, BY THE CONTRACTOR AT HIS OWN EXPENSE. ALL PIPES AND FITTINGS SHALL BE THOROUGHLY CLEANED BEFORE THEY ARE LAID, SHALL BE KEPT CLEAN UNTIL THEY ARE USED IN THE COMPLETED WORK, AND WHEN LAID, SHALL CONFORM TO THE LINES AND GRADES GIVEN BY THE ENGINEER. OPEN ENDS OF PIPES SHALL BE KEPT PLUGGED WITH A BULKHEAD DURING CONSTRUCTION. IN NO EVENT SHALL ANY PORTION OF THE DAMAGED PIPE BE PERMITTED TO REMAIN IN THE LINE. ANY APPROVAL STAMPS FOUND ON THE PIPE SHALL BE REMOVED OR THE PIPE BROKEN UP FOR SCRAP.

(C) - PIPE LAID IN TRENCH SHALL BE LAID TO A FIRM AND EVEN BEARING FOR ITS FULL LENGTH. PRECAUTIONS SHALL BE TAKEN AGAINST FLOATING.

(D) - IT IS THE INTENTION OF THESE SPECIFICATIONS TO SECURE FIRST CLASS WORKMANSHIP IN THE PLACING OF PIPE AND ACCESSORIES. IN SUCH DETAILS AS ARE NOT SPECIFICALLY MENTIONED HEREIN OR CALLED FOR ON THE DRAWINGS, THE CONTRACTOR WILL BE REQUIRED TO CONFORM WITH THE APPLICABLE SECTIONS OF THE LATEST "STANDARD SPECIFICATIONS FOR LAYING CAST IRON PIPE" AS ADOPTED BY THE AMERICAN WATER WORKS ASSOCIATION.

CUTTING PIPE

WHENEVER THE PIPES REQUIRE CUTTING TO FIT INTO THE LINES, THE WORK SHALL BE DONE IN A SATISFACTORY MANNER SO AS TO LEAVE A SMOOTH END AT RIGHT ANGLES TO THE AXIS OF THE PIPE. IN NO EVENT SHALL FLAME CUTTING BE USED. WHEN A PIECE OF PIPE IS CUT TO FIT INTO THE LINE, NO PAYMENT WILL BE MADE FOR THE PORTION CUT OFF AND NOT USED IN THE LINE.

JOINTS

(A) - FLANGED JOINTS

(1) - FLANGED JOINTS SHALL BE INSTALLED AS SHOWN ON THE DRAWINGS. FLANGES SHALL BE EITHER CAST STEEL, FORGED OR ROLLED STEEL, OR PROPERLY WELDED AND MACHINED FABRICATED STEEL PLATES, WELDED TO PIPE WITH TWO CONTINUOUS WELDS. THEY SHALL HAVE PLAIN FACES AND SHALL BE FACED TRUE AND SMOOTH AT RIGHT ANGLES TO THE AXIS OF THE PIPE AND SHALL BE SPOT FACED ON THE BACK. DRILLING SHALL CONFORM TO "AMERICAN 1928 STANDARD". EACH BLIND FLANGE SHALL BE CAST IRON AND HAVE BOSSES TAPPED AT TOP AND BOTTOM FOR TWO (2) INCH STANDARD PIPE AND FURNISHED WITH PLUGS. ALL BOLTS FOR FLANGES AND OTHER TYPES OF BOLTING SHALL CONFORM TO THE "TENTATIVE SPECIFICATIONS FOR STEEL MACHINE BOLTS AND NUTS AND TAP BOLTS, ASTM DESIGNATION: A 307-49T"

(2) - ALL BOLTS USED IN THE FINISHED WORK FOR FLANGES SHALL BE OF MEDIUM OPEN HEARTH STEEL. THE ENDS OF ALL BOLTS MUST BE FINISHED TO STANDARD RADIUS IN ACCEPTABLE MANNER. ALL SCREW THREADS SHALL BE AMERICAN STANDARD COARSE THREAD (N.C.). STUD BOLTS DOUBLE END (ROD) SHALL BE USED TO MAKE THE FLANGED JOINTS ON PIPE. ALL NUTS SHALL BE HEXAGONAL, COLD PRESSED SEMI-FINISHED AND MADE OF MEDIUM OPEN HEARTH STEEL. ALL DIMENSIONS TO BE ACCORDING TO AMERICAN STANDARD HEAVY. BOLTS AND NUTS SHALL BE DELIVERED TO THE FIELD FREE FROM GREASE, RUST AND DIRT AND SHALL BE PROPERLY PROTECTED FROM MOISTURE AND DIRT IN THE FIELD. GASKETS FOR FLANGED PIPE SHALL BE 5X MANILA ROPE PATTERN OR OTHER APPROVED TYPE.

(B) - LEAD JOINTS. - IN JOINTING ALL BELL AND SPIGOT PIPE AND FITTINGS HAVING LEAD JOINTS, THE SPIGOT OF EACH PIPE SHALL BE PROPERLY SEATED IN THE BELL OF THE NEXT ADJACENT PIECE AND ADJUSTED SO AS TO GIVE A UNIFORM ANNULAR SPACE. THE JOINT SHALL BE MADE WITH TWISTED HARD JUTE AND SOFT PIG LEAD. BEFORE PLACING THE JUTE, IT SHALL BE STERILIZED EITHER BY BOILING OR BY DIPPING IN A CONCENTRATED SOLUTION OF "HTH". THE JUTE SHALL BE TWISTED AND THOROUGHLY DRIVEN INTO THE BELL SO THAT THE LEAD, AFTER HAVING BEEN CAULKED, SHALL HAVE THE FOLLOWING DEPTH:

SIZE OF PIPE	DEPTH OF LEAD
4 - 20 (BOTH INCLUSIVE).....	2-1/2 INCHES
24.....	2-3/4 "
30.....	3-1/4 "
30-36.....	3-1/4 "
SLEEVES.....	SOLID

THE FURNACE AND MELTING POT SHALL BE KEPT NEAR THE JOINT TO BE POURED AND EACH JOINT SHALL BE MADE WITH ONE POURING. DROSS SHALL NOT BE ALLOWED TO ACCUMULATE IN THE MELTING POT. THE JOINTS SHALL BE THOROUGHLY CAULKED BY COMPETENT PIPE JOINERS AND IN SUCH MANNER AS WILL SECURE A TIGHT JOINT WITHOUT OVERSTRAINING THE IRON OF THE BELL.

(C) - VICTAULIC TYPE COUPLINGS

(1) - WHERE SHOWN ON THE DRAWINGS OR WHERE REQUIRED, THE CONTRACTOR SHALL FURNISH AND INSTALL VICTAULIC TYPE COUPLINGS FOR CONNECTION OF CAST IRON REDUCERS TO CONCRETE PIPE OR STEEL PIPE. STEEL PIPE ENDS SHALL BE FABRICATED AND GROOVED AS INDICATED ON THE DRAWINGS. THE COUPLINGS SHALL BE ADAPTED FOR INSTALLATION ON SHOULDERED END CAST IRON SPACERS, REDUCERS AND FITTINGS AND DESIGNED FOR NOT LESS THAN THE WORKING PRESSURE NOTED ON THE CONTRACT DRAWINGS. COUPLINGS SHALL BE COMPOSED OF MALLEABLE IRON HOUSINGS HELD TOGETHER WITH STEEL BOLTS HEAT TREATED AND WITH A CONTINUOUS HOLLOW, MOLDED RUBBER SEALING RING. OF SUCH TYPE THAT THE SEAL BECOMES TIGHT AS THE PRESSURE WITHIN THE PIPE INCREASES. THE JOINTS SHALL BE CONSTRUCTED AND INSTALLED AND BE EQUAL IN ALL RESPECTS TO THOSE MANUFACTURED BY THE VICTAULIC COMPANY OF AMERICA. MALLEABLE HOUSINGS SHALL CONFORM TO THE "STANDARD SPECIFICATIONS FOR MALLEABLE IRON CASTINGS, A.S.T.M. DESIGNATION: A 47-33". BOLTS SHALL BE MANUFACTURED BY THE COUPLING MANUFACTURER AND SHALL BE HEAT TREATED STEEL BOLTS HAVING 100,000 PSI. TENSILE STRENGTH.

(2) - ALL METAL PARTS OF THE COUPLINGS SHALL BE COATED AT THE SHOP WITH ONE COAT OF BITUMINOUS PRIMER FURNISHED BY THE SAME MANUFACTURER WHO FURNISHES THE COATINGS AS SPECIFIED UNDER "COATING".

(D) - WHERE LUGGED JOINTS ARE USED FOR "TIED DISTANCES" AS SHOWN ON THE DRAWINGS, THE CONTRACTOR SHALL SUPPLY PIPE AND FITTINGS HAVING LUGGED JOINTS. THESE JOINTS SHALL, IN ALL RESPECTS, COMPLY TO THE STANDARD A.W.W.A. SPECIFICATIONS, AND DIMENSIONS FOR THE CLASS OF PIPE AND FITTINGS SPECIFIED. ALL BOLT DIMENSIONS AND OTHER FEATURES SHALL STRICTLY COMPLY WITH THOSE WHICH HAVE BEEN ESTABLISHED UNDER THE AMERICAN WATER WORKS ASSOCIATION STANDARDS.

(E) - ALL BOLTS AND NUTS SHALL BE OF THE SAME QUALITY AS PROVIDED ABOVE FOR FLANGED JOINTS.

PAINTING

AFTER ERECTION, ALL EXPOSED OR DAMAGED COATINGS AND ALL BOLTS FOR FLANGES, LUGGED JOINTS AND VICTAULIC COUPLINGS SHALL BE CLEANED AND PAINTED WITH THREE (3) FIELD COATS OF INERTOL 50 OR BITUMASTIC 50 OR EQUIVALENT.

DRAWINGS

(A) - THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR APPROVAL, DUPLICATE PRINTS OF ALL SHOP DRAWINGS FOR PIT CAST IRON PIPE AND FITTINGS AND MISCELLANEOUS DETAILS WHICH ARE NOT STANDARD CONSTRUCTION, AND ARE NOT MENTIONED IN THE REGULAR CATALOGUE OF THE COMPANY FURNISHING THE PIPE. NO WORK SHALL BE DONE IN THE SHOP UNTIL AFTER THE DRAWINGS HAVE BEEN APPROVED.

(B) - THE APPROVAL OF THE DRAWINGS BY THE ENGINEER SHALL NOT RELIEVE THE CONTRACTOR OF ANY OF HIS OBLIGATIONS IN CONNECTION WITH THIS CONTRACT.

MEASUREMENT

THE NUMBER OF LINEAL FEET OF CAST IRON PIPE LINE AND CONNECTIONS TO BE PAID FOR SHALL BE THE ACTUAL NUMBER OF LINEAL FEET FURNISHED AND PLACED IN ACCORDANCE WITH THESE SPECIFICATIONS AS MEASURED ALONG THE AXIS OF THE PIPING INCLUDING FITTINGS AND VALVES CONNECTED UP IN PLACE. FOR CONNECTIONS BETWEEN NEW AND EXISTING MAINS, MEASUREMENT SHALL BE THE DISTANCE FROM CENTER LINE TO CENTERLINE OF MAINS AND THE ACTUAL LENGTH OF EXISTING MAIN ORDERED TO BE REMOVED TO MAKE THE CONNECTION.

PAYMENT

(A) - THE UNIT PRICE STIPULATED TO BE PAID FOR EACH LINEAL FOOT OF CAST IRON PIPE LINE AND CONNECTIONS SHALL INCLUDE THE FURNISHING, LAYING, CONNECTING, PAINTING AND TESTING OF CAST IRON PIPE AND FITTINGS, THE EXCAVATION, SHEETING AND SHORING, BACKFILLING, SAND BACKFILL, THE PERMANENT REPAVING. IF SO NOTED ON THE CONTRACT DRAWINGS, THE CUTTING INTO, REMOVAL AND DISPOSAL OF EXISTING MAINS AND THE FURNISHING OF ALL LABOR, MATERIALS, TOOLS AND EQUIPMENT TO COMPLETE THE WORK AS SPECIFIED, SHOWN OR ORDERED.

FURNISHING AND SETTING 6" HYDRANTS

ITEMS 2A AND 2B

WORK INCLUDED

THE CONTRACTOR SHALL FURNISH ALL HYDRANTS, CAULKING MATERIAL, LABOR, TOOLS AND EQUIPMENT FOR AND SHALL PROPERLY CONNECT AT THE LOCATION SHOWN ON THE CONTRACT DRAWINGS 6" HYDRANTS, COMPLETE, AS REQUIRED FOR THE PROPER COMPLETION OF THE WORK INCLUDED UNDER THIS CONTRACT.

HYDRANTS

THE 6" HYDRANTS SHALL CONFORM TO DETAIL ON SHEET NO. 119A.

SETTING

(A) - GENERAL LOCATION: HYDRANT SHALL BE LOCATED IN A MANNER TO PROVIDE COMPLETE ACCESSIBILITY, AND IN SUCH MANNER THAT THE POSSIBILITY OF DAMAGE FROM VEHICLES OR INJURY TO PEDESTRIANS WILL BE MINIMIZED. UNLESS OTHERWISE DIRECTED THE SETTING OF ANY HYDRANT SHALL CONFORM TO THE FOLLOWING:

(B) - LOCATION REGARDING CURB LINES: WHEN PLACED BEHIND CURB THE HYDRANT BARREL SHALL BE SET SO THAT CENTER OF BARREL WILL BE NO LESS THAN 3 FEET FROM THE GUTTER FACE OF THE CURB, OR DEVIATE FROM LOCATION INDICATED ON CONTRACT DRAWINGS, EXCEPT BY CONSENT OF THE ENGINEER.

(C) - LOCATION REGARDING SIDEWALK: WHEN SET IN THE LAWN SPACE BETWEEN THE CURB AND THE SIDEWALK, OR BETWEEN THE SIDEWALK AND THE PROPERTY LINE, NO PORTION OF THE HYDRANT OR NOZZLE CAP SHALL BE WITHIN 6 INCHES OF THE SIDEWALK.

(D) - POSITION OF NOZZLES: THE HYDRANT SHALL STAND PLUMB, WITH NOZZLE POINTING TOWARD CURB AND AT AN ANGLE OF FORTY-FIVE DEGREES THEREFROM. WHERE HYDRANT BRANCH PIPING IS PARALLEL WITH, OR NOT AT RIGHT-ANGLES TO CURB, THE CONTRACTOR SHALL RELEASE SWIVEL HEAD BOLTS AND ADJUST HYDRANT NOZZLES TO FACE CURB AT PROPER ANGLE. HYDRANT WITHOUT SWIVEL HEADS WILL BE ADJUSTED BY THE CITY WHERE NECESSARY TO CORRECT ANGLE ON NOZZLES WITH CURBING. ELEVATION SHALL CONFORM TO THE ESTABLISHED GRADE WITH TOPS OF FROST CASING AT LEAST FOUR INCHES ABOVE GRADE.

(E) - CONNECTION TO MAIN: THE HYDRANT SHALL BE CONNECTED TO THE MAIN PIPE WITH A CAST IRON BRANCH CONTROLLED BY THE INDEPENDENT GATE VALVE OF THE SAME SIZE AS HYDRANT, EXCEPT AS OTHERWISE DIRECTED.

(F) - DRAINAGE AT HYDRANT: DRAINAGE SHALL BE PROVIDED AT BASE OF THE HYDRANT BY FILLING AROUND ELBOW WITH COARSE GRAVEL OR CRUSHED STONE TO AT LEAST SIX INCHES ABOVE THE WASTE OPENING. WHEREVER HYDRANT IS SET IN ROCK, CLAY OR OTHER IMPERVIOUS SOIL, THE TRENCH SHALL BE WIDENED AND DEEPENED ON EACH SIDE OF HYDRANT BASE, WHICH SPACE SHALL BE FILLED COMPACTLY WITH COARSE GRAVEL OR BROKEN STONE MIXED WITH COARSE SAND OF SUFFICIENT QUANTITY TO ABSORB ALL WATER TO BE DRAINED FROM HYDRANT WHEN VALVE IS CLOSED.

(G) - ANCHORAGE FOR HYDRANT: THE HYDRANT SHALL BE SET ON A STONE SLAB OR SIMILAR FOUNDATION AND BASE OF HYDRANT AND HYDRANT TEE WELL BRACED AGAINST UNEXCAVATED EARTH AT THE END OF THE TRENCH WITH CONCRETE BACKING, OR IT SHALL BE TIED TO THE PIPE WITH SUITABLE RODS OR CLAMPS AS DIRECTED BY THE ENGINEER.

(H) - CLEANING: HYDRANT SHALL BE THOROUGHLY CLEANED OF DIRT OR FOREIGN MATTER BEFORE SETTING.

(I) - ALL 4" WATER MAIN ITEMS ENCOUNTERED WILL BECOME PROPERTY OF CONTRACTOR AND BE REMOVED BY HIM.

PAYMENT

(A) - THE UNIT PRICE STIPULATED TO BE PAID FOR THE HYDRANT SETTING SHALL INCLUDE THE FURNISHING, HYDRANT BRANCH AND VALVE, IN ACCORDANCE WITH RESPECTIVE SPECIFICATION SET FORTH ELSEWHERE IN THESE NOTES, SETTING, TESTING, PAINTING, THE EXCAVATION, SHEETING AND SHORING, BACKFILLING, AND THE FURNISHING OF ALL LABOR, MATERIAL, TOOL AND APPLIANCES NECESSARY TO COMPLETE THE WORK AS SPECIFIED OR AS SHOWN.

(B) - THE CAST IRON PIPE WILL BE PAID FOR UNDER CAST IRON PIPE AND FITTINGS.

(C) - THE VALVES WILL BE PAID FOR UNDER VALVES.

CONT. No. 58019 SHEET ACCT. No. 408

LOW SERVICE DISTRICT	
DEPARTMENT OF PUBLIC UTILITIES DIVISION OF WATER AND HEAT CLEVELAND, OHIO	
<i>[Signature]</i>	APPROVED MAY - 8 - 1953
<i>[Signature]</i>	DIRECTOR OF PUBLIC UTILITIES
<i>[Signature]</i>	COMMISSIONER OF WATER & HEAT
<i>[Signature]</i>	COMMISSIONER - DIVISION OF UTILITIES ENGINEERING
<i>[Signature]</i>	ENGINEER OF CONSTRUCTION & SURVEYS
<i>[Signature]</i>	ASSISTANT DESIGN ENGINEER

TRYGVE HOFF & ASSOCIATES	
ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO	
WATERWORK NOTES	
WILLOW FREEWAY EXTENSION	
SCALE	DATE
DESIGNED	DRAWN
TRACED	CHECKED
REVIEWED	DATE
PH	RR

2-INCH GALVANIZED WROUGHT IRON AND BRASS PIPE
ITEMS 3A AND 3B

WORK INCLUDED

THE CONTRACTOR SHALL FURNISH ALL THE MATERIALS FOR AND SHALL PROPERLY CONNECT IN PLACE AT THE LOCATIONS SHOWN ON THE DRAWINGS OR AS ORDERED, ALL 2-INCH EXTRA STRONG BRASS PIPE AND FITTINGS AND ALL 2-INCH EXTRA HEAVY GALVANIZED WROUGHT IRON PIPE AND FITTINGS RESPECTIVELY, WHICH ARE NECESSARY FOR THE PROPER COMPLETION OF THE WORK INCLUDED UNDER THIS CONTRACT.

BRASS PIPE AND FITTINGS

ALL BRASS PIPE AND FITTINGS SHALL BE EXTRA STRONG, 2-INCH PIPE SIZE AND THE PIPE SHALL CONFORM TO ASTM SPECIFICATIONS B 43-42, AND BE EQUAL TO REVERE RED BRASS PIPE AS MANUFACTURED BY REVERE COPPER AND BRASS INCORPORATED. FITTINGS SHALL BE EXTRA STRONG WEIGHT AND SHALL HAVE SOUND WELL FITTING THREADS. *or the Grinnell Company.*

GALVANIZED WROUGHT IRON PIPE AND FITTINGS

ALL GALVANIZED WROUGHT IRON PIPE, NIPPLES AND FITTINGS SHALL BE EXTRA HEAVY GENUINE WROUGHT IRON PIPE OF THE A. M. BYERS MAKE, OR EQUAL. THE FITTINGS SHALL BE BEADED, OF MALLEABLE IRON EXTRA HEAVY WEIGHT. ALL PIPE AND FITTINGS SHALL BE HOT GALVANIZED INSIDE AND OUTSIDE, AND SHALL HAVE SOUND, WELL-FITTING THREADS. *or the Grinnell Company*

ERECTION

ALL PIPE SHALL BE CAREFULLY PLACED TO THE PROPER LINES AND GRADES AND SHALL BE CONNECTED UP, UNLESS OTHERWISE SHOWN, WITH SCREW FITTINGS. SCREW JOINTS SHALL BE MADE TIGHT WITH A GRAPHITE PASTE AND SCREWED HOME. A LIBERAL NUMBER OF UNIONS SHALL BE USED TO PERMIT THE READY REMOVAL OF ANY SECTION.

TESTING

AFTER ALL PIPING HAS BEEN CONNECTED UP IN PLACE, IT SHALL BE TESTED IN ACCORDANCE WITH THE REQUIREMENTS OF THE SECTION "TESTING MAINS" OF THESE NOTES.

MEASUREMENT

THE LENGTHS OF 2-INCH EXTRA STRONG BRASS PIPE AND FITTINGS AND 2-INCH EXTRA HEAVY GALVANIZED WROUGHT IRON PIPE AND FITTINGS TO BE PAID FOR SHALL BE THE LENGTH ACTUALLY FURNISHED AND PLACED IN ACCORDANCE WITH THESE SPECIFICATIONS, MEASURED ALONG THE AXIS AFTER PIPE AND FITTINGS HAVE BEEN CONNECTED UP IN PLACE. NO SEPARATE PAYMENT WILL BE MADE FOR FITTINGS AND JOINT MATERIALS, BUT THE COST SHALL BE INCLUDED IN THE PRICE BID PER LINEAL FOOT OF PIPE.

PAYMENT

THE UNIT PRICE STIPULATED PER LINEAL FOOT FOR 2 INCH EXTRA STRONG BRASS PIPE AND FITTINGS AND FOR 2 INCH EXTRA HEAVY GALVANIZED WROUGHT IRON PIPE AND FITTINGS UNDER ITEMS 3A AND 3B RESPECTIVELY SHALL INCLUDE THE FURNISHING, PLACING, CONNECTING AND TESTING OF THE PIPE AND FITTINGS AND THE FURNISHING OF ALL LABOR, MATERIALS, TOOLS AND APPLIANCES NECESSARY TO COMPLETE THE WORK AS SPECIFIED OR AS SHOWN.

VALVES
ITEM-4

WORK INCLUDED

THE CONTRACTOR SHALL FURNISH ALL THE MATERIALS FOR AND SHALL PROPERLY SET IN PLACE AND CONNECT AT THE LOCATIONS SHOWN ON THE DRAWINGS OR AS DIRECTED, ALL AIR COCKS, DRAIN VALVES, AND GATE VALVES OF THE VARIOUS SIZES AND TYPES SPECIFIED OR ORDERED ALL AS REQUIRED FOR THE PROPER COMPLETION OF THE WORK INCLUDED UNDER THIS CONTRACT.

AIR COCKS

ALL AIR COCKS OR AIR VENT VALVES SHALL BE 2 INCH BRASS ANGLE TYPE GLOBE VALVES. 2 INCH AIR COCKS SHALL BE EQUAL IN ALL RESPECTS TO THE FARNAN "CLEVELAND STANDARD" BRASS AIR BENT VALVE NO. W-4695 AS MANUFACTURED BY THE FARNAN BRASS WORKS.

GATE VALVES

(A) - TYPE OF VALVES: THE GATE VALVES SHALL BE MANUFACTURED IN FULL COMPLIANCE WITH THE STANDARD SPECIFICATIONS FOR GATE VALVES FOR ORDINARY WATER WORKS SERVICE OF THE AMERICAN WATER WORKS ASSOCIATION AWWA C 500-52 T OR LATEST REVISION THEREOF AND IN ADDITION SHALL COMPLY WITH THE FOLLOWING SUPPLEMENTARY REQUIREMENTS. ALL GATE VALVES 16 IN. AND UNDER IN SIZE SHALL BE DOUBLE DISC PARALLEL OR TAPERED SEAT BOTTOM WEDGE OR SIDE WEDGE TYPE. ALL GATE VALVES 20 IN. AND OVER IN SIZE SHALL BE DOUBLE DISC PARALLEL SEAT BOTTOM WEDGE OR SIDE WEDGE TYPE AND SHALL INCLUDE BY-PASS VALVES ATTACHED THERETO. IN CLOSING THE VALVE, THE DISCS WHEN OPPOSITE THE PORTS, SHALL BE PRESSED FIRMLY AGAINST THE BODY SEATS BY WEDGES OR SOME OTHER DEVICE EQUALLY SUITABLE TO THE ENGINEER.

(B) - VALVES WITH STATIONARY STEMS: ALL GATE VALVES, UNLESS OTHERWISE ORDERED, SHALL BE MADE WITH SINGLE, NON-RISING STEMS.

(C) - OUTSIDE SCREW AND YOKE VALVES: GATE VALVES WITH OUTSIDE SCREW AND YOKES, SHALL BE MADE WITH SINGLE RISING STEMS.

(D) - WHEELS: ALL OUTSIDE SCREW AND YOKE VALVES SHALL BE EQUIPPED WITH WHEELS FOR OPERATING SAME. WHEELS ARE TO BE OF MALLEABLE IRON. WHEELS SHALL HAVE CAST ON THEM AN ARROW INDICATING THE DIRECTION OF TURNING FOR OPENING THE VALVE.

(E) - HUB ENDS: THE DIMENSIONS OF THE BELLS ON VALVES UP TO AND INCLUDING 24 IN. IN DIAMETER SHALL CONFORM TO THOSE FOR CLASS D PRESSURE FITTINGS, AS REQUIRED BY AWWA C 100. ON VALVES 30 IN. AND LARGER IN SIZE, THE BELL DIMENSIONS SHALL BE FOR THE CLASSES ORDERED.

(F) - VICTAULIC ENDS: VICTAULIC ENDS SHALL CONFORM TO THE DIMENSIONS GIVEN ON THE CONTRACT DRAWINGS.

MECHANICAL JOINT ENDS: THE BELL DIMENSIONS SHALL CONFORM TO TABLE 11.1 OF ASA A-21.11 (AWWA C111). "A MECHANICAL JOINT FOR CAST IRON PRESSURE PIPE AND FITTINGS."

(G) - FLANGE ENDS: THE END FLANGES OF FLANGED END GATE VALVES SHALL CONFORM IN DIMENSIONS AND DRILLING TO THE "AMERICAN 125 LB. CAST IRON FLANGES STANDARD", UNLESS OTHERWISE ORDERED.

(H) - SCREW ENDS: ALL 2 IN. GATE VALVES AND UNDER, SHALL BE MADE WITH SCREW ENDS, UNLESS OTHERWISE SPECIFIED. THE 3 IN. AND 4 IN. HAND-WHEEL GATE VALVES SHALL BE FURNISHED WITH SCREW ENDS WHENEVER REQUIRED BY THE ENGINEER. THREADS TO BE INSIDE STANDARD IRON PIPE THREADS.

(I) - SOLDER JOINT ENDS: THE END CONNECTION SOCKETS OF SOLDER-JOINT GATE VALVES SHALL BE MADE TO CLOSE TOLERANCES AND SNUGLY FIT TYPE K AND L COPPER TUBING TO PERMIT MAKING SWEAT JOINTS. DEPTH OF JOINTS ON 1-1/2 IN. VALVES SHALL BE NOT LESS THAN 1-3/16 IN. AND ON 2 IN. VALVES NOT LESS THAN 1-3/8 IN.

(J) - VERTICAL AND HORIZONTAL VALVES: ALL GATE VALVES, 16 IN. AND UNDER, SHALL BE CONSTRUCTED TO WORK VERTICALLY. VALVES OVER 16 IN. WATERWAY, SHALL BE CONSTRUCTED TO WORK HORIZONTALLY.

(K) - BY-PASSES: BY-PASSES WITH GATE VALVES SHALL BE PROVIDED ON VALVES 20 IN. AND LARGER. THE BY-PASSES SHALL BE LOCATED ON OR BELOW THE HORIZONTAL CENTERLINE OF THE VALVES. BY-PASS VALVES SHALL BE OF THE SAME SIZE AS THE BY-PASS AND SHALL CONFORM TO THE REQUIREMENT OF THESE SPECIFICATIONS FOR THE SPECIFIC VALVE USED. THE SIZE REQUIREMENTS OF BY-PASSES SHALL BE AS FOLLOWS: 20 IN. VALVES SHALL BE PROVIDED WITH 3 IN. BY-PASSES; VALVES 24 IN. TO 30 IN. INCLUSIVE, SHALL BE PROVIDED WITH 4 IN. BY-PASSES; VALVES 36 IN. TO 42 IN. INCLUSIVE, SHALL BE PROVIDED WITH 6 IN BY-PASSES; 48 IN. VALVES SHALL BE PROVIDED WITH 8 IN. BY-PASSES.

(L) - BOSSES: OUTSIDE SCREW AND YOKE, GATE VALVES 6 IN. AND LARGER IN SIZE SHALL BE PROVIDED WITH TWO BOSSES ON ONE SIDE OF BODY, LOCATED ON THE HORIZONTAL CENTERLINE OF GATE VALVES, TO PERMIT THE INSTALLATION OF BY-PASS, AROUND THE GATE. BOSSES ARE TO BE LEFT SOLID AND OF AMPLE SIZE TO PERMIT DRILLING AND TAPPING FOR BY-PASSES HAVING DIAMETERS NOT LESS THAN ONE-SIXTH OF THE NOMINAL SIZE OF GATE VALVE.

(M) - FLANGES: WHEN FLANGED VALVES ARE REQUIRED, THE FLANGES SHALL BE FACED AND DRILLED. BOLT HOLES SHALL BE SPOT FACED ON THE BACK WHEN NECESSARY TO SECURE AN EVEN BEARING. ALL BOLT HOLES SHALL BE OF THE SIZE SHOWN ON THE DRAWINGS TO BE SUBMITTED AND APPROVED, SHALL BE ACCURATELY DRILLED FROM TEMPLATES, SPACED EQUAL DISTANCES APART AND SHALL STRADDLE HORIZONTAL AND VERTICAL AXIS, ALL AS SHOWN ON THE DRAWINGS. THE DIMENSIONS AND DRILLING OF ALL END FLANGES SHALL CONFORM TO THE SPACING INDICATED ON THE DRAWINGS WHICH SHALL BE THE AMERICAN 125 LBS. CAST IRON FLANGE STANDARD, FLANGES SHALL BE PLAIN FACE WITH A SMOOTH FINISH.

(N) - MARKING: ALL GATE VALVES 3 IN. AND OVER SHALL HAVE THE IDENTITY OF MAKER, SIZE AND THE YEAR WHEN MADE AND ALSO THE LETTERS "C.W.D." CAST UPON ITS BODY OR DOME IN RAISED LETTERS.

(O) - STUFFING BOXES: THE STUFFING BOX ON EACH GATE VALVE 3 IN. OR OVER, MUST BE SEPARATE FROM THE DOME AND FASTENED TO IT BY BOLTS. FOR 2 IN. VALVES AND UNDER, THE STUFFING BOXES MAY BE FORMED IN THE DOME OF THE VALVE. WHEN REQUIRED BY THE ENGINEER, VALVES 16 IN. AND SMALLER, SHALL BE FURNISHED WITH "O" RING TYPE SEAL PLATE. THE SEAL PLATE SHALL BE FITTED WITH AT LEAST TWO "O" RINGS THE LOWER "O" RING SERVING AS THE PRESSURE SEAL AND THE UPPER "O" RING AS A COMBINED DIRT AND MOISTURE SEAL. THE "O" RINGS SHALL BE PRECISION RUBBER CORPORATION QUALITY COMPOUND NO. 122-70, OR APPROVED EQUAL.

(P) - SEAT AND GATE RINGS: DIMENSIONS OF THE BRONZE SEAT AND GATE RINGS SHALL BE PROPORTIONED TO FIT THE TEST PRESSURE REQUIRED, AND SHALL MEET THE APPROVAL OF THE ENGINEER. THE RINGS SHALL BE FIRMLY SECURED IN PLACE BY AN APPROVED DEVICE WHICH WILL PREVENT THEM FROM WORKING LOOSE, PARTICULARLY WHEN THE VALVE IS LEFT PARTLY OPEN. DIMENSIONS OF THE BRONZE SEAT AND GATE RINGS FOR GATE VALVES SHALL BE NOT LESS THAN THAT SPECIFIED IN THE FOLLOWING TABLES BODY SEAT RINGS SHALL BE MADE OF GRADE ONE BRONZE. GATE SEAT RINGS SHALL BE MADE OF GRADE FIVE BRONZE.

BODY AND GATE RINGS

BOTTOM WEDGE

VALVE SIZE	BODY RINGS		THICKNESS AT BASE OF THREADS		FACE THICKNESS		GATE RINGS	
	FACE	DEPTH	FACE	DEPTH	FACE	THICKNESS	FACE	DEPTH
3"	9/16	9/16	3/16	3/16	5/8	5/32	1/4	
4"	9/16	9/16	3/16	3/16	5/8	5/32	5/16	
6"	11/16	9/16	3/16	5/32	11/16	5/32	5/16	
8"	3/4	5/8	3/16	7/32	13/16	5/32	5/16	
10"	3/4	5/8	3/16	7/32	13/16	5/32	11/32	
12"	7/8	5/8	7/32	7/32	1	5/32	11/32	
16"	1-1/8	3/4	1/4	9/32	1-1/4	3/16	1/2	
20"	1-3/8	1-1/8	5/16	3/8	1-3/8	3/8	5/8	
24"	1-3/8	1-1/8	5/16	3/8	1-3/8	3/8	5/8	
30"	1-1/2	1-1/4	3/8	7/16	1-1/2	7/16	3/4	
36"	1-1/2	1-1/4	3/8	7/16	1-1/2	7/16	3/4	
42"	1-3/4	1-1/2	1/2	1/2	1-3/4	1/2	7/8	
48"	2	1-3/4	1/2	5/8	2	5/8	1	

SIDE WEDGE

VALVE SIZE	FACE	DEPTH	THICKNESS AT BASE OF THREADS	FACE THICKNESS	ALL BRONZE DISC	
3"	13/32	1/2	3/16	3/16	1/2	5/32
4"	7/16	9/16	3/16	3/16	5/8	5/32
6"	1/2	11/16	9/32	1/4	11/16	5/32
8"	17/32	11/16	9/32	1/4	13/16	5/32
10"	5/8	13/16	3/8	5/16	13/16	5/32
12"	5/8	13/16	3/8	5/16	13/16	5/32
16"	3/4	1	15/32	3/8	7/8	3/16
20"	7/8	1-5/16	17/32	7/16	1	1/4
24"	1-1/16	1-3/8	21/32	1/2	1-3/16	5/16
30"	1-5/16	1-1/2	25/32	1/2	1-7/16	5/16
36"	1-1/2	1-1/2	27/32	1/2	1-9/16	5/16
42"	1-3/4	1-9/16	29/32	9/16	1-13/16	5/16
48"	2	1-5/8	29/32	5/8	2-1/16	3/8

DIMENSIONS IN INCHES

(Q) - VALVE STEM: ALL GATE VALVES SHALL BE OF THE SINGLE SCREW TYPE. THE STEMS SHALL BE OF GRADE THREE BRONZE. THE THREADS OF STEMS AND STEM NUTS SHALL BE OF ACME, MODIFIED ACME OR ONE-HALF V TYPE. IF REQUESTED, A MANUFACTURER'S CERTIFICATE OF TEST SHALL BE FURNISHED WITH ALL BRONZE STEMS. ALL STEM COLLARS SHALL BE CAST INTEGRAL WITH STEMS. THE DIAMETERS OF STEMS AT THE BASE OF THE THREAD SHALL BE NOT LESS THAN THOSE SHOWN BELOW. THE STEM OPENING AND THRUST-BEARING RECESS SHALL BE GRADE ONE, BRONZE BUSHED. THE NUMBER OF THREADS PER INCH SHALL BE AS GIVEN BELOW.

SIZE OF VALVE INCHES	DIAMETER OF STEM AT BASE OF THREAD - INCHES	NO. OF THREADS PER INCH
1-1/2	0.469	4
2	0.469	4
3	0.859	4
4	0.859	3
6	1.000	3
8	1.000	3
10	1.125	3
12	1.188	3
16	1.438	3
20	1.896	3
24	1.980	2
30	2.480	2
36	2.730	2
42	3.230	2
48	3.980	2

CONT. No. 58019 SHEET ACCT. No. 6409

LOW SERVICE DISTRICT
DEPARTMENT OF PUBLIC UTILITIES
DIVISION OF WATER AND HEAT
CLEVELAND, OHIO

APPROVED MAY-8-1963

[Signature] DIRECTOR OF PUBLIC UTILITIES
[Signature] COMMISSIONER OF WATER & HEAT
[Signature] ENGINEER
[Signature] ENGINEER OF CONSTRUCTION & SURVEYS
[Signature] ASSISTANT DESIGN ENGINEER

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET
CLEVELAND, OHIO

Rev. 12-13-63

WATERWORK NOTES
WILLOW FREEWAY EXTENSION

SCALE _____ DATE _____

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE

(R) - WRENCH CAPS: THE WRENCH CAPS AND RETAINING NUTS ON HEADS OF VALVE STEMS AND PINION SHAFTS SHALL BE OF GRADE THREE BRONZE. ON VALVES 24 IN. AND OVER, WRENCH CAPS SHALL BE 2 IN. SQUARE AND 2 IN. DEEP. ON VALVES 4 IN. TO 20 IN. INCLUSIVE, THEY SHALL BE 1-3/4 IN. SQUARE ON TOP, 1-7/8 IN. SQUARE AT BASE, AND 1-3/4 IN. DEEP. ON 3 IN. VALVES AND UNDER, THEY SHALL BE 1-1/4 IN. SQUARE ON TOP, 1-3/8 IN. SQUARE AT BASE AND 1-1/2 IN. DEEP. MACHINED WRENCH CAPS FOR VALVES 3 IN. TO 48 IN. INCLUSIVE SHALL BE FITTED TO A MACHINED SQUARE STEM OR PINION SHAFT AND HELD IN PLACE BY A RETAINING NUT. WRENCH CAPS SHALL HAVE A CUT-AWAY SKIRT TO PERMIT EASY ACCESS TO GLAND BOLTS.

(S) - VALVES TO OPEN CLOCKWISE, EXCEPT 2 IN. AND UNDER ALL GATE VALVES 3 IN. AND OVER, INCLUDING BY-PASS VALVES, SHALL BE MADE TO OPEN BY TURNING IN A CLOCKWISE DIRECTION. VALVES 2 IN. AND UNDER SHALL BE MADE TO OPEN BY TURNING IN A COUNTER-CLOCKWISE DIRECTION. ALL VALVES TO BE SO MADE THAT THEY CAN BE EASILY OPERATED.

(T) - FACING OF GATES: ALL DISCS OR GATES AND THREADS FOR SEAT RINGS IN THE BODY SHALL BE MACHINED TRUE AND A GROOVE OR GROOVES SHALL BE MACHINED IN EACH DISC OR GATE FOR THE RECEPTION OF THE FACE RING. THE DISC AND SEAT RINGS SHALL BE SECURELY AND RIGIDLY ATTACHED TO THE DISCS OR BODY SEATS IN A MANNER APPROVED BY THE ENGINEER, AND THE RINGS ARE TO BE FINISHED TO A TRUE SURFACE.

(U) - ROLLERS AND SCRAPERS: IN ALL VALVES 20 IN. IN DIAMETER AND LARGER DESIGNED TO LIE HORIZONTALLY, EACH GATE OR DISC SHALL BE PROVIDED WITH TWO BRONZE ROLLERS TRAVELLING ON BRONZE-FACED TRACKS AND PROVIDED WITH SUITABLE BRONZE SCRAPERS OR TWO STAINLESS STEEL ROLLERS TRAVELLING ON STAINLESS STEEL-FACED TRACKS AND PROVIDED WITH SUITABLE STAINLESS STEEL SCRAPERS. THE THICKNESS OF THE FACING OF THE TRACKS SHALL BE NOT LESS THAN 1/4 IN. THE BRONZE SHALL BE CLASS 1 AND THE STAINLESS STEEL SHALL BE ASTM A 276-55, TYPE 302.

(V) - VALVE GUIDES: ALL VALVES 20 IN. IN DIAMETER AND LARGER SHALL BE PROVIDED WITH GUIDES OR TRACKS WHICH SHALL BE MADE STRAIGHT AND TRUE, AND ALL IRREGULARITIES MUST BE MACHINED OFF. THE GUIDES OR TRACKS OF HORIZONTAL VALVES SHALL BE SUBSTANTIALLY FACED WITH A MINIMUM OF 1/4 IN. OF GRADE ONE BRONZE, OR STAINLESS STEEL ASTM A 276-55, TYPE 302, SATISFACTORY TO THE ENGINEER, SECURELY FASTENED AND PLANED OFF SMOOTH AND TRUE.

(W) - GEARING: ALL VALVES 20 IN. IN DIAMETER AND LARGER SHALL BE EQUIPPED WITH ENCLOSED CUT TOOTH STEEL GEARS. GEARS, SHAFTS AND BEARINGS, SHALL BE SUCH AS TO PRODUCE EASY OPERATION WITHOUT BENDING OR TWISTING.

(X) - DOWEL PINS: ALL GEAR VALVES SHALL HAVE TWO DOWEL PINS SET IN THE FLANGES CONNECTING THE DOME AND BODY. SIZE OF THE PINS TO BE SHOWN IN PLANS.

(Y) - INDICATORS: ALL VALVES 20 IN. IN DIAMETER AND OVER, SHALL BE EQUIPPED WITH INDICATORS DENOTING THE POSITIONS OF THE GATE. THE MOVING PART AND BEARINGS TO BE OF BRONZE OR BRONZE-LINED.

(Z) - GREASE CASES: ALL VALVES 20 IN. IN DIAMETER AND LARGER, SHALL HAVE WATER TIGHT GREASE CASES INSTALLED. THE GREASE CASES SHALL BE OF THE EXTENDED TYPE AND SHALL BE MADE OF CAST IRON CONFORMING TO ASTM SPECIFICATIONS SERIAL DESIGNATION A 126, CLASS B OR ANY SUBSEQUENT AMENDMENT THERETO. BEARING SURFACES FOR VALVE STEM AND PINION SHAFT SHALL BE BRONZE BUSHED WITH GRADE ONE BRONZE. THE GREASE CASES SHALL BE SECURELY BOLTED TO THE VALVE BONNET THROUGH A HEAVY CAST IRON YOKE. THE YOKE SHALL BE OF SUFFICIENT LENGTH TO PROVIDE SPACE FOR REPACKING VALVE AND GREASE CASE STUFFING BOXES. ALL GREASE CASES SHALL BE PROVIDED WITH A REMOVABLE COVER SECURELY BOLTED IN PLACE TO ALLOW EASY ACCESS TO THE GEARS. THERE SHALL ALSO BE PROVIDED CONVENIENT FILLING AND DRAINING PLUGS AND SUFFICIENT OIL TO FULLY SUBMERGE THE PINION GEAR. THE VALVES SHALL BE DELIVERED WITH THE GREASE CASES FILLED WITH THE PROPER OIL AS RECOMMENDED BY THE MANUFACTURER.

(AA) - BRONZE PARTS: THE STEMS, STEM NUTS, OPERATING NUTS, RETAINING NUTS, DISC AND SEAT RINGS, SHALL BE OF SOLID BRONZE. OTHER PARTS SUCH AS WEDGES, GLANDS, THRUST BEARINGS, GEAR SPINDLES, ROLLERS, SCRAPERS AND TRACKS, AND ALL OTHER PARTS COMING TOGETHER IN OPERATION, SHALL BE OF BRONZE, OR SUBSTANTIALLY LINED WITH BRONZE OR STAINLESS STEEL OF A THICKNESS NOT LESS THAN 1/4 OF AN INCH AND AS SHOWN ON DRAWINGS SUBMITTED AND APPROVED. ALL 2" VALVES AND UNDER SHALL BE MADE ENTIRELY OF BRONZE, EXCEPT HAND-WHEELS WHICH SHALL BE OF MALLEABLE IRON.

(BB) - CAST IRON PARTS: THE BODIES, COVERS, DISCS FRAMES, ETC., OF ALL GATE VALVES 3" AND OVER, SHALL BE OF CAST IRON.

CHECK VALVES

(A) - TYPE OF VALVES: ALL CHECK VALVES SHALL BE OF THE SWING GATE TYPE WITH HINGED GATES SEATING IN A VERTICAL OR INCLINED POSITION. CHECK VALVES SHALL BE CONSTRUCTED TO BE USED IN A HORIZONTAL POSITION.

(B) - MATERIAL: CHECK VALVES 2" AND UNDER SHALL BE OF ALL BRONZE CONSTRUCTION, AND CHECK VALVES 3" AND OVER IN SIZE SHALL HAVE IRON BODIES WITH BRONZE MOUNTINGS.

(C) - BODIES AND COVERS: THE BODIES OF ALL CHECK VALVES SHALL BE PROVIDED WITH HANDHOLES OR MANHOLES OF SUFFICIENT SIZE TO PERMIT REMOVAL OF SWING GATES. CHECK VALVES 2" AND UNDER IN SIZE SHALL HAVE HANDHOLES FITTED WITH THREADED CAPS. CHECK VALVES 3" TO 12" INCLUSIVE IN SIZE SHALL BE PROVIDED WITH HANDHOLES HAVING FLANGED COVERS. ALL FLANGED COVERS SHALL BE SECURELY BOLTED IN PLACE. ARROWS SHALL BE CAST ON THE VALVE BODIES TO ASSURE PROPER INSTALLATION. THE ARROWS SHALL POINT IN THE DIRECTION OF FLOW IN THE LINE.

(D) - GATES: CHECK VALVES 12" AND UNDER IN SIZE SHALL BE PROVIDED WITH ONE GATE AND SHALL BE EQUIPPED WITH AN OUTSIDE LEVER. THE GATES FOR CHECK VALVES 6" AND UNDER IN SIZE SHALL BE OF CAST BRONZE THE GATES FOR CHECK VALVES 8" AND OVER IN SIZE SHALL BE OF CAST IRON WITH BRONZE GATE RINGS. THE GATES SHALL BE SO CONSTRUCTED TO PREVENT THEIR SWINGING HIGHER THAN HORIZONTAL WHEN WIDE OPEN AND FREE OF THE WATERWAY ALSO TO PREVENT THEM FROM BECOMING STUCK IN THE OPEN POSITION. GATES FOR CHECK VALVES 2" AND UNDER IN SIZE SHALL BE ATTACHED TO THE HINGES BY MEANS OF A HUB OR STUD ON BACK OF GATE ON WHICH THE GATE SHALL BE FREE TO ROTATE. GATES FOR CHECK VALVES 3" AND LARGER IN SIZE SHALL BE ATTACHED TO HINGES BY MEANS OF HUBS, STUDS OR HINGES, TO MOVEMENT OF GATES SHALL BE CONFINED TO PREVENT EXCESSIVE TILTING ON HINGES.

(E) - HINGES AND PINS: THE HINGES FOR SUSPENDING GATES OF CHECK VALVES SHALL BE OF CAST BRONZE. ALL PINS USED FOR FASTENING GATES TO HINGES AND FOR SUSPENDING HINGES IN BODIES OR CHECK VALVES SHALL BE OF GRADE FOUR BRONZE. WHERE PINS ATTACHING HINGES TO BODIES ARE ACCESSIBLE FROM THE OUTSIDE OF BODIES, THEY SHALL BE RETAINED IN PLACE BY MEANS OF REMOVABLE BRONZE SIDE PLUGS. ALL PINS SHALL BE SECURELY FASTENED IN PLACE.

(F) - SEAT AND GATE RINGS: ALL CHECK VALVES HAVING CAST IRON BODIES SHALL HAVE BODY SEAT RINGS OF BRONZE SCREWED IN PLACE. WHERE GATES ARE MADE OF MATERIAL OTHER THAN BRONZE, THEY SHALL BE FITTED WITH BRONZE SEAT RINGS SECURELY FASTENED IN PLACE. THE FACES OF GATE AND SEAT RINGS COMING INTO CONTACT SHALL BE MACHINED FLAT TO PROVIDE TIGHT JOINTS. THE DIMENSIONS OF BRONZE SEAT AND GATE RINGS FOR THE VARIOUS SIZE CHECK VALVES SHALL NOT BE LESS THAN THOSE GIVEN IN PARAGRAPH (P) SEAT AND GATE RINGS FOR BOTTOM WEDGE GATE VALVES OF THE SAME SIZE.

(G) - FLANGE ENDS: THE END FLANGES OF FLANGED AND CHECK VALVES SHALL CONFORM IN DIMENSIONS AND DRILLING TO THE "AMERICAN 125 LB. CAST IRON FLANGE STANDARD" UNLESS OTHERWISE ORDERED.

(H) - SCREW ENDS: ALL 2" CHECK VALVES AND UNDER, SHALL BE MADE WITH SCREW ENDS. THE 3" CHECK VALVES SHALL BE FURNISHED WITH SCREW ENDS WHENEVER REQUIRED BY THE ENGINEER. THREADS TO BE INSIDE STANDARD IRON PIPE THREADS.

(I) - BOLTS AND NUTS: ALL BOLTS AND NUTS FOR FLANGED COVERS SHALL MEET REQUIREMENTS OF THESE SPECIFICATIONS.

MATERIAL SPECIFICATIONS

(A) - STRENGTH OF VALVES: THE GATE AND CHECK VALVES SHALL BE DESIGNED FOR 150 LB. WORKING PRESSURE AND SHALL WITHSTAND AN INTERNALLY APPLIED HYDROSTATIC PRESSURE AT ALL POINTS OF AT LEAST 300 LBS. PER SQUARE INCH. A FACTOR OF SAFETY OF NOT LESS THAN 10 SHALL BE USED ON THE DESIGN. SHOULD TESTS DEVELOP ANY WEAKNESS, THE VALVES FROM THAT DESIGN SHALL BE REJECTED AND A NEW DESIGN MADE.

(B) - REINFORCEMENT AT FLANGES: ALL VALVE FLANGES SHALL BE REINFORCED BY FILLETS IN ACCORDANCE WITH THE MANUFACTURER'S PRACTICE PROVEN SATISFACTORY IN ACTUAL SERVICE.

(C) - JOINTS: ALL JOINTS OF THE VALVES SHALL BE FACED TRUE IN A LATHE OR PLANNER, AND PUT TOGETHER WITH A GASKET OF SOME MATERIAL ACCEPTABLE TO THE ENGINEER.

(D) - BOLT HOLES: ALL BOLT HOLES SHALL BE ACCURATELY DRILLED FROM TEMPLATES AND SPACED EQUAL DISTANCES APART.

(E) - BOLTS AND NUTS: ALL BOLTS AND NUTS SHALL BE MADE OF SILICON BRONZE (ASTM B 98-55, ALLOY A) OR STAINLESS STEEL (ASTM A 276-55, TYPE 302).

(F) - PARTS TO BE INTERCHANGEABLE: ALL PARTS OF VALVES OF THE SAME SIZE AND MAKE MUST BE PERFECTLY INTERCHANGEABLE AND ALL WORK DONE IN A THOROUGH AND WORKMANLIKE MANNER.

(G) - CASTINGS: ALL CASTINGS WHETHER OF BRONZE, IRON OR STEEL, SHALL BE SOUND AND SMOOTH WITHOUT COLD SHUTS, SWELLS, LUMPS, SCABS, BLISTERS, SAND HOLES OR OTHER IMPERFECTIONS, AND SHALL BE MADE IN ACCORDANCE WITH THE BEST MODERN FOUNDRY PRACTICE TO OBTAIN CASTINGS OF THE BEST QUALITY AND OF UNIFORM THICKNESS. NO WELDING, PLUGGING OR FILLING OF HOLES OR OTHER DEFECTS WILL BE PERMITTED. FOR PARTS WHOSE THICKNESS IS LESS THAN ONE (1") INCH, CASTING BEING THINNER THAN THE SPECIFIED THICKNESS BY .06 INCH OR MORE SHALL BE REJECTED, AND FOR PARTS WHOSE THICKNESS IS ONE (1") INCH OR MORE, CASTINGS BEING THINNER THAN SPECIFIED BY .08 INCH OR MORE SHALL BE REJECTED.

(H) - BRONZE PARTS: (1) BRONZE FOR PARTS, OTHER THAN THOSE LISTED BELOW, SHALL BE GRADE ONE. (2) VALVE STEMS, PINION SHAFTS, STEM NUTS, WRENCH CAPS AND RETAINING NUTS SHALL BE MADE OF GRADE THREE BRONZE. (3) DISC RINGS SHALL BE MADE OF GRADE FIVE BRONZE.

(I) - TESTS OF BRONZE: (1) IF DEMANDED, A MANUFACTURER'S CERTIFICATE OF TEST SHALL BE FURNISHED WITH ALL BRONZE STEMS. (2) ALL STEMS OF 16-INCH GATE VALVES AND OVER, SHALL HAVE A PROLONGATION ON ONE END OF EACH STEM, OF THE SAME DIMENSIONS AND CROSS SECTION AS THE STEM, AND OF SUFFICIENT LENGTH TO ENABLE THE CUTTING OF SPECIMENS PARALLEL WITH THE LONGITUDINAL AXIS OF THE STEM. SPECIMENS SHALL BE CUT FROM PROLONGATIONS ONE-HALF WAY BETWEEN SURFACE AND CENTRAL AXIS. OTHER METHODS OF TEST WILL BE CONSIDERED BY THE ENGINEER, BUT MUST BE SUBMITTED IN DETAIL WITH THE BID. (3) FOR ALL STEMS OF GATE VALVES SMALLER THAN 16 INCHES, NOT LESS THAN TWO TEST PIECES SHALL BE CAST FROM THE MOLTEN METAL OF EACH HEAT, FROM WHICH VALVE STEMS ARE BEING MADE. (4) ALL STEMS MADE FROM BRONZE SHOWING LESS STRENGTH ELONGATION AND OR DUCTILITY THAN ABOVE REQUIRED SHALL BE REJECTED. (5) TESTS OF VALVE STEMS OR THE VARIOUS PARTS OF ANY VALVE MAY BE MADE AT ANY TIME BEFORE OR AFTER DELIVERY, AND IF FOUND TO BE DEFICIENT IN STRENGTH OR UNSATISFACTORY TO THE ENGINEER, THE WHOLE LOT OR SHIPMENT MAY BE REJECTED.

(J) - CAST IRON
(1) - QUALITY: CAST IRON SHALL CONFORM TO ASTM SPECIFICATIONS A 126, CLASS B, OR LATEST REVISION THEREOF. ALL IRON CASTINGS SHALL BE TOUGH AND WITHOUT BRITTLINESS, SUCH AS MAY BE CUT DRILLED AND SHIPPED BY HAND WITH DUE EASE. A BLOW FROM A HAMMER SHALL PRODUCE AN INDENTATION ON THE EDGE OF THE CASTING WITHOUT FLAKING THE METAL.

(2) - TESTS: BARS FROM THE MOLTEN METAL FROM WHICH THE VALVES ARE BEING MADE SHALL BE TESTED AT SUCH TIME AND IN SUCH MANNER, AS THE ENGINEER MAY REQUIRE. THE REQUIREMENTS OF ASTM SPECIFICATIONS A 126 SHALL GOVERN TESTING PROCEDURES TO DETERMINE THE PHYSICAL AND CHEMICAL CHARACTERISTICS OF THE IRON CASTINGS. SHOULD THE RESULT OBTAINED FROM THE BAR TESTED FAIL TO SHOW THAT THE CAST IRON MEETS THE REQUIREMENTS HEREIN SPECIFIED, THE ENTIRE MELT WILL BE REJECTED. TEST BARS, HOWEVER, WHOSE FAILURE IS DUE TO INHERENT DEFECTS SHALL NOT BE CONSIDERED. ALL VALVES MADE FROM IRON SHOWING LESS STRENGTH THAN CALLED FOR IN THE ASTM SPECIFICATIONS SHALL BE REJECTED.

(K) - QUALITY OF WROUGHT IRON: ALL WROUGHT IRON SHALL BE TOUGH, FIBROUS, AND UNIFORM IN CHARACTER SPECIMENS CUT FROM BARS AND BROKEN IN A TESTING MACHINE SHALL SHOW A TENSILE STRENGTH OF NOT LESS THAN 45,000 PSI, WITH AN ELONGATION OF 18 PERCENT IN EIGHT DIAMETERS.

(L) - QUALITY OF MATERIALS.

GRADE ONE CAST BRONZE SHALL CONFORM TO THE PROPERTIES OF ASTM B 62.

PHYSICAL PROPERTIES	
MINIMUM TENSILE STRENGTH.....	30,000 PSI
MINIMUM YIELD STRENGTH.....	14,000 PSI
MINIMUM ELONGATION IN 2 INCHES, PERCENT.....	20
CHEMICAL COMPOSITION	
COPPER, PERCENT.....	85
TIN, PERCENT.....	5
LEAD, PERCENT.....	5
ZINC, PERCENT.....	5

GRADE TWO CAST BRONZE SHALL CONFORM TO THE PROPERTIES OF ASTM B 132 ALLOY A.

PHYSICAL PROPERTIES	
MINIMUM TENSILE STRENGTH.....	60,000 PSI
MINIMUM YIELD STRENGTH.....	20,000 PSI
MINIMUM ELONGATION IN 2 INCHES, PERCENT.....	15

C.C.T. No. 58019 J.E.T. ACCT. No. 6410

LOW SERVICE DISTRICT DEPARTMENT OF PUBLIC UTILITIES DIVISION OF WATER AND HEAT CLEVELAND, OHIO		TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO	
APPROVED <u>MAY 8 1953</u> <i>[Signature]</i> DIRECTOR OF PUBLIC UTILITIES <i>[Signature]</i> COMMISSIONER OF WATER & HEAT <i>[Signature]</i> COMMISSIONER - DIVISION OF UTILITIES ENGINEERING <i>[Signature]</i> ENGINEER OF CONSTRUCTION & SURVEYS <i>[Signature]</i> ASSISTANT DESIGN ENGINEER		WATERWORK NOTES WILLOW FREEWAY EXTENSION	
SCALE DESIGNED PH DRAWN TRACED CHECKED REVIEWED DATE REVISIONS		DATE REVIEWED DATE REVISIONS	

CHEMICAL COMPOSITION

COPPER, PERCENT..... 56.0 TO 62.0
LEAD, PERCENT..... 0.5 TO 1.5
TIN, MAXIMUM PERCENT..... 1.5
MANGANESE, MAXIMUM PERCENT..... 1.5
ALUMINUM, MAXIMUM PERCENT..... 1.5
IRON, MAXIMUM PERCENT..... 2.0
ZINC..... REMAINDER

GRADE THREE CAST BRONZE SHALL CONFORM TO THE PROPERTIES OF ASTM B 132 ALLOY B.

PHYSICAL PROPERTIES

MINIMUM TENSILE STRENGTH..... 80,000 PSI
MINIMUM YIELD STRENGTH..... 32,000 PSI
MINIMUM ELONGATION IN 2 INCHES, PERCENT..... 15

CHEMICAL COMPOSITION

COPPER, PERCENT..... 55.0 TO 60.0
LEAD, PERCENT..... 0.5 TO 1.5
TIN, MAXIMUM PERCENT..... 1.5
MANGANESE, MAXIMUM PERCENT..... 3.5
ALUMINUM, MAXIMUM PERCENT..... 3.0
IRON, MAXIMUM PERCENT..... 3.0
ZINC..... REMAINDER

GRADE FOUR ROLLED BRONZE SHALL CONFORM TO THE PROPERTIES OF ASTM B 21, ALLOY A (ONE-HALF HARD).

PHYSICAL PROPERTIES

DIAMETER OR THICKNESS, IN.	MIN TENSILE STRENGTH PSI	MIN. YIELD STRENGTH PSI	MINIMUM ELONGATION IN 4X DIA. OR THICKNESS OF SPECIMEN, PERCENT
1/2 AND UNDER	60,000	27,000	22
OVER 1/2 TO 1 INC.	60,000	27,000	25
OVER 1 TO 2-1/2 INC.	58,000	26,000	25
OVER 2-1/2 TO 3-1/2 INC.	54,000	25,000	27
OVER 3-1/2	54,000	22,000	30

CHEMICAL COMPOSITION

COPPER, PERCENT..... 59.0 TO 62.0
TIN, PERCENT..... 0.5 TO 1.0
LEAD, MAXIMUM PERCENT..... 0.20
ZINC, PERCENT..... REMAINDER
IRON, MAXIMUM PERCENT..... 0.10
ELEMENTS OTHER THAN COPPER, TIN, IRON, LEAD AND ZINC, MAXIMUM PERCENT..... 0.10

GRADE FIVE BRONZE SHALL BE SUFFICIENTLY MALLEABLE TO CONFORM TO DOVETAILED GROOVES WHEN PEENED OR ROLLED, AND SHALL HAVE A MINIMUM COMPRESSIVE STRENGTH, WITHOUT DEFORMATION OF 4000 PSI, AND SHALL HAVE THE FOLLOWING CHEMICAL COMPOSITION:

COPPER, PERCENT..... 91.0
TIN, PERCENT..... 0.0
ZINC, PERCENT..... 5.0
LEAD, PERCENT..... 4.0

SILICON BRONZE

THIS BRONZE SHALL CONFORM TO ASTM SPECIFICATION B-98, ALLOY A.

PHYSICAL PROPERTIES

MINIMUM TENSILE STRENGTH..... 85,000
MINIMUM YIELD STRENGTH..... 50,000
MINIMUM ELONGATION IN 4X DIAMETER, PERCENT..... 28

CHEMICAL COMPOSITION

COPPER, MIN. PERCENT..... 94.8
SILICON, PERCENT..... 2.8 TO 3.8
MANGANESE, MAX., PERCENT..... 1.5
IRON, MAX., PERCENT..... 1.6
LEAD, MAX., PERCENT..... 0.05

STAINLESS STEEL

THE STAINLESS STEEL SHALL CONFORM TO ASTM SPECIFICATIONS A-276, TYPE 302.

PHYSICAL PROPERTIES

MINIMUM TENSILE STRENGTH..... 90,000 PSI
MINIMUM YIELD STRENGTH..... 45,000 PSI
MINIMUM ELONGATION IN 2 INCHES, PERCENT..... 35

CHEMICAL COMPOSITION

CARBON, PERCENT..... OVER 0.08 TO 0.20
MANGANESE, MAXIMUM PERCENT..... 2.00
SILICON, MAXIMUM PERCENT..... 1.00
PHOSPHORUS, MAXIMUM PERCENT..... 0.045
SULPHUR, MAXIMUM PERCENT..... 0.030
CHROMIUM, PERCENT..... 17.00 TO 19.00
NICKEL, PERCENT..... 8.00 TO 10.00

CAST IRON

THE CAST IRON SHALL CONFORM TO ASTM SPECIFICATION A 126 CLASS B.

PHYSICAL PROPERTIES

MINIMUM TENSILE STRENGTH..... 31,000 PSI
TRANSVERSE STRENGTH..... 3,300 PSI
DEFLECTION (12 INCH CENTERS)..... 0.12 IN.

CHEMICAL COMPOSITION

PHOSPHOROUS, MAXIMUM PERCENT..... 0.75
SULPHUR, MAXIMUM PERCENT..... 0.12

(M) - OTHER MATERIALS: ALL OTHER MATERIALS USED IN THE MANUFACTURE OF THESE VALVES AND NOT SPECIFIED IN THE SPECIFICATIONS SHALL BE OF THE BEST QUALITY OF THEIR RESPECTIVE KINDS, AND SUBJECT TO INSPECTION, TESTS, AND APPROVAL BY THE ENGINEER.

(N) - CHEMICAL ANALYSIS: CHEMICAL ANALYSIS OF THE MATERIAL USED SHALL BE FURNISHED BY THE CONTRACTOR WHENEVER REQUIRED BY THE ENGINEER.

(O) - CLEANING OF CASTINGS: ALL IRON CASTINGS SHALL BE THOROUGHLY CLEANED ON THE OUTSIDE AND INSIDE SURFACES AND PROTECTED FROM RAIN OR MOISTURE UNTIL THEY ARE PAINTED.

PLACING AND TESTING

(A) - ALL VALVES SHALL BE SET ACCURATELY AND CAREFULLY TO THE LINES AND GRADES GIVEN. ALL CONNECTIONS TO PIPE SHALL HAVE THE NECESSARY FLANGE, LEAD, MECHANICAL, SCREWED VICTAULIC OR SOLDERED ENDS AS REQUIRED UNDER THE FOLLOWING ITEMS: CAST IRON PIPE AND FITTINGS FURNISHING AND SETTING 6" (SIX INCH) HYDRANTS AND 2-INCH GALVANIZED WROUGHT IRON PIPE AND BRASS PIPE AND AS SHOWN ON THE VALVE SCHEDULE.

(B) - AFTER THE VALVES ARE SET IN PLACE AND READY TO OPERATE, THE CONTRACTOR SHALL TEST THEM UNDER WORKING PRESSURE AND CONDITIONS HEREIN SPECIFIED UNDER THE SPECIFICATION TESTING MAINS AND ANY VALVE FOUND TO LEAK SHALL BE MADE WATER-TIGHT AND, IF FOUND TO BE OF FAULTY DESIGN, SHALL BE SATISFACTORILY REPAIRED OR REPLACED BY THE CONTRACTOR.

PAINTING

(A) - IRON BODY VALVES SHALL EITHER BE DIPPED IN ASPHALT PAINT AND ALL BRONZE PARTS CLEANED, OR ALL IRON CASTINGS SHALL BE PAINTED INSIDE, BEFORE ASSEMBLING, WITH TWO (2) COATS OF AN APPROVED PAINT, AND, AFTER PASSING THE HYDRAULIC TEST, SHALL BE GIVEN AT LEAST TWO (2) COATS OF APPROVED PAINT OUTSIDE.

(B) - AFTER ERECTION, ALL EXPOSED METAL SURFACES OF VALVES EXCEPT BRASS OR BRONZE SHALL BE PAINTED WITH TWO (2) FIELD COATS OF COAL TAR PITCH PAINT EQUAL TO INERTOL 66 OR KOPPERS BITUMASTIC 50.

INSPECTION

THE ENGINEER, OR HIS AUTHORIZED DESIGNATE, WILL INSPECT THE MATERIAL AND WORK DONE, AS THE INTERESTS OF THE RESPECTIVE CITIES OR STATE MAY REQUIRE. SUCH OFFICER SHALL HAVE UNRESTRICTED ACCESS TO THE CONTRACTOR'S PLANT, AND TO ALL PARTS OF THE WORK AND OTHER PLACES AT WHICH THE PREPARATION OF THE MATERIAL AND THE CONSTRUCTION OF THE DIFFERENT PARTS OF THE WORK TO BE DONE UNDER THESE SPECIFICATIONS ARE CARRIED ON, AND HE SHALL RECEIVE ALL FACILITIES AND ASSISTANCE TO CARRY OUT HIS WORK OF INSPECTION AND TESTING, IN A MANNER SATISFACTORY TO THE ENGINEER. SUCH INSPECTION SHALL NOT RELIEVE THE CONTRACTOR FROM ANY OBLIGATION TO PERFORM SAID WORK STRICTLY IN ACCORDANCE WITH THE SPECIFICATIONS, OR ANY MODIFICATIONS THEREOF AS HEREIN PROVIDED, AND WORK NOT SO CONSTRUCTED SHALL BE REMOVED AND MADE GOOD BY THE CONTRACTOR AT HIS OWN EXPENSE.

DRAWINGS

(A) - PRIOR TO THE MANUFACTURE OF ANY VALVES, THE CONTRACTOR SHALL SUBMIT FOR THE APPROVAL OF THE ENGINEER AND DIRECTOR OF PUBLIC UTILITIES OF THE CITY OF CLEVELAND, COMPLETE WORKING, DETAIL, AND DIMENSION DRAWINGS SHOWING THICKNESSES AND KINDS OF MATERIAL AND SIMILAR INFORMATION.

(B) - ONE PRINT OF EACH OF THE DRAWINGS SUBMITTED WILL BE RETURNED WITH THE CRITICISMS OR APPROVAL OF THE ENGINEER. IN CASE THE DRAWINGS ARE NOT APPROVED, THE CONTRACTOR SHALL AGAIN SEND FOR APPROVAL, DUPLICATE REVISED PRINTS OF THE DRAWINGS TO TAKE CARE OF THE CRITICISMS NOTED, AND AFTER THE DRAWINGS HAVE BEEN FINALLY APPROVED, THE CONTRACTOR SHALL AGAIN FURNISH TO THE ENGINEER FOURTEEN ADDITIONAL PRINTS, TWELVE (12) ON PAPER AND TWO (2) ON CLOTH, ONE OF WHICH SHALL BE FURNISHED TO THE DIRECTOR OF PUBLIC UTILITIES OF THE CITY OF CLEVELAND, OF EACH DRAWING. NO WORK SHALL BE DONE IN THE SHOP UNTIL AFTER THE DRAWINGS HAVE BEEN FINALLY APPROVED.

PAYMENT

THE UNIT PRICE STIPULATED FOR VALVES SHALL INCLUDE THE FURNISHING, PLACING, TESTING AND PAINTING OF THE AIR COCKS, DRAIN VALVES, CHECK AND GATE VALVES, INCLUDING BY-PASS VALVES, OPERATING NUTS AND OTHER ACCESSORIES AND APPURTENANCES AND THE FURNISHING OF ALL LABOR, TOOLS AND APPLIANCES NECESSARY TO COMPLETE THE WORK AS SPECIFIED OR AS SHOWN.

BRANCH SLEEVE AND VALVES

WORK INCLUDED

(A) - THE CONTRACTOR SHALL FURNISH THE BRANCH SLEEVE AND VALVES FOR THE LOCATIONS SHOWN ON THE DRAWINGS OR ON WORKING DRAWINGS FURNISHED BY THE ENGINEER OR AS DIRECTED OF THE SIZES SHOWN OR REQUIRED FOR THE PROPER COMPLETION OF THE WORK INCLUDED UNDER THIS CONTRACT.

(B) - IN GENERAL, THE WORK OF THIS ITEM CONTEMPLATES THE FURNISHING AND DELIVERY OF THE MATERIAL TO THE PROPER LOCATION ON THE JOB, THE CITY OF CLEVELAND DIVISION OF WATER WILL INSTALL THE BRANCH SLEEVES AND VALVES, BUT THE CONTRACTOR SHALL DO ALL THE NECESSARY EXCAVATION AND BACKFILLING REQUIRED THEREFOR AND REPAVING IF SO NOTED ON THE CONTRACT DRAWINGS AND PAY FOR THE WORK IN ACCORDANCE WITH SPECIFIED SCHEDULE.

QUALITY OF VALVES

THE BRANCH SLEEVE AND VALVES SHALL BE A.P. SMITH MFG. CO. OR APPROVED EQUAL. ALL SLEEVES SHALL BE OF THE CLASS AND SIZE AS SHOWN OR AS DIRECTED AND SHALL CONFORM FOR MATERIALS, TESTS, PAINTING, DRAWINGS, ETC. TO THE REQUIREMENTS OF THE ITEM CAST IRON PIPES AND FITTINGS OF THESE SPECIFICATIONS INSOFAR AS THEY APPLY. THE VALVES FURNISHED AND USED UNDER THIS ITEM SHALL COMPLY WITH THE REQUIREMENTS OF THE ITEM VALVES OF THIS CONTRACT WHENEVER THE SAME MAY BE PERTINENT. THE PROVISIONS OF THE SECTIONS (U), (V), AND (W) OF THE ITEM ON VALVES PERTAINING TO GREASE CASES SHALL APPLY TO THE BRANCH SLEEVES AND VALVES.

PAYMENT

THE UNIT PRICE STIPULATED FOR EACH BRANCH SLEEVE AND VALVE FURNISHED UNDER THIS ITEM, SHALL INCLUDE THE FURNISHING AND DELIVERY TO THE PROPER LOCATION, AND SHALL INCLUDE ALL EXCAVATION, SHEETING AND SHORING, BACKFILLING, SAND BACKFILLING, SEEDING AND SODDING AND REPAVING, IF SO NOTED ON THE CONTRACT DRAWINGS, AND THE FURNISHING OF ALL LABOR, MATERIALS, TOOLS AND APPLIANCES NECESSARY TO COMPLETE THE WORK AS SPECIFIED OR AS SHOWN.

VALVE BOXES

MATERIALS AND SPECIFICATIONS SHALL CONFORM TO STATE OF OHIO SPECIFICATION I-8.

CURB CONNECTIONS

(A) - GENERAL. IN SUCH LOCATIONS AS MAY BE INDICATED ON THE CONTRACT DRAWINGS, OR AS ORDERED BY THE ENGINEER, THE CONTRACTOR SHALL EXCAVATE FOR HOUSE CONNECTION BETWEEN THE WATER MAIN AND A POINT 3 FEET BEYOND CURB LINE. THE CONNECTION SHALL BE STANDARD EXTRA HEAVY LEAD PIPE OR COPPER CONFORMING IN ALL RESPECTS TO THE RULES FOR WATER CONNECTIONS APPLICABLE AT THE TIME OF INSTALLATION AS PUBLISHED BY THE DIVISION OF WATER OF THE CITY OF CLEVELAND. WHEREVER THE CONNECTION CROSSES AN EXISTING PAVEMENT, THE CONTRACTOR SHALL BORE OR JACK OPENINGS OF SUFFICIENT SIZE TO PERMIT THE INSTALLATION OF SERVICE CONNECTIONS. IF BORING OR JACKING IS FOUND TO BE IMPOSSIBLE, HE SHALL MAKE THE NECESSARY TRENCH EXCAVATION, SAND BACKFILL, TEMPORARY AND PERMANENT REPAVING REQUIRED FOR THE INSTALLATION OF THE SERVICE CONNECTION.

(B) - TAPPING. THE CONTRACTOR SHALL ARRANGE WITH THE DIVISION OF WATER TO MAKE THE PRESSURE TAP, INSTALL THE CORPORATION COCK AND FURNISH ANY OTHER MATERIAL WHICH THE DIVISION ELECTS TO SUPPLY. THE CONNECTION SHALL BE BLOCKED UP WITH STONE, BRICK OR CONCRETE TO INSURE A FIRM SUPPORT FOR SAID COUPLING AND RESIST ALL SETTLEMENTS IN BACKFILLING. THE BLOCKING SHALL BE HELD FIRMLY IN PLACE BY FINE DRY EARTH FIRMLY TAMPED AROUND IT. WHERE EXCAVATION IS IN SAND, CLAY OR LIGHT EARTH, THE WATER CURB CONNECTION MUST BE LAID IN A TRENCH SEPARATE FROM ANY SEWER LINES. IN ROCK OR SHALE THE WATER CURB CONNECTION MAY BE LAID IN THE SAME TRENCH WHICH CONTAINS THE SEWER PIPE PROVIDING THE TRENCH IS OF SUFFICIENT WIDTH AND AN EIGHT INCH SHELVE IS PROVIDED ON WHICH TO LAY THE CONNECTION. AT THE CURB END OF THE CONNECTION, A SHUT-OFF VALVE SHALL BE CONNECTED, MOUNTED ON A BLOCKING OF STONE, BRICK OR CONCRETE TO RESIST SETTLEMENT AND WITH CURB BOX MOUNTED AND MAINTAINED PLUMB OVER THE GATE VALVE NUT, WITH THE TOP OF BOX AT THE FINISHED GRADE OF LAWN SPACE.

MEASUREMENT

THE CURB CONNECTIONS TO BE PAID FOR SHALL BE THE ACTUAL NUMBER OF EACH, LISTED AND ESTIMATED SEPARATELY, COMPLETED AND ACCEPTED.

PAYMENT

THE UNIT PRICE STIPULATED FOR EACH CURB CONNECTION UNDER THIS ITEM SHALL INCLUDE THE FURNISHING, PLACING, CONNECTING AND TESTING OF THE PIPE AND FITTINGS AND THE FURNISHING OF ALL LABOR, MATERIALS, TOOLS AND APPLIANCES NECESSARY TO COMPLETE THE WORK AS SPECIFIED OR AS SHOWN.

<p>LOW SERVICE DISTRICT DEPARTMENT OF PUBLIC UTILITIES DIVISION OF WATER AND HEAT CLEVELAND, OHIO</p>		<p>TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO</p>	
<p>APPROVED <u>MAY-8-1963</u> _____ DIRECTOR OF PUBLIC UTILITIES</p>		<p>WATERWORK NOTES WILLOW FREEWAY EXTENSION</p>	
<p>_____ COMMISSIONER OF WATER & HEAT</p>		<p>SCALE _____ DATE _____ DESIGNED DRAWN TRACED CHECKED REVIEWED DATE REVISED</p>	
<p>_____ ENGINEER</p>		<p>PH _____ RR _____</p>	
<p>_____ ASSISTANT DESIGN ENGINEER</p>			

2" WATER LINE TAPS

WORK INCLUDED

THE CONTRACTOR SHALL FURNISH ALL THE MATERIALS FOR AND SHALL PROPERLY CONNECT IN PLACE AT THE LOCATIONS SHOWN ON THE DRAWINGS STANDARD EXTRA HEAVY LEAD PIPE OR COPPER CONFORMING IN ALL RESPECTS TO THE RULES FOR WATER CONNECTIONS APPLICABLE AT THE TIME OF INSTALLATION AS PUBLISHED BY THE DIVISION OF WATER OF THE CITY OF CLEVELAND. THE CONTRACTOR SHALL MAKE THE NECESSARY TRENCH EXCAVATION, BACKFILL AND SEEDING AS MAY BE REQUIRED.

TAPPING

THE CONTRACTOR SHALL ARRANGE WITH THE DIVISION OF WATER TO MAKE THE PRESSURE TAP, INSTALL THE CORPORATION COCK AND FURNISH ANY OTHER MATERIAL WHICH THE DIVISION ELECTS TO SUPPLY. THE CONNECTION SHALL BE BLOCKED UP WITH STONE, BRICK OR CONCRETE TO INSURE A FIRM SUPPORT FOR SAID COUPLING AND RESIST ALL SETTLEMENTS IN BACKFILLING. THE BLOCKING SHALL BE HELD FIRMLY IN PLACE BY FINE DRY EARTH FIRMLY TAMPED AROUND IT. ON THE 2" PIPE A SHUT OFF VALVE SHALL BE CONNECTED, MOUNTED ON A BLOCKING OF STONE, BRICK OR CONCRETE TO RESIST SETTLEMENT.

MEASUREMENT

THE 2" WATER LINE TAPS TO BE PAID FOR SHALL BE THE ACTUAL NUMBER OF EACH, LISTED AND ESTIMATED SEPARATELY, COMPLETED AND ACCEPTED.

BASIS OF PAYMENT

THE UNIT PRICE STIPULATED FOR EACH 2" WATER TAP CONNECTED UNDER THIS ITEM SHALL INCLUDE THE FURNISHING AND DELIVERY TO THE PROPER LOCATION, EXCAVATION, BACKFILLING, SEEDING, AND THE FURNISHING OF ALL LABOR, MATERIALS, TOOLS AND APPLIANCES NECESSARY TO COMPLETE THE WORK AS SPECIFIED OR AS SHOWN.

SERVICE CONNECTIONS AND WATER METERS RELOCATED

WORK INCLUDED

(A) - THE CLEVELAND WATER DEPARTMENT WILL FURNISH THE PIPING MATERIAL FOR AND MAKE ALL CHANGES REQUIRED IN THE LOCATION OF EXISTING HOUSE CONNECTIONS AND METERS BUT THE CONTRACTOR SHALL DO ALL THE NECESSARY EXCAVATION, BACKFILLING AND REPAVING REQUIRED THEREFORE AND THE CITY WILL CHARGE THE CONTRACTOR FOR THE MATERIALS AND LABOR FURNISHED IN MAKING THESE SERVICE CONNECTIONS AND ALTERATIONS AND COSTS THEREOF SHALL BE INCLUDED IN THE UNIT PRICE BID FOR "SERVICE CONNECTIONS" OR "WATER METERS RELOCATED".

MEASUREMENT

THE SERVICE CONNECTIONS AND WATER METERS RELOCATED TO BE PAID FOR SHALL BE THE ACTUAL NUMBER OF EACH, LISTED AND ESTIMATED SEPARATELY, COMPLETED AND ACCEPTED.

BASIS OF PAYMENT

THE UNIT PRICE STIPULATED FOR EACH SERVICE CONNECTION AND WATER METER RELOCATED UNDER THIS ITEM SHALL INCLUDE THE FURNISHING AND DELIVERY TO THE PROPER LOCATION, EXCAVATION, BACKFILLING, SEEDING AND SODDING AND REPAVING AND THE FURNISHING OF ALL LABOR, MATERIALS, TOOLS AND APPLIANCES NECESSARY TO COMPLETE THE WORK AS SPECIFIED OR AS SHOWN.

HYDRANTS AND VALVES AND BOXES RELOCATED

WORK INCLUDED

THE CONTRACTOR SHALL REMOVE THE HYDRANTS AND VALVES AND BOXES AND PROPERLY SET IN PLACE AND CONNECT AT THE LOCATIONS SHOWN ON THE DRAWINGS OR AS DIRECTED BY THE ENGINEER. THIS SHALL INCLUDE ALL EXCAVATING, BACKFILLING, SEEDING AND SODDING, AND REPAVING REQUIRED FOR THE PROPER COMPLETION OF THE WORK INCLUDED UNDER THIS CONTRACT.

MATERIALS

ALL HYDRANTS AND VALVES AND BOXES TO BE RELOCATED MUST BE IN GOOD CONDITION. ALL OTHER MATERIALS AND APPURTENANCES NECESSARY FOR THE PROPER COMPLETION OF THIS ITEM SHALL BE OF THE KIND AND GRADE CALLED FOR IN THESE NOTES FOR THE PARTICULAR KIND OF CONSTRUCTION IN WHICH THE MATERIALS ARE TO BE USED.

CONSTRUCTION METHODS

THE CONSTRUCTION METHODS SHALL CONFORM TO THE REQUIREMENTS OF THE ITEM "FURNISHING AND SETTING 6" AND 4" HYDRANTS" FOR HYDRANTS AND THE ITEM "VALVES" FOR VALVES AND BOXES AS SET FORTH ELSEWHERE IN THESE NOTES

METHOD OF MEASUREMENT

THE HYDRANTS AND VALVES AND BOXES RELOCATED TO BE PAID FOR SHALL BE THE ACTUAL NUMBER OF EACH, LISTED AND ESTIMATED SEPARATELY, COMPLETED AND ACCEPTED.

BASIS OF PAYMENT

THE UNIT PRICE STIPULATED FOR EACH HYDRANT AND VALVE AND BOX RELOCATED UNDER THIS ITEM SHALL INCLUDE REMOVING, RECONNECTING ACCORDING TO THE PROVISIONS OF THESE SPECIFICATIONS FOR THE PARTICULAR TYPE OF CONSTRUCTION CALLED FOR ON THE PLANS, AND FOR ALL EXCAVATION, BACKFILLING, SEEDING AND SODDING AND REPAVING, AND THE FURNISHING OF ALL MATERIAL, LABOR, EQUIPMENT, TOOLS AND APPLIANCES NECESSARY TO COMPLETE THE WORK AS SPECIFIED OR AS SHOWN.

HYDRANTS AND VALVES REMOVED

WORK INCLUDED

THE CONTRACTOR SHALL PERFORM ALL OPERATIONS NECESSARY TO THE PROPER REMOVAL OF THE HYDRANT AND VALVE AT THE LOCATIONS SHOWN ON THE PLANS. THIS WORK SHALL INCLUDE EXCAVATING, REMOVING, BACKFILLING, SEEDING AND SODDING, AND REPAVING REQUIRED FOR THE PROPER COMPLETION OF THE WORK INCLUDED UNDER THIS CONTRACT.

METHOD OF MEASUREMENT

THE PAY QUANTITIES FOR THIS ITEM SHALL BE DETERMINED AFTER ALL OF THE REQUIREMENTS OF THIS ITEM SHALL HAVE BEEN PERFORMED. THE HYDRANTS AND VALVES REMOVED TO BE PAID FOR SHALL BE THE ACTUAL NUMBER OF EACH REMOVED IN ACCORDANCE WITH THE REQUIREMENTS OF THIS ITEM.

BASIS OF PAYMENT

THE ACTUAL NUMBER OF HYDRANTS AND VALVES MEASURED AS PROVIDED ABOVE SHALL BE PAID FOR AT THE CONTRACT UNIT PRICE BID FOR "HYDRANTS AND VALVES REMOVED FOR STORAGE" OR "HYDRANTS AND VALVES REMOVED". THIS PRICE AND PAYMENT SHALL CONSTITUTE FULL COMPENSATION FOR PERFORMING ALL OF THE REQUIREMENTS OF THIS ITEM, FURNISHING ALL NECESSARY MATERIALS, LABOR, TOOLS, EQUIPMENT, SUPPLIES AND INCIDENTALS.

BRICK AND PLAIN CONCRETE MASONRY

ITEMS 6 AND 7

UNDER THESE ITEMS THE CONTRACTOR SHALL FURNISH ALL NECESSARY LABOR, MATERIALS, TOOLS AND EQUIPMENT FOR THE CONSTRUCTION, COMPLETE, OF ALL MISCELLANEOUS MASONRY STRUCTURES, AND INCLUDING ALL WATER MAIN DRAIN AND PITOMETER VAULTS, ACCESS AND ANCHORAGE MANHOLES, VALVE CHAMBERS, SEWER MANHOLES, CATCH BASINS, ANCHORS, PIERS AT PIPE BENDS AND UNDER LINE VALVES, FLOORS FOR DRAIN AND VALVE VAULTS, AND OTHER APPURTENANT WORK TOGETHER WITH THE HAULING, MIXING, PLACING, FORMS, SCAFFOLDING, SHEETING AND BRACING, GROUTING, PLASTERING, CURING, ETC., ALL AS SPECIFIED, REQUIRED OR SHOWN ON THE CONTRACT DRAWINGS.

BRICK AND MASONRY MATERIAL

(A) - THE MATERIAL FURNISHED BY THE CONTRACTOR FOR THE VARIOUS KINDS OF MASONRY CONSTRUCTION TO BE CONSTRUCTED SHALL CONFORM TO THE FOLLOWING SPECIFICATIONS:

(B) - ALL BRICK FURNISHED AND USED SHALL BE NO.2 SHALE BRICK AND SHALL COMPLY WITH THE REQUIREMENTS FOR "GRADE SA" ASTM DESIGNATION: C 32-42.

(C) - ALL CEMENT USED SHALL CONFORM TO "STANDARD SPECIFICATIONS FOR PORTLAND CEMENT, ASTM DESIGNATION: C 150-44T."

(D) - ALL CONCRETE SAND SHALL BE CLEAN, FREE FROM DIRT, LOAM, VEGETABLE OR OTHER ORGANIC MATTER. SAND SHALL NOT CONTAIN MORE THAN THREE (3%) PER CENT BY WEIGHT OF LOAM OR CLAY AND IN NO CASE SHALL SAND BE USED IF ITS GRAINS ARE COATED WITH THESE SUBSTANCES. FINE AGGREGATE SHALL BE WELL GRADED FROM COARSE TO FINE AND WHEN TESTED BY MEANS OF LABORATORY SIEVES SHALL CONFORM TO THE FOLLOWING REQUIREMENTS:

RETAINED ON	PERCENTAGE BY WEIGHT
3/8" SIEVE	0.0
4 SIEVE	0-10
16 SIEVE	20-55
50 SIEVE	70-95
100 SIEVE	92-100

SILT NOT TO EXCEED THREE (3%) PER CENT.

(E) - ALL STONE OR SLAG SHALL BE CLEAN, HARD AND WELL GRADED FROM FINE TO COARSE AND BE FREE FROM FOREIGN SUBSTANCES AND SHALL PASS THROUGH A 1-1/2 INCH RING AND BE RETAINED ON A 1/2 INCH RING.

(F) - THE CRUSHED SLAG SHALL BE COMPOSED OF CLEAN, SOUND, DURABLE AND WELL SEASONED AIR COOLED BLAST FURNACE SLAG, WEIGHING, COMPACTED NOT LESS THAN SEVENTY (70) POUNDS PER CUBIC FOOT, REASONABLY UNIFORM IN DENSITY AND REASONABLY FREE FROM THIN, ELONGATED OR GLASSY PIECES.

(G) - ALL WATER SHALL BE CLEAN AND ACCURATELY MEASURED FOR EACH BATCH OF CONCRETE.

(H) - ALL PLAIN CONCRETE SHALL BE MIXED IN THE PROPORTION OF ONE (1) PART OF CEMENT, TWO (2) PARTS OF SAND AND FOUR (4) PARTS OF COARSE AGGREGATE.

(I) - ALL CEMENT MORTAR SHALL BE MIXED IN THE PROPORTION OF ONE (1) PART OF CEMENT TO THREE (3) PARTS OF SAND, EXCEPT THE MORTAR FOR BRICK CATCH BASINS AND SEWER MANHOLES WHICH SHALL BE 1:2 MIX.

MANHOLE CONSTRUCTION

(A) - ALL BRICK MANHOLES, BRICK NECKS AND EXTENSIONS SHALL BE BUILT IN ACCORDANCE WITH THE CONTRACT DRAWINGS.

(B) - THE WALLS OF MANHOLES SHALL BE BUILT OF NO. 2 SHALE BRICK LAID IN 1:3 PORTLAND CEMENT MORTAR, WITH BRICK ARRANGED RADIALLY AS HEADERS, FORMING A WALL NINE INCHES THICK. IN DEEP MANHOLES THE WALL SHALL BE 13" THICK BELOW A POINT 12' FROM THE SURFACE. BELOW THE EXTERIOR OF THE SEWER, IN SEWER MANHOLES, THE MASONRY OF THE MANHOLE MUST CONFORM TO THAT OF THE SEWER PROPER. ALL OF THE BRICK COMPOSING SAID MANHOLES SHALL BE LAID IN FULL MORTAR BEDS AND JOINTS, WITH NO MORTAR JOINTS APPEARING ON THE INNER SURFACE OF THE MANHOLE EXCEEDING THREE-EIGHTS INCHES(3/8") THICK.

(C) - THE TOP OF THE WALLS OF MANHOLES SHALL BE PROPERLY LEVELED OFF WITH MORTAR SO AS TO FORM A FLAT SURFACE UPON WHICH THE CAST IRON MANHOLE RING IS TO REST, AND SAID MANHOLE SHALL BE CARRIED TO PROPER HEIGHT AS INDICATED BY THE CONTRACT DRAWINGS.

(D) - THE ENTIRE OUTER SURFACE OF ALL BRICK MANHOLES SHALL BE PLASTERED WITH A SMOOTH COATING OF 1:3 PORTLAND CEMENT MORTAR, AT LEAST ONE-HALF (1/2) INCH THICK.

PAYMENT

NO SEPARATE PAYMENT WILL BE MADE FOR BRICK OR PLAIN CONCRETE MASONRY. PAYMENT WILL BE INCLUDED IN THE UNIT PRICE BID FOR THE ITEM IN WHICH IT IS USED. PAYMENT FOR CONCRETE PIERS IS TO BE INCLUDED IN THE PRICE BID FOR THE PIPE.

MISCELLANEOUS METAL WORK

ITEM - 8

WORK INCLUDED

(A) - THE CONTRACTOR SHALL FURNISH AND INSTALL ALL MISCELLANEOUS METAL WORK WHICH IS REQUIRED FOR THE PROPER COMPLETION OF THE WORK INCLUDED UNDER THIS CONTRACT AND IS NOT SPECIFICALLY INCLUDED UNDER THE OTHER ITEMS OF THESE SPECIFICATIONS.

(B) - IN GENERAL, THE WORK SHALL INCLUDE THE FURNISHING AND INSTALLING OF MANHOLE FRAMES AND COVERS, MANHOLE STEPS, VALVE BOXES, EXTENSION STEMS AND BRACE, STRUCTURAL MEMBERS, BRONZE BOLTS, AND OTHER SIMILAR ITEMS REQUIRED FOR THE PROPER COMPLETION OF THE WORK.

MATERIALS

ALL CASTINGS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 0-7.81 OF THE "STANDARD SPECIFICATIONS FOR CONSTRUCTION OF PAVEMENTS, SIDEWALKS AND SEWERS" OF THE CITY OF CLEVELAND DATED JANUARY, 1950, EXCEPT THAT THE CAST IRON SHALL BE CLASS NO.30. WROUGHT IRON SHALL MEET THE REQUIREMENTS OF THE ASTM SPECIFICATIONS A 207-39. ALL STRUCTURAL STEEL SHALL MEET THE REQUIREMENTS OF THE ASTM SPECIFICATIONS A 7-46. ALL BRONZE BOLTS AND NUTS SHALL CONFORM TO U.S. STANDARD SIZES, AND SHALL BE CLEAN CUT AND HAVE WELL FITTED THREADS. ALL BRONZE BOLTS AND NUTS SHALL BE OF TOBIN OR MANGANESE BRONZE, OR OF SIMILAR APPROVED MATERIALS.

CLEANING AND TESTING

ALL CASTINGS SHALL BE THOROUGHLY CLEANED AND SUBJECTED TO A CAREFUL HAMMER TEST. NO CASTINGS SHALL BE COATED UNLESS CLEAN AND FREE FROM RUST, AND APPROVED IN THESE RESPECTS BY THE ENGINEER OR HIS AUTHORIZED INSPECTOR IMMEDIATELY BEFORE BEING DIPPED.

SHEET ACCT. No. 6412

CONT. No. 58019

<p>LOW SERVICE DISTRICT DEPARTMENT OF PUBLIC UTILITIES DIVISION OF WATER AND HEAT CLEVELAND, OHIO</p>		<p>TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO</p>	
<p>APPROVED <u>MAY-8-1963</u> <i>J. R. Loman</i> DIRECTOR OF PUBLIC UTILITIES</p>		<p>WATERWORK NOTES WILLOW FREEWAY EXTENSION</p>	
<p><i>J. R. Loman</i> COMMISSIONER OF WATER & HEAT</p>		<p>SCALE _____ DATE _____</p>	
<p><i>William J. Lawrence</i> COMMISSIONER - DIVISION OF UTILITIES ENGINEERING</p>		<p>DESIGNED _____ DRAWN _____ TRACED _____ CHECKED _____ REVIEWED _____ DATE _____</p>	
<p>ENGINEER OF CONSTRUCTION & SURVEYS</p>		<p>PH _____ RR _____</p>	
<p>ASSISTANT DESIGN ENGINEER</p>			

COATING

EACH CASTING SHALL BE SPRAYED OR BRUSHED INSIDE AND OUT WITH ONE COAT OF ASPHALTIC COMPOUND VARNISH. THE VARNISH SHALL BE MADE OF HIGH GRADE ASPHALT FLUXED AND BLENDED WITH PROPERLY TREATED DRYING OILS AND THINNED TO A PROPER CONSISTENCY WITH A VOLATILE SOLVENT. THE VARNISH SHALL BE EQUAL TO BLACK ASPHALT VARNISH AS MANUFACTURED BY THE EXCELSIOR VARNISH WORKS, INCL, CLEVELAND 2, OHIO. OTHER METHODS OF COATING AND TYPES OF COATING MATERIALS SHALL BE SUBJECT TO THE APPROVAL OF THE ENGINEER. IN ADDITION TO THE SHOP COAT THE CASTINGS SHALL RECEIVE TWO (2) COATS OF APPROVED PAINT.

INSPECTION

THE ENGINEER OR HIS AUTHORIZED ASSISTANT, SHALL HAVE THE RIGHT TO INSPECT THE MATERIAL AND WORK DONE, AS THE INTERESTS OF THE CITY OR STATE MAY REQUIRE. SUCH INSPECTION SHALL NOT RELIEVE THE CONTRACTOR FROM ANY OBLIGATION TO PERFORM SAID WORK STRICTLY IN ACCORDANCE WITH THE SPECIFICATIONS, OR ANY MODIFICATION THEREOF, AS HEREIN PROVIDED, AND WORK NOT SO CONSTRUCTED SHALL BE REMOVED AND MADE GOOD BY THE CONTRACTOR, AT HIS OWN EXPENSE. ALL MANHOLE RINGS AND COVERS MUST BE SOUND AND SHALL CONFORM TO THESE SPECIFICATIONS, AND ANY DEFECTIVE CASTINGS WHICH MAY HAVE PASSED THE INSPECTOR AT THE WORKS, OR ELSEWHERE, SHALL BE AT ALL TIMES LIABLE TO REJECTION WHEN DISCOVERED, UNTIL THE DATE OF FINAL PAYMENT UNDER THIS CONTRACT.

STEPS AND LADDERS

GALVANIZED WROUGHT IRON STEPS AND LADDERS OF THE SIZE AND SHAPE SHOWN ON THE CONTRACT DRAWINGS, SHALL BE BUILT INTO THE BRICK AND CONCRETE MASONRY OF THE MANHOLES AS INDICATED ON THE DRAWINGS.

RIMS AND COVERS

(A) - ALL CAST IRON MANHOLE RIMS AND COVERS OF THE FORMS, DIMENSIONS AND DETAILS SHOWN ON THE CONTRACT DRAWINGS, SHALL BE FURNISHED AND INSTALLED AS DIRECTED.

(B) - THE RIMS SHALL BE PROPERLY SET IN PLACE IN A FULL BED OF MORTAR OR Poured MONOLITHIC IN THE MASONRY, AT SUCH ELEVATION AS TO MAKE THE TOP OF THE RIM CONFORM TO THE FINISHED SURFACES OF THE STRUCTURES OR THE FINISHED GRADE AS ESTABLISHED BY THE ENGINEER.

VALVE BOXES AND COVERS

THE CONTRACTOR SHALL FURNISH AND INSTALL, OVER EACH VERTICALLY SET VALVE OF THE LOCATIONS SHOWN ON THE DRAWINGS, OR AS REQUIRED, VALVE BOXES AND COVERS OF THE TYPES AND SIZES INDICATED ON THE CONTRACT PLANS. THESE SHALL BE CAREFULLY LOCATED OVER THE VALVE NUTS, AND SHALL BE SET PLUMB AND TRUE TO ELEVATION AS REQUIRED.

DETAILED DRAWINGS

COMPLETE DETAILED DRAWINGS OF MISCELLANEOUS METAL WORK SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL, PRIOR TO THE MANUFACTURE OF ANY WORK TO BE FURNISHED UNDER THIS ITEM, IN ACCORDANCE WITH THESE SPECIFICATIONS.

PAINTING

ALL MISCELLANEOUS METAL WORK NOT GALVANIZED SHALL BE THOROUGHLY CLEANED AND GIVEN THREE (3) FIELD COATS OF COAL TAR PITCH EQUAL TO INERTOL 50 OR BITUMASTIC 50.

PAYMENT

PAYMENT FOR MISCELLANEOUS METAL WORK WILL BE INCLUDED IN THE PRICE BID FOR THE ITEM IN WHICH IT IS USED.

PRESTRESSED CONCRETE CYLINDER PIPE

WORK INCLUDED

ITEM -9

THE CONTRACTOR SHALL FURNISH ALL THE MATERIALS, LABOR, TOOLS AND EQUIPMENT FOR AND SHALL PROPERLY CONSTRUCT AND CONNECT IN PLACE THE WATER MAIN AT LOCATIONS SHOWN ON THE DRAWINGS, OR AS DIRECTED, USING PRESTRESSED CONCRETE CYLINDER PIPE AND FITTINGS INCLUDING ALL EXCAVATION WORK, BACKFILLING, SAND BACK-FILL, REPAVING, CONCRETE CYLINDER FITTINGS, CAST IRON PIPE AND FITTINGS, VICTAULIC AND DRESSER COUPLINGS, ETC., ALL AS REQUIRED FOR THE PROPER COMPLETION OF THE WORK INCLUDED UNDER THIS CONTRACT.

DEFINITIONS

WHENEVER THE WORKS "CONCRETE PIPE" OR "PRESTRESSED CONCRETE CYLINDER PIPE" ARE USED, THEY SHALL REFER TO AND MEAN "PRESTRESSED STEEL CYLINDER REINFORCED CONCRETE PRESSURE PIPE."

PRESTRESSED CONCRETE CYLINDER PIPE

(A) - ALL PRESTRESSED CONCRETE PIPE TO BE FURNISHED SHALL CONFORM TO THESE SPECIFICATIONS AND SHALL CONFORM TO THE LATEST AWWA C 301-58 "STANDARD SPECIFICATIONS FOR REINFORCED CONCRETE WATER PIPE-STEEL CYLINDER TYPE, PRESTRESSED."

(B) - THE PRESTRESSED CONCRETE CYLINDER PIPE SHALL BE FURNISHED IN UNIFORM LENGTH OF NOT LESS THAN SIXTEEN FEET FOR THE PIPE EXCEPT THAT SHORTER LENGTHS MAY BE USED TO MEET SPECIAL CONDITIONS. THE NOMINAL THICKNESS OF THE CORE AND THE NOMINAL THICKNESS OF THE MORTAR COATING SHALL NOT BE LESS THAN THAT GIVEN IN THE FOLLOWING TABLE:

(B) - CONTINUED

NOMINAL INSIDE DIAMETER	CORE THICKNESS	MINIMUM MORTAR COATING
16"	1"	3/4"
20"	1-1/4"	3/4"
24"	1-1/2"	3/4"
30"	1-7/8"	3/4"
36"	2-1/4"	3/4"
42"	2-5/8"	3/4"
48"	3"	3/4"

THE INTERIOR DIAMETER OF THE PIPE SHALL NOT BE LESS THAN THE NOMINAL DIAMETER BY MORE THAN ONE PERCENT (1%). THE THICKNESS OF THE WALL OF THE PIPE SHALL NOT BE LESS THAN THE NOMINAL THICKNESS BY MORE THAN EIGHT (8) PER CENT. THE ENDS OF PIPE SHALL BE AT RIGHT ANGLES TO THE PIPE AXIS. PIPES MAY BE BEVELED TO FORM CURVES. THE CONCRETE USED TO LINE THE STEEL CYLINDERS SHALL BE MADE FROM SUITABLE AGGREGATES COMPOSED OF HARD, DURABLE PARTICLES, CLEAN AND FREE FROM LOAM OR ORGANIC MATERIAL. CEMENT SHALL FULFILL THE REQUIREMENTS OF ASTM DESIGNATION: C 150-52, "STANDARD SPECIFICATIONS FOR PORTLAND CEMENT." IT IS THE INTENT OF THIS SPECIFICATION TO PRODUCE A CONCRETE HAVING A 28-DAY STRENGTH OF 4500 OR A 7-DAY STRENGTH OF 3000 POUNDS PER SQUARE INCH FOR STANDARD 6" x 12" TEST CYLINDERS WHICH SHALL BE CURED IN THE SAME MANNER AS THE PIPE. CONCRETE FOR WHICH 28-DAY STRENGTH TESTS SHALL SHOW STRENGTHS OF LESS THAN 4500 POUNDS PER SQUARE INCH MAY BE USED PROVIDING THAT THE MAXIMUM DESIGN COMPRESSIVE STRESSES IN THE CONCRETE SHALL NOT EXCEED FORTY (40%) PER CENT OF THE STRENGTH OF THE CONCRETE AT THE TIME OF WRAPPING.

(C) - THE CONCRETE LINING OF THE STEEL CYLINDER MAY BE PLACED VERTICALLY BY THE USE OF INTERIOR FORMS OR MAY BE PLACED BY THE CENTRIFUGAL PROCESS. WHEN THE CENTRIFUGAL PROCESS IS USED, THE CYLINDER SHALL BE HELD SECURELY IN SPINNING FRAMES AND THE FRAMES PLACED HORIZONTALLY IN A MACHINE WHICH WILL CAUSE THEM TO ROTATE RAPIDLY ABOUT THEIR LONGITUDINAL AXIS AT A RIM SPEED SUFFICIENT TO INSURE GOOD COMPACTION OF THE CONCRETE. THE CONCRETE SHALL BE PLACED IN THE STEEL CYLINDERS WHILE THEY ARE REVOLVING IN SUCH MANNER THAT THE ROTATION SHALL EVENLY DISTRIBUTE THE CONCRETE ALONG THE ENTIRE LENGTH OF THE PIPE. AFTER THE CONCRETE HAS BEEN DEPOSITED, THE FRAMES SHALL CONTINUE TO REVOLVE UNTIL THE EXCESS WATER HAS COME TO THE SURFACE AND THE CONCRETE HAS BECOME THOROUGHLY COMPACTED. THE INTERIOR SURFACE OF THE PIPE MAY BE FINISHED EITHER WHILE IT IS STILL IN THE CENTRIFUGAL MACHINE OR BY MEANS OF A HONING OPERATION AFTER THE CONCRETE HAS SET. WHEN THE SPINNING OF THE CONCRETE IS COMPLETED, THE LINED CYLINDERS SHALL BE REMOVED FROM THE MACHINE AND PLACED IN A VERTICAL POSITION FOR CURING. AFTER THE CONCRETE HAS TAKEN ITS FINAL SET, THE PIPES SHALL BE KEPT IN A WARM ATMOSPHERE FOR CURING.

(D) - WHEN THE CONCRETE LINING IS PLACED BY A VERTICAL CASTING, THE STEEL CYLINDER SHALL BE PLACED VERTICALLY ABOUT AN INTERIOR MOLD AND THE MOLD AND CYLINDER SHALL BE HELD IN CIRCULAR AND CONCENTRIC POSITION BY TOP AND BOTTOM RINGS OF STEEL OR CAST IRON. WHILE THE CONCRETE IS BEING PLACED, VIBRATION SHALL BE EMPLOYED SO AS TO PRODUCE A CONCRETE OF MAXIMUM DENSITY. AFTER COMPLETION OF THE POURING OPERATION AND WHEN CONCRETE HAS TAKEN ITS FINAL SET, THE LINED CYLINDERS SHALL BE KEPT IN A WARM ATMOSPHERE UNTIL THE FOLLOWING DAY, WHEN THE MOLDS MAY BE REMOVED.

(E) - AFTER THE INTERIOR MOLDS HAVE BEEN REMOVED, OR IN THE CASE OF CENTRIFUGAL CASTING AFTER THE CONCRETE HAS HARDENED SUFFICIENTLY, THE CONCRETE LINING SHALL BE KEPT MOIST BY WATER OR STEAM UNTIL AT LEAST 36 HOURS AFTER THE PLACING OF THE CONCRETE. THE TEMPERATURE OF THE ATMOSPHERE TO WHICH THE NEW CONCRETE IS EXPOSED DURING THIS CURING PERIOD SHALL BE MAINTAINED ABOVE 50° F. BUT NOT EXCEEDING 150° F. ON THE SECOND DAY AFTER PLACING THE CONCRETE, THE PIPE MAY BE TIPPED INTO HORIZONTAL POSITION AND PLACED IN STORAGE. WHERE STEAM HAS NOT BEEN USED DURING THIS INITIAL CURING PERIOD, THE CONCRETE SHALL BE KEPT MOIST FOR A FURTHER PERIOD OF 5 DAYS BY INTERMITTENT SPRINKLING.

(F) - IN LIEU OF THE MOIST CURING METHOD PREVIOUSLY DESCRIBED, THE MANUFACTURER MAY USE CURING COMPOUNDS OF THE EMULSIFIED ASPHALT OR SYNTHETIC RESIN TYPE, BUT SUCH COMPOUNDS MUST BE APPLIED TO THE CONCRETE AT SUCH TIME AS TO ASSURE THE RETENTION OF ADEQUATE MOISTURE FOR THE PROPER HYDRATION OF THE CEMENT.

(G) - WHATEVER METHOD IS USED, HOWEVER, THE CURING SHALL PROCEED IN SUCH MANNER AND FOR SUCH A PERIOD AS TO ASSURE THE CONCRETE LINING ATTAINING THE REQUIRED STRENGTH.

(H) - THE CEMENT MORTAR COATING SHALL BE APPLIED TO THE CORES AFTER THEY HAVE BEEN WRAPPED UNDER TENSION WITH HIGH TENSILE WIRE. THE MORTAR USED FOR THIS COATING SHALL CONSIST OF ONE PART OF CEMENT TO NOT MORE THAN THREE PARTS OF FINE AGGREGATE, MEASURED BY VOLUME. THE MORTAR SHALL BE PLACED ON THE PIPE BY A MACHINE IN WHICH THE MORTAR, PREVIOUSLY MIXED, IS DRIVEN AGAINST THE EXTERIOR SURFACE OF THE CORE SO AS TO PRODUCE A DENSE COATING AROUND THE PIPE AND COVERING THE STEEL REINFORCING. UPON COMPLETION OF THE COATING OPERATION, THE PIPES SHALL BE PLACED WHERE THEY ARE PROTECTED FROM SUN, WIND AND RAIN AND AFTER THE MORTAR HAS HARDENED SUFFICIENTLY IT SHALL BE KEPT MOIST WITH WATER OR STEAM UNTIL THE FOLLOWING DAY OR FOR A PERIOD OF NOT LESS THAN TWELVE HOURS, AT WHICH TIME THE PIPES MAY BE PLACED IN THE STORAGE YARD. IF WATER IS USED FOR CURING, THE PIPES SHALL BE KEPT MOIST BY PERIODIC SPRINKLING FOR AN ADDITIONAL 3 DAYS AFTER BEING PLACED IN STORAGE. IN LIEU OF THE MOIST CURING METHOD, THE MANUFACTURER MAY USE CONCRETE CURING COMPOUNDS OF THE EMULSIFIED ASPHALT OR SYNTHETIC RESIN TYPE, PROVIDED THAT SUCH COMPOUNDS MUST BE APPLIED TO THE MORTAR AT SUCH TIME AS TO ASSURE THE RETENTION OF ADEQUATE MOISTURE FOR THE PROPER HYDRATION OF THE CEMENT.

(I) - THE PIPE SHALL BE REINFORCED WITH A CONTINUOUS WELDED STEEL CYLINDER OF HOT ROLLED STEEL SHEETS NOT LIGHTER THAN 16 U.S. GAGE AND SHALL CONFORM TO THE REQUIREMENTS OF ASTM DESIGNATION: A245-52T, GRADE B, SPECIFICATIONS FOR "HEAVY GAGE STRUCTURAL QUALITY FLAT HOT-ROLLED CARBON STEEL OPEN HEARTH," OR ANY SUBSEQUENT AMENDMENTS THERETO, AND ASTM DESIGNATION: A242-52T, SPECIFICATIONS FOR "LOW-ALLOY STRUCTURAL STEEL" OR ANY SUBSEQUENT AMENDMENTS THERETO. EITHER OPEN HEARTH OR BESSEMER SHEETS HAVING PHYSICAL AND CHEMICAL QUALITIES EQUIVALENT TO THOSE MENTIONED MAY BE USED. WHERE THE PIPES ARE DESIGNED FOR SPECIAL CONDITIONS OR FOR HIGH OPERATING PRESSURES, THE CYLINDERS MAY BE MADE FROM HOT-ROLLED SHEETS OF SPECIAL ALLOY STEEL HAVING HIGHER ELASTIC LIMIT AND ULTIMATE STRENGTH THAN THOSE SPECIFIED. IN SUCH CASE THE SHEETS SHALL BE OF GOOD WELDING QUALITY AND SHALL CONFORM TO THE STEEL MANUFACTURER'S PUBLISHED SPECIFICATIONS FOR THE SPECIAL GRADE OF STEEL BEING SUPPLIED. EACH COMPLETED CYLINDER WITH JOINT RINGS WELDED TO IT SHALL BE SUBJECTED TO A HYDROSTATIC TEST BY CLOSING THE ENDS AT THE JOINT RINGS, FILLING WITH WATER IN CONTACT AT ALL POINTS WITH WELDS, AND RAISING THE WATER PRESSURE TO STRESS THE CYLINDER TO A FIBRE STRESS OF 25,000 POUNDS PER SQUARE INCH. WHILE UNDER PRESSURE TEST, ALL WELDS SHALL BE THOROUGHLY INSPECTED. IF ANY LEAKS ARE FOUND, THEY SHALL BE REPAIRED AND THE CYLINDER SHALL BE RE-TESTED. THE FINISHED CYLINDER WITH JOINT RINGS ATTACHED SHALL BE WATER TIGHT UNDER THE REQUIRED TEST PRESSURE. ARC WELDING SHALL BE AN APPROVED PROCESS AND TEST WELDS SHALL BE FURNISHED FROM THE WORK AS REQUIRED.

(J) - THE HIGH TENSILE WIRE USED FOR CIRCUMFERENTIAL REINFORCEMENT SHALL BE OF HIGH TENSILE PROPERTIES EITHER COLD DRAWN OF HIGH CARBON MB BASIC, UNTEMPERED ACCORDING TO THE DIAMETER OF THE PIPE AND THE PRESSURE FOR WHICH IT IS DESIGNED. THE TYPE OF WIRE TO BE USED SHALL BE DETERMINED BY THE MANUFACTURER AND SHALL CONFORM TO THE APPROPRIATE ASTM SPECIFICATIONS AS FOLLOWS:

ASTM DESIGNATION	A82-34	A227-47T
TITLE	COLD-DRAWN STEEL WIRE FOR CONCRETE REINFORCEMENT	HARD-DRAWN STEEL SPRING WIRE
MIN. ULTIMATE STRENGTH: 6 GA. U.S.S.	80,000 PSI.	192,000 PSI.
MIN. ELASTIC LIMIT: 6 GA. U.S.S.	64,000 PSI.	100,000 PSI.

THE ELASTIC LIMIT SHALL BE DETERMINED BY THE JOHNSON METHOD.

(K) - THE THICKNESS OF SHEETS FOR THE STEEL CYLINDER AND THE DIAMETER OF WIRE USED AS WELL AS THE CENTERLINE SPACING AT WHICH IT IS PLACED AND THE TENSION UNDER WHICH IT IS WOUND AROUND THE LINED CYLINDER SHALL BE SUCH THAT THE ZERO COMPRESSION PRESSURE BE AT LEAST 50 POUNDS PLUS 1-1/4 TIMES THE STATIC PRESSURE. THE MAXIMUM CENTERLINE SPACING OF THE WIRE SHALL NOT EXCEED ONE INCH AND THE WIRE SHALL NOT BE LIGHTER THAN 6 GAUGE U.S.S. THE LINED CYLINDER SHALL NOT BE WRAPPED WITH WIRE UNTIL AT LEAST 6 DAYS AFTER PLACING OF THE CONCRETE.

(L) - STEEL OF SPECIAL SECTION OF SPIGOT JOINT RINGS SHALL CONFORM TO ASTM DESIGNATION: A 31-52T, GRADE A, SPECIFICATIONS FOR "BOILER RIVET STEEL AND RIVETS."

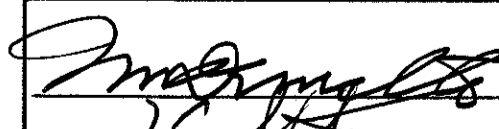
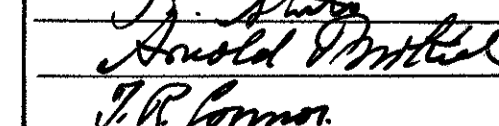
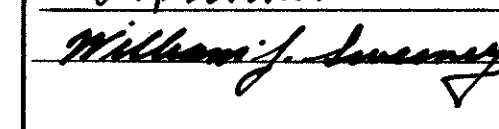
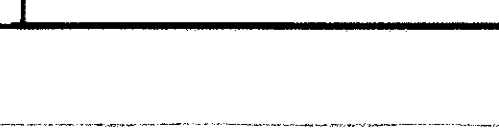
(M) - STEEL OF FLAT SECTION FOR BELL RINGS SHALL CONFORM TO ASTM DESIGNATION: A 245-44T, GRADE B, SPECIFICATION FOR "LIGHT GAGE STRUCTURAL QUALITY FLAT HOT-ROLLED CARBON STEEL" OR A 283-46T, GRADE A, SPECIFICATION FOR "STRUCTURAL QUALITY LOW AND INTERMEDIATE TENSILE STRENGTH CARBON STEEL PLATES," OR ANY SUBSEQUENT AMENDMENTS THERETO.

(N) - FITTINGS OR SPECIALS SHALL BE FURNISHED AND INSTALLED AS SHOWN ON THE DRAWINGS FOR CONCRETE CYLINDER PIPE OR AS REQUIRED AND SHALL INCLUDE SPECIALS WITH BELL END, SPIGOT END, FLANGED END, AND VICTAULIC END OUTLETS, WITH ACCESS MANHOLES, AIR COCKS, PITOMETER AND DRAIN CONNECTIONS, ANCHOR RINGS, BENDS, TEST HEADS, CLOSURE PIECES, BEVEL AND PIPE, JOINT HARNESS, ETC. THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER DETAILED DESIGNS AND SHALL RECEIVE HIS APPROVAL BEFORE THE CONSTRUCTION OF ANY SUCH SPECIALS. THE ZINC COATED JOINT RINGS SHALL MEET THE REQUIREMENTS OF ONE OF THE FOLLOWING ASTM SPECIFICATIONS: 3/16 BELL RINGS A 303-52T, GRADE A; 1/4" AND 5/16 BELL RINGS LESS THAN 6" IN WIDTH: A 31-52T, GRADE A; ALL SPIGOT RINGS A 31-52T, GRADE A.

(O) - SPECIAL PIECES, SUCH AS TEES, WYES, OR BRANCH OPENINGS, SHALL ALSO BE OF CYLINDER CONSTRUCTION. IN ALL CASES, THE REINFORCEMENT SHALL ADEQUATELY COMPENSATE FOR THE OPENINGS IN THE PIPE WALL. IF THE SPECIAL PIECE IS PRESTRESSED, THEN THE AREA OF THE STEEL IN THE CYLINDER AND CAGE, IN ADDITION TO THE COMPENSATING REINFORCEMENT PREVIOUSLY MENTIONED, SHALL BE NOT LESS THAN THAT FOR THE ADJOINING PRESTRESSED STRAIGHT PIPE. IF THE SPECIAL PIECE IS NOT PRESTRESSED THEN THE ADDITIONAL AREA OF THE STEEL IN THE CYLINDER AND CAGE SHALL BE NOT LESS THAN THAT FOR THE ADJOINING STRAIGHT PIPE IF SUCH STRAIGHT PIPE WERE DESIGNED AS CONCRETE CYLINDER PIPE.

(P) - THE OPENINGS IN THE SPECIAL MAY BE FORMED BY STEEL RINGS OR CASTINGS OF SUITABLE DESIGN SECURELY WELDED TO THE CYLINDER AND REINFORCING CAGE. ALL BENDS AND SPECIAL PIECES SHALL BE PROVIDED WITH JOINT RINGS CORRESPONDING TO THOSE IN THE STRAIGHT PIPE.

LOW SERVICE DISTRICT
DEPARTMENT OF PUBLIC UTILITIES
DIVISION OF WATER AND HEAT
CLEVELAND, OHIO

APPROVED MAY-8-1963
 DIRECTOR OF PUBLIC UTILITIES
 COMMISSIONER - DIVISION OF UTILITIES ENGINEERING
 ENGINEER OF CONSTRUCTION & SURVEYS
 ASSISTANT DESIGN ENGINEER

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

WATERWORK NOTES
WILLOW FREEWAY EXTENSION

SCALE _____ DATE _____
 DESIGNED _____ DRAWN _____ TRACED _____ CHECKED _____ REVIEWED _____ DATE _____ REVISED _____

SHEET ACCT. NO. 6413
58019

FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

105
198

CUYAHOGA COUNTY
CUY-21-14.12

(G) - ALL VERTICAL BENDS, WHERE THE DEFLECTION IS 15° OR GREATER, FLANGED PIPE BETWEEN THE VERTICAL BENDS, AND ALL CONCRETE CYLINDER PIPE REDUCERS SHALL BE CONSTRUCTED OF STEEL CYLINDERS OF 3/16" THICKNESS PLATE AND SHALL HAVE THE SAME LONGITUDINAL AND CIRCUMFERENTIAL STEEL IN THE CAGE AS THE ADJOINING STRAIGHT PIPE WOULD HAVE, IF SUCH STRAIGHT PIPE WERE DESIGNED AS CONCRETE CYLINDER PIPE.

(R) - CAST STEEL SADDLES AND FORGINGS OR THE EQUIVALENT IN FABRICATED STEEL PLATES SHALL BE WELDED TO THE STEEL CYLINDER FOR MANHOLE AND PIPE CONNECTIONS AND FOR DRAIN, PITOMETER, AND AIR COCK CONNECTIONS, AND SHALL BE DRILLED AND TAPPED AND PROVIDED WITH MALLEABLE IRON PLUGS.

(S) - UNLESS OTHERWISE SHOWN OR REQUIRED, THE ENDS OF EACH PIPE FOR TYPICAL FIELD JOINTS SHALL BE FORMED BY ZINC COATED STEEL JOINT RINGS SECURELY WELDED TO THE STEEL CYLINDERS, WITH THE RING FORMING THE BELL END COVERED ON THE EXTERIOR SURFACE WITH REINFORCED CONCRETE AND THE RING FORMING THE SPIGOT END LINED ON ITS INNER SURFACE WITH CONCRETE. THE SPIGOT RING SHALL HAVE A SUBSTANTIAL GROOVE ON ITS OUTER SURFACE FOR THE PURPOSE OF RECEIVING, HOLDING AND PROTECTING THE GASKET. THE JOINTS SHALL BE SELF-CENTERING AND THE RINGS FORMING THE JOINTS SHALL BE OF SUCH SHAPE AND DIMENSIONS THAT THE PIPE SHALL CENTER THEMSELVES WITHOUT THE AID OF THE RUBBER GASKET. THE WELDING OF THE JOINT RINGS TO THE CYLINDER PIPE SHALL CONSIST OF AT LEAST ONE FULL CONTINUOUS WELD FOR PIPE SECTIONS THAT ARE PROPERLY TESTED HYDRAULICALLY FOR STRENGTH AND WATER TIGHTNESS. FOR PIPE SECTIONS THAT HAVE TO BE CUT TO BE FITTED UP TO MAKE BENDS, SUCH CONSTRUCTION SHALL HAVE COUBLE CONTINUOUS WELDS. LIKEWISE ANY SPECIAL CONSTRUCTION SUCH AS FOR OUTLETS OR FOR PIPE HAVING SPECIAL ENDS SHALL HAVE DOUBLE CONTINUOUS WELDS.

(T) - THE GASKET SEALING THE JOINT SHALL BE OF SPECIAL COMPOSITION RUBBER HAVING A TEXTURE TO SECURE A PERMANENTLY WATERTIGHT SEAL. THE TYPE OF GASKET FURNISHED SHALL HAVE BEEN IN SATISFACTORY USE IN COMPARABLE INSTALLATIONS FOR NOT LESS THAN FIVE (5) YEARS.

(U) - ACCESS CONSTRUCTION MANHOLES IN ADDITION TO THOSE SHOWN ON THE DRAWINGS SHALL BE LOCATED AS REQUIRED TO PROVIDE EASY ACCESS FOR FIELD WELDING AND PLACING OF MORTAR AS REQUIRED FOR FIELD JOINTS.

(V) - TESTING BULKHEADS SHALL BE FURNISHED AND INSTALLED FOR TESTING ANY COMPLETED SECTIONS OF THE PRESTRESSED CONCRETE CYLINDER PIPE MAINS AS MAY BE REQUIRED.

(W) - ALL STEEL FOR CASTINGS SHALL CONFORM TO THE SPECIFICATIONS FOR GRADE 70-36 STEEL CASTINGS, AS GIVEN IN THE "STANDARD SPECIFICATIONS FOR MILD-TO-MEDIUM-STRENGTH CARBON-STEEL CASTINGS FOR GENERAL INDUSTRIAL USE, ASTM DESIGNATION: A 27-52T."

(X) - ALL STEEL FORGINGS SHALL CONFORM TO "STANDARD SPECIFICATIONS FOR CARBON-STEEL FORGINGS, ASTM DESIGNATION: A 235-52T."

(Y) - ALL FORGED OR ROLLED STEEL PIPE FLANGES SHALL CONFORM TO THE "STANDARD SPECIFICATIONS FOR FORGED OR ROLLED STEEL PIPE FLANGES FOR GENERAL SERVICE, ASTM DESIGNATION: A 181-49, GRADE 1."

(Z) - ALL STRUCTURAL STEEL INCLUDING ANGLES FOR ANCHOR RINGS SHALL CONFORM TO "TENTATIVE SPECIFICATIONS FOR STEEL FOR BRIDGES AND BUILDINGS, ASTM DESIGNATION: A 7-52T."

(AA) - ALL CAST IRON PIPE AND FITTINGS SHALL CONFORM TO THE REQUIREMENTS OF THESE SPECIFICATIONS.

(BB) - ALL WROUGHT IRON USED SHALL CONFORM TO "STANDARD SPECIFICATIONS FOR ROLLED WROUGHT IRON SHAPES AND BARS, ASTM DESIGNATION: A 207-39," AND ALL SUBSEQUENT AMENDMENTS THERETO.

(CC) - IRON CASTINGS MUST BE SMOOTH AND FREE FROM BLOHOLES AND OTHER DEFECTS AND THE MATERIAL SHALL CONFORM TO "STANDARD SPECIFICATIONS FOR GRAY IRON CASTINGS, ASTM DESIGNATION: A 48-48, CLASS NO. 30," AND ALL SUBSEQUENT AMENDMENTS THERETO.

(DD) - CLOSURE PIECES WITH DRESSER COUPLING JOINTS WITH STOPS REMOVED, SHALL BE PROVIDED AS ARE NECESSARY FOR THE PROPER CONSTRUCTION OF THE WATER MAINS. MEASUREMENTS FOR LENGTH OF CLOSURE PIECES WILL BE MADE IN THE FIELD BY THE CONTRACTOR AFTER ADJACENT PIPE SECTIONS ARE IN PLACE IN THE TRENCH.

(EE) - TESTS, INSPECTION, REPORTS AND ANALYSES OF TESTS OF SAMPLES FOR ALL MATERIALS SHALL BE FURNISHED IN ACCORDANCE WITH PREVIOUS INSTRUCTIONS IN THESE NOTES.

MARKING

EACH PIPE AND SPECIAL SHALL HAVE CONSPICUOUSLY PAINTED IN BLACK ON THE INSIDE, A SERIAL NUMBER FOR THE PURPOSE OF IDENTIFICATION. SERIAL NUMBERS SHALL AGREE WITH LISTS TO BE FURNISHED TO THE ENGINEER. THE TOP CENTER LINE OF ALL SPECIAL FITTINGS AND EACH PIPE THAT HAS A BEVELED END SHALL HAVE A WHITE RING PAINTED IN THE SHOP AROUND THE MARK BOTH ON THE INSIDE AND OUTSIDE OF THE PIPE.

TYPICAL FIELD JOINTS FOR CONCRETE PIPE

THE CONTRACTOR SHALL MAKE ALL TYPICAL FIELD JOINTS AND WELDED TIED JOINTS MARKED "X", "Y" AND "Z" AS SHOWN ON THE CONTRACT DRAWINGS OR AS REQUIRED AND AS SPECIFIED IN THE SECTION OF THESE NOTES TITLED LAYING PIPE AND SHALL PROPERLY MAKE ALL FIELD WELDS FOR THE ABOVE TIED JOINTS. THE ANNULAR RECESSES AT THE JOINT, BOTH INSIDE AND OUTSIDE OF THE PIPE SHALL BE FILLED WITH CEMENT MORTAR MIXED IN A PROPORTION OF NOT LESS THAN ONE PART OF CEMENT TO TWO PARTS OF SAND.

FLANGED JOINTS

(A) - FLANGED JOINTS SHALL BE INSTALLED AS SHOWN ON THE DRAWINGS. FLANGES SHALL BE EITHER CAST STEEL, FORGED OR ROLLED STEEL, OR PROPERLY WELDED AND MACHINE FABRICATED STEEL PLATES, WELDED TO PIPE WITH TWO CONTINUOUS WELDS. THEY SHALL HAVE PLAIN FACES AND SHALL BE FACED TRUE AND SMOOTH AT RIGHT ANGLES TO THE AXIS OF THE PIPE AND SHALL BE SPOT FACED ON THE BACK. DRILLING SHALL CONFORM TO "AMERICAN 1928 STANDARD."

FLANGED JOINTS (CONT'D)

EACH BLIND FLANGE SHALL BE CAST IRON AND HAVE BOSSES TAPPED AT TOP AND BOTTOM FOR TWO (2) INCH STANDARD PIPE AND FURNISHED WITH PLUGS. ALL BOLTS FOR FLANGES AND OTHER TYPES OF BOLTING SHALL CONFORM TO THE "TENTATIVE SPECIFICATIONS FOR STEEL MACHINE BOLTS AND NUTS AND TAP BOLTS, ASTM DESIGNATION: A 307-52T."

(B) - ALL BOLTS USED IN THE FINISHED WORK FOR FLANGES AND TIED JOINTS FOR CONCRETE PIPE SHALL BE OF MEDIUM OPEN HEARTH STEEL. THE ENDS OF ALL BOLTS MUST BE FINISHED TO STANDARD RADIUS IN ACCEPTABLE MANNER. ALL SCREW THREADS SHALL BE AMERICAN STANDARD COARSE THREAD (N.C.). STUD BOLTS DOUBLE END (ROD) SHALL BE USED TO MAKE THE FLANGED JOINTS ON PIPE. ALL NUTS SHALL BE HEXAGONAL, COLD PRESSED SEMI-FINISHED AND MADE OF MEDIUM OPEN HEARTH STEEL. ALL DIMENSIONS TO BE ACCORDING TO AMERICAN STANDARD HEAVY. BOLTS AND NUTS SHALL BE DELIVERED TO THE FIELD FREE FROM GREASE, RUST AND DIRT AND SHALL BE PROPERLY PROTECTED FROM MOISTURE AND DIRT IN THE FIELD. GASKETS FOR FLANGED PIPE SHALL BE 5X MANILA ROPE PATTERN OR OTHER APPROVED TYPE.

(C) - IN PLACE OF FLANGED JOINTS, ON CONCRETE PIPE BETWEEN VERTICAL BENDS ON TIED DISTANCES, AND ELSEWHERE AS SHOWN ON THE DRAWINGS, THE USE OF BUTT WELDED JOINTS WILL BE PERMITTED, UNLESS SPECIFICALLY PROHIBITED ON THE DRAWINGS. THE STEEL CYLINDER SHALL BE REINFORCED HAVING A THICKNESS OF NOT LESS THAN THAT CALLED FOR IN DETAIL Z. THE ENDS OF THE STEEL CYLINDERS SHALL BE BEVELED. THE WELD MATERIAL AND THE WELDING PROCEDURE SHALL CONFORM TO THE AWWA C 206-50 "TENTATIVE STANDARD SPECIFICATIONS FOR FIELD WELDING OF STEEL WATER PIPE JOINTS; AND ANY SUBSEQUENT AMENDMENTS THERETO. THE ANNULAR RECESSES AT THE JOINT, BOTH INSIDE AND OUTSIDE OF THE PIPE SHALL BE PROTECTED AGAINST CORROSION BY AN APPROVED METHOD. ALL EXPOSED STEEL SURFACES BOTH INSIDE AND OUTSIDE OF THE PIPE SHALL BE COATED IN ACCORDANCE WITH THE COATING REQUIREMENTS OF THESE SPECIFICATIONS.

LEAD JOINTS

IN JOINTING ALL BELL AND SPIGOT PIPE AND FITTINGS HAVING LEAD JOINTS, THE SPIGOT OF EACH PIPE SHALL BE PROPERLY SEATED IN THE BELL OF THE NEXT ADJACENT PIECE AND ADJUSTED SO AS TO GIVE A UNIFORM ANNULAR SPACE. THE JOINT SHALL BE MADE WITH TWISTED HARD JUTE AND SOFT PIG LEAD. BEFORE PLACING THE JUTE, IT SHALL BE STERILIZED EITHER BY BOILING, OR BY DIPPING IN A CONCENTRATED SOLUTION OF "HTH". THE JUTE SHALL BE TWISTED AND THOROUGHLY DRIVEN INTO THE BELL SO THAT THE LEAD, AFTER HAVING BEEN CAULKED, SHALL HAVE THE FOLLOWING DEPTH:

SIZE OF PIPE	DEPTH OF LEAD
4-20 (BOTH INCLUSIVE)	2-1/2 INCHES
24	2-3/4 INCHES
30	3-1/4 INCHES
30-36	3-1/4 INCHES
SLEEVES	SOLID

THE FURNACE AND MELTING POT SHALL BE KEPT NEAR THE JOINT TO BE POURED AND EACH JOINT SHALL BE MADE WITH ONE POURING. DROSS SHALL NOT BE ALLOWED TO ACCUMULATE IN THE MELTING POT. THE JOINTS SHALL BE THOROUGHLY CAULKED BY COMPETENT PIPE JOINERS AND IN SUCH MANNER AS WILL SECURE A TIGHT JOINT WITHOUT OVERSTRAINING THE IRON OF THE BELL.

VICTAULIC TYPE COUPLINGS

(A) - WHERE SHOWN ON THE DRAWINGS OR WHERE REQUIRED, THE CONTRACTOR SHALL FURNISH AND INSTALL VICTAULIC TYPE COUPLINGS FOR CONNECTION OF LINE VALVES TO PRESTRESSED CONCRETE CYLINDER PIPE REDUCERS. STEEL PIPE ENDS SHALL BE FABRICATED AND GROOVED AS INDICATED ON THE DRAWINGS. THE COUPLINGS SHALL BE ADAPTED FOR INSTALLATION ON SHOULDERED END CAST IRON SPACERS, REDUCERS AND FITTINGS AND DESIGNED FOR NOT LESS THAN THE WORKING PRESSURE NOTED ON THE CONTRACT DRAWINGS. COUPLINGS SHALL BE COMPOSED OF MALLEABLE IRON HOUSINGS HELD TOGETHER WITH STEEL BOLTS HEAT TREATED AND WITH A CONTINUOUS HOLLOW, MOLDED RUBBER SEALING RING, OF SUCH TYPE THAT THE SEAL BECOMES TIGHT AS THE PRESSURE WITHIN THE PIPE INCREASES. THE JOINTS SHALL BE CONSTRUCTED AND INSTALLED AND BE EQUAL IN ALL RESPECTS TO THOSE MANUFACTURED BY THE VICTAULIC COMPANY OF AMERICA. MALLEABLE HOUSINGS SHALL CONFORM TO THE "STANDARD SPECIFICATIONS FOR MALLEABLE IRON CASTINGS, ASTM DESIGNATION: A 47-48." BOLTS SHALL BE MANUFACTURED BY THE COUPLING MANUFACTURER AND SHALL BE HEAT TREATED STEEL BOLTS HAVING 100,000 PSI. TENSILE STRENGTH.

(B) - ALL METAL PARTS OF THE COUPLINGS SHALL BE COATED AT THE SHOP WITH ONE COAT OF BITUMINOUS PRIMER FURNISHED BY THE SAME MANUFACTURER WHO FURNISHED THE COATINGS AS SPECIFIED UNDER "COATING."

SHOP COATING AND PAINTING

(A) - THE EXPOSED SURFACED OF THE STEEL ENDS OF SPIGOT, BELL VICTAULIC OR FLANGED STEEL OUTLET CONNECTIONS AND THE FLANGED ENDS OF CONCRETE PIPE, ETC., SHALL BE CLEANED PRIMED AND ENAMELED INSIDE AND OUTSIDE IN ACCORDANCE WITH THE AWWA SPECIFICATIONS C 203-51 AND C 204-51. THE ENAMEL SHALL BE TYPE A. THE COATING MAY BE APPLIED BY BRUSH OR SPRAY. ALL COATINGS SHALL BE APPLIED IN THE SHOP BEFORE SHIPMENT. THE OUTSIDE COATING SHALL STOP AGAINST THE FLANGES AT ENDS OF PIPE SECTIONS.

(B) - ZINC COATED PIPE ENDS FOR RUBBER GASKET JOINTS ARE NOT TO BE COATED.

(C) - NO PRIMER OR COATING IS REQUIRED FOR THE GROOVED STEEL BANDS AT THE ENDS OF THE CONCRETE CYLINDER PIPE TO RECEIVE VICTAULIC TYPE COUPLINGS.

(D) - ALL FINISHED SURFACES SHALL BE COATED WITH WHITE LEAD AND TALLOW OR EQUAL AND NOT PRIMED.

(E) - AFTER ERECTION ALL EXPOSED OR DAMAGED COATINGS ON SURFACES BURIED UNDER GROUND, ALL BOLTS ON FLANGES AND VICTAULIC COUPLINGS SHALL BE CLEANED AND PAINTED WITH THREE FIELD COATS OF INERTOL 50 OR BITUMASTIC 50 OR EQUIVALENT.

TRANSPORTATION AND DELIVERY

(A) - THE CONTRACTOR SHALL TRANSPORT, DELIVER AND DISTRIBUTE ALONG THE LINE OF THE WORK, THE PIPE, SPECIALS AND APPURTENANCES.

(B) - PIPE SHALL BE LOADED FOR SHIPMENT UPON SUITABLE CARS OR TRUCKS WHICH SHALL BE PROVIDED WITH WOODEN SKIDS. IN LOADING AND UNLOADING THE PIPE MORE THAN ORDINARY CARE MUST BE TAKEN TO PREVENT ANY INJURY TO THE CONCRETE CYLINDER PIPE, STEEL PIPE ENDS AND PROTUBERANT STEEL CONNECTIONS. SUCH WORK MUST BE DONE SLOWLY WITH THE PIPE AT ALL TIMES UNDER PERFECT CONTROL, AND UNDER NO CONDITION SHALL THE PIPE BE DROPPED.

(C) - IN DISTRIBUTING THE PIPE IN THE FIELD EACH PIPE MUST BE PLACED AS NEARLY AS POSSIBLE TO THE POINT WHERE IT IS TO BE LAID, AND FACING IN THE PROPER DIRECTION. SUITABLE SKIDS OR BLOCKS MUST ALSO BE LEFT UNDER EACH PIPE, AND THE PIPE SECURELY WEDGED IN PLACE TO PREVENT ITS BEING MOVED UNTIL REQUIRED. A STEEL CABLE SLING SHALL BE USED FOR ROLLING OR LIFTING PIPE. NO IRON CHAINS SHALL BE USED. PIPE WHICH HAS BEEN IMPROPERLY DISTRIBUTED AND WHICH MUST BE MOVED LONGITUDINALLY ALONG THE TRENCH SHALL BE RELOADED ON A WAGON, OR LIFTED AND SWUNG BY A DERRICK OR MOVED BY SUCH MEANS AS MAY BE SATISFACTORY TO THE DIRECTOR.

(D) - IF, IN THE PROCESS OF MANUFACTURE, TRANSPORTATION, OR HANDLING, ANY CONCRETE PIPE OR SPECIAL RECEIVES ANY INDENTATION OR DEFORMATION TO THE CONCRETE, STEEL ENDS OR CONNECTIONS, THE REMOVAL OF WHICH WILL IN ANY DEGREE INJURE IT, SUCH PIPE OR SPECIAL SHALL BE REJECTED AND REPLACED AT THE CONTRACTOR'S EXPENSE.

(E) - PIPE WHICH IS PLACED IN STORAGE, STREETS OR DRIVES MUST BE SO ARRANGED AS NOT TO CAUSE UNDUE INCONVENIENCE TO TRAFFIC AND MUST BE PROTECTED SUFFICIENTLY TO PREVENT INJURY TO THE CONCRETE CYLINDER PIPE, AND THE COATING OF THE STEEL ENDS AND CONNECTIONS.

MATERIALS DATA WITH PROPOSAL

EACH BIDDER SHALL SUBMIT WITH HIS PROPOSAL, AND IN THE FORM PROVIDED, THE INFORMATION CALLED FOR BELOW:

1. NAME OF PIPE MANUFACTURER AND LOCATION OF PLANT.
2. NAME OF COUPLING MANUFACTURER AND LOCATION OF PLANT.
3. PIPE COATING AND LINING DATA.

DRAWINGS

(A) - THE CONTRACTOR SHALL SUBMIT TO THE DIRECTOR FOR APPROVAL, DUPLICATE PRINTS OF ALL SHOP DRAWINGS FOR CONCRETE PIPE, FITTINGS AND SPECIALS, AND MISCELLANEOUS DETAILS, SUCH AS AIR COCK AND DRAIN FORGINGS, CASTINGS, ETC.

(B) - THE CONTRACTOR SHALL ALSO FURNISH AN ASSEMBLY PLAN FOR THE ENTIRE LENGTH OF THE PIPE LINE FOR WHICH CONCRETE PIPE IS FURNISHED UNDER THE APPROPRIATE ITEMS. THIS ASSEMBLY PLAN SHALL ALSO SHOW THE CORRECT LOCATION OF ALL FITTINGS FURNISHED.

(C) - ONE PRINT OF EACH OF THE DRAWINGS SUBMITTED WILL BE RETURNED WITH THE CRITICISMS OR APPROVAL OF THE DIRECTOR. IN CASE THE DRAWINGS ARE NOT APPROVED, THE CONTRACTOR SHALL AGAIN SEND FOR APPROVAL, DUPLICATE REVISED PRINTS OF THE DRAWINGS TO TAKE CARE OF THE CRITICISMS NOTED, AND AFTER THE DRAWINGS HAVE BEEN FINALLY APPROVED, THE CONTRACTOR SHALL AGAIN FURNISH TO THE DIRECTOR TEN ADDITIONAL PRINTS, EIGHT (8) ON PAPER AND TWO (2) ON CLOTH, OF EACH DRAWING. NO WORK SHALL BE DONE IN THE SHOP UNTIL AFTER THE DRAWINGS HAVE BEEN FINALLY APPROVED.

(D) - THE APPROVAL OF THE DRAWINGS BY THE DIRECTOR SHALL NOT RELIEVE THE CONTRACTOR OF ANY OF HIS OBLIGATIONS IN CONNECTION WITH THIS CONTRACT.

EXPERIENCE QUALIFICATIONS

ALL BIDDERS WILL BE REQUIRED TO SHOW TO THE SATISFACTION OF THE DIRECTOR THAT THE TYPE AND SIZE OF PIPE AND FITTINGS HE PROPOSED TO FURNISH, WILL BE MADE BY A MANUFACTURER WHOSE PIPE HAS BEEN SUCCESSFULLY USED FOR LIKE WORK OUTSIDE OF THE BUILDER'S WORKS FOR A PERIOD OF NOT LESS THAN FIVE YEARS.

MEASUREMENT

THE NUMBER OF LINEAR FEET OF WATER MAIN TO BE PAID FOR UNDER ITEM 9 FOR PRESTRESSED CONCRETE CYLINDER PIPE SHALL BE THE ACTUAL NUMBER OF LINEAR FEET FURNISHED AND PLACED IN ACCORDANCE WITH THESE SPECIFICATIONS AS MEASURED ALONG THE AXIS OF THE MAIN INCLUDING FITTINGS AND VALVES CONNECTED UP IN PLACE.

LOW SERVICE DISTRICT DEPARTMENT OF PUBLIC UTILITIES, DIVISION OF WATER AND HEAT CLEVELAND, OHIO		TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO	
APPROVED <u>MAY-8-1963</u> <i>[Signature]</i> DIRECTOR OF PUBLIC UTILITIES <i>[Signature]</i> COMMISSIONER OF WATER & HEAT <i>[Signature]</i> COMMISSIONER - DIVISION OF UTILITIES <i>[Signature]</i> ENGINEERING <i>[Signature]</i> ENGINEER OF CONSTRUCTION & SURVEYS <i>[Signature]</i> ASSISTANT DESIGN ENGINEER		WATERWORK NOTES WILLOW FREEWAY EXTENSION	
SCALE _____ DATE _____ DESIGNED DRAWN TRACED CHECKED REVIEWED DATE REVISED		SCALE _____ DATE _____ DESIGNED DRAWN TRACED CHECKED REVIEWED DATE REVISED	

CONT. No. 58019 SHEET ACCT. No. 641A

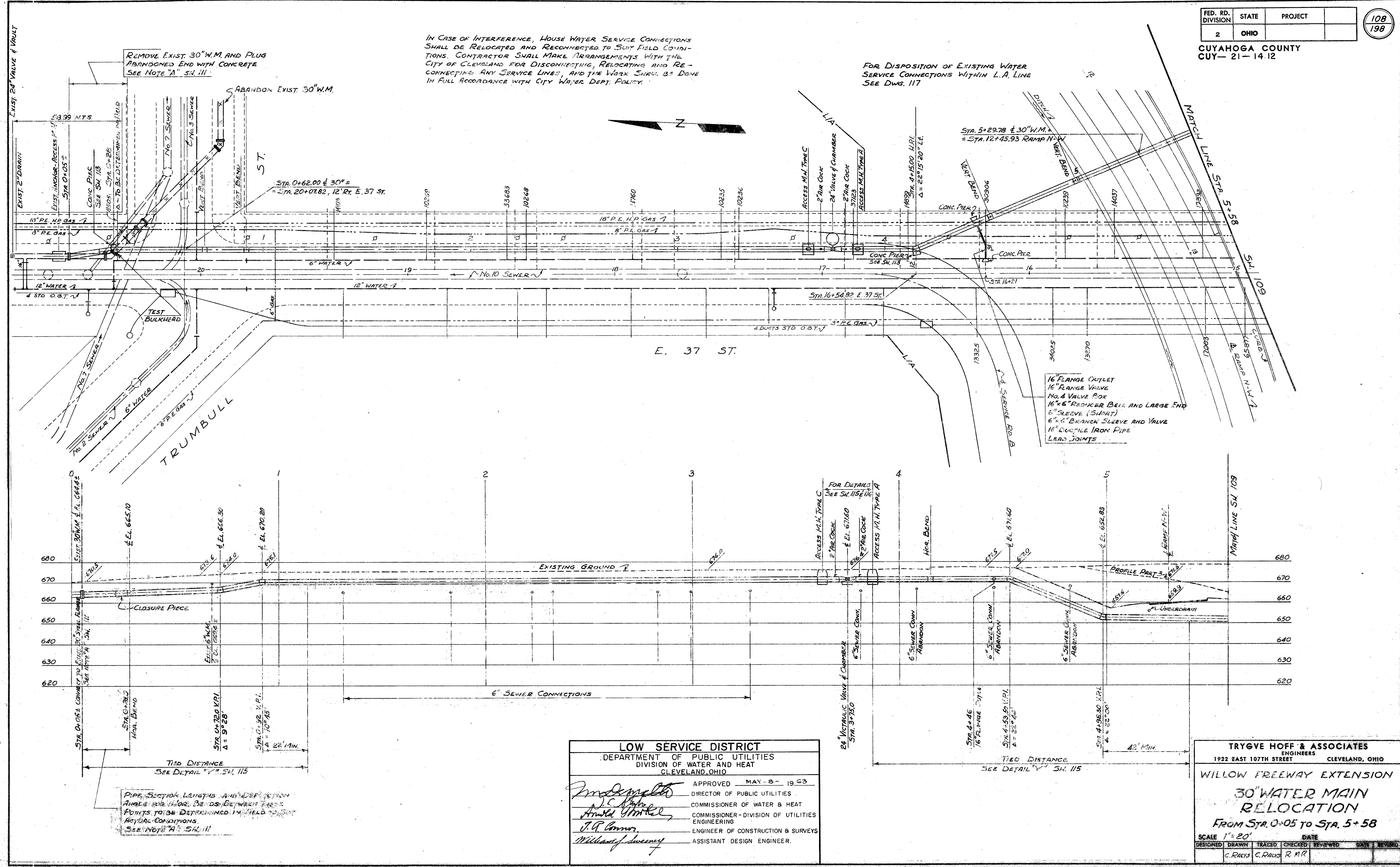
FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

108
198

CUYAHOGA COUNTY
CUY- 21-14.12

IN CASE OF INTERFERENCE, HOUSE WATER SERVICE CONNECTIONS SHALL BE RELOCATED AND RECONNECTED TO SUIT FIELD CONDITIONS. CONTRACTOR SHALL MAKE ARRANGEMENTS WITH THE CITY OF CLEVELAND FOR DISCONNECTING, RELOCATING AND RECONNECTING ANY SERVICE LINES, AND THE WORK SHALL BE DONE IN FULL ACCORDANCE WITH CITY WATER DEPT. POLICY.

FOR DISPOSITION OF EXISTING WATER SERVICE CONNECTIONS WITHIN L.A. LINE SEE DWG. 117



REMOVE EXIST. 30" W.M. AND PLUG ABANDONED END WITH CONCRETE SEE NOTE "A" SH. 111

ABANDON EXIST. 30" W.M.

STA. 0+62.00 & 30" = STA. 20+07.82, 12" R. E. 37 ST.

Sta. 16+54.82 E. 37 ST.

Sta. 5+29.78 & 30" W.M. = STA. 12+45.93 RAMP N.W.

16" FLANGE OUTLET
16" FLANGE VALVE
NO. 4 VALVE BOX
16x6" REDUCER BELL AND LARGE END
6" SLEEVE (SHORT)
6x6" BRANCH SLEEVE AND VALVE
16" DUCTILE IRON PIPE
LEAD JOINTS

LOW SERVICE DISTRICT
DEPARTMENT OF PUBLIC UTILITIES
DIVISION OF WATER AND HEAT
CLEVELAND, OHIO

APPROVED MAY - 8 - 1963

J. E. [Signature] DIRECTOR OF PUBLIC UTILITIES
Arnold [Signature] COMMISSIONER OF WATER & HEAT
J. P. [Signature] COMMISSIONER - DIVISION OF UTILITIES ENGINEERING
William [Signature] ENGINEER OF CONSTRUCTION & SURVEYS
ASSISTANT DESIGN ENGINEER.

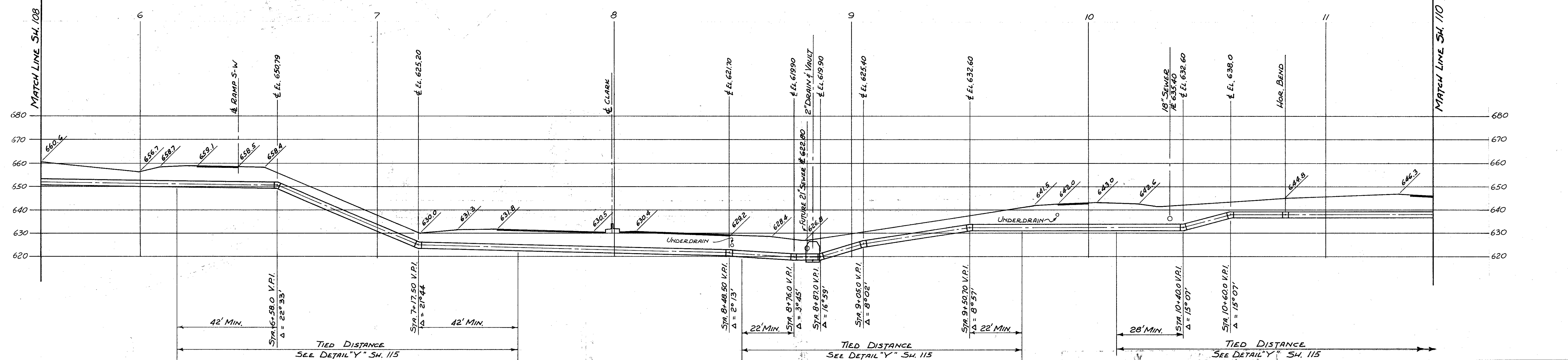
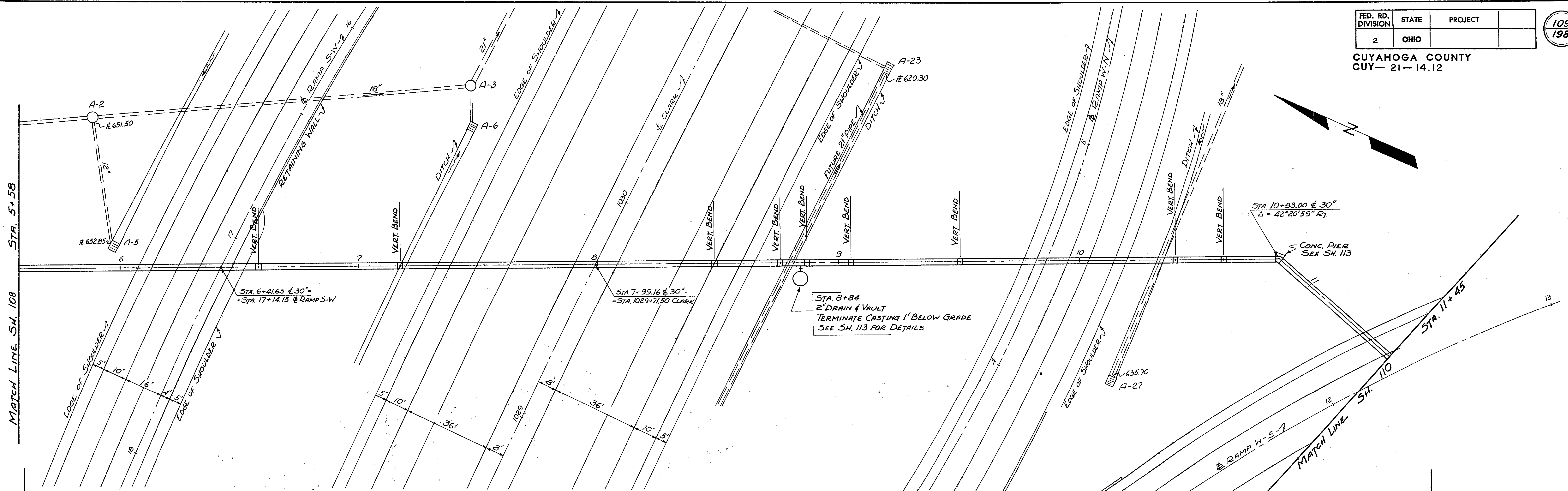
TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

WILLOW FREEWAY EXTENSION
30" WATER MAIN RELOCATION
FROM STA. 0+05 TO STA. 5+58

SCALE 1" = 20' DATE

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
C. RAY	C. RAY	R. M. R.			

CONT. NO. 58019 SHEET ACCT. NO. 6325



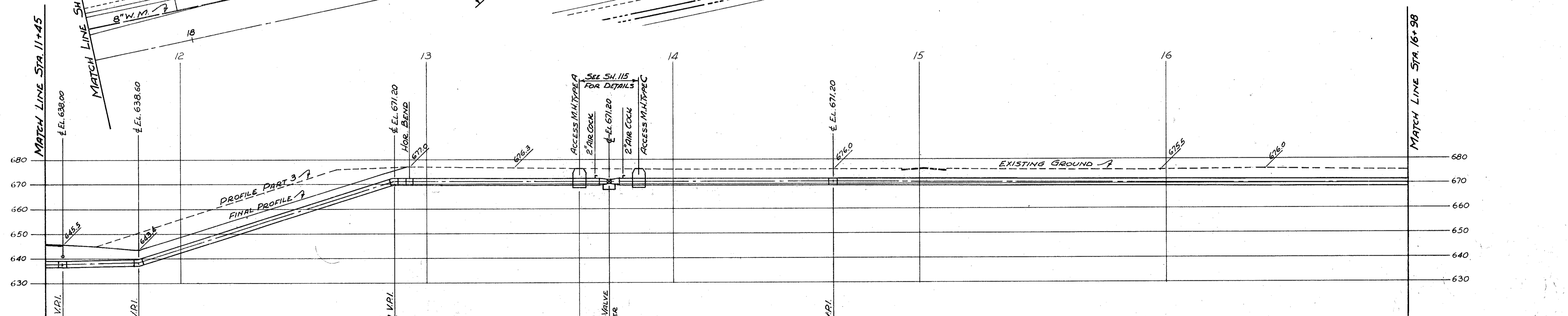
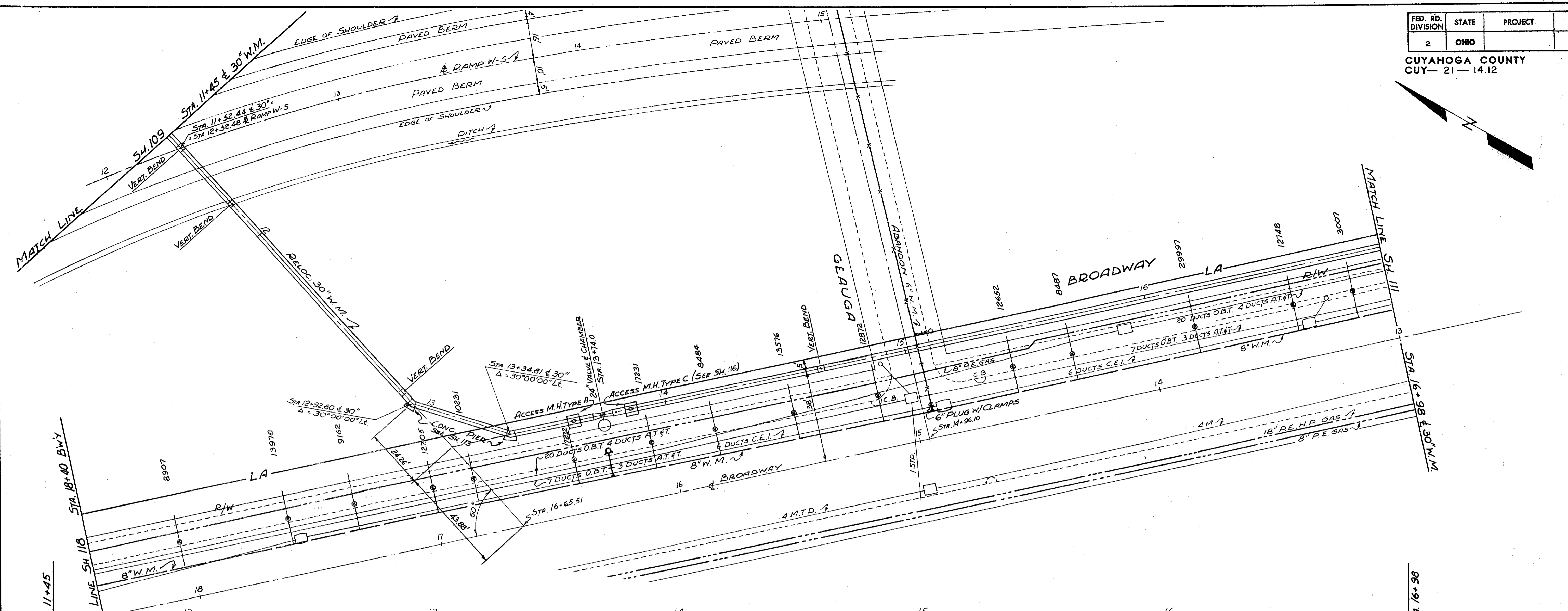
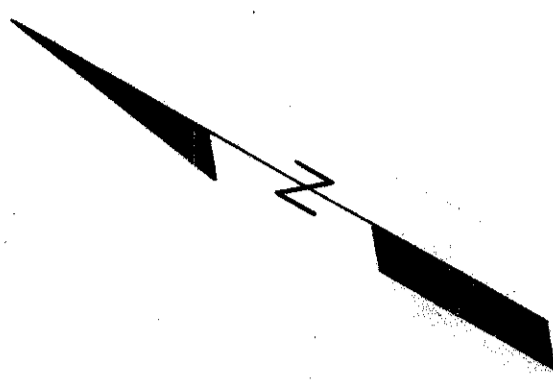
CONT. NO. 58019 SHEET SECT. NO. 6326

LOW SERVICE DISTRICT DEPARTMENT OF PUBLIC UTILITIES DIVISION OF WATER AND HEAT CLEVELAND, OHIO		TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO															
APPROVED: <i>Max B. 19.63</i> DIRECTOR OF PUBLIC UTILITIES		WILLOW FREEWAY EXTENSION 30" WATER MAIN RELOCATION FROM STA. 5+58 TO STA. 11+45															
COMMISSIONER OF WATER & HEAT ENGINEERING		SCALE 1" = 20' DATE															
ENGINEER OF CONSTRUCTION & SURVEYS ASSISTANT DESIGN ENGINEER		<table border="1"> <tr> <td>DESIGNED</td> <td>DRAWN</td> <td>TRACED</td> <td>CHECKED</td> <td>REVIEWED</td> <td>DATE</td> <td>REVISED</td> </tr> <tr> <td></td> <td>C. RAUS</td> <td>C. RAUS</td> <td>R.M.R.</td> <td></td> <td></td> <td></td> </tr> </table>		DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED		C. RAUS	C. RAUS	R.M.R.			
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED											
	C. RAUS	C. RAUS	R.M.R.														

FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

110
198

CUYAHOGA COUNTY
CUY-21-14.12



LEGEND

- 6" W.M. — EXISTING WATER MAIN.
- x- EXISTING WATER MAIN TO BE ABANDONED.
- o- PLUG EXIST. WATER MAIN AT MAIN.
- x- SHUT OFF HOUSE CONNECTION AT CURB BOX TO REMAIN.

LOW SERVICE DISTRICT
DEPARTMENT OF PUBLIC UTILITIES
DIVISION OF WATER AND HEAT
CLEVELAND, OHIO

APPROVED MAY-3-1963
[Signature] DIRECTOR OF PUBLIC UTILITIES
[Signature] COMMISSIONER OF WATER & HEAT
[Signature] COMMISSIONER-DIVISION OF UTILITIES
[Signature] ENGINEERING
[Signature] ENGINEER OF CONSTRUCTION & SURVEYS
[Signature] ASSISTANT DESIGN ENGINEER

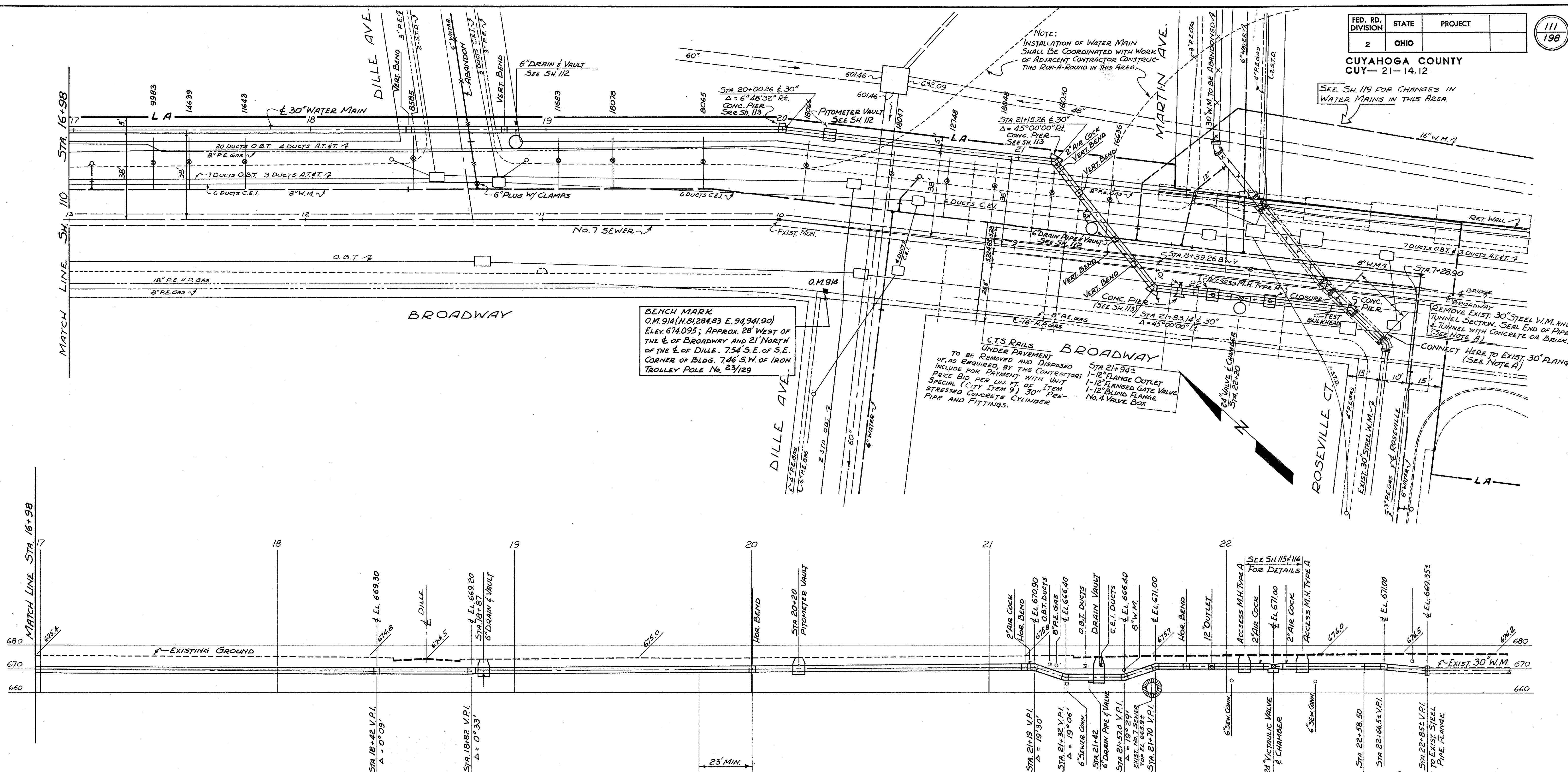
TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

WILLOW FREEWAY EXTENSION
30" WATER MAIN
RELOCATION
FROM STA. 11+45 TO STA. 16+98

SCALE 1"=20' DATE
 DESIGNED DRAWN TRACED CHECKED REVIEWED DATE
 C. R. C. RAYB RMR

CONT. NO. 58019 SHEET ACCT. NO. 6327

SEE SH. 119 FOR CHANGES IN WATER MAINS IN THIS AREA.



BENCHMARK
O.M. 914 (N. 81284.83 E. 94941.90)
Elev. 674.095; APPROX. 28' WEST OF THE E. OF BROADWAY AND 21' NORTH OF THE E. OF DILLE. 7.54' S.E. OF S.E. CORNER OF BLDG. 7.46' S.W. OF IRON TROLLEY POLE No. 23/129

CT.S. RAILS UNDER PAVEMENT TO BE REMOVED AND DISPOSED OF AS REQUIRED BY THE CONTRACTOR; INCLUDE FOR PAYMENT WITH UNIT PRICE BID PER LIN. FT. OF ITEM SPECIAL (CITY ITEM 9) 30" STRESSED CONCRETE CYLINDER PIPE AND FITTINGS.

NOTE "A"

1. THE EXISTING 30" WATER MAIN SHALL NOT BE DISTURBED OR SHUT OFF BEFORE DECEMBER 1, 1963 OR AFTER APRIL 15, 1964. WITHOUT AUTHORIZATION OF THE COMMISSIONER OF WATER AND HEAT OF THE CITY OF CLEVELAND.
2. THE CONTRACTOR SHALL NOTIFY THE CITY OF CLEVELAND, DIRECTOR OF PUBLIC UTILITIES AND THE COMMISSIONERS OF WATER AND HEAT AND UTILITIES ENGINEERING AS TO THE PROPOSED TIME OF RECONNECTION AND DELAY THE WORK OF RECONNECTING UNTIL SUCH TIME AS APPROVED BY THE DIVISION OF WATER AND HEAT.
3. THE CONTRACTOR SHALL MAKE ALL ARRANGEMENTS WITH THE DIVISION OF WATER AND HEAT FOR CLOSING ALL NECESSARY VALVES AND SHALL PAY ALL CHARGES FOR SUCH WORK.
4. THE EXISTING 30" WATER MAIN SHALL REMAIN IN CONTINUOUS SERVICE UNTIL ALL SPECIAL PIPE AND FITTINGS HAVE BEEN FABRICATED AND ARE AT THE PLACE OF RECONNECTION AND APPROVED BY THE ENGINEER AND DIRECTOR OF PUBLIC UTILITIES.
5. WHEN THE EXISTING WATER MAIN HAS BEEN SHUT OFF FOR DISCONNECTING AND RECONNECTING, THE CONTRACTOR SHALL PURSUE THE WORK 24 HOURS A DAY WITHOUT LET UP UNTIL THE RECONNECTION IS SATISFACTORILY COMPLETED AND THE RELOCATED WATER MAIN PLACED IN SERVICE.

PIPE SECTION LENGTHS AND DEFLECTION ANGLES FOR HOR. & VERT. BENDS BETWEEN THESE POINTS TO BE DETERMINED IN FIELD TO SUIT ACTUAL CONDITIONS. (SEE NOTE "A")

LOW SERVICE DISTRICT
DEPARTMENT OF PUBLIC UTILITIES
DIVISION OF WATER AND HEAT
CLEVELAND, OHIO

APPROVED MAY-8-1963

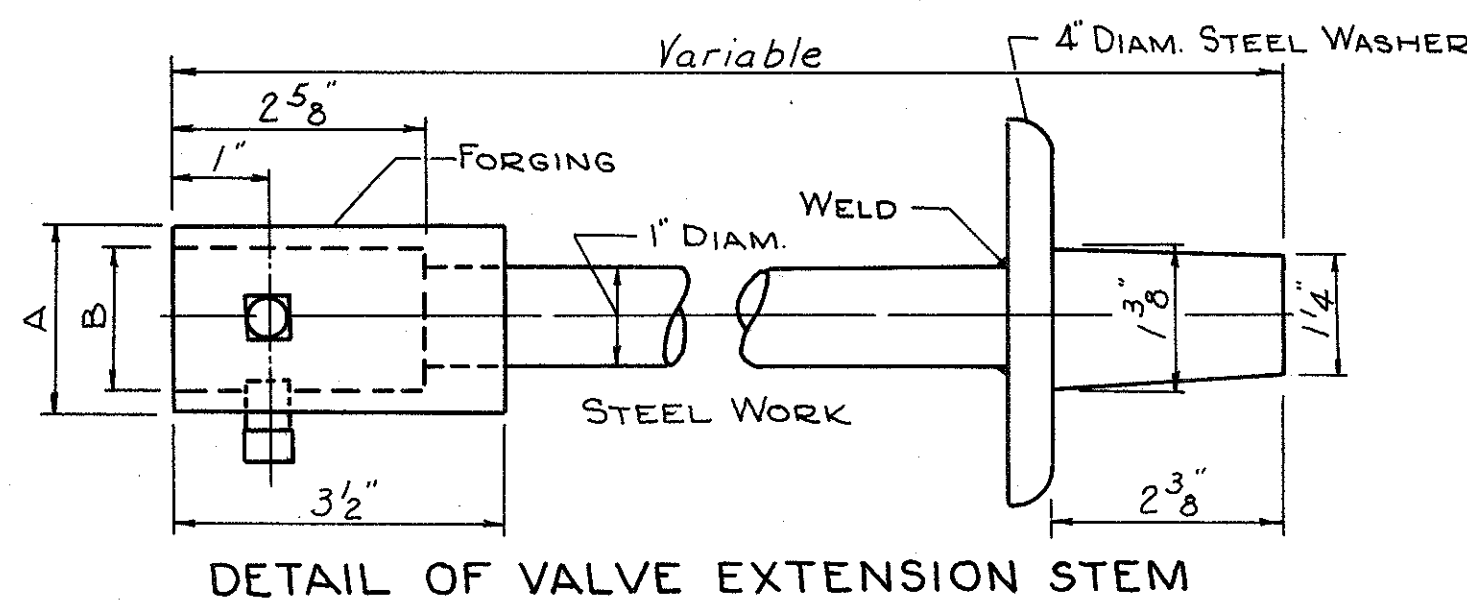
William J. Sawyer DIRECTOR OF PUBLIC UTILITIES
Arnold Corbett COMMISSIONER OF WATER & HEAT
William J. Sawyer ENGINEER OF CONSTRUCTION & SURVEYS
William J. Sawyer ASSISTANT DESIGN ENGINEER

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET
CLEVELAND, OHIO

WILLOW FREEWAY EXTENSION
30" WATER MAIN RELOCATION
FROM STA. 16+98 TO STA. 22+85

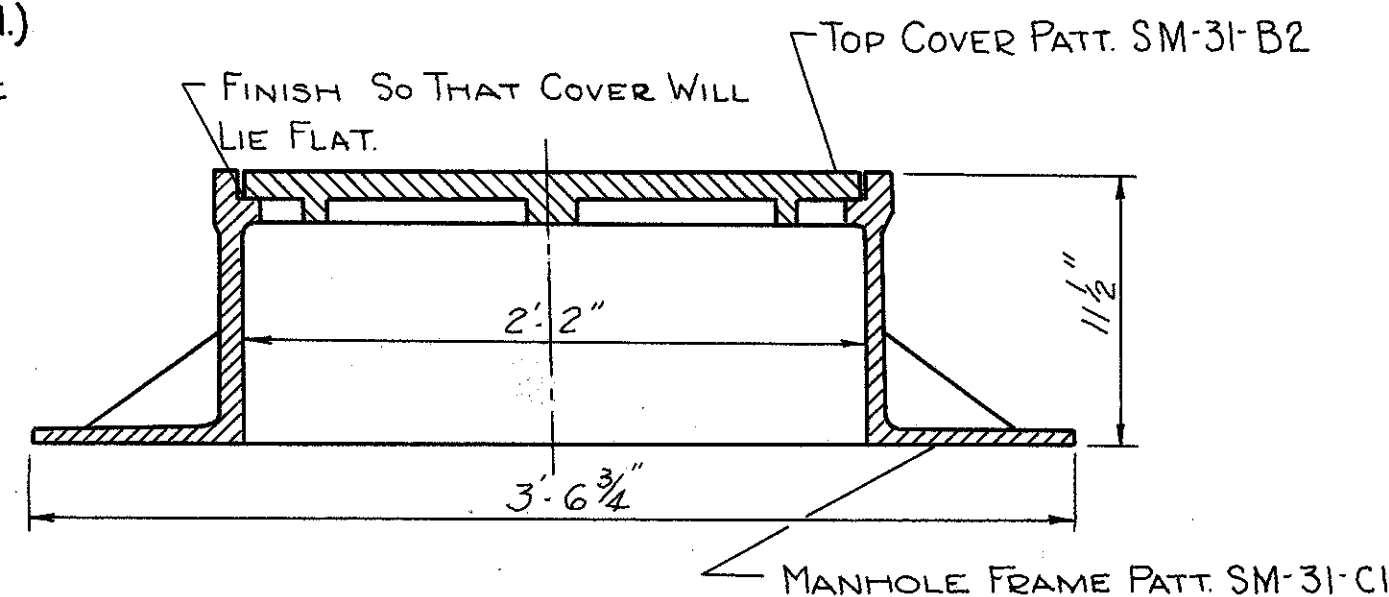
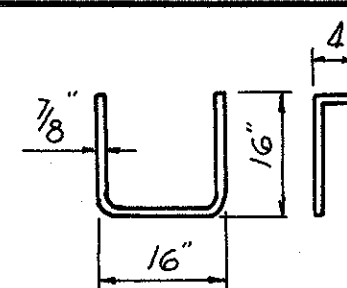
SCALE 1" = 20' DATE

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
C. Ralsky	C. Ralsky	R. M. R.				



DETAIL OF VALVE EXTENSION STEM

DETAIL OF MANHOLE STEP (W.I.)
NUMBER REQUIRED DEPENDS ON THE DEPTH OF VAULT.

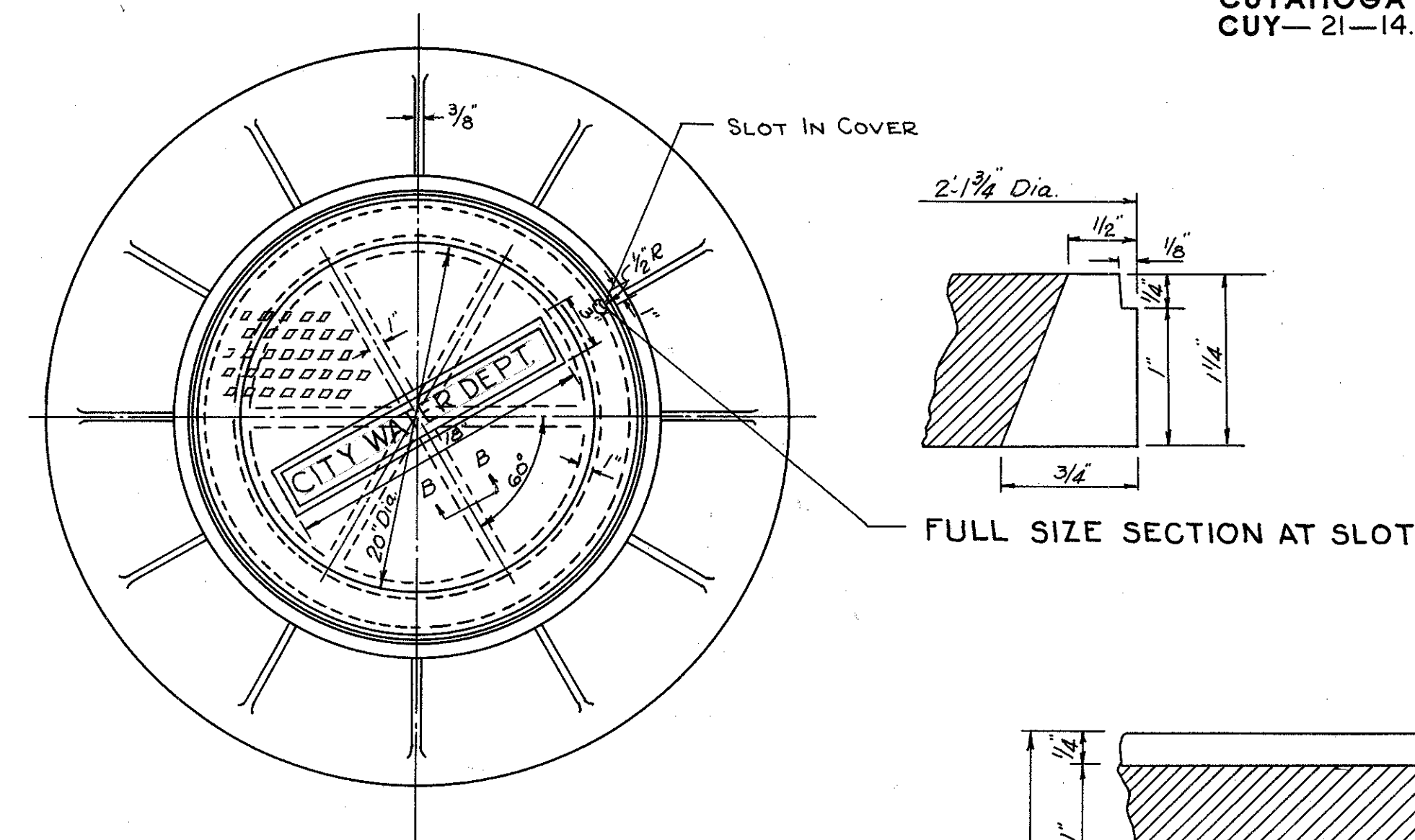


MANHOLE FRAME AND COVER MARK NO. 3

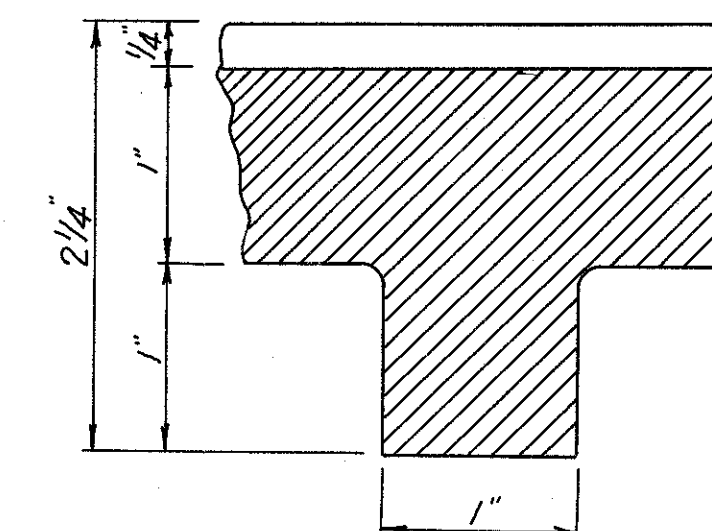
CONSISTING OF [C.I. MANHOLE FRAME PATT. SM-31-C1
C.I. TOP COVER PATT. SM-31-B2

DIMENSIONS NOT GIVEN ARE THE SAME AS THOSE SHOWN FOR MANHOLE FRAME PATT. MARK SM-31-B1

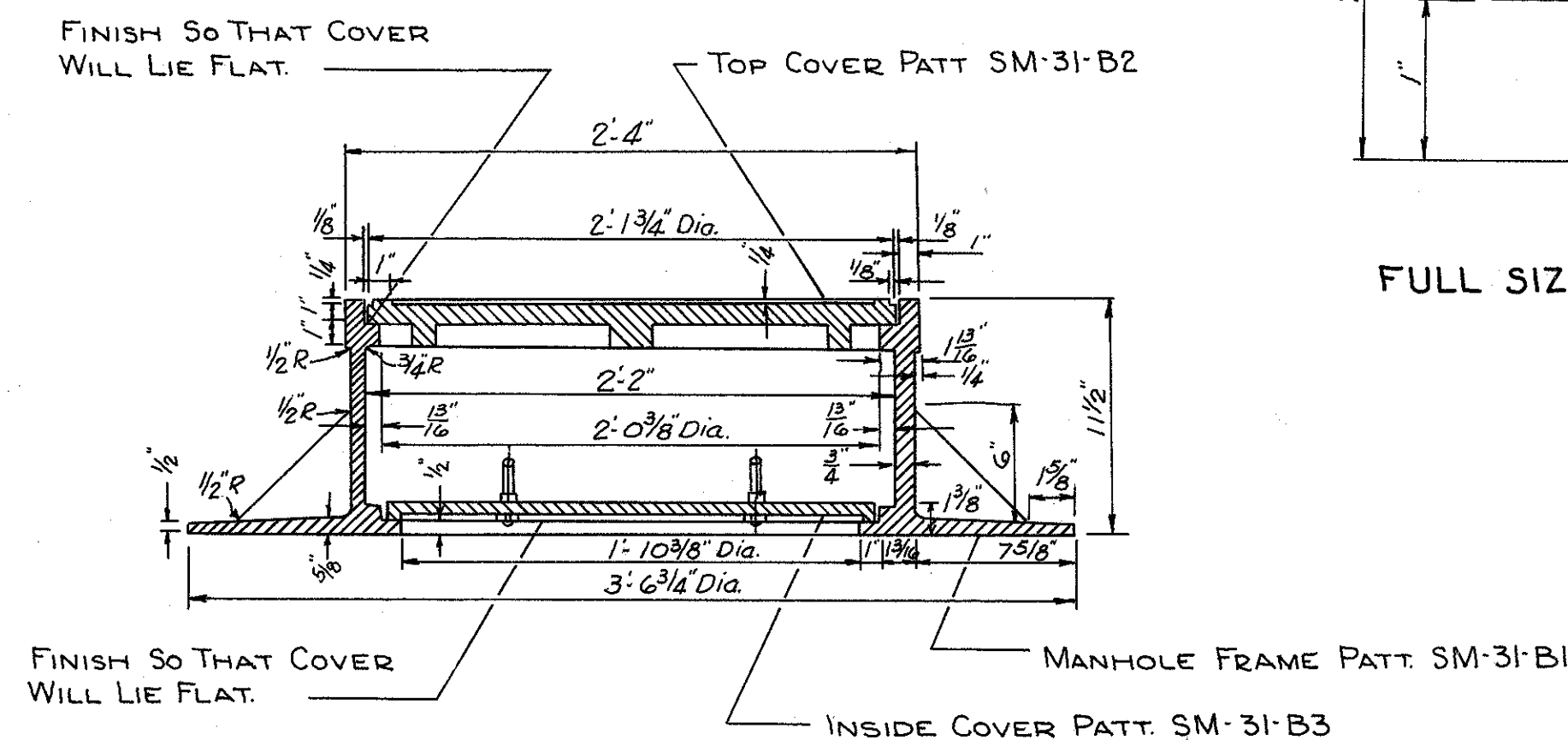
APPROXIMATE WEIGHT = 602#



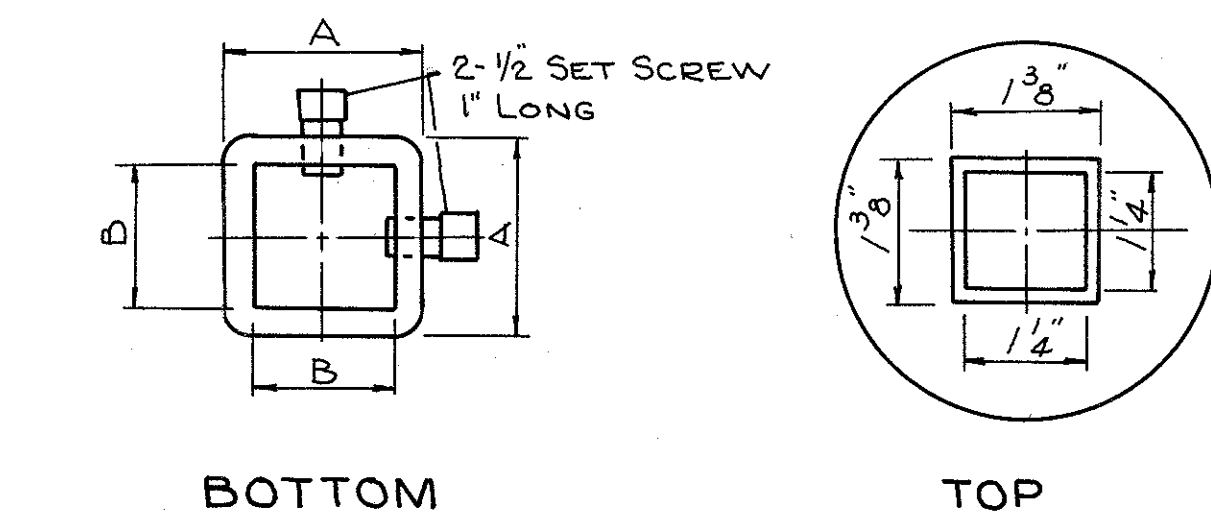
FULL SIZE SECTION AT SLOT



FULL SIZE SECTION AT B-B



MANHOLE FRAME AND COVER MARK NO. 3

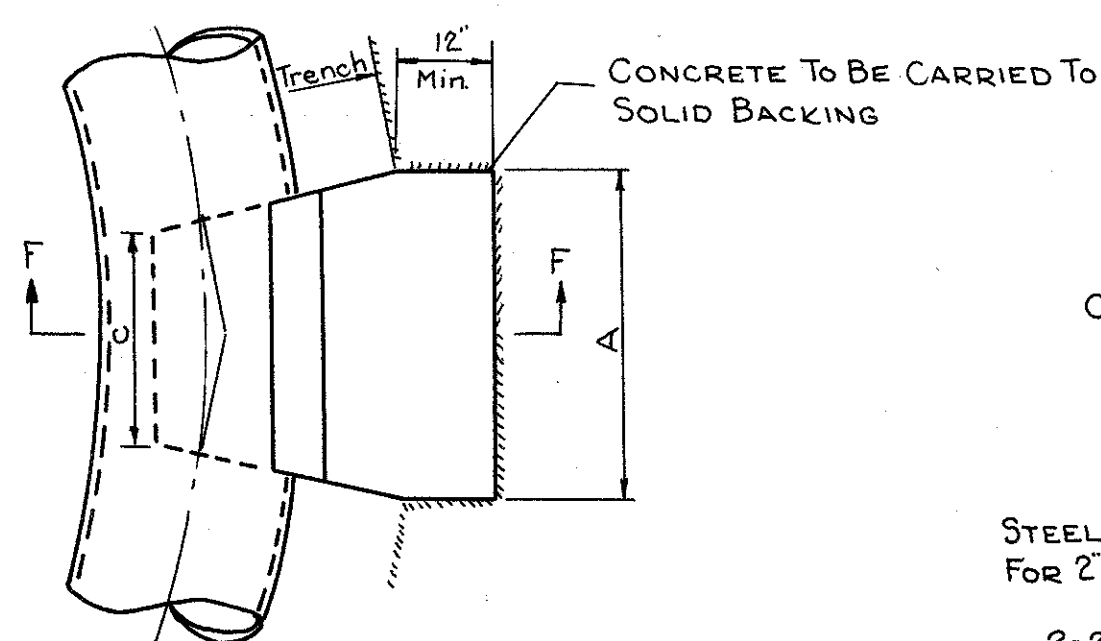


BOTTOM

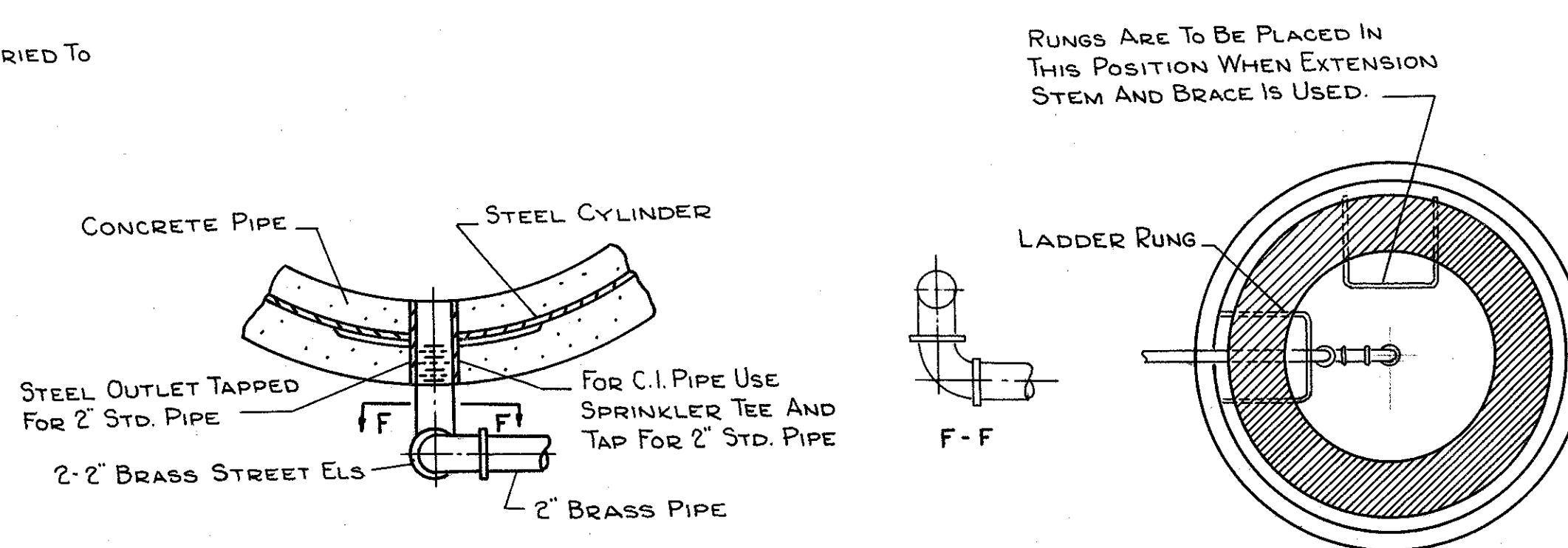
TOP

NOTE: VALVE NUT TO BE COUNTERSUNK 1/8" TO RECEIVE SET SCREWS

VALVE SIZE	A	B
2" AND SMALLER	2"	1 1/2"
4" TO 20"	2 1/2"	2"

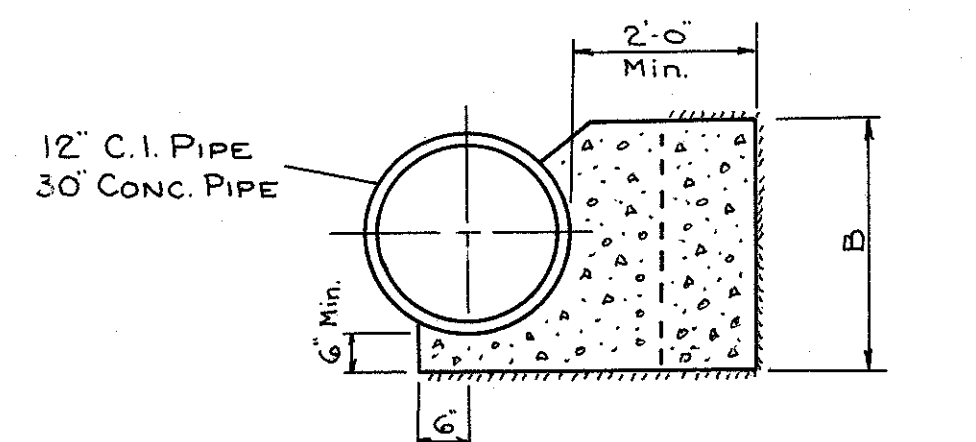


PLAN



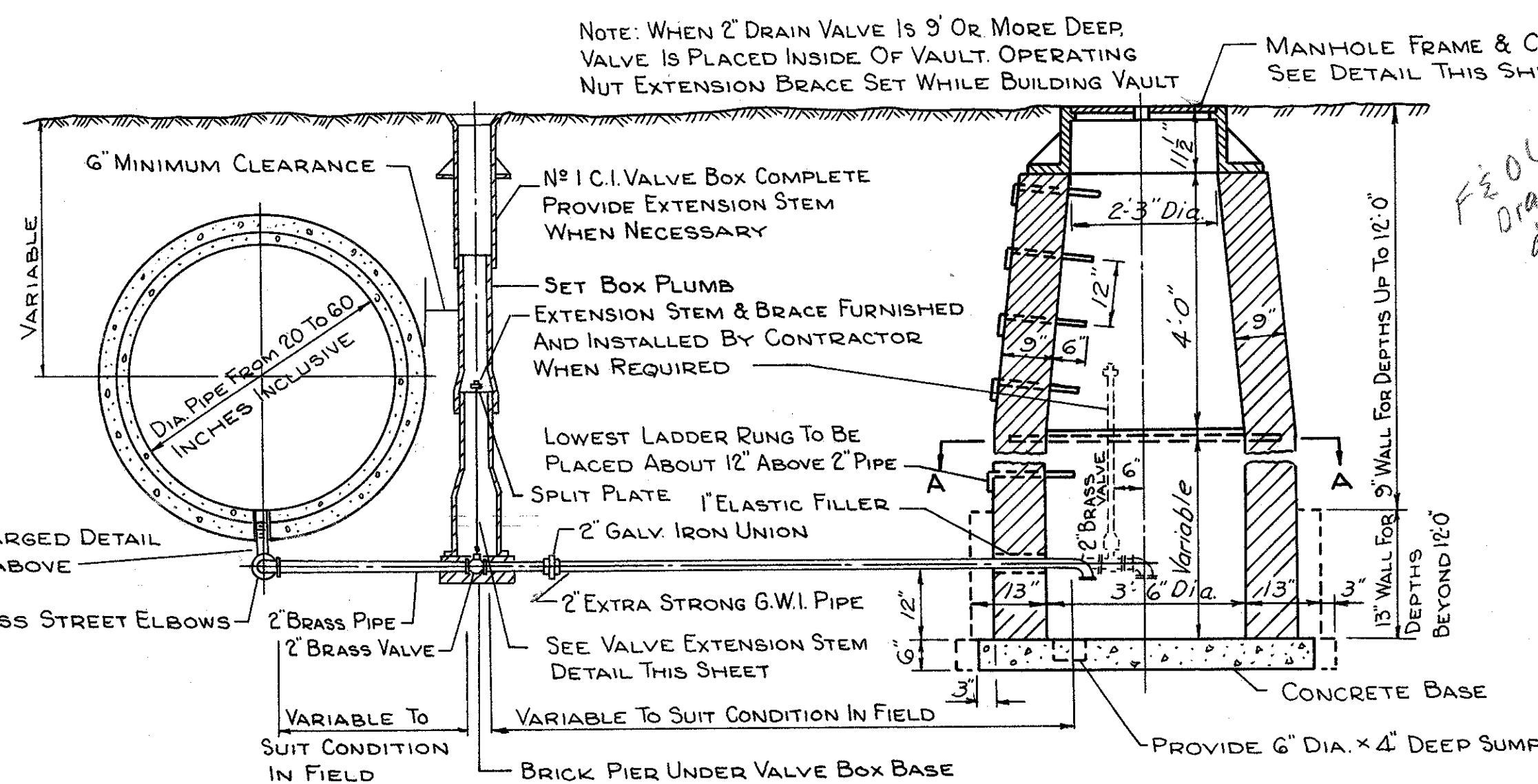
ENLARGED DETAIL SHOWING DRAIN CONNECTION

SECTION A-A



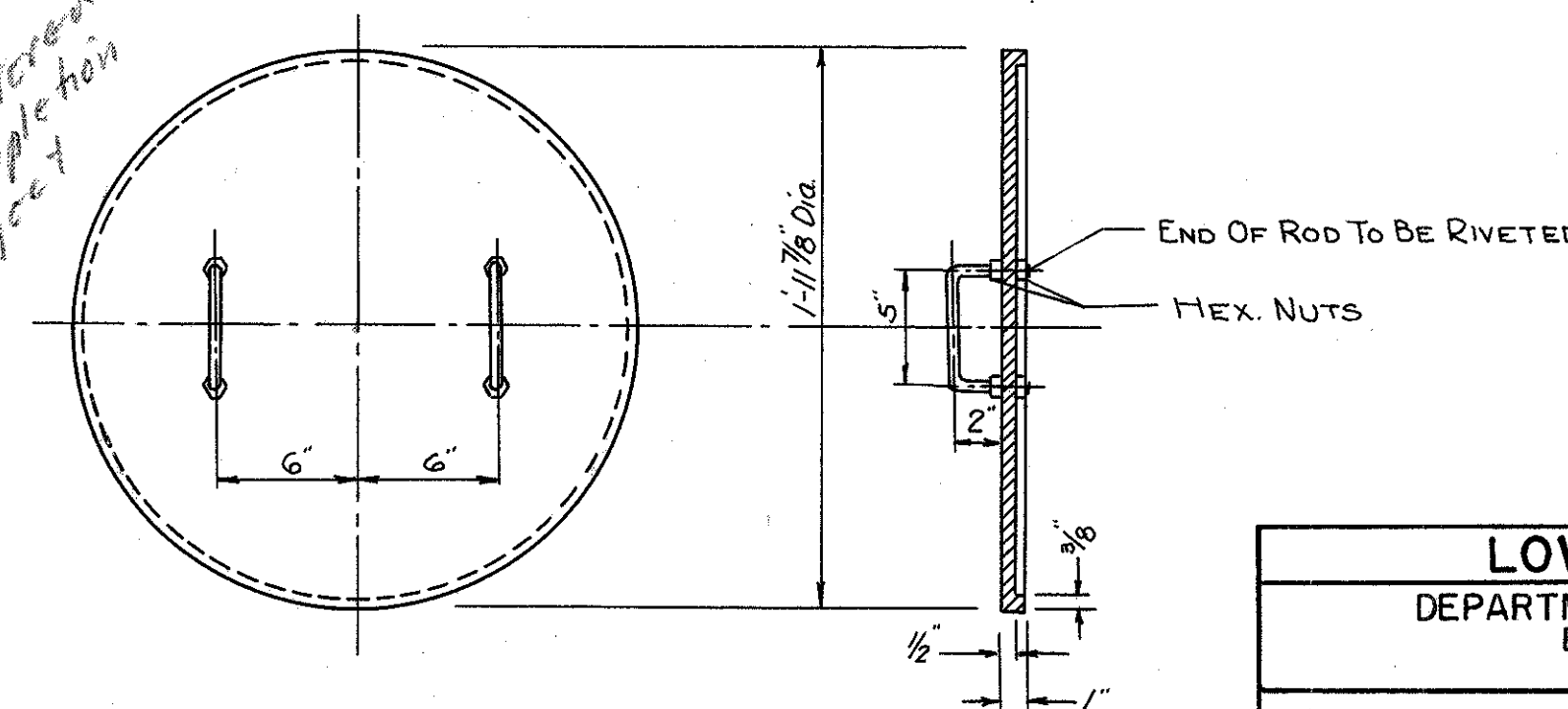
SECTION FF
CONCRETE PIER FOR BENDS

SIZE & ANGLE	A	B	C
12"	2'	2'	2'
30°-0°-15°	3'	3'-6"	2'
30°-16°-30°	4'	4'-5"	2'
30°-31°-45°	5'	4'-6"	2'



DETAIL OF 2" DRAIN AND DRAIN VAULT

FEOL - Drain Vault to be drained and covered before completion of Project



MANHOLE FRAME AND COVER MARK SM-31B

CONSISTING OF [C.I. MANHOLE FRAME PATT. SM-31-B1
C.I. TOP COVER PATT. SM-31-B2
C.I. INSIDE COVER PATT. SM-31-B3

APPROXIMATE WEIGHT = 766#

LOW SERVICE DISTRICT
DEPARTMENT OF PUBLIC UTILITIES
DIVISION OF WATER AND HEAT
CLEVELAND, OHIO

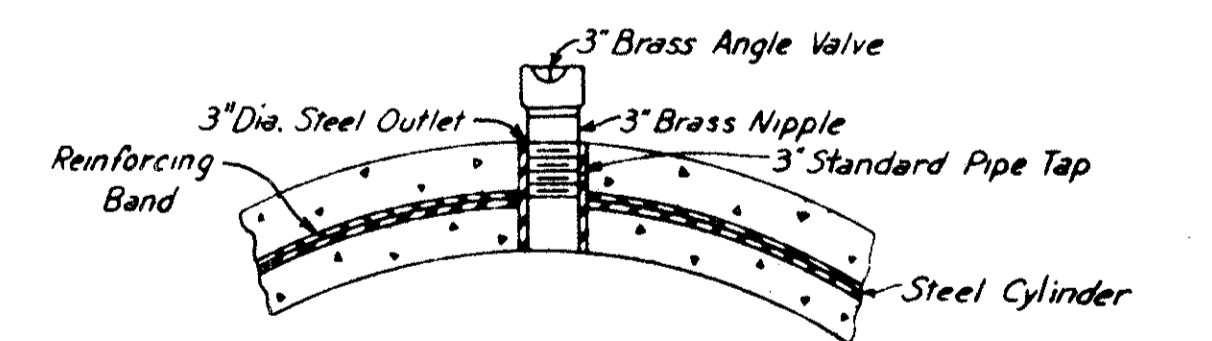
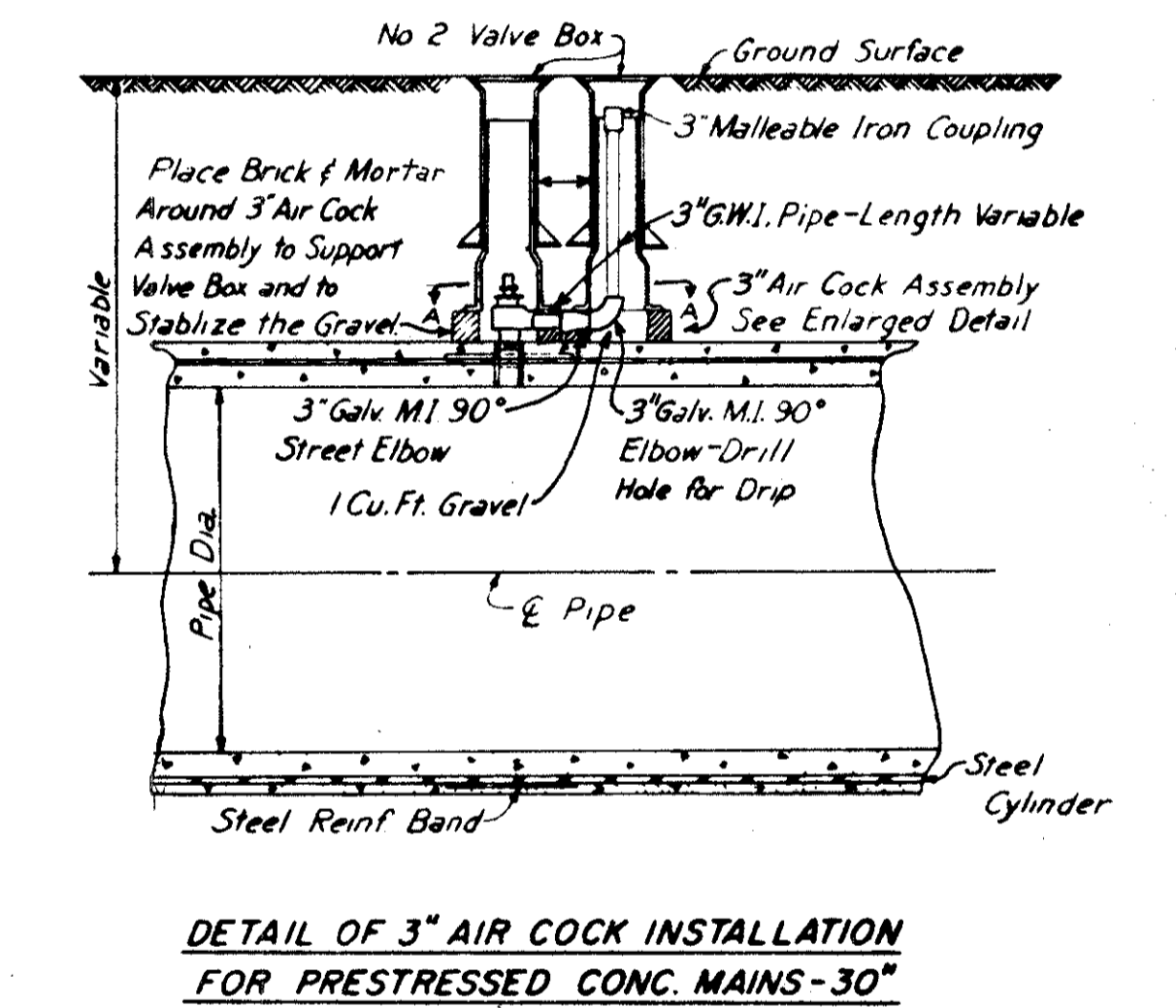
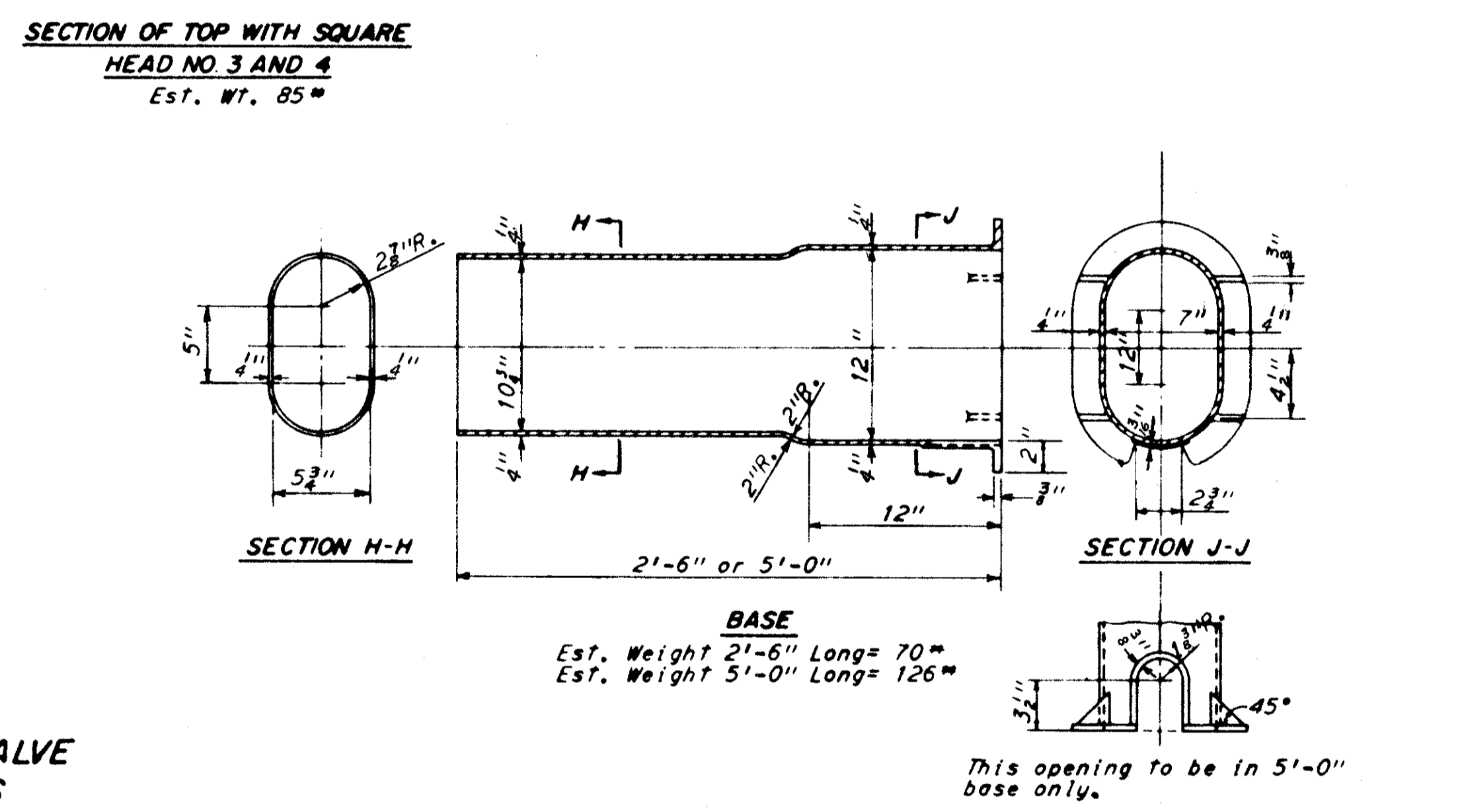
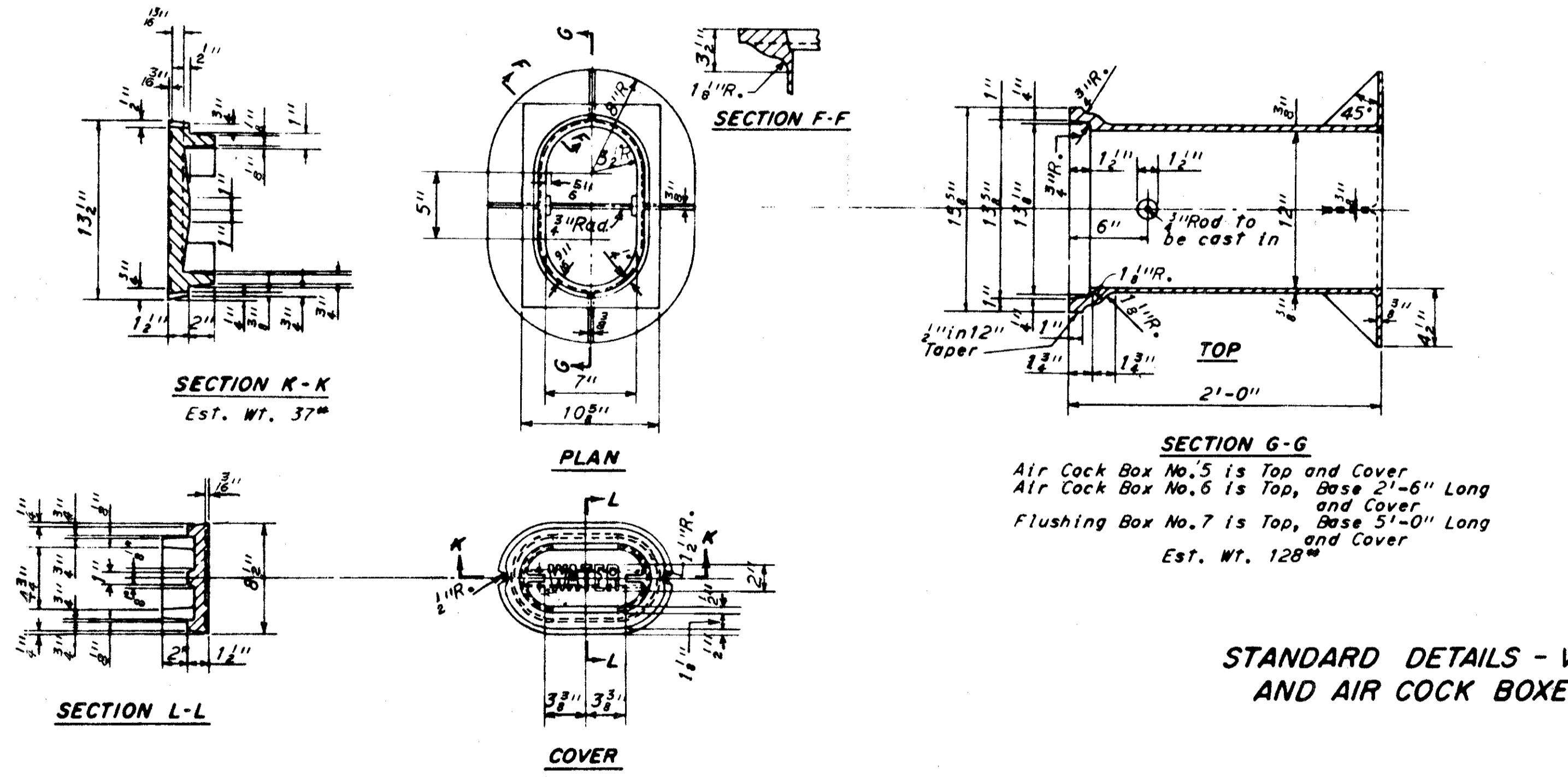
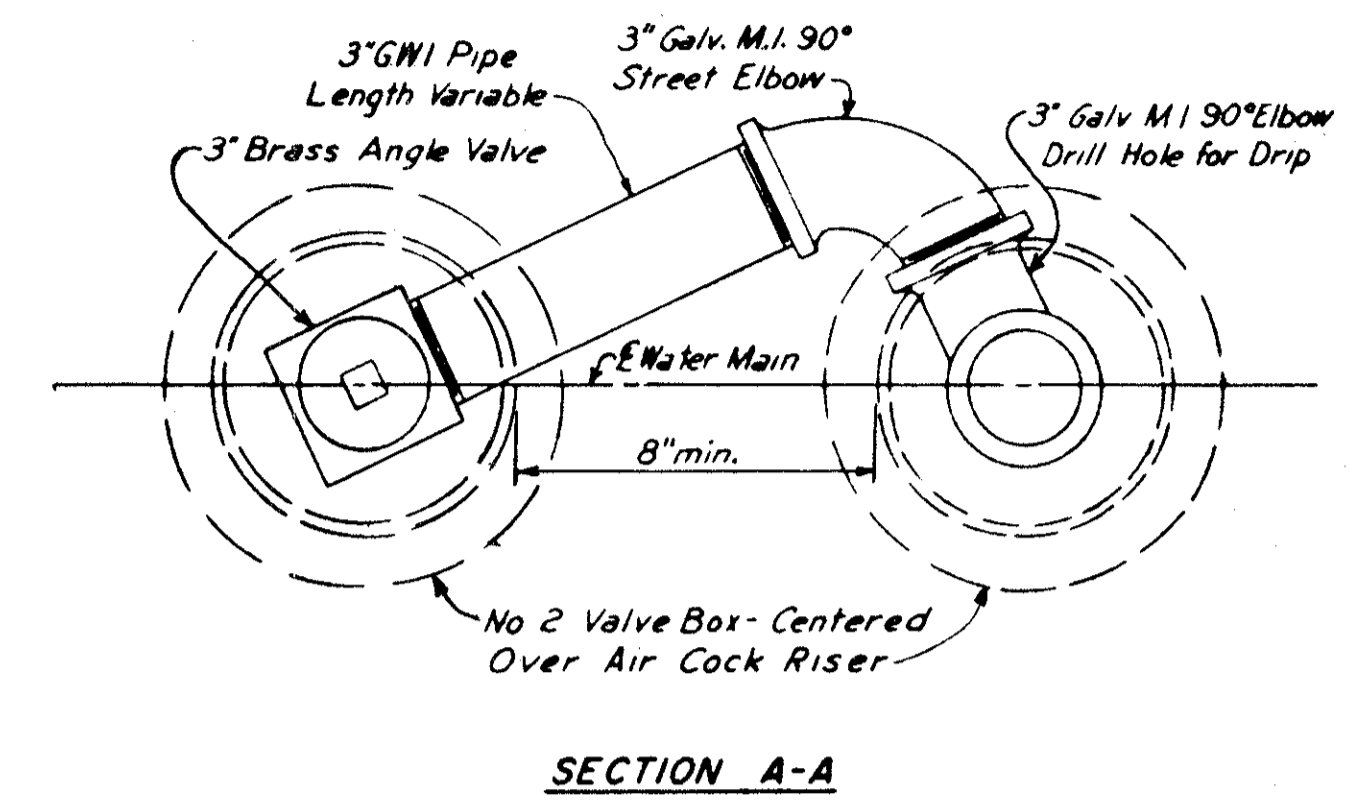
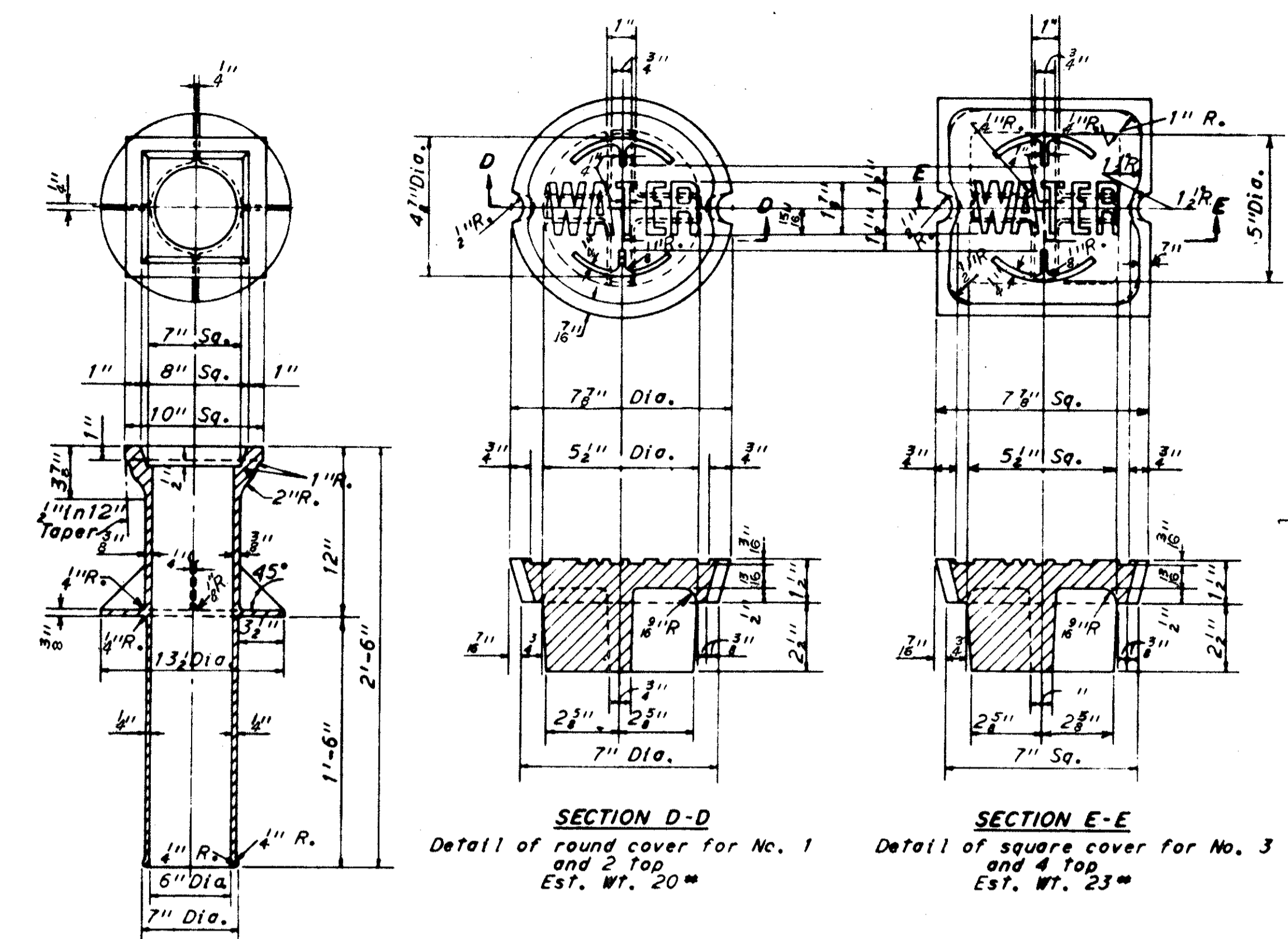
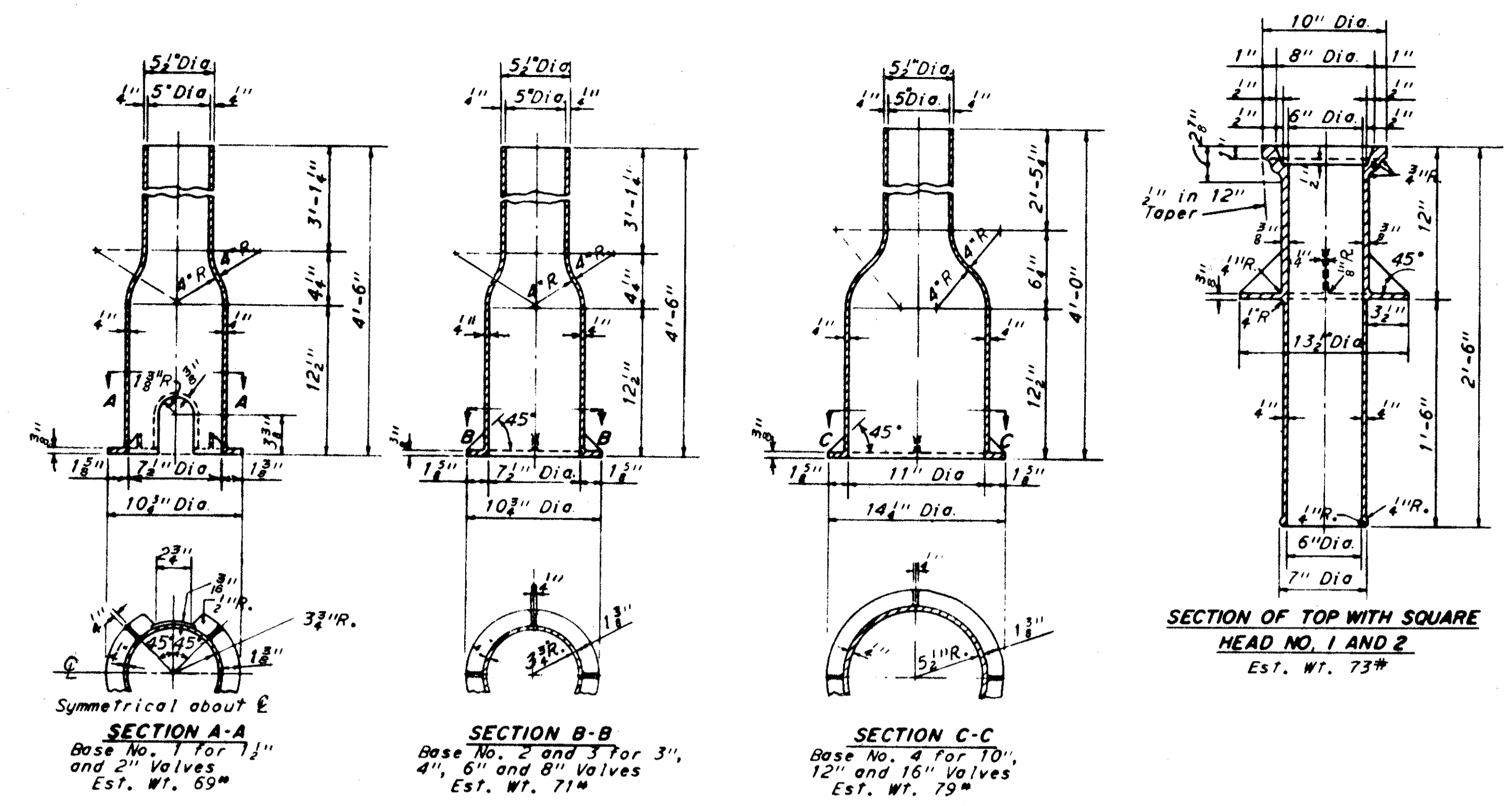
APPROVED MAY-8-19 63
DIRECTOR OF PUBLIC UTILITIES
COMMISSIONER OF WATER & HEAT
ENGINEERING - DIVISION OF UTILITIES
ENGINEER OF CONSTRUCTION & SURVEYS
ASSISTANT DESIGN ENGINEER

WATER MAIN DETAILS

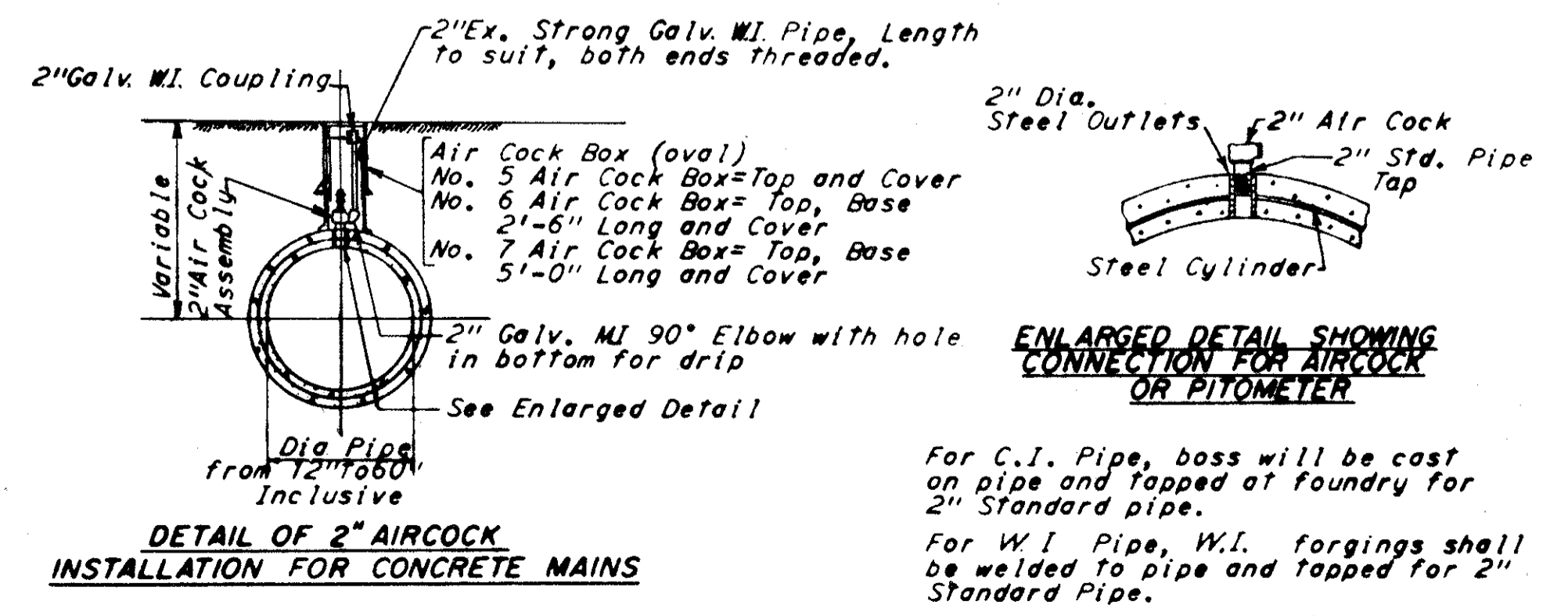
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
	R.R.		CG			

SHEET NO. 6335

CUYAHOGA COUNTY
CUY-21-14.12



STANDARD DETAILS - VALVE AND AIR COCK BOXES



For C.I. Pipe, boss will be cast on pipe and tapped at foundry for 2\"/>

For W.I. Pipe, W.I. forgings shall be welded to pipe and tapped for 2\"/>

Note:
Details of 2\"/>

WATER MAIN DETAILS					
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE REVISED
			RR		

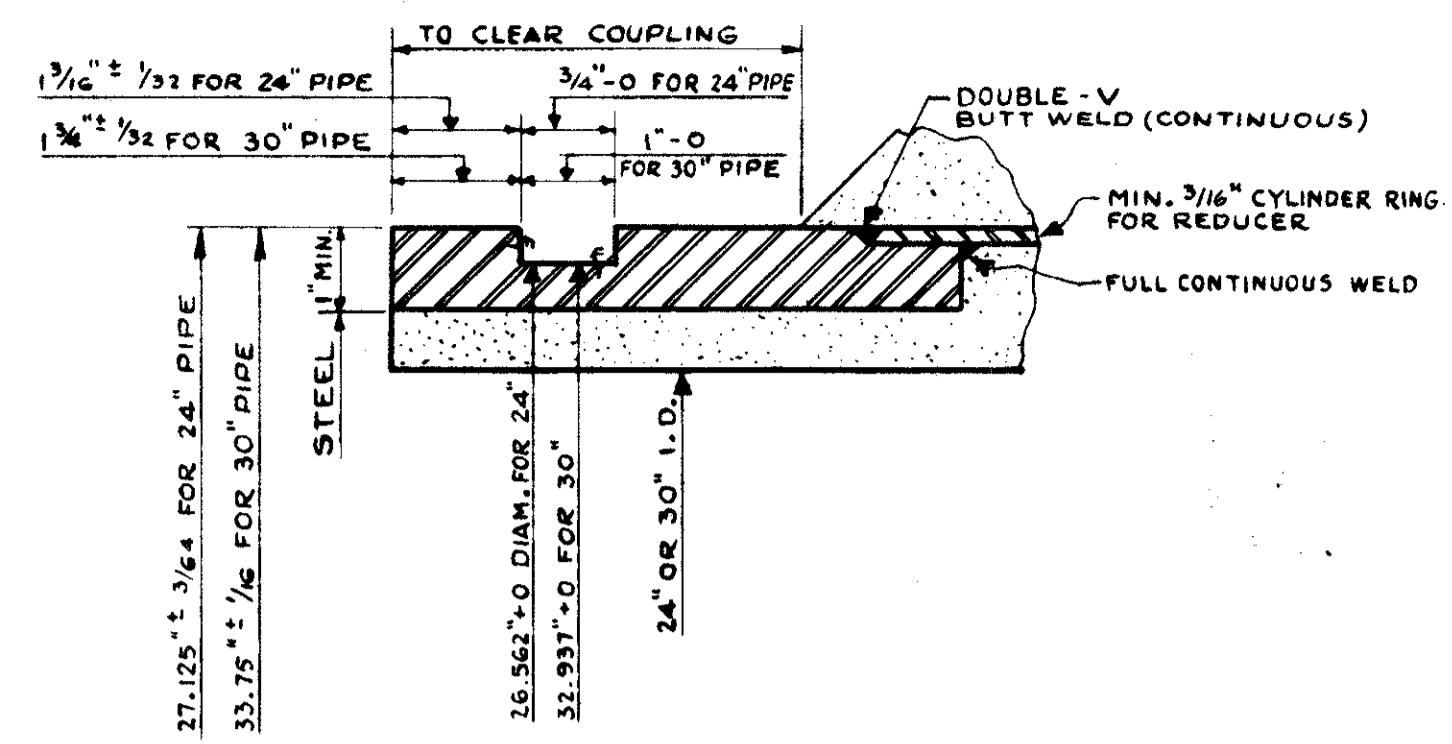
CONT. No. 58019 SHAW ACCT. No. 6254

LOW SERVICE DISTRICT
DEPARTMENT OF PUBLIC UTILITIES
DIVISION OF WATER AND HEAT
CLEVELAND, OHIO

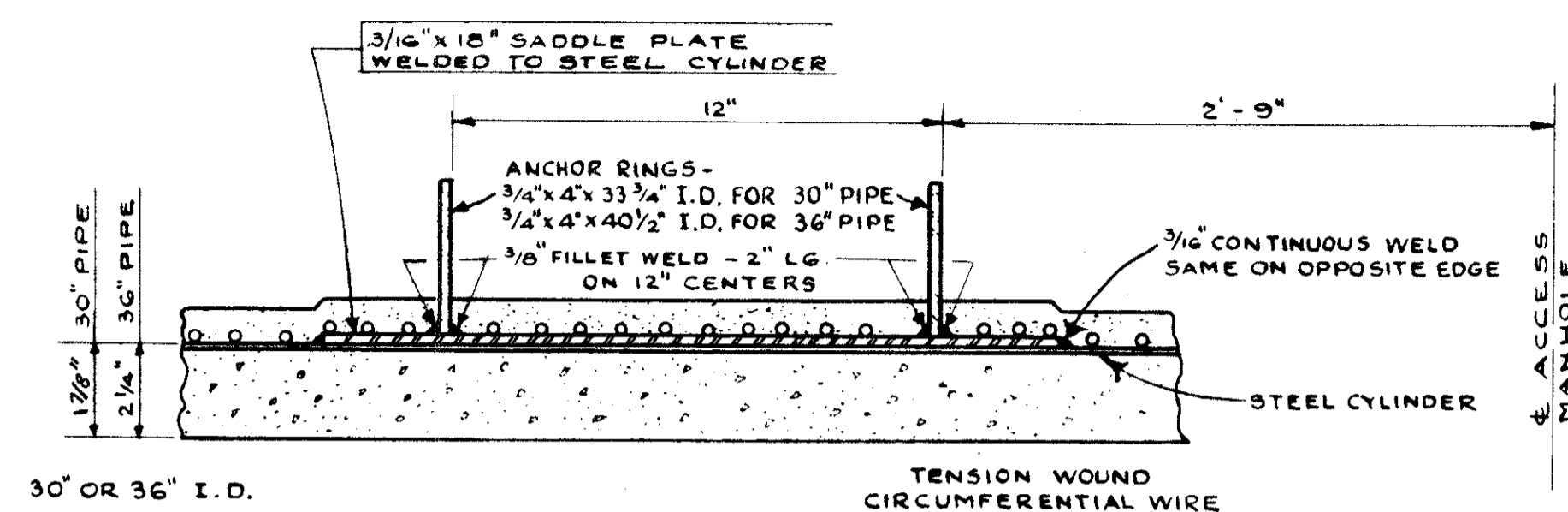
APPROVED MAY-8-1963

[Signature] DIRECTOR OF PUBLIC UTILITIES
[Signature] COMMISSIONER OF WATER & HEAT
[Signature] COMMISSIONER-DIVISION OF UTILITIES ENGINEERING
[Signature] ENGINEER OF CONSTRUCTION & SURVEYS
[Signature] ASSISTANT DESIGN ENGINEER

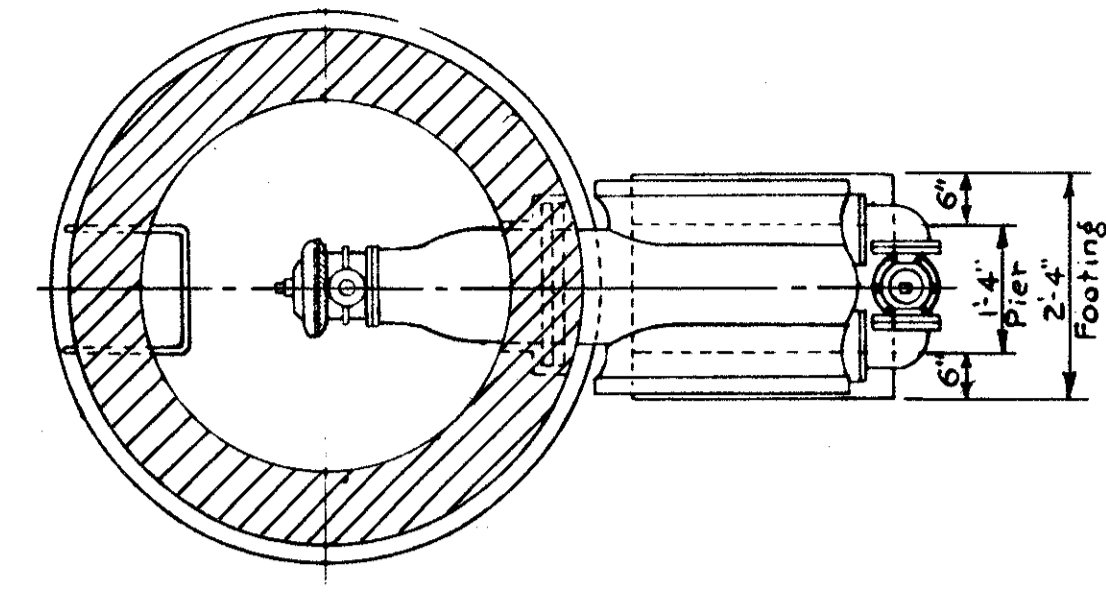
CUYAHOGA COUNTY
CUY-21-14.12



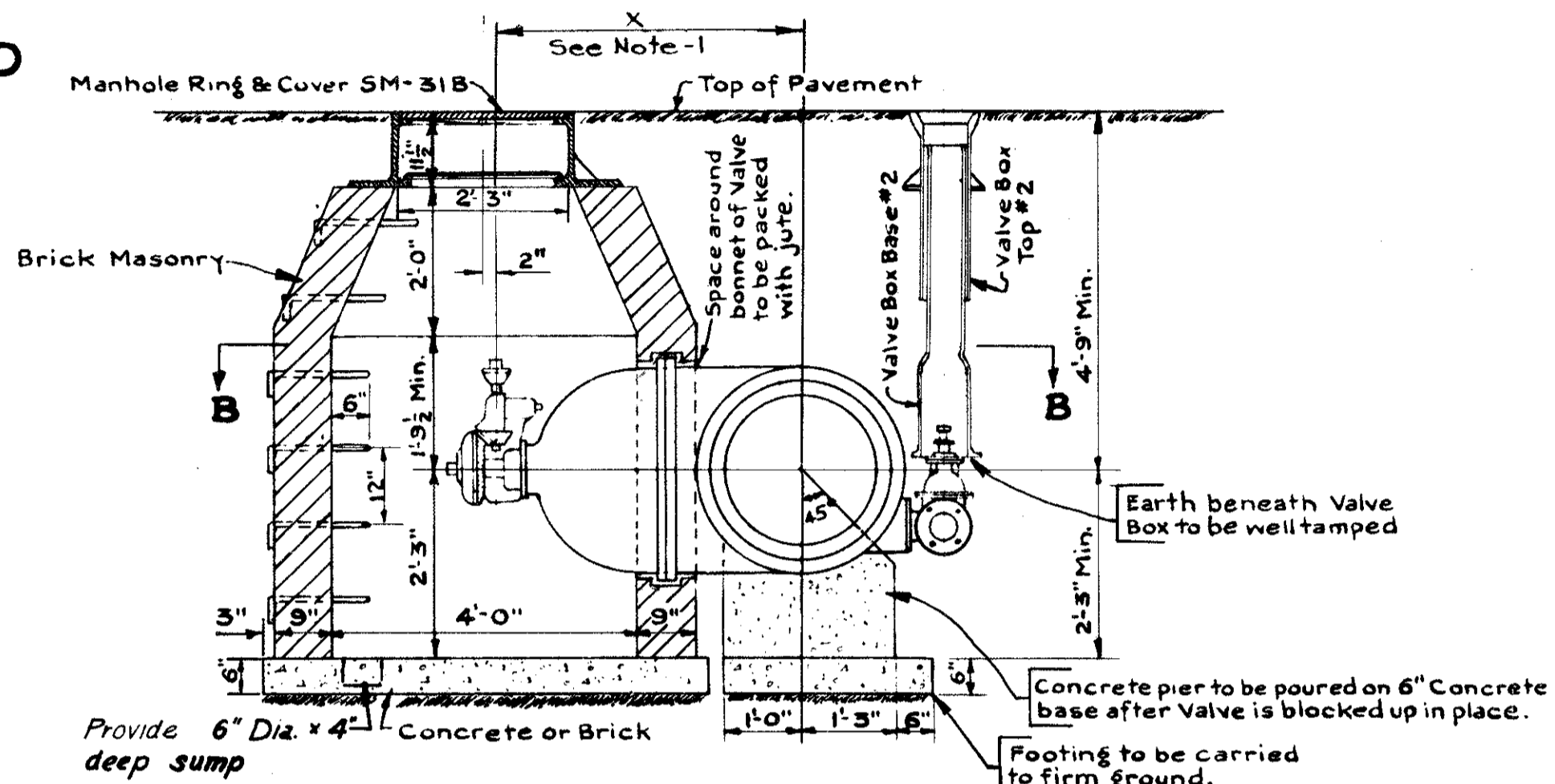
DETAIL "A"
FOR 24" OR 30" VICTAULIC COUPLINGS



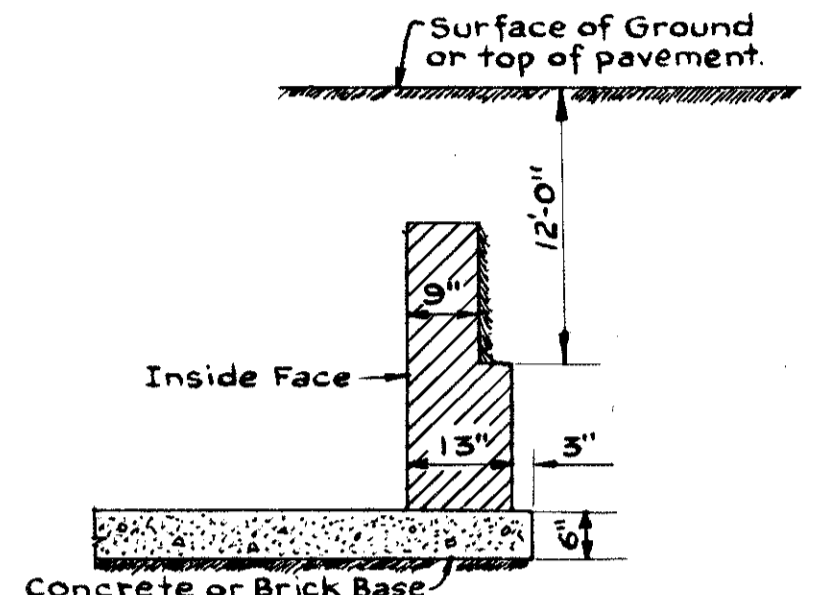
ANCHORAGE DETAILS FOR 30" AND 36" FOR PRESTRESSED CONC. CYLINDER PIPE FOR MANHOLE TYPES "A" & "B"



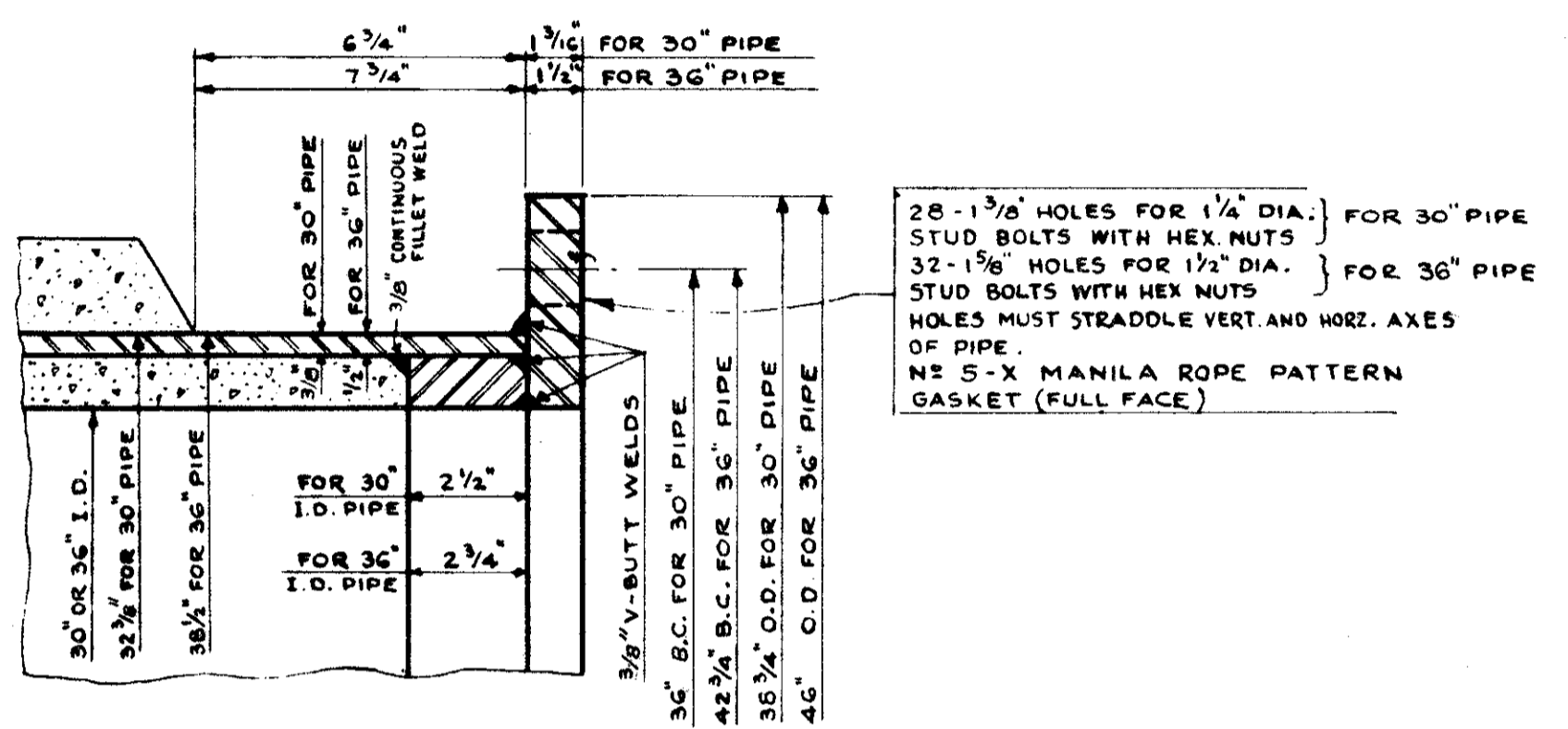
SECTION B-B



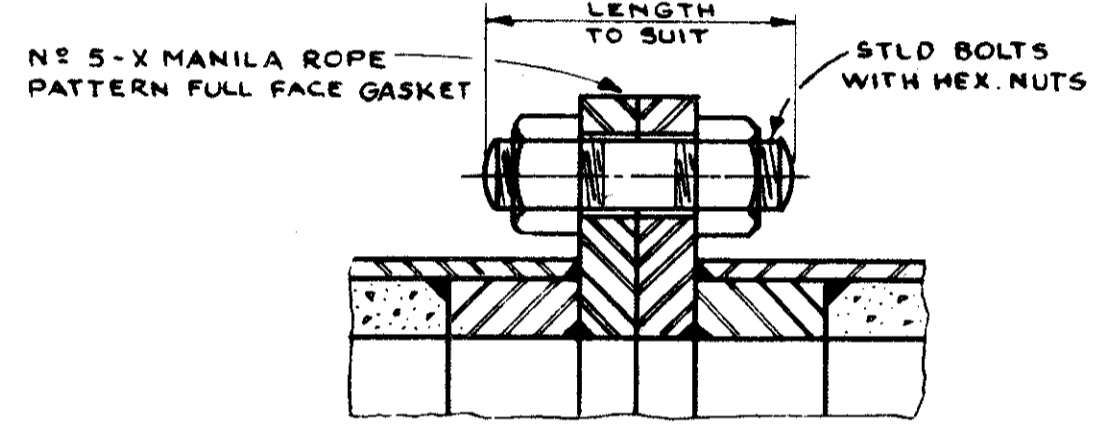
CHAMBER FOR 24" VALVE



TYPICAL SECTION OF CHAMBER WALL WHEN DEPTH EXCEEDS 12'-0"

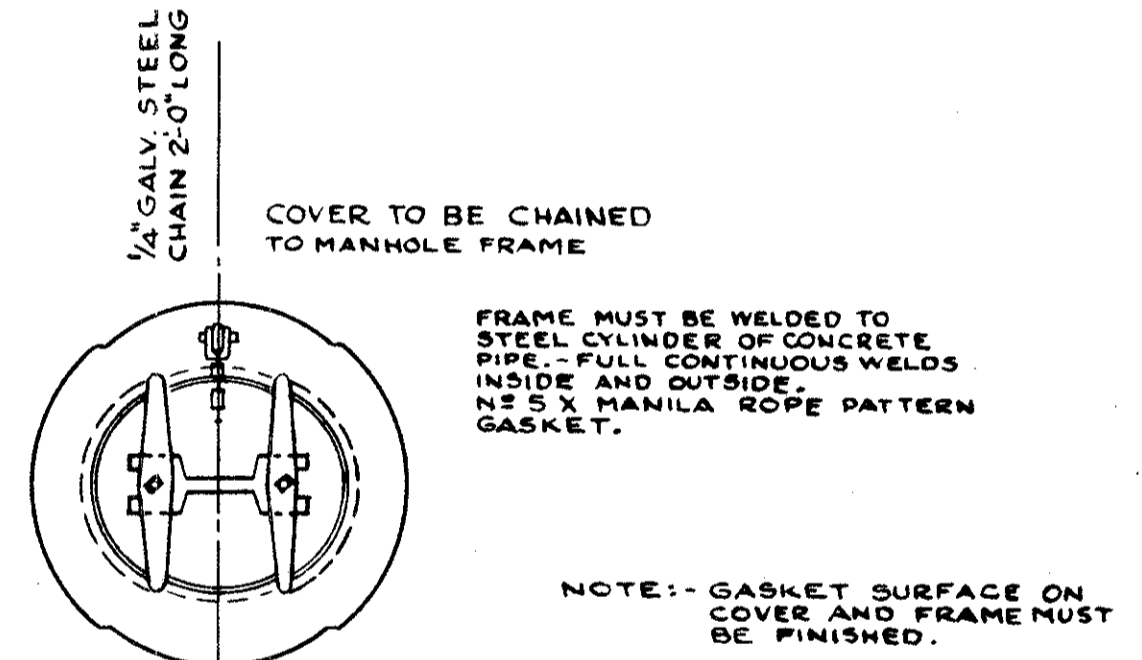


DETAIL OF 30" AND 36" FABRICATED STEEL FLANGES

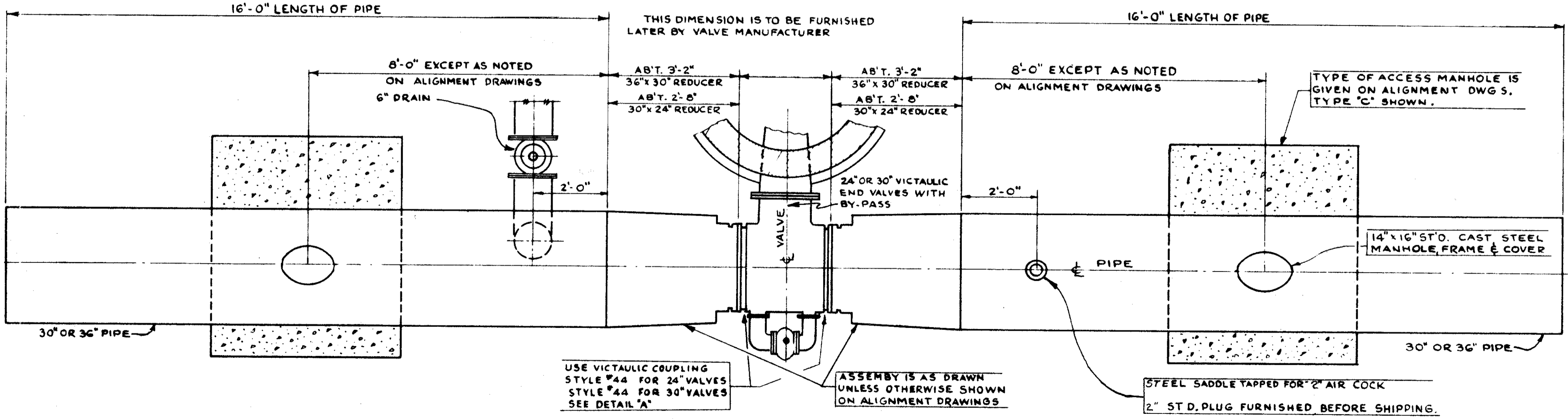


SECTION THROUGH FLANGE SHOWING TYPICAL DETAIL OF FLANGE CONNECTIONS

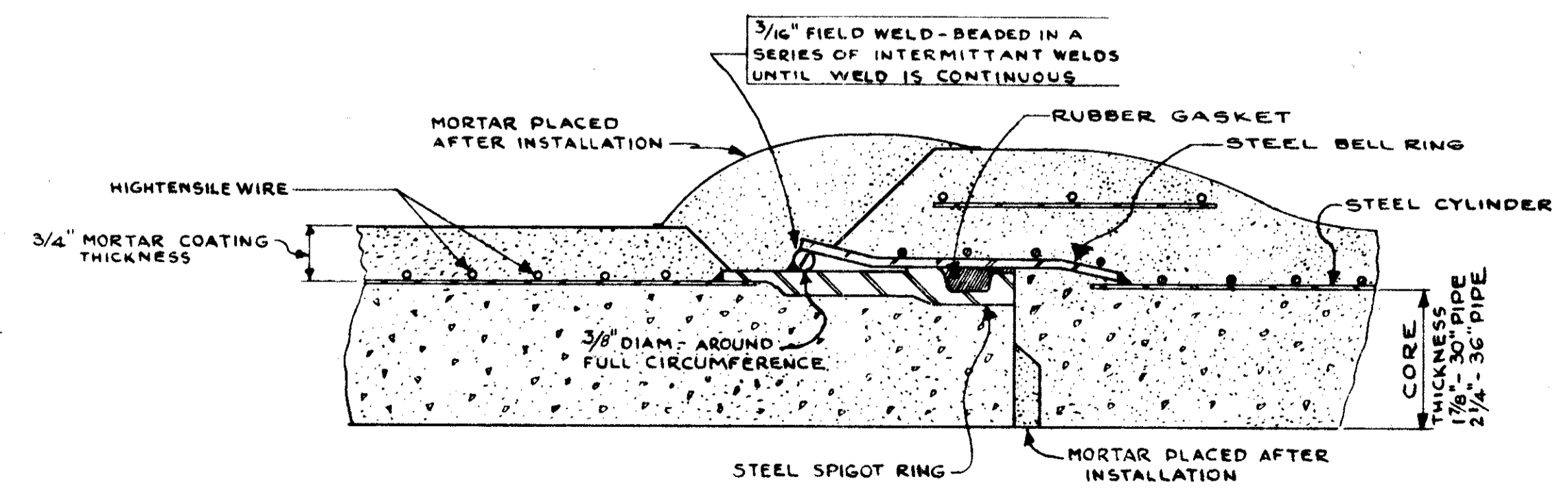
LOW SERVICE DISTRICT	
DEPARTMENT OF PUBLIC UTILITIES DIVISION OF WATER AND HEAT CLEVELAND, OHIO	
<i>[Signature]</i>	APPROVED MAY-8-1963
<i>[Signature]</i>	DIRECTOR OF PUBLIC UTILITIES
<i>[Signature]</i>	COMMISSIONER OF WATER & HEAT
<i>[Signature]</i>	COMMISSIONER - DIVISION OF UTILITIES ENGINEERING
<i>[Signature]</i>	ENGINEER OF CONSTRUCTION & SURVEYS
<i>[Signature]</i>	ASSISTANT DESIGN ENGINEER



4" x 16" ST'D. MANHOLE FRAME AND COVER (FRAME, COVER, & YOKES TO BE CAST STEEL)



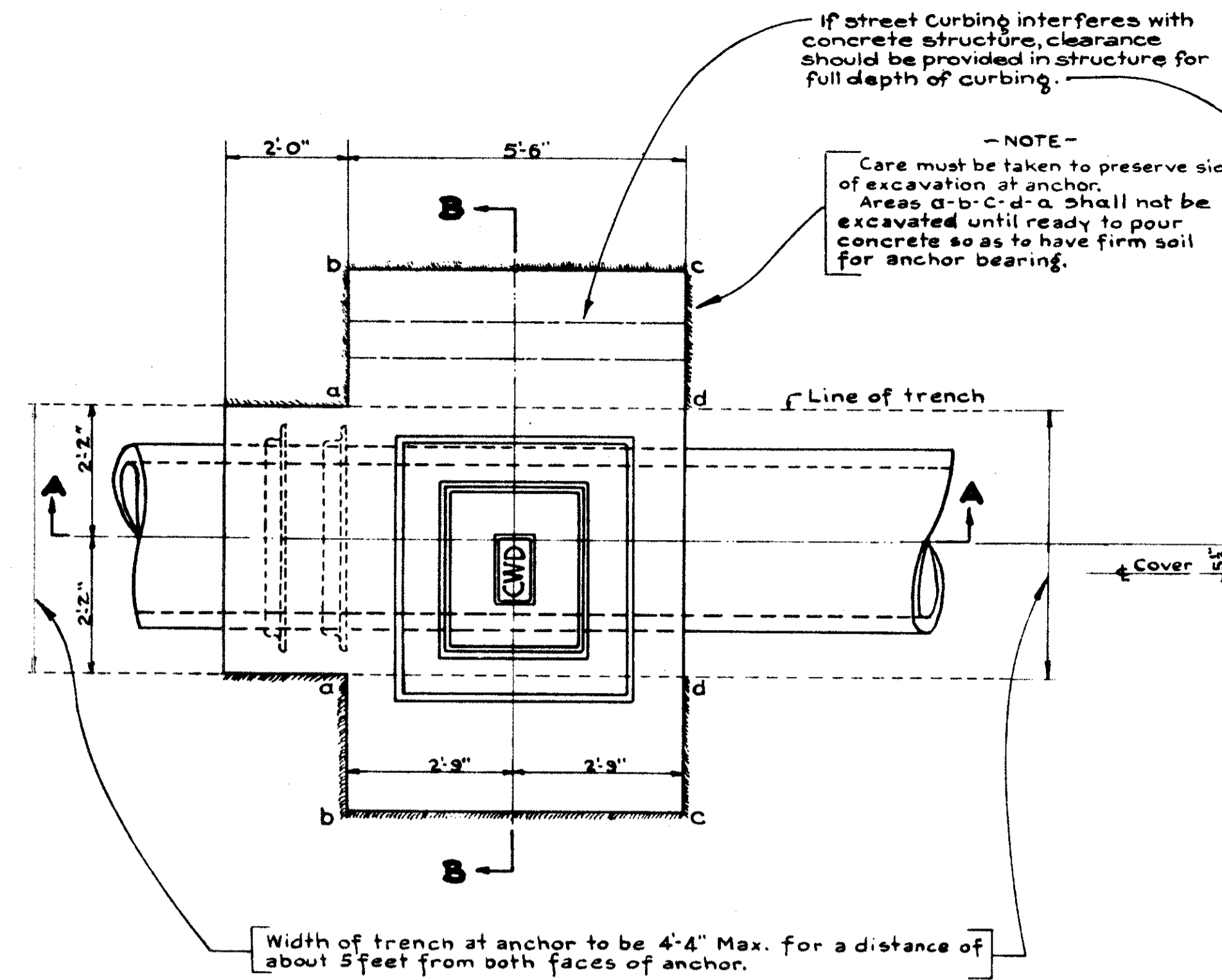
TYPICAL VALVE ASSEMBLIES FOR 30" AND 36" CONCRETE PIPE



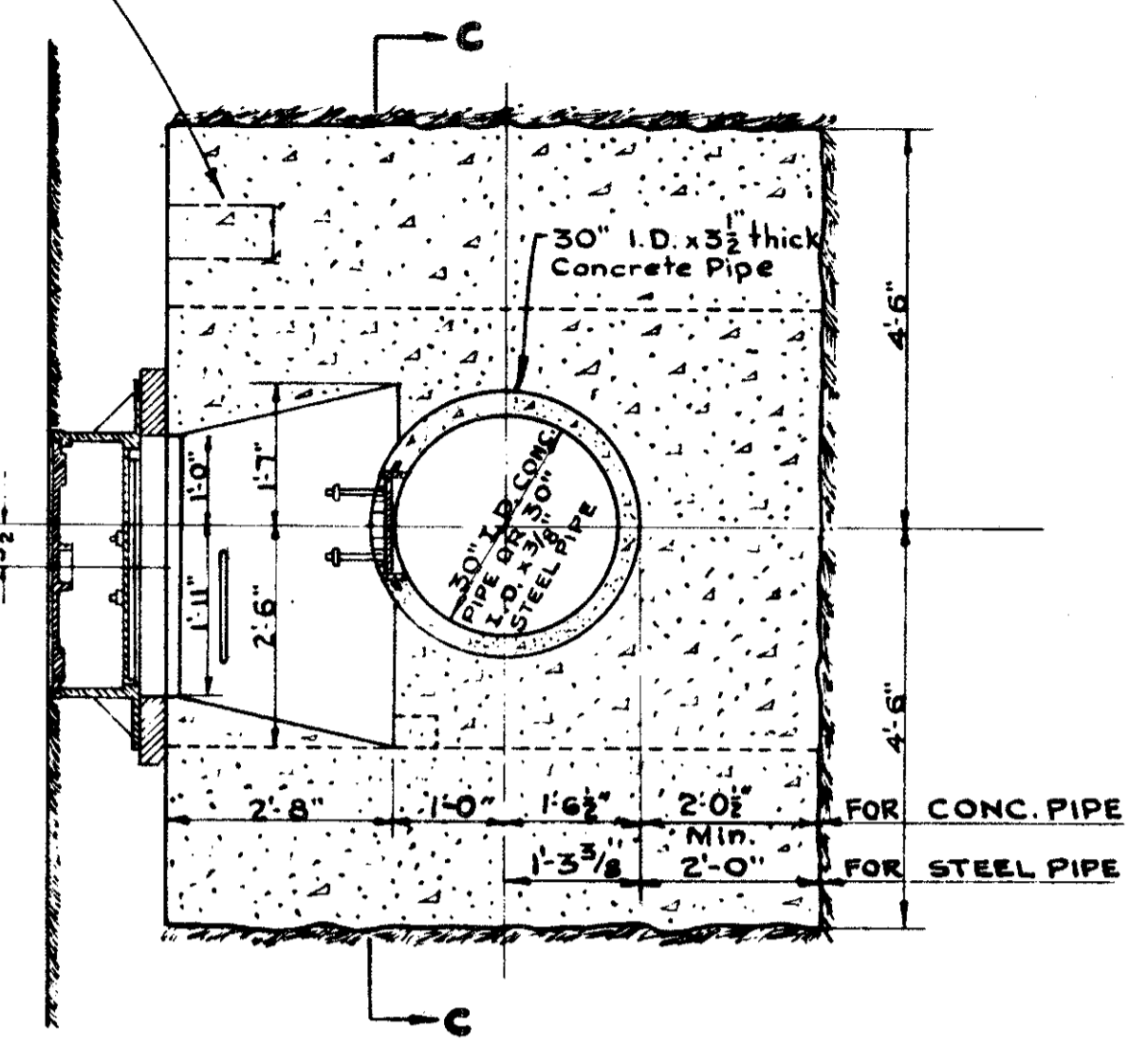
DETAIL "Y"
PRESTRESSED CONCRETE CYLINDER PIPE WITH RUBBER AND STEEL JOINT SHOWING WELDED TYPE TIED JOINT (SAME TYPE OF WELD FOR REINFORCED CONCRETE CYLINDER PIPE)

WATER MAIN DETAILS					
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
					RR

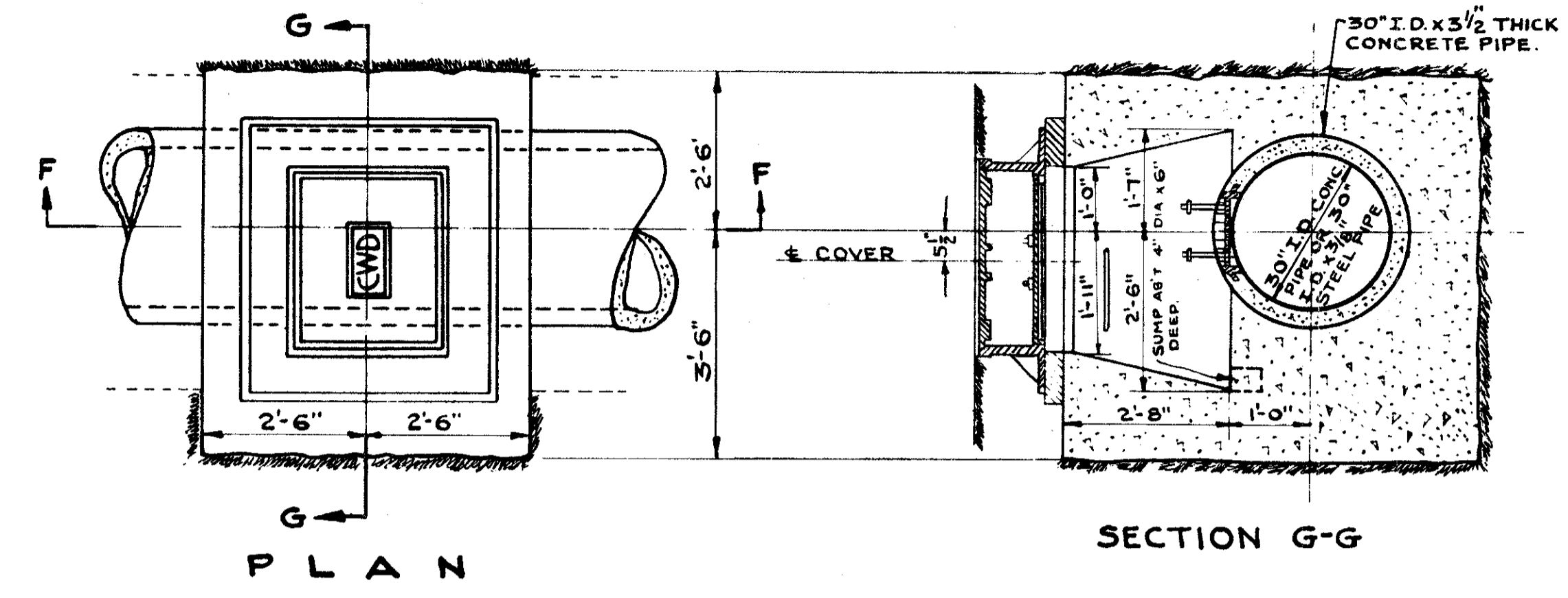
CONT. No. 58019 SHEET ACCT. No. 6255



PLAN

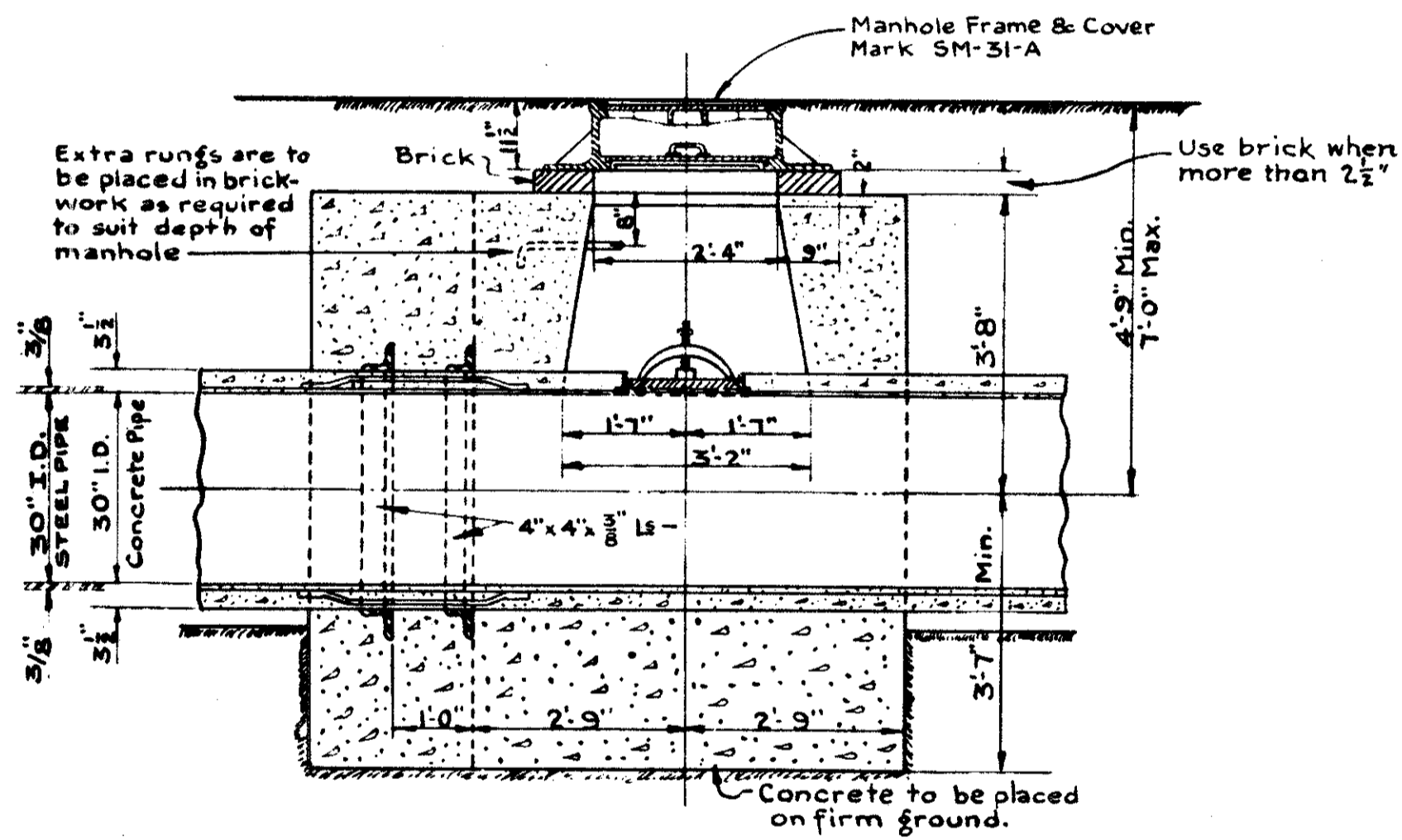


SECTION B-B

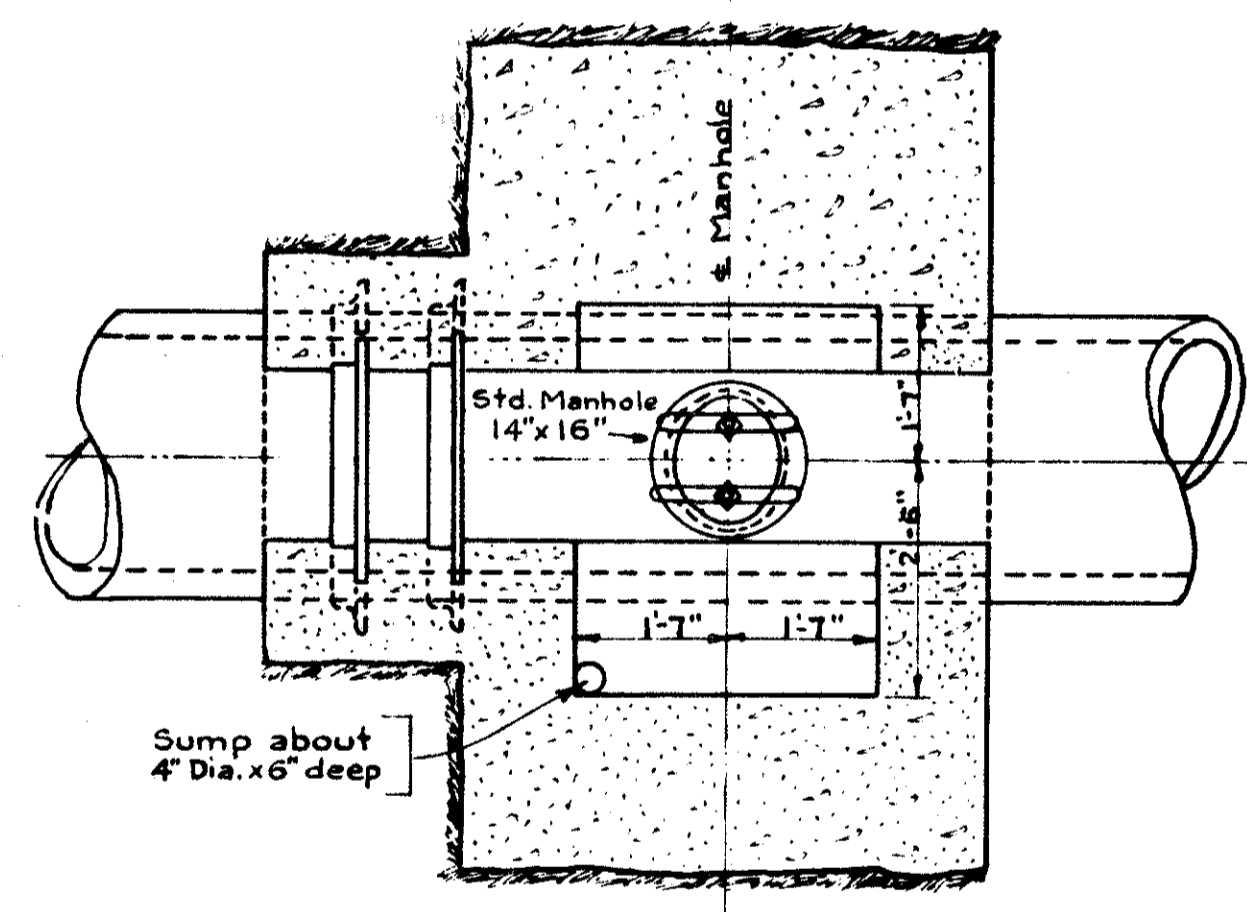


PLAN

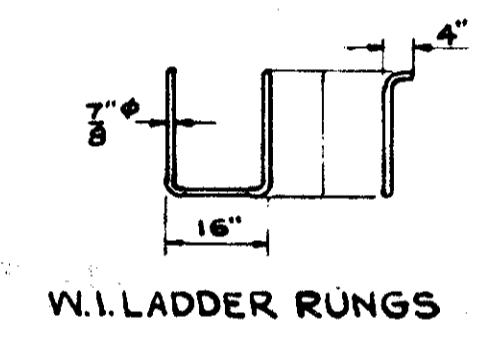
SECTION G-G



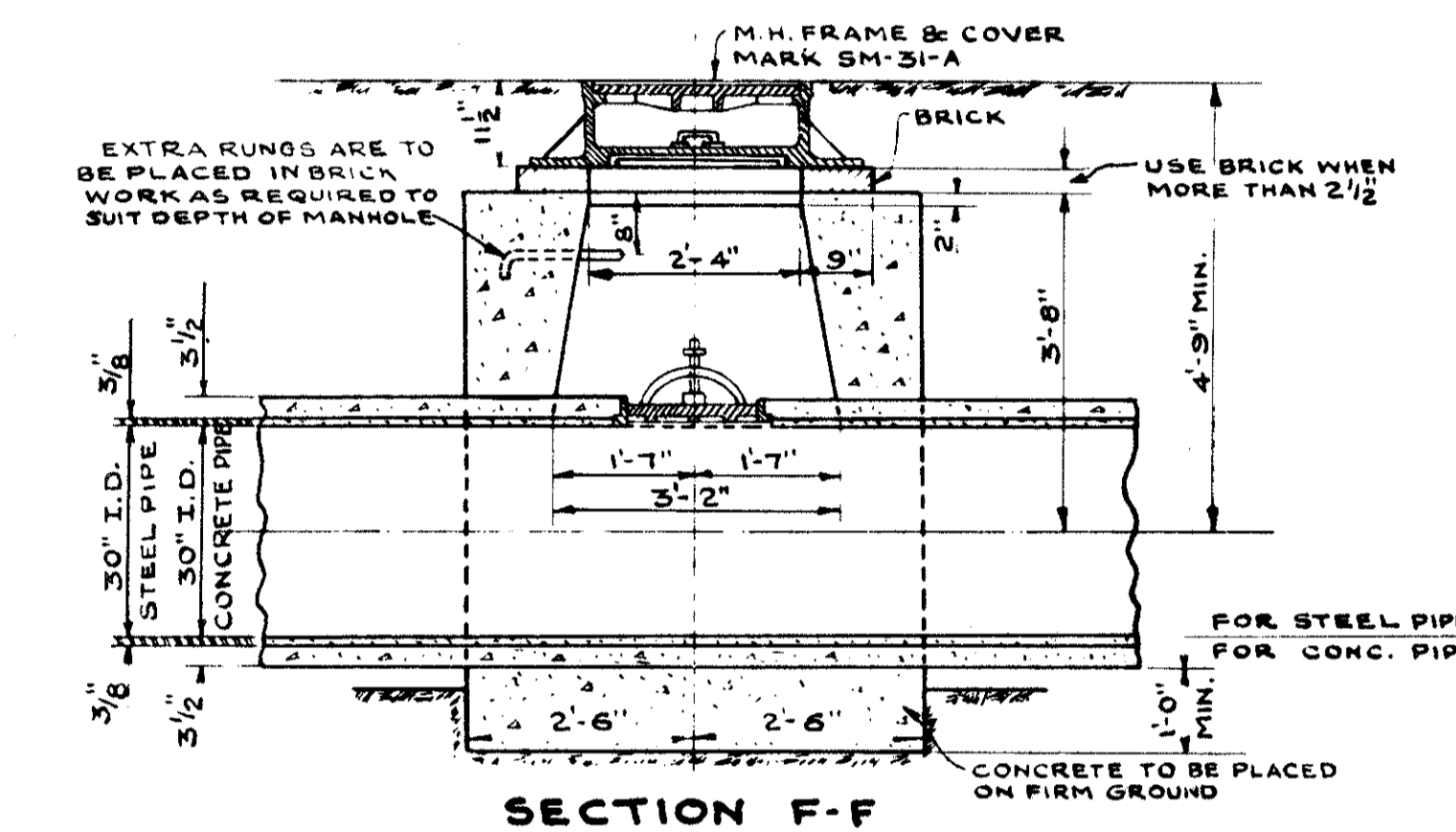
SECTION A-A



SECTION C-C

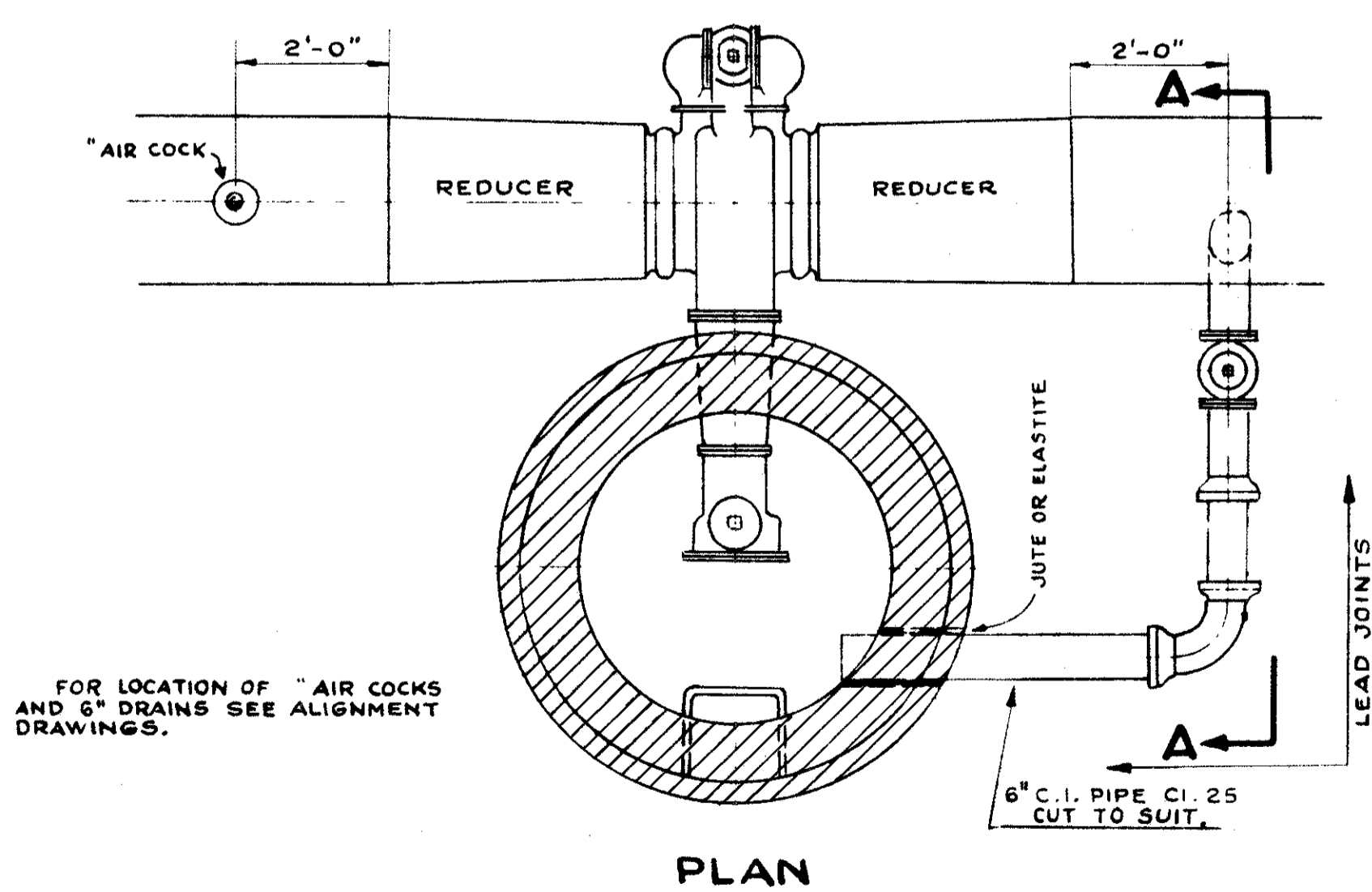


W.I. LADDER RUNGS

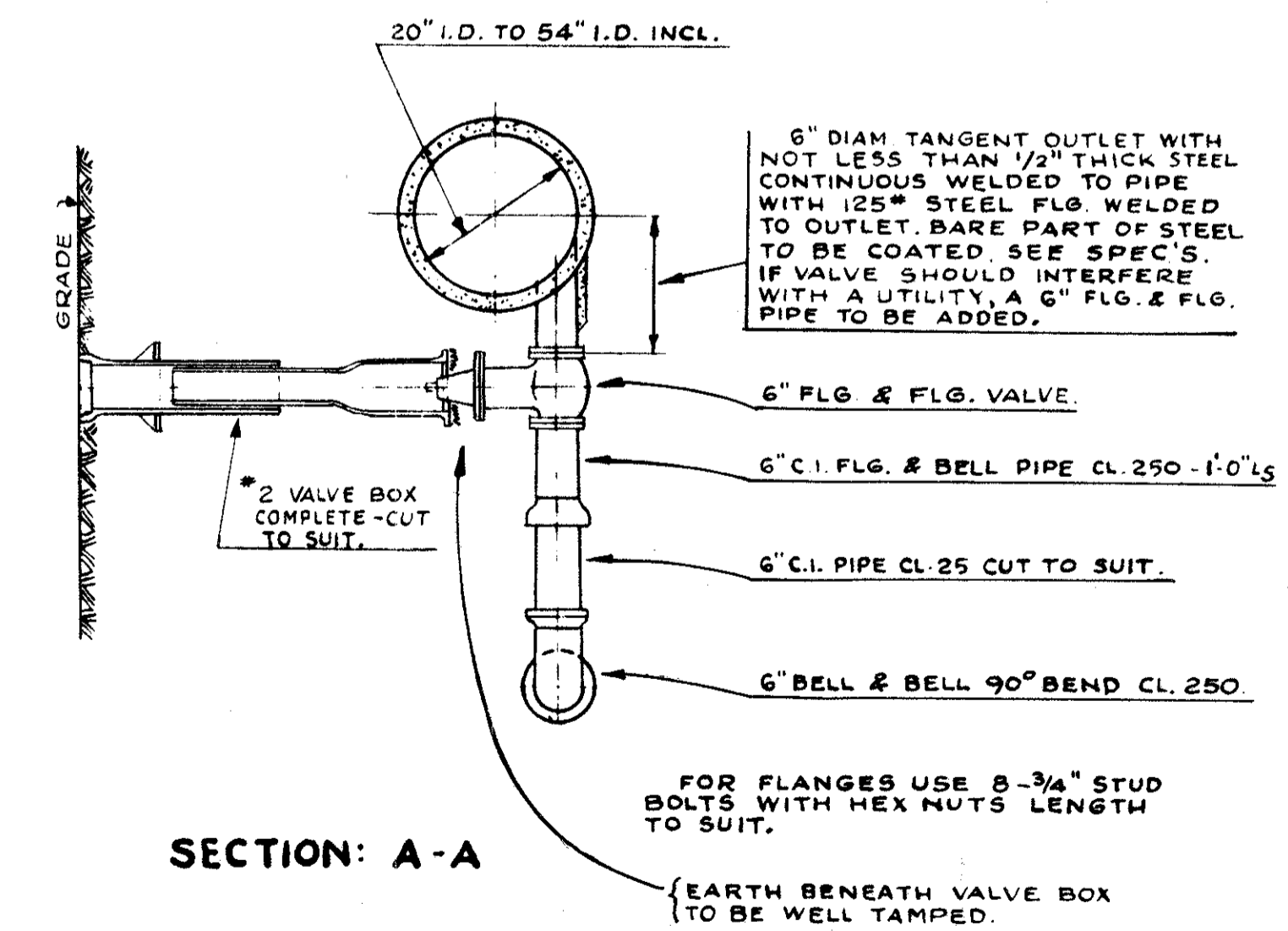


SECTION F-F
ACCESS MANHOLE TYPE "C"
SCALE: 1/2" = 1'-0"

ACCESS MANHOLE AND ANCHORAGE
TYPE "A"
Scale: 1/2" = 1'-0"



PLAN



SECTION: A-A

TYPICAL DETAIL SHOWING 6" DRAIN FROM WATER MAIN
TO VALVE CHAMBER

DETAIL SHOWN FOR 24" PIPE & 20" VALVE.
SCALE: 1/2" = 1 FT.

WATER MAIN DETAILS					
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE

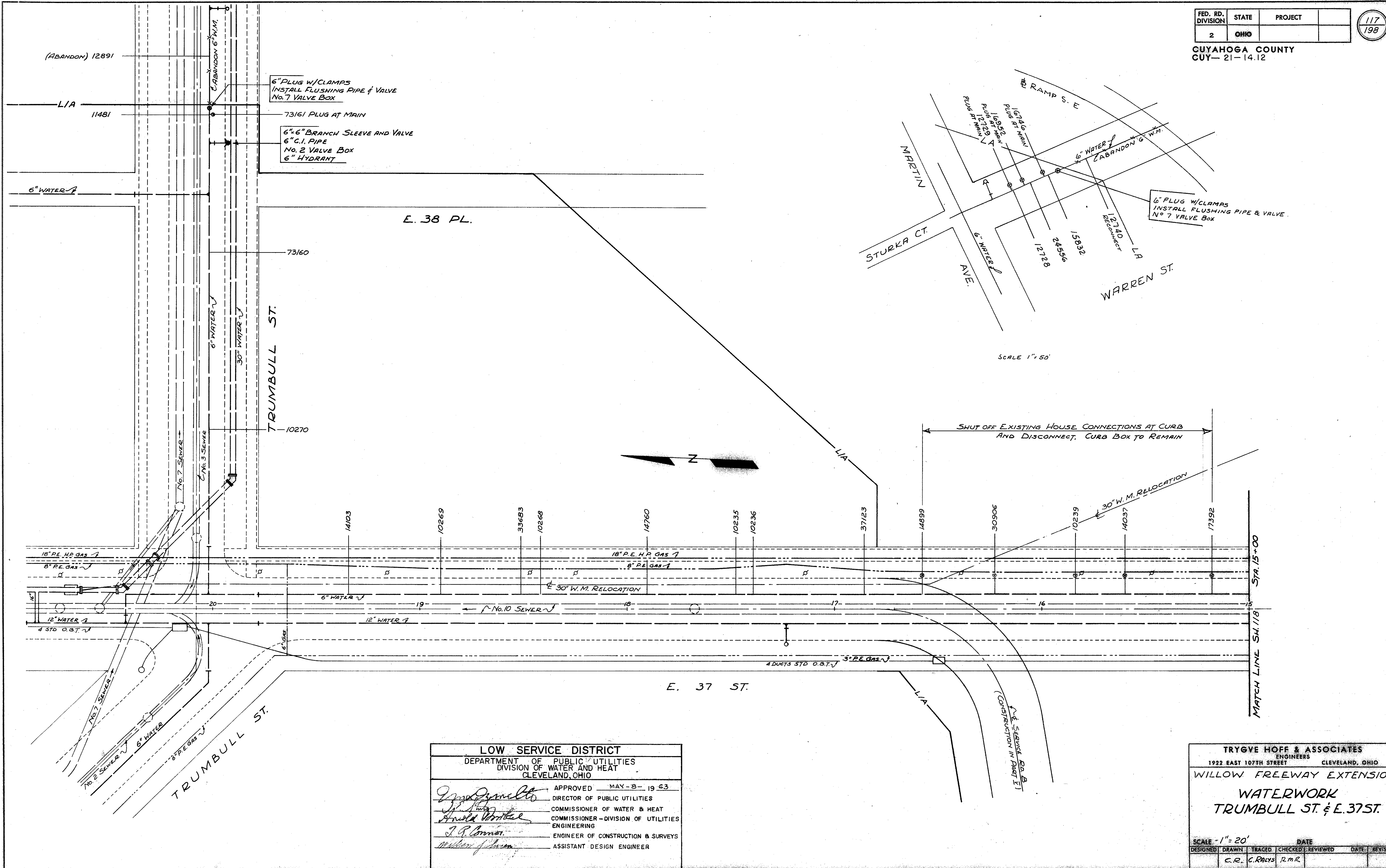
LOW SERVICE DISTRICT

DEPARTMENT OF PUBLIC UTILITIES
DIVISION OF WATER AND HEAT
CLEVELAND, OHIO

APPROVED MAY-8-1963
DIRECTOR OF PUBLIC UTILITIES
COMMISSIONER OF WATER & HEAT
ENGINEERING
ENGINEER OF CONSTRUCTION & SURVEYS
ASSISTANT DESIGN ENGINEER

W. J. ...
J. ...
A. ...
J. ...
W. ...

CONT. No. 58019 SHEET ACCT. No. 6253



LOW SERVICE DISTRICT
 DEPARTMENT OF PUBLIC UTILITIES
 DIVISION OF WATER AND HEAT
 CLEVELAND, OHIO

APPROVED MAY 8 - 19 63

[Signature] DIRECTOR OF PUBLIC UTILITIES
[Signature] COMMISSIONER OF WATER & HEAT
[Signature] COMMISSIONER - DIVISION OF UTILITIES ENGINEERING
[Signature] ENGINEER OF CONSTRUCTION & SURVEYS
[Signature] ASSISTANT DESIGN ENGINEER

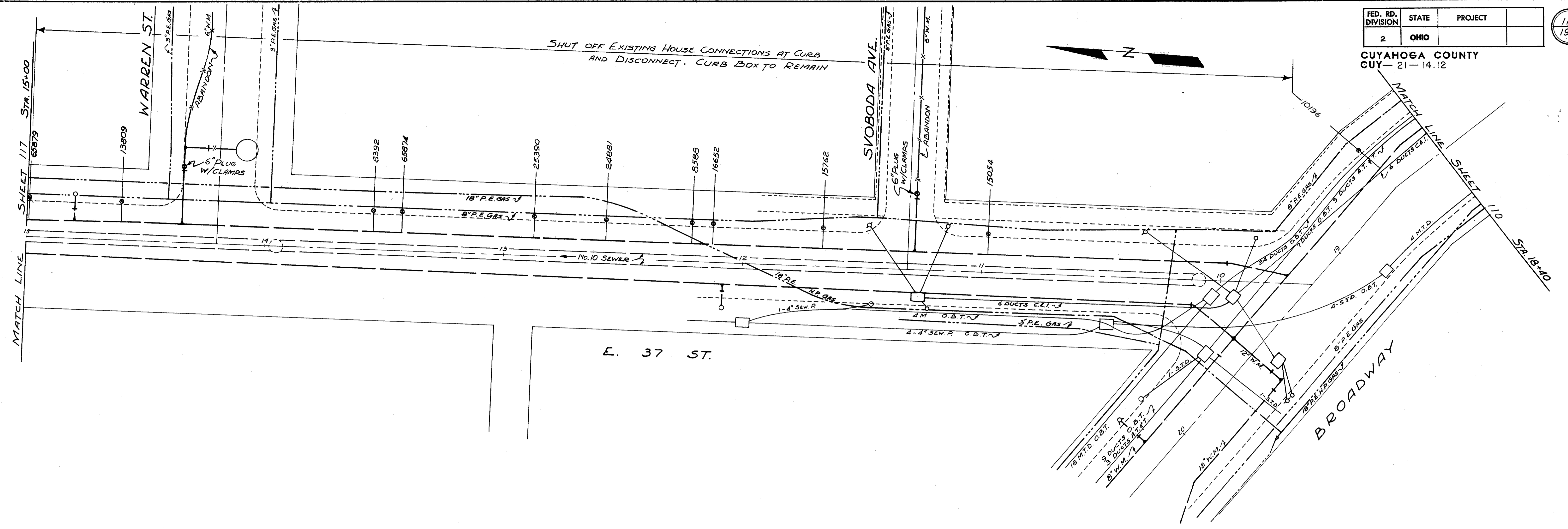
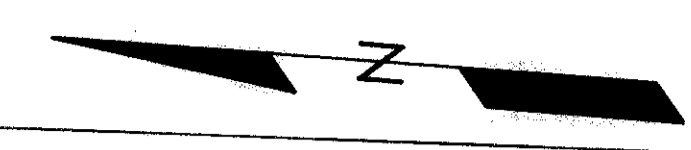
TRYGVE HOFF & ASSOCIATES
 ENGINEERS
 1922 EAST 107TH STREET CLEVELAND, OHIO

WILLOW FREEWAY EXTENSION
WATERWORK
TRUMBULL ST. & E. 37 ST.

SCALE - 1" = 20'

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
C.R.	C.PALYS	R.M.R.				

SHEET ACCT. NO. 6366



CONT. No. 58019 SHEET ACCT. No. 6359

LOW SERVICE DISTRICT
DEPARTMENT OF PUBLIC UTILITIES
DIVISION OF WATER AND HEAT
CLEVELAND, OHIO

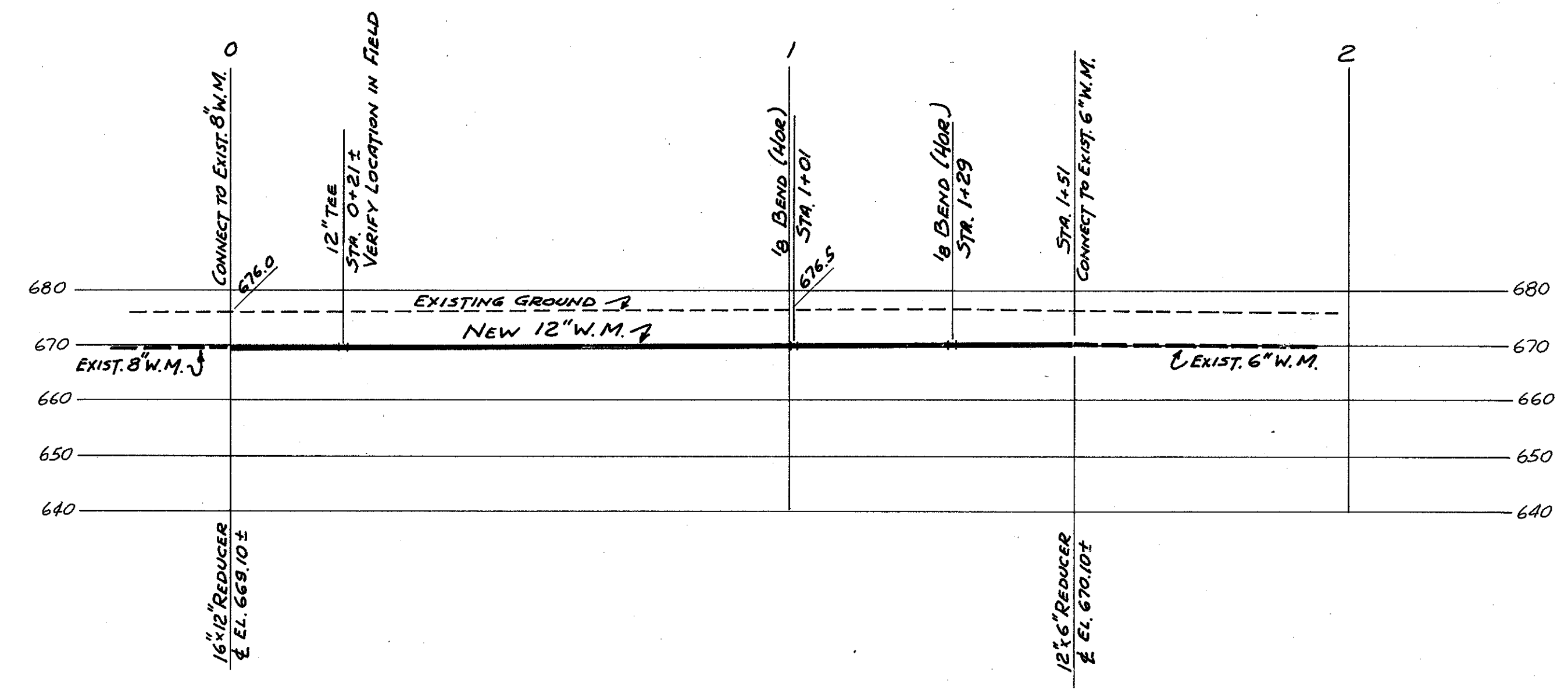
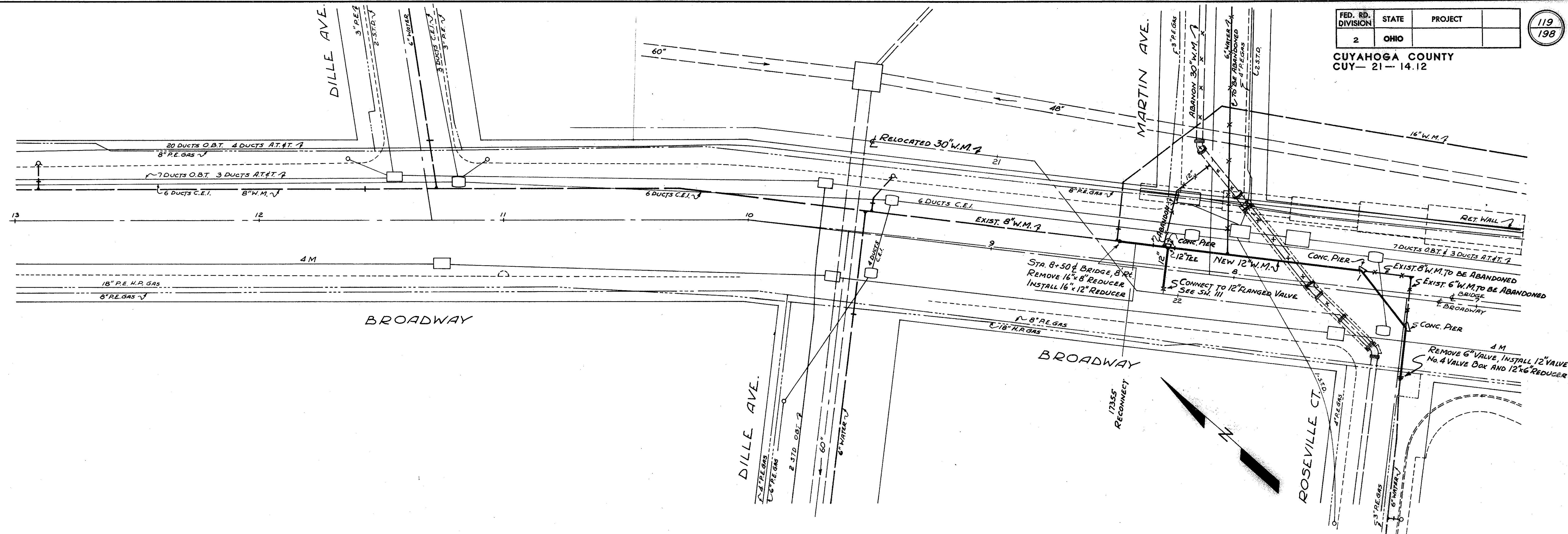
APPROVED MAY - 8 - 19 63
Wm. D. ... DIRECTOR OF PUBLIC UTILITIES
... COMMISSIONER OF WATER & HEAT
... COMMISSIONER-DIVISION OF UTILITIES ENGINEERING
V. P. ... ENGINEER OF CONSTRUCTION & SURVEYS
... ASSISTANT DESIGN ENGINEER

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

WILLOW FREEWAY EXTENSION
WATERWORK
E. 37 ST.

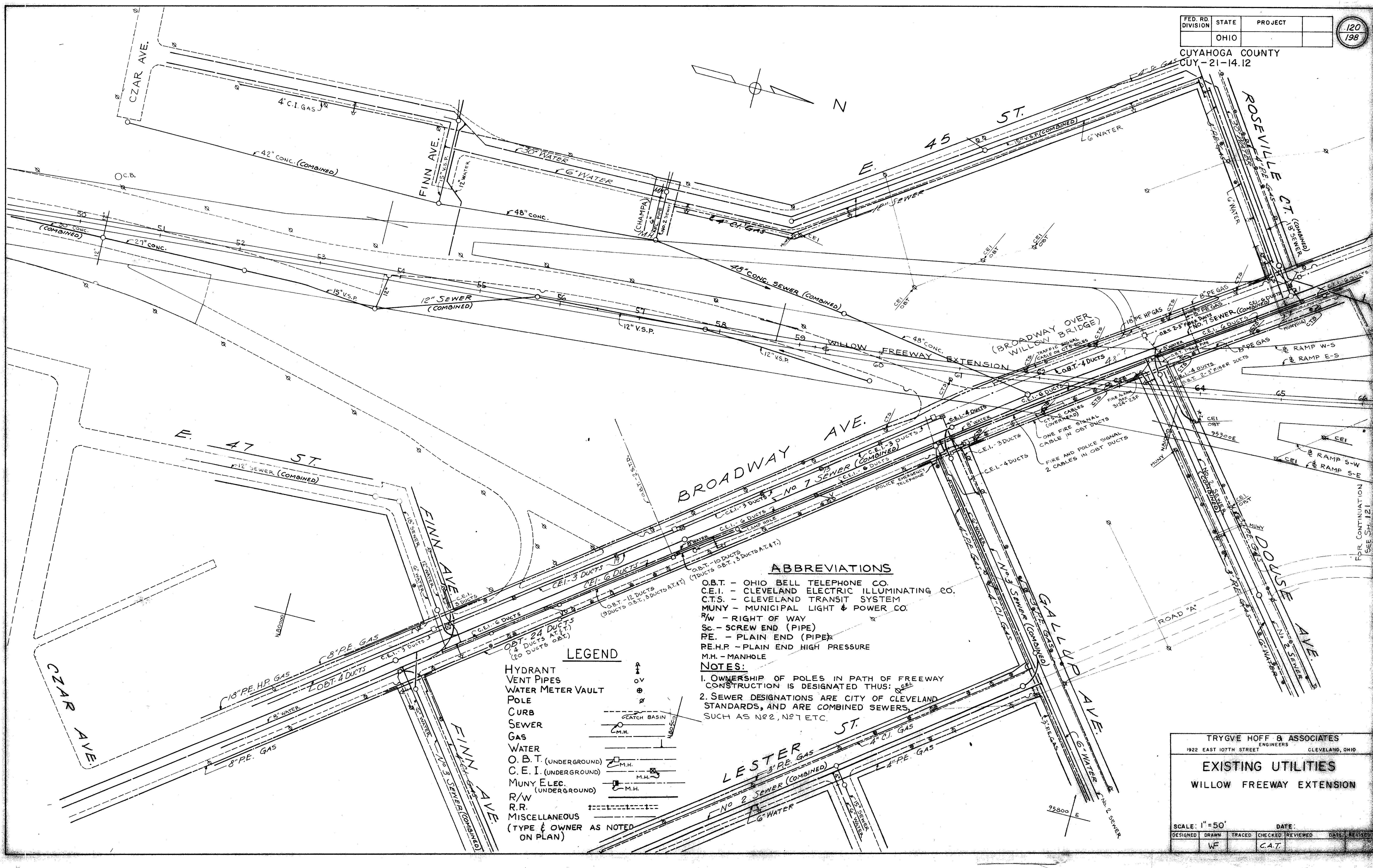
SCALE 1" = 20' DATE

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
	C.R.		R.M.R.			



CONT. No. 58019 SHEET ACCT. No. 6332

<p>LOW SERVICE DISTRICT DEPARTMENT OF PUBLIC UTILITIES DIVISION OF WATER AND HEAT CLEVELAND, OHIO</p>		<p>TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO</p>															
<p>APPROVED <u>MAY-8-1963</u> <i>J. J. Smith</i> DIRECTOR OF PUBLIC UTILITIES</p>		<p>WILLOW FREEWAY EXTENSION</p>															
<p><i>Donald P. Smith</i> COMMISSIONER OF WATER & HEAT</p>		<p>NEW 12" WATER MAIN AT BROADWAY AND ROSEVILLE</p>															
<p><i>J. G. Connor</i> ENGINEER - DIVISION OF UTILITIES</p>		<p>SCALE 1" = 20' DATE</p>															
<p><i>William J. Lawrence</i> ASSISTANT DESIGN ENGINEER</p>		<table border="1"> <tr> <td>DESIGNED</td> <td>DRAWN</td> <td>TRACED</td> <td>CHECKED</td> <td>REVIEWED</td> <td>DATE</td> <td>REVISION</td> </tr> <tr> <td>C. RALYS</td> <td>C. RALYS</td> <td>R. M. R.</td> <td></td> <td></td> <td></td> <td></td> </tr> </table>		DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISION	C. RALYS	C. RALYS	R. M. R.				
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISION											
C. RALYS	C. RALYS	R. M. R.															



ABBREVIATIONS

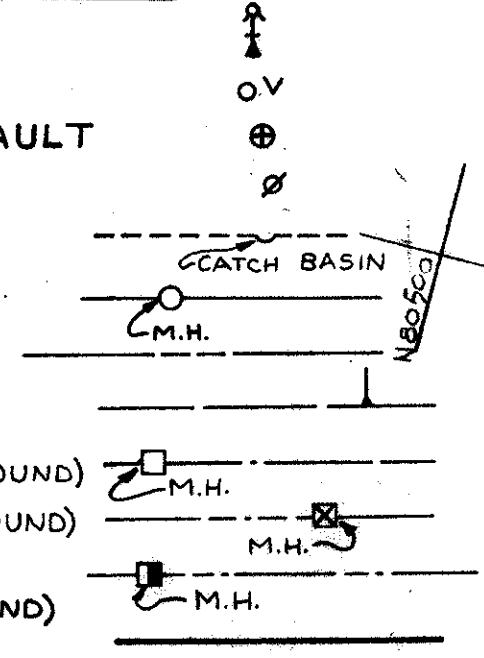
- O.B.T. - OHIO BELL TELEPHONE CO.
- C.E.I. - CLEVELAND ELECTRIC ILLUMINATING CO.
- C.T.S. - CLEVELAND TRANSIT SYSTEM
- MUNY - MUNICIPAL LIGHT & POWER CO.
- R/W - RIGHT OF WAY
- Sc. - SCREW END (PIPE)
- PE. - PLAIN END (PIPE)
- PE.H.P. - PLAIN END HIGH PRESSURE
- M.H. - MANHOLE

NOTES:

1. OWNERSHIP OF POLES IN PATH OF FREEWAY CONSTRUCTION IS DESIGNATED THUS:
2. SEWER DESIGNATIONS ARE CITY OF CLEVELAND STANDARDS, AND ARE COMBINED SEWERS, SUCH AS NO 2, NO 7 ETC.

LEGEND

- HYDRANT
- VENT PIPES
- WATER METER VAULT
- POLE
- CURB
- SEWER
- GAS
- WATER
- O. B. T. (UNDERGROUND)
- C. E. I. (UNDERGROUND)
- MUNY ELEC. (UNDERGROUND)
- R/W
- R.R.
- MISCELLANEOUS (TYPE & OWNER AS NOTED ON PLAN)

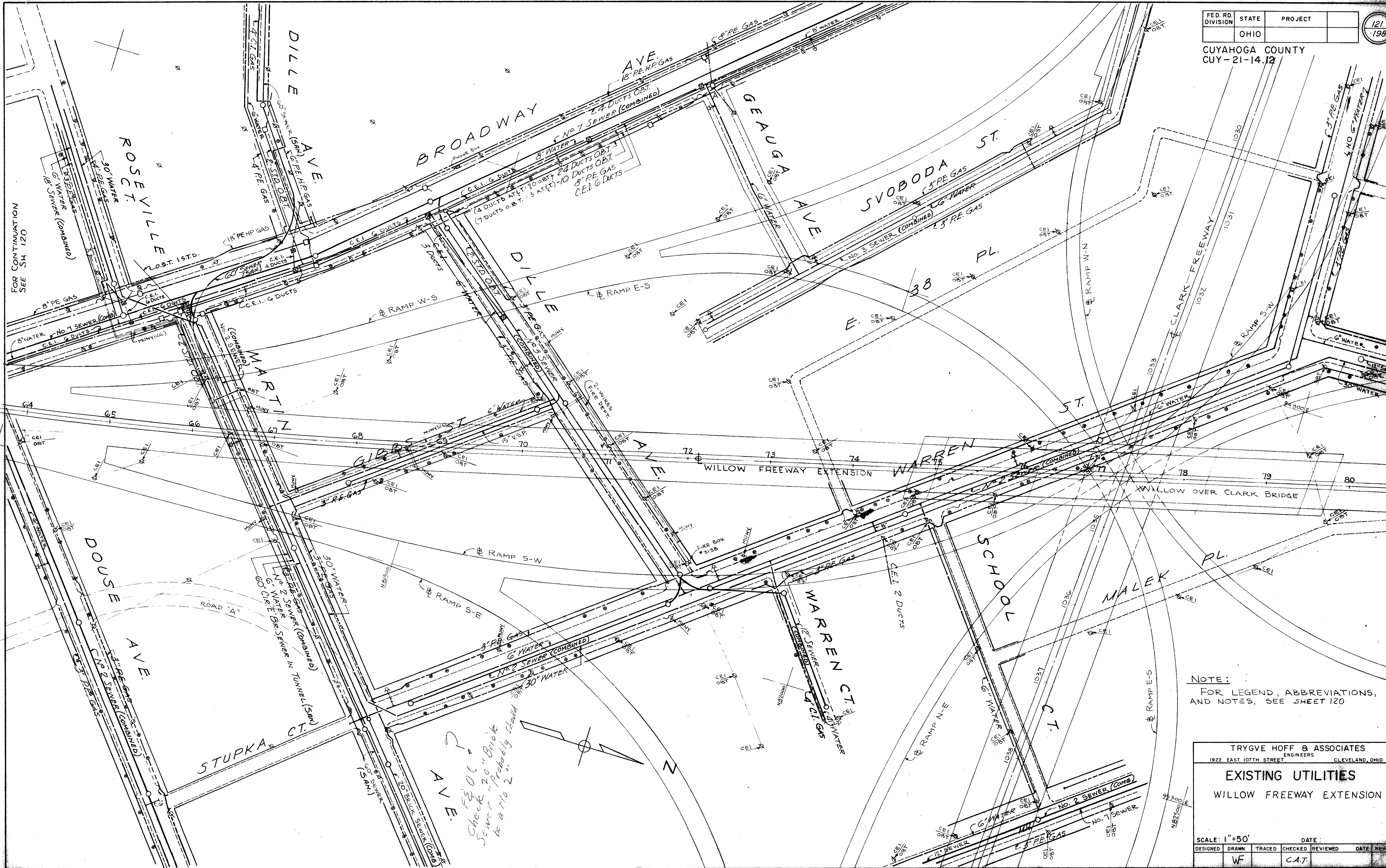


TRYGVE HOFF & ASSOCIATES
ENGINEERS CLEVELAND, OHIO
1922 EAST 107TH STREET

**EXISTING UTILITIES
WILLOW FREEWAY EXTENSION**

SCALE: 1" = 50'	DATE:			
DESIGNED	TRACED	CHECKED	REVIEWED	DATE
WF		CAT		

CONT. No. 580/9 SHEET ACCT. No. 1092



FOR CONTINUATION
SEE SH 120

CONT. No. 52013 SHEET ACCT. No. 1021

*Check 20" Brick
Sewer probably should
be a 14" 2"*

NOTE:
FOR LEGEND, ABBREVIATIONS,
AND NOTES, SEE SHEET 120

TRYGVE HOFF & ASSOCIATES
1922 EAST 107TH STREET CLEVELAND, OHIO

EXISTING UTILITIES
WILLOW FREEWAY EXTENSION

SCALE: 1"=50'	DATE:				
DESIGNED	TRACED	CHECKED	REVIEWED	DATE	REVISED
WF		CAT			

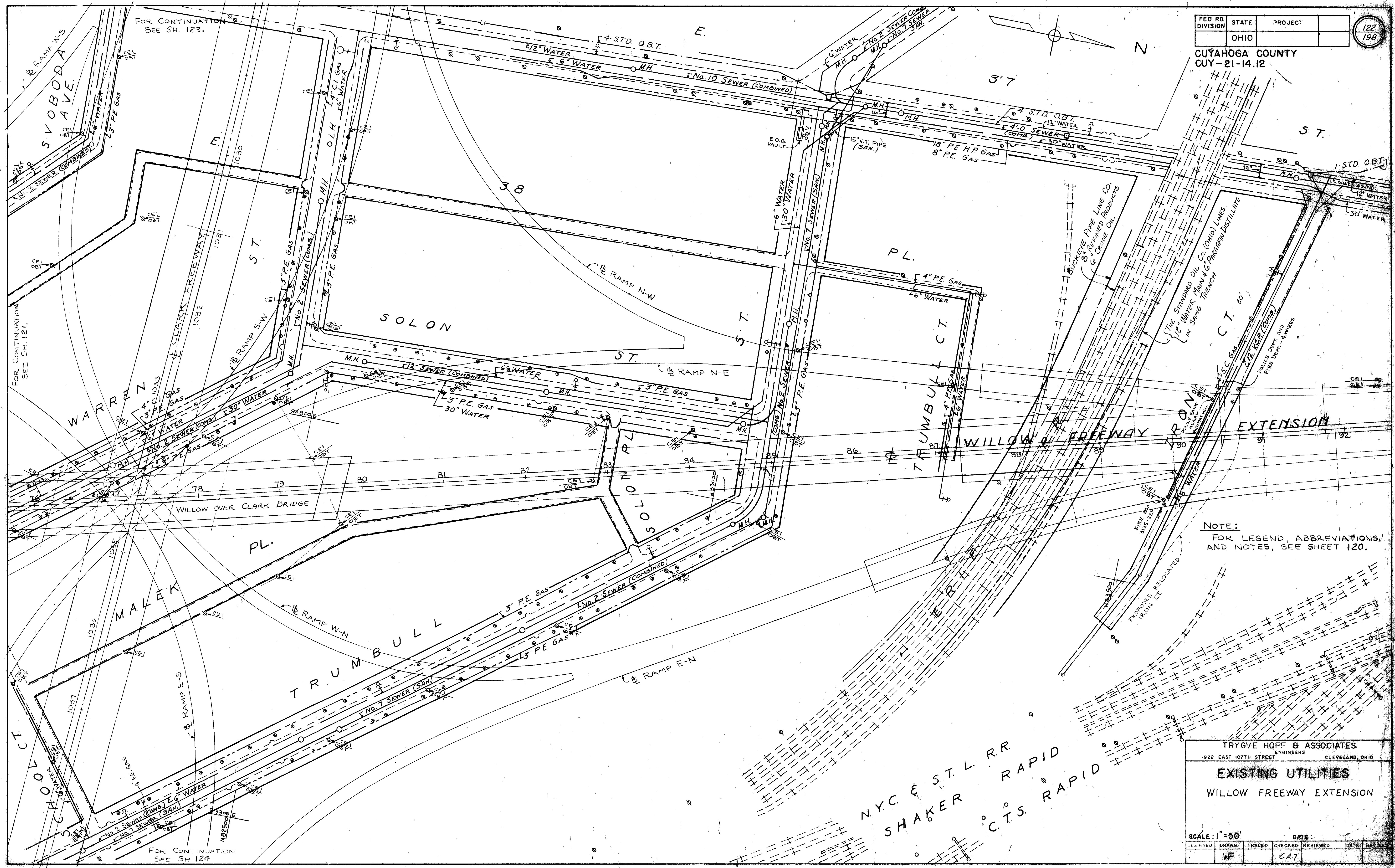
CONT. No. 52019 SHEET ACCT. No. 1085

FOR CONTINUATION SEE SH. 123.

FOR CONTINUATION SEE SH. 124

FED. RD. DIVISION	STATE	PROJECT	122 198
	OHIO		

CUYAHOGA COUNTY
CUY-21-14.12



NOTE:
FOR LEGEND, ABBREVIATIONS,
AND NOTES, SEE SHEET 120.

TRYGVE HOFF & ASSOCIATES
1922 EAST 107TH STREET ENGINEERS CLEVELAND, OHIO

EXISTING UTILITIES
WILLOW FREEWAY EXTENSION

SCALE: 1" = 50'

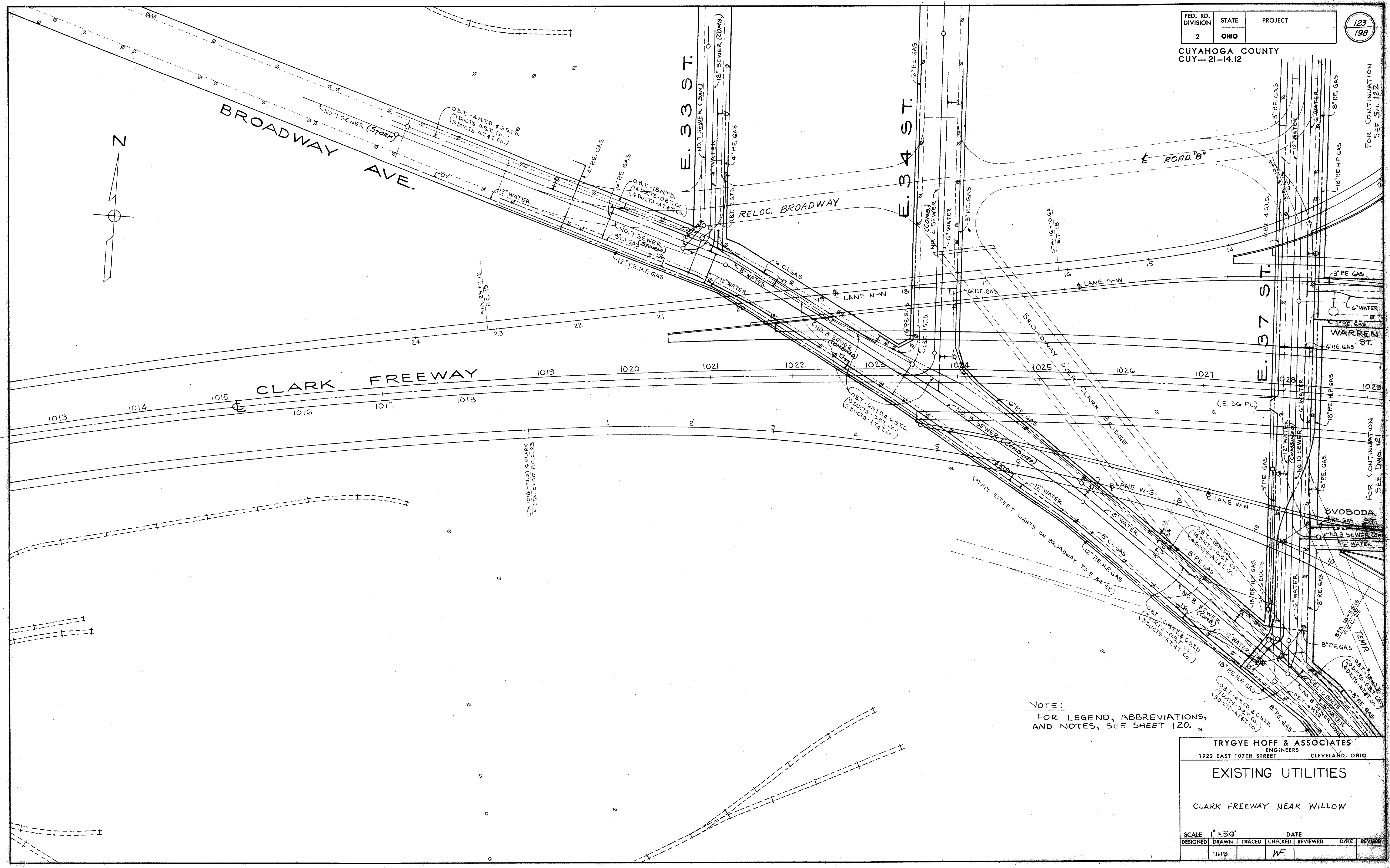
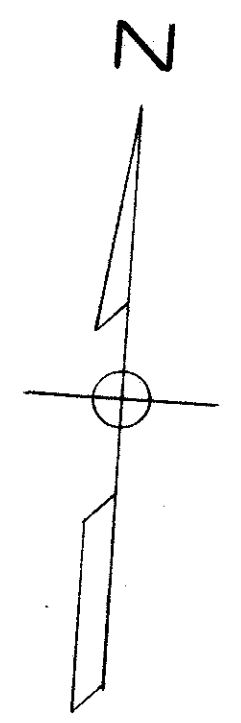
DATE:

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REV.
WF			CAT			

FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

123
198

CUYAHOGA COUNTY
CUY-21-14.12



NOTE:
FOR LEGEND, ABBREVIATIONS,
AND NOTES, SEE SHEET 120.

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

EXISTING UTILITIES

CLARK FREEWAY NEAR WILLOW

SCALE	1" = 50'	DATE	
DESIGNED	HHB	TRACED	
CHECKED		REVIEWED	WF
DATE		DATE	

CONT. No. 58019 SHEET ACCT. No. 1773

1713

FOR CONTINUATION
SEE SH. 122

FOR CONTINUATION
SEE DWG. 121

FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

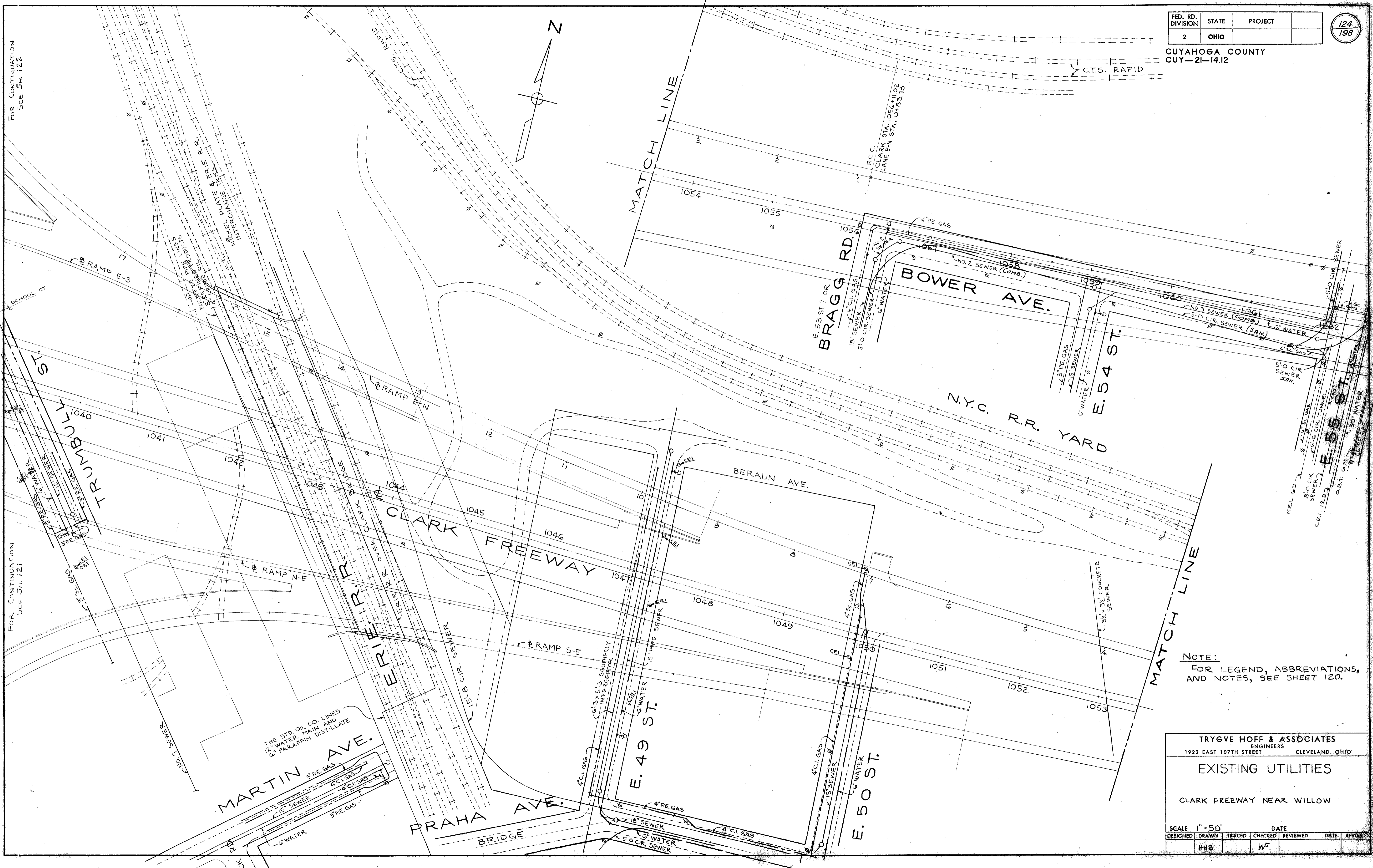
124
198

CUYAHOGA COUNTY
CUY-21-14.12

FOR CONTINUATION
SEE SH. 122

FOR CONTINUATION
SEE SH. 121

CONT. No. 52019 SHEET ACCT. No. 1712



NOTE:
FOR LEGEND, ABBREVIATIONS,
AND NOTES, SEE SHEET 120.

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

EXISTING UTILITIES

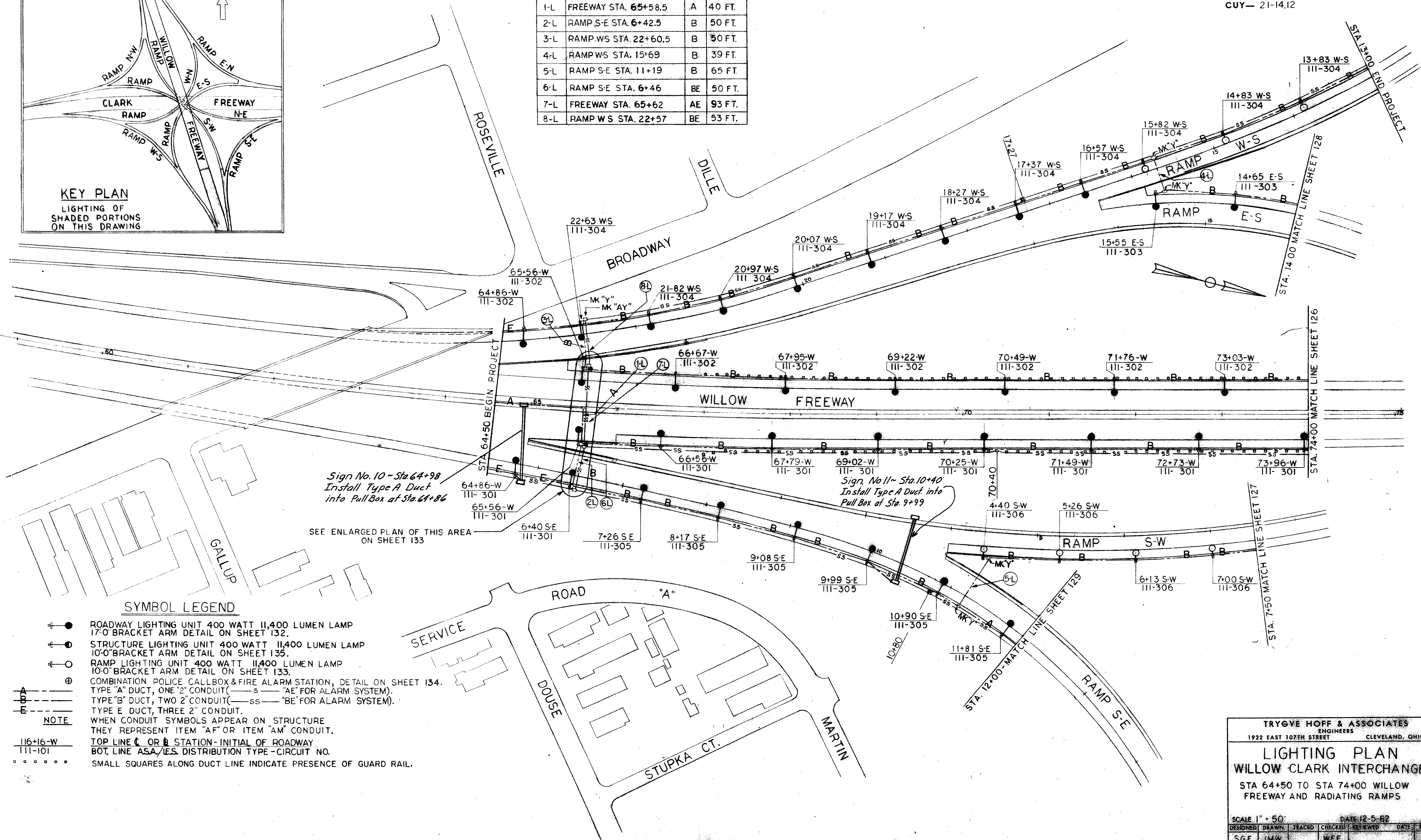
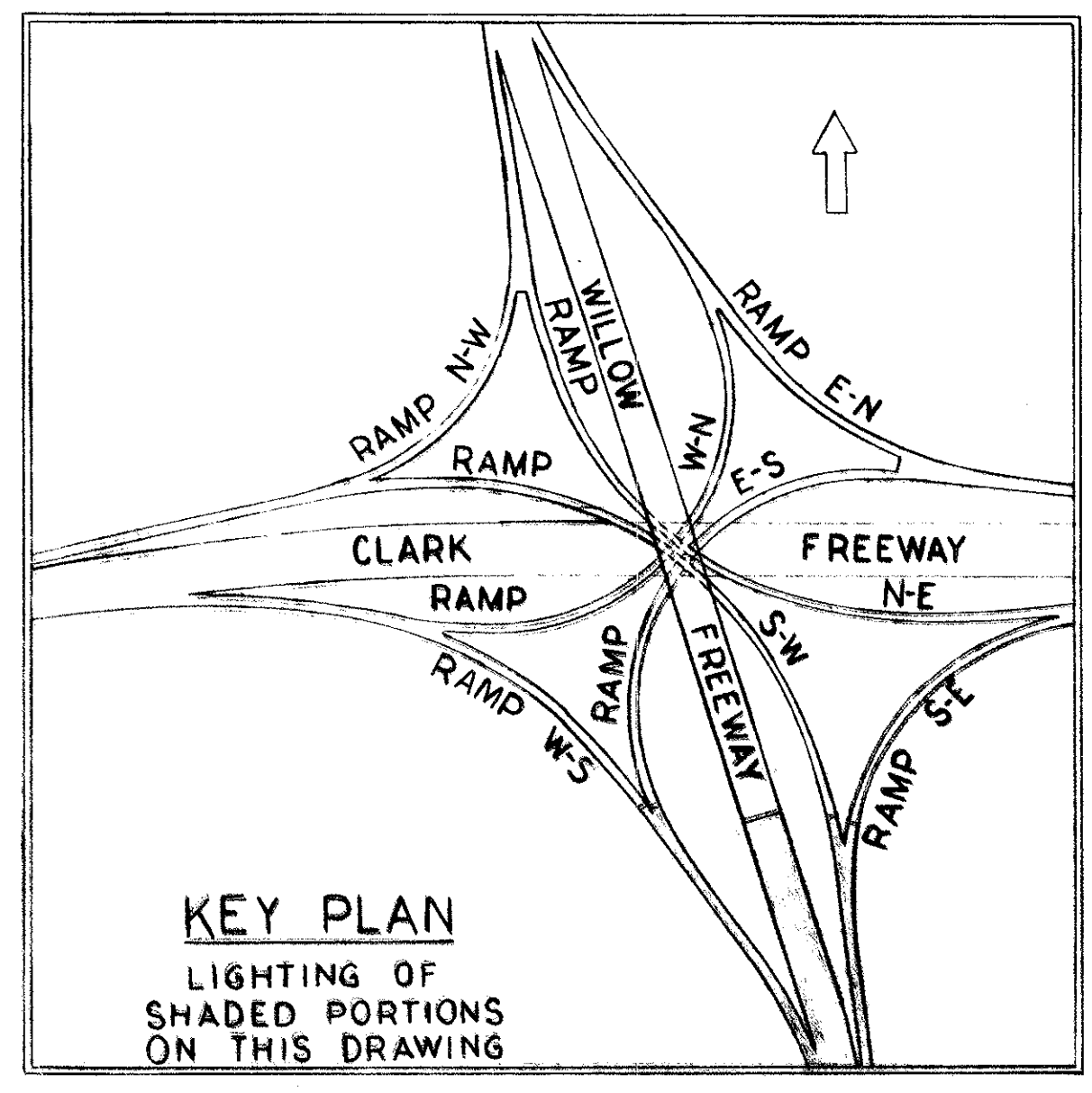
CLARK FREEWAY NEAR WILLOW

SCALE 1" = 50' DATE

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISION
HHE	WF					

CUYAHOGA COUNTY
CUY- 21-14.12

PAVEMENT CROSSOVERS			
ITEM	LOCATION	TYPE	LENGTH
1-L	FREEWAY STA. 65+58.5	A	40 FT.
2-L	RAMP S-E STA. 6+42.5	B	50 FT.
3-L	RAMP W-S STA. 22+60.5	B	50 FT.
4-L	RAMP W-S STA. 15+69	B	39 FT.
5-L	RAMP S-E STA. 11+19	B	65 FT.
6-L	RAMP S-E STA. 6+46	BE	50 FT.
7-L	FREEWAY STA. 65+62	AE	93 FT.
8-L	RAMP W-S STA. 22+57	BE	53 FT.



Sign No. 10 - Sta. 64+98
Install Type A Duct
into Pull Box at Sta. 64+86

Sign No. 11 - Sta. 10+40
Install Type A Duct into
Pull Box at Sta. 9+99

SEE ENLARGED PLAN OF THIS AREA
ON SHEET 133

SYMBOL LEGEND

- ROADWAY LIGHTING UNIT 400 WATT 11,400 LUMEN LAMP
17'-0" BRACKET ARM DETAIL ON SHEET 132.
 - STRUCTURE LIGHTING UNIT 400 WATT 11,400 LUMEN LAMP
10'-0" BRACKET ARM DETAIL ON SHEET 135.
 - RAMP LIGHTING UNIT 400 WATT 11,400 LUMEN LAMP
10'-0" BRACKET ARM DETAIL ON SHEET 133.
 - ⊕ COMBINATION POLICE CALLBOX & FIRE ALARM STATION, DETAIL ON SHEET 134.
 - s— TYPE "A" DUCT, ONE 2" CONDUIT (—s— "AE" FOR ALARM SYSTEM).
 - ss— TYPE "B" DUCT, TWO 2" CONDUIT (—ss— "BE" FOR ALARM SYSTEM).
 - E— TYPE E DUCT, THREE 2" CONDUIT.
- NOTE**
WHEN CONDUIT SYMBOLS APPEAR ON STRUCTURE
THEY REPRESENT ITEM "AF" OR ITEM "AM" CONDUIT.
- TOP LINE C OR B STATION - INITIAL OF ROADWAY
BOT. LINE ASA, IES. DISTRIBUTION TYPE - CIRCUIT NO.
- ● ● ● ● SMALL SQUARES ALONG DUCT LINE INDICATE PRESENCE OF GUARD RAIL.

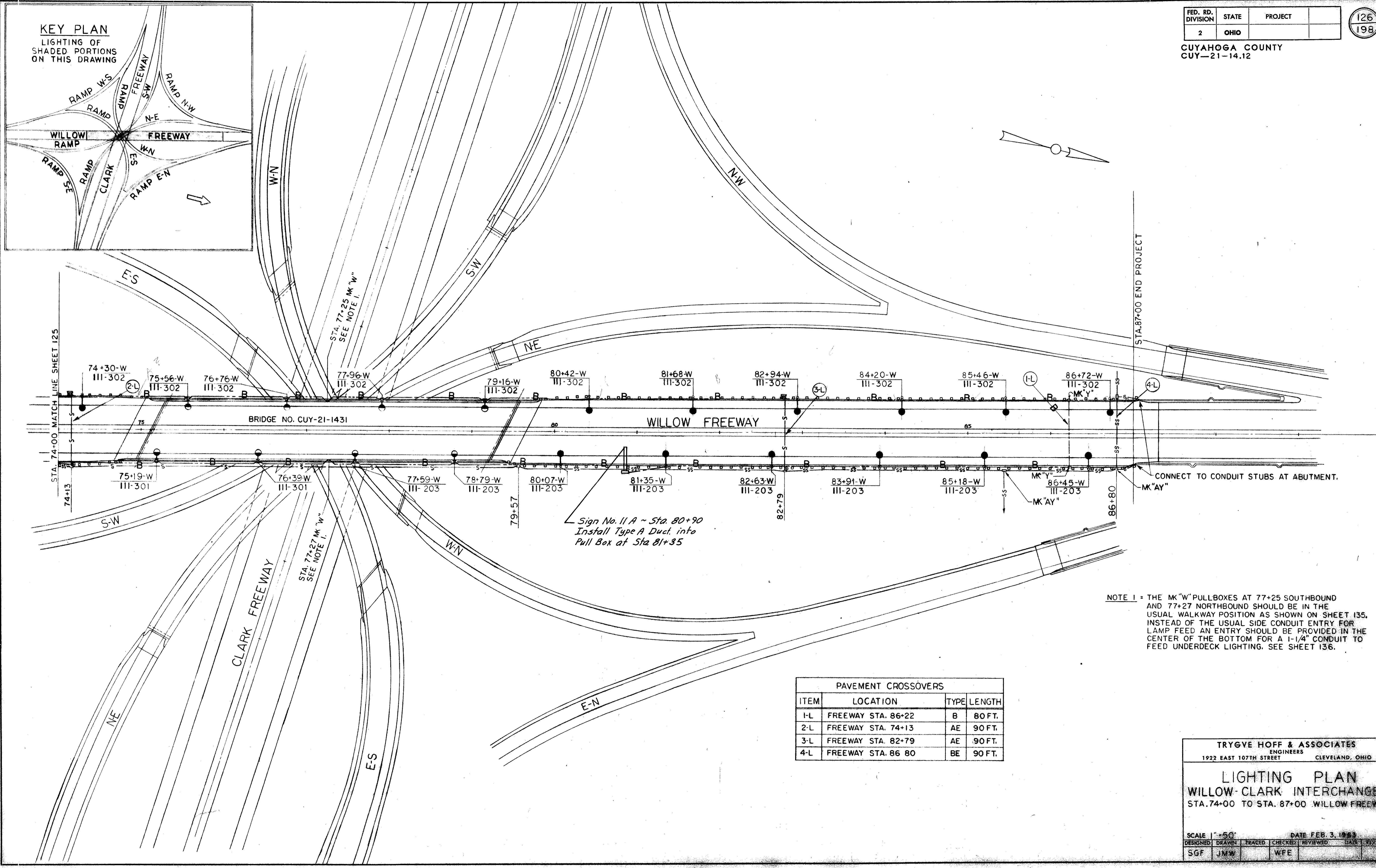
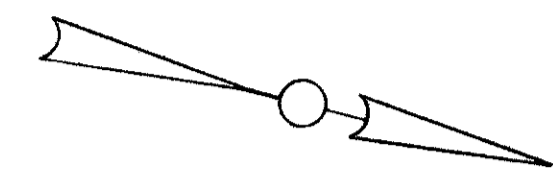
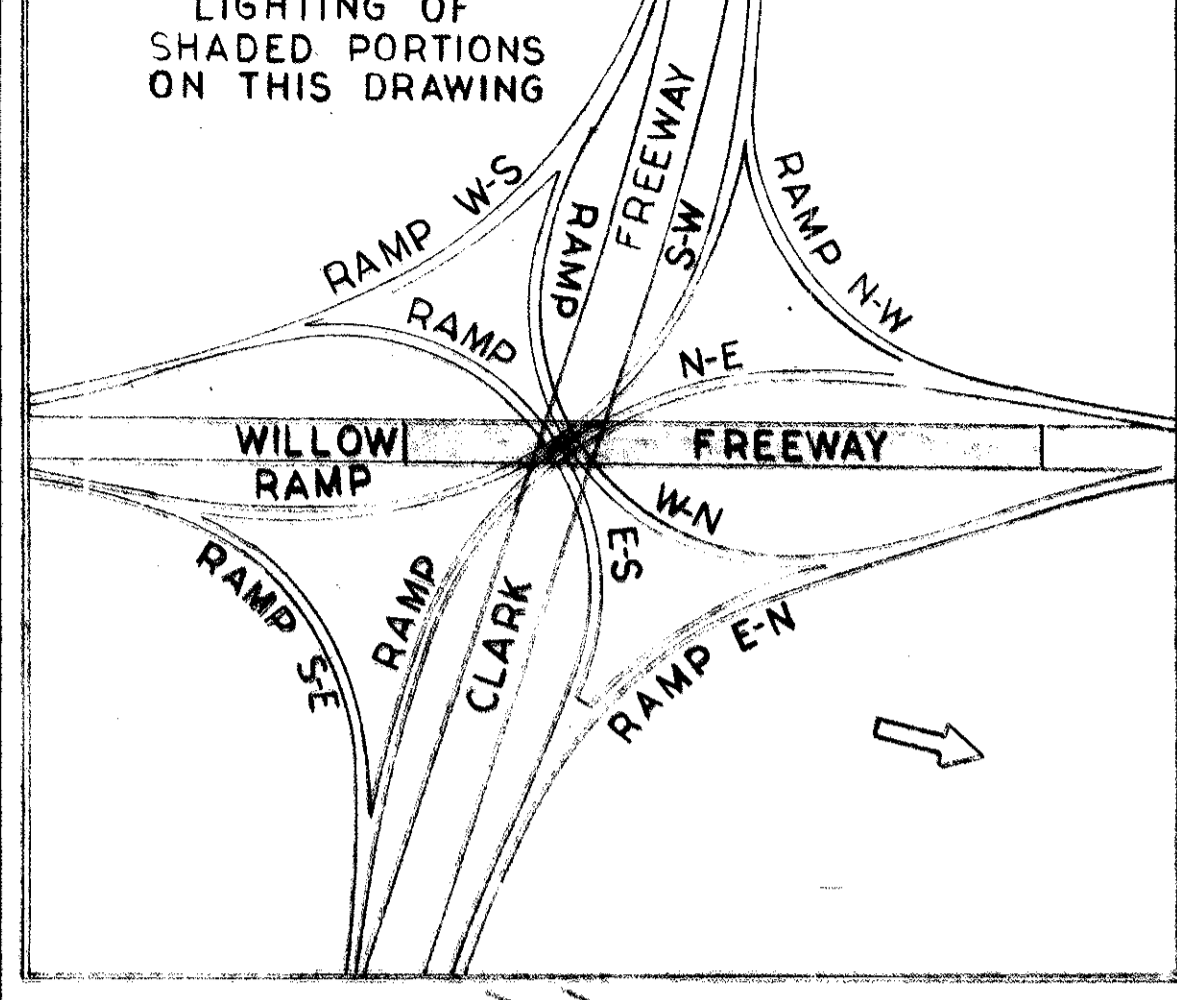
TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

LIGHTING PLAN
WILLOW CLARK INTERCHANGE
STA 64+50 TO STA 74+00 WILLOW
FREEWAY AND RADIATING RAMPS

SCALE 1" = 50' DATE 12-5-62

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
SGF	JMW		WFE			

KEY PLAN
LIGHTING OF
SHADED PORTIONS
ON THIS DRAWING



Sign No. 11 A ~ Sta. 80+90
Install Type A Duct into
Pull Box at Sta 81+35

NOTE 1 = THE MK'W PULLBOXES AT 77+25 SOUTHBOUND AND 77+27 NORTHBOUND SHOULD BE IN THE USUAL WALKWAY POSITION AS SHOWN ON SHEET 135. INSTEAD OF THE USUAL SIDE CONDUIT ENTRY FOR LAMP FEED AN ENTRY SHOULD BE PROVIDED IN THE CENTER OF THE BOTTOM FOR A 1-1/4" CONDUIT TO FEED UNDERDECK LIGHTING. SEE SHEET 136.

PAVEMENT CROSSOVERS			
ITEM	LOCATION	TYPE	LENGTH
1-L	FREWAY STA. 86+22	B	80 FT.
2-L	FREWAY STA. 74+13	AE	90 FT.
3-L	FREWAY STA. 82+79	AE	90 FT.
4-L	FREWAY STA. 86 80	BE	90 FT.

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

LIGHTING PLAN
WILLOW-CLARK INTERCHANGE
STA. 74+00 TO STA. 87+00 WILLOW FREEWAY

SCALE 1" = 50' DATE FEB. 3, 1963

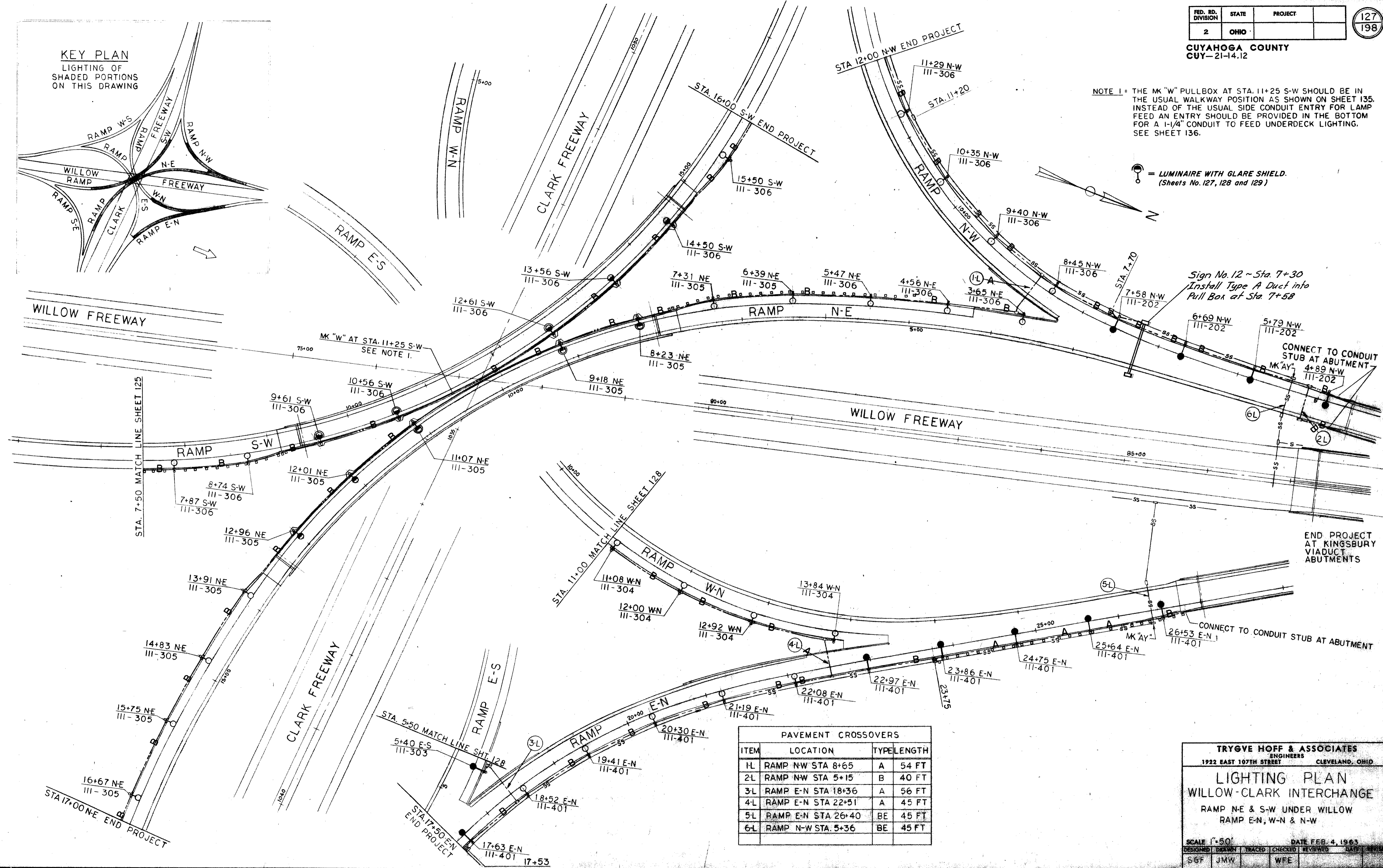
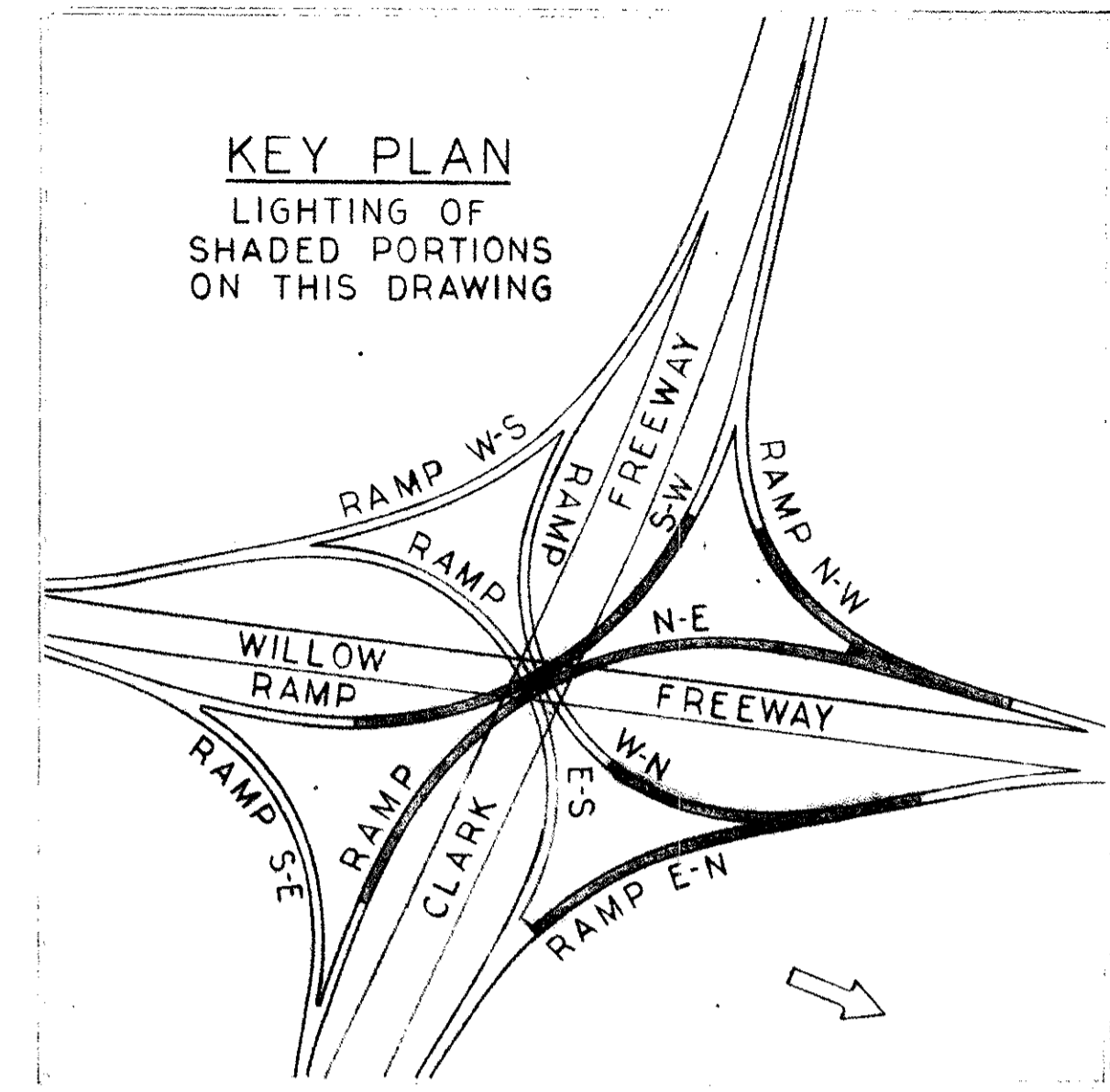
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
SGF	JMW		WFE		

CUYAHOGA COUNTY
CUY-21-14.12

NOTE 1 - THE MK "W" PULLBOX AT STA. 11+25 S-W SHOULD BE IN THE USUAL WALKWAY POSITION AS SHOWN ON SHEET 135. INSTEAD OF THE USUAL SIDE CONDUIT ENTRY FOR LAMP FEED AN ENTRY SHOULD BE PROVIDED IN THE BOTTOM FOR A 1-1/4" CONDUIT TO FEED UNDERDECK LIGHTING. SEE SHEET 136.

⊙ = LUMINAIRE WITH GLARE SHIELD.
(Sheets No. 127, 128 and 129)

KEY PLAN
LIGHTING OF
SHADED PORTIONS
ON THIS DRAWING



Sign No. 12 - Sta. 7+30
Install Type A Duct into
Pull Box at Sta. 7+58

CONNECT TO CONDUIT
STUB AT ABUTMENT
MK'AY' 4+89 N-W
III-202

END PROJECT
AT KINGSBURY
VIADUCT
ABUTMENTS

CONNECT TO CONDUIT STUB AT ABUTMENT
MK'AY' 26+53 E-N
III-401

PAVEMENT CROSSOVERS			
ITEM	LOCATION	TYPE	LENGTH
1L	RAMP NW STA 8+65	A	54 FT
2L	RAMP NW STA 5+15	B	40 FT
3L	RAMP E-N STA 18+36	A	56 FT
4L	RAMP E-N STA 22+51	A	45 FT
5L	RAMP E-N STA 26+40	BE	45 FT
6L	RAMP N-W STA. 5+36	BE	45 FT

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

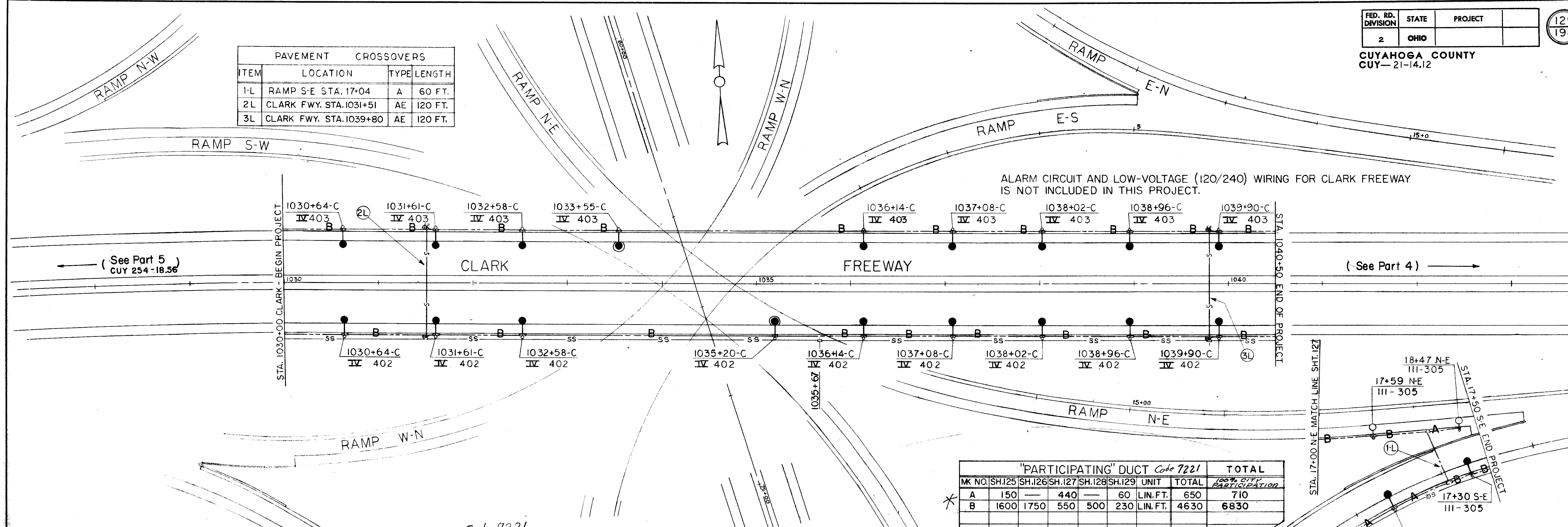
LIGHTING PLAN
WILLOW-CLARK INTERCHANGE
RAMP N-E & S-W UNDER WILLOW
RAMP E-N, W-N & N-W

SCALE 1"=50' DATE FEB. 4, 1963

DESIGNED	DEAN W. TRACED	CHECKED	REVIEWED	DATE	BY
S&F	JMW	WFE			

CUYAHOGA COUNTY
CUY-21-14.12

PAVEMENT		CROSSOVERS	
ITEM	LOCATION	TYPE	LENGTH
1-L	RAMP S-E STA. 17+04	A	60 FT.
2-L	CLARK FWY. STA. 1031+51	AE	120 FT.
3-L	CLARK FWY. STA. 1039+80	AE	120 FT.

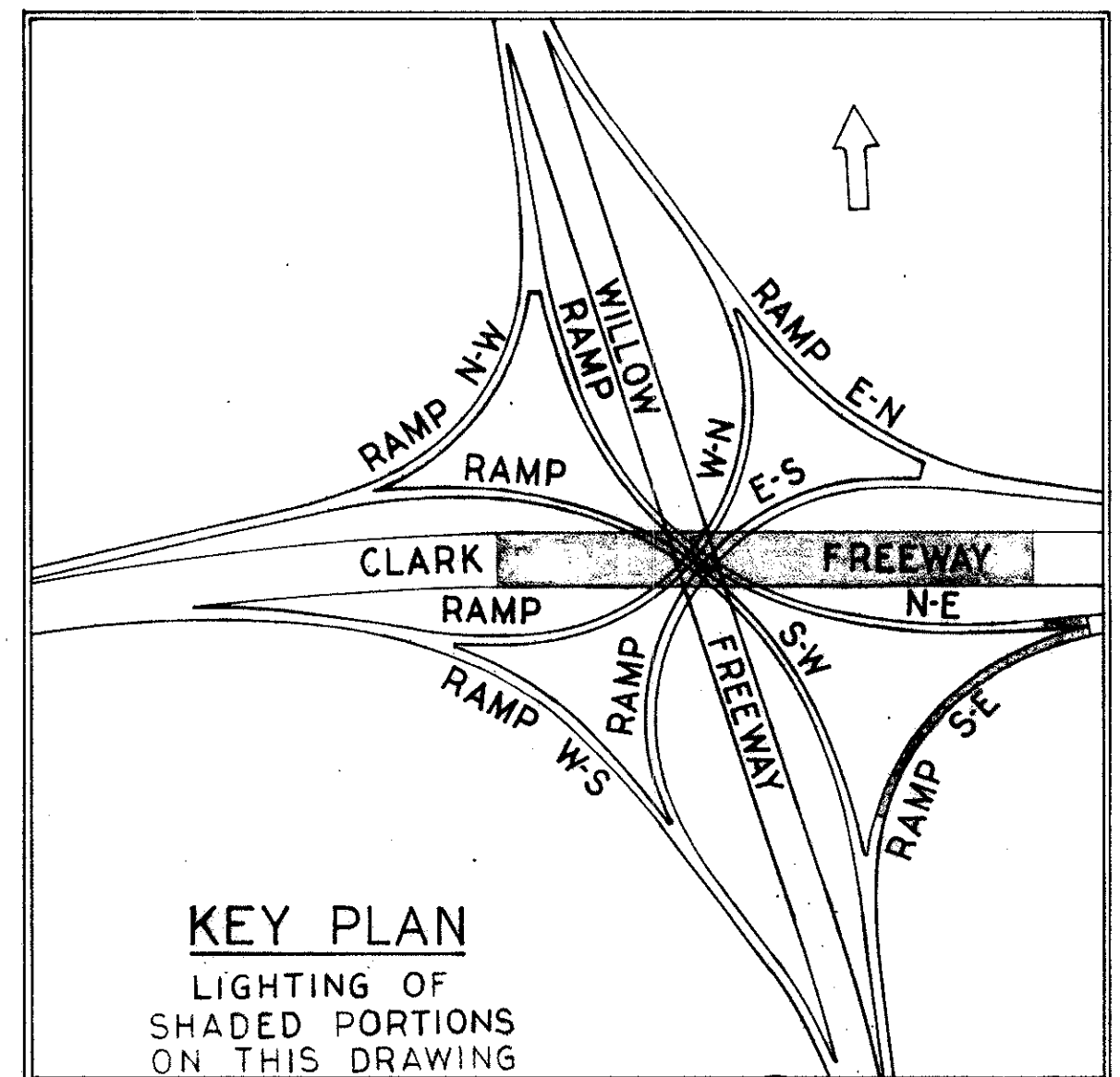


"PARTICIPATING" DUCT Code 7221							TOTAL
MK NO.	SH.125	SH.126	SH.127	SH.128	SH.129	UNIT	TOTAL
A	150	440	60	LIN.FT.	650	710	
B	1600	1750	550	500	230	LIN.FT.	4630
							6830

THIS TABLE COVERS DUCT LINE ADJACENT TO GUARD RAIL, ALONG AN UNDERPASS, IN ROADWAY CROSSING, OR UNDER CENTER ISLAND.

Code 7221

SUMMARY OF MATERIAL S-25 ELECTRICAL										BRIDGE NUMBER			
MK NO.	DESCRIPTION	SH. 125	SH. 126	SH. 127	SH. 128	SH. 129	UNIT	TOTAL	-1431	NE+SW	WN+ES	-1455	
A	ANCHOR RODS (STDS. ON BR.)	—	—	—	—	—	SETS	6	8	10	6	—	
B	TYPE "A" DUCT	240	—	460	—	660	LIN.FT.	1360	—	—	—	—	
B	TYPE "B" DUCT	3810	1760	2810	850	2230	LIN.FT.	11460	—	—	—	—	
E	TYPE "E" DUCT	200	—	—	—	—	LIN.FT.	200	—	—	—	—	
F	FREEWAY-TYPE STANDARD	34	13	11	6	24	EACH	88	—	—	—	—	
H	RAMP-TYPE STANDARD	7	—	25	3	2	EACH	37	—	—	—	—	
I	STRUCTURE-TYPE STANDARD	—	—	—	—	—	EACH	—	8	10	6	—	
L	POLE-BASE FOUNDATION, 5 FT.	7	—	25	3	2	EACH	37	—	—	—	—	
M	POLE-BASE FOUNDATION, 8 FT.	34	13	11	6	24	EACH	88	—	—	—	—	
N1	LUMINAIRE 400W. TYPE IV	—	—	—	—	18	EACH	18	—	—	—	—	
N2	LUMINAIRE, 400 W. TYPE III	41	13	36	9	8	EACH	107	8	10	6	—	
R1	UNDERDECK LTG., 2 ND LEVEL	—	—	—	—	—	LUMP	1	—	—	—	—	
R2	UNDERDECK LTG., 3 RD LEVEL	—	—	—	—	—	LUMP	1	—	—	—	—	
R3	UNDERDECK LTG., 4 TH LEVEL	—	—	—	—	—	LUMP	1	—	—	—	—	
W	BOX 24" x 10" x 10"	—	—	—	—	—	EACH	—	10	11	7	—	
X	SINGLE PULLBOX LIGHTING	38	13	44	9	28	EACH	132	—	—	—	—	
Y	DOUBLE PULLBOX	8	2	—	—	—	EACH	10	—	—	—	—	
AD	FIRE & POLICE ALARM STA.	4	4	3	—	4	EACH	15	—	—	—	—	
AE	TYPE "A" DUCT FOR ALARM	—	310	—	—	240	LIN.FT.	550	—	—	—	—	
AF	NON-METALLIC 2" COND.-LTG.	—	—	—	—	—	LIN.FT.	—	1900	2270	1340	—	
AG	WIRE, NO. 4, 600 V.	11220	3600	6600	1700	6100	LIN.FT.	29220	2000	2400	1400	1600	
AH	WIRE, NO. 6, 600 V.	11200	5400	4500	—	—	LIN.FT.	21100	3000	—	—	1800	
AL	FOUNDATION FOR CALL-BOX	4	4	3	—	4	EACH	15	—	—	—	—	
AM	WIRE, ALARM CIRCUIT	2800	1150	1900	—	—	LIN.FT.	9890	500	—	—	2500	
AN	SERVICE CABLE	80	240	60	—	—	LIN.FT.	1380	—	—	—	60	
AX	SINGLE PULLBOX (ALARM)	3	5	7	—	6	EACH	21	—	—	—	—	
AY	DOUBLE PULLBOX (ALARM)	4	3	2	—	—	EACH	9	—	—	—	—	
BE	TYPE "B" DUCT FOR ALARM	2660	840	1760	—	1600	LIN.FT.	6860	—	—	—	—	
BF	NON-METALLIC 2" COND.-ALARM	—	—	—	—	—	LIN.FT.	—	480	—	—	—	
AT	GLARE SHIELD	—	—	—	—	2	EACH	2	—	6	4	—	
AK	STONE UNDERDRAIN, I-9, NO. 2	4	8	14	20	8	LIN.FT.	54	—	—	—	—	
	ELECTRICAL GROUNDING SYSTEM	—	—	—	—	—	Lump	—	Lump	Lump	Lump	—	



- NOTES FOR SUMMARY TABLE
- SEE SHEET 136.
 - 1800 FT. IN LAST COLUMN IS TO EXTEND LOW-VOLTAGE CIRCUITS TO PULLBOXES IN "NOSES" ON KINGSBURY BRIDGE. SEE NOTE 3, SHEET 138, AND SCHEMATIC ON SHEET 131.
 - TOTAL INCLUDES 4040 FT. FOR ALARM CIRCUIT OF PART II (SEE SUMMARY TABLE, SHEET 129, OF PROJECT CUY-21 [3.7] [4.94]). THE 2500 FT. IS TO EXTEND ALARM CIRCUIT ALONG KINGSBURY BRIDGE, PROJECT CUY-21-14.55. SEE NOTE 1, SHEET 138. NO CABLE FOR CLARK FREEWAY IS INCLUDED.
 - TOTAL INCLUDES 1000 FT. FOR CALL-BOXES IN PART II. THE 60 FT. IN THE LAST COLUMN IS FOR THE CALL-BOXES AT KINGSBURY BRIDGE "NOSES".
 - LAST COLUMN; 1600 FT. IS TO CONNECT LAMPS AT 87+98 AND 88+80 SOUTHBOUND WILLOW FREEWAY; 3+98 RAMP N-W; 27+39, 28+21, 29+03 & 29+85 RAMP E-N; INTO SYSTEM AS INDICATED IN SCHEMATIC DIAGRAMS ON SHEETS 130 AND 131. THESE LAMP STATIONS ARE ON KINGSBURY BRIDGE.
 - ANCHOR BOLTS FOR LAMP STANDARDS ON BRIDGES ARE U-BOLTS, TWO TO A SET, WITH 4 NUTS. SEE SHEET 138, AND SHEETS 146 & 167.

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

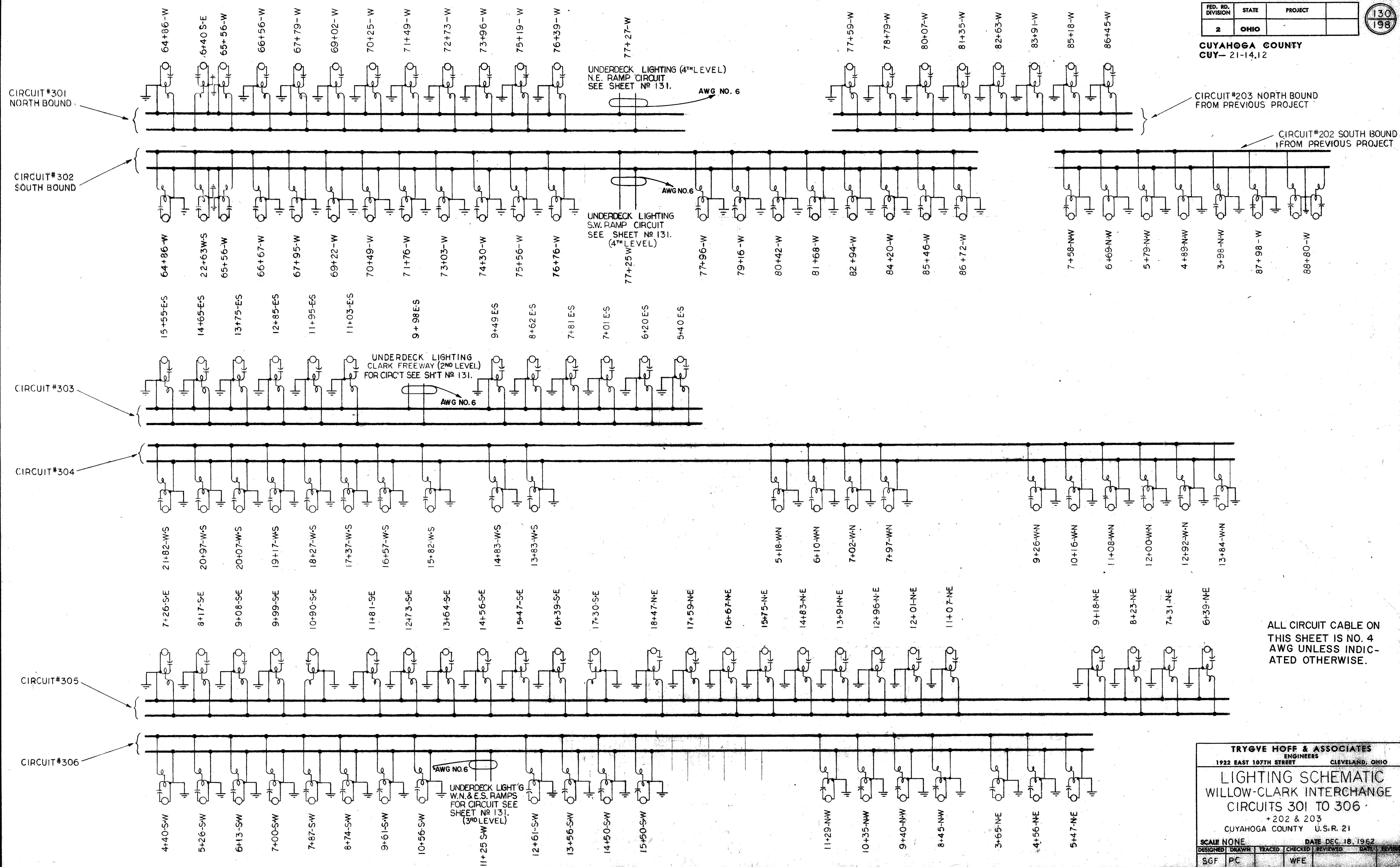
LIGHTING PLAN
WILLOW-CLARK INTERCHANGE
STA 1030+00 TO STA 1040+50 CLARK
RAMP S-E & N-E

SCALE 1"=50'-0" DATE 3-7-63

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISION
S6F	JMW		SGF			

★ No Federal Participation
Rev. 12-13-63

CUYAHOGA COUNTY
CUY- 21-14.12



CIRCUIT #203 NORTH BOUND FROM PREVIOUS PROJECT

CIRCUIT #202 SOUTH BOUND FROM PREVIOUS PROJECT

ALL CIRCUIT CABLE ON THIS SHEET IS NO. 4 AWG UNLESS INDICATED OTHERWISE.

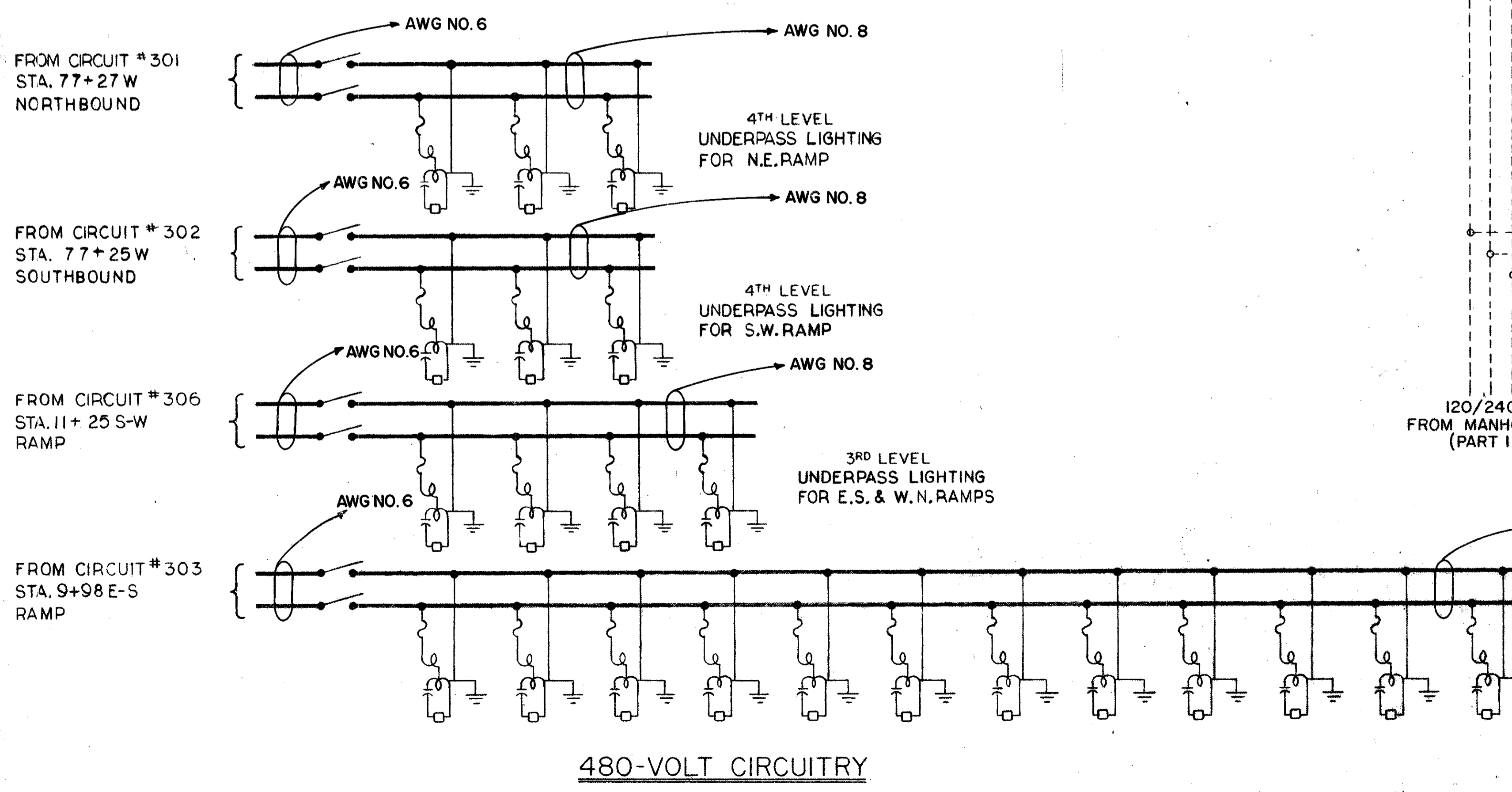
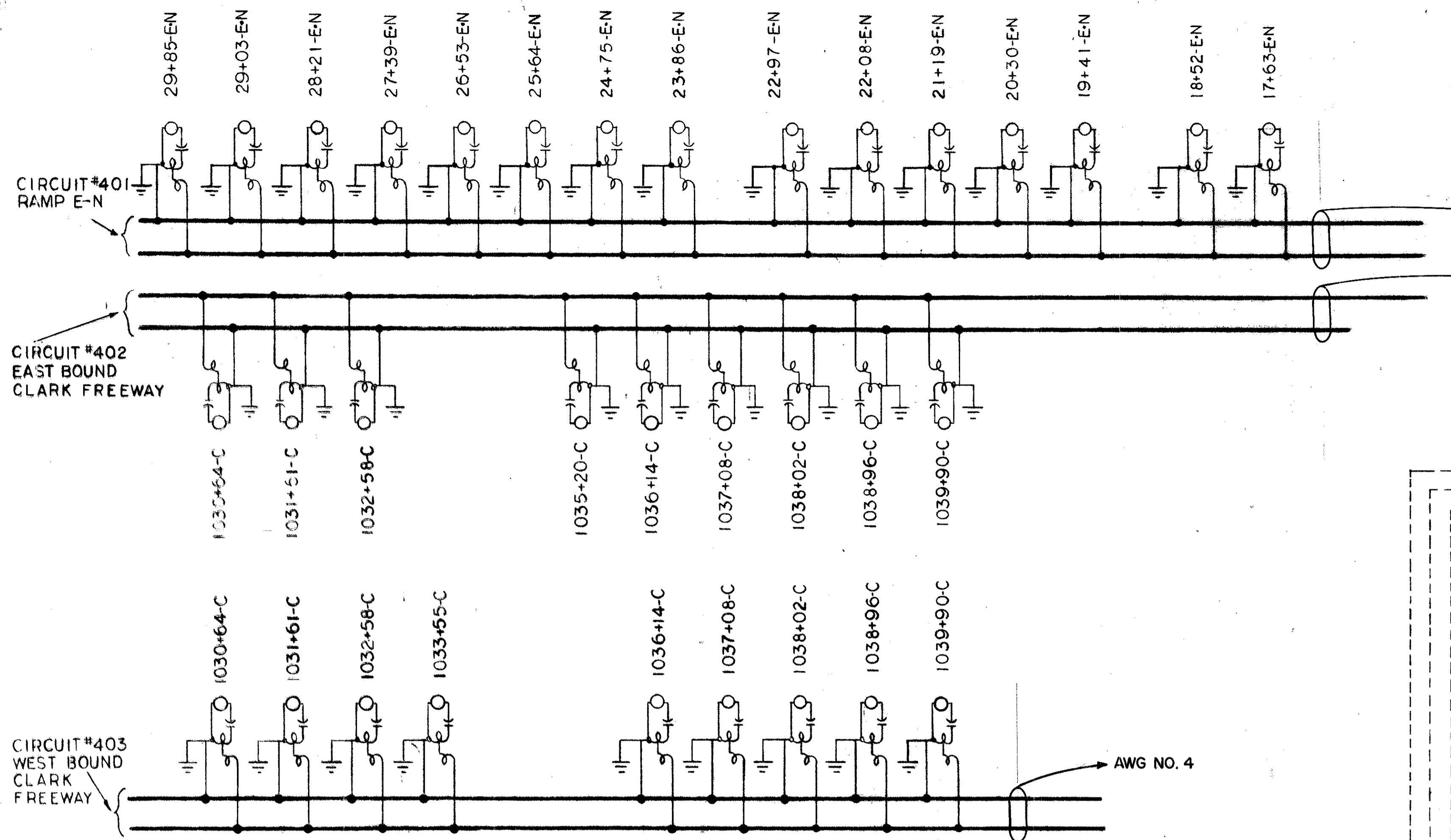
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ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

LIGHTING SCHEMATIC
WILLOW-CLARK INTERCHANGE
CIRCUITS 301 TO 306
+202 & 203
CUYAHOGA COUNTY U.S.R. 21

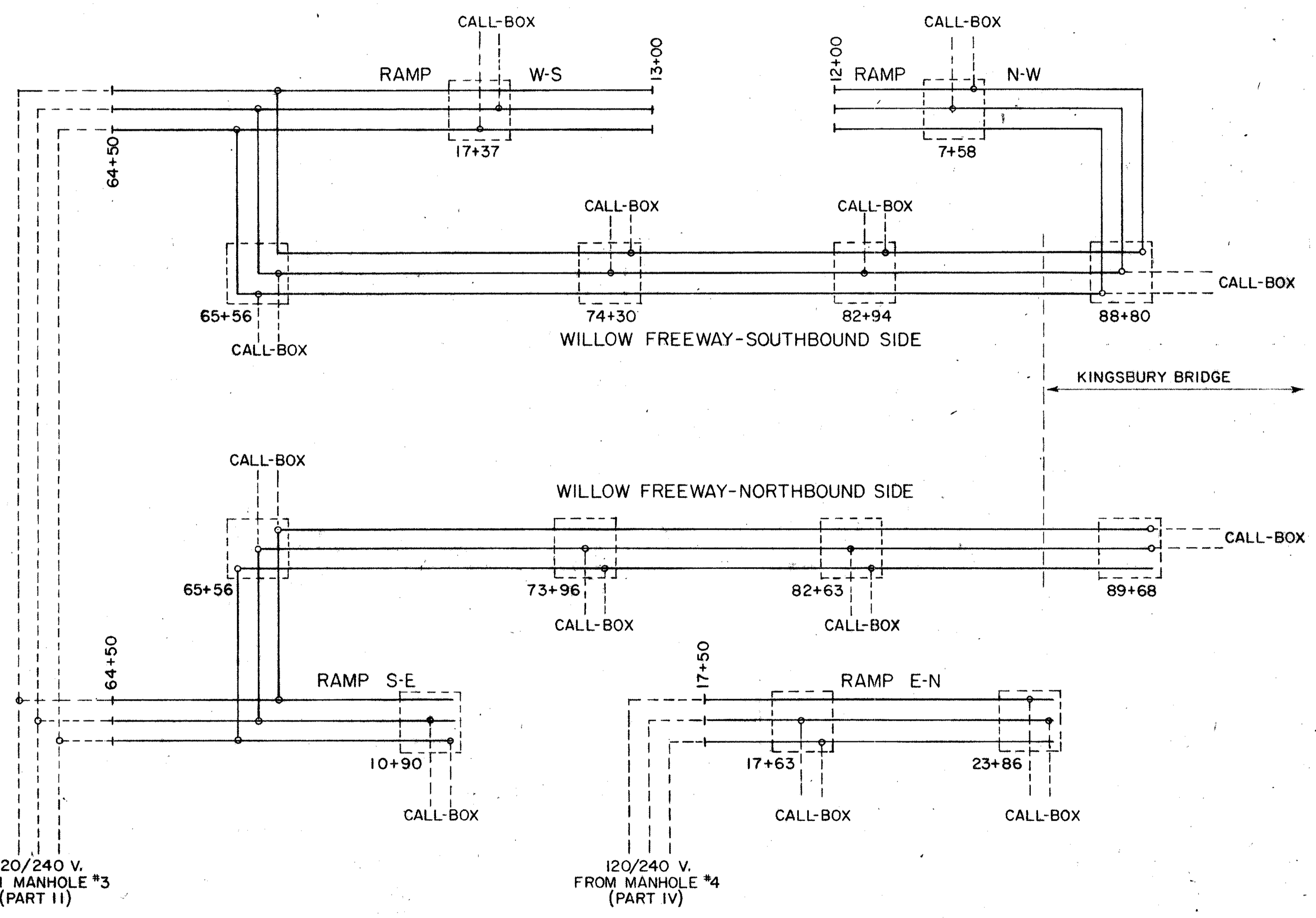
SCALE NONE DATE DEC. 18, 1962

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISION
SGF	PC		WFE			

CUYAHOGA COUNTY
CUY-21-14,12



480-VOLT CIRCUITRY



LOW-VOLTAGE CIRCUITRY
(ALL CABLE AWG NO. 6)

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ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

LIGHTING SCHEMATIC
WILLOW CLARK INTERCHANGE
CIRCUITS 401 TO 403
UNDERDECK LIGHTING AND LOW-VOLTAGE
CUYAHOGA COUNTY U.S.R. 21

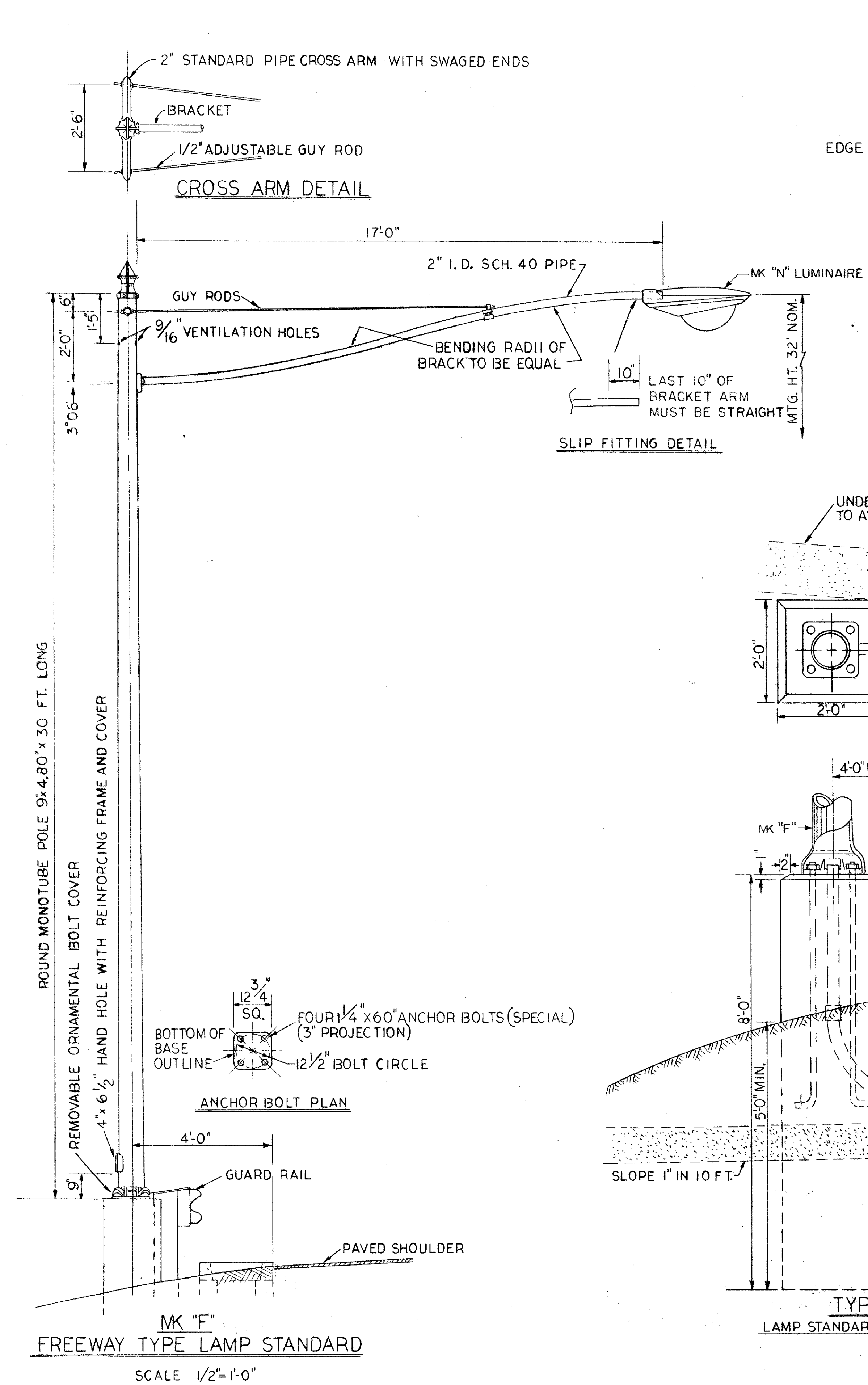
SCALE NONE DATE DEC. 11, 1962

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISION
SGF	PC		SGF			

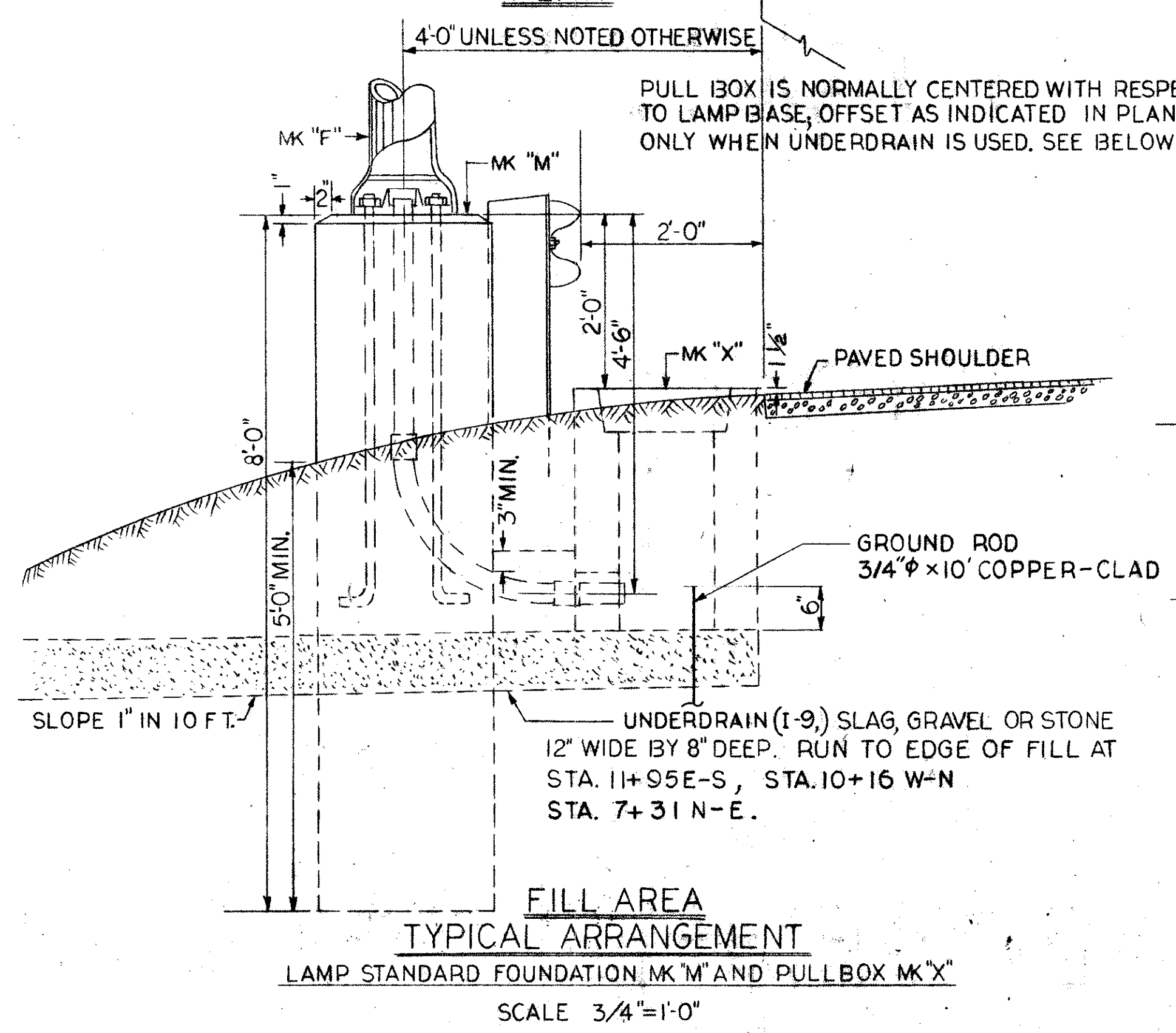
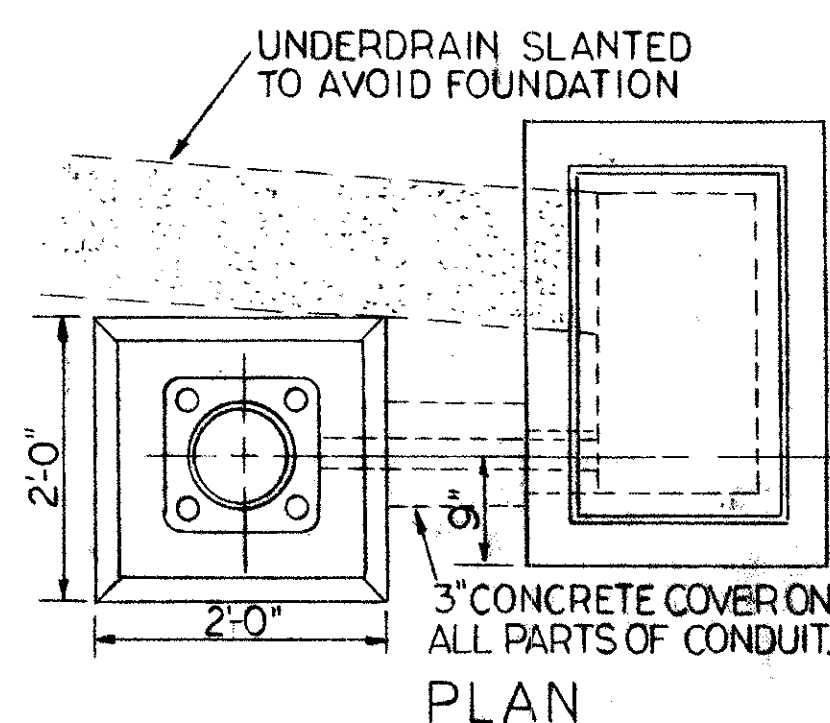
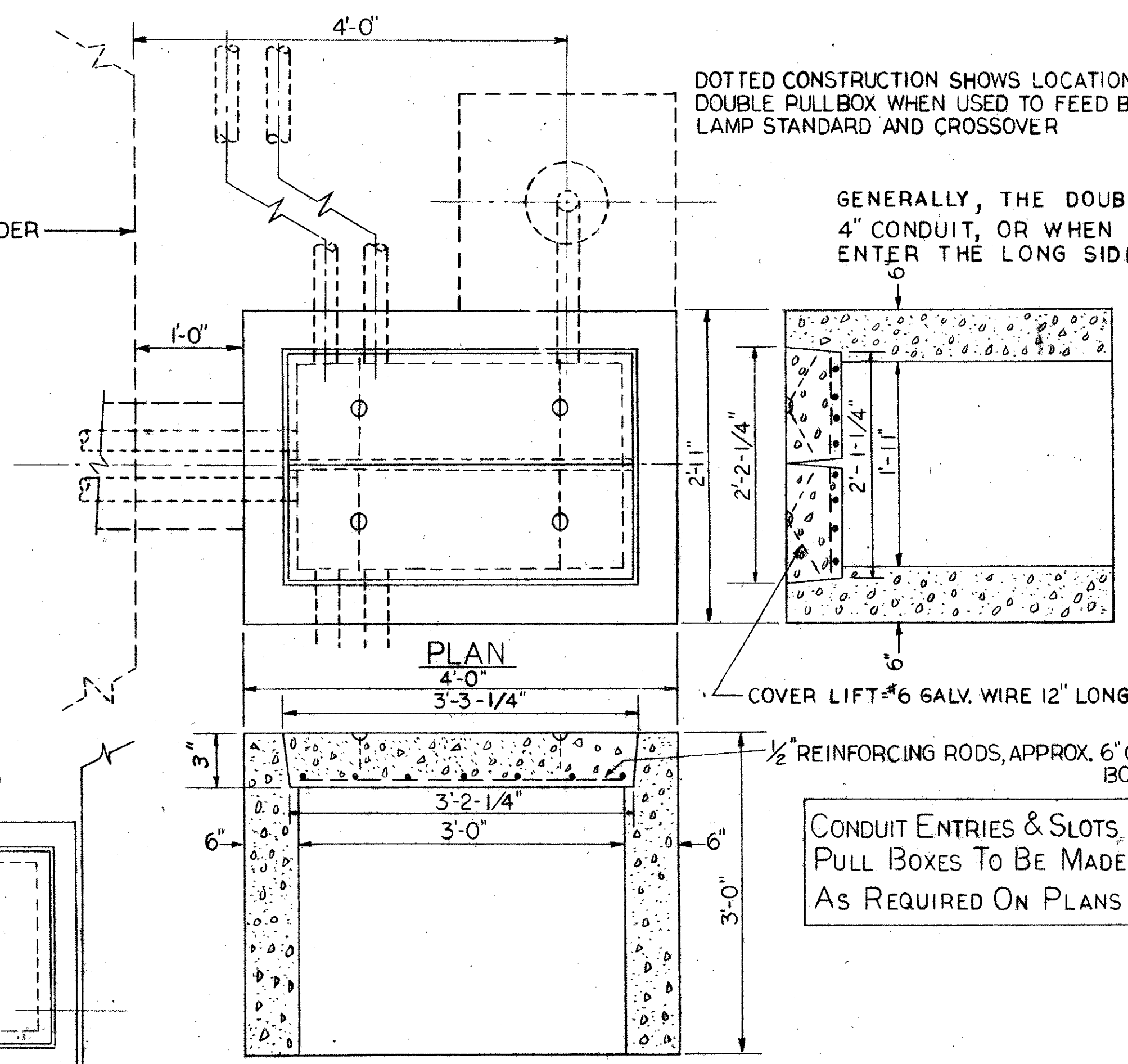
COVER LIFT #6 GALV. WIRE 12" LONG
2 HOLES 1 1/2" DIA. 3/4" DEEP

DOTTED CONSTRUCTION SHOWS LOCATION OF DOUBLE PULLBOX WHEN USED TO FEED BOTH LAMP STANDARD AND CROSSOVER

GENERALLY, THE DOUBLE PULLBOX IS USED WITH 4" CONDUIT, OR WHEN MORE THAN ONE 2" CONDUITS ENTER THE LONG SIDE.



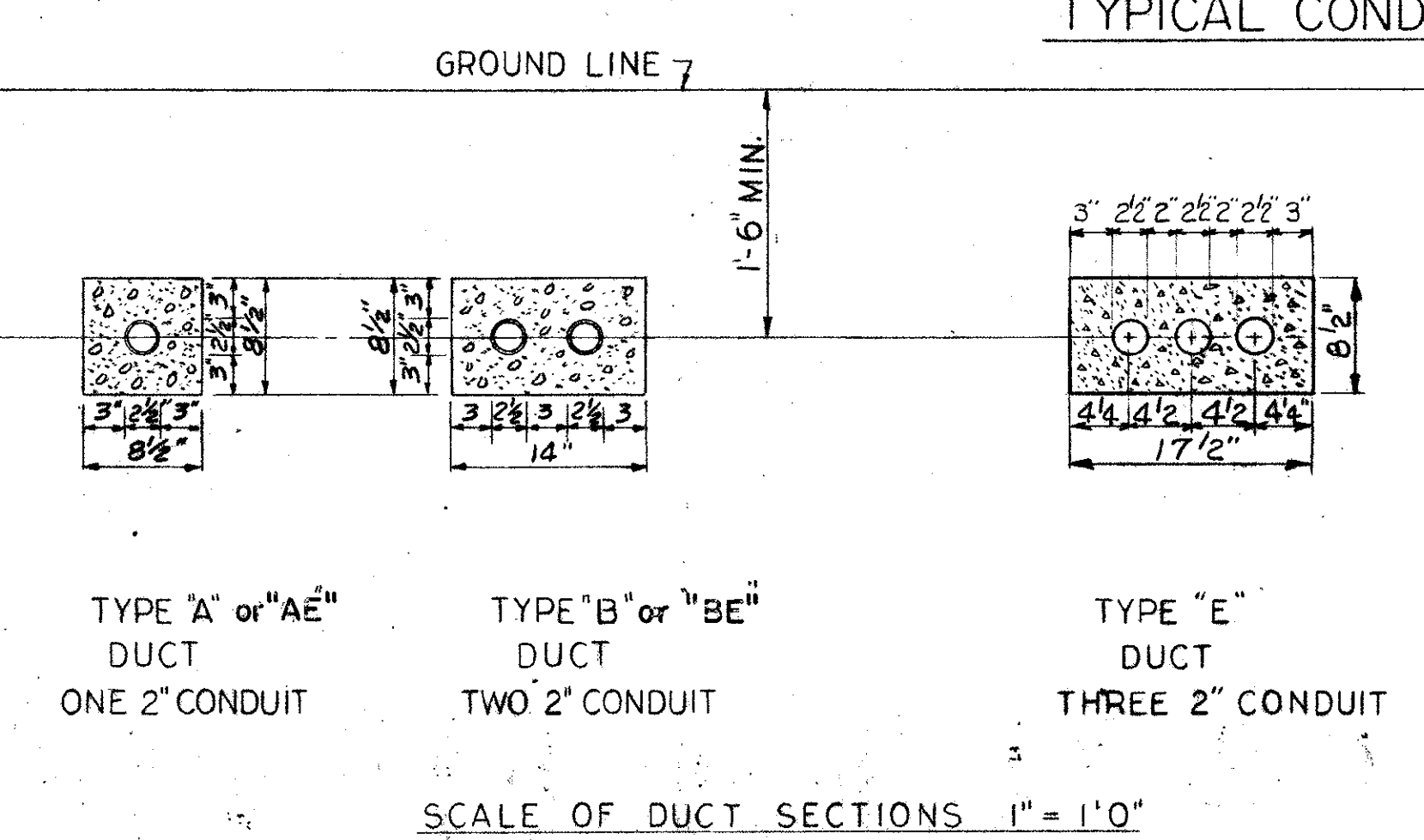
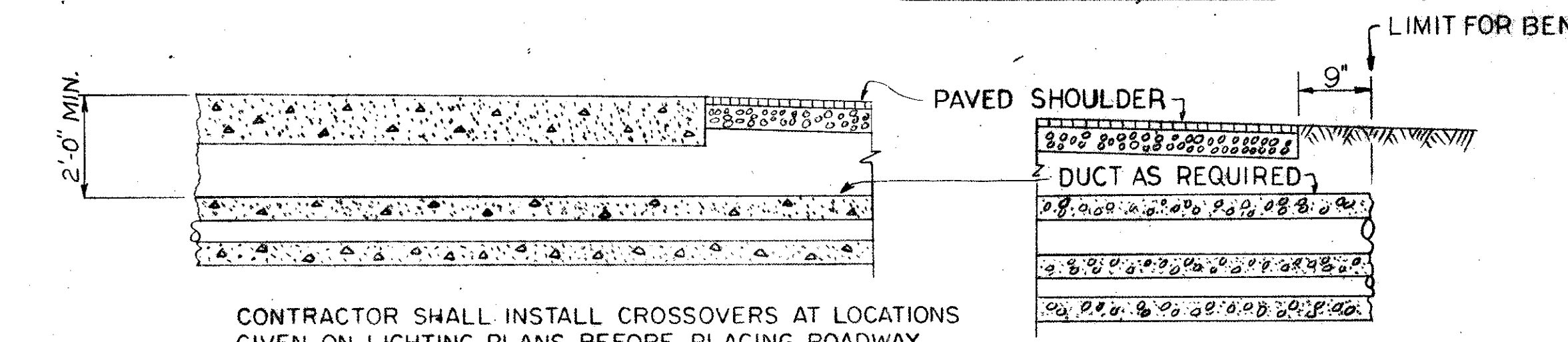
EDGE OF PAVED SHOULDER



DOUBLE PULLBOX
MK 'Y' FOR LIGHTING SYSTEM
MK 'AY' FOR ALARM SYSTEM

SCALE 1" = 1'-0"

SINGLE PULLBOX
MK 'X' FOR LIGHTING SYSTEM
MK 'AX' FOR ALARM SYSTEM



SCALE OF DUCT SECTIONS 1" = 1'-0"

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ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

LIGHTING DETAILS
WILLOW-CLARK INTERCHANGE
FREEWAY LIGHTING

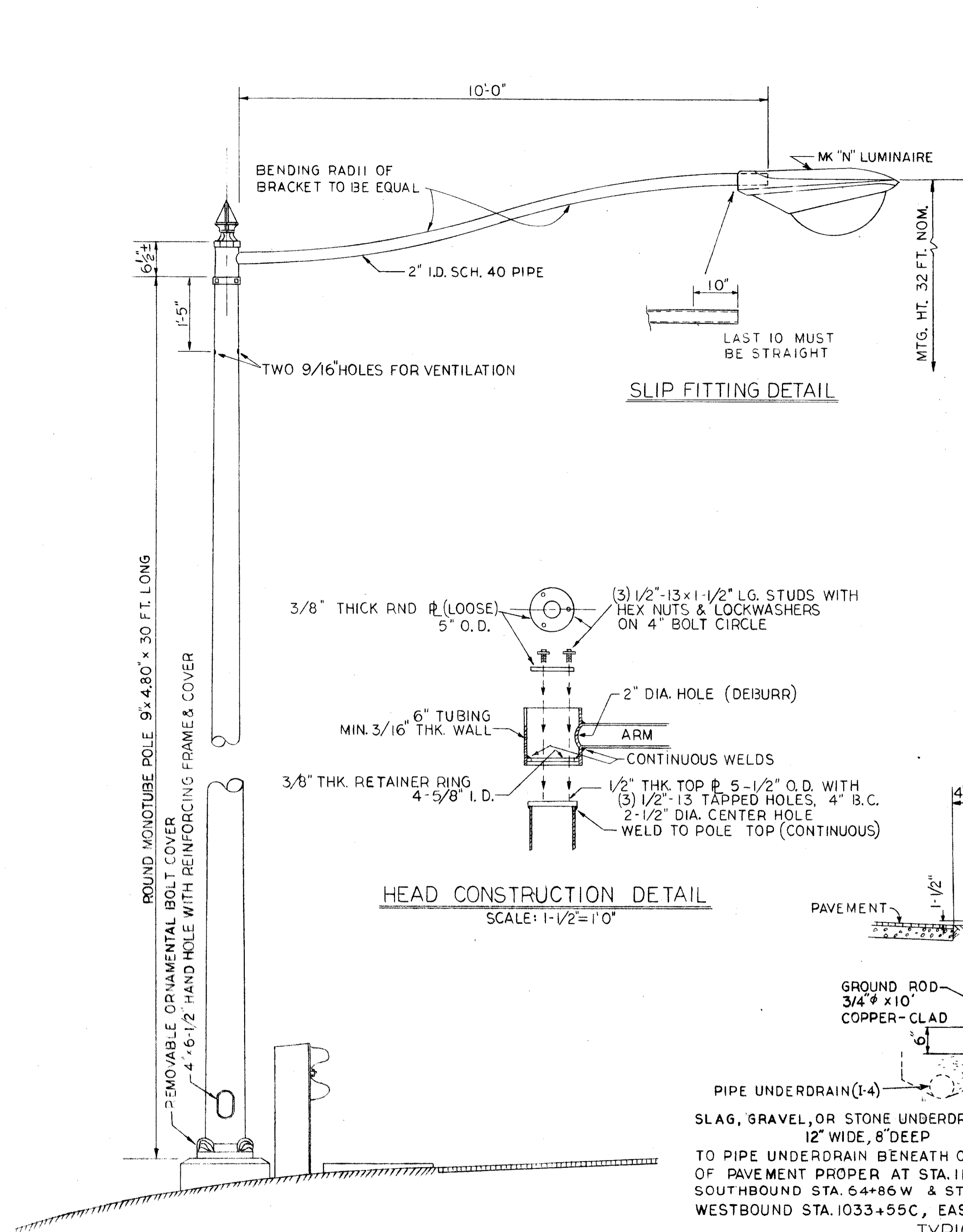
CUYAHOGA COUNTY U.S.R. 21

SCALE AS NOTED DATE FEB. 11, 1963
DESIGNED DRAWN TRACED CHECKED REVIEWED DATE

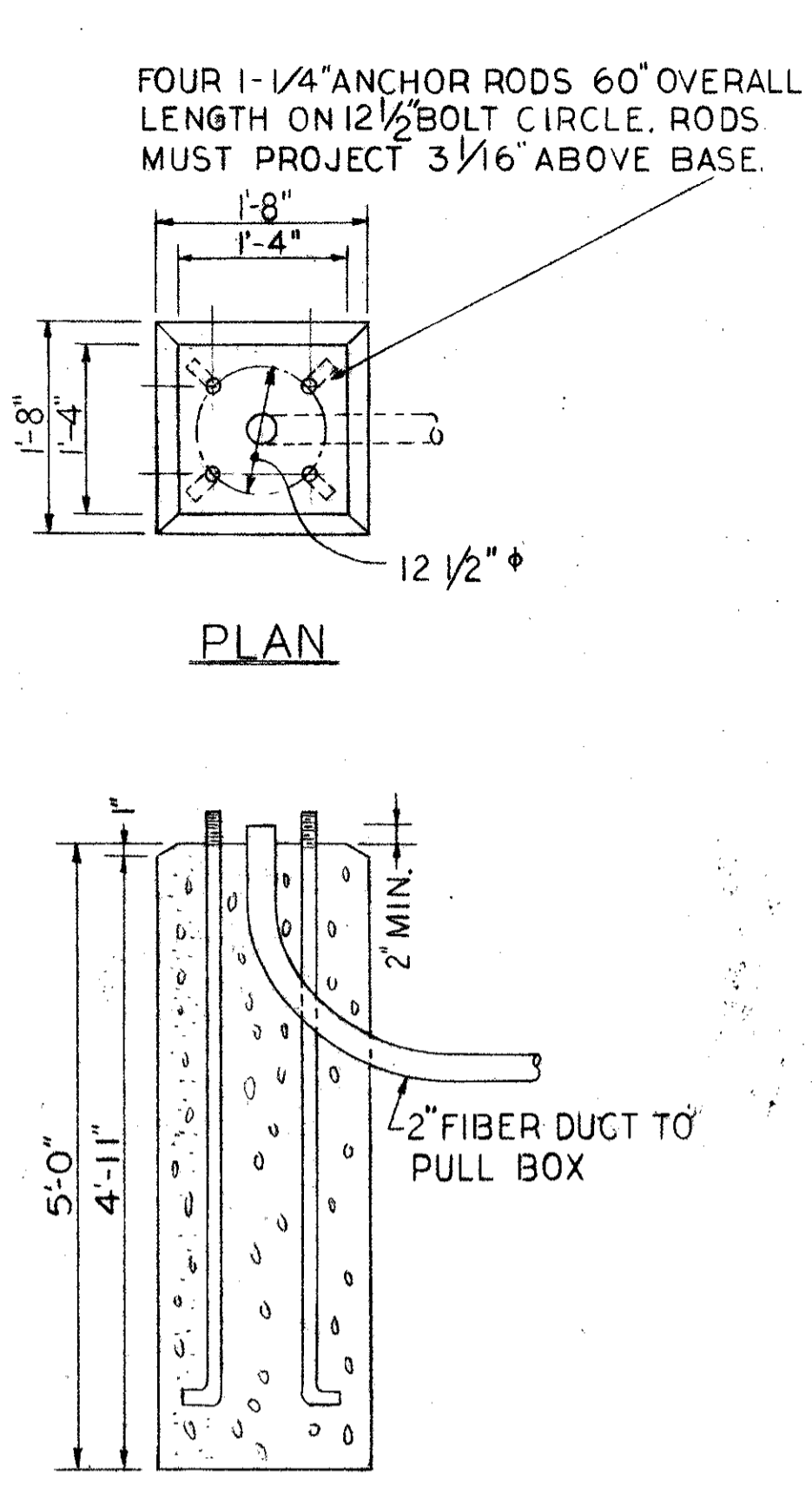
SGF	PC	WFE		
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SHEET NO. 5034

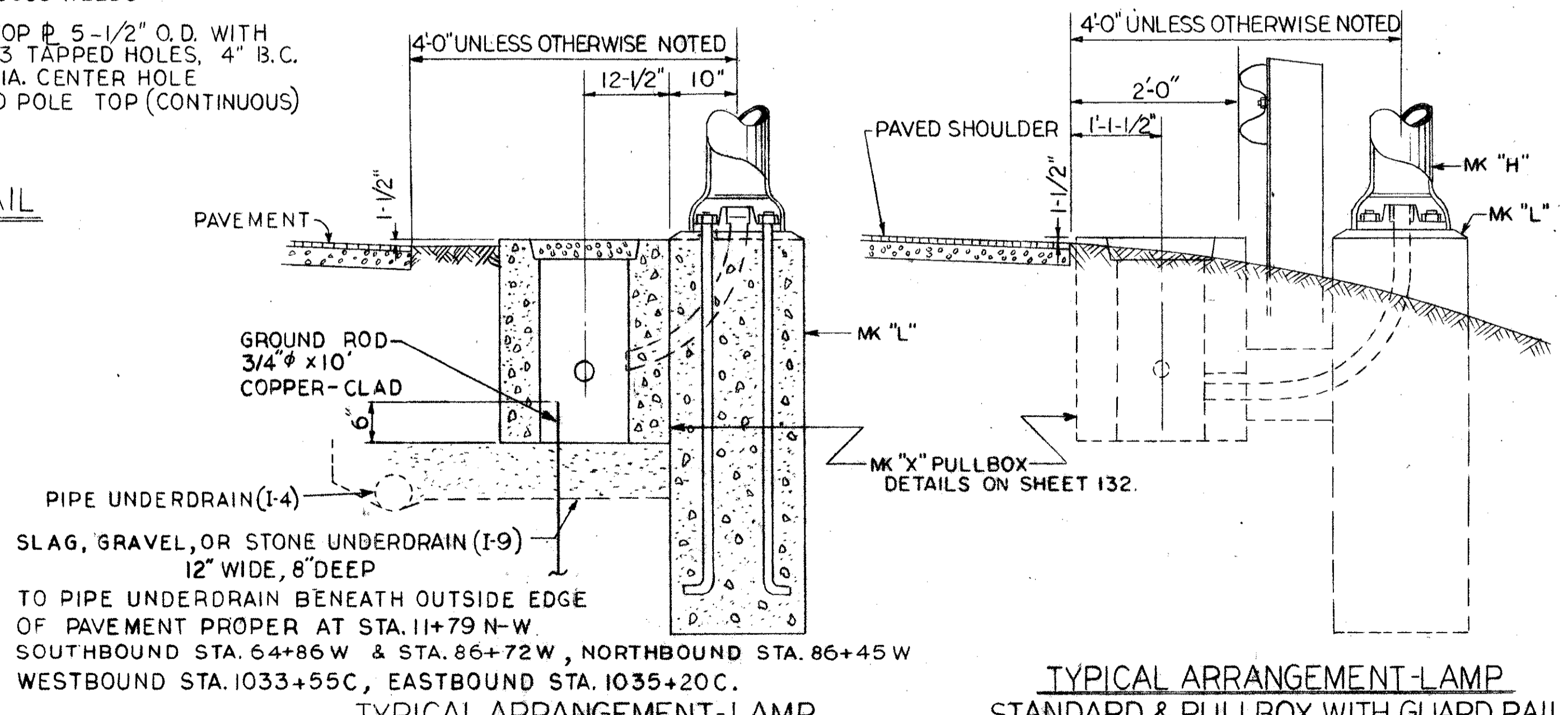
CUYAHOGA COUNTY
CUY-21-14.12



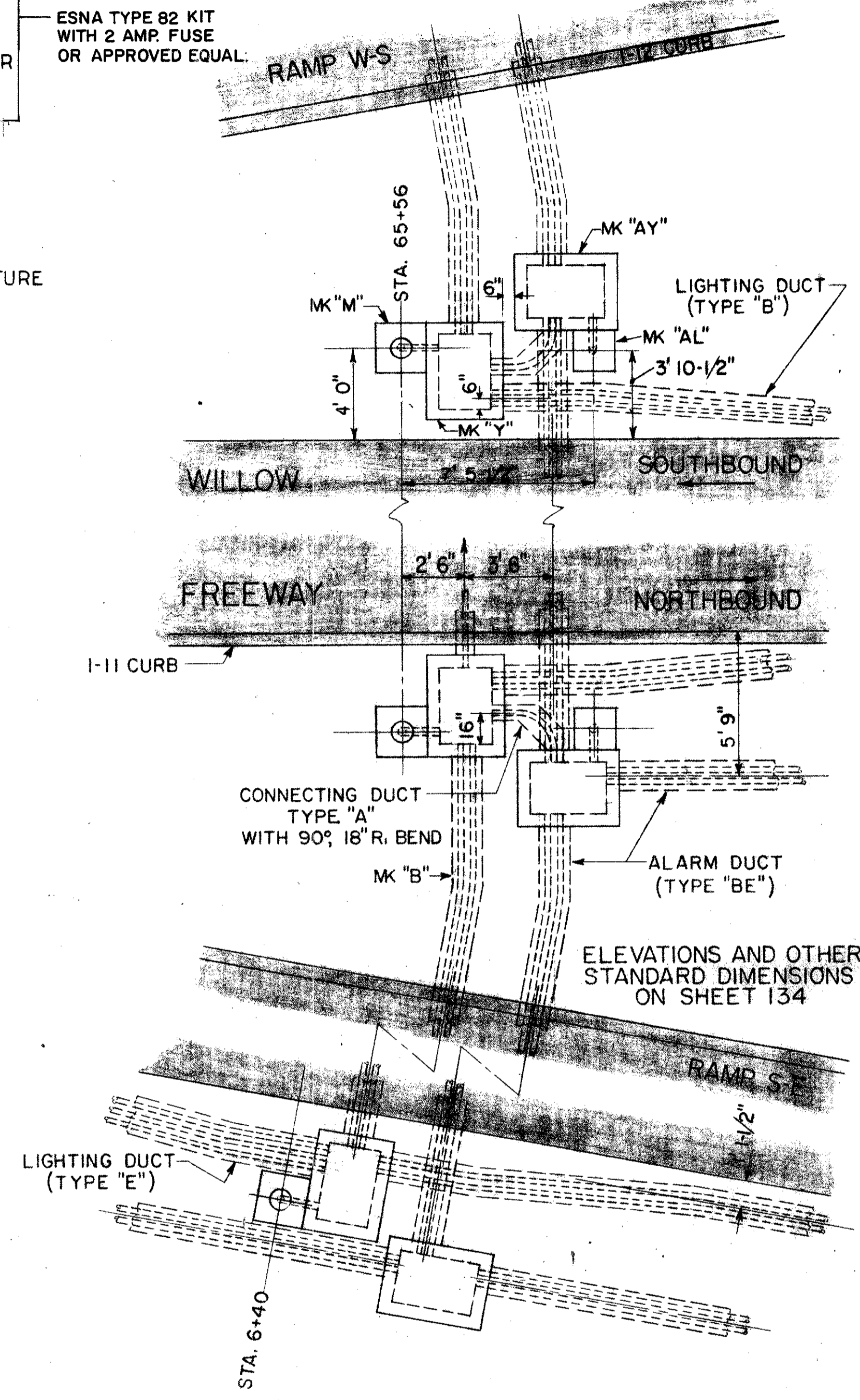
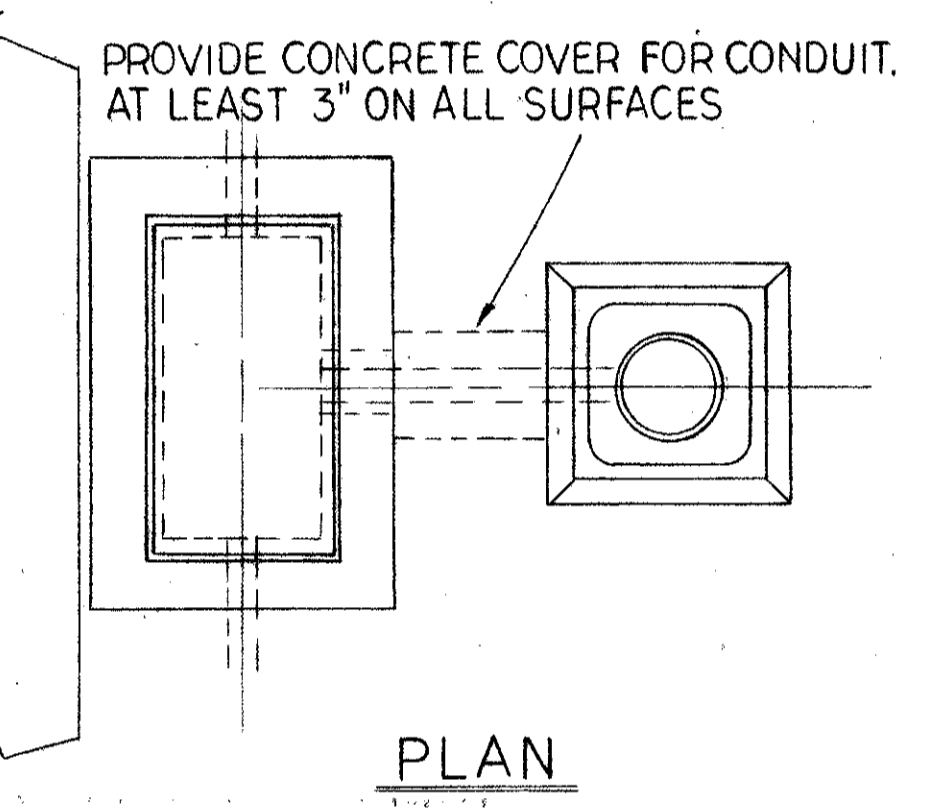
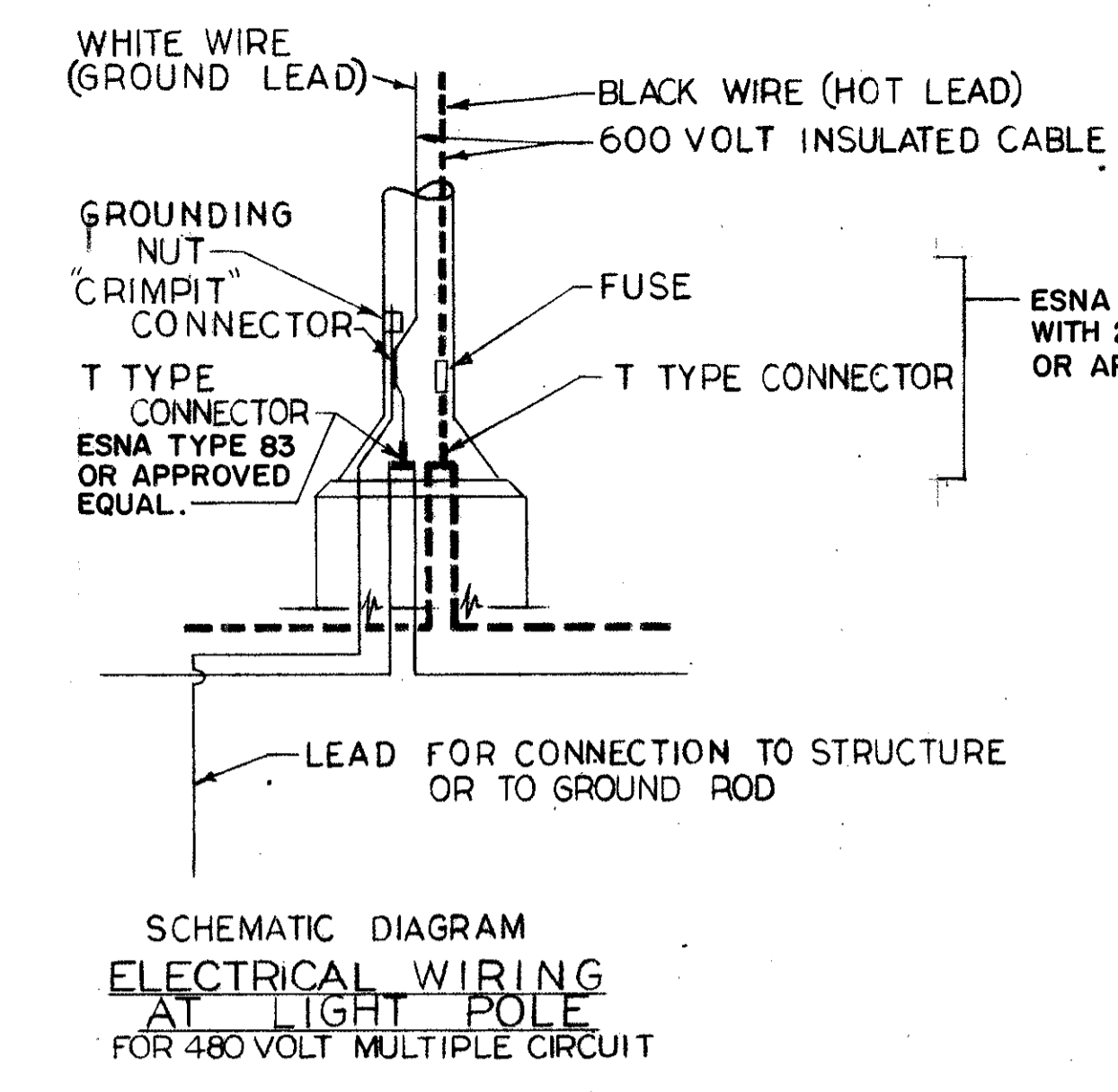
TYPICAL LAMP STANDARD
MK "H"
SCALE: 3/4"=1'-0"



TYPICAL ARRANGEMENT - LAMP STANDARD & PULLBOX IN CUT AREA
SCALE: 3/4"=1'-0"



TYPICAL ARRANGEMENT - LAMP STANDARD & PULLBOX WITH GUARD RAIL
SCALE: 3/4"=1'-0"



DETAIL PLAN OF CROSSOVERS AT INTERCHANGE NORTH OF BROADWAY OVERPASS
FROM SHEET 125
SCALE 1/4"=1'-0"

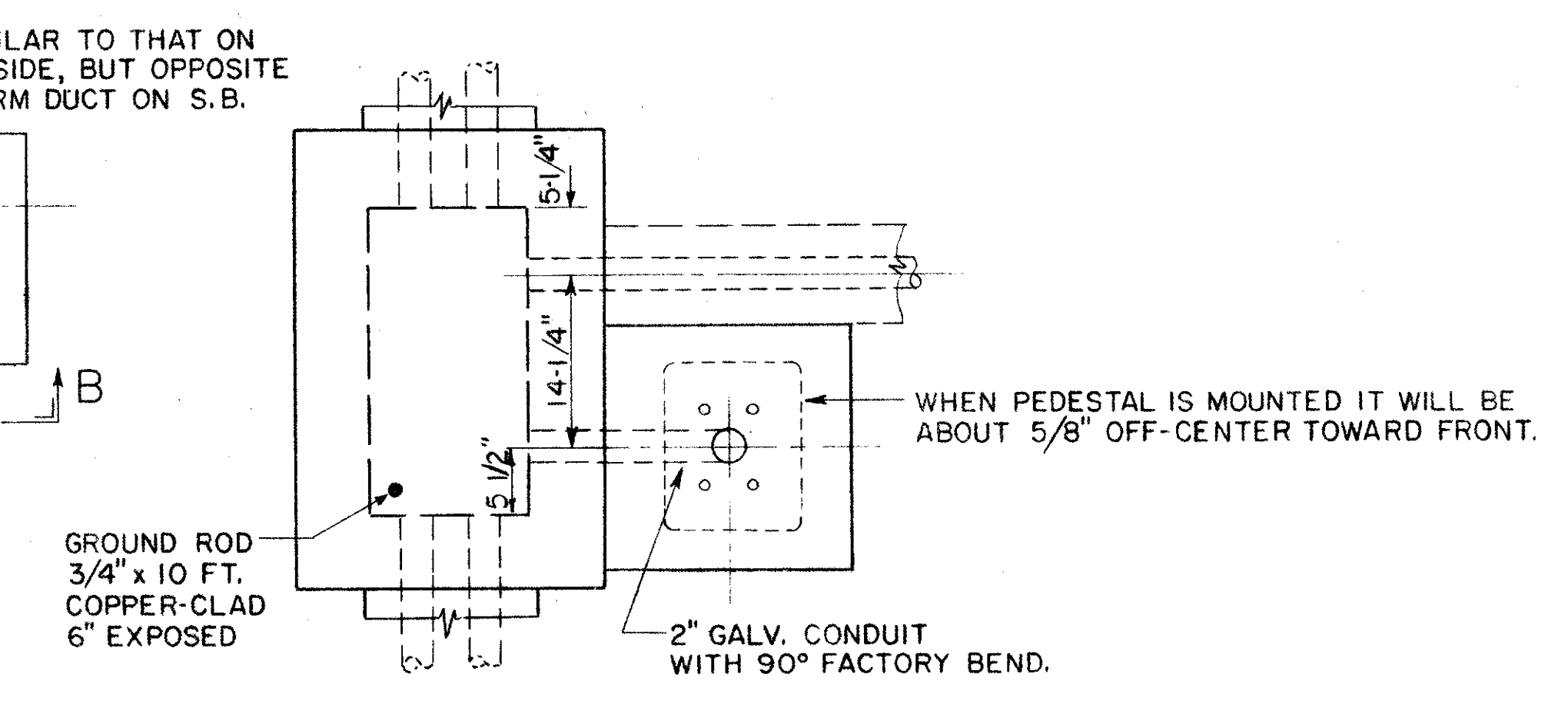
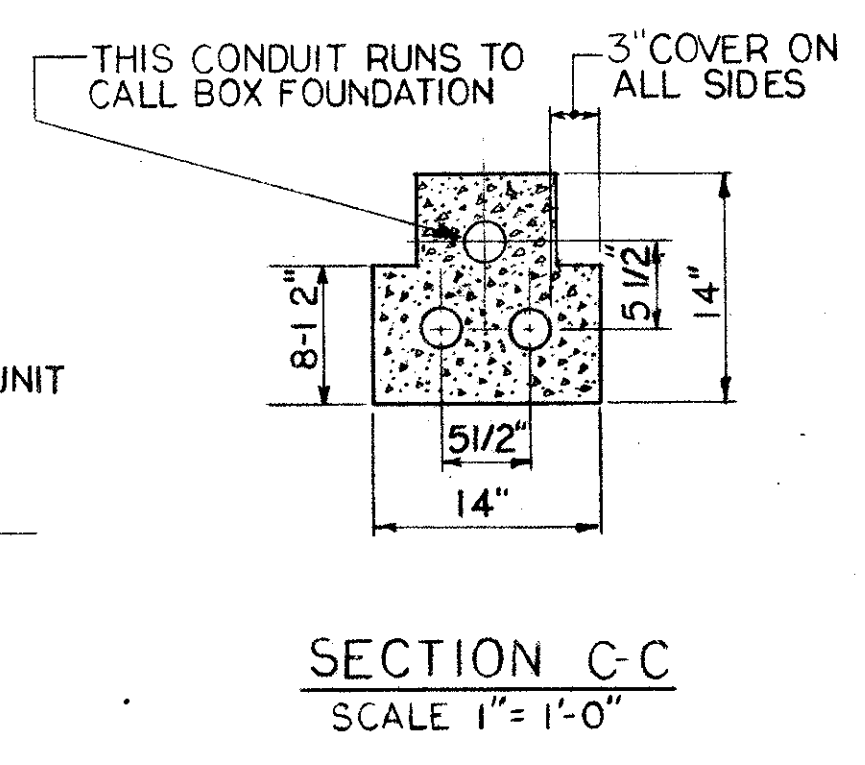
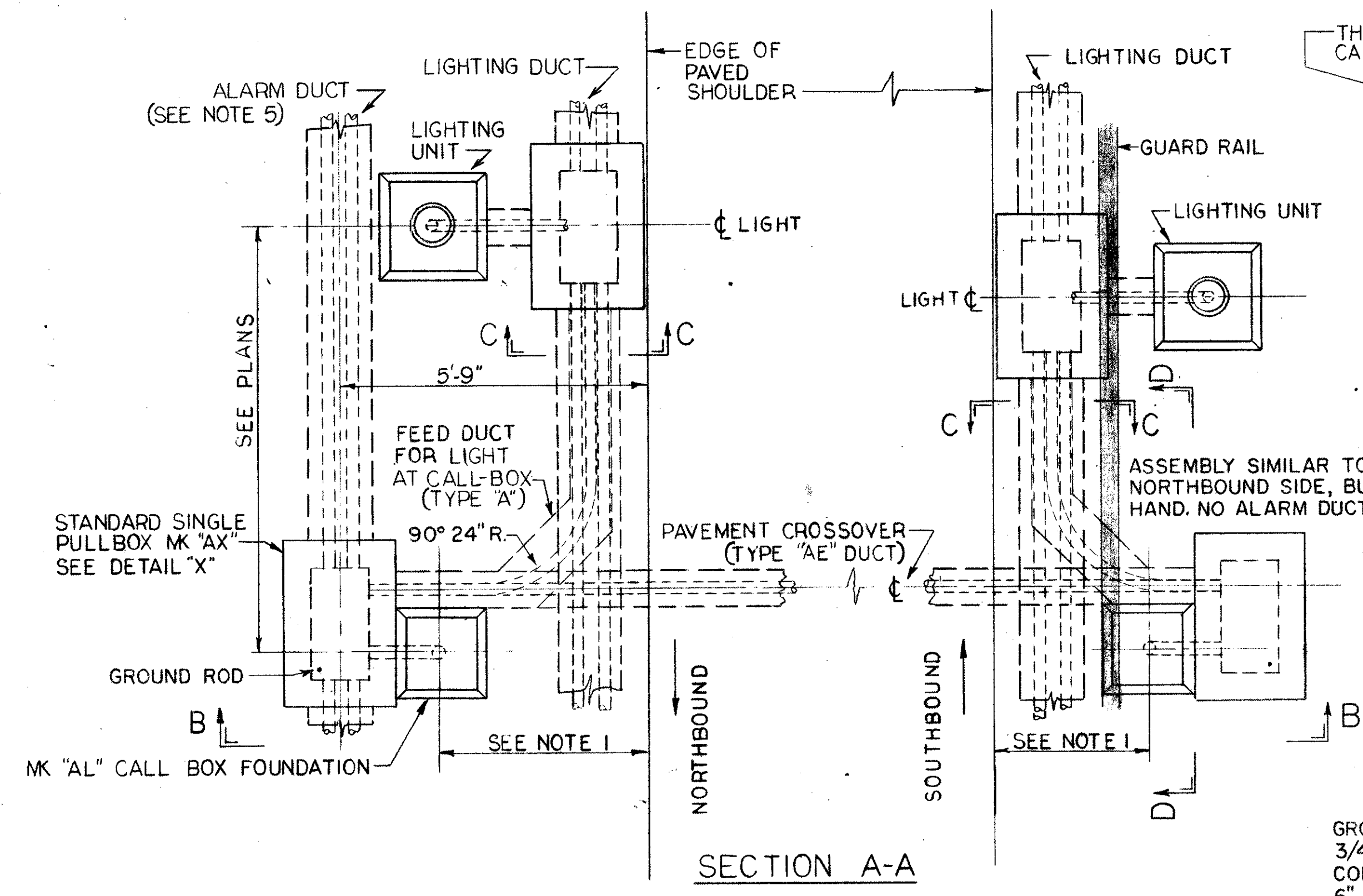
TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

LIGHTING DETAILS
WILLOW-CLARK INTERCHANGE
RAMP LIGHTING

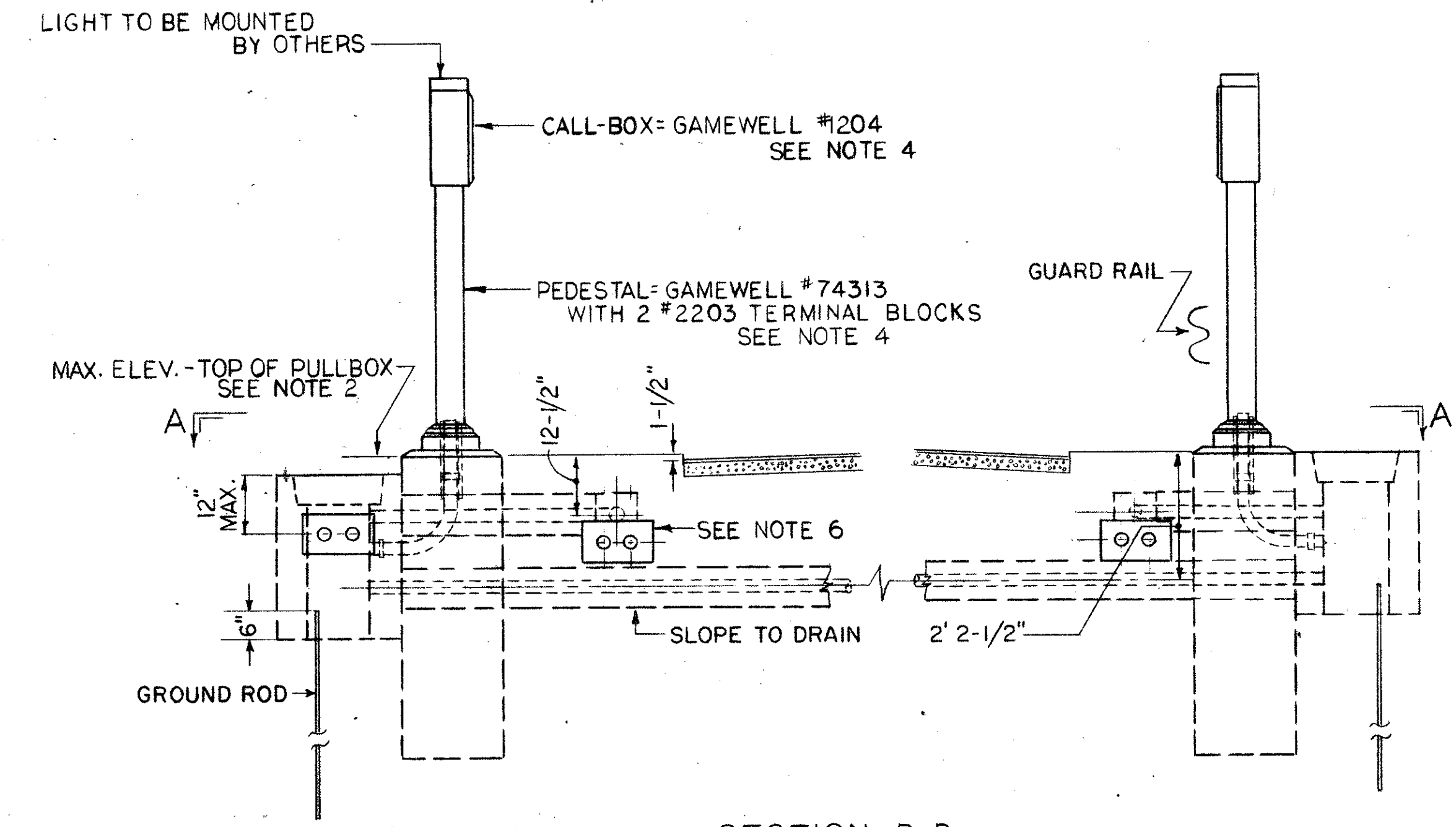
CUYAHOGA COUNTY U.S.R. 21

SCALE AS NOTED	DATE FEB. 11, 1963					
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISION
SGF	PC		SGF			

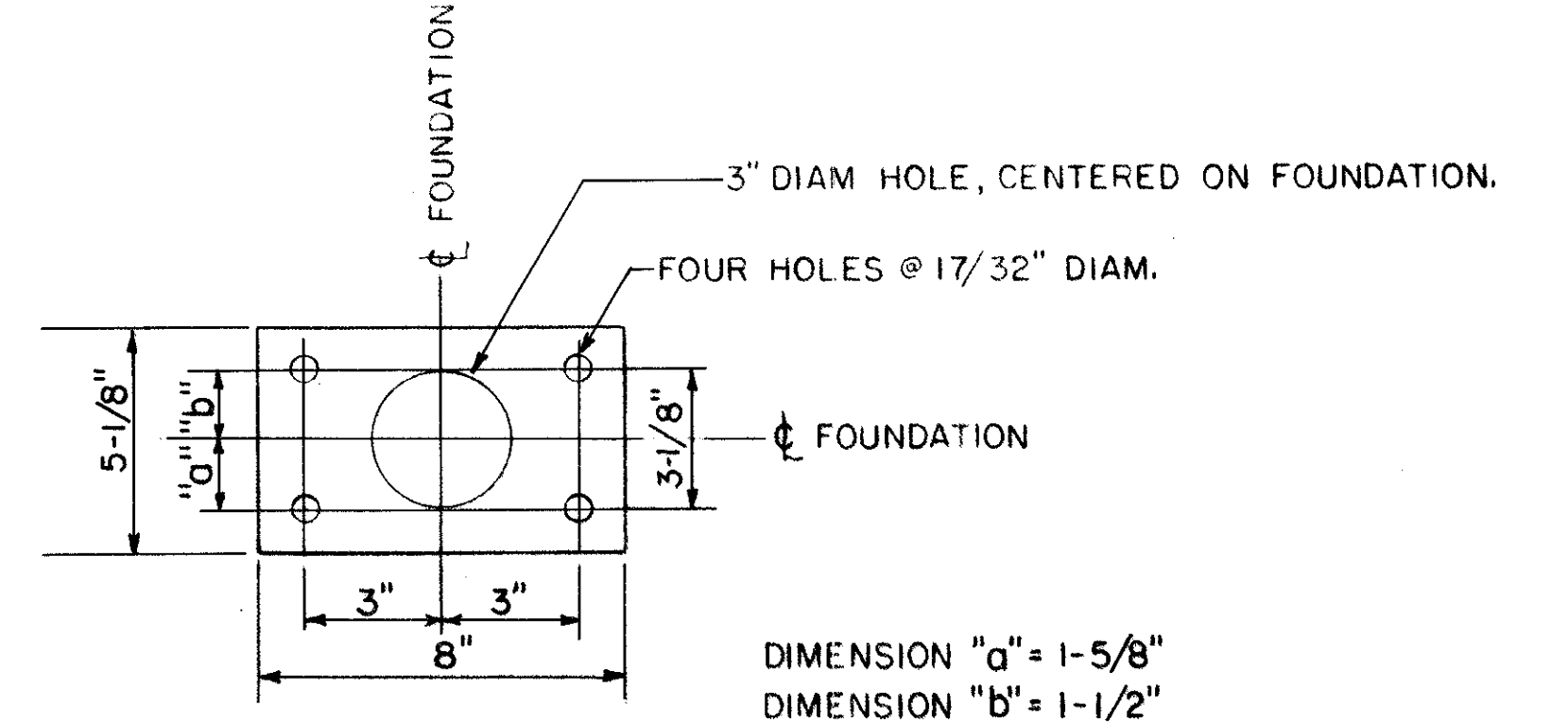
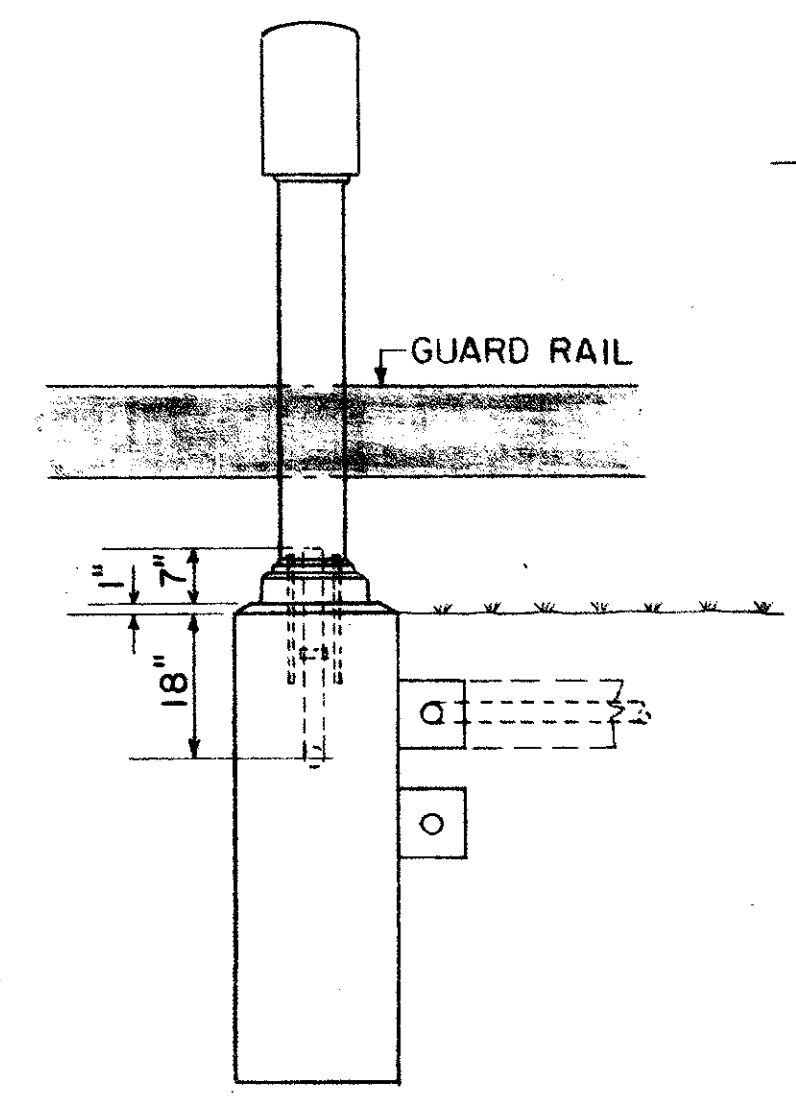
CUYAHOGA COUNTY
CUY-21-14.12



FOR DETAILS OF LIGHTING SYSTEM SEE SHEET 132

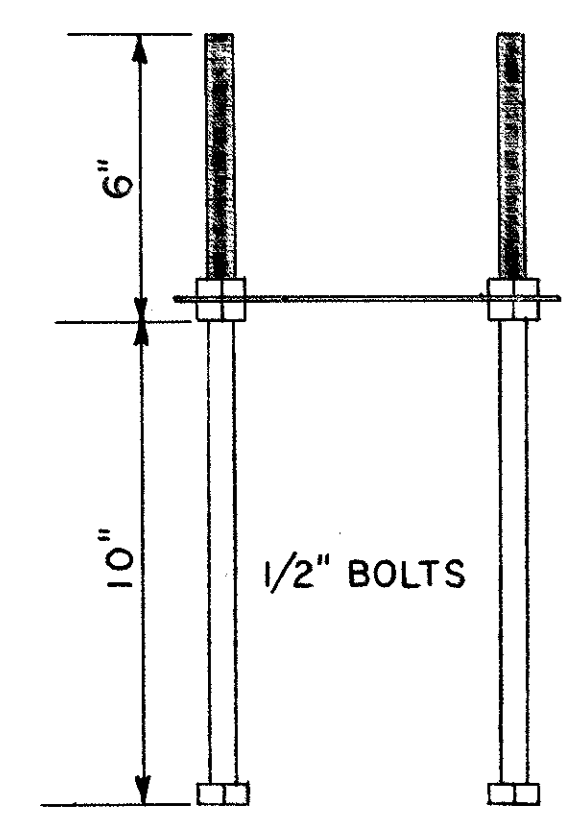


- NOTE 1:** CALL BOX TO BE LOCATED 3' 10-1/2" FROM EDGE OF PAVED SHOULDER IF NOT BEHIND GUARD RAIL OR 2' 10-1/2" IF BEHIND GUARD RAIL. LATERAL POSITION OF PULLBOX DOES NOT CHANGE ON NORTHBOUND SIDE.
- NOTE 2:** ELEVATION OF TOP OF PULLBOX DEPENDS ON TERRAIN, EXCEPT THAT IT CANNOT BE HIGHER THAN THE EDGE OF THE CALL-BOX FOUNDATION. PULLBOX MAY BE BELOW TOP OF FOUNDATION TO PROVIDE COVER FOR ALARM DUCT IN FILL AREAS.
- NOTE 3:** FREEWAY C STATION OF PAVEMENT CROSSOVER, AS GIVEN ON LIGHTING PLAN DETERMINES LOCATION OF CALL-BOXES ON BOTH SIDES OF FREEWAY.
- NOTE 4:** ASSEMBLY OF CALL-BOX AND PEDESTAL IS MK "AD"
- NOTE 5:** ALARM DUCT MAY BE TYPE "AE" OR TYPE "BE" AS CALLED FOR ON LIGHTING PLANS (TYPE "BE" IS SHOWN)
- NOTE 6:** LIGHTING DUCT MAY BE TYPE "A" OR TYPE "B" AS CALLED FOR ON LIGHTING PLANS. (TYPE "B" IS SHOWN)



DIMENSION "a" = 1-5/8"
DIMENSION "b" = 1-1/2"

USE TEMPLATE FURNISHED WITH PEDESTAL TO LOCATE ANCHOR BOLTS IN FOUNDATION. IF NO TEMPLATE IS FURNISHED, MAKE ONE OF 10 GAUGE SHEET STEEL, WITH HOLES AS INDICATED ABOVE.



SECTION B-B
TYPICAL ALARM CALL-BOX STATION
SCALE 1/2" = 1'-0"

SECTION D-D

ANCHOR BOLT LOCATION
SCALE 3" = 1'-0"

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

ELECTRICAL DETAILS
WILLOW CLARK INTERCHANGE
ALARM SYSTEM DETAILS

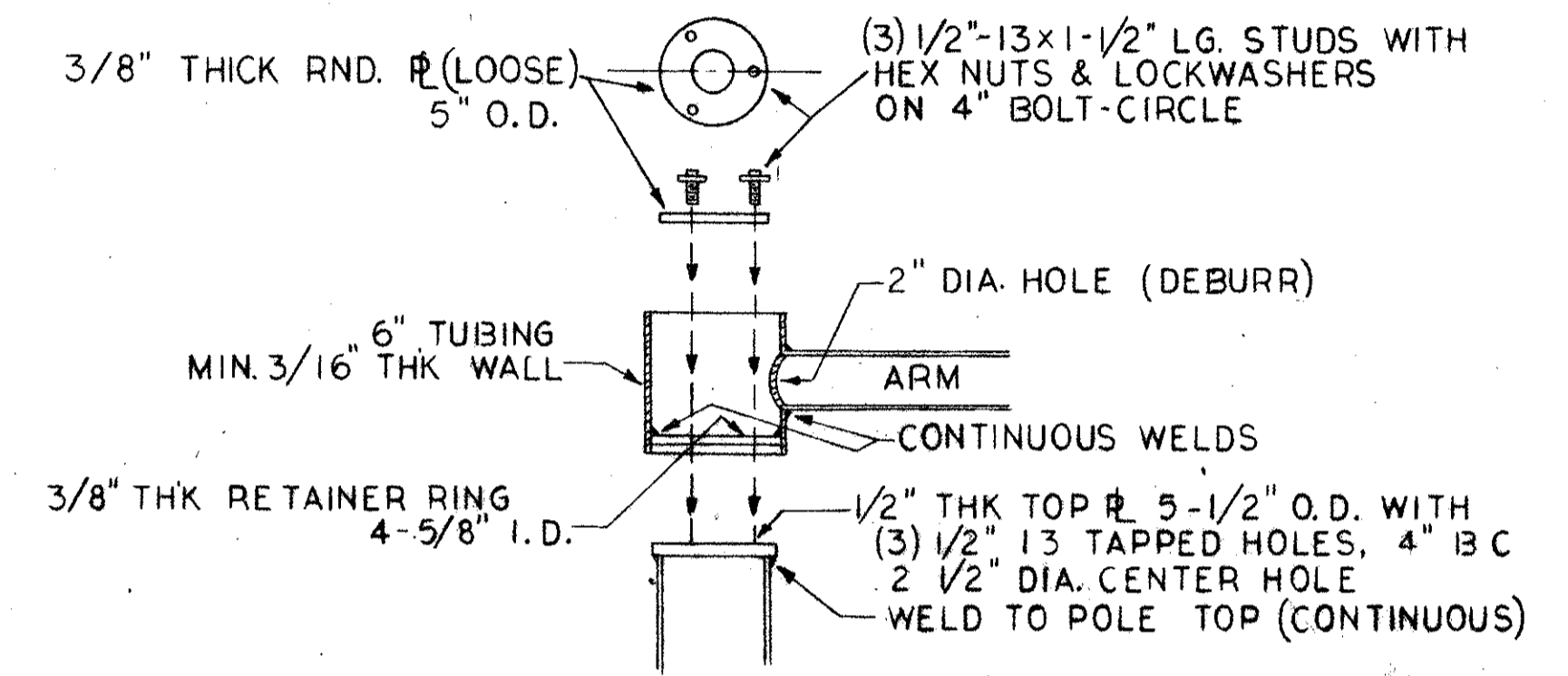
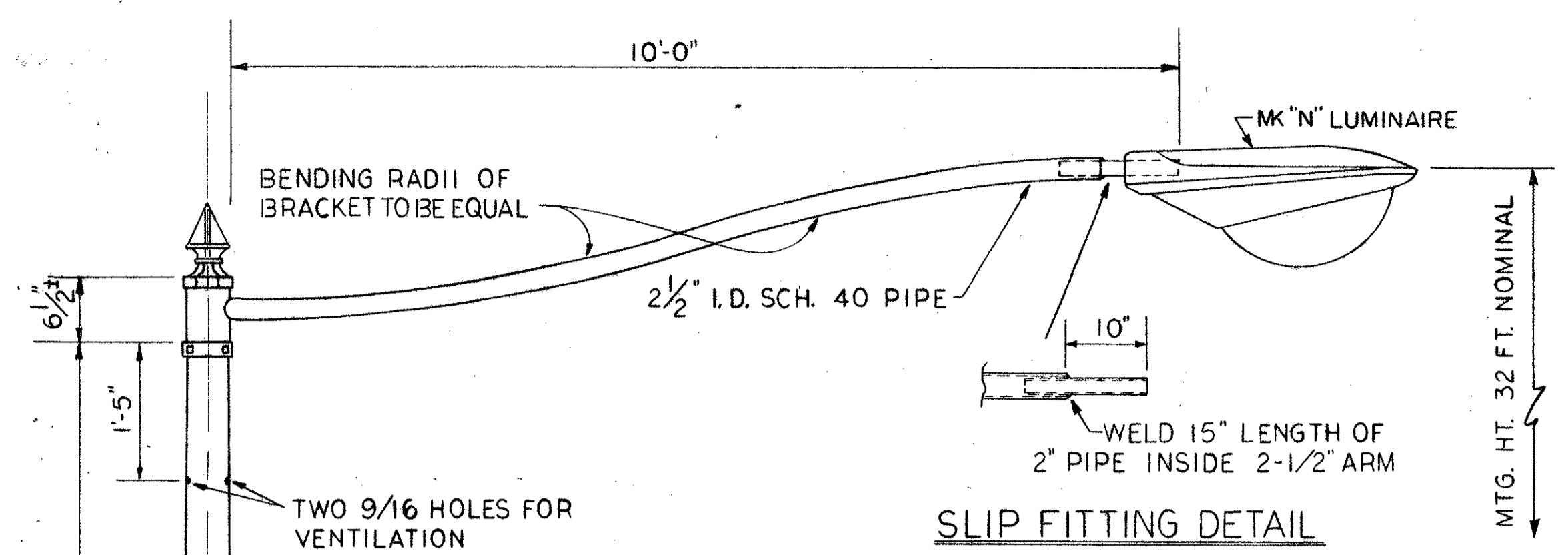
CUYAHOGA COUNTY U.S.R. 21

SCALE AS NOTED DATE FEB. 6, 1963

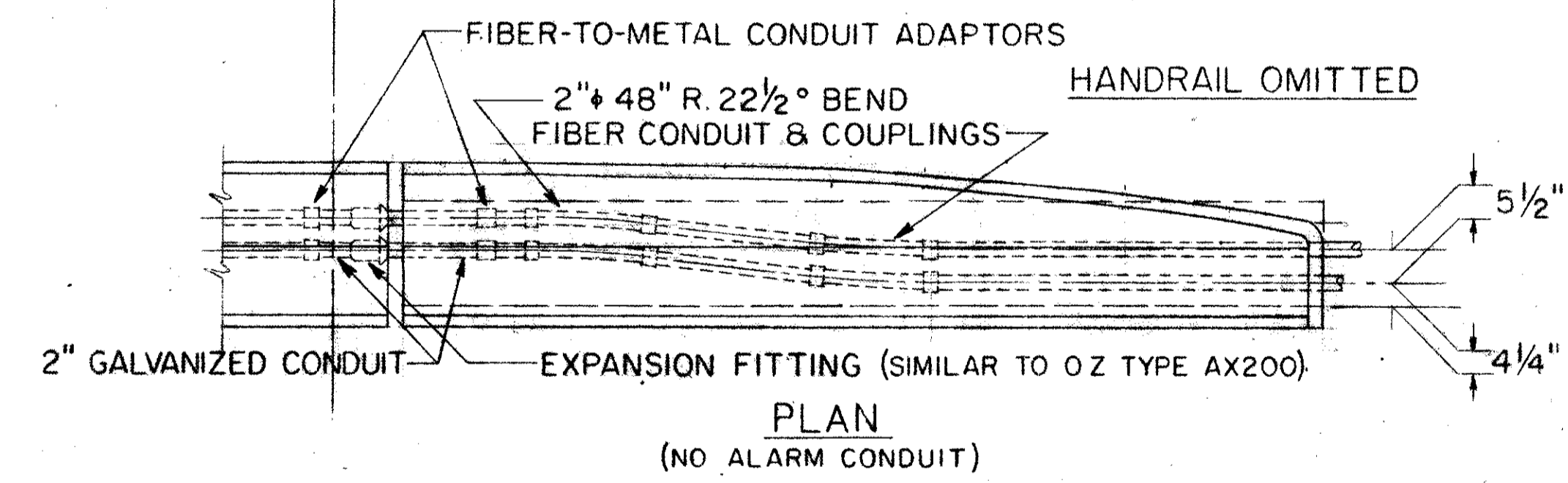
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
SGF		W.F.E.	WFE			

CONT. No. 58019-14 SHEET ACCT. No. 5043

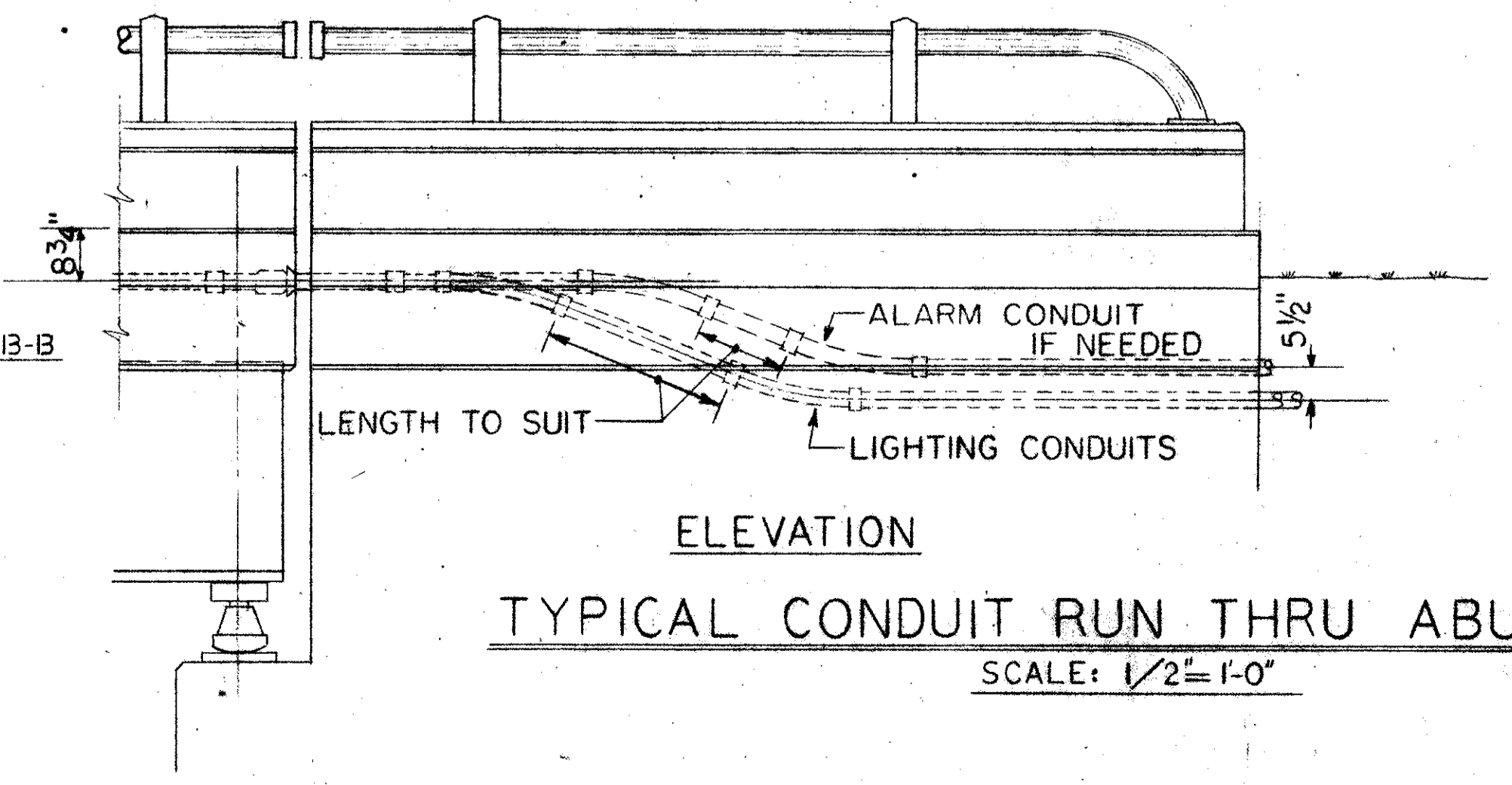
ALL CONDUIT IS 2" NON-METALLIC UNLESS OTHERWISE NOTED.



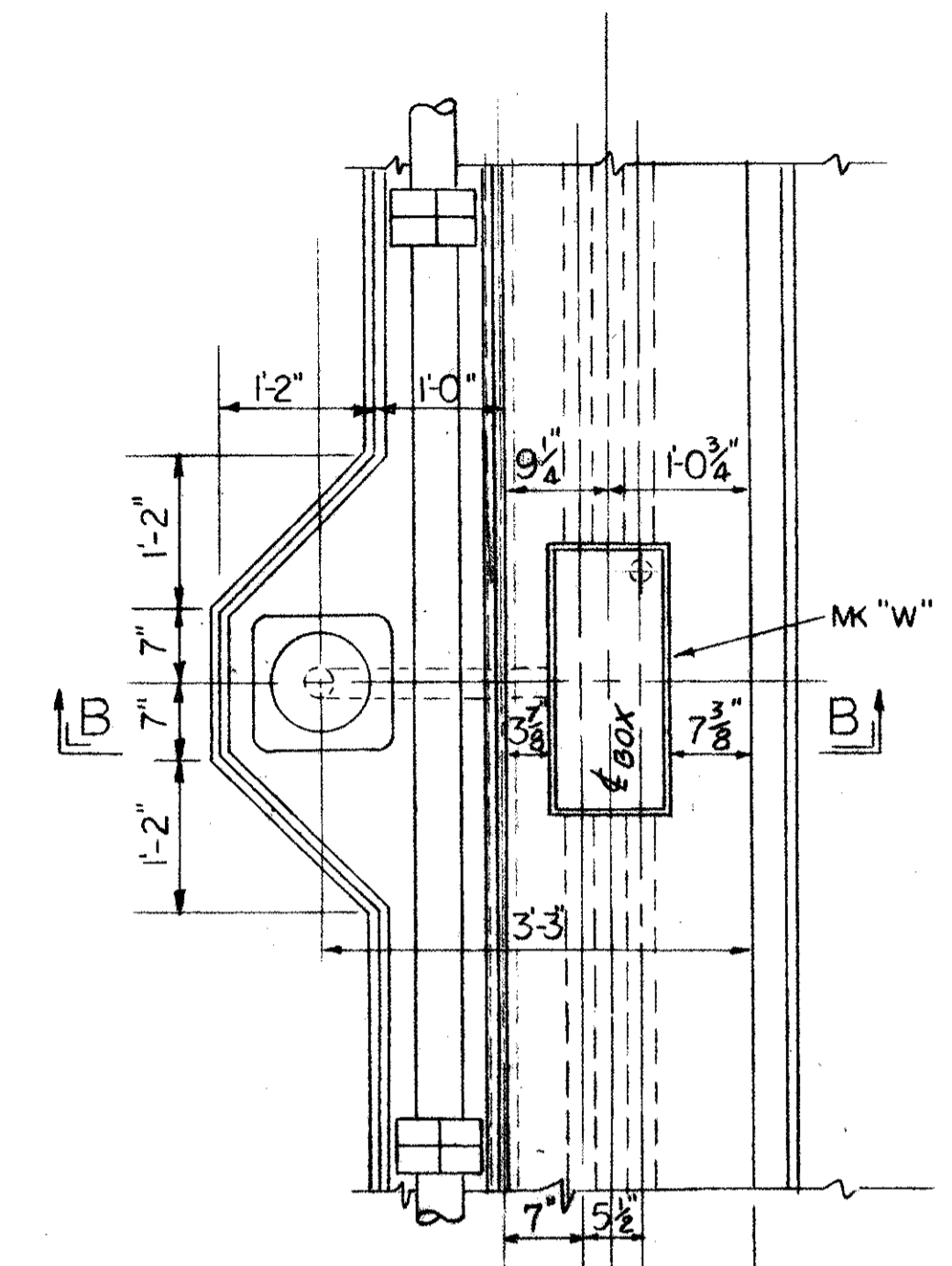
HEAD CONSTRUCTION DETAIL
1-1/2" = 1'-0"



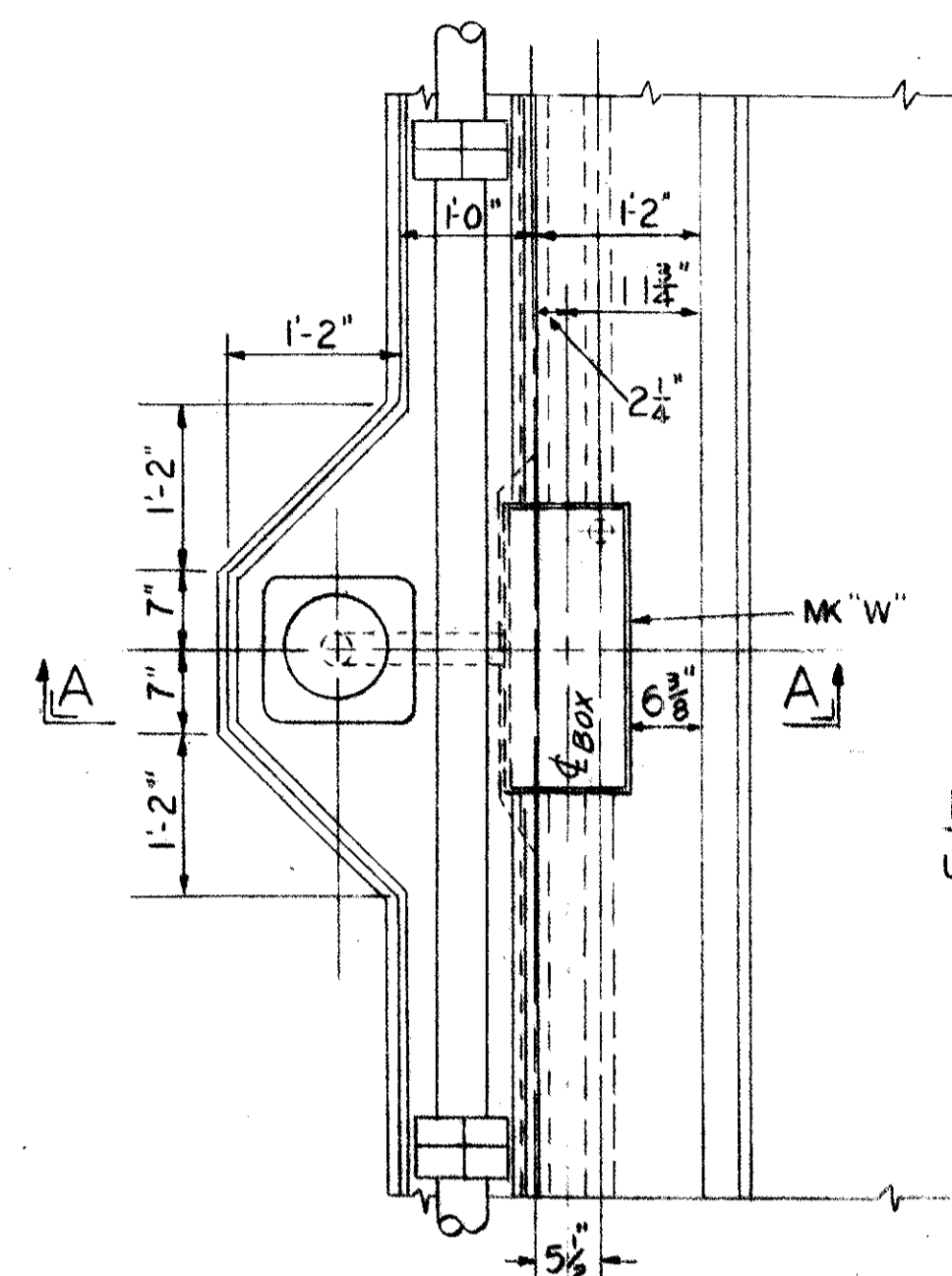
PLAN
(NO ALARM CONDUIT)



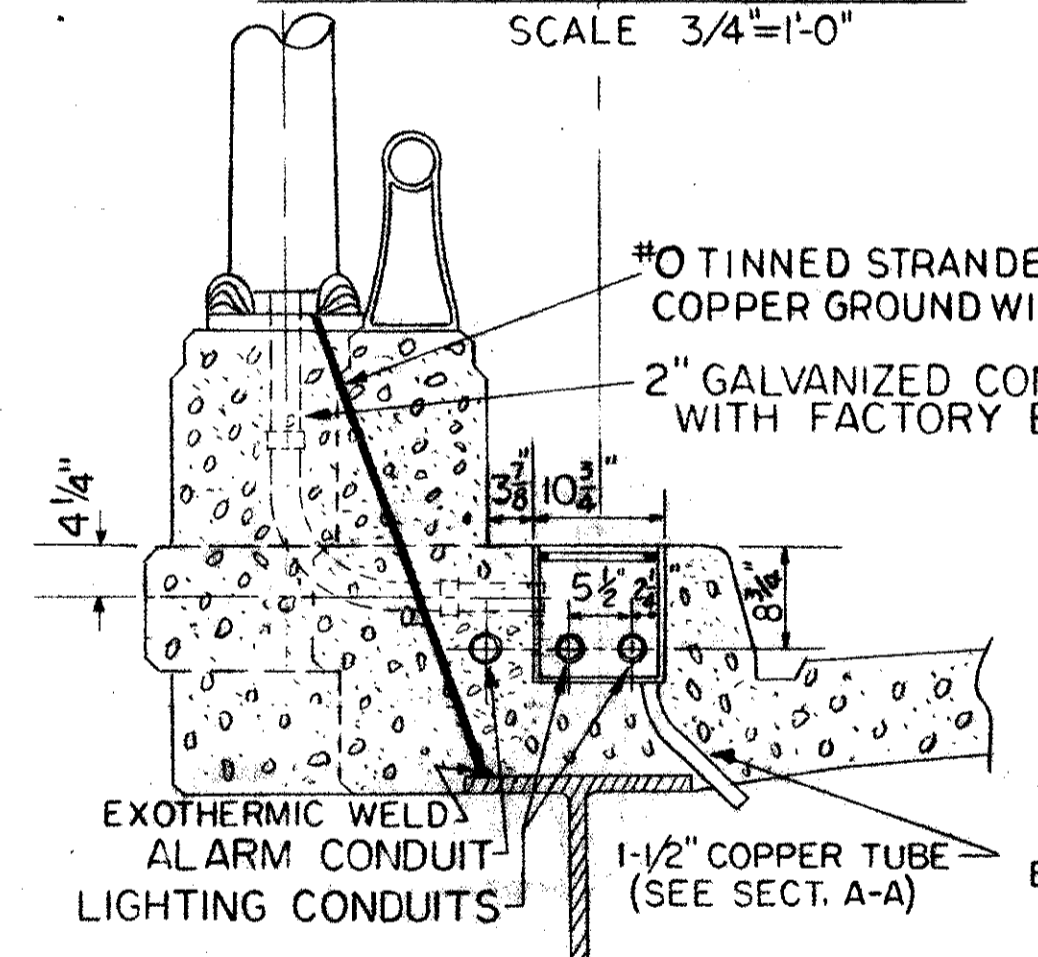
TYPICAL CONDUIT RUN THRU ABUTMENT
SCALE: 1/2" = 1'-0"



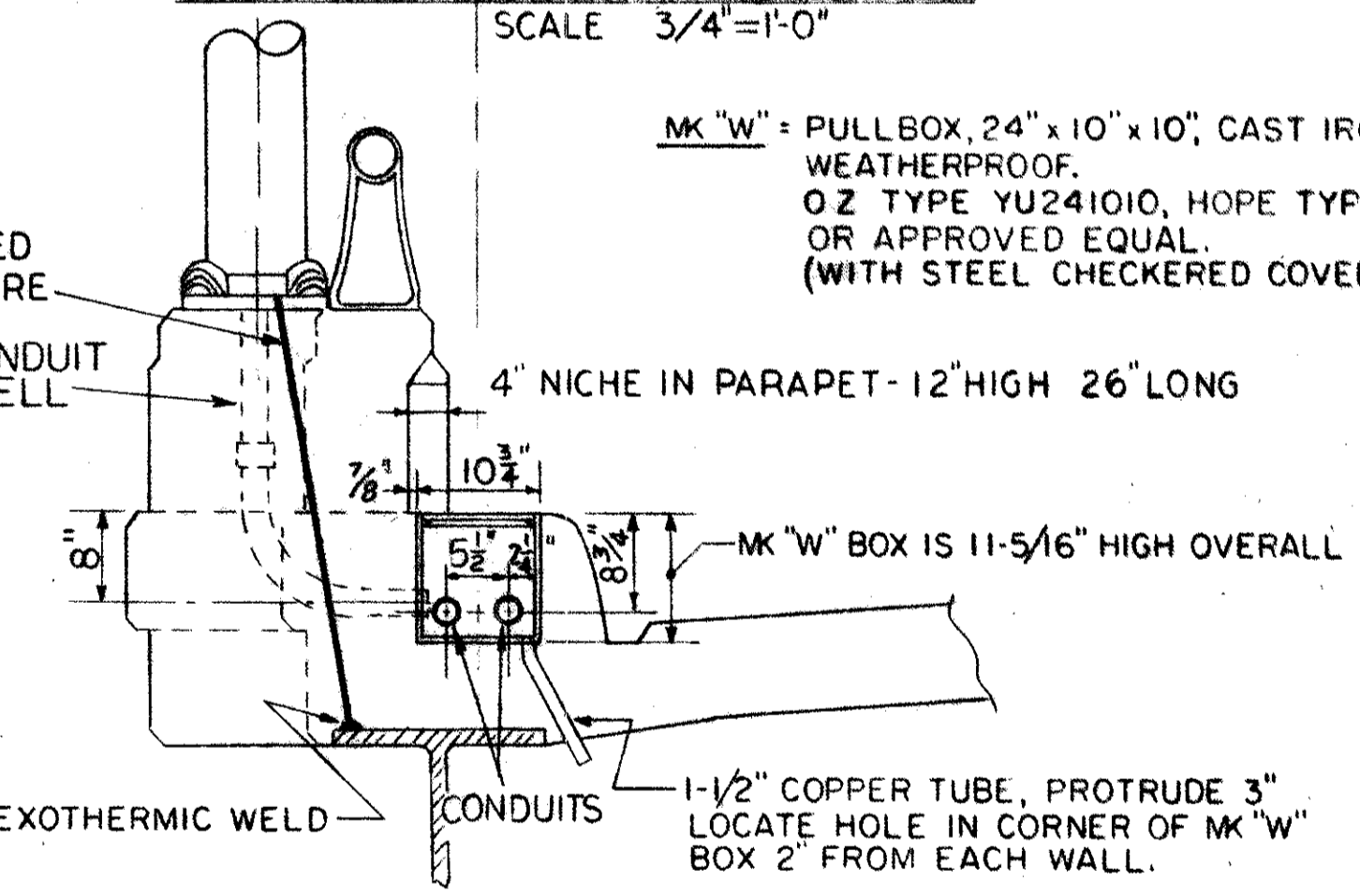
PLAN - 4TH LEVEL BRIDGE
SCALE 3/4" = 1'-0"



PLAN - 2ND & 3RD LEVEL BRIDGES
SCALE 3/4" = 1'-0"



SECTION B-B

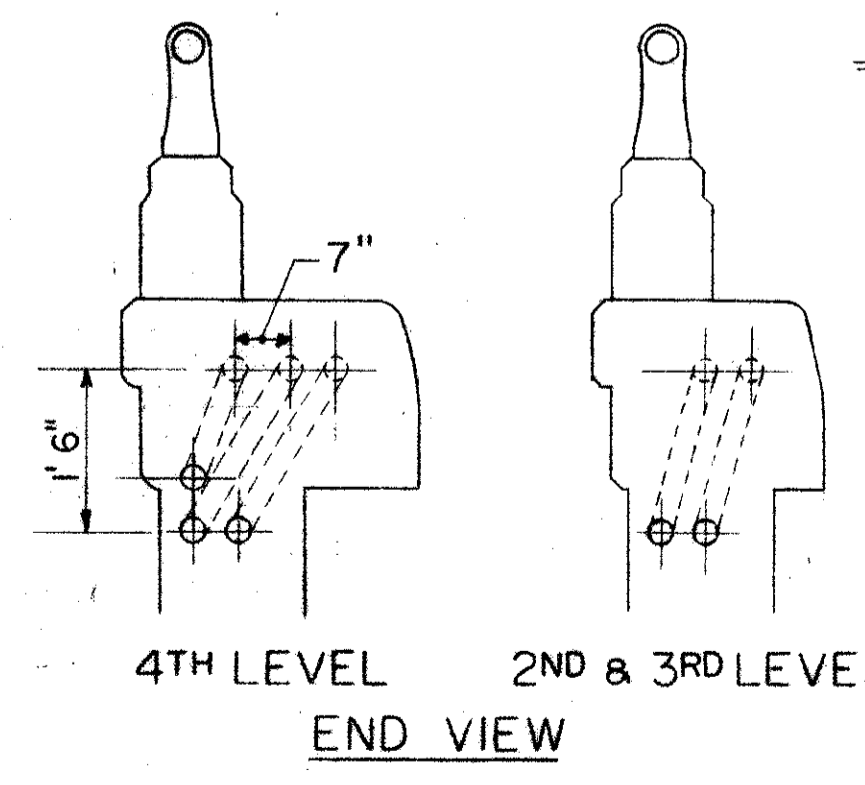


SECTION A-A

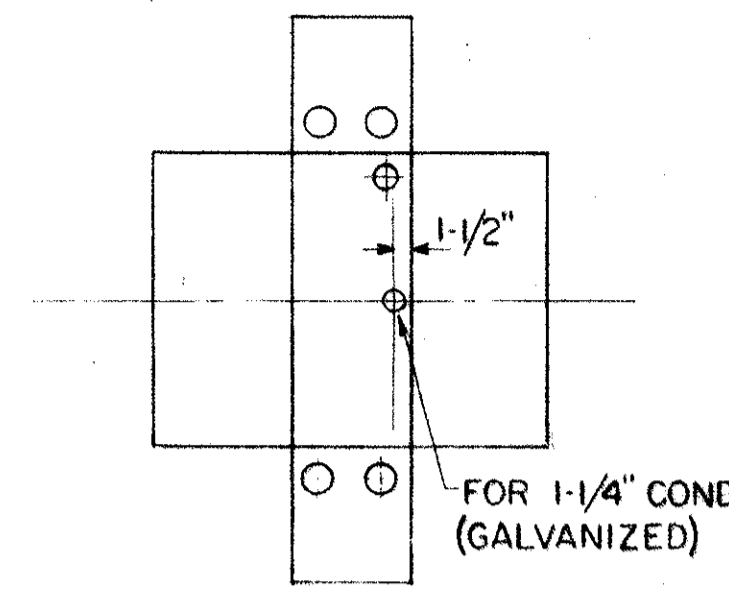
MK 'W' = PULLBOX, 24" x 10" x 10", CAST IRON, WEATHERPROOF, O.Z. TYPE YU241010, HOPE TYPE 6200, OR APPROVED EQUAL, (WITH STEEL CHECKERED COVER)

4" NICHE IN PARAPET-12" HIGH 26" LONG
MK 'W' BOX IS 11-5/16" HIGH OVERALL
1-1/2" COPPER TUBE, PROTRUDE 3" LOCATE HOLE IN CORNER OF MK 'W' BOX 2" FROM EACH WALL.

ALARM CONDUIT IS USED ONLY IN EAST SIDE OF 4TH LEVEL BRIDGE



4TH LEVEL
2ND & 3RD LEVEL
END VIEW



MODIFIED MK 'W' PULLBOX FOR UNDERDECK LIGHTING FEED
USE AT STA. 77+25 WILLOW S.B.
STA. 77+27 WILLOW N.B.
STA. 11+25 S-W
STA. 9+98 E-S

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

LIGHTING DETAILS
WILLOW-CLARK INTERCHANGE

BRIDGE NO. CUY-21-1431 4TH LEVEL
BRIDGE NO. CUY-21-1436 3RD LEVEL
BRIDGE NO. CUY-254-1877 2ND LEVEL

SCALE AS NOTED DATE 12-4-62

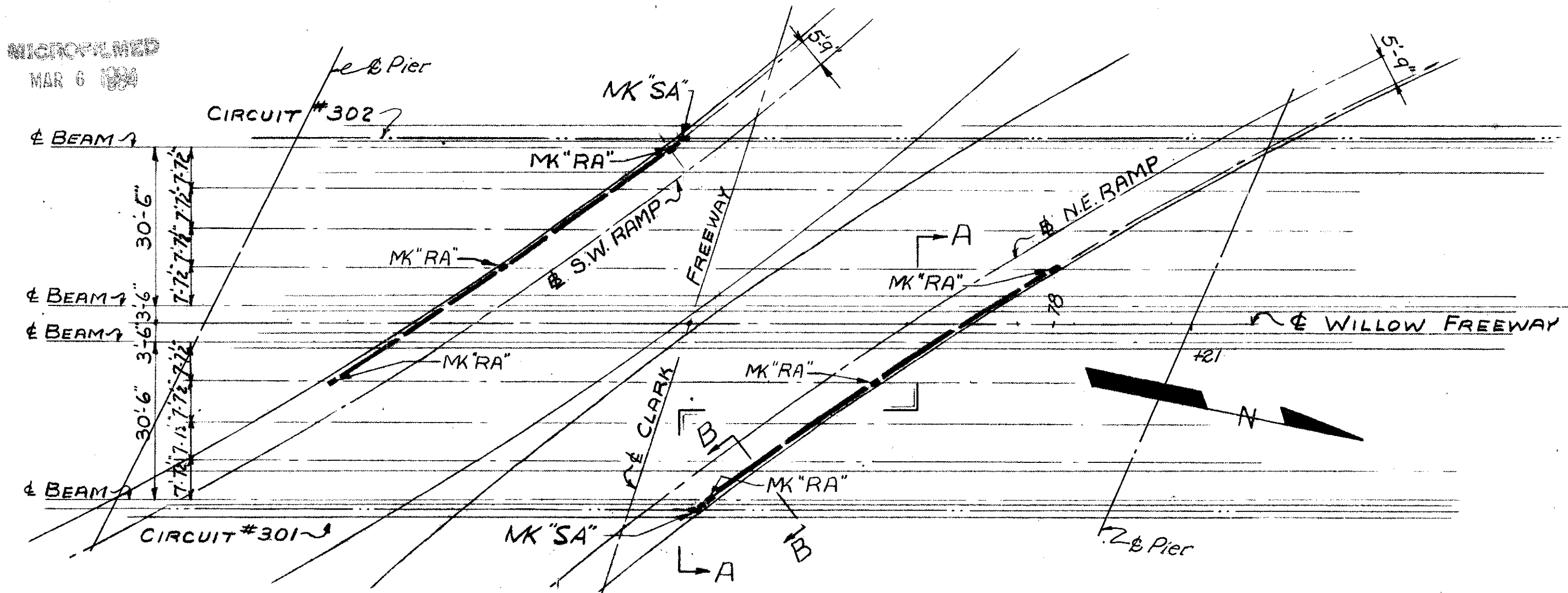
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISION
SGF	PC		SGF			

CONT. No. 58019-14 SHEET ACCT. No. 5026

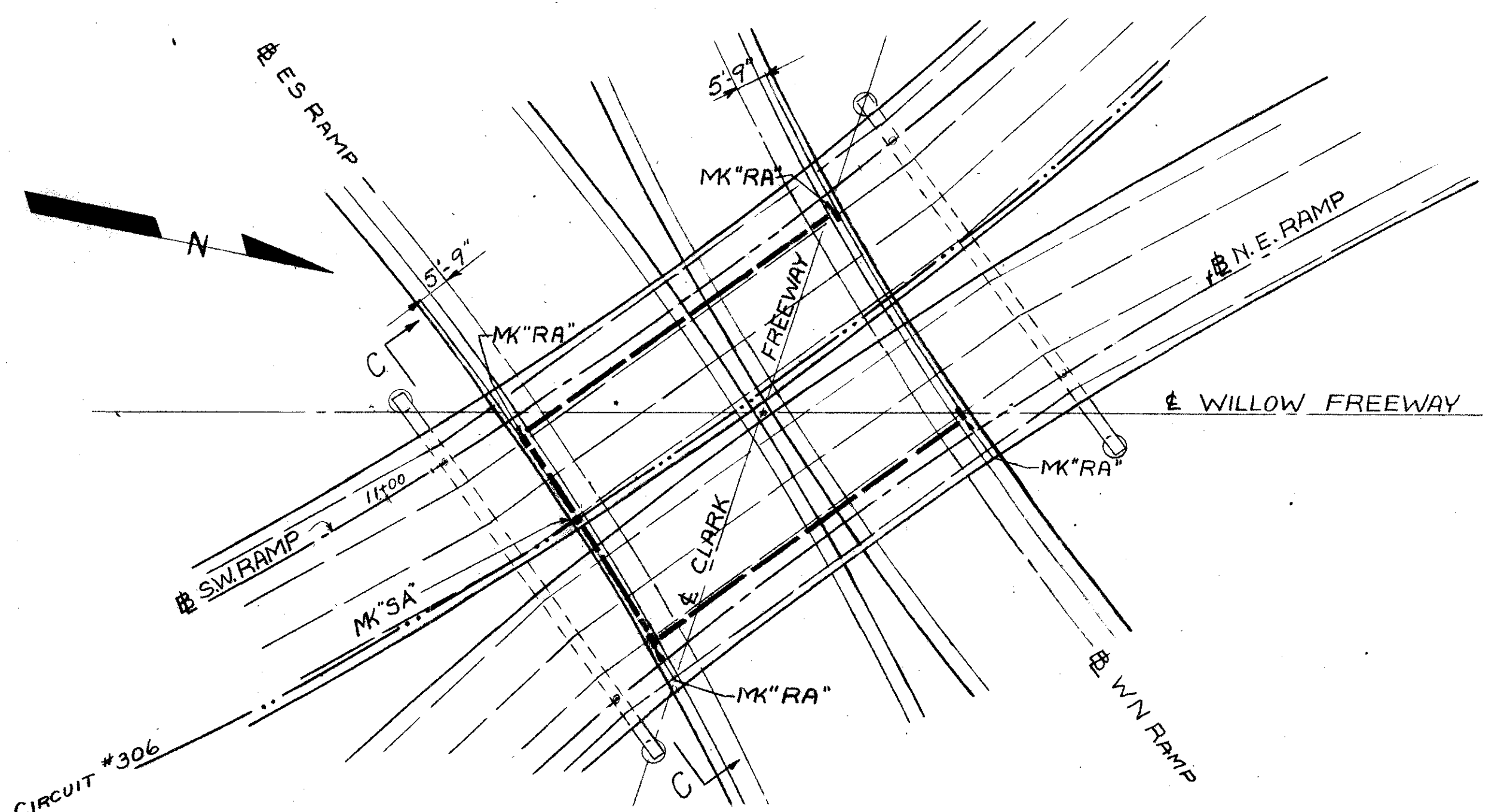
RECORDED
MAR 6 1964

MICROFILMED
MAR 6 1963

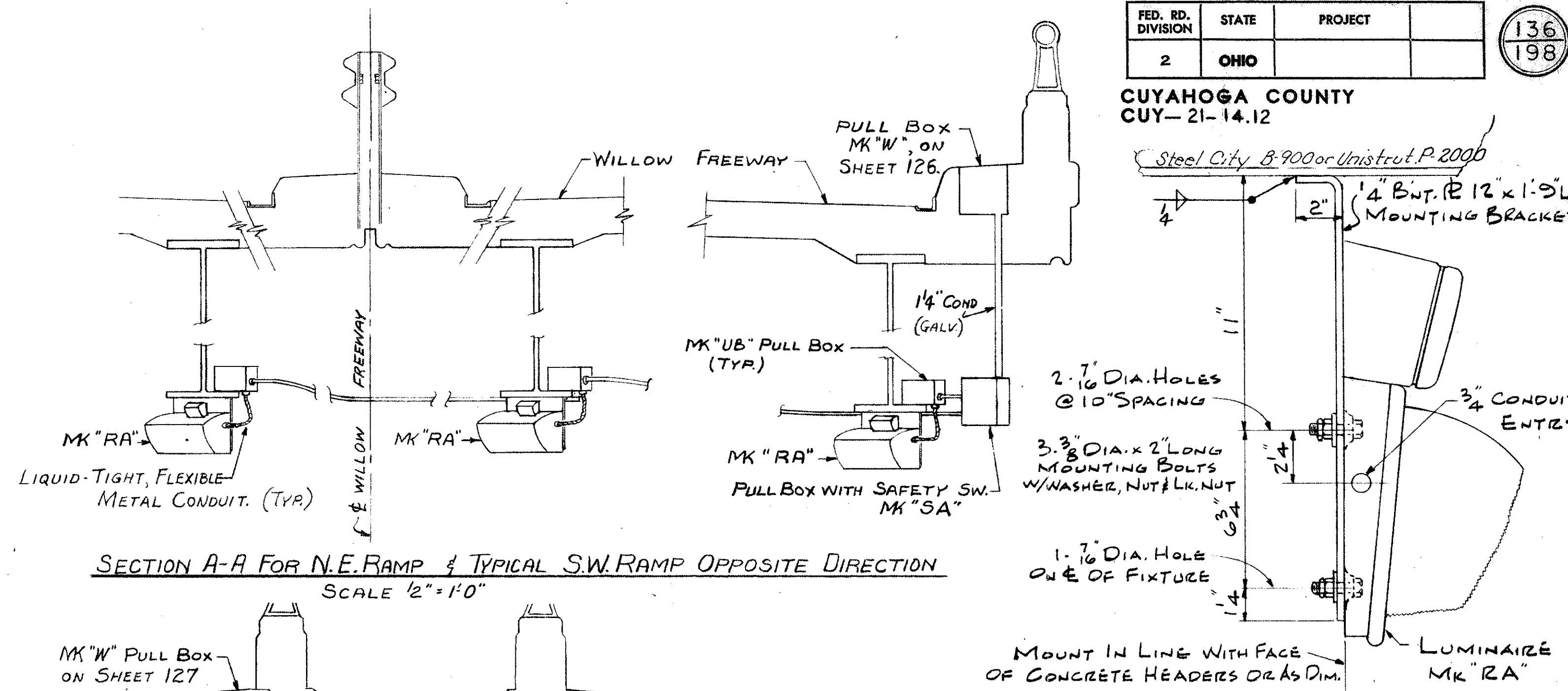
CUYAHOGA COUNTY
CUY-21-14.12



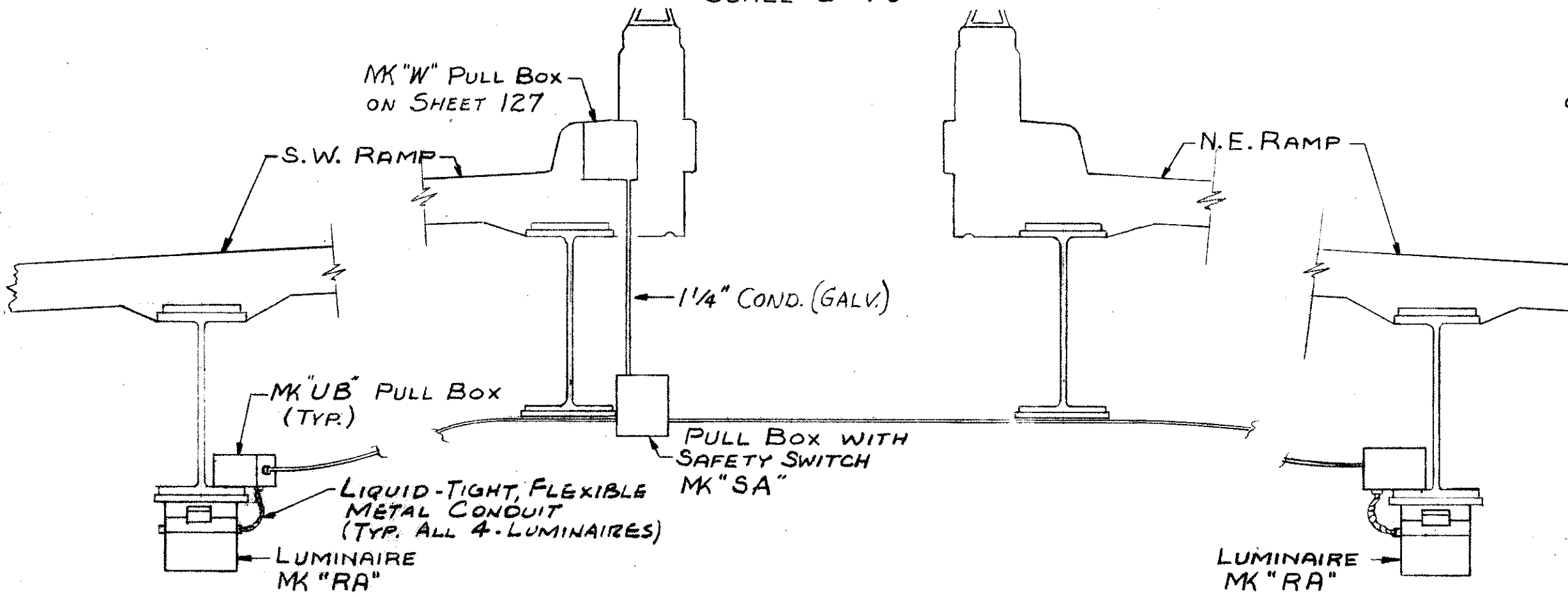
4th Level PLAN, UNDERPASS LIGHTING FOR S.W. RAMP & N.E. RAMP
attached to Br. No. Cuy-21-1431 1431



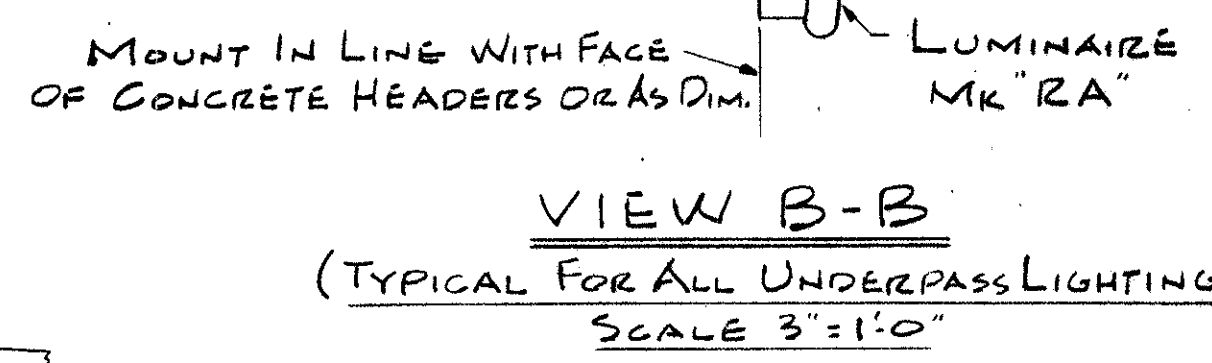
3rd Level PLAN, UNDERPASS LIGHTING FOR W.N. RAMP & E.S. RAMP
attached to Br. No. Cuy-21-Ramps N-E & S-W



SECTION A-A FOR N.E. RAMP & TYPICAL S.W. RAMP OPPOSITE DIRECTION
SCALE 1/2" = 1'-0"



SECTION C-C FOR W.N. RAMP & E.S. RAMP
SCALE 1/2" = 1'-0"



VIEW B-B
(TYPICAL FOR ALL UNDERPASS LIGHTING)
SCALE 3/4" = 1'-0"

SYMBOL LEGEND
FOR PAY ITEMS R1, R2 & R-3

MK'RA = LUMINAIRE, MERCURY-VAPOR, WIDE-SPREAD, UNDERPASS TYPE WITH 250-WATT LAMP, TYPE H37-5KC/W TO INCLUDE 3/4" VINYL-JACKETED FLEXIBLE CONDUIT CONNECTION FROM MK'UB.

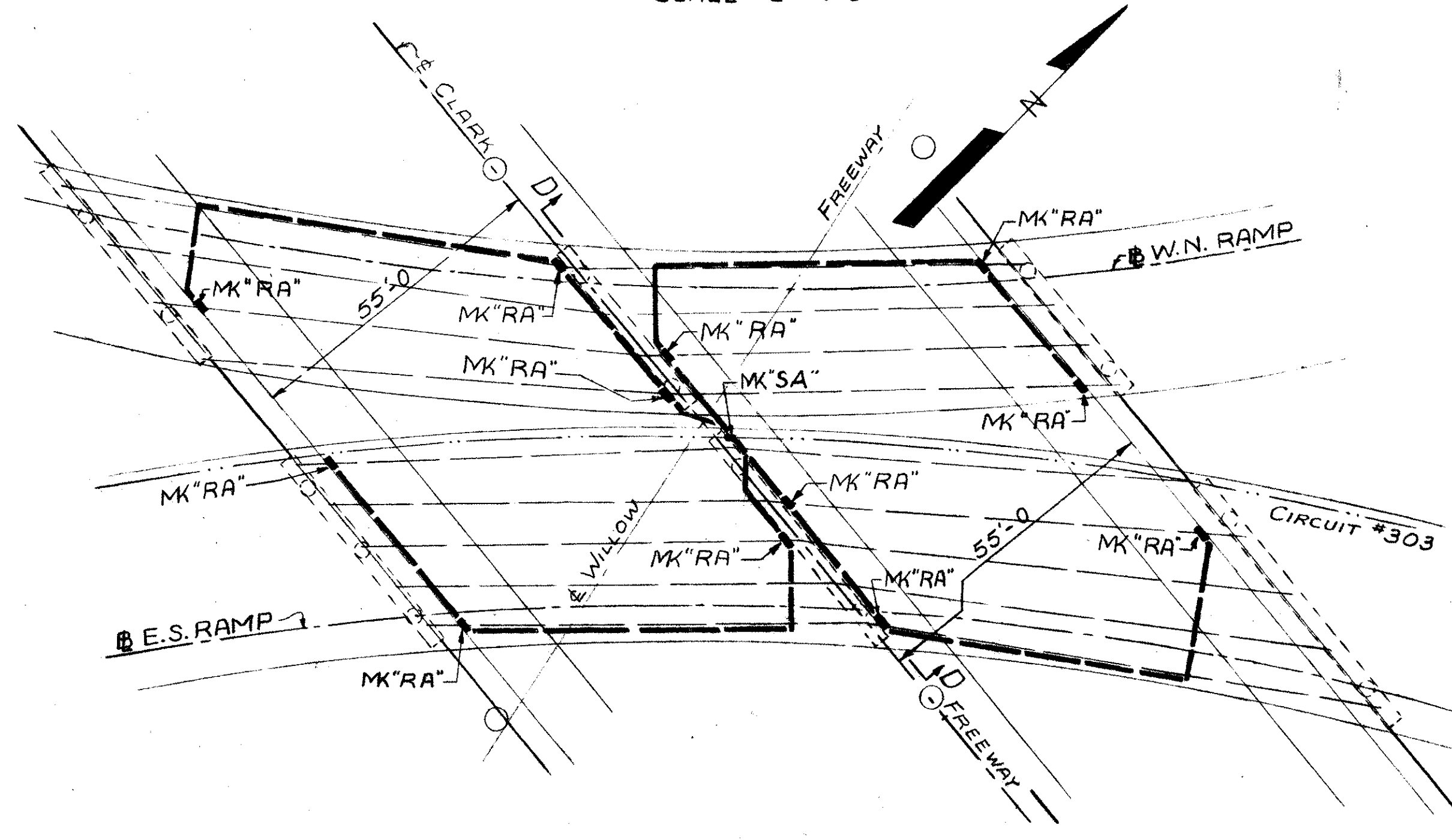
MK'SA = SERVICE BOX 16x12x8" CAST-IRON WATER-TIGHT, OZ TYPE YS161208, HOPE TYPE H-1295, OR APPROVED EQUAL TO INCLUDE TWO-POLE, 480V, 30AMP FUSIBLE SAFETY SWITCH.

MK'UB = PULLBOX 8"x6"x3", CAST-IRON WATERTIGHT, OZ TYPE YS080603, HOPE TYPE H-1264 OR APPROVED EQUAL.

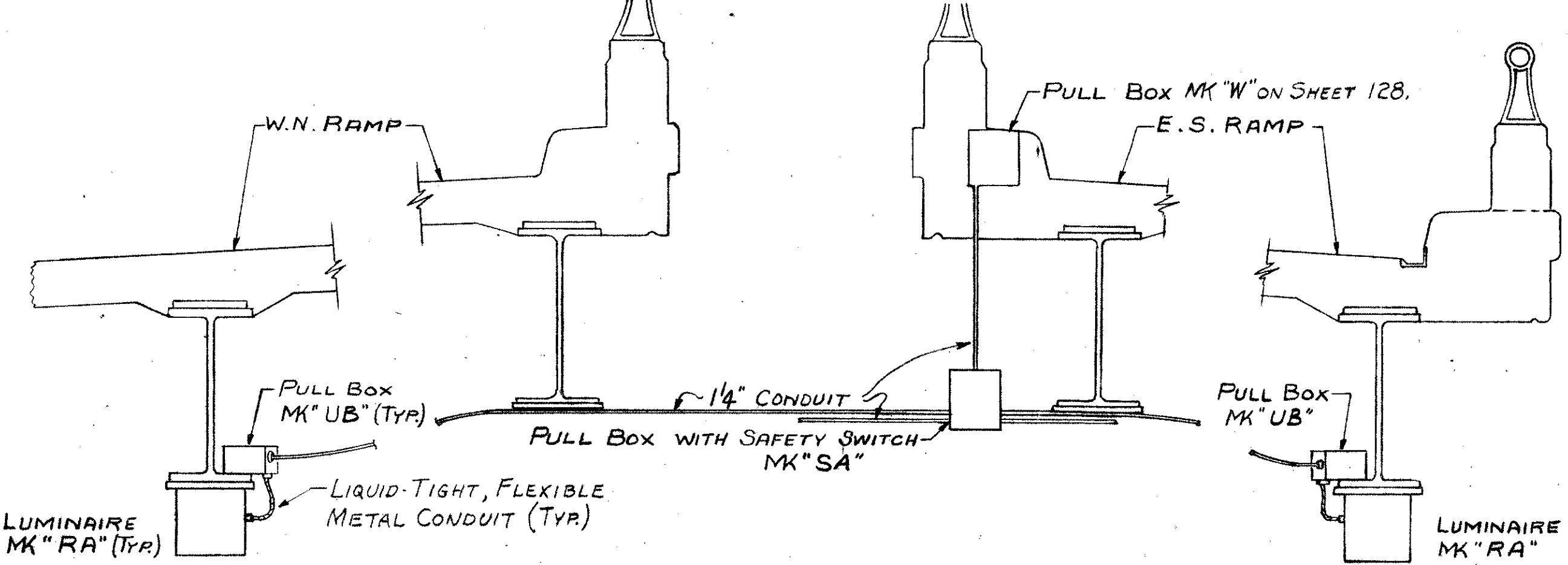
Notes:
SERVICE BOXES and Pull Boxes shall not be fastened to beam or girder flange by welding.

UNDERPASS LUMINAIRES (MK'RA) shall be welded, to the structural column, parallel to the roadway which is to be lighted. The structural column shall be Steel City B-900, Uni-trust P-2000 or approved equal held at right angles to overhead beam by approved beam clamps.

ALL CONDUIT FOR UNDERDECK LIGHTING IS RIGID GALVANIZED, UNLESS NOTED.



2nd Level PLAN, UNDERPASS LIGHTING FOR CLARK FREEWAY
attached to Br. No. Cuy-21-Ramps E-S & W-N



SECTION D-D FOR CLARK FREEWAY LIGHTING
SCALE 1/2" = 1'-0"

TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO			
LIGHTING DETAILS			
BRIDGE NOS. CUY-21-1431; 21-1436 & 254-1877 WILLOW-CLARK INTERCHANGE			
SCALE AS NOTED	DATE FEB. 11, 1963		
DESIGNED	DRAWN	TRACED	CHECKED
W.F.E.	W.F.E.	SGF	

SHEET ACCT. No. 5038

ELECTRICAL NOTES

FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

137
198

CUYAHOGA COUNTY
CUY-21-14.12

GENERAL

THIS SPECIFICATION SHALL SUPPLEMENT THE STATE OF OHIO CONSTRUCTION AND MATERIAL SPECIFICATIONS DATED JANUARY 1, 1963, FOR THE MATERIALS USED AND FOR THE INSTALLATION OF ROADWAY LIGHTING, UNDERDECK LIGHTING AND A POLICE AND FIRE ALARM SYSTEM FOR THE WILLOW-CLARK INTERCHANGE.

THROUGHOUT THESE PLANS THE USE OF TRADE NAMES FOR ELECTRICAL LIGHTING EQUIPMENT IS MEANT TO BE DESCRIPTIVE ONLY. COMPARABLE PRODUCTS OF OTHER ELECTRICAL FIRMS ARE ACCEPTABLE IF ACCESSORIES AND MAIN MEMBERS ARE COMPATIBLE WITH ONE ANOTHER AND SERVE THE INTENDED PURPOSE.

FOR THE ROADWAY LIGHTING, 400 WATT MERCURY LUMINAIRES ARE TO BE INSTALLED AS INDICATED ON THE DRAWINGS, AND ARE TO OPERATE FROM 480 VOLT SINGLE PHASE CIRCUITS AS SHOWN ON THE SCHEMATIC DIAGRAM.

S-25.05 WORKING PLANS. THE CONTRACTOR, BEFORE ORDERING ANY ELECTRICAL MATERIALS, SHALL SUBMIT TO THE DIRECTOR, FOR HIS APPROVAL, DETAIL PLANS, DRAWINGS, PHOTOGRAPHS, and SPECIFICATIONS OF ALL APPARATUS and EQUIPMENT HE PROPOSES TO FURNISH.

THE ELECTRICAL WORK SHALL COMPLY WITH THE APPLICABLE PROVISIONS OF THE A.I.E.E. STANDARDS AND PRACTICES, I.E.S./A.S.A. STANDARDS, N.E.M.A. CODE, AND THE NATIONAL FIRE CODE, AND SHALL ALSO CONFORM TO ALL LOCAL AND SPECIAL LAWS AND/OR ORDINANCES. SHOULD THE PLANS AND DETAIL SPECIFICATIONS BE IN CONFLICT WITH THESE REQUIREMENTS, THROUGH ERROR OR OMISSION, THE CONTRACTOR SHALL CALL SUCH CONFLICT TO THE ATTENTION OF THE ENGINEER AND SHALL MAKE THE NECESSARY CORRECTIONS AS DIRECTED BY THE ENGINEER.

THE CONTRACTOR SHALL CONSULT AND COOPERATE WITH THE CLEVELAND DIVISION OF LIGHT AND POWER AND THE CLEVELAND CITY POLICE AND FIRE DEPARTMENTS.

MATERIALS AND EQUIPMENT

ALL BOLTS, NUTS, STUDS, WASHERS, PINS, TERMINALS, SPRINGS, AND SIMILAR FASTENINGS AND FITTINGS SHALL BE, WHERE PRACTICABLE, OF AN APPROVED CORROSION-RESISTING MATERIAL SUCH AS BRASS OR BRONZE, OR OF A MATERIAL TREATED IN AN APPROVED MANNER TO RENDER IT ADEQUATELY RESISTANT TO CORROSION, HOT-DIP GALVANIZING WILL BE CONSIDERED SUCH APPROVED TREATMENT. ALL MATERIALS FURNISHED SHALL BE NEW, SHALL BE OF THE BEST QUALITY AND WORKMANSHIP, SHALL BE THE BEST STANDARD PRODUCT OF A MANUFACTURER REGULARLY ENGAGED IN THE PRODUCTION OF THIS TYPE OF EQUIPMENT AND SHALL BE OF THE MANUFACTURER'S LATEST APPROVED DESIGN.

LIGHT STANDARDS SHALL CONFORM TO THE SPECIFICATION GIVEN ON SHEETS 132, 133, AND 135, AND TO THE SPECIFICATIONS FOLLOWING.

LIGHT POLES SHALL BE ROUND TAPERED STEEL POLES, THE SHAFT SHALL BE FABRICATED FROM NOT LESS THAN #11 MANUFACTURERS STANDARD GAUGE, HOT ROLLED, BASIC OPEN HEARTH, CARBON STEEL. IT SHALL HAVE ONLY ONE LONGITUDINAL, AUTOMATICALLY, ELECTRICALLY WELDED JOINT AND SHALL HAVE NO INTERMEDIATE TRANSVERSE JOINTS OR WELDS ONLY ONE LENGTH OF STEEL SHEET SHALL BE USED, WHICH SHALL BE FORMED INTO A CONTINUOUSLY ROUND TAPERED SHAFT, HAVING A TAPER OF APPROXIMATELY .14" PER FOOT. NO OTHER CROSS-SECTIONAL SHAPE SHALL BE PERMITTED.

SHAFT SHALL BE COLD WORKED AFTER WELDING WITH SUFFICIENT PRESSURE TO DEVELOP A MINIMUM YIELD STRENGTH OF 48,000 P.S.I., AND TO FLATTEN THE WELD TO A TRUE TAPERED TUBE OF UNIFORM THICKNESS THROUGHOUT (INCLUDING THE WELD AREA), WITHOUT FLAT SPOTS AND WITHOUT FINISH GRINDING.

LIGHT POLES SHALL BE CAPABLE OF WITHSTANDING LOADING (APPLIED 18" FROM THE TOP) AS INDICATED BELOW WITHOUT EXCEEDING THE PERMANENT SET AND DEFLECTION (MEASURED IN INCHES 18" FROM TOP OF POLE) AS INDICATED.

USE	POLE SIZE	GA.	ELASTIC DEFL. RATE IN. PER 100 LB.	AT 2/3 YIELD STR.			AT YIELD STRENGTH		
				LOAD 18" DOWN LB.	TOTAL DEFL. IN.	PERM. SET IN.	LOAD 18" DOWN LB.	TOTAL DEFL. IN.	PERM. SET IN.
FREEWAY & RAMP	9.0" x 4.80" x 30'-0"	11	2.30	647	15.38	.50	971	25.06	2.73
STRUCTURE	9.0" x 5.08" x 28'-0"	11	1.77	696	12.82	.50	1045	20.85	2.35

IF THE ROUND TAPERED STEEL SHAFTS OF THE LIGHTING POLES ARE MANUFACTURED BY OTHER MEANS THAN THAT SPECIFIED ABOVE, ALTERNATES WILL BE ACCEPTED PROVIDED THEY BE MADE OF STEEL HAVING A MINIMUM SIZE 11 GAUGE (U.S. STD.) AND A MINIMUM YIELD STRENGTH OF 48,000 P.S.I., AND MEET THE PERMANENT SET AND DEFLECTIONS SPECIFICATIONS TABULATED FOR EACH OF THE POLE SIZES IN TABLE ABOVE. ALSO SUCH POLES SHALL BE SHOT BLASTED TO REMOVE MILL SCALE AND WELD SLAG PREPARATORY TO PAINTING.

ANCHOR BASES SHALL BE ONE-PIECE CAST STEEL CONFORMING TO ASTM DESIGNATION A27, GRADE 65-35, HAVING A MINIMUM YIELD OF 35,000 P.S.I., AND SCALLOPED TOP FLANGE SHALL BE SECURED TO THE LOWER END OF THE SHAFT BY TWO CONTINUOUS ELECTRIC ARC WELDS. THE BASE SHALL TELESCOPE THE SHAFT AND THE ONE WELD SHALL BE ON THE INSIDE OF THE BASE AT THE END OF THE SHAFT, WHILE THE OTHER WELD SHALL BE ON THE OUTSIDE AT THE TOP OF THE BASE. THE TWO WELDS SHALL BE NOT LESS THAN 2" APART. THE WELDED CONNECTION SHALL DEVELOP THE FULL STRENGTH OF THE ADJACENT SHAFT SECTION TO RESIST BENDING ACTION.

THE BASE SHALL BE PROVIDED WITH FOUR (4) HOLES TO RECEIVE THE ANCHOR BOLTS, FOUR (4) HOLES FOR VENTILATION LOCATED IN THE BODY OF THE BASE DIRECTLY BEHIND EACH ANCHOR BOLT HOLE, AND FOUR (4) TAPPED HOLES FOR ATTACHING THE ORNAMENTAL COVERS.

FOUR (4) HIGH GRADE STEEL ANCHOR RODS, EACH FITTED WITH A HEX NUT, SHALL BE FURNISHED. EACH ANCHOR BOLT SHALL HAVE AN "L" BEND AT THE BOTTOM END AND BE THREADED AT THE TOP END. THREADED ENDS AND ALL NUTS SHALL BE GALVANIZED WITH GALVANIZING EXTENDING NO MORE THAN 2" BEYOND THREAD. THE ANCHOR BOLTS SHALL BE CAPABLE OF RESISTING AT YIELD STRENGTH STRESS THE BENDING MOMENT OF THE SHAFT AT ITS YIELD STRENGTH STRESS. ANCHOR BOLTS SHALL BE FABRICATED FROM STEEL, AISI C1035, HOT ROLLED SPECIAL QUALITY, MINIMUM YIELD STRENGTH 46,000 P.S.I. THIS SPECIFICATION IS IDENTICAL TO ASTM A107. GRADE 1035 SPECIAL QUALITY.

ANCHOR RODS FOR LAMP STANDARDS ON BRIDGES ARE TO BE AS DESCRIBED UNDER NOTE 4, SHEET 138.

EACH FREEWAY-TYPE STANDARD SHALL HAVE A BRACKET ARM MADE OF STANDARD PIPE OF THE SIZE AND LENGTH SHOWN ON SHEET NO. 132. THE INNER END OF THE BRACKET ARM SHALL BE WELDED TO A PRESSED STEEL MAST ARM PLATE HAVING A RAISED SURFACE EXCEEDING 1/2 INCH IN HEIGHT ON EITHER SIDE, GIVING A SCALLOPED WELD LINE SO THAT THE WELD DOES NOT LIE IN ONE (1) CIRCUMFERENTIAL PLANE. THE POLE PLATE AND ARM PLATE SHALL BE SUCH THAT THEY ARE INTER-CHANGEABLE WITH EXISTING CITY OF CLEVELAND DESIGNS PREVIOUSLY INSTALLED. THIS MAST ARM CONSTRUCTION IS SHOWN ON CITY OF CLEVELAND, DIVISION OF LIGHT AND POWER DRAWING NO. 5028.

EACH RAMP-TYPE AND STRUCTURE-TYPE STANDARD SHALL HAVE A BRACKET ARM MADE OF STANDARD PIPE OF THE SIZE AND LENGTH SHOWN ON SHEETS NO. 133 AND 135, RESPECTIVELY. THE INNER END OF THE BRACKET ARM SHALL BE WELDED TO A TUBULAR HEAD, AS SHOWN, SO A BLOCK CAN BE BOLTED THROUGH THE HEAD-PIECE TO A PLATE WELDED TO THE TOP OF THE POLE TO PERMIT RADIAL ADJUSTMENT OF THE BRACKET ARM.

IN EACH OF THE ABOVE TYPES OF STANDARD, PROVISION SHALL BE MADE TO PERMIT PASSAGE OF CONCEALED WIRES TO THE BRACKET ARM, AND THE OUTER END OF THE BRACKET ARM SHALL END IN 2" STANDARD PIPE SLIPFITTER, AS SHOWN ON THE DRAWINGS.

BRACKET ARMS AND THEIR RELATED POLE ATTACHMENT DEVICES SHALL SUSTAIN A VERTICAL LOAD OF 250 LBS. APPLIED WITHIN 3" OF THE LUMINAIRE END OF THE SUPPORT WITHOUT COLLAPSE OR RUPTURE OF ANY PORTION OF THE POLE ASSEMBLY.

THE BRACKET ARMS AND THEIR RELATED POLE ATTACHMENT DEVICES SHALL SUSTAIN A VERTICAL LOAD OF 100 LBS. APPLIED WITHIN 3" OF THE LUMINAIRE END OF THE SUPPORT AND WITH THE SUPPORT ATTACHED TO A RIGID STRUCTURE. THE VERTICAL DEFLECTION SHALL NOT EXCEED 5-1/2% OF THE SUPPORT LENGTH. THIS INCLUDES A MAXIMUM ALLOWANCE OF 1/2 OF 1% OF THE SUPPORT LENGTH FOR TESTING METHODS AND PERMANENT SET.

THE BRACKET ARMS AND THEIR RELATED POLE ATTACHMENT DEVICES SHALL SUSTAIN A TRANSVERSE HORIZONTAL LOAD OF 50 LBS. APPLIED WITHIN 3" OF THE LUMINAIRE END OF THE SUPPORT WITH THE SUPPORT ATTACHED TO A RIGID STRUCTURE. THE HORIZONTAL DEFLECTION SHALL NOT EXCEED 5% OF THE SUPPORT LENGTH AND THE POLE ATTACHMENT DEVICES SHALL NOT DEVELOP ANY LOOSENESS WITHIN THE SPECIFIED LOADING RANGE. THIS TEST SHALL BE CONDUCTED WITH A VERTICAL LOAD OF 30 LBS. ON THE SUPPORT.

DEFLECTION SHALL BE DEFINED AS THE TOTAL TRANSVERSE DISPLACEMENT OF THE LONGITUDINAL CENTERLINE OF THE SHAFT OR LUMINAIRE SUPPORT AT THE POINT OF TEST LOAD APPLICATION BETWEEN ITS INITIALLY UNLOADED AND FULLY LOADED POSITION.

THE TOP ELEVATION OF POLE FOUNDATIONS SHALL BE SET TO PROVIDE THE SPECIFIED MOUNTING HEIGHT OF LUMINAIRES ABOVE TOP OF PAVEMENT.

CONCRETE FOR POLE BASE FOUNDATIONS, DUCT LINES AND PULL BOXES SHALL BE CLASS C CONCRETE USING #4 AGGREGATE UNLESS OTHERWISE SHOWN.

WIRING FOR LIGHT STANDARDS SHALL BE CARRIED OUT AS DESCRIBED UNDER "CONSTRUCTION METHODS."

A SET OF "U" SHAPED SHIMS OF PROPER DIMENSIONS TO FIT AROUND 1-1/4 INCH DIAMETER ANCHOR RODS SHALL BE FURNISHED WITH EACH POLE FOR USE IN THE PROPER ALIGNMENT OF THE POLE. THESE SHIMS SHALL BE GALVANIZED.

STANDARDS AND BRACKETS SHALL BE PAINTED WITH A FIRST AND SECOND SHOP COAT OF RED LEAD PAINT, AND TWO FIELD COATS OF GREEN ENAMEL, AS RECOMMENDED IN STANDARD SPECIFICATIONS, PARAGRAPH 5-25.10, EXCEPT WHEN MOUNTED ON STRUCTURES.

STANDARDS AND BRACKETS USED ON STRUCTURES SHALL BE PAINTED WITH A FIRST AND SECOND SHOP COAT OF RED LEAD PAINT, AS NOTED ABOVE, BUT AFTER THE STANDARDS HAVE BEEN ERECTED, THE EXPOSED SURFACES SHALL BE GIVEN TWO COATS OF ALUMINUM PAINT INSTEAD OF THE GREEN ENAMEL RECOMMENDED IN 5-25.10.

NON-METALLIC CONDUIT SHALL BE USED IN DUCT LINES, AND IN STRUCTURE CONCRETE. SUCH CONDUIT SHALL BE ASBESTOS CEMENT TYPE I PER FEDERAL SPECIFICATION WC-571-b, OR FIBER TYPE I PER FEDERAL SPECIFICATION WC-581-c. THE WALLS SHALL BE COMPACT AND INCAPABLE OF SEPARATION INTO LAYERS WHEN HEATED TO 212 DEGREES FAHRENHEIT. THE FINISHED CONDUIT SHALL NOT BE AFFECTED BY MOISTURE OR ACIDS PRESENT IN THE CONCRETE. THE INNER SURFACE OF THE CONDUIT SHALL BE FREE FROM DENTS OR OBSTRUCTIONS. THE HARRINGTON OR THE TAPERED SLEEVE TYPE OF JOINT, OR APPROVED EQUAL, SHALL BE USED. THE CONTACT SURFACES OF THE CONDUIT AND COUPLINGS SHALL BE ACCURATELY MACHINED TO INSURE TIGHT JOINTS.

METAL CONDUIT FOR UNDERDECK LIGHTS SHALL BE RIGID AND GALVANIZED. CONDUIT SHALL BE FURNISHED WITH TAPERED FITTINGS AS REQUIRED, AND WITH NECESSARY SUPPORTS AND FASTENERS.

ROADWAY LUMINAIRES SHALL BE EQUAL TO GENERAL ELECTRIC M-400, WESTINGHOUSE OV 25 (400 WATT) OR LINE MATERIAL UNISTYLE (400 WATT).

UNDERDECK LUMINAIRES SHALL BE 250 WATT MERCURY TYPE INTEGRAL BALLAST AND INSECT-PROOF GASKET, STAINLESS STEEL HINGES AND LATCHES, WEATHERPROOF CAST ALUMINUM HOUSING AND DOOR, ANODIZED ALUMINUM VISOR, ASYMMETRIC ALUMINUM REFLECTOR, ONE PIECE PRISMATIC HEAT AND SHOCK RESISTANT BOROSILICATE CRYSTAL GLASS REFRACTOR. INTEGRAL BALLASTS SHALL BE RATED 480 VOLTS WITH TWO UNDERVOLTAGE TAPS FOR 440 V. and 460 V. OPERATION, -20°F. STARTING. LUMINAIRES SHALL BE HOLOPHANE TYPE 588 OR APPROVED EQUAL.

CONSTRUCTION METHODS

THE INSTALLATION AS A WHOLE SHALL BE CARRIED OUT IN CONFORMANCE WITH THE REQUIREMENTS HEREIN STATED AND IMPLIED, AND UPON COMPLETION OF THE WORK SHALL PRESENT A NEAT AND WORKMANLIKE FINISHED APPEARANCE. SAFE CONSTRUCTION AND OPERATING PRACTICES MEETING THE REQUIREMENTS OF THE NATIONAL ELECTRIC SAFETY CODE SHALL BE MAINTAINED.

AFTER THE LUMINAIRES ARE ATTACHED, THE POLES SHALL BE SET AS NEARLY VERTICAL AS POSSIBLE, USING THE SHIMS AS REQUIRED.

ALL PARTS OF SUPERSTRUCTURE STEELWORK AND ALL COMPONENTS OF THE LIGHTING SYSTEMS ON STRUCTURES SHALL BE THOROUGHLY GROUNDED AT PIER SHAFTS. A 7-STRAND, NO. 0 BARE, SOFT-ANNEALED COPPER WIRE ELECTRICAL GROUND SHALL BE EMBEDDED IN THE OUTSIDE CONCRETE COLUMN AT ONE FIXED PIER. THE LOWER END OF THIS WIRE SHALL BE BRAZED TO THE STEEL SHELL OF ONE OF THE PILES, AND THE UPPER END SHALL EXTEND SUFFICIENTLY ABOVE THE TOP OF THE CONCRETE TO PROVIDE FOR A SUITABLE SPLICE TO THE SUPERSTRUCTURE CONNECTION. THIS CONNECTION SHALL BE A NO. 0 BARE, STRANDED, TINNED COPPER WIRE BRAZED OR BOLTED TO A BEAM OR GIRDER FLANGE.

POWER-LINE CONNECTIONS FOR ALL LAMPS SHALL BE AS SHOWN ON SHEET 133, THIS SHEET ALSO SHOWS THE METHOD OF GROUNDING OF ROADWAY LAMPS. FOR LAMPS ON STRUCTURES, THE METHOD IS SIMILAR, EXCEPT THAT THE LOWER END OF THE GROUND CONNECTION SHALL BE BRAZED OR EXOTHERMICALLY WELDED TO THE SUPERSTRUCTURE STEEL, AS SHOWN ON SHEET 135.

* OF EACH SUPERSTRUCTURE UNIT.

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

ELECTRICAL NOTES

WILLOW-CLARK INTERCHANGE

SCALE		DATE			
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE

C. INT. No. 58019 SHEET ACCT. No. 5039

ELECTRICAL NOTES

FED. RD. DIVISION	STATE	PROJECT	
2	OHIO		

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CUYAHOGA COUNTY
CUY- 21-14.12

PAYMENT FOR ELECTRICAL EQUIPMENT-525

PAYMENT FOR THE ROADWAY AND UNDERDECK LIGHTING SHALL BE MADE AT THE CONTRACT UNIT PRICE BID FOR ITEMS AS INDICATED IN THE SUMMARY OF QUANTITIES, WHICH PAYMENT SHALL CONSTITUTE FULL COMPENSATION FOR FURNISHING ALL MATERIALS, LABOR, EQUIPMENT, TOOLS AND INCIDENTALS NECESSARY, WHETHER SPECIFICALLY MENTIONED OR NOT, TO COMPLETE THE ENTIRE WORK, INSTALLED AND IN OPERATING CONDITION, ACCORDING TO THE PLANS AND SPECIFICATIONS. PAYMENT WILL BE MADE AS FOLLOWS:

- A. TYPE "A" DUCT (AS SHOWN IN THE APPROPRIATE FIGURE ON DRAWING 132 PER LINEAL FOOT, SHALL INCLUDE NECESSARY FIBER OR TRANSITE CONDUIT, CONCRETE AND FORMWORK, END BELLS, NO. 9 A.W.G. GALVANIZED IRON PULL WIRE, AND SHALL ALSO INCLUDE THE PLUGGING AND CONDITIONING OF DUCTS AND SEALING AROUND DUCTS WHERE THEY ENTER MANHOLES OR PULLBOXES. ITEM "A" INCLUDES LIGHTING FEED DUCT TO ALARM CALL-BOXES SHOWN ON SHEET 134.
- B. TYPE "B" DUCT, PER LINEAL FOOT, SHALL INCLUDE THE NECESSARY COMPONENTS AND WORK AS DESCRIBED UNDER "A", BUT IN QUANTITIES REQUIRED FOR TYPE "B" DUCT AS SHOWN IN THE APPROPRIATE FIGURE ON DRAWING 132.
- E. TYPE "E" DUCT, PER LINEAL FOOT, SHALL INCLUDE THE NECESSARY COMPONENTS AND WORK AS DESCRIBED UNDER "A", BUT IN QUANTITIES AND SIZES REQUIRED FOR TYPE "E" DUCT AS SHOWN IN THE APPROPRIATE FIGURE ON DRAWING 132.
- F. FREEWAY-TYPE STANDARD, SINGLE ARM, SHALL INCLUDE 30 FOOT POLE, BRACKET ATTACHMENTS, 17 FOOT STEEL BRACKET ARM WITH TWO 1/2 INCH GUY RODS, NECESSARY SINGLE-CONDUCTOR NO. 12 AWG 600 VOLT POLE AND BRACKET CABLE, ALL CONNECTIONS AND SPLICING, FUSING, BOLTS, NUTS, WASHERS, AND ALL MODIFICATIONS SHOWN ON THE PLANS, INCLUDING GROUNDING.
- H. RAMP-TYPE STANDARD SHALL INCLUDE A 30 FOOT POLE, BRACKET ATTACHMENTS, 10 FOOT STEEL BRACKET ARM ARRANGED FOR 2" SLIP-FIT LUMINAIRE, NECESSARY SINGLE-CONDUCTOR NO. 12 AWG 600 VOLT POLE AND BRACKET CABLE, ALL CONNECTIONS AND SPLICING, FUSING, BOLTS, NUTS, WASHERS, AND ALL MODIFICATIONS SHOWN ON THE PLANS, INCLUDING GROUNDING.
- I. STRUCTURE-TYPE STANDARD SHALL BE THE SAME AS ITEM H, EXCEPT THAT A 28 FOOT POLE SHALL BE USED.
- L. POLE BASE FOUNDATION, 5 FT., SHALL INCLUDE EXCAVATION, FORMWORK, CONCRETE, REINFORCING STEEL, 90 DEGREE CONDUIT BEND, ANCHOR RODS, NUTS, SHIMS AND WASHERS, AND PLACING OF CONDUIT THROUGH BASE TO PULL BOX FOR WIRING, BACK-FILLING, TAMPING, AND REMOVAL OF WASTE.
- M. POLE BASE FOUNDATION, 8 FT., SHALL INCLUDE THE SAME COMPONENTS AS IN ITEM "L" ABOVE, BUT IN AMOUNTS NECESSARY FOR THE LARGER BASE.
- N. LUMINAIRE, MERCURY, 400 WATT, SHALL CONSIST OF 2 INCH SLIPFITTER, REFLECTING-HOUSING ASSEMBLY, HINGED REFRACTOR, COMPLETE WITH INTERNAL BALLAST, AND ARRANGED FOR EITHER TYPE III OR TYPE IV I.E.S./A.M.A. LIGHT DISTRIBUTION, AS CALLED FOR ON THE PLANS. II,400 LUMEN LAMP A.S.A. CODE H37-5KC/W, ARE TO BE INCLUDED. THE BALLAST SHALL BE HIGH-POWER-FACTOR, REGULATOR TYPE, RATED AT 460 PRIMARY VOLTS, PROVIDING PROPER LAMP OPERATION WITHIN ±13% OF RATED PRIMARY VOLTAGE, AND STARTING AT -20 DEGREE FAHRENHEIT. (N₁ = A.S.A. TYPE IV N₂ = A.S.A. TYPE III).
- R-1 UNDERDECK LIGHTING, COMPLETE, FOR THE FOURTH LEVEL OF THE WILLOW-CLARK OVERPASS, SHALL CONSIST OF MERCURY LUMINAIRES, PULLBOXES, SAFETY SWITCHES, BREAKERS, AND POWER SERVICE, AS SHOWN AND SPECIFIED ON THE DETAIL DRAWING, SHEET 136. INCLUDED SHALL BE ALL MOUNTINGS, CONDUIT, INTERCONNECTING WIRING, TERMINALS, SPLICES, ADAPTORS, LOCK-NUTS, BUSHINGS, BOLTS, NUTS, WASHERS AND SPACERS NECESSARY TO COMPLETE THE JOB. BOXES SHALL BE PROVIDED WITH NECESSARY CONDUIT ENTRANCE HOLES AND BOSSES. ALL FIXTURES AND BOXES SHALL BE GROUNDED TO THE STRUCTURE, AND THE STRUCTURE SHALL BE GROUNDED AS SPECIFIED UNDER "METHODS OF CONSTRUCTION," SHEET 137.
- R-2 UNDERDECK LIGHTING, COMPLETE, FOR THE THIRD LEVEL OF THE WILLOW-CLARK OVERPASS, SHALL CARRY THE SAME SPECIFICATIONS AS ITEM R-1 ABOVE.
- R-3 UNDERDECK LIGHTING, COMPLETE, FOR THE SECOND LEVEL OF THE WILLOW-CLARK OVERPASS, SHALL CARRY THE SAME SPECIFICATIONS AS ITEM R-1 ABOVE.
- W. BOX 24" x 10" x 10", CAST IRON, WATERTIGHT. BOX TO BE FURNISHED WITH NECESSARY CONDUIT ENTRIES AND BOSSES, 1-1/2" COPPER TUBE DRAIN, AND WITH 2" GALVANIZED CONDUIT RUN TO BASE OF LAMP STANDARD, AS SHOWN ON DRAWING NO. 135.
- X. SINGLE PULL BOX SHALL INCLUDE EXCAVATION, FORMWORK, CONCRETE, REINFORCING STEEL, CONDUIT STUBS THROUGH WALLS, BACKFILLING, TAMPING AND REMOVAL OF WASTE, AS REQUIRED ON PLANS.
- Y. DOUBLE PULL BOX SHALL INCLUDE EXCAVATION, FORMWORK, CONCRETE, REINFORCING STEEL, CONDUIT STUBS THROUGH WALLS, BACKFILLING, TAMPING AND REMOVAL OF WASTE, AS REQUIRED ON PLANS.
- AD. EMERGENCY ALARM STATION SHALL INCLUDE FURNISHING AND MOUNTING PEDESTAL AND CALL-BOX ASSEMBLY AS SHOWN ON SHEET 134.

AE. TYPE "A" DUCT FOR ALARM CIRCUIT SHALL CARRY THE SAME SPECIFICATIONS AS TYPE "A" DUCT IN ITEM "A" ABOVE.

AF. NON-METALLIC CONDUIT, 2", FOR BRIDGE LIGHTING CIRCUITS, SHALL INCLUDE THE FURNISHING AND PLACING OF SUCH CONDUIT, WITH THE NECESSARY COUPLINGS, BENDS, EXPANSION COUPLINGS AND SPECIAL FITTINGS MENTIONED IN THE PLANS. THIS ITEM SHALL INCLUDE ALL ENTRIES INTO PULL BOXES EXCEPT THOSE SPECIFIED UNDER ITEM "W".

AG. WIRE, NO. 4 GAUGE, 600 VOLT, PER LINEAL FOOT, SHALL INCLUDE ONE SINGLE CONDUCTOR CABLE TO BE PLACED IN DUCTS AND PULL BOXES AS REQUIRED, WITH NECESSARY SPLICING, TERMINALS, CONNECTIONS AND TESTING. MEASUREMENT FOR CABLE SHALL BE THE LENGTH OF EACH SINGLE RUN OF CABLE TIMES THE NUMBER OF CABLES IN EACH CONDUIT. SEE NOTE 2.

AH. WIRE, NO. 6 GAUGE, 600 VOLT, PER LINEAL FOOT, EXCEPT FOR SIZE, SHALL CARRY THE SAME SPECIFICATIONS AS ITEM "AG". SEE NOTES 2 AND 3.

AK. STONE UNDERDRAIN NO.2 (ITEM I-9), PER LINEAL FOOT, SHALL INCLUDE EXCAVATING THE TRENCH, BACKFILLING, DISPOSAL OF SURPLUS EXCAVATION AND DISCARDED MATERIAL, FURNISHING AND PLACING OF ALL MATERIAL, AND ALL LABOR, TOOLS, EQUIPMENT AND INCIDENTALS NECESSARY TO COMPLETE THIS ITEM. THE NUMBER OF LINEAL FEET SHOWN ON THE SUMMARY INCLUDES ONE EXTRA LINEAL FOOT FOR EACH PULL BOX SO DRAINED TO PROVIDE A PRACTICALLY COMPLETE DRAINAGE FLOOR FOR THE PULL BOX.

AL. FOUNDATION FOR CALL-BOX SHALL CARRY THE SAME SPECIFICATIONS AS ITEM "L", EXCEPT THAT THE NECESSARY CONDUIT SHALL BE CAST INTO THE CONCRETE TO CONNECT WITH THE ALARM CIRCUIT PULL BOX AND WITH THE LIGHTING CIRCUITS. SEE DETAILS ON SHEET 134.

AM. WIRE, ALARM CIRCUITS, PER LINEAL FOOT, SHALL INCLUDE ONE MULTI-CONDUCTOR CABLE TO BE PLACED IN CONDUIT AND PULL BOXES AS REQUIRED, NO CONNECTIONS OR SPLICING WILL BE MADE BY THE CONTRACTOR, BUT THE CABLE RUNS SHOULD HAVE SUFFICIENT EXTRA LENGTH TO ASSURE EASE OF SPLICING OF TYPE "AN" SERVICE CABLE AT PULL BOXES, AND TO THE EXISTING SYSTEM. CABLE TO BE 25 PAIR, 19 GAUGE, P.I.C. INSULATED PLASTIC WIRE AND CABLE COMPANY TYPE 200, NO. 627-925 OR WESTERN ELECTRIC TYPE BHBA, OR APPROVED EQUAL. SEE NOTE 1.

AN. SERVICE CABLE FOR CONNECTION FROM ALARM PULL BOX TO CALL-BOX. NO. 20 GAUGE, 2 PAIR, ANNEALED COPPER-COVERED STEEL PLASTIC UNDERGROUND SERVICE WIRE. USE ALPHADUCT WIRE AND CABLE COMPANY. NO. VA-204-TSCW, TO MATCH EXISTING INSTALLATIONS. SEE NOTE 1.

AX. SINGLE PULL BOX FOR ALARM SYSTEM SHALL CARRY THE SAME SPECIFICATIONS AS ITEM "X", WITH PROPER CONDUIT ENTRIES.

AY. DOUBLE PULL BOX FOR ALARM SYSTEM SHALL CARRY THE SAME SPECIFICATION AS ITEM "Y" WITH PROPER CONDUIT ENTRIES.

BE. TYPE "B" DUCT FOR ALARM SYSTEM, SHALL CARRY THE SAME SPECIFICATIONS AS TYPE "B" DUCT.

BF. NON-METALLIC 2" CONDUIT, FOR ALARM SYSTEM IN BRIDGE. SHALL INCLUDE FURNISHING AND PLACING OF SUCH CONDUIT, WITH NECESSARY COUPLINGS, BENDS, EXPANSION COUPLINGS AND SPECIAL FITTINGS MENTIONED IN THE PLANS. SEE SHEET 135.

NOTE 1 ITEMS "AM" AND "AN" ARE TO INCLUDE ADDITIONAL QUANTITIES TO COMPLETE THE ALARM SYSTEM FOR PARTS I AND II OF THE WILLOW FREEWAY, SO THAT WHEN THE PRESENT CONTRACT IS COMPLETED THE ALARM CABLE WILL BE CONTINUOUS FROM STA. 51 + 52 TO STA. 129 + 78. SEE SHEET 129.

NOTE 2 ALL NO. 4, 6, 8, 12 600 VOLT WIRE SHALL BE FAA SPEC. L-824, TYPE A (SEVEN STRAND).

NOTE 3 ITEM "AH" SHOULD INCLUDE AN ADDITIONAL QUANTITY TO EXTEND THE CIRCUITS FROM STA. 87 + 00 WILLOW, ON BOTH SIDES, TO THE ALARM STATIONS IN THE "NOSES" OF RAMPS EN AND NW ON THE KINGSBURY VIADUCT. THIS IS INDICATED IN SCHEMATIC, SHEET 131, AND INCLUDED IN THE QUANTITY TABLE, SHEET 129.

NOTE 4 ANCHOR RODS FOR LAMP STANDARDS ON BRIDGES SHALL BE "U" BOLTS, TWO FOR EACH STANDARD. THESE RODS SHALL BE MADE FROM STEEL, AISI-C 1035, HOT ROLLED SPECIAL QUALITY; MINIMUM YIELD STRENGTH 46,000 P.S.I. (THIS SPECIFICATION IS IDENTICAL TO ASTM A107, GRADE 1035 SPECIAL QUALITY). ANCHOR RODS SHALL BE CAPABLE OF RESISTING AT YIELD STRENGTH STRESS THE BENDING MOMENT OF THE SHAFT AT ITS YIELD STRENGTH STRESS. ANCHOR RODS SHALL BE THREADED AT THE ENDS, AND THREADED ENDS AND ALL NUTS SHALL BE GALVANIZED, WITH THE GALVANIZING EXTENDING NO MORE THAN 2 INCHES BEYOND THE THREAD. FOUR HEX NUTS SHALL BE FURNISHED FOR EACH SET OF TWO RODS. DIMENSIONS FOR THESE RODS ARE ON SHEETS 146 AND 167.

AT. GLARE SHIELDS SHALL BE INSTALLED AT LOCATIONS SHOWN ON THE PLANS AND SHALL BE ALUMINUM, ONE PIECE DESIGN OF THE SAME MANUFACTURE AS THE LUMINAIRE AND SHALL REDUCE OVERALL LUMINAIRE OUTPUT BY NOT MORE THAN TWO PER CENT.

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

ELECTRICAL NOTES

WILLOW-CLARK INTERCHANGE

SCALE DATE

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED

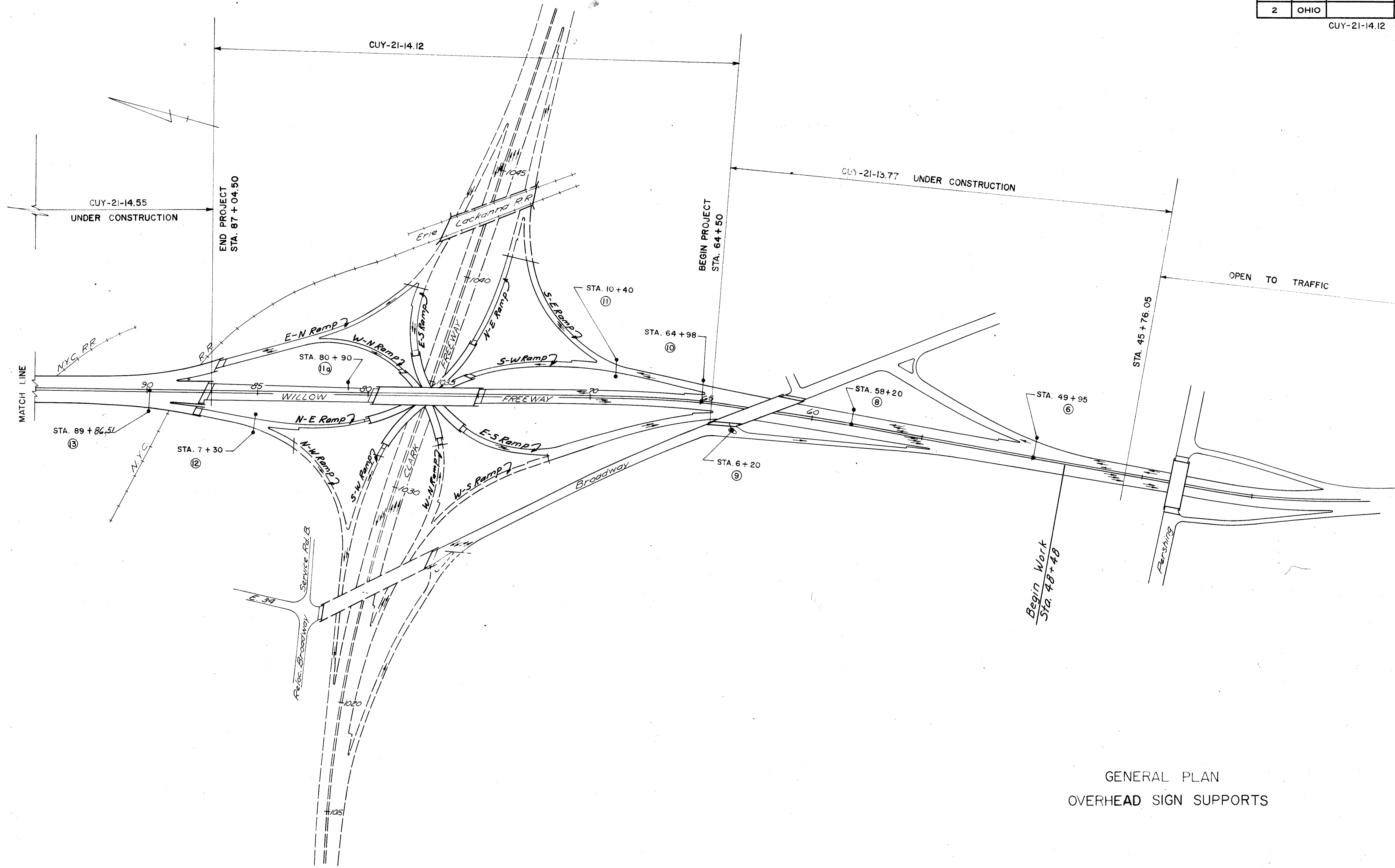
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FED. RD. DIVISION	STATE	PROJECT	
2	OHIO		



CUY-21-14.12

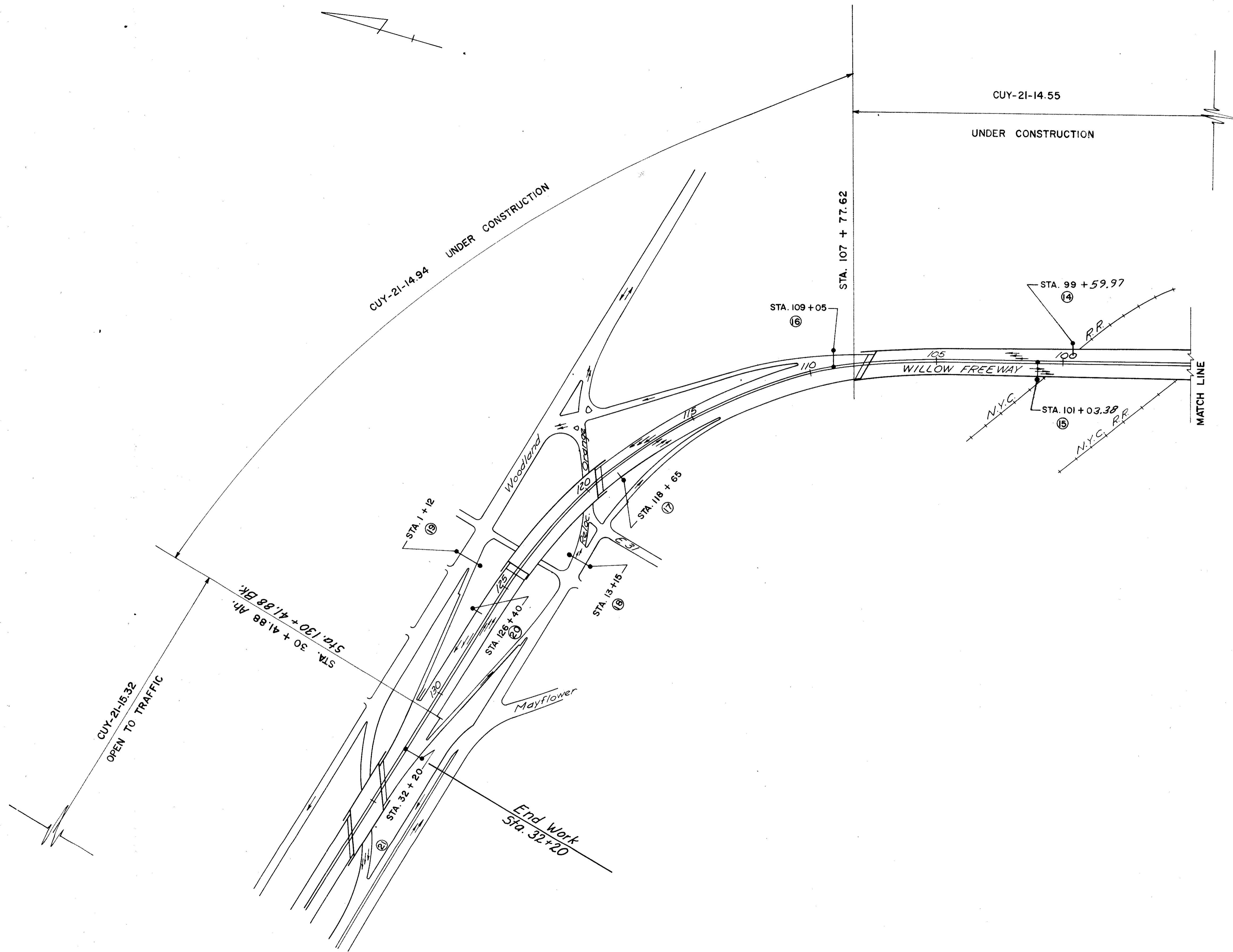


GENERAL PLAN
OVERHEAD SIGN SUPPORTS

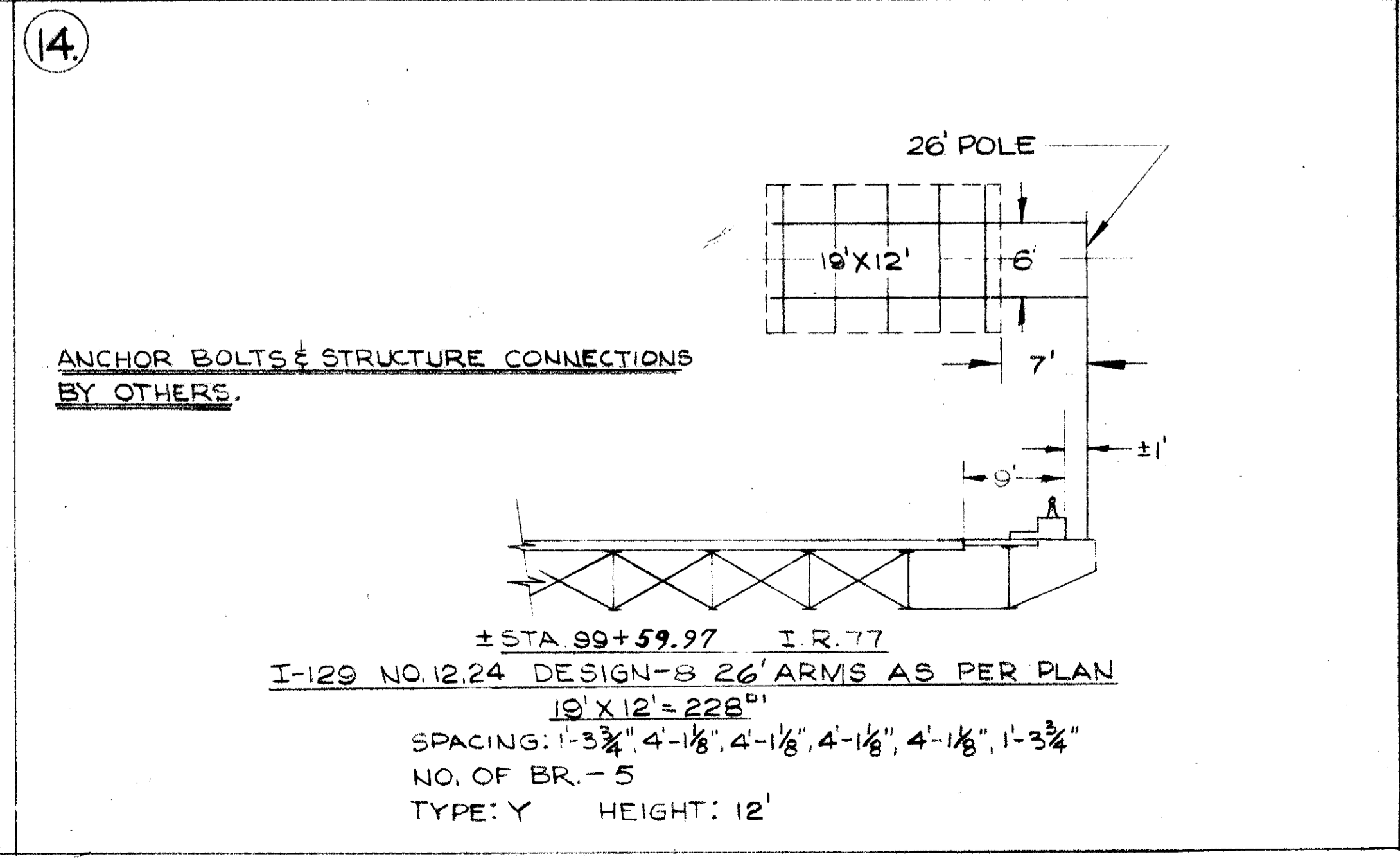
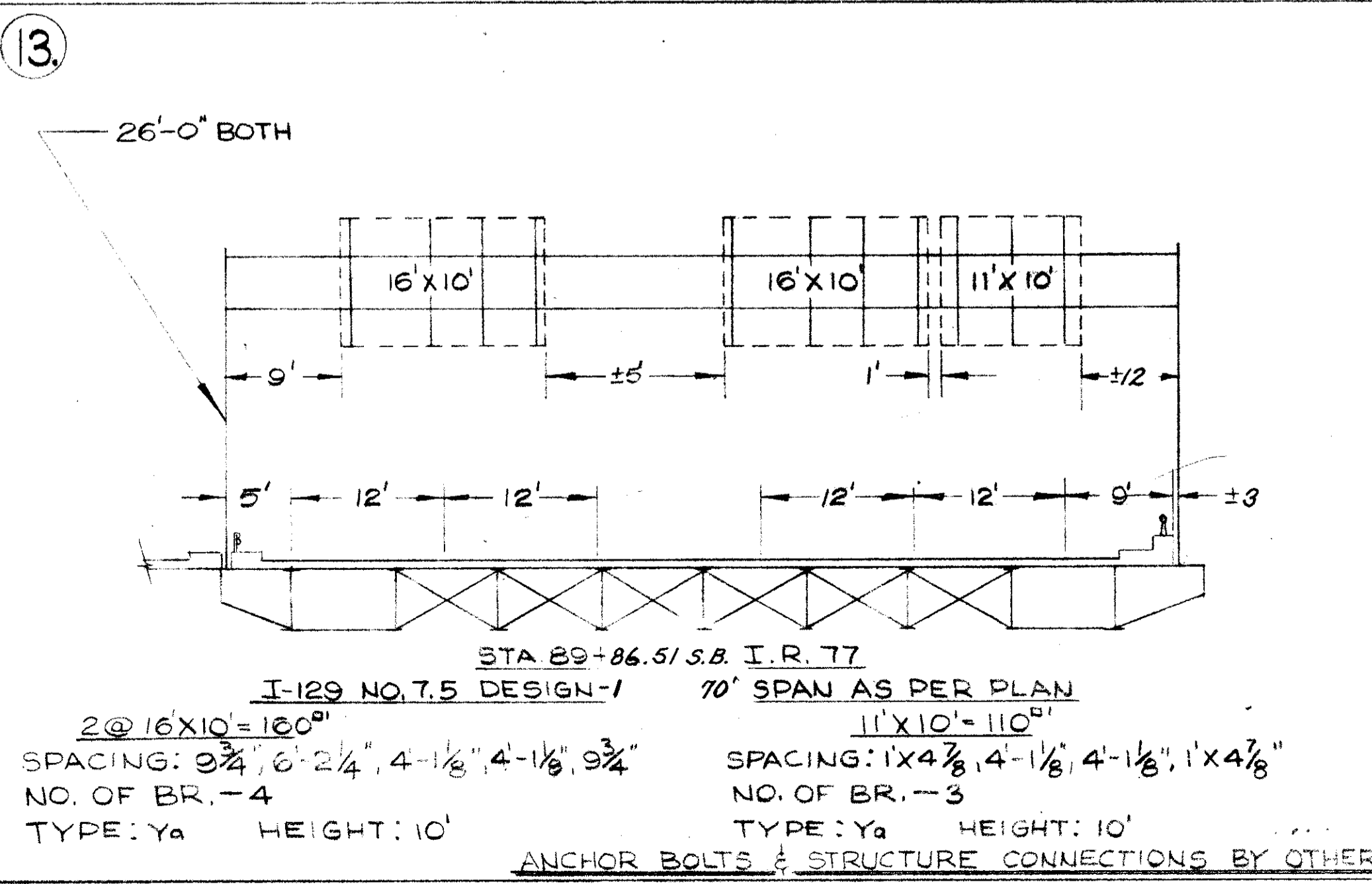
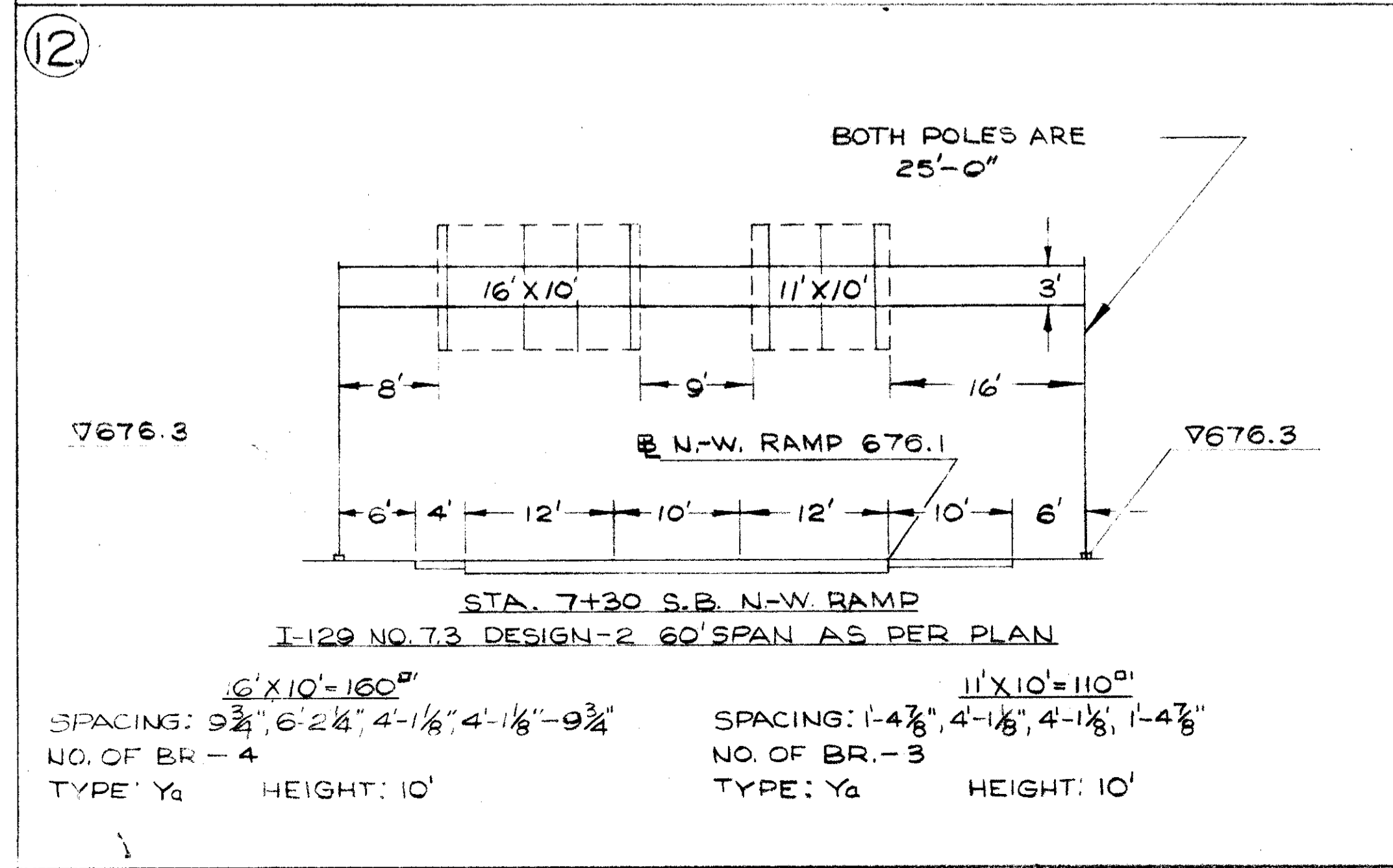
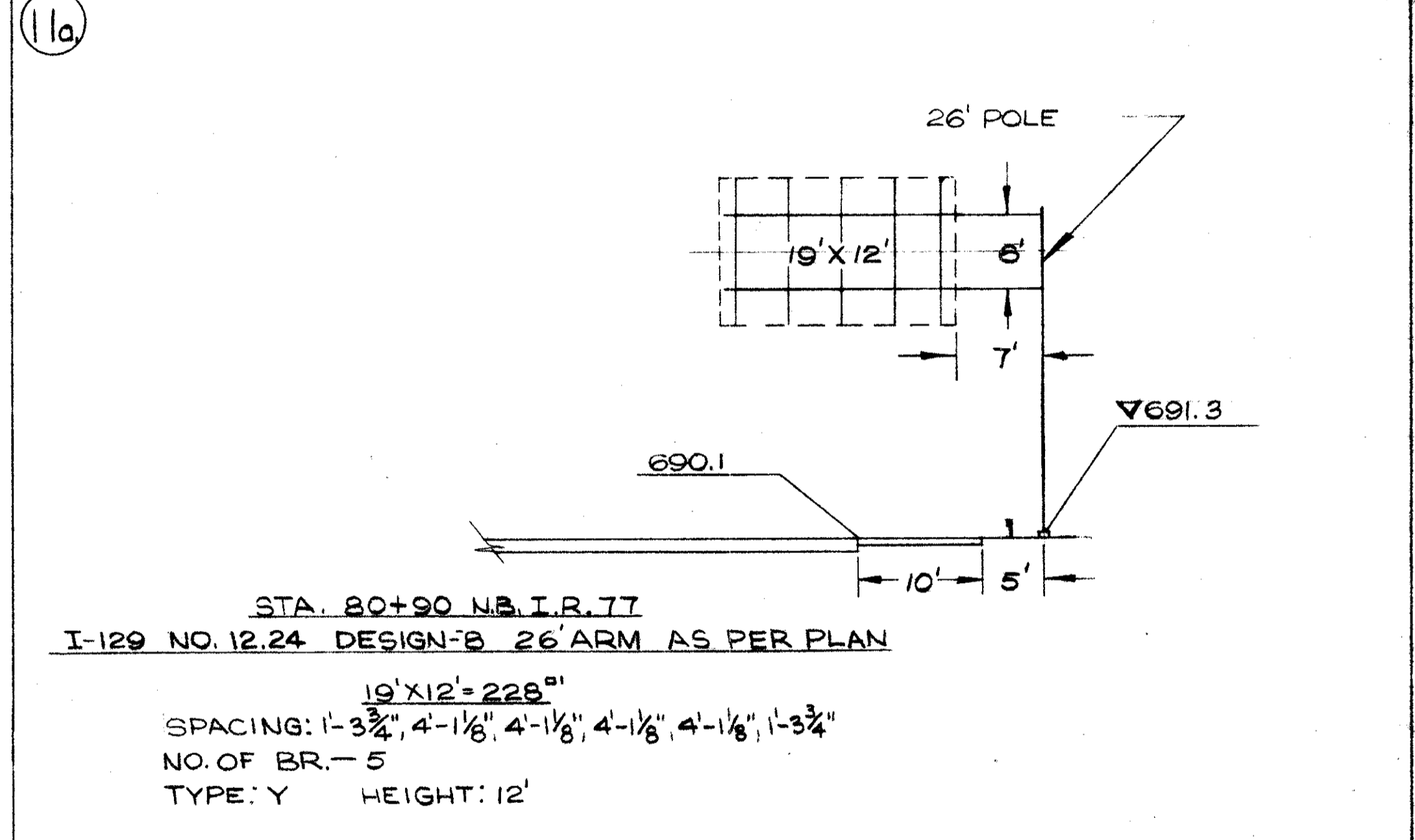
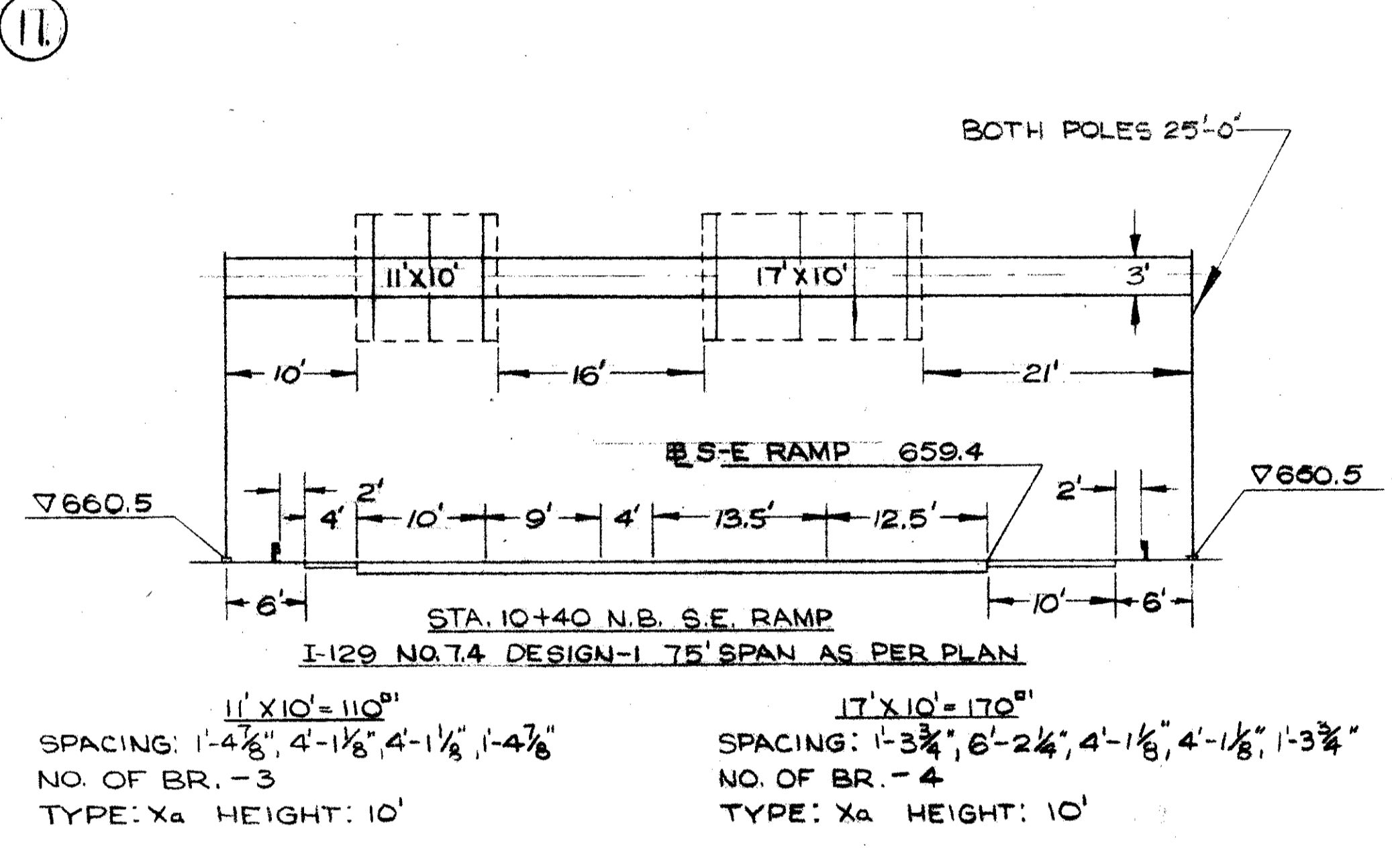
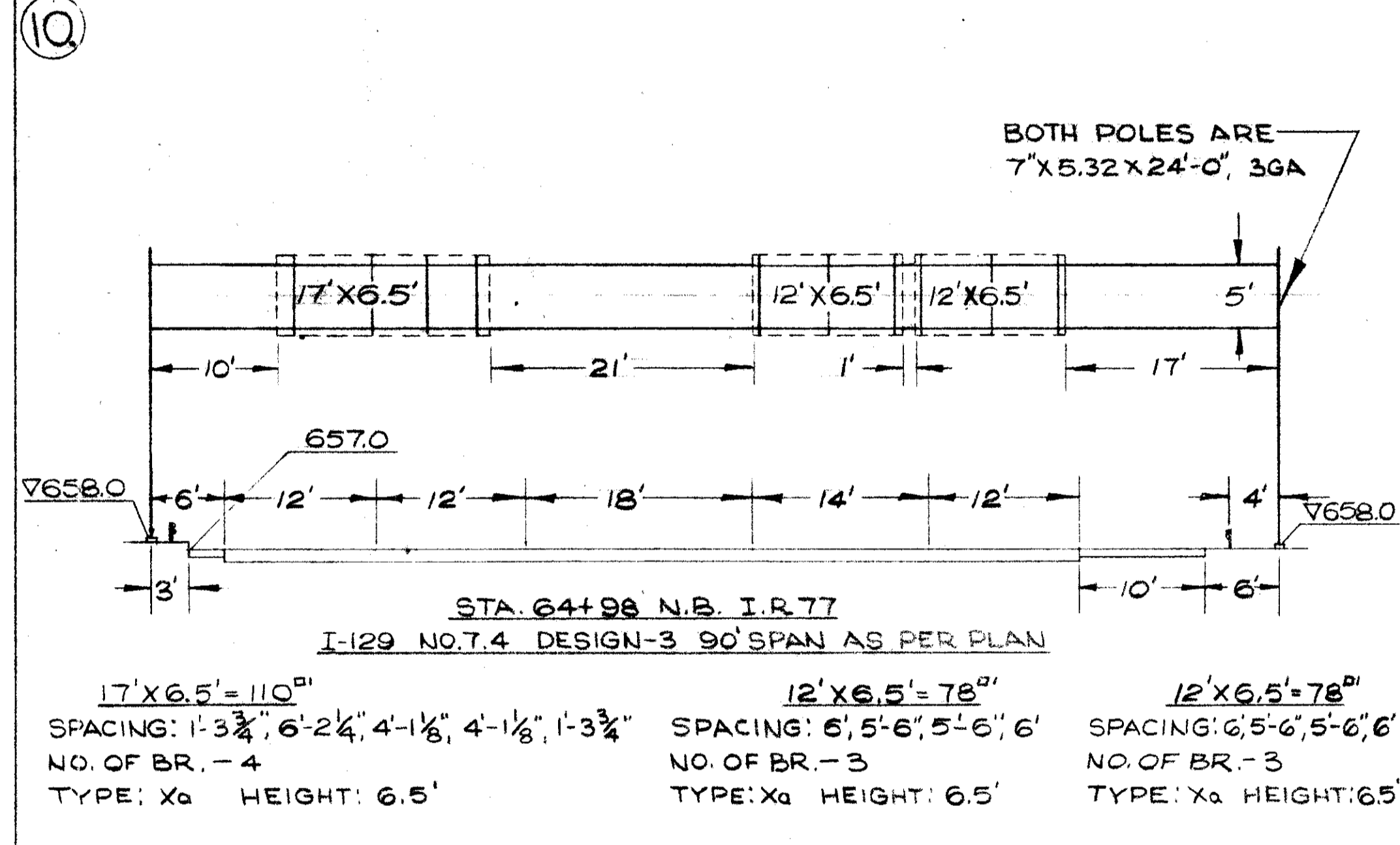
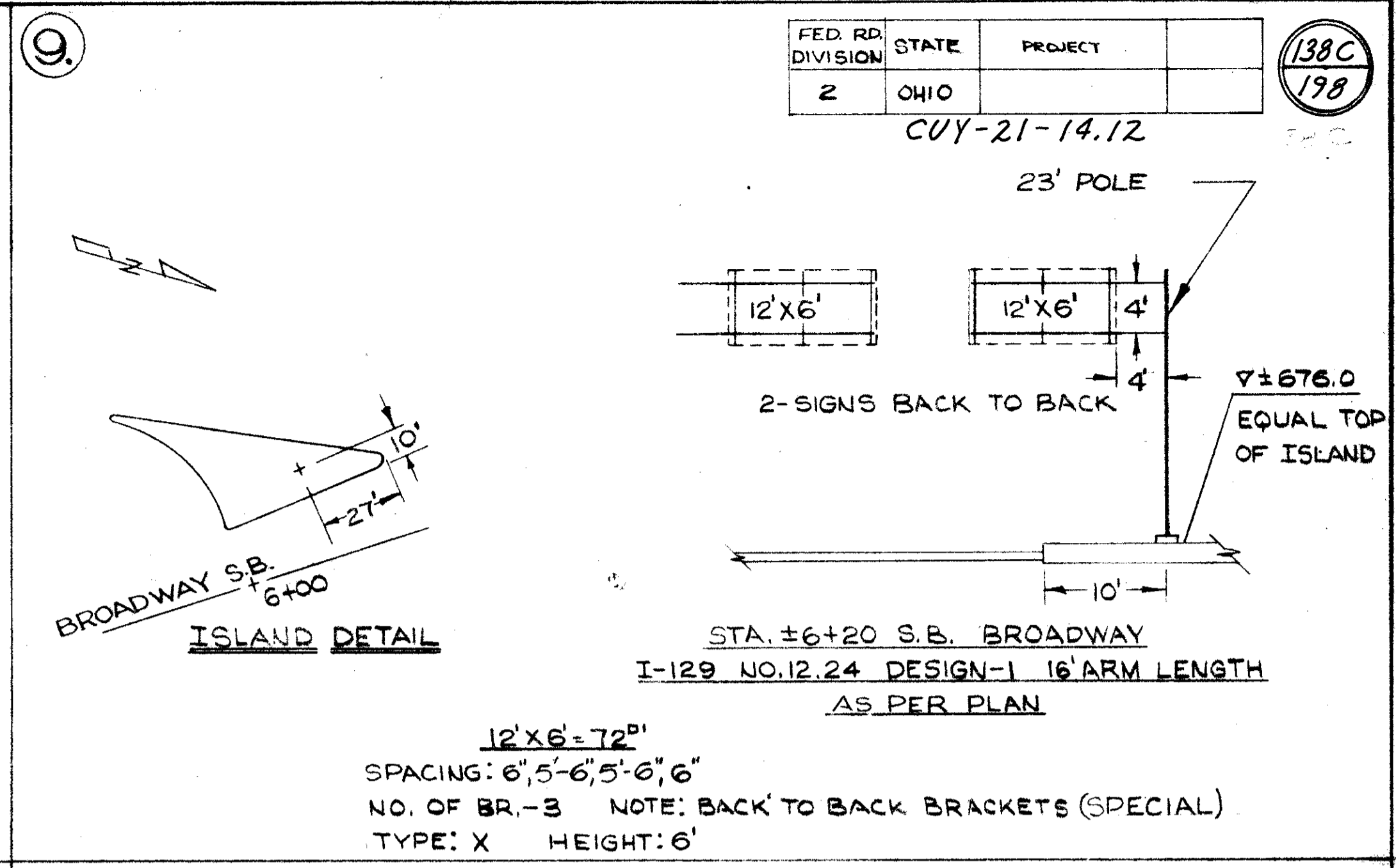
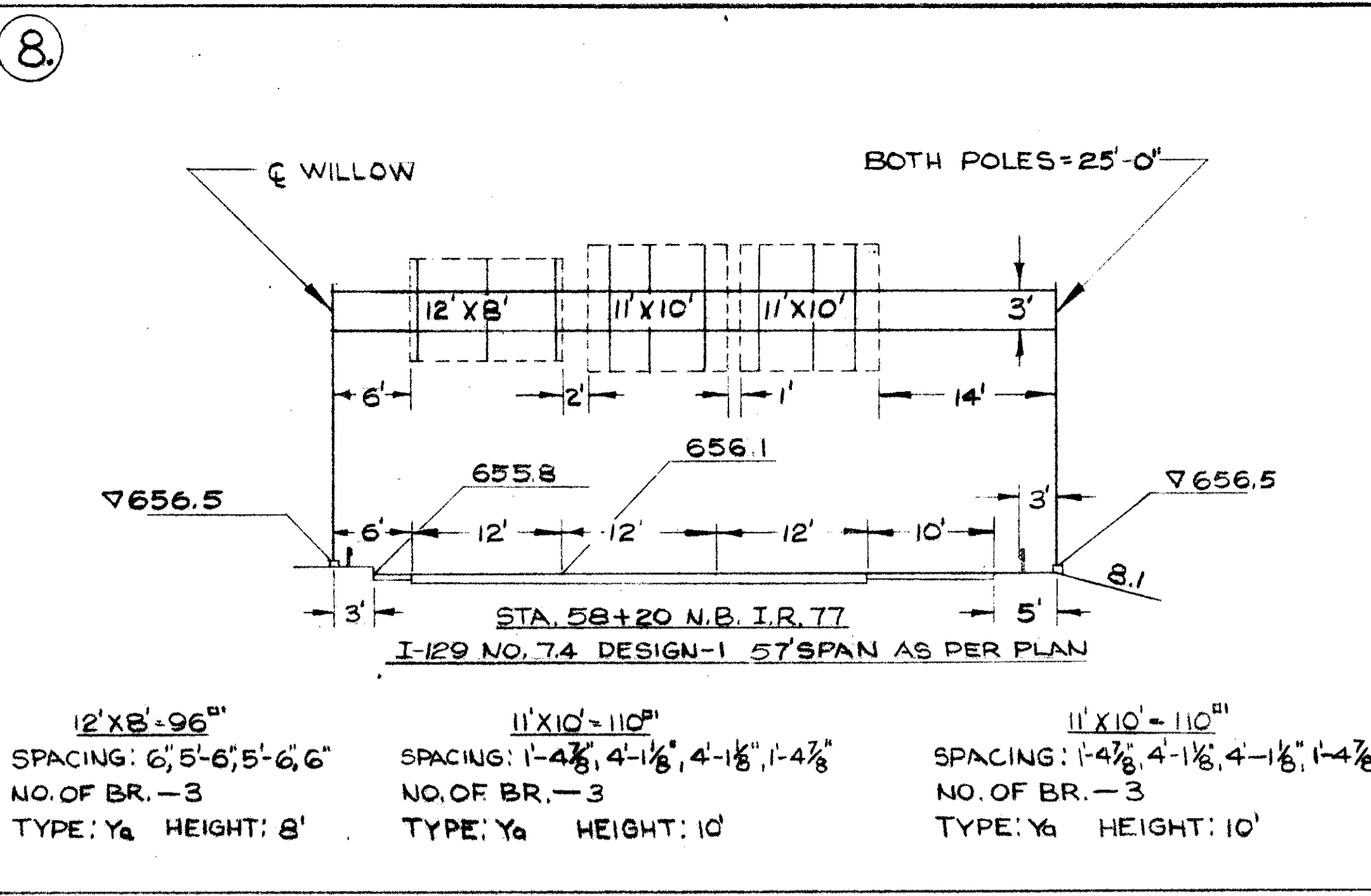
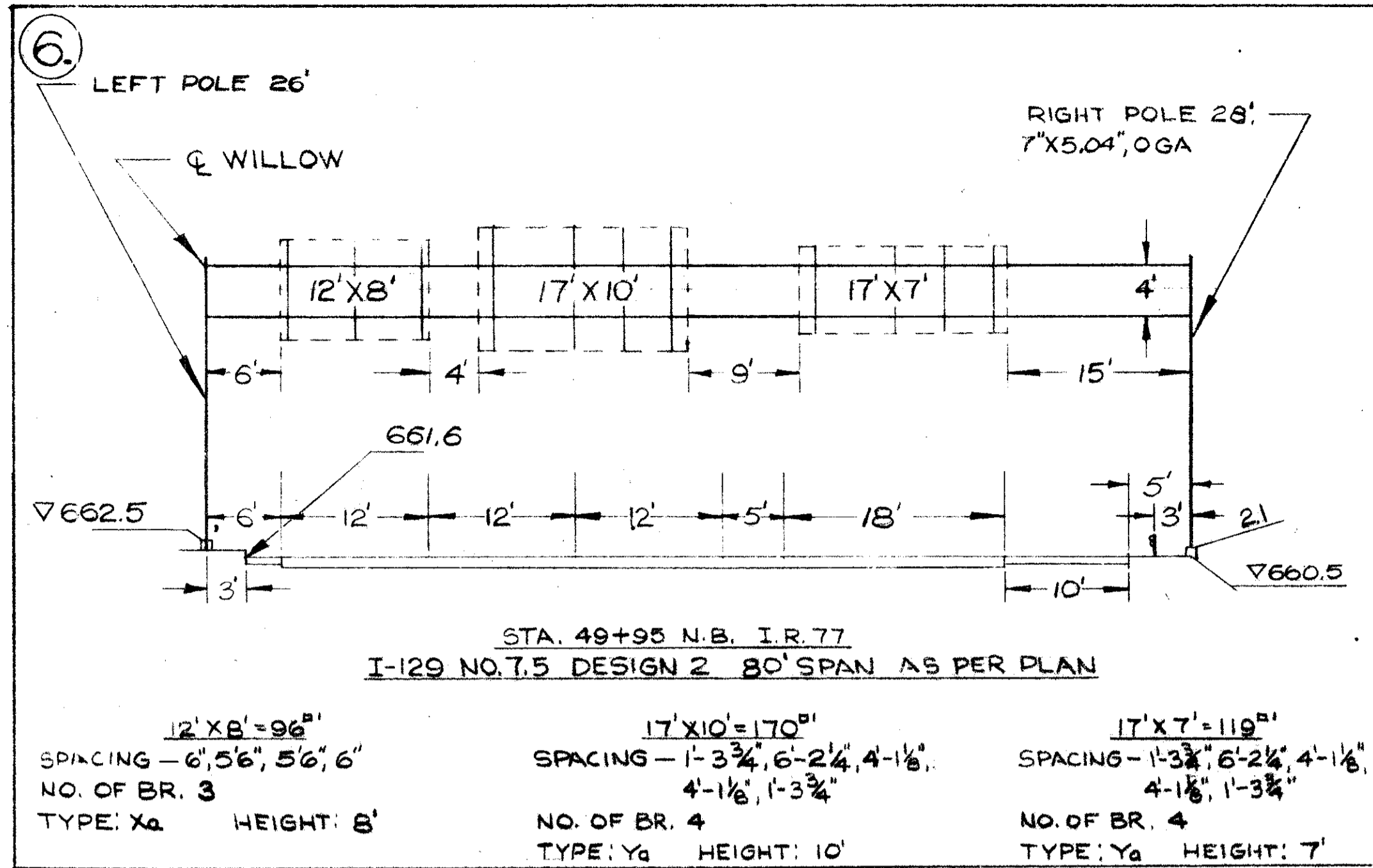
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2	OHIO		

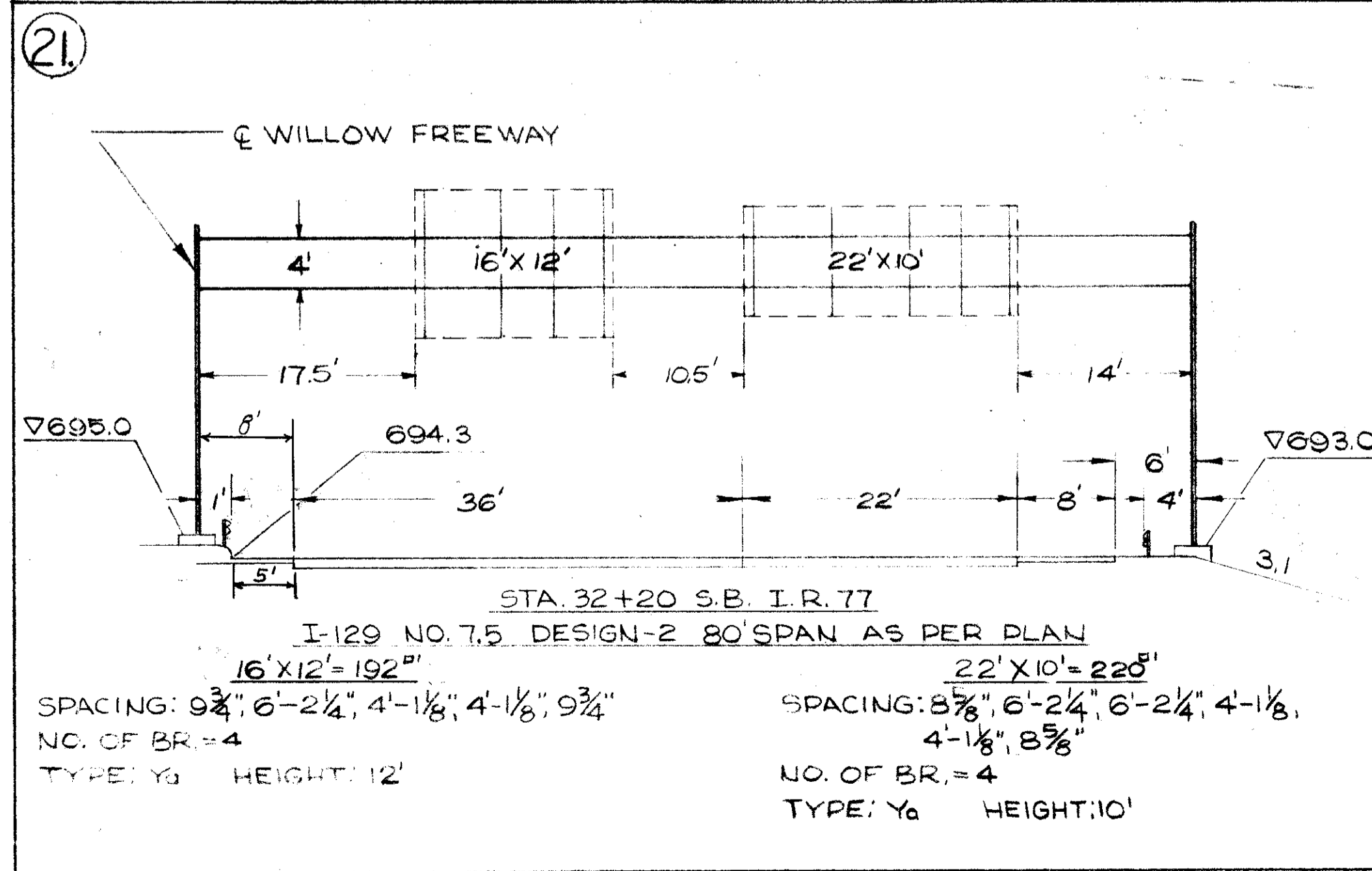
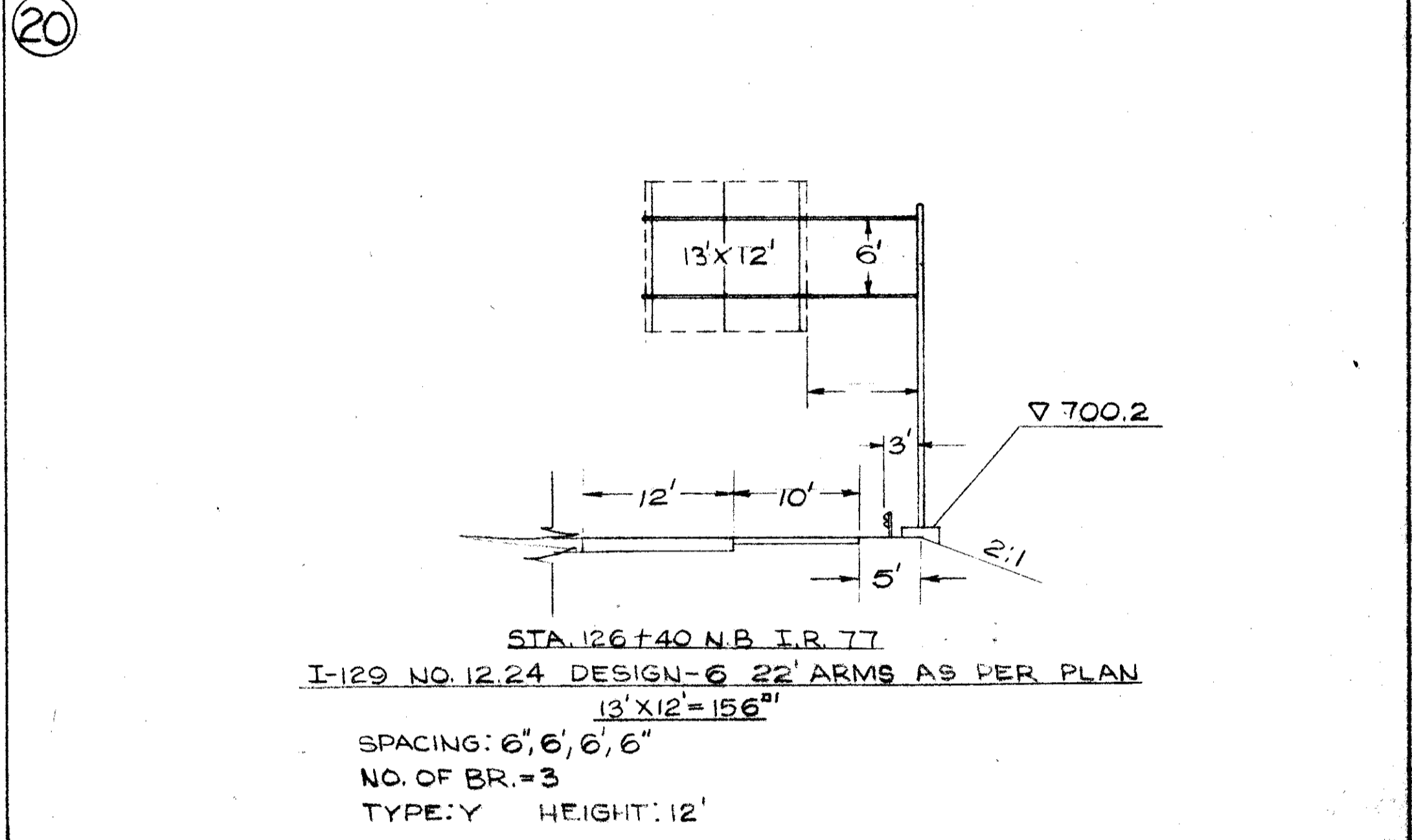
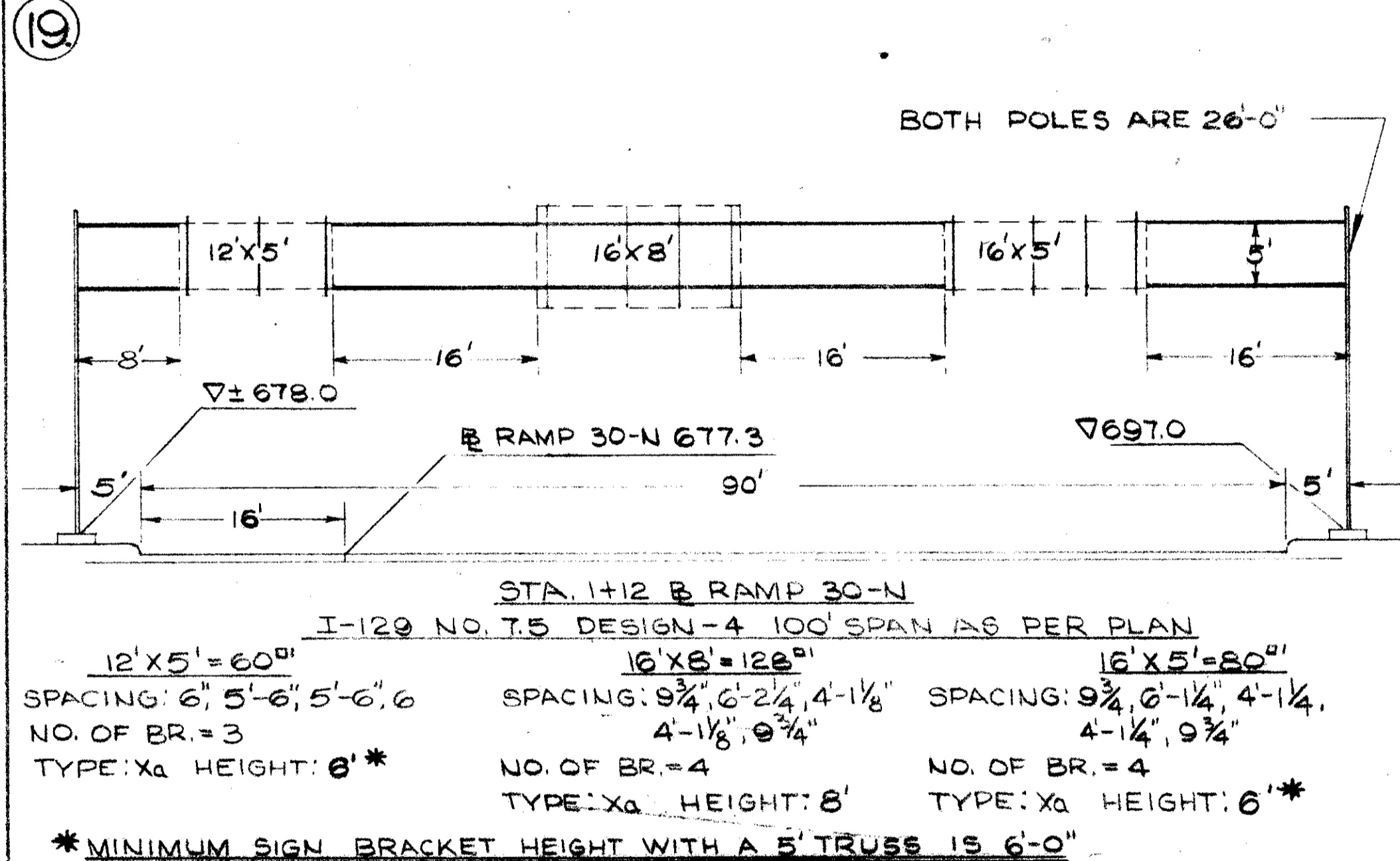
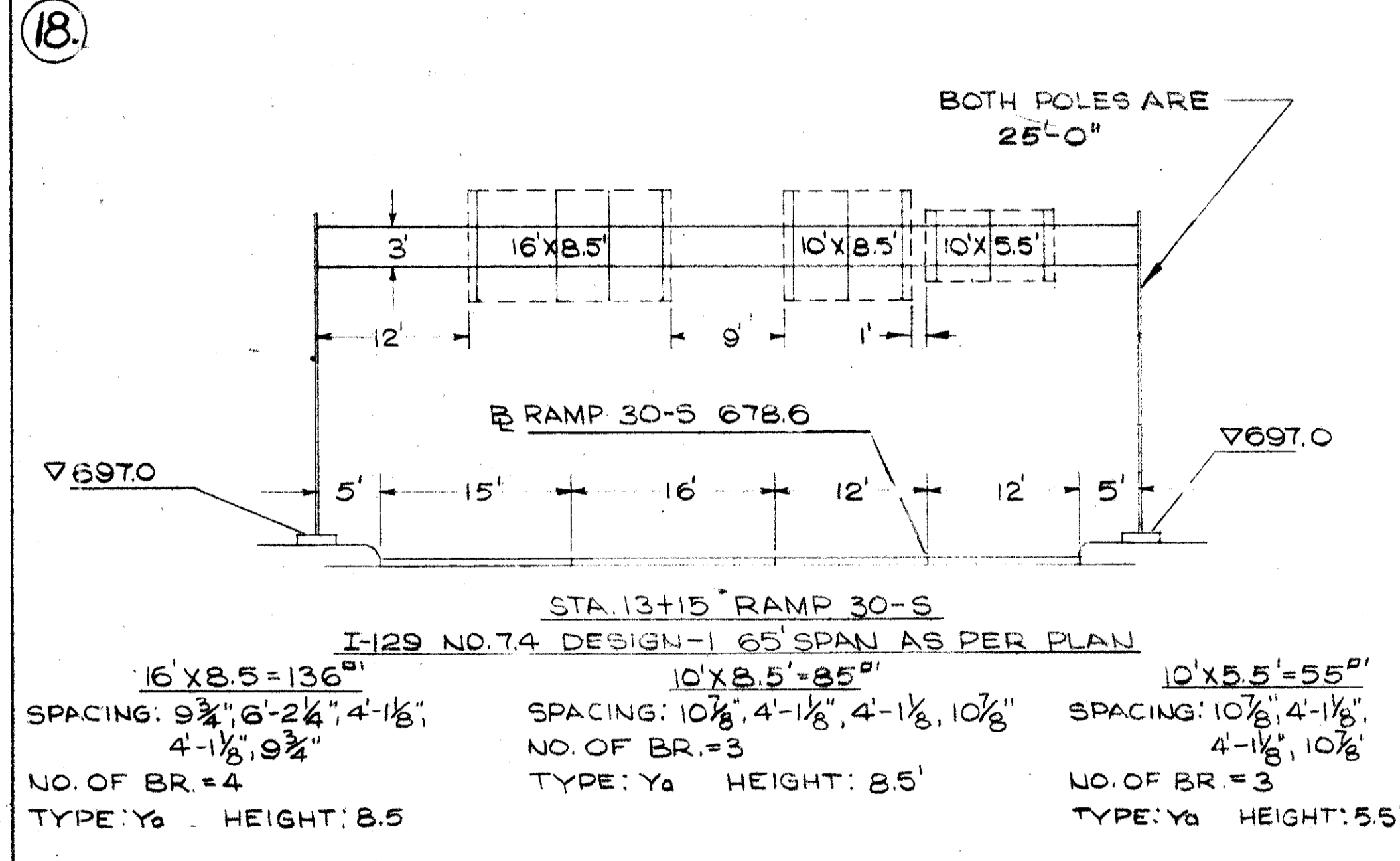
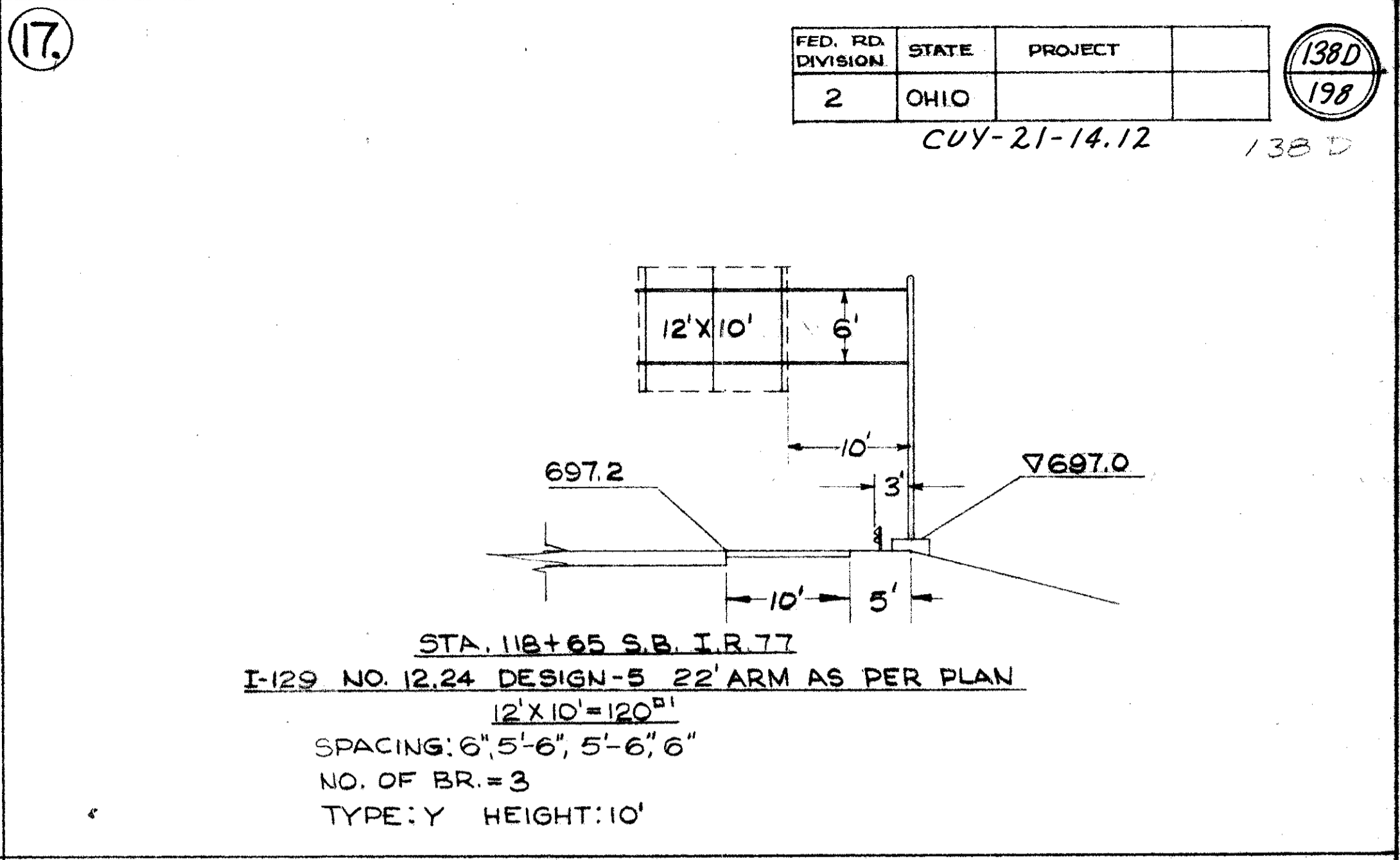
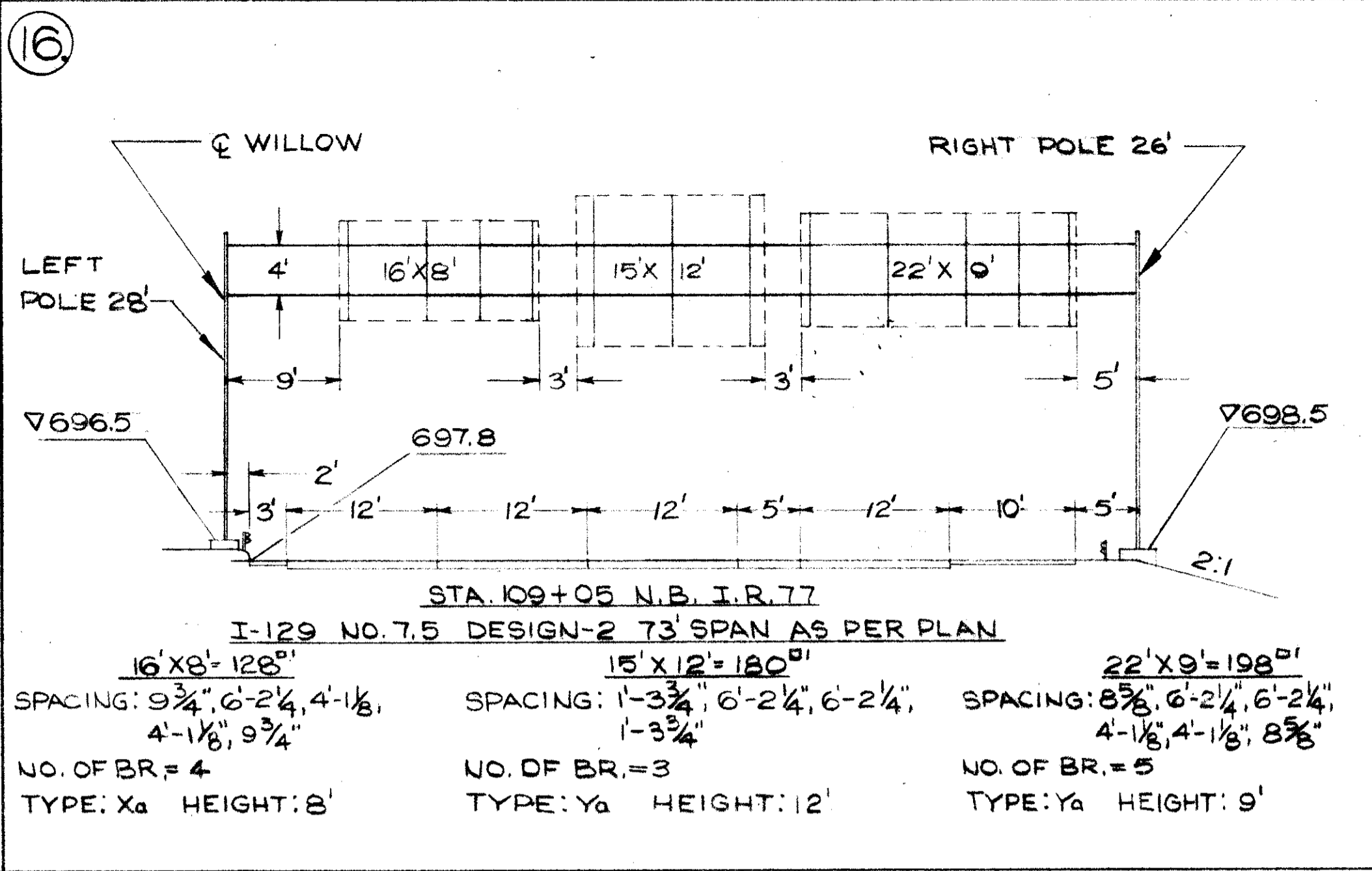
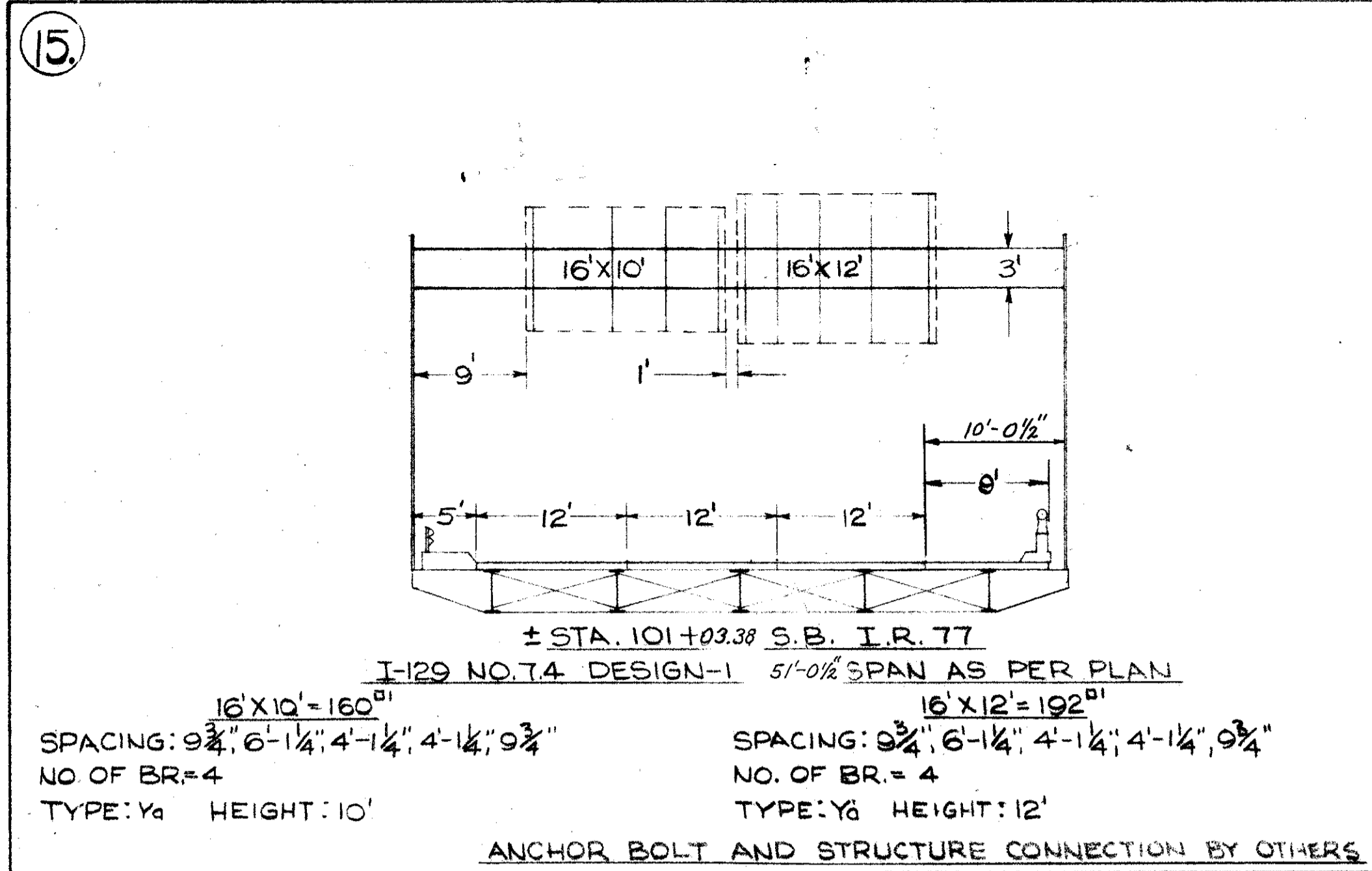
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198

CUY-21-14.12

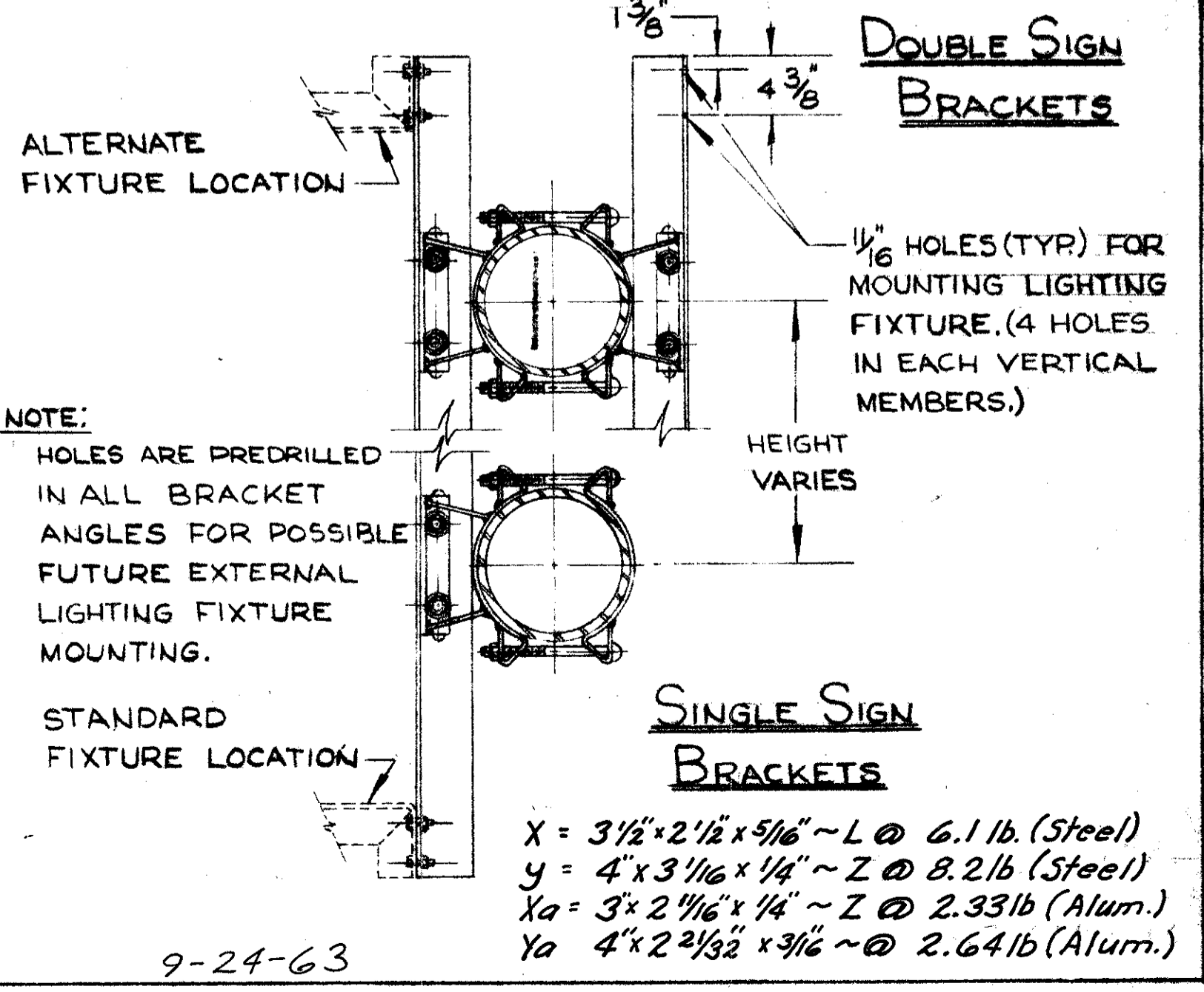


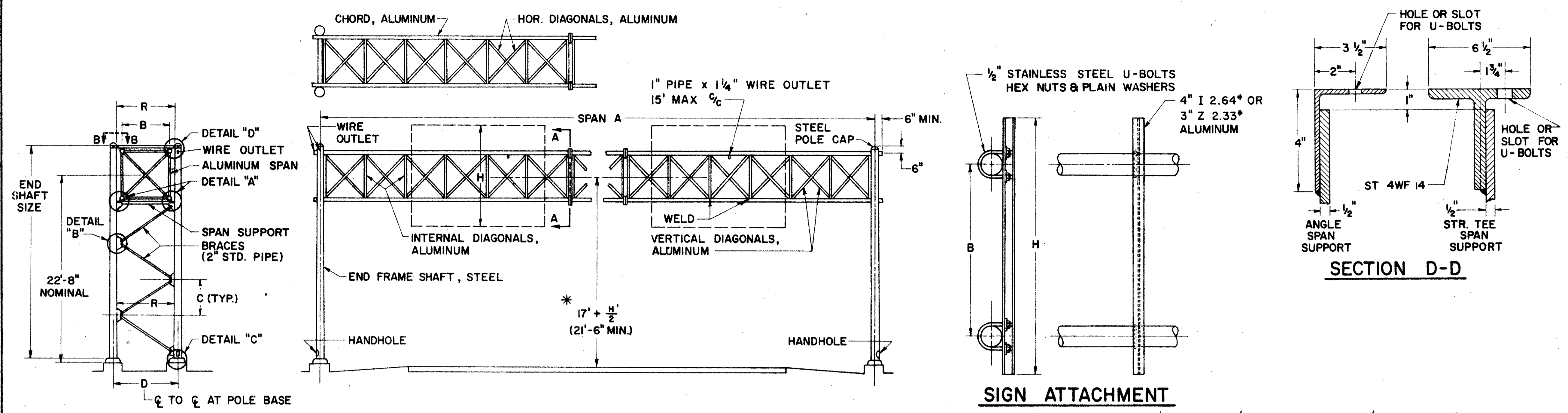
GENERAL PLAN
OVERHEAD SIGN SUPPORTS





REFERENCE NO.	S-25		I-129										I-15		S-25			
	Sign Switch and Enclosure "Z"	GROUND WIRE & WIRE CONNECTION	7.3 DES. 2	7.4 DES. 1	7.4 DES. 3	7.5 DES. 1	7.5 DES. 2	7.5 DES. 4	12.24 DES. 1	12.24 DES. 5	12.24 DES. 6	12.24 DES. 8	CONCRETE FOR SIGN SUPPORT FOUNDATION	GUARD RAIL STD. TYPE DEEP AS PER PLAN	Sign Switch and Enclosure "y"	See Sheet No.		
EA	EA	60' SPAN	57' SPAN	75' SPAN	51'-0 1/2' SPAN	65' SPAN	90' SPAN	70' SPAN	73' SPAN	20' SPAN	100' SPAN	16' ARM	22' ARM	22' ARM	26' ARM	CU. YDS.	LIN. FT.	EA
6																9.6	50'	
8																9.3	50'	
9																9.0	100'	
10																9.6	50'	16&28
11																9.3	100'	22&29
12																4.6		17
13																8.5	100'	21&33
14																		
15																		
16																9.6		
17																4.1		
18																9.3		
19																9.3		
20																4.1		
21																9.6		
TOTAL	11	16	1	4	1	1	3	1	1	1	1	2	99.9	350'	5			





NOTES

MATERIALS
 THE OVERHEAD SPAN TRUSS SHALL BE ALUMINUM AND THE END FRAMES SHALL BE STEEL. SPAN TRUSS AND END FRAMES, INCLUDING HARDWARE, SHALL BE IN ACCORDANCE WITH SUPPLEMENTAL SPECIFICATION I-129 UNLESS OTHERWISE NOTED.
 STEEL POLE BASES AND GUSSETS SHALL CONFORM TO THE REQUIREMENTS OF ASTM SPECIFICATION A-373.
 AFTER FABRICATION THE TAPERED POLES SHALL HAVE A MINIMUM YIELD STRENGTH OF 48,000 PSI.

FABRICATION
 THE ENTIRE STEEL END FRAME SHALL BE HOT DIP GALVANIZED IN ACCORDANCE WITH SEC. M-7.4(d). MAXIMUM LENGTH OF SPAN SECTIONS IS 30 FT.

ERECTION
 USE A MINIMUM OF 1" CAMBER IN SPAN TRUSS MEMBER FOR A 50' SPAN; ADD 1/4" OF CAMBER FOR EACH 5' OF INCREASE IN SPAN OVER 50'.

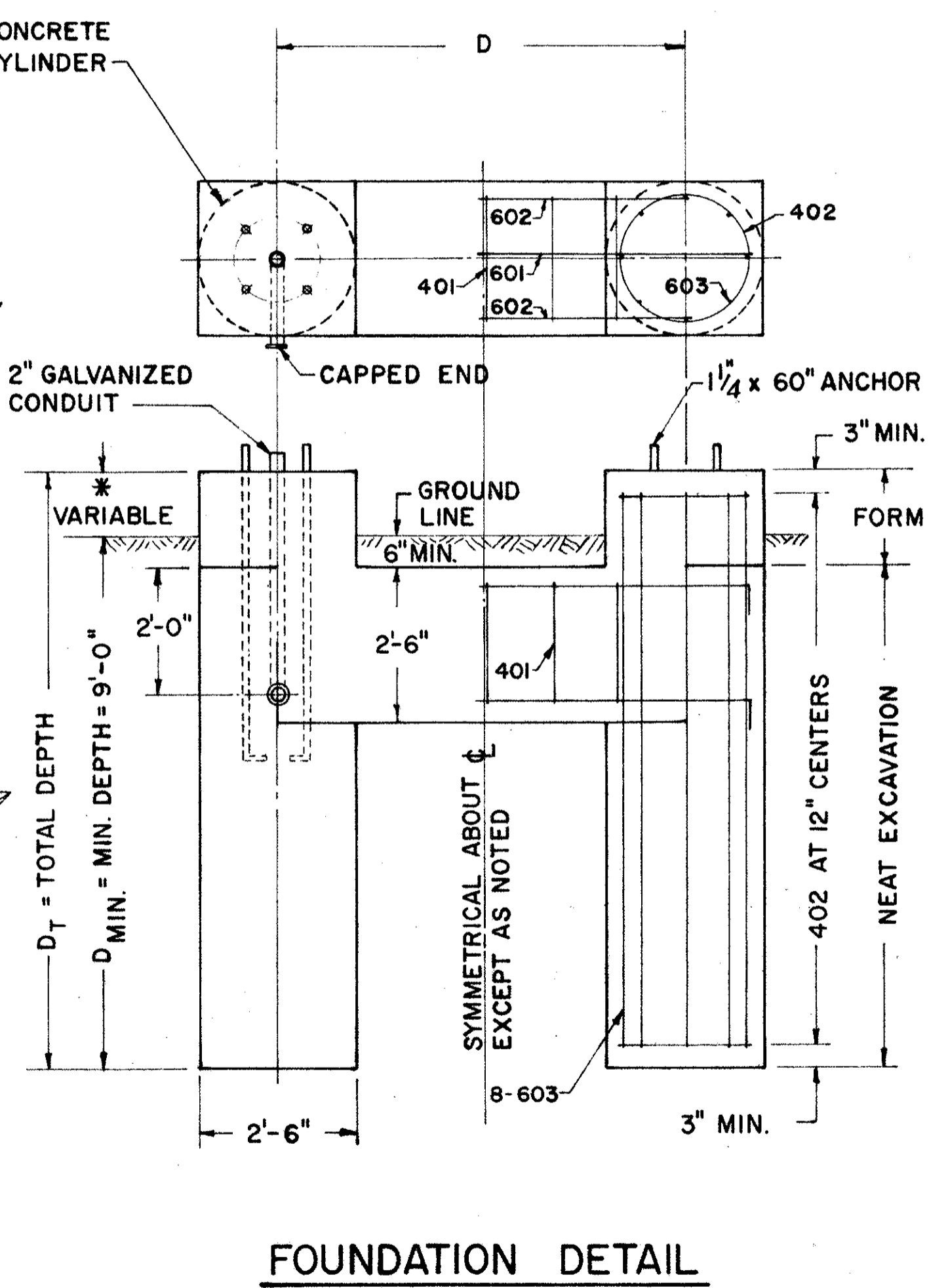
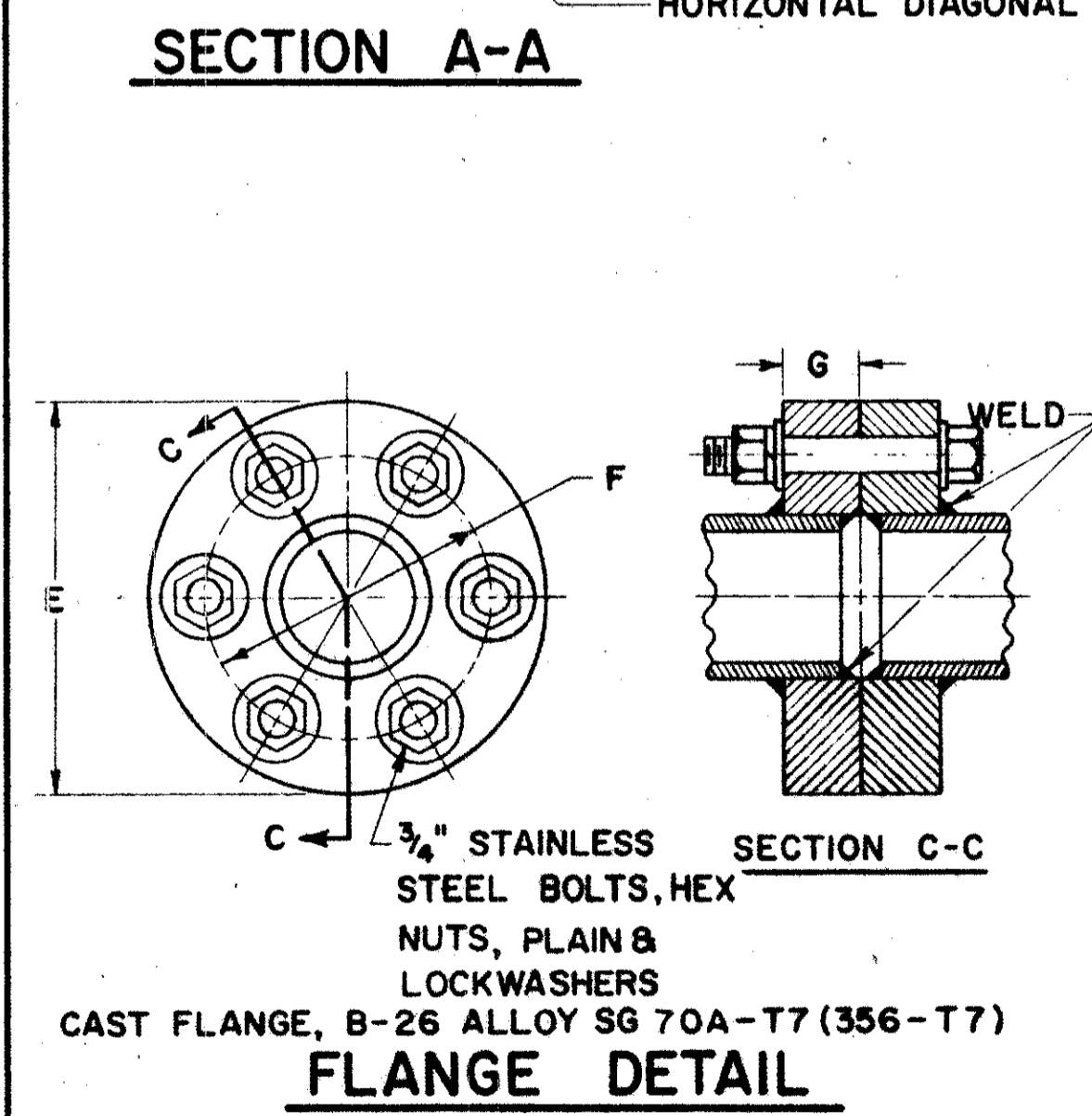
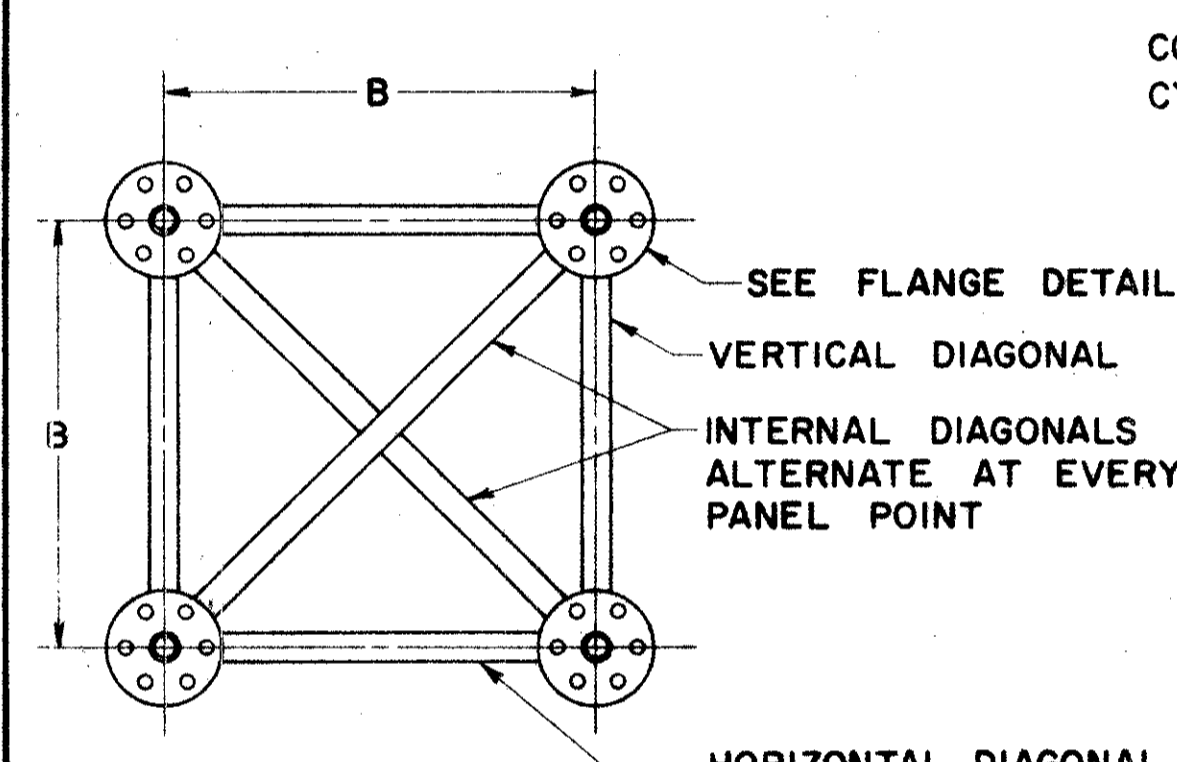
PAYMENT
 PAYMENT FOR THE GALVANIZED CONDUIT SHALL BE INCLUDED IN THE UNIT PRICE BID FOR OVERHEAD SIGN SUPPORTS.

SOILS
 THE FOUNDATION DETAILS SHOWN ARE FOR AVERAGE SOIL CONDITIONS (MEDIUM CLAY, CEMENTED SAND AND GRAVEL, SANDY CLAY, OR STIFF CLAY). FOR POOR SOIL CONDITIONS, INCREASE "D" MIN. BY: 50% IN DRY OR WET SAND, 60% IN SILTY CLAY, 100% IN SOFT CLAY, AND FROM 75% TO 150% IN WET SILT, DEPENDING ON QUICKSAND ACTION.

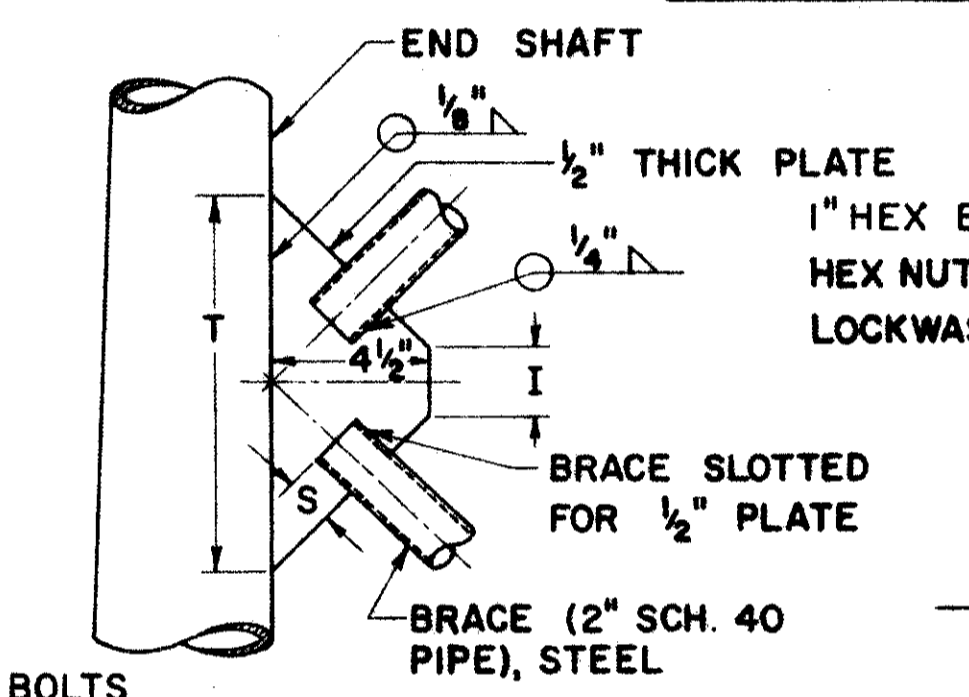
REINFORCING STEEL
 COST OF REINFORCING STEEL SHALL BE INCLUDED IN THE UNIT PRICE FOR ITEM I-129 CONCRETE FOR SIGN SUPPORT FOUNDATIONS.

FOUNDATION ELEVATION
 BAR SIZE IS INDICATED IN THE BAR MARK. THE FIRST DIGIT WHERE THREE DIGITS ARE USED AND THE FIRST TWO DIGITS WHERE FOUR ARE USED, INDICATE THE BAR SIZE NUMBER.
 ELEVATION OF TOPS OF FOUNDATIONS SHALL BE BUILT UP SO THAT 17' CLEARANCE IS MAINTAINED OVER THE ENTIRE WIDTH OF THE PAVEMENT AND SHOULDERS.

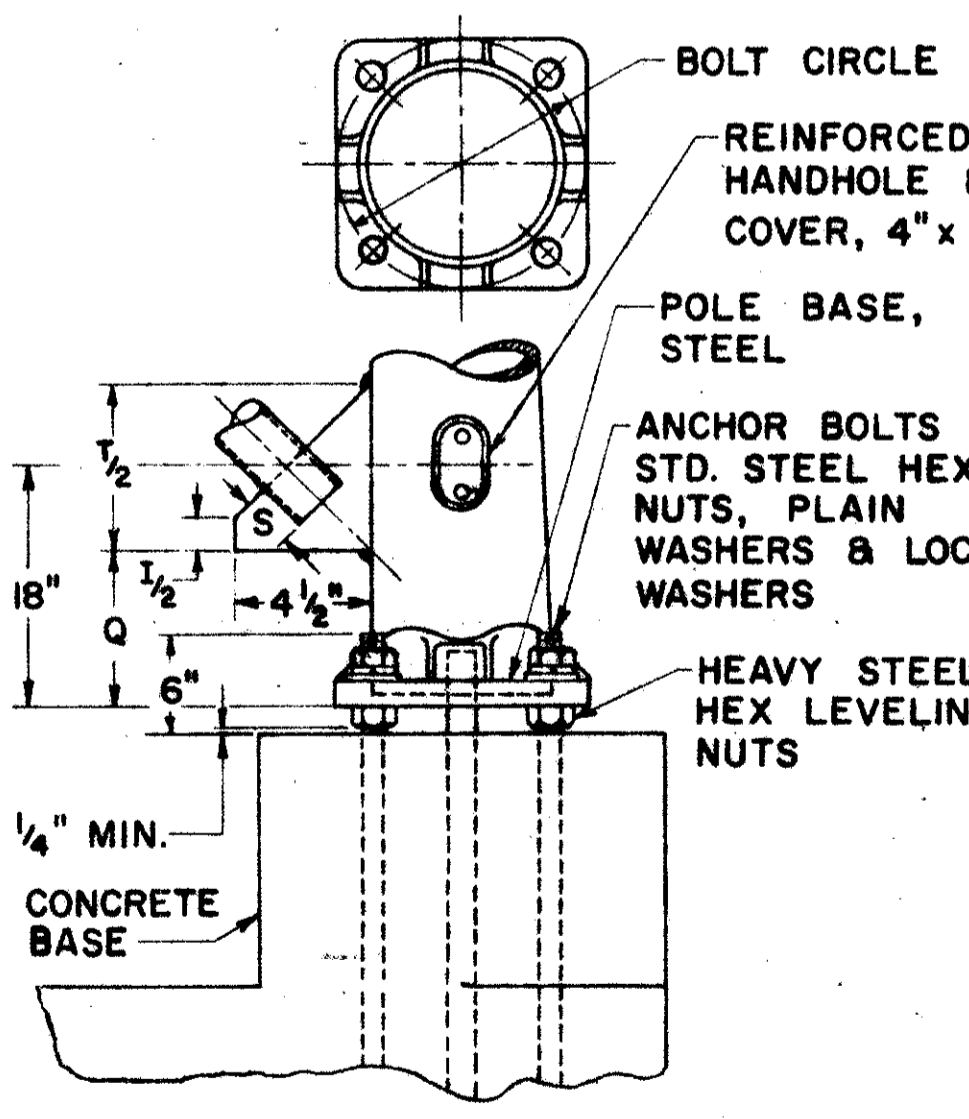
DESIGN
 THE DESIGN OF OVERHEAD SUPPORTS IS IN ACCORDANCE WITH A.A.S.H.O. SPECIFICATION FOR THE DESIGN AND CONSTRUCTION OF STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, ADOPTED JUNE 12, 1961.



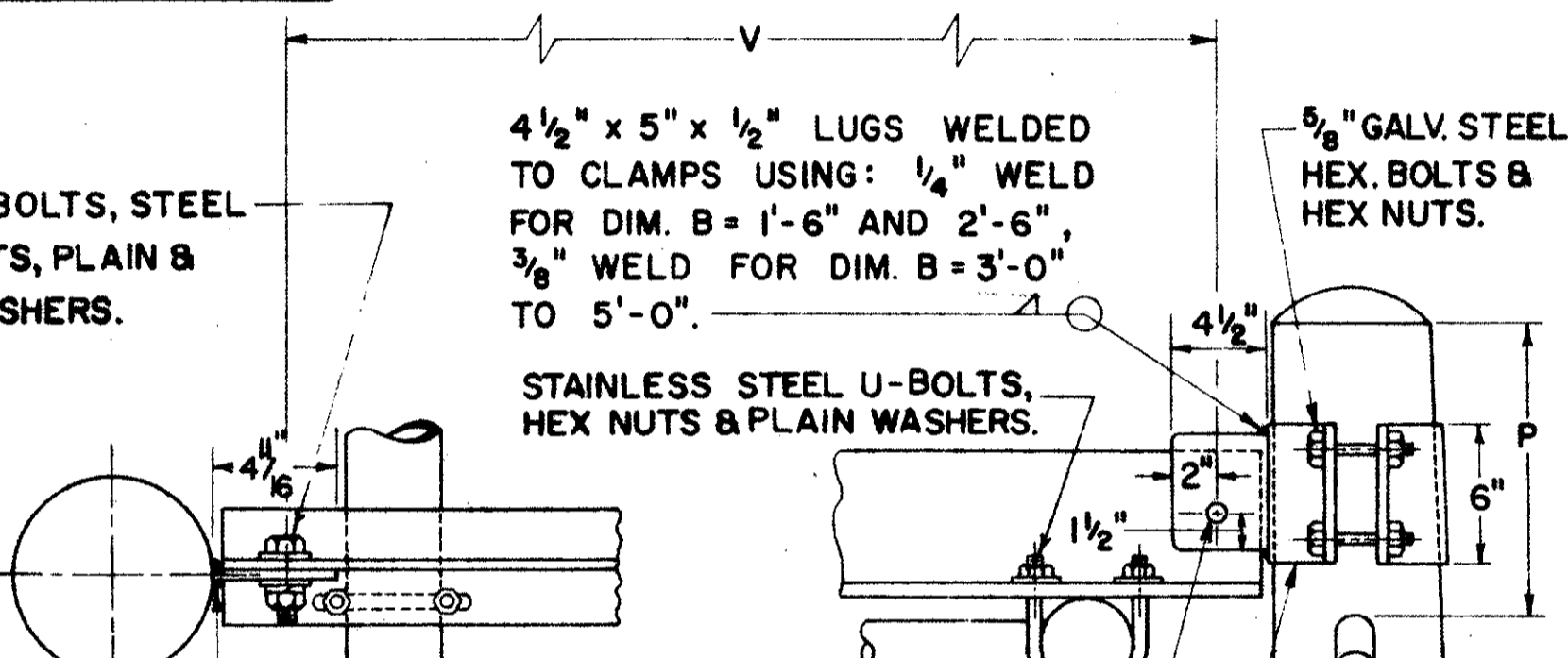
FOUNDATION DETAIL
(RIGHT HAND SHOWN - LEFT HAND OPPOSITE)



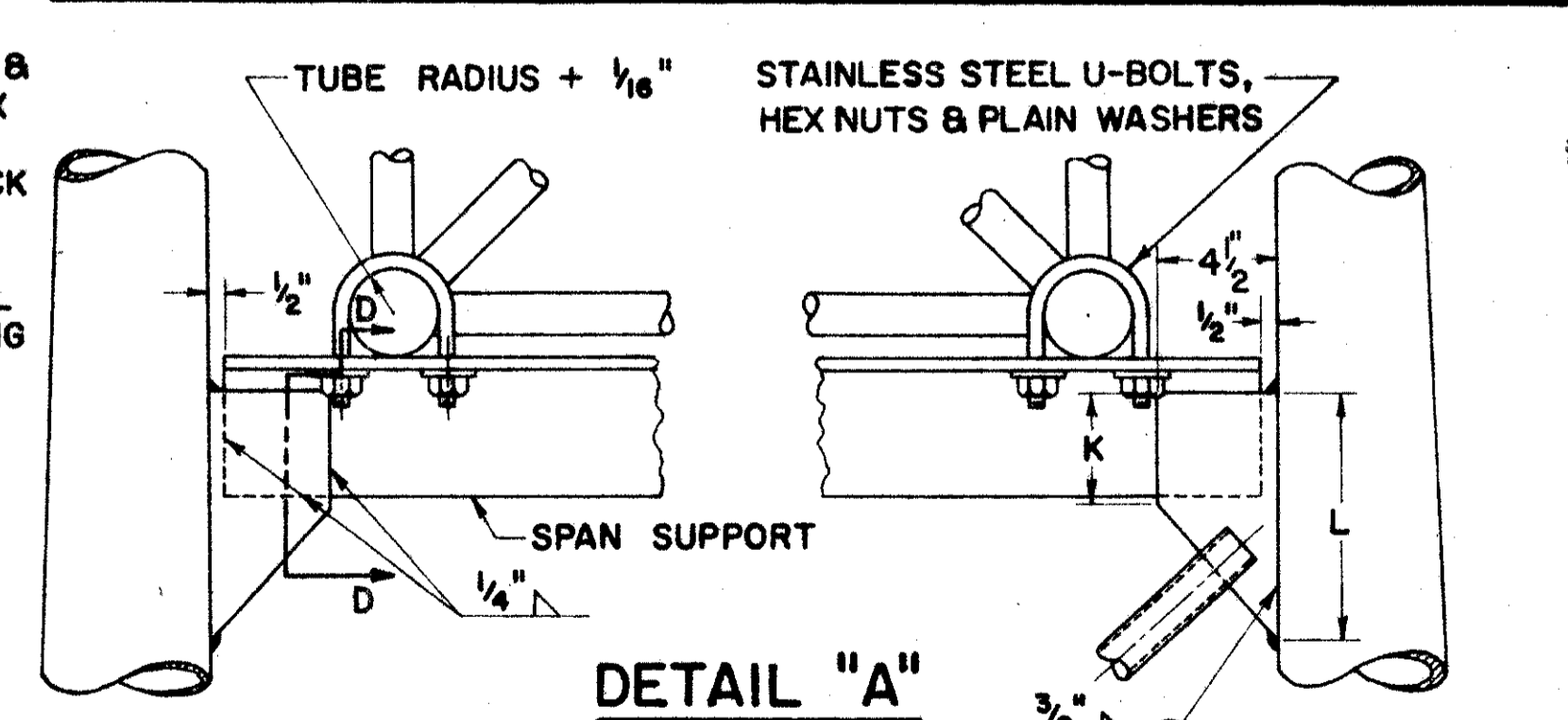
DETAIL "B"



DETAIL "C"
POLE BASE DETAIL



VIEW B-B
UPPER SPAN SUPPORT (ALTERNATE METHODS)



DETAIL "A"
LOWER SPAN SUPPORT

DESIGN NO.	SPAN A	B	C	D	E	END SHAFT	BRACE LENGTH	F	G	I	K	L	P	Q	R	S	T	U BOLTS	V	BOLT CIRCLE	SPAN SUPPORT SECTION D-D	CHORDS	HORIZONTAL AND INTERNAL DIAGONAL	VERTICAL DIAGONAL
1	50' Thru 55'	3'-0"	4'-11 3/4"	4'-5"	7"	8" x 4.5" x 25'-0"; 3GA	5'-10 13/16"	5 1/2"	1 1/4"	3 1/2"	4 3/4"	8"	12"	6 5/8"	3'-9"	1 1/2"	10"	5 5/8"	3'-3 5/8"	11"	SPLIT TEE 3'-8"	3 1/2" x .188"	1.660" x .140"	1.660" x .140"
2	60' Thru 80'	3'-0"	4'-11 3/4"	4'-5"	9 1/4"	8" x 4.5" x 25'-0"; 3GA	5'-10 13/16"	7 7/16"	1 3/8"	3 1/2"	4 3/4"	8"	12"	6 5/8"	3'-9"	1 1/2"	10"	5 5/8"	3'-3 5/8"	11"	SPLIT TEE 3'-8"	4 3/4" x .188"	1.900" x .145"	1.660" x .140"
3	85' Thru 90'	4'-0"	4'-10 1/4"	5'-6"	9 1/4"	7" x 5.18" x 26'-0"; 3GA	6'-7 7/8"	7 7/16"	1 3/8"	5 5/8"	4 3/8"	7 3/4"	18"	6 1/4"	4'-11"	1 1/2"	9 1/2"	5 5/8"	4'-5 5/8"	10"	SPLIT TEE 4'-10"	4 3/4" x .188"	1.900" x .145"	1.900" x .145"
4	95' Thru 105'	4'-0"	4'-10 1/4"	5'-6"	9 1/4"	7" x 5.18" x 26'-0"; 3GA	6'-7 7/8"	7 7/16"	1 3/8"	5 5/8"	4 3/8"	7 3/4"	18"	6 1/4"	4'-11"	1 1/2"	9 1/2"	5 5/8"	4'-5 5/8"	10"	SPLIT TEE 4'-10"	4 3/4" x .188"	2" x .188"	1.900" x .145"

REINFORCEMENT SCHEDULE			
MARK	NO.	LENGTH	TYPE
401	12" C/C	8'-6"	102
402	12" C/C	7'-6"	103
601	4	D+ 4'-0"	101
602	8	D+ 2'-0"	101
603	32	D _T - 6"	STR.

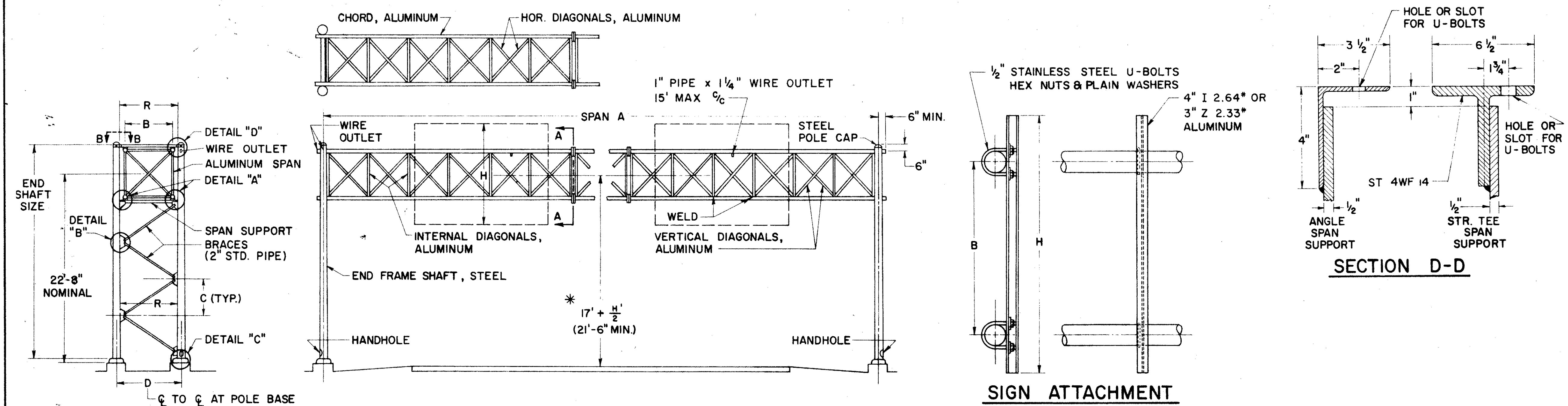
BUREAU OF TRAFFIC
OHIO DEPARTMENT OF HIGHWAYS

OVERHEAD SIGN SUPPORTS No. 7.3

I-129

DATE 7-25-62

APPROVED *Robert P. Lamer*
ENGINEER OF TRAFFIC



NOTES

MATERIALS
 THE OVERHEAD SPAN TRUSS SHALL BE ALUMINUM AND THE END FRAMES SHALL BE STEEL.
 SPAN TRUSS AND END FRAMES, INCLUDING HARDWARE, SHALL BE IN ACCORDANCE WITH SUPPLEMENTAL SPECIFICATION I-129 UNLESS OTHERWISE NOTED.
 STEEL POLE BASES AND GUSSETS SHALL CONFORM TO THE REQUIREMENTS OF ASTM SPECIFICATION A-373.
 AFTER FABRICATION THE TAPERED POLES SHALL HAVE A MINIMUM YIELD STRENGTH OF 48,000 PSI.

FABRICATION
 THE ENTIRE STEEL END FRAME SHALL BE HOT DIP GALVANIZED IN ACCORDANCE WITH SEC. M-74(d). MAXIMUM LENGTH OF SPAN SECTIONS IS 30 FT.

ERECTION
 USE A MINIMUM OF 1" CAMBER IN SPAN TRUSS MEMBER FOR A 50' SPAN; ADD 1/4" OF CAMBER FOR EACH 5' OF INCREASE IN SPAN OVER 50'.

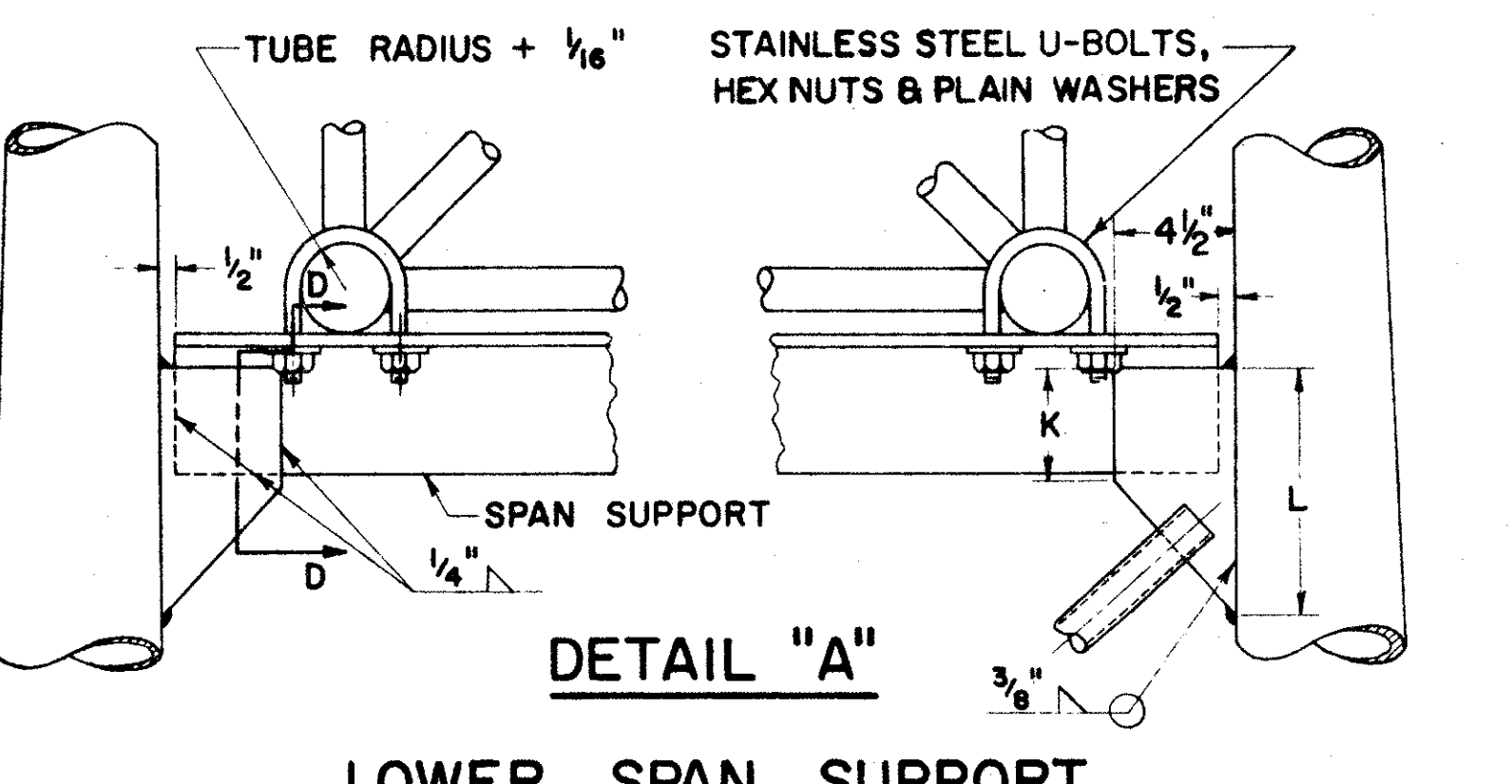
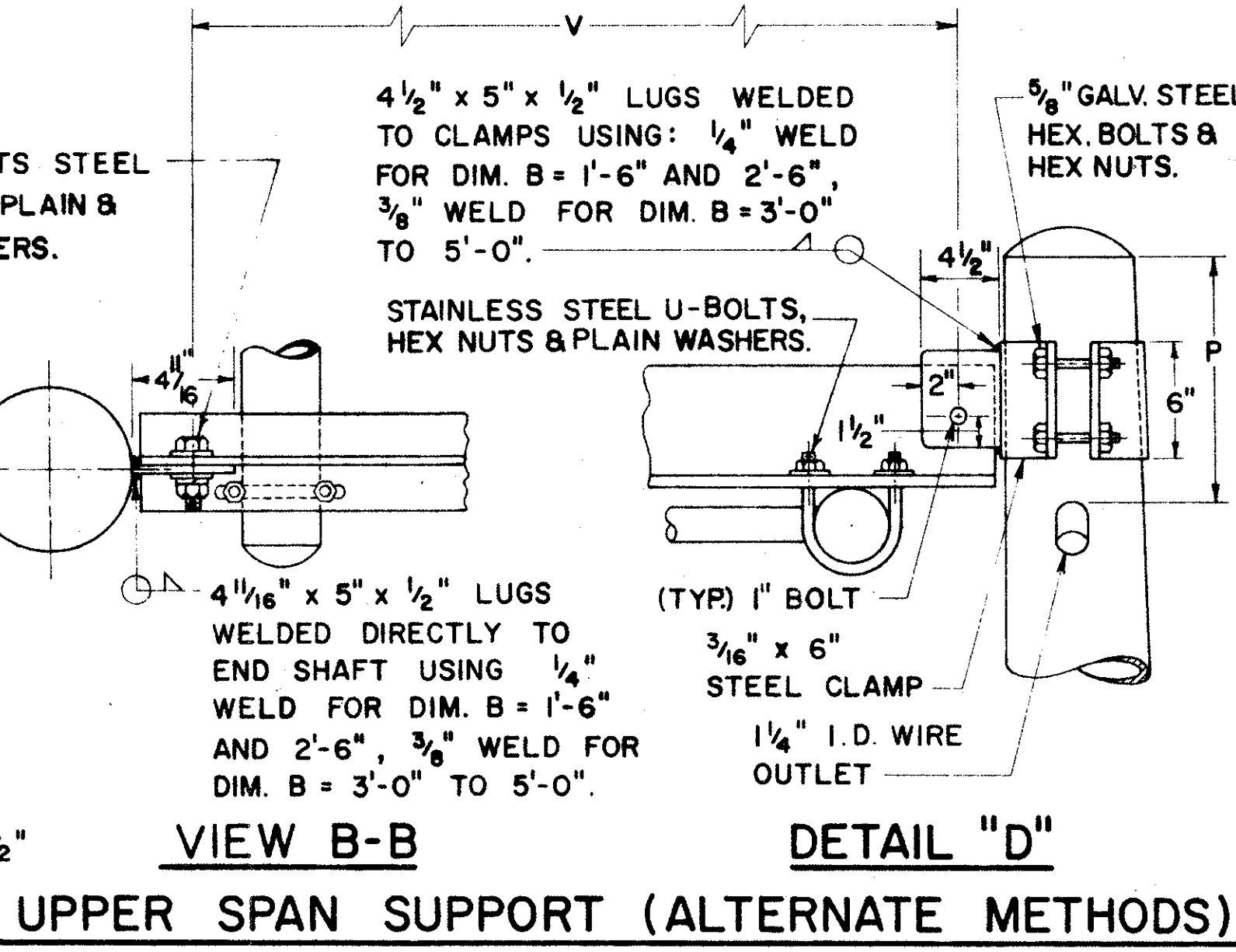
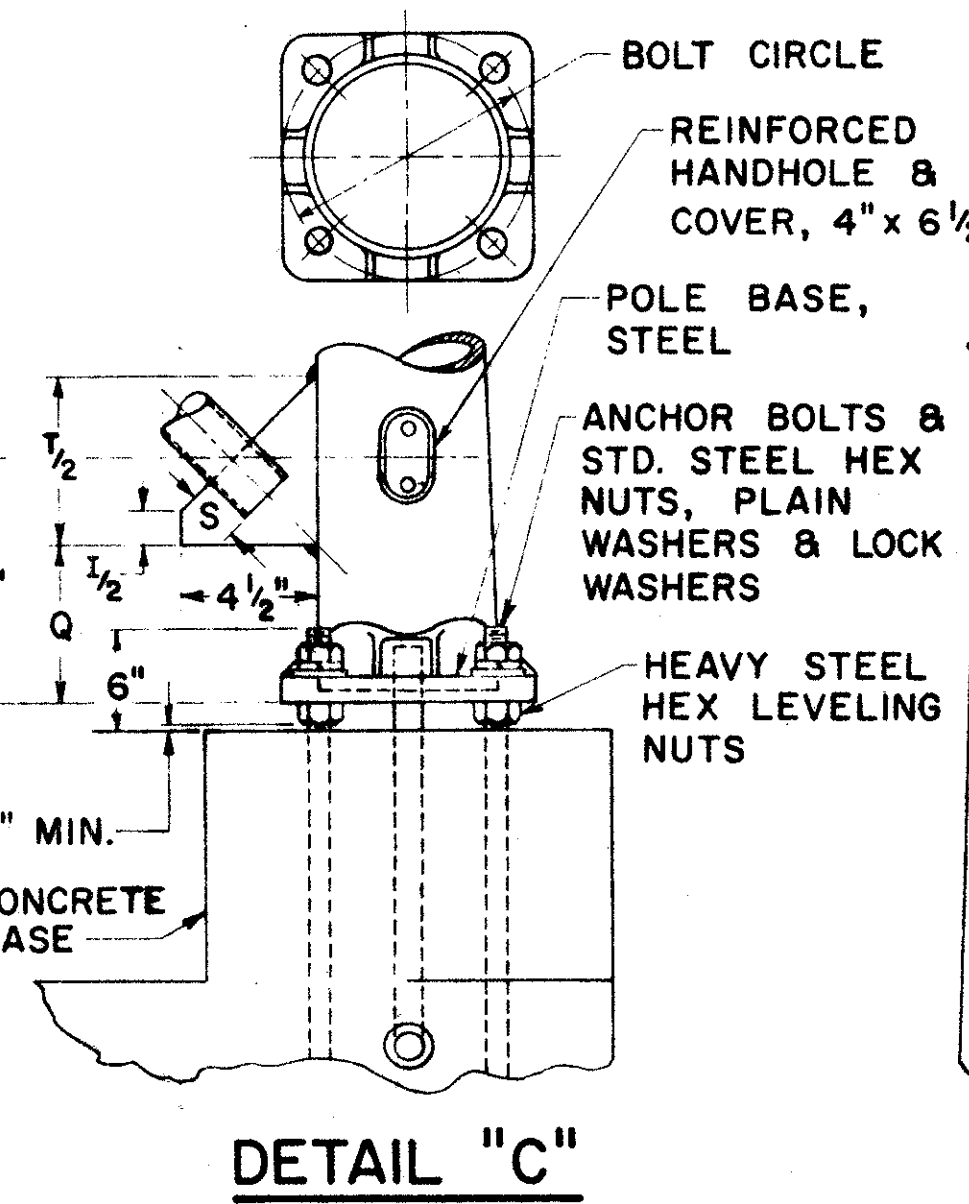
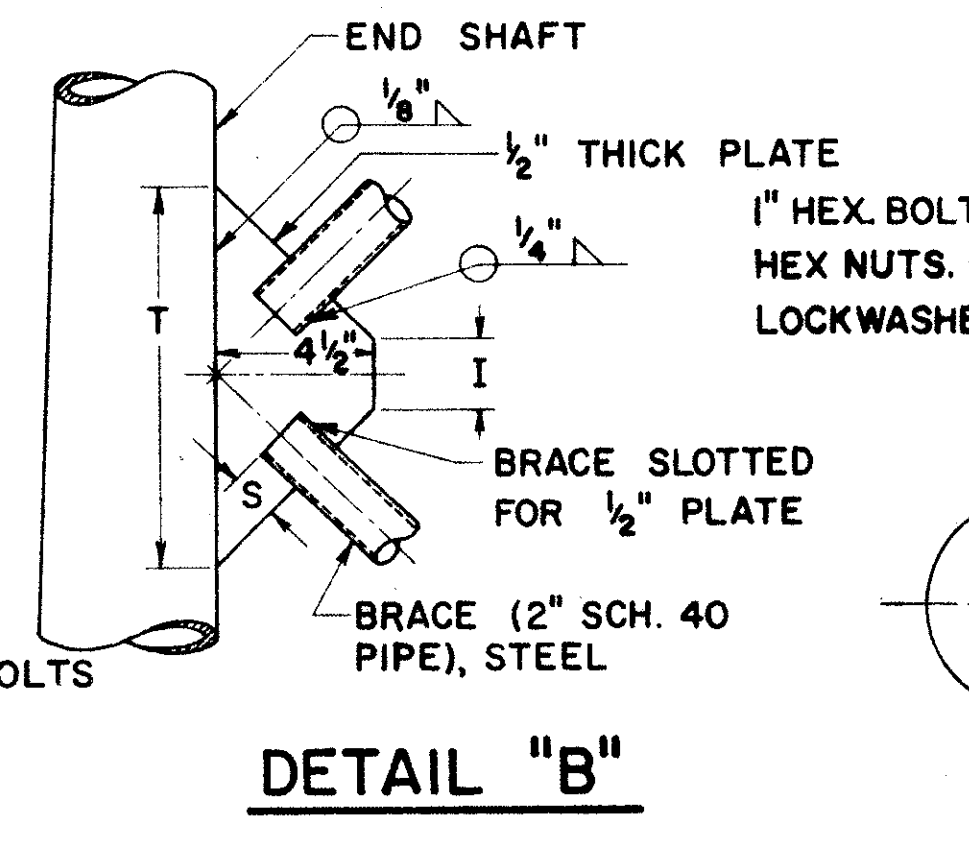
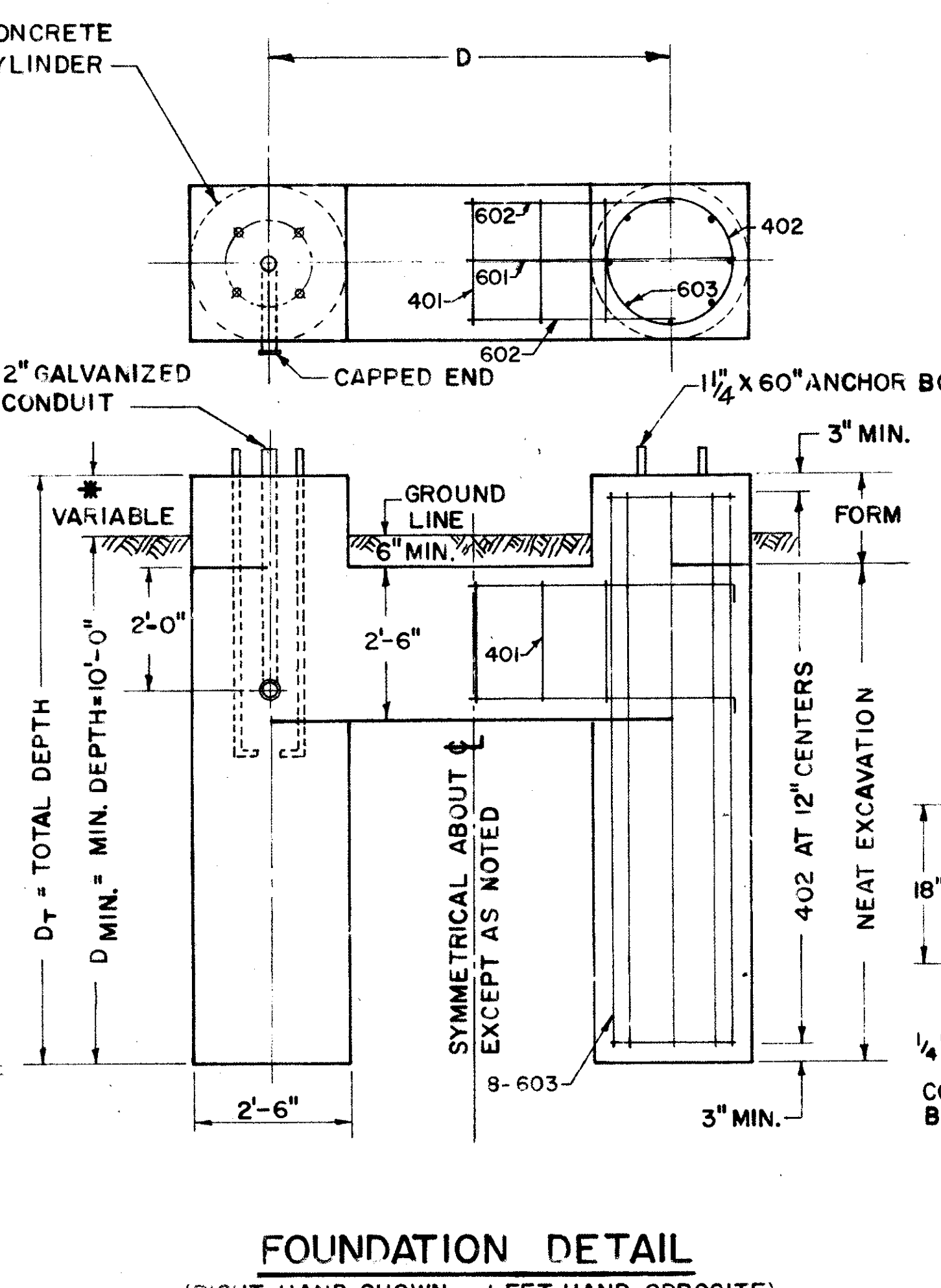
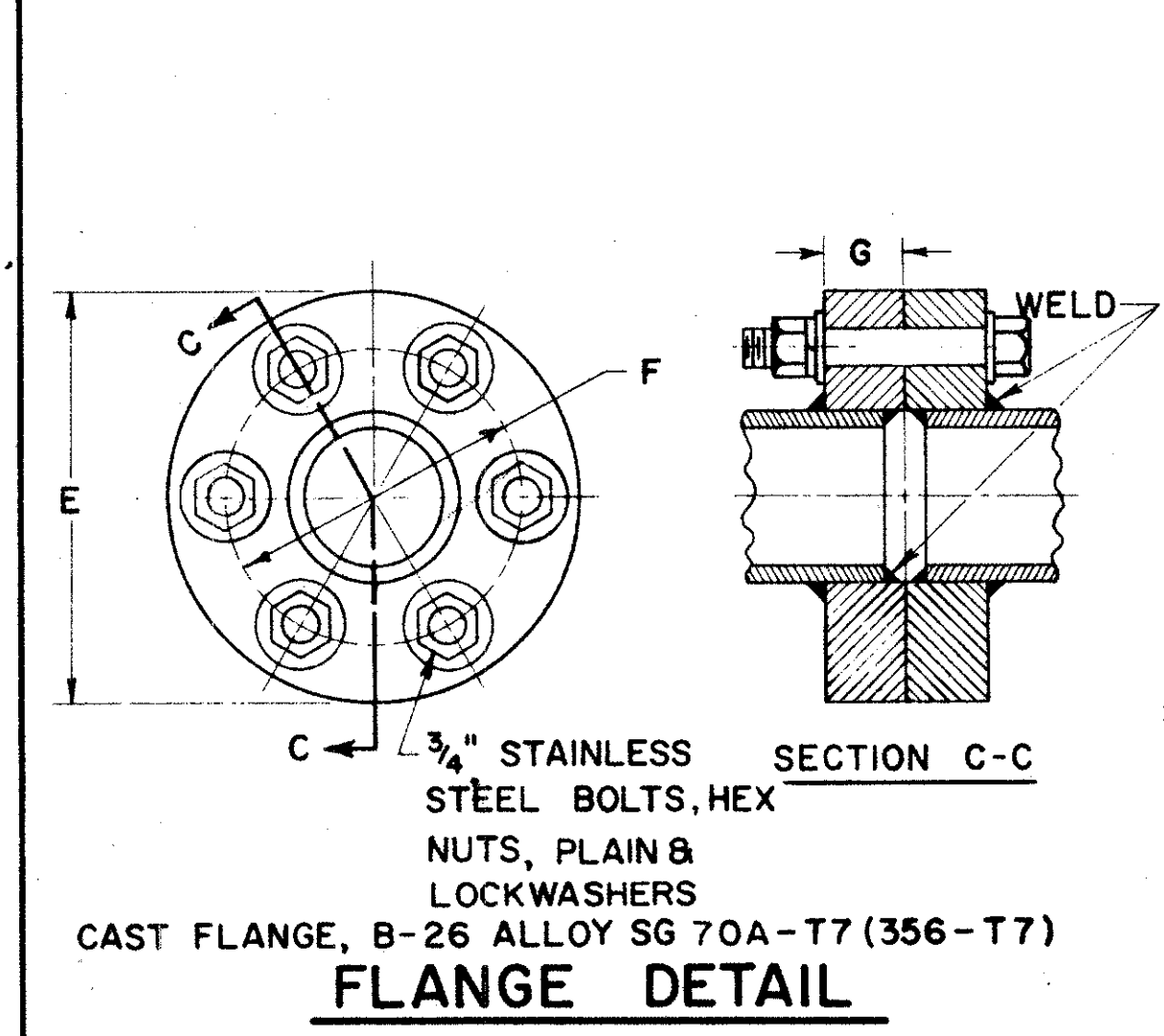
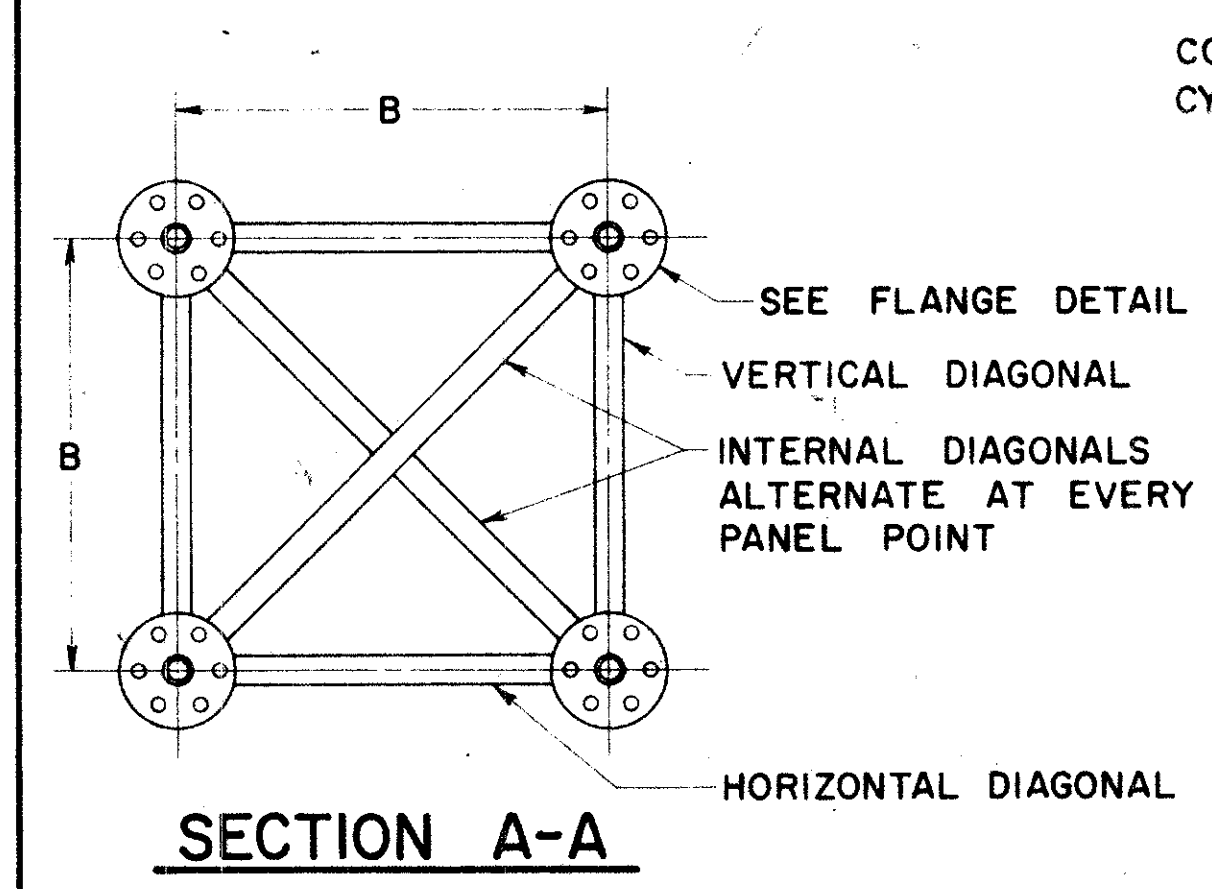
PAYMENT
 PAYMENT FOR THE GALVANIZED CONDUIT SHALL BE INCLUDED IN THE UNIT PRICE BID FOR OVERHEAD SIGN SUPPORTS.

SOILS
 THE FOUNDATION DETAILS SHOWN ARE FOR AVERAGE SOIL CONDITIONS (MEDIUM CLAY, CEMENTED SAND AND GRAVEL, SANDY CLAY, OR STIFF CLAY). FOR POOR SOIL CONDITIONS, INCREASE "D" MIN. BY: 50% IN DRY OR WET SAND, 60% IN SILTY CLAY, 100% IN SOFT CLAY, AND FROM 75% TO 150% IN WET SILT, DEPENDING ON QUICKSAND ACTION.

REINFORCING STEEL
 COST OF REINFORCING STEEL SHALL BE INCLUDED IN THE UNIT PRICE FOR ITEM I-129 CONCRETE FOR SIGN SUPPORT FOUNDATIONS.
 *BAR SIZE IS INDICATED IN THE BAR MARK. THE FIRST DIGIT WHERE THREE DIGITS ARE USED AND THE FIRST TWO DIGITS WHERE FOUR ARE USED, INDICATE THE BAR SIZE NUMBER.

***FOUNDATION ELEVATION**
 ELEVATION OF TOPS OF FOUNDATIONS SHALL BE BUILT UP SO THAT 17' CLEARANCE IS MAINTAINED OVER THE ENTIRE WIDTH OF PAVEMENT AND SHOULDERS.

DESIGN
 THE DESIGN OF OVERHEAD SUPPORTS IS IN ACCORDANCE WITH A.A.S.H.O. SPECIFICATION FOR THE DESIGN AND CONSTRUCTION OF STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, ADOPTED JUNE 12, 1961.



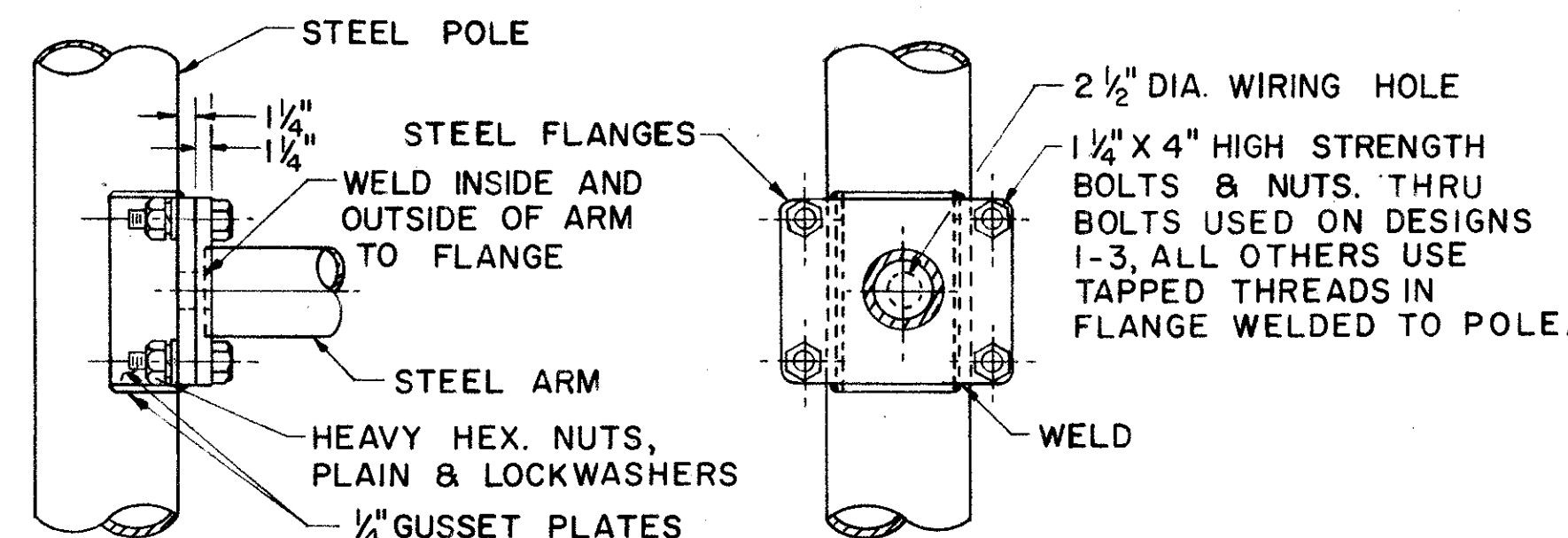
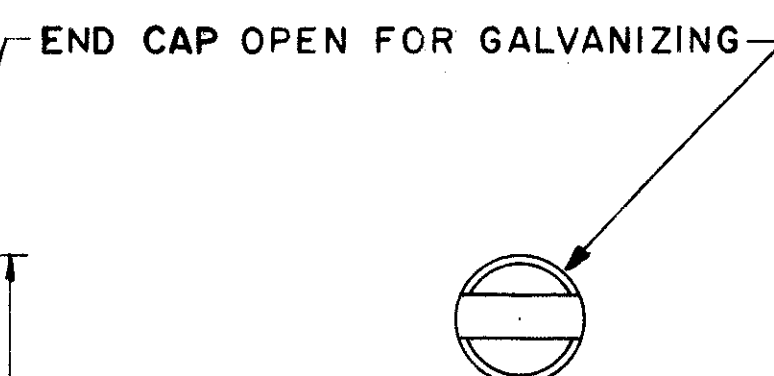
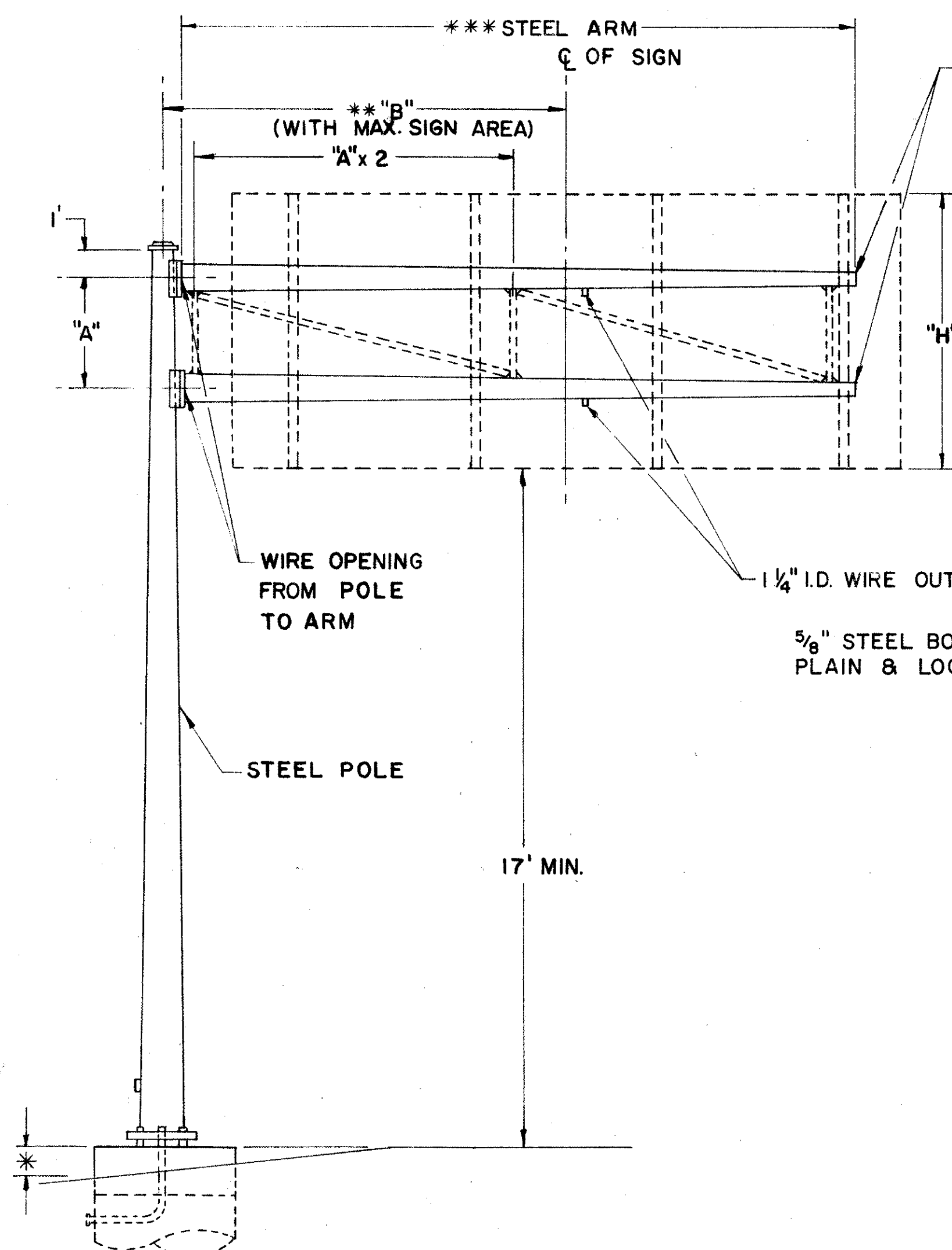
DESIGN NO.	SPAN A	B	C	D	E	END SHAFT	BRACE LENGTH	F	G	I	K	L	P	Q	R	S	T	U BOLTS	V	BOLT CIRCLE	SPAN SUPPORT SECTION D-D	CHORDS	HORIZONTAL AND INTERNAL DIAGONAL	VERTICAL DIAGONAL	REINFORCEMENT SCHEDULE			
																									MARK	NO.	LENGTH	TYPE
1	50' THRU 70'	3'-0"	4'-1 1/4"	4'-5"	9 1/4"	8" X 4.5" X 25'-0", 3GA	5'-10 3/16"	7 7/16"	1 3/8"	3 1/2"	4 3/4"	8"	12"	6 5/8"	3'-9"	1 1/2"	10"	5 1/8"	3'-3 5/8"	11"	SPLIT TEE 3'-8"	4 3/4" X .188"	1.900" X .145"	1.660" X .140"	401	12"C/C	8'-6"	102
2	75' THRU 80'	4'-0"	4'-10 1/4"	5'-6"	9 1/4"	7" X 5.18" X 26'-0", 3GA	6'-7 1/8"	7 7/16"	1 3/8"	5 1/8"	4 3/8"	7 3/4"	18"	6 1/4"	4'-11"	1 1/2"	9 1/2"	5 1/8"	4'-5 5/8"	10"	SPLIT TEE 4'-10"	4 3/4" X .188"	2" X .188"	1.900" X .145"	601	4	D+4'-0"	101
3	85'	4'-0"	4'-10 1/4"	5'-6"	11"	7" X 5.18" X 26'-0", 3GA	6'-7 1/8"	8 1/2"	1 1/2"	5 1/8"	4 3/8"	7 3/4"	18"	6 1/4"	4'-11"	1 1/2"	9 1/2"	5 1/8"	4'-5 5/8"	10"	SPLIT TEE 4'-10"	5 1/2" X .250"	2" X .188"	1.900" X .145"	602	8	D+2'-0"	101
4	90' THRU 110'	5'-0"	4'-8 1/2"	6'-6"	11"	7" X 5.18" X 26'-0", 3GA	7'-3 1/4"	8 1/2"	1 1/2"	-	3 1/2"	7 3/4"	12"	7 1/4"	5'-11"	1 3/4"	11 1/4"	3 3/4"	5'-5 5/8"	10"	SPLIT TEE 5'-10"	5 1/2" X .250"	2 1/2" X .188"	2 1/2" X .188"	603	32	D+7'-6"	STR.

BUREAU OF TRAFFIC
 OHIO DEPARTMENT OF HIGHWAYS

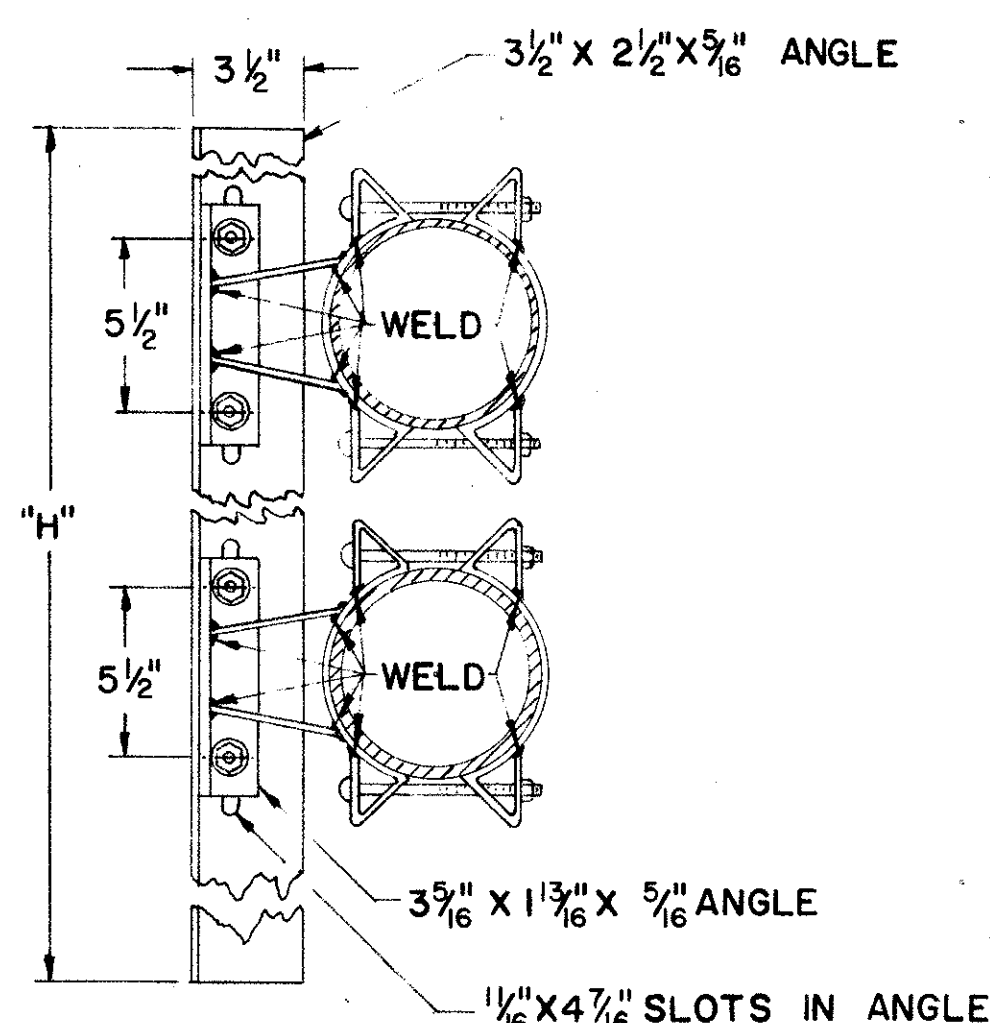
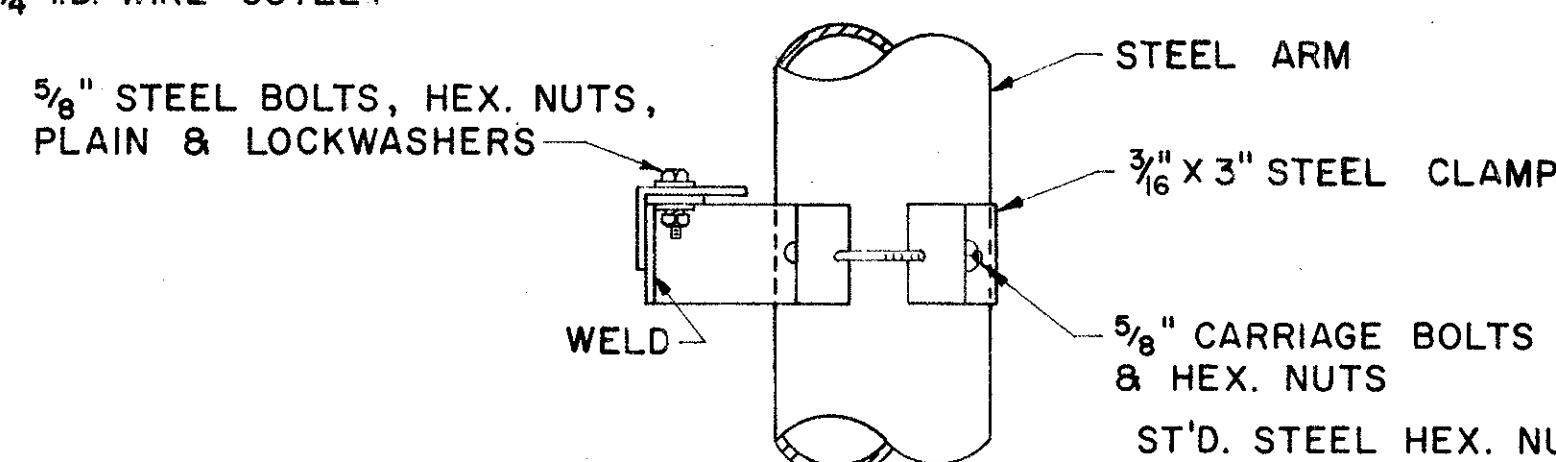
OVERHEAD SIGN SUPPORTS I-129 No.7.5

DATE 5-2-62
7-25-62

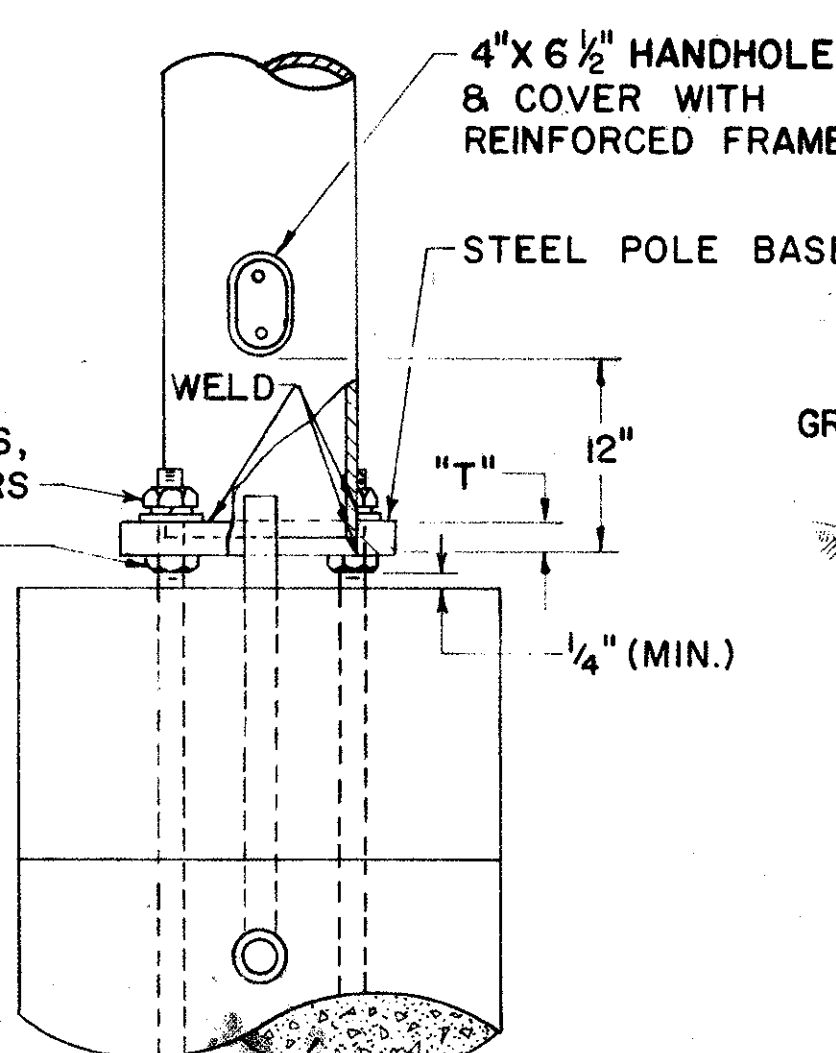
APPROVED *Robert E. Comer*
 ENGINEER OF TRAFFIC



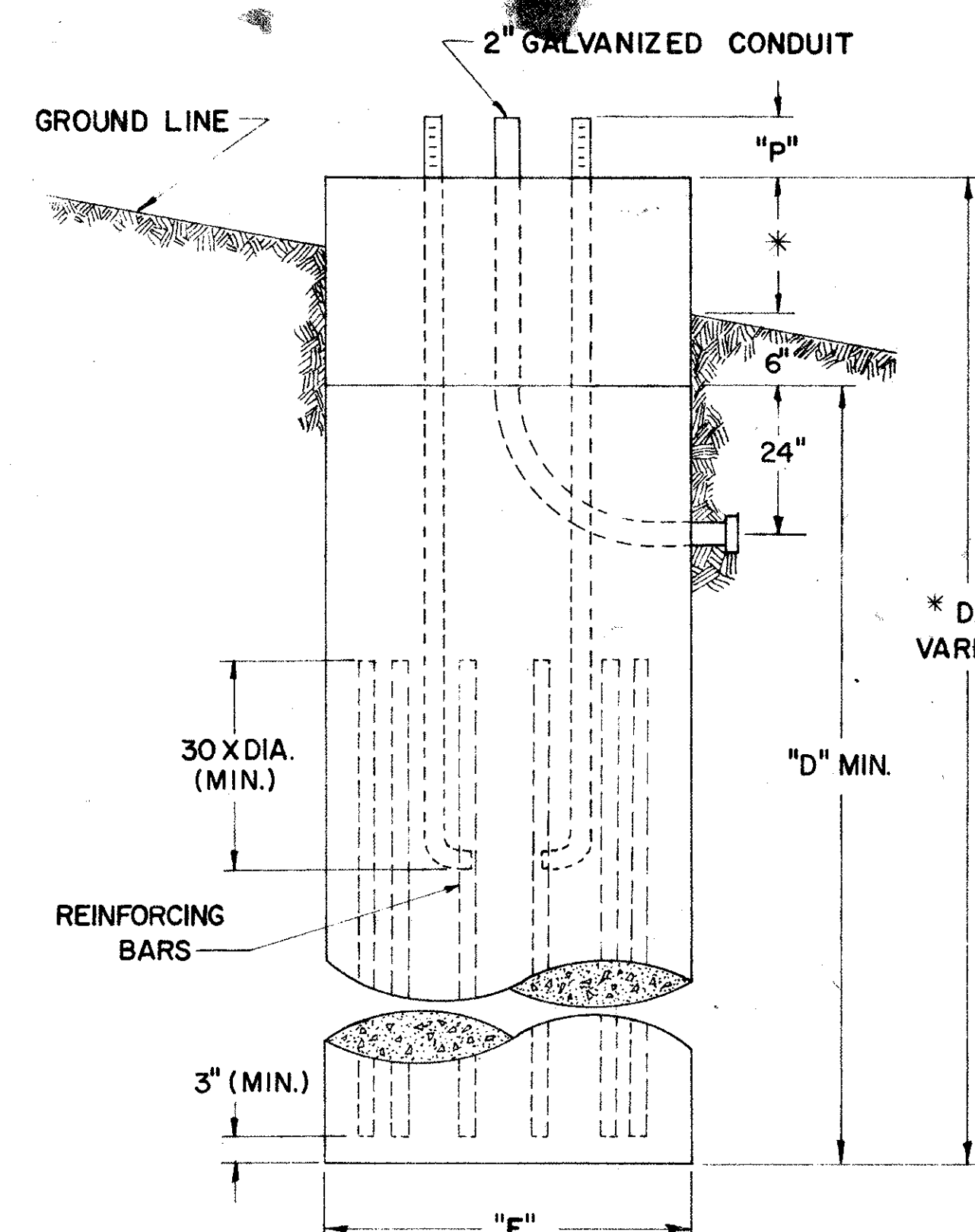
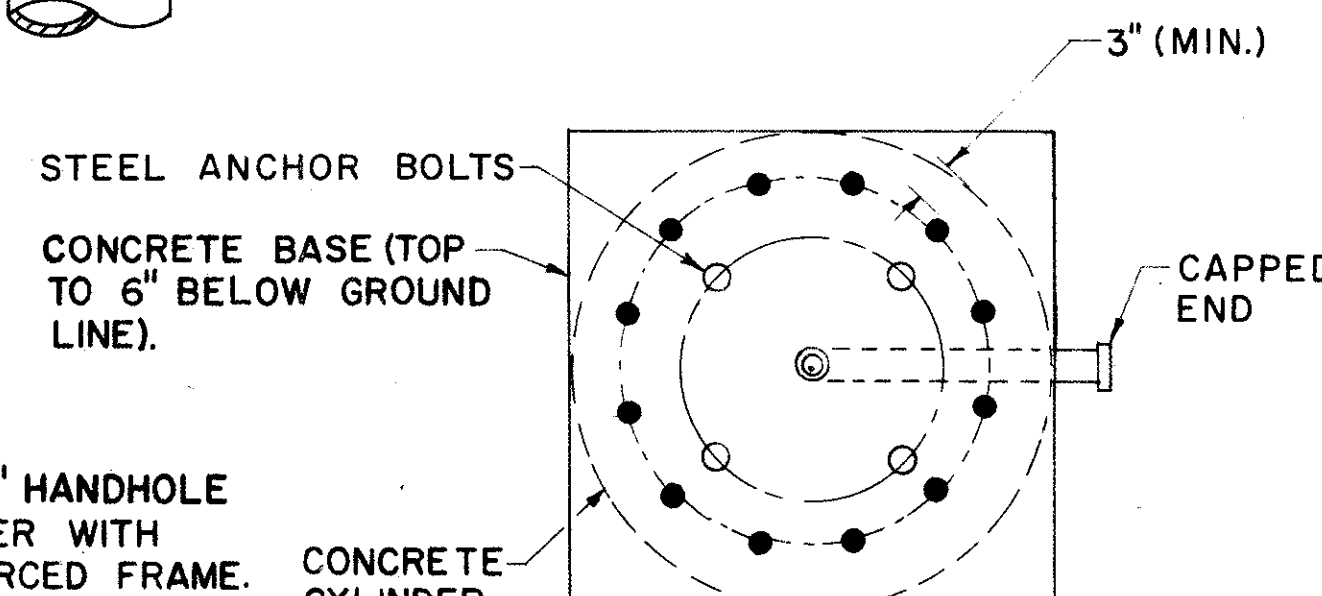
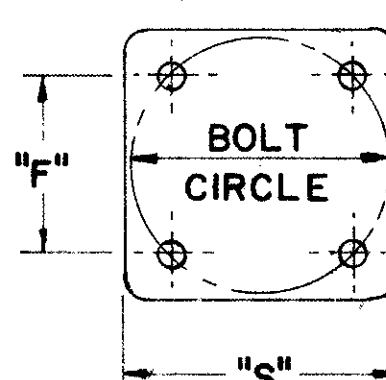
ARM ATTACHMENT



ARM ATTACHMENT



POLE DETAIL



FOUNDATION DETAIL

SIGN ATTACHMENT DETAIL

DESIGN NO.	POLE SIZE	*** ARM SIZE	DIM A	DIM **B	DIM "D" MIN.	DIM E	DIM F	DIM P	DIM *S	DIM T	BOLT CIRCLE	ANCHOR BOLT SIZE	MAX SIGN AREA	REINF. BARS SIZE	NO.
1	3 Ga, 12" X 8.78" X 23'-0"	7 Ga, 6.9" X 4.66" X 16'-0"	4'	12'	9'	3'-0"	11 5/16"	7 3/4"	17"	2"	16"	1 3/4" X 90"	80	3/4"	12
2	3 Ga, 12" X 8.78" X 23'-0"	7 Ga, 8" X 5.2" X 20'-0"	4'	16'	9'	3'-0"	11 5/16"	7 3/4"	17"	2"	16"	1 3/4" X 90"	80	3/4"	12
3	3 Ga, 15" X 11.5" X 25'-0"	7 Ga, 8.3" X 6.06" X 16'-0"	4'	12'	11'	3'-0"	15 1/2"	8 3/8"	23"	2"	22"	2" X 96"	120	1"	12
4	3 Ga, 16" X 12.5" X 25'-0"	3 Ga, 9.2" X 6.40" X 20'-0"	4'	16'	11'	3'-0"	16 5/8"	8 3/8"	24 1/2"	2"	23 1/2"	2" X 96"	120	1"	12
5	0 Ga, 18" X 14.36" X 26'-0"	7 Ga, 11" X 7.92" X 22'-0"	6'	14'	13'	3'-0"	18"	9 3/8"	26 1/2"	2 1/2"	25 1/2"	2 1/4" X 120"	180	1 1/8"	12
6	0 Ga, 18" X 14.36" X 26'-0"	7 Ga, 12.5" X 8.86" X 26'-0"	6'	18'	13'	3'-0"	18"	9 3/8"	26 1/2"	2 1/2"	25 1/2"	2 1/4" X 120"	180	1 1/8"	12
7	2 PLY 7 Ga, 18" X 14.36" X 26'-0"	7 Ga, 12.5" X 9.14" X 24'-0"	6'	14'	15'	3'-0"	18"	9 3/4"	26 1/2"	2 1/2"	25 1/2"	2 1/2" X 144"	240	1 1/4"	12
8	2 PLY 1/4", 18" X 14.36" X 26'-0"	3 Ga, 12.5" X 8.58" X 28'-0"	6'	18'	15'	3'-0"	18"	11 1/4"	26 1/2"	3"	25 1/2"	3" X 144"	240	1 1/4"	12

NOTES

FABRICATION - ALL PORTIONS OF THE SIGN SUPPORT, INCLUDING SIGN ATTACHMENTS, SHALL BE HOT DIP GALVANIZED IN ACCORDANCE WITH THE REQUIREMENTS OF A.S.T.M. DESIGNATIONS A-123 AND A-153. THE CONDUIT SHALL BE GALVANIZED IN ACCORDANCE WITH SEC. S-25.08 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR OVERHEAD SIGN SUPPORTS FOR PAYMENT.

* FOUNDATION - THE TOP ELEVATION OF FOUNDATIONS SHALL BE VARIED SO AS TO MAINTAIN A MINIMUM CLEARANCE OF 17' BETWEEN THE BOTTOM OF THE SIGN AND THE HIGHWAY CROWN.

* * * ERECTION - VALUES OF "B" MAY BE EXCEEDED PROVIDED THE PRODUCT OF ACTUAL SIGN AREA TIMES THE DISTANCE FROM C OF POLE TO C OF SIGN DOES NOT EXCEED THE MAX SIGN AREA TIMES "B".

* * * ARMS 20' LONG OR LONGER ARE TO BE TRUSS TYPE WITH 3" X 3" X 3/8" ANGLES WELDED TO GUSSET PLATES.

MATERIAL - STEEL POLE BASES, FLANGES, AND END CAPS SHALL CONFORM TO THE REQUIREMENTS OF ASTM SPECIFICATION A 30 GRADE B. HIGH STRENGTH STEEL BOLTS SHALL CONFORM TO ASTM SPECIFICATION A 193 GRADE B7 AFTER FABRICATION TAPERED POLES AND ARMS SHALL HAVE A MINIMUM YIELD STRENGTH OF 48,000 PSI.

SOILS - THE FOUNDATION DETAILS SHOWN ARE FOR AVERAGE SOIL CONDITIONS (MEDIUM CLAY, CEMENTED SAND AND GRAVEL, SANDY CLAY, OR STIFF CLAY). FOR POOR SOIL CONDITIONS, INCREASE "D" MIN. BY 50% IN DRY OR WET SAND, 60% IN SILTY CLAY, 100% IN SOFT CLAY, AND FROM 75% TO 150% IN WET SILT, DEPENDING ON QUICKSAND ACTION.

REINFORCING STEEL - REINFORCING STEEL AS SHOWN IN TABLE SHALL BE INSTALLED WHEN "D" EXCEEDS THE ANCHOR BOLT LENGTH BY MORE THAN 3 FT. THE COST AND PLACEMENT OF REINFORCING STEEL SHALL BE INCLUDED IN THE UNIT PRICE FOR ITEM I-129 CONCRETE FOR SIGN SUPPORT FOUNDATIONS.

DESIGN

THE DESIGN OF OVERHEAD SUPPORTS IS IN ACCORDANCE WITH A.A.S.H.O. SPECIFICATIONS FOR THE DESIGN AND CONSTRUCTION OF STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, ADOPTED JUNE 12, 1961.

BUREAU OF TRAFFIC
OHIO DEPARTMENT OF HIGHWAYS

OVERHEAD SIGN SUPPORT I-129 No. 12.24

DATE
8-18-61
4-11-62

APPROVED *Robert E. Conner*
ENGINEER OF TRAFFIC

NOTES

GENERAL

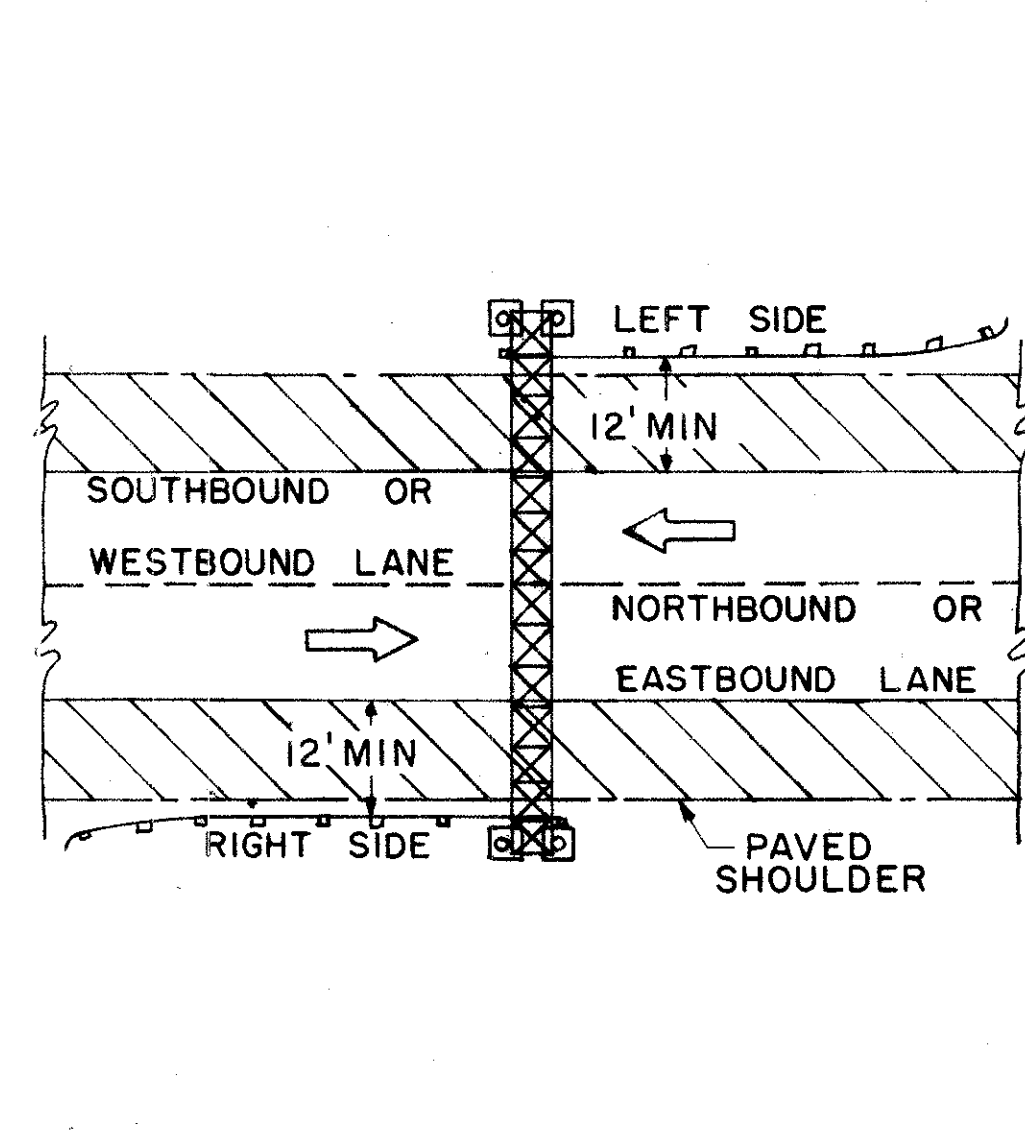
PROTECTIVE GUARD RAIL FOR OVERHEAD SIGN STRUCTURES SHALL CONFORM TO SEC. I-15, FOR STEEL BEAM TYPE (DEEP).

AT LOCATIONS WHERE GUARD RAIL IS IN PLACE, THE SIGN SUPPORT FOUNDATIONS SHALL BE ERECTED BEHIND EXISTING GUARD RAIL.

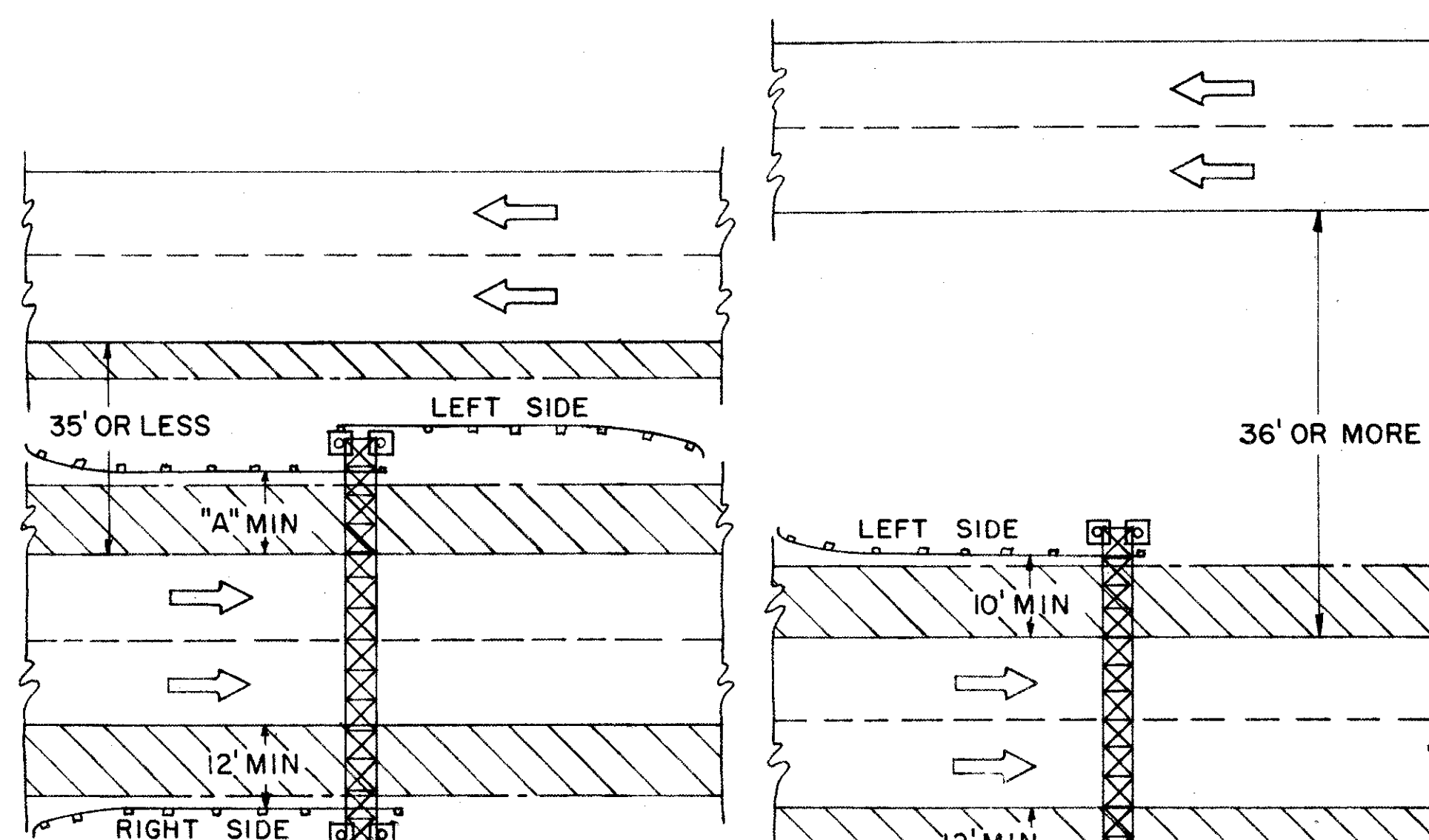
A MINIMUM OF SIX GUARD RAIL POSTS IS REQUIRED IN ADVANCE OF THE SIGN SUPPORT.

THE LENGTH OF GUARD RAIL DEPENDS ON THE POST SPACING. (EXAMPLE: FOR A SINGLE LINE OF GUARD RAIL IN ADVANCE OF A SIGN SUPPORT, THE MINIMUM LENGTH IS 50 FT. FOR A POST SPACING OF 6'-3", 100 FT. FOR A POST SPACING OF 12'-6".)

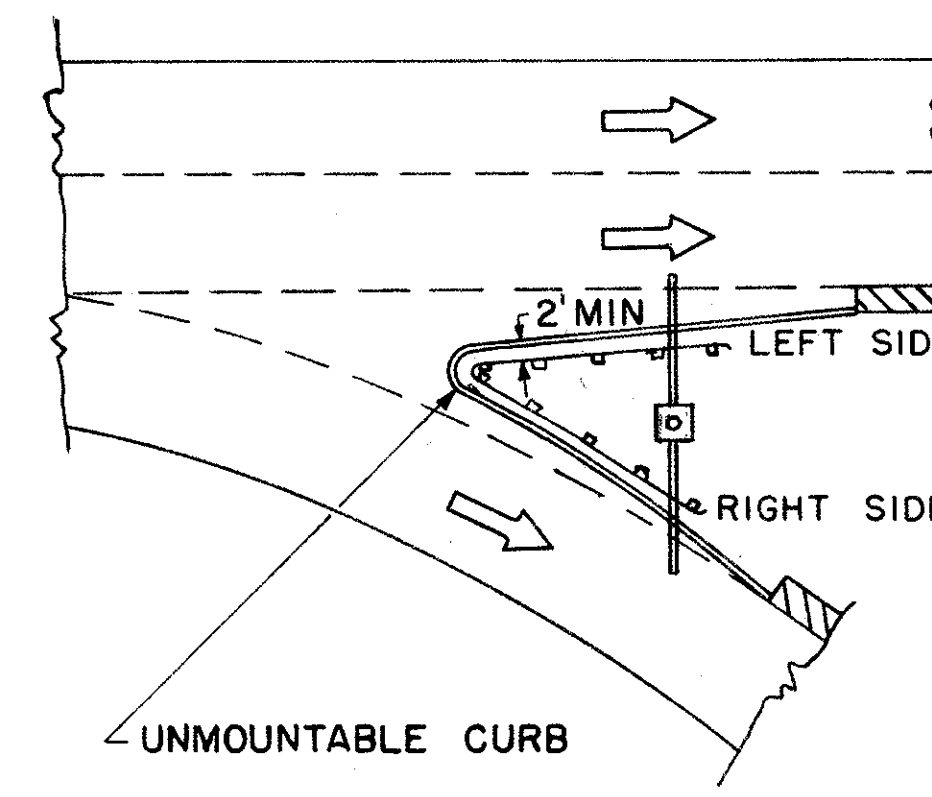
WHERE PROPOSED GUARD RAIL FLARES ARE CONSTRUCTED OF RAIL ELEMENTS WHICH HAVE NOT BEEN FABRICATED EXACTLY TO FIT THE CURVATURE SHOWN ON THE PLANS. THE TWO END POSTS OF EACH FLARED SECTION SHALL BE ENCASED IN A MINIMUM 4" THICKNESS OF CLASS "E" CONCRETE FOR THE FULL DEPTH OF THE POST BELOW THE GROUND LINE. PAYMENT FOR ENCASEMENT, IF REQUIRED, SHALL BE INCLUDED IN THE UNIT PRICE BID FOR THE GUARD RAIL.



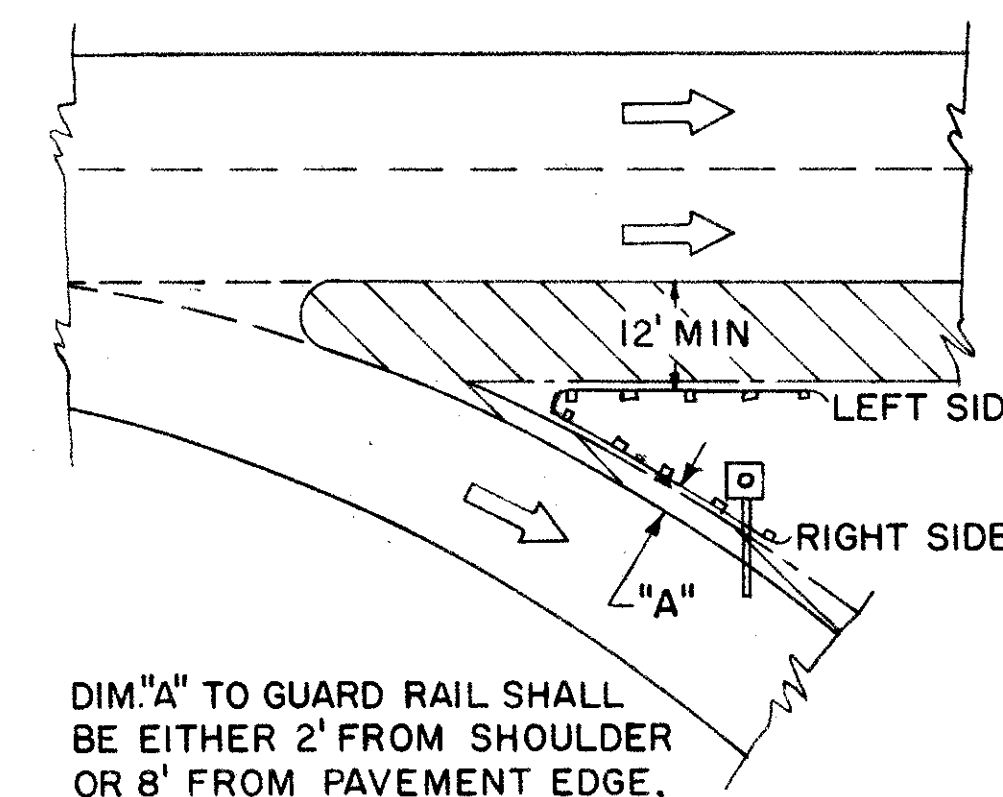
MULTIPLE LANE UNDIVIDED



FOUR LANE DIVIDED



(CURB SECTION)

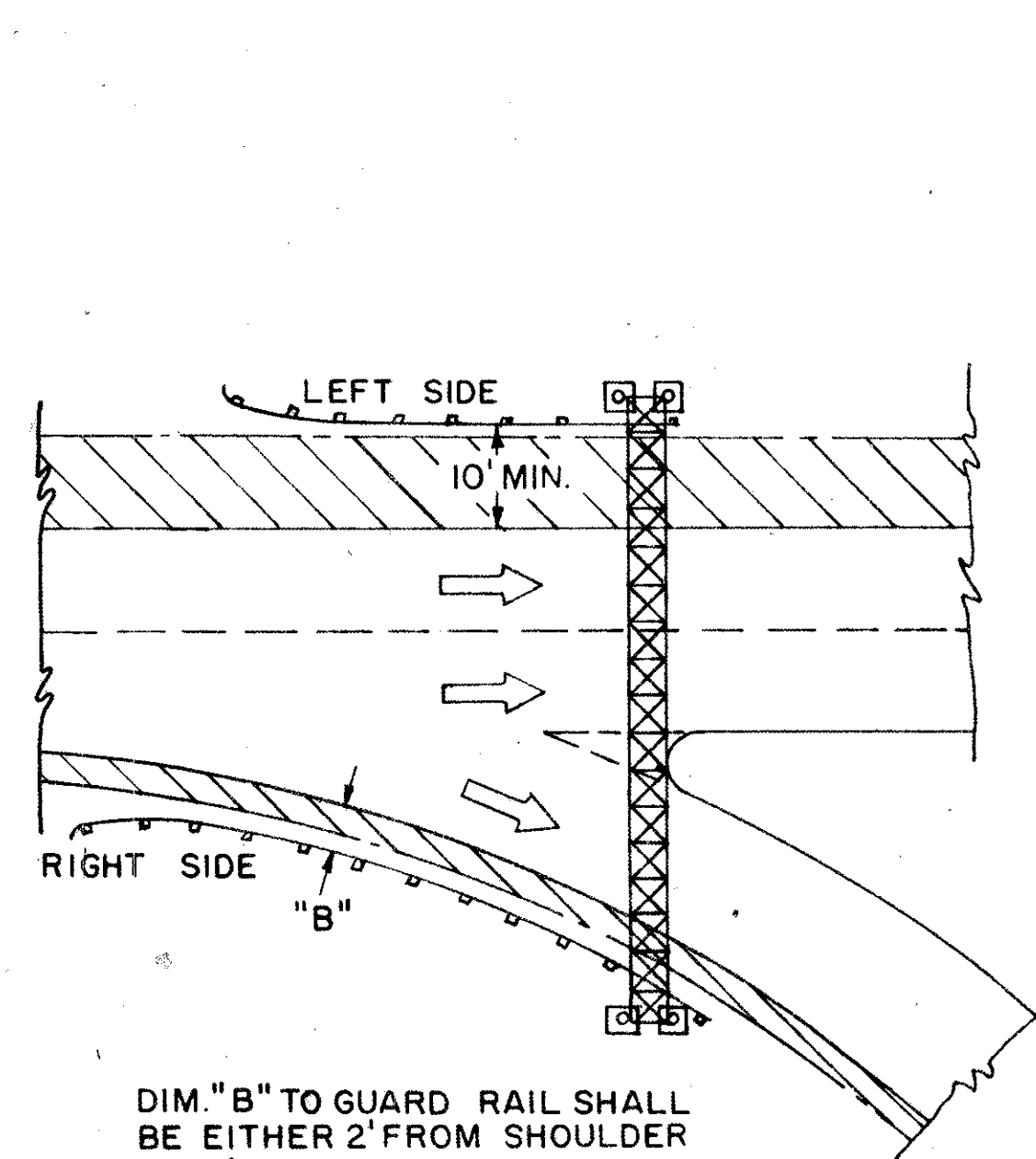


(SHOULDER SECTION)

BIFURCATION

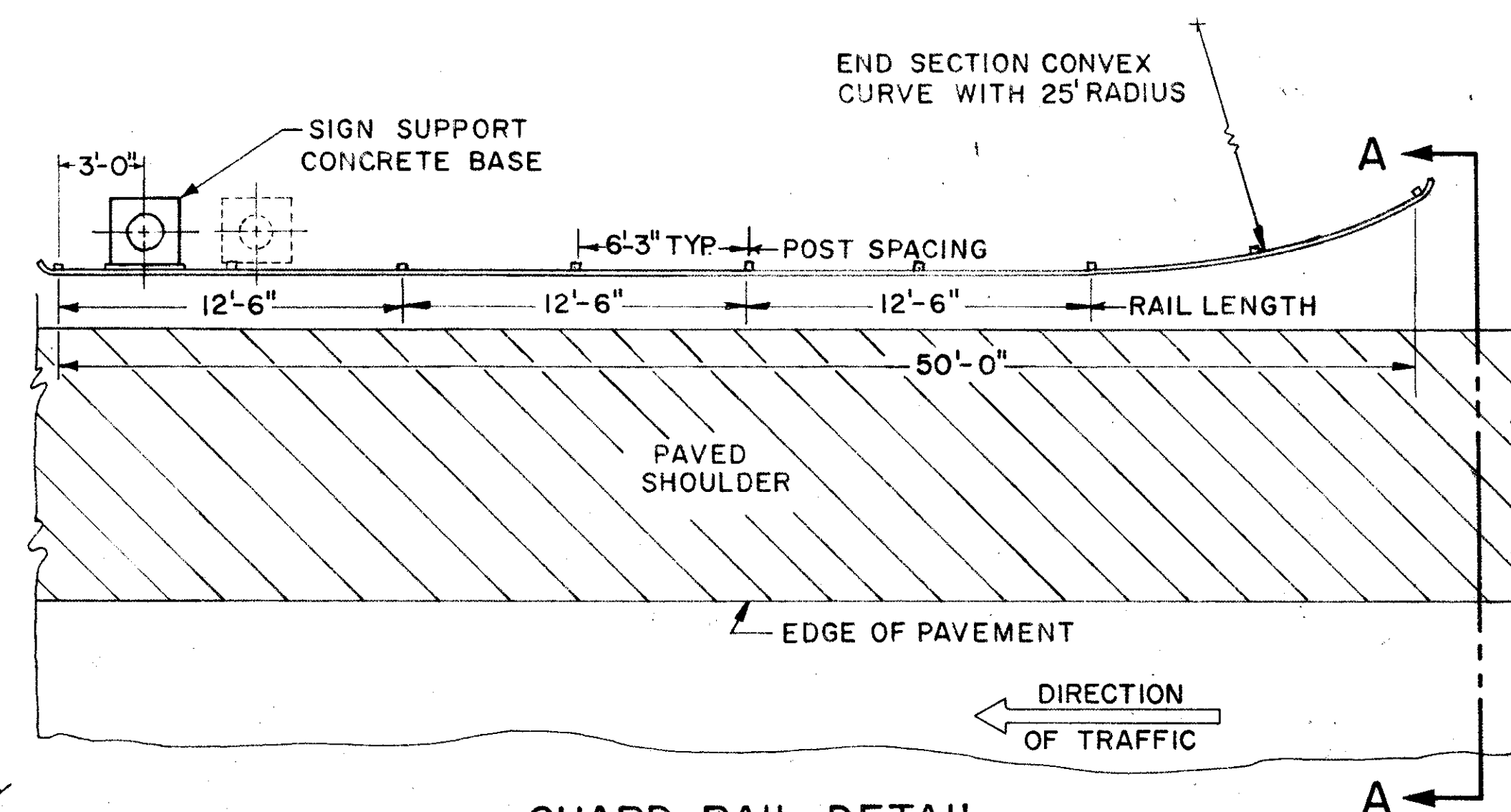
DIM. "A" TO GUARD RAIL SHALL BE EITHER 10' MIN. FROM EDGE OF PAVEMENT OR 2' MIN. FROM THE FACE OF CURB.

DIM. "A" TO GUARD RAIL SHALL BE EITHER 2' FROM SHOULDER OR 8' FROM PAVEMENT EDGE, WHICHEVER DISTANCE IS GREATER.

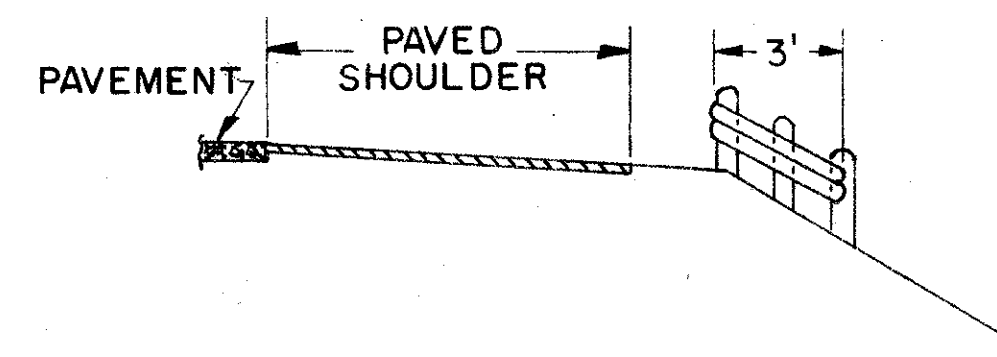


(ROADWAY SPAN)

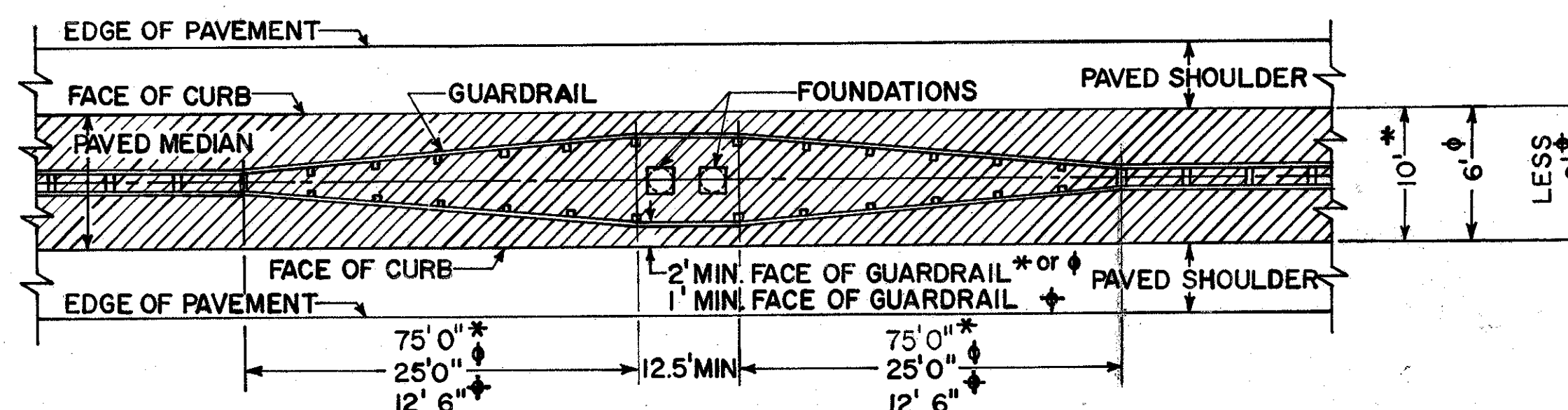
BIFURCATION



GUARD RAIL DETAIL



SECTION A-A



BARRIER GUARDRAIL AT SIGN SUPPORTS MAY BE MOUNTED ON ONE POST WITH BLOCKS WHEN SPREAD IS 2'-0" OR LESS FACE TO FACE. FOR SPREADS OVER 2'-0", TWO POSTS MUST BE USED.

DESIGN

THE DESIGN OF GUARD RAIL PROTECTION FOR OVERHEAD SUPPORTS IS IN ACCORDANCE WITH A.A.S.H.O. SPECIFICATIONS FOR THE DESIGN AND CONSTRUCTION OF STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, ADOPTED JUNE 12, 1961.

BUREAU OF TRAFFIC
OHIO DEPARTMENT OF HIGHWAYS

GUARD RAIL

I-129
I-15

DATE
4-8-60
6-20-60
1-2-62
4-18-62

APPROVED *Robert E. Conner*
ENGINEER OF TRAFFIC

NOTES

GENERAL

DETAILS ON THIS SHEET SHALL APPLY TO EACH OVERHEAD SIGN STRUCTURE TO SUPPORT ILLUMINATED SIGNS. ELECTRIC SERVICE SHALL ENTER THE STRUCTURE THROUGH A 2" RIGID STEEL GALVANIZED CONDUIT PLACED IN THE STRUCTURE FOUNDATION. SERVICE WIRES SHALL ENTER THE DISCONNECT SWITCH OR COMBINATION SWITCH CONTACTOR THROUGH AN INSULATED CHASE NIPPLE TO BE FIELD INSTALLED AS SHOWN IN DETAIL. FIELD DETERMINE SIZE OF NIPPLE. SIGN LOAD WIRES AND CONTROL WIRES (IF REQUIRED) SHALL ENTER SIGN STRUCTURE AND CONTINUE UPWARD TO PROPER OUTLET. CONTROL PILOT DEVICE SHALL BE A PHOTO-ELECTRIC CELL UNIT AS SPECIFIED IN THE ELECTRICAL NOTES AND INSTALLED ON THE CAP OF THE UPRIGHT STRUCTURE MEMBER.

CONTROLLER

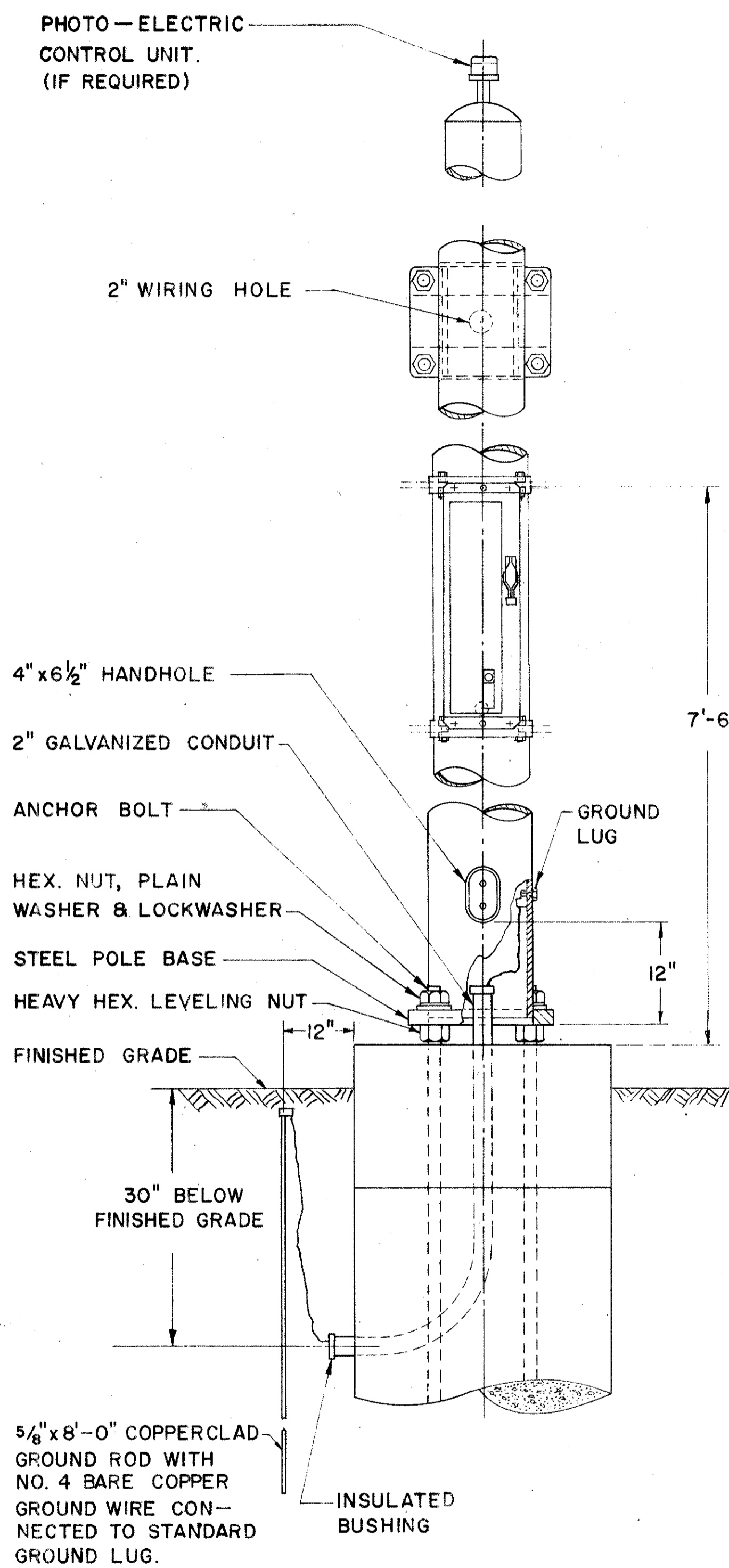
SIGN CIRCUIT SHALL BE CONTROLLED AS REQUIRED BY THE SYSTEM DESIGN, EITHER AT THE PRIMARY SOURCE OR AT THE STRUCTURE LOCATION. A DISCONNECTING MEANS MUST BE PROVIDED AT EACH STRUCTURE FOR MAINTENANCE AND CIRCUIT PROTECTION. CONTROLLERS SHALL HAVE NEMA TYPE IV, WATERTIGHT STAINLESS STEEL ENCLOSURES FURNISHED WITHOUT HUBS. DISCONNECT MECHANISM SHALL BE FLANGE MOUNTED TO REMAIN IN OPERATING POSITION WHEN COVER IS OPEN. DEVICES SHALL HAVE ALL DESIGN FEATURES AS SQUARE "D" FUSIBLE DISCONNECT SWITCH CLASS 942I, TYPE W999FA22IA AND SQUARE "D" COMBINATION SWITCH AND CONTACTOR CLASS 8903, TYPE W939FA600 SERIES. CONTROLLER SHALL BE MOUNTED WITH 5/16"-18x3/4" HEX. HEAD CADMIUM PLATED MACHINE BOLTS. ALL MOUNTING BOLT HOLES TO BE FIELD DRILLED AND TAPPED.

MOUNTING BRACKET

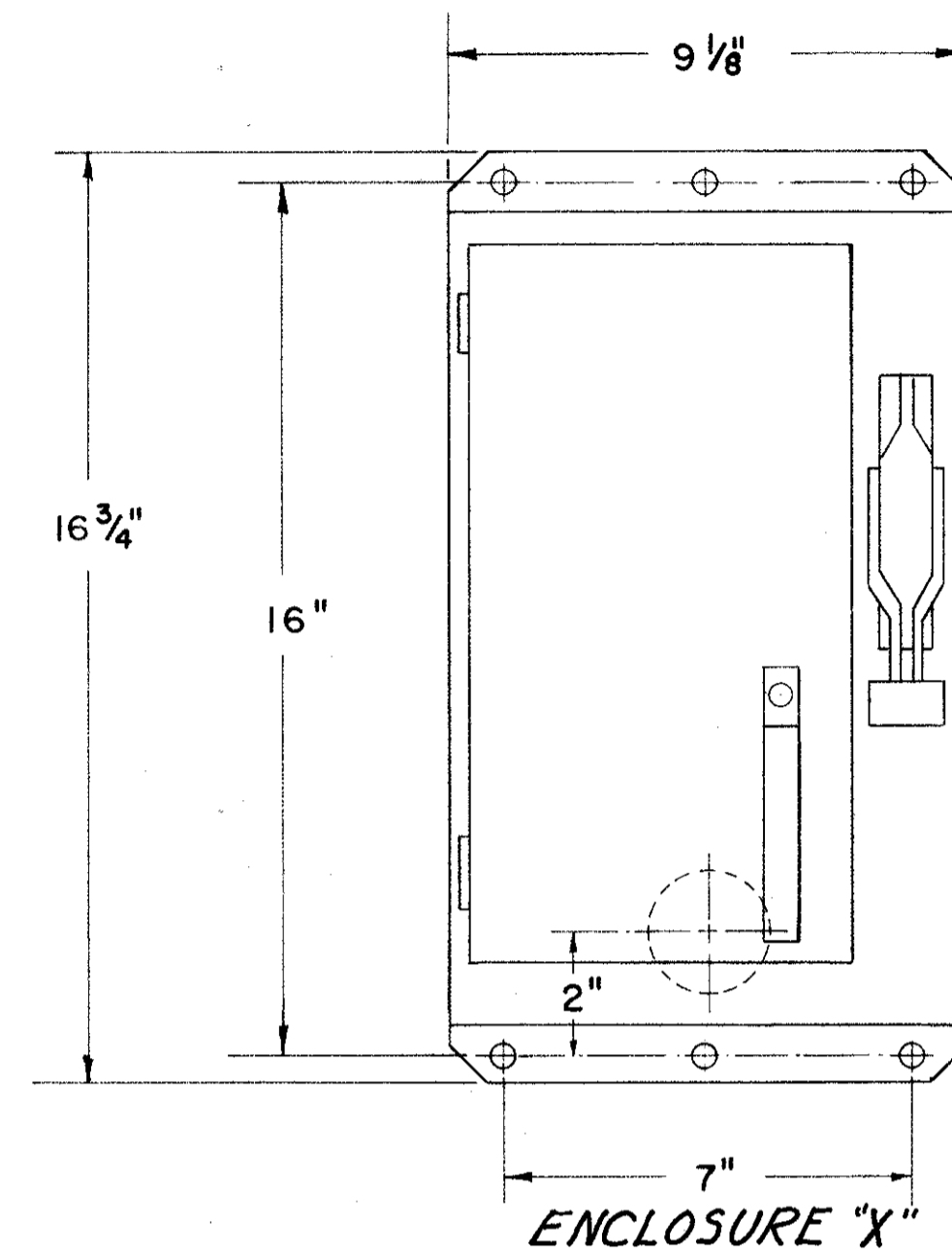
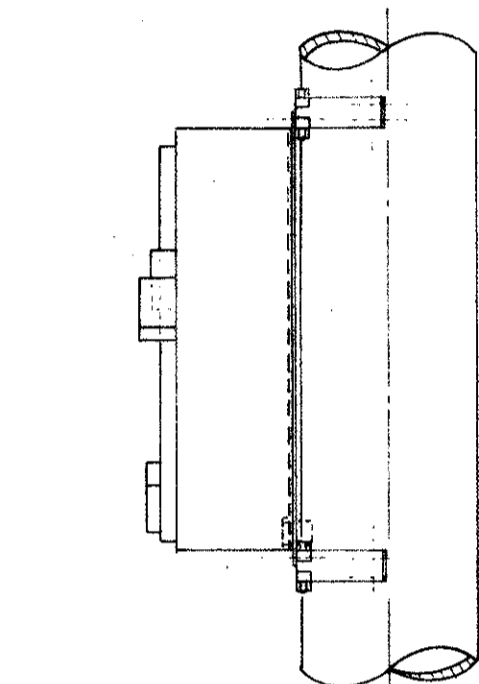
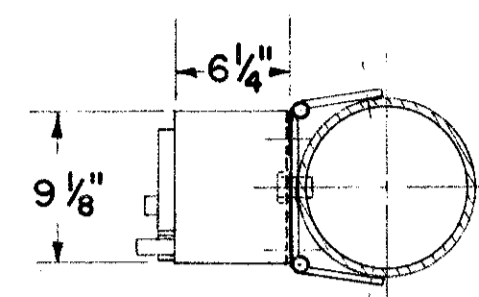
THE SWITCH BOX MOUNTING BRACKET SHALL FIRST BE FABRICATED THEN GALVANIZED BEFORE ASSEMBLY. THE BRACKET SHALL BE FIELD MOUNTED WITH 5/16" HEX. HEAD SELF-TAPPING CADMIUM PLATED SCREWS. HOLES IN POLE TO BE FIELD DRILLED.

ENCLOSURE "Z"

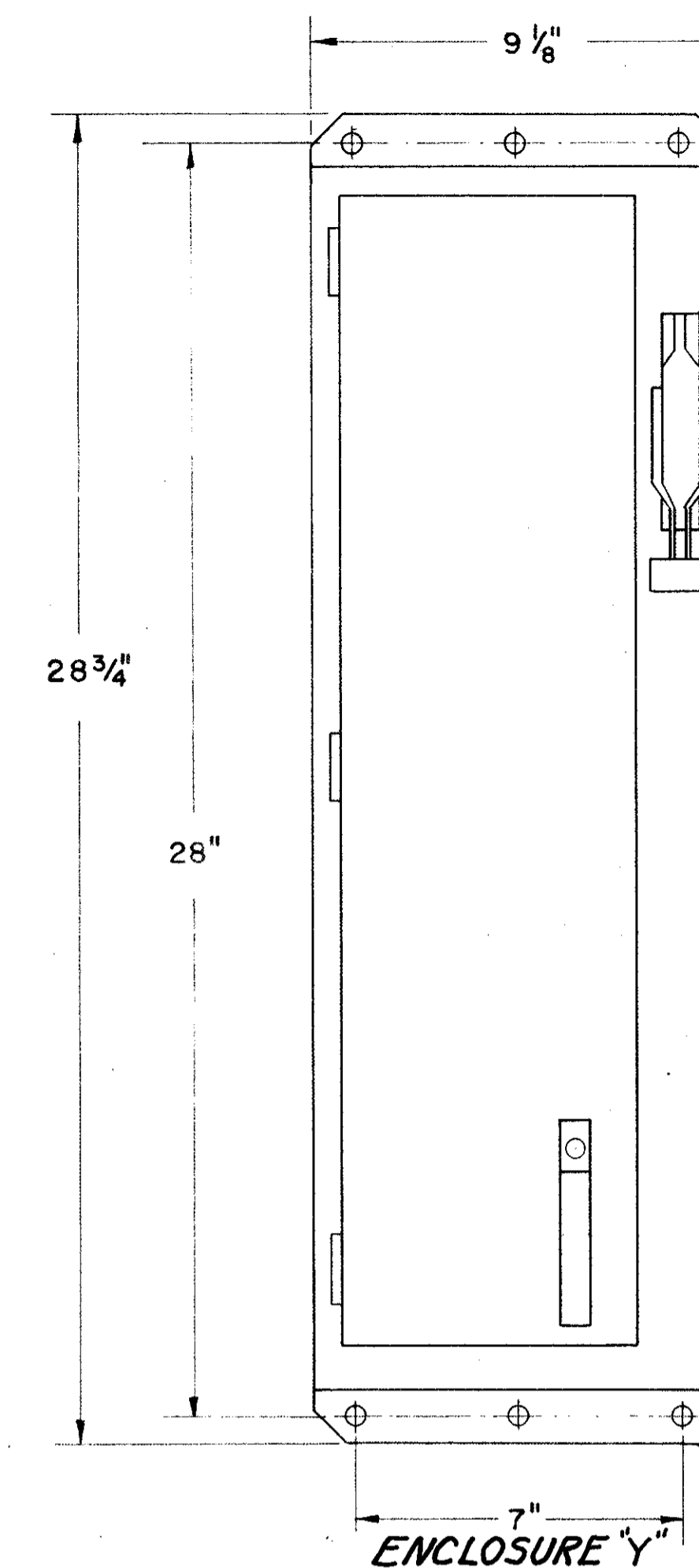
Enclosure "Z" shall be NEMA 4, stainless steel box similar to "X" & "Y" and with demensions: 34 3/4" x 10 5/8" x 6 1/4"



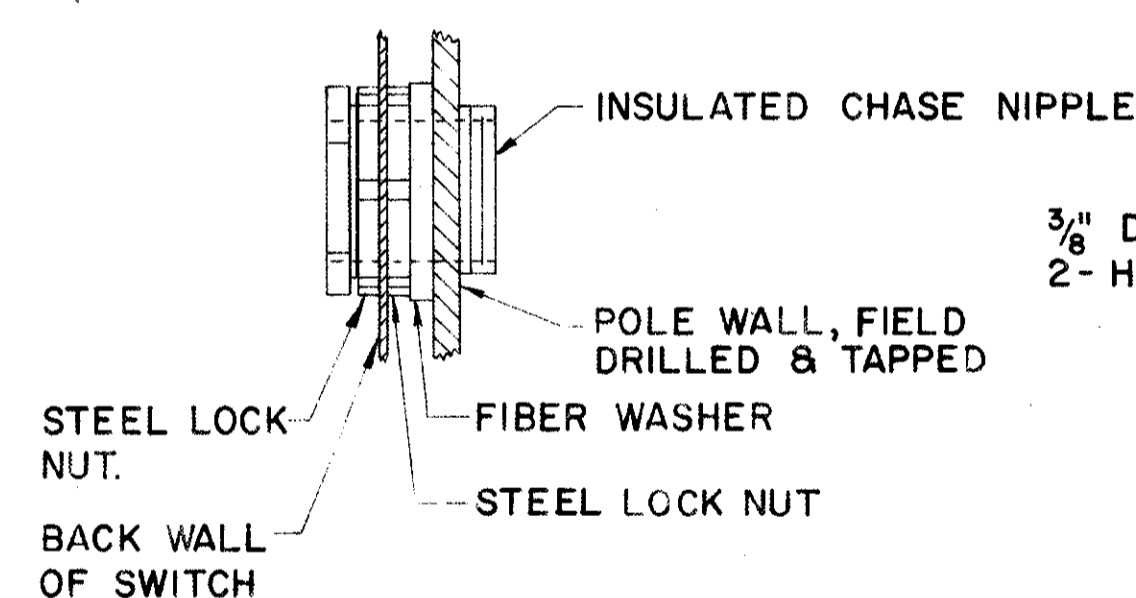
**STRUCTURE DETAIL
FOR ILLUMINATED SIGNS**



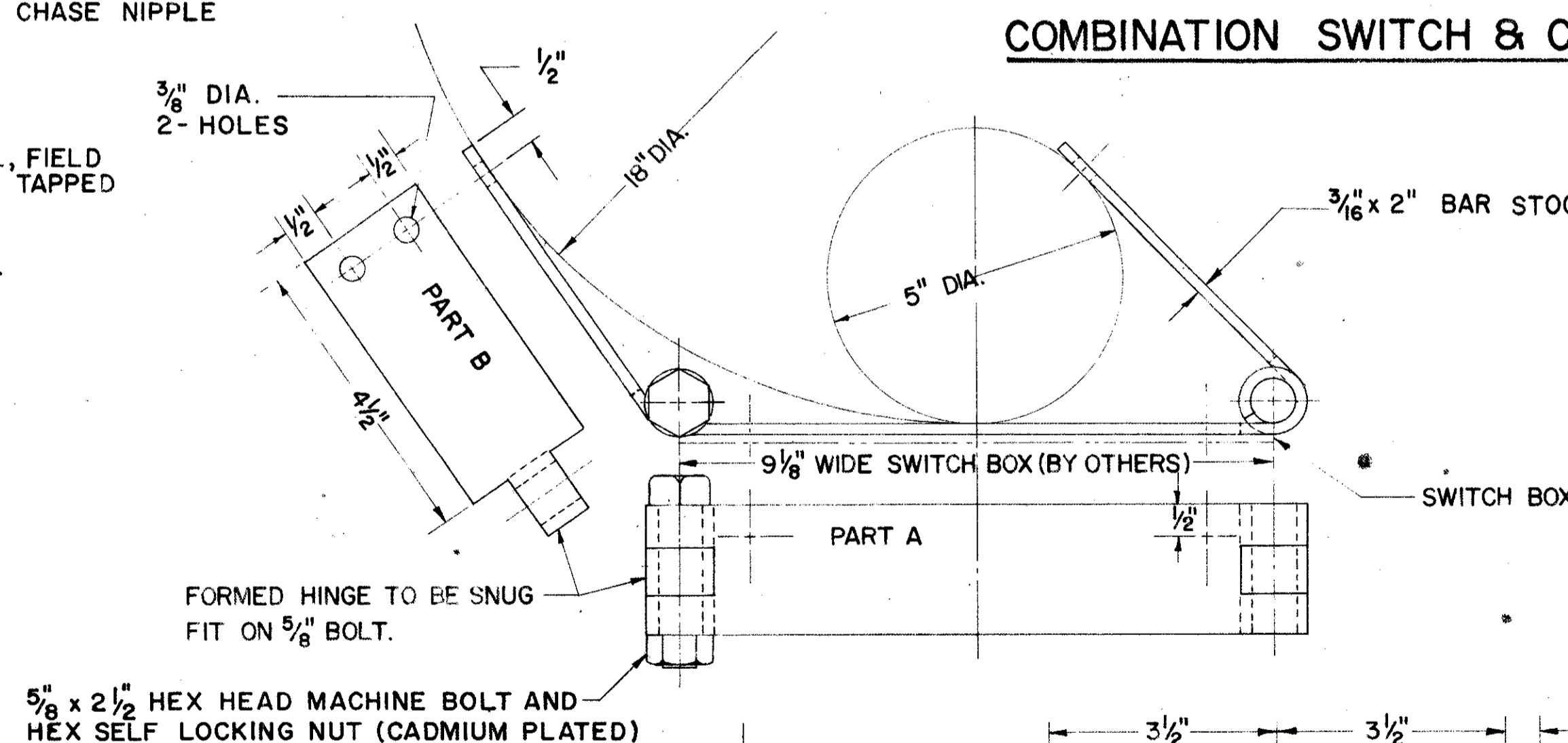
SWITCH DETAIL



COMBINATION SWITCH & CONTACTOR



**CHASE NIPPLE
ASSEMBLY DETAIL**



SWITCH BOX MOUNTING BRACKET

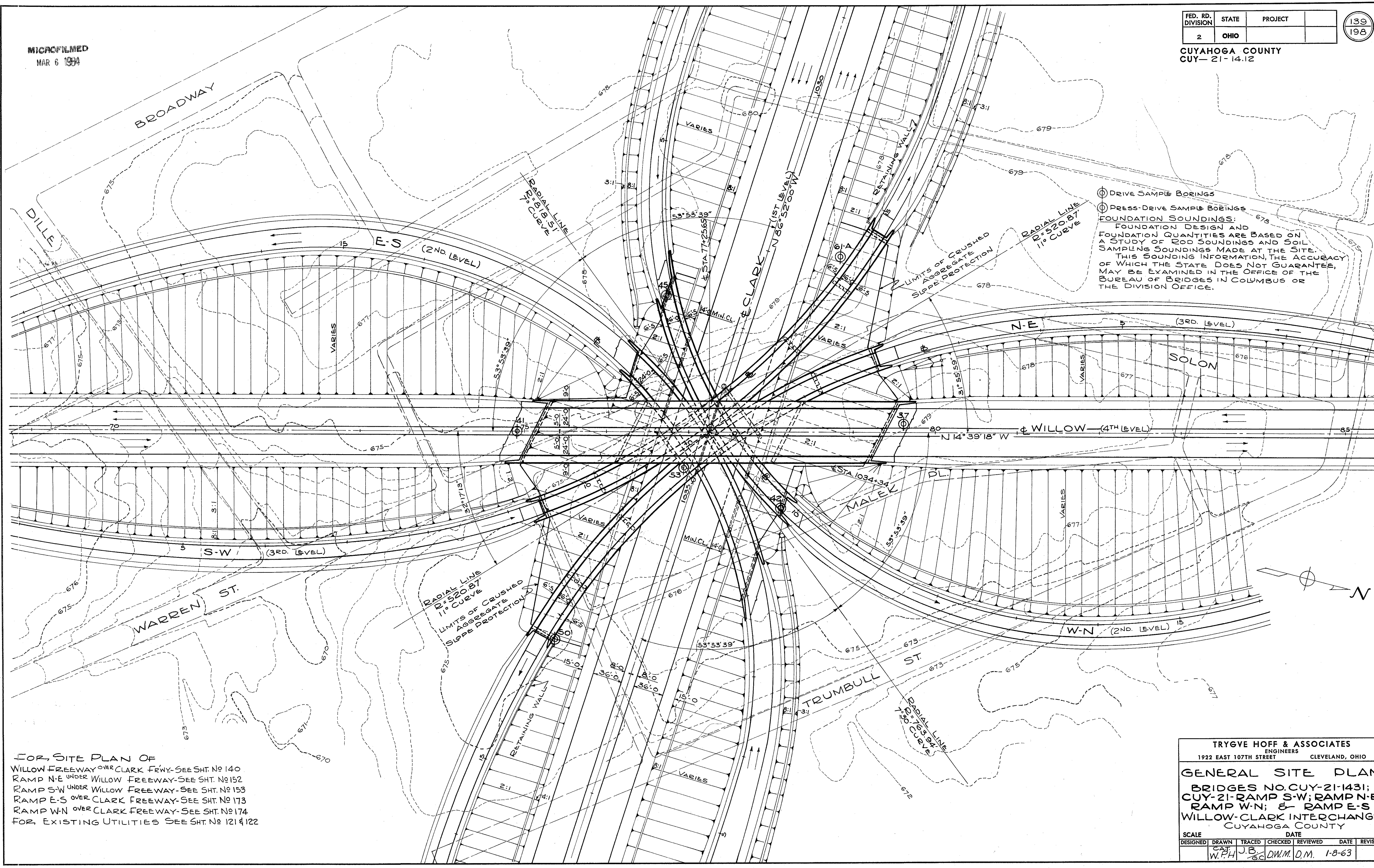
BUREAU OF TRAFFIC OHIO DEPARTMENT OF HIGHWAYS		DATE 10-18-62
ILLUMINATED SIGN DETAILS		ES-3
APPROVED <i>Robert E. Conner</i> ENGINEER OF TRAFFIC		

9-24-63

MICROFILMED
MAR 6 1994

FED. RD. DIVISION	STATE	PROJECT	139 198
2	OHIO		

CUYAHOGA COUNTY
CUY-21-14.12

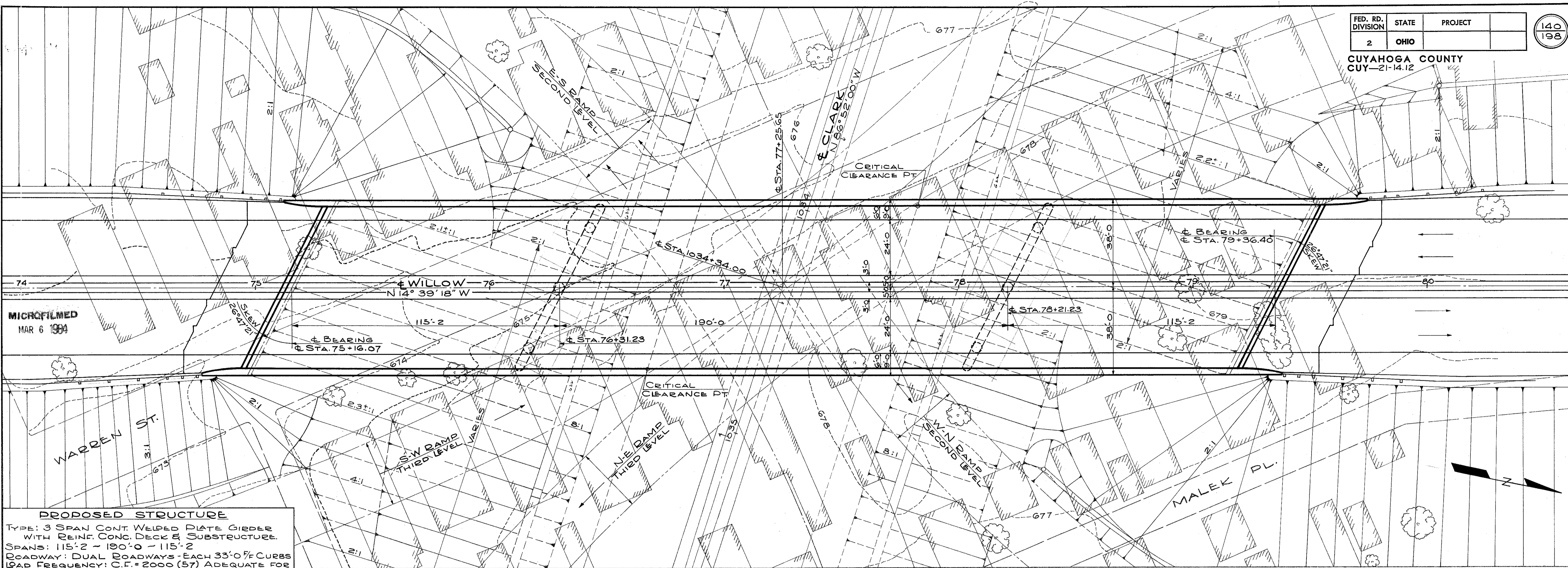


⊕ DRIVE SAMPLE BORINGS
 ⊕ PRESS-DRIVE SAMPLE BORINGS
 FOUNDATION SOUNDINGS:
 FOUNDATION DESIGN AND
 FOUNDATION QUANTITIES ARE BASED ON
 A STUDY OF ROD SOUNDINGS AND SOIL
 SAMPLING SOUNDINGS MADE AT THE SITE.
 THIS SOUNDING INFORMATION, THE ACCURACY
 OF WHICH THE STATE DOES NOT GUARANTEE,
 MAY BE EXAMINED IN THE OFFICE OF THE
 BUREAU OF BRIDGES IN COLUMBUS OR
 THE DIVISION OFFICE.

FOR SITE PLAN OF
 WILLOW FREEWAY OVER CLARK FRWY-SEE SHT. NO 140
 RAMP N-E UNDER WILLOW FREEWAY-SEE SHT. NO 152
 RAMP S-W UNDER WILLOW FREEWAY-SEE SHT. NO 153
 RAMP E-S OVER CLARK FREEWAY-SEE SHT. NO 173
 RAMP W-N OVER CLARK FREEWAY-SEE SHT. NO 174
 FOR EXISTING UTILITIES SEE SHT. NO 121 & 122

TRYGVE HOFF & ASSOCIATES						
ENGINEERS CLEVELAND, OHIO						
1922 EAST 107TH STREET						
GENERAL SITE PLAN						
BRIDGES NO. CUY-21-1431;						
CUY-21-RAMP S-W; RAMP N-E;						
RAMP W-N; & RAMP E-S						
WILLOW-CLARK INTERCHANGE						
CUYAHOGA COUNTY						
SCALE			DATE			
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
	W.P.H.	J.B.	D.W.M.	D.M.	1-8-63	

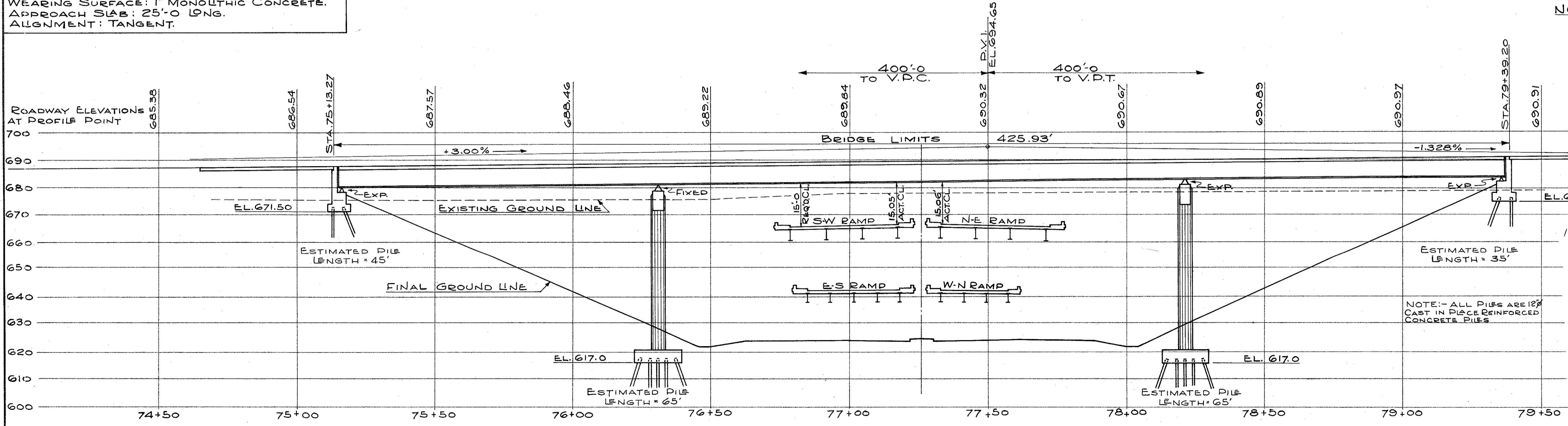
CUYAHOGA COUNTY
CUY-21-14.12



MICROFILMED
MAR 6 1994

PROPOSED STRUCTURE
 TYPE: 3 SPAN CONT. WELDED PLATE GIRDER WITH REINF. CONC. DECK & SUBSTRUCTURE.
 SPANS: 115'-2" - 190'-0" - 115'-2"
 ROADWAY: DUAL ROADWAYS - EACH 33'-0" F/ CURBS
 LOAD FREQUENCY: C.F. = 2000 (57) ADEQUATE FOR AASHO ALTERNATE LOADING.
 SKEW: 26° 47' 21"
 WEARING SURFACE: 1" MONOLITHIC CONCRETE.
 APPROACH SLAB: 25'-0" LONG.
 ALIGNMENT: TANGENT.

NOTE:
 FOR PLAN OF INTERCHANGE SEE SH. 139
 FOR EXISTING UTILITIES SEE SHS. 121 & 122



FOUNDATION SOUNDINGS:
 FOUNDATION DESIGN AND FOUNDATION QUANTITIES ARE BASED ON A STUDY OF ROD SOUNDINGS AND SOIL SAMPLING SOUNDINGS MADE AT THE SITE. THIS SOUNDING INFORMATION, THE ACCURACY OF WHICH THE STATE DOES NOT GUARANTEE, MAY BE EXAMINED IN THE OFFICE OF THE BUREAU OF BRIDGES IN COLUMBUS OR THE DIVISION OFFICE.

NOTE: - ALL PILES ARE 12" CAST IN PLACE REINFORCED CONCRETE PILES

TRYGVE HOFF & ASSOCIATES
 ENGINEERS
 1922 EAST 107TH STREET CLEVELAND, OHIO

SITE PLAN
 BRIDGE NO. CUY-21-1431
 WILLOW OVER
 CLARK FREEWAY
 WILLOW-CLARK INTERCHANGE
 CUYAHOGA COUNTY & STA. 75+13.27 TO 79+39.20

SCALE: DATE: 11-28-62

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
CAT	GM	G.O.C.	D.W.M.	[Signature]	11-28-62	

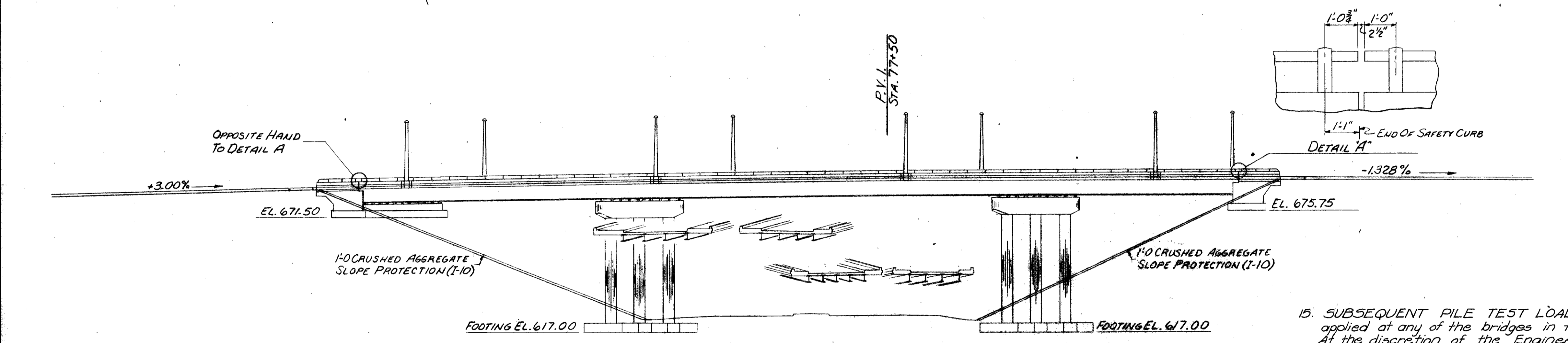
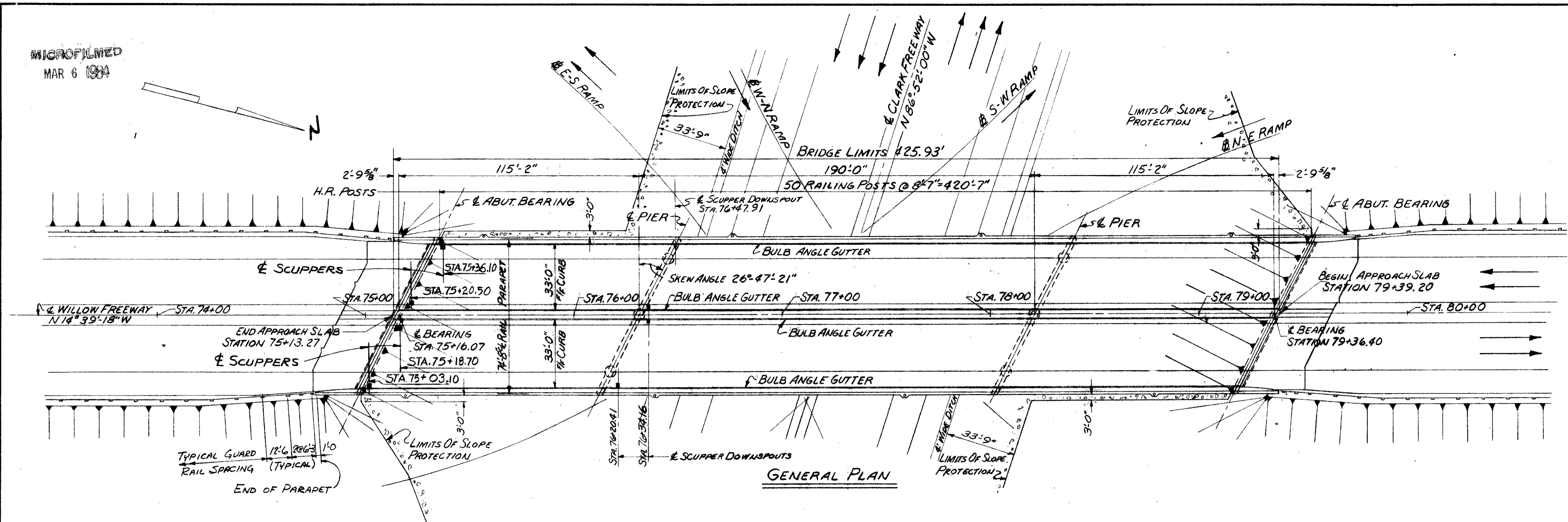
MICROFILMED
MAR 6 1984

FED. RD. DIVISION	STATE	PROJECT	
2	OHIO		(141) 198

CUYAHOGA COUNTY
CUY-21-14.12

GENERAL NOTES:

- DESIGN SPECIFICATIONS: THIS STRUCTURE CONFORMS TO THE REQUIREMENTS OF "DESIGN SPECIFICATIONS FOR HIGHWAY STRUCTURES" OF THE STATE OF OHIO, DEPARTMENT OF HIGHWAYS, DATED 9-1-57, TOGETHER WITH CURRENT REVISIONS THEREOF.
- REFERENCE SHALL BE MADE TO STANDARD DRAWINGS FS-B-1-62, AR-1-57 AND I-15 No. 2-A DATED 1-15-63, A-2-62 AND B-17-60 RESPECTIVELY, AND TO SUPPLEMENTAL SPECIFICATIONS No. S-307 DATED 8-23-60, AND S-101 DATED 7-12-62.
- PILES SHALL BE DRIVEN TO A MINIMUM BEARING CAPACITY OF 40 TONS PER PILE.
- STRUCTURAL STEEL SHALL BE COPPER BEARING AND SHALL CONFORM TO ITEM M-7, SECTION M-7.4(b) OF THE CONSTRUCTION AND MATERIAL SPECIFICATIONS.
- WELDING OF STRUCTURAL STEEL SHALL BE CLASS "A" EXCEPT AS OTHERWISE SHOWN. WELDS SHOWN AS FIELD WELDS MAY, AT THE OPTION OF THE CONTRACTOR, BE MADE IN THE SHOP.
- BUTT WELDS SHALL BE RADIOGRAPHICALLY EXAMINED AS REQUIRED AND IN ACCORDANCE WITH SUPPLEMENTAL SPECIFICATION No. S-307, DATED 8-23-60.
- PAINTING OF STRUCTURAL STEEL (ITEM S-8): ALL PAINTING SHALL CONFORM BOTH AS TO MATERIALS AND APPLICATION WITH THE STANDARD SPECIFICATIONS OF THE CITY OF CLEVELAND FOR PAINTING STRUCTURAL STEEL. SEE PROPOSAL NOTE.
- THE DRILLING OF HOLES IN THE SUBSTRUCTURE FOR ANCHOR RODS SHALL BE PAID FOR UNDER ITEM S-7.
- CONCRETE DECK PLACING: IN ORDER TO FACILITATE WATER CURING OF THE CONCRETE OF THE DECK SLAB, THE PLACING OF CONCRETE SHALL PROGRESS UPGRADE THE SLAB MAY BE PLACED IN SECTIONS, BETWEEN TRANSVERSE CONSTRUCTION JOINTS WHICH ARE PARALLEL TO TRANSVERSE REINFORCING STEEL AND ARE LOCATED NEAR THE CENTER OF ANY SPAN.
- SURFACE FINISH OF CONCRETE: THE REQUIREMENTS OF SEC. S-1.22, RUBBED FINISH, SHALL APPLY TO THE FOLLOWING EXPOSED CONCRETE SURFACES.
 - A. THE ENTIRE SUPERSTRUCTURE EXCEPT THE TOP AND BOTTOM SURFACES OF SAFETY CURBS, MEDIANS AND ROADWAYS.
 - B. THE ENTIRE EXPOSED SURFACE OF PIERS AND ABUTMENTS EXCEPT BRIDGE SEATS, BACKWALLS AND THE FACE OF ABUTMENTS BETWEEN OUTSIDE GIRDERS.
- MACHINE FINISH: THE CONCRETE BRIDGE DECK SHALL BE FINISHED BY THE USE OF A FINISHING MACHINE.
- UTILITY LINES: ALL EXPENSE INVOLVED IN RELOCATING THE AFFECTED UTILITY LINES SHALL BE BORNE BY THE OWNERS. THE CONTRACTOR AND OWNERS ARE REQUESTED TO COOPERATE BY ARRANGING THEIR WORK IN SUCH A MANNER THAT INCONVENIENCE TO EITHER WILL BE HELD TO A MINIMUM.
- FIRST TEST PILE: PAYMENT WILL BE MADE FOR ONLY ONE FIRST TEST PILE, ITEM S-16. IT MAY BE DRIVEN AT ANY OF THE BRIDGES IN THE INTERCHANGE.
- FIRST PILE TEST LOAD: PAYMENT WILL BE MADE FOR ONLY ONE FIRST PILE TEST LOAD AND 17 MAY BE TESTED AT ANY OF THE BRIDGES IN THE INTERCHANGE.



ITEM	TOTAL	UNIT	DESCRIPTION	SUPER	ABUT.	PIERS	GEN'L.
E-2	1860	CU. YDS.	UNCLASSIFIED EXCAVATION		210	1150	
E-2		LUMP SUM	COFFERDAMS, CRIBS & SHEETING				
S-1	1122	CU. YDS.	CLASS "C" CONCRETE, SUPER STRUCTURE	1122			
S-1	380	CU. YDS.	CLASS "C" CONCRETE, PIERS ABOVE FOOTINGS			380	
S-1	442	CU. YDS.	CLASS "E" CONCRETE, PIER & ABUTMENT FOOTINGS		160	302	
S-1	240	CU. YDS.	CLASS "E" CONCRETE, ABUTMENTS ABOVE FOOTINGS		240		
S-3	70	LIN. FT.	WATERPROOFING, PREMOLDED SEALING STRIP		70		
S-4	245,562	LBS.	REINFORCING STEEL	277,820	38,334	127,408	
S-7	1,521,000	LBS.	STRUCTURAL STEEL	1,549,000	1,521,000		
S-8	1,521,000	LBS.	FIELD PAINTING OF STRUCTURAL STEEL, as per plan	1,521,000			
S-9	103	SQ. FT.	1" PREFORMED EXPANSION JOINT FILLER			103	
S-14	974.00	LIN. FT.	RAILING (ALUMINUM RAIL & SUPPORTS, CONCRETE PARAPET TYPE A)	846.25		77.83	
S-14	425.93	LIN. FT.	RAILING (Type I-15-11 rails WITH GALV. STL. POSTS & BOLTS)	425.93			
S-16		LUMP SUM	FIRST TEST PILE				
S-17		LUMP SUM	FIRST PILE TEST LOAD				
S-17	4	EACH	SUBSEQUENT PILE TEST LOAD			4	
S-18	11,920	LIN. FT.	12" CAST-IN-PLACE REINFORCED CONCRETE PILES		2,560	9,360	
S-25			LIGHTING DETAILS (SEE SHT. NO. 125 TO 138)				
S-29	140	CU. YDS.	POROUS BACKFILL			140	
S-29	8	EACH	SCUPPERS, including supports			8	
S-29	109	LIN. FT.	8" DIA. GALV. OR GALV. STL. PIPE DOWNSPOUTS, INCLUDING SPECIALS			109	
S-29	80	LIN. FT.	10" DIA. BITUMINOUS COATED CORRUGATED METAL PIPE, INCL. SPECIALS			80	
S-101	1122	EACH	WATER-REDUCING, SET RETARDING ADMIXTURE	1122			
I-10	3280	SQ. YDS.	CRUSHED AGGREGATE SLOPE PROTECTION				3280

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

GENERAL PLAN
BRIDGE No. CUY-21-1431
WILLIAM FREEWAY OVER CLARK FREEWAY
WILLIAM-CLARK INTERCHANGE
CUYAHOGA COUNTY STA. 75+13.27 TO 79+36.40

SCALE: _____ DATE: _____
DESIGNED: _____ DRAWN: _____ TRACED: _____ CHECKED: _____ REVIEWED: _____

CONT. No. 2019-27 SHEET ACCT. 1800

MISCELLANEOUS
MAR 1 1942

PILE DESIGNATION

- = PLUMB PILE
- ⊗ = BATTERED PILE
ARROW INDICATES DIRECTION OF BATTER

NOTE - B'
REINFORCING STEEL MUST BE PLACED SO AS TO INSURE DRILLING CLEARANCE FOR 1 1/4" x 1 1/2" ANCHOR BARS, 3/4" PROJECTION.

FED. RD. DIVISION	STATE	PROJECT	
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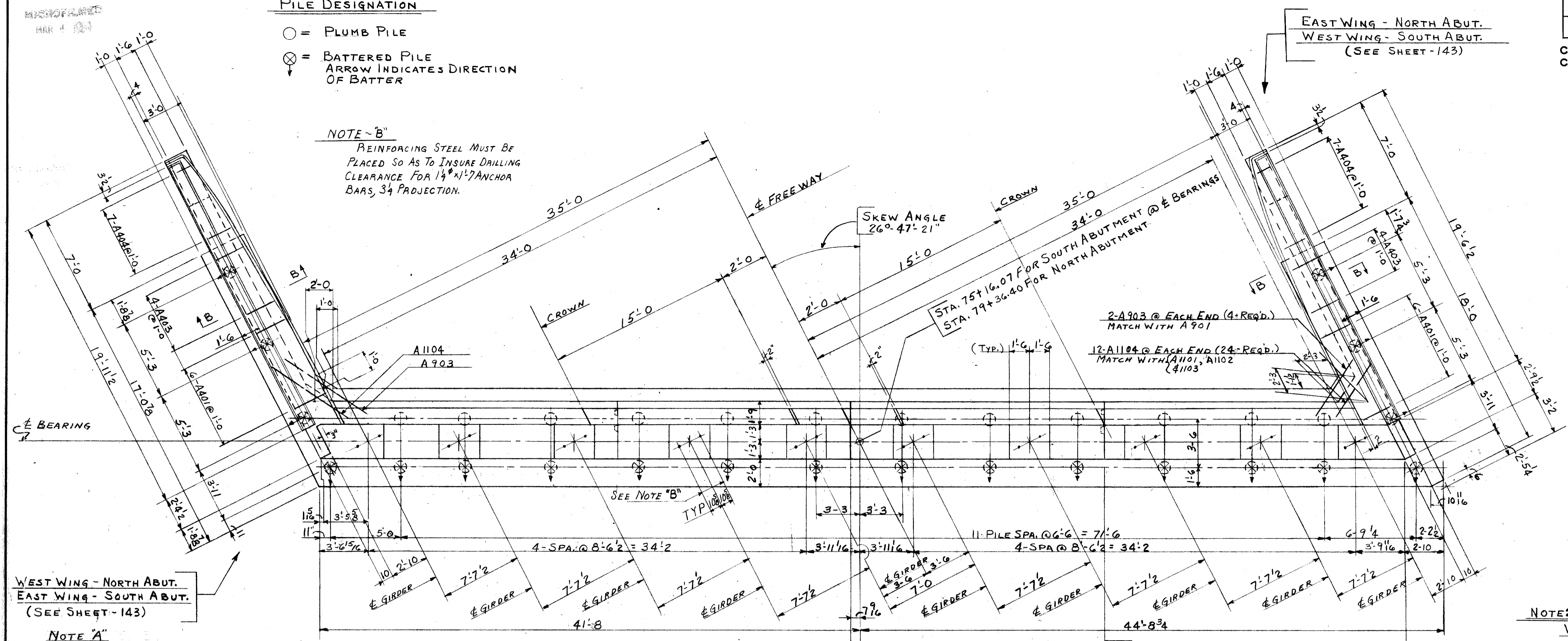
CUYAHOGA COUNTY
CUY-21-14.12

ELEVATIONS		
	NORTH ABUT.	SOUTH ABUT.
A	682.70	678.92
B	683.04	678.73
C	683.17	678.93
D	683.11	678.95
E	683.00	678.91
F	683.01	678.99
G	683.13	679.19
H	683.20	679.33
J	683.09	679.29
K	682.76	679.04
L	690.85	686.43
M	691.15	686.90
N	690.94	686.84
P	690.94	686.84
R	691.18	687.27
S	690.91	687.17
T	675.75	671.50

N.F. = NEAR FACE
F.F. = FAR FACE
E.F. = EACH FACE

NOTES:
WORK THIS DWG. WITH SHEET 143
FOR GENERAL NOTES SEE SHEET 141

REFERENCE DRAWINGS
SUPERSTRUCTURE DETAILS SHT. NO. 148
SITE PLAN " 140
BAR SCHEDULE " 145

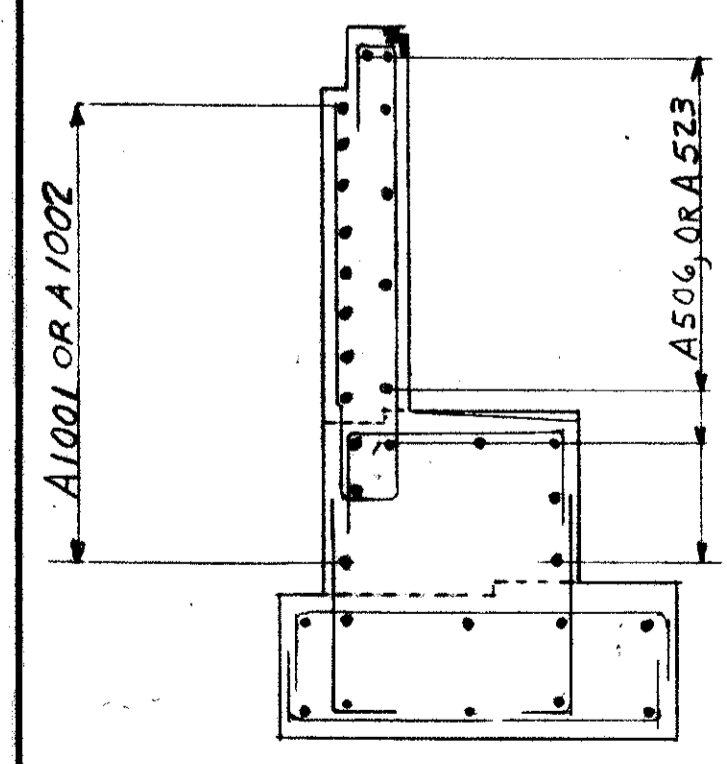


WEST WING - NORTH ABUT.
EAST WING - SOUTH ABUT.
(SEE SHEET - 143)

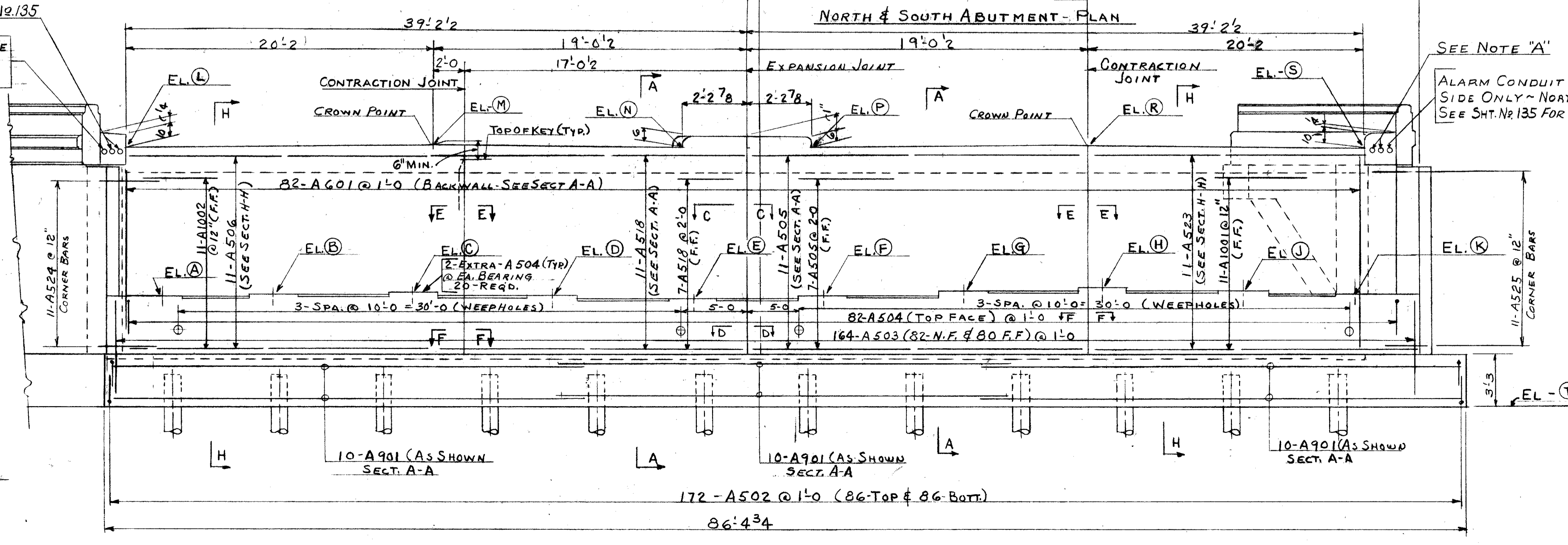
NOTE "A"
SEE LIGHTING DETAILS, SHT. NO. 135

ALARM CONDUIT THIS SIDE ONLY - SOUTH ABUTMENT.
SEE SHT. NO. 135 FOR DETAILS

NOTE "A"
ALARM CONDUIT THIS SIDE ONLY - NORTH ABUT.
SEE SHT. NO. 135 FOR DETAILS



SECTION H-H
DETAILS & DIMENSIONS SAME AS SECTION A-A EXCEPT AS NOTED



NORTH & SOUTH ABUTMENT - ELEVATION

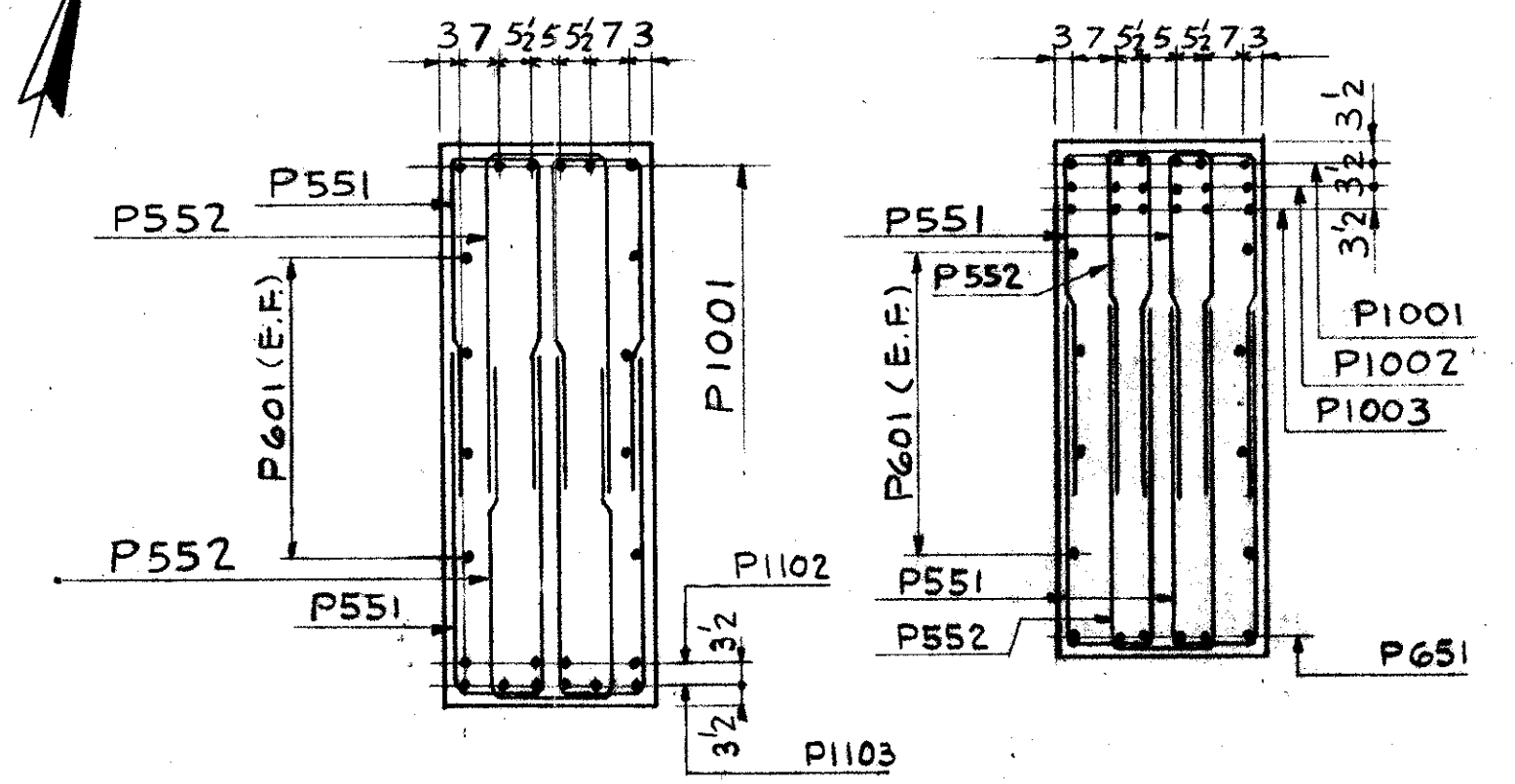
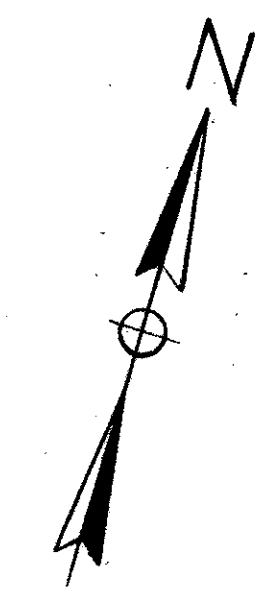
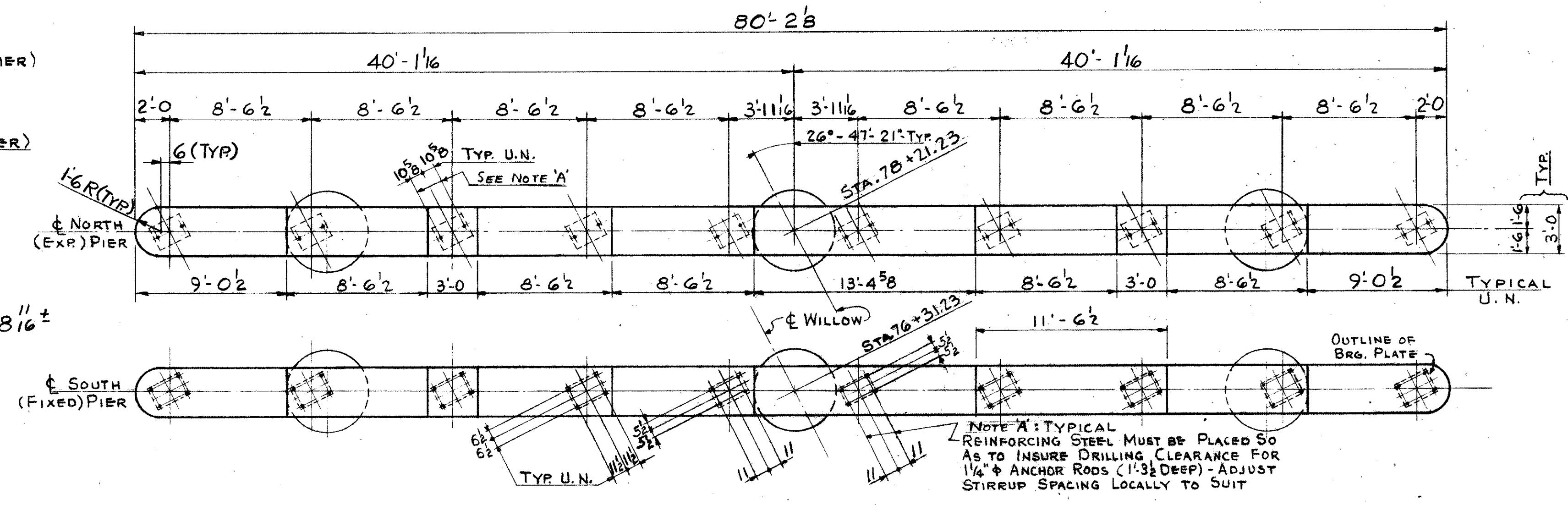
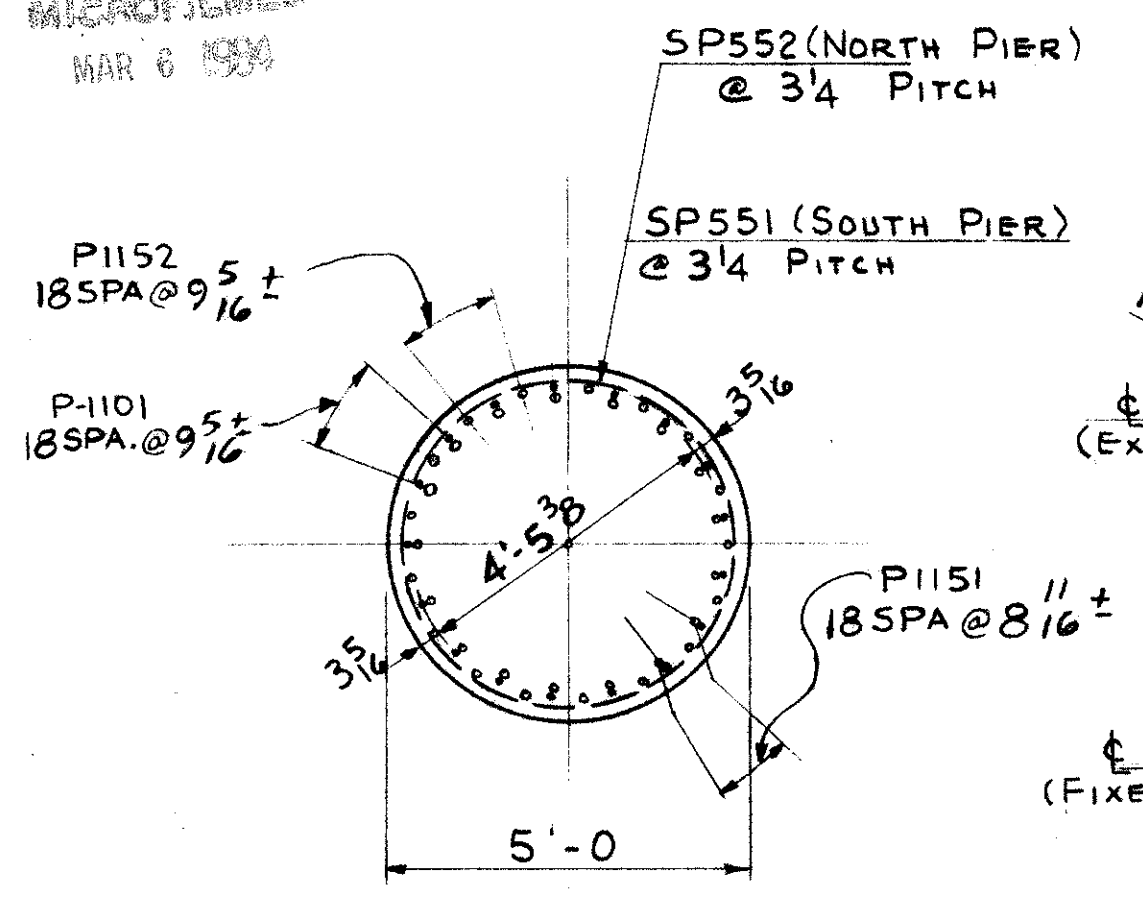
TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

NORTH & SOUTH ABUTMENT
BRIDGE NO. CUY-21-1431
WILLOW-FREEWAY OVER CLARK FREEWAY
CUYAHOGA COUNTY

SCALE	DATE
DESIGNED	DRAWN
TRACED	CHECKED
REVIEWED	DATE
CJ	RIY 11-28-42

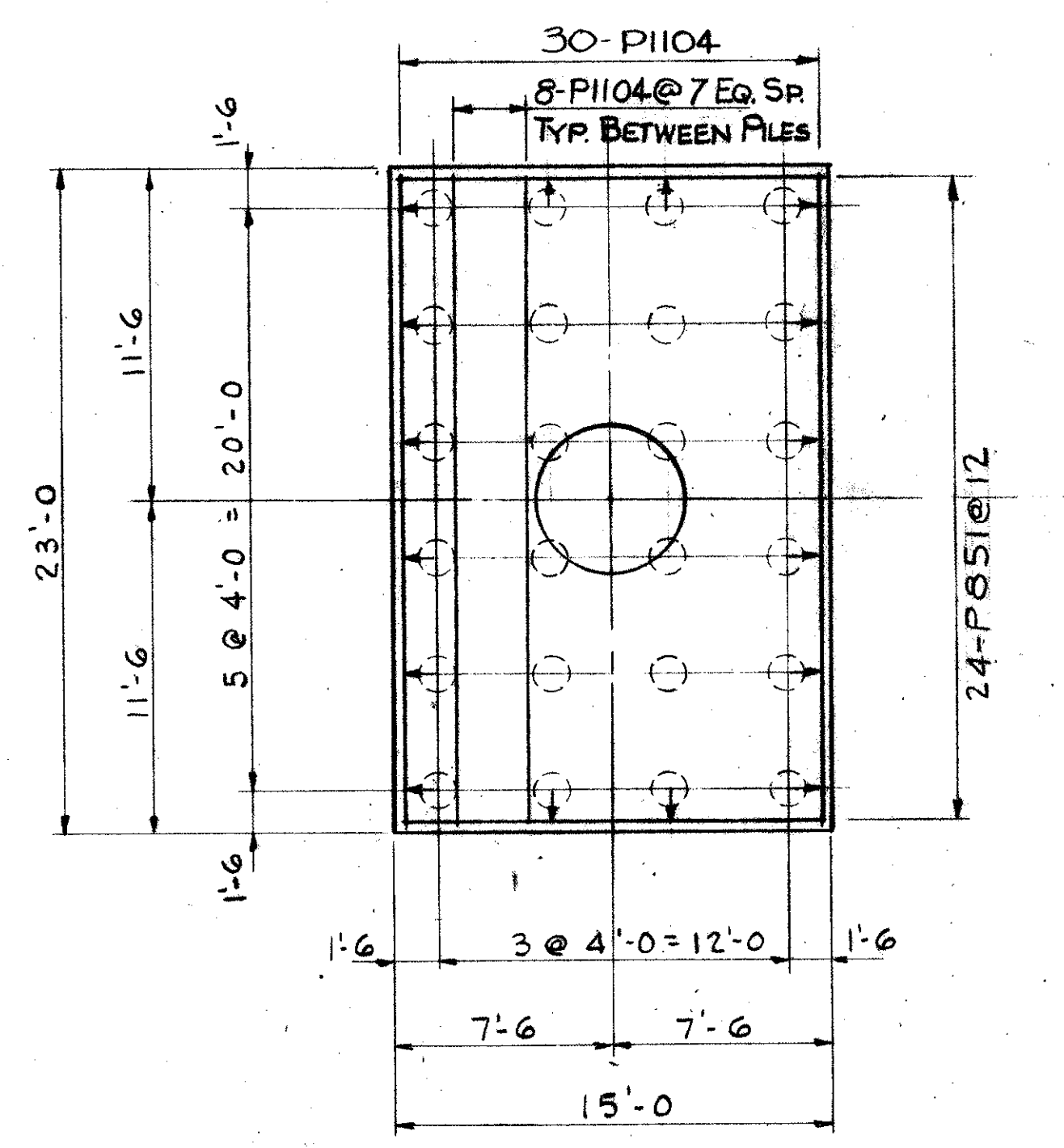
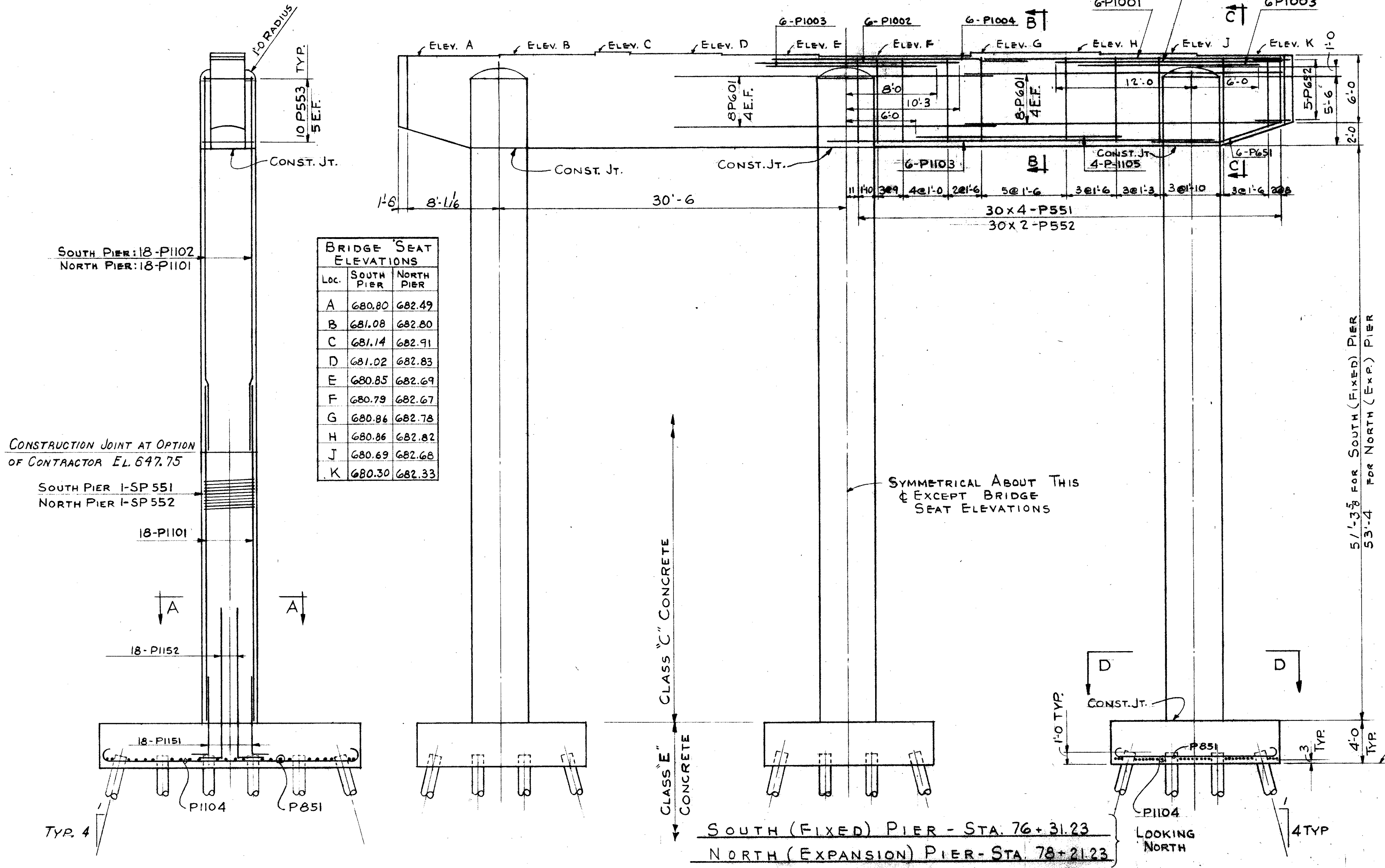
SHEET NO. 27 OF 27

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MAR 6 1988



SECTION A-A

SECTION B-B SECTION C-C



SECTION D-D - TYPICAL

NOTE: EXCAVATION QUANTITY FOR PIERS COMPRISES MATERIAL BETWEEN BOTTOM OF FOOTINGS AND BOTTOM OF ROADWAY EXCAVATION.

FOR GENERAL NOTES SEE SHEET 141
FOR ELECTRICAL GROUNDING INSTRUCTIONS SEE SHEET 137

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

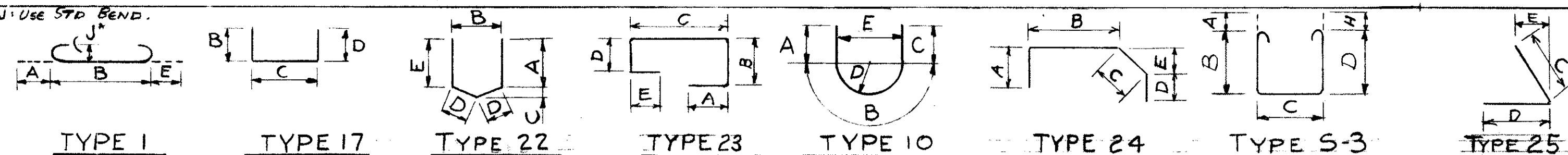
PIER DETAILS
BRIDGE NO. CUY-21-1431
WILLOW FREEWAY OVER CLARK FREEWAY
WILLOW-CLARK INTERCHANGE
CUYAHOGA COUNTY

SCALE	DATE
DESIGNED DRAWN TRACED CHECKED REVIEWED	DATE
98 98	RJB 11/20/11

CONF. NO. 58019-27 SHEET ACCT. NO. 1804

REINFORCING STEEL BAR SCHEDULE

* USE STD BEND.



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FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

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CUYAHOGA COUNTY
CUY-21-14.12

PIERS DWG. 144									ABUTMENTS DWG. 142 & 143										
MARK	No REQ'D	LENGTH	TYPE	A	B	C	D	E	WEIGHT	MARK	No. REQ'D	LENGTH	TYPE	A	B	C	D	E	WEIGHT
P551	480	11'-0"	17		5'-0"	1'-3"	5'-0"		5507	A401	24	6'-5"	24	2'-6"	1'-1"	0'-6"	2'-6"	0'-1/2"	103
P552	240	11'-4"	17		5'-0"	1'-7"	5'-0"		2836	A402	16	20'-6"	STR						219
P553	60	10'-0"	10	1'-4"	7'-4"	1'-4"	2'-4"	4'-8"	626	A403	16	5'-1"	24	1'-10"	1'-1"	0'-6"	1'-10"	0'-1/2"	54
P601	48	27'-0"	STR						1944	A404	28	3'-11"	24	1'-3"	1'-1"	0'-6"	1'-3"	0'-1/2"	73
P651	24	9'-3"	19		6'-3"	3'-0"		0'-11"	333	A502	344	11'-0"	17		2'-3"	6'-9"	2'-3"		3947
P652	20	8'-6"	10	2'-3"	4'-1"	2'-3"	1'-3 1/2"	2'-7"	256	A503	328	7'-3"	17		6'-4"	1'-0"			2480
P851	144	16'-10"	1	1'-1"	14'-8"			1'-1"	6471	A504	204	8'-9"	17		2'-6 1/2"	3'-11"	2'-6 1/2"		1862
P1001	24	26'-0"	STR						2685	A505	36	18'-9"	STR						704
P1002	36	20'-6"	STR						3176	A506	22	23'-9"							545
P1003	36	16'-0"	STR						2479	A507	12	19'-6"							244
P1004	12	34'-0"	STR						1756	A508	4	15'-6"							65
P1101	162	32'-0"	STR						27543	A509	4	13'-6"							56
P1102	54	29'-6"							8464	A510	4	11'-6"							48
P1103	24	35'-6"	STR						4527	A511	12	14'-0"							175
P1104	180	25'-10"	1	1'-7"	22'-8"			1'-7"	24702	A512	96	7'-9"	STR						776
P1105	16	18'-6"	STR						1573	A513	48	19'-11"	17		9'-6"	1'-2"	9'-6"		997
P1151	108	9'-3"	17		2'-7"	7'-0"			5308	A514	124	6'-10"	17		2'-0"	3'-1"	2'-0"		883
P1152	108	15'-0"	17		2'-7"	12'-9"			8607	A515	48	5'-0"	STR						250
										A516	24	12'-6"	STR						313
										A517	40	4'-7"	S-3	0'-5"	1'-8"	0'-8"	1'-8"	0'-5"	191
										A518	36	16'-9"	STR						629
										A519	8	4'-9"	STR						40
										A520	24	3'-6"							88
										A521	8	9'-0"							75
										A522	8	6'-9"							56
										A523	22	22'-9"	STR						522
										A524	22	4'-0"	24			2'-0"	2'-0"	1'-0"	92
										A525	22	4'-0"	25			2'-0"	2'-0"	1'-0"	92

SPIRALS

No. REQ'D	LENGTH	PITCH	No. TURNS	Core DIA	WEIGHT	
SP551	3	51'-3 1/2"	3/4"	192	56"	9105
SP552	3	53'-4"	3/4"	200	56"	9510
TOTAL					127,408 LBS	

NOTES

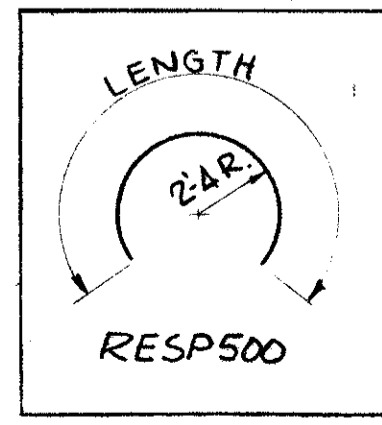
"LENGTH" SHOWN FOR SPIRAL BARS IS THE DISTANCE FROM TOP OF FOOTING TO BOTTOM OF PIER CAP.

"NO. TURNS" IS "LENGTH" DIVIDED BY "PITCH" PLUS 3 TURNS (TOTAL NUMBER OF CLOSED COILS) TO NEAREST WHOLE NUMBER. SPIRAL REINFORCING BARS SHALL NOT HAVE DEFORMATIONS BUT SHALL IN OTHER RESPECTS CONFORM TO ITEM S-4. 1/2 CLOSED COILS SHALL BE PROVIDED AT ENDS OF EACH UNIT.

FOUR STEEL CHANNEL, TEE OR ANGLE SPACERS @ APPROX. 0.68 POUNDS/LIN. FOOT OF SPACER SHALL BE PROVIDED FOR EACH UNIT AND SHALL BE EQUALLY SPACED ALONG THE COIL PERIPHERY. SPACERS WILL BE PAID FOR AS REINF. STEEL & THEIR WEIGHT (BASED ON 0.68#/LIN. FT) INCLUDED IN TABULATED QUANTITY OF SPIRAL BARS.

A601	164	23'-6"	23	8'-8"	1'-5"	10'-2"	0'-11"	3'-0"	5,789
A901	60	31'-0"	STR						6,324
A902	24	16'-9"							1,367
A903	8	6'-0"							163
A904	4	17'-6"	STR						238
A1001	22	21'-10"	STR						2,127
A1002	22	25'-2"	STR						2,322
A1101	12	19'-6"	STR						1,243
A1102	2 SERIES OF 5	11'-6" TO 15'-6"						VARIES BY 1'-0"	717
A1103	16	14'-0"							1,190
A1104	48	5'-0"	STR						1,275
TOTAL									38,334 LBS
R504	16	19'-0"	STR						2,127

BAR SIZE IS INDICATED IN THE BAR MARK. THE FIRST DIGIT WHERE THREE DIGITS ARE USED, AND THE FIRST TWO DIGITS WHERE FOUR ARE USED, INDICATE THE BAR SIZE NUMBER. FOR EXAMPLE, A700 IS A NO. 7 SIZE BAR AND A1014 IS A NO. 10 SIZE.



REPLACEMENT BARS			
MARK	No. REQ'D	LENGTH	TYPE
RE400	1	5'-3"	STR
RE500	2	5'-7"	
RE600	1	5'-11"	
RE800	1	6'-6"	
RE900	1	6'-10"	
RE1000	1	7'-2"	
RE1100	5	7'-6"	STR
RESP500	1	5'-7"	SEE DETAIL

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

BAR SCHEDULE
BRIDGE No. CUY-21-1431
WILLOW FREEWAY OVER CLARK FREEWAY
WILLOW-CLARK INTERCHANGE
CUYAHOGA COUNTY

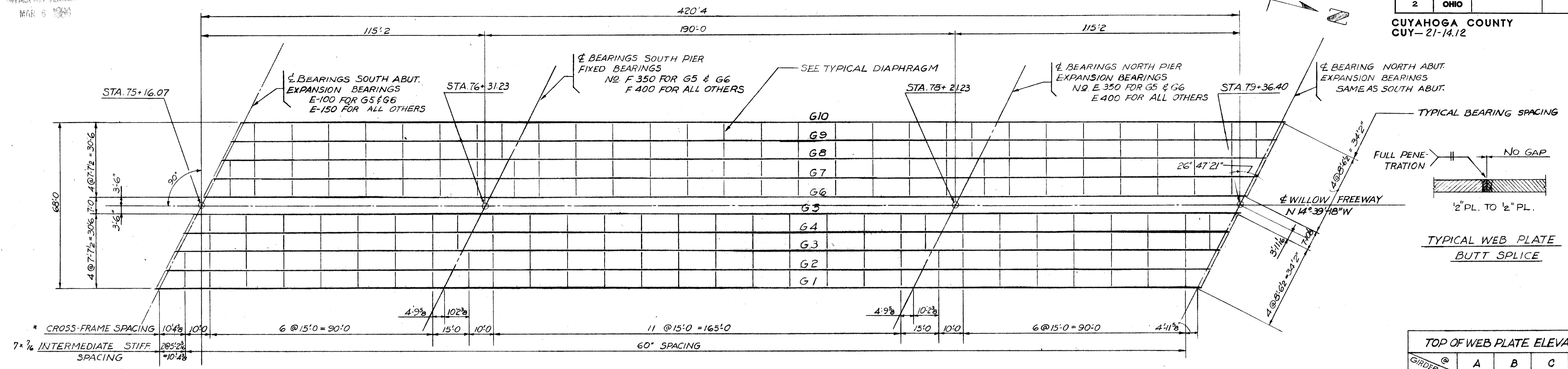
SCALE: DATE: 11-22-62

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVIS
A.F.R.			RY		11-22-62	

SHEET ACCT. NO. 1883

MICROFILMED
MAR 6 1981

CUYAHOGA COUNTY
CUY-21-14.12

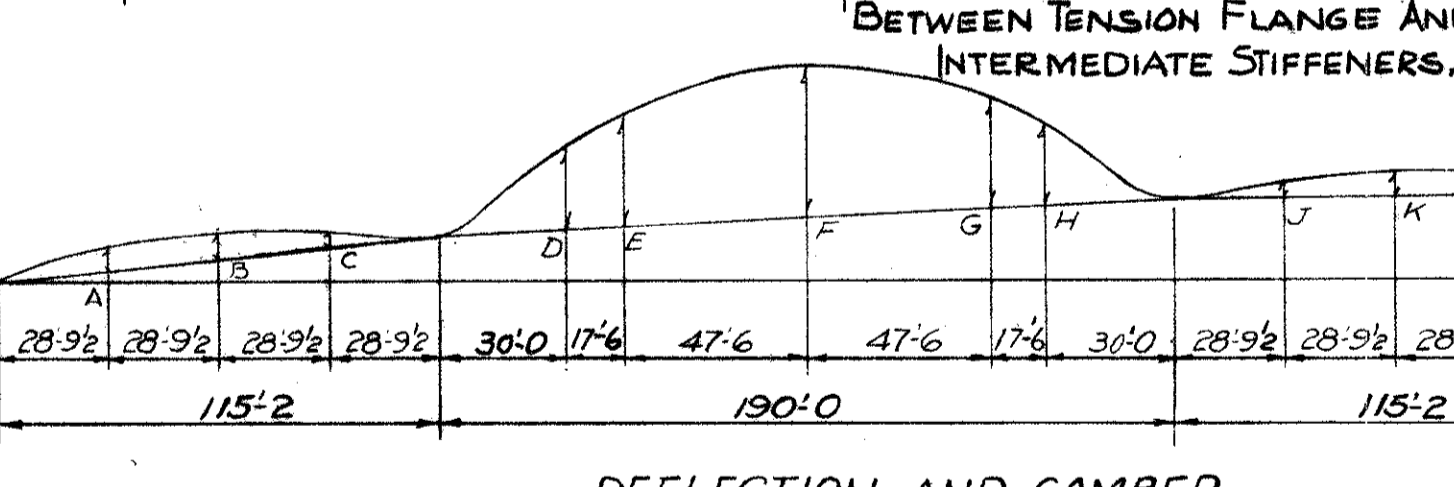
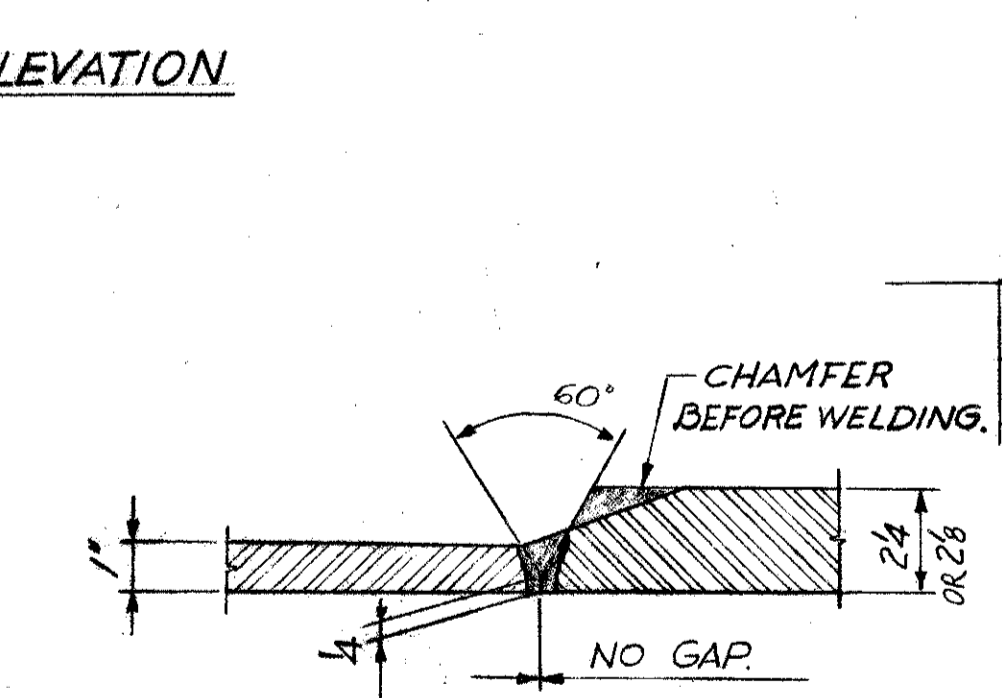
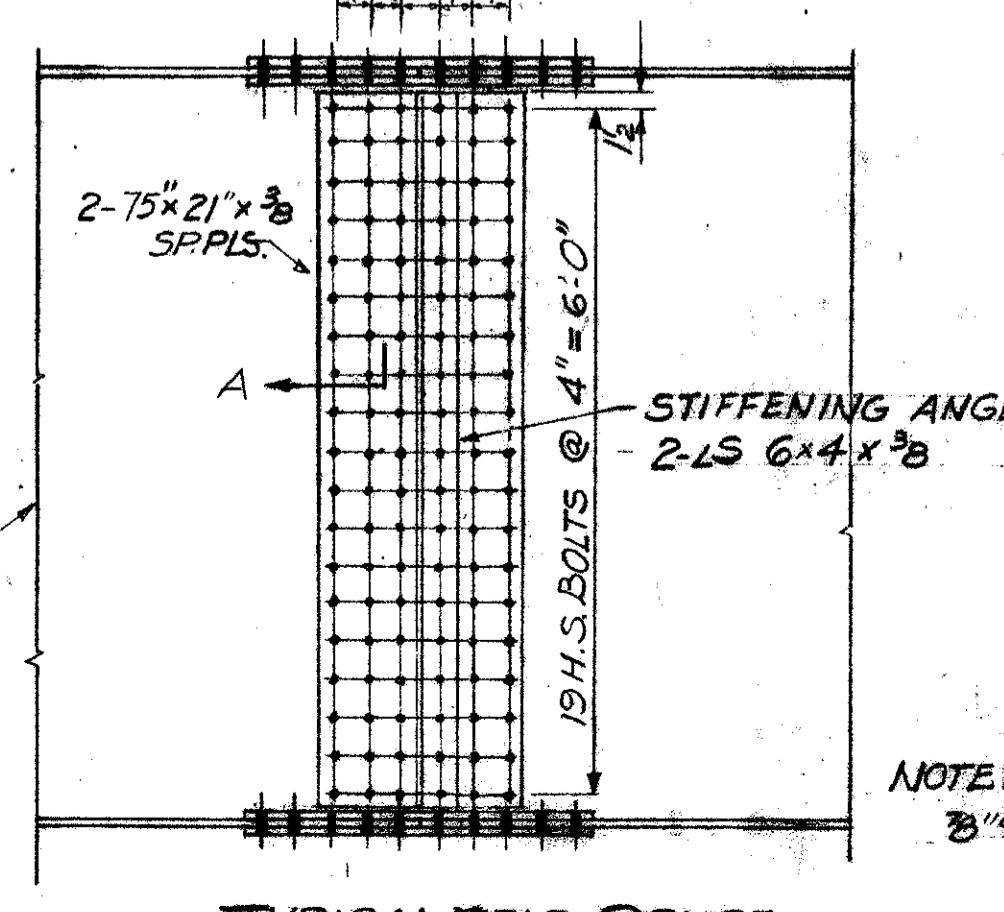
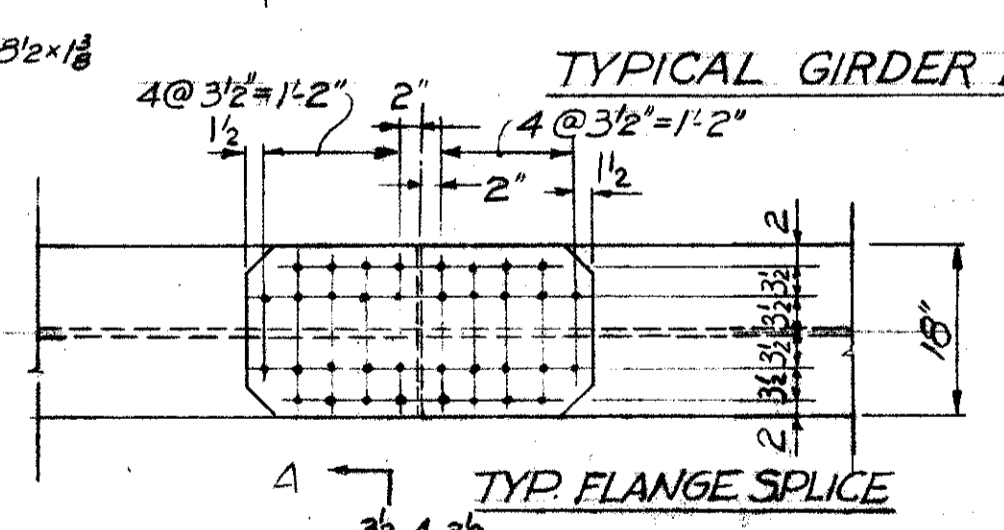
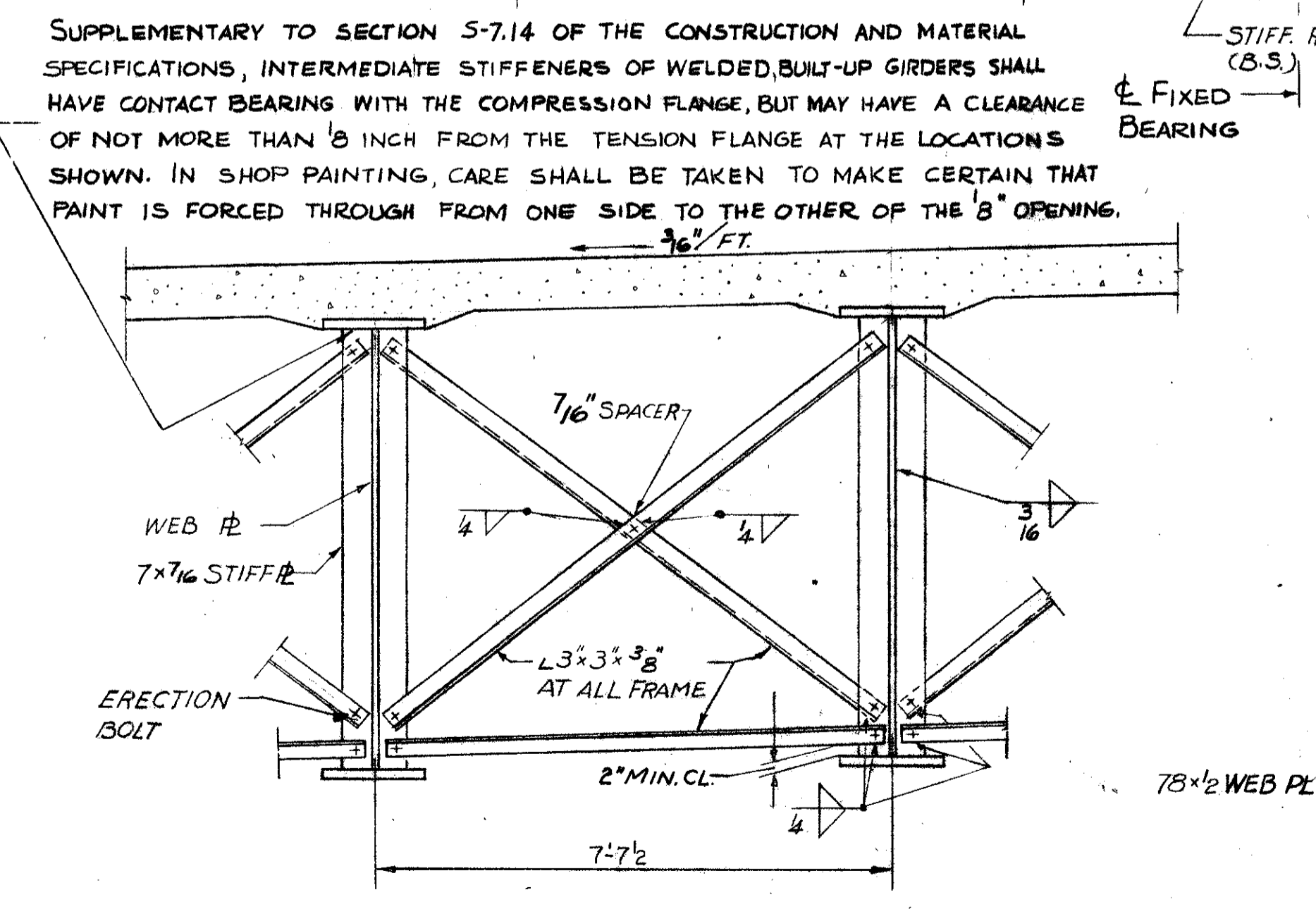


NOTE *
THE SPACING IS THE SAME FOR SOUTH BOUND BRIDGE BUT OPPOSITE HAND FROM THAT SHOWN.

TOP OF WEB PLATE ELEVATIONS				
GIRDER	A	B	C	D
G-10	686.00	687.95	689.61	689.66
G-9	686.25	688.23	689.92	690.00
G-8	686.29	688.29	690.03	690.13
G-7	686.15	688.17	689.95	690.07
G-6	685.95	688.00	689.81	689.96
G-5	685.87	687.94	689.79	689.97
G-4	685.91	688.01	689.90	690.09
G-3	685.89	688.01	689.94	690.16
G-2	685.69	687.84	689.80	690.05
G-1	685.28	687.45	689.45	689.72

All full penetration welds shall be back-gouged and welded after welding far side.

Butt welds on beam and girder flange plates shall be ground flush, the finish grinding being parallel to the direction of stress.



DEFLECTION AND CAMBERS							
GR.	DESCRIPTION	A&L	B&K	C&J	D&H	E&G	F
G1 & G10	DEFLECTION DUE TO STEEL WT.	1'8"	-	-	4"	7 1/2"	3 1/2"
	" DUE TO REMAINING D.L.	1'4"	1'4"	-	7'8"	1'5 1/2"	2'9 1/2"
	VERTICAL CURVE	7'8"	1'8"	7'8"	1'5"	2'4"	2'3"
	SUM OF DEFLECTION	1'4"	1'3 1/2"	7'8"	2'3 1/2"	4'5 1/2"	6'3 1/2"
G2 & G9	DEFLECTION DUE TO STEEL WT.	1'8"	-	-	4"	7 1/2"	3 1/2"
	" DUE TO REMAINING D.L.	1'4"	1'4"	-	5'8"	1'9 1/2"	1'7 1/2"
	VERTICAL CURVE	7'8"	1'8"	7'8"	1'5"	2'4"	2'3"
	SUM OF DEFLECTION	1'4"	1'3 1/2"	7'8"	2'2 1/2"	3'7 1/2"	5'1 1/2"
G3 & G6	DEFLECTION DUE TO STEEL WT.	1'8"	-	-	4"	7 1/2"	3 1/2"
	" DUE TO REMAINING D.L.	1'4"	1'4"	-	3'4"	1'3 1/2"	2'3 1/2"
	VERTICAL CURVE	7'8"	1'8"	7'8"	1'5"	2'4"	2'3"
	SUM OF DEFLECTION	1'4"	1'3 1/2"	7'8"	2'2 1/2"	4'1 1/2"	5'1 1/2"
G4 & G7	DEFLECTION DUE TO STEEL WT.	1'8"	-	-	4"	7 1/2"	3 1/2"
	" DUE TO REMAINING D.L.	1'4"	1'4"	-	3'4"	1'3 1/2"	2'3 1/2"
	VERTICAL CURVE	7'8"	1'8"	7'8"	1'5"	2'4"	2'3"
	SUM OF DEFLECTION	1'4"	1'3 1/2"	7'8"	2'2 1/2"	4'1 1/2"	5'1 1/2"
G5 & G8	DEFLECTION DUE TO STEEL WT.	1'8"	-	-	4"	7 1/2"	3 1/2"
	" DUE TO REMAINING D.L.	1'4"	1'4"	-	3'4"	1'3 1/2"	2'3 1/2"
	VERTICAL CURVE	7'8"	1'8"	7'8"	1'5"	2'4"	2'3"
	SUM OF DEFLECTION	1'4"	1'3 1/2"	7'8"	2'2 1/2"	4'1 1/2"	5'1 1/2"
G6 & G10	DEFLECTION DUE TO STEEL WT.	1'8"	-	-	4"	7 1/2"	3 1/2"
	" DUE TO REMAINING D.L.	1'4"	1'4"	-	3'4"	1'3 1/2"	2'3 1/2"
	VERTICAL CURVE	7'8"	1'8"	7'8"	1'5"	2'4"	2'3"
	SUM OF DEFLECTION	1'4"	1'3 1/2"	7'8"	2'2 1/2"	4'1 1/2"	5'1 1/2"
G7 & G9	DEFLECTION DUE TO STEEL WT.	1'8"	-	-	4"	7 1/2"	3 1/2"
	" DUE TO REMAINING D.L.	1'4"	1'4"	-	3'4"	1'3 1/2"	2'3 1/2"
	VERTICAL CURVE	7'8"	1'8"	7'8"	1'5"	2'4"	2'3"
	SUM OF DEFLECTION	1'4"	1'3 1/2"	7'8"	2'2 1/2"	4'1 1/2"	5'1 1/2"
G8 & G10	DEFLECTION DUE TO STEEL WT.	1'8"	-	-	4"	7 1/2"	3 1/2"
	" DUE TO REMAINING D.L.	1'4"	1'4"	-	3'4"	1'3 1/2"	2'3 1/2"
	VERTICAL CURVE	7'8"	1'8"	7'8"	1'5"	2'4"	2'3"
	SUM OF DEFLECTION	1'4"	1'3 1/2"	7'8"	2'2 1/2"	4'1 1/2"	5'1 1/2"

FOR DETAILS OF BEARINGS E-100, E-150, E-350 & E-400 SEE STD. DWG. FSB/C2, DATED 1-15-63.
FOR DETAILS OF BEARING F-350 & F-400 SEE SHT. NO. 149.
SHOPSPLICE: IF ADDITIONAL SHOPSPLICES ARE NECESSARY, THEIR LOCATION AND DETAIL SHALL BE SUBMITTED TO THE DIRECTOR FOR APPROVAL PRIOR TO ORDERING OF MATERIAL.
ERECTOR PROCEDURE: CONTRACTOR SHALL SUBMIT TO THE DIRECTOR FOR APPROVAL THREE (3) PRINTS SHOWING HIS PROPOSED ERECTION PROCEDURE.
TACK WELD NUTS OF ERECTION BOLTS IF THEY ARE LEFT IN PLACE.
FOR ADDITIONAL NOTES SEE SHEET No. 141

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

STEEL FRAMING
BRIDGE No. CUY-21-1431
WILLOW FREEWAY OVER CLARK FREEWAY
WILLOW-CLARK INTERCHANGE
CUYAHOGA COUNTY

SCALE	DATE
DESIGNED: V.C.	TRACED: S.C.H.
DRAWN: S.C.H.	CHECKED: S.C.H.
REVIEWED: S.C.H.	DATE: 11-28-62
REVISION: 3-3-62	

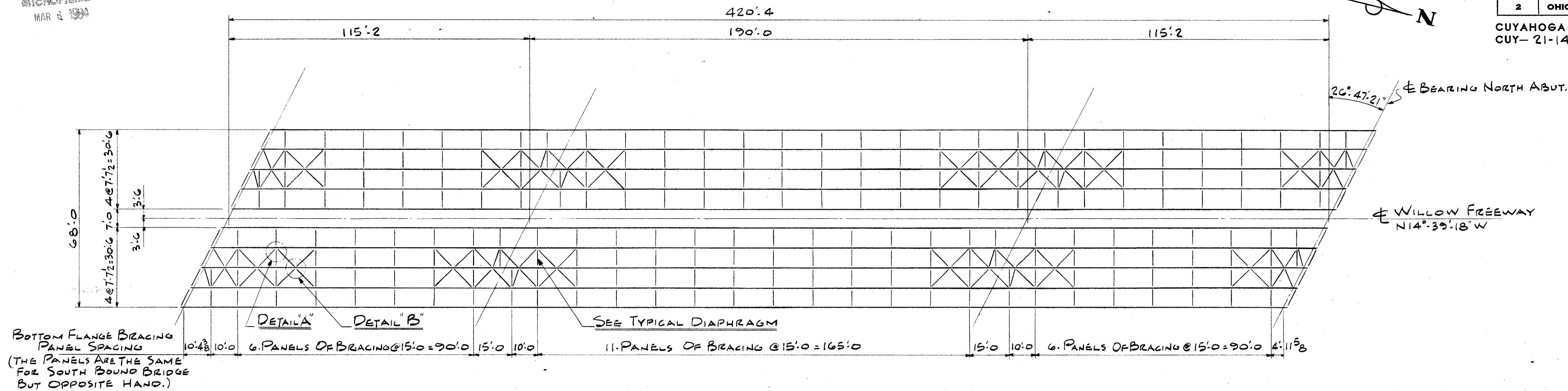
5800-27 SHEET ACCT. No. 1808

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MAR 6 1984

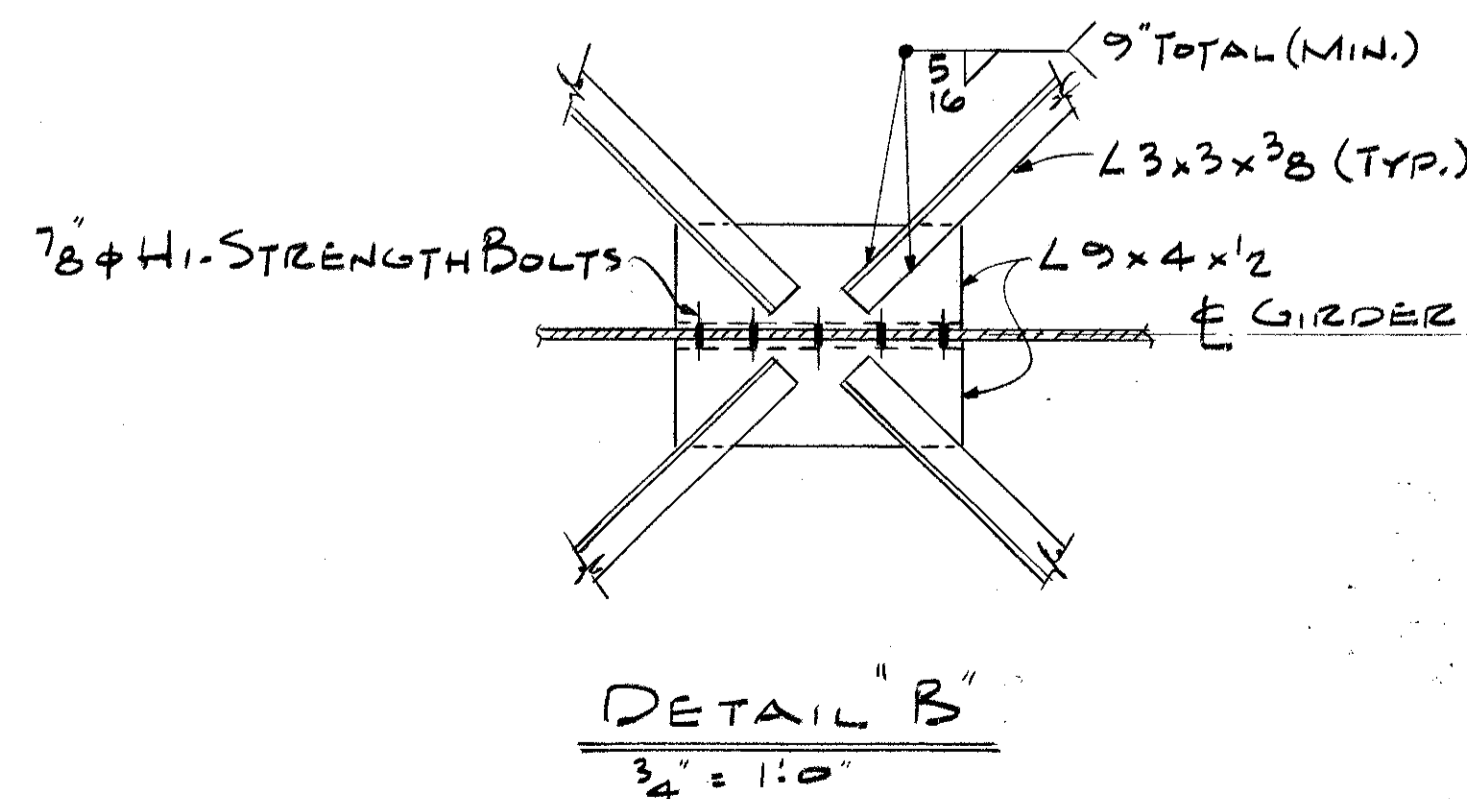
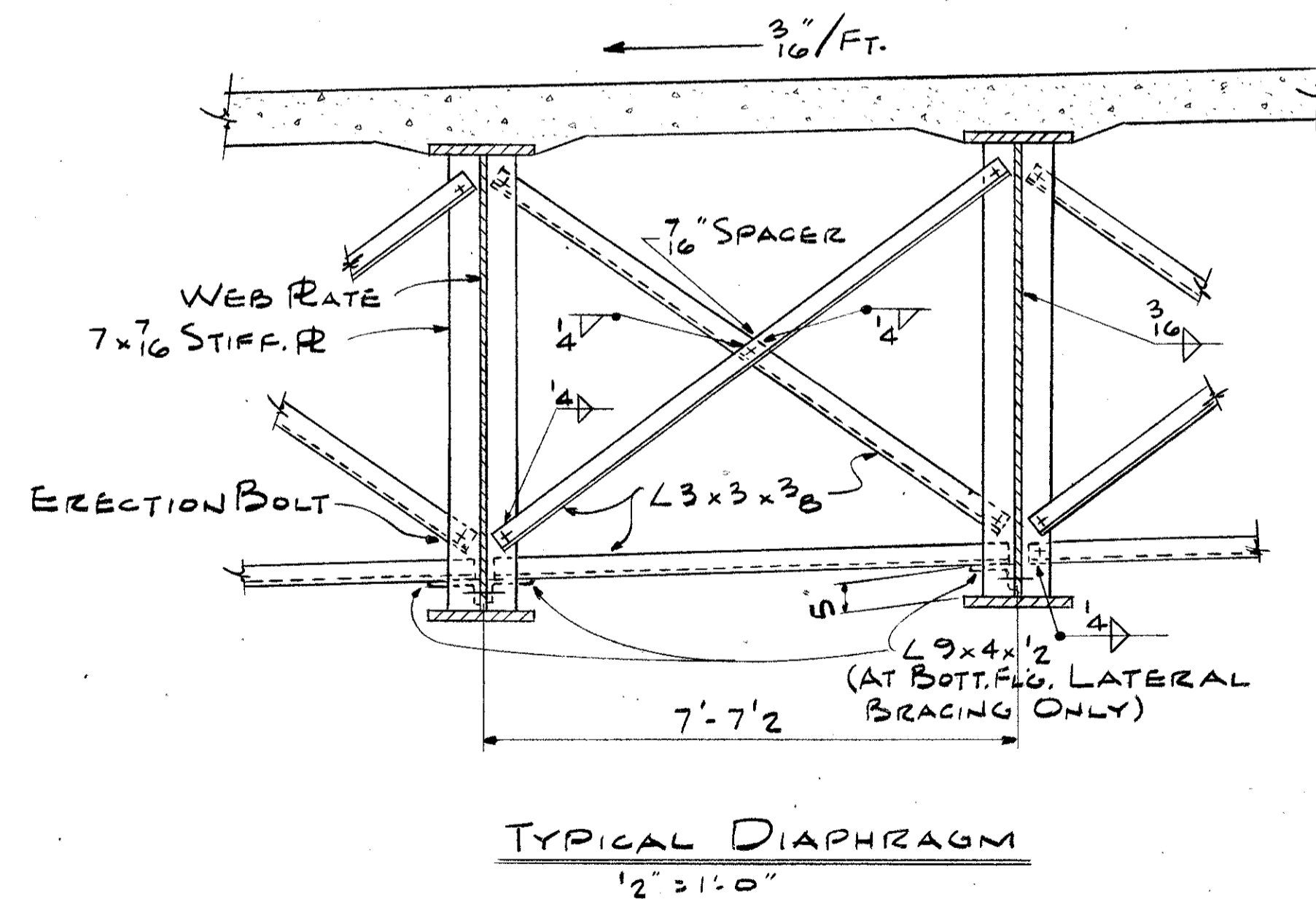
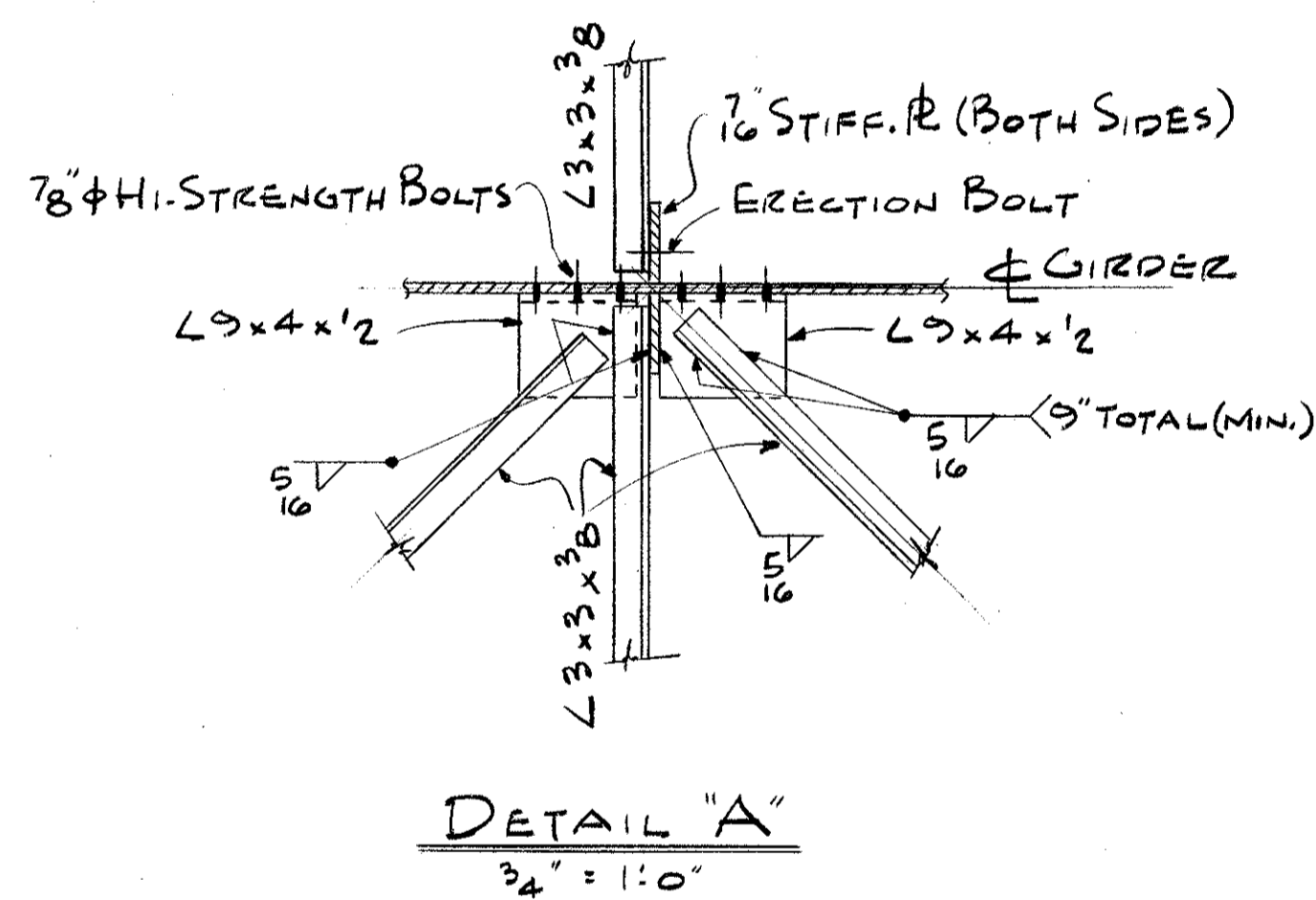
FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

148A
198

CUYAHOGA COUNTY
CUY-21-14.12



BOTTOM FLANGE BRACING PLAN



FOR GENERAL NOTES SEE DRWG. NO 141 & 148

WORK THIS DRWG. WITH DRWG. NO 148

TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO					
STEEL FRAMING					
BRIDGE NO CUY-21-1431					
WILLOW FREEWAY OVER CLARK FREEWAY					
WILLOW-CLARK INTERCHANGE					
CUYAHOGA COUNTY					
SCALE	DATE				
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
	W.P.H.		D.W.M.		3-3-64

CONT. NO 58019 SHEET ACCT. NO 1812

SPECIFICATION FOR SELF-LUBRICATING BRONZE BEARING PLATES

SELF-LUBRICATING BRONZE BEARING PLATES SHALL BE MADE BY AN ESTABLISHED MANUFACTURER OF THESE PRODUCTS AND SHALL CONFORM TO THE FOLLOWING REQUIREMENTS.

(a) CAST PHOSPHOR BRONZE SHALL CONFORM TO SEC. M-7.11 OF THE CONSTRUCTION AND MATERIAL SPECIFICATIONS, ASTM DESIGNATION B22, ALLOY B, AND SHALL HAVE AN ALLOWABLE UNIT STRESS OF 2,500 PSI IN COMPRESSION.

(b) THE LUBRICANT SHALL BE OF THE SOLID TYPE AND SHALL CONSIST OF GRAPHITE, METALLIC SUBSTANCES HAVING LUBRICATING PROPERTIES AND A LUBRICATING BINDER. MATERIALS WHICH DO NOT HAVE LUBRICATING QUALITIES OR WHICH PROMOTE CHEMICAL OR ELECTROLYTIC REACTIONS, WILL NOT BE ACCEPTABLE. THE LUBRICANT SHALL BE COMPRESSED INTO THE LUBRICATION RECESSES WITH HYDRAULIC PRESSURE OF AT LEAST FIVE TIMES THE DESIGN UNIT LOADING TO FORM A DENSE, NON-PLASTIC LUBRICANT.

(c) THE RECESSES FOR THE LUBRICANT SHALL CONSIST EITHER (1) OF ANNULAR RINGS WITH OR WITHOUT CENTRAL CIRCULAR RECESS WITH A DEPTH AT LEAST EQUAL TO THE WIDTH OF THE RING OR DIAMETER OF HOLE OR (2) OF CIRCULAR RECESSES APPROXIMATELY $\frac{5}{16}$ " IN DIAMETER AND $\frac{3}{16}$ " TO $\frac{1}{4}$ " DEEP.

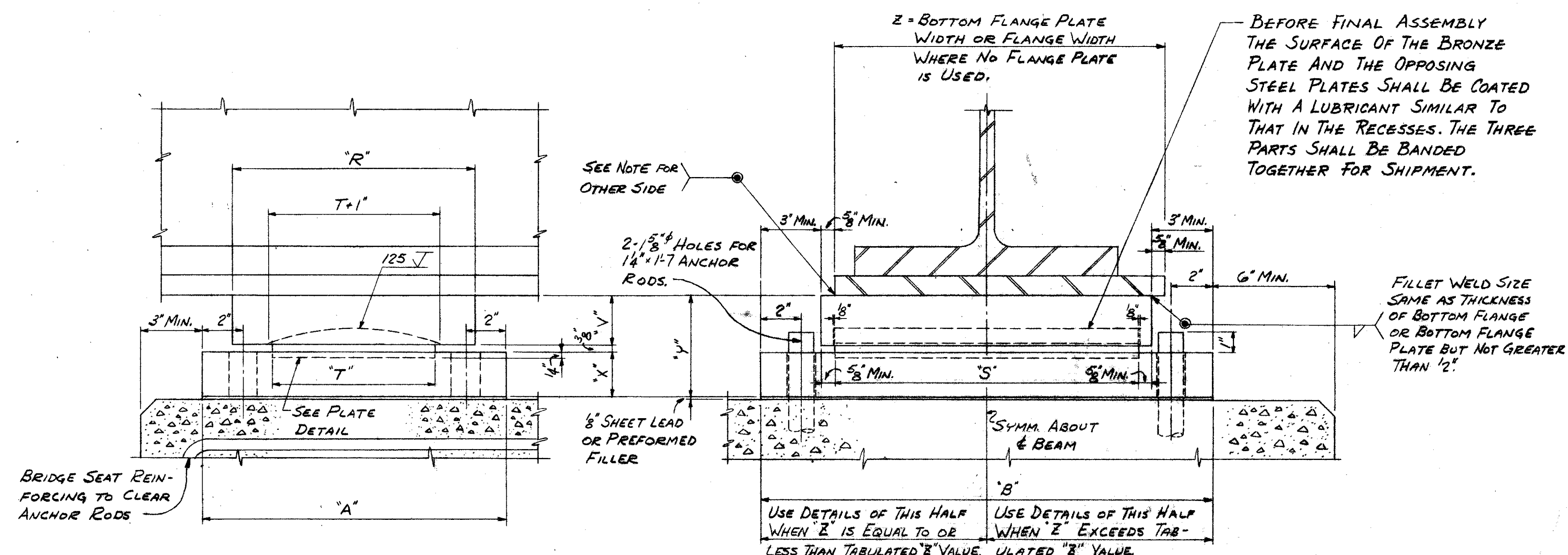
(d) THE RECESSES SHALL BE ARRANGED IN A GEOMETRIC PATTERN SUCH THAT SUCCESSIVE ROWS SHALL OVERLAP IN THE DIRECTION OF MOTION AND THE DISTANCE BETWEEN EXTREMITIES OF RECESSES SHALL BE CLOSER IN THE DIRECTION OF MOTION THAN THAT PERPENDICULAR TO MOTION. THE ENTIRE BEARING AREA OF ALL SURFACES WHICH HAVE PROVISION FOR MOTION SHALL BE LUBRICATED BY MEANS OF THESE LUBRICANT FILLED RECESSES. THE TOTAL AREA OF THESE RECESSES SHALL COMPRISE NOT LESS THAN 25 PER CENT NOR MORE THAN 35 PER CENT OF THE TOTAL BEARING AREA OF THE PLATE.

(e) BEARING SURFACES OF THE BRONZE BEARING PLATES AND OPPOSING STEEL PLATES SHALL BE MACHINE FINISHED TO THE SURFACE ROUGHNESS SHOWN ON THIS DRAWING. THE LAY OF THE TOOL MARKS SHALL BE IN THE DIRECTION OF MOTION. ALL MACHINE SURFACES SHALL BE FLAT WITHIN 0.005 INCH PER INCH OF LENGTH AND WIDTH.

(f) FOR MATING CURVED SURFACES OF STEEL AND BRONZE, THE CONCAVE SURFACE SHALL HAVE A POSITIVE TOLERANCE NOT EXCEEDING 0.010 INCH AND THE CONVEX SURFACE A NEGATIVE TOLERANCE OF 0.010 INCH.

(g) THE COEFFICIENT OF FRICTION BETWEEN THE BRONZE SELF-LUBRICATING PLATES AND THE STEEL PLATES IN CONTACT WITH THEM SHALL NOT EXCEED 0.10 WHEN SUBJECTED TO THE DESIGN LOADING.

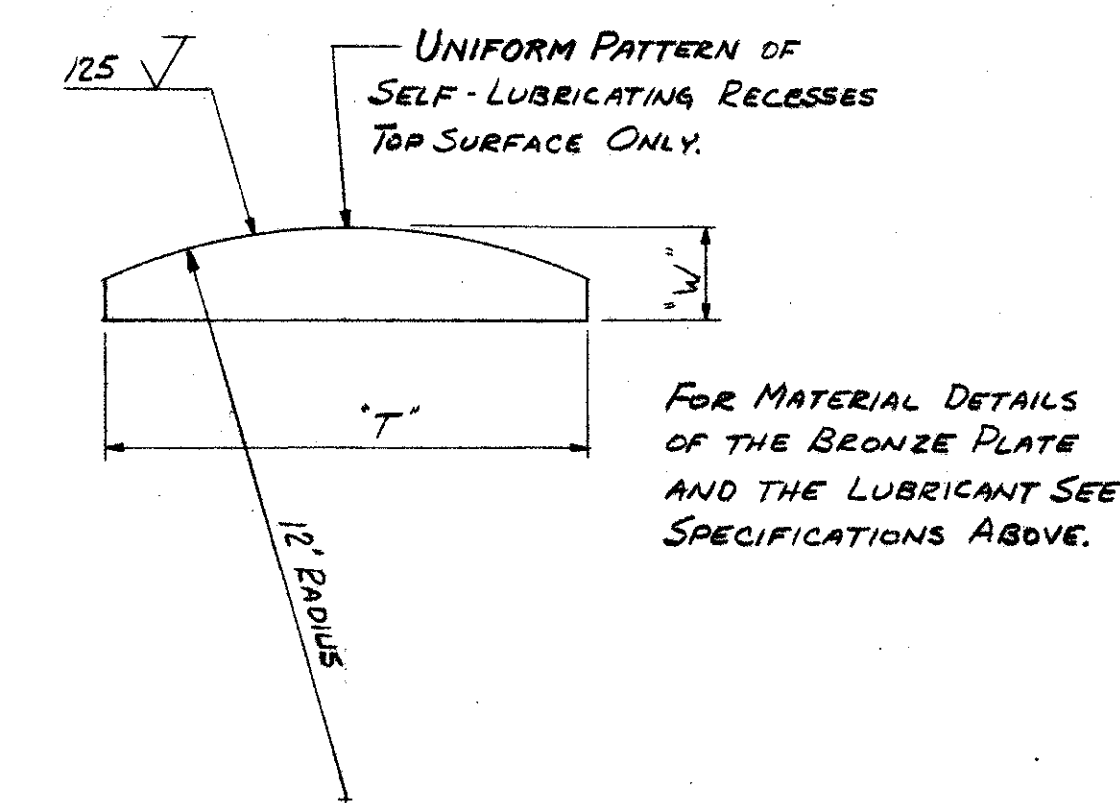
MICROFILMED
MAR 6 1964



FIXED BEARING
(SEE TABLE FOR ADDITIONAL DIMENSIONS)

FIXED BEARING No.	FIXED BEARINGS										WEIGHT Ea. (LB.)	MAXIMUM LOAD (LB.)
	DIMENSIONS (INCHES)											
	A	B	R	S	T	V	W	X	Y	Z		
① F-350	15	26	12	16	9	2 1/2	1 3/4	2 1/2	5 3/8	18 1/2		350,000
① F-400	17	27	12	17	10	2 1/2	1 9/16	2 1/2	5 3/8	19 1/2		400,000
① F-450	19	27	14	17	11	3	2 1/4	2 1/2	5 3/8	19 1/2		450,000
① F-500	21	27	14	17	12	3 1/4	2 3/8	2 1/2	6 1/8	19 1/2		500,000

① BEARING STIFFENERS ARE REQUIRED.



SELF-LUBRICATING BRONZE PLATE DETAIL

DESIGN SPECIFICATIONS: THIS DRAWING CONFORMS TO THE REQUIREMENTS OF "DESIGN SPECIFICATIONS FOR HIGHWAY STRUCTURES" OF THE STATE OF OHIO, DEPARTMENT OF HIGHWAYS, DATED SEPTEMBER 1, 1957, TOGETHER WITH REVISIONS THEREOF DATED FEBRUARY 21, 1958, AND FEBRUARY 15, 1961.

STEEL: PLATES AND RODS SHALL CONFORM TO ASTM DESIGNATION A36-G2T.

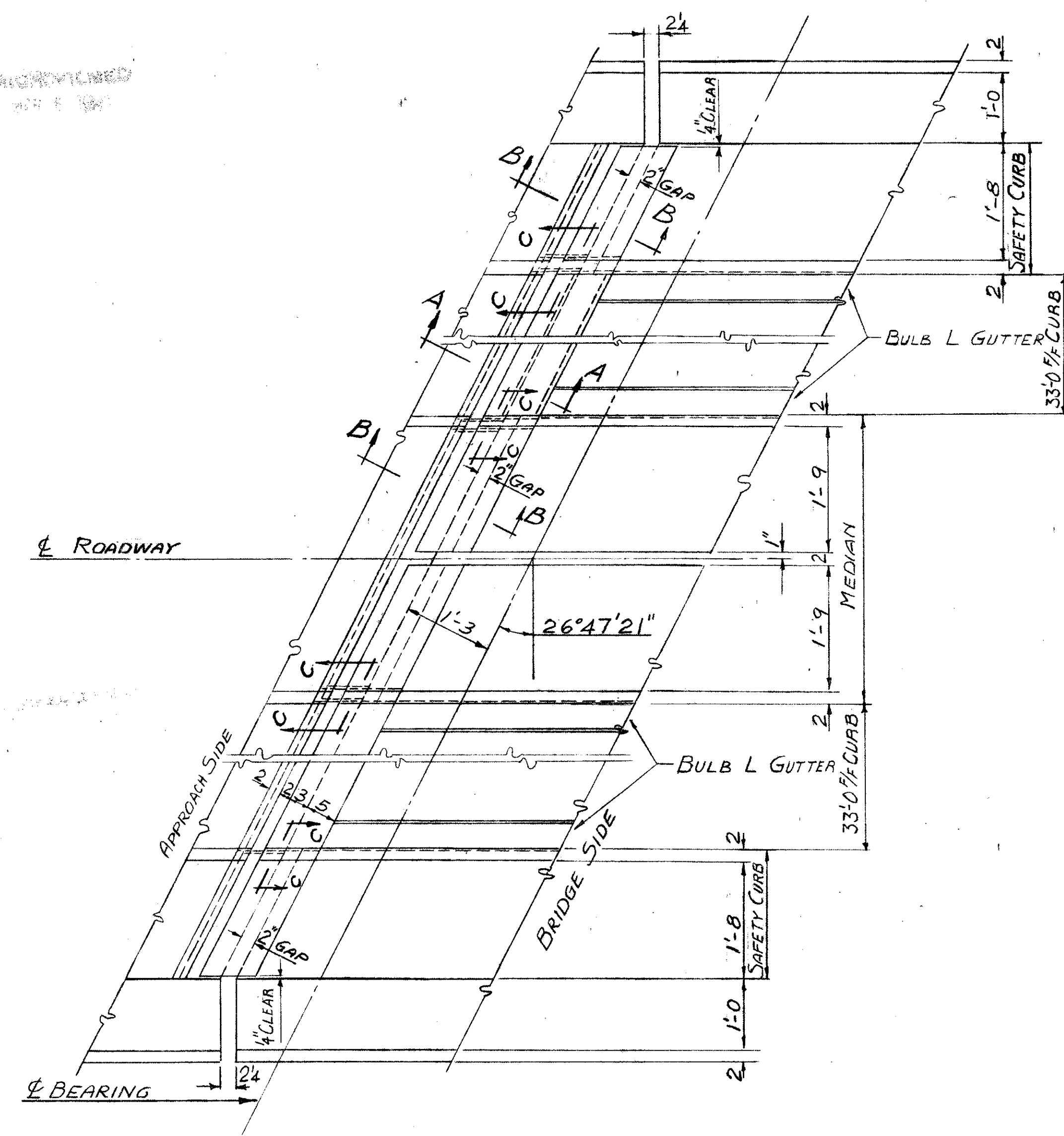
LIMITATIONS: WHEN THE ROADWAY GRADIENT AT A BEARING IS OVER 4.0%, THE TOP OF THE UPPER STEEL PLATE SHALL BE BEVELED TO MATCH THE ROADWAY GRADIENT.

LATERAL EXPANSION: ALL BEARINGS MUST BE ACCURATELY PLACED IN ORDER THAT PROPER CLEARANCE WILL BE PROVIDED AT ALL BEARINGS FOR LATERAL EXPANSION OF THE SUPERSTRUCTURE.

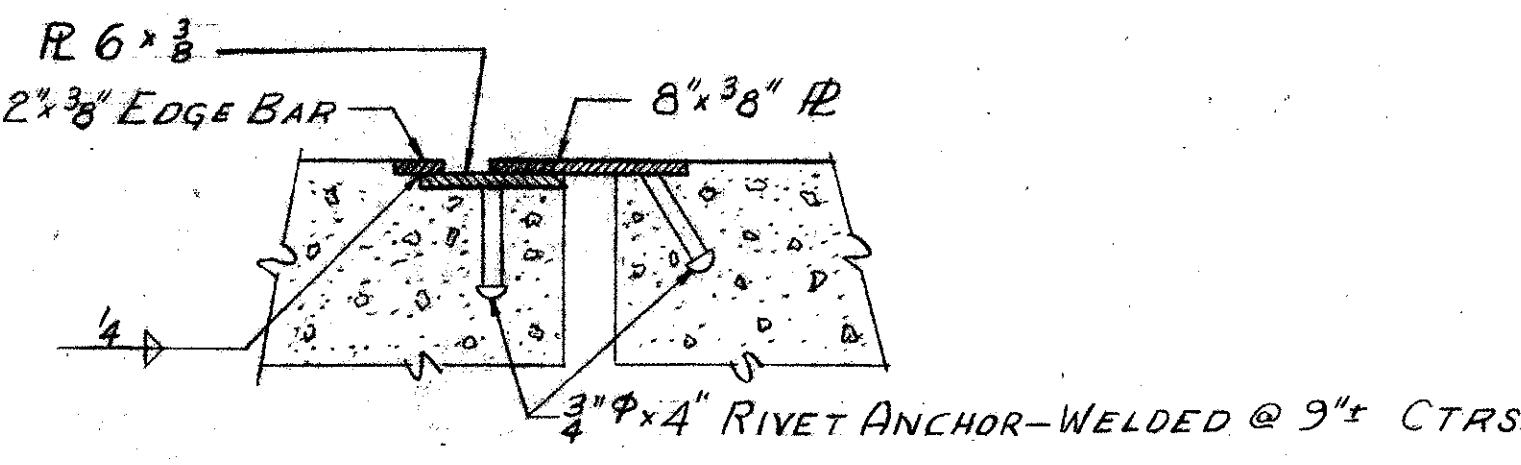
TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

SPECIAL FIXED BEARING
BRIDGE No CUY-21-1431
WILLOW FREEWAY OVER CLARK FREEWAY
WILLOW-CLARK INTERCHANGE
CUYAHOGA COUNTY

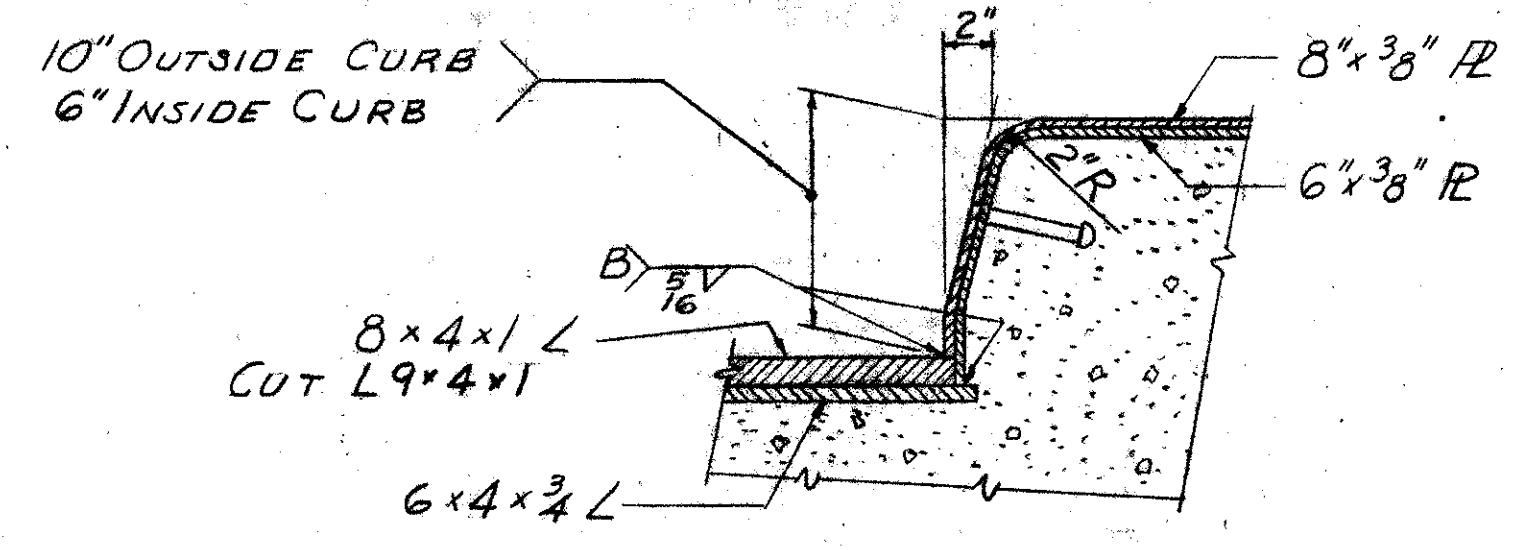
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DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
	R.D.N.		D.W.M.	C.C.T.	11-28-62



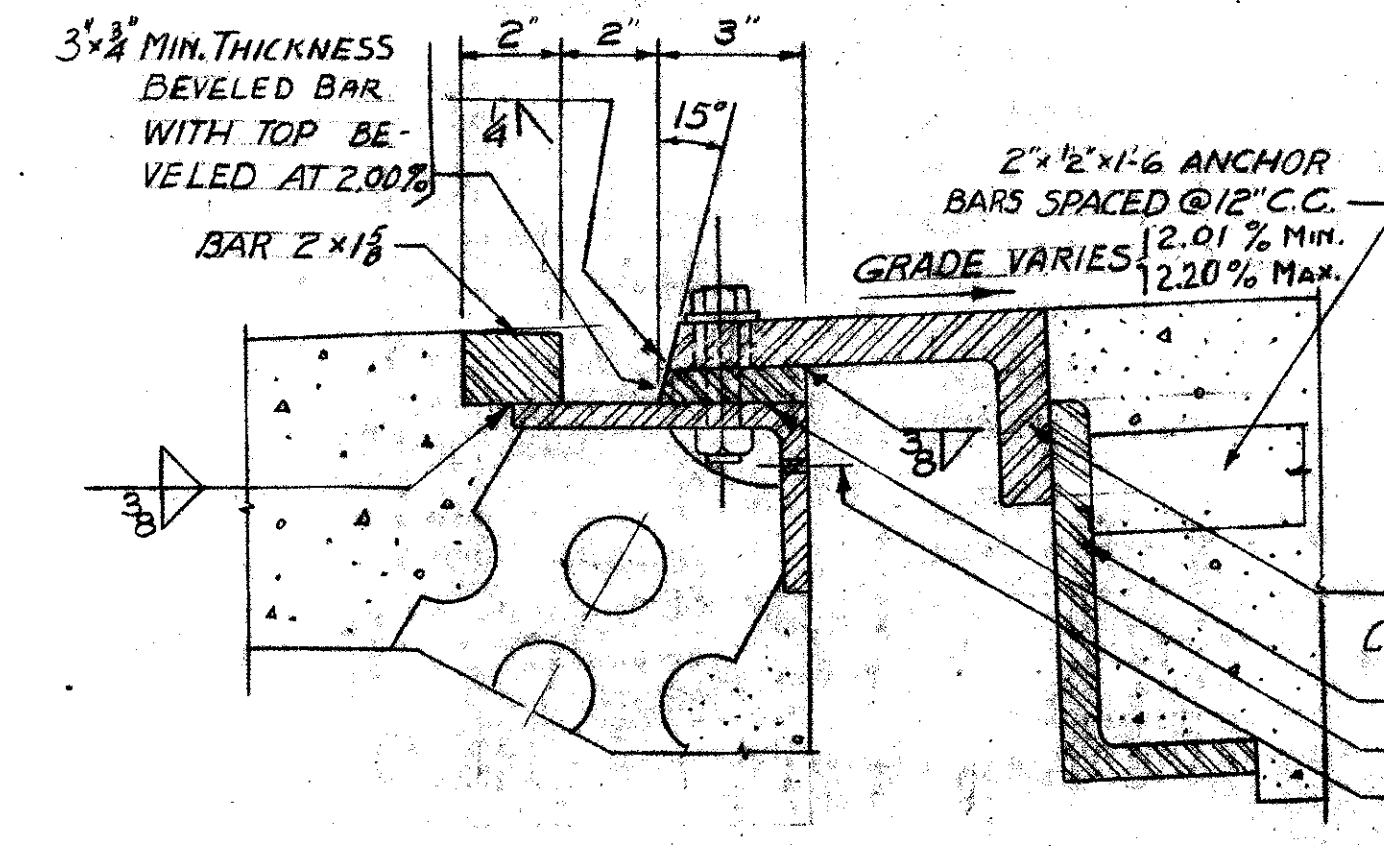
PLAN OF ABUTMENT END FINISH



SECTION B-B



SECTION C-C



MODIFIED SECTION E-E FOR SOUTH ABUTMENT
FOR DIMENSIONS & DETAILS NOT SHOWN SEE SECT. E-E

PROVIDE JOINTS IN EDGE BAR & SUPPORTING ANGLE AT \perp ROADWAY, JOINTS IN ABUTMENT, & AT CHANGE IN GRADE. ADDITIONAL JOINTS MAY BE USED AT NOT LESS THAN 6'-0" SPACING. JOINTS SHALL BE CLOSELY BUTTED BUT SHALL NOT BE WELDED

GRADE VARIES 0.08% MIN. 0.28% MAX.

6" x 2" x 12" PLATES, SPACED AT APPROXIMATELY 15" C.C. EXCEPT NEAR JOINTS IN THE ANGLE, WHERE THE PLATES SHALL BE PLACED WITHIN 6" OF EACH SIDE OF THE JOINT. THE HOLES MAY BE BURNED IN THE PLATE.

TOP OF BACKWALL FORM SHALL BE BELOW 3/16" ϕ HOLES IN L-6 x 4 x 3/4

LB 8 x 4 x 1 CUT L9 x 4 x 1
LT 7 x 4 x 3/4
SLIDING SURFACE
3/8" ϕ HOLES @ 12" C.C.

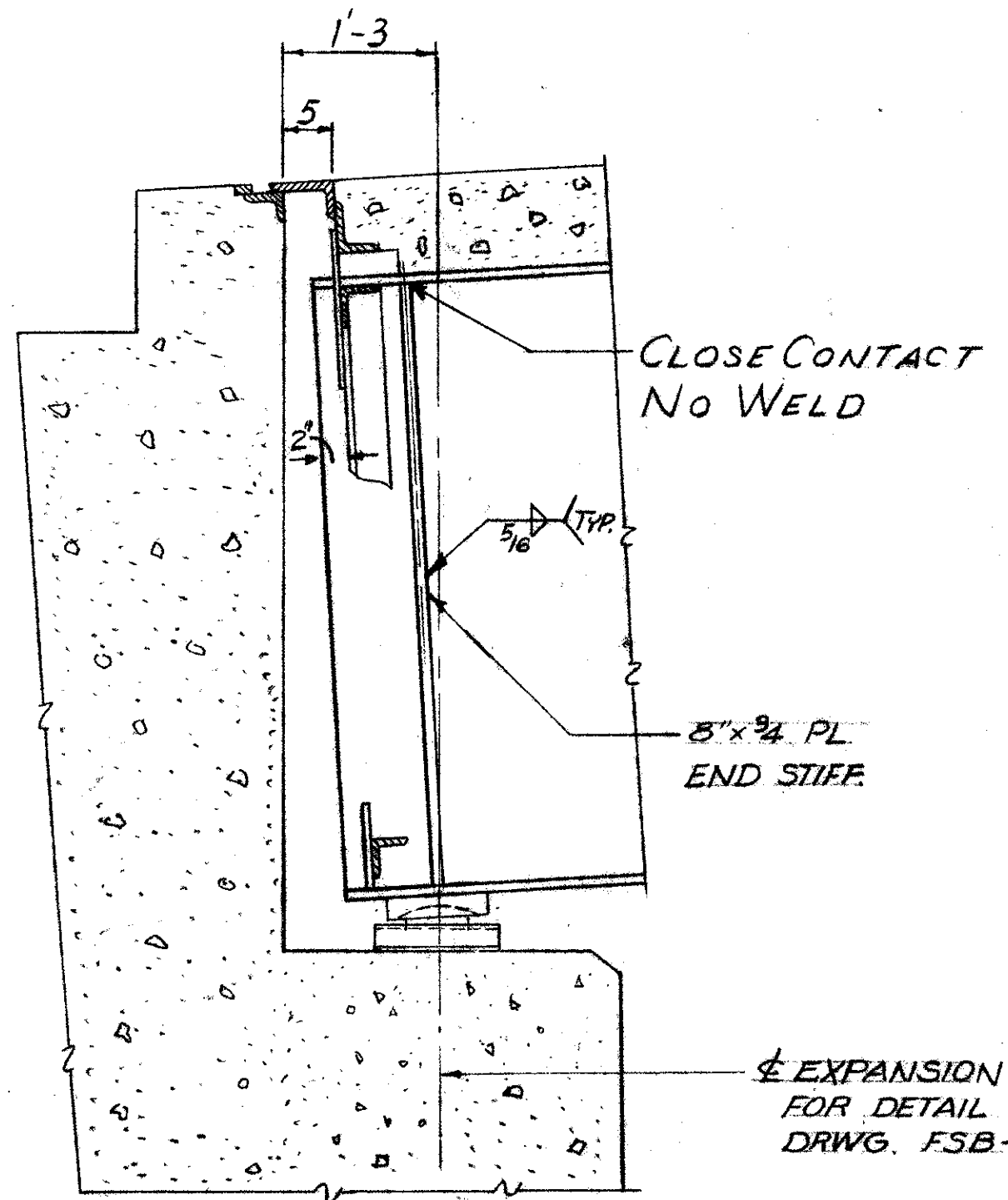
3/8" x 2" BOLTS AT NOT MORE THAN 2'-0" WITH NUTS TACK-WELDED TO UNDER SIDE OF LOWER ANGLE. 1/16" HOLES IN UPPER ANGLE. CENTER 3/8" BOLTS IN 1/16" HOLES. APPLY FLAKE GRAPHITE BETWEEN WASHERS AND ANGLES. TURN BOLTS TIGHT AND RELEASE ONE-HALF TURN. REMOVE BOLTS AS SOON AS CONCRETE HAS SET, PREFERABLY WITHIN TWO HOURS AFTER PLACING, TO AVOID DAMAGE DUE TO TEMPERATURE EXPANSION OR CONTRACTION OF SUPERSTRUCTURE. FILL HOLES WITH LEAD.

THIS CONTACT SURFACE SHALL NOT BE PAINTED AND SHALL BE LUBRICATED WITH FLAKE GRAPHITE PRIOR TO PLACING OF BACKWALL CONCRETE.

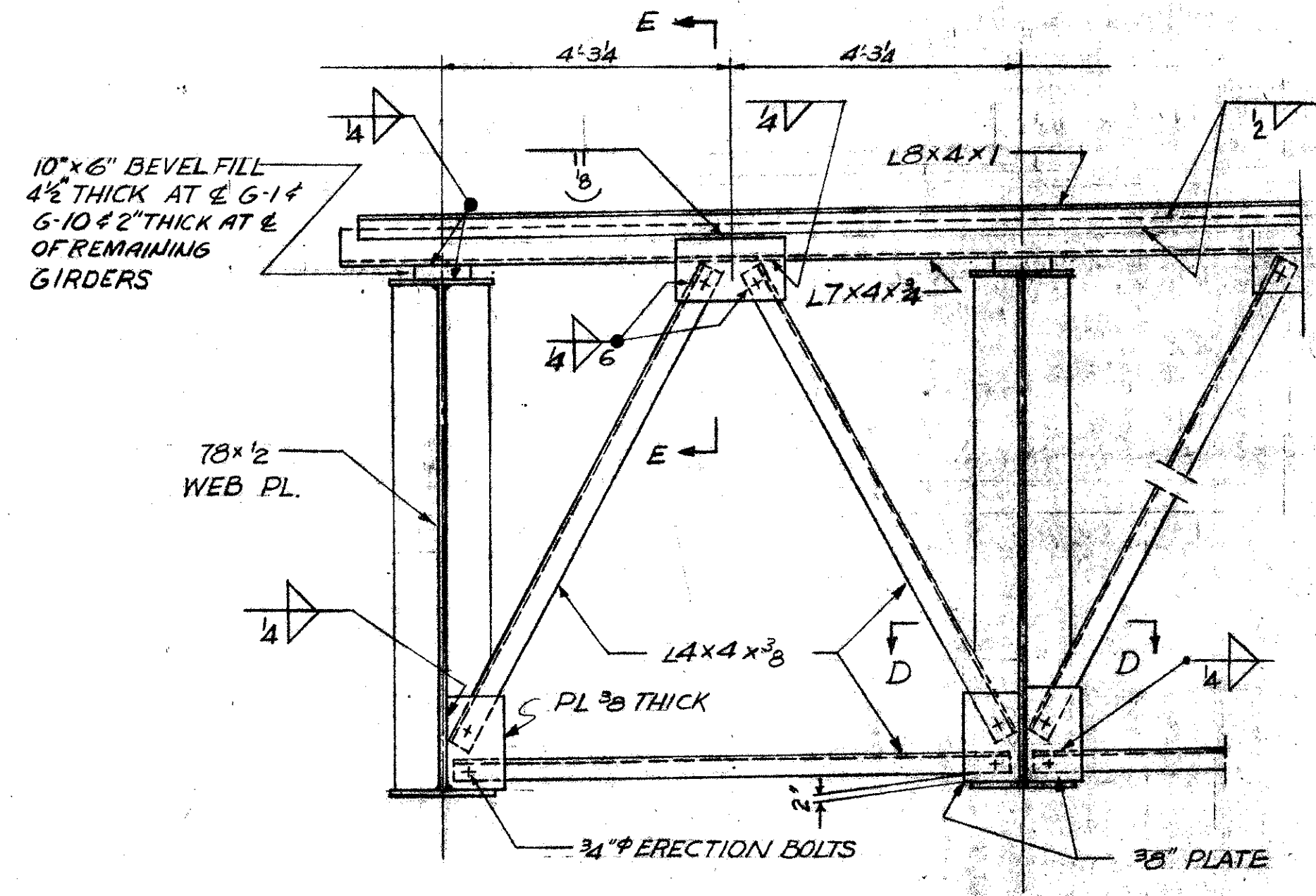
ANCHOR BARS 2" x 1/2" x 1'-6" @ 12" C.C. PLACED PARALLEL WITH LONGITUDINAL REINFORCING STEEL.

OMIT SHOP COAT ON ALL PORTIONS OF END DAM. PORTIONS IN CONTACT WITH STEEL OR WITH CONCRETE SHALL NOT BE PAINTED. ALL OTHER PORTIONS SHALL BE CLEANED AND GIVEN THE SHOP COAT IN THE FIELD AS WELL AS THE TWO FIELD COATS.

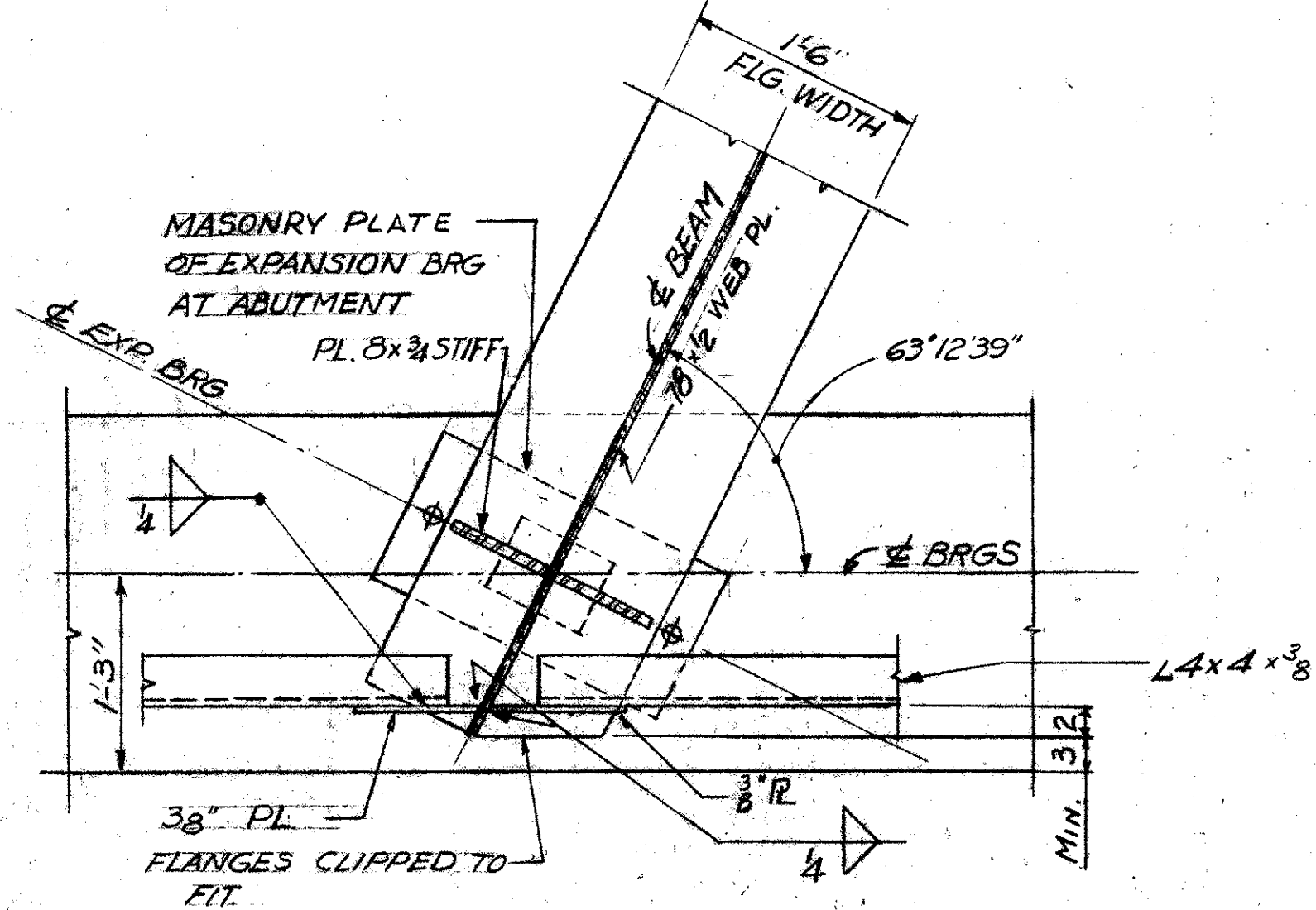
SECTION E-E FOR NORTH ABUTMENT



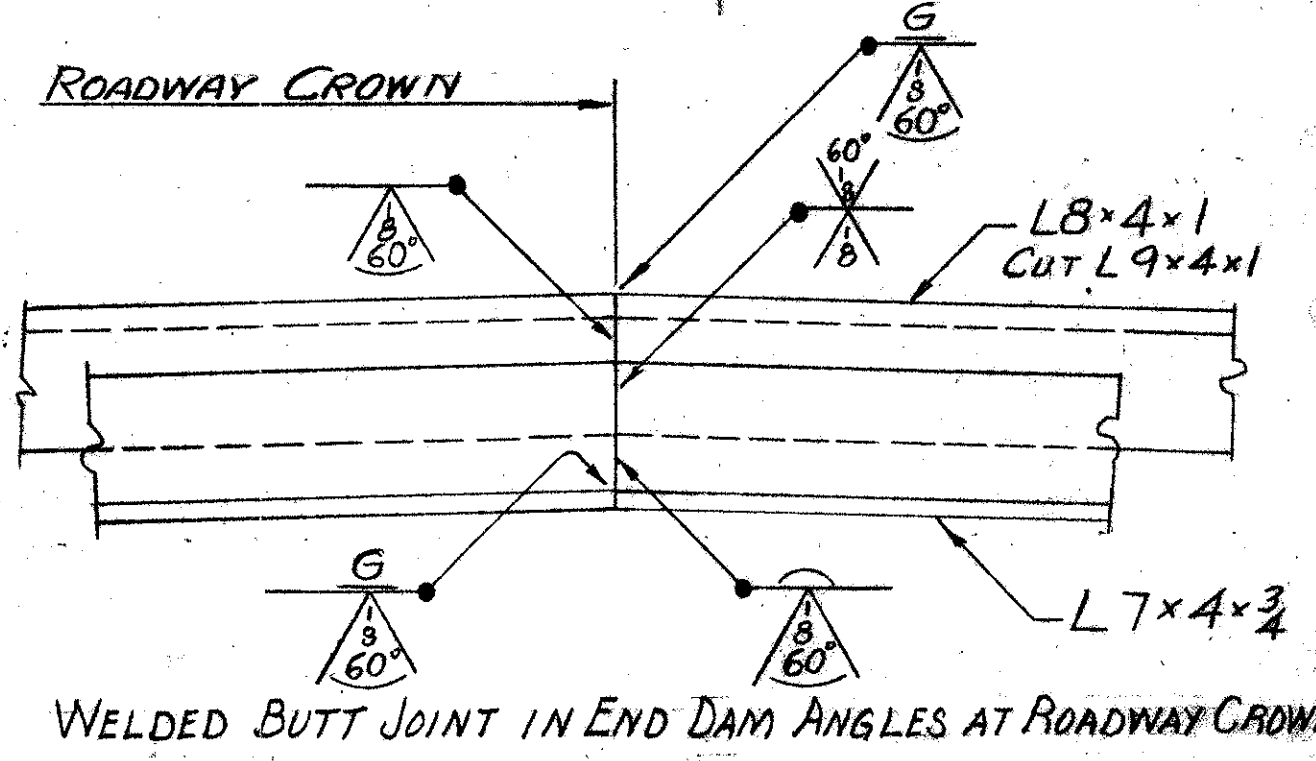
SECTION A-A



TYPICAL ABUT. CROSS FRAME



SECTION D-D



FOR GENERAL NOTES SEE SHEET No. 141

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

END FINISH
BRIDGE No. CUY-21-1431
WILLOW-FREEWAY OVER CLARK FREEWAY
WILLOW-CLARK INTERCHANGE
CUYAHOGA COUNTY

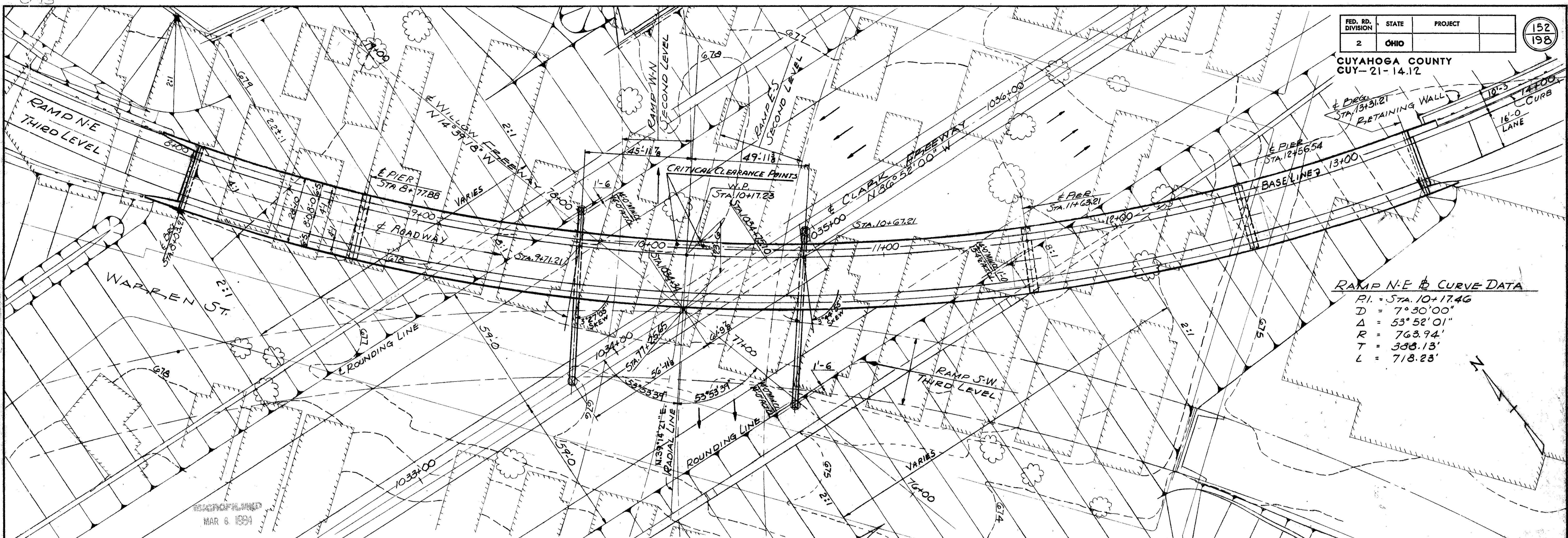
SCALE	DATE
DESIGNED	DRAWN
TRACED	CHECKED
REVIEWED	DATE
N.N.	D.W.M. 11-28-22

E1-0

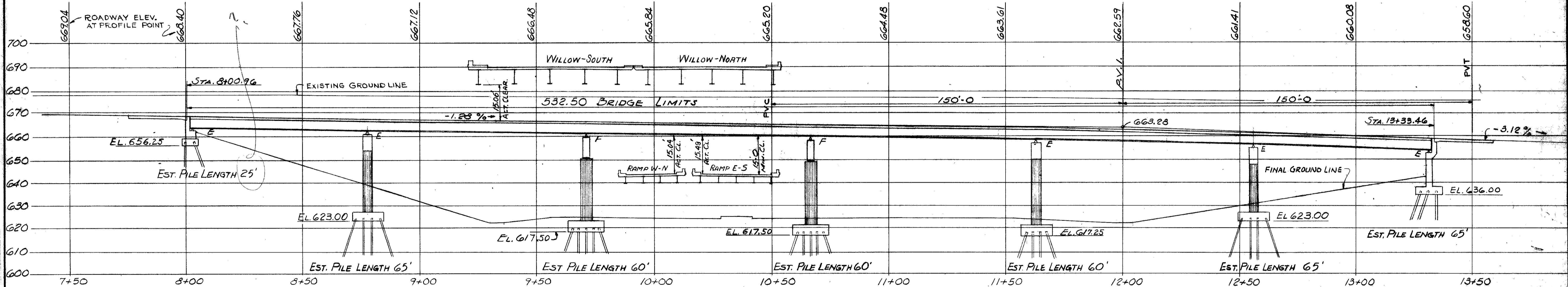
0-13

FED. RD. DIVISION	STATE	PROJECT	152 198
2	OHIO		

CUYAHOGA COUNTY
CUY-21-14.12



RAMP N-E CURVE DATA
 P.I. = STA. 10+17.46
 D = 7°30'00"
 Δ = 53°52'01"
 R = 763.94'
 T = 388.13'
 L = 718.23'



PROPOSED STRUCTURE
 TYPE: 6 SPAN CONT. ROLLED BEAMS WITH REINF. CONC. DECKS & SUBSTRUCTURE
 SPANS: 74'-8" ~ 93'-4" ~ 96'-0" ~ 96'-0" ~ 93'-4" ~ 74'-8"
 ROADWAY: 26'-6" PARAPET
 LOAD FREQUENCY: CF = 2000 (57) ADEQUATE FOR A.A.S.H.O. ALTERNATE LOADING
 WEARING SURFACE: 1" MONOLITHIC CONC.
 APPROACH SLAB: 25'-0" LONG
 ALIGNMENT: 7°30' CURVE
 SUPERELEVATION: .057'/FT.

FOUNDATION SOUNDINGS: FOUNDATION DESIGN AND FOUNDATION QUANTITIES ARE BASED ON A STUDY OF ROD SOUNDINGS AND SOIL SAMPLE SOUNDINGS MADE AT THE SITE. THIS SOUNDING INFORMATION, THE ACCURACY OF WHICH THE STATE DOES NOT GUARANTEE, MAY BE EXAMINED IN THE OFFICE OF THE BUREAU OF BRIDGES IN COLUMBUS OR IN THE DIVISION OFFICE.

NOTE: PILES ARE 12" CAST-IN-PLACE REINFORCED CONCRETE PILES.

FOR PLAN OF INTERCHANGE
 SEE DWG. NO. 139
 FOR EXISTING UTILITIES SEE SHT. NOS. 121 & 122

TRYGVE HOFF & ASSOCIATES
 ENGINEERS
 1922 EAST 107TH STREET CLEVELAND, OHIO

N-E SITE PLAN
 BRIDGE No. CUY-21 - RAMP N-E
 RAMPS N-E & S-W UNDER WILLOW FREEWAY
 WILLOW-CLARK INTERCHANGE
 CUYAHOGA COUNTY STA. 8+00.96 TO 13+33.46

SCALE	DATE
DESIGNED	DRAWN
TRACED	CHECKED
REVIEWED	DATE
REVISED	DATE

CAT DWM 5-15-63

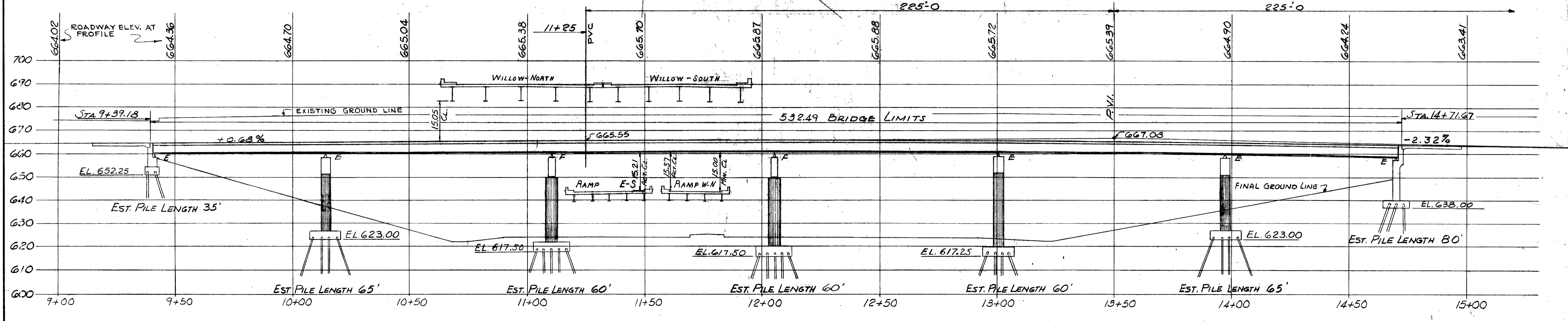
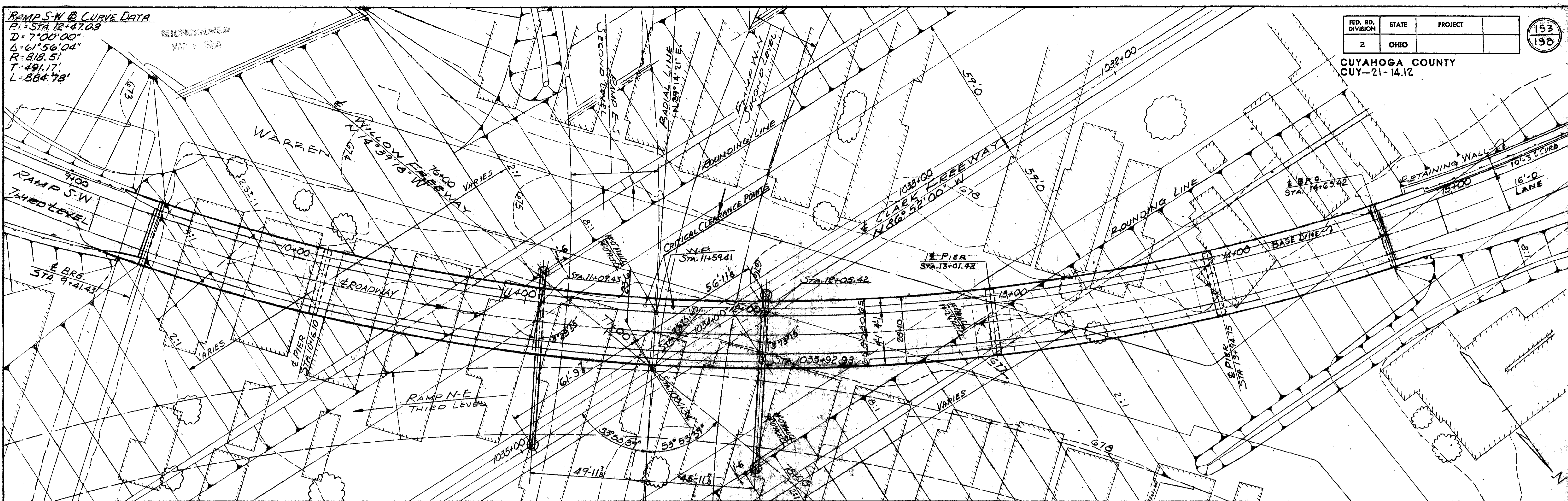
RAMP S-W CURVE DATA
 P.I. STA. 12+47.03
 D=7°00'00"
 Δ=61°56'04"
 R=818.51
 T=491.17'
 L=884.78'

MICROFILMED
 MAP 1984

FED. RD. DIVISION	STATE	PROJECT	
2	OHIO		

CUYAHOGA COUNTY
 CUY-21-14.12

153
 198



PROPOSED STRUCTURE
 TYPE: 6 SPAN CONT. ROLLED BEAMS WITH REINF. CONC. DECKS & SUBSTRUCTURE
 SPANS: 74'-8" - 93'-4" - 95'-11 1/2" - 96'-0" - 93'-4" - 74'-8"
 ROADWAY: 26'-6" PARAPET
 LOAD FREQUENCY: CF = 2000 (57) ADEQUATE FOR A.A.S.H.O. ALTERNATE LOADING
 WEARING SURFACE: 1" MONOLITHIC CONC.
 APPROACH SLAB: 25'-0" LONG
 ALIGNMENT: 7°00'00"
 SUPERELEVATION: 0.057'/FT.

FOR PLAN OF INTERCHANGE
 SEE DWG. NO. 139
 FOR EXISTING UTILITIES SEE SHT. NOS. 121 & 122

NOTE: ALL PILES ARE 12" CAST-IN-PLACE REINFORCED CONCRETE PILES.

FOUNDATION SOUNDINGS: FOUNDATION DESIGN AND FOUNDATION QUANTITIES ARE BASED ON A STUDY OF PRO SOUNDINGS AND SOIL SAMPLING SOUNDINGS MADE AT THE SITE. THIS SOUNDING INFORMATION, THE ACCURACY OF WHICH THE STATE DOES NOT GUARANTEE, MAY BE EXAMINED IN THE OFFICE OF THE BUREAU OF BRIDGES IN COLUMBUS OR IN THE DIVISION OFFICE.

TRYGVE HOFF & ASSOCIATES
 ENGINEERS
 1922 EAST 107TH STREET CLEVELAND, OHIO

S-W SITE PLAN
 BRIDGE No. CUY-21- RAMP S-W
 WILLOW-CLARK INTERCHANGE
 CUYAHOGA COUNTY STA. 9+39.18 TO 14+71.67

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
CAT	DWM				5-15-69

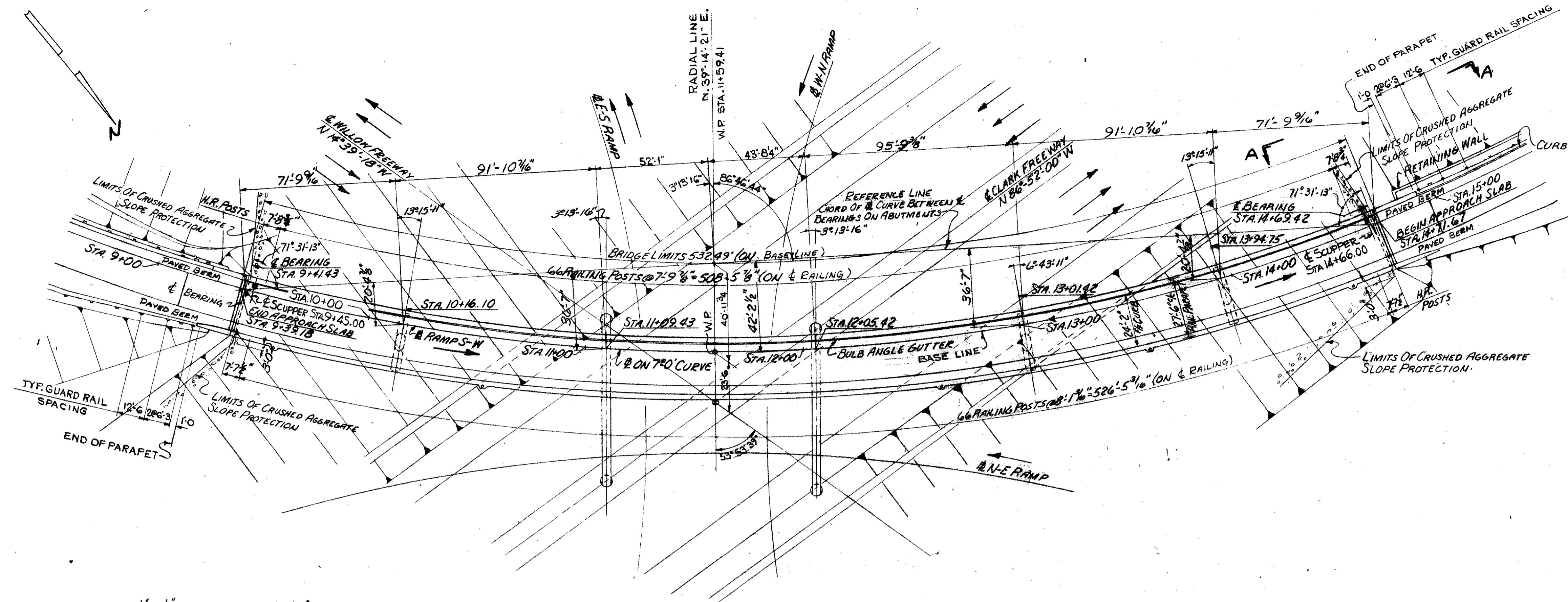
58019-26 SHEET NO. 1717

MICROFILMED
MAR 7 1964

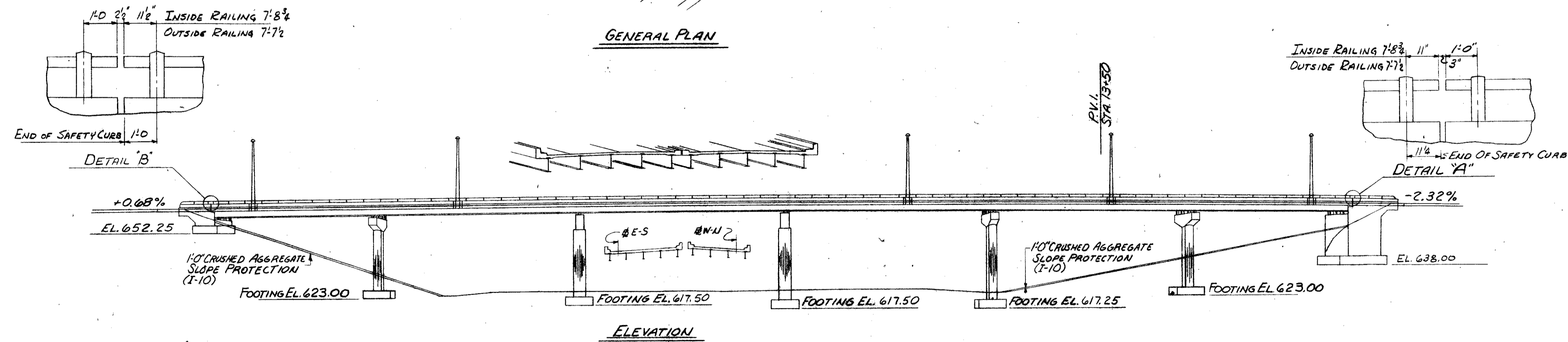
FED. RD. DIVISION	STATE	PROJECT	
2	OHIO		

155
198

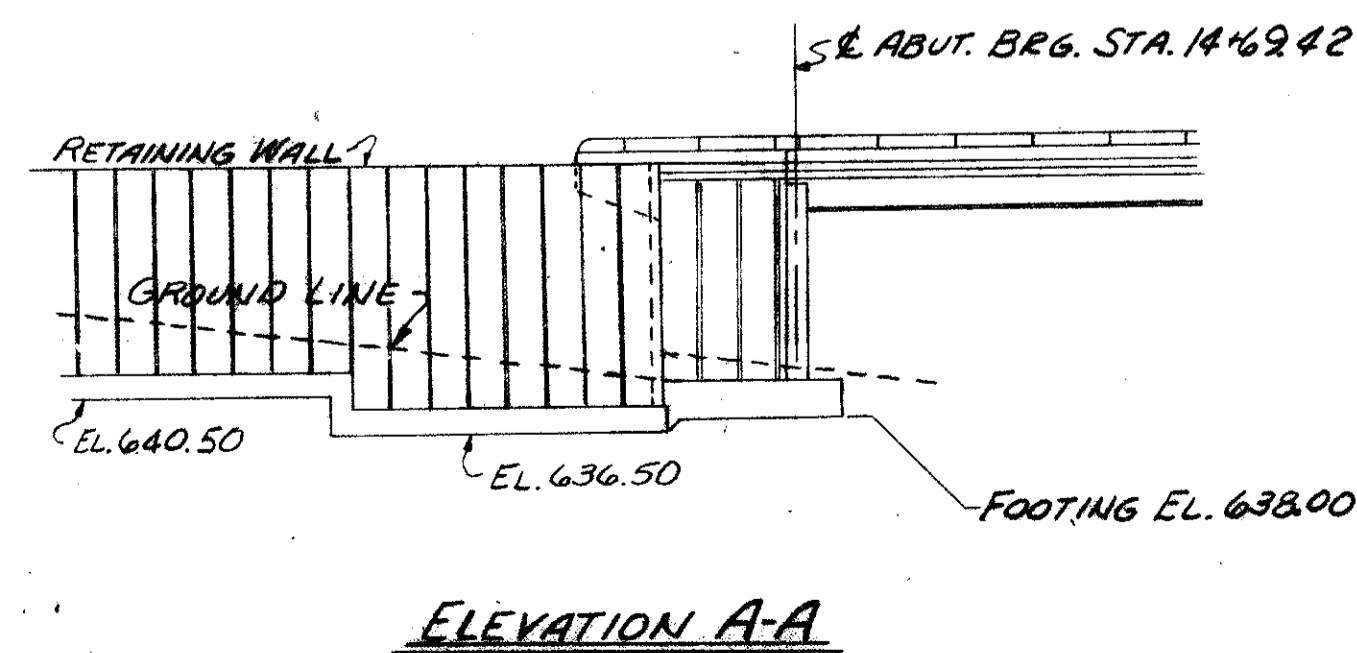
CUYAHOGA COUNTY
CUY-21-14.12



GENERAL PLAN



ELEVATION



ELEVATION A-A

FOR GENERAL NOTES SEE SHEET No. 154
FOR QUANTITIES SEE SHEET No. 154

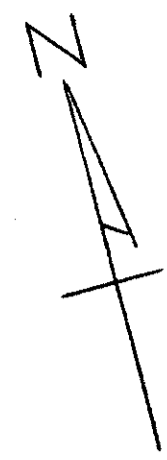
TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO					
S-W GENERAL PLAN BRIDGE No. CUY-21- RAMP S-W RAMPS N-E & S-W UNDER WILLOW FREEWAY WILLOW-CLARK INTERCHANGE CUYAHOGA COUNTY STA. 9+39.18 TO 14+71.67 SCALE DATE					
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
	R.A.S.		D.W.M.		5-15-63

COURT NO. 58012-26 SHEET ACCT. NO. 1832

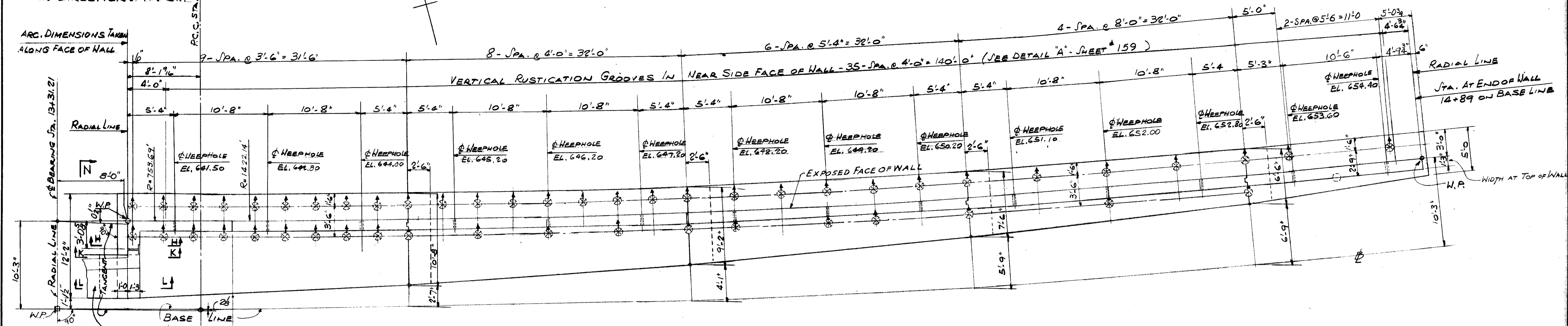
PILE DESIGNATION:

- ⊙ PLUMB PILES
- ⊗ BATTER PILES, BATTER IN DIRECTION OF ARROW

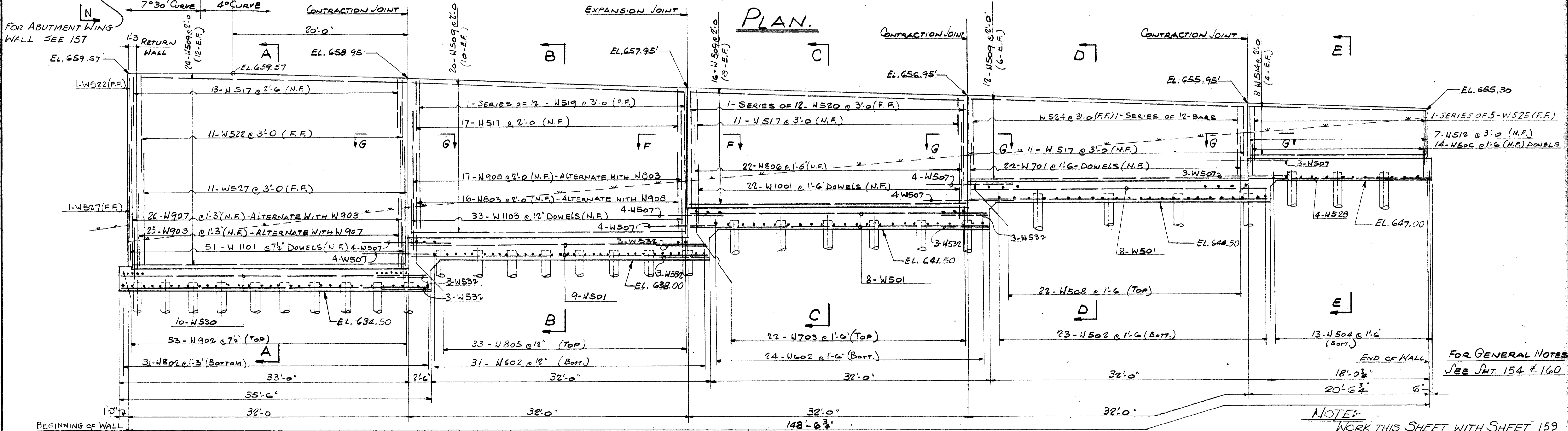
RECORDED
MAR 7 1980



ARC DIMENSIONS TAKEN ALONG FACE OF WALL



PLAN.



DEVELOPED ELEVATION.
DIMENSIONED ON EXPOSED FACE OF WALL

FOR GENERAL NOTES
SEE SHT. 154 & 160

NOTE:
WORK THIS SHEET WITH SHEET 159

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

**RETAINING WALL - RAMP N-E
BRIDGE NO. CUY-21- RAMP N-E
RAMP N-E & S-W UNDER WILLOW FREEWAY
WILLOW-CLARK INTERCHANGE
CUYAHOGA COUNTY**

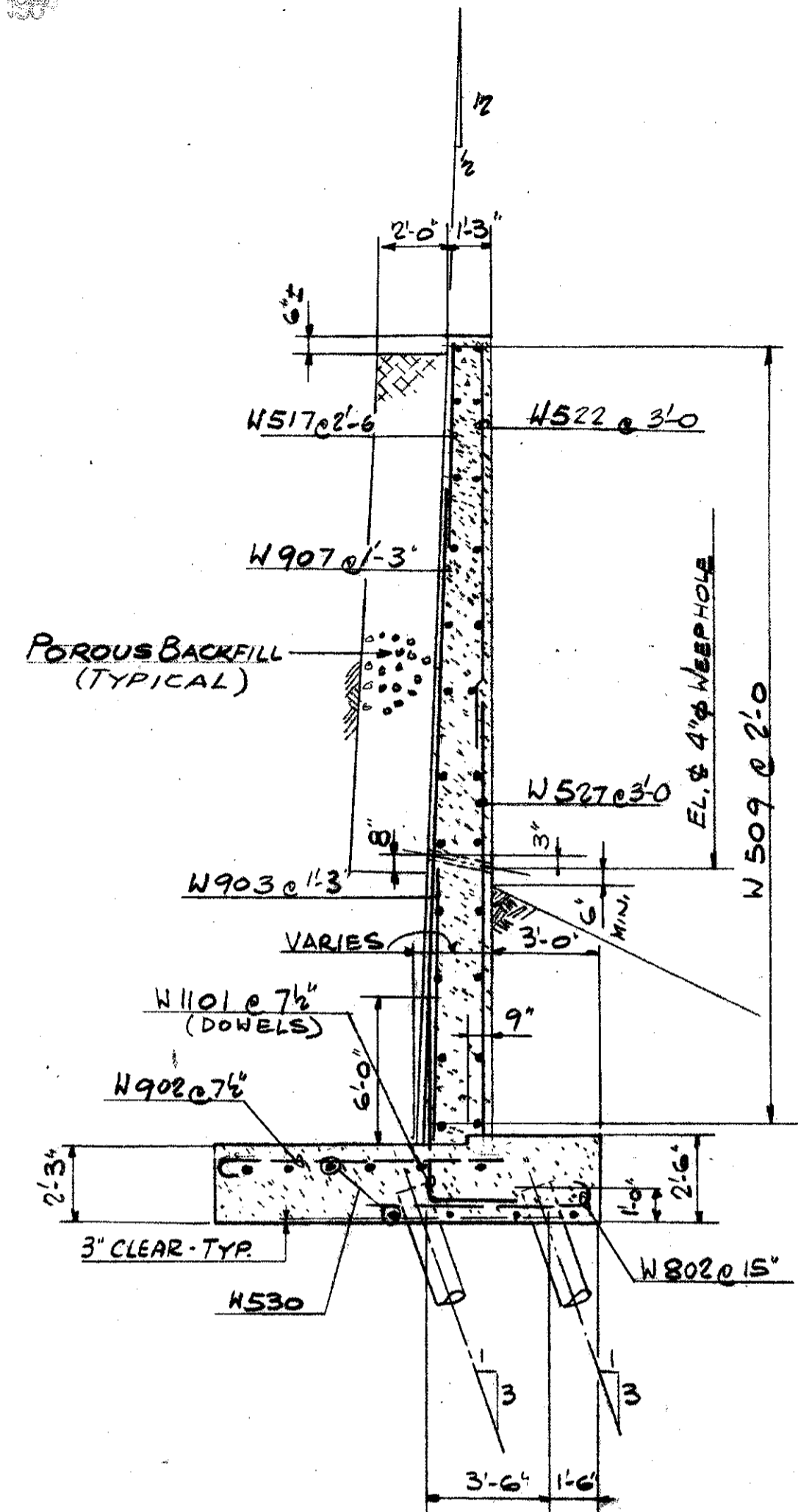
SCALE	DATE					
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
S.A.E.	J.O.		S.A.E.		5-15-69	

CONT. N. 58017-26 SHEET, JT. No. 1880

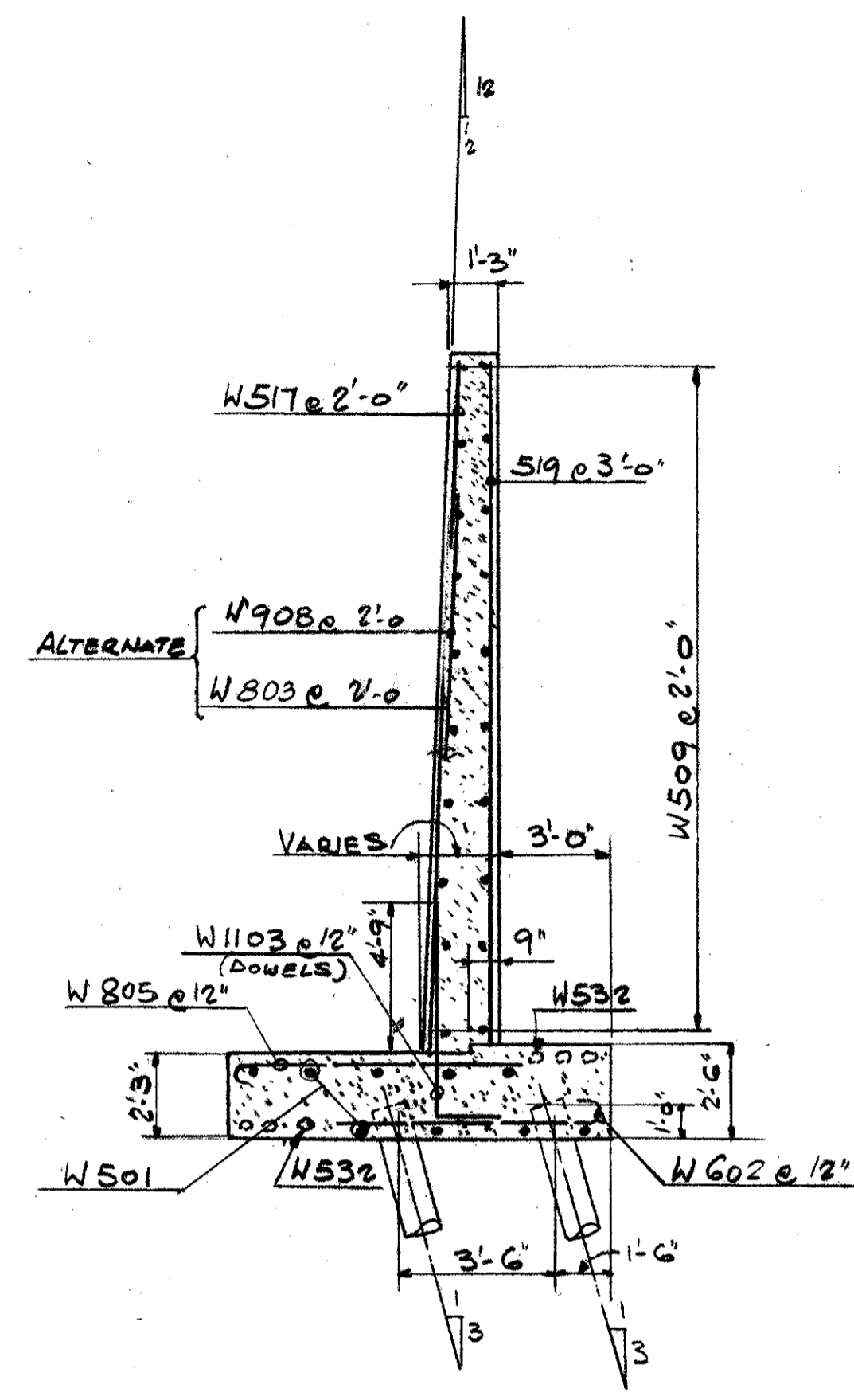
MICROFILMED
MAR 7 1981

FED. RD. DIVISION	STATE	PROJECT	159
2	OHIO		198

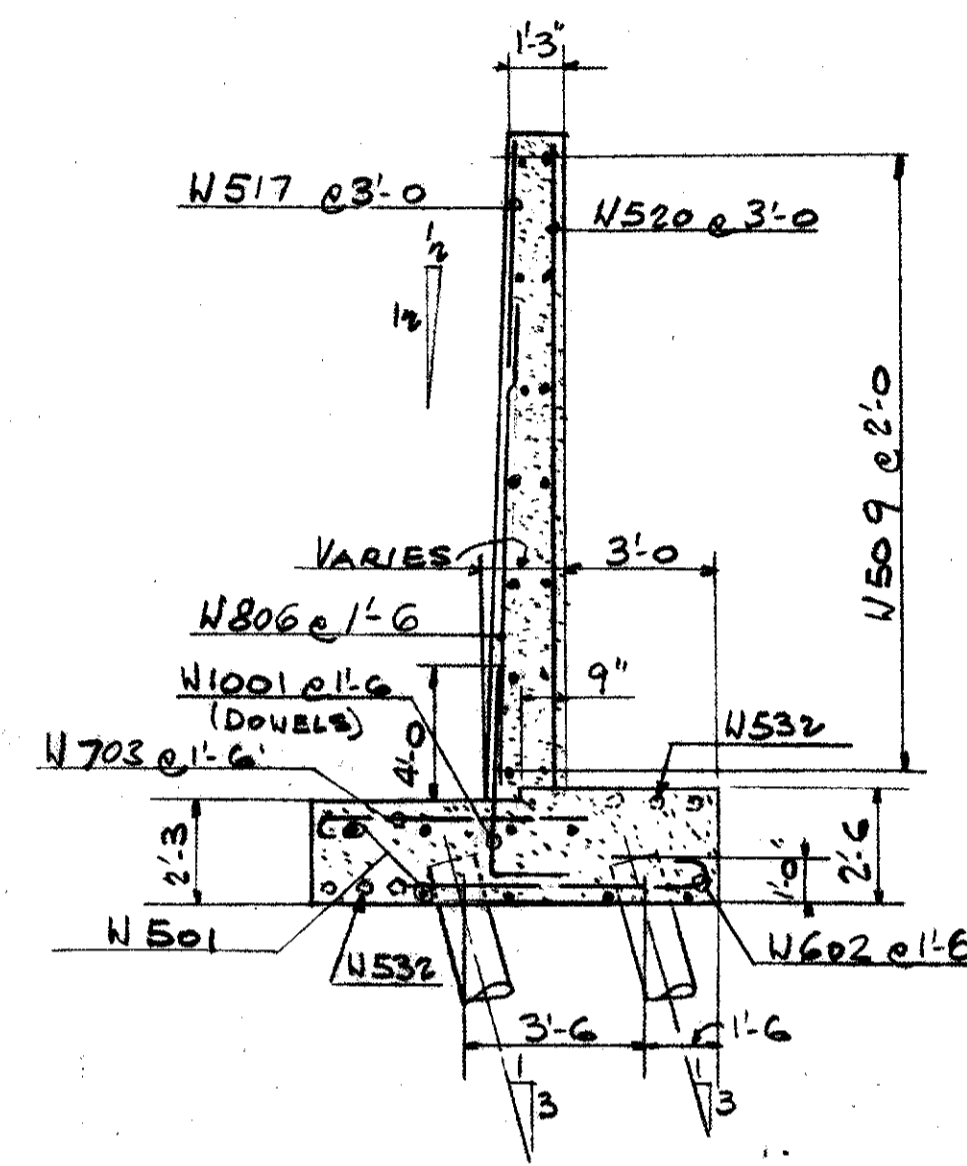
CUYAHOGA COUNTY
CUY-21-14.12



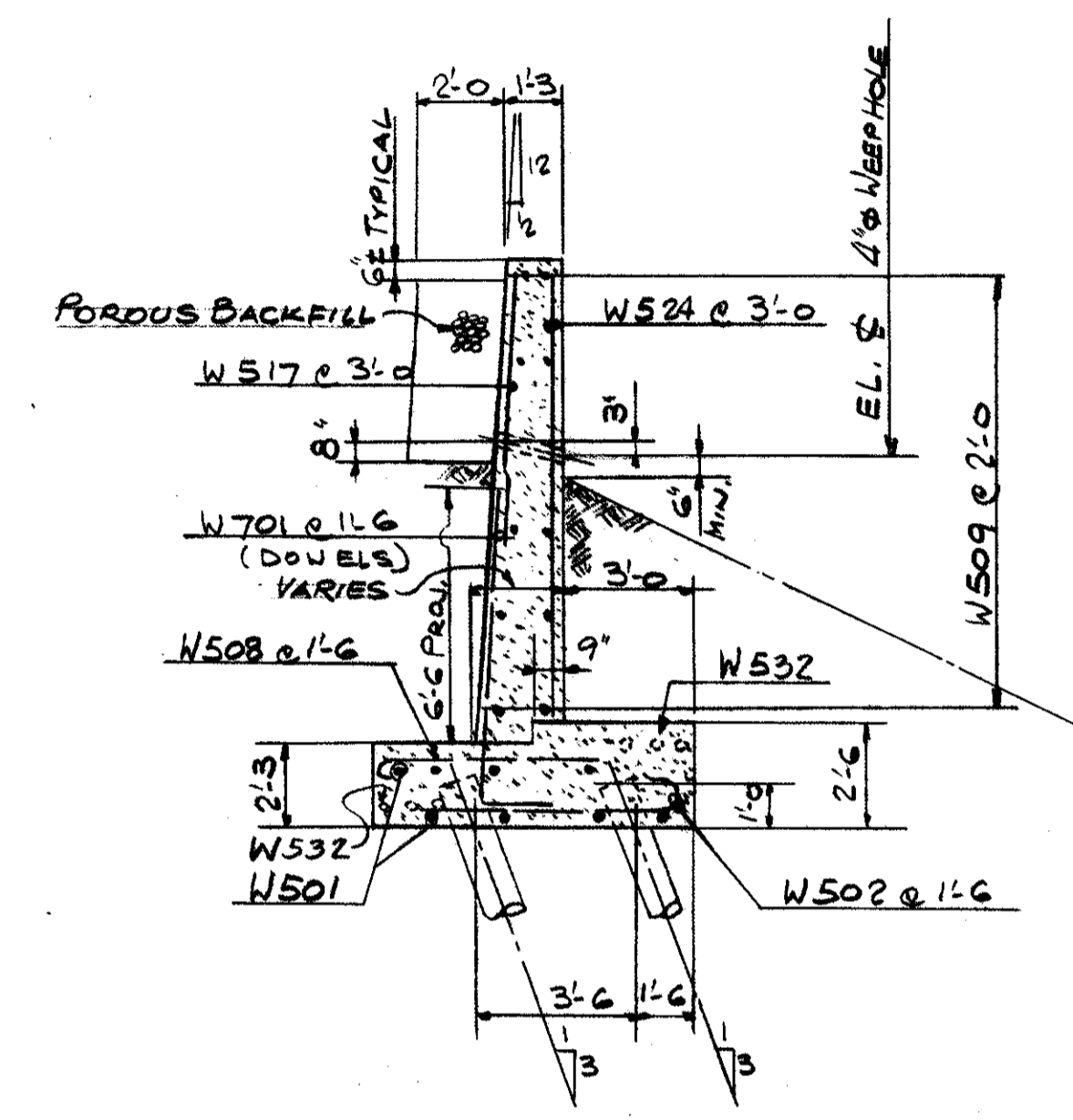
SECTION A-A



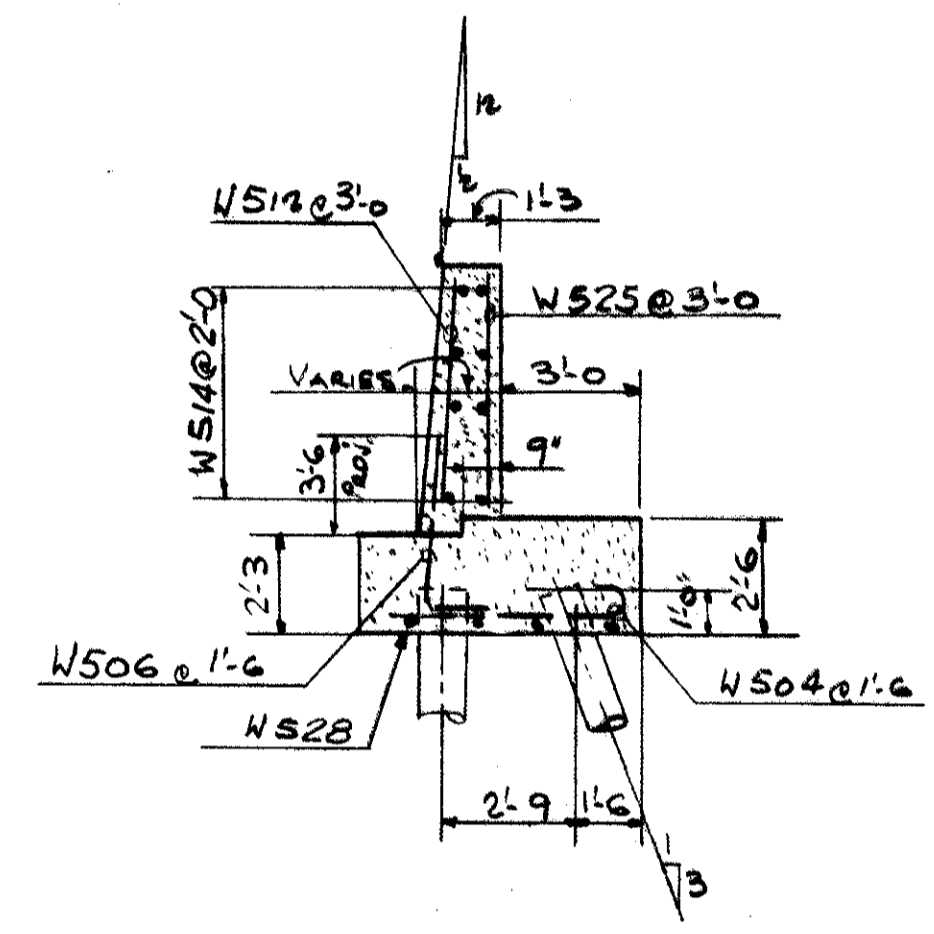
SECTION B-B



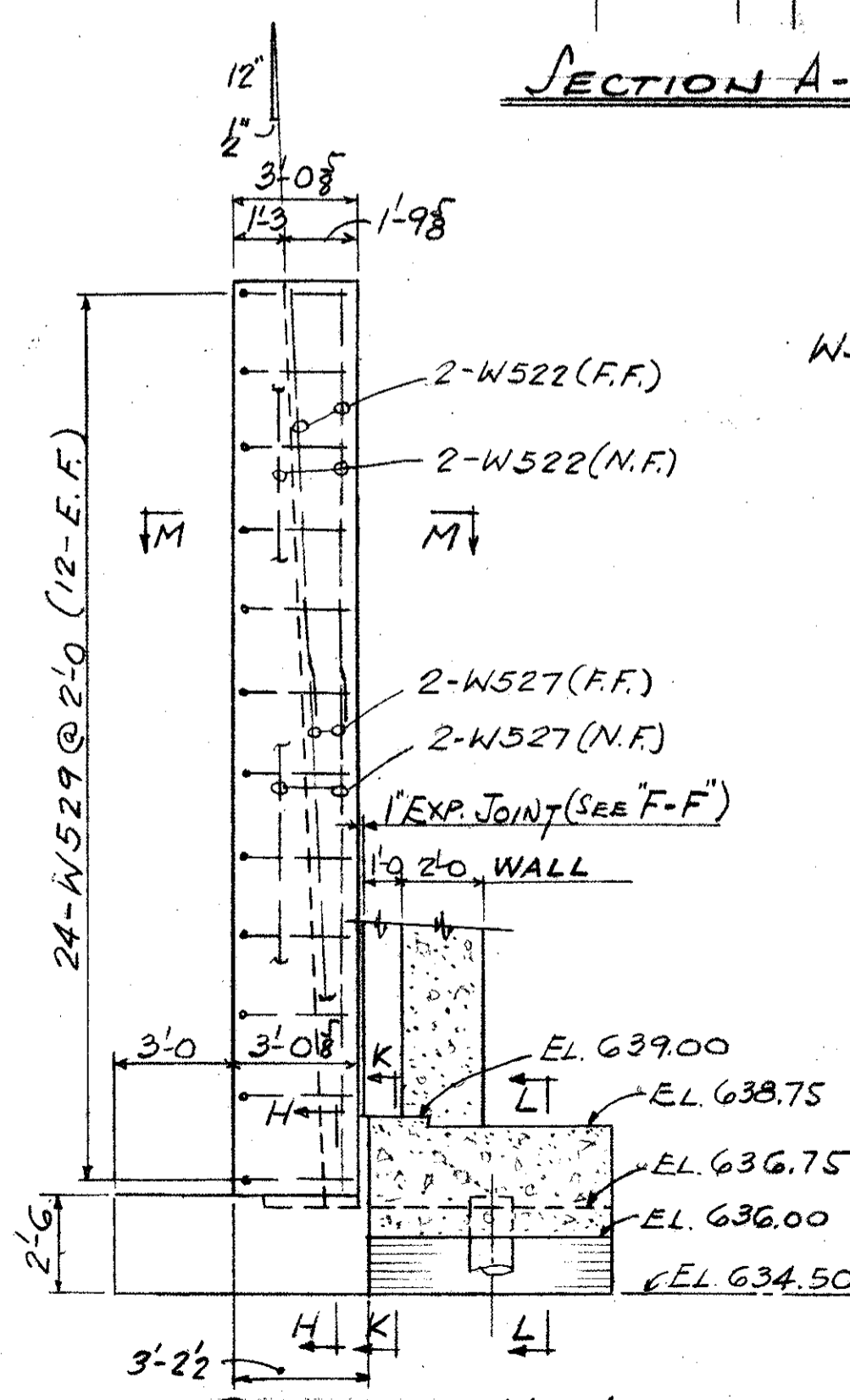
SECTION C-C



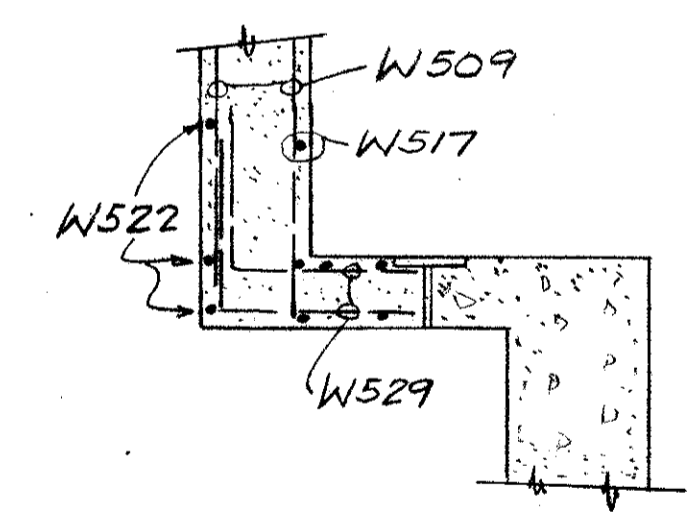
SECTION D-D



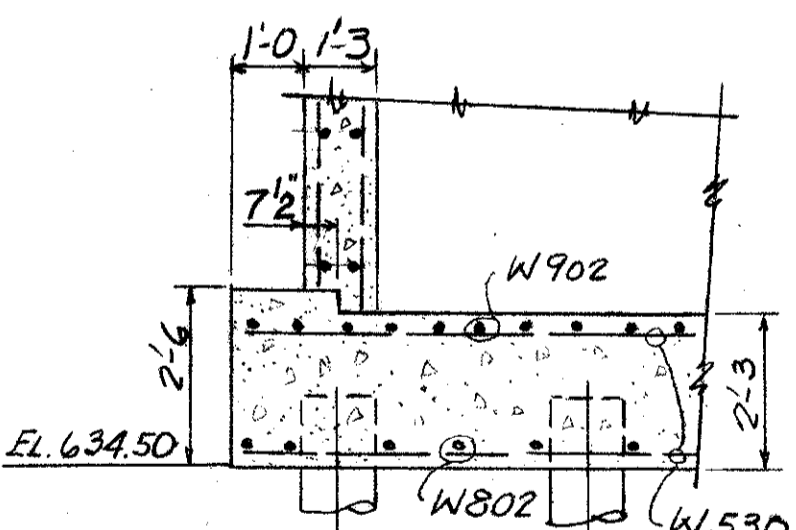
SECTION E-E



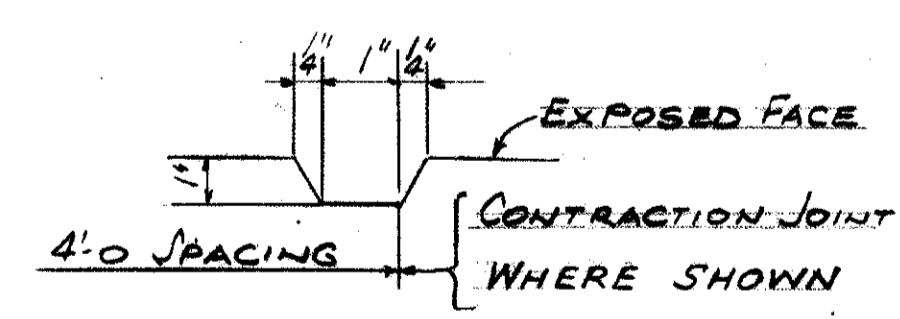
SECTION N-N



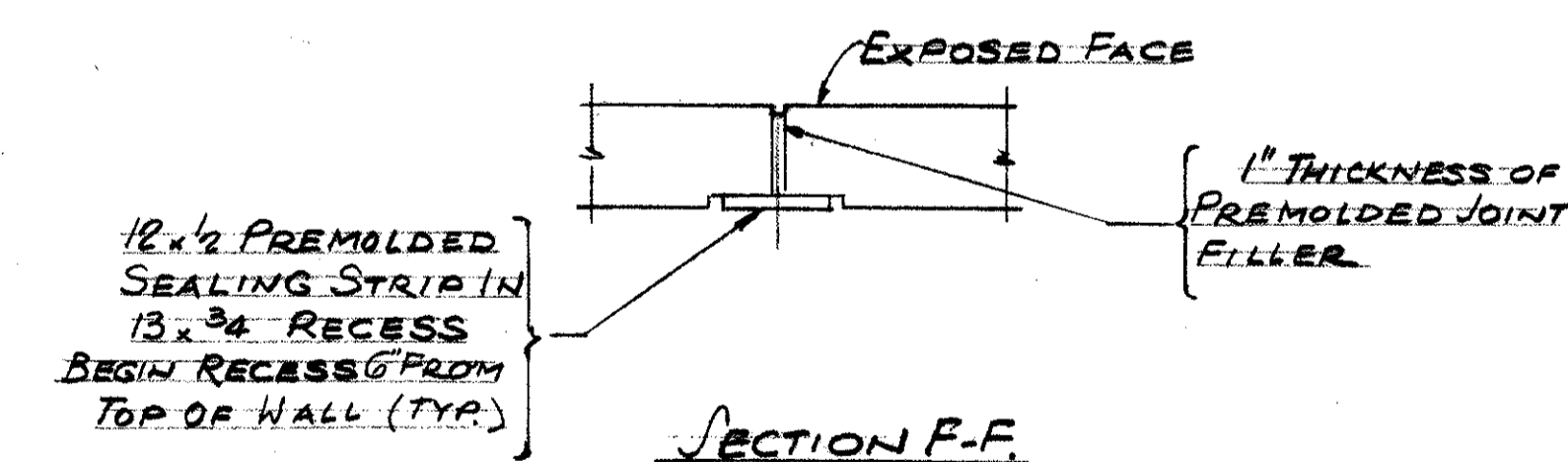
SECT. M-M



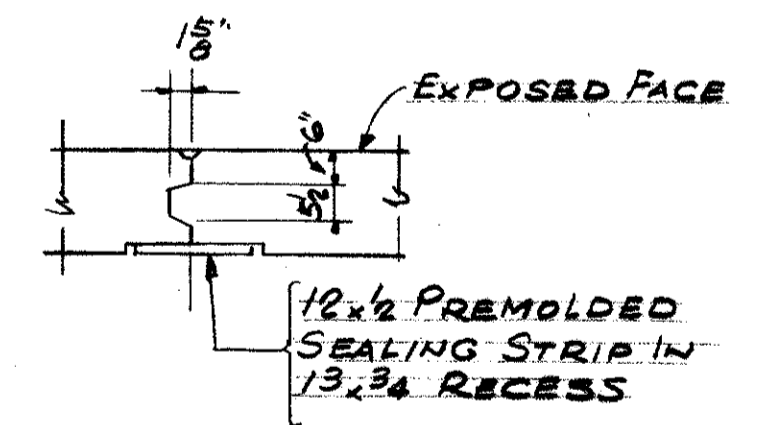
SECT. H-H



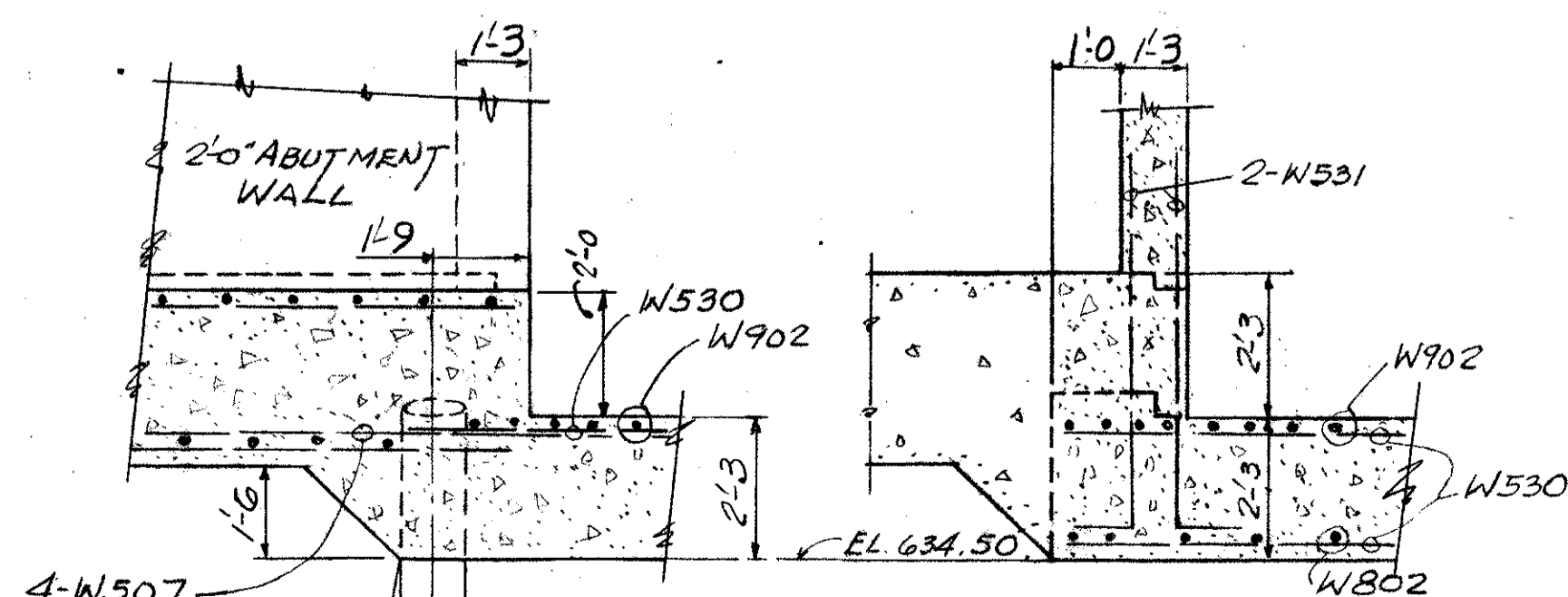
DETAIL A-A



SECTION F-F



SECTION G-G



SECT. L-L

SECT. K-K

NOTE:-
WORK THIS SHEET WITH SHEET 158

TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO					
RETAINING WALL-RAMP N-E BRIDGE NO. CUY-21- RAMP N-E RAMP N-E & SW. UNDER WILLOW FREEWAY WILLOW-CLARK INTERCHANGE CUYAHOGA COUNTY					
SCALE	DATE				
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
SAE	J.O.		S.A.E.		5-15-63

CONT. No. 58019-26 SHEET ACCT. No. 1881

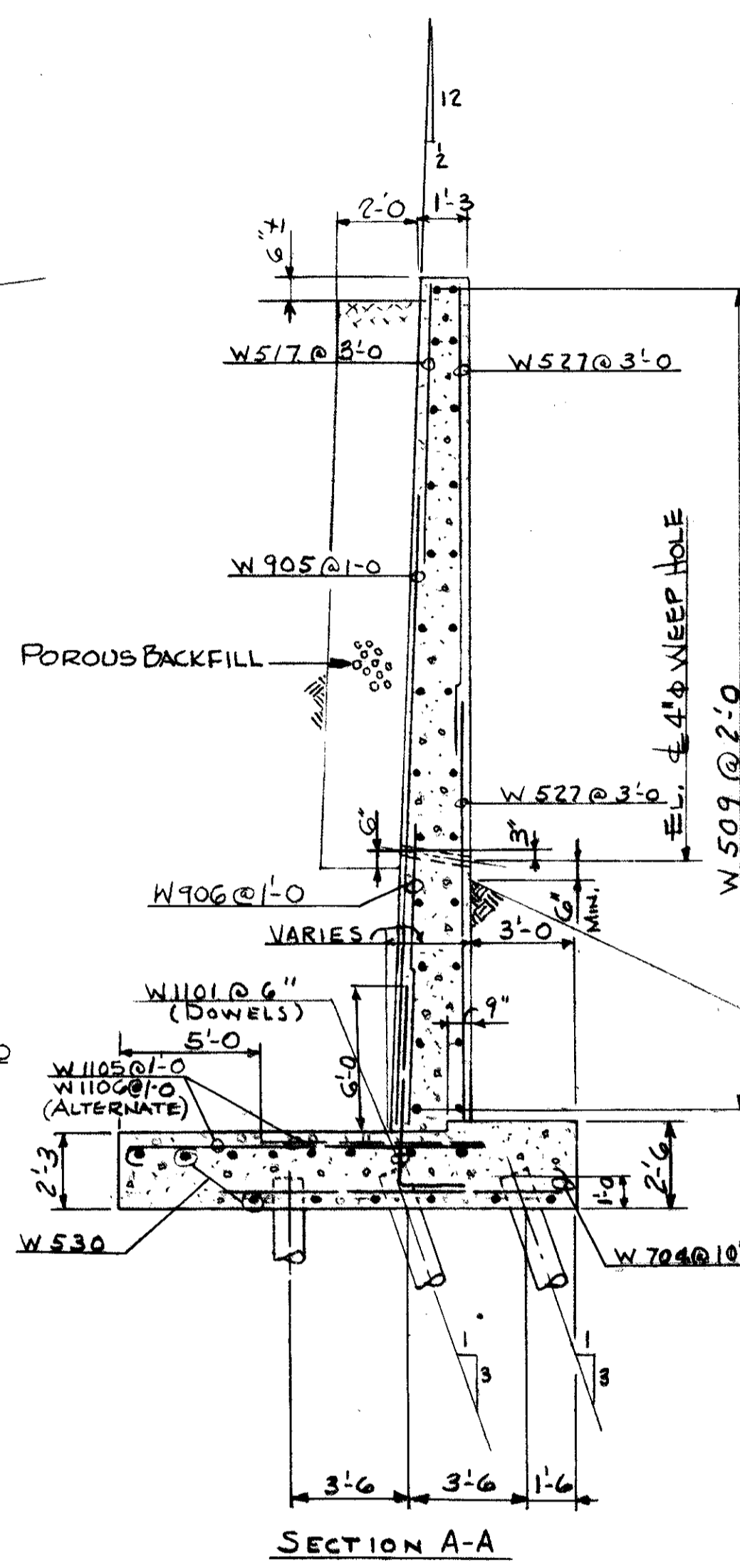
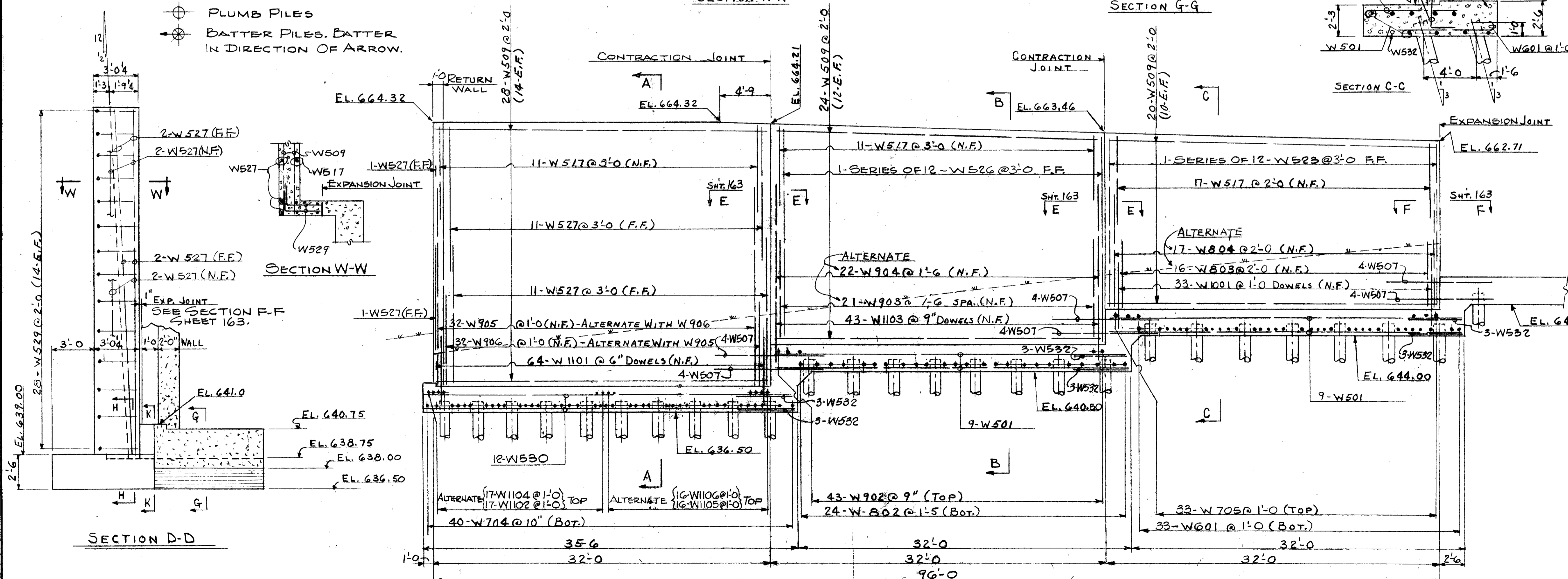
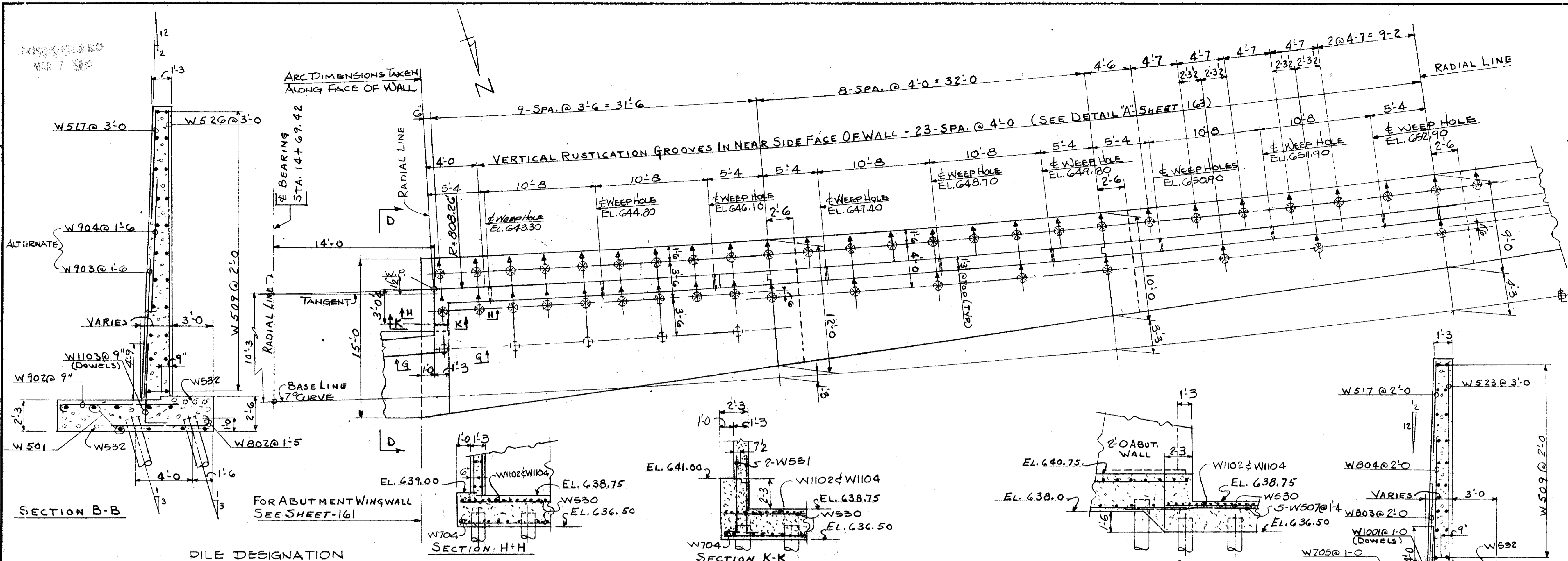
UNDESIGNED
MAR 7 1962

FED. RD. DIVISION	STATE	PROJECT	
2	OHIO		

162
198

CUYAHOGA COUNTY
CUY-21-14.12

FOR CONTINUATION
SEE SHEET 163



PILE DESIGNATION
 ⊕ PLUMB PILES
 ⊗ BATTER PILES. BATTER IN DIRECTION OF ARROW.

NOTE:
WORK THIS SHEET WITH SHEET 163

FOR GENERAL NOTES SEE SHT. 154 & 160
TRYGVE HOFF & ASSOCIATES
 ENGINEERS
 1922 EAST 107TH STREET CLEVELAND, OHIO

RETAINING WALL - RAMPS-W
 BRIDGE NO. CUY-21-RAMPS-W
 RAMP N-E & S-W UNDER WILLOW FREEWAY
 WILLOW-CLARK INTERCHANGE
 CUYAHOGA COUNTY

SCALE		DATE				
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
SAE	CJ		SAE	SAE	5-15-63	

SHEET ACCT. NO. 1879

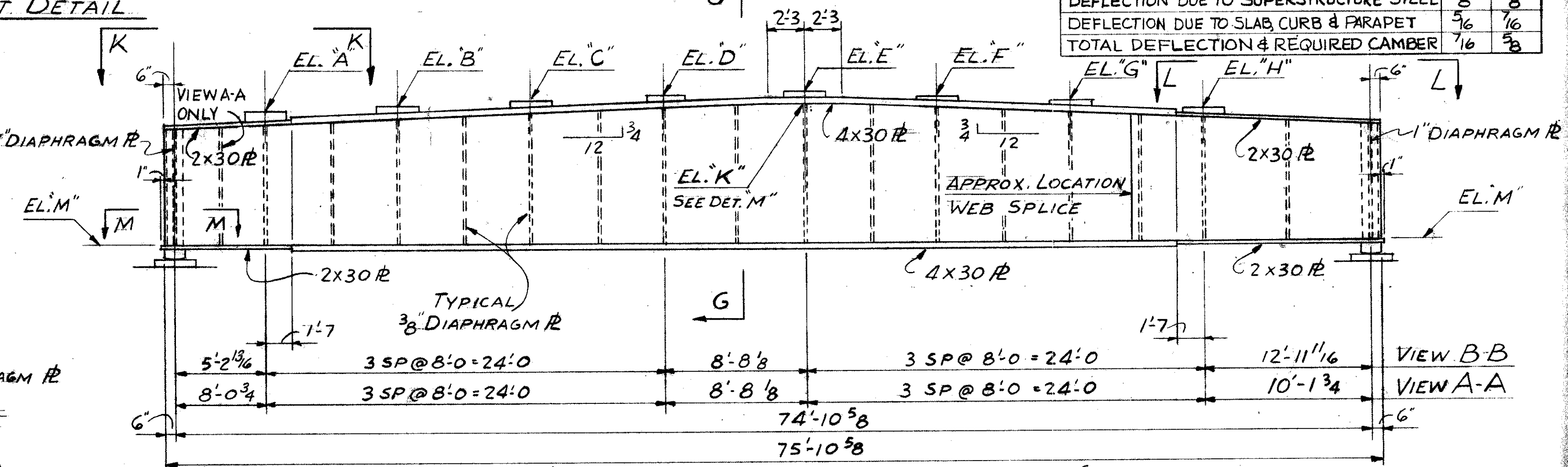
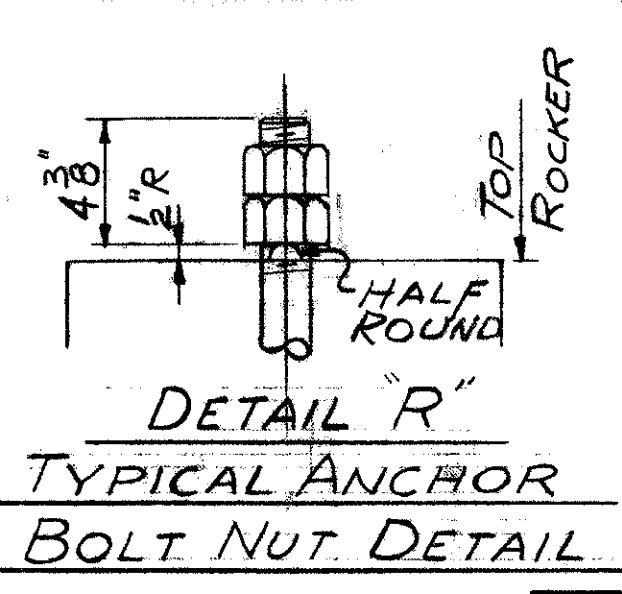
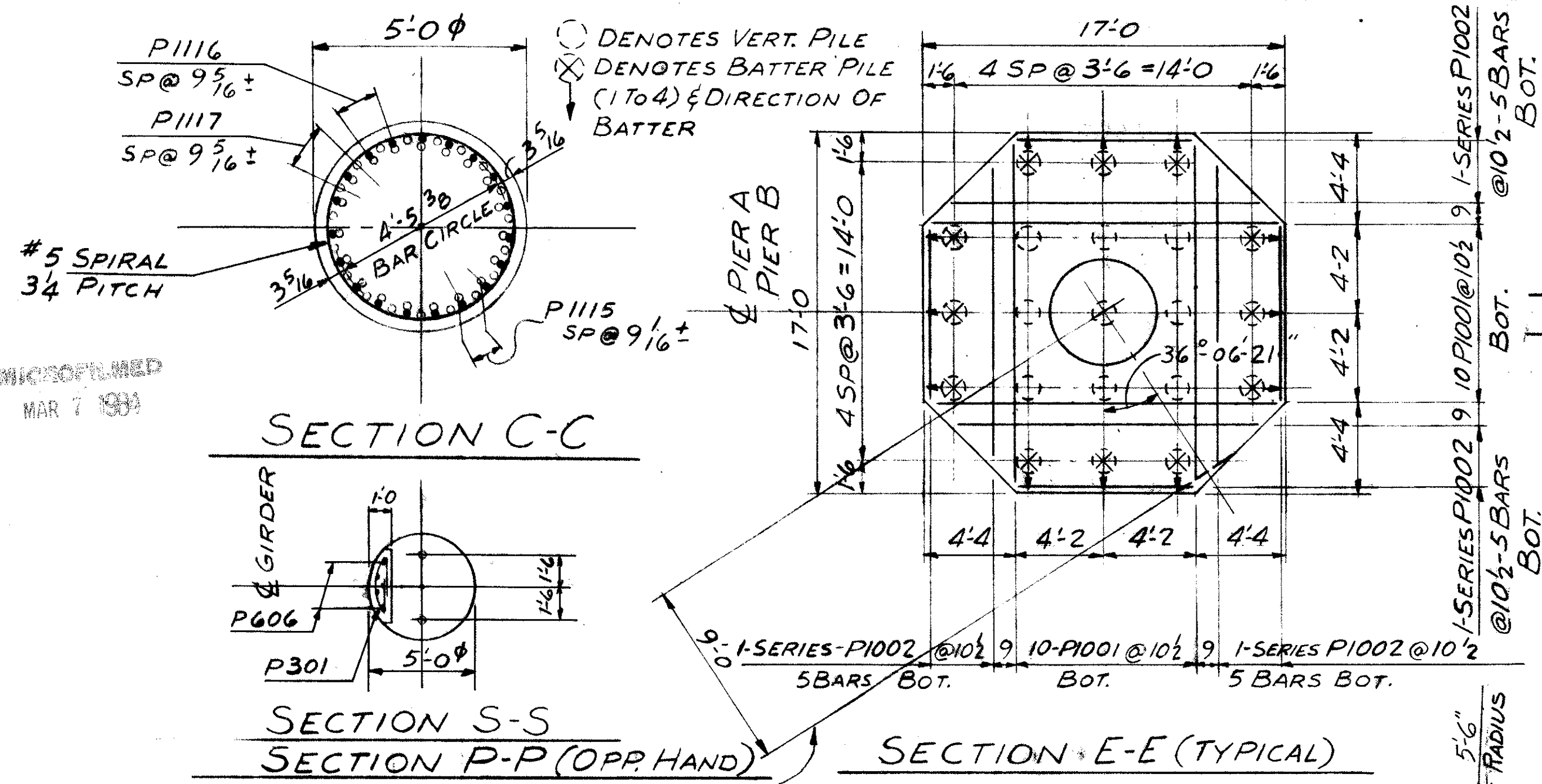
SHEET ACCT. No. 1832

CUYAHOGA COUNTY
CUY-21-14.12

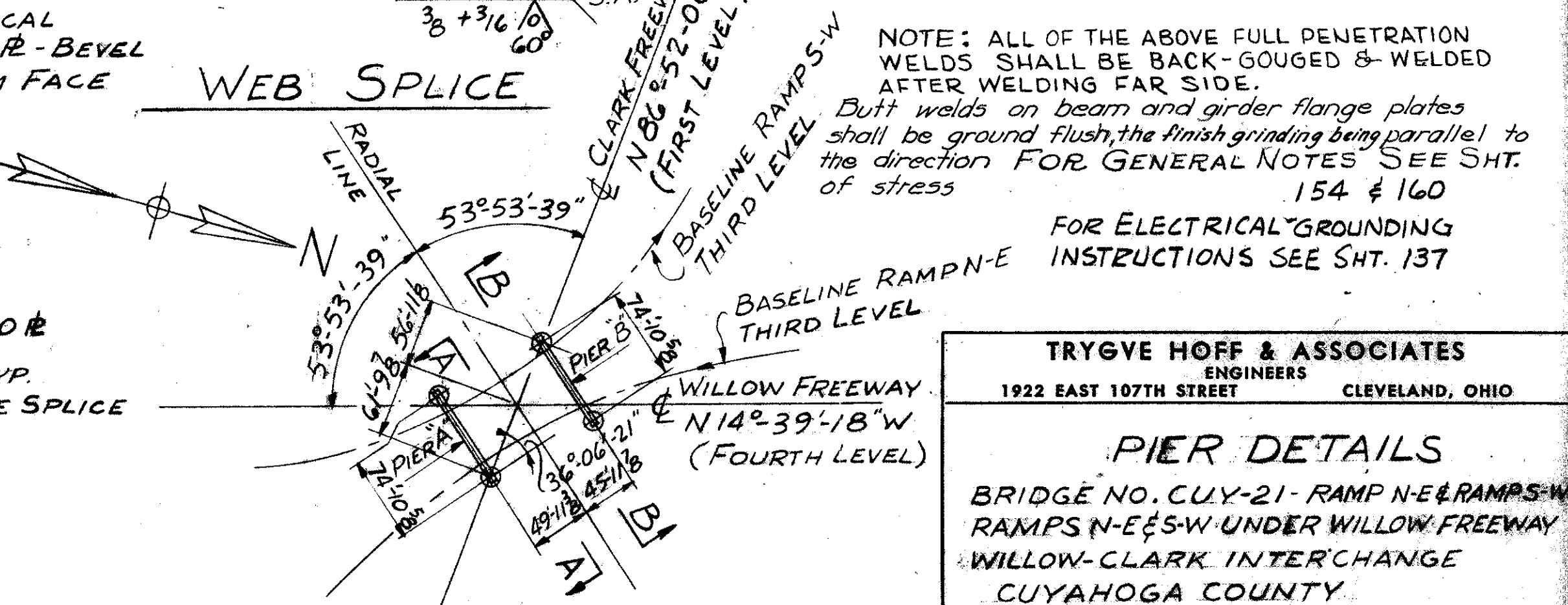
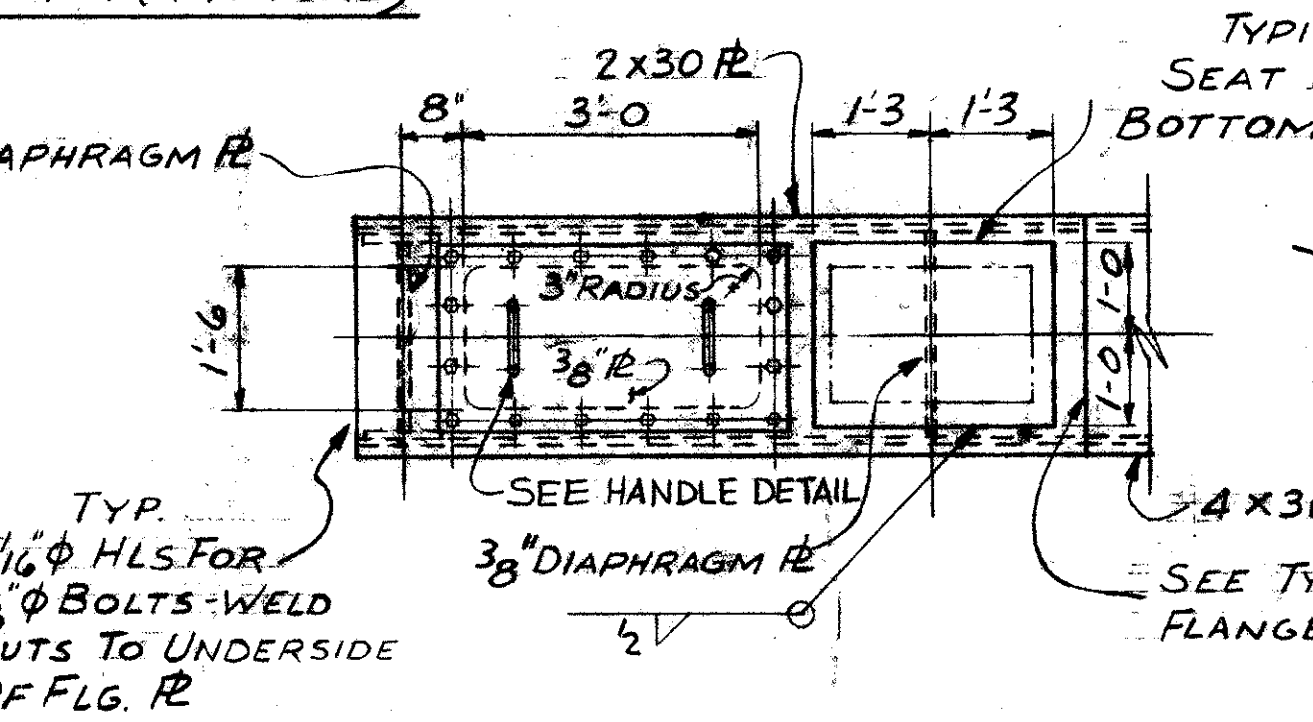
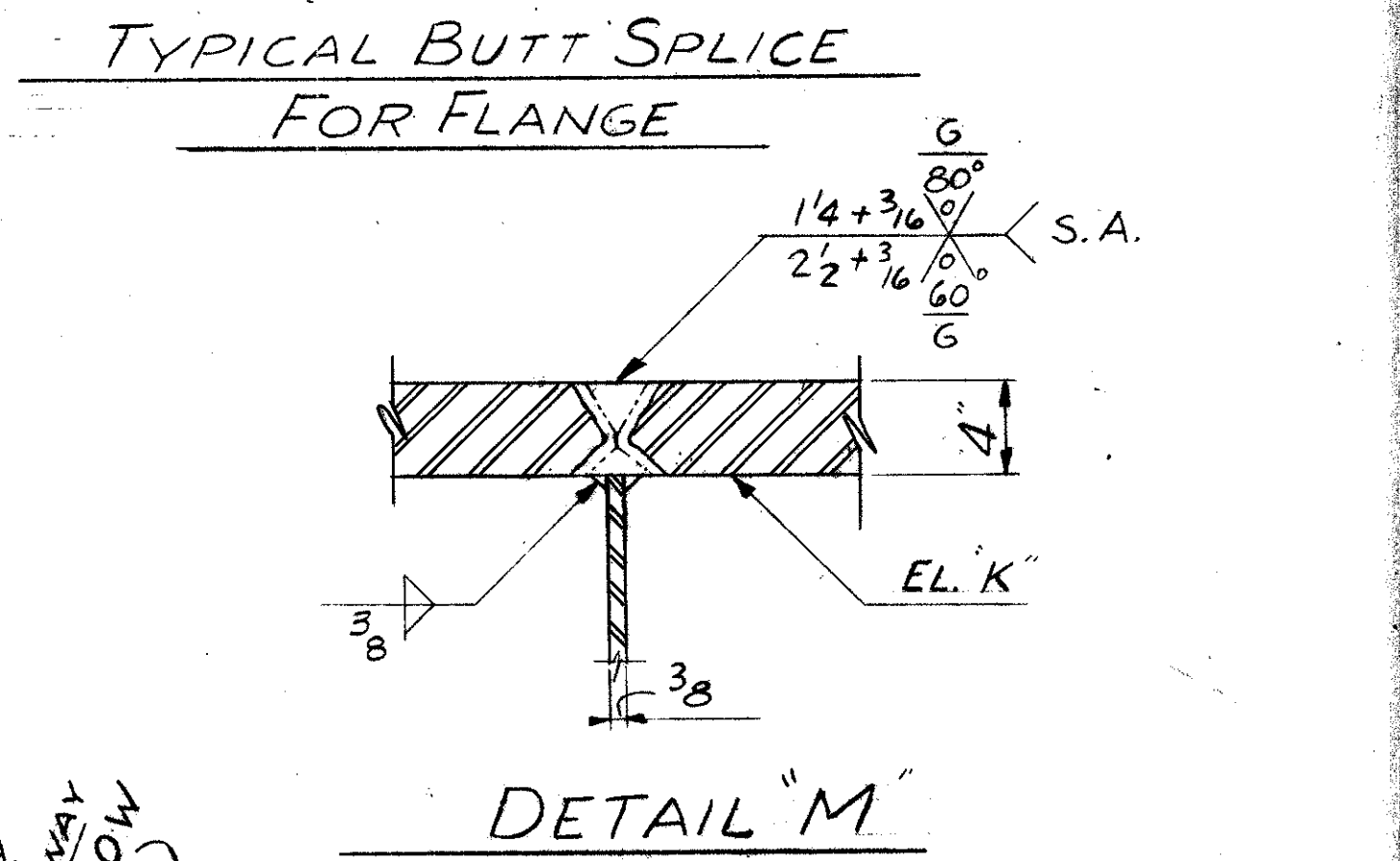
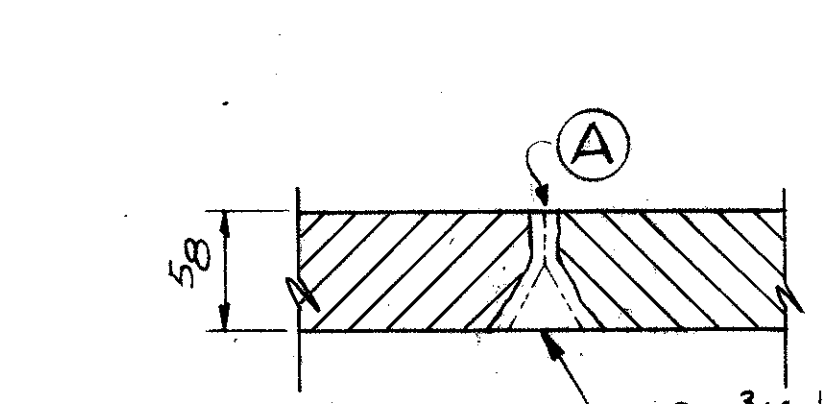
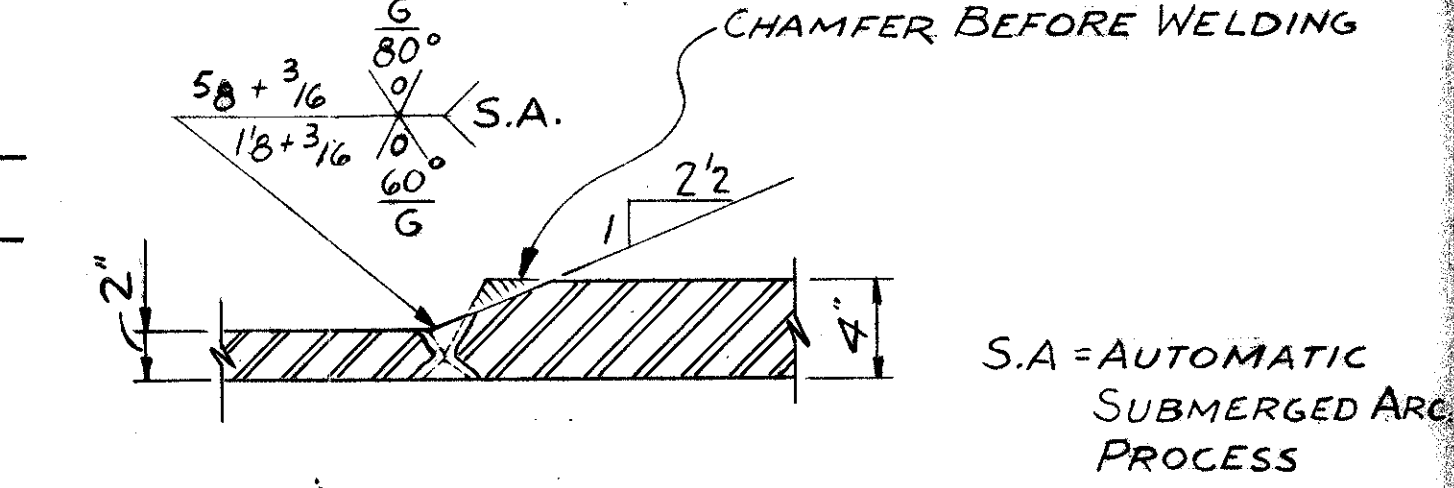
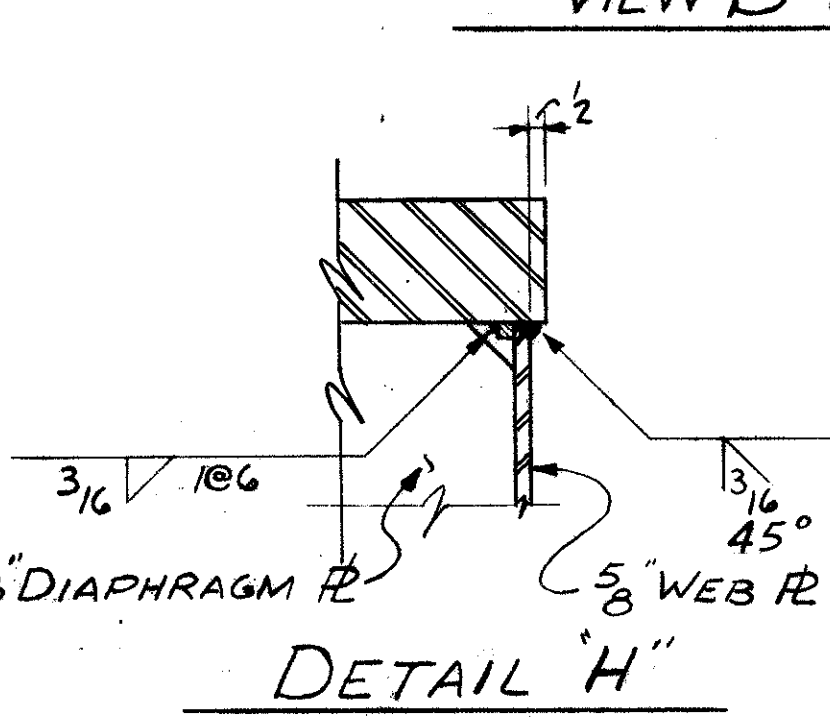
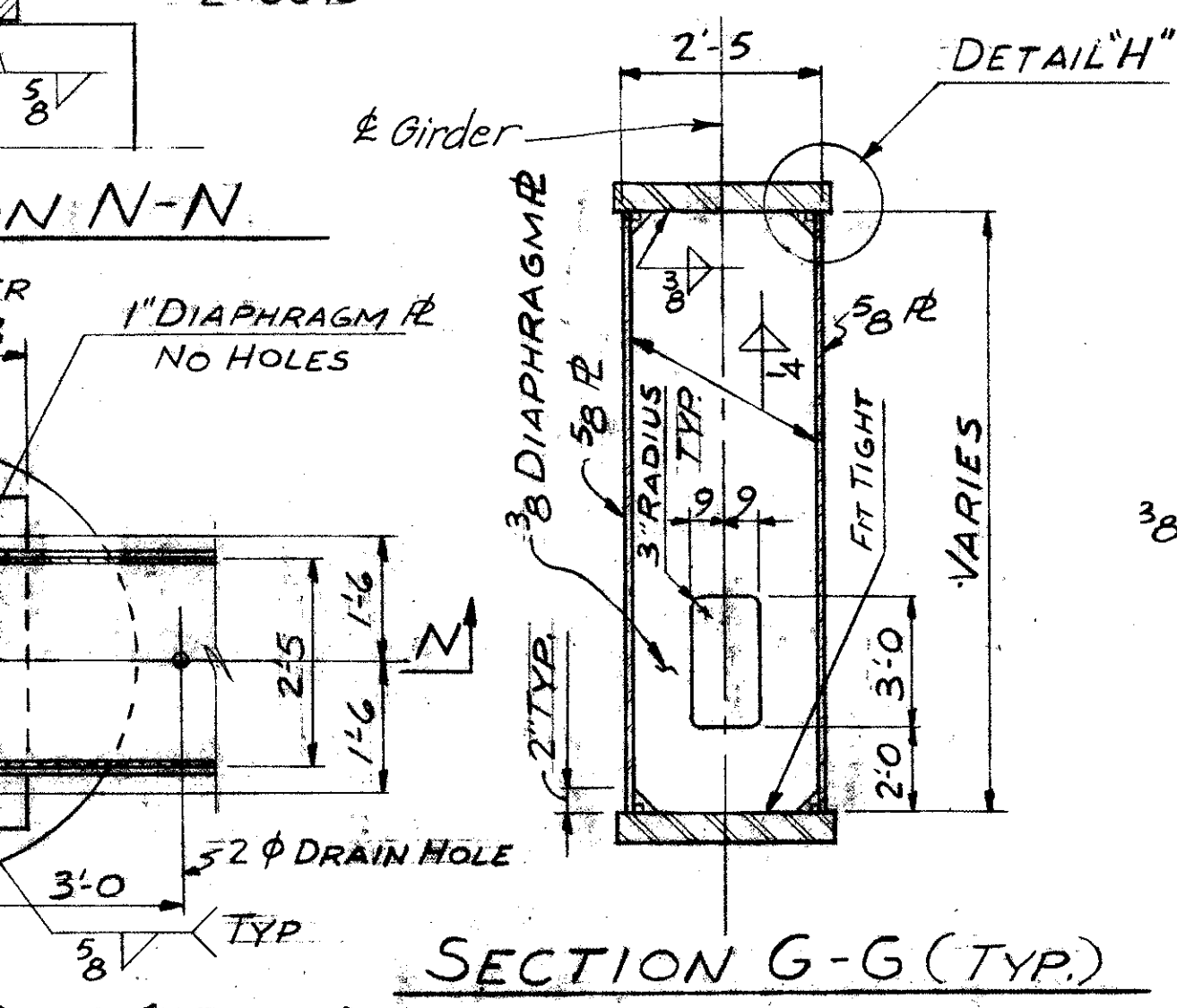
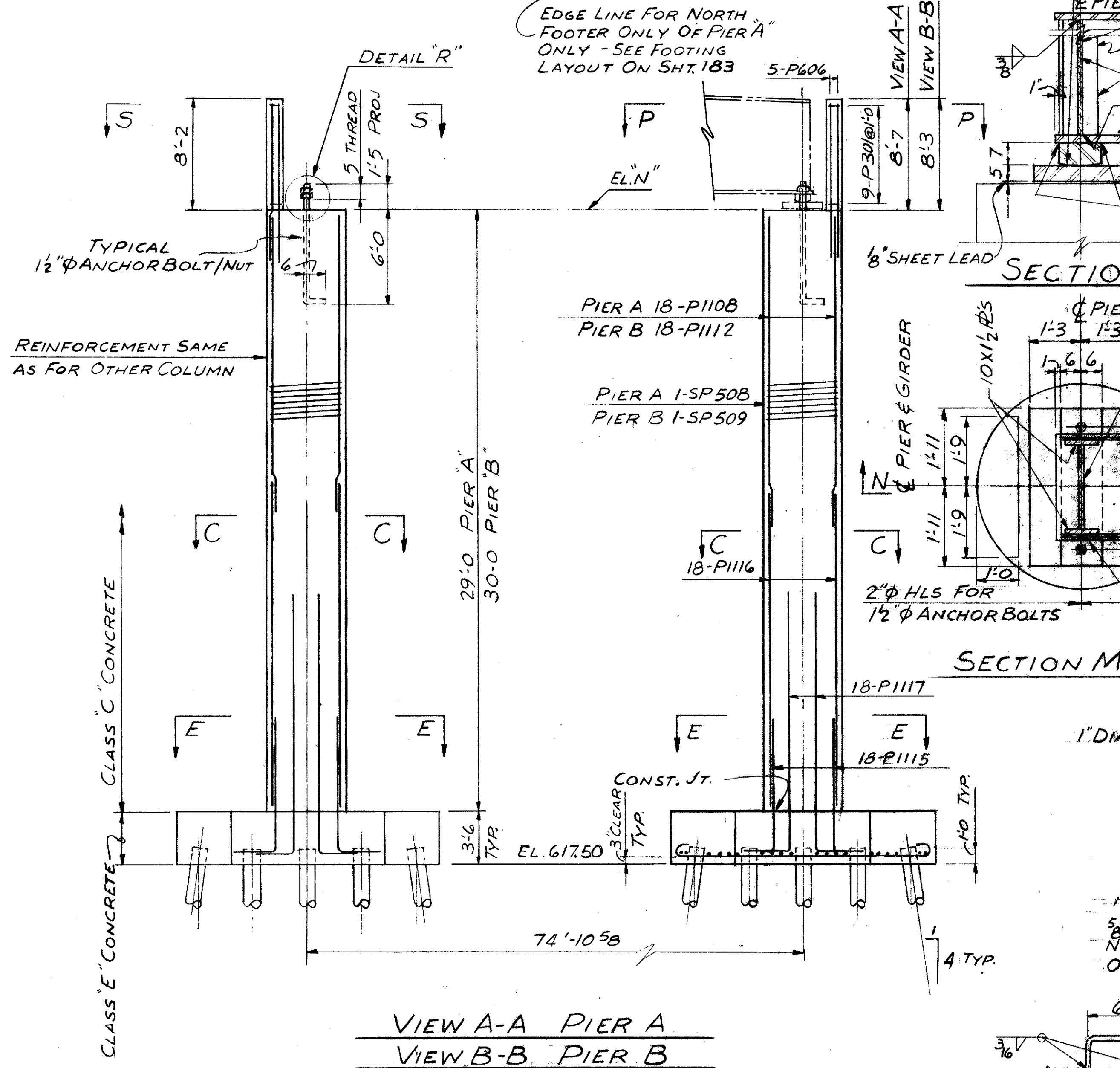
ELEV. *	A	B	C	D	E	F	G	H	K	M	N
VIEW A-A	659.20	659.82	660.29	660.72	661.18	660.76	660.30	659.67	660.65	651.18	650.00
VIEW B-B	660.11	660.72	661.17	661.61	661.92	661.49	661.05	660.44	661.38	652.18	651.00

* ELEVATIONS GIVEN ARE FOR THE FINAL POSITION OF THE GIRDER AFTER COMPLETE DEFLECTION FROM ALL SUPERSTRUCTURE DEAD LOADS.

DEFLECTION AND CAMBER		
DESCRIPTION	LOCATION	LOCATION
DEFLECTION DUE TO GIRDER DEAD LOAD	0	1/16
DEFLECTION DUE TO SUPERSTRUCTURE STEEL	3/8	8/16
DEFLECTION DUE TO SLAB, CURB & PARAPET	3/16	1/16
TOTAL DEFLECTION & REQUIRED CAMBER	1/16	5/8



PAINTING: The inside of steel pier caps will not require any third or fourth coats as specified in the Proposal, but the two coats of red lead paint are required and both shall be applied in the shop.

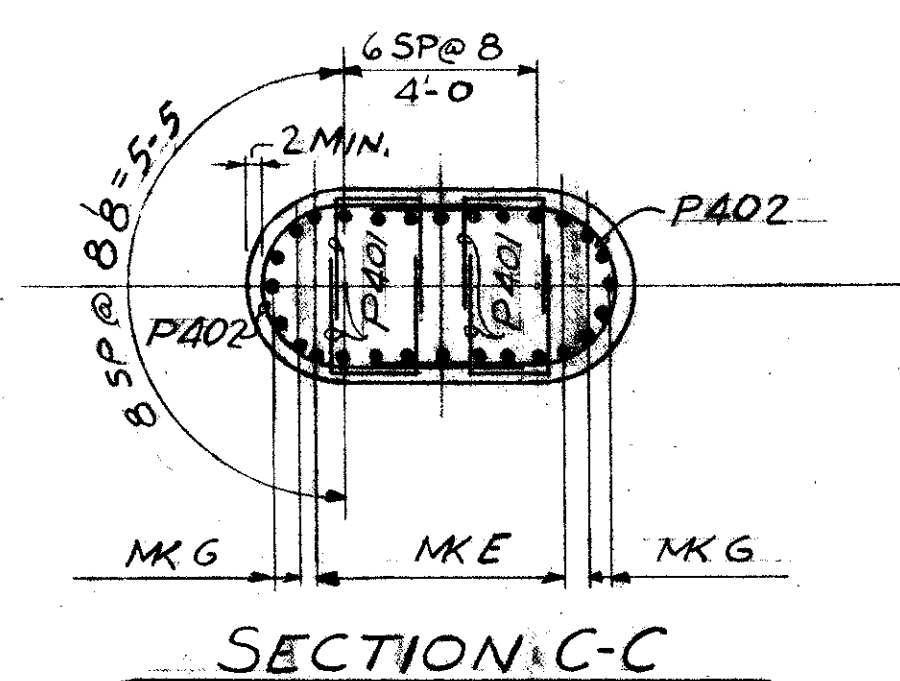
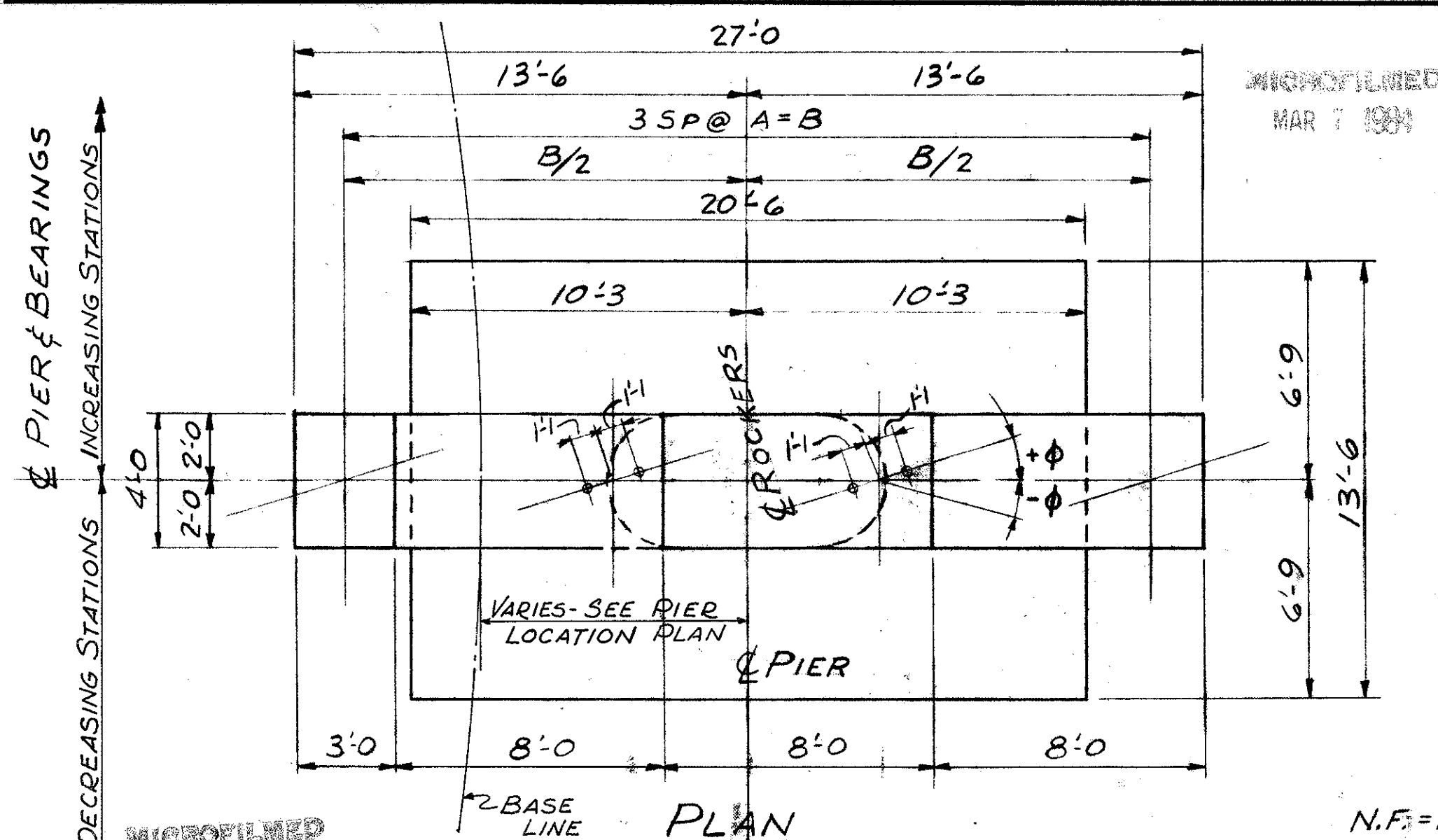


NOTE: ALL OF THE ABOVE FULL PENETRATION WELDS SHALL BE BACK-GOUGED & WELDED AFTER WELDING FAR SIDE. Butt welds on beam and girder flange plates shall be ground flush, the finish grinding being parallel to the direction FOR GENERAL NOTES SEE SHT. 154 & 160 FOR ELECTRICAL GROUNDING INSTRUCTIONS SEE SHT. 137

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

PIER DETAILS
BRIDGE NO. CUY-21- RAMP N-E & RAMP S-W
RAMP N-E & S-W UNDER WILLOW-FREEWAY
WILLOW-CLARK INTERCHANGE
CUYAHOGA COUNTY

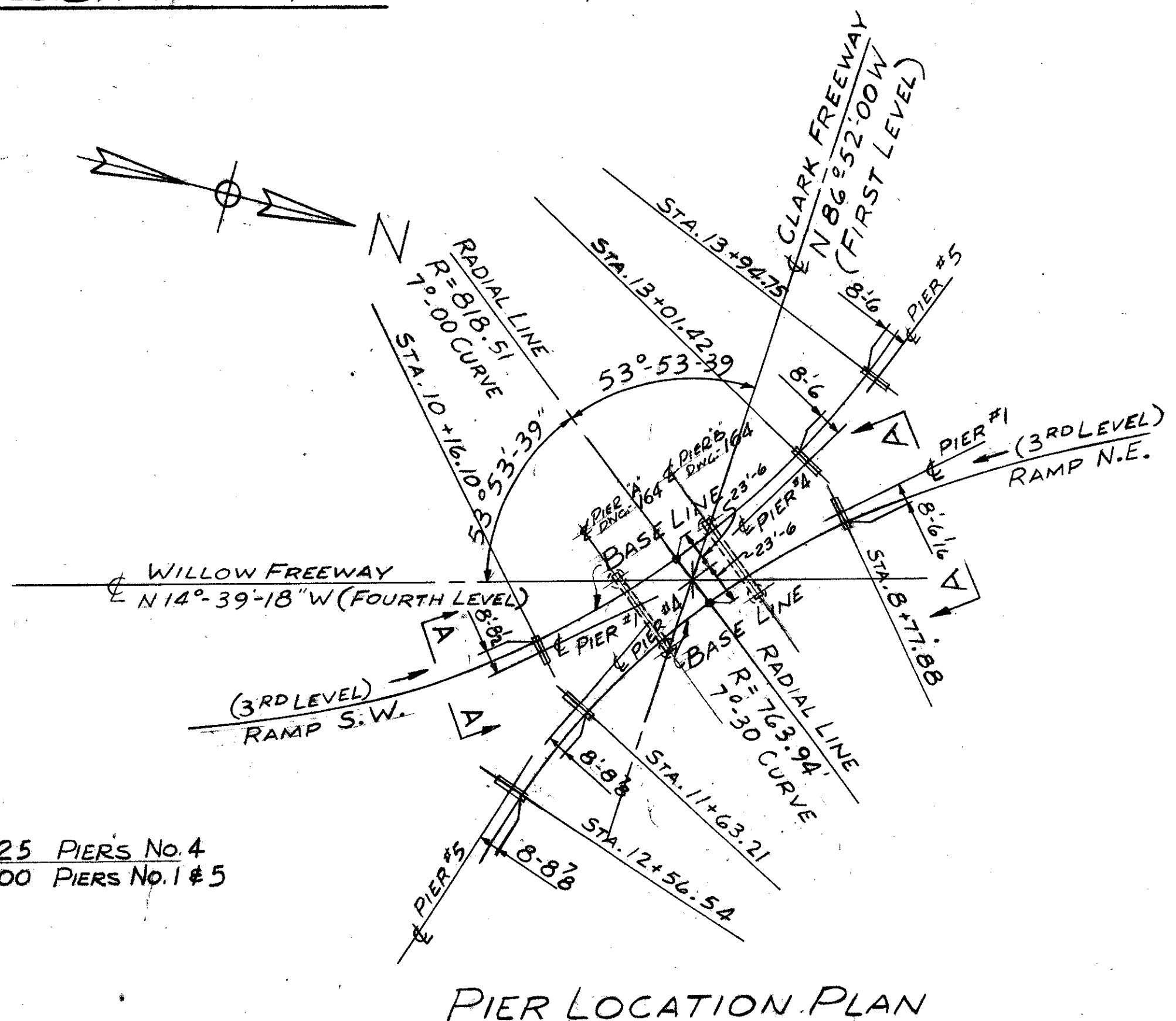
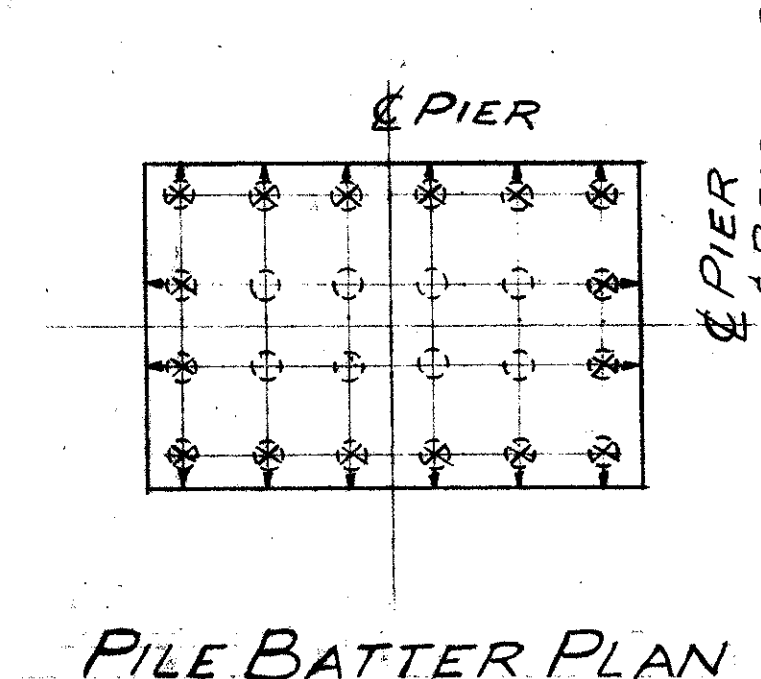
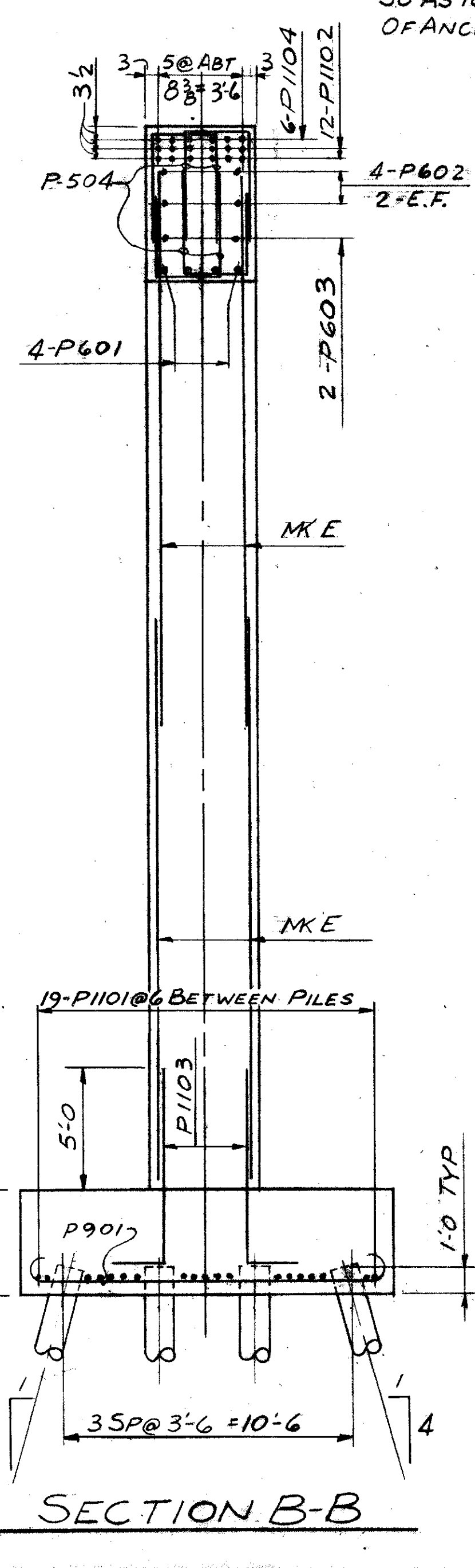
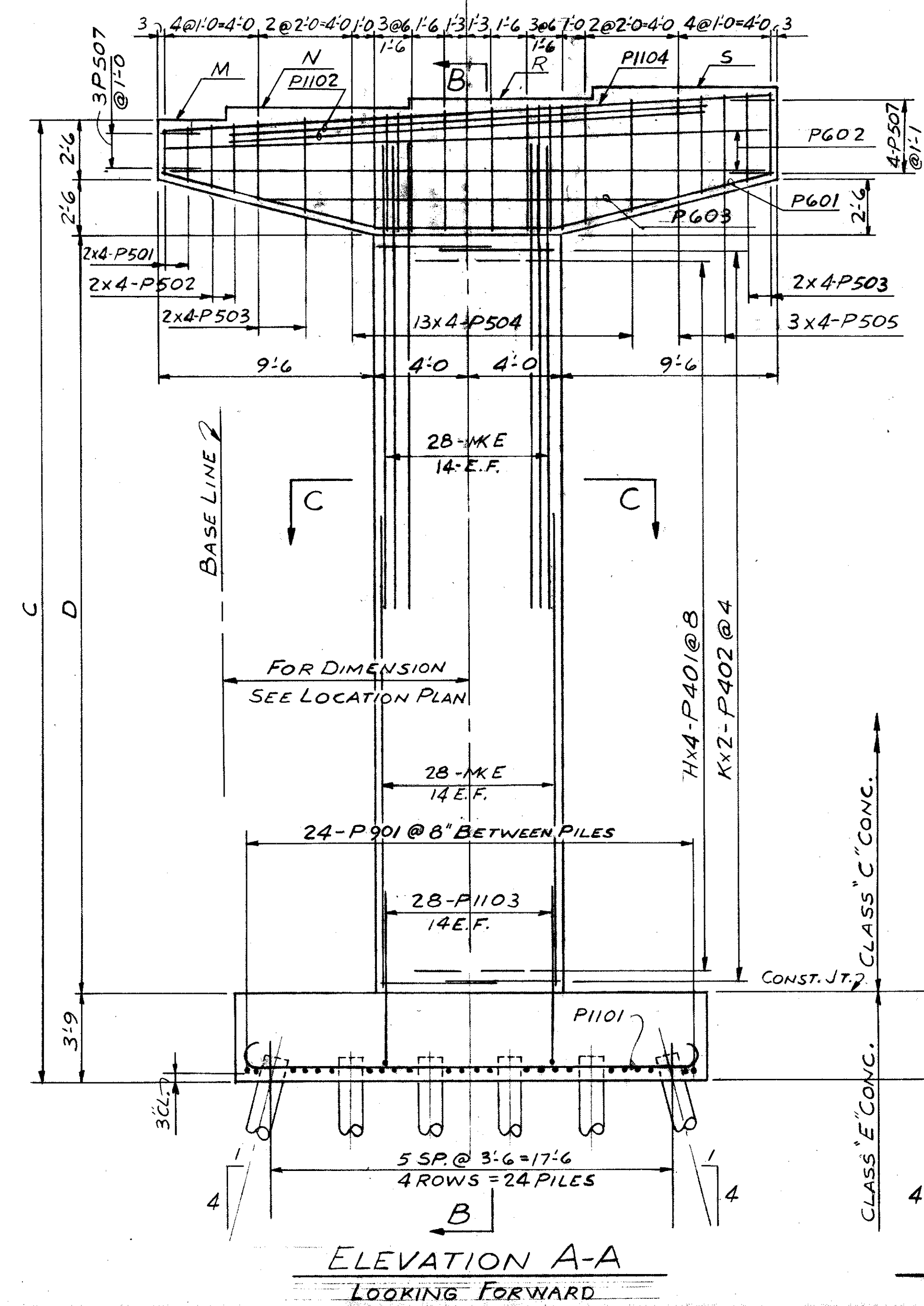
SCALE	DATE
DESIGNED	DRAWN
TRACED	CHECKED
REVIEWED	DATE
AFR	RIY
	5-15-63



PIER No. STA.	DIMENSIONS					ELEVATIONS					BAR MARKS		BAR QUANTITIES		φ
	A	B	C	D	M	N	R	S	E	H	K				
RAMP S.W. RAMP N.E. #1 8+77.88	7-11 1/2	23-10 1/2	38-7 1/2	29-10 1/2	661.63	662.24	662.69	663.13	P1105		45	89	+1° 21' 45"		
#4 11+63.21	7-11 3/8	23-10 8/16	40-4 1/16	31-7 1/16	657.59	658.21	658.66	659.09	P1107		48	94	-1° 14' 47"		
#5 12+56.54	7-11 3/8	23-10 8/16	32-5 3/4	23-8 3/4	655.48	656.10	656.56	656.98	P1109		36	72	-2° 29' 33"		
RAMP S.W. RAMP N.E. #1 10+16.10	7-11 1/2	23-10 1/2	36-0 1/2	27-3 1/2	659.04	659.66	660.11	660.54	P1111		41	82	+1° 13' 01"		
#4 13+01.42	7-11 9/16	23-10 11/16	42-8 1/4	33-1 1/4	659.94	660.56	661.00	661.44	P1113		52	102	-1° 09' 41"		
#5 13+94.75	7-11 9/16	23-10 11/16	36-2 1/4	27-5 1/4	659.19	659.80	660.25	660.69	P1111		41	82	-2° 23' 15"		

N.F. = NEAR FACE
F.F. = FAR FACE
E.F. = EACH FACE

NOTE: SPECIAL CARE SHALL BE TAKEN IN PLACING REINFORCING STEEL IN VICINITY OF BRIDGE SEAT SO AS TO AVOID INTERFERENCE WITH THE DRILLING OF ANCHOR ROD HOLES (1 1/2" φ X 1'-3" DEEP)



FOR GENERAL NOTES SEE SHT. 154 & 160

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

PIER DETAILS
BRIDGE No. CUY-21-RAMP N.E. & RAMP S.W.
RAMP N.E.-S.W. UNDER WILLOW FREEWAY
WILLOW-CLARK INTERCHANGE
CUYAHOGA COUNTY

SCALE	DATE
DESIGNED	DRAWN
TRACED	CHECKED
REVIEWED	DATE
APR	5-15-63

SHEET ACCT. No. 15-37

REINFORCING STEEL BAR SCHEDULE

CUYAHOGA COUNTY CUY-21-14.12

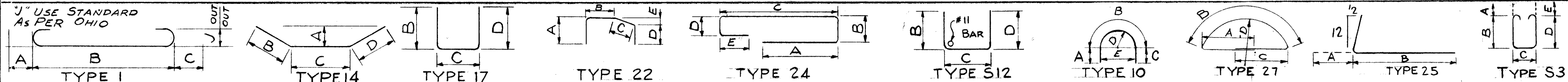


Table for PIERS and SPIRALS. Columns include MARK, NO. REQ'D., LENGTH, TYPE, and WEIGHT. Rows list various pier and spiral specifications.

Table for RETAINING WALLS. Columns include MARK, NO. REQ'D., LENGTH, TYPE, and WEIGHT. Rows list retaining wall specifications.

Table for ABUTMENTS. Columns include MARK, NO. REQ'D., LENGTH, TYPE, and WEIGHT. Rows list abutment specifications.

Table for ABUTMENTS. Columns include MARK, NO. REQ'D., LENGTH, TYPE, and WEIGHT. Rows list abutment specifications.

NOTES: LENGTH SHOWN FOR SPIRAL BARS IS THE DISTANCE FROM TOP OF FOOTING TO TOP OF COL MINUS 2" NO TURNS IS LENGTH DIVIDED BY PITCH PLUS 3 TURNS...

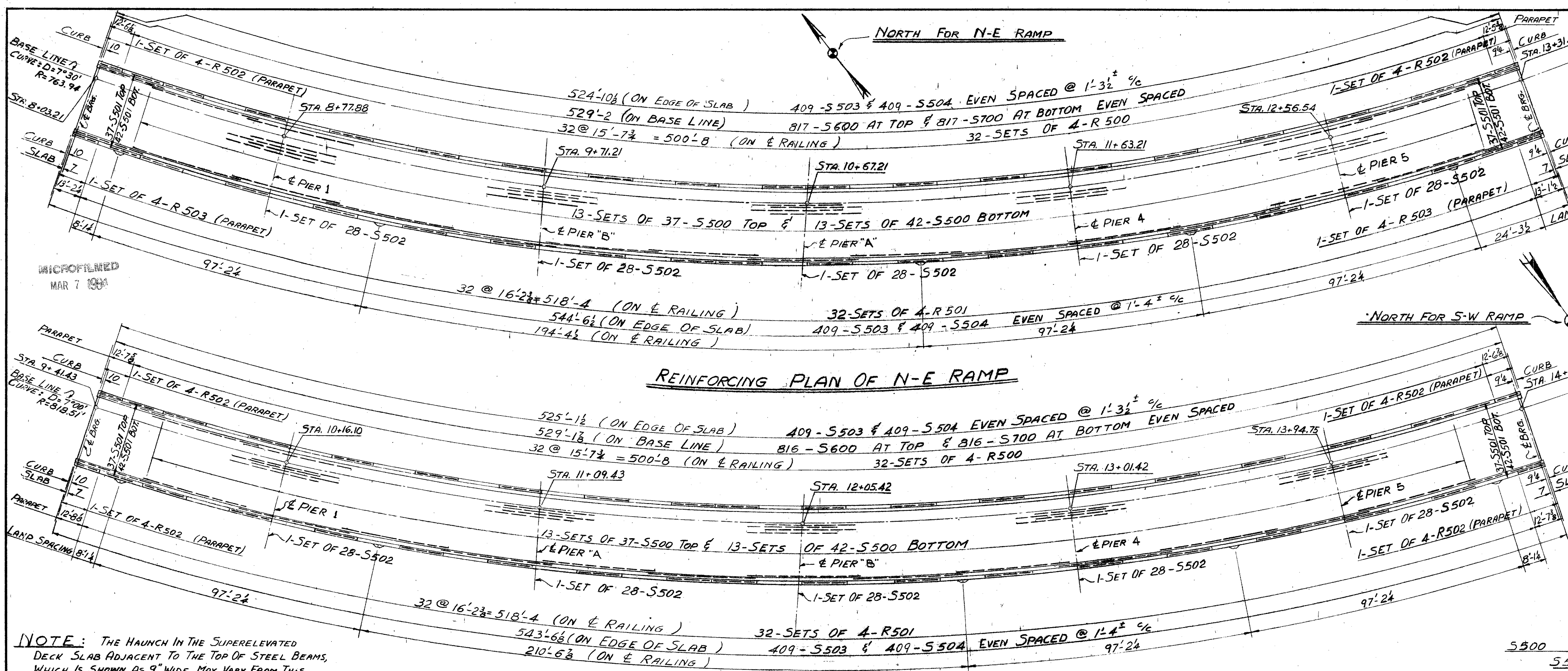
BAR SIZE IS INDICATED IN THE BAR MARK. THE FIRST DIGIT WHERE THREE DIGITS ARE USED, AND THE FIRST TWO DIGITS WHERE FOUR ARE USED, INDICATE THE BAR SIZE NUMBER. FOR EXAMPLE, A 700 IS A NO. 7 SIZE BAR AND A 1014 IS A NO. 10 SIZE.

REPLACEMENT BARS table with columns MARK, NO. REQ'D., LENGTH, TYPE. Lists replacement bar specifications.

TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO BAR SCHEDULE BRIDGE NO. CUY-21-RAMP N-E RAMP S-W...

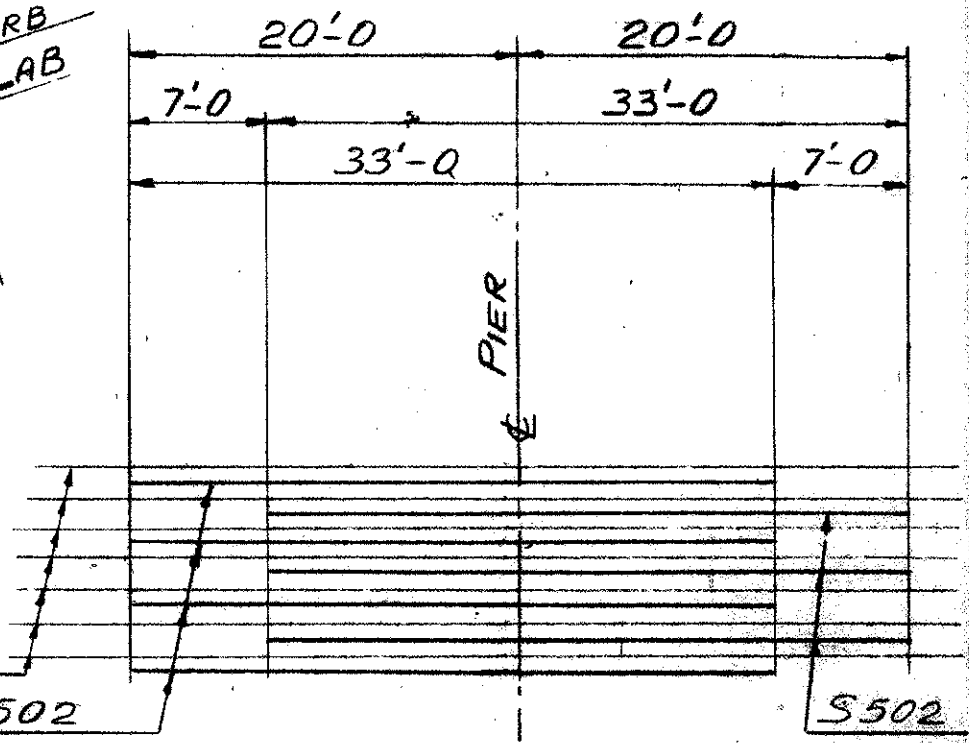
CONT. No. 58019-26 SHEET ACCT. No. 1882

CUYAHOGA COUNTY
CUY-21-14.12



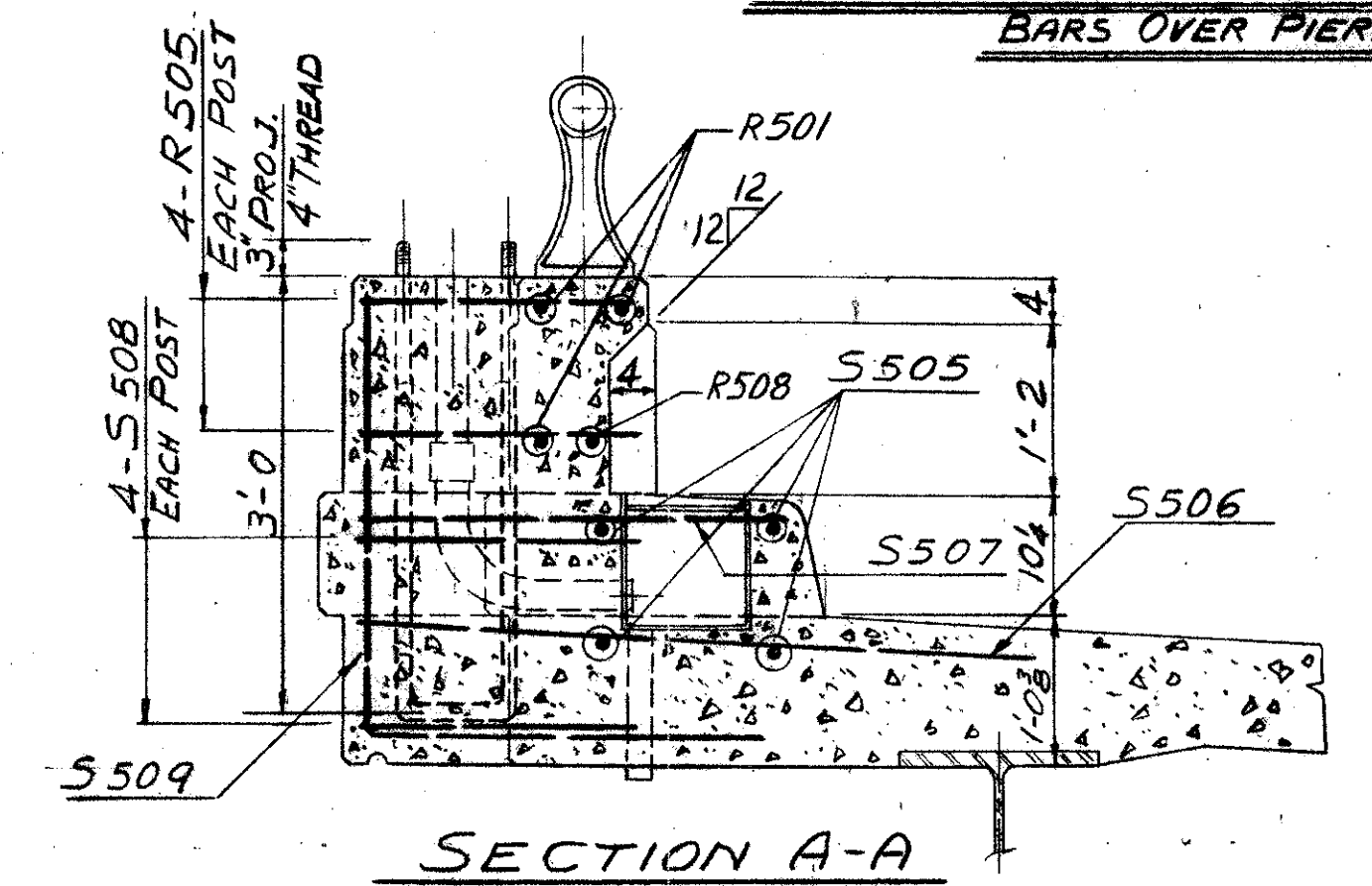
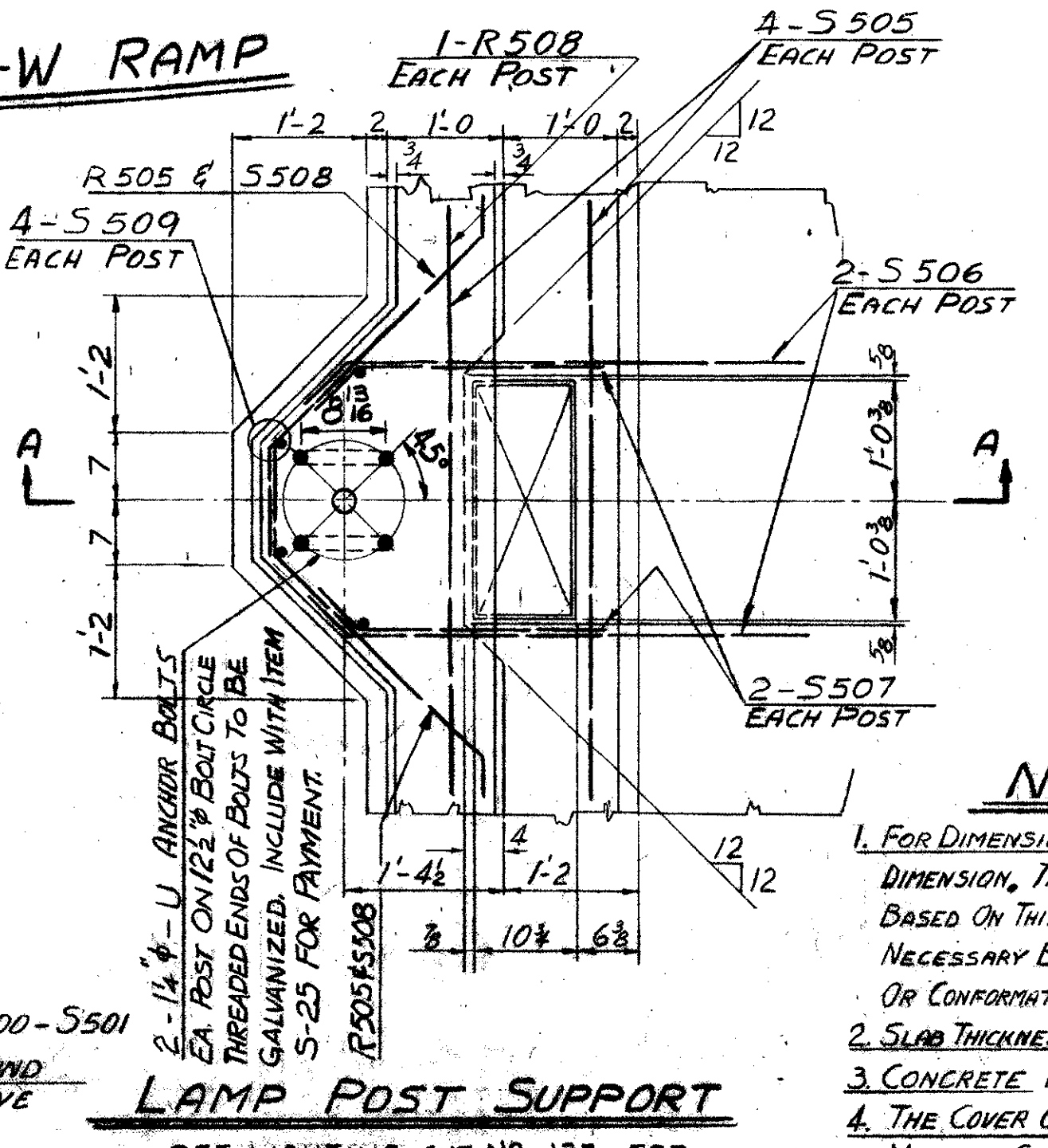
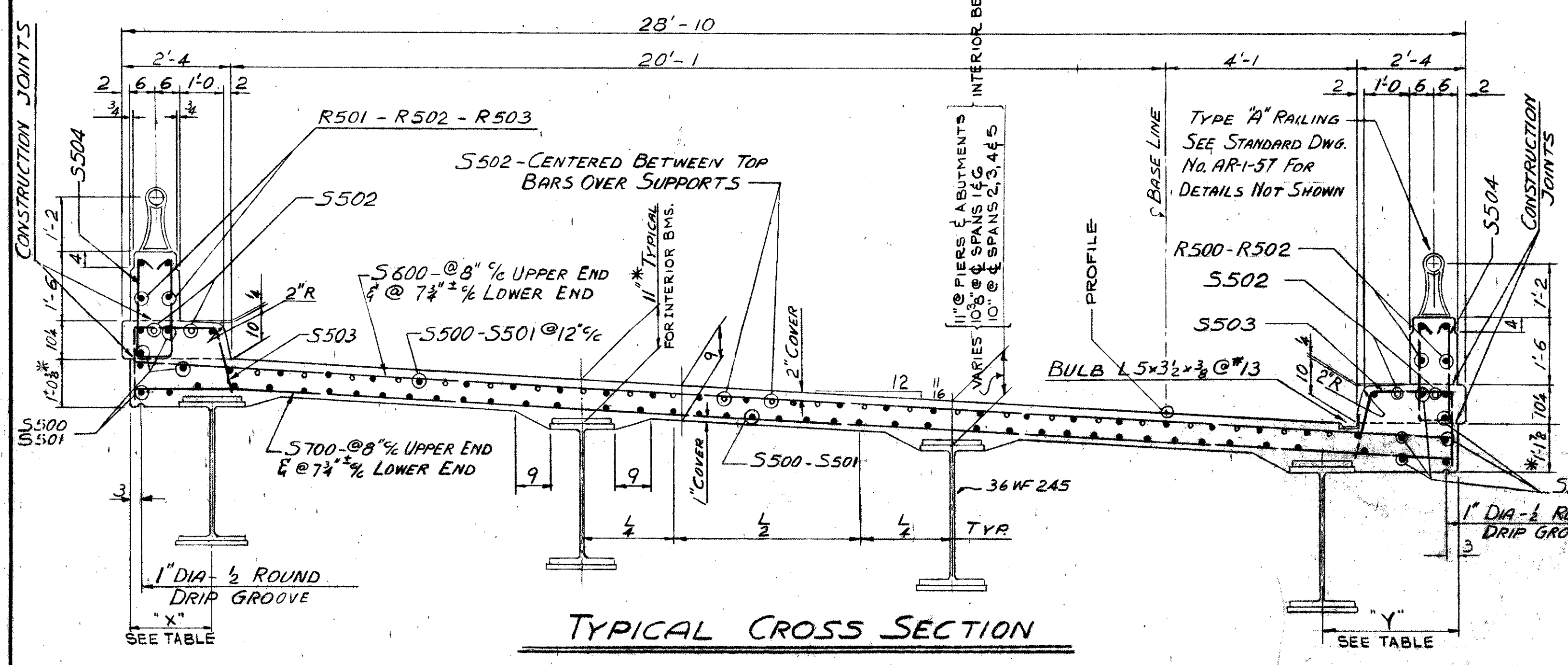
DIMENSIONS FOR SLAB OVERHANG

LOCATION	RAMP N-E X	RAMP N-E Y	RAMP S-W X	RAMP S-W Y
REAR ABUT.	2'-0"	2'-7 1/2"	2'-0"	2'-7 1/2"
SPAN #1	2'-10 1/4"	1'-9 3/8"	2'-8"	1'-11 5/8"
PIER #1	1'-9 3/4"	2'-9 3/4"	1'-7 1/4"	3'-0 1/4"
SPAN #2	3'-3 3/8"	1'-4 3/4"	2'-11 1/2"	1'-8 1/4"
PIER #2	1'-9 3/4"	2'-9 3/4"		
SPAN #3	3'-0 3/4"	1'-5 1/4"	3'-0 3/8"	1'-6"
PIER #3	1'-7 3/8"	3'-0 3/4"		
SPAN #4	3'-1 1/2"	1'-6 3/4"	3'-3 3/8"	1'-4 3/4"
PIER #4	1'-7 3/8"	3'-0 3/4"	1'-9 3/4"	2'-9 3/8"
SPAN #5	3'-0 1/2"	1'-7 3/4"	3'-2 3/8"	1'-5 3/8"
PIER #5	1'-7 3/8"	3'-0 3/4"	1'-9 3/4"	2'-9 3/8"
SPAN #C	2'-8 3/4"	1'-11 1/8"	2'-9 3/8"	1'-10 1/4"
FORWARD ABUT.	2'-0"	2'-7 1/2"	2'-0"	2'-7 1/2"



NOTE: THE HAUNCH IN THE SUPERELEVATED DECK SLAB ADJACENT TO THE TOP OF STEEL BEAMS, WHICH IS SHOWN AS 9" WIDE, MAY VARY FROM THIS DIMENSION BETWEEN THE LIMITS OF 6" AND 12" ON THE LOW SIDE AND BETWEEN 9" AND 12" ON THE HIGH SIDE, EXCEPT ON THE HIGH SIDE, THE MAXIMUM SLOPE SHALL NOT EXCEED 3 INCHES PER FOOT. PAYMENT FOR DECK SLAB CONCRETE SHALL BE BASED ON THE 9" WIDTH.

REINFORCING PLAN OF S-W RAMP



- NOTES:**
1. FOR DIMENSION MARKED WITH AN ASTERISK (*), THIS IS A NOMINAL DIMENSION. THE QUANTITY OF DECK CONCRETE TO BE PAID FOR SHALL BE BASED ON THIS DIMENSION EVEN THOUGH DEVIATION FROM IT MAY BE NECESSARY BECAUSE THE GIRDER MAY NOT HAVE THE EXACT CAMBER OR CONFORMATION REQUIRED TO PLACE IT PARALLEL TO THE FINISHED GRADE.
 2. SLAB THICKNESS SHOWN INCLUDES 1" FOR MONOLITHIC WEARING SURFACE.
 3. CONCRETE FOR THE DECK SHALL BE CLASS "C".
 4. THE COVER ON REINFORCEMENT BARS, UNLESS OTHERWISE NOTED, SHALL BE 1 1/2".
 5. FOR BAR SCHEDULE SEE SHEET NO. 168.
 6. FOR ADDITIONAL NOTES SEE SHEET NO. 154.

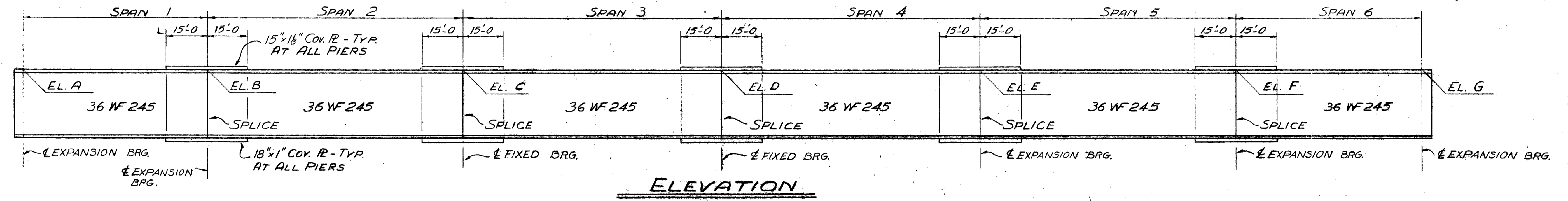
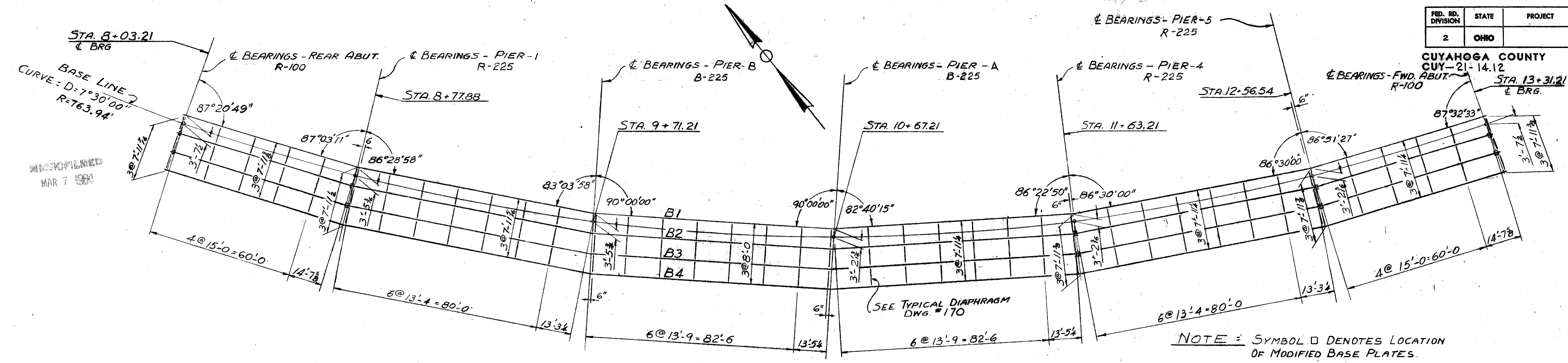
TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

N-E & S-W DECK DETAILS
BRIDGE NO. CUY-21-RAMP N-E & RAMP S-W
RAMP N-E & S-W UNDER WILLOW FREEWAY
WILLOW-CLARK INTERCHANGE
CUYAHOGA COUNTY

SCALE	DATE
DESIGNED	DRAWN
TRACED	CHECKED
REVIEWED	DATE
REV.	REV.

SHEET ACCT. NO. 18.41
COUNT NO. 58019-26

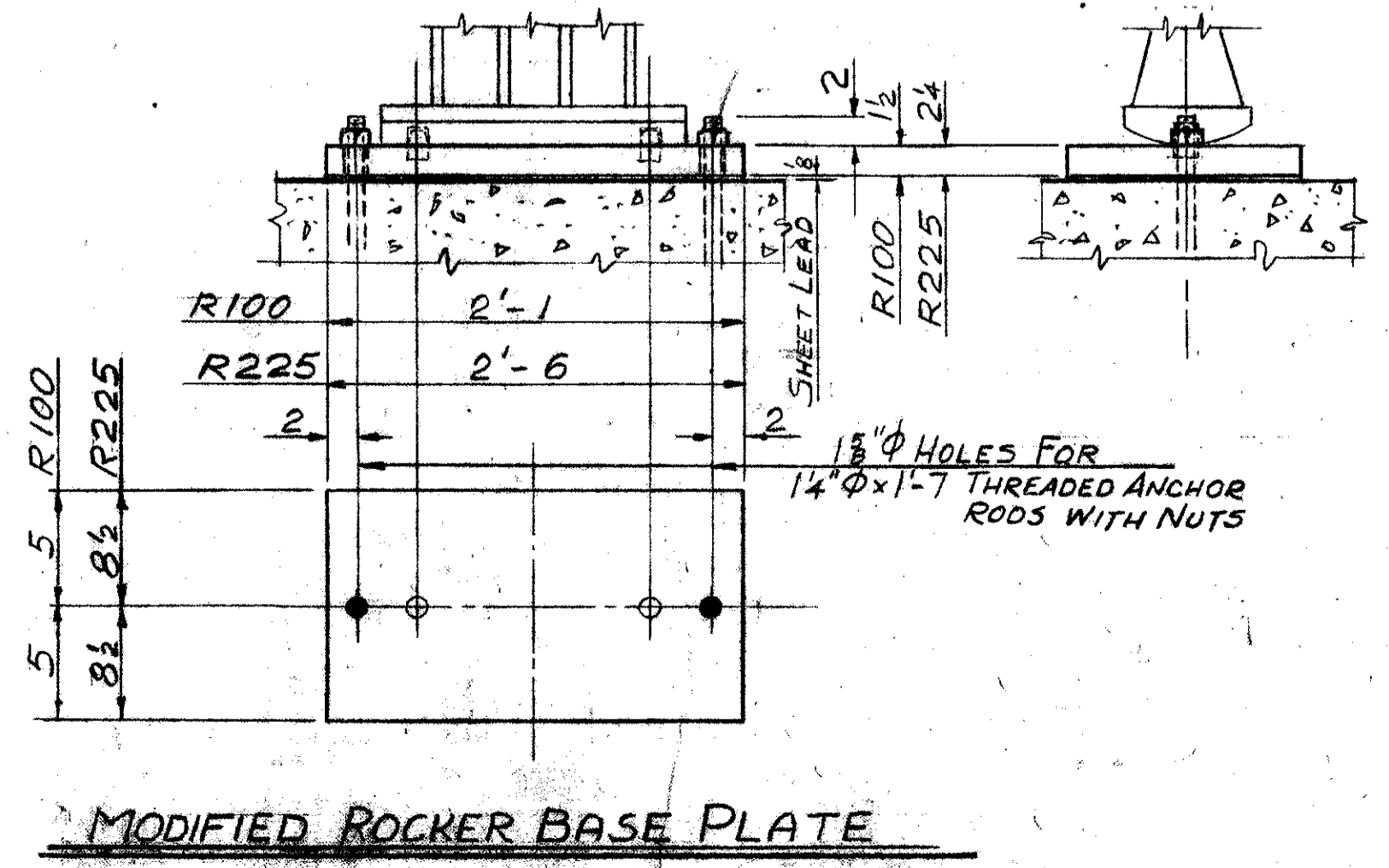
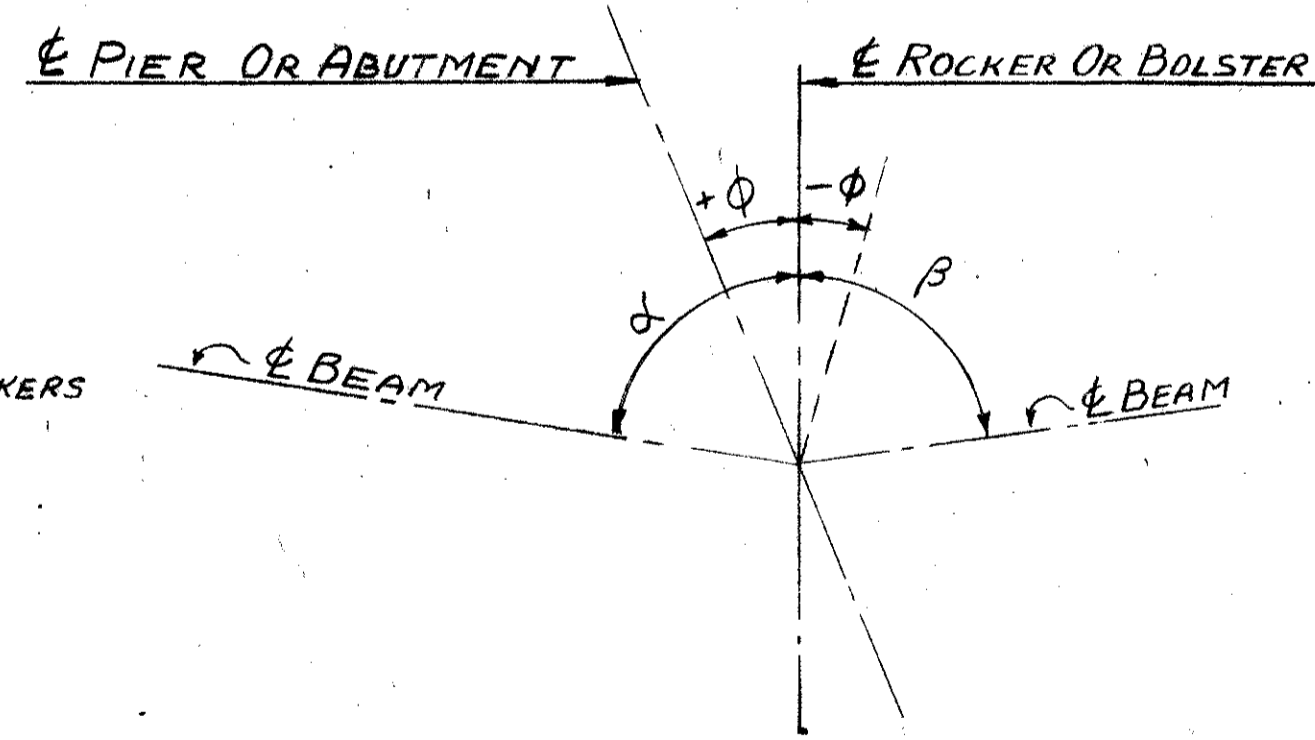
CUYAHOGA COUNTY
CUY-21-14.12
STA. 13+31.21
E BRG.



BEAM	SPAN - C.C. BEARINGS						ELEVATIONS						
	1	2	3	4	5	6	A	B	C	D	E	F	G
B1	74'-3 1/2"	92'-7 1/8"	95'-11 1/4"	95'-3 3/8"	92'-10 3/8"	74'-3 1/8"	667.09	666.13	664.94	663.70	662.09	659.98	657.91
B2	75'-0 3/8"	94'-1 1/8"	95'-11 1/4"	96'-10 1/8"	93'-10 1/4"	75'-1"	667.69	666.74	665.55	664.32	662.71	660.60	658.51
B3	75'-10 1/8"	95'-6 1/8"	95'-11 1/4"	98'-4 1/8"	94'-9 3/8"	75'-10 3/8"	668.14	667.19	665.99	664.79	663.16	661.06	658.96
B4	76'-7 1/2"	97'-0"	95'-11 1/4"	99'-10 1/8"	95'-9 3/8"	76'-7 1/8"	668.59	667.63	666.42	665.22	663.59	661.48	659.41

CAMBERING OF BEAMS IS REQUIRED IN ACCORDANCE WITH THE FOLLOWING TABLE.

DEFLECTION AND CAMBER						
SPAN	1	2	3	4	5	6
DEFLECTION DUE TO WEIGHT OF STEEL	1"	4"	4"	4"	4"	8"
DEFLECTION DUE TO REMAINING DEAD LOAD	1/2"	5/8"	5/8"	3/4"	3/8"	1/2"
VERTICAL CURVE	0	0	0	7/8"	7/8"	1/2"
SUM OF DEFLECTIONS	5/8"	7/8"	7/8"	1 1/8"	1 3/8"	1 1/8"
CAMBER REQUIRED	0	7/8"	7/8"	1 1/8"	1 3/8"	1 1/8"



BEARINGS DATA

LOCATION	α	β	ϕ
R. ABUT.	—	91°48'00"	-4°27'11"
PIER 1.	85°41'26"	87°50'43"	-1°21'45"
PIER B.	86°31'59"	86°31'59"	+3°28'01"
PIER A.	86°20'08"	86°20'07"	-3°39'52"
PIER 4.	87°37'37"	85°15'13"	+1°14'47"
PIER 5.	88°59'33"	84°21'54"	+2°29'33"
F. ABUT.	93°41'27"	—	+6°08'54"

NOTES =

1. FOR BEAM SPLICE WELDING PROCEDURE-SEE SHEET NO. 170.
2. FOR SPLICE DETAILS-SEE SHEET NO. 170.
3. FOR TYPICAL DIAPHRAGM-SEE SHEET NO. 170.
4. FOR ADDITIONAL NOTES-SEE SHEET NO. 154.
5. FOR DETAILS OF BOLSTERS AT PIERS NO. A & B SEE SHEET NO. 170.

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

N-E STEEL FRAMING
BRIDGE NO. CUY-21-14 RAMP N-E
WILLow N-E & S-W UNDER WILLow FREEWAY
WILLow-CLARK INTERCHANGE
CUYAHOGA COUNTY

SCALE DATE
DESIGNED DRAWN TRACED CHECKED REVIEWED DATE
S.H. M.C. D.W.M. J.A.S.

CONF. NO. 55019-26 SHEET ACCT. NO. 1842

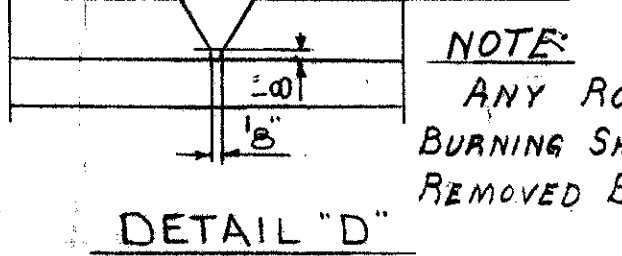
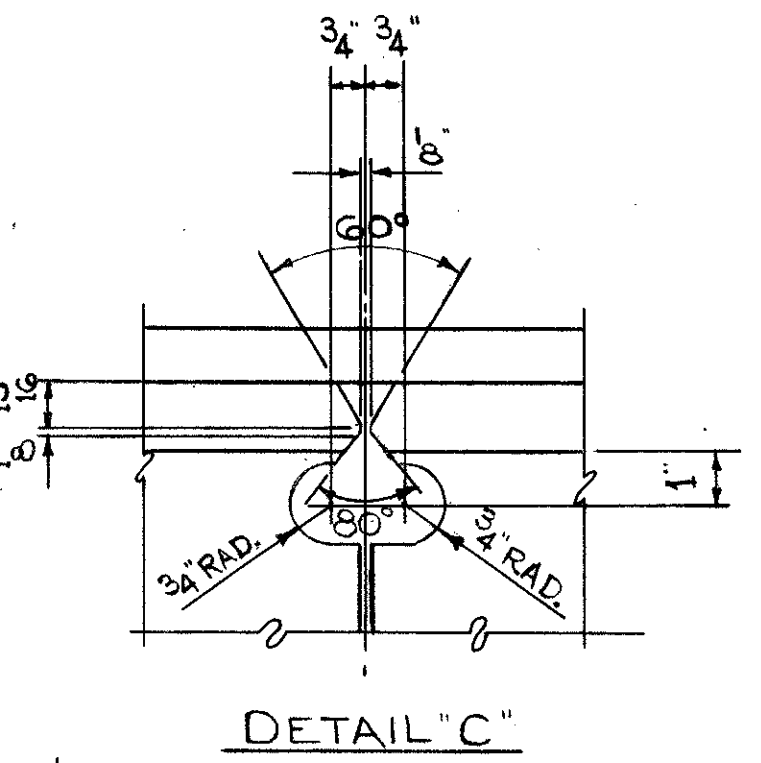
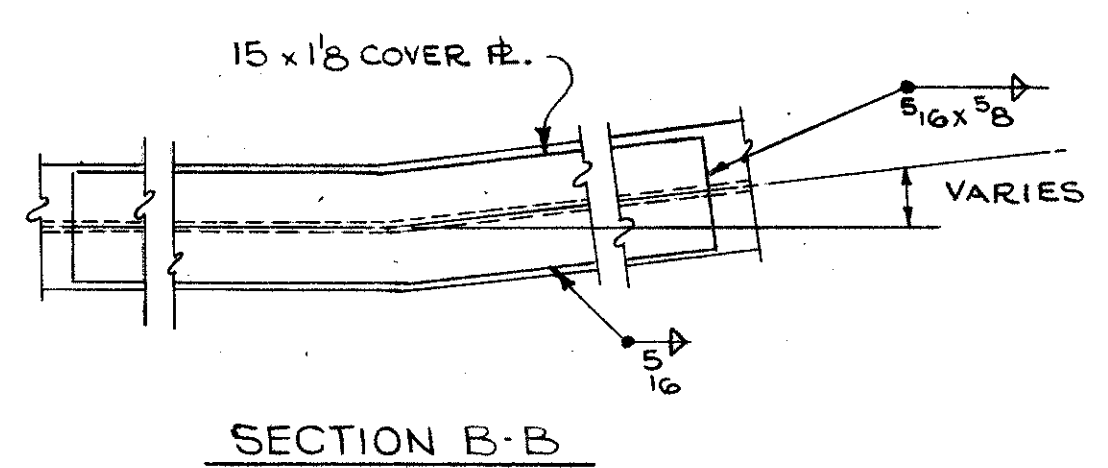
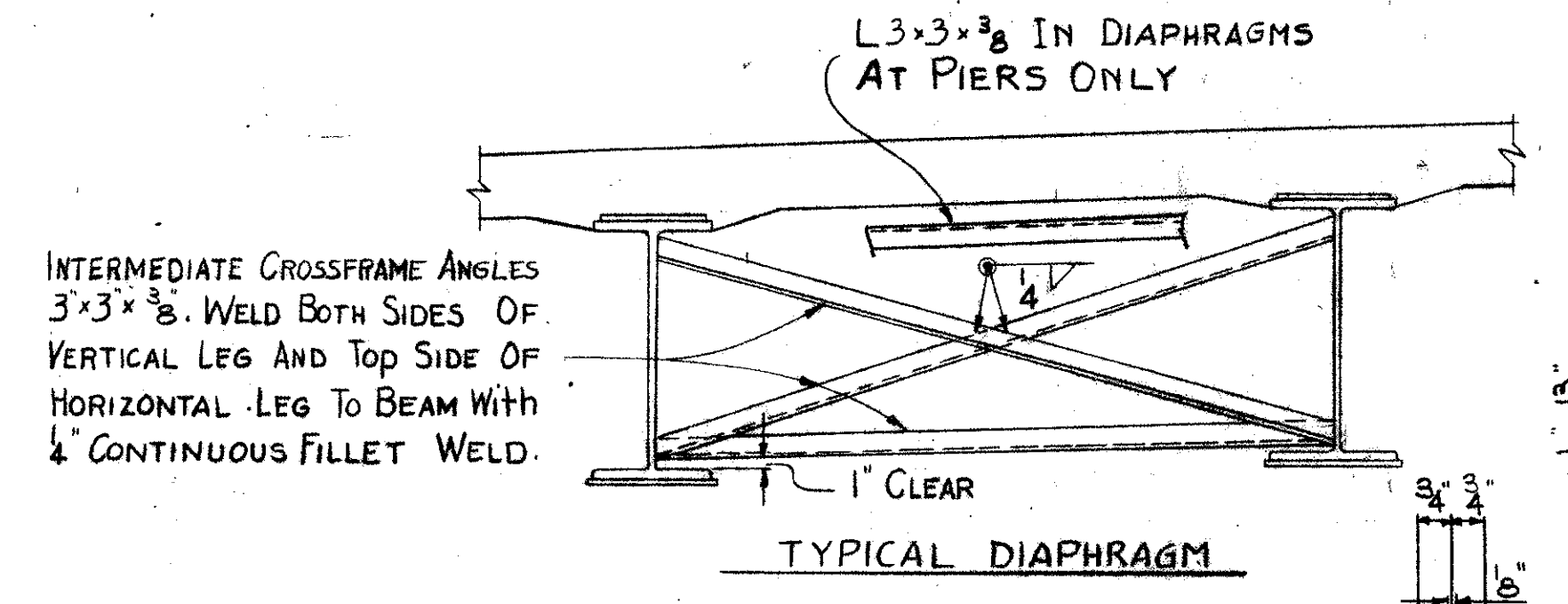
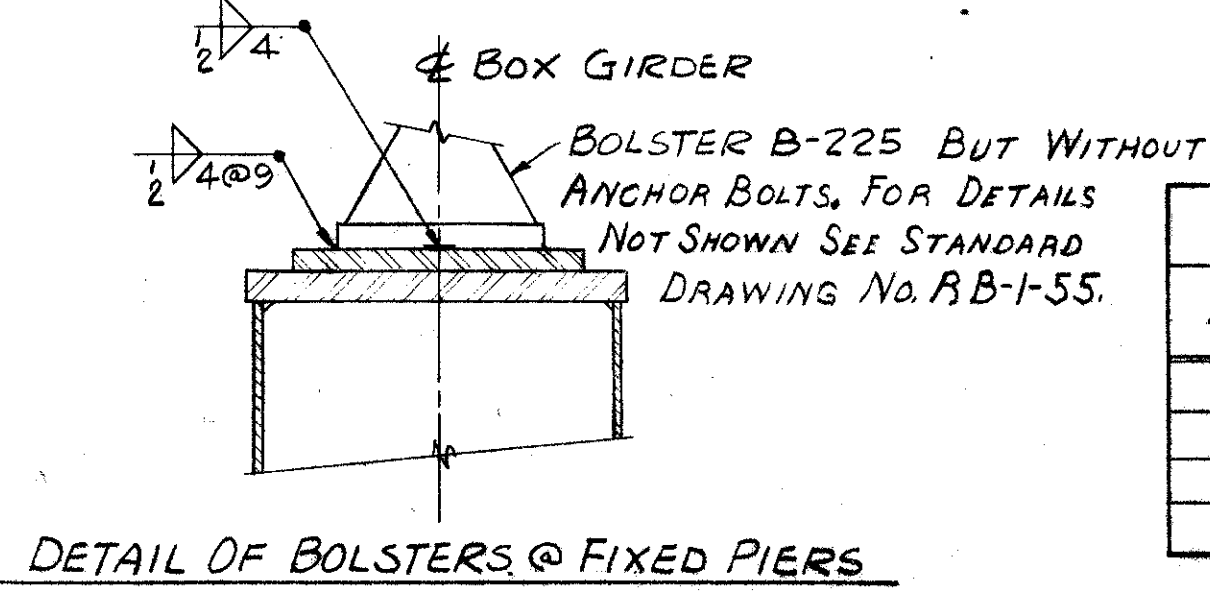
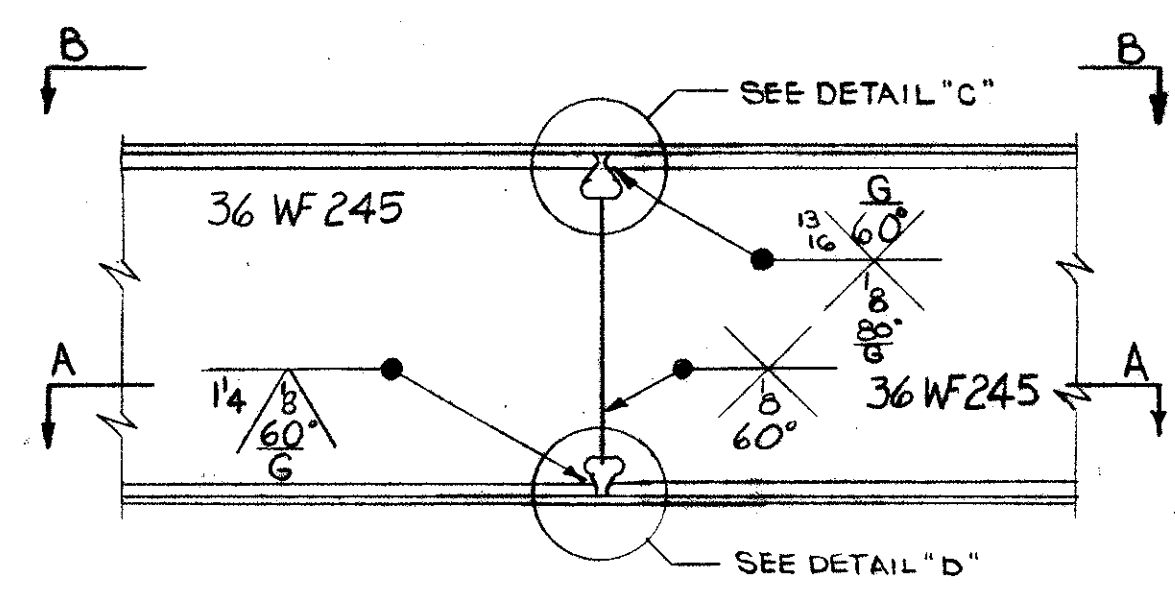
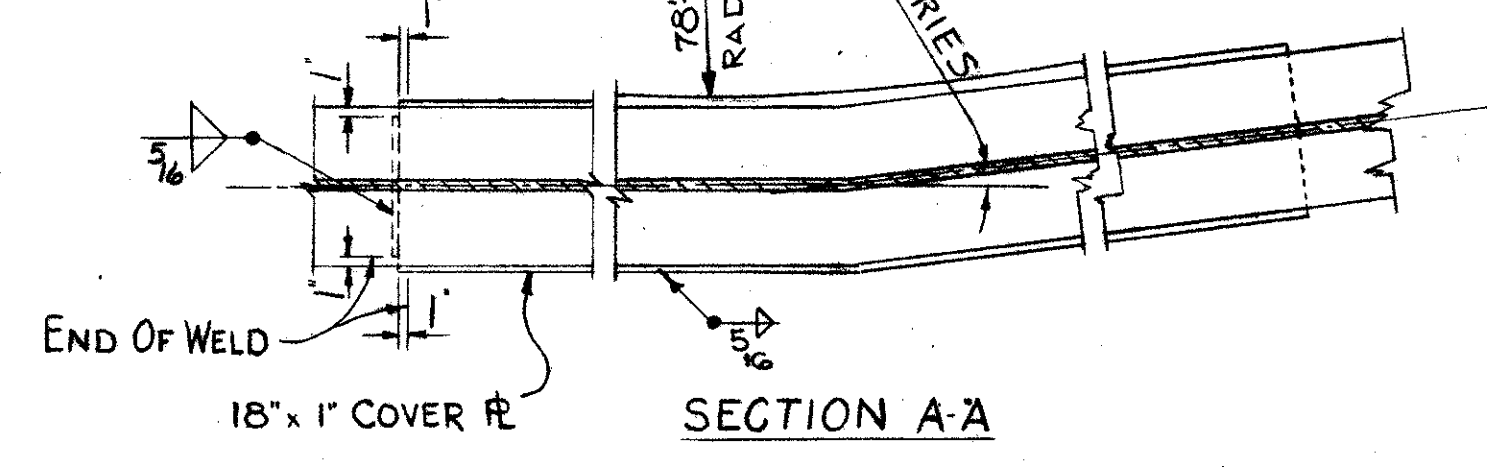
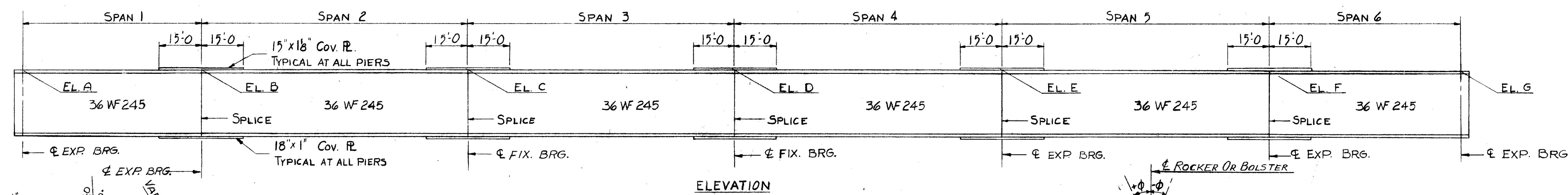
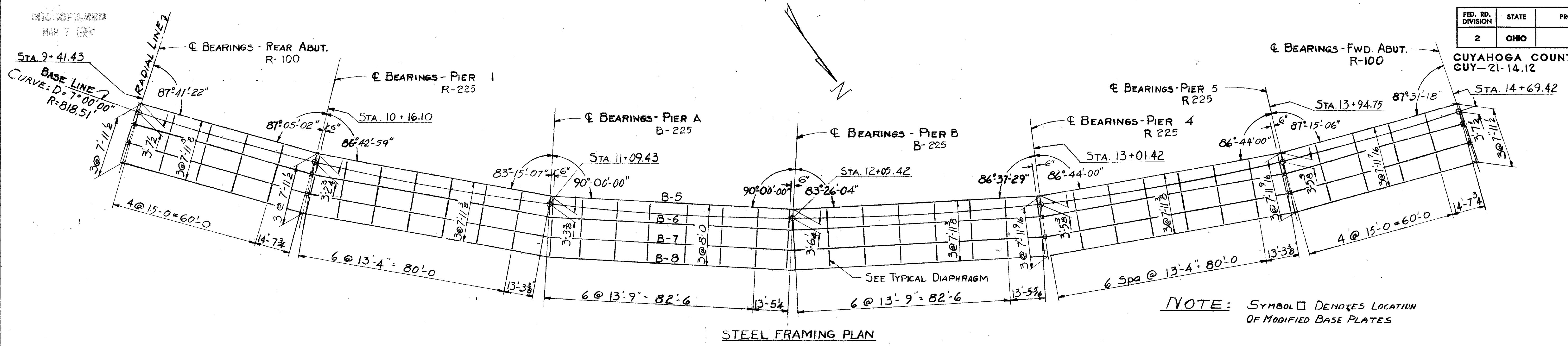
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MAR 7 1980

MICROFILMED
MAR 7 1980

FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

170
198

CUYAHOGA COUNTY
CUY-21-14.12



BEARINGS DATA

LOCATION	α	β	φ
R. ABUT.	—	91°43'36"	-4°02'14"
PIER 1	85°52'01"	87°56'00"	-1°13'01"
PIER A	86°37'33"	86°37'34"	+3°22'26"
PIER B	86°43'02"	86°43'02"	-3°16'58"
PIER 4	87°47'10"	85°34'19"	+1°09'41"
PIER 5	89°07'15"	84°51'51"	+2°23'15"
F. ABUT.	93°22'20"	—	+5°51'02"

CAMBERING OF BEAMS IS REQUIRED IN ACCORDANCE WITH THE FOLLOWING TABLE

SPAN	DEFLECTION AND CAMBER					
	1	2	3	4	5	6
DEFLECTION DUE TO WEIGHT OF STEEL	1/8"	1/4"	1/4"	1/4"	1/4"	1/8"
DEFLECTION DUE TO REMAINING DEAD LOAD	1/2"	5/8"	5/8"	3/4"	5/8"	1/2"
VERTICAL CURVE	—	—	7/8"	7/8"	7/8"	1/2"
SUM OF DEFLECTIONS	5/8"	7/8"	1 3/4"	1 7/8"	1 3/4"	1 1/8"
CAMBER REQUIRED	0	7/8"	1 3/4"	1 7/8"	1 3/4"	1 1/8"

BEAM	SPAN C-C. BEARINGS						ELEVATIONS						
	1	2	3	4	5	6	A	B	C	D	E	F	G
B-5	74'4"	92'8 1/2"	95'11 1/4"	95'4 1/4"	92'10 5/8"	74'3 3/8"	663.03	663.54	664.17	664.61	664.44	663.69	662.67
B-6	75'0 1/4"	94'14"	95'11 1/4"	96'0 1/4"	93'9 1/2"	75'0 1/4"	663.63	664.16	664.80	665.22	665.06	664.30	663.27
B-7	75'9 1/4"	95'6"	95'11 1/4"	98'1 1/8"	94'8 3/8"	75'9 1/4"	664.08	664.61	665.24	665.67	665.50	664.75	663.72
B-8	76'6 3/8"	96'10 1/4"	95'11 1/4"	99'6"	95'7 1/4"	76'6"	664.53	665.04	665.68	666.11	665.94	665.19	664.17

- BEAM SPLICE WELDING PROCEDURE
1. RAISE END OF BEAMS AT PIERS NO 1 & 4; 6 3/8 INCHES & 7 INCHES RESPECTIVELY.
 2. BUTT-WELD BEAM FLANGES AND WEB AT PIERS NO A & B USING THE FOLLOWING SEQUENCE: MAKE ONE PASS ON EACH FLANGE, THEN TWO ON THE WEB; REPEAT, USING ONE PASS AT EACH LOCATION UNTIL WELDS ARE COMPLETED.
 3. WELD TOP AND BOTTOM FLANGE MOMENT PLATES AT PIERS A & B
 4. LOWER END OF BEAM AT PIERS 1 & 4
 5. MAKE SPLICES AT PIERS NO 1, 4 & 5, IN THAT ORDER, IN THE SAME MANNER RAISING THE END OF THE BEAMS AT REAR ABUT, PIER 5 & FWD. ABUT., 2 3/4, 5 1/8 & 2 1/2 INCHES RESPECTIVELY.

- NOTES
1. FOR DETAILS OF MODIFIED ROCKER BASE PLATES SEE SH. NO. 169.
 2. FOR DETAILS OF STANDARD ROCKERS & BOLSTERS SEE STANDARD DRAWING NO. RB-1-55, DATED 2-2-59.
 3. FOR ADDITIONAL NOTES SEE SHEET NO. 154.

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

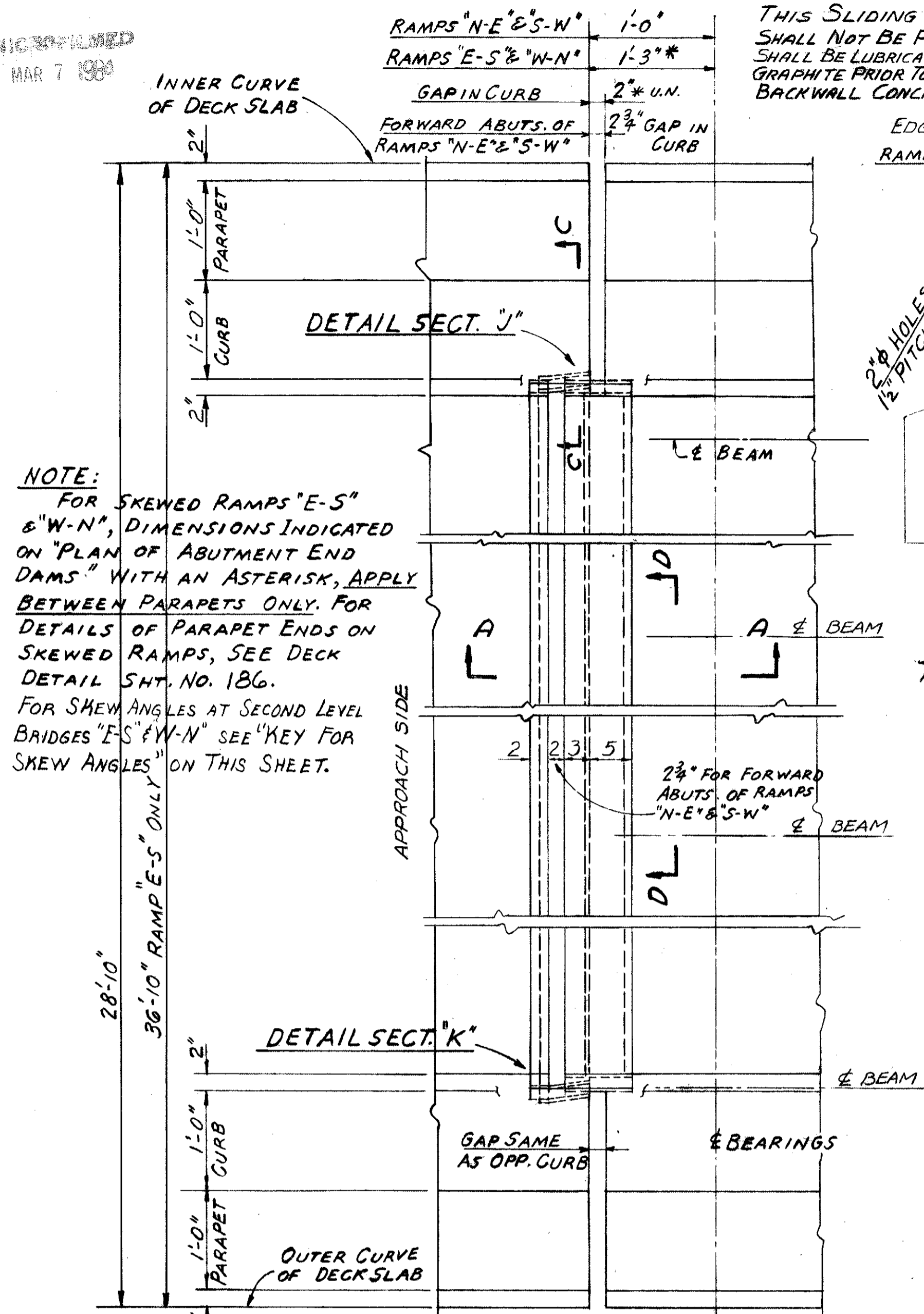
S-W STEEL FRAMING
BRIDGE NO. CUY-21- RAMP S-W
RAMPS N-E & S-W UNDER WILLOW FREEWAY
WILLOW-CLARK INTERCHANGE
CUYAHOGA COUNTY

SCALE DATE
DESIGNED DRAWN TRACED CHECKED REVIEWED DATE REVISION
S.C.H. V.C. D.V.M. 5-15-63

SHEET NO. 1547

MAR 7 1988

CUYAHOGA COUNTY
CUY-21-14.12



NOTE:
FOR SKEWED RAMPS "E-S" & "W-N", DIMENSIONS INDICATED ON "PLAN OF ABUTMENT END DAMS" WITH AN ASTERISK, APPLY BETWEEN PARAPETS ONLY. FOR DETAILS OF PARAPET ENDS ON SKEWED RAMPS, SEE DECK DETAIL SHY. NO. 186.
FOR SKEW ANGLES AT SECOND LEVEL BRIDGES "E-S" & "W-N" SEE "KEY FOR SKEW ANGLES" ON THIS SHEET.

THIS SLIDING SURFACE SHALL NOT BE PAINTED AND SHALL BE LUBRICATED WITH FLAKE GRAPHITE PRIOR TO PLACING OF BACKWALL CONCRETE

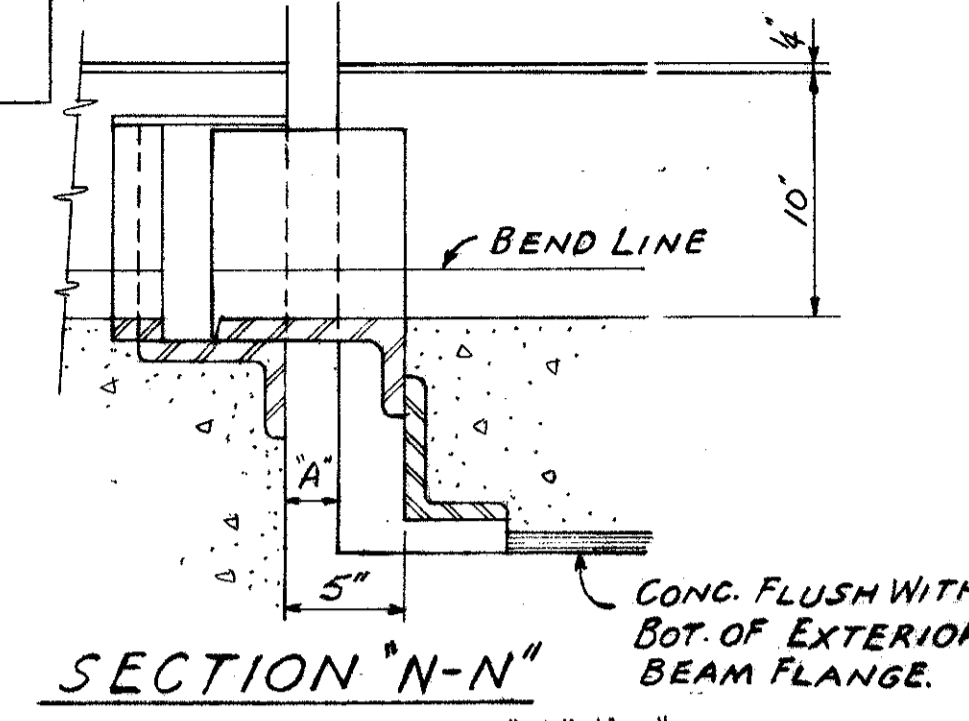
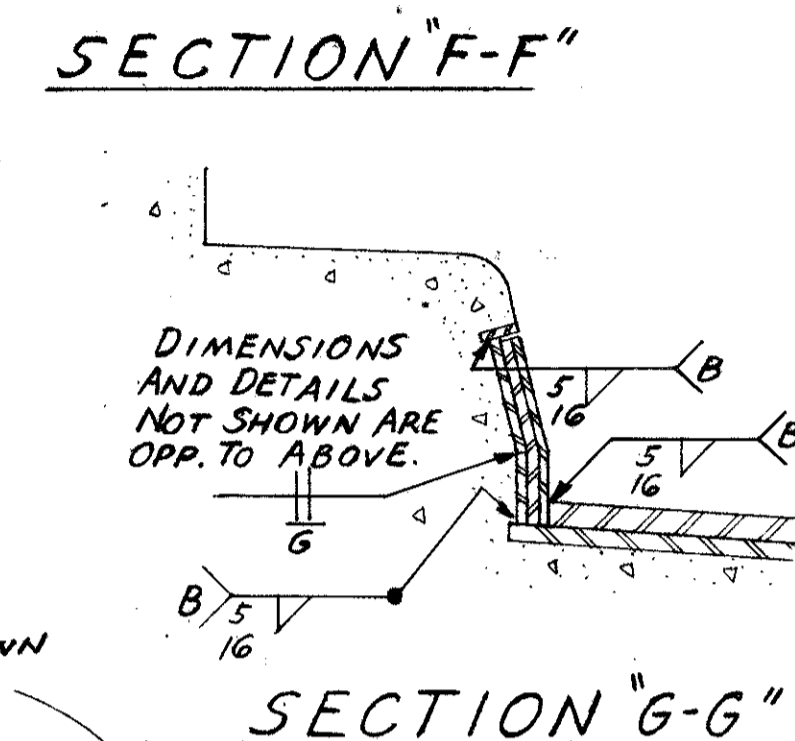
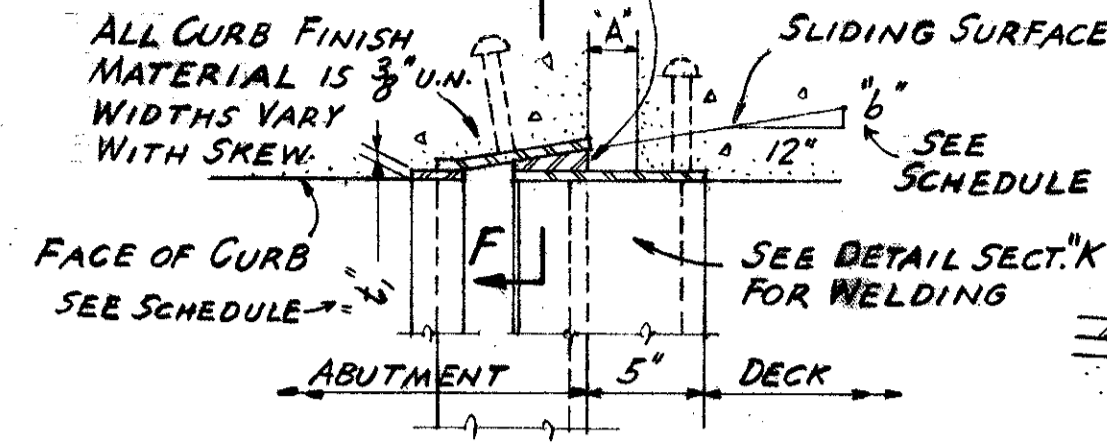
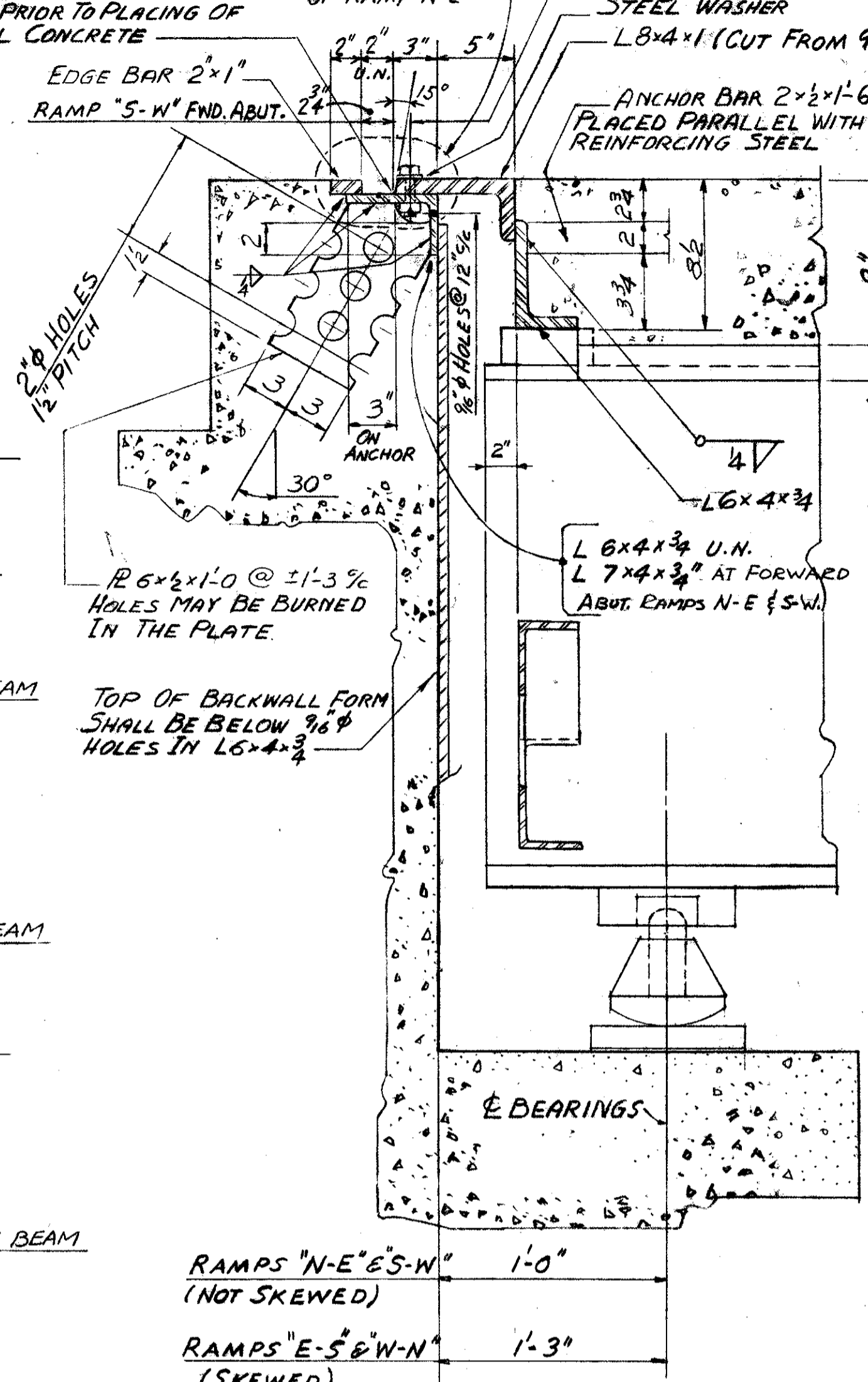
DETAIL "E"
FORWARD ABUT. OF RAMP "N-E"

3/8" x 2" BOLTS & STL. WASHERS AT NOT MORE THAN 2'-0" WITH NUTS TACK-WELDED TO UNDER SIDE OF LOWER ANGLE. 1/16" HOLES IN UPPER ANGLE - SEE NOTE #1.

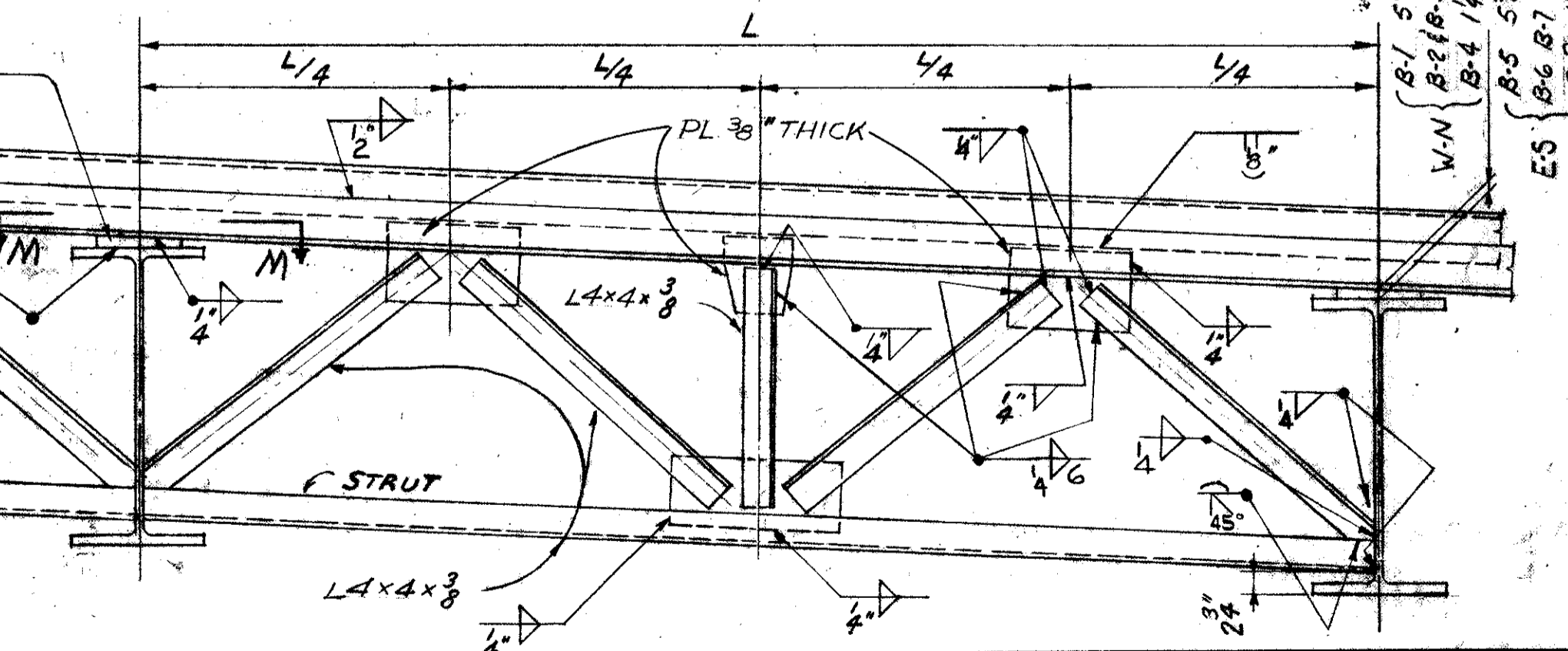
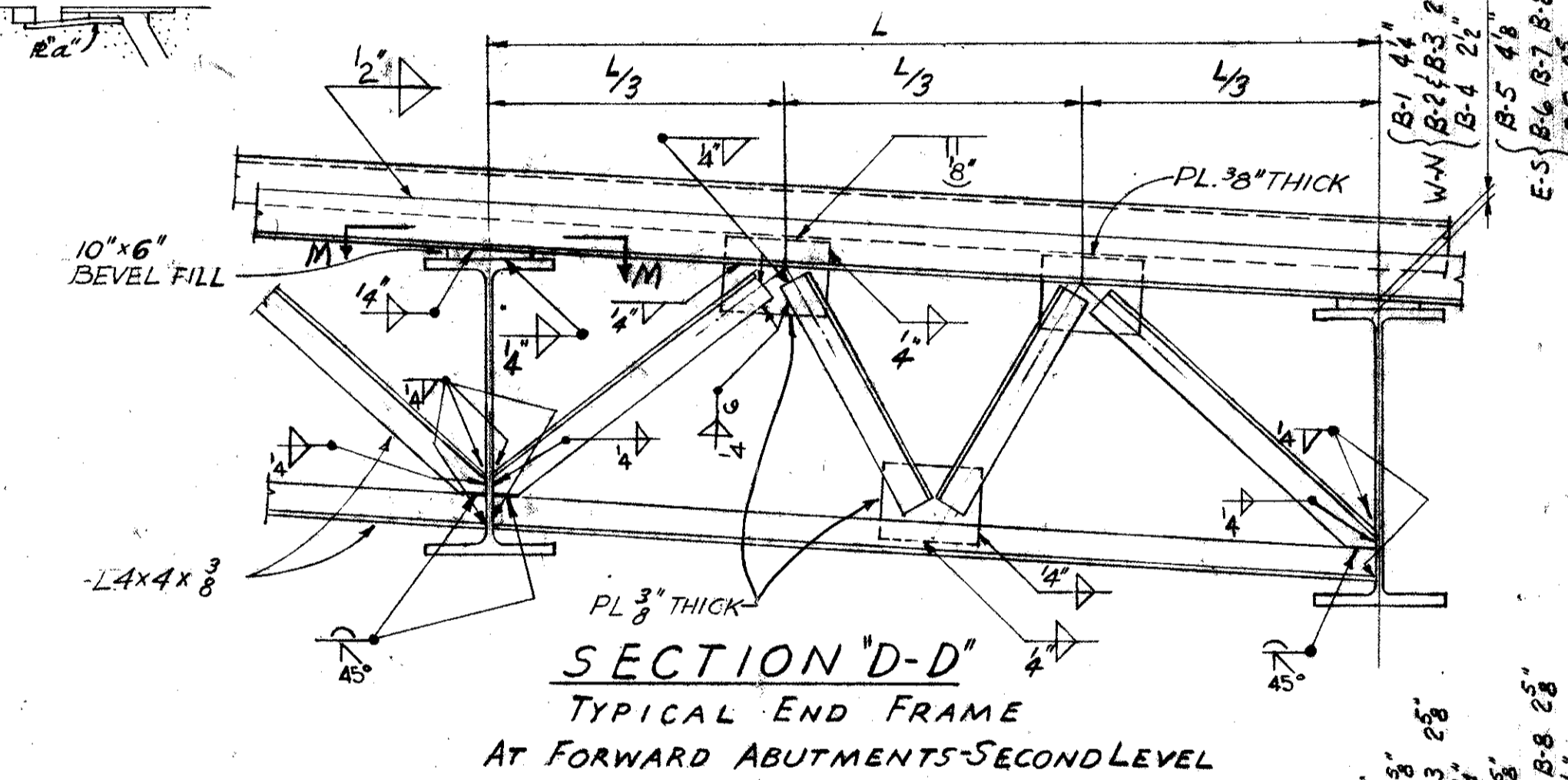
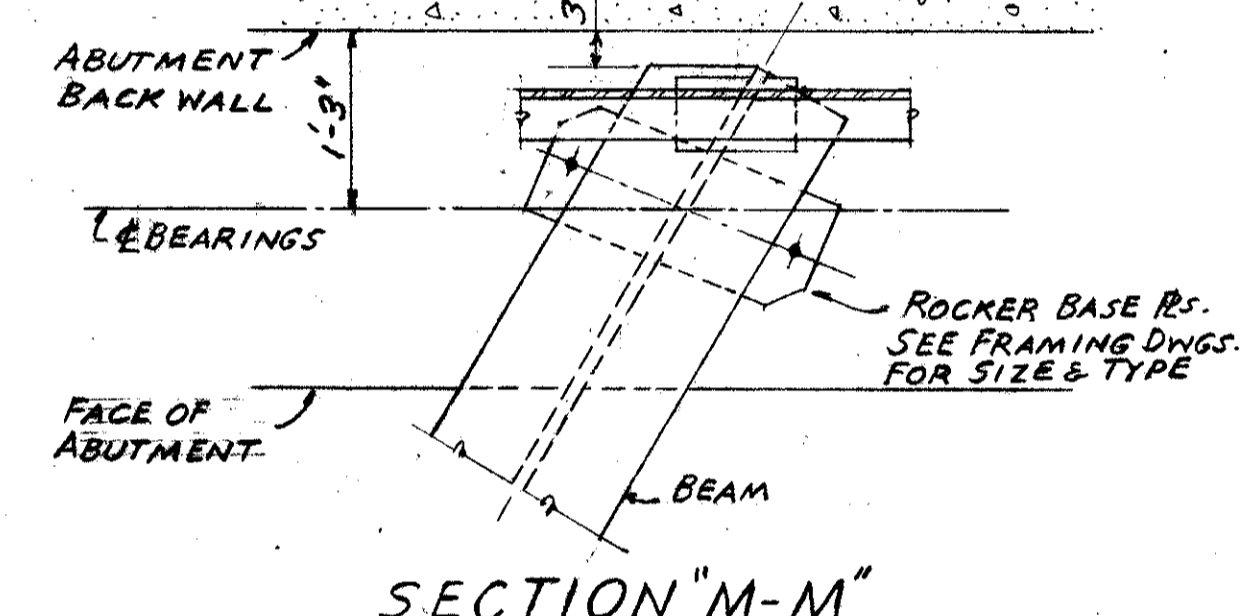
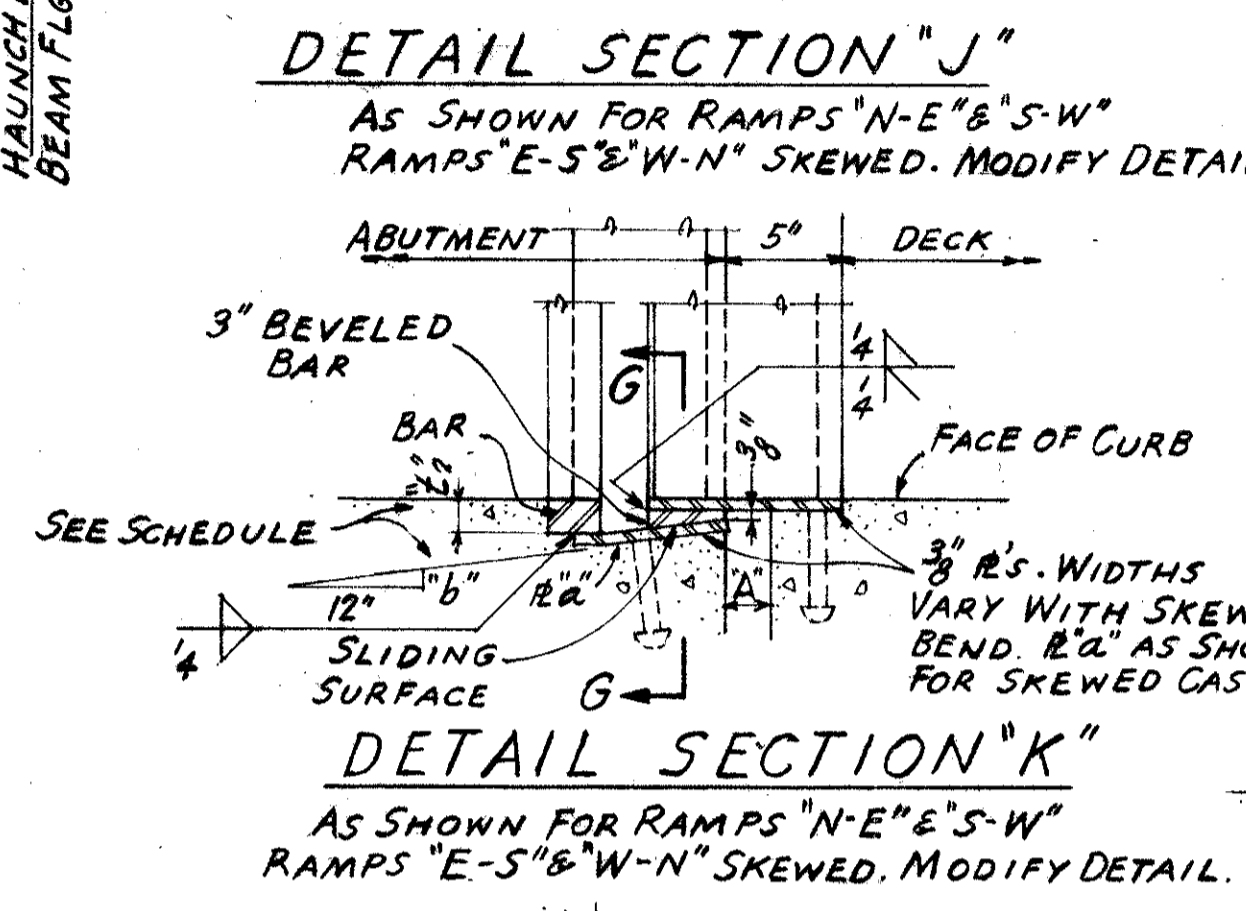
NOTE: "A" IS MEASURED NORMAL TO THE ABUTMENT AND IS EQUAL TO 2 3/4" AT THE FORWARD ABUTMENTS OF RAMPS N-E AND S-W AND 2" AT ALL OTHER ABUTMENTS. (SEE DETAIL SECT. "J" & "K")

KEY FOR SKEW ANGLES

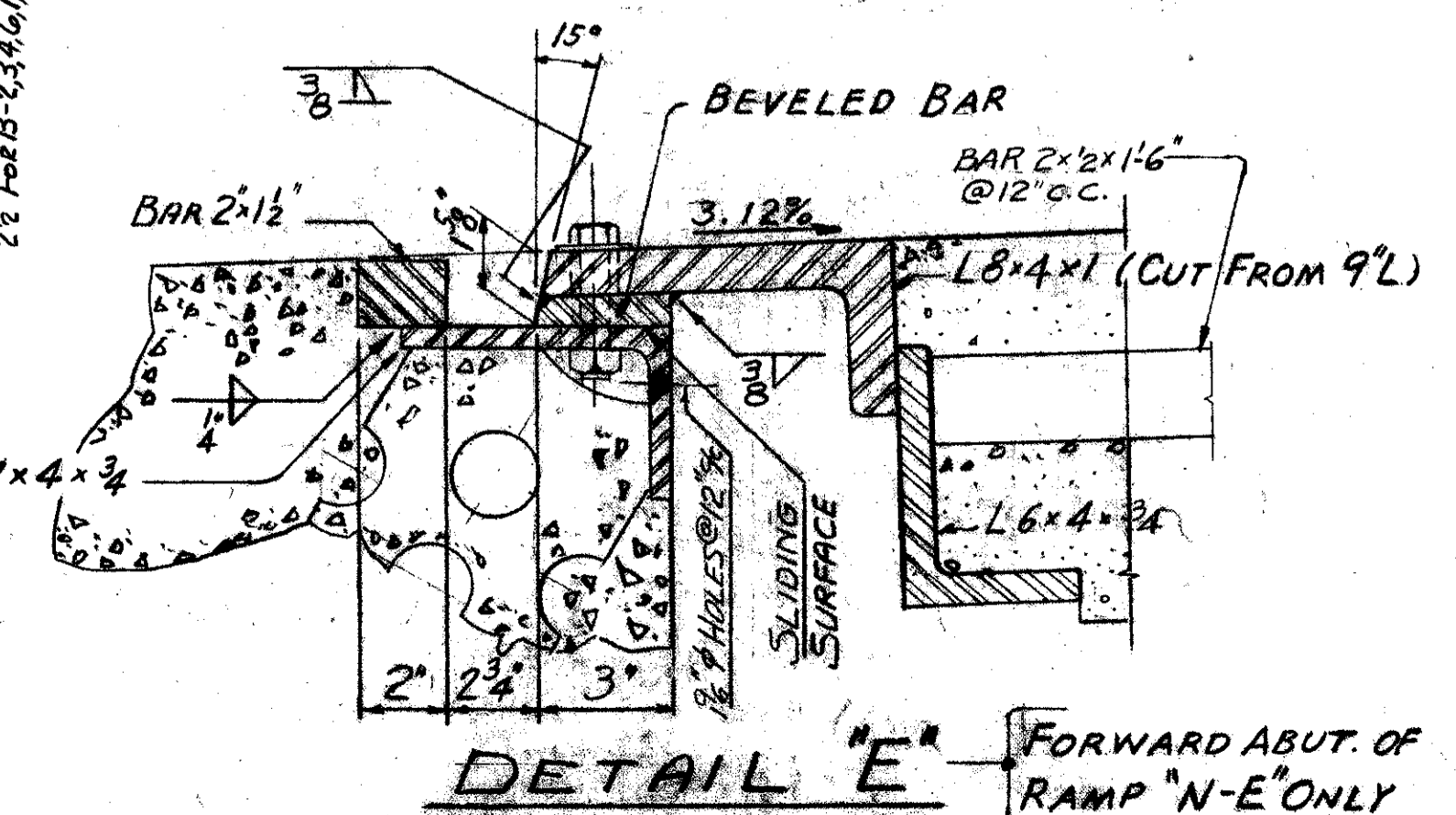
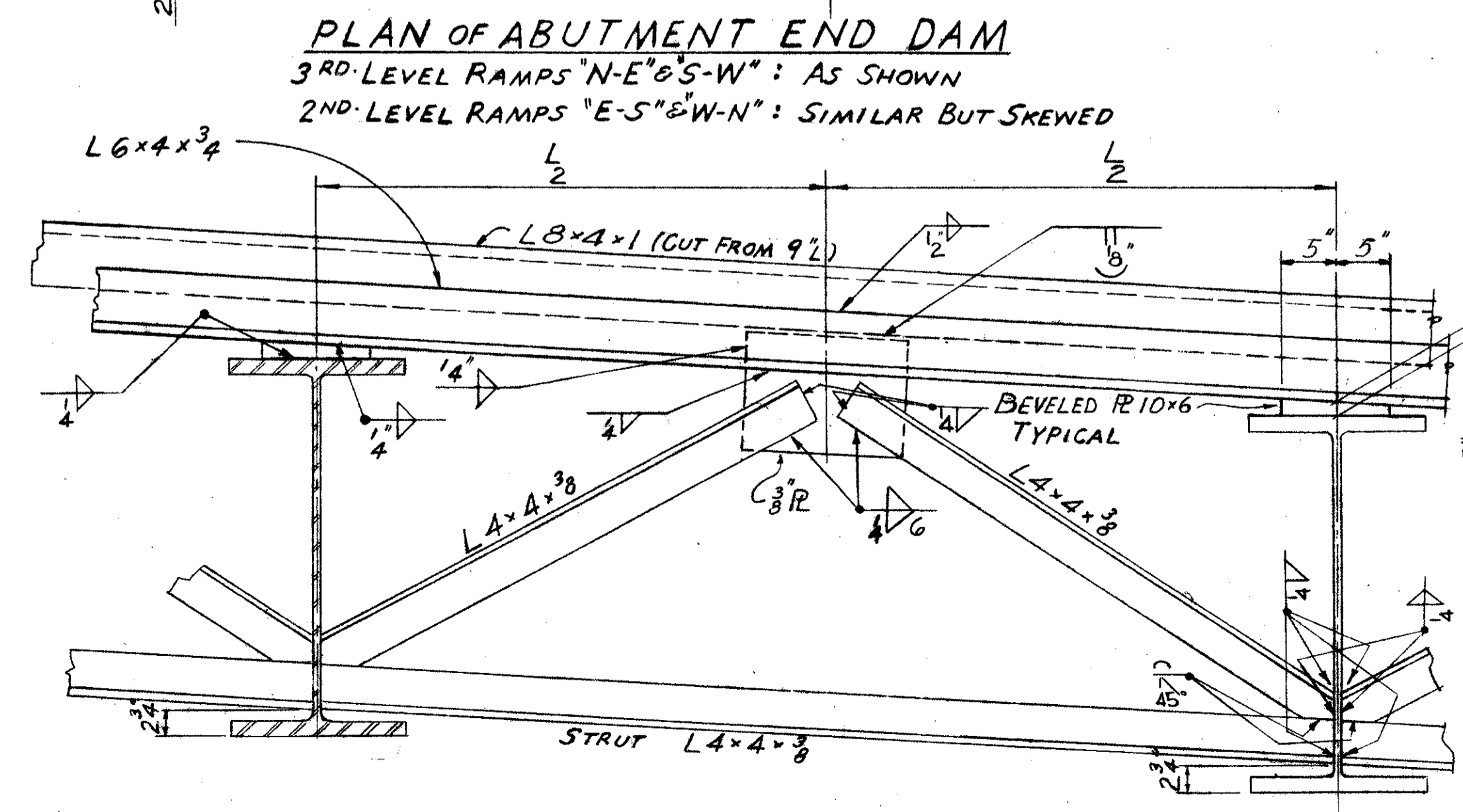
ANGLE	E-S	W-N
A	63°41'50"	63°34'51"
B	61°55'14"	62°14'30"
C	33°53'43"	33°01'04"
D	28°08'56"	28°37'59"



RAMP	DETAIL "J"		DETAIL "K"	
	REAR ABUT.	FWD ABUT.	REAR ABUT.	FWD ABUT.
E-S	3/8	1 3/4	1 3/8	1 3/8
W-N	3/8	1 3/4	1 3/8	1 3/8
N-E	7/8	1 5/8	1 1/2	1 1/2
S-W	7/8	1 5/8	1 1/2	1 1/2



- NOTES:
- CENTER 3/8" BOLTS IN 1/16" HOLES. APPLY FLAKE GRAPHITE BETWEEN WASHERS & ANGLES. TURN BOLTS TIGHT AND RELEASE 1/2 TURN. REMOVE BOLTS AS SOON AS CONCRETE HAS SET, PREFERABLY WITHIN 2 HOURS AFTER PLACING, TO AVOID DAMAGE DUE TO TEMPERATURE CHANGES. FILL HOLES WITH LEAD.
 - STEEL IN CONTACT WITH STEEL OR WITH CONCRETE SHALL NOT BE PAINTED. ALL OTHER PORTIONS SHALL BE CLEANED AND GIVEN THE SHOP COAT IN THE FIELD AS WELL AS TWO FIELD COATS.
 - PROVIDE JOINTS IN ABUT. ANGLE AND EDGE BAR AT JOINTS IN ABUTMENT. ADDITIONAL JOINTS MAY BE USED AT NOT LESS THAN 6'-0" SPCG. JOINTS SHALL BE CLOSELY BUTTED BUT SHALL NOT BE WELDED.



- REFERENCES:
- FOR BRIDGE FRAMING SEE SUPERSTRUCTURE SHEET NOS. -
- | | |
|------------|--------------|
| RAMP "N-E" | SHT. NO. 169 |
| RAMP "S-W" | 170 |
| RAMP "E-S" | 188 |
| RAMP "W-N" | 189 |

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

RAMP END FINISH
BRIDGE NO. CUY-21- RAMP N-E & RAMPS S-W
RAMPS N-E & S-W UNDER WILLOW FREEWAY
WILLOW-CLARK INTERCHANGE
CUYAHOGA COUNTY

SCALE DATE
DESIGNED DRAWN TRACED CHECKED REVIEWED DATE

V.C. V.R.K. 5-14-88

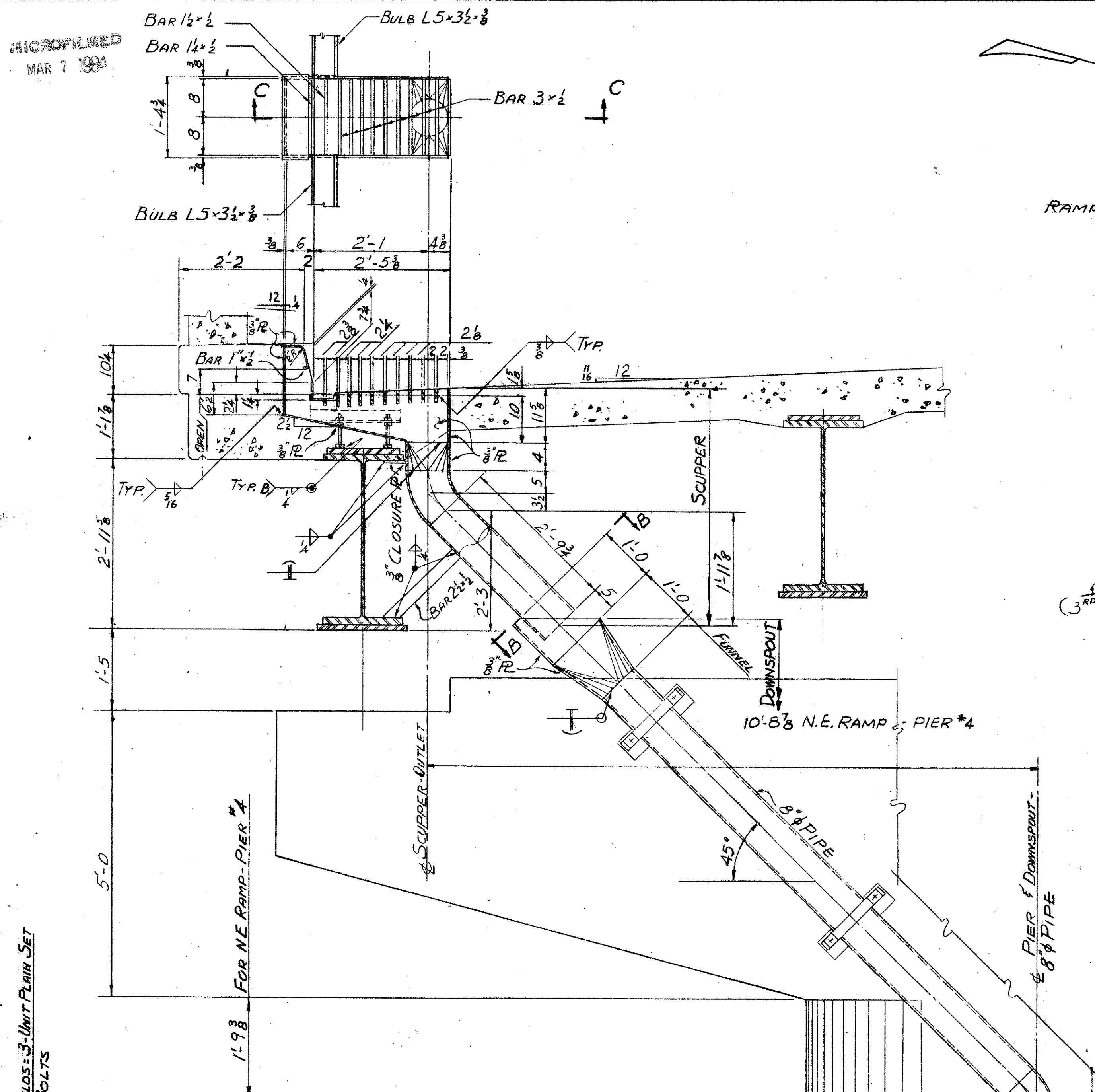
SHEET ACCT. NO. 1843

MICROFILMED
MAR 7 1984

FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

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CUYAHOGA COUNTY
CUY-21-14.12

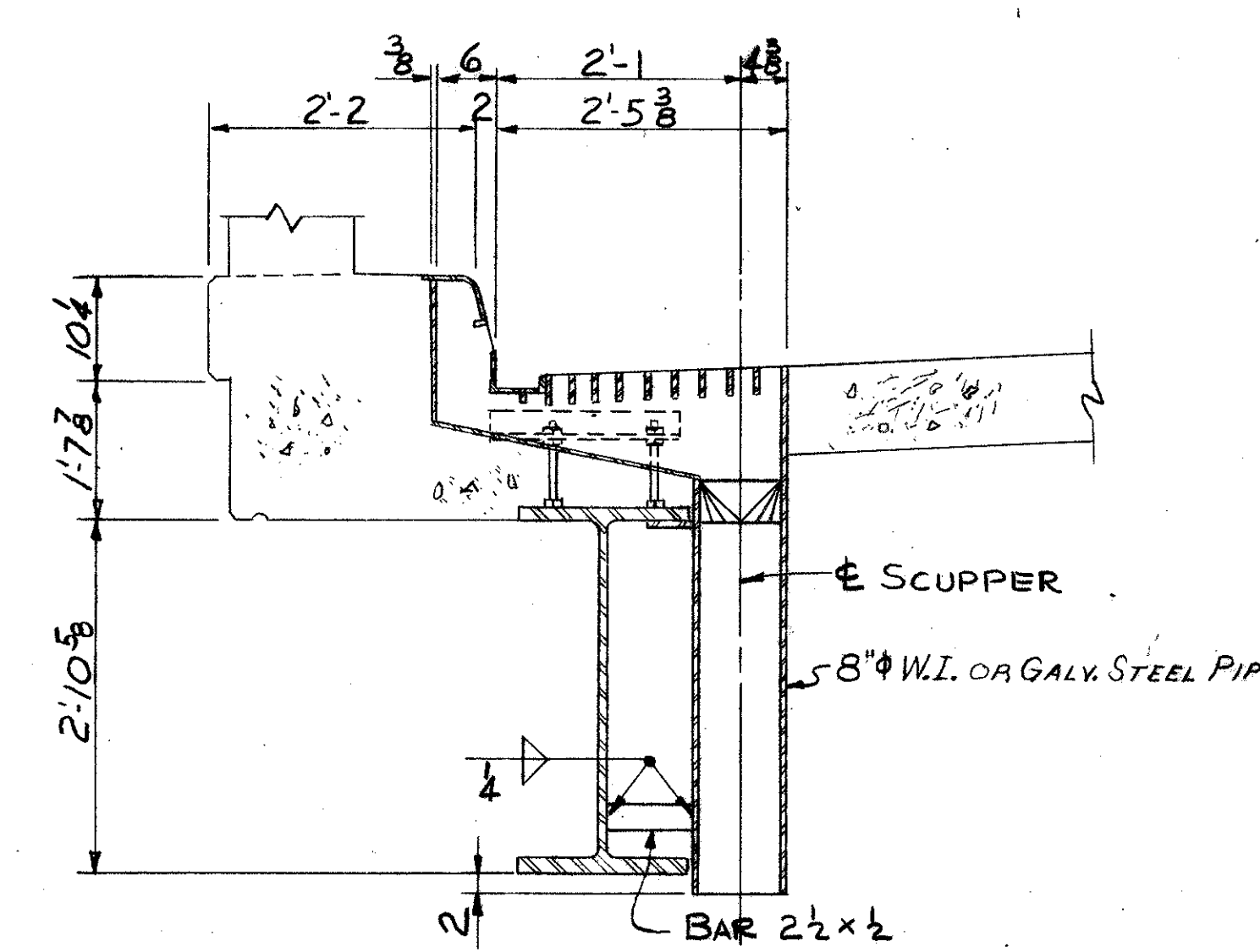


RAMP S-W BASE LINE CURVE:
D = 7°00'00"
R = 818.51'

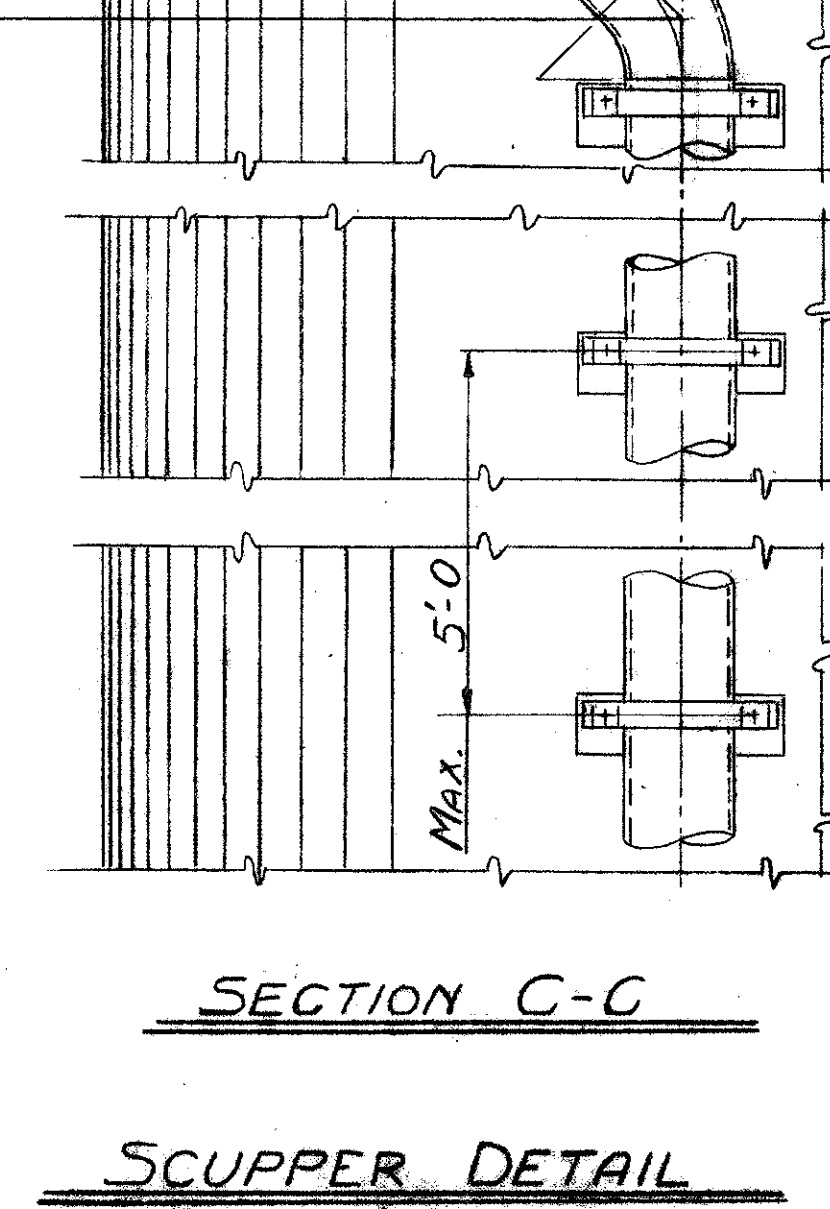
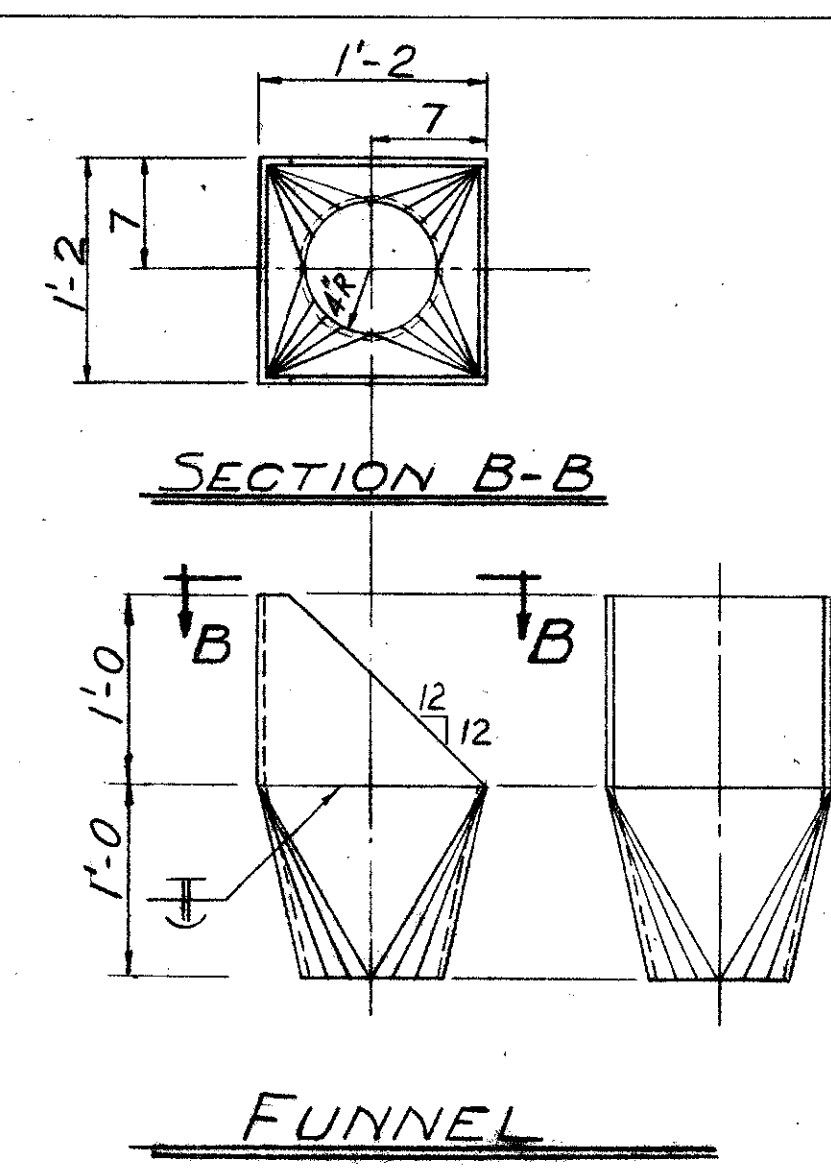
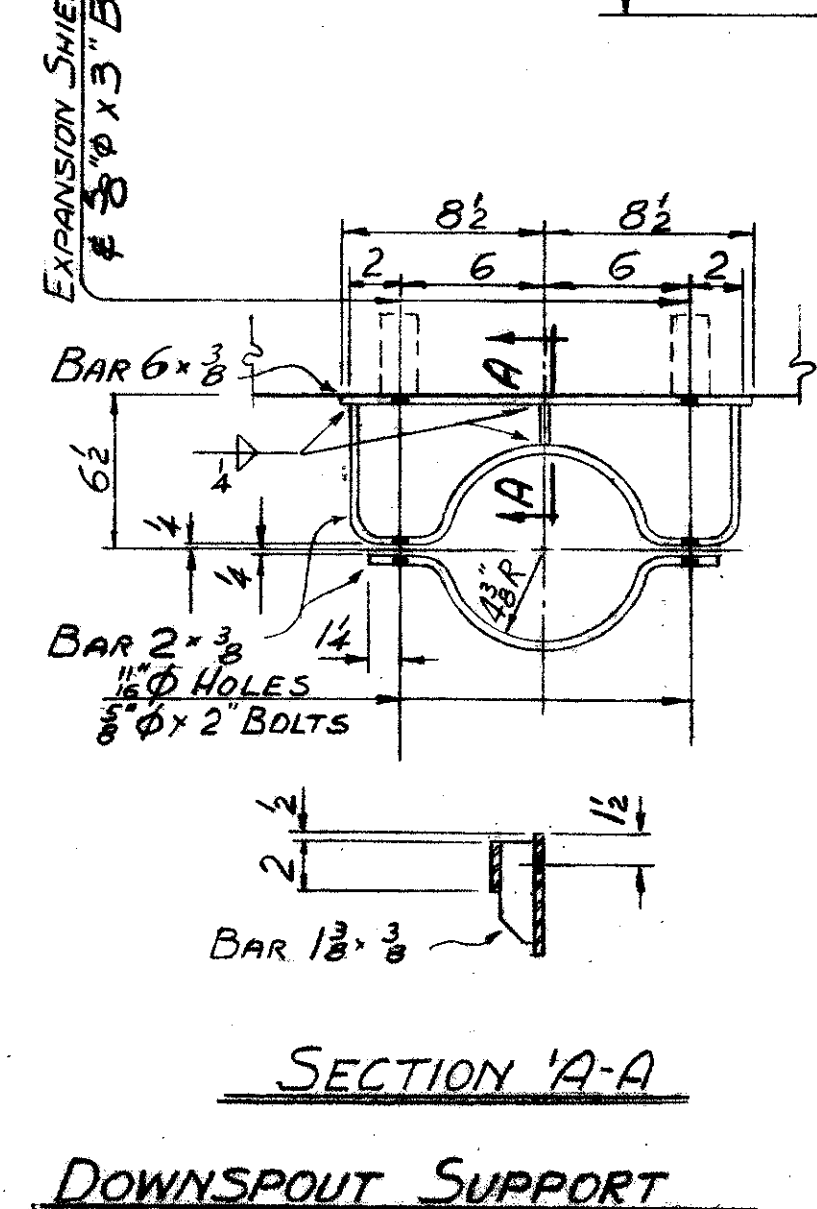
WILLOW FREEWAY
N 74°39'18" W

RAMP N-E BASE LINE CURVE:
D = 7°30'00"
R = 763.94'

DOWNSPOUT PLAN



NOTE: FOR ADDITIONAL INFORMATION, SEE
SCUPPER DETAIL, THIS SHEET.
DETAIL OF SCUPPERS
AT ABUTMENTS

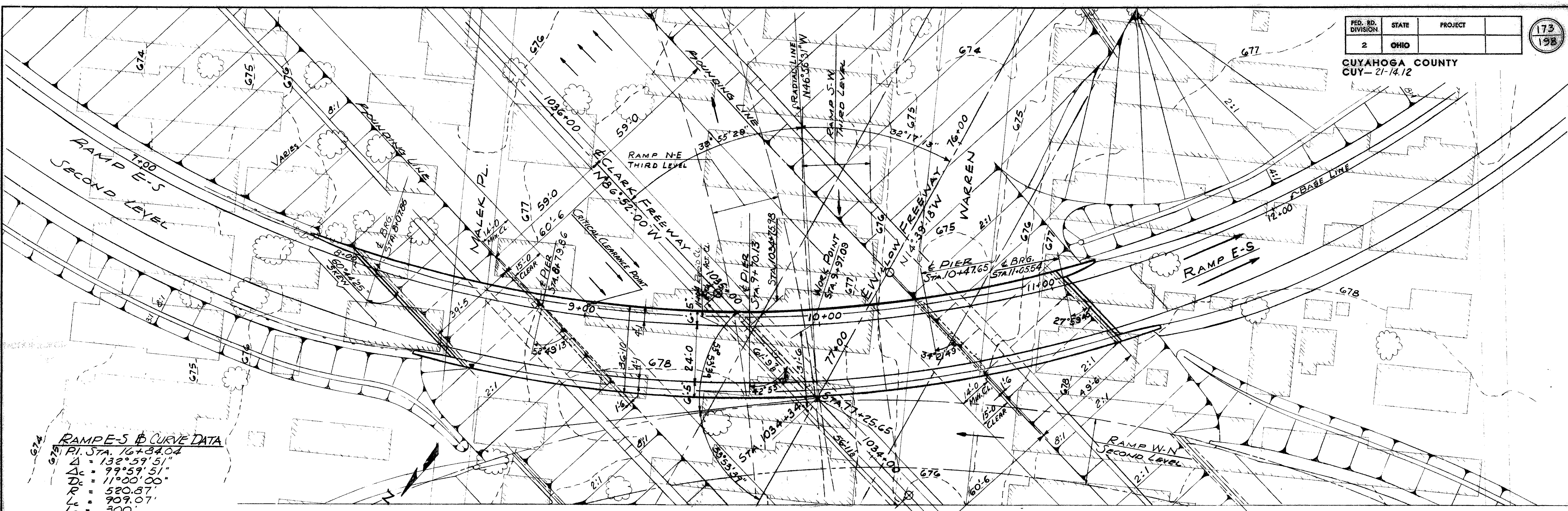


Furnish cleanout in downspout similar
to that shown on page 151, View B-B
FOR NOTES SEE SHT. 151
FOR BULB ANGLE GUTTER SUPPORTS
SEE SHT. 190

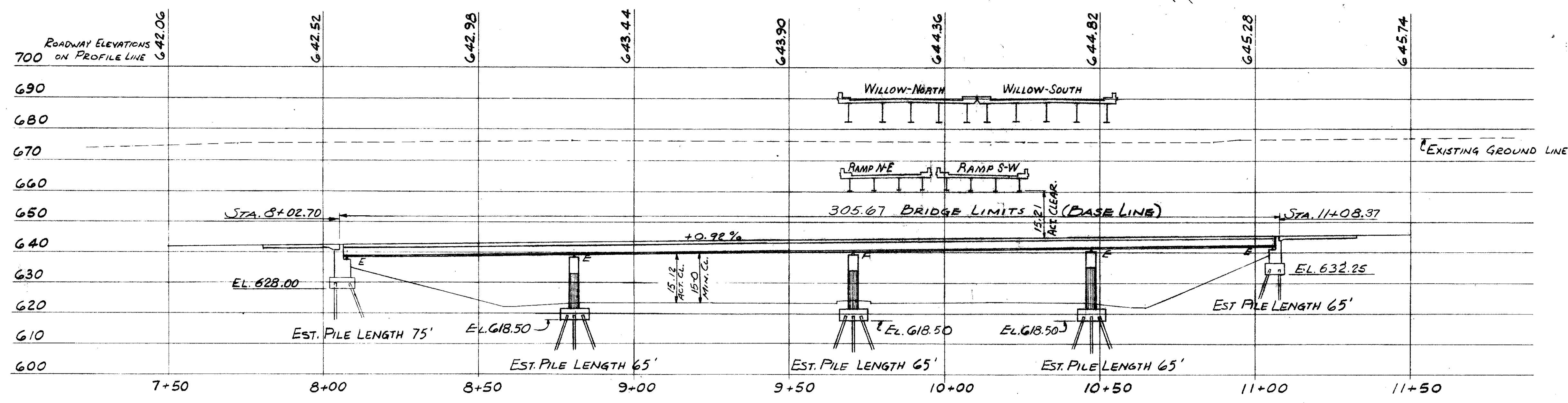
TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO					
N-E & S-W BRIDGE DRAINAGE BRIDGE NO. CUY-21- RAMP N-E & RAMP S-W RAMPS N-E & S-W UNDER WILLOW FREEWAY WILLOW CLARK INTERCHANGE CUYAHOGA COUNTY					
SCALE	DATE		DATE		
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
	V.C.		D.W.M.		5-15-63

CONT. NO. 58019 SHEET ACCT. NO. 045

CUYAHOGA COUNTY
CUY-21-14.12



RAMP E-S CURVE DATA
 P.I. STA. 16+84.04
 $\Delta = 132^{\circ}59'51''$
 $\Delta_c = 99^{\circ}59'51''$
 $D_c = 11^{\circ}00'00''$
 $R = 520.87'$
 $L_c = 909.07'$
 $L_s = 300'$
 $\theta_s = 16^{\circ}30'00''$



PROPOSED STRUCTURE
 TYPE: 4 SPAN CONT. ROLLED BEAM WITH REINF. CONC. DECKS & SUBSTRUCTURE
 SPANS: 72.00 - 90.27 - 77.52 - 57.89
 ROADWAY: 34'-6" F/F PARAPET
 LOAD FREQUENCY: CF = 2000 (57) ADEQUATE FOR AASHO ALTERNATE LOADING
 WEARING SURFACE: 1" MONOLITHIC CONCRETE
 APPROACH SLAB: 25'-0" & 30'-0" LONG
 ALIGNMENT: 11°00'00" CURVE
 SUPERELEVATION: .06'/FT.

NOTE:
 FOR PLAN OF INTERCHANGE SEE SHT. NO. 139.
 FOR EXISTING UTILITIES SEE SHT. NO. 121 & 122

FOUNDATION SOUNDINGS: FOUNDATION DESIGN AND FOUNDATION QUANTITIES ARE BASED ON A STUDY OF ROD SOUNDINGS AND SOIL SAMPLING SOUNDINGS MADE AT THE SITE. THIS SOUNDING INFORMATION, THE ACCURACY OF WHICH THE STATE DOES NOT GUARANTEE, MAY BE EXAMINED IN THE OFFICE OF THE BUREAU OF BRIDGES IN COLUMBUS OR IN THE DIVISION OFFICE.

NOTE: ALL PILES ARE 12"Ø CAST-IN-PLACE REINFORCED CONCRETE PILES.

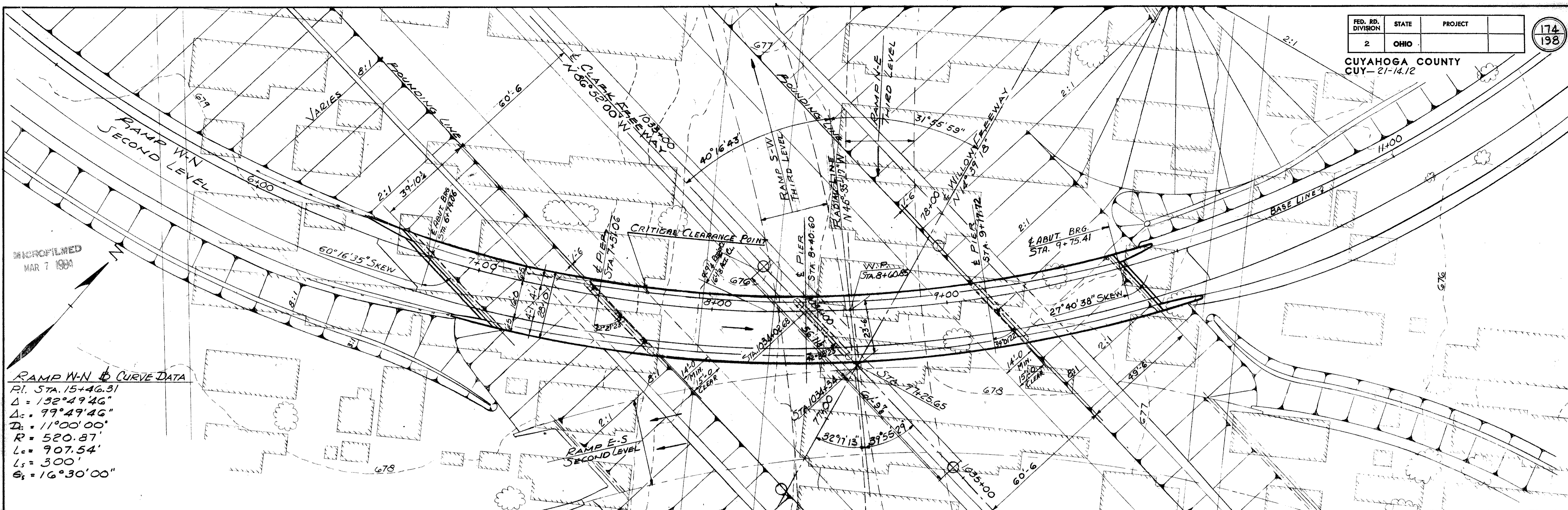
TRYGVE HOFF & ASSOCIATES
 ENGINEERS
 1922 EAST 107TH STREET CLEVELAND, OHIO

E-S SITE PLAN
 BRIDGE NO. CUY-21 - RAMP E-S
 RAMP E-S & W-N UNDER WILLOW FREEWAY
 WILLOW-CLARK INTERCHANGE
 CUYAHOGA COUNTY STA. 8+08.26 TO 11+08.37

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
CAT	DWM				5-20-63

SHEET NO. 58019-25 SHEET ACCT. NO. 1720

1720



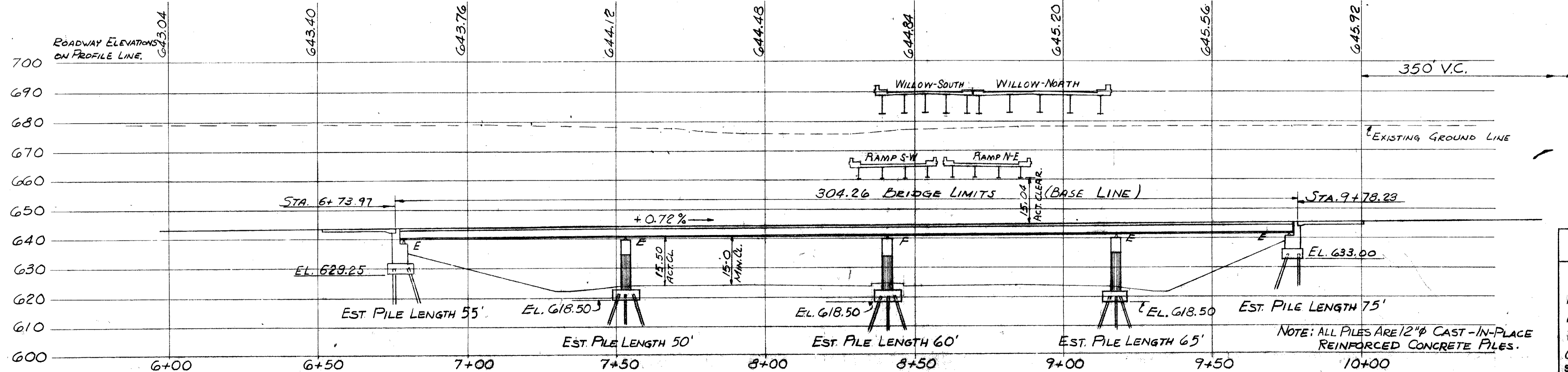
MICROFILMED
MAR 7 1984

RAMP W-N CURVE DATA
 P.I. STA. 15+46.31
 $\Delta = 152^{\circ}49'46''$
 $\Delta_c = 99^{\circ}49'46''$
 $D_c = 11^{\circ}00'00''$
 $R = 520.87'$
 $L_c = 907.54'$
 $L_s = 300'$
 $\theta_s = 16^{\circ}30'00''$

PROPOSED STRUCTURE
 TYPE: 4 SPAN CONT. ROLLED BEAM WITH REINFC.
 CONC. DECK & SUBSTRUCTURE
 SPANS: 72.00 ~ 89.54 ~ 77.12 ~ 57.69
 ROADWAY: 26'-6" F/F PARAPET
 LOAD FREQUENCY: CF = 2000 (57) ADEQUATE
 FOR AASHO ALTERNATE LOADING
 WEARING SURFACE: 1" MONOLITHIC CONC.
 APPROACH SLAB: 25'-0" & 30'-0" LONG
 ALIGNMENT: 11°00'00" CURVE
 SUPERELEVATION: .060'/FT.

NOTE:
 FOR PLAN OF INTERCHANGE
 SEE SHT. No 139.
 FOR EXISTING UTILITIES SEE SHT. No 121 & 122

FOUNDATION SOUNDINGS: FOUNDATION DESIGN AND
 FOUNDATION QUANTITIES ARE BASED ON A STUDY OF ROD
 SOUNDINGS AND SOIL SAMPLING SOUNDINGS MADE AT THE
 SITE. THIS SOUNDING INFORMATION, THE ACCURACY OF WHICH
 THE STATE DOES NOT GUARANTEE, MAY BE EXAMINED IN
 THE OFFICE OF THE BUREAU OF BRIDGES IN COLUMBUS OR
 IN THE DIVISION OFFICE.



TRYGVE HOFF & ASSOCIATES
 ENGINEERS
 1922 EAST 107TH STREET CLEVELAND, OHIO

W-N SITE PLAN
 BRIDGE No. CUY-21- RAMP W-N
 RAMPS ES & W-N UNDER WILLOW FREEWAY
 WILLOW-CLARK INTERCHANGE
 CUYAHOGA COUNTY STA. 6+74.52 TO 9+77.98

SCALE: DATE: 5-20-63

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVIEWED
CAT	DWM				5-20-63	

SHEET ACCT. NO. 1719

MICROFILMED
MAR 7 1984

FED. RD. DIVISION	STATE	PROJECT	175 98
2	OHIO		

CUYAHOGA COUNTY
CUY-21-14.12

GENERAL NOTES:

- DESIGN SPECIFICATIONS: THIS STRUCTURE CONFORMS TO THE REQUIREMENTS OF "DESIGN SPECIFICATIONS FOR HIGHWAY STRUCTURES" OF THE STATE OF OHIO, DEPARTMENT OF HIGHWAYS, DATED 9-1-57, TOGETHER WITH CURRENT REVISIONS THEREOF.
- REFERENCE SHALL BE MADE TO STANDARD DRAWINGS RB-1-55 & AR-1-57 DATED 2-2-59 & 4-2-62 RESPECTIVELY, AND TO SUPPLEMENTAL SPECIFICATION S 101 DATED 7-12-62.
- PILES SHALL BE DRIVEN TO A MIN. BEARING CAPACITY OF 40 TONS PER PILE.
- STRUCTURAL STEEL SHALL BE COPPER BEARING AND SHALL CONFORM TO ITEM M-7, SECTION M-7.4 (b) OF THE CONSTRUCTION AND MATERIAL SPECIFICATIONS.
- CONTINUOUS BEAM SHOP ASSEMBLY: REFERENCE PARAGRAPH 4, SEC. 5-712 OF THE CONSTRUCTION AND MATERIAL SPECIFICATIONS FOR THE PURPOSE OF CHECKING FIT-UP OF WELD JOINT PREPARATION, ONLY TWO ADJACENT BEAMS NEED BE SHOP ASSEMBLED AT A TIME IN THEIR CORRECT, UNLOADED POSITIONS. ALL BEAMS SHALL BE ASSEMBLED AND MATCH MARKED.
- CONTINUOUS BEAM SPLICES: IF BEAMS HAVING DEPTHS DIFFERING BY MORE THAN 1/8" ARE TO BE SPLICED BY BUTT WELDING, THE DEPTH OF THE SMALLER DEPTH BEAM SHALL BE INCREASED BY SPLITTING THE WEB LONGITUDINALLY AT A DISTANCE OF 1 1/2" BELOW THE BOTTOM OF THE TOP FLANGE AND FOR A DISTANCE SUFFICIENT TO ALLOW THE FLANGE TO BE BENT UP AT A SLOPE OF NOT MORE THAN 3/8" PER FOOT, AFTER WHICH THE SPLIT IN THE WEB SHALL BE COMPLETELY WELDED WITH FULL DEPTH PENETRATION AND GROUND FLUSH.
- WELDING OF STRUCTURAL STEEL SHALL BE CLASS "A" EXCEPT AS OTHERWISE SHOWN. WELDS SHOWN AS FIELD WELDS MAY, AT THE OPTION OF THE CONTRACTOR, BE MADE IN THE SHOP.

- PAINTING OF STRUCTURAL STEEL (ITEM 5-8): ALL PAINTING SHALL CONFORM BOTH AS TO MATERIALS AND APPLICATION WITH THE STANDARD SPECIFICATIONS OF THE CITY OF CLEVELAND FOR PAINTING STRUCT. STEEL. SEE PROPOSAL NOTE.

- CONCRETE DECK PLACING: IN ORDER TO FACILITATE WATER CURING OF THE CONCRETE OF THE DECK SLAB, THE PLACING OF CONCRETE SHALL PROGRESS UPGRADE. THE SLAB MAY BE PLACED IN SECTIONS, BETWEEN TRANSVERSE CONSTRUCTION JOINTS WHICH ARE PARALLEL TO TRANSVERSE REINFORCING STEEL AND ARE LOCATED NEAR THE CENTER OF ANY SPAN.

- SURFACE FINISH OF CONCRETE: THE REQUIREMENTS OF SEC. 5-1.22, RUBBED FINISH, SHALL APPLY TO THE FOLLOWING EXPOSED CONCRETE SURFACES.
 - THE ENTIRE SUPERSTRUCTURE EXCEPT THE TOP AND BOTTOM SURFACES OF SAFETY CURBS, MEDIAN AND ROADWAYS.
 - THE ENTIRE EXPOSED SURFACE OF PIERS AND ABUTMENTS EXCEPT BRIDGE SEATS, BACK WALLS AND THE FACE OF ABUTMENTS BETWEEN OUTSIDE BEAMS.

- MACHINE FINISH: AT THE CONTRACTORS OPTION, THE CONCRETE DECK MAY BE FINISHED BY THE USE OF A FINISHING MACHINE.

- UTILITY LINES: ALL EXPENSE INVOLVED IN LOCATING THE AFFECTED UTILITY LINES SHALL BE BORNE BY THE OWNERS. THE CONTRACTOR AND OWNERS ARE REQUESTED TO COOPERATE BY ARRANGING THEIR WORK IN SUCH A MANNER THAT INCONVENIENCE TO EITHER WILL BE HELD TO A MINIMUM.

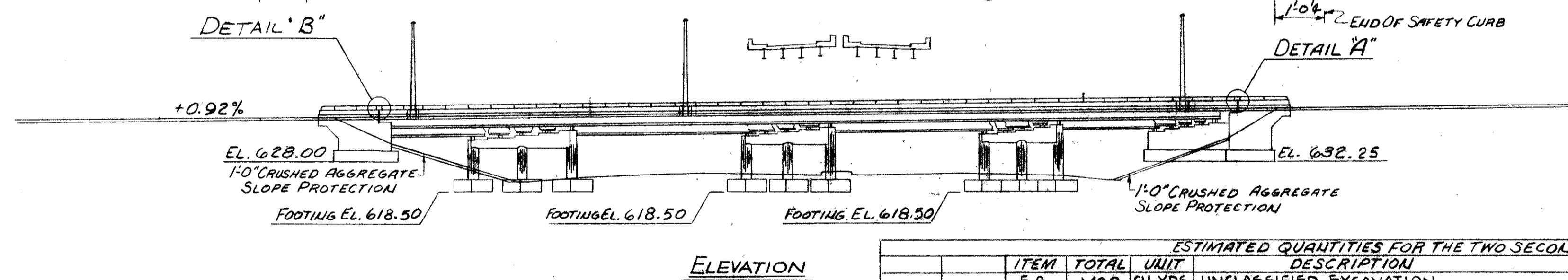
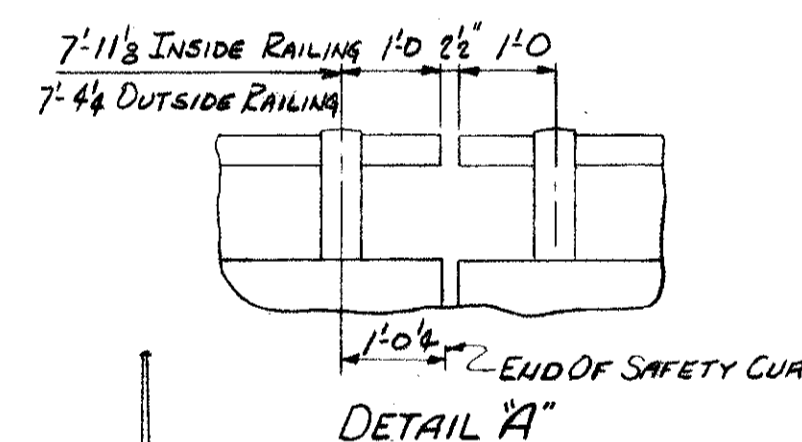
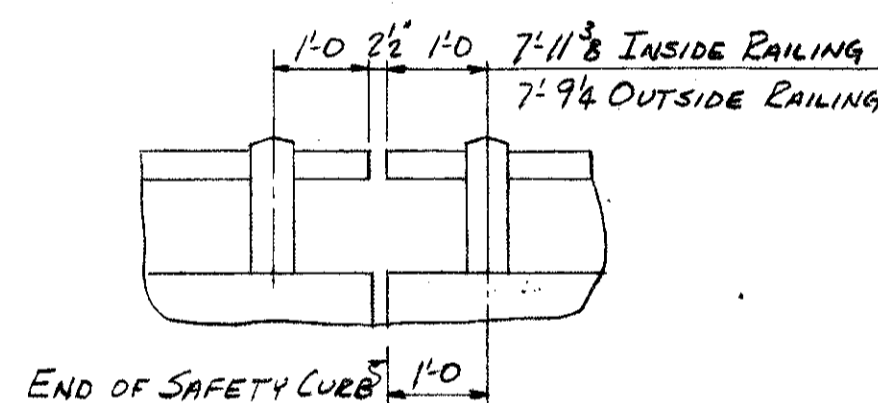
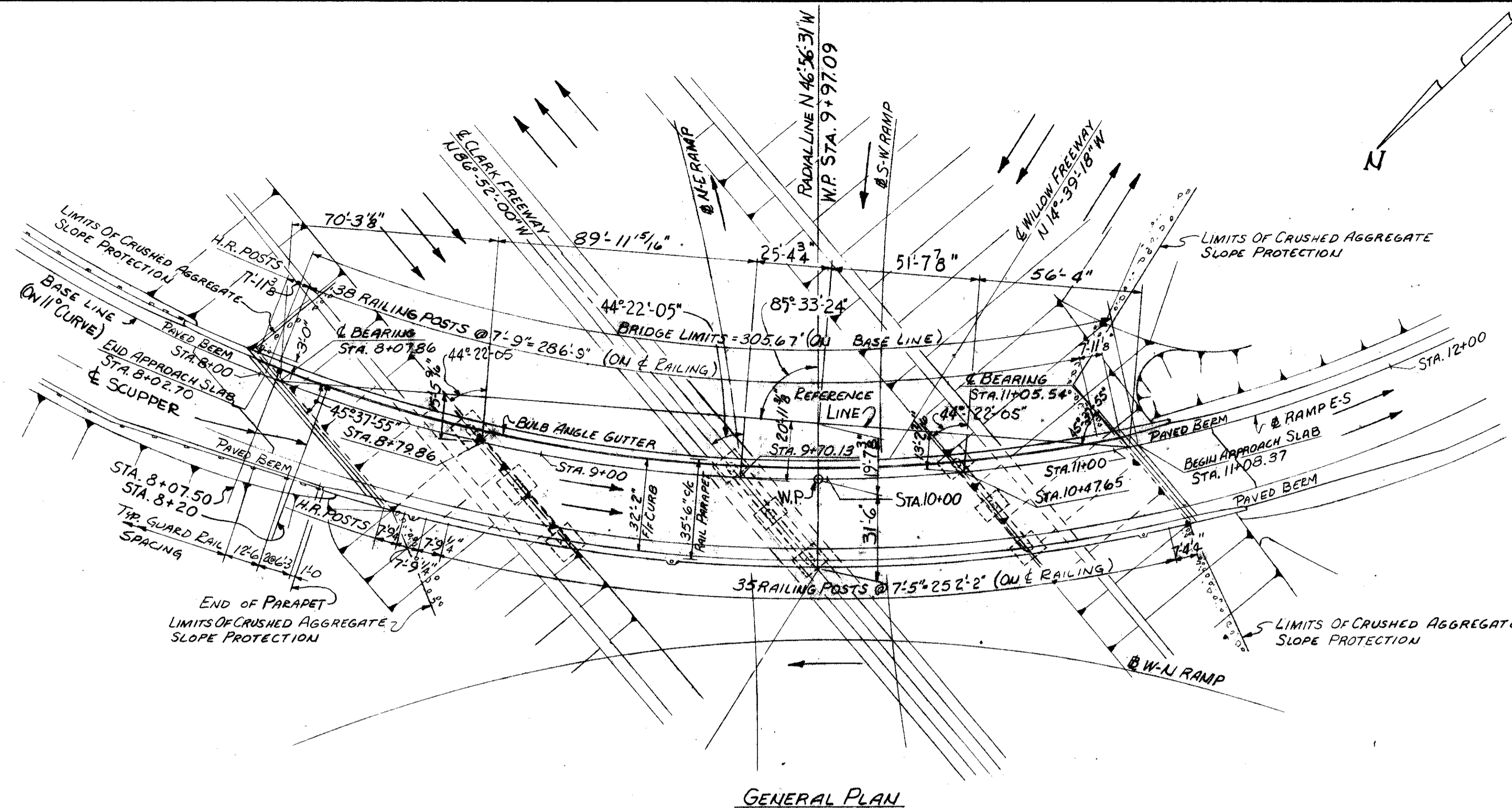
- FIRST TEST PILE & FIRST AND SUBSEQUENT TEST PILE LOADS: SEE NOTE ON SHT. NO. 154.

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

E-S GENERAL PLAN
BRIDGE No. CUY-21-RAMP E-S
RAMPS E-S & W-N UNDER WILLOW FREEWAY
WILLOW-CLARK INTERCHANGE
CUYAHOGA COUNTY STA. 8+03.26 TO 11+08.09

SCALE	DATE
DESIGNED	DRAWN
TRACED	CHECKED
REVIEWED	DATE
REVISED	

NOTE:
REFERENCE LINE ~ CHORD OF CURVE BETWEEN & BEARINGS ON ABUTMENT.



ESTIMATED QUANTITIES FOR THE TWO SECOND LEVEL BRIDGES (RAMPS E-S & W-N)

ITEM	TOTAL	UNIT	DESCRIPTION	SUPER.	ABUT.	PIERS	GEN'L.
E-2	1420	CU. YDS.	UNCLASSIFIED EXCAVATION		1070	350	
S-1	705	CU. YDS.	CLASS "C" CONCRETE, SUPERSTRUCTURE	705			
S-1	190	CU. YDS.	CLASS "C" CONCRETE, PIERS ABOVE FOOTINGS			190	
S-1	347	CU. YDS.	CLASS "E" CONCRETE, PIER & ABUTMENT FOOTINGS		224	123	
S-1	366	CU. YDS.	CLASS "E" CONCRETE, ABUTMENT ABOVE FOOTINGS		366		
S-3	20	LIN. FT.	WATERPROOFING, PREMOLDED SEALING STRIP		20		
S-4	287,544	LBS.	REINFORCING STEEL	177,831	40,439	69,274	
S-7	735,400	LBS.	STRUCTURAL STEEL	735,400			
S-8	735,400	LBS.	FIELD PAINTING OF STRUCTURAL STEEL, as per plan	735,400			
S-9	37	Sq. FT.	1" PREFORMED EXPANSION JOINT FILLER		37		
S-14	430.37	LIN. FT.	RAILING (ALUMINUM RAIL & SUPPORTS, CONCRETE PARAPET, TYPE "A")	118.48	248.89		
S-18	12,635	LIN. FT.	12" CAST-IN-PLACE REINFORCED CONCRETE PILES		5585	7050	
S-25			LIGHTING DETAILS (SEE SHT. NOS. 125 TO 138)				
S-29	135	CU. YDS.	POROUS BACKFILL		135		
S-29	4	EACH	SCUPPERS, including supports		4		
S-101	705	EACH	WATER-REDUCING SET-RETARDING ADMIXTURE	705			
1-10	1070	SQ. YDS.	CRUSHED AGGREGATE SLOPE PROTECTION				1070

COUNT. NO. 58019-25 SHEET ACCT. NO. 1862

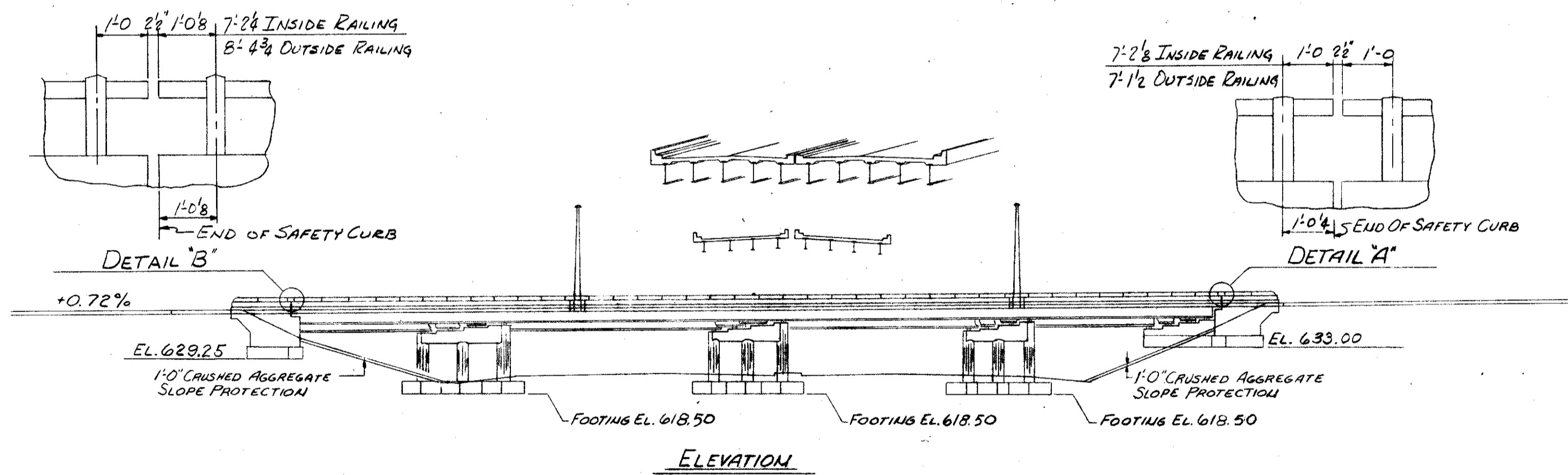
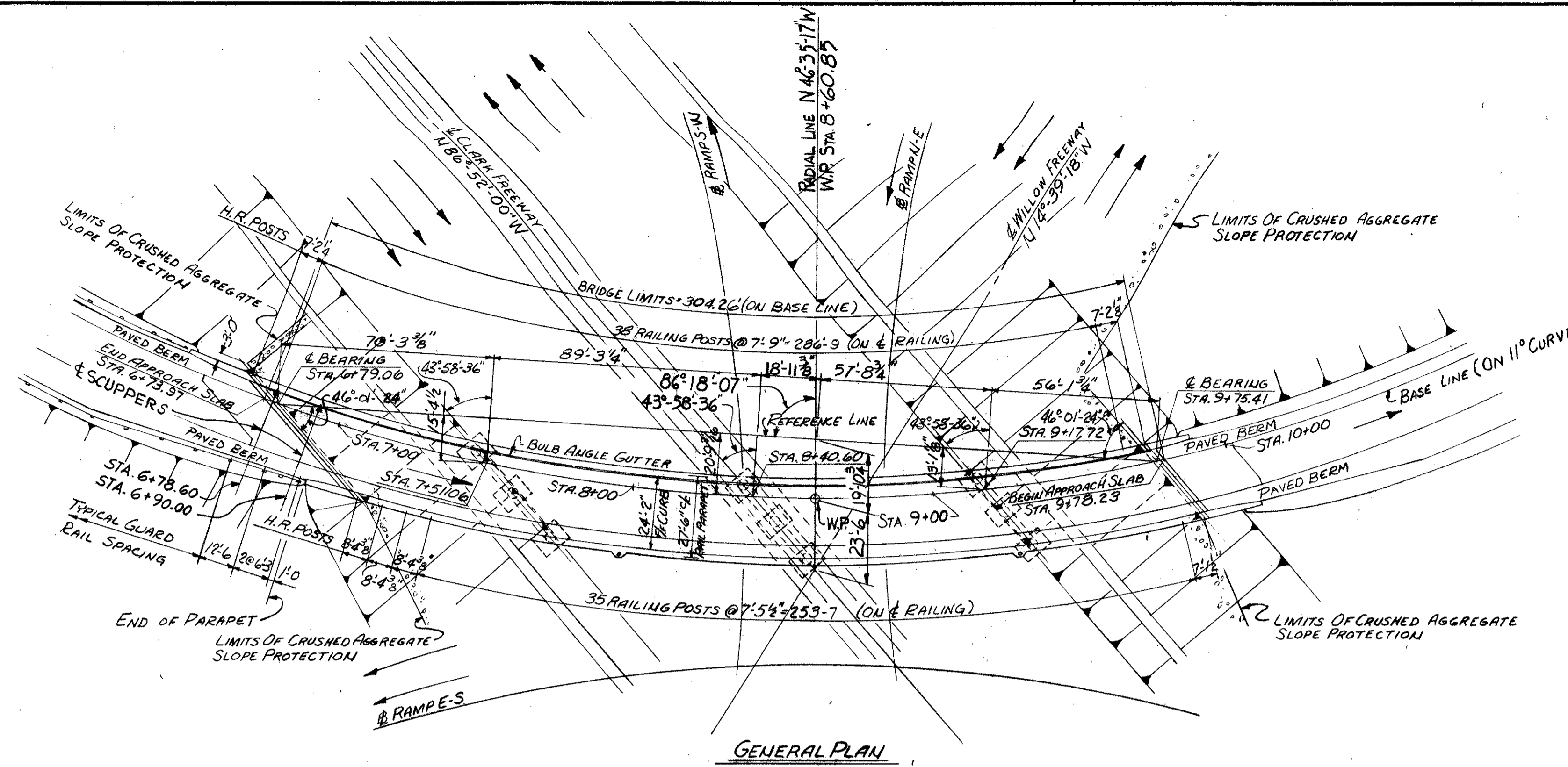
MICROFILMED
MAR 7 1964

FED. RD. DIVISION	STATE	PROJECT
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CUYAHOGA COUNTY
CUY-21-14.12

NOTE:
REFERENCE LINE ~ CHORD OF CURVE BETWEEN & BEARINGS ON ABUTMENT.



FOR GENERAL NOTES AND QUANTITIES SEE SHEET N° 175

TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO					
W-N GENERAL PLAN BRIDGE No. CUY-21- RAMP W-N RAMPS E&W UNDER WILLOW FREEWAY WILLOW-CLARK INTERCHANGE CUYAHOGA COUNTY STA. 6+74.52 TO 9+77.95 SCALE DATE					
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
	R.A.B.		D.W.M.		5-20-63

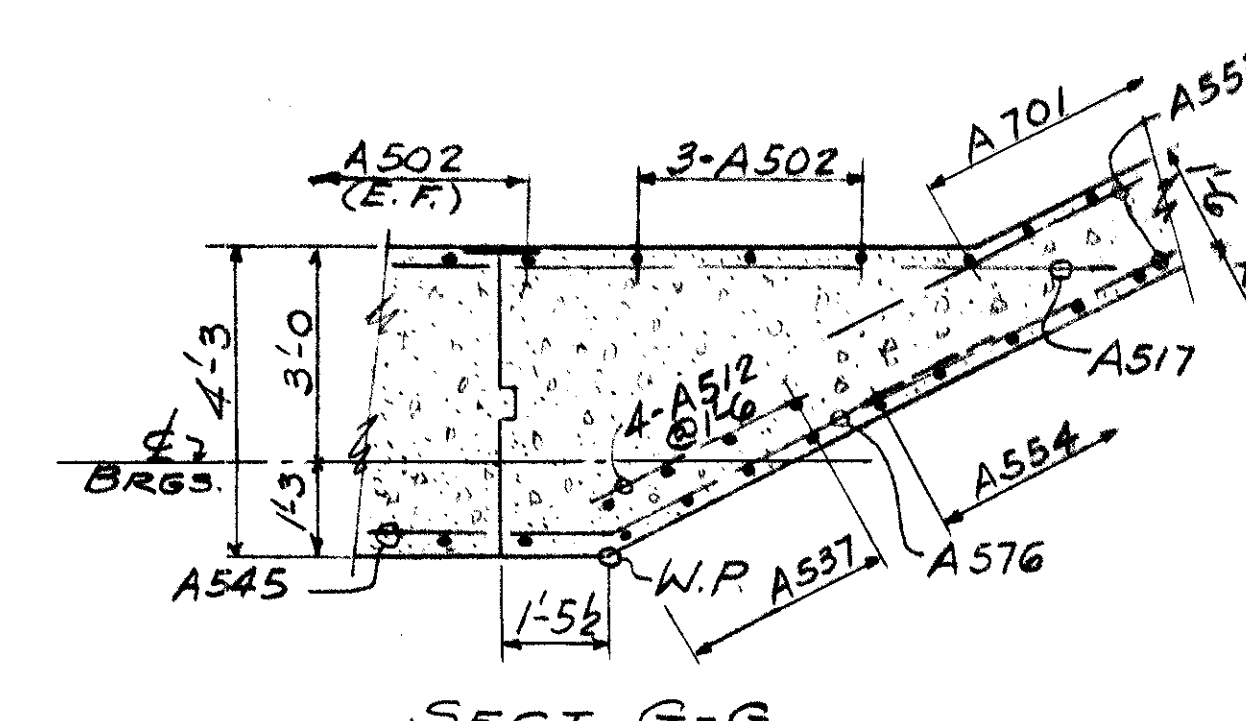
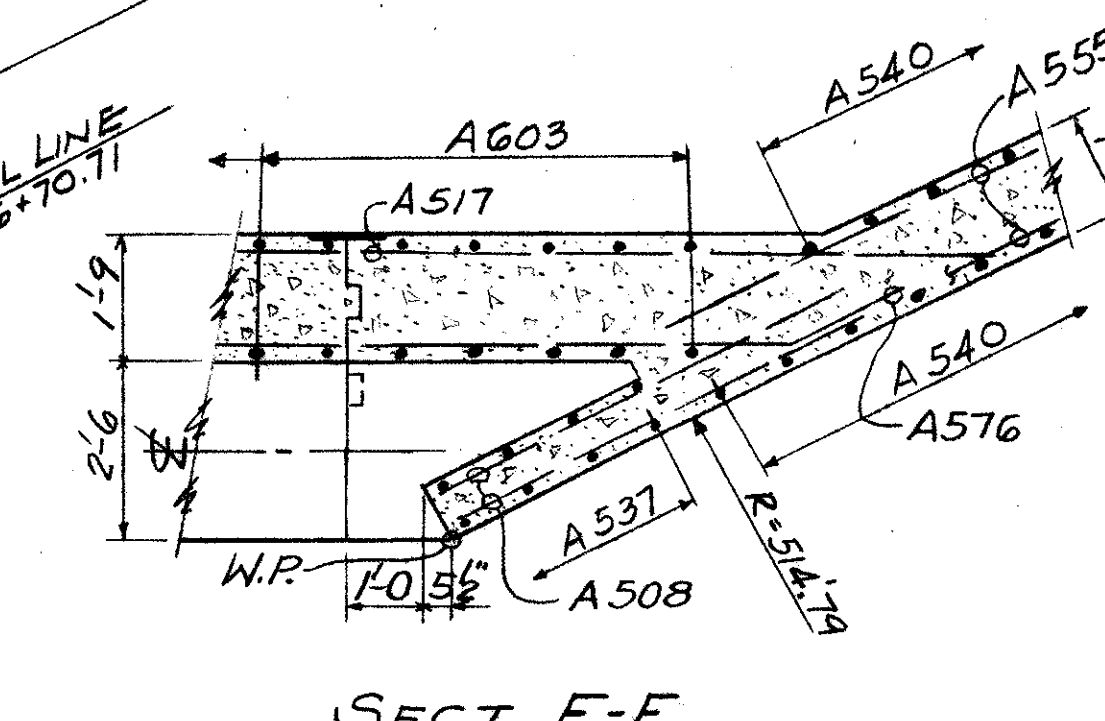
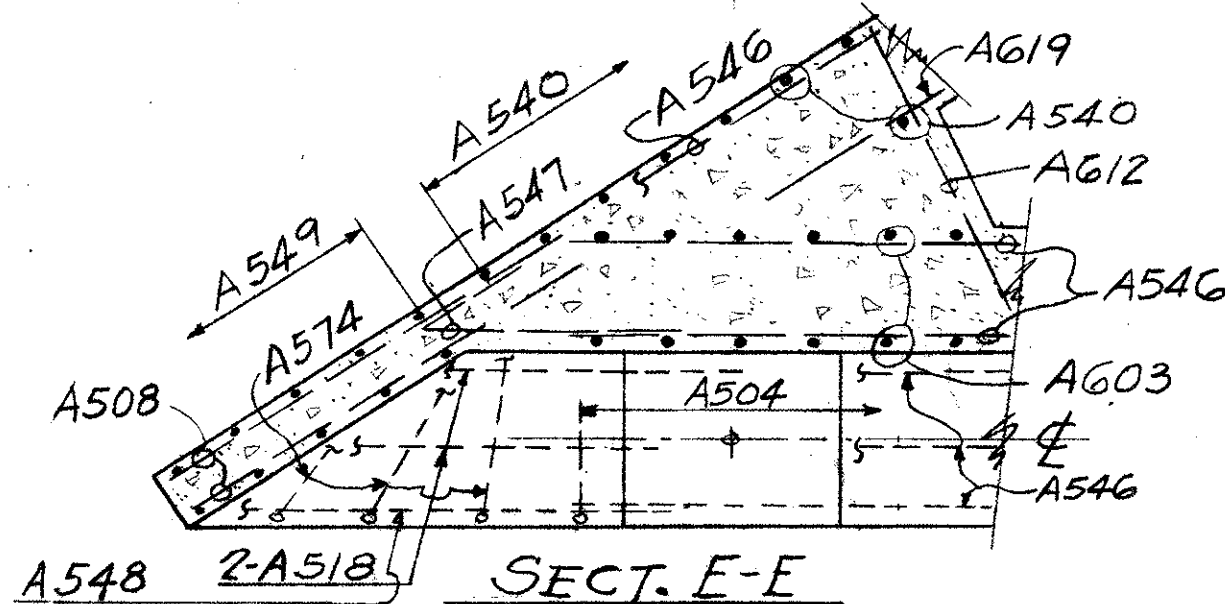
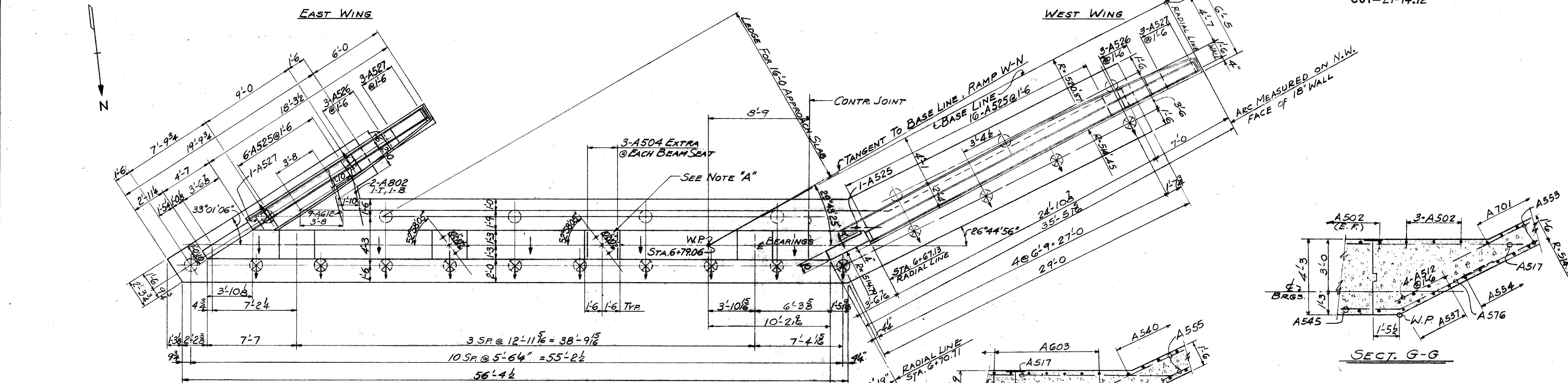
SHEET ACST. No. 1861

REPRODUCED
MAR 7 1984

FED. RD. DIVISION	STATE	PROJECT	
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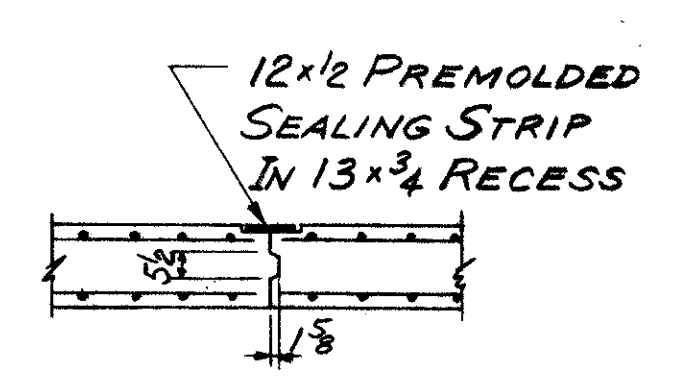
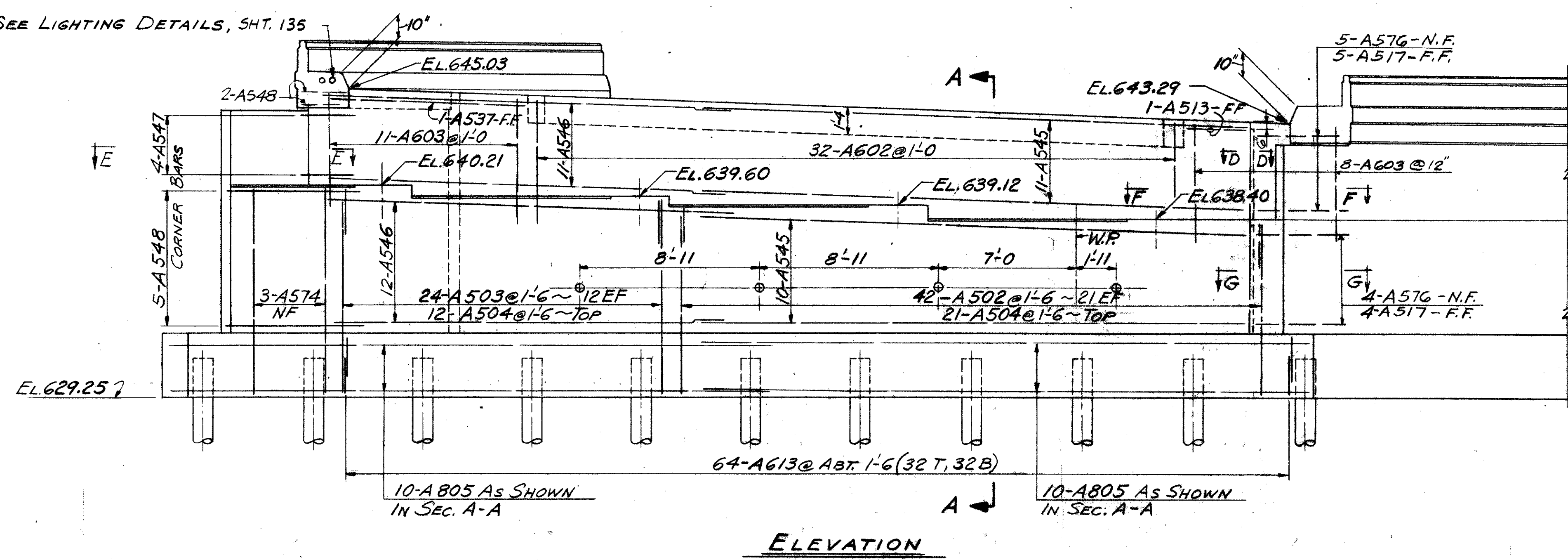
CUYAHOGA COUNTY
CUY-21-14.12



NOTE "A"
REINFORCING STEEL MUST BE PLACED SO AS TO INSURE DRILLING CLEARANCE FOR 1/4" ANCHOR RODS. (1'-4 1/2" DEEP)

⊙ DENOTES VERTICAL PILES
⊗ DENOTES BATTERED PILES
BATTER PILES 1:4 IN DIRECTION OF ARROW

FOR GENERAL NOTES SEE SHEET 175 & 182



NOTE:
WORK THIS SHEET WITH SHEET 181

TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO					
REAR ABUTMENT - RAMP W-N BRIDGE NO. CUY-21-RAMP W-N RAMP E-S & W-N UNDER WILLOW FREEWAY CUYAHOGA COUNTY					
SCALE	DATE				
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE REVISED
R.I.Y.	C.L.S. S.A.E.		S.A.E.		5-20-83

CONT. No. 58019-25 SHEET ACCT. No. 1846

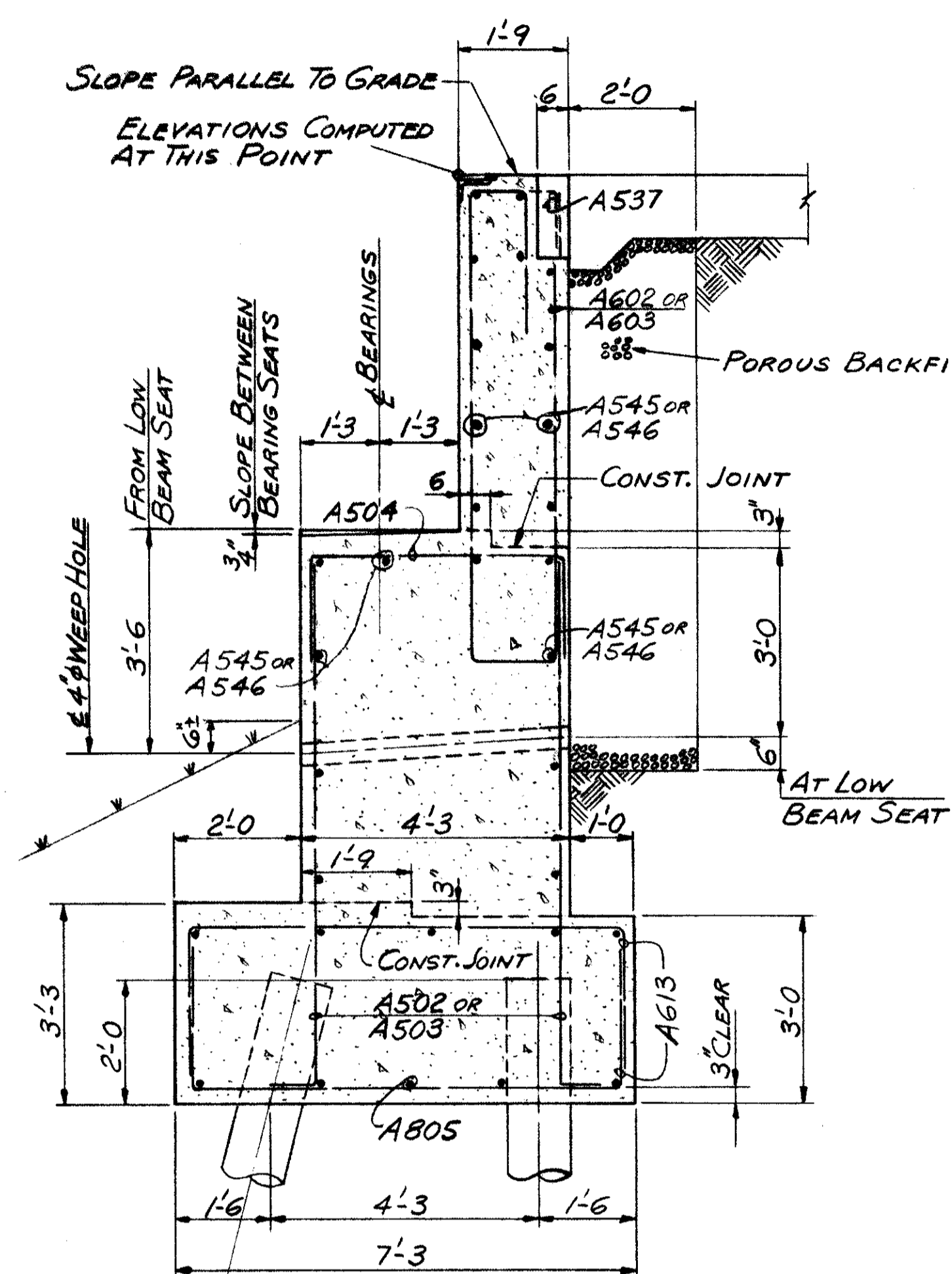
MICROFILMED
MAR 7 1984

CONCRETE IN BACK WALL SHALL NOT BE PLACED UNTIL STRUCTURAL STEEL IS IN PLACE. BRIDGE DECK END FINISH SHALL BE USED AS TEMPLATE FOR TOP OF BACKWALL & CURB

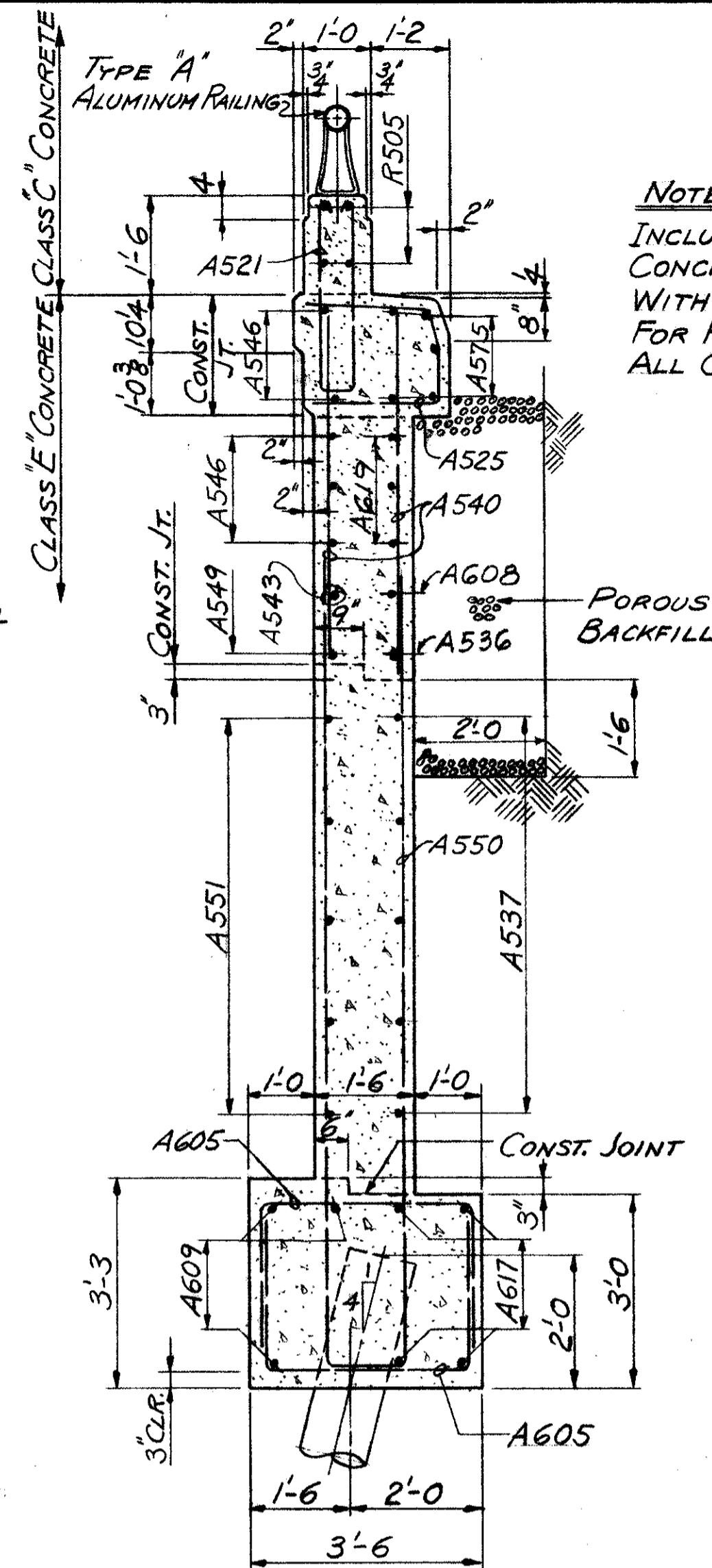
FED. RD. DIVISION	STATE	PROJECT
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CUYAHOGA COUNTY
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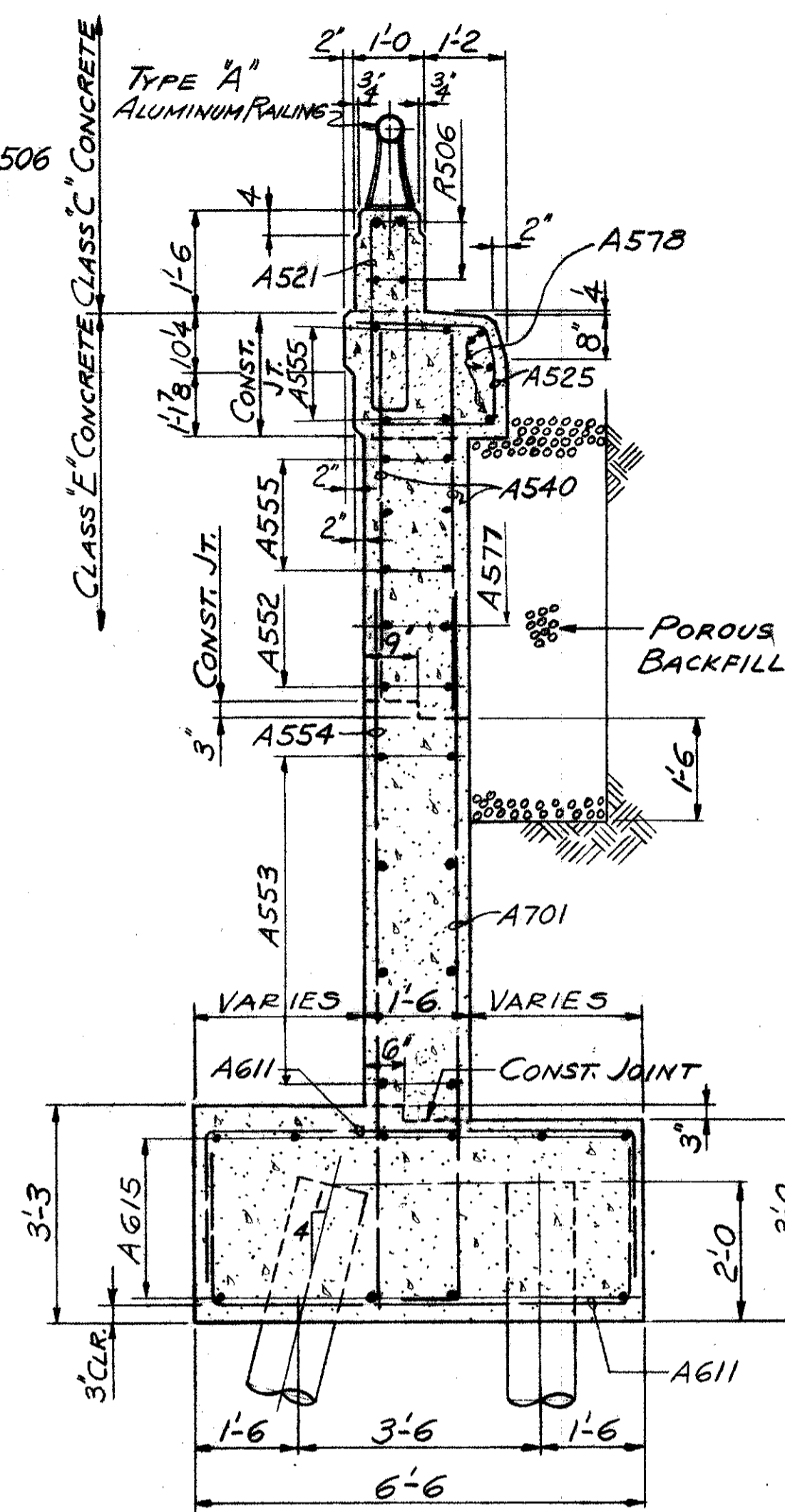


SECTION A-A

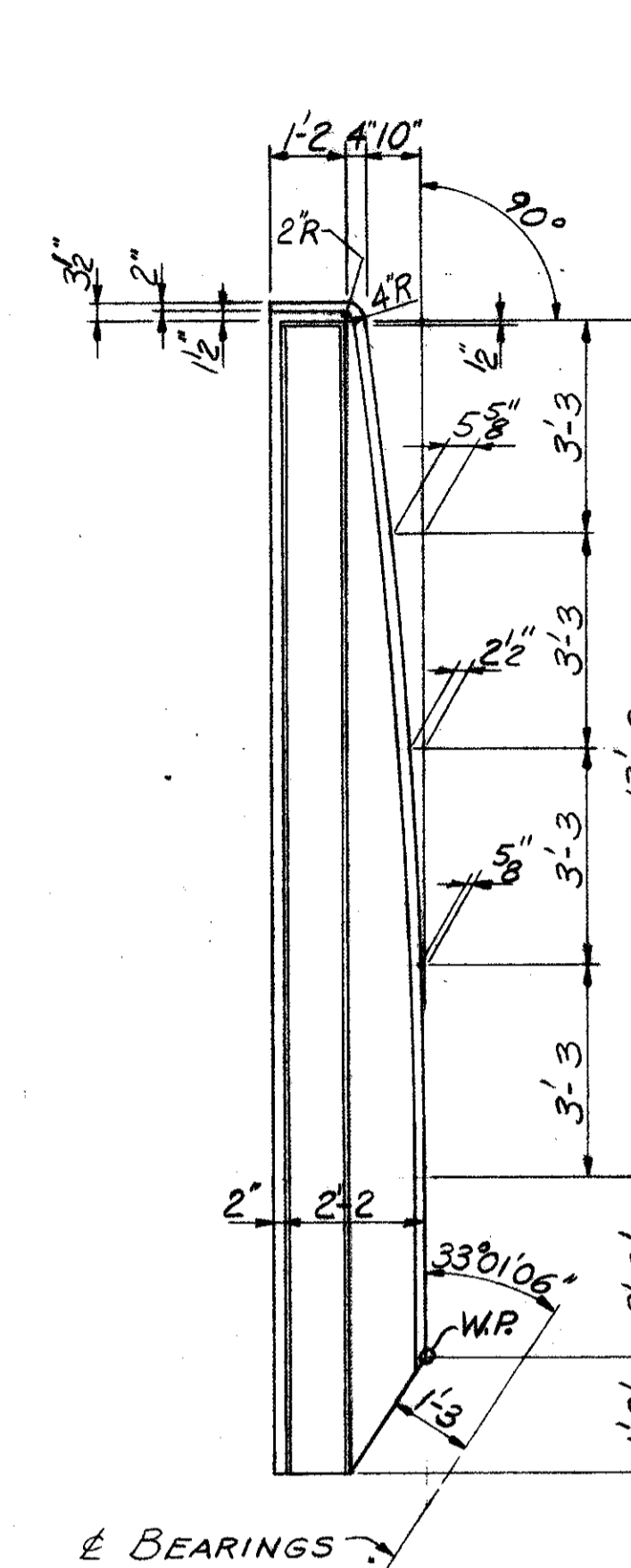


SECTION B-B

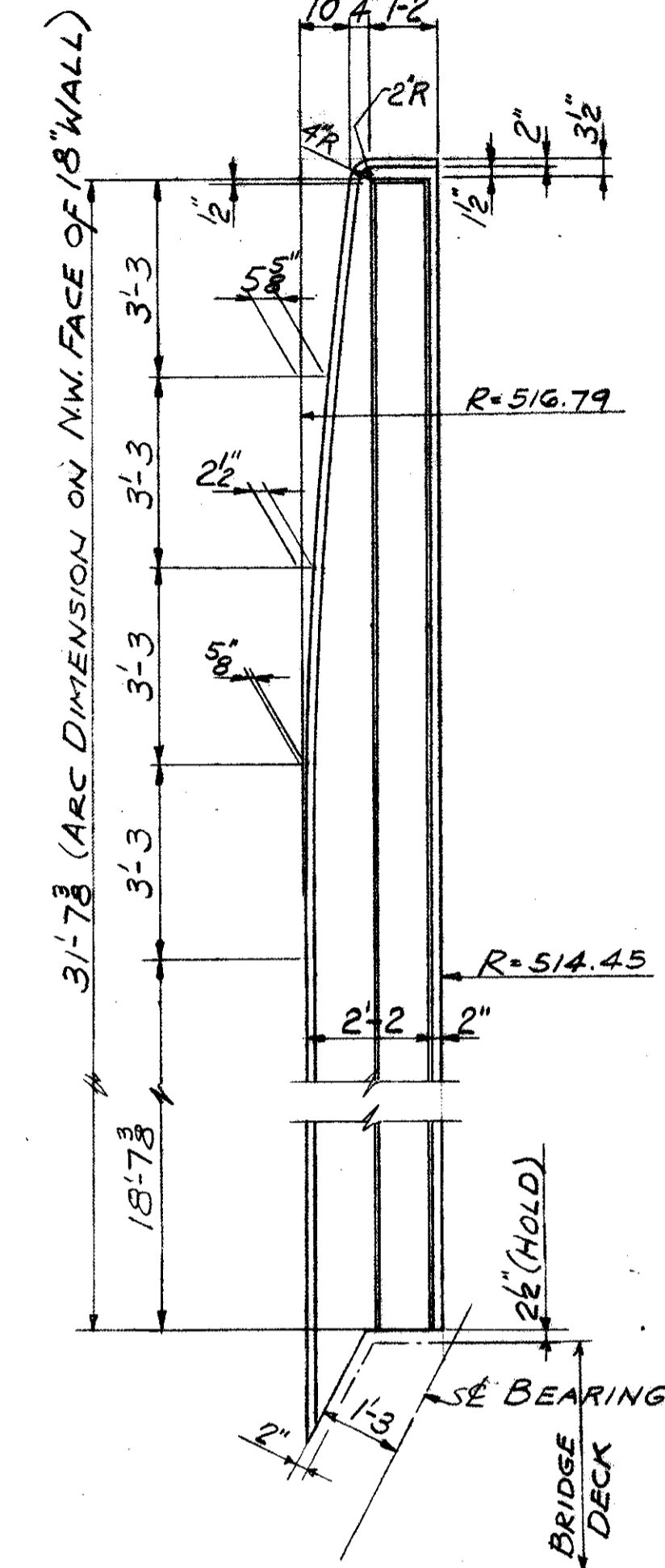
NOTE:
INCLUDE PARAPET CONCRETE, R505 & R506 WITH RAILING FOR PAYMENT. ALL CHAMFERS 3/4"



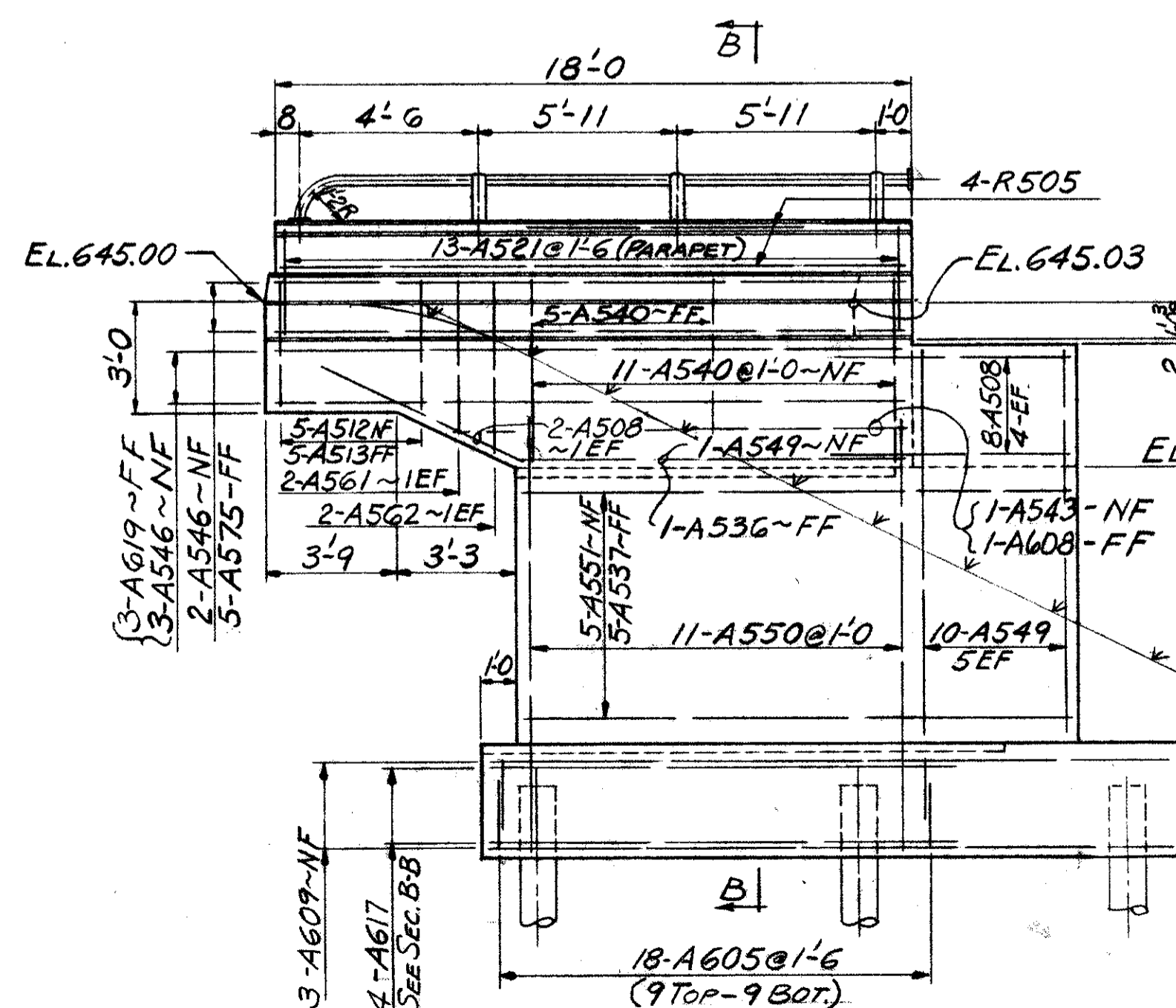
SECTION C-C



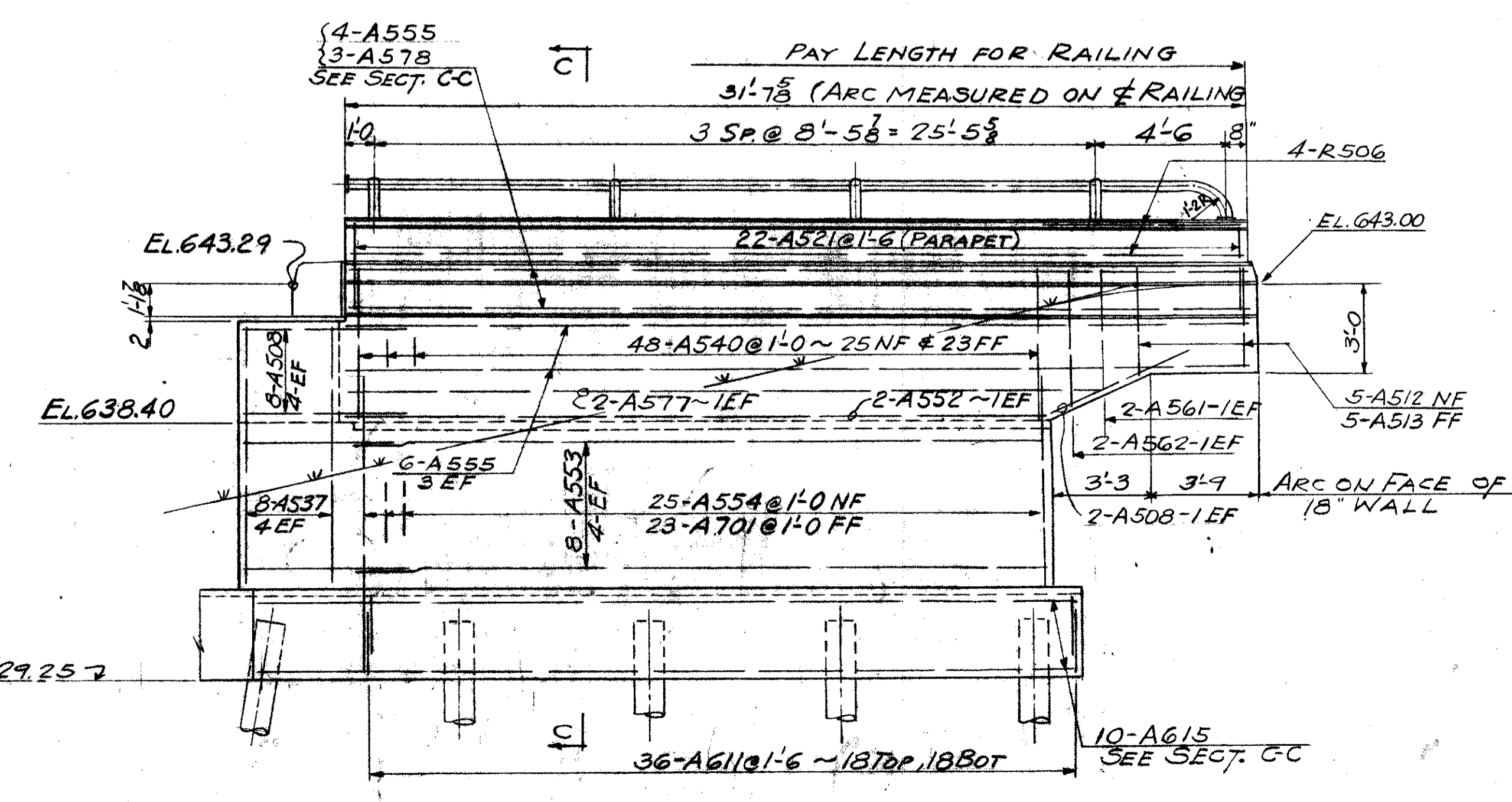
EAST WING
DIMENSION DIAGRAM OF WING CURBS



WORK THIS SHEET WITH SHEET 180



ELEVATION - EAST WING



ELEVATION - WEST WING
(DEVELOPED)

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

REAR ABUTMENT - RAMP W-N
BRIDGE NO. CUY-21-RAMP W-N
RAMP E-S & W-N UNDER WILLOW FREEWAY
WILLOW CLARK INTERCHANGE
CUYAHOGA COUNTY

SCALE DATE
DESIGNED DRAWN TRACED CHECKED REVIEWED DATE REVISIONS
R.T.Y. CLS S.A.C. 5-20-63

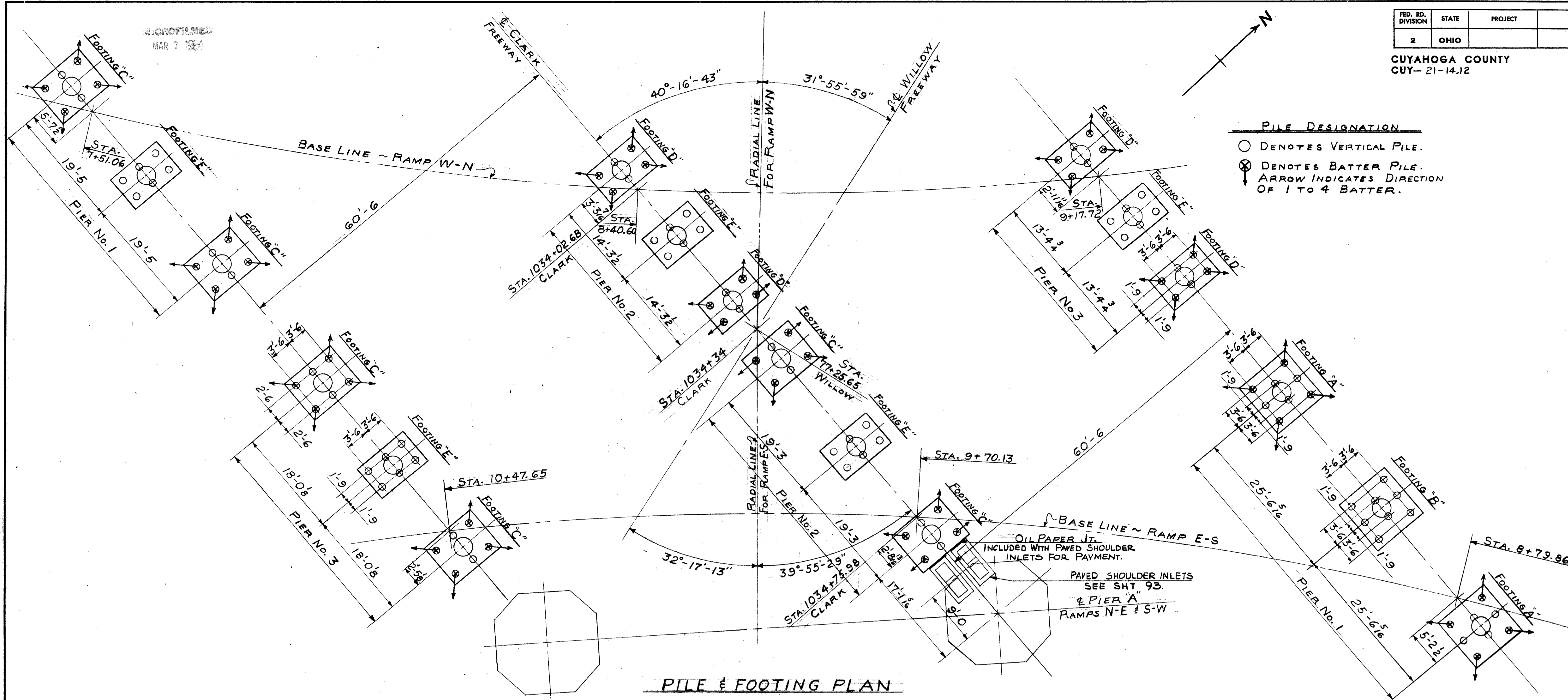
CONT. No. 586 25 SHEET NO. 187

MICROFILMED
MAR 7 1964

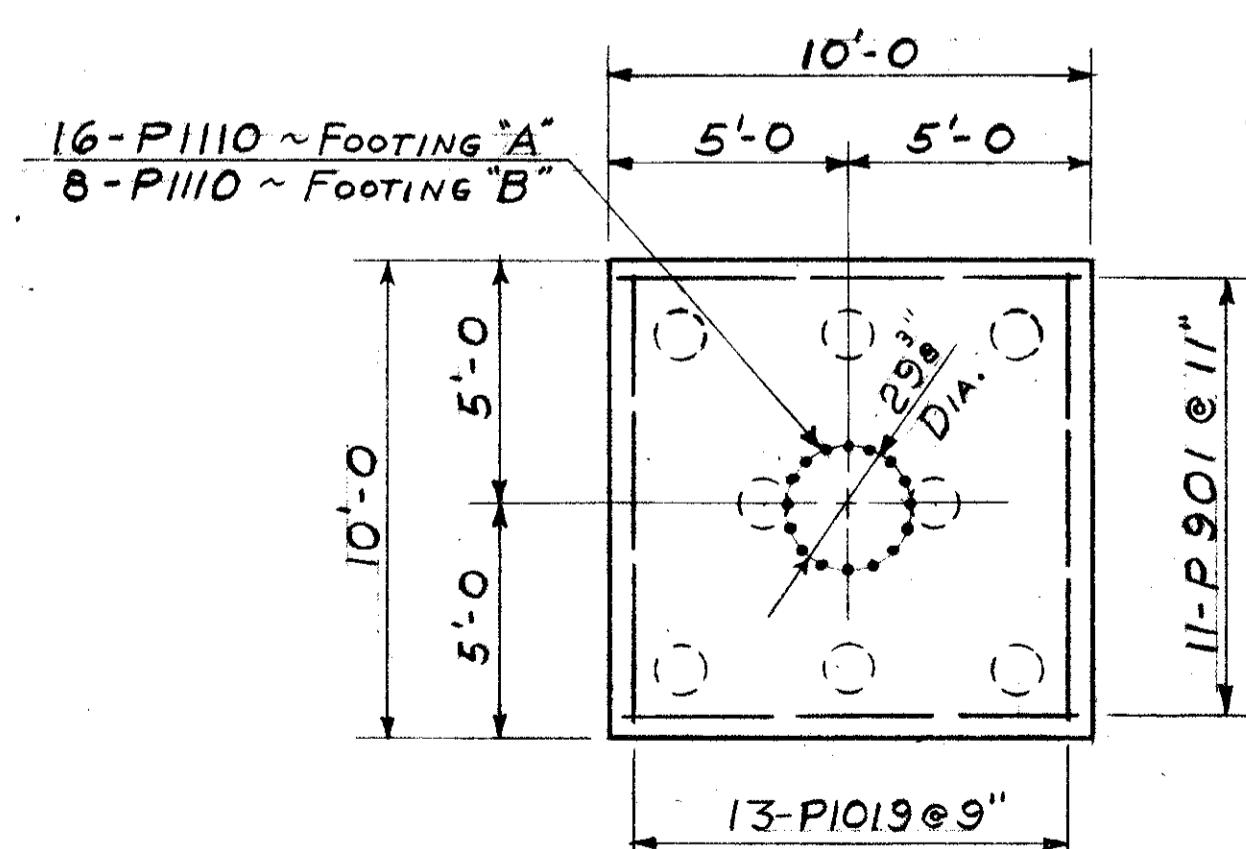
FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

183
198

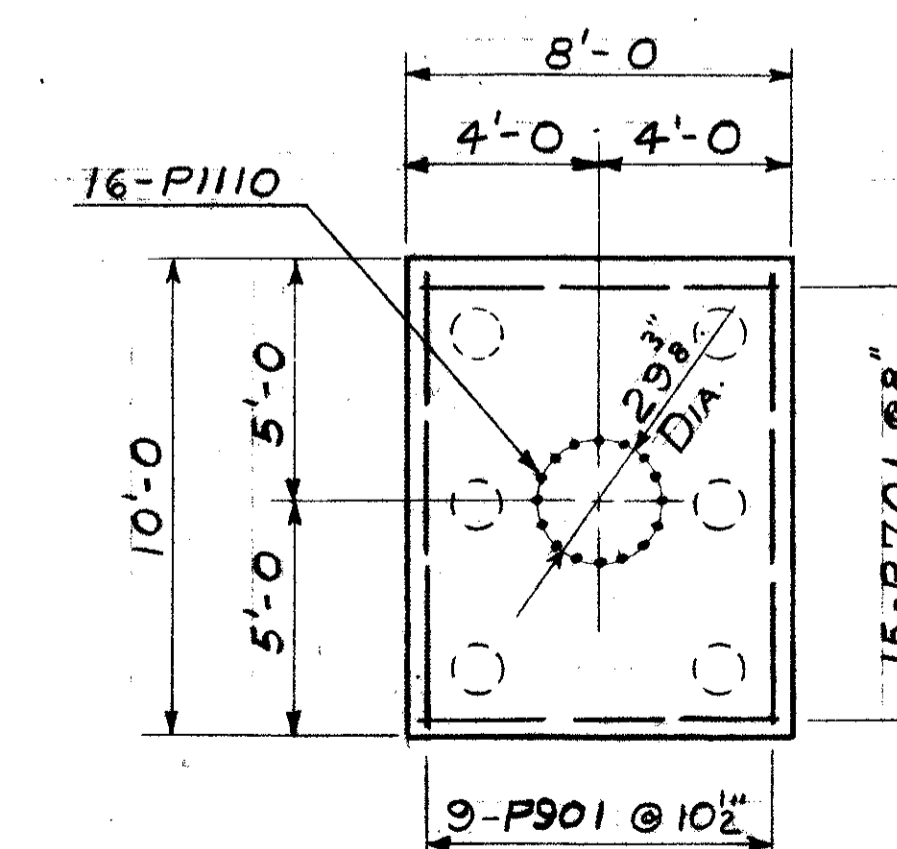
CUYAHOGA COUNTY
CUY-21-14.12



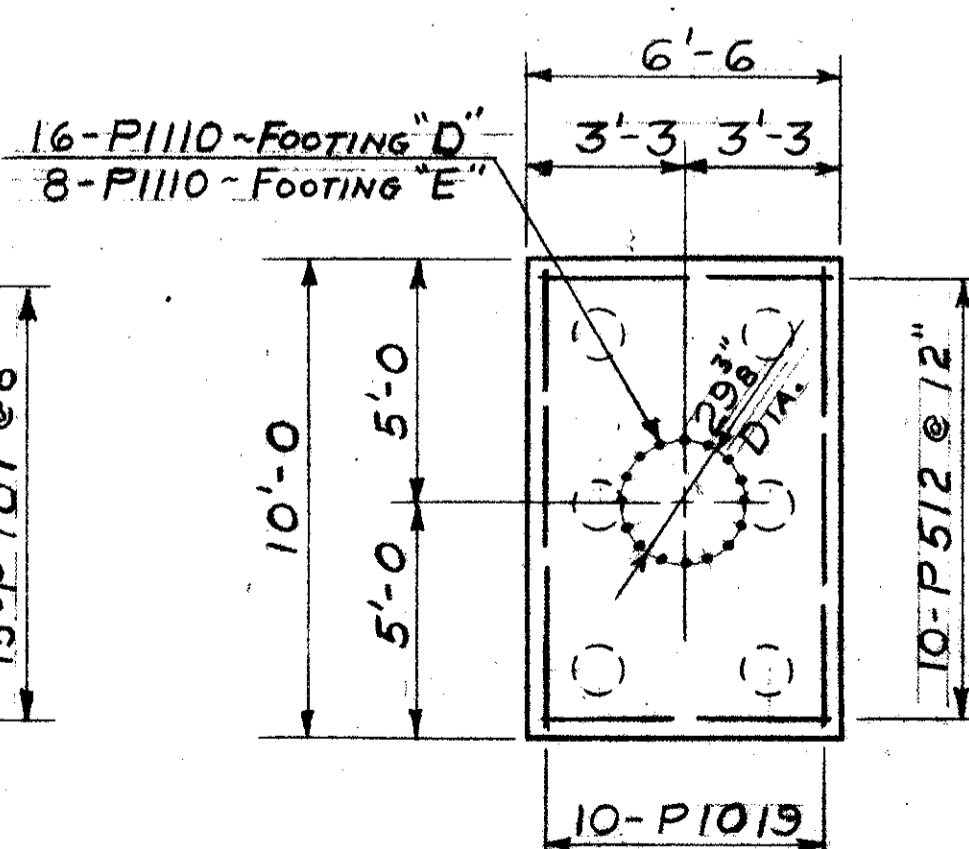
PILE & FOOTING PLAN



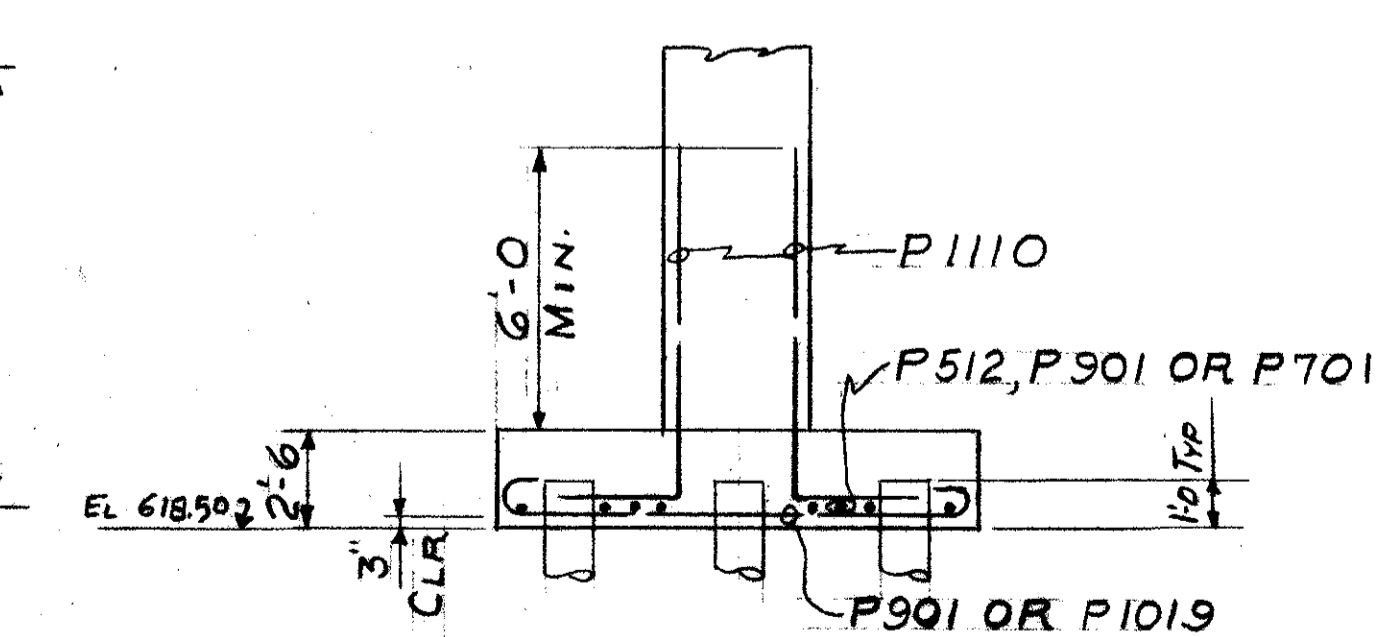
**FOOTING "A"
FOOTING "B"**



FOOTING "C"



**FOOTING "D"
FOOTING "E"**



TYPICAL FOOTING SECTION

FOR PIERS ABOVE FOOTINGS SEE
SHT. 184.
FOR GENERAL NOTES SEE SHT. 175 & 182
ALL FOOTINGS TO BE CLASS "E" CONCRETE

TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO					
PILE PLAN & FOOTING DETAILS					
BRIDGE No. CUY-21-RAMP E-S & RAMP W-N RAMPS E-S & W-N UNDER WILLOW FREEWAY WILLOW-CLARK INTERCHANGE CUYAHOGA COUNTY					
SCALE DATE					
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
RJY	RJB		RJY		5-20-63

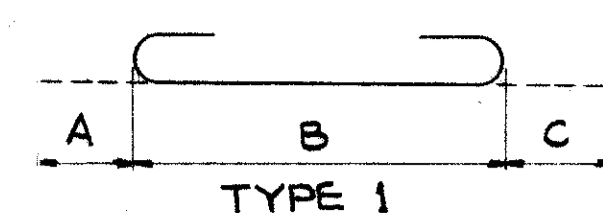
CONT. No. 58019-25 SHEET ACCT. No. 1849

REINFORCING STEEL BAR SCHEDULE

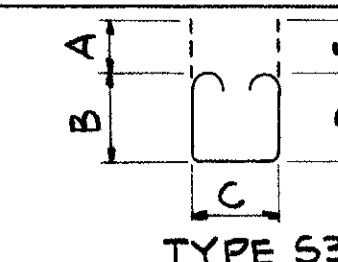
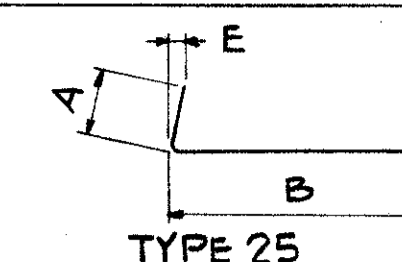
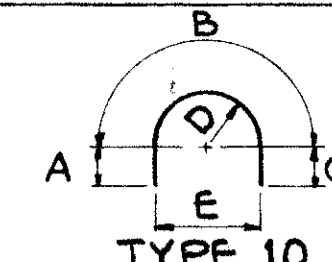
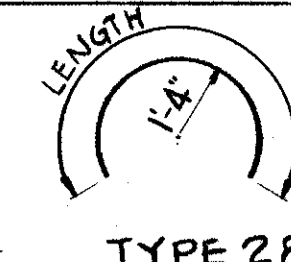
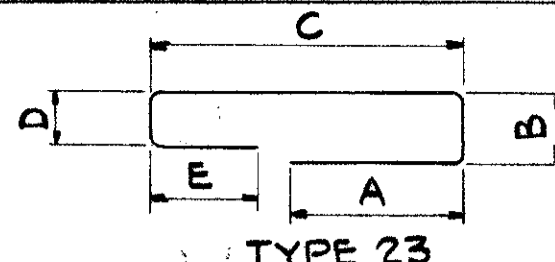
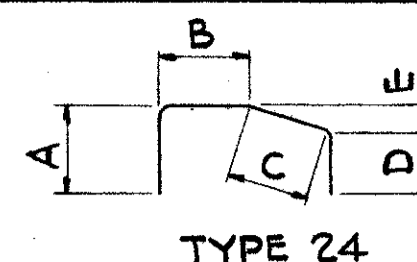
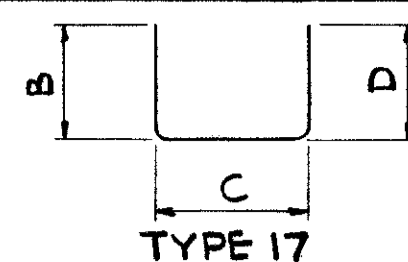
FED. RD. DIVISION	STATE	PROJECT	185 198
2	OHIO		

CUYAHOGA COUNTY
CUY-21-14.12

NOTE: USE OHIO STANDARD BENDS.

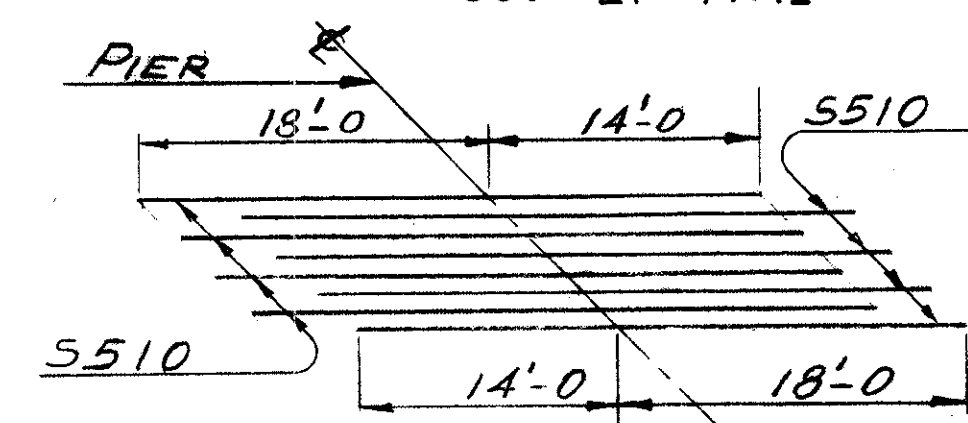
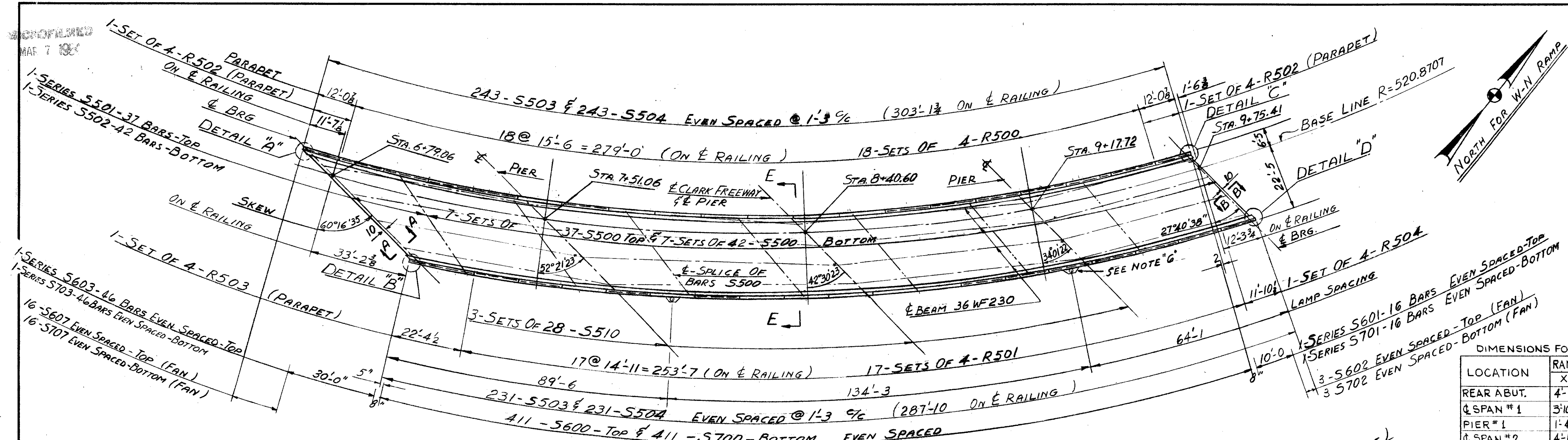


MICROFILMED
MAR 7 1984



PIERS										ABUTMENTS										ABUTMENTS										ABUTMENTS																
MARK	NO. REQ'D.		LENGTH	TYPE	A	B	C	D	E	WEIGHT	MARK	NO. REQ'D.		LENGTH	TYPE	A	B	C	D	E	WEIGHT	MARK	NO. REQ'D.		LENGTH	TYPE	A	B	C	D	E	WEIGHT	MARK	NO. REQ'D.		LENGTH	TYPE	A	B	C	D	E	WEIGHT			
	SHT 180	SHT 181										SHT 177	SHT 178										SHT 179	SHT 180										SHT 181	SHT 182									SHT 177	SHT 178	SHT 179
P501	8	8	26'-6"	STR.						221	A501	30	30	8'-3"	17	1'-0"	7'-4"					258	A561	4	4	4'-3"	STR.						35	A901	3	3	18'-9"	STR.							191	
P502	44	44	10'-5"	17	4'-0"	2'-8"	4'-0"			478	A502	30	45	9'-6"	17	1'-0"	8'-7"					743	A562	4	4	4'-9"	STR.						40	A902	1	1	13'-3"	STR.							45	
P503	8	8	20'-3"	STR.						169	A503	4	24	10'-6"	17	1'-0"	9'-7"					307	A563	6	6	17'-0"	STR.						106	A903	1	1	11'-9"	STR.							40	
P504	108	108	8'-5"	17	3'-0"	2'-8"	3'-0"			948	A504	56	47	45	148	8'-8"	17	2'-6"	3'-11"	2'-6"		1338	A564	3	3	15'-7"	17	1'-0"	11'-4"	3'-6"		49	A904	5	5	6'-3"	24		2'-6"	4'-0"	1'-1"		106			
P505	8	8	19'-0"	STR.						159	A505	21	21	21'-0"	STR.							460	A565	14	14	27'-9"	17	13'-5"	1'-2"	13'-5"		405														
P506	4	4	20'-6"	STR.						86	A506	6	6	18'-9"	STR.							117	A566	5	5	19'-9"	STR.						103													
P507	26	26	7'-5"	17	2'-6"	2'-8"	2'-6"			201	A507	17	17	20'-3"	STR.							359	A567	5	5	18'-6"	STR.						96													
P508	26	26	9'-5"	17	3'-6"	2'-8"	3'-6"			255	A508	20	7	20	10	57	6'-3"	STR.				372	A568	2	2	3'-9"	STR.						8	A1001	3	3	20'-6"	STR.							265	
P509	4	4	15'-3"	STR.						64	A509	4	4	4	8	4'-0"	25	2'-1"	2'-1"		11"	33	A569	5	5	6'-6"	24	5'-3"	1'-4"	7"		34	A1002	1	1	12'-6"	STR.							54		
P510	4	4	14'-6"	STR.						60	A510	11	11	10	21	4'-0"	24			2'-0"	11"	88	A570	8	8	23'-0"	STR.						192	A1003	1	1	15'-0"	STR.							65	
P511	90	90	7'-2"	1	7"	6'-0"	7"			673	A511	7	7	8	15	20'-0"	17	9'-6"	1'-2"	9'-6"		313	A571	2	2	24'-0"	STR.						50	A1004	5	5	6'-4"	24		2'-6"	4'-0"	1'-1"		136		
P512	24	24	14'-5"	10	5'-0"	4'-2"	5'-0"	1'-4"	2'-8"	361	A512	13	8	4	10	8	43	3'-6"	STR.			157	A572	10	10	31'-3"	STR.						326													
P513	15	15	12'-5"	17	5'-0"	2'-8"	5'-0"			194	A513	9	8	1	10	8	36	2'-8"	STR.			100	A573	3	3	33'-0"	STR.						103													
P701	90	90	9'-2"	1	10"	7'-6"	10"			1686	A514	1	2	4	4	11	4'-0"	STR.				46	A574	3	3	14'-9"	17	1'-0"	10'-6"	3'-6"		46														
P901	87	87	12'-0"	1	1'-3"	9'-6"	1'-3"			3550	A515	20	20	20	40	4'-6"	STR.					188	A575	5	5	16'-4"	STR.						85													
P1001	5	5	29'-9"	17	3'-0"	27'-1"				640	A516	1	9	10	10	8'-6"	STR.					322	A576	9	9	7'-3"	24	6'-0"	1'-4"	7"		68														
P1002	5	5	32'-0"	17	5'-3"	27'-1"				688	A517	8	8	8	9	9'-0"	STR.					89	A577	2	2	26'-0"	STR.						54													
P1003	20	20	22'-3"	STR.						1915	A518	2	40	2	16	60	5'-9"	STR.				360	A578	3	3	33'-3"	STR.						104													
P1004	10	10	11'-0"	STR.						473	A519	6	6	6	6	8'-1"	STR.					51	A579	4	4	7'-4"	25	1'-6"	6'-0"	9"		31														
P1005	20	20	11'-8"	10	4'-0"	3'-8"	4'-0"	1'-2"	2'-4"	1004	A520	8	8	8	8	9'-0"	STR.					75																								
P1006	5	5	28'-9"	17	3'-0"	26'-1"				619	A521	36	23	35	24	118	7'-6"	5'-3"	8"	2'-10"	8"	2'-10"	8"	923																						
P1007	5	5	31'-3"	17	5'-6"	26'-1"				672	A522	13	13	13	26	24'-4"	17	11'-8"	1'-2"	11'-8"		660	A601	84	66	150	11'-7"	17	2'-3"	7'-5"	2'-3"	2610														
P1008	10	10	21'-0"	STR.						904	A523	10	10	10	18	18'-9"	STR.					196	A602	47	27	32	18	124	16'-4"	23	5'-8"	1'-5"	7'-0"	11"	2'-0"	3042										
P1009	20	20	14'-0"	STR.						1205	A524	6	6	6	6	10'-3"	STR.					64	A603	21	10	19	9	59	16'-8"	23	7'-0"	1'-5"	7'-0"	1'-5"	6"	1477										
P1010	5	5	28'-9"	17	2'-6"	26'-7"				619	A525	23	13	23	14	73	4'-6"	24	1'-7"	1'-1"	6"	1'-7"	2"	343	A604	1	7	8	11'-0"	STR.						132										
P1011	5	5	30'-9"	17	4'-6"	26'-7"				662	A526	6	6	6	6	24	4'-0"	24	1'-4"	1'-1"	6"	1'-4"	2"	100	A605	22	28	18	28	96	7'-4"	17	2'-3"	3'-2"	2'-3"	1057										
P1012	5	5	23'-9"	17	2'-6"	21'-7"				511	A527	7	4	7	4	22	3'-8"	24	1'-2"	1'-1"	6"	1'-2"	2"	84	A606	4	7	11	16'-3"	STR.						268										
P1013	5	5	25'-9"	17	4'-6"	21'-7"				554	A528	10	1	10	11	19'-9"	STR.					227	A607	1	1	5	7	8'-6"	STR.						89											
P1014	10	10	17'-6"	STR.						753	A529	6	6	6	6	24	4'-0"	24	1'-6"	7"	2'-9"	1'-3"	57	A608	1	1	1	6'-3"	STR.						9											
P1015	5	5	23'-0"	17	2'-6"	20'-10"				495	A530	32	32	32	32	8'-6"	17	2'-6"	3'-9"	2'-6"		284	A609	1	5	7	8'-6"	STR.						89												
P1016	5	5	25'-0"	17	4'-6"	20'-10"				538	A531	24	24	24	24	7'-11"	17	1'-0"	3'-0"	2'-6"		198	A610	3	3	3	13'-4"	STR.						86												
P1017	10	10	16'-6"	STR.						710	A532	16	16	16	16	8'-11"	17	1'-0"	8'-0"			149	A611	3	3	3	13'-4"	STR.						60												
P1018	129	129	12'-4"	1	1'-5"	9'-6"	1'-5"			6846	A533	10	10	10	10	30'-6"	STR.					318	A612	9	36	36	72	10'-4"	17	2'-3"	6'-2"	2'-3"	1117													

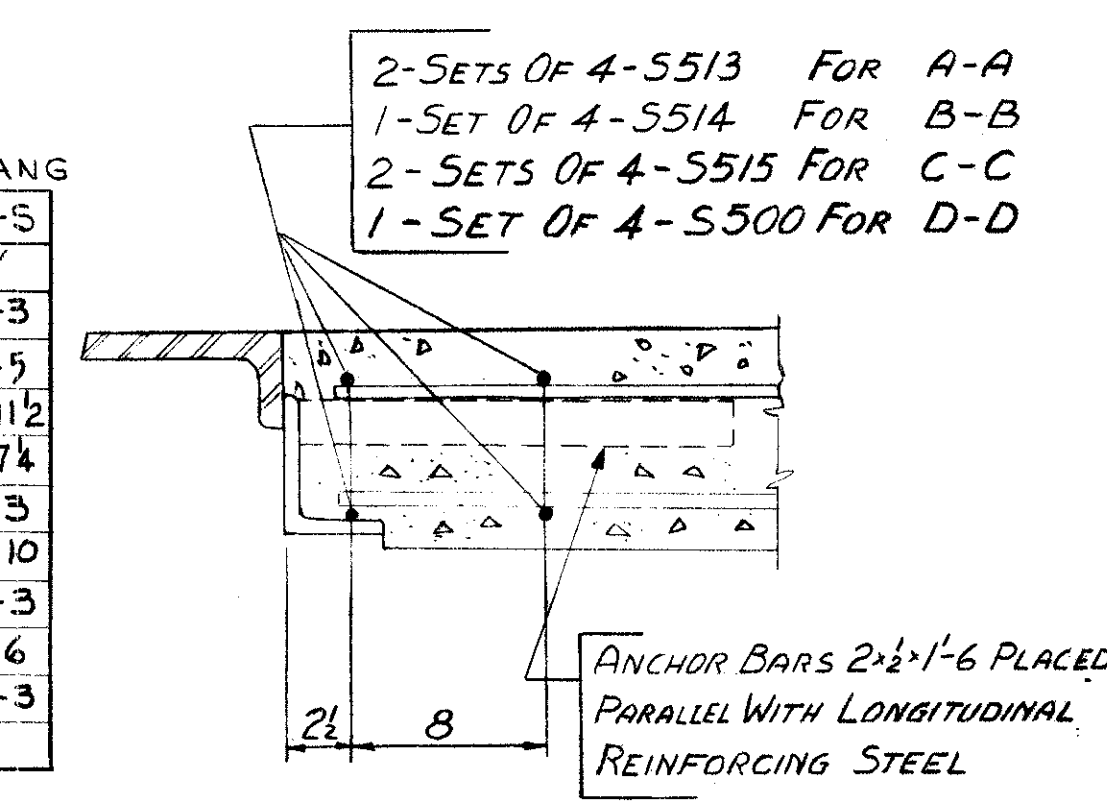
CUYAHOGA COUNTY
CUY-21-14.12



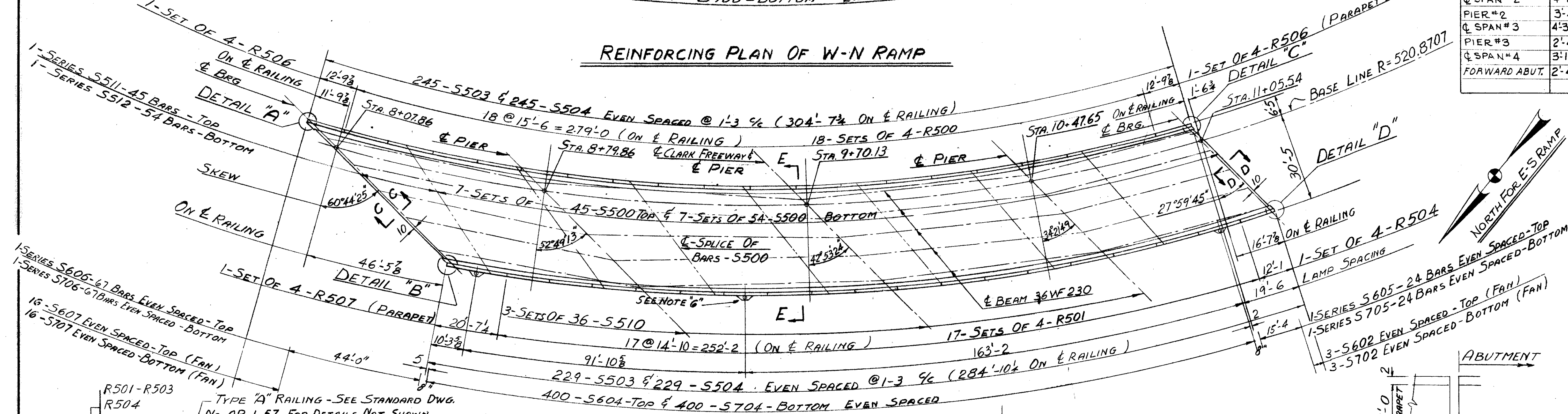
STAGGER OF S510 BARS OVER PIERS

DIMENSIONS FOR SLAB OVERHANG

LOCATION	RAMP W-N	RAMP E-S
	X	Y
REAR ABUT.	4'-1	4'-4
CL. SPAN #1	3'-10 1/2	2'-5
PIER #1	1'-4	2'-10
CL. SPAN #2	4'-1	1'-4 1/4
PIER #2	3'-4	3'-10
CL. SPAN #3	4'-3 1/2	2'-4 3/8
PIER #3	2'-4	3'-9 1/2
CL. SPAN #4	3'-1 1/2	2'-3 1/2
FORWARD ABUT.	2'-4	2'-3

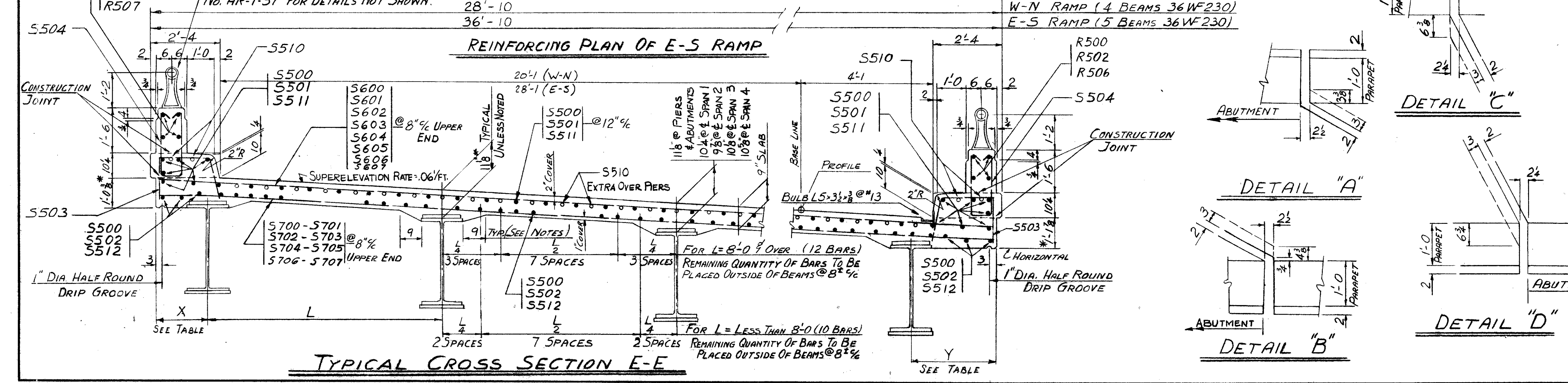


SECTION A-A, B-B, C-C & D-D



NOTES:

1. THE HAUNCH IN THE SUPERELEVATED DECK SLAB ADJACENT TO THE TOP OF STEEL BEAMS, WHICH IS SHOWN AS 9" WIDE, MAY VARY FROM THIS DIMENSION BETWEEN THE LIMITS OF 6" AND 12" ON THE LOW SIDE AND BETWEEN 9" AND 12" ON THE HIGH SIDE, EXCEPT ON THE HIGH SIDE THE MAXIMUM SLOPE SHALL NOT EXCEED 3 INCHES PER FOOT. PAYMENT FOR DECK SLAB CONCRETE SHALL BE BASED ON THE 9" WIDTH.
2. FOR DIMENSION MARKED WITH AN ASTERISK (*), THIS IS A NOMINAL DIMENSION. THE QUANTITY OF DECK CONCRETE TO BE PAID FOR SHALL BE BASED ON THIS DIMENSION EVEN THOUGH DEVIATION FROM IT MAY BE NECESSARY BECAUSE THE GIRDER MAY NOT HAVE THE EXACT CAMBER OR CONFORMATION REQUIRED TO PLACE IT PARALLEL TO THE FINISHED GRADE.
3. SLAB THICKNESS SHOWN INCLUDES 1" FOR MONOLITHIC WEARING SURFACE.
4. CONCRETE FOR THE DECK SHALL BE CLASS "C".
5. THE COVER ON REINFORCEMENT BARS, UNLESS OTHERWISE NOTED, SHALL BE 1 1/2".
6. FOR LAMP POST SUPPORT REINFORCING DETAILS SEE SHEET NO. 167.
7. FOR BAR SCHEDULE SEE SHEET NO. 187.
8. FOR ADDITIONAL NOTES SEE SHEET NO. 175.



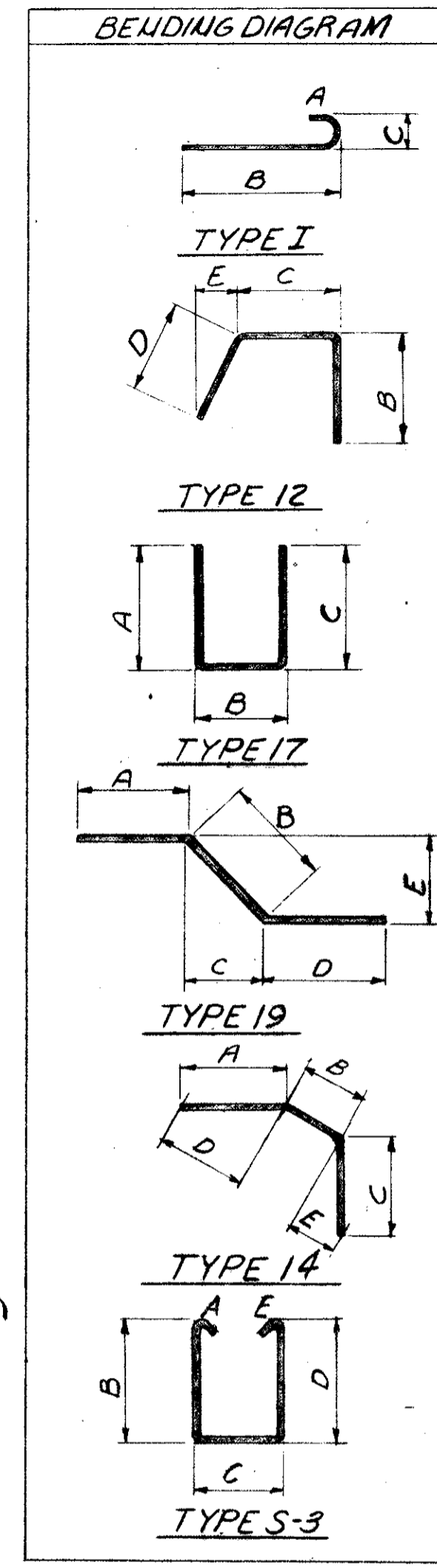
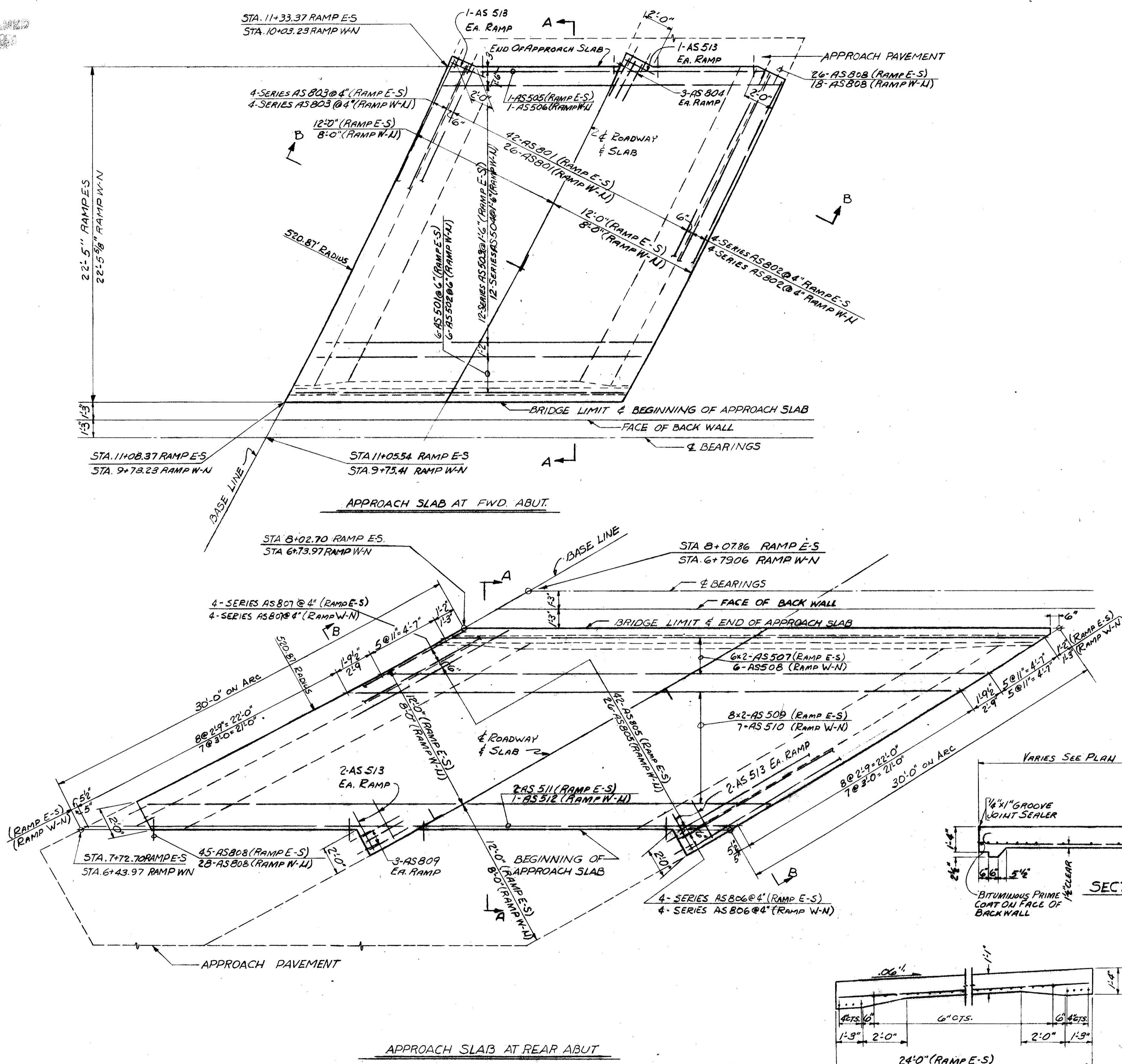
CONT. NO. 58 9-26 SHEET ACCT. N 1872

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

E-S & W-N DECK DETAILS
BRIDGE NO. CUY-21-RAMP E-S & RAMP W-N
RAMPS E-S & W-N UNDER WILLOW FREEWAY
WILLOW-CLARK INTERCHANGE
CUYAHOGA COUNTY

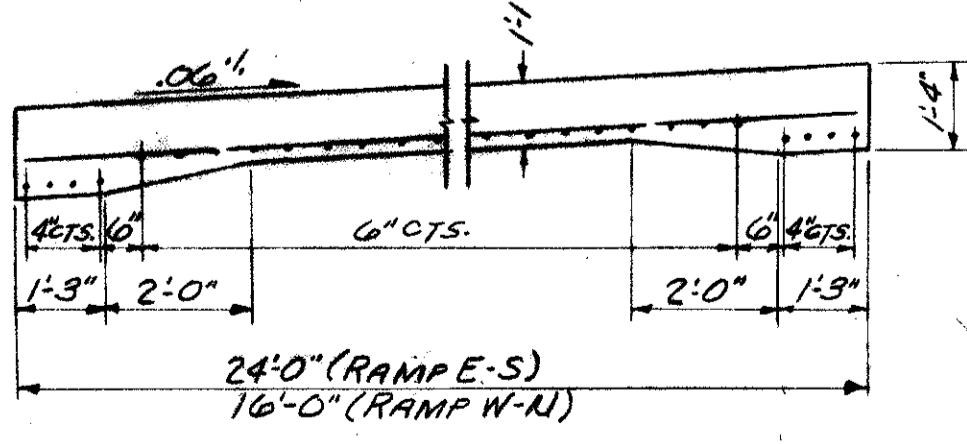
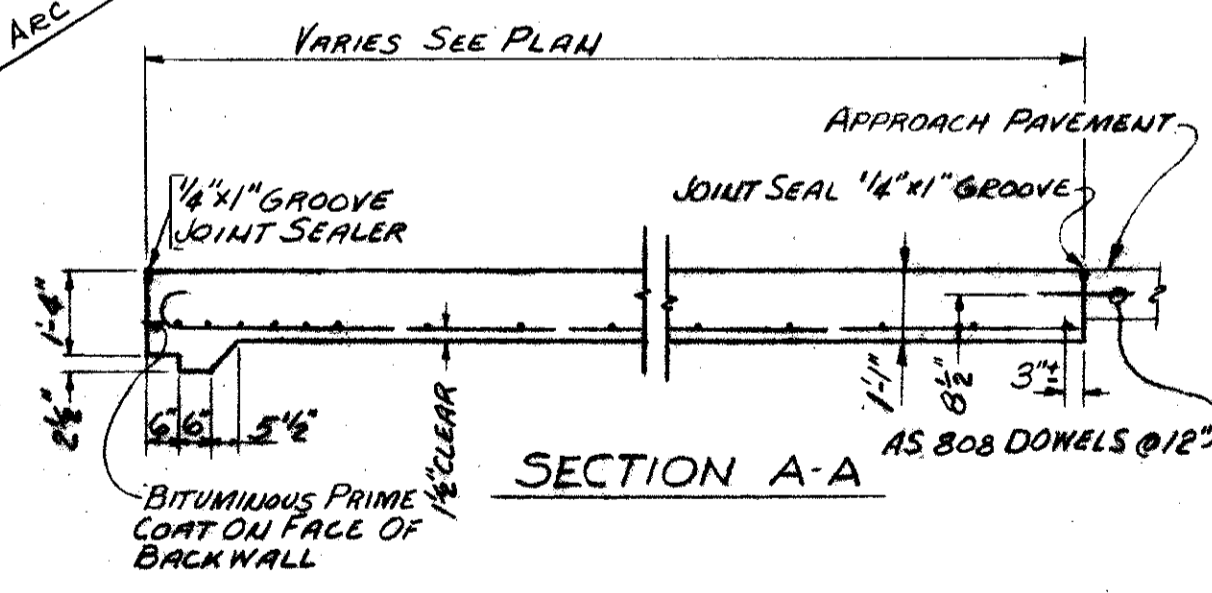
SCALE DATE
DESIGNED DRAWN TRACED CHECKED REVIEWED DATE REVISION
V.C. V.P.K. 5-20-63

REVISIONS
MAR 7 1973



MARK		NET LENGTH	TYPE	A	B	C	D	E	WEIGHT
BRIDGE DECK REINFORCING STEEL									
S500	1250	40'-0"	STR.						52,150*
S501	37	18'-7" TO 34'-0"	STR.	1 SERIES OF 37 - EACH VARY BY 5"					1,015
S502	42	18'-7" TO 34'-0"	STR.	1 SERIES OF 42 - EACH VARY BY 4 3/8"					1,151
S503	948	4'-7"	STR.	12	11	15	15	3 1/2	4,532
S504	948	5'-8"	S-3	5	2'-2"	8	2'-2"	5	3,603
S505	20	5'-4"	STR.						111
S506	10	4'-6"	STR.	14	6"	4'-0"	4"		47
S507	10	2'-6"	STR.	14	6"	2'-0"	4"		26
S508	20	4'-3"	STR.	19	11"	2'-7"	1'-10"	11"	89
S509	20	4'-10 1/2"	STR.	17	3'-0"	2'-0"			102
S510	192	32'-0"	STR.						6,408
S511	45	16'-0" TO 34'-9"	STR.	1 SERIES OF 45 - EACH VARY BY 5"					1,191
S512	54	16'-0" TO 34'-9"	STR.	1 SERIES OF 54 - EACH VARY BY 4 1/8"					1,429
S513	8	28'-0"	STR.						274
S514	4	31'-0"	STR.						129
S515	8	35'-6"	STR.						276
S600	411	20'-3"	STR.						17,440
S601	16	6'-6" TO 25'-10"	STR.	1 SERIES OF 16 - EACH VARY BY 1'-2 1/2"					389
S602	6	5'-9"	STR.						52
S603	46	8'-6" TO 26'-9"	STR.	1 SERIES OF 46 - EACH VARY BY 4 3/4"					1,218
S604	400	36'-3"	STR.						21,779
S605	24	8'-0" TO 34'-0"	STR.	1 SERIES OF 24 - EACH VARY BY 1'-1"					757
S606	67	8'-4" TO 34'-4"	STR.	1 SERIES OF 67 - EACH VARY BY 4 3/8"					1,744
S607	32	8'-0"	STR.						385
S700	411	20'-3"	STR.						23,733
S701	16	6'-6" TO 25'-10"	STR.	1 SERIES OF 16 - EACH VARY BY 1'-2 1/2"					389
S702	6	5'-9"	STR.						71
S703	46	8'-6" TO 26'-9"	STR.	1 SERIES OF 46 - EACH VARY BY 4 3/4"					1,657
S704	400	36'-3"	STR.						29,638
S705	24	8'-0" TO 34'-0"	STR.	1 SERIES OF 24 - EACH VARY BY 1'-1"					1,030
S706	67	8'-4" TO 34'-4"	STR.	1 SERIES OF 67 - EACH VARY BY 4 3/8"					2,373
S707	32	8'-0"	STR.						523
R500	144	15'-3"	STR.						
R501	136	14'-7"	STR.						
R502	8	11'-9"	STR.						
R503	4	22'-0"	STR.						
R504	8	11'-6"	STR.						
R505	20	4'-3"	STR.	19	11"	2'-7"	1'-10"	11"	1'-10"
R506	8	12'-6"	STR.						
R507	4	20'-3"	STR.						
R508	5	5'-4"	STR.						
TOTAL WEIGHT									177,831 #

MARK		NET LENGTH	TYPE	A	B	C	D	E	WEIGHT
APPROACH SLAB REINFORCING STEEL									
AS501	6	26'-7"	STR.						
AS502	6	17'-7"	STR.						
AS503	12	26'-0" TO 26'-6"	STR.	1 SERIES OF 12 - EACH VARY BY 1/2"					
AS504	12	17'-1 1/2" TO 17'-7"	STR.	1 SERIES OF 12 - EACH VARY BY 1/2"					
AS505	1	24'-5"	STR.						
AS506	1	15'-9"	STR.						
AS507	12	24'-0"	STR.						
AS508	6	31'-0"	STR.						
AS509	16	24'-7"	STR.						
AS510	7	31'-3"	STR.						
AS511	2	22'-9"	STR.						
AS512	1	28'-0"	STR.						
AS513	12	3'-6"	STR.						
AS514	68	25'-7"	I	1'-1"	24'-6"	9"			
AS515	8	24'-8" TO 25'-2"	I	1'-1"	23'-11 1/2"	9"			
AS516	8	25'-11" TO 26'-5"	I	1'-1"	24'-8 1/2"	9"			
AS517	6	3'-0"	STR.						
AS518	68	30'-7"	I	1'-1"	29'-6"	9"			
AS519	8	31'-9" TO 33'-6"	I	1'-1"	30'-10 1/2"	9"			
AS520	8	27'-4" TO 29'-4"	I	1'-1"	28'-3"	9"			
AS521	117	1'-6"	STR.						
AS522	6	5'-6"	STR.						
RE500	4	5'-7"	STR.						
RE600	3	5'-11"	STR.						
RE700	3	6'-3"	STR.						



NOTES:

BAR SIZE IS INDICATED IN THE BAR MARK. THE FIRST DIGIT WHERE THREE DIGITS ARE USED INDICATES THE BAR SIZE NUMBER. FOR EXAMPLE, S700 IS A NO. 7 SIZE BAR.

TRANSVERSE BARS ARE PLACED PARALLEL TO THE FACE OF BACK WALL IN THE APPROACH SLABS AT THE FORWARD ABUTMENT AND AS DIMENSIONED IN THE APPROACH SLABS AT THE REAR ABUTMENTS.

LONGITUDINAL BARS ARE PLACED ON THE CHORDS OF THESE ARCS. CONCRETE IN APPROACH SLABS SHALL BE CLASS "C".

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

E-S & W-N APPROACH SLAB & BAR SCHEDULE
BRIDGE NO. CUY-21-RAMP E-S & RAMP W-N
RAMP E-S & W-N UNDER WILLOW FREEWAY
WILLOW-CLARK INTERCHANGE
CUYAHOGA COUNTY

SCALE	DATE
DESIGNED	DRAWN
TRACED	CHECKED
REVIEWED	DATE
REVISED	REVISED

5-20-63

CONT. No. 58019-25

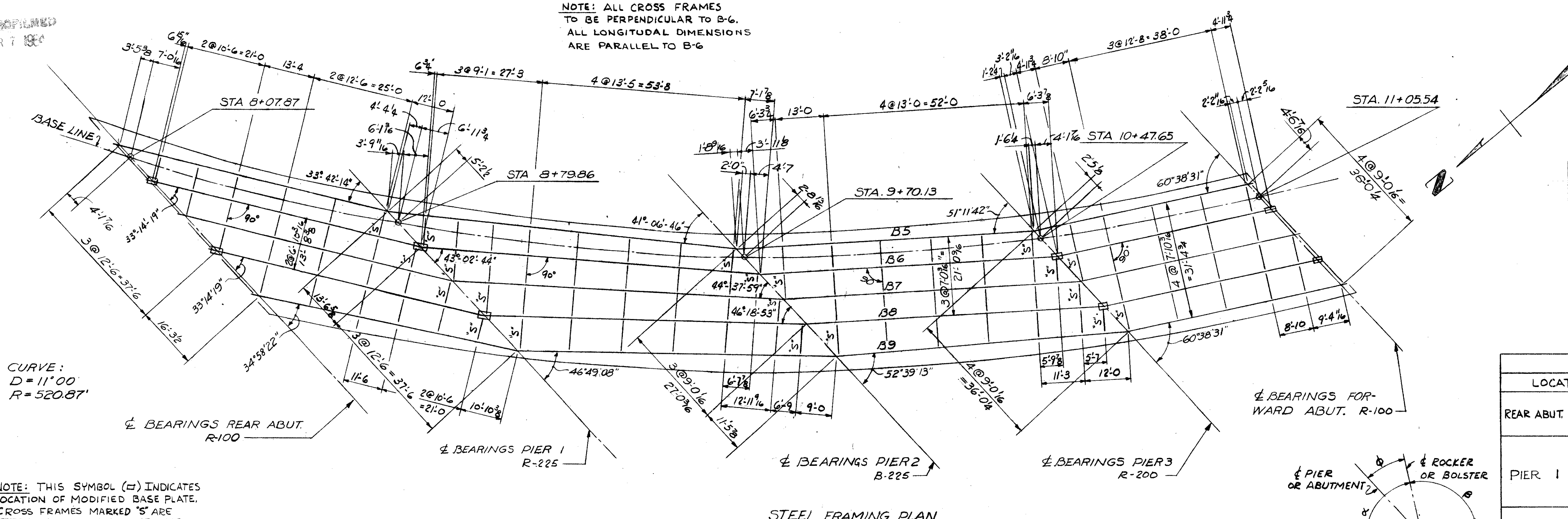
MICROFILMED
MAR 7 1966

NOTE: ALL CROSS FRAMES
TO BE PERPENDICULAR TO B-6.
ALL LONGITUDINAL DIMENSIONS
ARE PARALLEL TO B-6

FED. RD. DIVISION	STATE	PROJECT	
2	OHIO		

188
198

CUYAHOGA COUNTY
CUY- 21-14.12

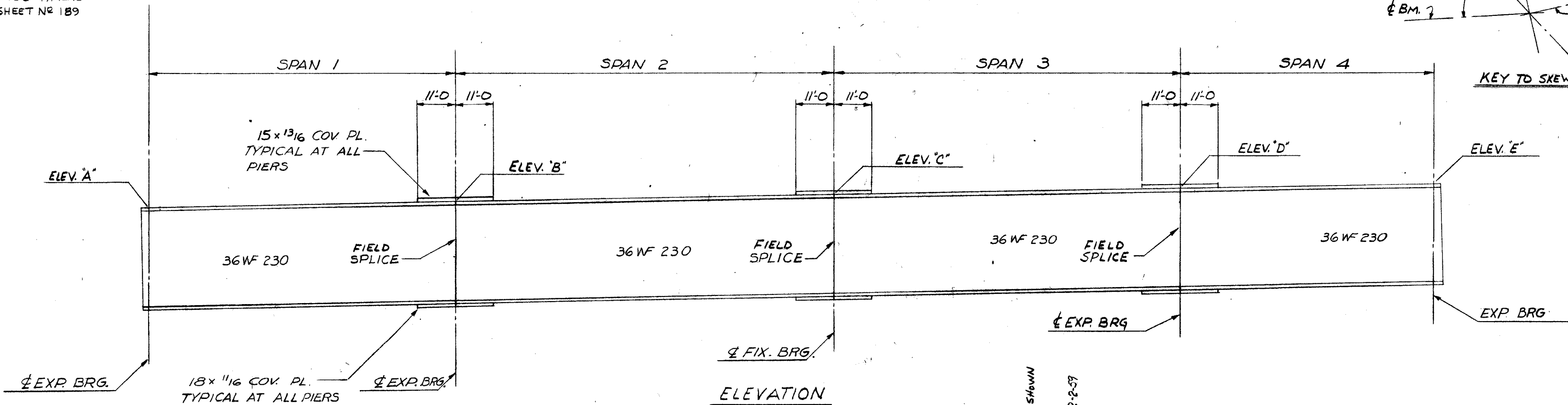
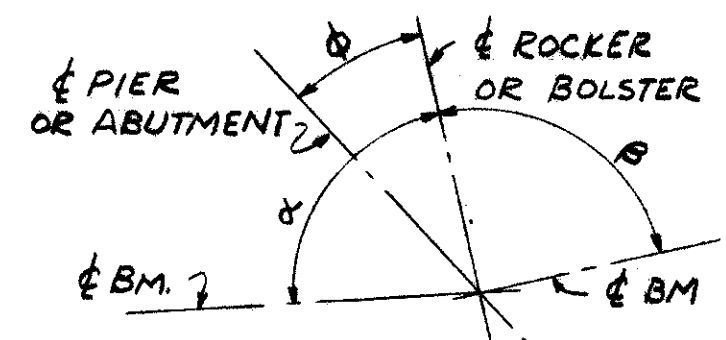


CURVE:
D = 11'00"
R = 520.87'

NOTE: THIS SYMBOL (□) INDICATES
LOCATION OF MODIFIED BASE PLATE.
CROSS FRAMES MARKED 'S' ARE
SPECIAL CROSS FRAMES. SEE TYPICAL
DIAPHRAGM DETAIL ON SHEET NO 189

BEAM	SPAN C TO C BEARINGS			
	1	2	3	4
B 5	71'-0 3/8"	92'-0 8"	77'-7 5/8"	56'-9 1/2"
B 6	71'-10 5/16"	88'-7 5/8"	77'-7 5/8"	56'-9 1/2"
B 7	71'-10 5/16"	86'-1 3/8"	77'-7 5/8"	56'-9 1/2"
B 8	71'-10 5/16"	83'-7 5/8"	77'-7 5/8"	56'-9 1/2"
B 9	68'-9 3/16"	82'-11 3/8"	76'-14"	56'-9 1/2"

SKEW ANGLES				
LOCATION	φ	α	β	
REAR ABUT.	B5	53° 38'-10"	—	92° 39'-36"
	B6 + B8	—	—	73° 07'-31"
	B9	—	—	91° 23'-28"
PIER 1	B5	49° 09'-54"	82° 52'-08"	89° 43'-20"
	B6		82° 24'-13"	87° 47'-22"
	B7		82° 24'-13"	86° 12'-07"
	B8		82° 24'-13"	84° 31'-13"
	B9		84° 08'-16"	84° 00'-58"
PIER 2	B5	42° 05'-10"	83° 11'-56"	86° 43'-08"
	B6		85° 07'-54"	86° 43'-08"
	B7		86° 43'-07"	86° 43'-08"
	B8		88° 24'-03"	86° 43'-08"
	B9		88° 54'-18"	85° 15'-37"
PIER 3	B5 + B8	35° 39'-22"	86° 51'-04"	83° 42'-07"
	B9		88° 18'-35"	83° 42'-07"
FWD. ABUT.	B5 + B9	32° 05'-13"	92° 43'-44"	—



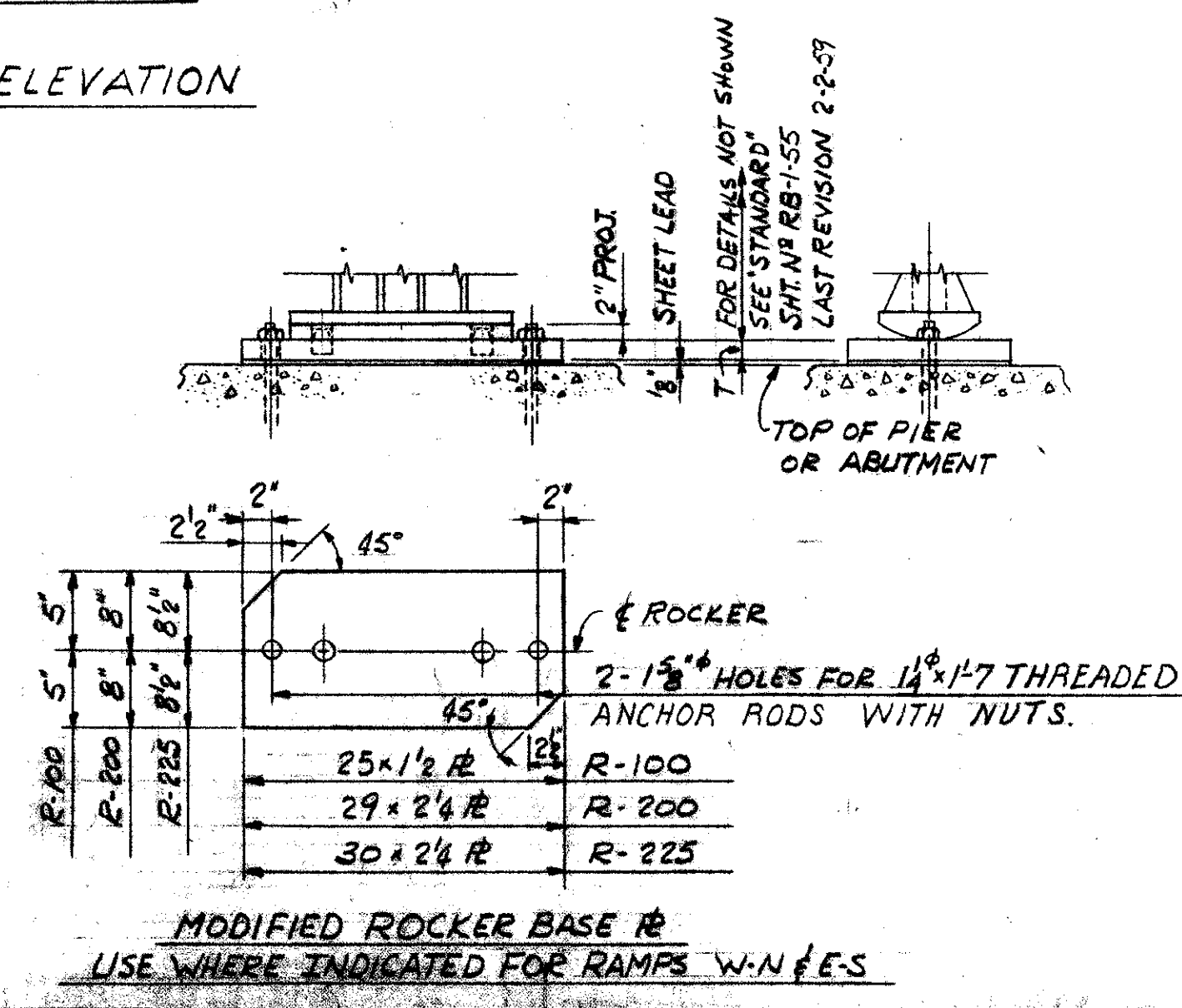
- NOTE:
- FOR TYPICAL DIAPHRAGM, SEE SHT. NO 189
 - FOR SPLICE DETAIL SEE SHT. NO 189
 - FOR DETAILS OF END CROSS FRAMES & END FINISH SEE SHT. NO 171
 - ALL THE φ'S OF BEARING ON ABUTMENTS OR PIERS ARE PARALLEL AND HAVE A BEARING OF N 86° 52' 00" W.
 - FOR ADDITIONAL NOTES SEE SHT. NO 175

- BEAM SPLICE WELDING:
- RAISE END OF BEAMS AT REAR ABUTMENT AND PIER NO 3 2 3/8" AND 3 3/8" RESPECTIVELY.
 - BUTT-WELD BEAM FLANGES AND WEB AT PIERS NO 1 & 2 USING THE FOLLOWING SEQUENCE: MAKE ONE PASS ON EACH FLANGE, THEN TWO ON THE WEB; REPEAT, USING ONE PASS AT EACH LOCATION UNTIL WELDS ARE COMPLETED.
 - WELD TOP AND BOTTOM FLANGE MOMENT PLATES AT PIERS NO 1 & 2.
 - LOWER END OF BEAMS AT REAR ABUTMENT AND PIER NO 3.
 - MAKE SPLICES AT PIER NO 3 IN THE SAME MANNER, RAISING THE END OF BEAMS AT FORWARD ABUTMENT BY 1 1/4" AND LOWER DOWN AFTER COMPLETION.

CAMBERING OF BEAMS IS REQUIRED IN ACCORDANCE WITH THE FOLLOWING TABLE.

DEFLECTION AND CAMBER				
SPAN	1	2	3	4
DEFLECTION DUE TO WEIGHT OF STEEL	1/8	1/8	1/16	1/16
DEFLECTION DUE TO REMAINING DEAD LOAD	3/8	5/8	1/4	3/16
VERTICAL CURVE	0	0	0	0
SUM OF DEFLECTIONS	+1/2	+3/4	+5/16	+4
CAMBER REQUIRED	0	3/4	0	0

ELEVATIONS					
BEAM	A	B	C	D	E
B 5	641.26	641.92	642.77	643.49	644.01
B 6	641.98	642.69	643.47	644.23	644.66
B 7	642.46	643.25	643.93	644.72	645.17
B 8	642.95	643.81	644.39	645.22	645.69
B 9	643.73	644.33	645.06	645.72	646.22



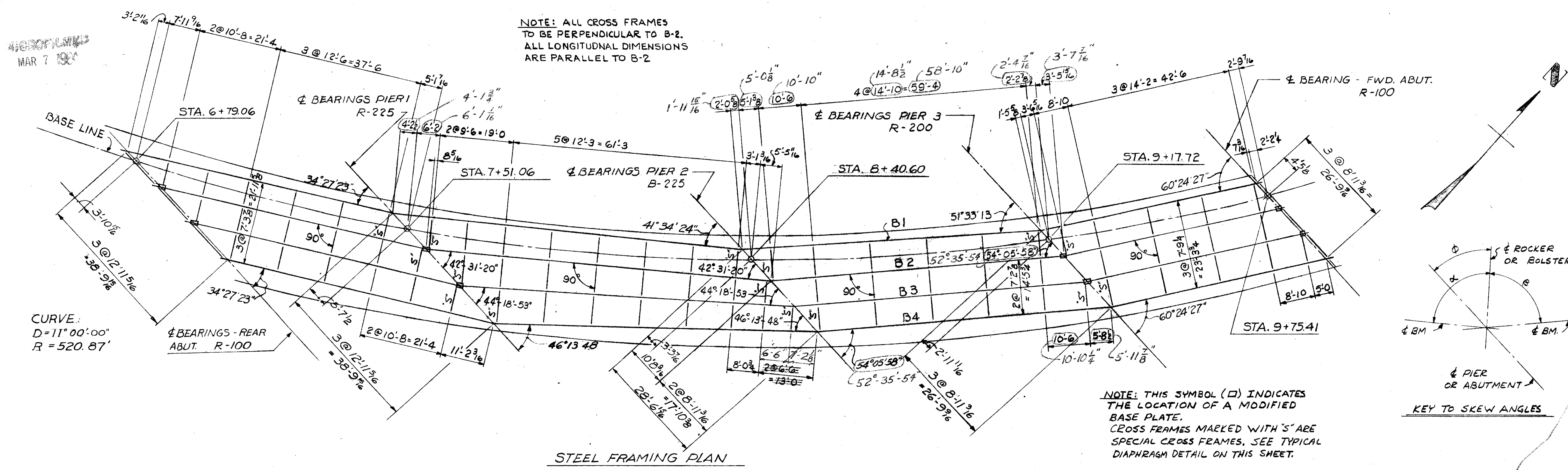
TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

E-S STEEL FRAMING
BRIDGE NO. CUY-21-RAMP E-S
RAMPS ES & W/U UNDER WILLOW FREEWAY
WILLOW-CLARK INTERCHANGE
CUYAHOGA COUNTY

SCALE	DATE
DESIGNED	DRAWN
CHECKED	DATE
TRACED	REVISION

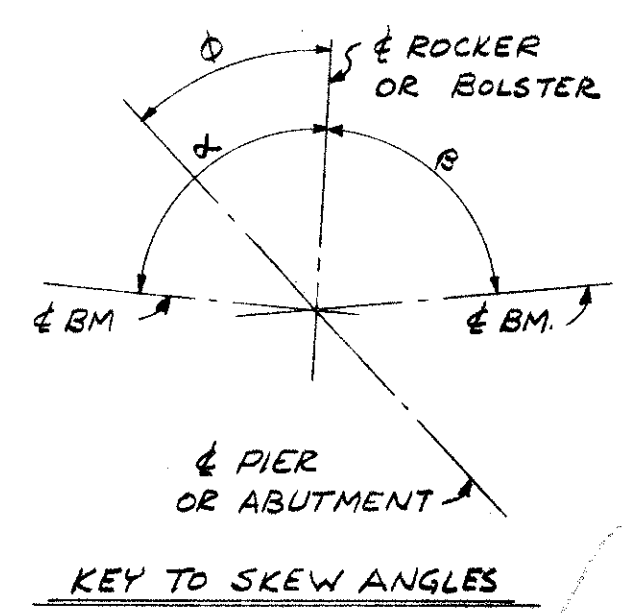
SHEET NO. 58019-25 SHEET NO. 1871

CUYAHOGA COUNTY
CUY-21-14.12

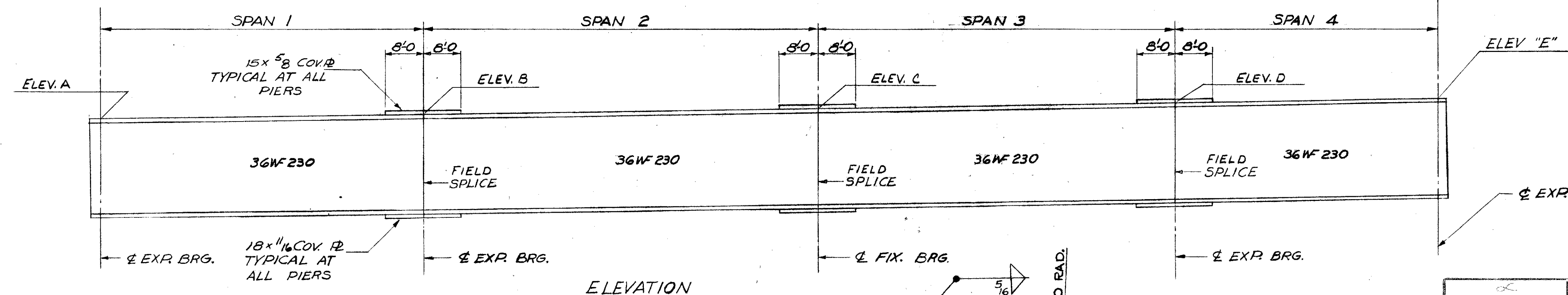


SKREW ANGLES FOR BEAMS & BRG. PLATES

LOCATION	ϕ	α	β
REAR ABUT	52° 58'-05"	-	92° 34'-32"
PIER 1	B1	83° 37'-03"	89° 15'-56"
	B2	83° 37'-03"	88° 19'-00"
	B3	83° 37'-03"	86° 31'-27"
	B4	83° 37'-03"	84° 36'-32"
PIER 2	B1	83° 00'-42"	87° 00'-29"
	B2	83° 57'-38"	84° 27'-44"
	B3	41° 26'-18"	85° 45'-11"
	B4	42° 00'-05"	87° 40'-06"
PIER 3	B1	85° 21'-05"	85° 47'-41"
	B2	33° 47'-52"	87° 53'-50"
	B3	34° 47'-55"	87° 53'-50"
	B4	81° 53'-50"	85° 47'-41"
FWD. ABUT.	31° 23'-50"	91° 48'-17"	-

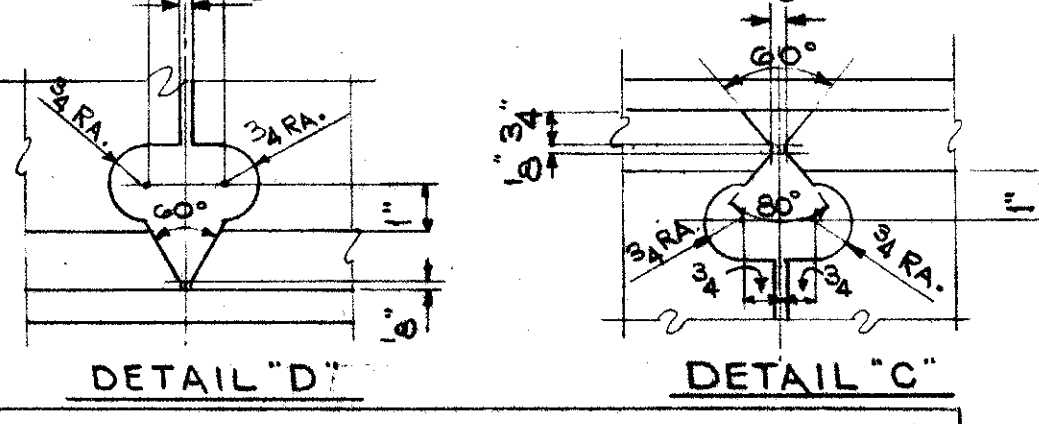
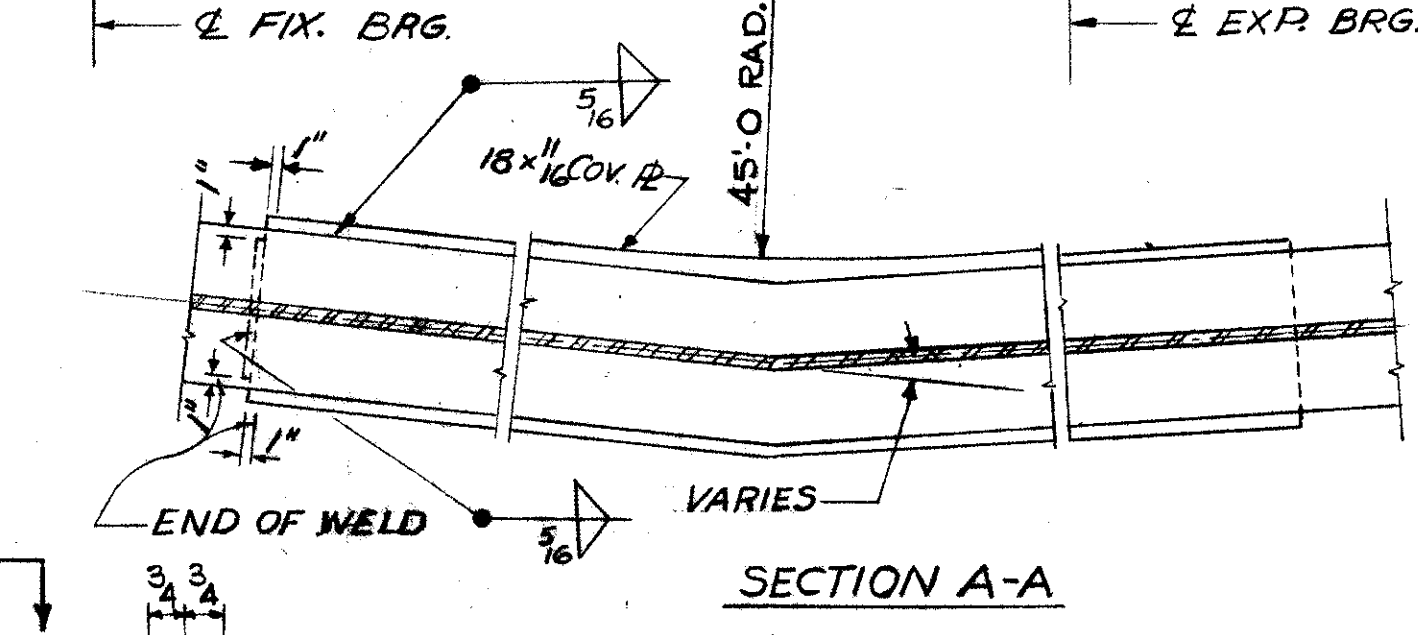
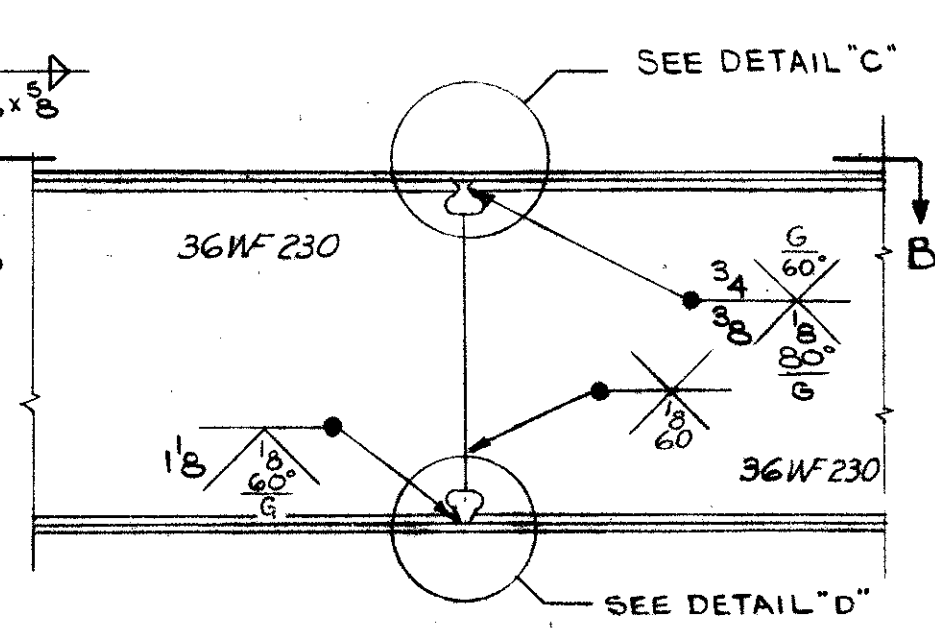
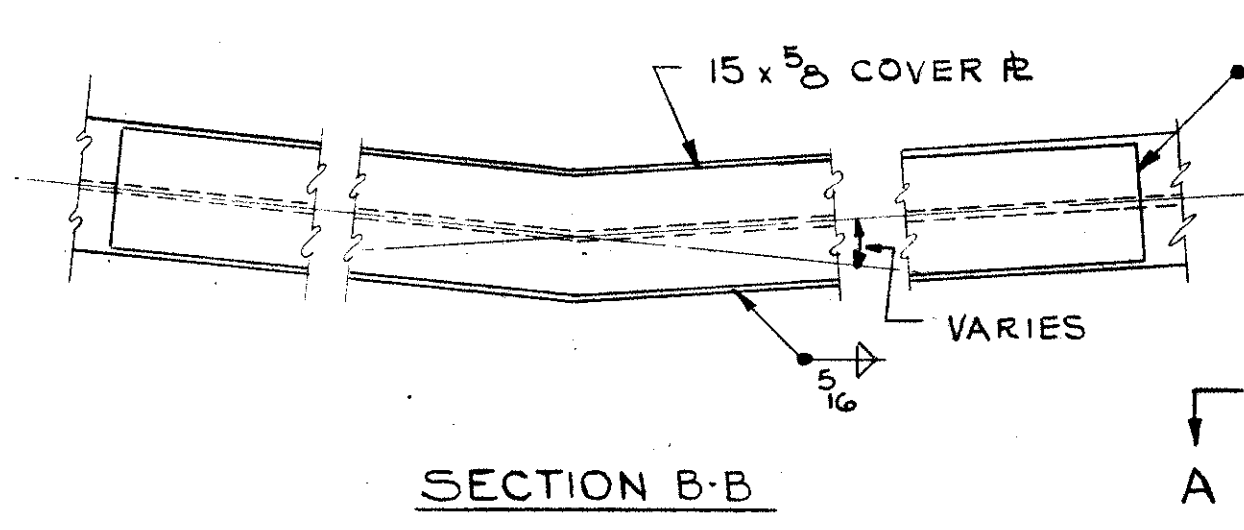


NOTE: THIS SYMBOL (□) INDICATES THE LOCATION OF A MODIFIED BASE PLATE. CROSS FRAMES MARKED WITH 'S' ARE SPECIAL CROSS FRAMES. SEE TYPICAL DIAPHRAGM DETAIL ON THIS SHEET.



BEAM DETAILS

BEAM	SPAN			
	1	2	3	4
B - 1	70'-6 1/4	91'-2 1/16	77'-2 1/16	56'-11 1/8
B - 2	70'-6 1/4	89'-6 3/16	76'-1 7/8	56'-11 1/8
B - 3	70'-6 1/4	86'-7 1/4	76'-1 7/8	56'-11 1/8
B - 4	70'-6 1/4	83'-9 3/8	76'-1 7/8	56'-11 1/8

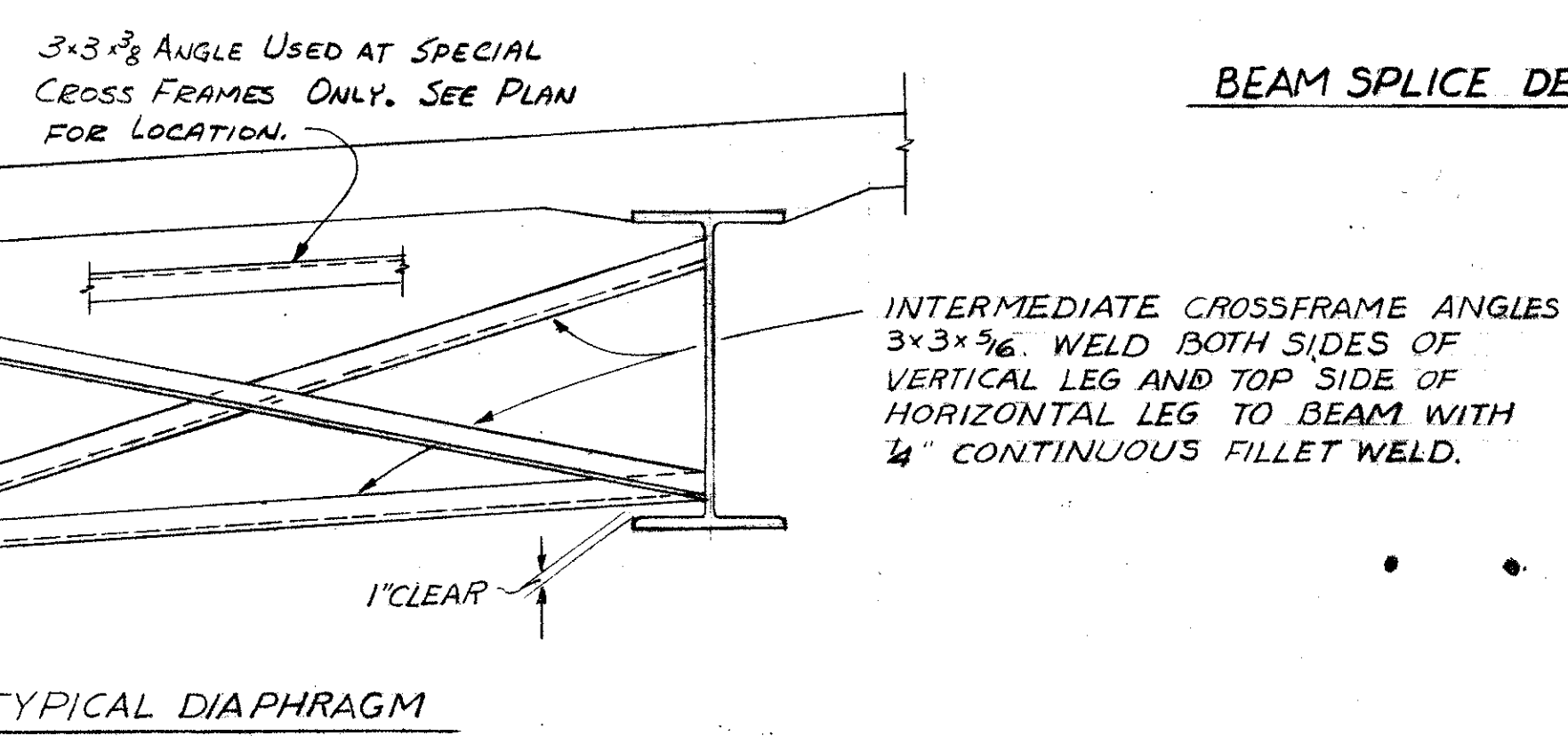


α	β
83° 34'-29"	86° 26'-42"
87° 31'-25"	85° 24'-01"
86° 18'-58"	85° 24'-01"
88° 13'-53"	85° 24'-01"
86° 21'-08"	84° 47'-38"
87° 23'-49"	84° 47'-38"
87° 23'-49"	84° 47'-38"
87° 23'-49"	84° 47'-38"

BEAM SPLICE WELDING PROCEDURE

1. RAISE END OF BEAMS AT PIER NO. 3 & REAR ABUTMENT 3 3/8" AND 2 3/8" RESPECTIVELY
2. BUTT-WELD BEAM FLANGES AND WEB AT PIERS NO. 1 & 2 USING THE FOLLOWING SEQUENCE: MAKE ONE PASS ON EACH FLANGE; THEN TWO ON THE WEB. REPEAT USING ONE PASS AT EACH LOCATION UNTIL WELDS ARE COMPLETED
3. WELD TOP AND BOTTOM FLANGE MOMENT PLATES AT PIERS NO. 1 & 2
4. LOWER END OF BEAMS AT PIER NO. 3 & REAR ABUTMENT
5. MAKE SPLICES AT PIER NO. 3, IN THE SAME MANNER RAISING THE END OF THE BEAMS AT THE FORWARD ABUTMENT 1 1/2".

ALL THE ϕ 'S OF BEARING ON ABUTMENT OR PIERS ARE PARALLEL AND HAVE A BEARING OF N 86° 52'-00" W. FOR DETAILS OF MODIFIED BASE PLATE SEE SHT. NO. 188 FOR DETAILS OF END CROSS FRAMES & END FINISH SEE SHT. NO. 171 FOR ADDITIONAL NOTES SEE SHT. NO. 175



ELEVATIONS

BEAM	A	B	C	D	E
B-1	642.29	642.80	643.46	644.02	644.43
B-2	643.01	643.51	644.21	644.72	645.07
B-3	643.49	644.07	644.65	645.20	645.57
B-4	644.10	644.59	645.17	645.70	646.09

DEFLECTION AND CAMBER

SPAN	1	2	3	4
DEFLECTION DUE TO WEIGHT OF STEEL	1/8	1/8	-	1/16
DEFLECTION DUE TO REMAINING DEAD LOAD	3/8	6/8	3/16	3/16
VERTICAL CURVE	0	0	0	0
SUM OF DEFLECTIONS	+1/2	+3/4	+3/16	+1/4
CAMBER REQUIRED	0	+3/4	0	0

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

W-I STEEL FRAMING
BRIDGE No. CUY-21-RAMP W-I
RAMPS ES & W-I UNDER WILLOW FREEWAY
WILLOW-CLARK INTERCHANGE
CUYAHOGA COUNTY

SCALE: DATE: 2:3/1
DESIGNED: DWY
DRAWN: DWY
TRACED: DWY
CHECKED: DWY
REVIEWED: DWY
DATE: 5-20-63
REVISED: 10-6-63

See sheet 189A for additional details

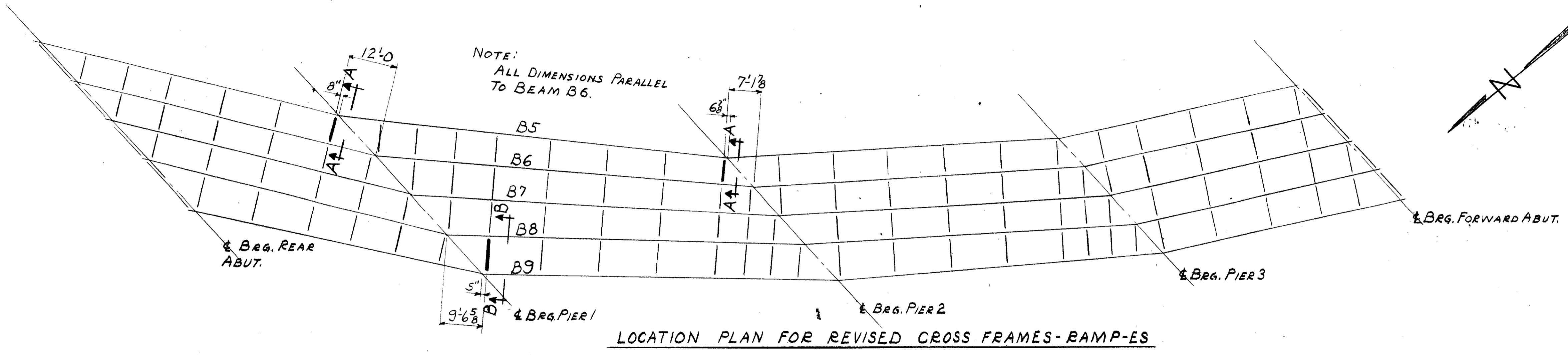
58019-25 SHEET ACCT. NO. 1870

MICROFILMED
MAR 7 1964

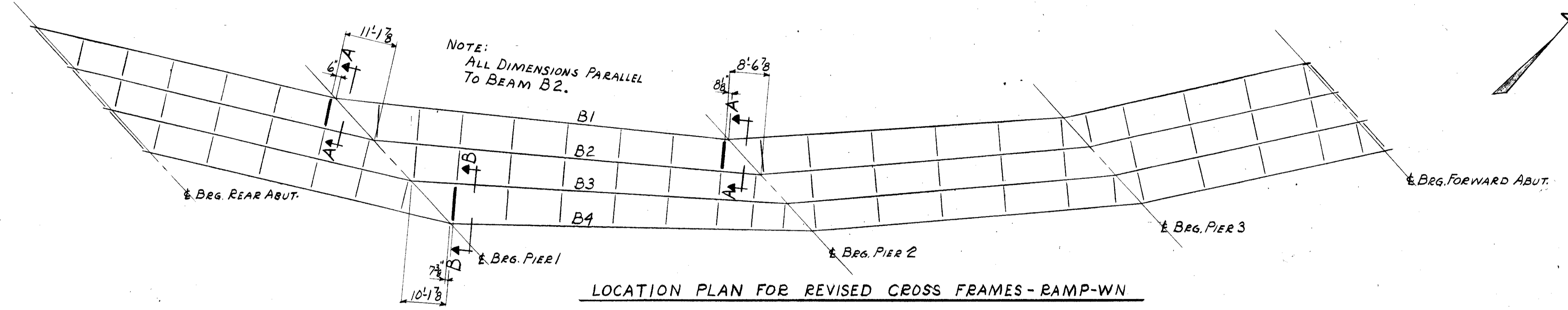
FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

189A

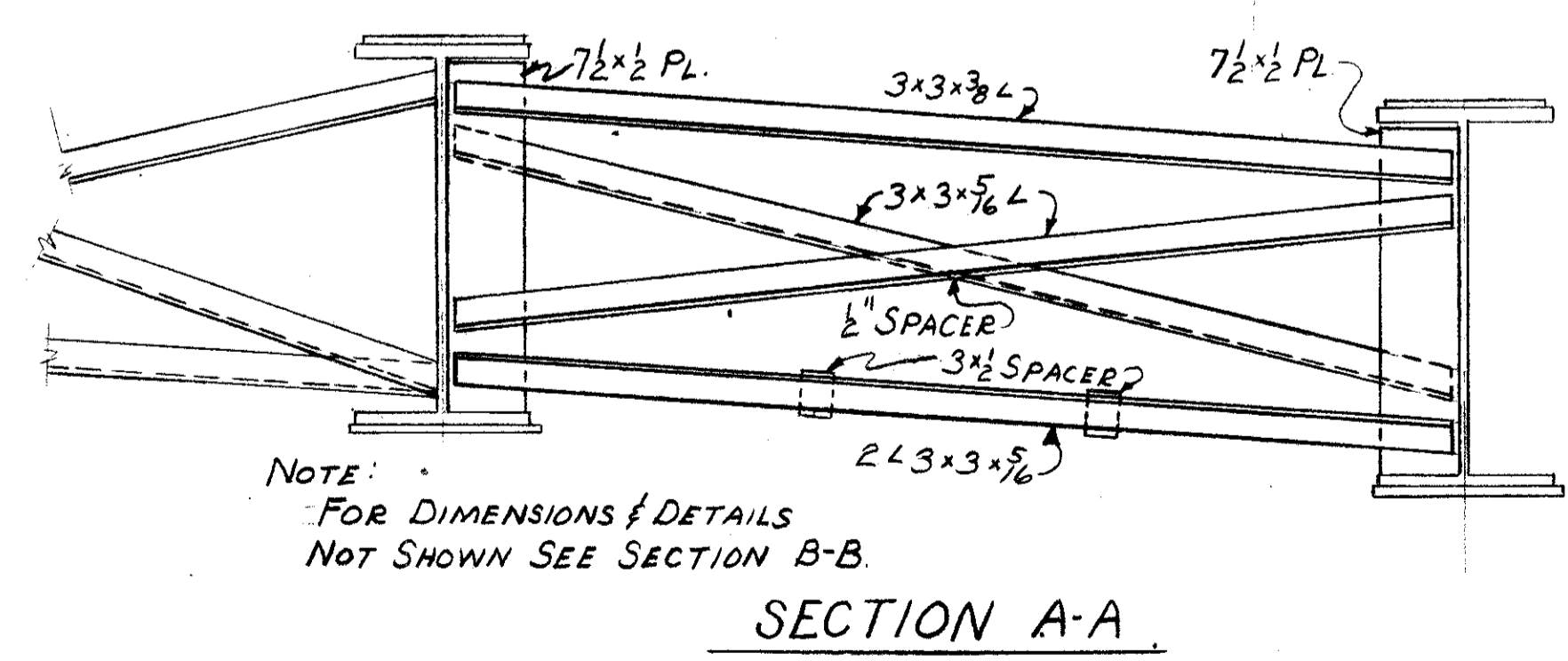
CUYAHOGA COUNTY
CUY-21-14.12



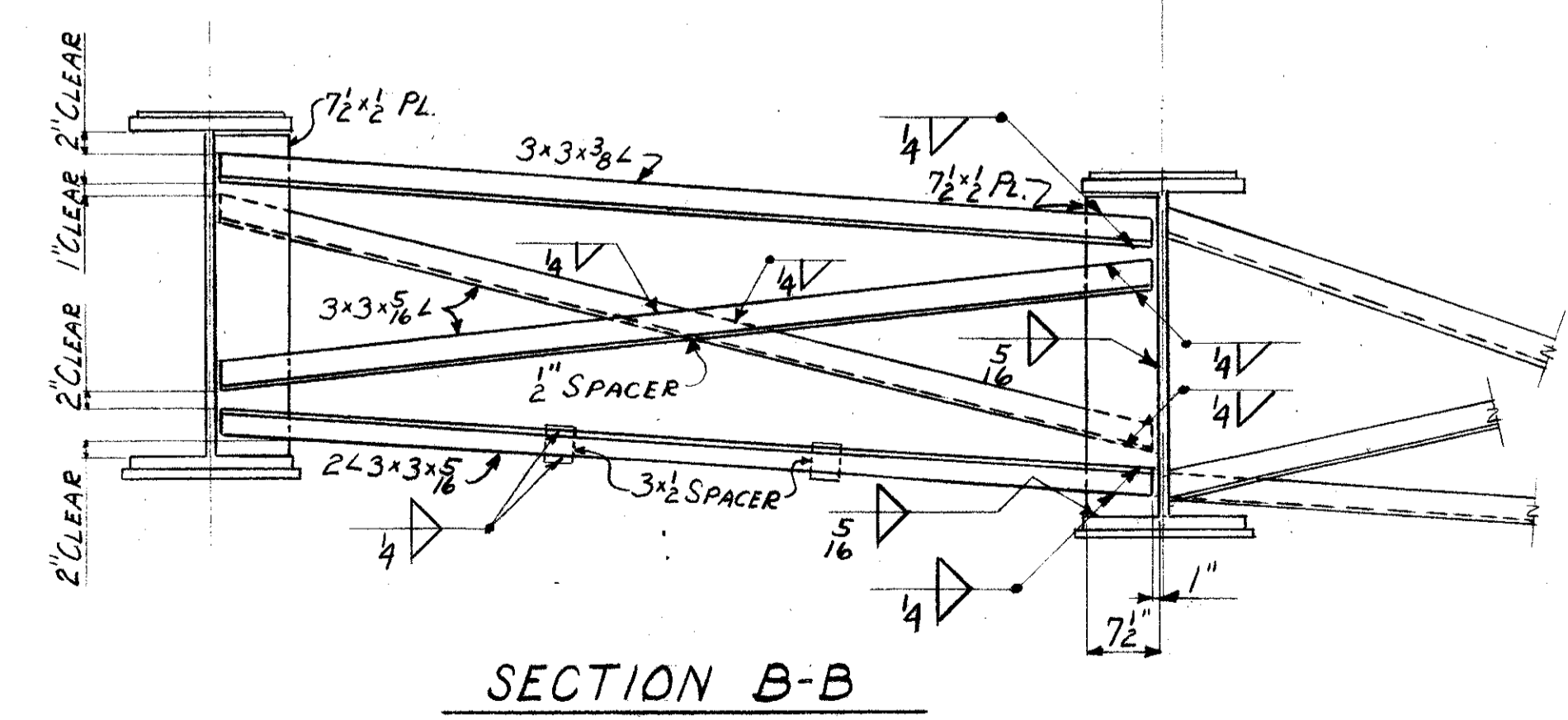
LOCATION PLAN FOR REVISED CROSS FRAMES-RAMP-ES



LOCATION PLAN FOR REVISED CROSS FRAMES-RAMP-WN



SECTION A-A



SECTION B-B

NOTE:
EXISTING CROSS FRAMES CONSIST OF 1 L 3 x 3 x 3/8 & 3 L 3 x 3 x 5/8. THESE L'S SHOULD BE REVISED TO CONFORM TO THE NEW DETAIL. AN ADDITIONAL 3 x 3 x 5/8 L, 2 - 7/8 x 1/2 PL. & 3 - 1/2" SPACERS ARE REQUIRED FOR EACH CROSS FRAME.

This sheet added 10-6-64

<p>TRYGVE HOFF & ASSOCIATES ENGINEERS 1922 EAST 107TH STREET CLEVELAND, OHIO</p>					
<p>REVISIONS TO CROSS FRAMES BRIDGE No. CUY-21-RAMP-E & RAMP W-N RAMP E-S&W-N UNDER WILLOW FREEWAY WILLOW-CLARK INTERCHANGE CUYAHOGA COUNTY</p>					
SCALE	DATE				
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
DWM	DWM				

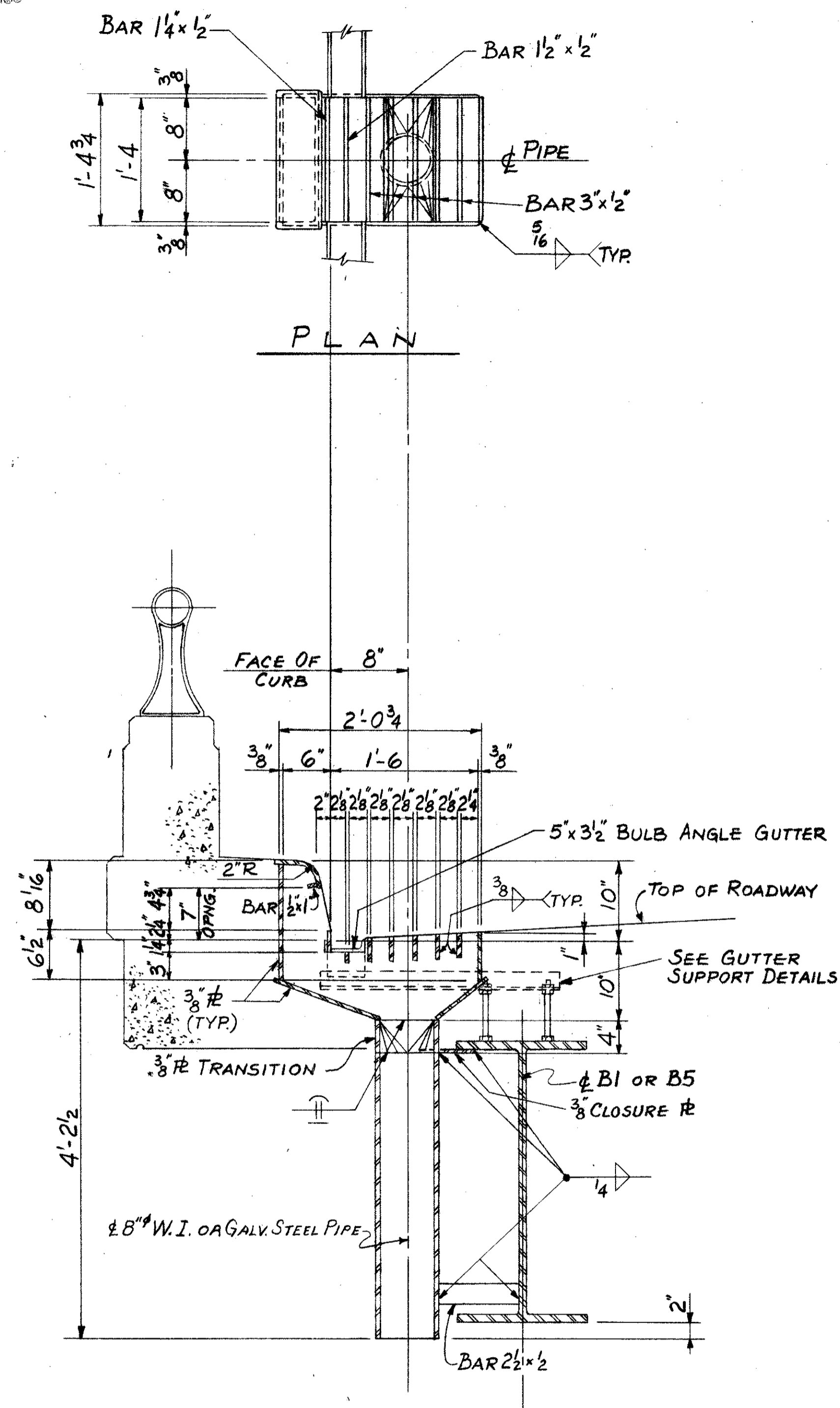
CONT. No. 58019-25 SHEET ACCT. No. 1905

MICROFILMED
MAR 7 1964

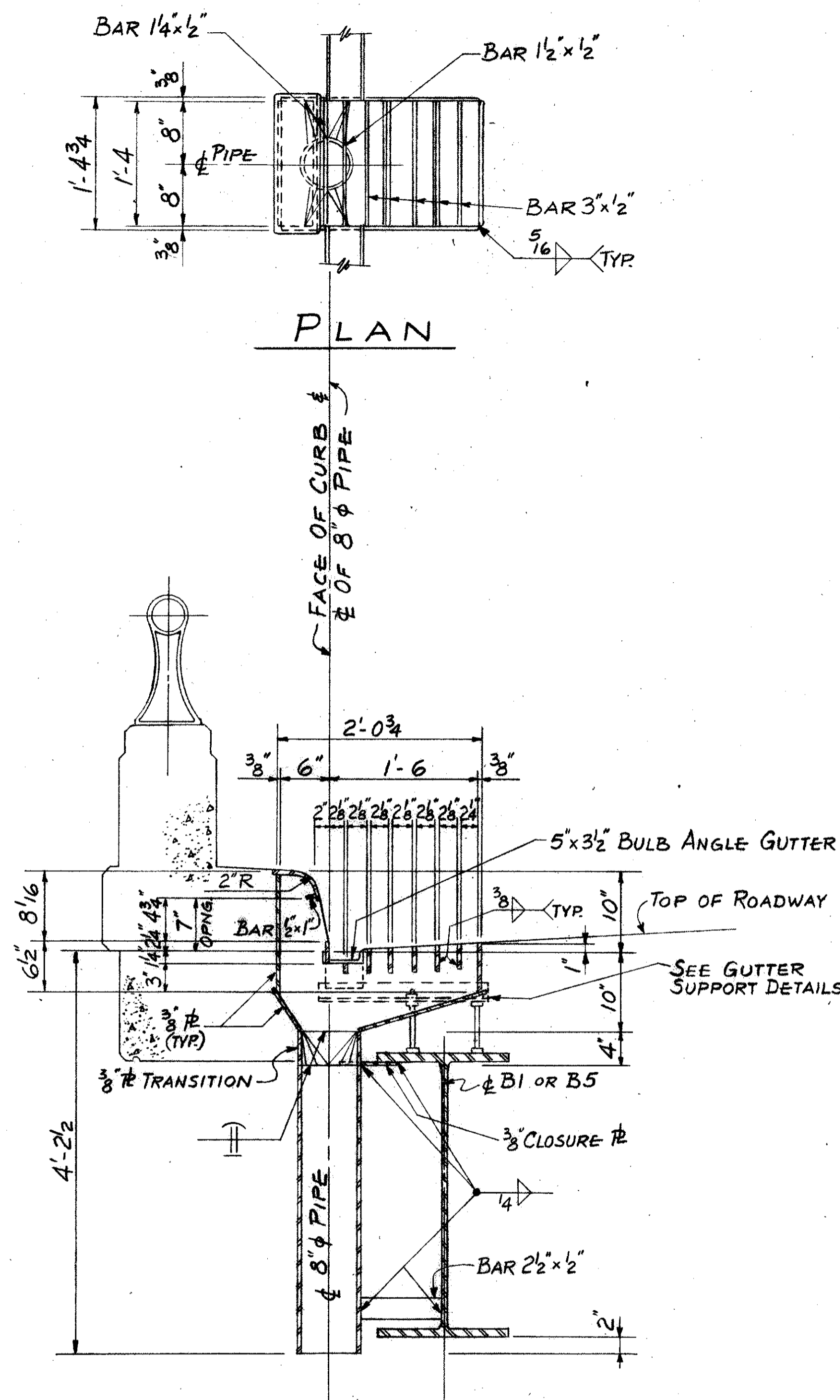
FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

190
198

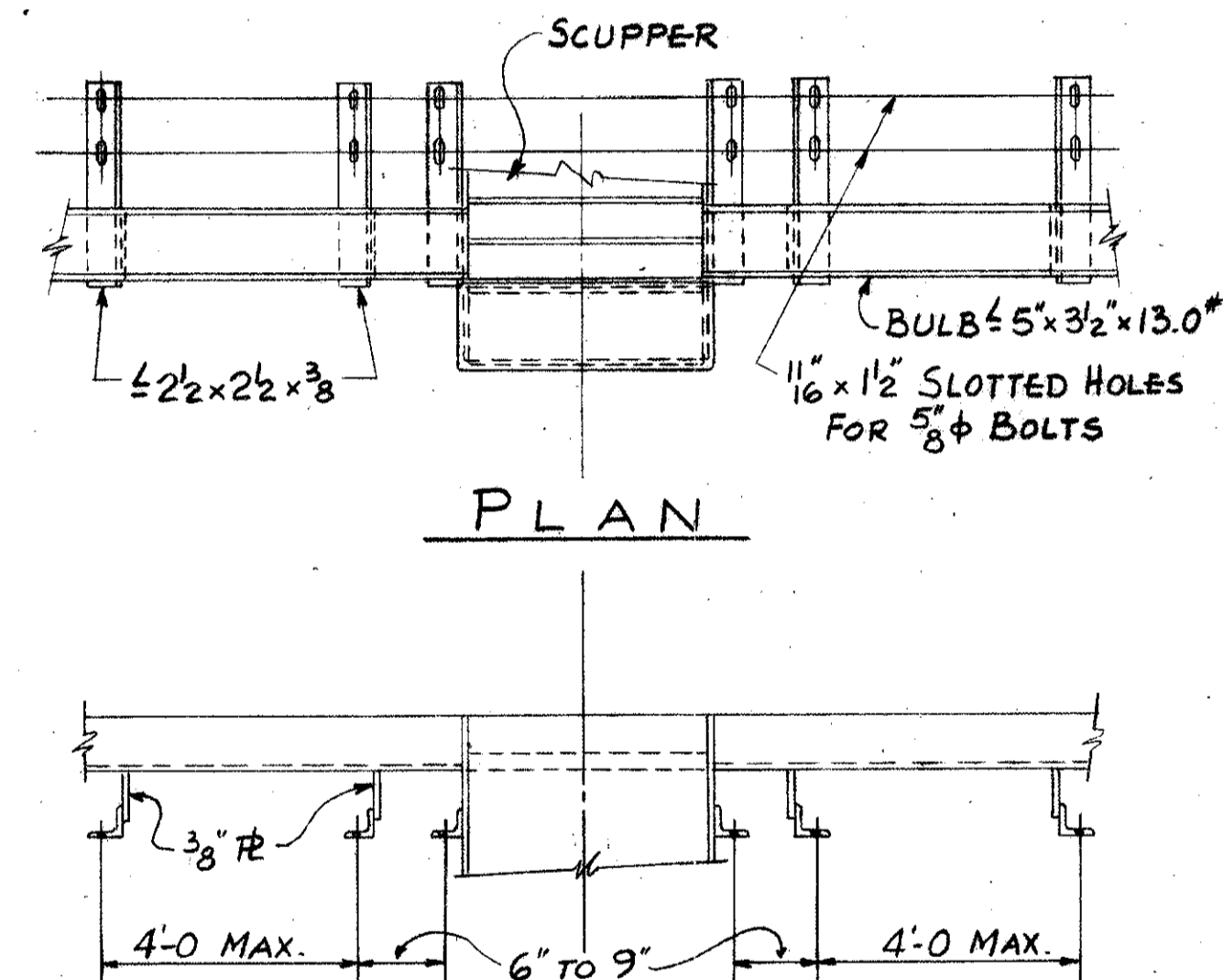
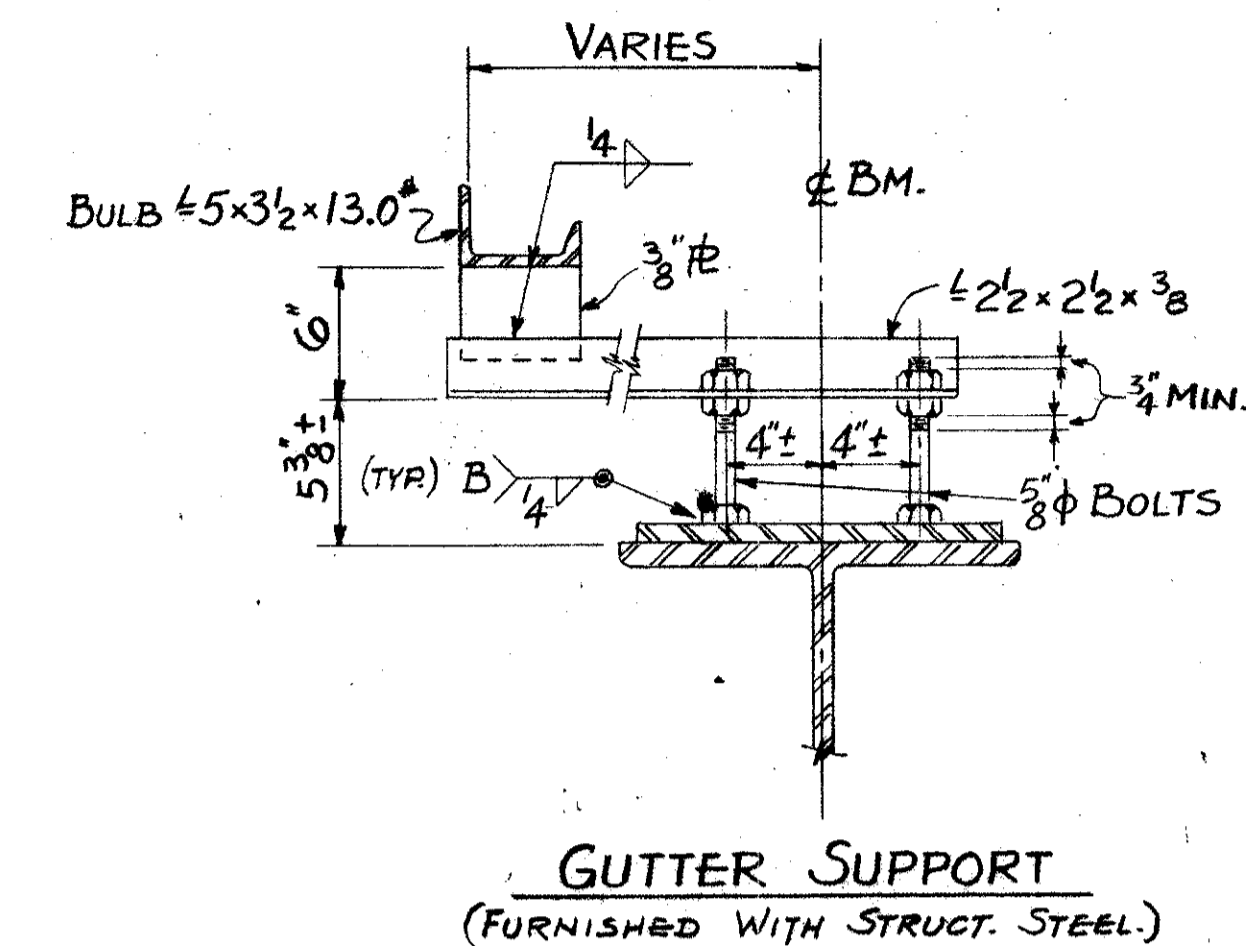
CUYAHOGA COUNTY
CUY-21-14.12



SCUPPER DETAIL
AT E-S STA. 8+07.50
& W-N STA. 6+78.60



SCUPPER DETAIL
AT E-S STA. 8+20
& W-N STA. 6+90



GUTTER SUPPORTS ARE NOT SUFFICIENT TO SUPPORT A FINISHING MACHINE.

DETAIL - GUTTER SUPPORT
(FURNISHED WITH STRUCT. ST'L.)

FOR NOTES SEE SH. NO. 151.
FOR LOCATION OF SCUPPERS & GENERAL NOTES SEE SH. NO. 175 & 176.

CONT. 58019-25 SHEET OCT. NO. 1874

TRYGVE HOFF & ASSOCIATES - ENGINEERS					
1922 EAST 107TH STREET			CLEVELAND, OHIO		
E-S & W-N BRIDGE DRAINAGE					
BRIDGE NO. CUY-21-RAMP E-S & RAMP W-N					
RAMPS E-S & W-N UNDER WILLOW FREEWAY					
WILLOW-CLARK INTERCHANGE					
CUYAHOGA COUNTY					
SCALE		DATE			
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
D.F.	D.F.	SGE	D.W.M.	[Signature]	5-20-63

MICROFILMED
MAR 7 1988

FED. RD. DIVISION	STATE	PROJECT	
2	OHIO		

190A
198

CUYAHOGA COUNTY
CUY-21-14.12

NOTES

PILES:
PILES SHALL BE DRIVEN TO A MINIMUM BEARING CAPACITY OF 40 TONS EACH. THE ESTIMATED LENGTH PER PILE IS 60 FT.

SURFACE FINISH OF CONCRETE:
THE REQUIREMENTS OF SEC. S-1.22, RUBBED SURFACE FINISH, SHALL APPLY TO THE EXPOSED CONCRETE SURFACES.

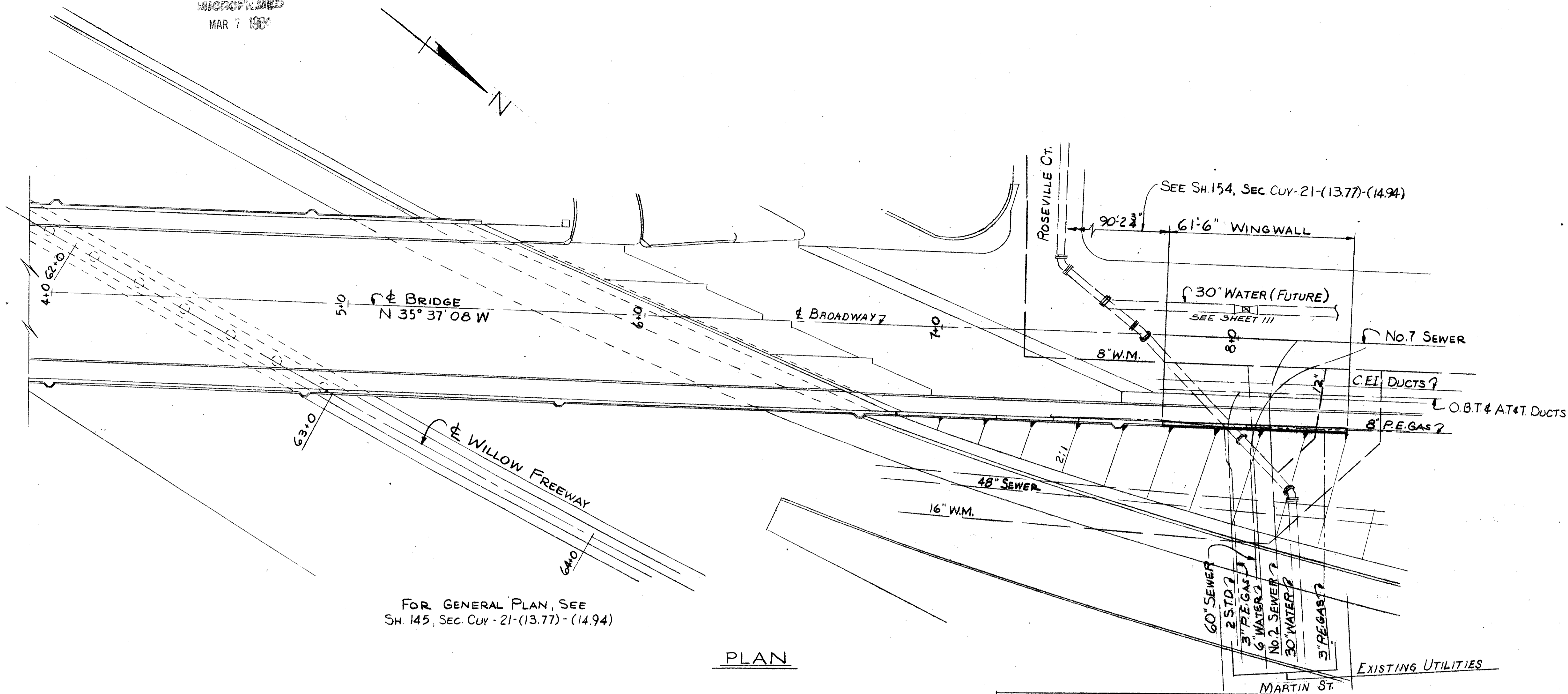
UTILITY REQUIREMENTS:
THE CONTRACTOR SHALL NOTIFY, AT LEAST 48 HOURS BEFORE BREAKING GROUND, ALL SERVICE CORPORATIONS HAVING WIRE, POLES, PIPE, CONDUITS, MANHOLES, OR OTHER STRUCTURES THAT MAY BE AFFECTED BY THIS OPERATION, INCLUDING STRUCTURES WHICH ARE AFFECTED AND NOT SHOWN ON THESE PLANS. ANY AND ALL WORK REQUIRED FOR PUBLIC AND PRIVATE UTILITIES WILL BE DONE BY AND AT THE OWNERS EXPENSE UNLESS OTHERWISE NOTED ON THESE PLANS.

POROUS BACKFILL:
POROUS BACKFILL SHALL BE AT LEAST TWO FEET THICK FOR THE FULL LENGTH OF THE WING-WALL.

CONCRETE:
RETAINING WALL CONCRETE SHALL BE CLASS "E" AND PARAPET CONCRETE SHALL BE CLASS "C".

PARAPET:
PARAPET CONCRETE AND BARS ENTIRELY IN PARAPET SHALL BE INCLUDED WITH RAILING FOR PAYMENT.

EXCAVATION:
EXCAVATION QUANTITY CONSISTS OF MATERIAL BETWEEN THE BOTTOM OF FOOTING AND ROADWAY EXCAVATION.



FOR GENERAL PLAN, SEE
SH. 145, SEC. CUY-21-(13.77)-(14.94)

PLAN

TABLE OF ESTIMATED QUANTITIES

ITEM	TOTAL	UNIT	DESCRIPTION
E-2	203	Cu.Yds	UNCLASSIFIED EXCAVATION
E-2	Lump	SUM	COFFERDAMS, CRIBS AND SHEETING.
S-1	50	Cu.Yds	CLASS "E" CONCRETE, FOOTINGS
S-1	34	Cu.Yds	CLASS "E" CONCRETE, ABOVE FOOTINGS (Walls)
S-3	20	LIN.Ft.	WATERPROOFING, PREMOLDED SEALING STRIP
S-4	3044	LBS.	REINFORCING STEEL
S-9	29	Sq.Ft.	1" PREFORMED EXPANSION JOINT FILLER
S-14	61.5	LIN.Ft.	RAILING (ALUMINUM RAIL TYPE "C", SUPPORTS & CONCRETE PARAPET)
S-18	840	LIN.Ft.	12" CAST-IN-PLACE REINFORCED CONCRETE PILES
S-29	20	Cu.Yds	POROUS BACKFILL
S-29	62	LIN.Ft.	10" DIA. PERFORATED BITUMINOUS COATED CORR. METAL PIPE (INCLUDES SPECIALS)
S-10	Lump	Sum	First Test Pile

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

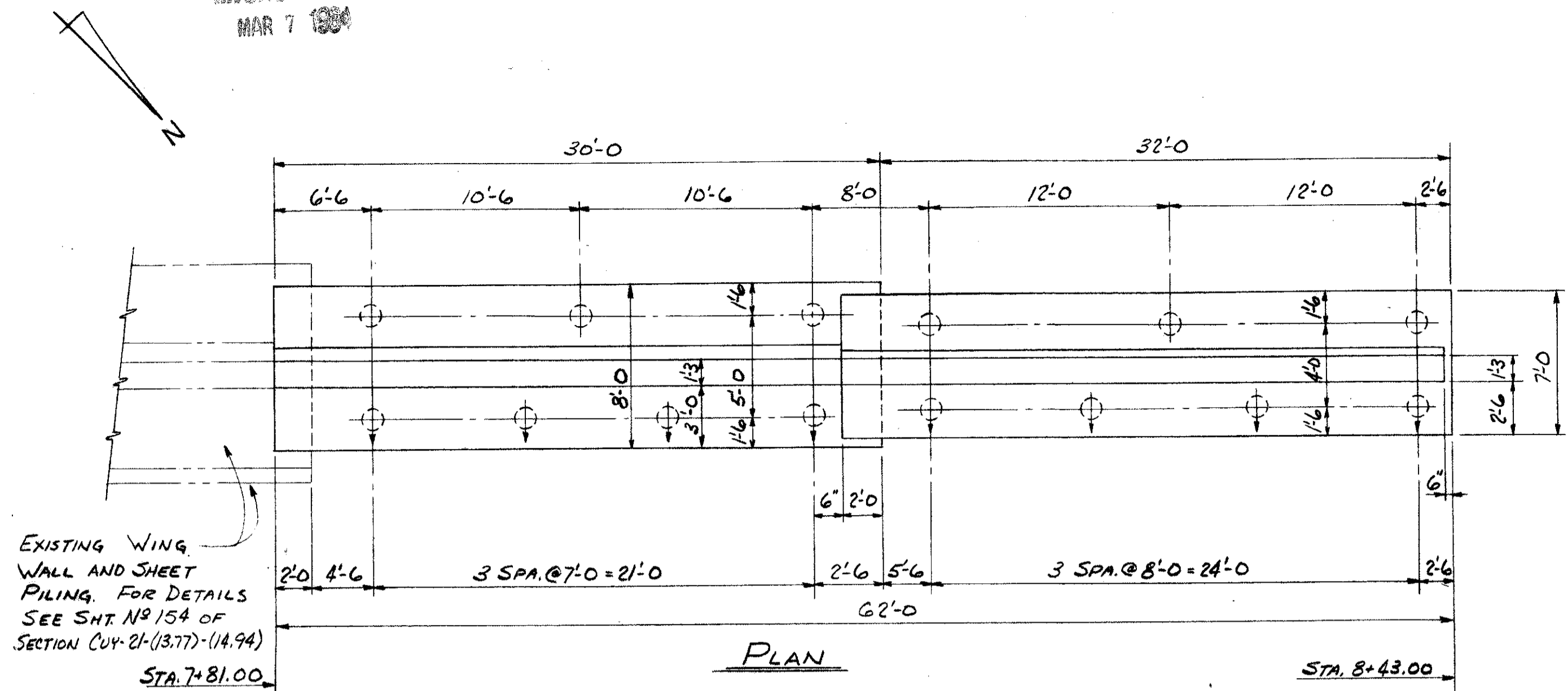
EXTENSION OF NORTH WINGWALL
WEST ABUTMENT - GENERAL PLAN

BRIDGE No. CUY-21-1404
WILLOW FREEWAY UNDER BROADWAY AVE.
CUYAHOGA COUNTY U.S.R. 21

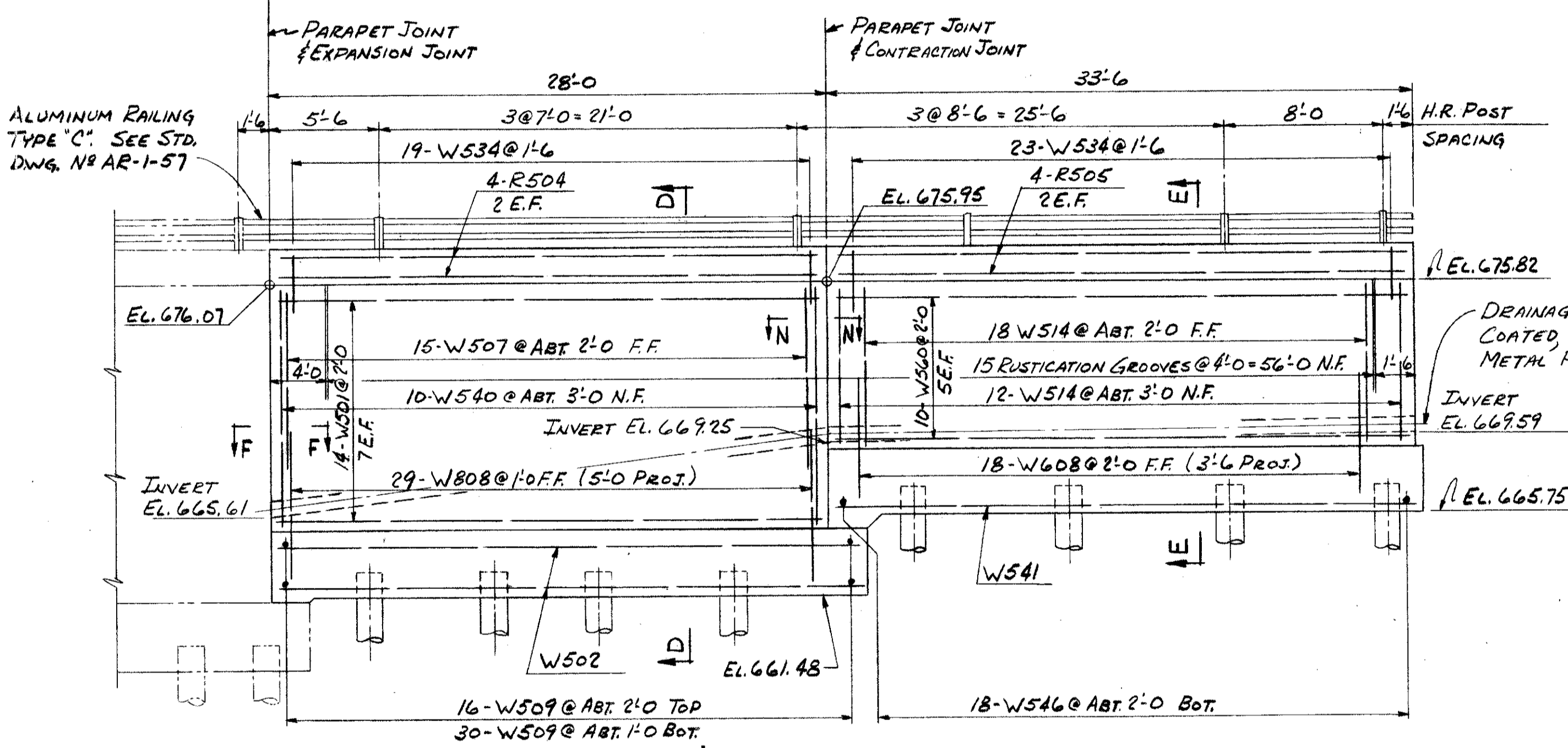
SCALE	DATE			
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED
	OAM		R.D.H.	5-20-63

CONT. No. 019-2P

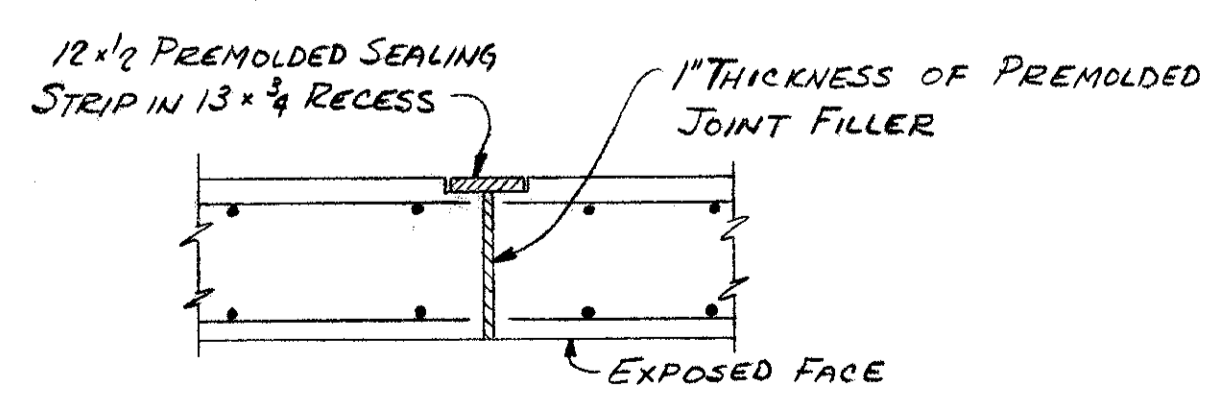
MICROFILMED
MAR 7 1984



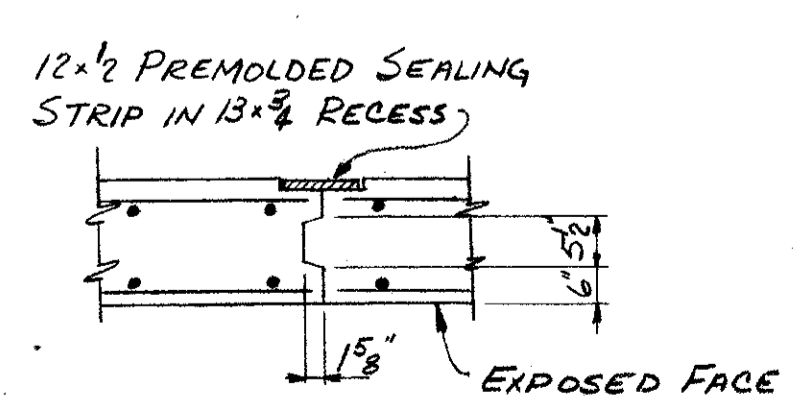
PLAN



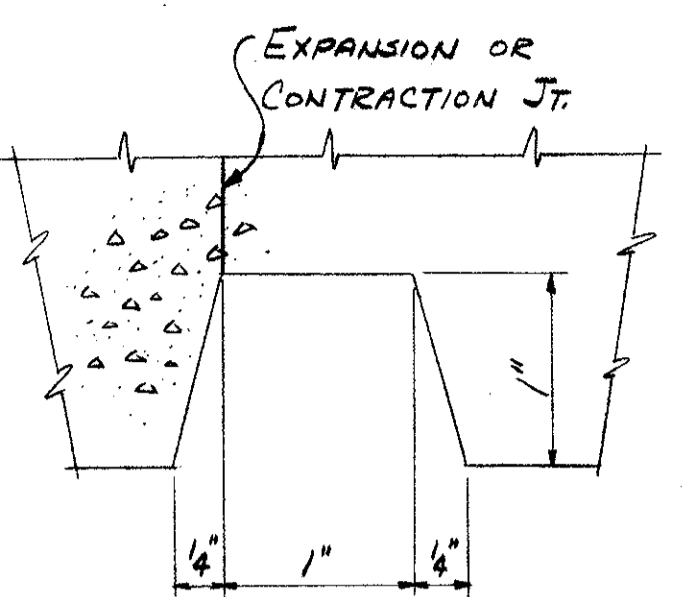
ELEVATION



SECTION F-F



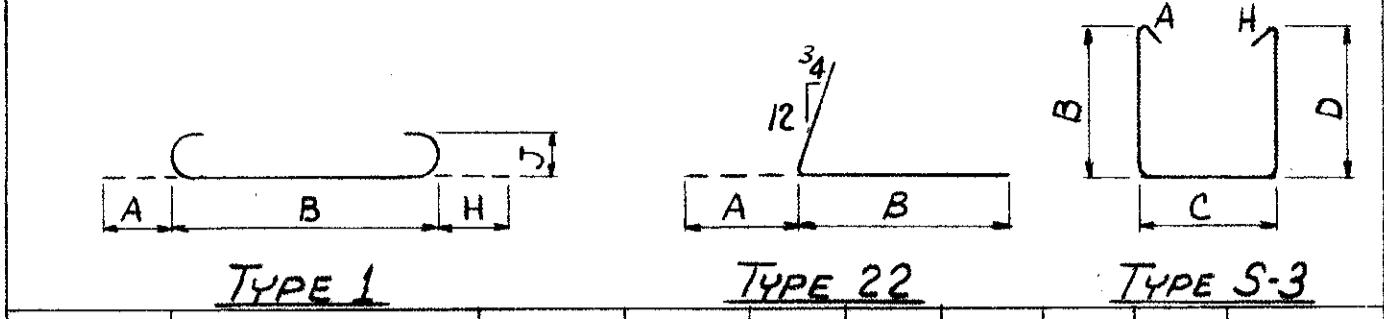
SECTION N-N



RUSTICATION JOINT DETAIL

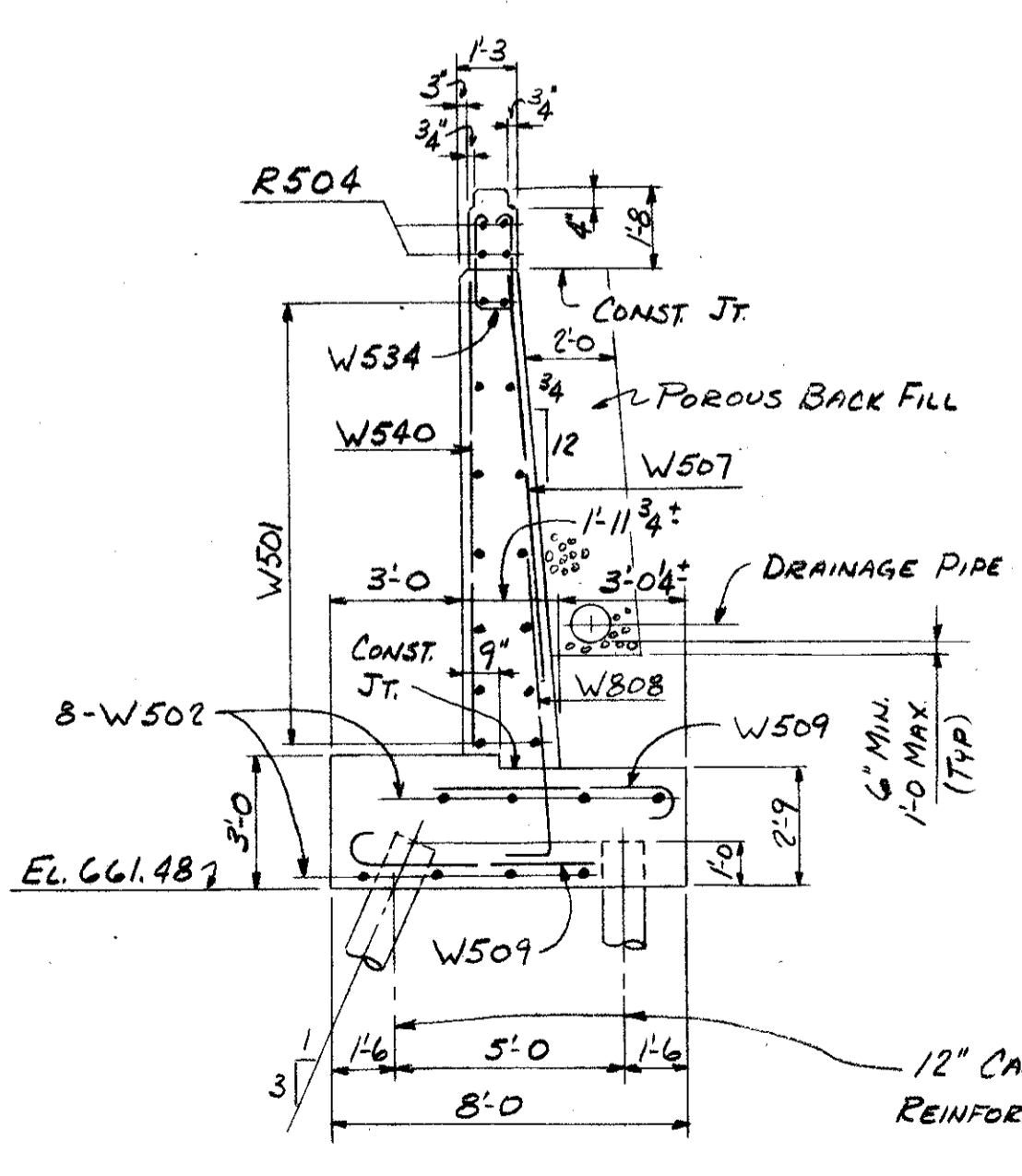
REINFORCING BAR SCHEDULE

NOTE: 'J' - USE STANDARD AS PER OHIO.

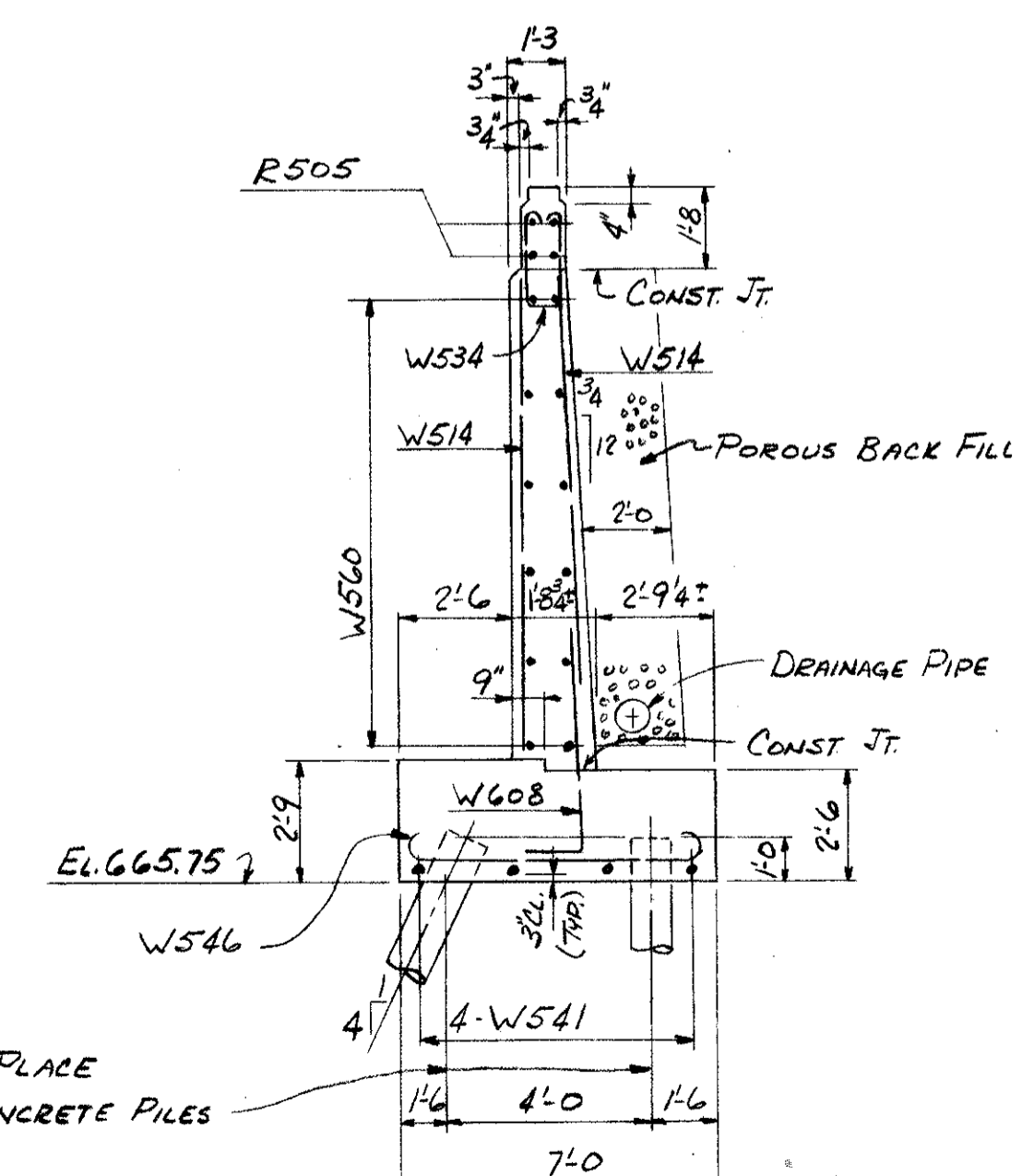


MARK	NO REQ'D	LENGTH	TYPE					WEIGHT
			A	B	C	D	H	
W501	14	27'-6"	STR.					402#
W502	8	29'-6"	STR.					246
W507	15	9'-0"	STR.					141
W509	46	5'-7"	1	7	5'-0"			268
W514	30	7'-0"	STR.					219
W534	42	4'-11"	S-3	5	1'-10"	8	1'-10"	216
W540	10	11'-0"	STR.					115
W541	4	33'-6"	STR.					140
W546	18	7'-9"	1	7	6'-7"		7	145
W560	10	33'-0"	STR.					344
W608	18	7'-0"	22	1'-3"	5'-9"			189
W808	29	8'-0"	22	1'-3"	6'-9"			619
							TOTAL	3044#
R504	4	27'-6"	STR.					*
R505	4	33'-0"	STR.					*

BAR SIZE IS INDICATED IN THE BAR MARK. THE FIRST DIGIT INDICATES THE BAR SIZE. FOR EXAMPLE; W608 IS A NUMBER 6 SIZE BAR.
* INCLUDED WITH RAILING FOR PAYMENT.



SECTION D-D



SECTION E-E

N.F = NEAR FACE
F.F = FAR FACE
E.F = EACH FACE

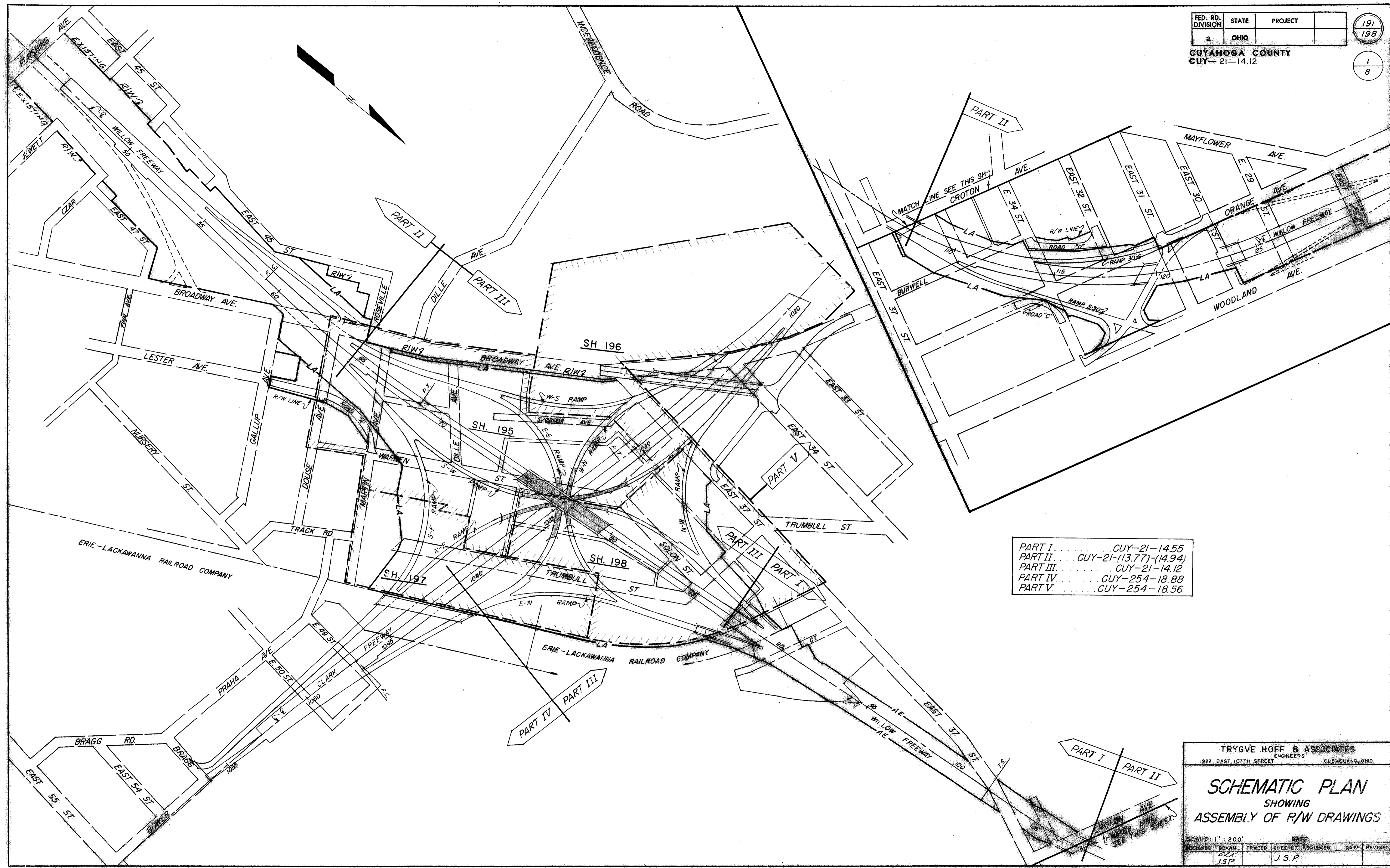
WORK THIS SHT. WITH SHT. NO 190A

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

EXTENSION OF NORTH WINGWALL
WEST ABUTMENT - DETAILS
BRIDGE NO CUY-21-1404
WILLOW FREEWAY UNDER BROADWAY AVE.
CUYAHOGA COUNTY U.S.R. 21

SCALE DATE
DESIGNED DRAWN TRACED CHECKED REVIEWED DATE REVISED
R.D.L. OAM C.P. 5-20-63

CONT. NO. 1909-28 SHT. NO. 1889



- PART I..... CUY-21-14.55
- PART II..... CUY-21-(13.77)-(14.94)
- PART III..... CUY-21-14.12
- PART IV..... CUY-254-18.88
- PART V..... CUY-254-18.56

CONT. No. 58019 SHEET A.T. No. 6266

TRYGVE HOFF & ASSOCIATES
ENGINEERS CLEVELAND, OHIO
1922 EAST 107TH STREET

SCHEMATIC PLAN

SHOWING
ASSEMBLY OF R/W DRAWINGS

SCALE: 1" = 200' DATE: _____

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REV. SEC.
	JSP		J.S.P.			

EE-5

CUY-77-14.12

STATE OF OHIO DEPARTMENT OF HIGHWAYS CUY-21-14.12

FED. RD. DIVISION	STATE	PROJECT	
2	OHIO	1-77-51	161

191A
198

CUYAHOGA COUNTY
CUY-21-14.12
PART 3

Plans prepared by:
TRYGVE HOFF & ASSOCIATES
1922 EAST 107TH STREET ENGINEERS CLEVELAND, OHIO

PRESIDENT CHIEF ENGINEER

PROJECT ENGINEER

CITY OF CLEVELAND CUYAHOGA COUNTY

CONVENTIONAL SIGNS

CENTERLINE	
FENCE	
GUARD RAIL (EXISTING)	
GUARD RAIL (PROPOSED)	
RAILROAD	
UTILITY POLES	
TREES & STUMPS (EXISTING)	
PROPERTY LINE	
PROPERTY LINE-SAME OWNER CONTIGUOUS PARCELS OF LAND	
EXISTING RIGHT OF WAY	
LIMITED ACCESS RIGHT OF WAY ONLY	
RIGHT OF WAY ONLY	
SUBDIVISION LINE	
ORIGINAL LOT LINE	

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MISC. PAV'T DETAILS	5	DRAINAGE	80-94
GENERAL NOTES	6-8	(SHEETS NOT USED	88,89,90)
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GENERAL SUMMARY	11-13	EXISTING UTILITIES	120-124
GEOMETRIC LAYOUT	14-15	ELECTRICAL WORK	125-138
WILLOW PLAN & PROFILE	16-18	STRUCTURE CUY-21-1431	139-151
CLARK PLAN & PROFILE	19	STRUCTURE CUY-21-1436	152-172
DRAINAGE QUANTITIES FOR SHEETS 16 & 19	20	STRUCTURE CUY-254-1877	173-190
RAMP PLAN & PROFILE	21-27	RETAINING WALL	190A, 190B
		RIGHT OF WAY	191A, 191-198

LINE DATA

BEGIN PROJECT STA. 64 + 50.00 TO
END PROJECT STA. 87 + 04.50 2,254.50 L.F.
NET LENGTH OF PROJECT 2,254.50 L.F. = 0.427 MILES

ADD FOR APPROACH WORK
WILLOW STA. 51 + 40.00 TO STA. 64 + 50.00 = 1,310.00 L.F.
WILLOW STA. 87 + 04.50 TO STA. 129 + 90.00 = 4,285.50 L.F.

ADD FOR CLARK FREEWAY
STA. 1028 + 14.00 TO STA. 1042 + 15.00 = 1,401.00 L.F.
NET LENGTH OF WORK = 9,251.00 L.F. = 1.752 MILES



LOCATION MAP
SCALE
1/2" = 1 MILE

Portion to be improved
Federal Roads
State Roads
Other Roads & Streets

SCALE
Plan
Profile: Horizontal
Profile: Vertical
Cross Sections
Others

1" = 50'
1" = 50' Unless
1" = 10' Noted
1" = 10'
As Noted

SUPPLEMENTAL PRINTS OF STANDARD CONSTRUCTION DRAWINGS							
B-T-70-71	11/15/60	I-1	11/15/60	I-15 No. 1	11/15/60	L-3-A	4/1/50
B-T-71R	3/2/53	I-8 C, B, No. 5	2/1/63	I-15 No. 2-A	8/17/60	L.J. No. 1	7/1/55
F-1	2/1/63	I-8 I, No. 2-A	2/1/63	I-15 No. 4	12/1/54	RI-1	7/15/58
F-3	2/1/63	I-8 M, H, No. 1	2/1/63	I-15 No. 5A	2/1/63	T-35	1/2/54
FACI-1	3/8/63	I-8 M, H, No. 2	2/1/63	I-21-23	8/1/56	T.J.	9/12/60
FACI-2	3/8/63	I-12	2/1/63	L-1	4/1/50	AR-1-57	4/2/62
G-7, 07	6/1/56	I-14 G.	1/22/52	L-3	4/1/50	FSB-1-62	1/15/63
HW-E	2/1/63						

SUPPLEMENTAL SPECIFICATIONS	
CE-101.04	5/22/56
L-120	1/2/62
S-307	8/23/60
S-101	7/12/62

File No.	CUYAHOGA COUNTY	CUY-21-14.12
Date of Letting	_____ 19	
Contract No.	_____	

LIMITED ACCESS

This improvement is especially designed for through traffic and has been declared a limited access highway or freeway by action of the Director of Highways in accordance with the provisions of Section 5511.02 of the Revised Code of Ohio.

1963 Construction and Material Specifications shall govern this improvement.

The standard specifications of the State of Ohio, Department of Highways, including changes and supplemental specifications listed in the proposal shall govern this improvement.

The right of way for this improvement will be provided by the State of Ohio.

I hereby approve these plans and declare that the making of this improvement will not require the closing of the highway to traffic and that provisions for the maintenance and safety of traffic will be as set forth on the plans and estimates.

Approved _____
Date _____ Director of Public Service, City of Cleveland

Approved _____
Date _____ Division Deputy Director

Approved _____
Date _____ Deputy Director of Planning & Programming

Approved _____
Date _____ Deputy Director of Right of Way

Approved _____
Date _____ Engineer of Bridges

Approved _____
Date _____ Engineer of Location & Design

Approved _____
Date _____ Deputy Director of Design & Construction

Approved _____
Date _____ First Ass't. Director

Approved _____
Date _____ Director of Highways

DEPARTMENT OF COMMERCE
BUREAU OF PUBLIC ROADS

APPROVED: _____

DIVISION ENGINEER

DATE

SHEET ACCT. No. 6165

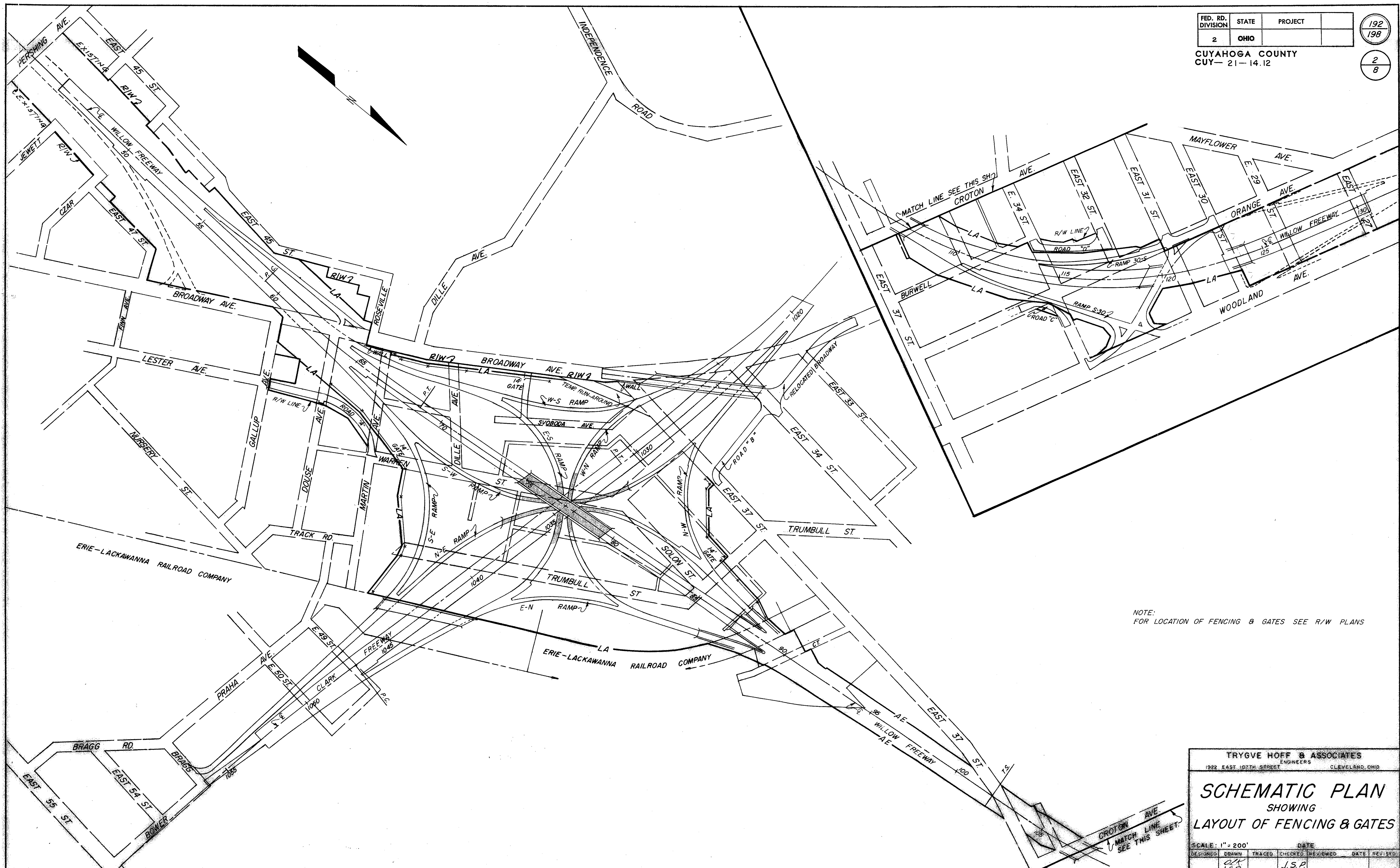
INT. No. 58C19

FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

192
198

CUYAHOGA COUNTY
CUY-21-14.12

2
8



NOTE:
FOR LOCATION OF FENCING & GATES SEE R/W PLANS

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

SCHEMATIC PLAN
SHOWING
LAYOUT OF FENCING & GATES

SCALE: 1" = 200'	DATE
DESIGNED	TRACED
CHECKED	REVIEWED
DATE	DATE
J.S.P.	J.S.P.

JUL 3 1963

CONT. No. 58019 SHEET AL.T. No. 6005

TOTAL NO. OF OWNERS 224
 TOTAL NO. OF PARCELS 229

SUMMARY OF ADDITIONAL RIGHT OF WAY REQUIRED

FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

193
198

CUYAHOGA COUNTY
 CUY-21-14.12

3
8

PART 3

PARCEL NO.	ACQUIRED AS PARCEL NO.	OWNER	AREA TO BE ACQUIRED SQ. FT.	EXIST BLDG.	SHEET NO.	RESIDUAL AREA LEFT OF E SQ. FT.	RESIDUAL AREA RIGHT OF E SQ. FT.	REMARKS
1030 WL		MIKE ZORICH	7,962	YES	197	NO	NO	
1031 WL		THOMAS & ANGELA POPEKA	7,962	"	"	"	"	
1032 WL		HENRY CERNY	7,982	"	"	"	"	
1033 WL		ANDREW & MARY & MIKE BENYO	7,941	"	"	"	"	
1034 WL		FRIEDA BLOOM	7,903	"	"	"	"	
1035 WL		KOSCO & ANNIE FEDORIGA	7,869	"	"	"	"	ALSO OWNER OF PARCEL 1206 WL
1036 WL		ALOIS MASIN	7,832	"	"	"	"	
1038 WL		OCO WASTE PAPER CO.	53,773	YES	197			
1040 WL		EDWARD VOSMIK et al	7,529	YES	197			
1101 LA		LOTTIE LUBOSKI	4,678	YES	198			
1102 WL	1102 LA	JOE & LILLIAN TEKLEN	3,834	"	"			
1103 WL	1103 LA	MIKE & HELEN FERREK	1,604	"	"			
1104 WL	1104 LA	PATSY YANNACO	1,808	"	"			
1105 WL		JOHN JR. & LOIS E. STUCKO	3,442	"	"			
1106 WL		JOHN JR. & LOIS E. STUCKO	2,535	YES	"			
1107 WL	1107 LA	NICK & C. LoVECCHIA	2,902	YES	"			
1108 WL	1108 LA	MELVIN M. & W. HAMPTON	3,269	YES	"			
1109 WL	1109 LA-WD	LILLIE OLIVO	3,636	YES	"			
1110 WL	1110 LA	FLORENCE DYCHKO	4,004	YES	"			
1111 WL	1111 LA	WALTER & F. F. PRZERACKI	4,218	YES	"			
1112 WL	1112 LA	MARION & T. KACZMARSKI	4,893	YES	"			
1113 WL	1113 LA	CHAS. W. & S. BLUE	4,901	YES	"			
1114 WL	1114 LA	STANLEY & BERTHA KUPCAK	4,087	YES	"			
1115 WL	1115 LA-WD	GEORGE J. SKALA	5,544	YES	"			
1116 WL		CHAS. F. & AGNES MALEK	5,754	YES	"			
1117 WL	1117 LA	JOSEPH & MARY WOLNER	5,453	YES	"			
1118 WL	1118 LA	FRANK KOZEL	2,549	YES	"			
1119 WL	1119 LA	ALBERT & ANN GLONTZ	2,904	YES	"			
1120 LA		CZESLAW PLOSKI	5,453	YES	"			
1121 WL	1121 LA	LEO O. WEBER	5,453	YES	"			
1122 WL	1122 LA	WALTER & JULIA JANDZISZAK	5,453	YES	"			
1123 WL	1123 LA	WOJCICH KABAT	5,453	YES	"			
1124 WL		ANNIE M. TIGHE	5,453	YES	"			
1125 WL	1125 LA	ANNA DURSA	5,453	YES	"			
1126 WL		HARRY & EVA GULA	3,473	YES	"			
1127 WL	1127 LA	HENRY R. & M.M. PLAGA	3,960	YES	"			SEE PARCEL 1007 WL
1128 WL	1128 LA	JOSEPH PONIKVAR	3,473	YES	"			
1129 WL		SUSIE KEKELIS	5,453	YES	"			
1130 WL	1130 LA-WD	KURT PROCHOWNICK	5,453	YES	"			
1131 WL	1131 LA	MARY GALATI	5,453	YES	"			
1132 LA		SYLVIA FAUST	2,521	YES	"			
1133 WL	1133 LA	JOS. J. TAROCSI	2,866	YES	"			
1134 WL		CLARA RABINOVITZ	3,211	YES	"			
1135 WL	1135 LA	JOS. R. & MARY BRONSON	3,556	YES	"			
1136 WL		ANNA V. BUTOR et al	3,902	YES	"			
1137 WL		STELLA PICHA et al	4,247	YES	"			
1138 WL		ANNA FEDORIGA	4,592	YES	"			ALSO OWNER OF PARCEL 1207 WL
1139 WL		JOHN ED. NOWACKI	4,937	YES	"			
1140 WL		STELLA R. & FRANK ANDEL	5,281	YES	"			
1141 WL		JOSEF & MARY PETR	5,453	YES	"			
1142 WL		J. J. LEJCAR & M. & L. LADISLAUS	5,453	YES	"			
1143 WL		MICHAEL HUSS et al	5,453	YES	"			
1144 WL		MARY H. TIHANSKY	5,453	YES	"			
1145 WL		BERTHA ZAK	5,453	YES	"			
1146 WL		MARTIN & HELEN KRAL	5,453	YES	"			
1147 WL		JOHN GADOMSKI	2,277	YES	"			
1148 WL		EMIL D. & MATILDA D'AVILA	3,176	YES	"			
1149 WL		BARBARA KASPERSKI	5,453	YES	"			
1150 WL		THE FREEWAY INV. CO.	5,453	YES	"			
1151 WL		BERTHA ONDRUSKO	5,453	YES	"			
1152 WL		ANDREW J. KRISKA JR.	5,453	YES	"			
1153 WL		ROBY REID	5,453	YES	"			
1154 WL		FLORENCE OBREMSKI	5,453	YES	"			
1201 WL		CELIA T. DARDZINSKI	3,308	YES	198			
1202 WL		JOHN REDD	2,145	YES	"			
1203 WL		NICCOLI ROSALINE et al	3,300	YES	"			
1204 WL		JENNIE MOLNAR	2,153	YES	"			
1205 WL		CHARLOTTE CHERNY	5,453	YES	"			
1206 WL		KOSCO & ANNIE FEDORIGA	5,453	YES	"			SEE PARCEL 1035 WL
1207 WL		ANNA FEDORIGA	5,453	"	"			SEE PARCEL 1138 WL
1208 WL		WM. PONIKVAR	5,453	YES	"			
1209 WL		ANNA KUPCHIK	5,453	YES	"			
1210 WL		MARIE J. KEHDE	5,453	YES	"			
1211 WL		GEO. J. & ROSE J. SHEFFERLE	10,907	YES	"			
1212 WL		PAULINE KALBERG & T. BARNIAK	5,453	YES	"			
1213 WL		ANIELA GASOWSKI	5,453	YES	"			
1214 WL		WM. J. & EVA KRISTANKO	5,453	YES	"			
1215 WL		STEPHEN & L. ZAWADA	5,453	YES	"			
1216 WL		MARY BENDER	3,275	YES	"			
1217 WL		RICHARD J. URBAN	3,275	YES	"			
1218 WL		R. F. SR. & MARY J. SYKORA	2,178	YES	"			
1219 WL		CAROLINE WASKIEWICZ	2,178	YES	"			
1220 WL		JOHN & MARY MIHALIK	4,356	YES	"	NO	NO	

CONT. No. 58019 SHEET ACCT. No. 6072

TRYGVE HOFF & ASSOCIATES
 ENGINEERS
 1922 EAST 107TH STREET CLEVELAND, OHIO

SUMMARY OF ADDITIONAL RIGHT OF WAY REQUIRED

SCALE	DATE					
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
J.S.P.	L.K.H.		J.S.P.			

CURVE DATA, WILLOW FREEWAY

R = 5729.58
 $\Delta = 9^{\circ} 36' 26''$
 D = 1^{\circ} 00' 00"
 T = 481.49'
 L = 360.72'

END R/W ACQUISITION
CUY-21-(13-77)-(14-94)

BEGIN R/W ACQUISITION
CUY-21-14-12

HELEN DOUSE'S RE-SUBDIVISION V.13 P.24
SUB-LOT NOS. 46 TO 51 INC.

HELEN DOUSE'S ALLOTMENT V.11 P.39
SUB-LOT NOS. 26 TO 45 INC.

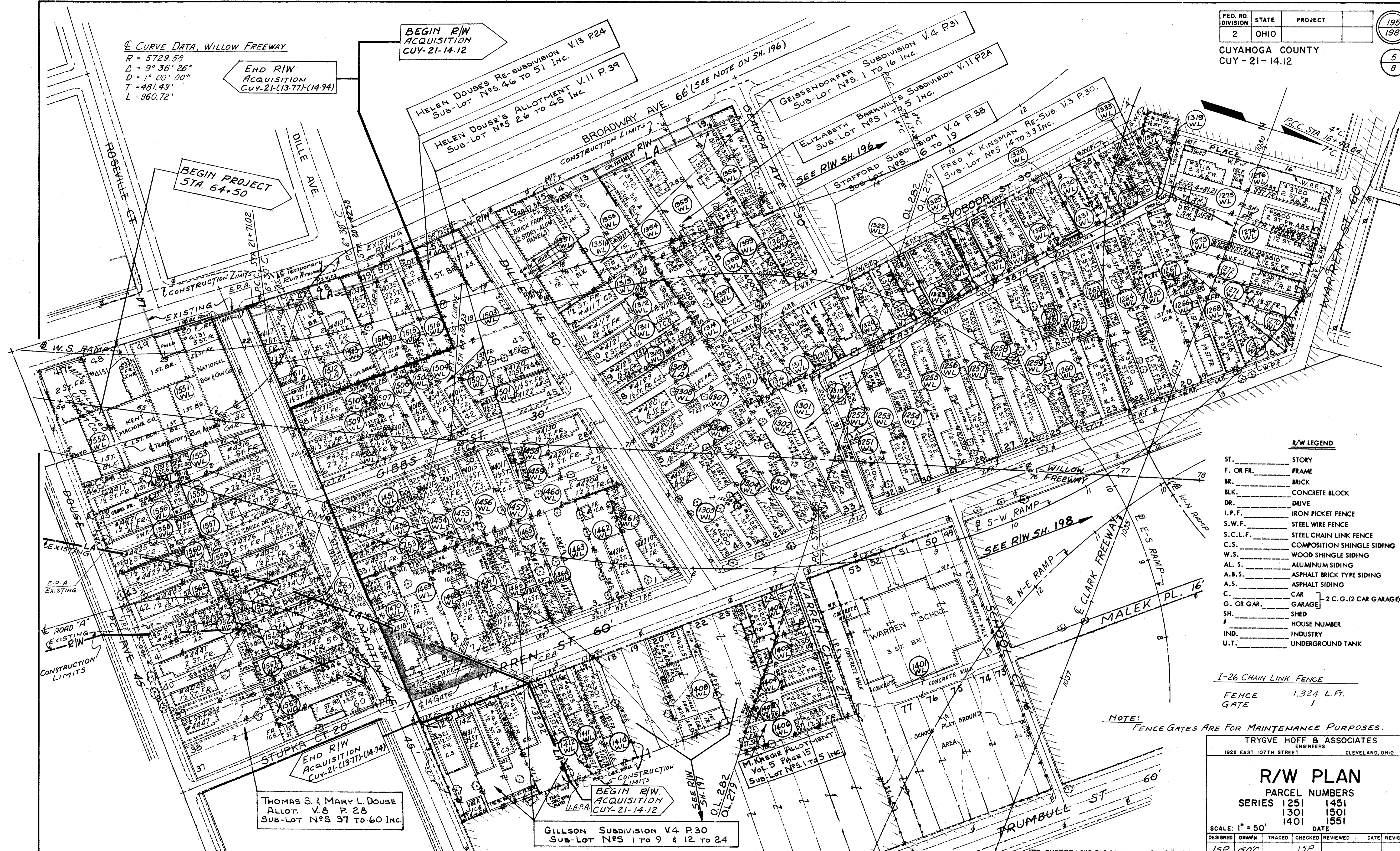
GEISSENDORFER SUBDIVISION V.4 P.31
SUB-LOT NOS. 1 TO 16 INC.

ELIZABETH BARKWILL'S SUBDIVISION V.11 P.2A
SUB-LOT NOS. 1 TO 5 INC.

STAFFORD SUBDIVISION V.4 P.38
SUB-LOT NOS. 6 TO 19

FRED H. KINSMAN RE-SUB. V.3 P.30
SUB-LOT NOS. 14 TO 33 INC.

BEGIN PROJECT
STA. 64+50



R/W LEGEND

- ST. _____ STORY
- F. OR FR. _____ FRAME
- BR. _____ BRICK
- BLK. _____ CONCRETE BLOCK
- DR. _____ DRIVE
- I. P. F. _____ IRON PICKET FENCE
- S. W. F. _____ STEEL WIRE FENCE
- S. C. L. F. _____ STEEL CHAIN LINK FENCE
- C. S. _____ COMPOSITION SHINGLE SIDING
- W. S. _____ WOOD SHINGLE SIDING
- AL. S. _____ ALUMINUM SIDING
- A. B. S. _____ ASPHALT BRICK TYPE SIDING
- A. S. _____ ASPHALT SIDING
- C. _____ CAR
- G. OR GAR. _____ GARAGE } 2 C.G. (2 CAR GARAGE)
- SH. _____ SHED
- # _____ HOUSE NUMBER
- IND. _____ INDUSTRY
- U. T. _____ UNDERGROUND TANK

I-26 CHAIN LINK FENCE

FENCE 1,324 L.F.
 GATE 1

NOTE: FENCE GATES ARE FOR MAINTENANCE PURPOSES.

TRYGVE HOFF & ASSOCIATES
 1922 EAST 107TH STREET ENGINEERS CLEVELAND, OHIO

R/W PLAN

PARCEL NUMBERS
 SERIES 1251 1451
 1301 1501
 1401 1551

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISED
JSP	GOC		JSP			

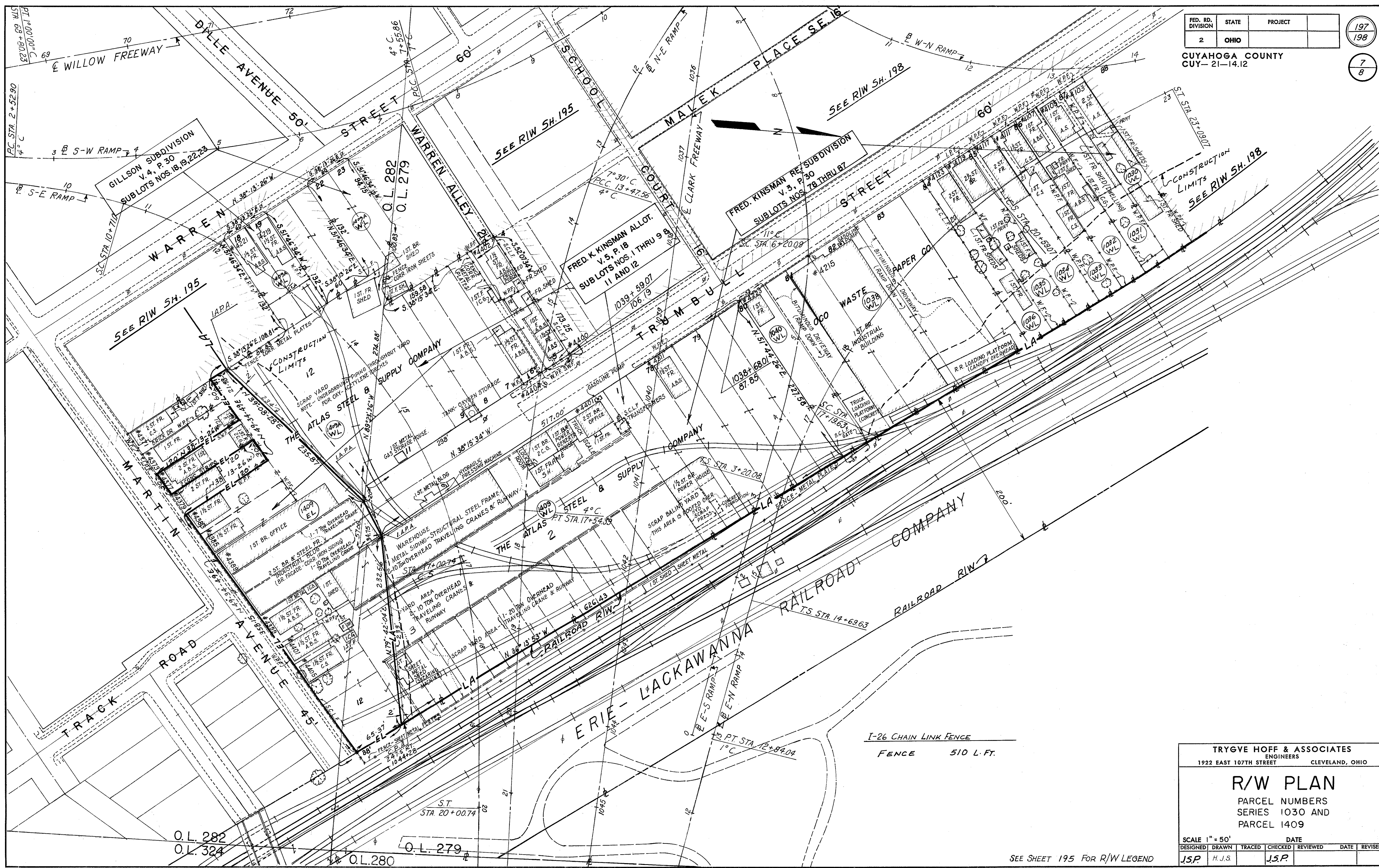
CONT. No. 58019 SHEET ACCT. No. 6063

FED. RD. DIVISION	STATE	PROJECT
2	OHIO	

197
198

CUYAHOGA COUNTY
CUY-21-14.12

7
8



CONT. No. 58019 SHEET ACCT. No. 6069

O.L. 282
O.L. 324

O.L. 280
O.L. 279

I-26 CHAIN LINK FENCE
FENCE 510 L. FT.

SEE SHEET 195 FOR R/W LEGEND

TRYGVE HOFF & ASSOCIATES
ENGINEERS
1922 EAST 107TH STREET CLEVELAND, OHIO

R/W PLAN

PARCEL NUMBERS
SERIES 1030 AND
PARCEL 1409

SCALE 1" = 50'	DATE
DESIGNED	DRAWN
TRACED	CHECKED
REVIEWED	DATE
REVISOR	REVISION
J.S.P.	H.J.S.
J.S.P.	

JUL 3 1963

