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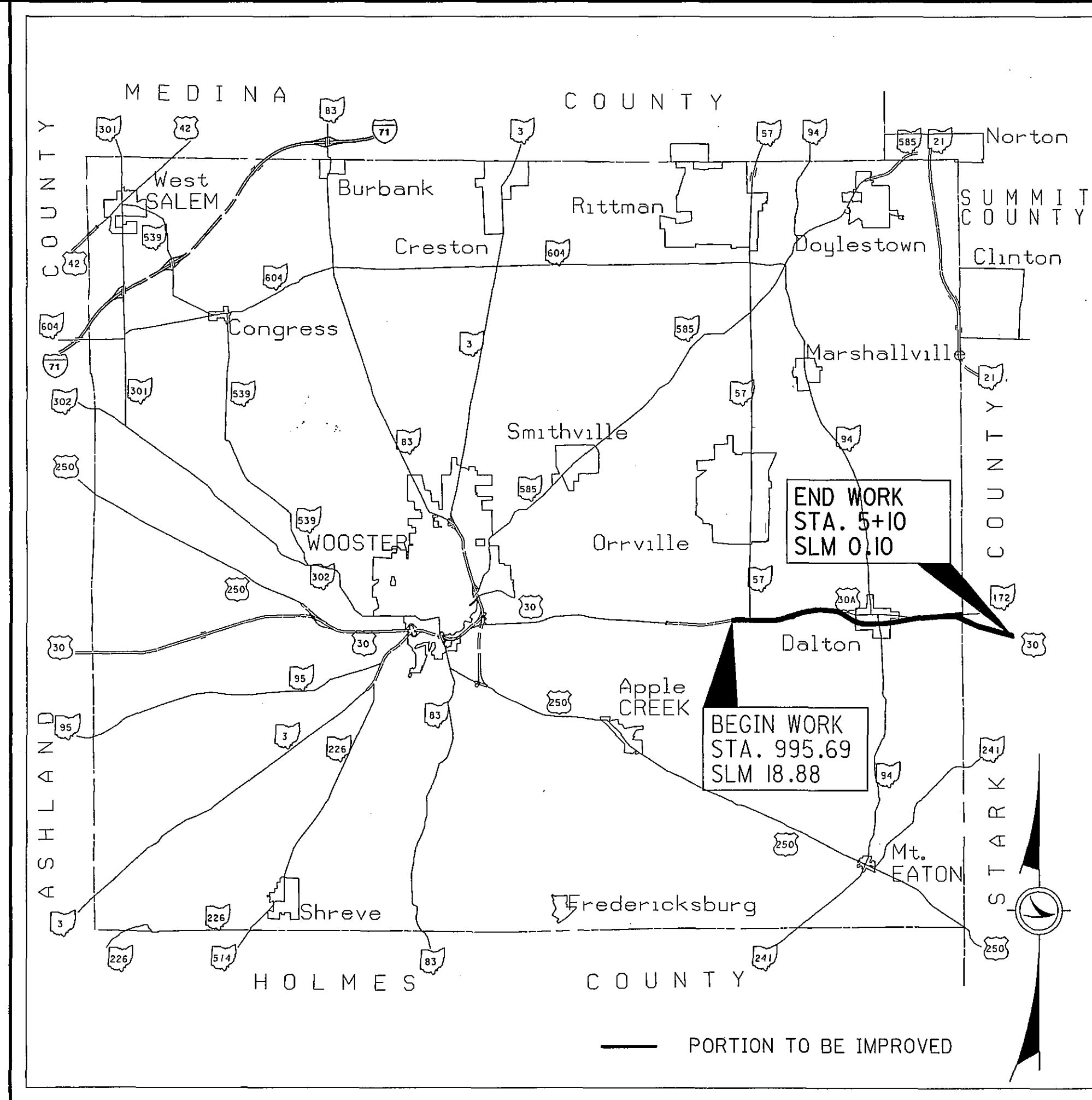
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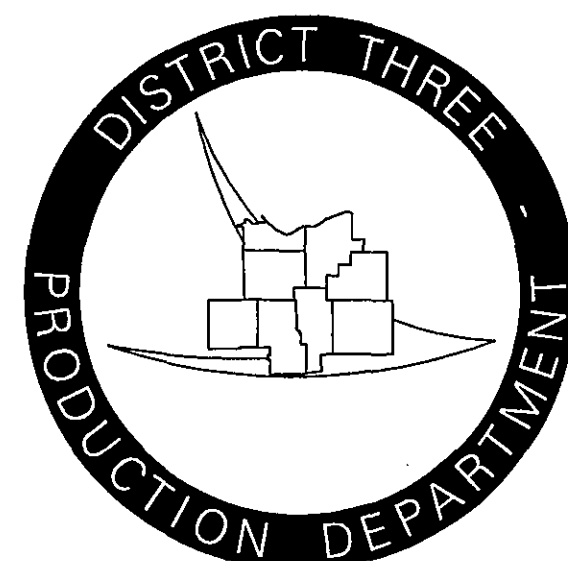
* SHEET NUMBERS NOT USED 16 & 6

I HEREBY APPROVE THESE PLANS AND
DECLARE THAT THE MAKING OF THIS
IMPROVEMENT WILL NOT REQUIRE THE
CLOSING TO TRAFFIC OF THE HIGHWAY, AND
THAT PROVISIONS FOR THE MAINTENANCE AND
SAFETY OF TRAFFIC WILL BE AS SET FORTH
ON THE PLANS AND ESTIMATES

APPROVED *Jordan Proctor*
DATE 9-16-04 DIRECTOR, DEPARTMENT OF
TRANSPORTATION

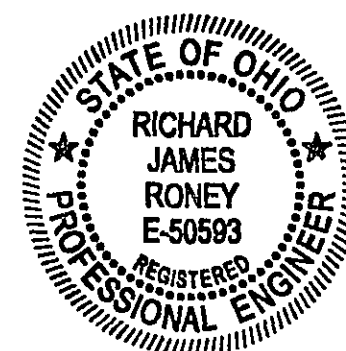


PLAN PREPARED BY:



STANDARD CONSTRUCTION DRAWINGS				SUPPLEMENTAL SPECIFICATIONS	
TC-7.65	7-18-03	MT-35.10	4-20-01		
TC-18.24	1-18-02	MT-95.30	7-16-04	832	4-17-04
TC-21.20	1-19-01	MT-95.31	7-16-04	833	2-12-03
TC-22.10	1-19-01	MT-95.32	7-16-04	1075	4-19-02
TC-22.20	1-19-01	MT-97.10	4-19-02		
TC-31.21	4-20-01	MT-98.12	4-19-02		
TC-41.10	1-19-01	MT-98.13	4-19-02		
TC-41.20	1-19-01	MT-98.14	4-19-02		
TC-41.40	7-16-04	MT-98.15	7-16-04		
TC-41.50	7-16-04	MT-98.16	4-19-02		
TC-42.10	1-19-01	MT-105.10	10-18-02		
TC-42.20	7-16-04	MT-105.11	10-18-02		
TC-51.11	4-20-01				
TC-51.12	4-20-01				
TC-52.10	4-20-01	DM-4.3	7-19-02		
TC-52.20	4-20-01	DM-4.4	7-19-02		

ENGINEERS SEAL:



SIGNED: Richard J. Honey
DATE: 8-30-04

WAY - USR 30-18.88/0.00
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Dist 3 11/17/2004

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CONVERSION OF STANDARD CONSTRUCTION DRAWINGS

THE METRIC STANDARD DRAWINGS REFERENCED IN THIS PLAN SHALL BE CONVERTED TO ENGLISH UNITS USING THE SI (METRIC) TO ENGLISH CONVERSION FACTORS PROVIDED IN TABLE 109.021 OF THE 2002 CONSTRUCTION AND MATERIALS SPECIFICATIONS. THE APPENDIX OF ASTM E 380 SHALL BE UTILIZED FOR ANY ADDITIONAL CONVERSION FACTORS REQUIRED. CONVERSIONS SHALL BE APPROPRIATELY PRECISE AND SHALL REFLECT STANDARD INDUSTRY ENGLISH VALUES WHERE SUITABLE.

CONTINGENCY QUANTITIES

THE CONTRACTOR SHALL NOT ORDER MATERIALS OR PERFORM WORK LISTED IN THE GENERAL SUMMARY FOR ITEMS DESIGNATED BY PLAN NOTE TO BE USED "AS DIRECTED BY ENGINEER" UNLESS OTHERWISE AUTHORIZED BY THE ENGINEER. THE ACTUAL WORK LOCATIONS AND QUANTITIES USED AT THE ENGINEER'S DISCRETION SHALL BE MADE A MATTER OF RECORD BY INCORPORATION INTO THE FINAL CHANGE ORDER GOVERNING COMPLETION OF THIS PROJECT.

UNDERGROUND UTILITIES

THE LOCATIONS OF THE UNDERGROUND UTILITIES SHOWN ON THE PLANS ARE AS OBTAINED FROM THE OWNERS OF THE UTILITY AS REQUIRED BY SECTION 153.64 OF THE OHIO REVISED CODE.

UTILITIES OWNERSHIP

THE FOLLOWING UTILITIES MAY HAVE UNDERGROUND INSTALLATIONS ALONG THE VARIOUS ROUTES AFFECTED BY THIS PROJECT. THIS IS NOT TO BE CONSTRUED AS A COMPLETE LIST BUT RATHER A DIRECTORY OF THE MOST FREQUENTLY ENCOUNTERED COMPANIES.

ELECTRIC

OHIO EDISON COMPANY 1910 WEST MARKET STREET, BLDG 1 AKRON, OH 44313 330-384-4702 (JEFF KNAPP)	CITY OF ORRVILLE - ELECTRIC 207 NORTH MAIN STREET ORRVILLE, OH 44667 330-684-5100 (BOB BELTZ)
OHIO POWER COMPANY (AEP) 301 CLEVELAND AVENUE SW CANTON, OH 44701 330-438-7061 (KATHY MOSSBERGER)	

GAS & PIPELINE

COLUMBIA GAS OF OHIO 1120 WESR FOURTH STREET MANSFIELD, OH 44901 419-528-1114 (BARTH SMITH)	NORTHEAST OHIO NATURAL GAS 9081 USR 250 STRASBURG, OH 44680 330-878-5589 (CHAD WALLACE)
DOMINION EAST OHIO 1000 WEST WILBETH ROAD AKRON, OH 44314 330-798-7104 (GEORGE TURNER)	GATHERCO 6273 FRANK AVENUE NW NORTH CANTON, OH 44720 330-498-9553 (TONY KROVACEVICH)
GREAT LAKES ENERGY PARTNERS P.O. BOX 550 HARTVILLE, OH 44632 330-877-6747 (SUE BARCLAY)	

VILLAGE & CITY UTILITIES

CITY OF ORRVILLE - UTILITIES 207 NORTH MAIN STREET ORRVILLE, OH 44667 330-684-5040 (DAN GLOMB)	VILLAGE OF DALTON P.O. BOX 493 1 WEST MAIN STREET DALTON, OH 44618 330-828-2221 (KIRT DENNING)
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RURAL WATER & SEWER

CITY OF ORRVILLE - UTILITIES 207 NORTH MAIN STREET ORRVILLE, OH 44667 330-684-5040 (DAN GLOMB)	VILLAGE OF DALTON P.O. BOX 493 1 WEST MAIN STREET DALTON, OH 44618 330-828-2221 (KIRT DENNING)
WAYNE COUNTY ENGINEER 3151 WEST OLD LINCOLN WAY WOOSTER, OH 44691 330-287-5500 (ROGER TERRILL)	

TELEPHONE

AT&T 229 WEST 7 TH STREET, 10 TH FLOOR CINCINNATI, OH 45202 513-784-3238 (JEFF BALLINGER)	SBC 50 WEST BOWERY STREET, 6 TH FLOOR AKRON, OH 44308 330-384-8057 (RICK DELEGANGE)
SPRINT 2025 AKRON ROAD WOOSTER, OH 44691 330-262-1107 (RICHARD BENNINGER)	

CABLE TV

ARMSTRONG UTILITIES 1141 LAFAYETTE ROAD MEDINA, OH 44256 330-722-3141 (BUB BARNETT)	
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RURAL TRAFFIC SIGNALS

OHIO DEPT. OF TRANSPORTATION DISTRICT 3 906 NORTH CLARK STREET ASHLAND, OH 44805 419-207-2822 (KEVIN CAPIZZI)	
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RURAL LIGHTING

OHIO DEPT. OF TRANSPORTATION DISTRICT 4 705 OAKWOOD STREET RAVENNA, OH 44266 330-297-0801 X 305 (KEN GREENE)	
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THE AFOREMENTIONED UTILITY COMPANIES AND AGENCIES HAVE VARIOUS FACILITIES IN THE AREA THAT WILL REMAIN IN PLACE DURING CONSTRUCTION. EXTREME CAUTION SHOULD BE EXERCISED IN AREAS WITH UTILITIES. SECTIONS 105.07 AND 107.16 OF THE 2002 DEPARTMENT OF TRANSPORTATION CONSTRUCTION AND MATERIALS SPECIFICATIONS REQUIRE, AMONG OTHER THINGS, THAT THE CONTRACTOR COOPERATE WITH ALL UTILITIES LOCATED WITHIN THE LIMITS OF THE CONSTRUCTION PROJECT AND TAKE RESPONSIBILITY FOR THE PROTECTION OF THE UTILITY PROPERTY AND SERVICES.

CERTIFIED DRAWING

THE CONTRACTOR SHALL CERTIFY THAT ALL TRAFFIC CONTROL ITEMS FURNISHED ON THIS PROJECT SHALL BE IN CONFORMANCE TO THE CONTRACT REQUIREMENTS PER CMS 625.04 AND 630.03. THE CONTRACTOR SHALL SUBMIT EIGHT (8) SETS OF SIGN LEGEND CERTIFIED DRAWINGS AND CATALOG CUTS TO THE OHIO DEPARTMENT OF TRANSPORTATION, DISTRICT 3 CONSTRUCTION ENGINEER, 906 NORTH CLARK STREET, ASHLAND, OHIO 44805, FOR APPROVAL. CERTIFIED SHOP DRAWINGS AND CATALOG CUTS SHALL BE SUBMITTED TO THE ENGINEER PRIOR TO FABRICATION AND INSTALLATION.

IN ADDITION TO THE REQUIREMENTS OF 625.04 AND 630.03, ALL DESIGN QUESTIONS OR COMMENTS ORIGINATING FROM THE CONTRACTOR OR MANUFACTURER REGARDING THE SHOP DRAWINGS AND CATALOG CUTS SHALL

BE FORWARDED TO THE ENGINEER FOR REVIEW PRIOR TO CERTIFICATION BY THE CONTRACTOR. THE ENGINEER RESERVES THE RIGHT TO ACCEPT THE CONTRACTORS' CERTIFIED DRAWINGS OR REQUEST FURTHER REVIEW AND ACCEPTANCE BY THE DISTRICT 3 PRODUCTION DEPARTMENT PRIOR TO INSTALLATION OF THE TRAFFIC CONTROL ITEMS.

SIGN REPLACEMENTS

WITH RESPECT TO THE REPLACEMENT OF EXISTING SIGNS THE CONTRACTOR SHALL IN NO CASE REMOVE A SIGN UNLESS THE APPLICABLE REPLACEMENT CAN BE ERECTED WITHIN THE SAME WORKING DAY.

LAYOUT OF WORK

PRIOR TO REMOVING OR ERECTING SIGNS OR SIGN SUPPORTS, THE CONTRACTOR SHALL FIELD LAYOUT AND IDENTIFY, BY TYPE OF WORK, SIGNS AND SIGN SUPPORTS TO BE ERECTED OR REMOVED. THIS LAYOUT MAY BE ACCOMPLISHED BY STAKING OR BY PLACING CLEARLY DISCERNABLE PAINTED MARKINGS ON THE EDGE OF PAVEMENT OR BY OTHER METHODS APPROVED BY THE ENGINEER. IN NO CASE SHALL THE CONTRACTOR PLACE ANY PERMANENT MARKINGS ON ANY EXISTING SIGN OR SIGN SUPPORT.

RESTORATION OF DISTURBED AREAS

THE CONTRACTOR SHALL RESTORE ALL SEEDED AND SODDED AREAS, PAVED BERMS, AND OTHER DISTURBED AREAS TO A CONDITION EQUAL TO OR BETTER TO THAT EXISTING BEFORE THIS WORK WAS STARTED. ALL RESTORATION WORK SHALL BE DONE IN ACCORDANCE WITH THE PERTINENT SPECIFICATION ITEM AND AS DIRECTED BY THE ENGINEER. PAYMENT FOR ALL RESTORATION WORK, INCLUDING MATERIALS AND LABOR SHALL BE INCLUDED WITH THE UNIT PRICE BID FOR THE VARIOUS 630 AND 631 ITEMS IN THIS PLAN.

ITEM 201 - CLEARING AND GRUBBING

ALTHOUGH THERE ARE NO TREES AND STUMPS SPECIFICALLY MARKED FOR REMOVAL WITHIN THE LIMITS OF THE PROJECT, A LUMP SUM QUANTITY HAS BEEN INCLUDED IN THE GENERAL SUMMARY FOR ITEM 201, CLEARING AND GRUBBING. AL PROVISIONS AS SET FORTH IN THE SPECIFICATIONS UNDER THIS ITEM SHALL BE INCLUDED IN THE LUMP SUM PRICE BID FOR ITEM 201, CLEARING AND GRUBBING.

CLEARING AND GRUBBING SHALL BE PERFORMED IN AREAS AS DIRECTED BY THE ENGINEER TO PROVIDE ADEQUATE CLEAR SITE DISTANCE TO SIGNS ERECTED AS PART OF THIS PLAN. SEE SHEET NO. 8 FOR CLEARING AND GRUBBING GUIDE DETAIL. THE FOLLOWING QUANTITY IS INCLUDED IN THE GENERAL SUMMARY TO COMPLETE THE ABOVE DESCRIBED WORK:

201 - CLEARING AND GRUBBING LUMP

ITEM 630 - SIGNING, MISC.: SIGN DATA COLLECTION:

THIS ITEM OF WORK SHALL CONSIST OF COLLECTING AND RECORDING INFORMATION FOR ANY WORK INVOLVING PERMANENT SIGNING INCLUDING SIGN REMOVAL, SIGN RELOCATION OR NEW SIGN INSTALLATION ON THIS PROJECT. DISTRICT THREE HAS A SIGN INVENTORY SYSTEM IN OPERATION. WORK PERFORMED ON EXISTING SIGNS AND INSTALLATION OF NEW SIGNS WILL AFFECT THE ACCURACY OF THE INVENTORY. ALL EXISTING SIGNS HAVE A BAR CODE STICKER. THE BAR CODE STICKER NUMBER FOR ANY SIGNS REMOVED ON THE PROJECT SHALL BE RECORDED COMPLETELY AND ACCURATELY SO THEY CAN BE REMOVED FROM THE INVENTORY. THE BAR CODE STICKER NUMBER FOR ANY SIGNS THAT ARE NEW OR RELOCATED SHALL ALSO BE RECORDED COMPLETELY AND ACCURATELY. NEW SIGNS REQUIRE NEW BAR CODE STICKERS WHICH WILL BE SUPPLIED TO THE CONTRACTOR AT THE PRECONSTRUCTION MEETING. ANY STICKERS NOT USED ARE TO BE RETURNED TO ODOT DISTRICT 3 TRAFFIC DEPARTMENT.

THE INFORMATION SHALL BE COLLECTED FROM ALL SIGNS REMOVED, RELOCATED OR INSTALLED ON THE PROJECT AND RECORDED COMPLETELY AND ACCURATELY BY A PERSON FAMILIAR WITH SIGNING TERMINOLOGY. THE INFORMATION REQUIRED APPEARS ON A FORM WHICH WILL BE SUPPLIED TO THE CONTRACTOR AT THE PRECONSTRUCTION MEETING. ALL SECTIONS OF THE FORM SHALL BE COMPLETED FROM THE INFORMATION COLLECTED FOR

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EACH SIGN. NOTE THAT THE STRAIGHT LINE MILEAGE LOG POINT OF THE SIGN REMOVAL, RELOCATION OR INSTALLATION IS TO BE PROVIDED. PROJECT STATIONING IS NOT ACCEPTABLE. AFTER THE FORM IS COMPLETED, IT SHALL BE RETURNED TO ODOT DISTRICT 3 TRAFFIC DEPARTMENT. A COPY OF THIS FORM IS AVAILABLE UPON REQUEST FOR THE CONTRACTOR TO REVIEW FOR BIDDING PURPOSES. FOR A COPY OF THIS FORM PLEASE CALL 1-419-207-7045, ROADWAY SERVICES MANAGER. ALL COMPLETED FORMS FOR THE PROJECT ARE TO BE PROVIDED TO THE ENGINEER NOT LATER THAN 30 CALENDAR DAYS AFTER COMPLETION OF SIGNING WORK ITEMS.

PAYMENT FOR THE LABOR, MATERIALS AND EQUIPMENT NECESSARY TO PERFORM THE ABOVE WORK WHICH INCLUDES COLLECTION OF INFORMATION, COMPLETION OF THE FORMS SUPPLIED TO THE CONTRACTOR, INSTALLATION OF BAR CODE STICKERS, MEASURING OF THE SIGNS AND ANY OTHER WORK IN ORDER TO COMPLETE THE FORM SHALL BE INCLUDED IN THE COST OF ITEM 630 - SIGNING, MISC.: SIGN DATA COLLECTION PER EACH.

ITEM 630 – SIGN, FLAT SHEET, AS PER PLAN

THE HINGED SIGN W-68-48 "WATCH FOR ICE ON BRIDGE" SHALL BE PROVIDED BY THE CONTRACTOR AT LOCATIONS SHOWN IN THE PLANS. SEE SHEET NO. 8 FOR ADDITIONAL NOTES AND DETAILS. AS PER THE REQUIREMENTES OF 630.04, REFLECTIVE SHEETING SHALL BE TYPE G IN ACCORDANCE 730.19.

PAYMENT FOR THIS ITEM SHALL BE AT THE UNIT PRICE BID PER SQUARE FOOT FOR ITEM 630, SIGN, FLAT SHEET, AS PER PLAN AND SHALL INCLUDE ALL LABOR, EQUIPMENT, HARDWARE, AND MATERIALS NECESSARY TO PERFORM THE WORK.

BRIDGE LOCATION MARKER SIGN

THE BRIDGE LOCATION MARKER SIGN INDICATES THE COUNTY, THE ROUTE, AND THE STRAIGHT LINE MILEAGE OF THE STRUCTURE. THE CONTRACTOR SHALL REMOVE THE EXISTING BRIDGE LOCATION MARKER SIGNS FOR REERECTION ON EXISTING OR NEW SUPPORTS AS SHOWN IN THE PLANS. IF THERE ARE ANY QUESTIONS ABOUT THE LOCATION, PLEASE CONTACT THE DISTRICT 3 BRIDGE ENGINEER @ 1-419-207-7149.

MILE MARKER LOCATION

THE LOCATION OF MILE MARKERS ON THE PLANS ARE APPROXIMATE AND A MORE PRECISE LOCATION WILL BE PROVIDED BY THE DEPARTMENT. THE CONTRACTOR SHALL NOTIFY THE ENGINEER AT LEAST 30 DAYS IN ADVANCE OF PLANNED DATE OF MARKER INSTALLATION. THE ENGINEER SHALL CONTACT THE OFFICE OF TECHNICAL SERVICES WHICH SHALL LOCATE THE LONGITUDINAL POSITIONS OF THE MILE MARKERS BY MEANS OF A PAINT MARK ON THE PAVEMENT EDGE. ALTERNATE MARKS WILL NOT BE PROVIDED ON DIVIDED HIGHWAYS AND THE CONTRACTOR SHALL SET MARKERS FOR THE OPPOSITE ROADWAY ACROSS FROM THE PROVIDED MARK. DELINEATORS WHOSE NORMAL POSITIONS FALL WITHIN 50 FEET OF A MILE MARKER SHALL BE OMITTED.

MAINTAINING TRAFFIC

THE INTENT IS TO PERFORM THE REQUIRED WORK WITH THE LEAST INCONVENIENCE TO, AND THE MAXIMUM SAFETY TO, THE CONTRACTOR AND THE TRAVELING PUBLIC.

PROCEDURES FOR MAINTAINING TRAFFIC SHALL BE IN COMPLIANCE WITH THE OHIO MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES AND STANDARD CONSTRUCTION DRAWINGS AS LISTED ON THE TITLE SHEET OF THIS PLAN. WORK ON OR BEYOND THE SHOULDER SHALL BE IN ACCORDANCE WITH PLATES 2003 OMUTCD CHAPTER 6H. FLAGGING PROCEDURES SHALL BE IN ACCORDANCE WITH 2003 OMUTCD CHAPTER 6E.

THE CONTRACTOR SHALL MAINTAIN TRAFFIC AT ALL TIMES IN ACCORDANCE WITH THE REQUIREMENTS OF ITEM 614. TWO-WAY TRAFFIC SHALL BE MAINTAINED AT ALL TIMES, EXCEPT AS NOTED HEREIN.

THE CONTRACTOR WILL BE REQUIRED TO PROVIDE, ERECT, AND MAINTAIN IN PROPER POSITION, CLEAN, LEGIBLE DEVICES IN GOOD WORKING CONDITION

AND SUBSEQUENTLY REMOVE ALL LIGHTS, SIGNS, BARRICADES, CONES, AND ALL OTHER TRAFFIC CONTROL DEVICES NECESSARY FOR THE MAINTENANCE OF TRAFFIC. ALL SIGNS SHALL BE REFLECTORIZED WITH TYPE G REFLECTIVE SHEETING.

PLACEMENT OF ALL TRAFFIC CONTROL DEVICES SHALL START AND PROCEED IN THE DIRECTION OF THE FLOW OF TRAFFIC. REMOVAL OF TRAFFIC CONTROL DEVICES SHALL START AT THE END OF THE CONSTRUCTION AREA AND PROCEED TOWARD THE ONCOMING TRAFFIC. THE CONTRACTOR SHALL PROVIDE FOR INSTALLATION OF ALL NECESSARY TRAFFIC CONTROL DEVICES BEFORE BEGINNING WORK. THE CONTRACTOR SHALL IMMEDIATELY REMOVE ALL OF THE BEFORE MENTIONED TRAFFIC CONTROL DEVICES AS SOON AS WORK IS SUSPENDED OR COMPLETED. ADVANCE WARNING SIGNS MAY BE COVERED FROM VIEW OF TRAFFIC WHEN THEY ARE NOT APPLICABLE, AS DETERMINED BY THE ENGINEER.

LANE CLOSURES (TAPERS AND TRANSITIONS) MAY BE ACCOMPLISHED BY THE USE OF TRAFFIC CONES, WITH A 28" MINIMUM HEIGHT. WITH THE APPROVAL OF THE ENGINEER, CONES MAY BE USED FOR SHORT TIME CLOSURES. THE CONES SHALL BE SPACED CENTER TO CENTER FROM THE BEGINNING OF THE FIRST LANE CLOSURE THROUGH THE WORK AREA(S) AS PER THE STANDARD CONSTRUCTION DRAWINGS. REFLECTORIZED BARRICADES OR DRUMS MAY BE USED IN LIEU OF TRAFFIC CONES, IF DESIRED.

NO LANE CLOSURES SHALL OCCUR ON ANY ROAD FROM 12:00 NOON THE DAY PRECEDING A STATE HOLIDAY THROUGH 6:00 PM THE DAY AFTER. NO TRAFFIC CLOSURES WILL OCCUR ON SATURDAY OR SUNDAY WITHOUT THE APPROVAL OF THE ENGINEER.

ON TWO-LANE HIGHWAYS, ONE-LANE CLOSURES SHALL BE OPERATED BY USE OF FLAGERS AND WILL BE REQUIRED WHENEVER TRAFFIC IS RESTRICTED TO LESS THAN THE NORMAL WIDTH OF THE TWO-LANE PAVEMENT AS PER STANDARD CONSTRUCTION DRAWING MT-97.10.

ON THREE-LANE HIGHWAYS, RIGHT-LANE CLOSURES SHALL BE OPERATED AS PER STANDARD CONSTRUCTION DRAWING MT-95.6.

A FLASHING ARROW PANEL SHALL BE REQUIRED WHENEVER ANY WORK IS BEING DONE UPON ANY TRAVELED PORTION OF A MULTI-LANE HIGHWAY. SEE STANDARD CONSTRUCTION DRAWING MT-35.10 FOR FLASHING ARROW PANEL SIZE.

IF THE CONTRACTOR FAILS TO COMPLY WITH THE PROVISIONS FOR TRAFFIC CONTROL AS SET FORTH IN THESE PLANS OR WITH PROVISIONS OF THE OMUTCD, AND SUCH FAILURE RESULTS IN A CONDITION AT THE WORK SITE WHICH IS UNSAFE FOR TRAFFIC, THE ENGINEER SHALL SUSPEND WORK UNTIL THE CONTRACTOR COMPLIES WITH THE NECESSARY REQUIREMENTS.

PAYMENT FOR ALL OF THE ABOVE INCLUDING PROVIDING, ERECTING, MAINTAINING, AND REMOVING ALL LIGHTS, SIGNS BARRICADES, DRUMS CONES AND ALL OTHER TRAFFIC CONTROL DEVICES, SHALL BE INCLUDED IN THE LUMP SUM BID FOR THIS ITEM.

SIGN LAYOUT FOR DESIGNABLE SIGNS

THE LEVEL, TYPE AND DESIGN LAYOUT FOR DESIGNABLE SIGNS WILL BE PROVIDED TO ASSIST WITH PREPARATION OF WORKING DRAWINGS. THESE SIGNS WERE DESIGNED USING GUIDESIGN 3.1 PRODUCED BY TRANSOFT SOLUTIONS. DIMENSIONS ARE SPECIFIED TO FIT EXISTING SUPPORTS WHERE SHOWN. ELECTRONIC VERSIONS AND/OR PRINTOUTS OF THESE DESIGN FILES WILL BE MADE AVAILABLE TO THE SUCCESSFUL BIDDER UPON REQUEST.

ITEM 631 – REMOVAL OF SIGN LIGHTING, AS PER PLAN

THIS WORK SHALL INCLUDE THE REMOVAL OF SIGN LIGHTING LUMINAIRES, LUMINAIRE SUPPORT ASSEMBLIES, CABLE, SIGN SERVICE, SERVICE DISCONNECT SWITCH, AND ANY RELATED INCIDENTALS PER SIGN. ALL ITEMS SHALL BE REMOVED FOR DISPOSAL. BASIS OF PAYMENT WILL BE AT THE CONTRACT BID PRICE PER EACH COMPLETE SIGN LIGHTING INSTALLATION REMOVED.

GROUND MOUNTED SIGN SHEETING MATERIAL

THE BACKGROUNDS OF GROUND MOUNTED PERMANENT TRAFFIC CONTROL SIGNS SHALL BE REFLECTORIZED WITH TYPE G REFLECTIVE SHEETING. REFLECTORIZED LEGENDS, SHIELDS, AND SYMBOLS (E.G. ROUTE SHIELDS, HAZARDOUS CARGO PLAQUE, AIRPORT SYMBOL, ARROWS, BORDERS) USED ON GROUND MOUNTED PERMANENT TRAFFIC CONTROL SIGNS SHALL BE OF TYPE G REFLECTIVE SHEETING. ALL REFLECTIVE SHEETING MATERIALS SHALL BE CONTAINED ON THE ODOT LIST OF PREQUALIFIED SIGN SHEETING MATERIALS.

BASIS OF PAYMENT SHALL BE AT THE UNIT PRICE BID PER SQ. FT FOR:

ITEM 630, SIGN, GROUND MOUNTED EXTRUSHEET
ITEM 630, SIGN, FLAT SHEET

OVERHEAD MOUNTED SIGN SHEETING MATERIAL

THE BACKGROUNDS OF OVERHEAD MOUNTED PERMANENT TRAFFIC CONTROL SIGNS SHALL BE REFLECTORIZED WITH TYPE G REFLECTIVE SHEETING. REFLECTORIZED LEGENDS, SHIELDS, AND SYMBOLS USED ON OVERHEAD MOUNTED PERMANENT TRAFFIC CONTROL SIGNS SHALL BE OF TYPE H OR TYPE J REFLECTIVE SHEETING. ALL REFLECTIVE SHEETING MATERIALS SHALL BE CONTAINED ON THE ODOT LIST OF PREQUALIFIED SIGN SHEETING MATERIALS.

BASIS OF PAYMENT SHALL BE AT THE UNIT PRICE BID PER SQ. FT. FOR:

ITEM 630, SIGN, OVERHEAD EXTRUSHEET, AS PER PLAN.

ITEM 630 – SIGN ATTACHMENT ASSEMBLY, AS PER PLAN

WHERE NEW SIGN ATTACHMENT ASSEMBLIES ARE SPECIFIED IN THE PLAN, THE WORK SHALL INCLUDE REMOVAL OF THE EXISTING SIGN ATTACHMENT ASSEMBLIES.

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**PROTECTIVE COATING OF OVERHEAD SIGN SUPPORT SECTIONS
GENERAL**

OVERHEAD SIGN SUPPORTS CAN BE SEPARATED INTO MAJOR SECTIONS SUCH AS END FRAMES, TRUSSES, VERTICAL POLES AND CANTILEVER ARMS. FOR THE IMPLEMENTATION OF THIS WORK ITEM IT WILL BE BENEFICIAL TO REFER TO THE MAJOR SECTIONS OF THE OVERHEAD SIGN SUPPORTS RATHER THAN THE WHOLE SUPPORT. MORE SPECIFIC INSTRUCTIONS AND FLEXIBILITY CAN BE GIVEN BASED UPON THE UNIT OF MEASURE AND PAYMENT PER MAJOR SUPPORT SECTION.

THE PROTECTIVE COATING OF OVERHEAD SIGN SUPPORT SECTIONS SHALL BE A FOUR PART PROCESS TO INCLUDE SURFACE PREPARATION FOLLOWED BY A THREE COAT PAINT SYSTEM. THIS THREE COAT SYSTEM SHALL CONSIST OF AN EPOXY PRIME COAT, AN EPOXY INTERMEDIATE COAT AND A URETHANE TOP COAT, WITH EACH COAT BEING A DIFFERENT COLOR. FOR AN EXPLANATION OF THE MATERIALS TO BE USED SEE NOTE ENTITLED "COATING SYSTEM." THE PURPOSE OF THIS COATING IS TO PROVIDE PROTECTION FOR NEW (UNWEATHERED) AND OLDER (WEATHERED) GALVANIZED STEEL SUPPORT SECTIONS FROM CORROSIVE ELEMENTS IN THE ATMOSPHERE. COATING AND SURFACE PREPARATION OF NEW GALVANIZED SUPPORT SECTIONS SHOULD BE DONE BY THE MANUFACTURER.

IN THE FIELD, THE CONTRACTOR SHALL TAKE ALL NECESSARY PRECAUTIONS TO COMPLY WITH POLLUTION LAWS, RULES OR REGULATIONS OF FEDERAL, STATE OR LOCAL AGENCIES. THE COATING MATERIALS SPECIFIED FOR THE WORK CAN BE HAZARDOUS TO THE HEALTH OF THE APPLICATOR IF NOT APPLIED AS PER MANUFACTURER'S INSTRUCTION. THE CONTRACTOR SHALL FOLLOW THE DATA SHEET AND THE LABEL ON THE PAINT CONTAINERS. THESE PRECAUTIONS SHALL INCLUDE THE USE OF RESPIRATORS AND EYE AND SKIN PROTECTION AS SPECIFIED. THE CONTRACTOR SHALL ALSO INSURE THAT HIS PAINTING OPERATIONS AND LOCATIONS WILL NOT ENDANGER OR ADVERSELY AFFECT THE PUBLIC IN GENERAL.

THE PROPOSED CLEANING AND COATING OPERATIONS SHALL BE PREFORMED ONLY WHEN THE AMBIENT TEMPERATURE IS 50 DEGREES F OR ABOVE. PAINT SHALL NOT BE APPLIED DURING RAIN, FOG OR MIST, OR WHEN THE STEEL SURFACE TEMPERATURE IS LESS THAN 5 DEGREES F ABOVE THE DEW POINT. PAINT SHALL NOT BE APPLIED TO WET OR DAMP SURFACES OR ON FROSTED OR ICE-COATED SURFACES. PAINT SHALL NOT BE APPLIED WHEN THE RELATIVE HUMIDITY IS GREATER THAN 85%. ALL STEEL SURFACES OF TRUSSES AND END FRAMES INCLUDING THE WELDED AREAS, BALLAST ENCLOSURE MOUNTING BRACKET AND BASEPLATE ARE TO BE CLEANED AND COATED. BEFORE EACH COATING IS APPLIED, IT SHALL BE MIXED WITH AN APPROVED POWER MECHANICAL MIXER TO A UNIFORM CONSISTENCY WHICH SHALL BE MAINTAINED DURING ITS APPLICATION. EACH COAT SHALL BE APPLIED IN A WORKMANLIKE MANNER AS A CONTINUOUS FILM OF UNIFORM THICKNESS WHICH IS FREE OF HOLIDAYS, PORES, RUNS OR SAGS. ALL COATS SHALL BE APPLIED BY BRUSH. THINNING OF PAINT IS STRICTLY PROHIBITED. PAINT NOT CAPABLE OF BEING APPLIED AS SPECIFIED SHALL NOT BE USED. THE COATING SHALL PENETRATE ALL JOINTS AND CONNECTIONS. THE ENGINEER SHALL BE NOTIFIED 24 HOURS PRIOR TO ANY CLEANING OR COATING OPERATIONS SO THAT INSPECTION SERVICES CAN BE PROVIDED.

COATING SYSTEM : THE COATING SYSTEM SHALL CONSIST OF A POLYAMIDE-CURED EPOXY PRIME COAT, A POLYAMIDE-CURED INTERMEDIATE COAT AND AN ALIPHATIC POLYURETHANE TOP COAT. THE COATING MATERIALS USED SHALL BE THOSE AS LISTED FROM ONE OF THE FOLLOWING MANUFACTURERS:

- 1) AMERON
210 NORTH BERRY STREET
BREA, CALIFORNIA 92621
LOCAL TELEPHONE CONTACT: (216) 896-3602
PRIME COAT: AMERCOAT 71
INTERMEDIATE COAT : AMERLOCK 400 (LIGHT GREY)
TOP COAT: AMERCOAT 450 HS (MED. GREY)
- 2) THE GLIDDEN COMPANY
16651 SPRAGUE ROAD
STRONGSVILLE, OHIO 44136
LOCAL TELEPHONE CONTACT: (216) 826-5528
PRIME COAT: GLID-GUARD CORROSION RESISTANT HS EPOXY NO. 5465
INTERMEDIATE COAT: GLID-GUARD CORROSION RESISTANT HS EPOXY NO 5466
TOP COAT: GLID-THANE II POLYURETHANE NO. 6200 SERIES

- 3) PORTER PAINT CO.
400 SOUTH 13TH STREET
LOUISVILLE, KY. 40201
LOCAL TELEPHONE CONTACT: (216) 562-6709
PRIME COAT: PORTER PAINTS MCR 4300
INTERMEDIATE COAT: PORTER PAINTS MCR 4300 (OFF WHITE)
TOP COAT: PORTER PAINTS HYTHANE
- 4) POLY-CARB INC.
33095 BAINBRIDGE ROAD
CLEVELAND, OHIO 44139
LOCAL TELEPHONE CONTACT: (216) 248-1223
PRIME COAT: MARK-60 ULTRAPOX
INTERMEDIATE COAT: MARK-60 ULTRAPOX (LIGHT GREY)
TOP COAT: MARK-73 ULTRAKOTE (MED GREY)
- 5) SHERWIN WILLIAMS COMPANY
761 BETA DRIVE
MAYFIELD VILLAGE, OHIO 44143
LOCAL TELEPHONE CONTACT: (216) 461-8287
PRIME COAT: TILE-CLAD II HI-BILD PRIMER
INTERMEDIATE COAT: HI-SOLIDS CATALYZED EPOXY (PURE WHITE)
TOP COAT: HI-BILD ALIPHATIC POLYURETHANE ENAMEL (GREY)

ALL THREE COATS SHALL BE MANUFACTURED BY THE SAME COMPANY TO INSURE COMPATIBILITY AMONG COATS.

SURFACE PREPARATION, EXISTING SUPPORT SECTIONS : EXISTING, WEATHERED GALVANIZED SUPPORT SECTIONS SHOULD HAVE THEIR SURFACE PREPARATION AS WELL AS THEIR PROTECTIVE COATING DONE UNDER CONDITIONS OF TEMPERATURE AND HUMIDITY WITHIN THE SAME RANGE AS SPECIFIED BY THE MANUFACTURER OF THE EPOXY-PRIME COAT MATERIAL TO BE USED IMMEDIATELY AFTER THIS CLEANING OPERATION. THE SUPPORT SECTIONS SHALL BE PREPARED FOR COATING BY SSPC-SP1 (SOLVENT CLEANING) FOLLOWED BY SSPC-SP6 (COMMERCIAL BLAST CLEANING). BEFORE THE PREPARED SURFACE DEGRADES FROM THE PRESCRIBED STANDARDS, THE PRIME COAT SHALL BE APPLIED. IN EVERY CASE, THE SURFACE SHALL BE COATED WITH EPOXY PRIME COAT ON THE SAME DAY AS THE SURFACE PREPARATION. CAREFUL HANDLING AND STORAGE WILL BE REQUIRED TO PREVENT ANY SCRAPING, MARRING, OR OTHER DAMAGE TO THE PREPARED SURFACE. PAYMENT SHALL INCLUDE ALL LABOR, EQUIPMENT, HANDLING, TRANSPORTATION, COSTS AND MATERIAL NECESSARY TO ACCOMPLISH THIS ITEM OF WORK PER MAJOR SUPPORT SECTION.

BASIS OF PAYMENT WILL BE AS FOLLOWS:

ITEM SPECIAL - SURFACE PREPARATION, EXISTING SUPPORT SECTIONS AT CONTRACT BID PRICE PER EACH MAJOR SUPPORT SECTION.

SURFACE PREPARATION, NEW SUPPORT SECTIONS: NEW, UNWEATHERED GALVANIZED SUPPORT SECTIONS SHOULD HAVE THEIR SURFACE PREPARATION AS WELL AS THEIR PROTECTIVE COATING DONE AT THE MANUFACTURER OF THE SUPPORT SECTIONS.

THE SUPPORT SECTIONS SHALL BE PREPARED FOR COATING BY SSPC-SP1 (SOLVENT CLEANING) FOLLOWED BY SSPC-SP7 (BRUSH-OFF BLAST). BEFORE THE PREPARED SURFACE DEGRADES FROM THE PRESCRIBED STANDARDS, THE PRIME COAT SHALL BE APPLIED. IN EVERY CASE, THE SURFACE SHALL BE COATED WITH EPOXY PRIME COAT ON THE SAME DAY AS THE SURFACE PREPARATION. CAREFUL HANDLING AND STORAGE WILL BE REQUIRED TO PREVENT ANY SCRAPING, MARRING, OR OTHER DAMAGE TO THE PREPARED SURFACE. PAYMENT SHALL INCLUDE ALL LABOR, EQUIPMENT, HANDLING, TRANSPORTATION COSTS AND MATERIAL NECESSARY TO ACCOMPLISH THIS ITEM OF WORK PER MAJOR SUPPORT SECTION.

BASIS OF PAYMENT WILL BE AS FOLLOWS:

ITEM SPECIAL - SURFACE PREPARATION, NEW SUPPORT SECTIONS AT CONTRACT BID PRICE PER EACH MAJOR SUPPORT SECTION.

COATING, EPOXY-PRIME COAT, SUPPORT SECTIONS

THIS ITEM SHALL CONSIST OF THE APPLICATION OF ONE (1) COAT OF AN EPOXY PRIMER TO SUPPORT SECTIONS. THE TOTAL DRY FILM THICKNESS OF THIS COAT SHALL BE BETWEEN .0381 TO .0508 mm. IF MORE THAN ONE PASS IS NECESSARY TO OBTAIN THE REQUIRED THICKNESS, THAT COST SHALL BE BORNE BY THE CONTRACTOR. THE COLOR OF THIS COAT SHALL BE NOTICEABLY DIFFERENT FROM THE BASE MATERIAL AND OTHER PROPOSED COATS. THIS COAT SHALL IN ALL CASES BE APPLIED OVER SURFACES THAT WERE PREPARED EARLIER THE SAME DAY. THE THINNING OF THE EPOXY MATERIAL IS STRICTLY PROHIBITED. MATERIAL NOT CAPABLE OF BEING APPLIED AS SPECIFIED SHALL NOT BE USED. WHEN THE AVERAGE DRY FILM THICKNESS OF THIS COAT OVER THE ENTIRE SUPPORT SECTION IS LESS THAN THE SPECIFIED .0381 TO .0508 mm. BUT AT LEAST .0318 mm., THE CONTRACTOR BID PRICE FOR THIS ITEM SHALL BE REDUCED IN DIRECT PROPORTION TO THE PERCENT DEFICIENCY OF COATING UP TO 16 - 2/3%. IF THE DEFICIENCY OF COATING IS MORE THAN 16 - 2/3% (I.E., THE AVERAGE DRY THICKNESS IS LESS THAN .0318 mm) THE WORK FOR THIS ITEM SHALL BE CONSIDERED UNSATISFACTORY AND SHALL BE RECOATED AT THE FULL EXPENSE OF THE CONTRACTOR, INCLUDING ALL LABOR, EQUIPMENT AND MATERIAL.

THE EPOXY PRIME COAT CHOSEN BY THE CONTRACTOR SHALL BE ONE OF THE FOLLOWING TWO-COMPONENT COMPOSITIONS CONFORMING TO ITS LISTED PROPERTIES:

- 1) AMERCOAT 71:
% SOLIDS BY VOLUME: 47% ± 3%
POT LIFE: 8 HRS. @ 77 DEGREES F.
DRYING TIME: 4 HRS @ 77 DEGREES F.
- 2) GLID-GUARD CORROSION RESISTANT HS EPOXY NO.5465:
% SOLIDS BY VOLUME: 54% ± 2%
POT LIFE: 4 HRS. @ 70 DEGREES F.
DRYING TIME: 1-2 HRS. TO TOUCH, 7 HRS TO RECOAT @ 70 DEGREES F., 50% RELATIVE HUMIDITY
VISCOSITY: 95 - 100 KU
% SOLIDS BY WEIGHT: 71% ± 2%
- 3) MCR-4301 EPOXY PRIMER:
% SOLIDS BY VOLUME: 48% ± 2%
POT LIFE: 30 HRS. @ 50-60 DEGREES F 16 HRS. @ 80-100 DEGREES F.
DRYING TIME: 4-6 HRS @ 50-60 DEGREES F.
- 4) MARK-60 ULTRAPOX:
% SOLIDS BY VOLUME: 50% ± 5%
% SOLIDS BY WEIGHT: 52% ± 5%
POT LIFE: 6 HRS. @ 75 DEGREES F
DRYING TIME: 2-3 HRS @ 75 DEGREES F.
VISCOSITY: 300-500 CPS @ 75 DEGREES F.
- 5) TILE-CLAD II HI-BILD PRIMER:
% SOLIDS BY VOLUME: 48% ± 2%
% SOLIDS BY WEIGHT: 63% ± 2%
POT LIFE: 8 HRS. @ 77 DEGREES F
DRYING TIME: 1 HR. TO TOUCH, 6 HRS. TO RECOAT @ 77 DEGREES F.

FOR NEW SUPPORT SECTIONS THE PRIME COAT SHOULD BE DONE AT THE MANUFACTURER OF THE SUPPORT SECTIONS. VERIFICATION BY THE MANUFACTURER OF THE COATING MATERIAL FOR THE PRIME COAT WILL BE REQUIRED. CAREFUL HANDLING AND STORAGE WILL BE REQUIRED TO PREVENT ANY SCRAPING, MARRING, OR OTHER DAMAGE TO THE PRIME COAT. PAYMENT SHALL INCLUDE ALL LABOR, EQUIPMENT, HANDLING, TRANSPORTATION COSTS AND MATERIAL NECESSARY TO ACCOMPLISH THIS ITEM OF WORK. THIS PRIME COAT SHALL BE MANUFACTURED BY THE COMPANY SUPPLYING THE INTERMEDIATE AND TOP COATS. A PROPERLY CALIBRATED DRY FILM THICKNESS INSTRUMENT WILL BE USED TO CHECK THE COATING.

BASIS OF PAYMENT WILL BE AS FOLLOWS:

ITEM SPECIAL - COATING, EPOXY PRIME COAT, SUPPORT SECTIONS AT CONTRACT BID PRICE PER EACH MAJOR SUPPORT SECTION.

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WAY-30-18.88

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COATING, EPOXY INTERMEDIATE COAT, SUPPORT SECTIONS

THIS ITEM SHALL CONSIST OF THE APPLICATION OF ONE (1) COAT OF EPOXY TO SUPPORT SECTIONS. THE TOTAL DRY FILM THICKNESS OF THIS COAT SHALL NOT BE LESS THAN (.153mm). IF MORE THAN ONE PASS IS NECESSARY TO OBTAIN THE REQUIRED THICKNESS, THAT COST SHALL BE BORNE BY THE CONTRACTOR. THINNING OF THE EPOXY MATERIAL IS STRICTLY PROHIBITED. MATERIAL NOT CAPABLE OF BEING APPLIED AS SPECIFIED SHALL NOT BE USED. THE COLOR OF THIS COAT SHALL BE LIGHT GREY. WHEN THE AVERAGE DRY FILM THICKNESS OF THIS COAT OVER THE ENTIRE SUPPORT SECTION IS LESS THAN THE SPECIFIED (.153mm), BUT IS AT LEAST(.127 mm), THE CONTRACT PRICE FOR THIS ITEM SHALL BE REDUCED IN DIRECT PROPORTION TO THE PERCENT DEFICIENCY OF COATING UP TO 16-2/3%. IF THE DEFICIENCY OF COATINGS MORE THAN 16-2/3%, (I.E. THE AVERAGE DRY FILM THICKNESS IS LESS THAN .127 mm), THE WORK FOR THIS ITEM SHALL BE CONSIDERED UNSATISFACTORY AND SHALL BE RECOATED AT THE FULL EXPENSE OF THE CONTRACTOR, INCLUDING ALL LABOR, EQUIPMENT AND MATERIAL. THE EPOXY INTERMEDIATE COAT CHOSEN BY THE CONTRACTOR SHALL BE ONE OF THE FOLLOWING TWO-COMPONENT COMPOSITIONS CONFORMING TO ITS LISTED PROPERTIES:

- 1) AMERLOCK 400:
% SOLIDS BY VOLUME: 83% ± 2%
POT LIFE: 2-1/2 HRS. 70 DEGREES F.
DRYING TIME: 20 HRS. @ 70 DEGREES F.
- 2) GLID-GUARD CORROSION RESISTANT HS EPOXY
NO. 5466:
% SOLIDS BY VOLUME: 54% ± 2%
POT LIFE: 4 HRS. @ 70 DEGREES F.
DRYING TIME: 1-2 HRS. TO TOUCH 7 HRS. TO RECOAT AT 70 DEGREES F.,
50% RELATIVE HUMIDITY
VISCOSITY: 95-100 KU
% SOLIDS BY WEIGHT: 71% ± 2%
- 3) MCR 4361 HIGH BUILD EPOXY:
% SOLIDS BY VOLUME: 49.4% ± 2%
POT LIFE: 30 HRS. @ 50-60 DEGREES F. 16 HRS. @ 80-100 DEGREES F.
DRYING TIME: 1-2 HRS. @ 60-80 DEGREES F.
- 4) MARK-60 ULTRAPOX:
% SOLIDS BY VOLUME: 50% ± 5%
%SOLIDS BY WEIGHT: 52% ± 5%
POT LIFE: 6 HRS. 2 75 DEGREES F.
DRYING TIME: 2-3 HRS. INITIAL SET @75 DEGREES F.
VISCOSITY: 300-500 CPS 75 @ DEGREES F.
- 5) HI-SOLIDS CATALYZED EPOXY:
% SOLIDS BY VOLUME: 61% ± 2%
% SOLIDS BY WEIGHT: 77% ± 2%
POT LIFE: 1 HR. TO TOUCH, 4 HRS. TACK FREE, 6 HRS. TO RECOAT @ 77 DEGREES F. & 50% R.H.

AT LEAST 24 HOURS BUT NO MORE THAN THREE (3) DAYS SHALL ELAPSE AFTER THE APPLICATION OF THE EPOXY PRIME COAT AND BEFORE THE APPLICATION OF THE EPOXY INTERMEDIATE COAT. SURFACES SHALL IN ALL CASES BE CLEAN BEFORE THE INTERMEDIATE COAT IS APPLIED.

FOR NEW SUPPORT SECTIONS, THIS INTERMEDIATE COAT SHOULD BE DONE AT THE MANUFACTURER OF THE SUPPORT SECTIONS. VERIFICATION BY THE MANUFACTURER FOR THE INTERMEDIATE COAT WILL BE REQUIRED. CAREFUL HANDLING AND STORAGE WILL BE REQUIRED TO PREVENT ANY SCRAPING, MARRING OR OTHER SURFACE DAMAGE TO THE INTERMEDIATE COAT.

PAYMENT SHALL INCLUDE ALL LABOR, EQUIPMENT, HANDLING COST AND MATERIAL NECESSARY TO ACCOMPLISH THIS ITEM OF WORK. THIS INTERMEDIATE COAT SHALL BE MANUFACTURED BY THE SAME COMPANY SUPPLYING THE PRIME AND TOP COATS. A PROPERLY CALIBRATED DRY FILM THICKNESS INSTRUMENT WILL BE USED TO CHECK THE COATING.

BASIS OF PAYMENT WILL BE AS FOLLOWS:

ITEM SPECIAL-COATING, EPOXY INTERMEDIATE COAT, SUPPORT SECTIONS AT CONTRACT BID PRICE PER EACH MAJOR SUPPORT SECTION.

COATING, URETHANE TOP COAT, SUPPORT SECTIONS

THIS ITEM SHALL CONSIST OF THE APPLICATION OF ONE (1) COAT OF URETHANE TO SUPPORT SECTIONS. THE TOTAL DRY FILM THICKNESS OF THIS COAT SHALL NOT BE LESS THAN .0381 mm. IF MORE THAN ONE PASS IS NECESSARY TO OBTAIN THE REQUIRED THICKNESS, THAT COST SHALL BE BORNE BY THE CONTRACTOR. THINNING OF THE URETHANE MATERIAL IS STRICTLY PROHIBITED. MATERIAL NOT CAPABLE OF BEING APPLIED AS SPECIFIED SHALL NOT BE USED. THE COLOR OF THE COAT SHALL BE MEDIUM GREY. WHEN THE AVERAGE DRY FILM THICKNESS OF THIS COAT OVER THE ENTIRE SUPPORT SECTION IS LESS THAN THE SPECIFIED .0381 mm BUT IS AT LEAST .0254 mm. THE CONTRACT PRICE FOR THIS ITEM SHALL BE REDUCED IN DIRECT PROPORTION TO THE PERCENT DEFICIENCY OF COATING UP TO 33-1/3%. IF THE DEFICIENCY OF COATING IS MORE THAN 33-1/3%, (I.E. THE AVERAGE DRY FILM THICKNESS IS LESS THAN .0254 mm.), THE WORK FOR THIS ITEM SHALL CONSIDERED UNSATISFACTORY AND SHALL BE RECOATED AT THE FULL EXPENSE OF THE CONTRACTOR, INCLUDING ALL LABOR, EQUIPMENT AND MATERIAL. THE URETHANE TOP COAT CHOSEN BY THE CONTRACTOR SHALL BE ONE OF THE FOLLOWING MATERIALS CONFORMING TO ITS LISTED PROPERTIES:

- 1) AMERLACK 400:
% SOLIDS BY VOLUME: 66% ± 3%
POT LIFE: 4 HRS. @ 70 DEGREES F.
DRYING TIME: 8 HRS. @ 70 DEGREES F. DRY-THROUGH
- 2) GLID-THANE II POLYURETHANE NO. 6200:
% SOLIDS BY VOLUME: 40.3% ± 2%
POT LIFE: 8 HRS.
DRYING TIME: 1 HR. TO TOUCH, 3 HRS. TO RECOAT AT 77 DEGREES F.,
50% RELATIVE HUMIDITY
% SOLIDS BY WEIGHT: 57.8% ± 2%
- 3) HYTHEN 4610 ALIPHATIC POLYURETHANE:
% SOLIDS BY VOLUME: 43.4% ± 2%
POT LIFE: 12 HRS. @ 75 DEGREES F.
DRYING TIME: 3/4 HRS. TO TOUCH @ 75 DEGREES F.
- 4) MARK-73 ULTRAKOTE:
% SOLIDS BY VOLUME: 51%
POT LIFE: 5 ½ HRS. @ 75 DEGREES F.
DRYING TIME: 4-5 HRS. @ 75 DEGREES F. TACK FREE
VISCOSITY: 1000-1500 CPS @ 75 DEGREES F.
% SOLIDS BY WEIGHT: 64%
- 5) HI-BILD ALIPHATIC POLYURETHANE ENAMEL:
% SOLIDS BY VOLUME: 40% ± 2%
% SOLIDS BY WEIGHT: 48% ± 2%
POT LIFE: 6 HRS. @ 77 DEGREES F.
DRYING TIME: 30 MIN. TO TOUCH, 4 HRS. TACK FREE, 18 HRS. MINIMUM,
72 HRS. MAXIMUM TO RECOAT.

AT LEAST 24 HOURS BUT NO MORE THAN THREE (3) DAYS SHALL ELAPSE AFTER THE APPLICATION OF TH EPOXY INTERMEDIATE COAT AND BEFORE THE APPLICATION OF THE URETHANE TOP COAT. SURFACES SHALL IN ALL CASED BE CLEAN BEFORE THE TOP COAT IS APPLIED.

FOR NEW SUPPORT SECTIONS, THIS TOP COAT SHOULD BE DONE BY THE MANUFACTURER OF THE SUPPORT SECTIONS. VERIFICATION BY THE MANUFACTURER FOR THE TOP COAT WILL BE REQUIRED. CAREFUL HANDLING AND STORAGE WILL BE REQUIRED TO PREVENT ANY SCRAPING, MARRING OR OTHER SURFACE DAMAGE TO THE TOP COAT.

PAYMENT SHALL INCLUDE ALL LABOR, EQUIPMENT, HANDLING COST AND MATERIALS NECESSARY TO ACCOMPLISH THIS ITEM OF WORK. THIS TOP COAT SHALL BE MANUFACTURED BY THE SAME COMPANY SUPPLYING THE PRIME AND INTERMEDIATE COATS. A PROPERLY CALIBRATED, DRY FILM THICKNESS INSTRUMENT WILL BE USED THE CHECK THE COATING.

BASIS OF PAYMENT WILL BE AS FOLLOWS:

ITEM SPECIAL - COATING, URETHANE TOP COAT, SUPPORT SECTIONS AT CONTRACT BID PRICE PER EACH MAJOR SUPPORT SECTION.

PREQUALIFICATION

PRIOR TO USE, THE CONTRACTOR SHALL SUBMIT TO THE DIRECTOR COPIES OF THE MANUFACTURER'S CERTIFIED TEST DATA SHOWING THAT THE MATERIAL COMPLIES WITH THE REQUIREMENTS OF THIS SPECIFICATION. THE TEST DATA SHALL INCLUDE THE BRAND NAME OF THE PAINT, NAME OF MANUFACTURER, NUMBER OF THE LOT TESTED AND DATE OF MANUFACTURE. WHEN THE PAINT HAS BEEN APPROVED BY THE DIRECTOR, FURTHER PERFORMANCE TESTING BY THE MANUFACTURER WILL NOT BE REQUIRED UNLESS THE FORMULATION OF MANUFACTURING PROCESS HAS BEEN CHANGED. IN WHICH CASE NEW CERTIFIED TEST RESULTS WILL BE REQUIRED.

SIGN NO.	STATION	END FRAMES	VERTICAL POLES	TRUSSES	CANTILEVER ARM
		2			

THE TOTAL NUMBER OF MAJOR SUPPORT SECTIONS THAT SHALL RECEIVE PROTECTING COATING= 2

PAYMENT WILL BE MADE UNDER:

TOTAL	ITEM	EXTENSION	UNIT	DESCRIPTION
2	630	09100	EACH	SPECIAL – SURFACE PREP, EXISTING SUPPORT
2	630	09104	EACH	SPECIAL – COATING, EPOXY PRIME COAT, SUPPORT SECTION
2	630	09106	EACH	SPECIAL – COATING, EPOXY INTEMEDIATE COAT, SUPPORT SECTION
2	630	09108	EACH	SPECIAL – COATING, URETHANE TOP COAT, SUPPORT SECTION

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WAY-30-18.88

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GENERAL SUMMARY

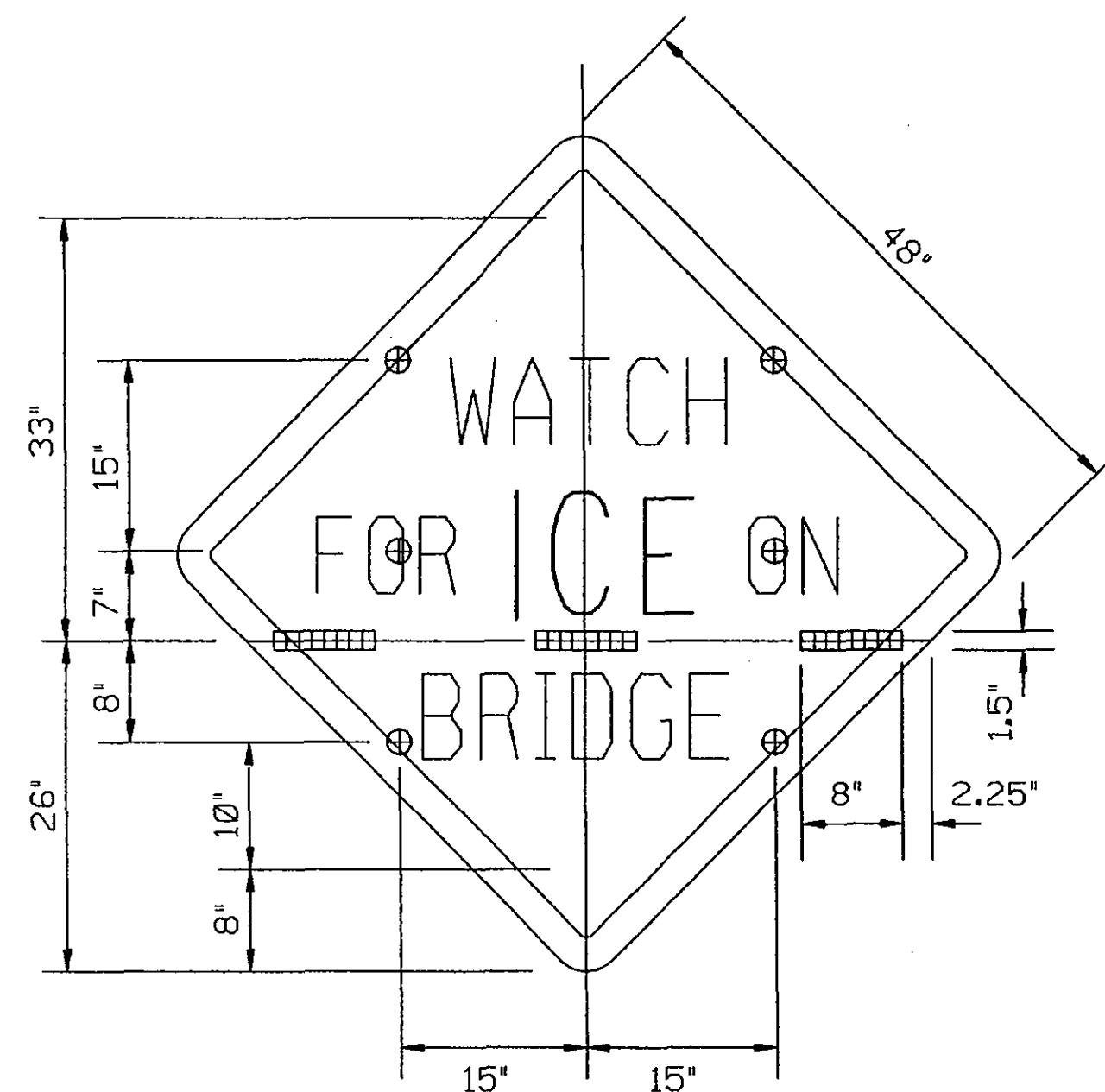
SHEET NUMBER																		ITEM	ITEM	TOTAL	UNIT	DESCRIPTION	"SHT" REF NO.
5	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56		EXT.				
																						ROADWAY	
																		201	11000	LUMP	LUMP	CLEARING AND GRUBBING	2, 8
																						TRAFFIC CONTROL	
								4										620	40300	4	EACH	REFLECTOR, TYPE D	
	214.5	232.0	326.0	337.0	269.0	88.0	351.5	220.5	176.0	211.0	138.0	143.0	312.0	273.0	231.5	320.5	129.8	630	02100	3973.3	FT	GROUND MOUNTED SUPPORT, NO. 2 POST	
	200.3	270.8	417.2	287.8	290.7	391.6	347.5	232.9	306.6	331.6	308.1	391.3	316.8	432.9	373.8	115.5	261.6	630	03100	5277.0	FT	GROUND MOUNTED SUPPORT, NO. 3 POST	
			14.5		15.5	15.5		15.5		15.5		15.5	31.3					630	04101	123.3	FT	GROUND MOUNTED SUPPORT, NO. 4 POST, AS PER PLAN	
									40.7									630	06100	40.7	FT	GROUND MOUNTED SUPPORT, NO. 6 POST	
	65.4	31.1	34.2			28.8	25.9	30.2	32.1	31.6	32.6	30.7			29.2	72.8	35.2	630	06400	479.8	FT	GROUND MOUNTED SUPPORT, S4 X 7.7 BEAM	
	32.2	28.3							70.4									630	06500	130.9	FT	GROUND MOUNTED SUPPORT, W6 X 9 BEAM	
					55.6			41.4								41.1		630	07000	138.1	FT	GROUND MOUNTED SUPPORT, W8 X 18 BEAM	
	49.4							56.1										630	07500	105.5	FT	GROUND MOUNTED SUPPORT, W10 X 22 BEAM	
		35.4				48.5		111.4			51.1	42.1			45.7	50.3		630	07600	384.5	FT	GROUND MOUNTED SUPPORT, W10 X 12 BEAM	
					56.6						57.5							630	08000	114.1	FT	GROUND MOUNTED SUPPORT, W12 X 30 BEAM	
	30.0			32.5	32.5	30.0						62.5		32.5	15.0		30.0	630	08004	265.0	FT	ONE-WAY SUPPORT NO. 3 POST	
	8	6	2			8	2	12	6	2	6	4			4	8	2	630	09000	70	EACH	BREAKAWAY BEAM CONNECTION	
2																		630	09100	2	EACH	SURFACE PREPARATION, EXISTING SUPPORT SECTION	4
2																		630	09104	2	EACH	COATING, EPOXY PRIME COAT, SUPPORT SECTION	4
2																		630	09106	2	EACH	COATING, EPOXY INTERMEDIATE COAT, SUPPORT SECTION	5
2																		630	09108	2	EACH	COATING, URETHANE TOP COAT, SUPPORT SECTION	5
								6										630	75001	6	EACH	SIGN ATTACHMENT ASSEMBLY, AS PER PLAN	3
	212.7	179.4	255.8	221.7	217.7	240.4	242.8	165.8	207.6	227.3	219.0	254.1	254.3	260.7	205.1	184.2	177.8	630	80100	3726.4	SQ FT	SIGN, FLAT SHEET	3
			16.0												16.0		16.0	630	80101	48.0	SQ FT	SIGN, FLAT SHEET, AS PER PLAN (HINGED)	3, 8
	198.5	148.0	75.0	42.0	48.0	326.0	55.5	506.0	186.0	66.0	273.0	94.5	48.0	69.0	133.0	234.5	15.0	630	80200	2518.0	SQ FT	SIGN, GROUND MOUNTED EXTRUSHEET	3
								280.0										630	80225	280.0	SQ FT	SIGN, OVERHEAD EXTRUSHEET, AS PER PLAN	3
	1					1					1					1		630	82000	4	EACH	SIGN BACKING ASSEMBLY	
	8	6	2			8	2	12	6	2	6	4			4	8	2	630	84500	70	EACH	GROUND MOUNTED BEAM SUPPORT FOUNDATION	
	23	20	6	12	16	29	17	17	20	17	16	27	19	7	11	19	27	630	84900	303	EACH	REMOVAL OF GROUND MOUNTED SIGN & DISPOSAL	
		1							1									630	85100	2	EACH	REMOVAL OF GROUND MOUNTED SIGN & REERECTION	
	3					2		4			1	1						630	85400	11	EACH	REMOVAL OF GROUND MOUNTED MAJOR SIGN & DISPOSAL	
	20	19	4	13	17	28	19	19	22	18	18	29	17	9	9	22	24	630	86002	307	EACH	REMOVAL OF GROUND MOUNTED POST SUPPORT & DISPOSAL	
	2					6		10	2		2	2						630	86102	24	EACH	REMOVAL OF GROUND MOUNTED BEAM SUPPORT & DISPOSAL	
								2										630	87400	2	EACH	REMOVAL OF OVERHEAD MOUNTED SIGN & DISPOSAL	
	59	51	44	43	48	68	51	53	49	50	48	65	56	43	46	51	52	630	97700	877	EACH	SIGNING, MISC.: SIGN DATA COLLECTION	2,3
								2										631	94420	2	EACH	REMOVAL MISC.: REMOVAL OF SIGN LIGHTING, AS PER PLAN	3
																						MAINTENANCE OF TRAFFIC	
																		614	11000	LUMP	LUMP	MAINTAINING TRAFFIC	3
																		623	10000	LUMP	LUMP	CONSTRUCTION LAYOUT STAKES	
																		624	10000	LUMP	LUMP	MOBILIZATION	

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GENERAL SUMMARY

WAY-30-18.88

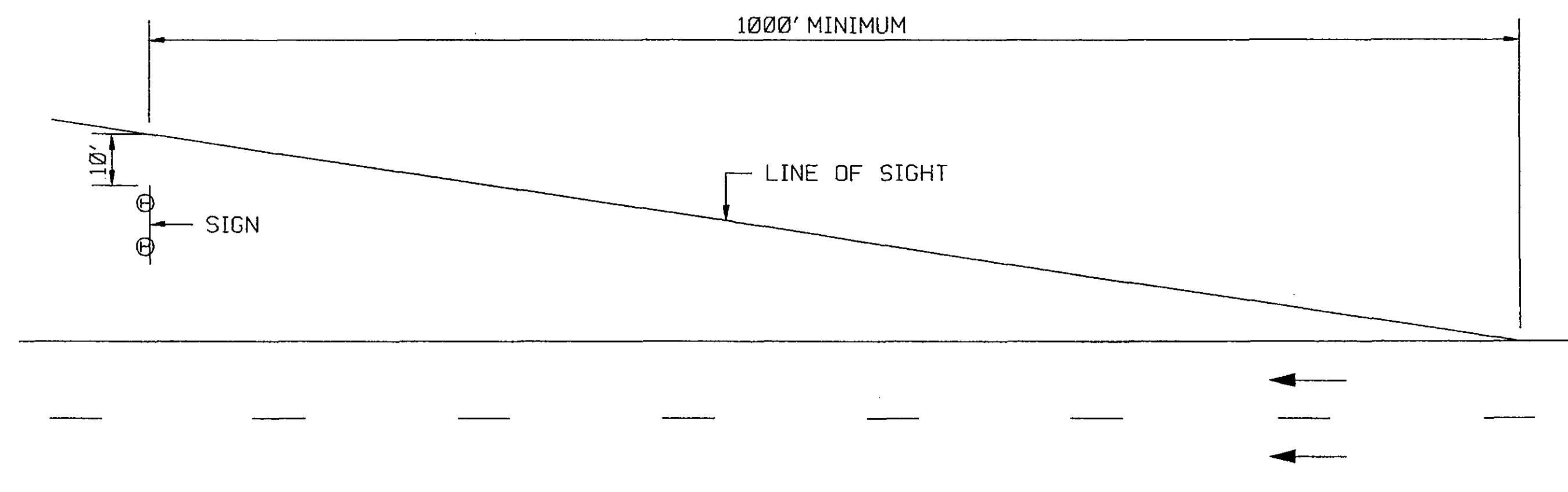
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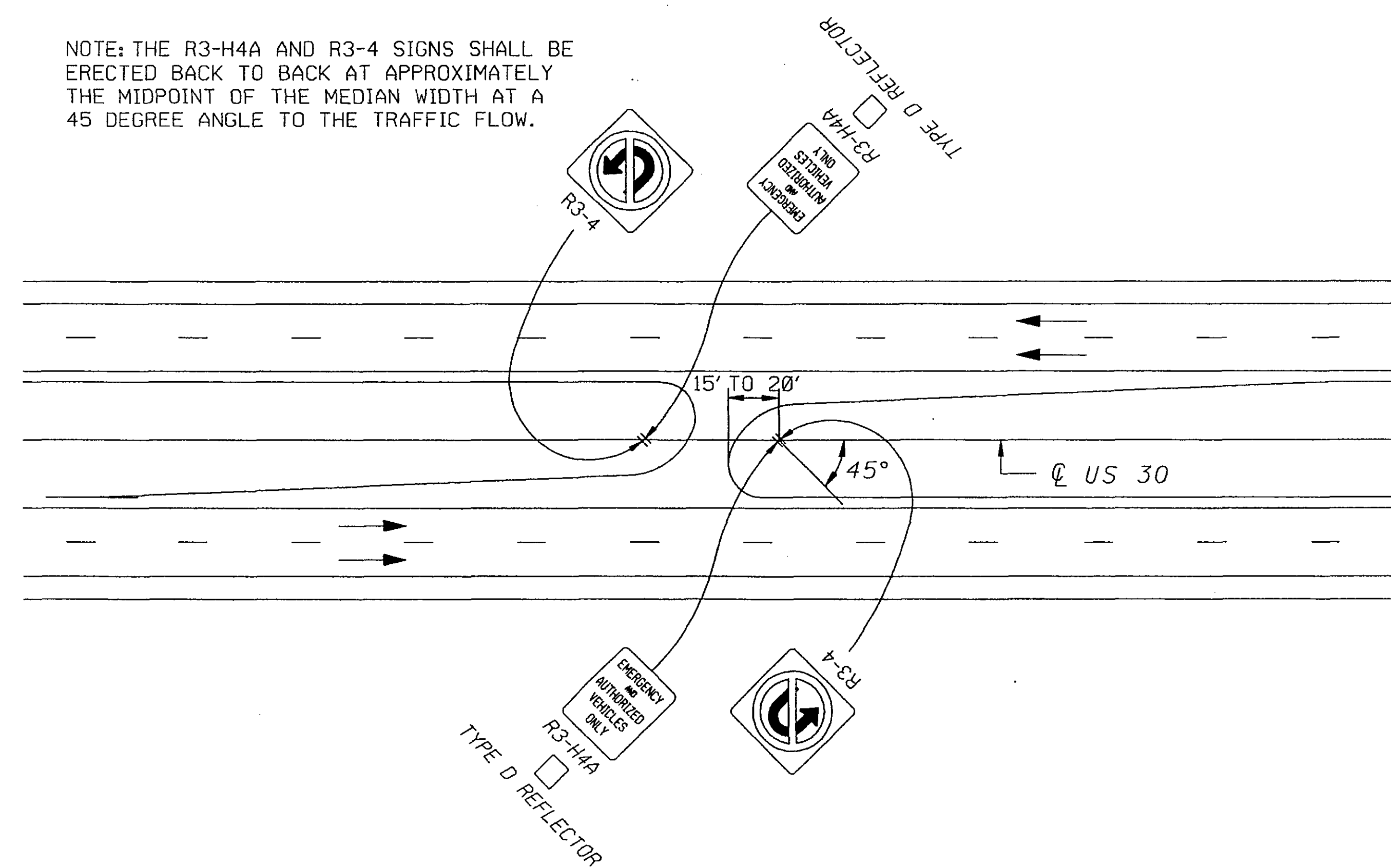
W8-H22-48 HINGED SIGN DETAIL

- 1) THE SIGN SHALL BE JOINED WITH AN 8" LONG BY 1-1/2" WIDE HINGE WHICH IS RIVETED TO EACH SECTION OF THE SIGN AND THEN COVERED WITH YELLOW REFLECTIVE SHEETING (TYPE F-730.18) TO MATCH THE BACKGROUND OF THE SIGN. USE STAINLESS STEEL HINGES.
- 2) TO FOLD THE SIGN DOWN, REMOVE THE TOP TWO BOLTS, FOLD THE UPPER PART OF THE SIGN DOWN AND INSERT A BOLT THROUGH THE LOWEST HOLE IN THE SIGN AND INTO THE POST. FASTEN THE BOLT TO PREVENT THE SIGN FROM FLOPPING IN THE WIND AND SUSTAINING DAMAGE.
- 3) MOUNT ON TWO NO. 3 SIGN SUPPORTS.

HOLES DRILLED AS PER TC-52.10



GUIDE FOR CLEARING AND GRUBBING



STANDARD SIGNING FOR U-TURN MEDIAN CROSSOVER

SIGN DETAILS

WAY-30-18.88



SIGN LEGEND

EXISTING SIGN
(NO WORK)

EXISTING SIGN
TO BE REMOVED

EXISTING SIGN
TO BE REMOVED
AND REERECTED

NEW SIGN

*New One-Way Signs
@ Drive Locations*

#7 - STA. 1013+70
#12 - STA. 1018+81
#13 - STA. 1021+13
#25 - STA. 1037+91
#460 - STA. 1028+14
#462 - STA. 1026+87

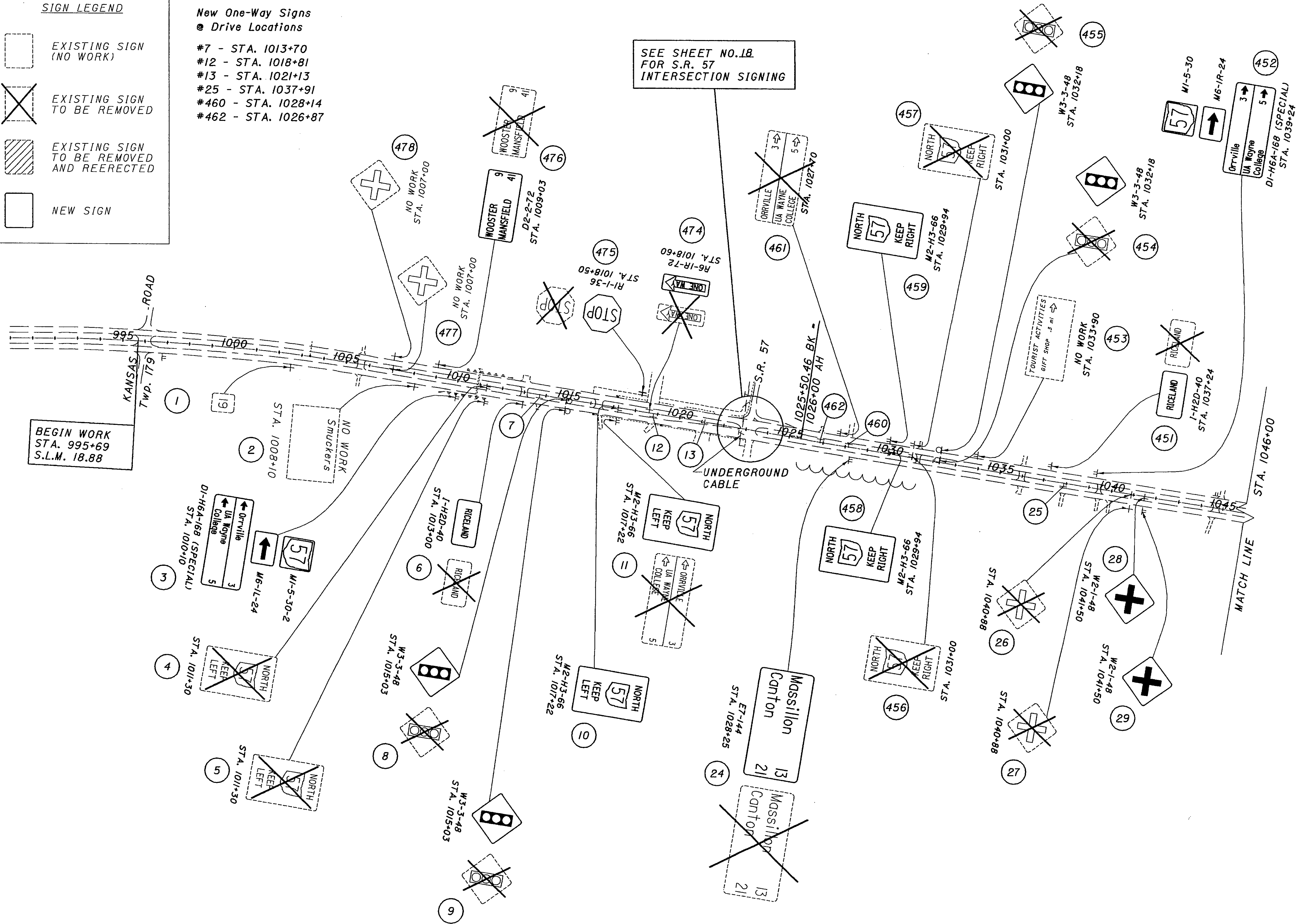
SEE SHEET NO. 18
FOR S.R. 57
INTERSECTION SIGNING

SIGNING PLAN SHEET - WAY 30
STA. 995+69 TO STA. 1046+00

WAY-30-18.88

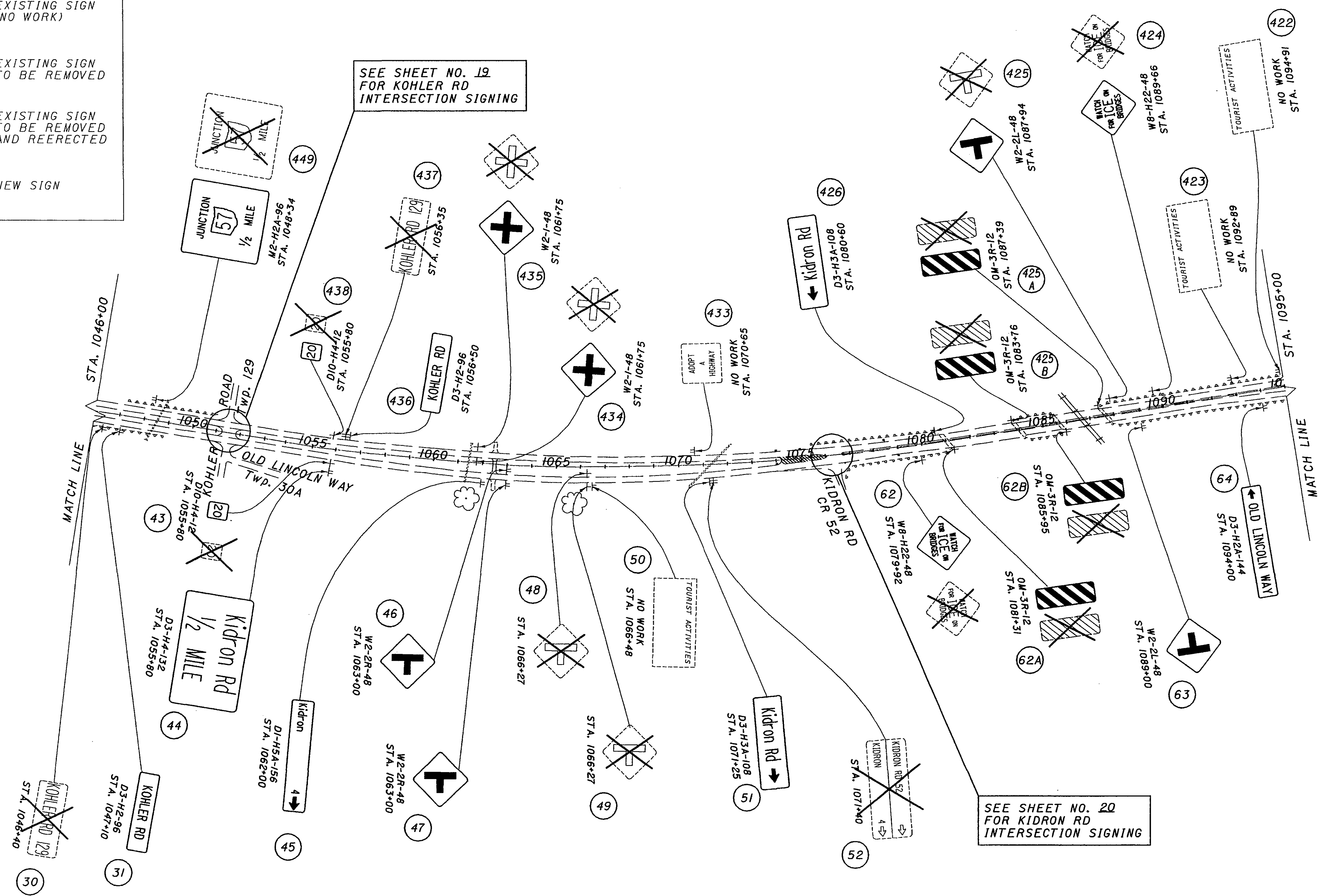
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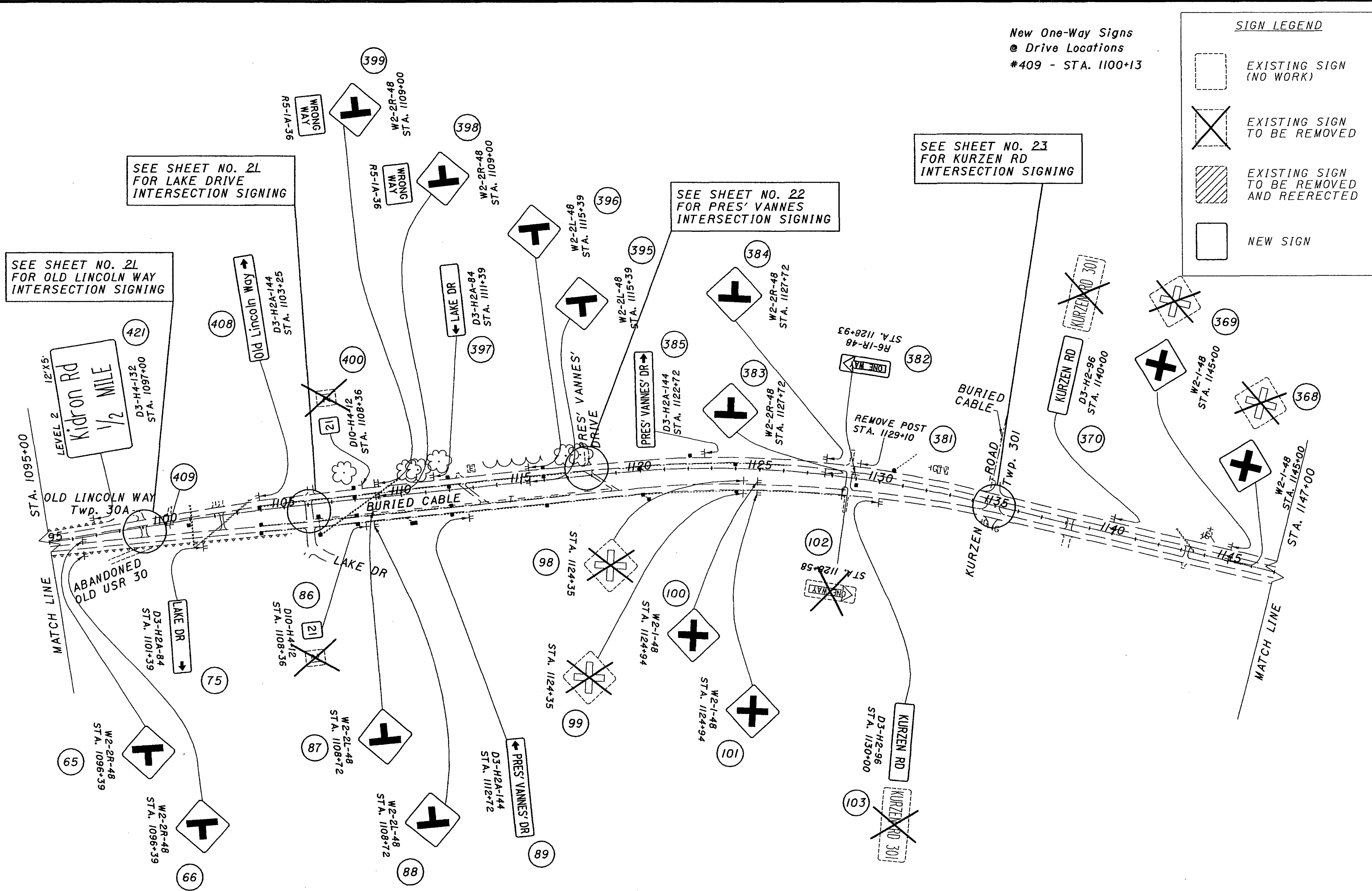
HORIZONTAL
SCALE IN FEET

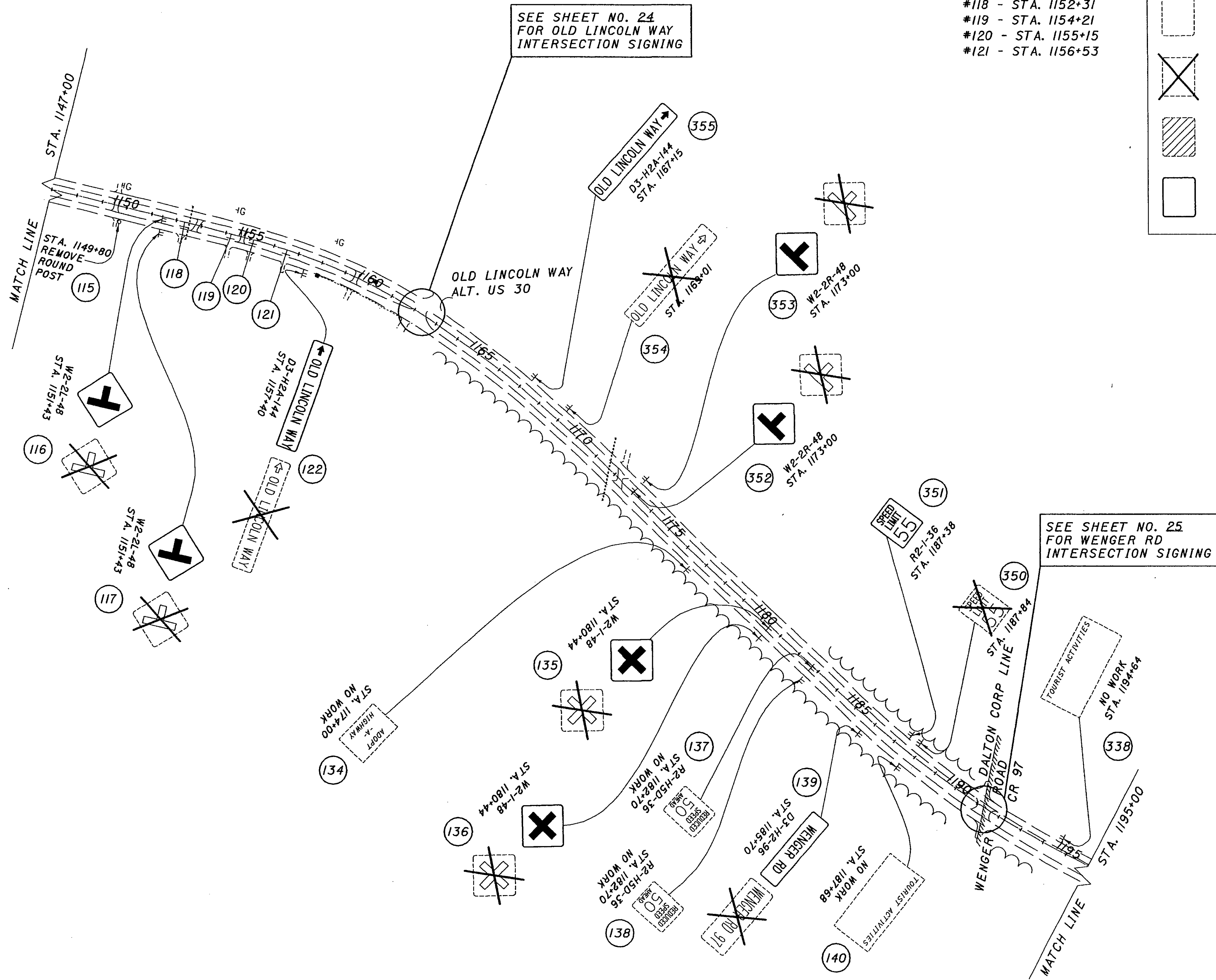


SIGN LEGEND

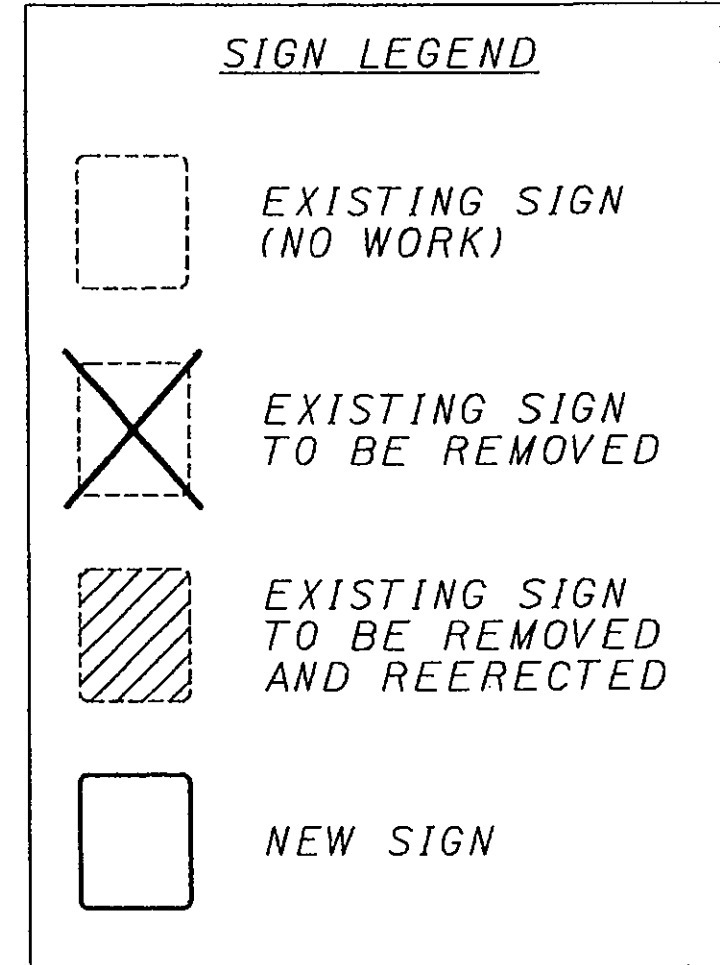
- EXISTING SIGN (NO WORK)
- EXISTING SIGN TO BE REMOVED
- EXISTING SIGN TO BE REMOVED AND REERECTED
- NEW SIGN

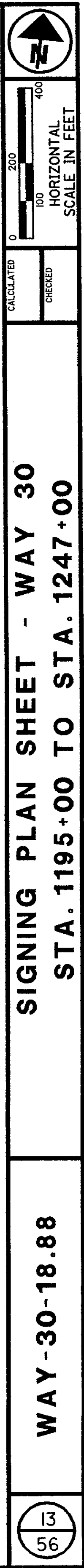






New One-Way Signs
• Drive Locations
#118 - STA. 1152+31
#119 - STA. 1154+21
#120 - STA. 1155+15
#121 - STA. 1156+53

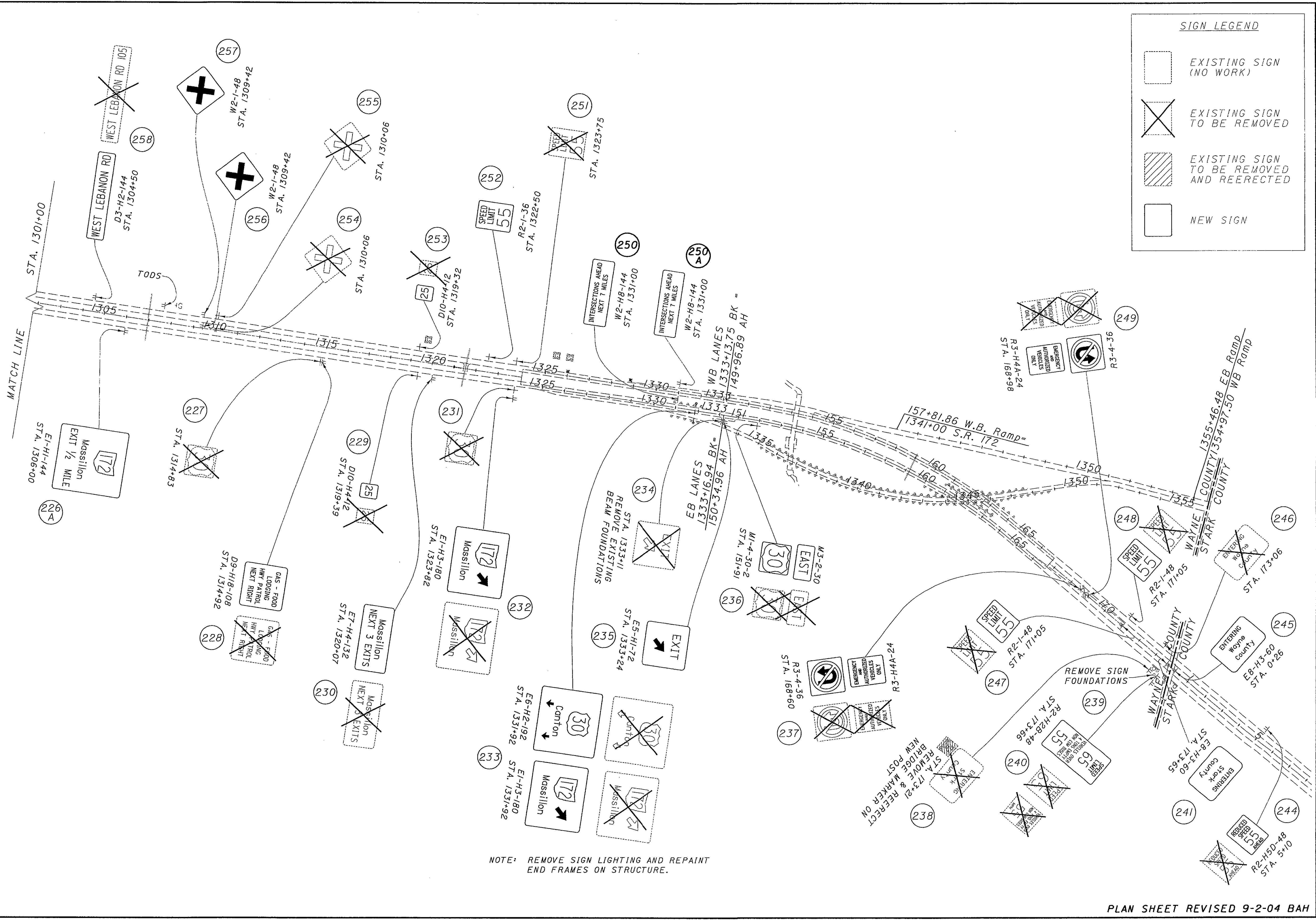




DATE: 8/18/2004

DATE: 8/18/2004



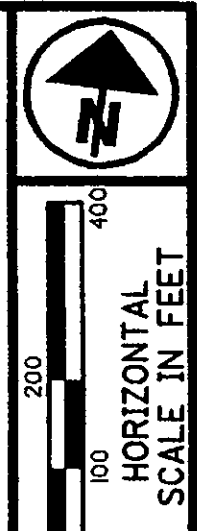


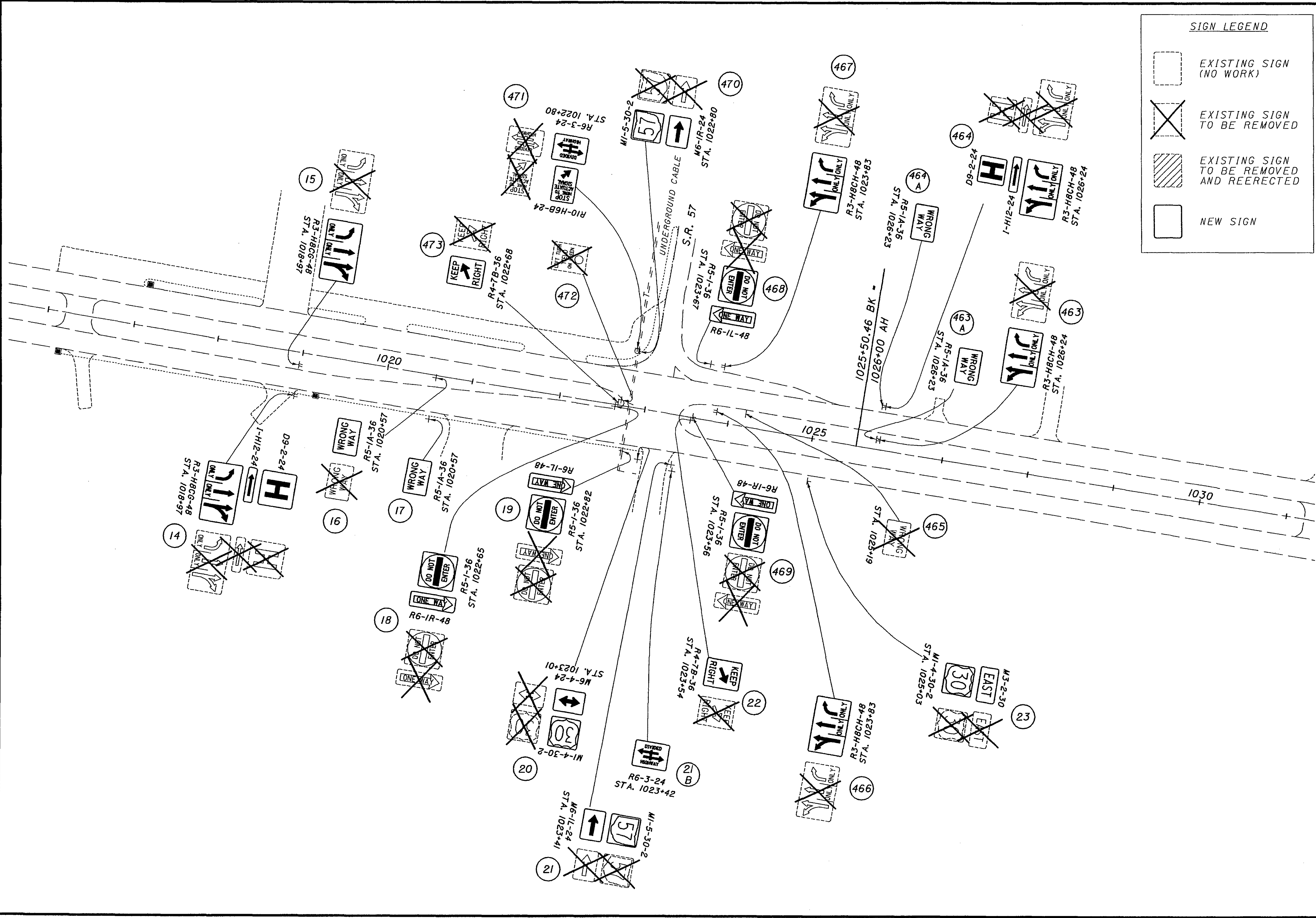
SIGN LEGEND

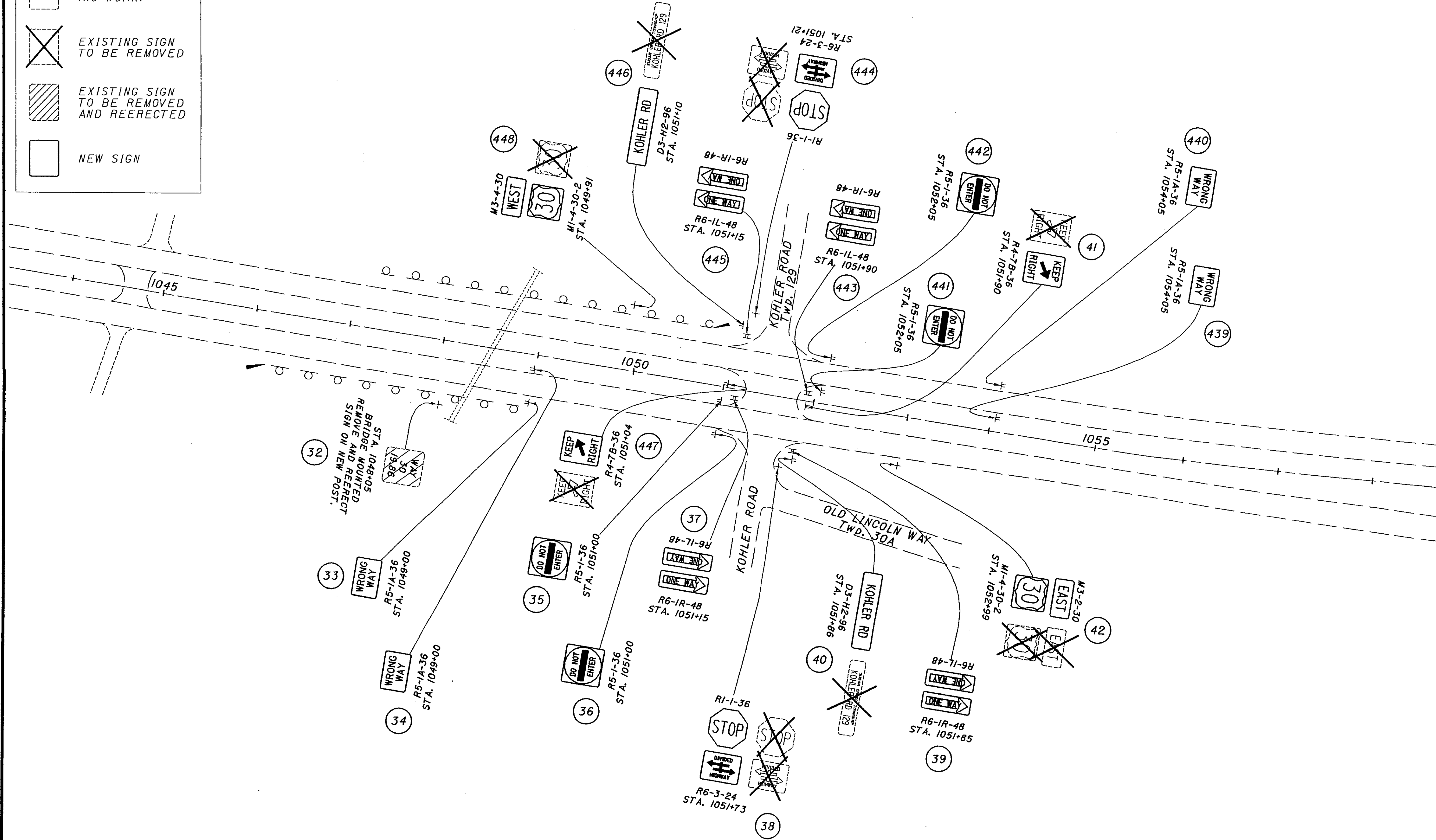
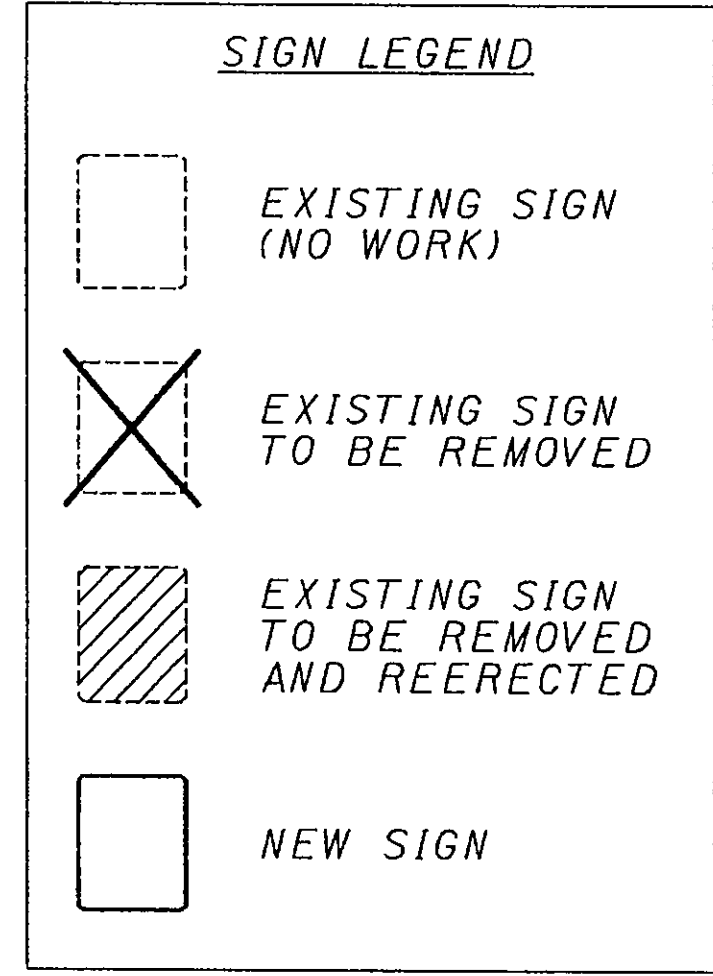
- EXISTING SIGN (NO WORK)
- EXISTING SIGN TO BE REMOVED
- EXISTING SIGN TO BE REMOVED AND REERECTED
- NEW SIGN



	EXISTING SIGN (NO WORK)
	EXISTING SIGN TO BE REMOVED
	EXISTING SIGN TO BE REMOVED AND REERECTED
	NEW SIGN

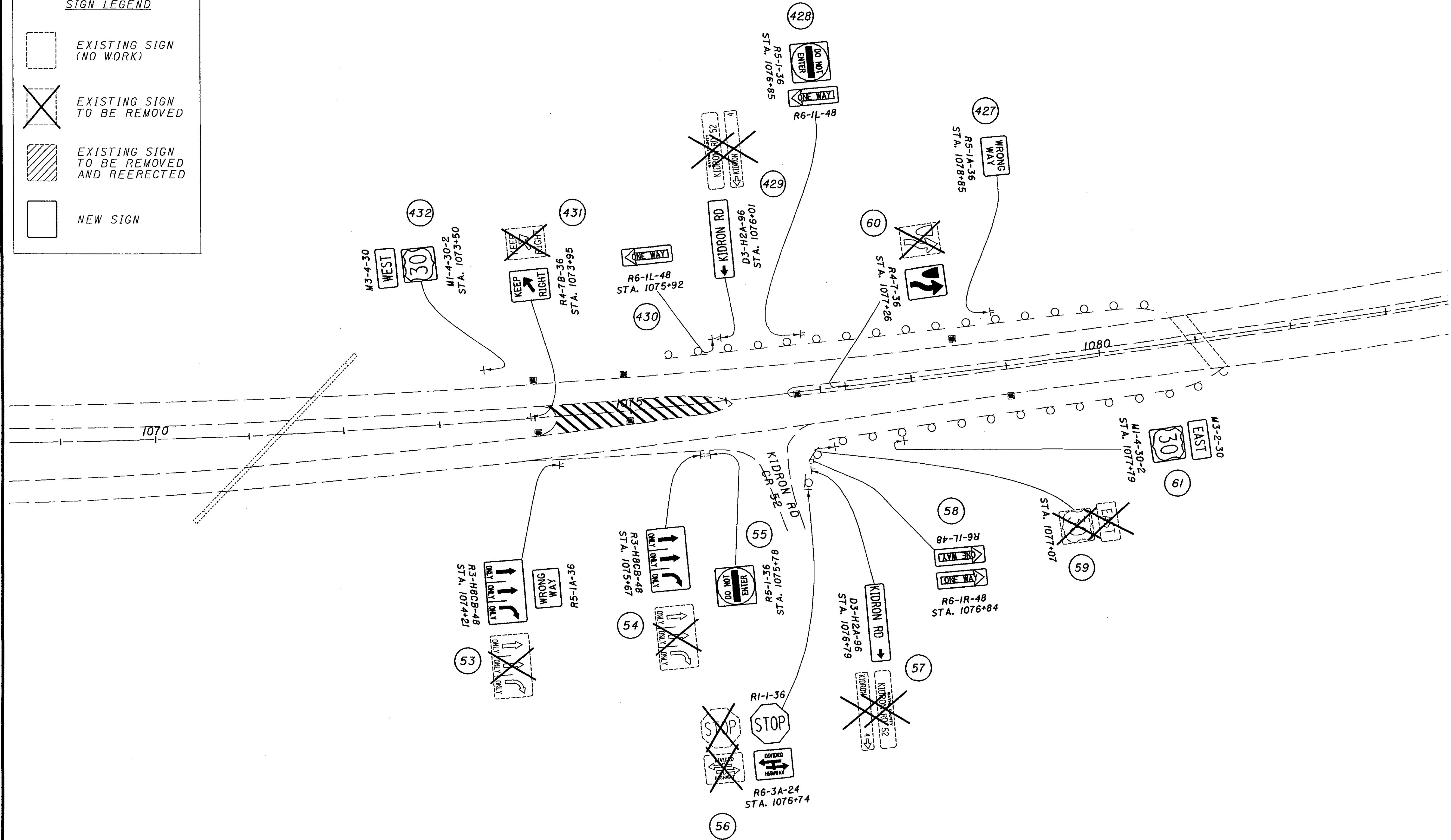


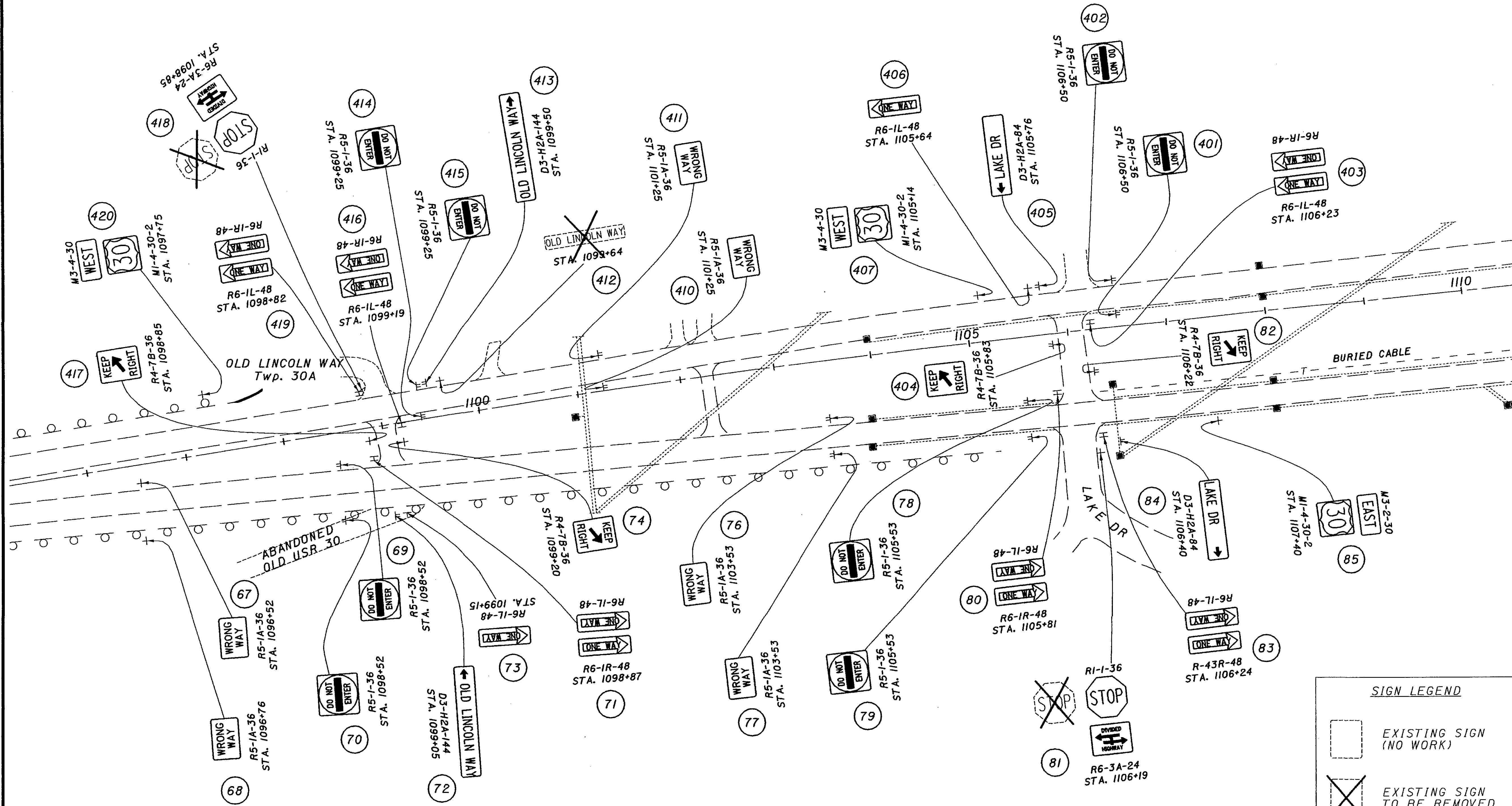


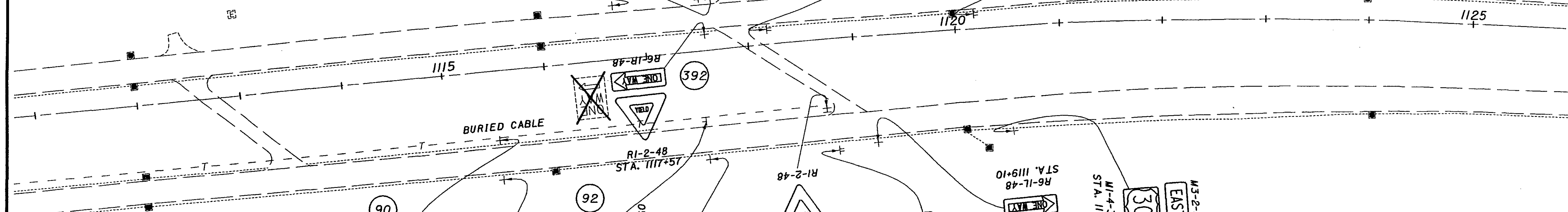


SIGN LEGEND

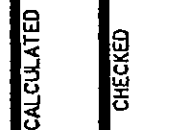
- EXISTING SIGN (NO WORK)
- EXISTING SIGN TO BE REMOVED
- EXISTING SIGN TO BE REMOVED AND REERECTED
- NEW SIGN





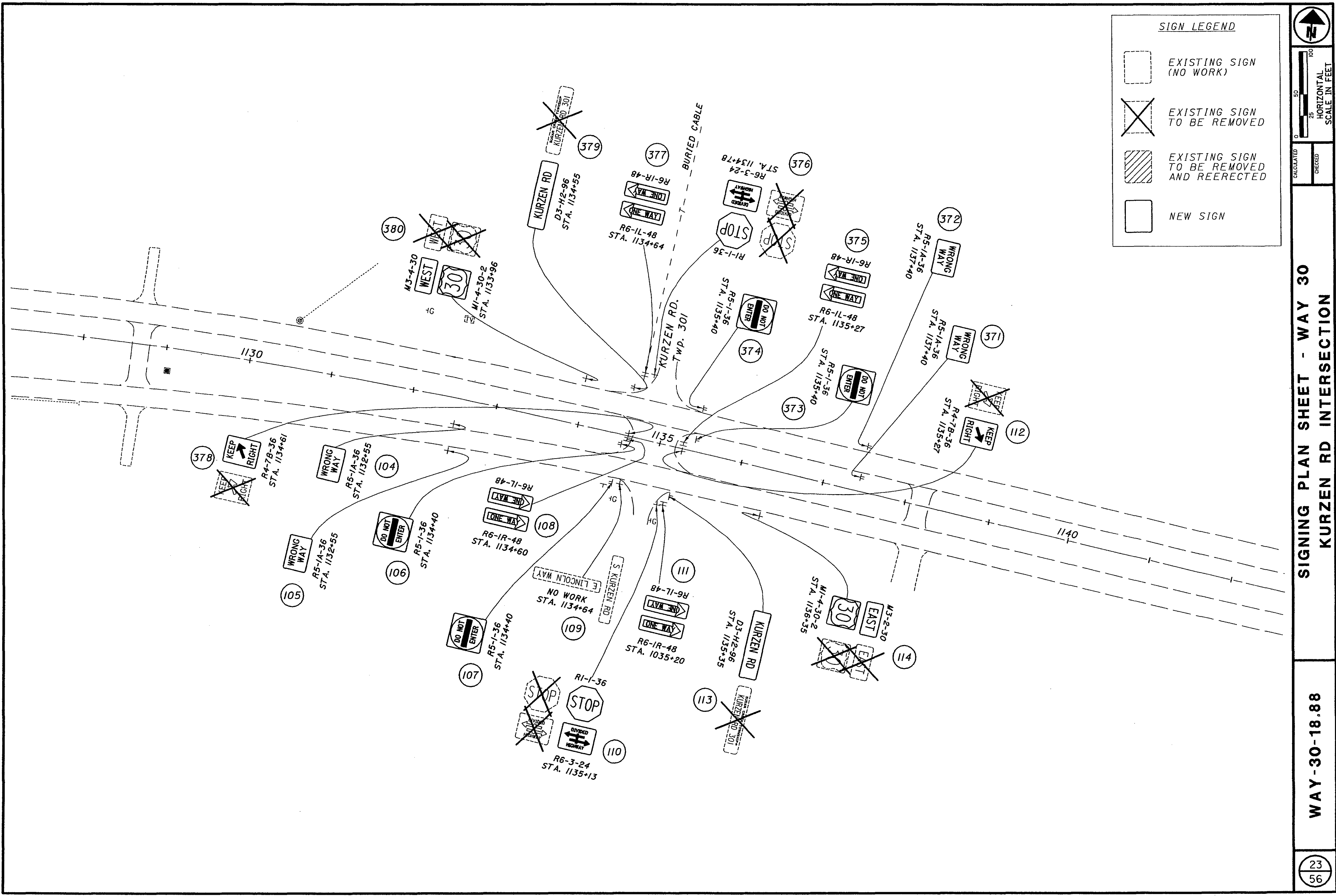


NEW SIGN



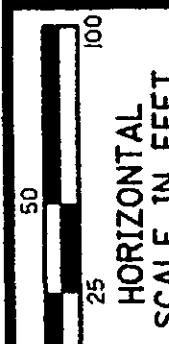
WAY-30-18.88

22
56





	EXISTING SIGN (NO WORK)
	EXISTING SIGN TO BE REMOVED
	EXISTING SIGN TO BE REMOVED AND REERECTED
	NEW SIGN

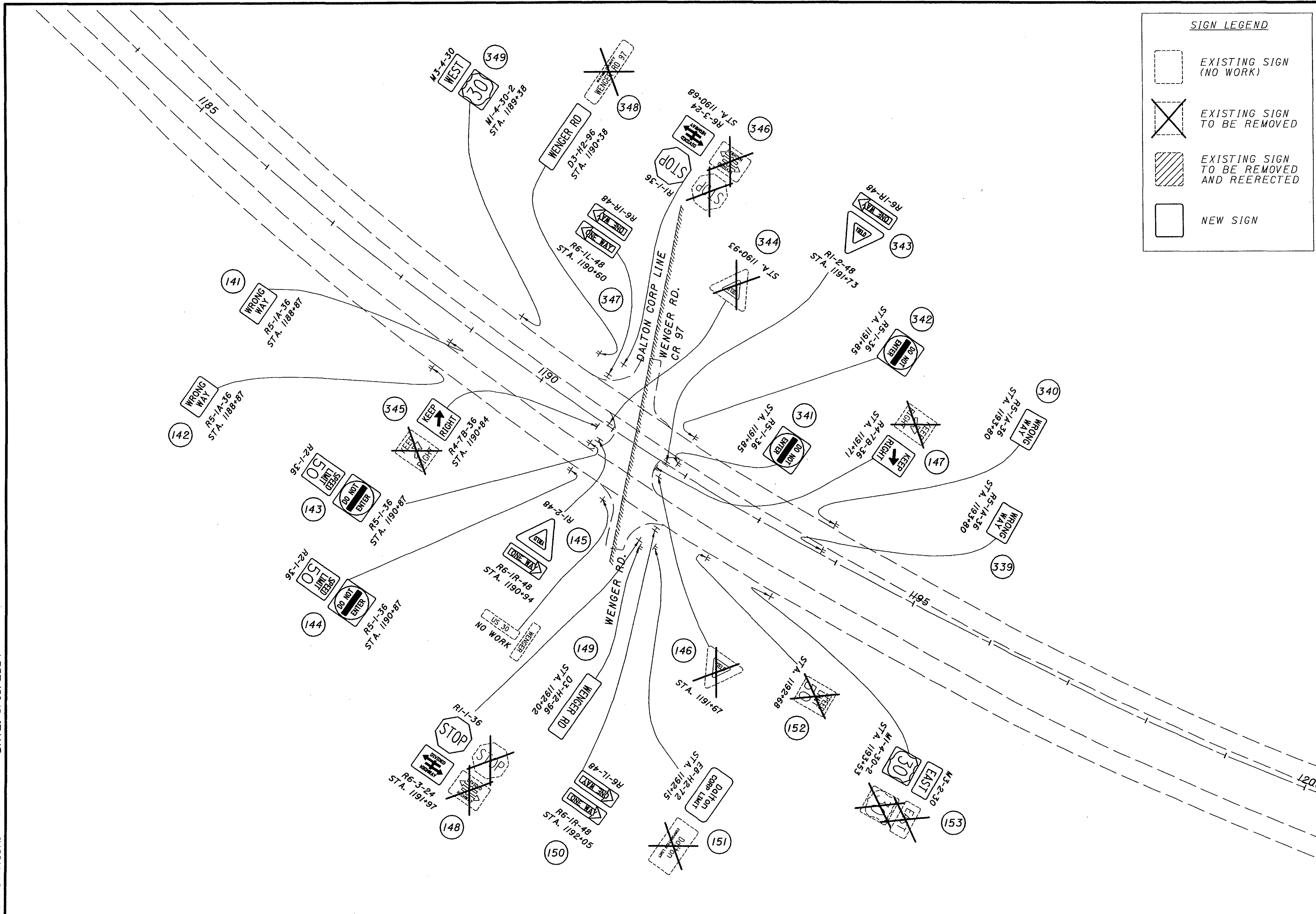


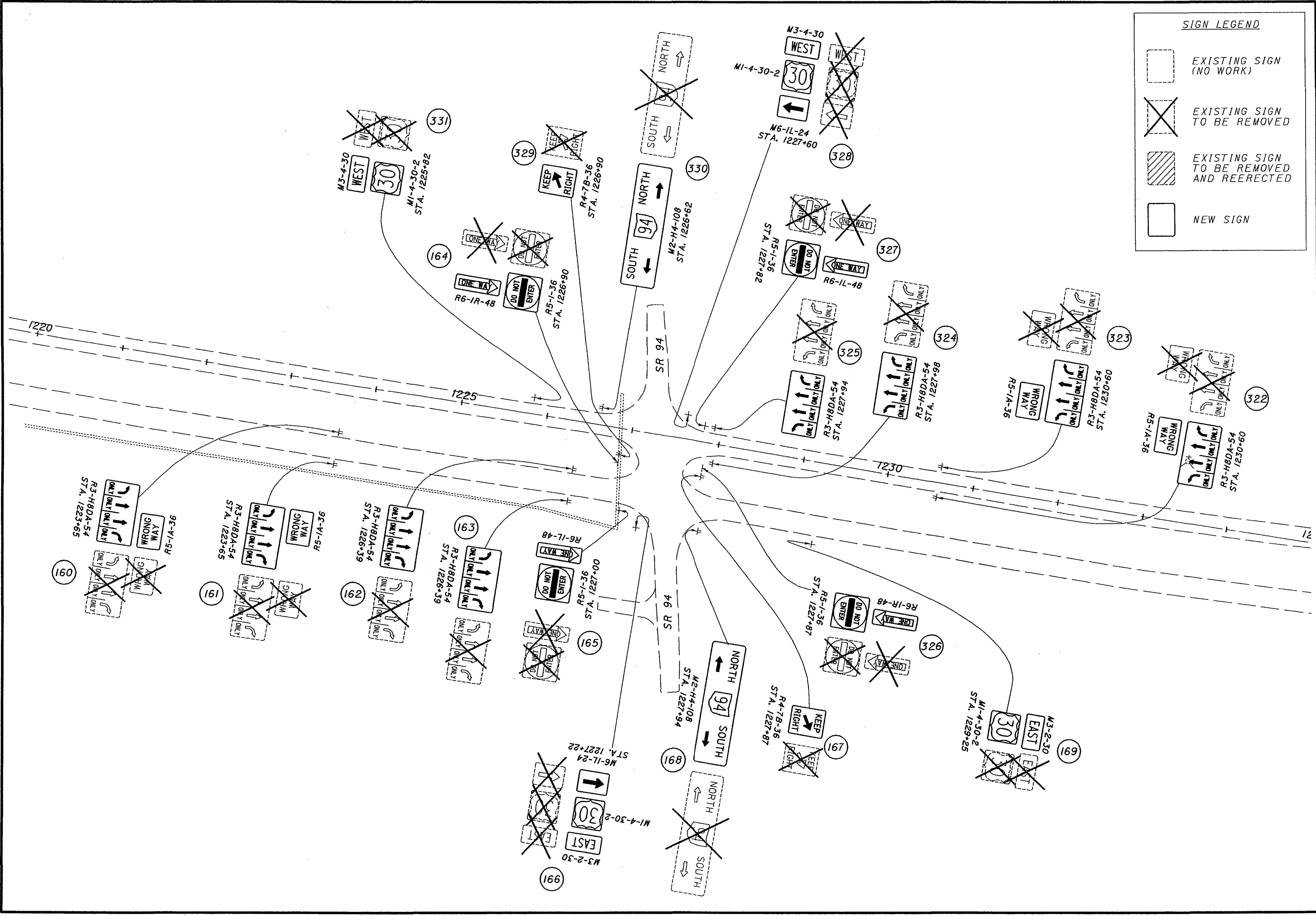
CALCULATED

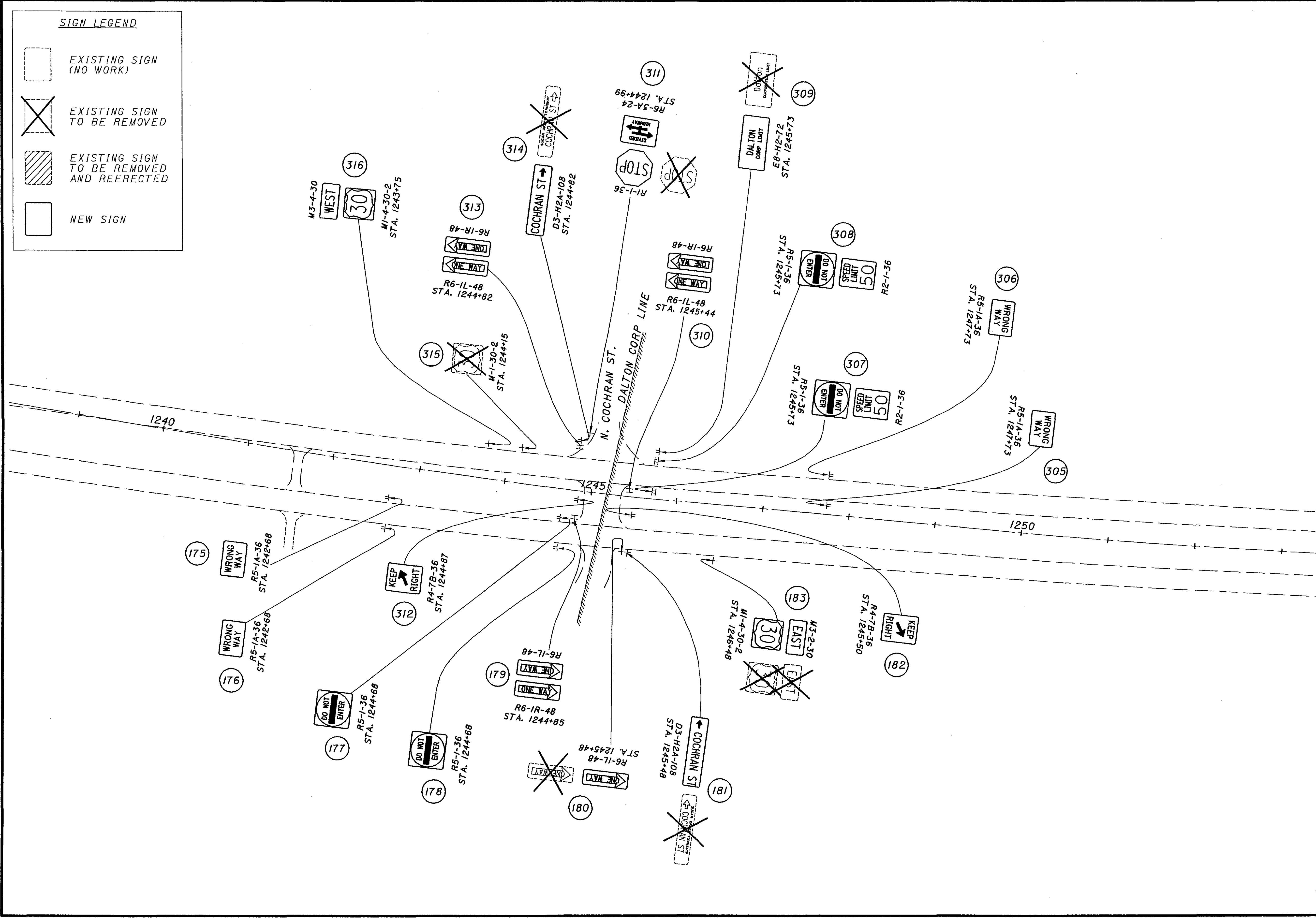
CHECKED

WAY-30-18.88

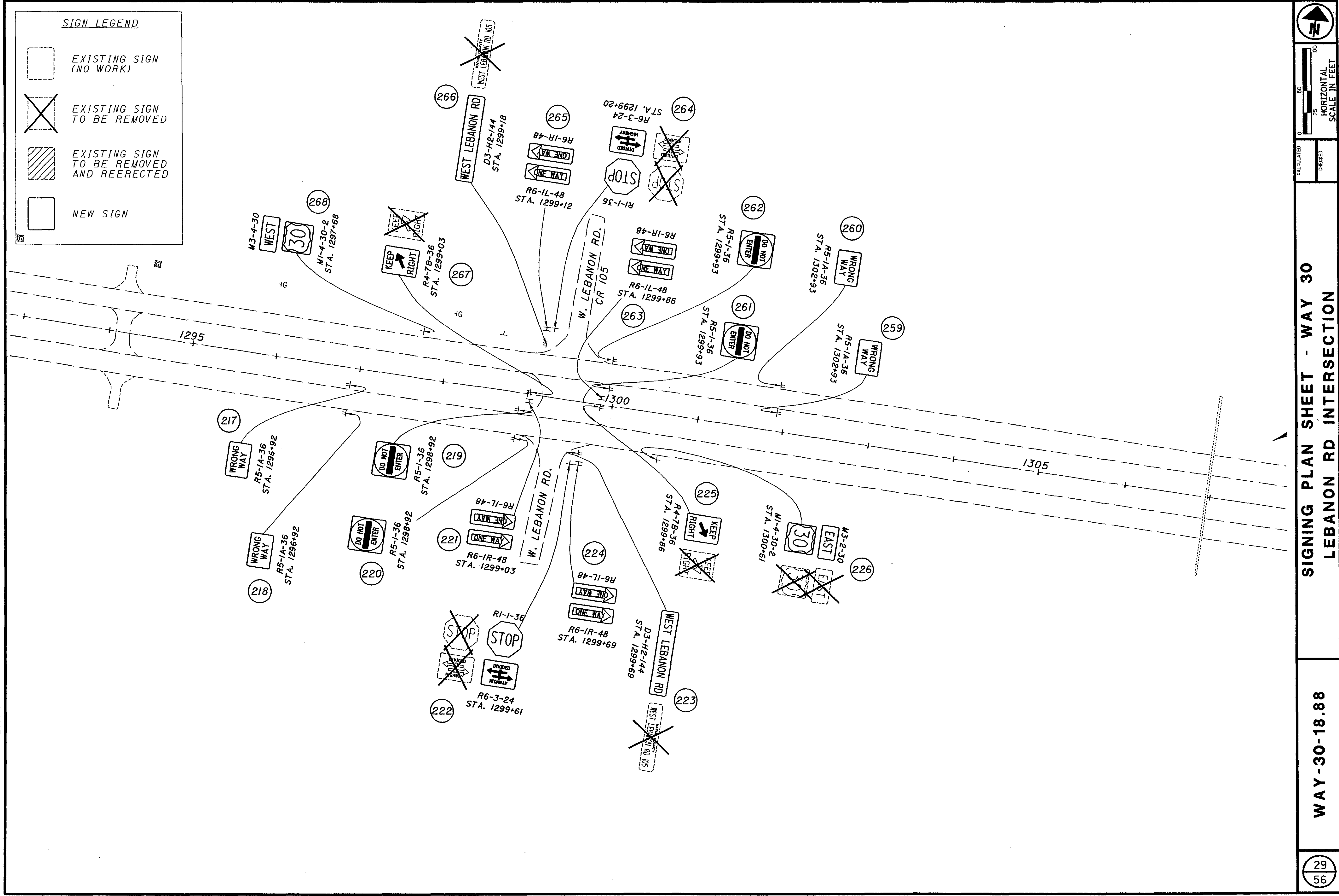
$$\frac{24}{56}$$

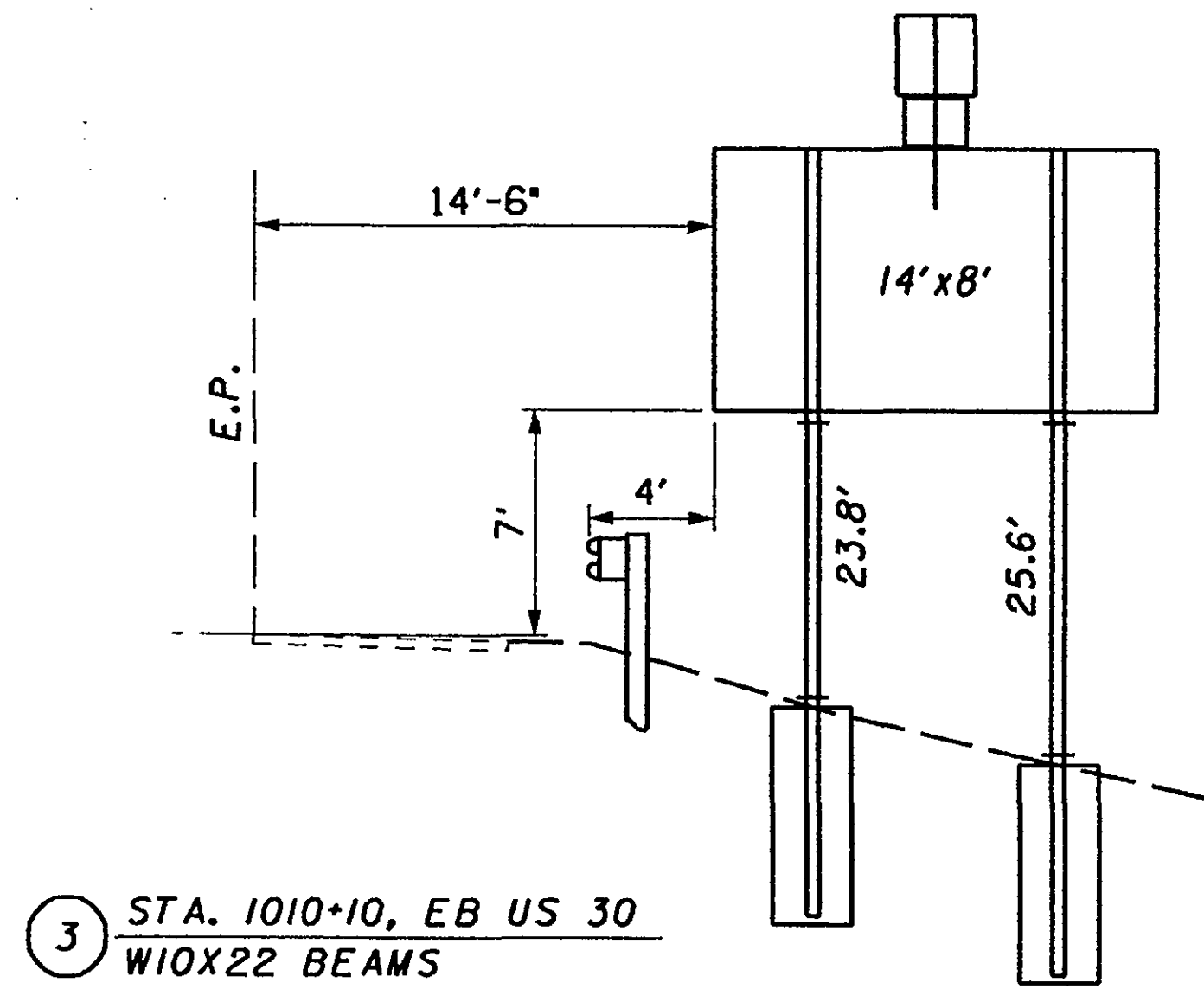




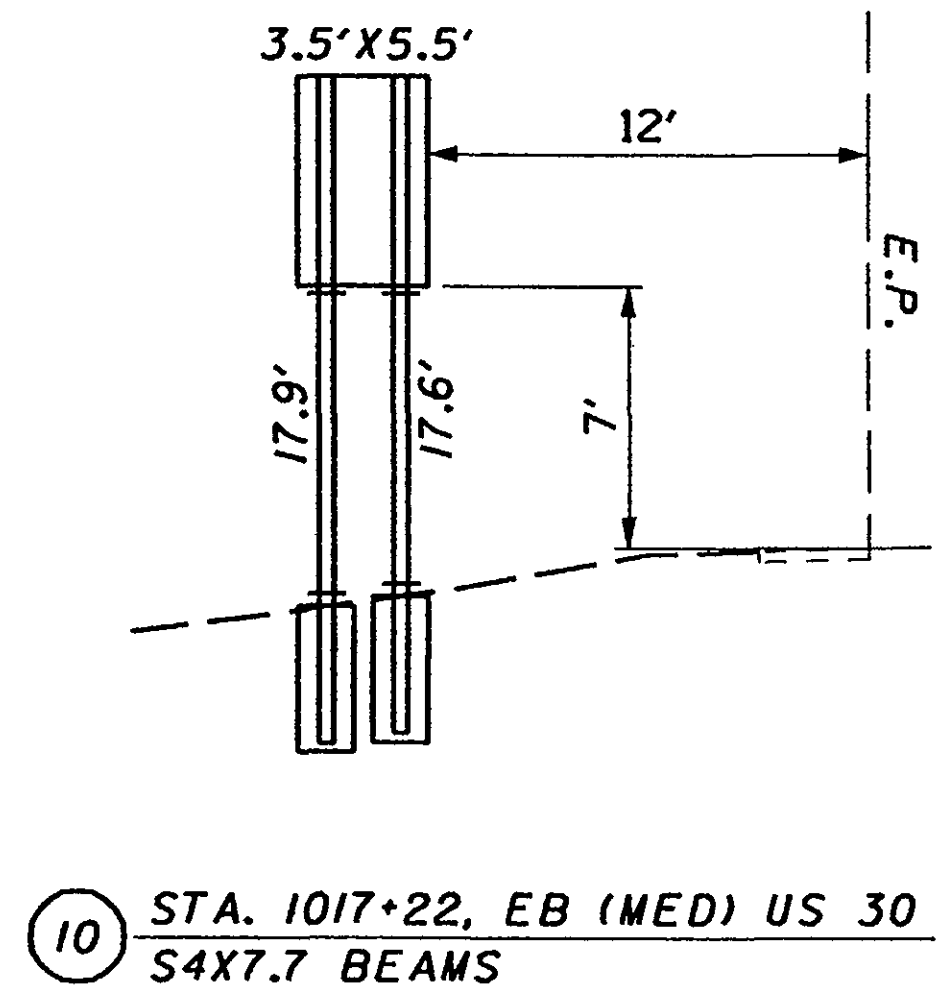




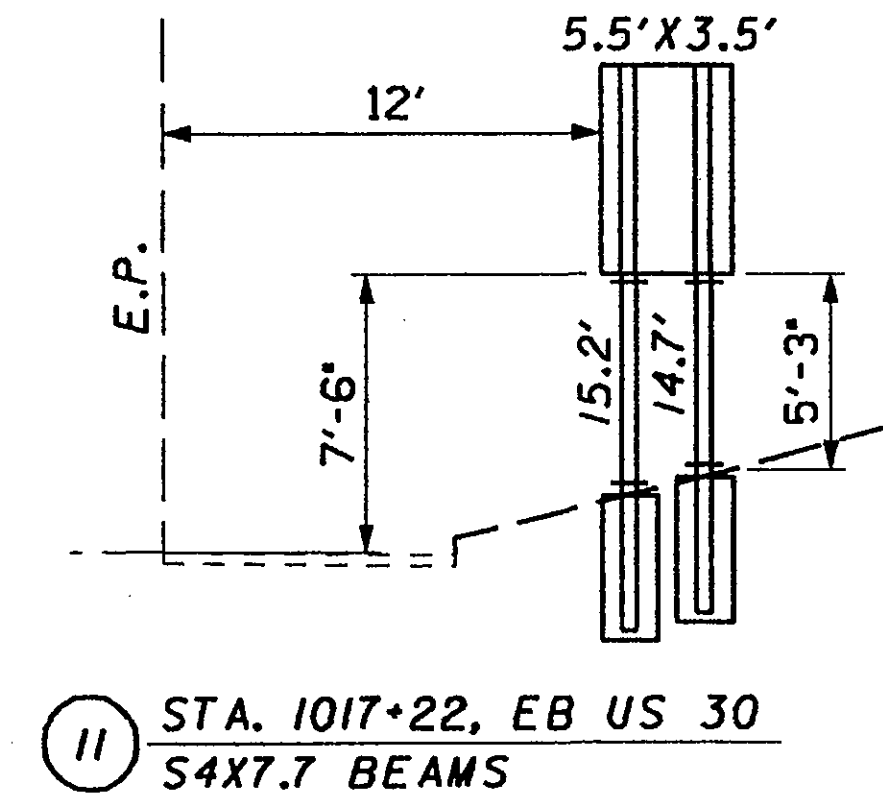




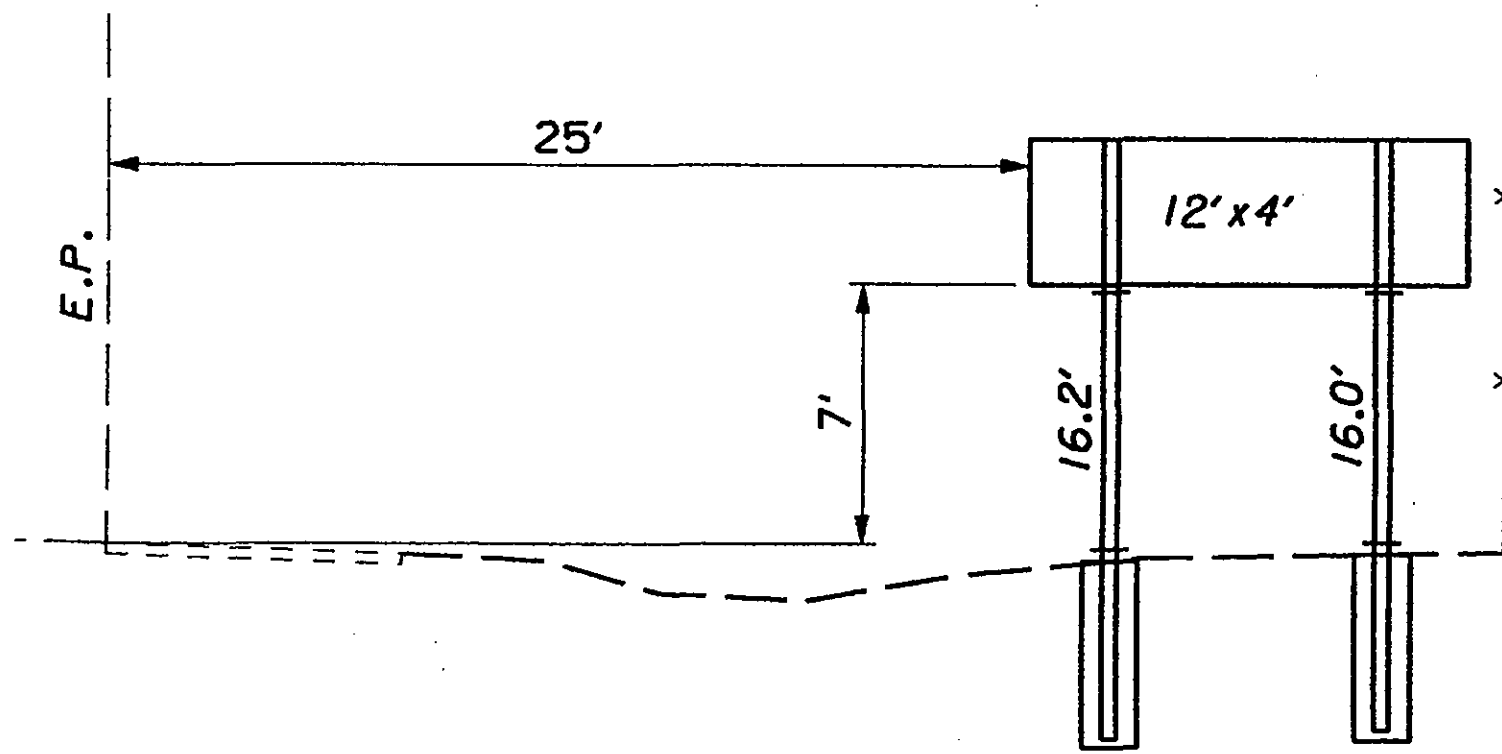
3 STA. 1010+10, EB US 30
 W10X22 BEAMS



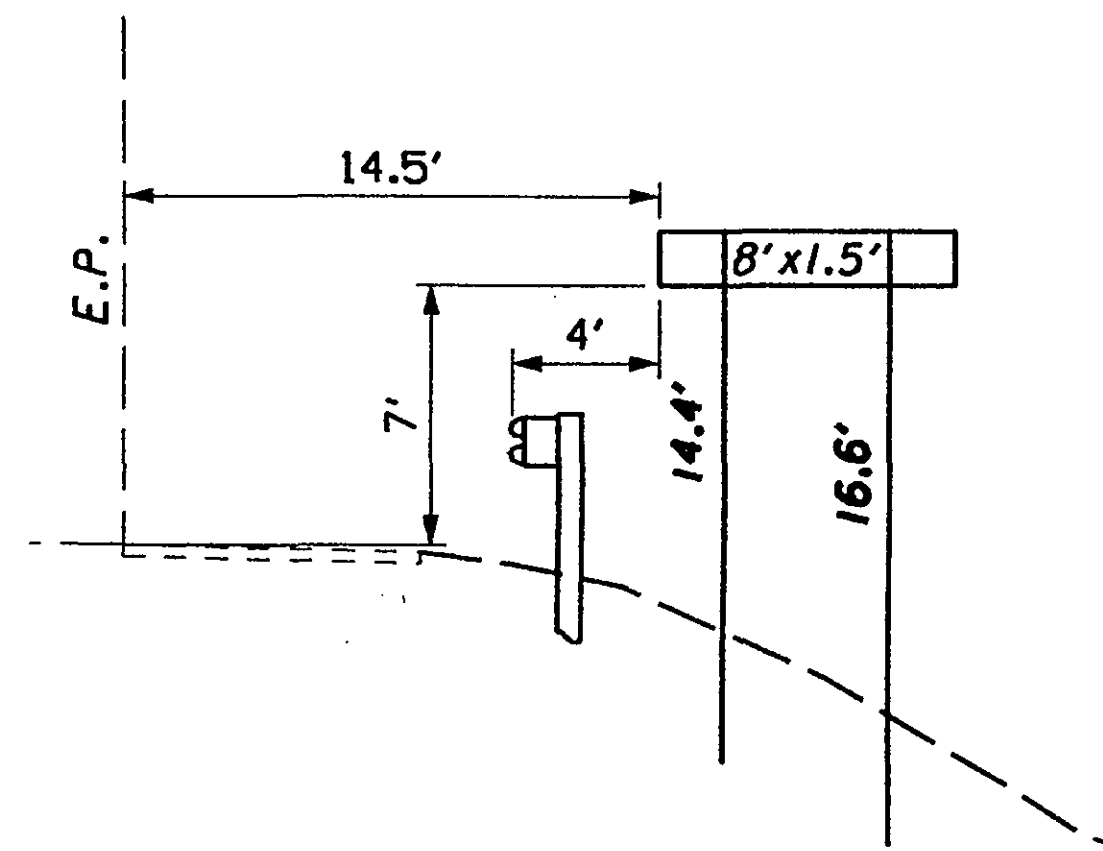
10 STA. 1017+22, EB (MED) US 30
 S4X7.7 BEAMS



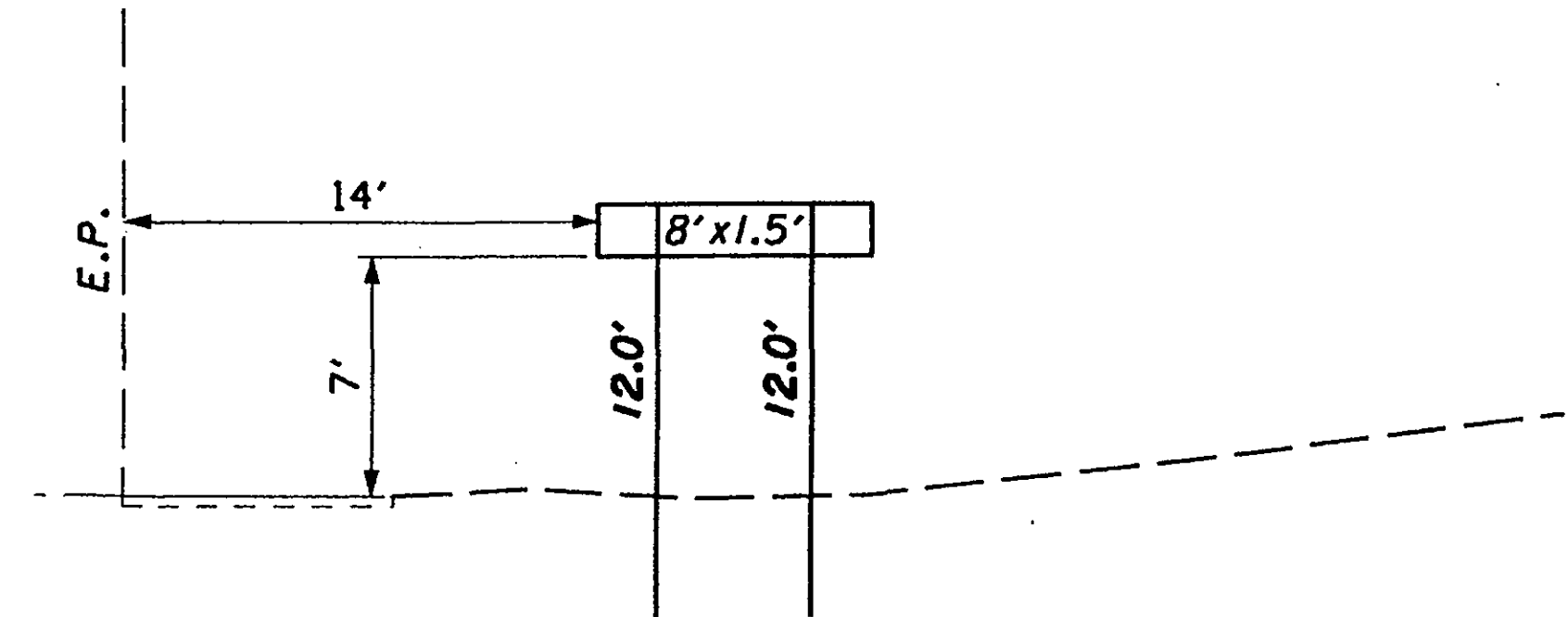
11 STA. 1017+22, EB US 30
 S4X7.7 BEAMS



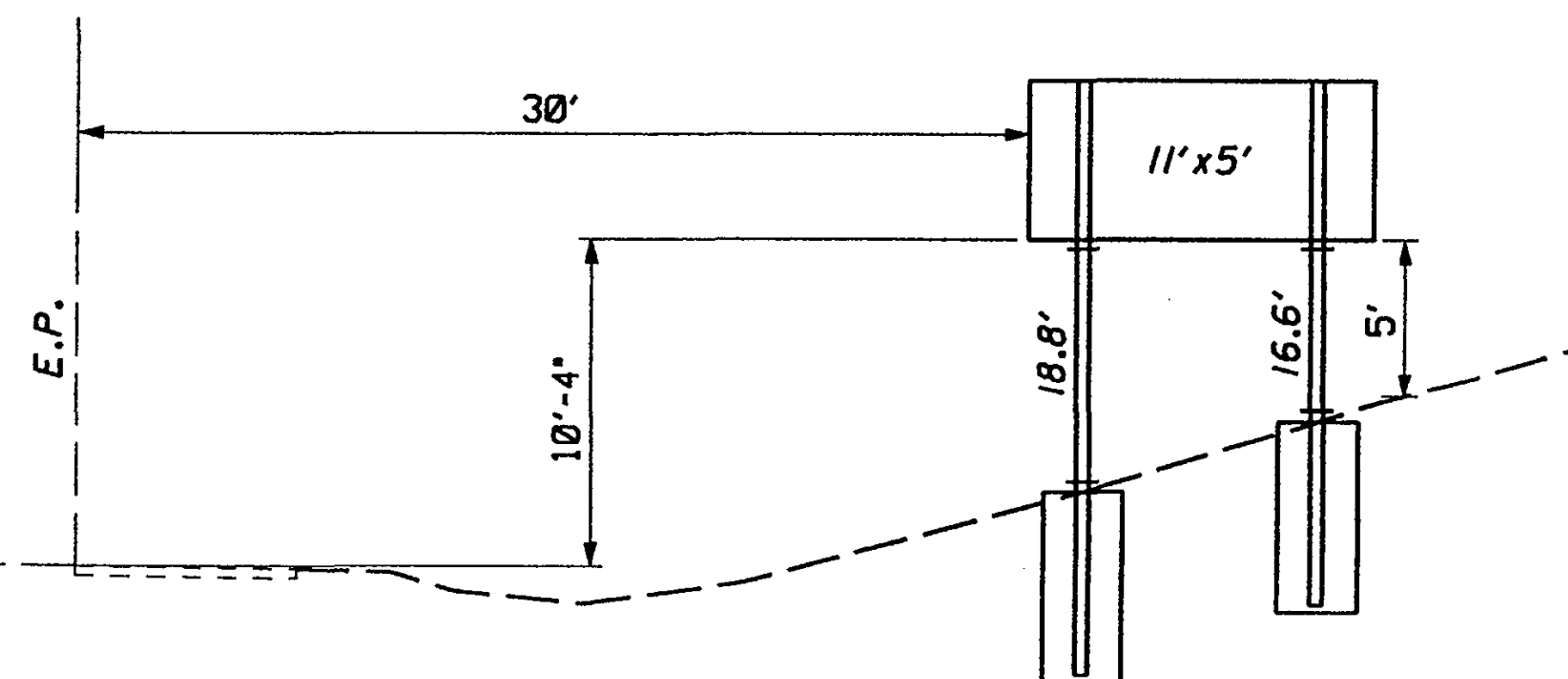
24 STA. 1028+25, EB US 30
 W6X9 BEAMS



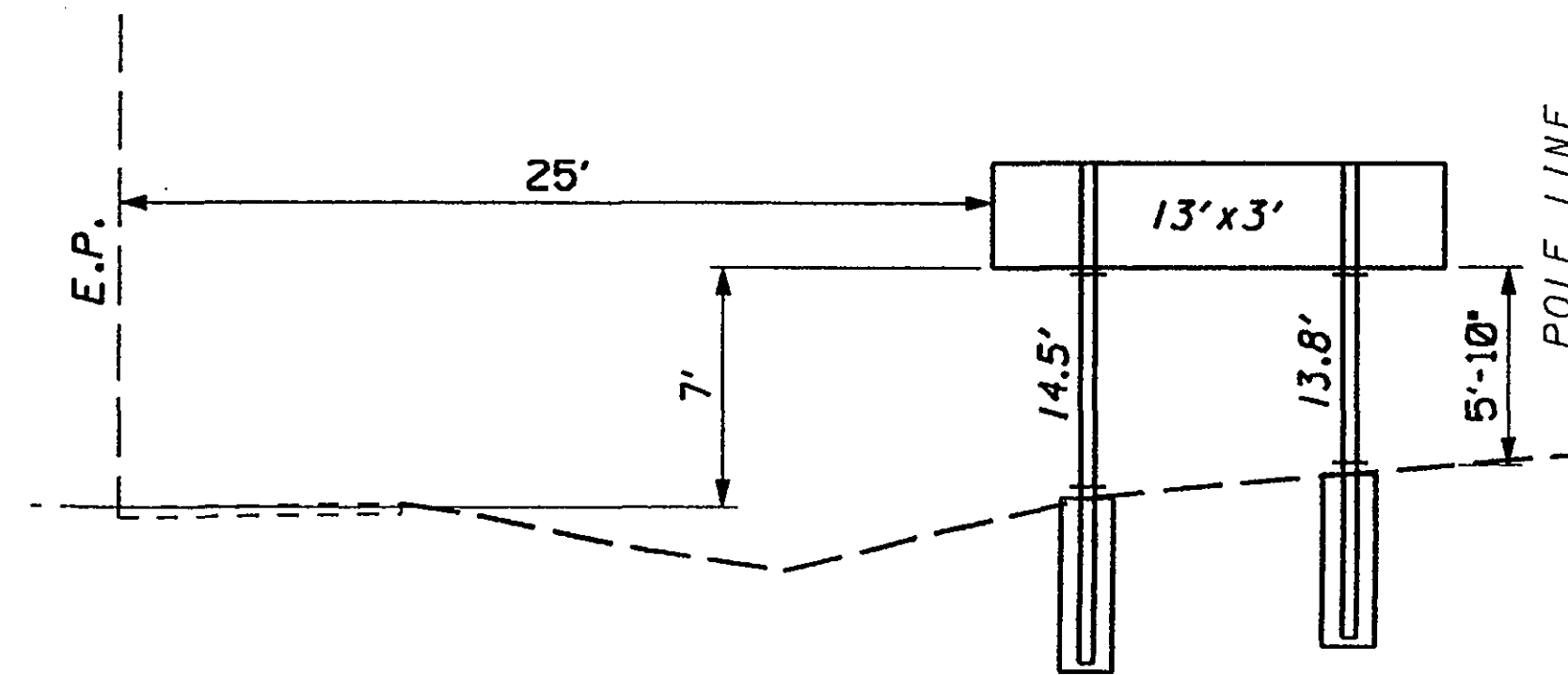
31 STA. 1047+10, EB US 30
 2 - #3 POSTS



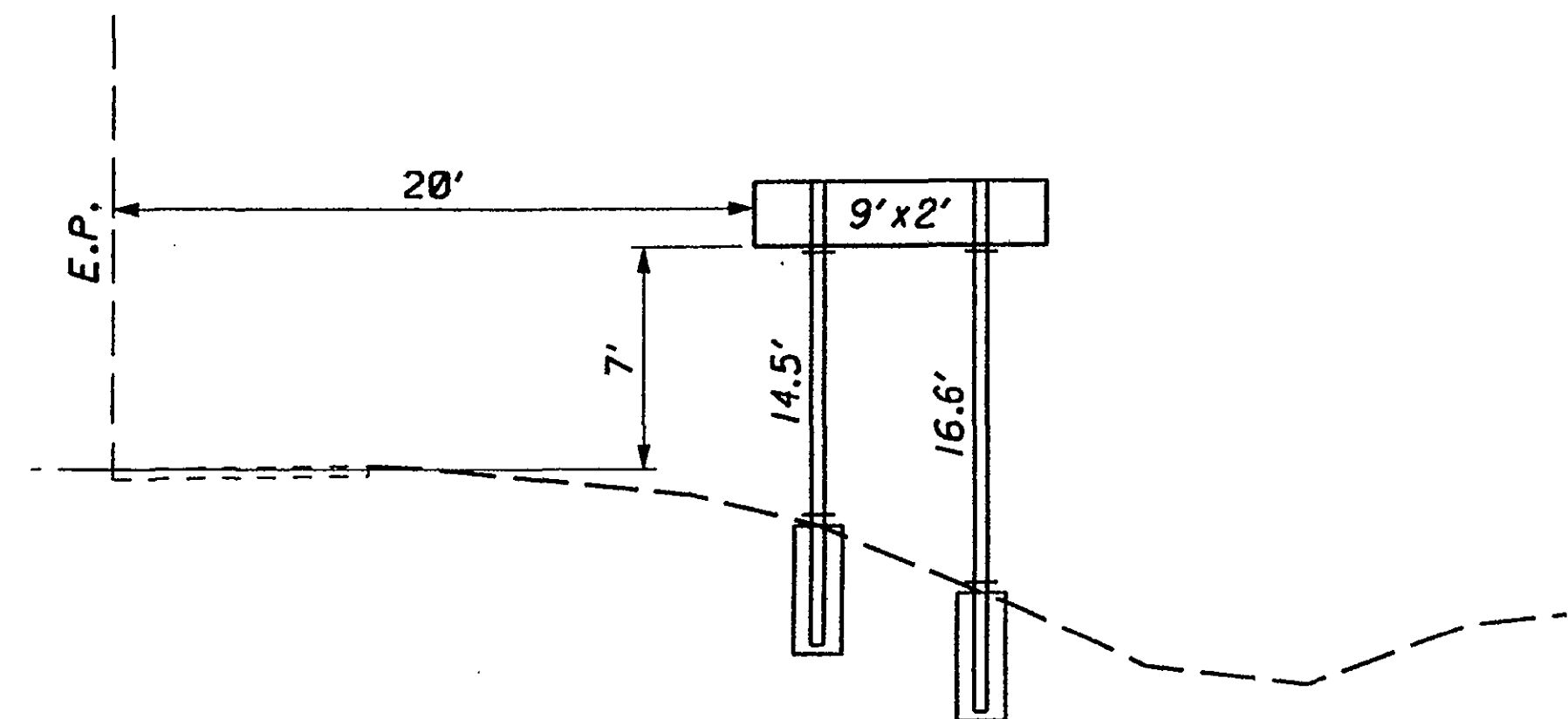
40 STA. 1051+86, EB US 30
 2 - #3 POSTS



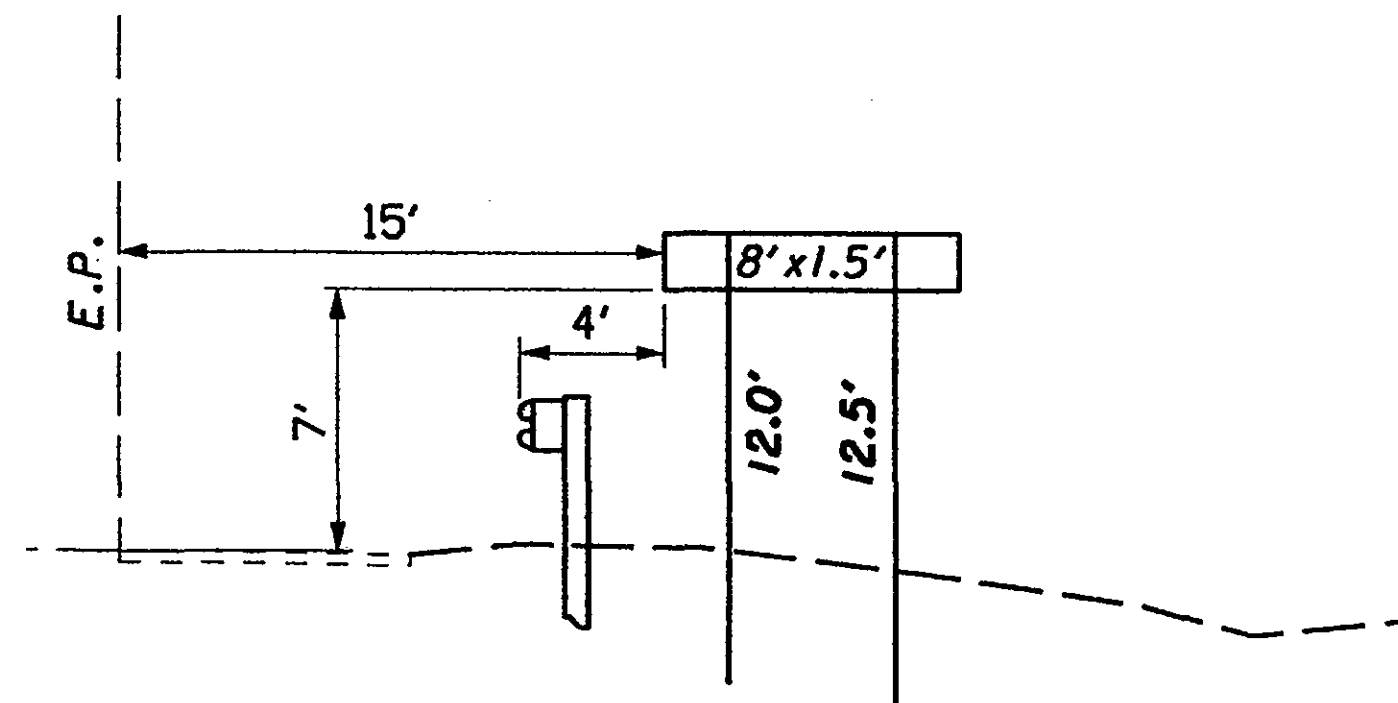
44 STA. 1055+80 RT, EB US 30
 W10X12 BEAMS



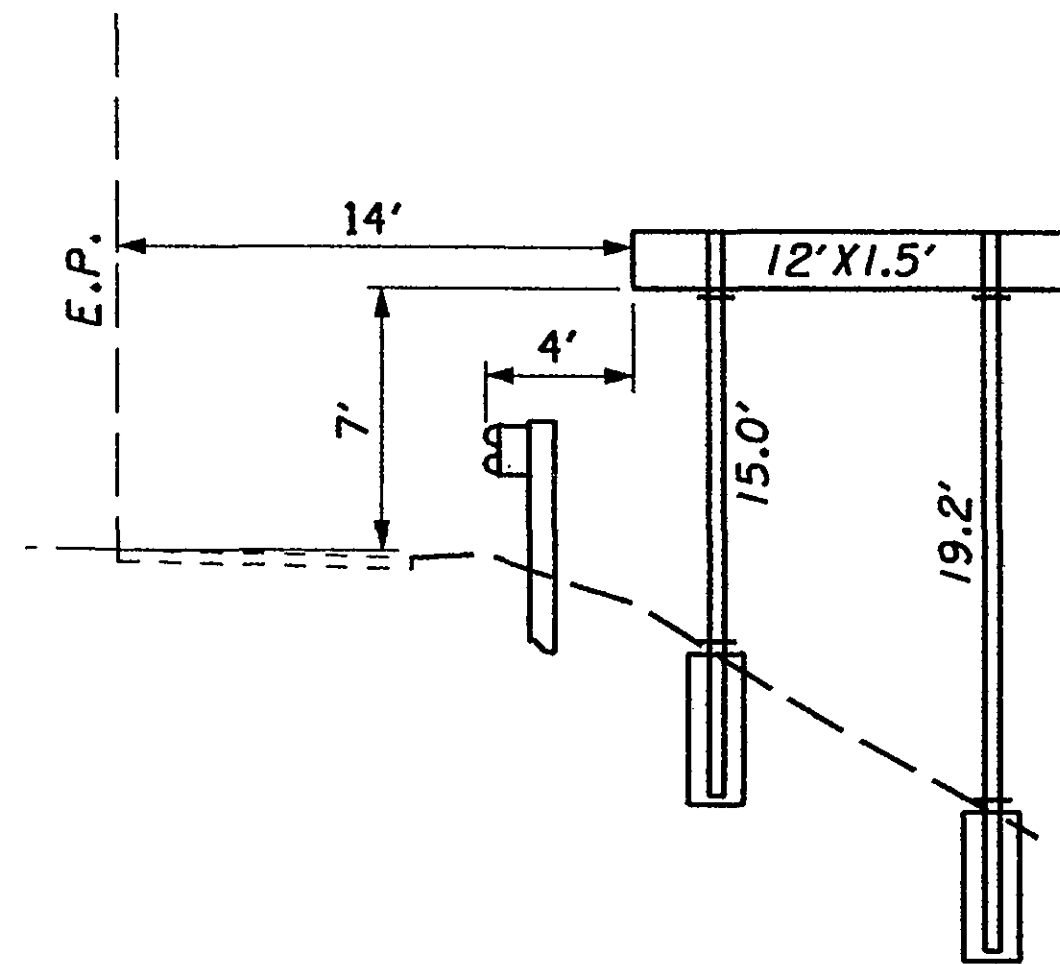
45 STA. 1062+00, EB US 30
 W6X9 BEAMS



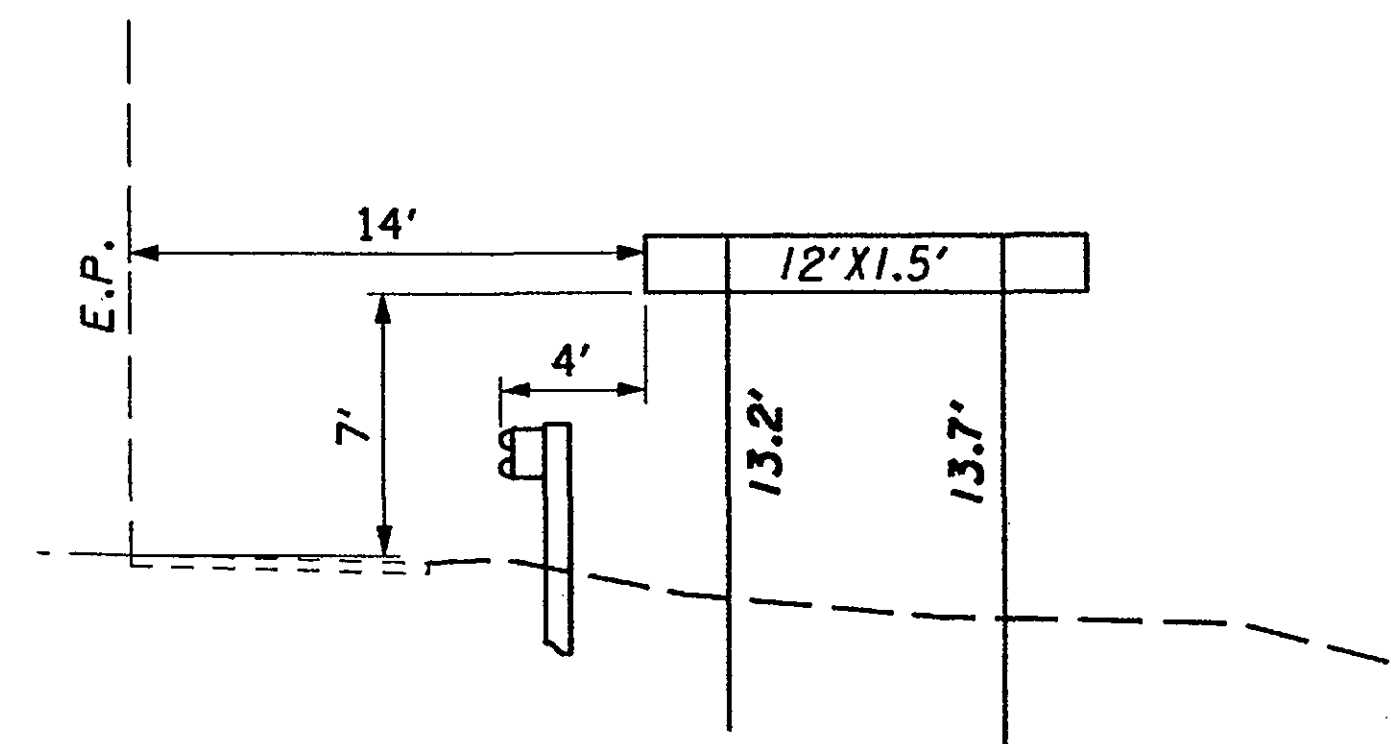
51 STA. 1071+25, EB US 30
 S4X7.7 BEAMS



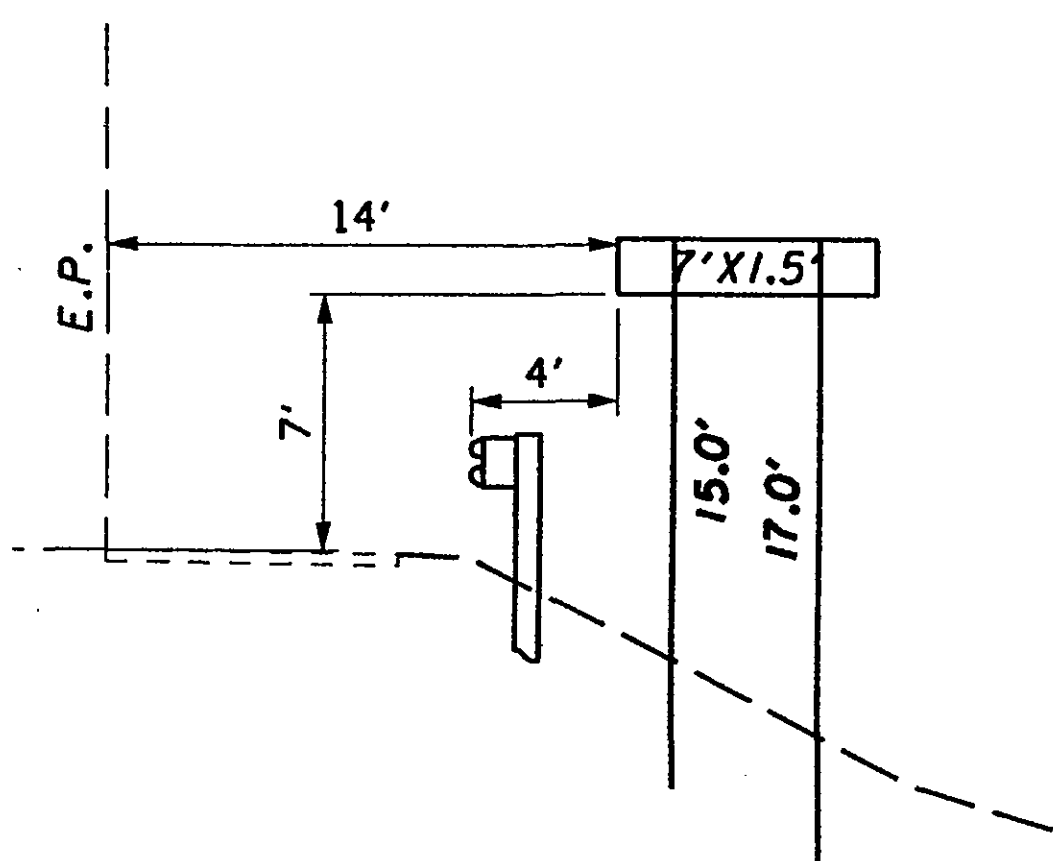
57 STA. 1076+79, EB US 30
2 - #3 POSTS



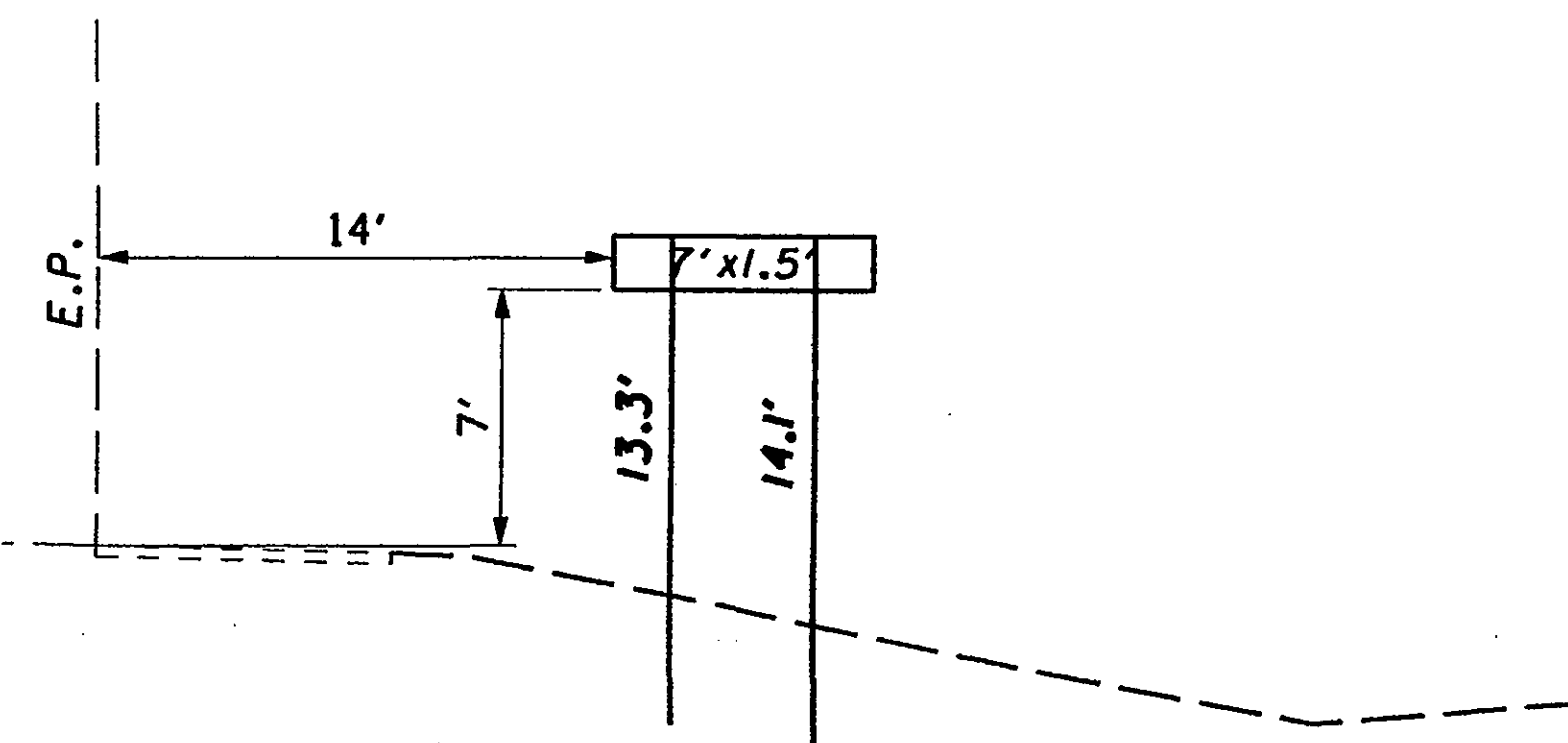
64 STA. 1094+00, EB US 30
S4X7.7 BEAMS



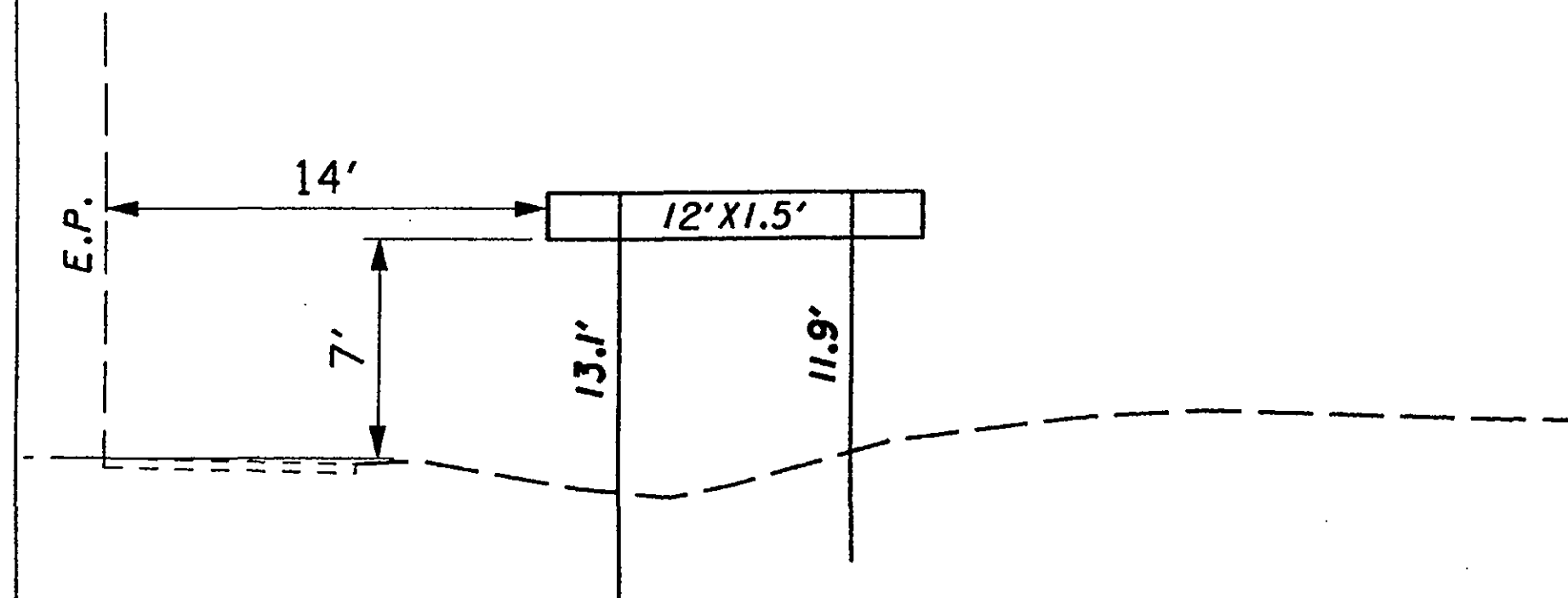
72 STA. 1099+05, EB US 30
2 - #3 POSTS



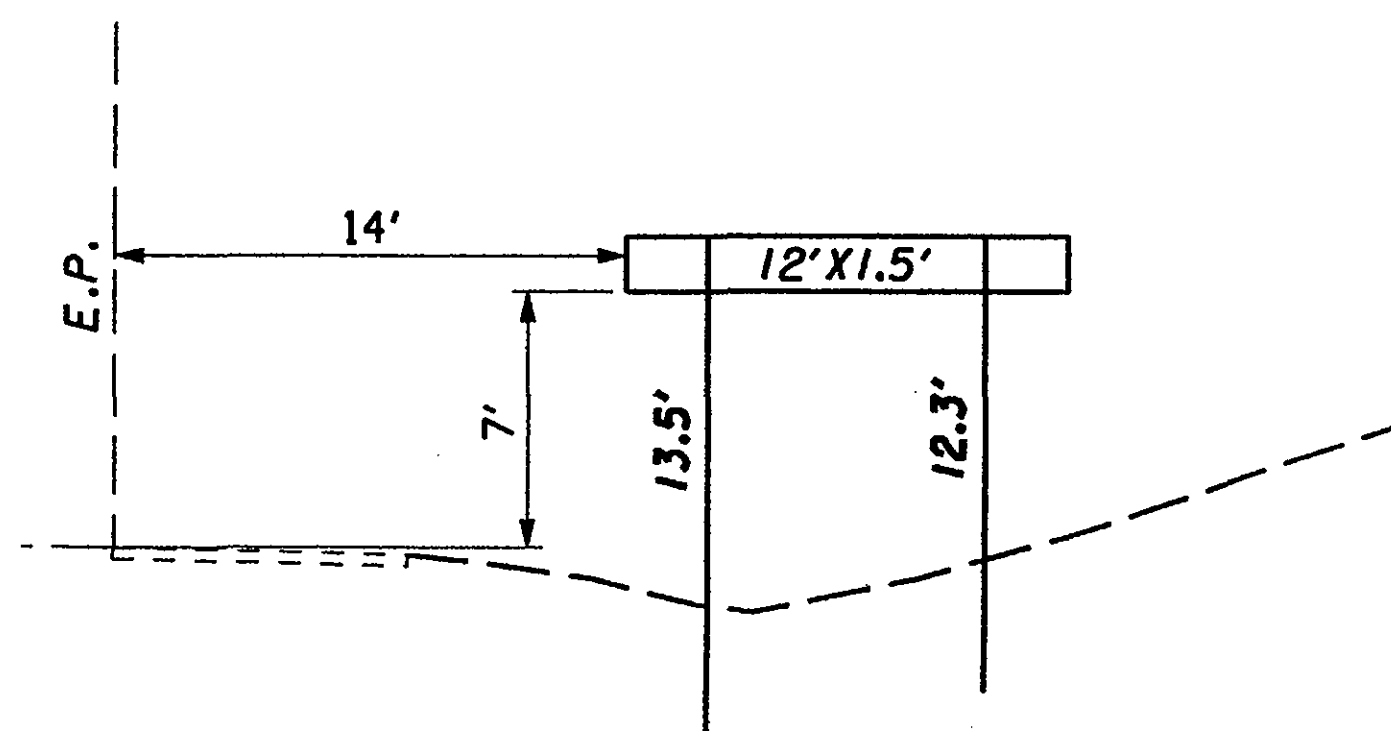
75 STA. 1101+39, EB US 30
2 - #3 POSTS



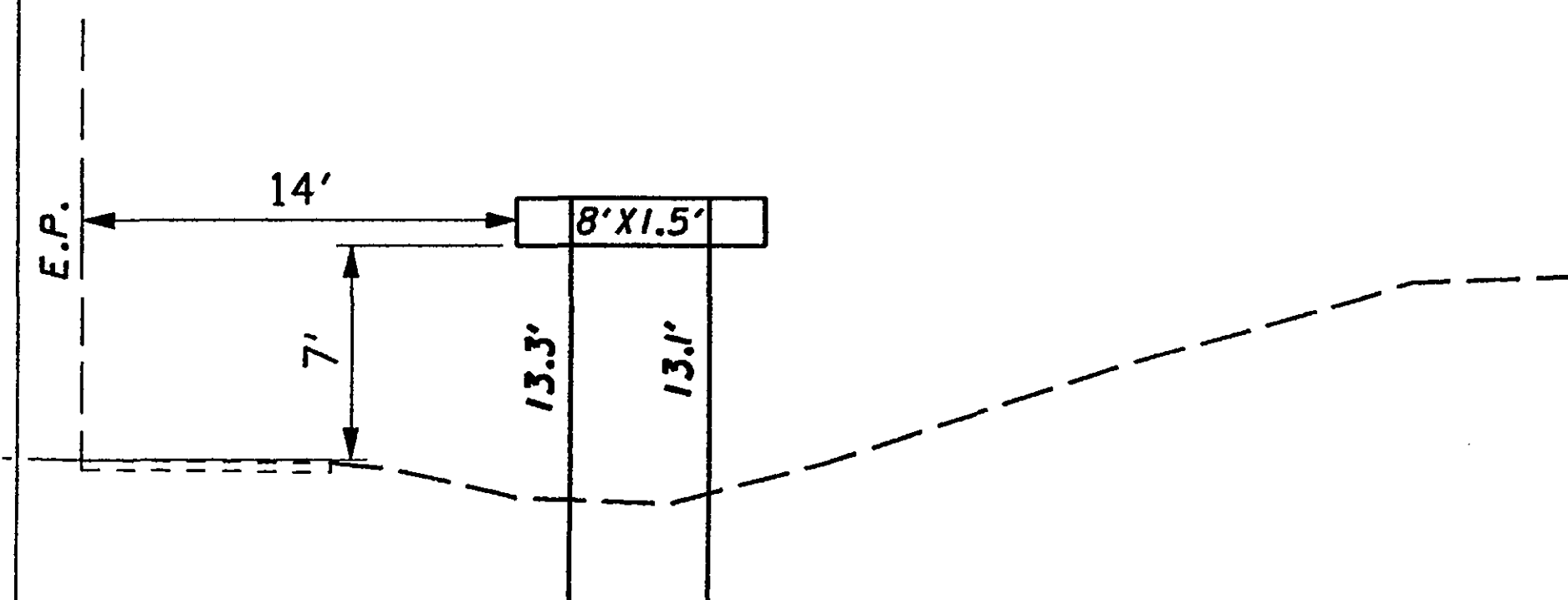
84 STA. 1106+40, EB US 30
2 - #3 POSTS



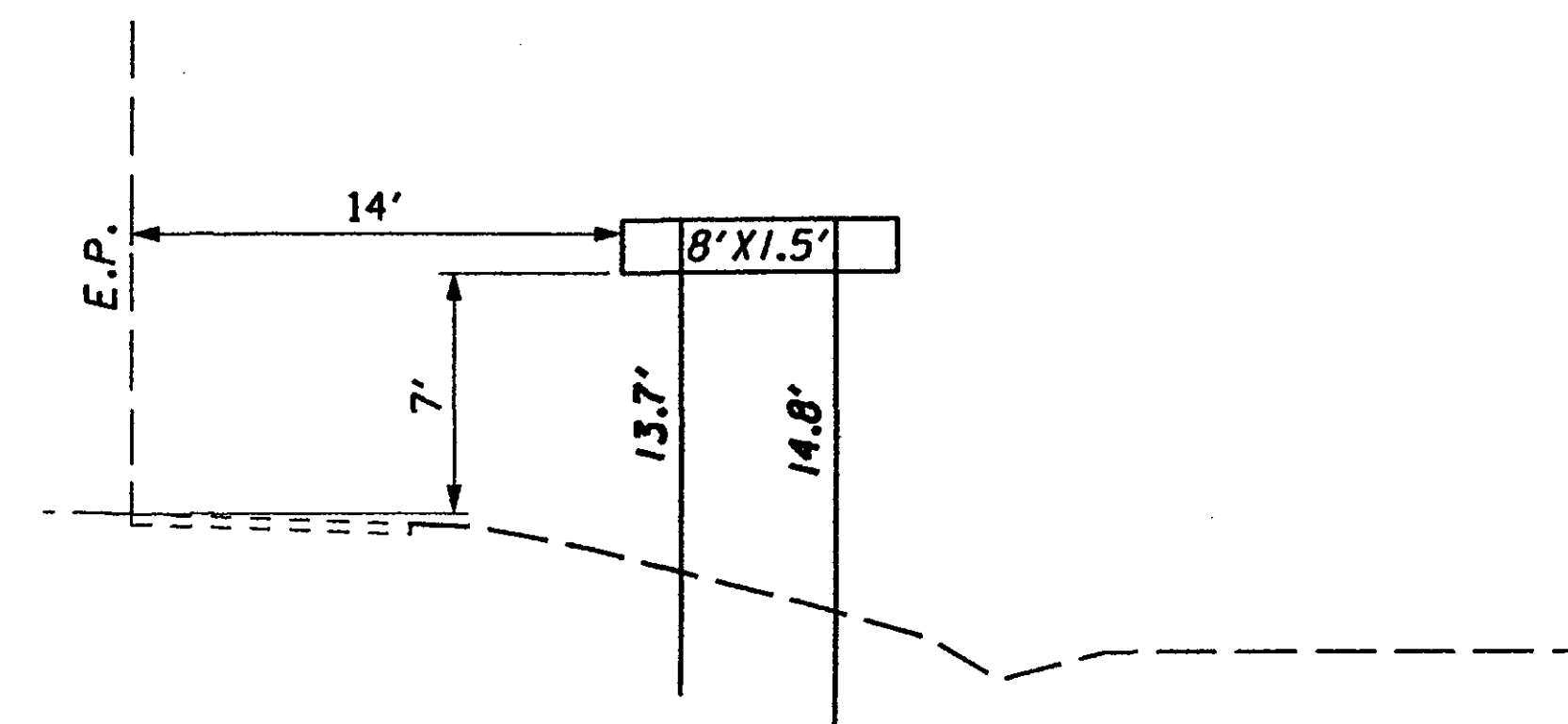
89 STA. 1112+72, EB US 30
2 - #3 POSTS



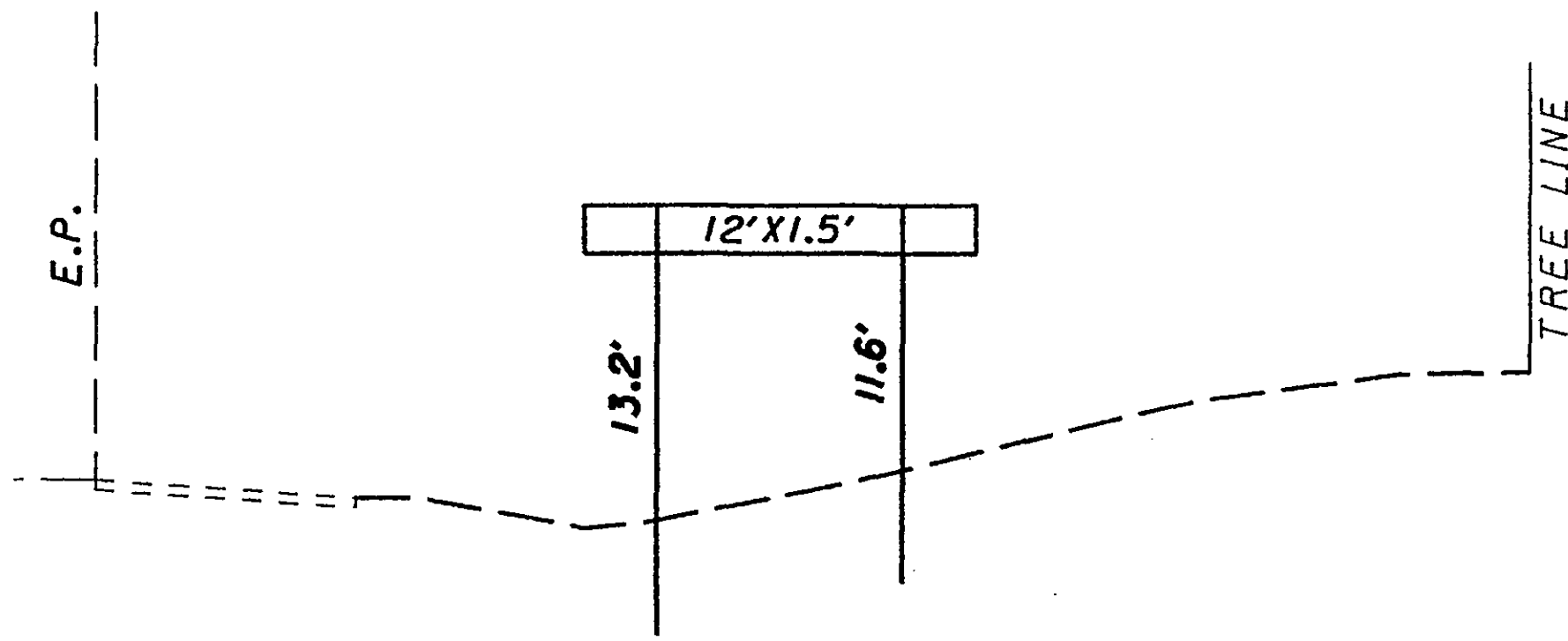
95 STA. 1118+75, EB US 30
2 - #3 POSTS



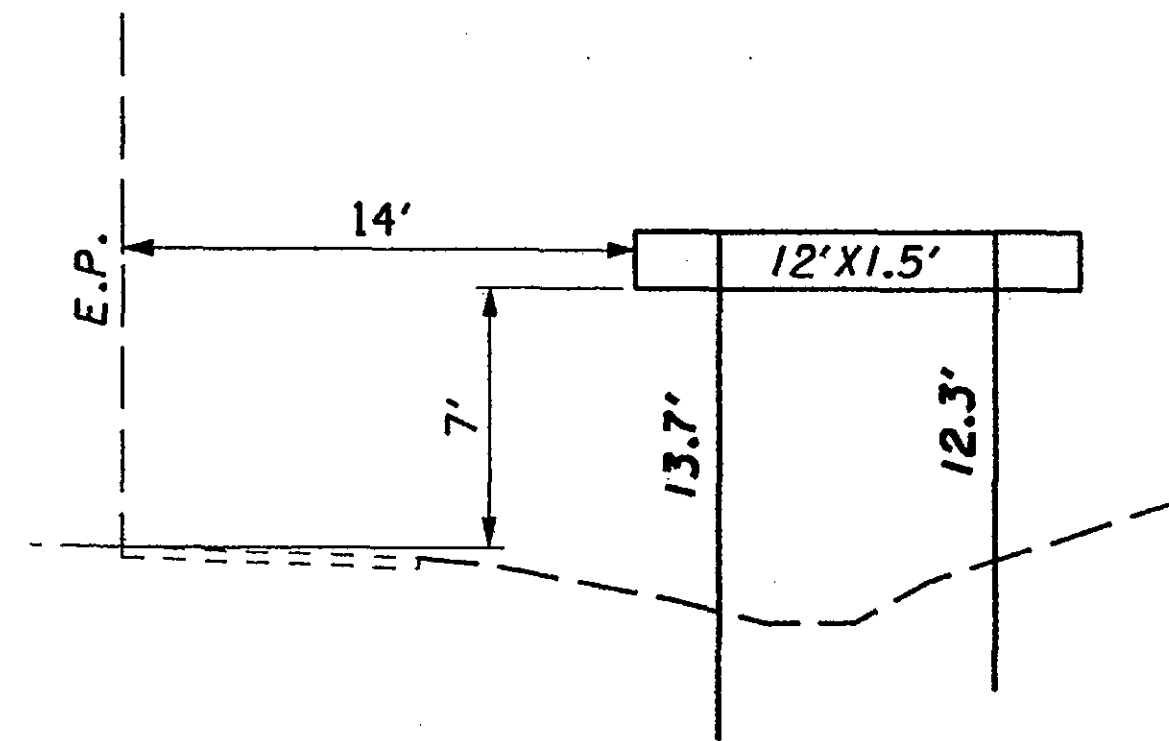
103 STA. 1130+00, EB US 30
2 - #3 POSTS



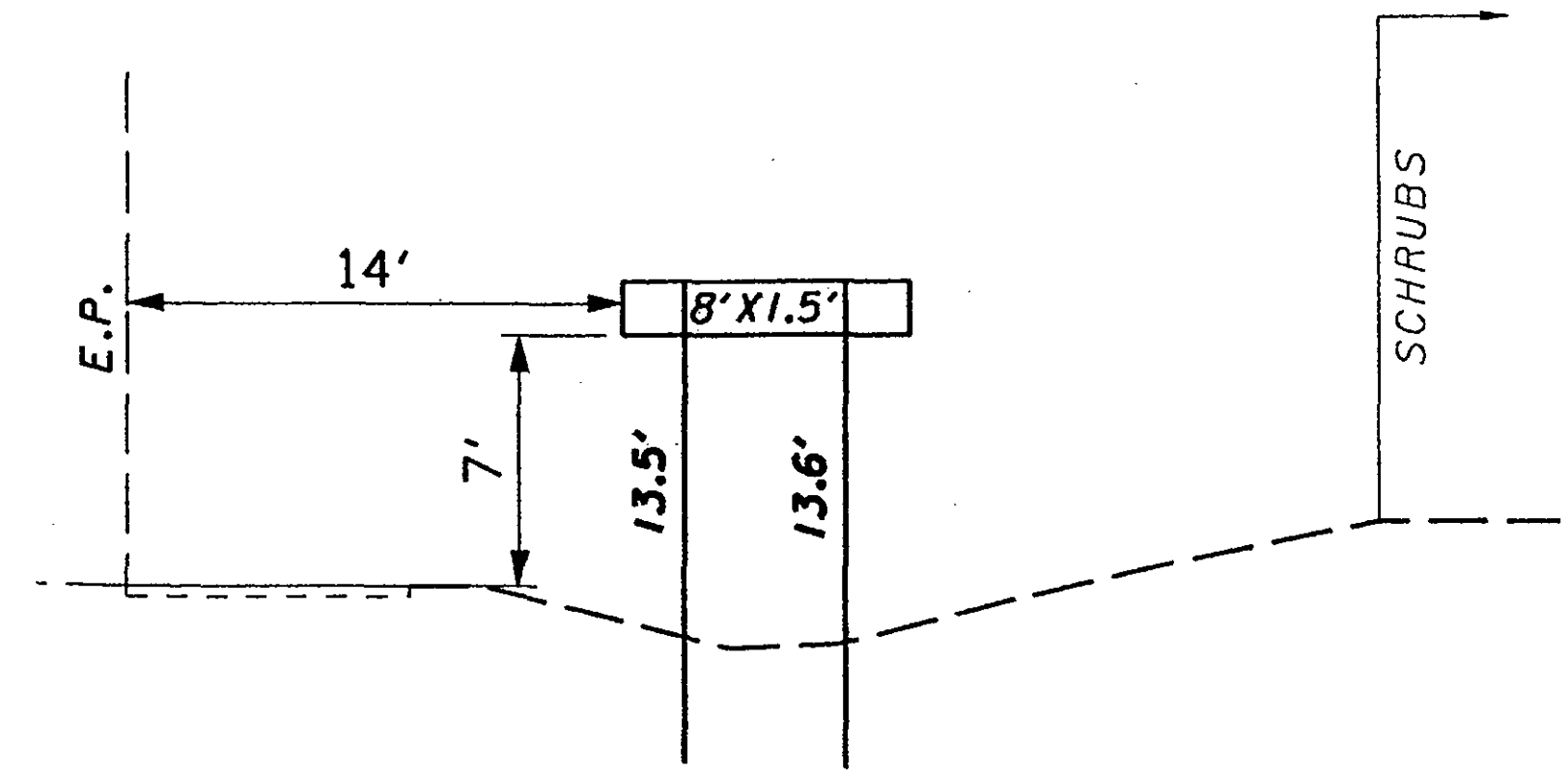
113 STA. 1135+35, EB US 30
2 - #3 POSTS



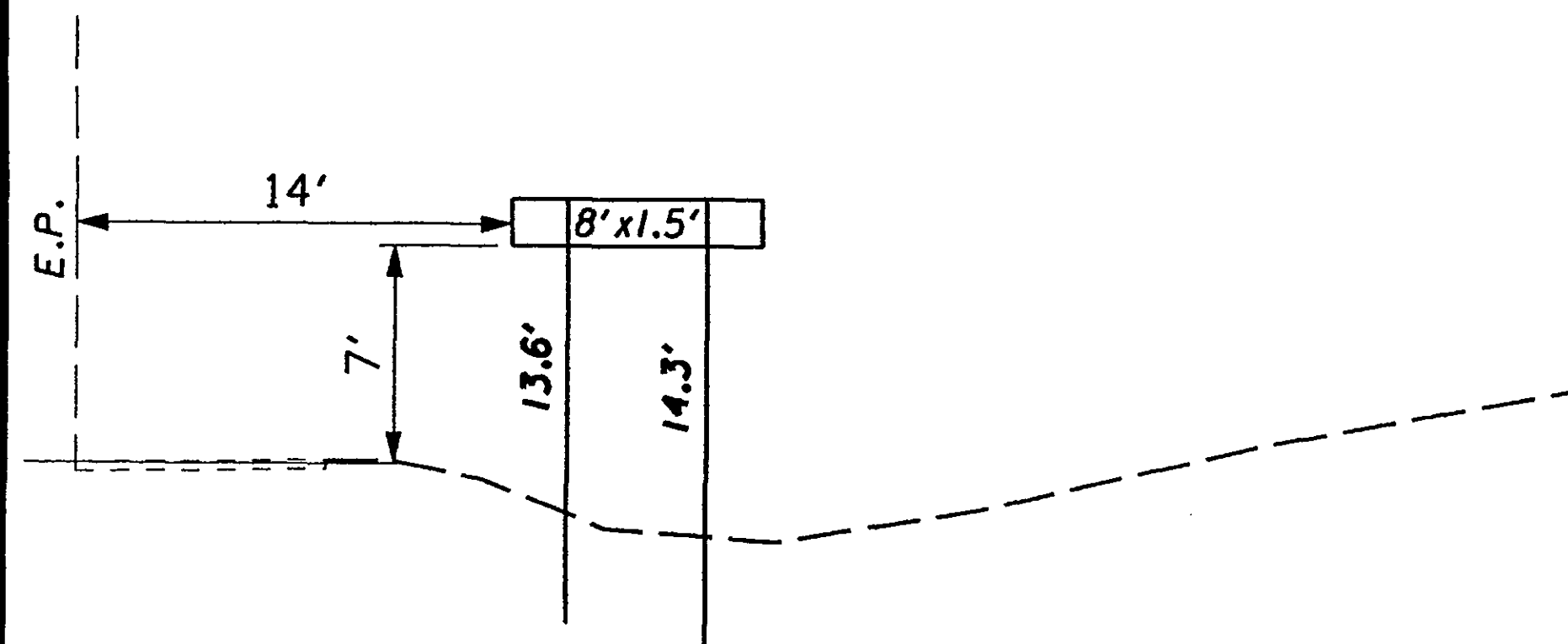
122 STA. 1157+40, EB US 30
2 - #3 POSTS



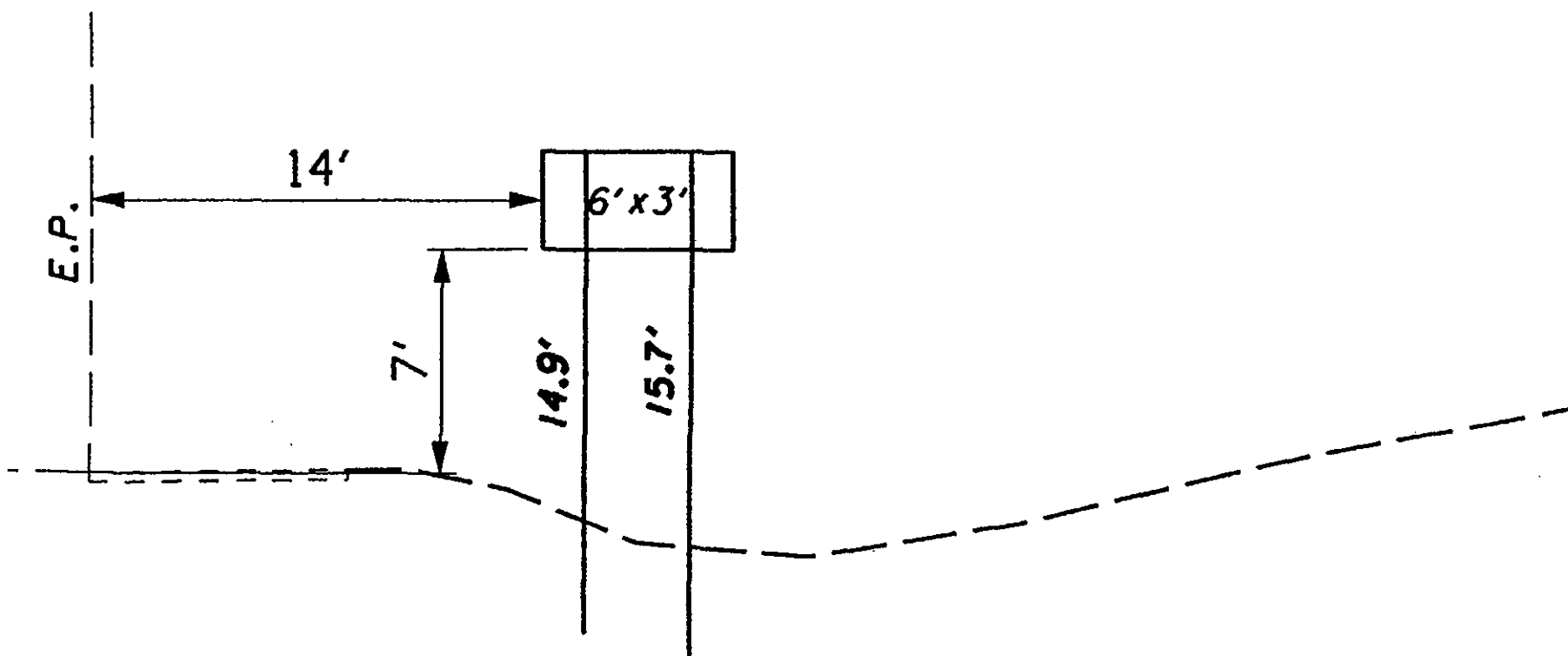
130 STA. 1162+30, EB US 30
2 - #3 POSTS



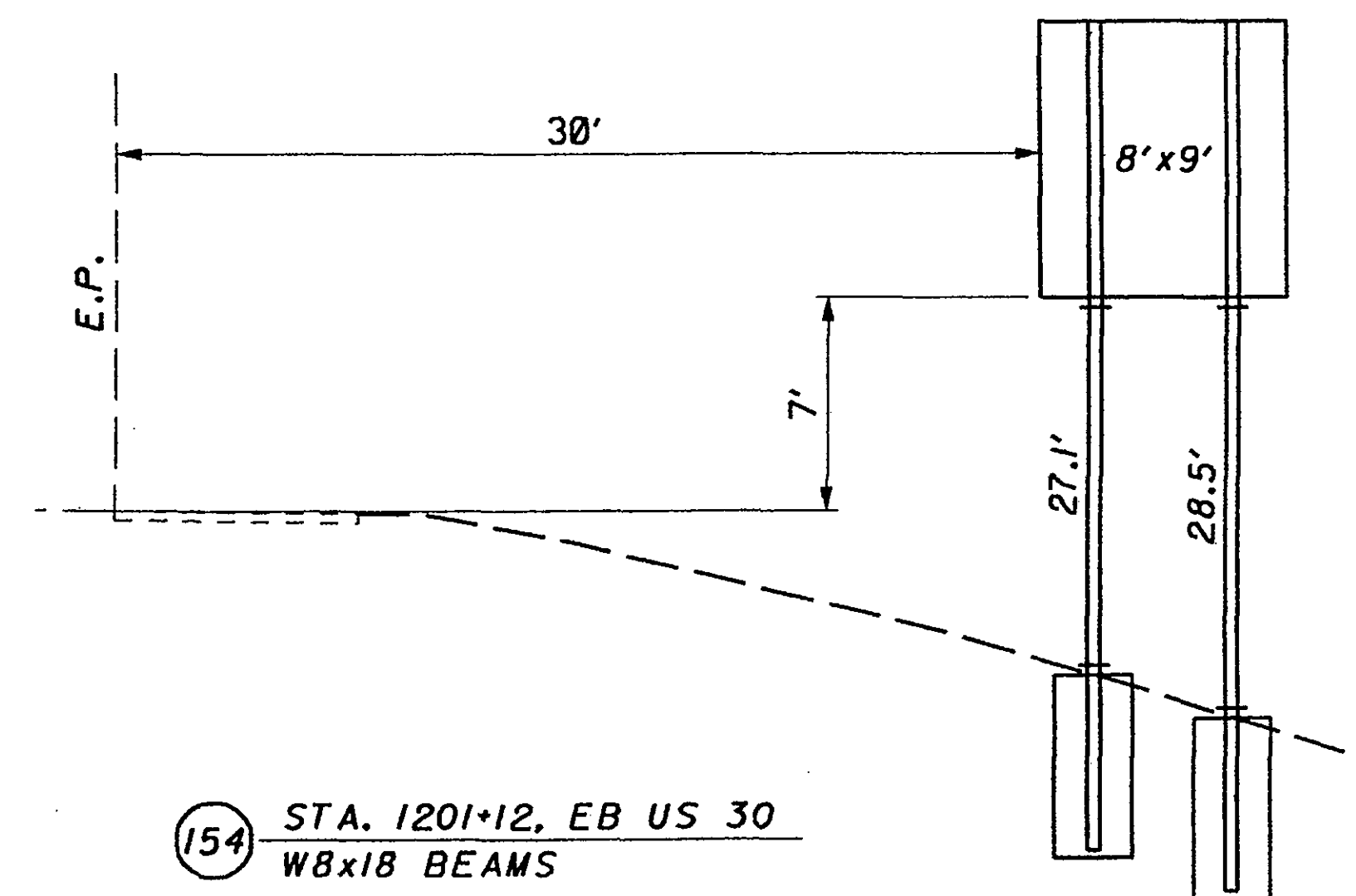
139 STA. 1185+70, EB US 30
2 - #3 POSTS



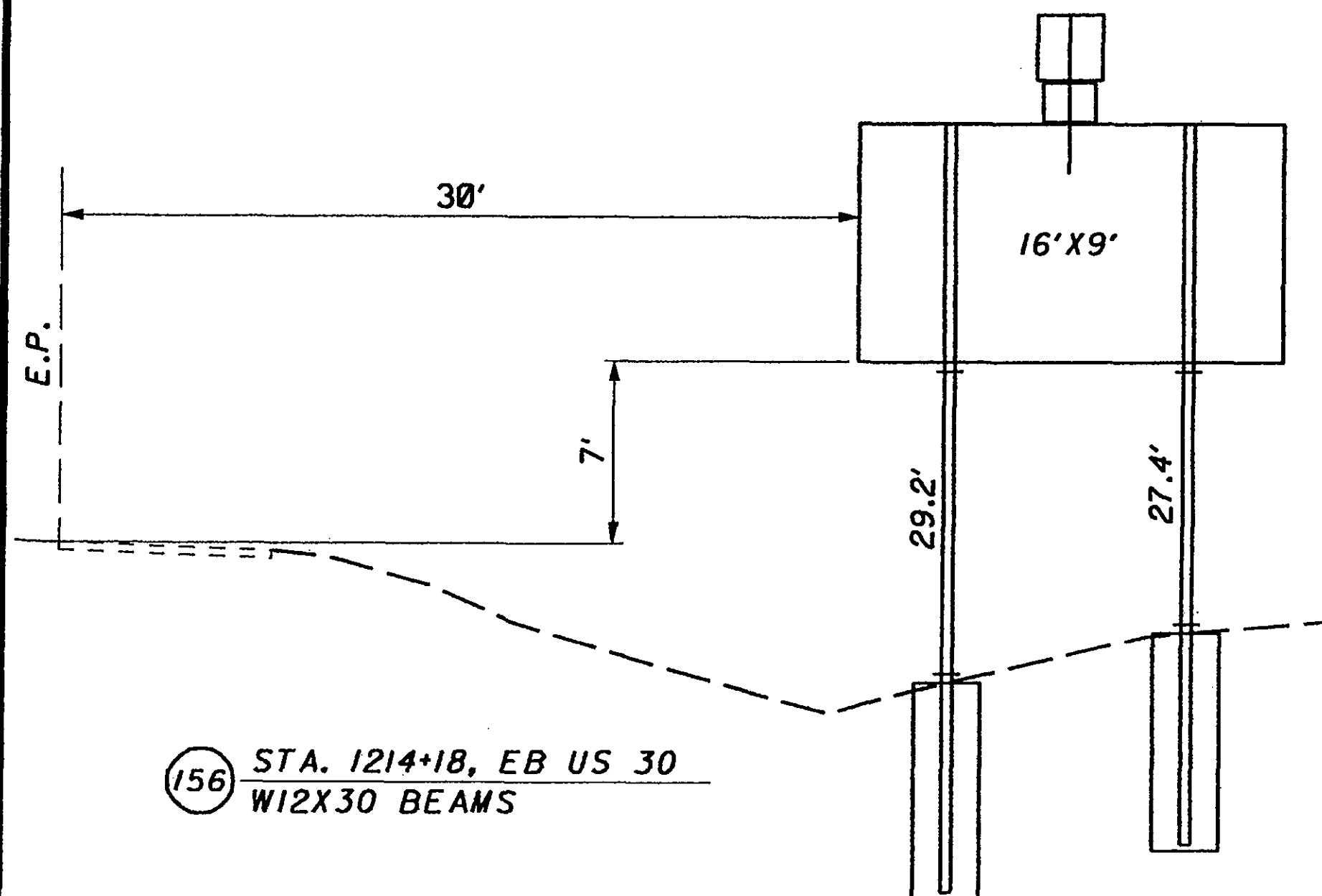
149 STA. 1192+02, EB US 30
2 - #3 POSTS



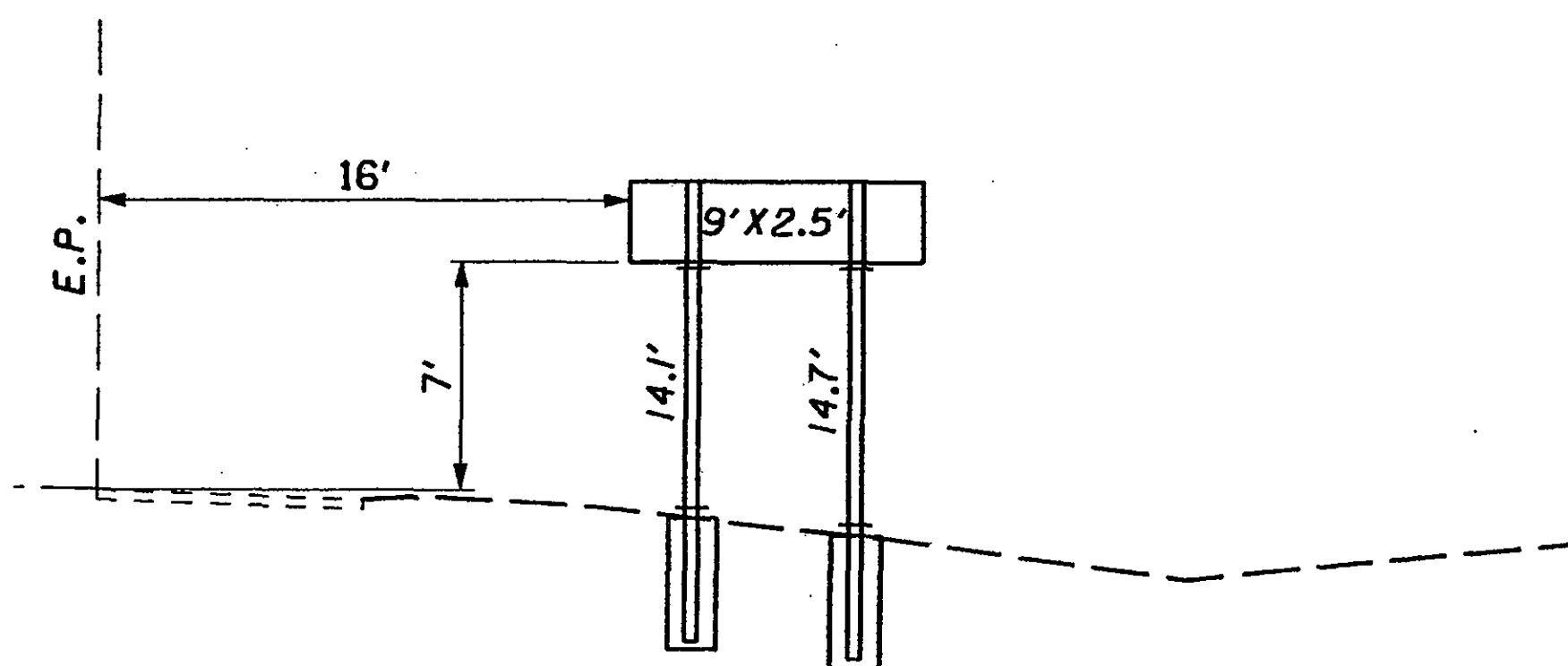
151 STA. 1192+02, EB US 30
2 - #3 POSTS



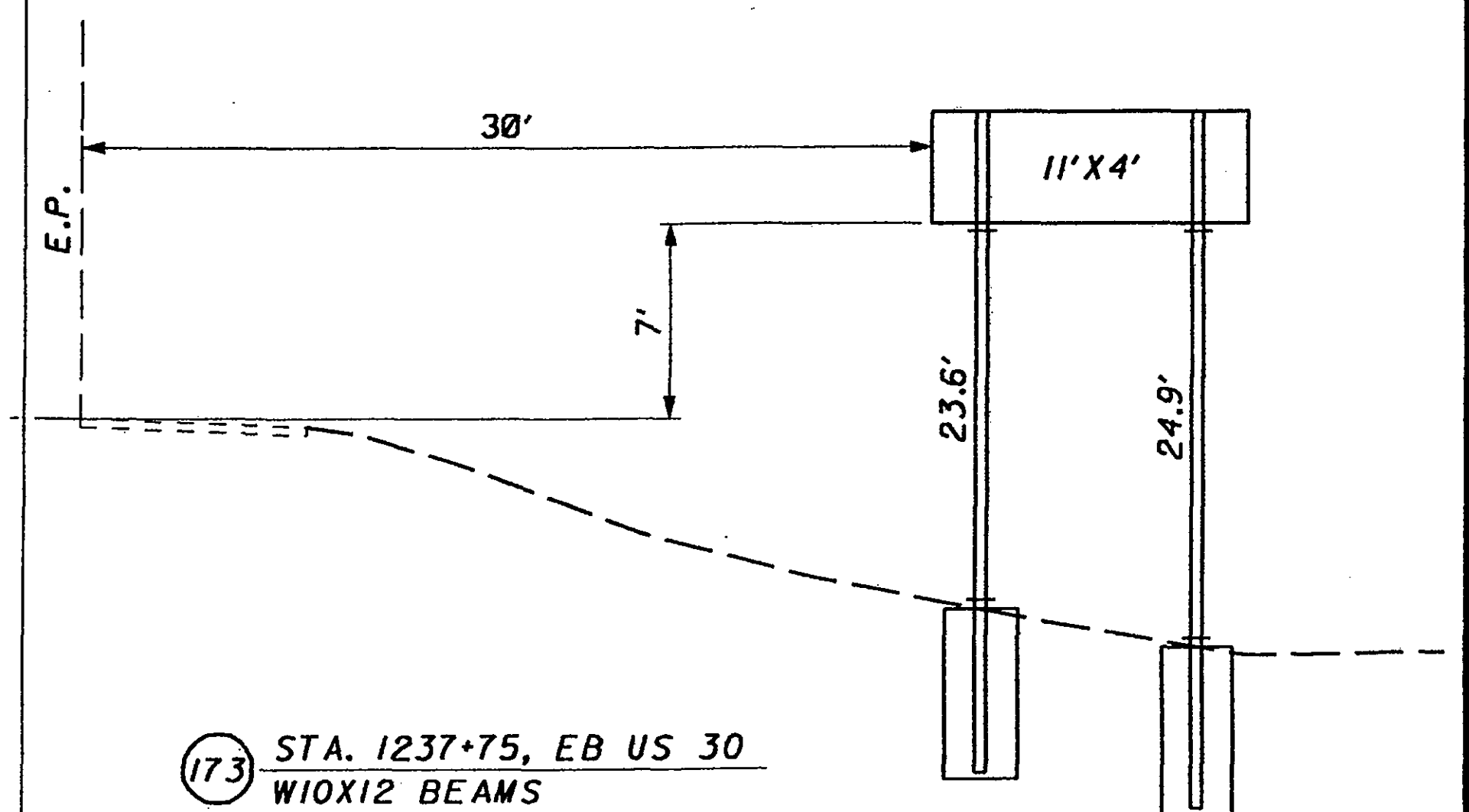
154 STA. 1201+12, EB US 30
W8x18 BEAMS



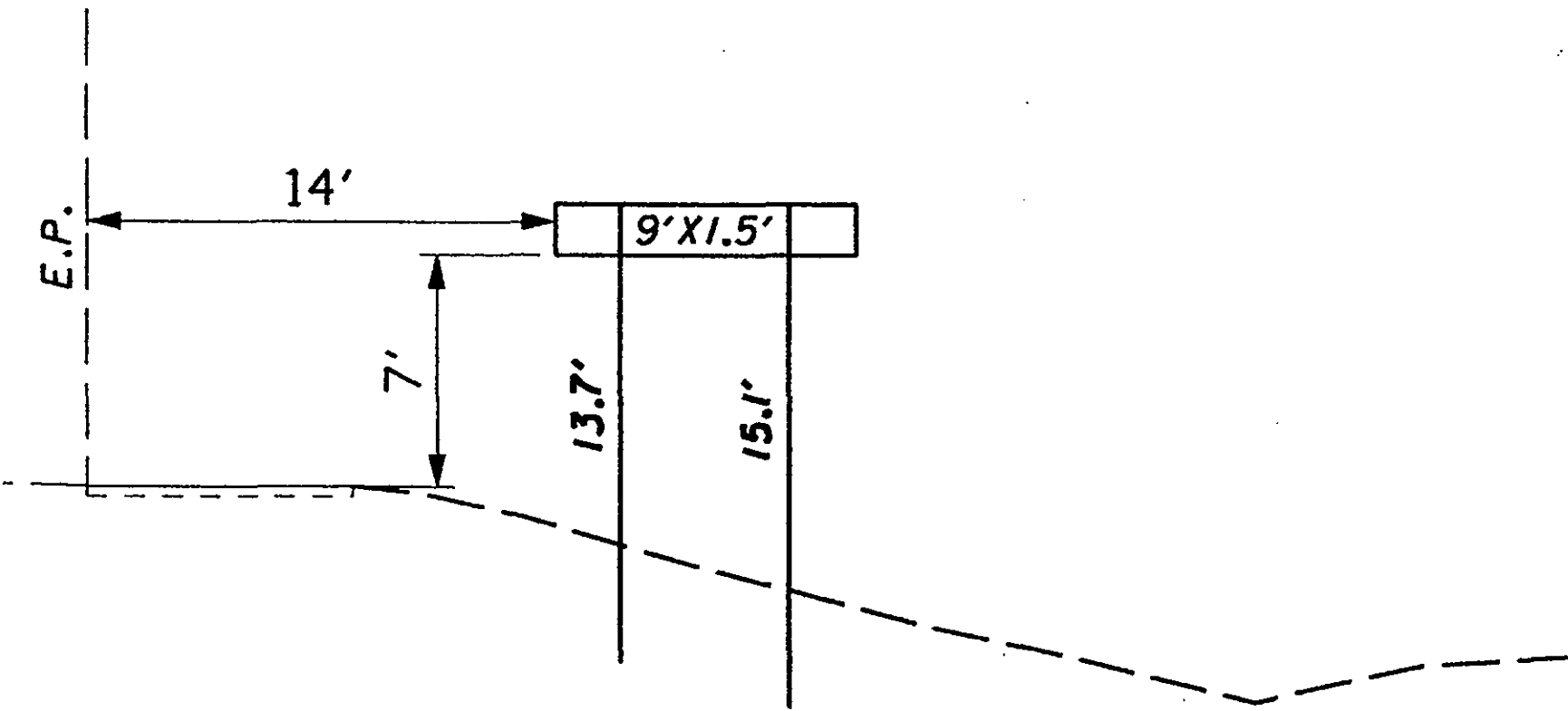
156 STA. 1214+18, EB US 30
W12X30 BEAMS



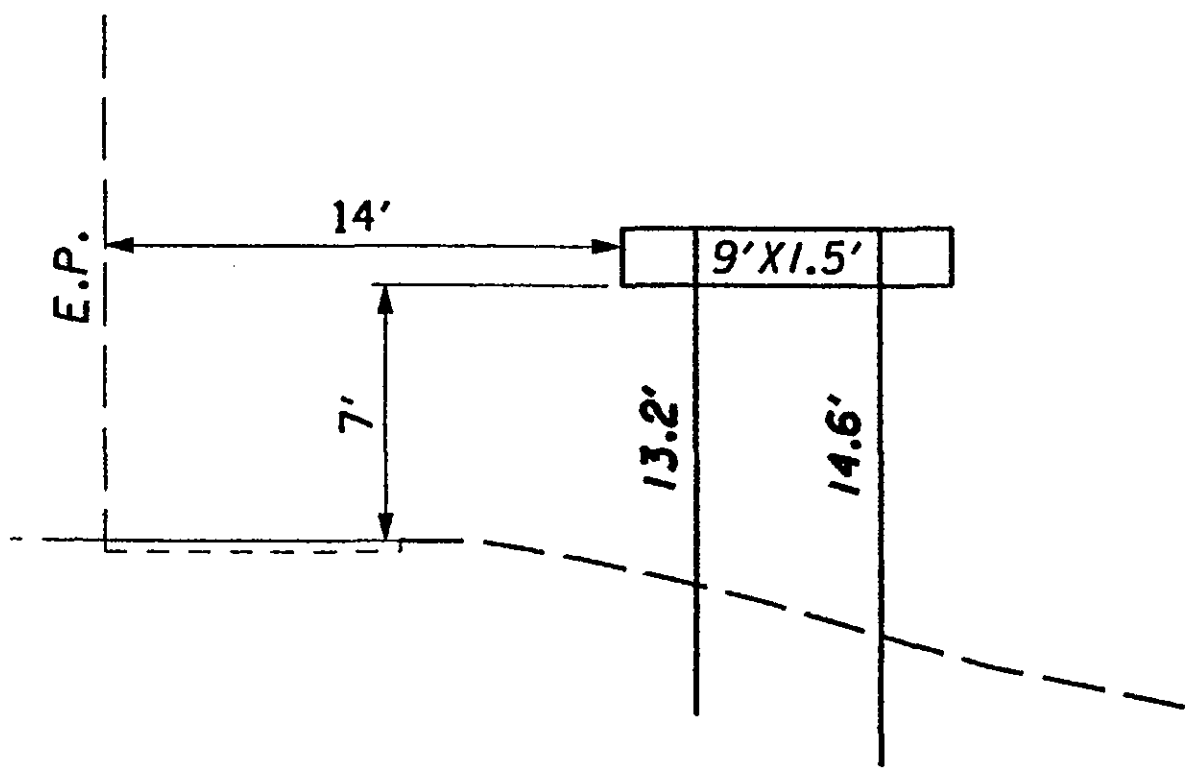
168 STA. 1227+94, EB US 30
S4X7.7 BEAMS



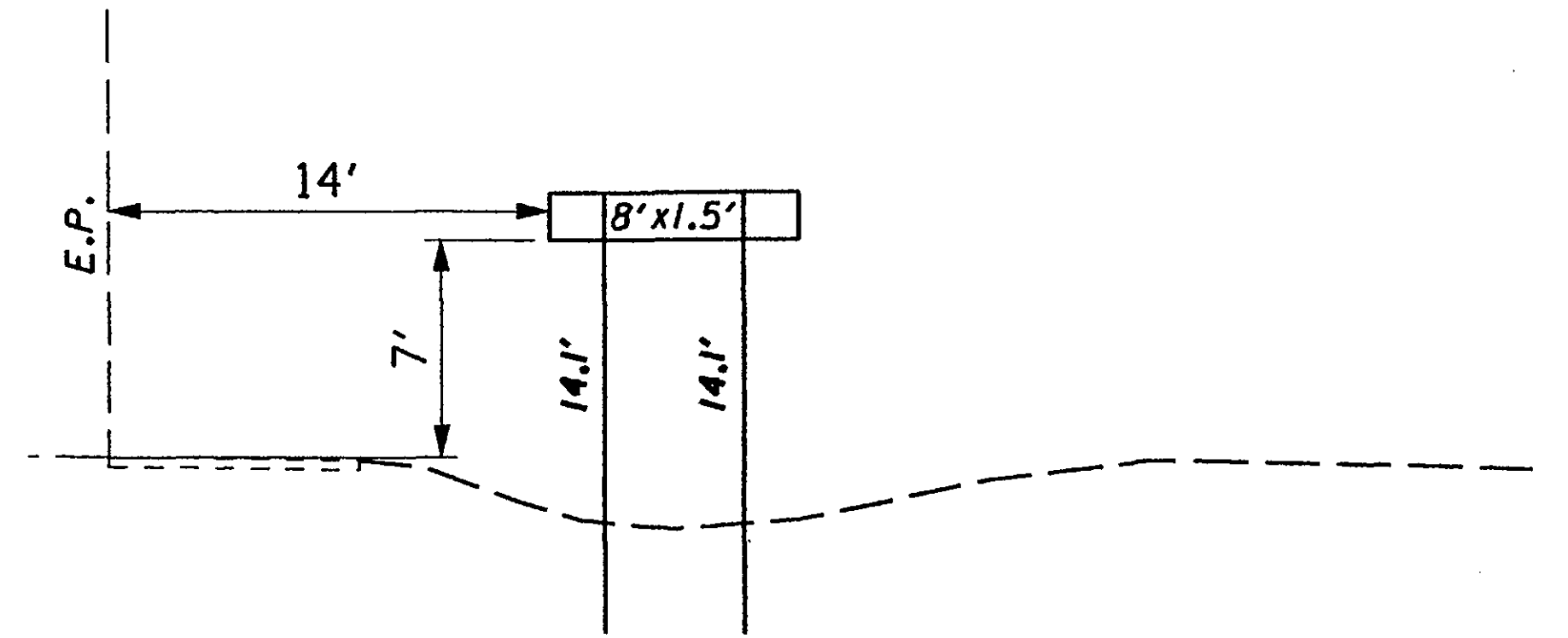
173 STA. 1237+75, EB US 30
W10X12 BEAMS



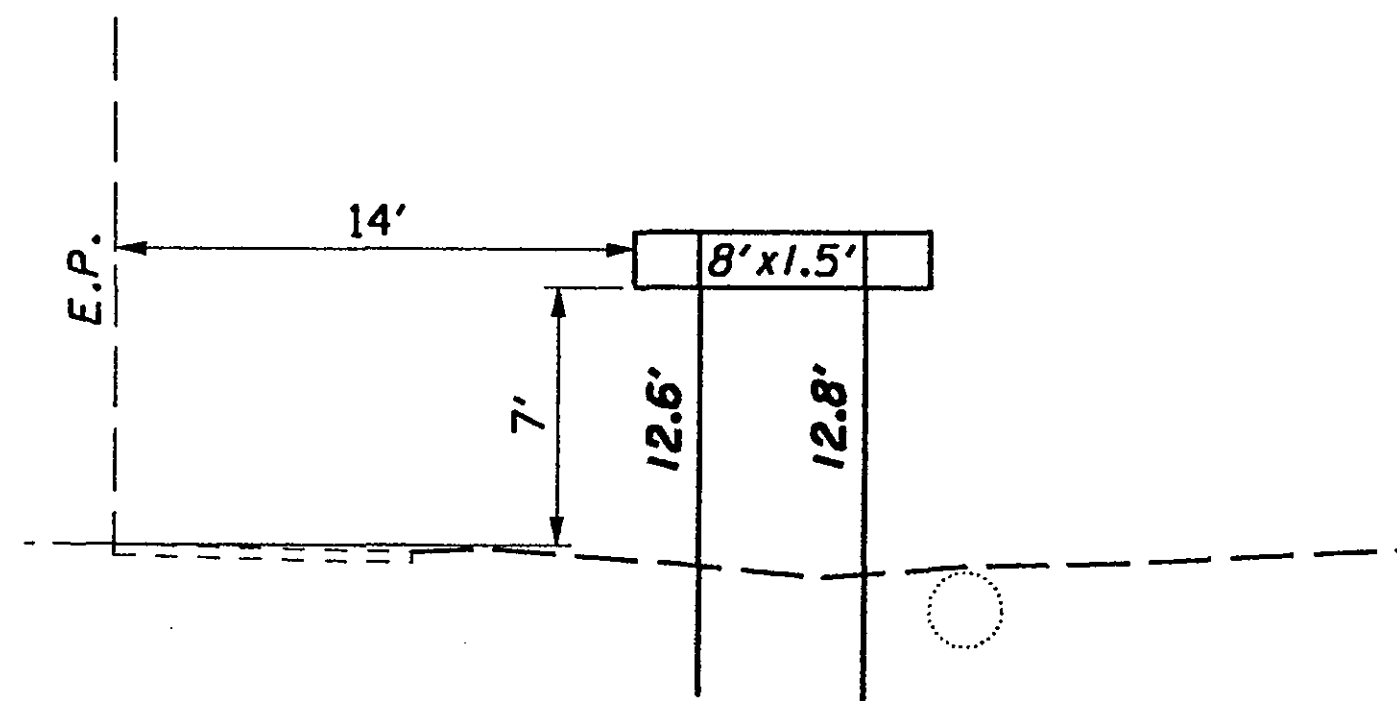
174 STA. 1240+18, EB US 30
2 - #3 POSTS



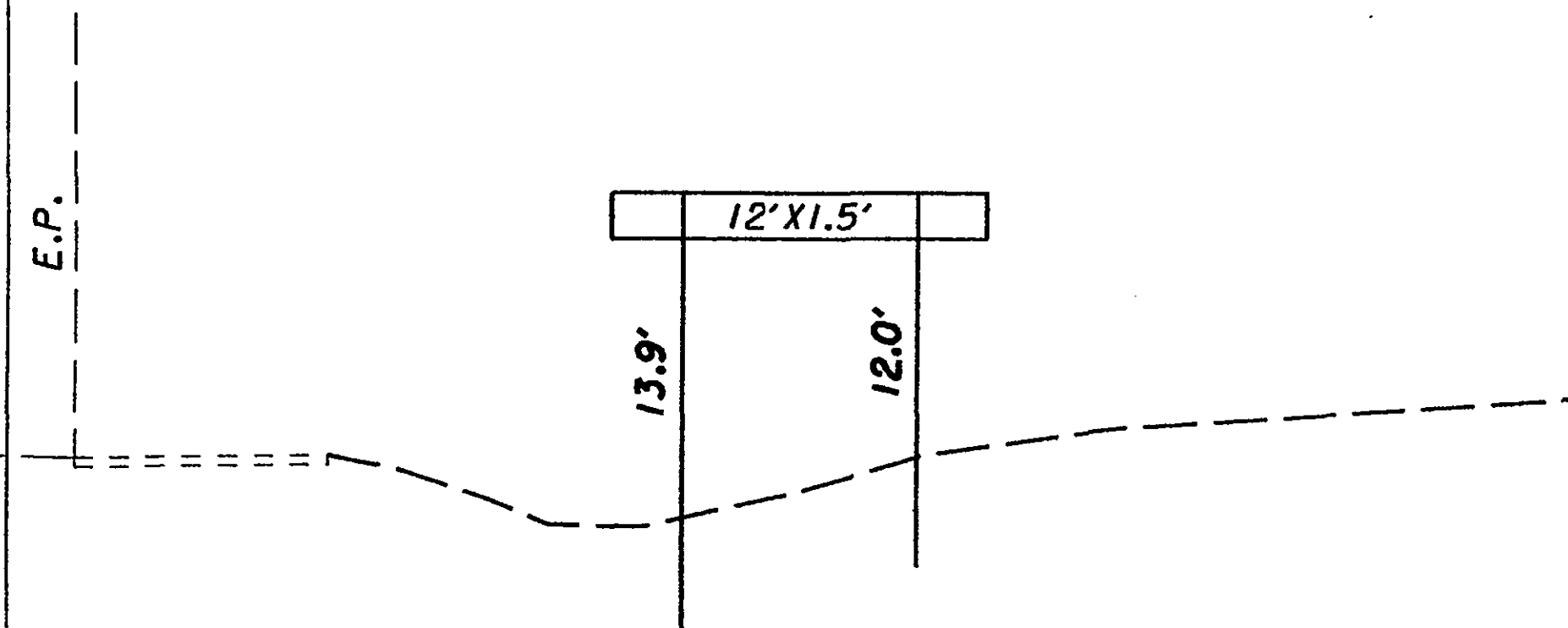
181 STA. 1245+48, EB US 30
2 - #3 POSTS



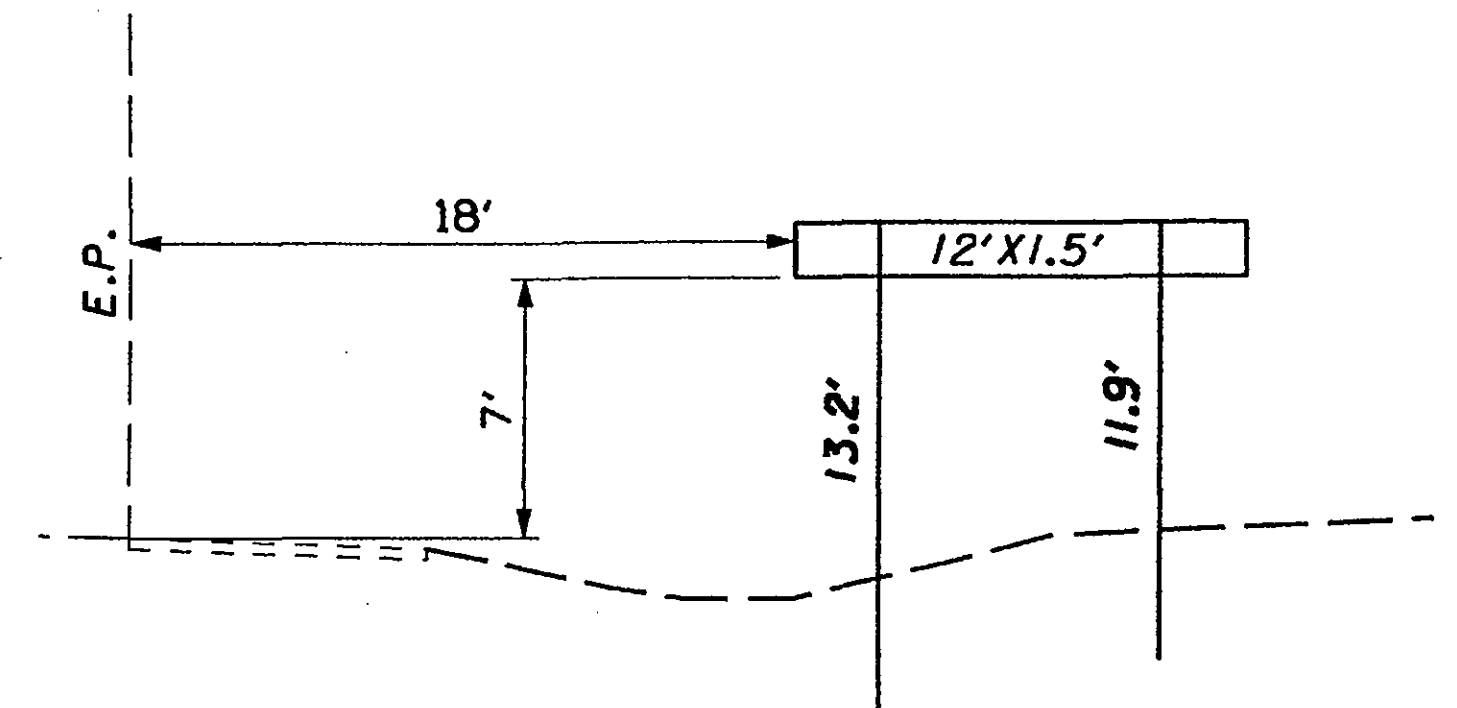
188 STA. 1267+08, EB US 30
2 - #3 POSTS



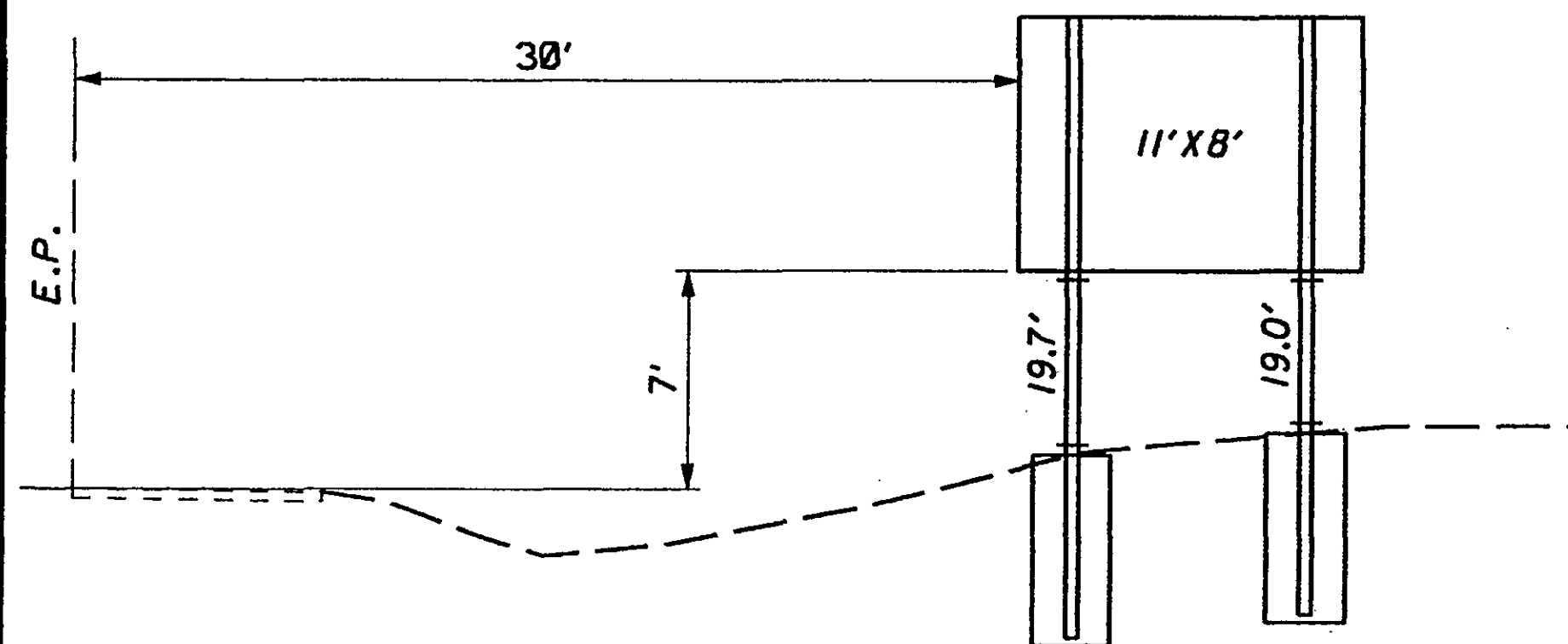
196 STA. 1272+39, EB US 30
2 - #3 POSTS



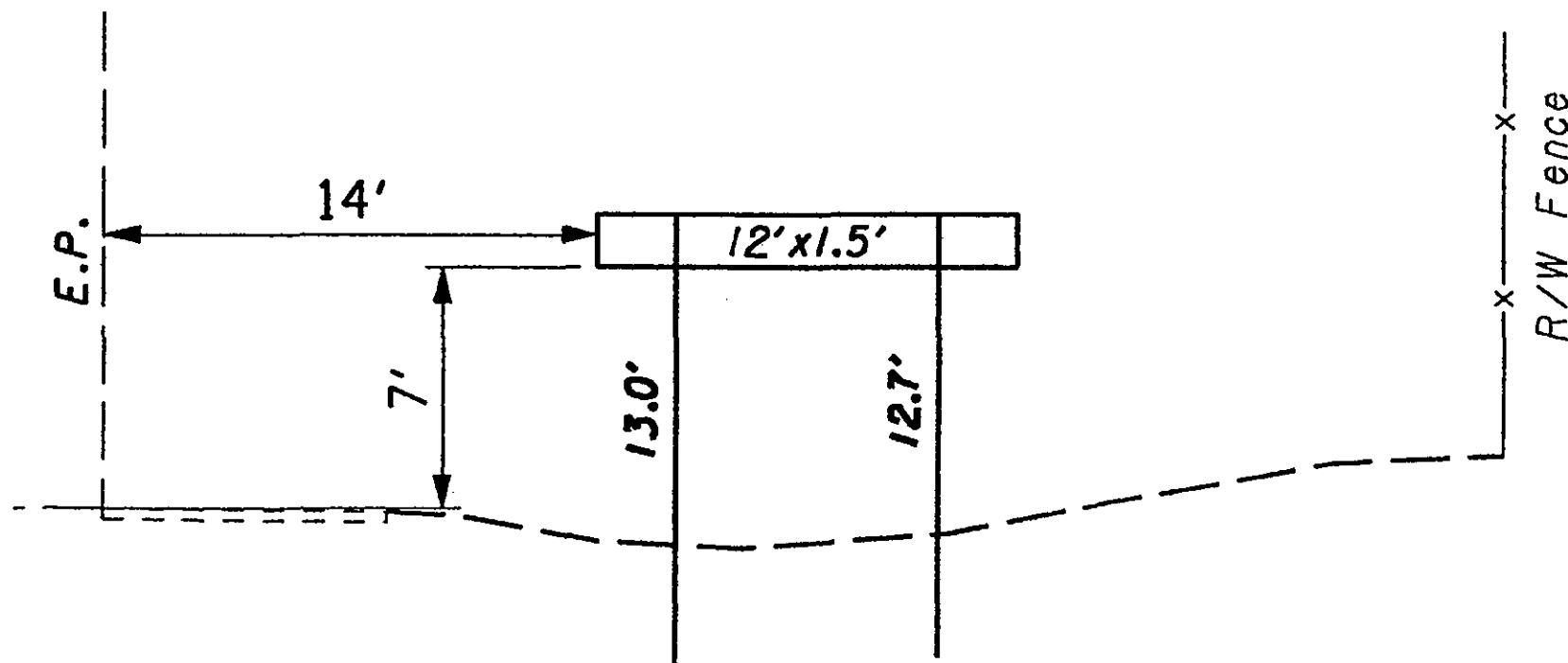
203 STA. 1277+00, EB US 30
2 - #3 POSTS



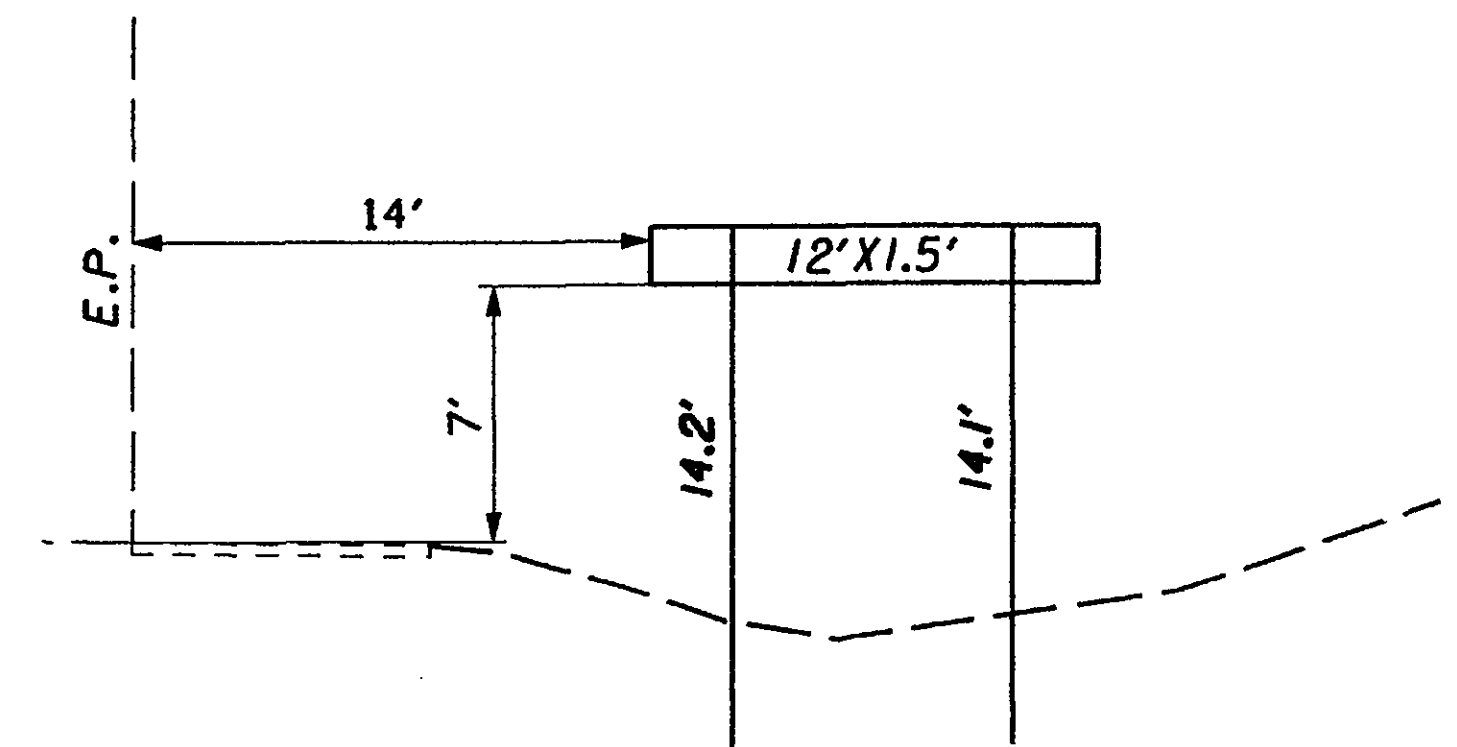
209 STA. 1281+20, EB US 30
2 - #3 POSTS



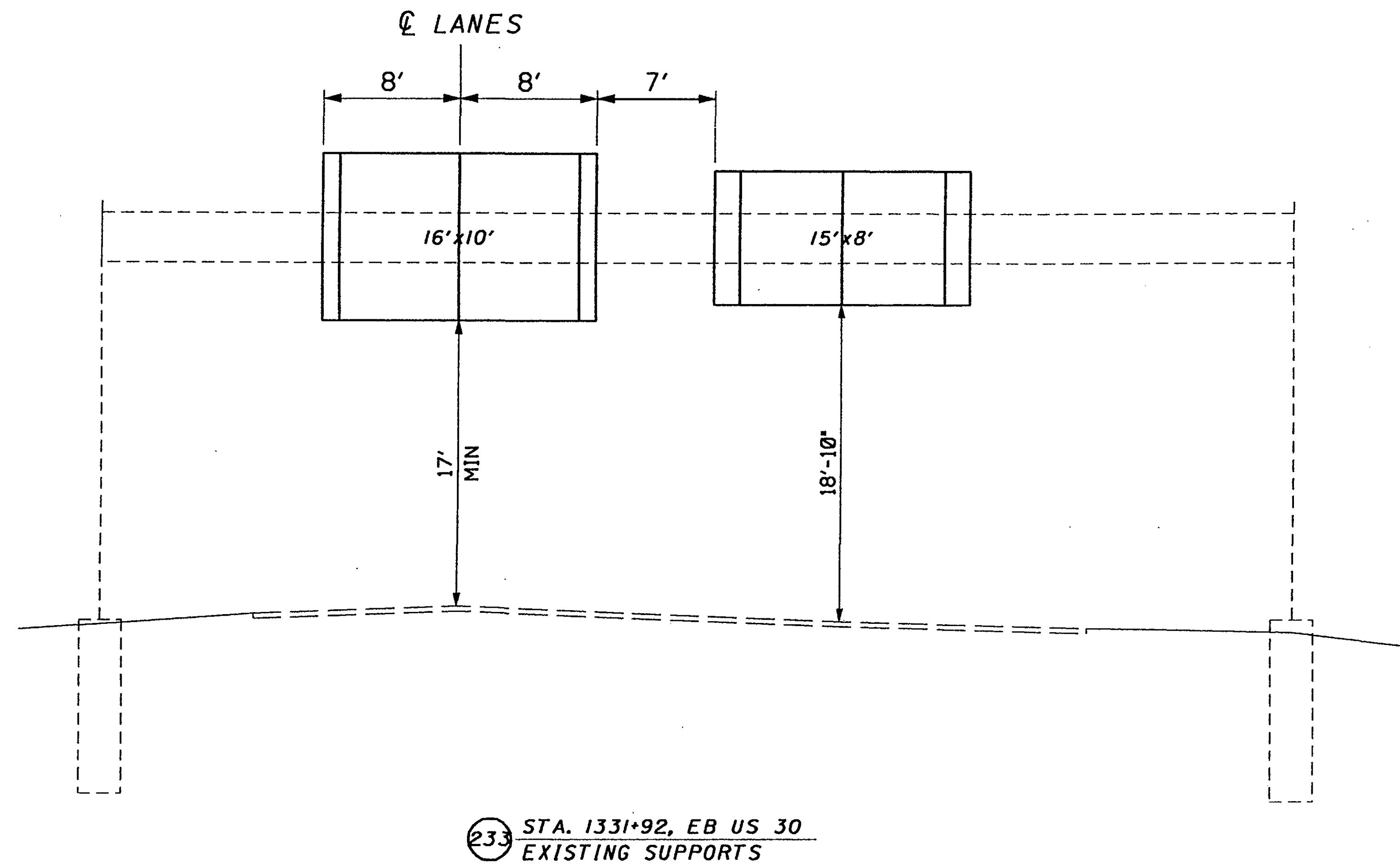
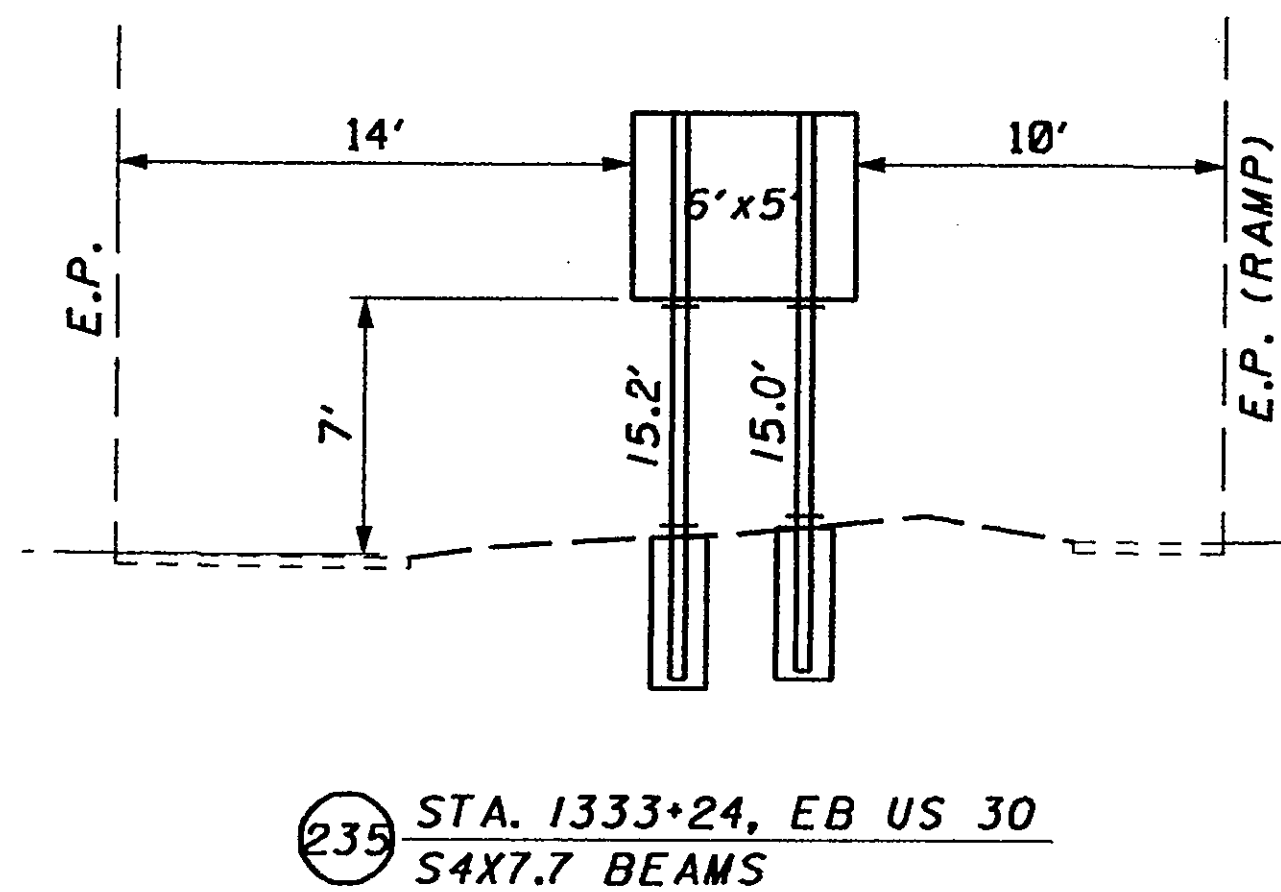
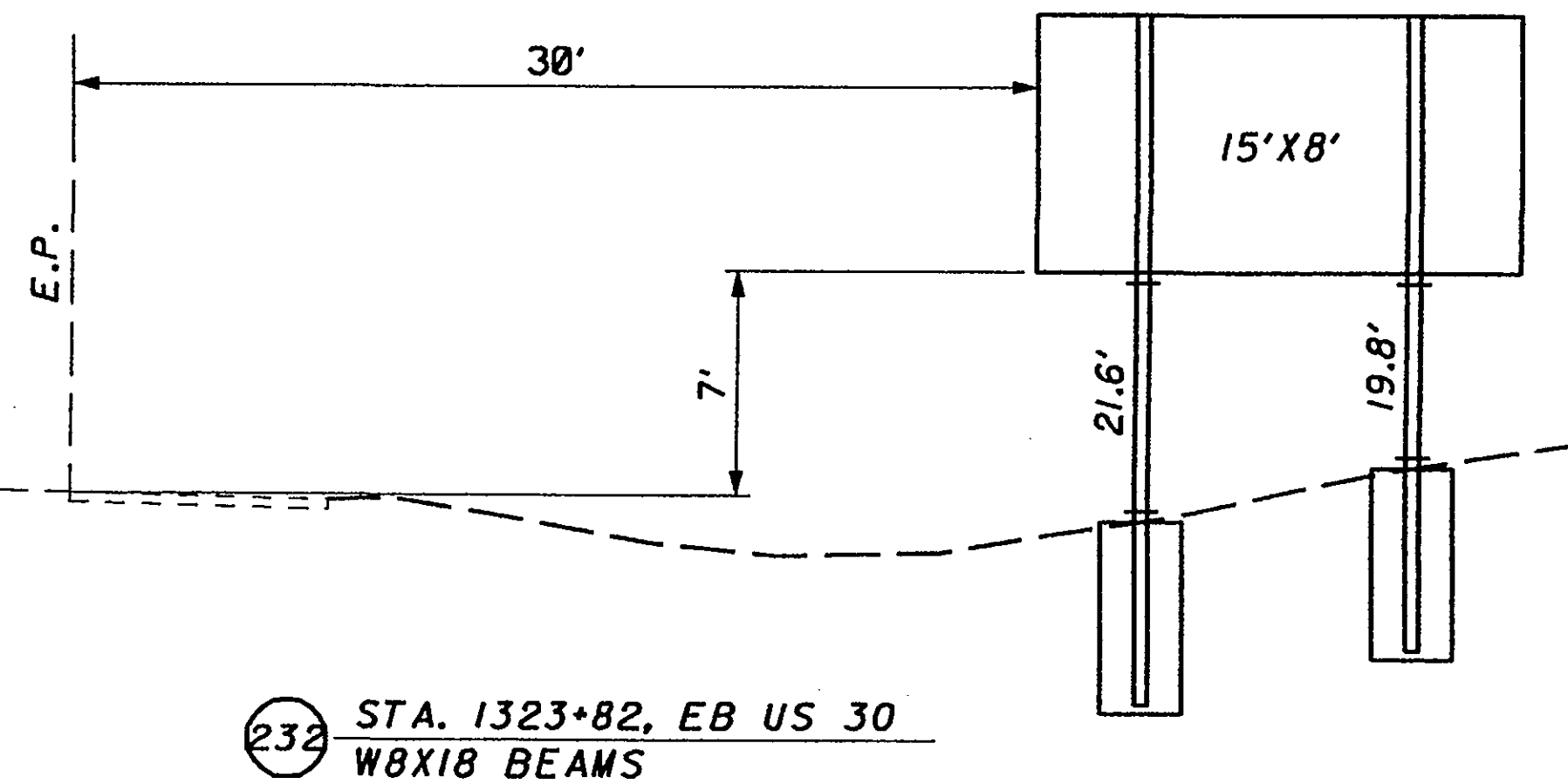
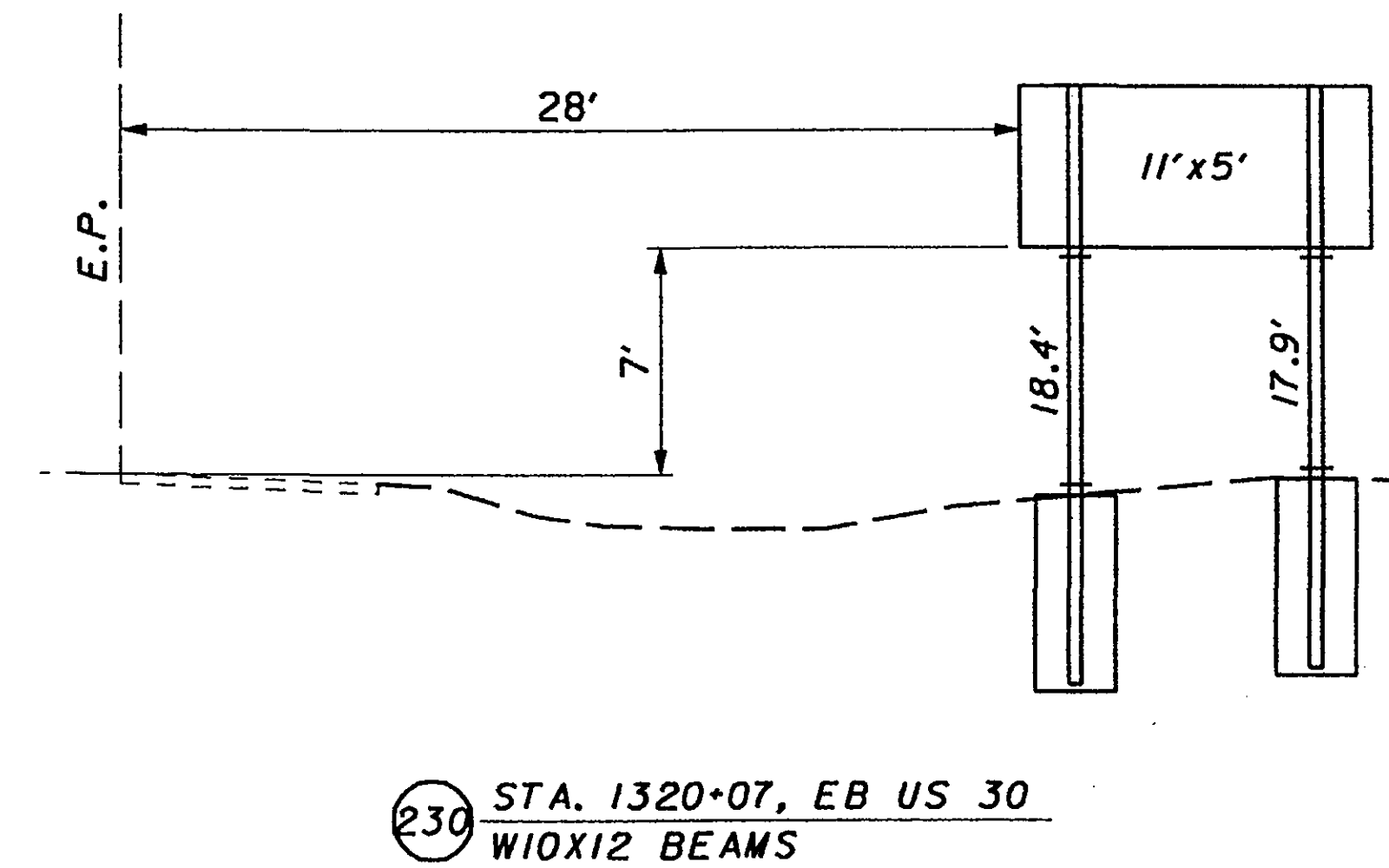
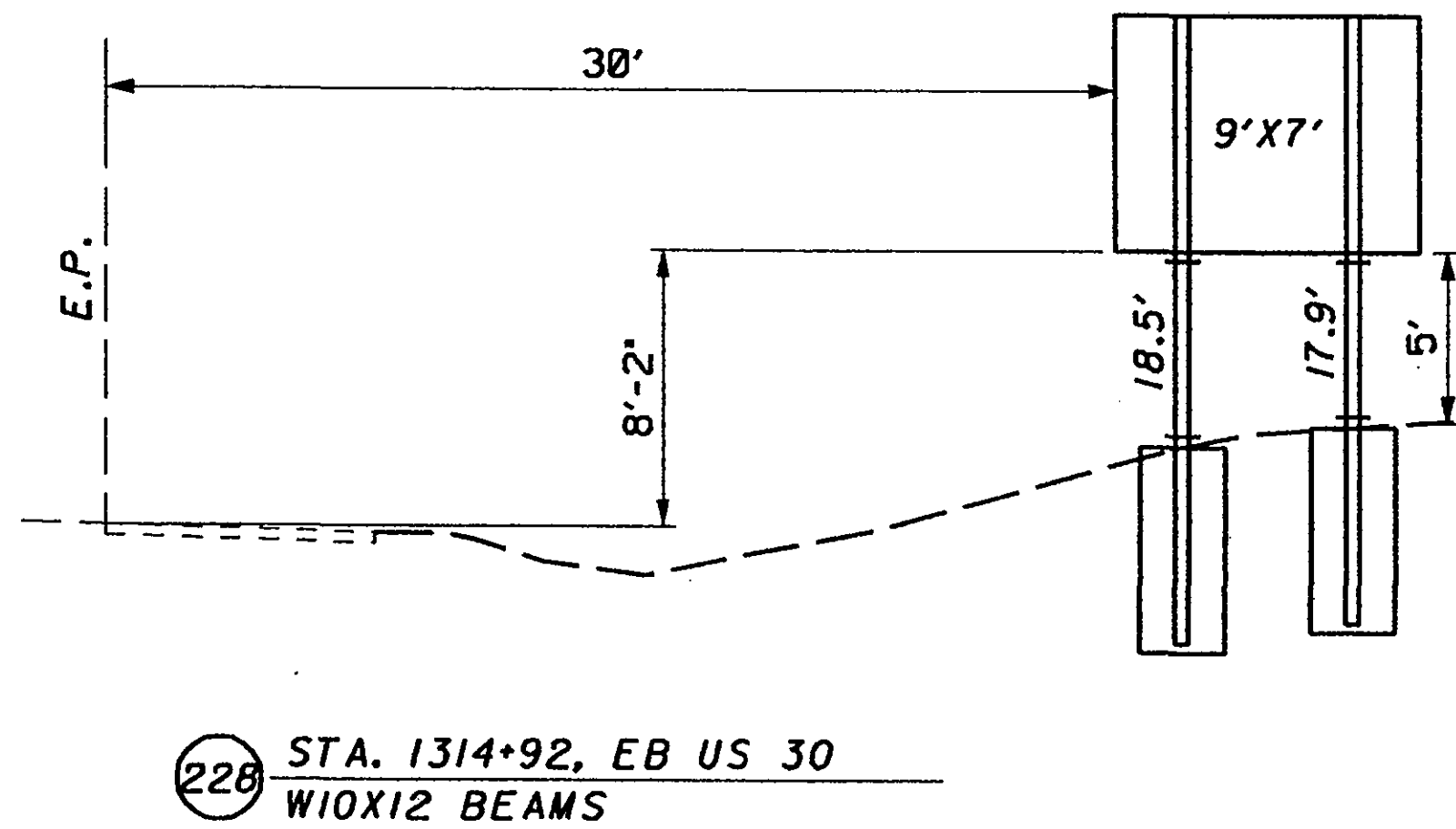
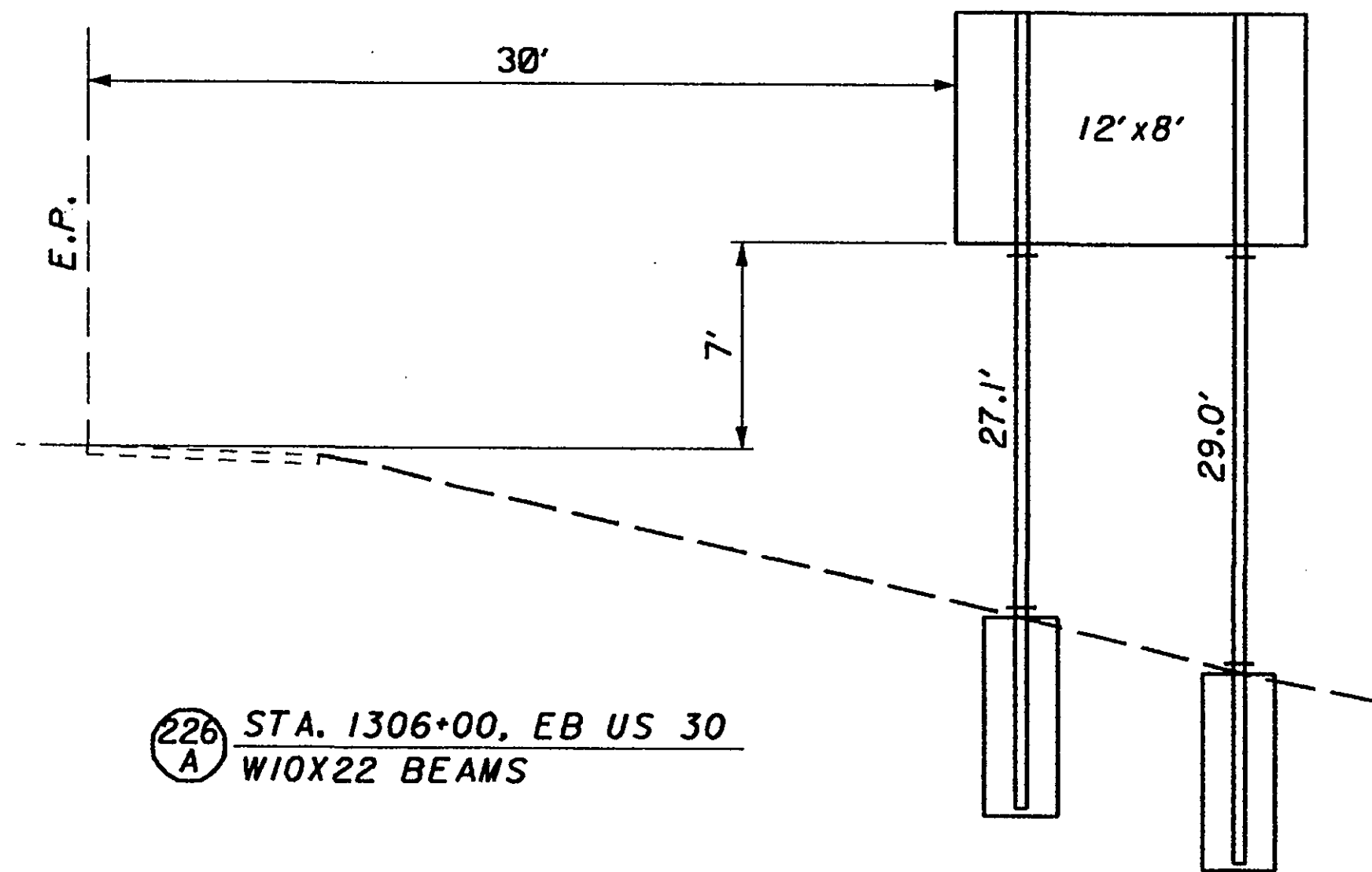
212 STA. 1283+00, EB US 30
W10X12 BEAMS



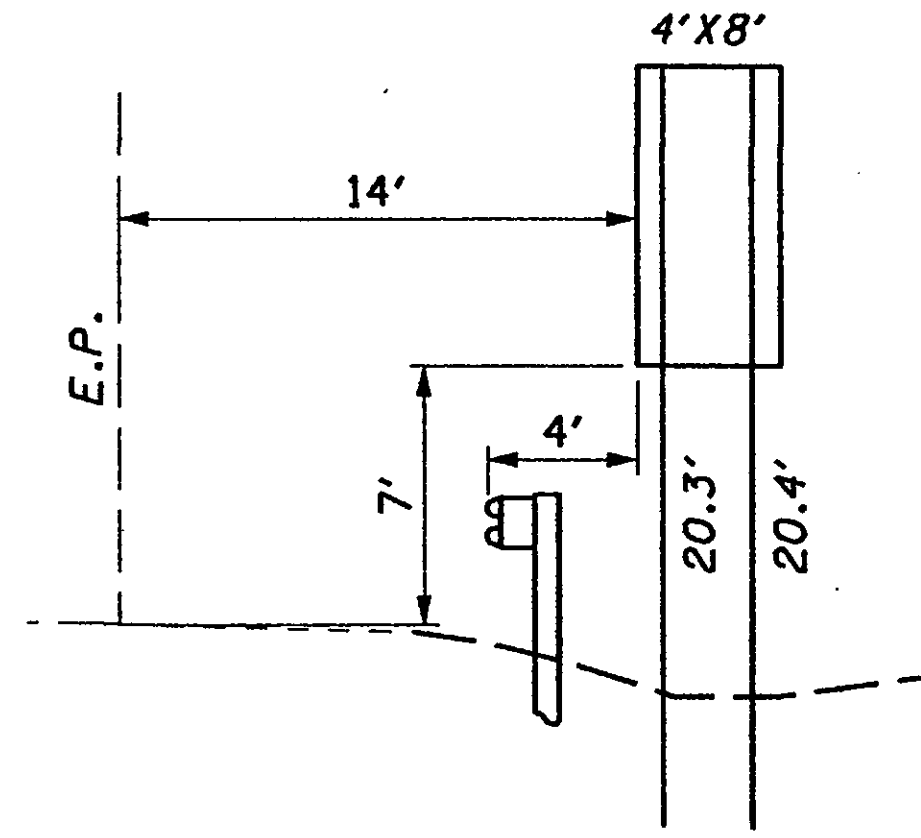
216 STA. 1295+21, EB US 30
2 - #3 POSTS



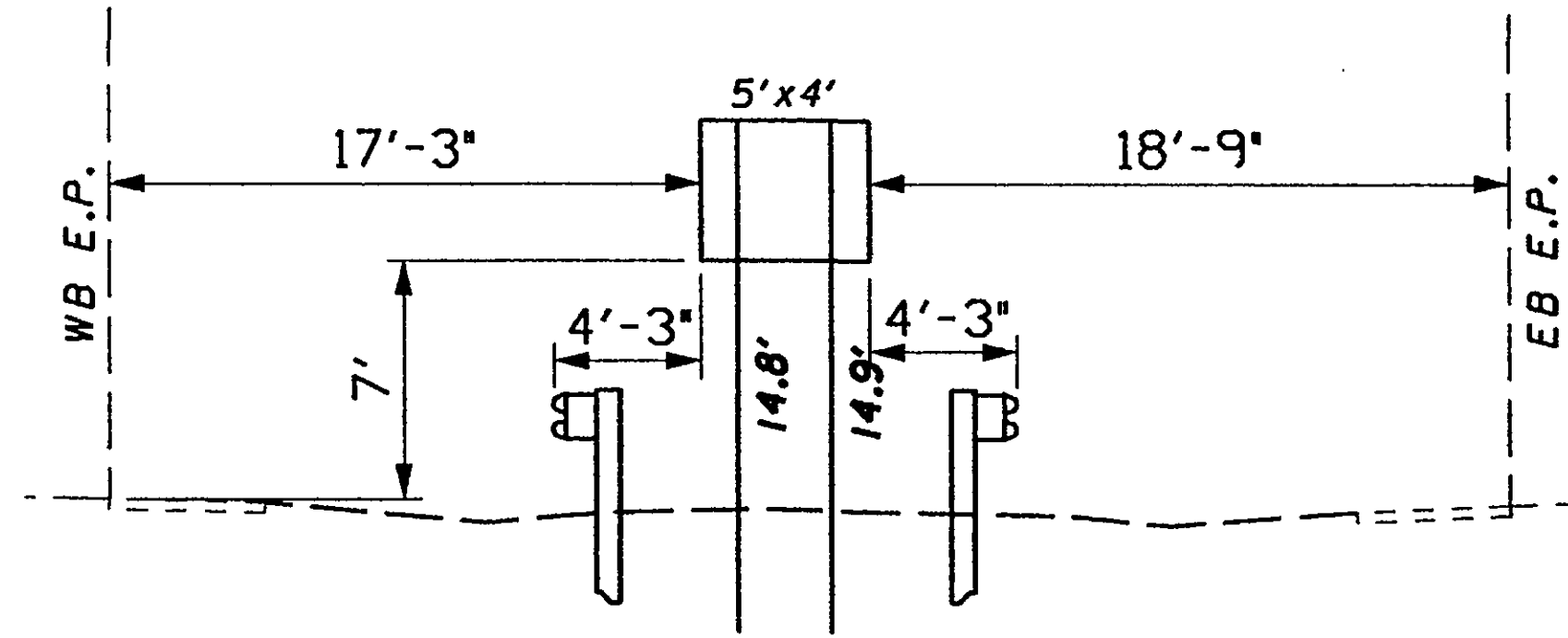
223 STA. 1299+69, EB US 30
S4X7.7 BEAMS



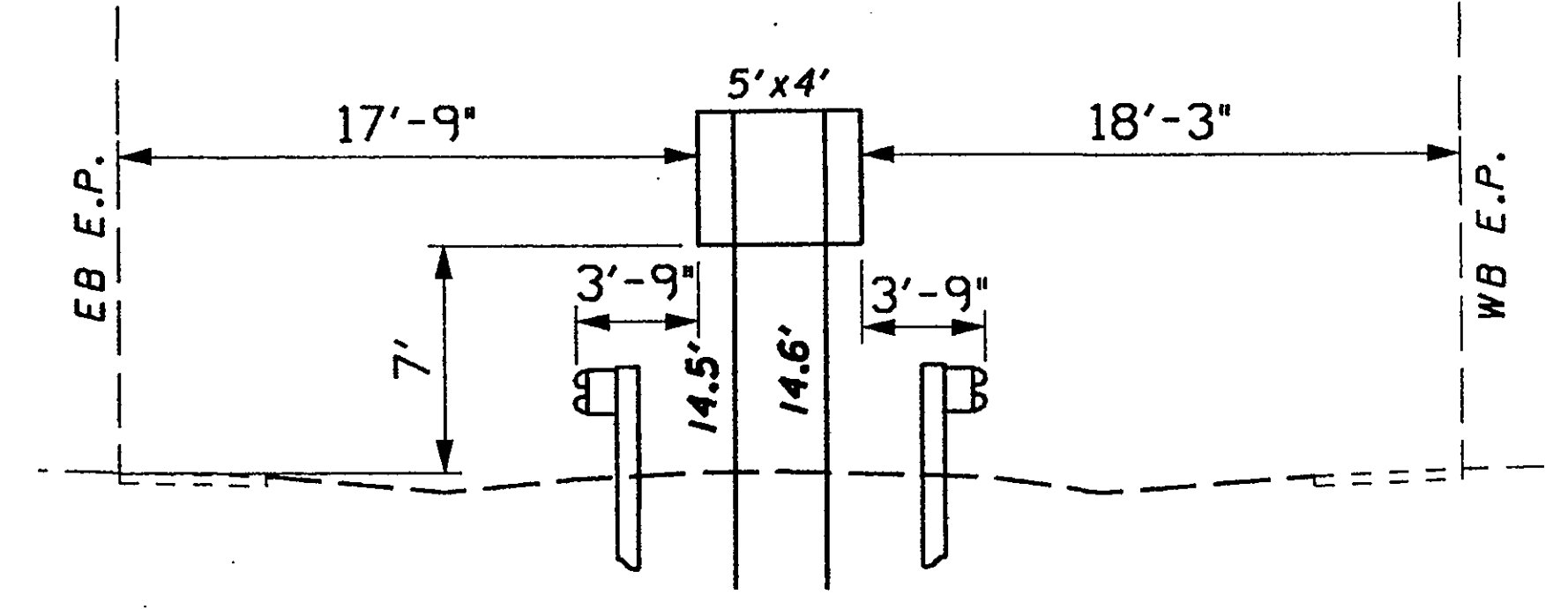
NOTE: 1) REMOVE SIGN LIGHTING - SEE GEN. NOTE ON SHEET NO. 3
 2) REPAINT END FRAMES PER GEN. NOTE ON SHEET NO. 4-6



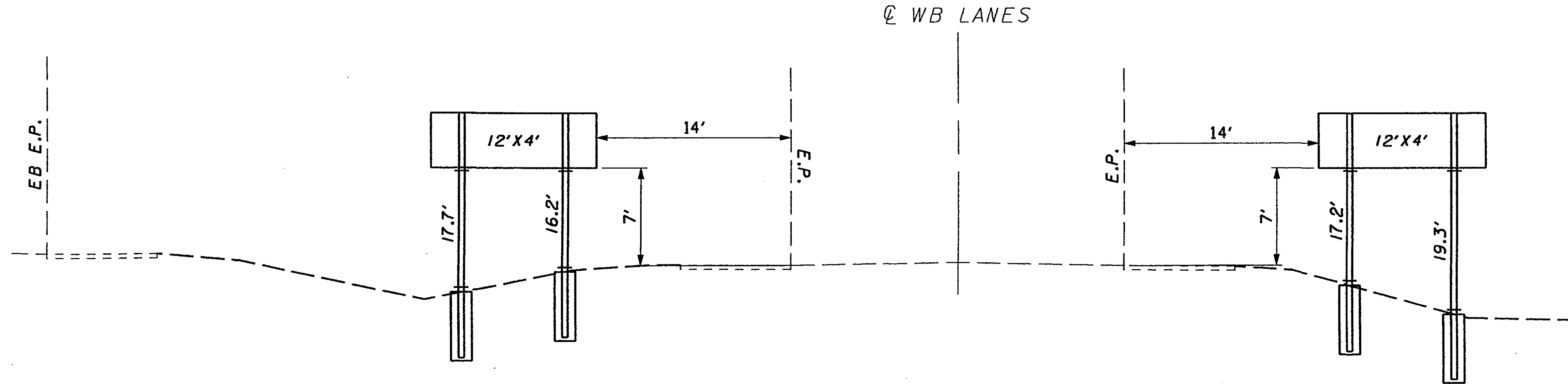
240 STA. 173+66, EB US 30
 2-#6 POSTS



241 STA. 173+65, EB (MED) US 30
 2 - #3 POSTS

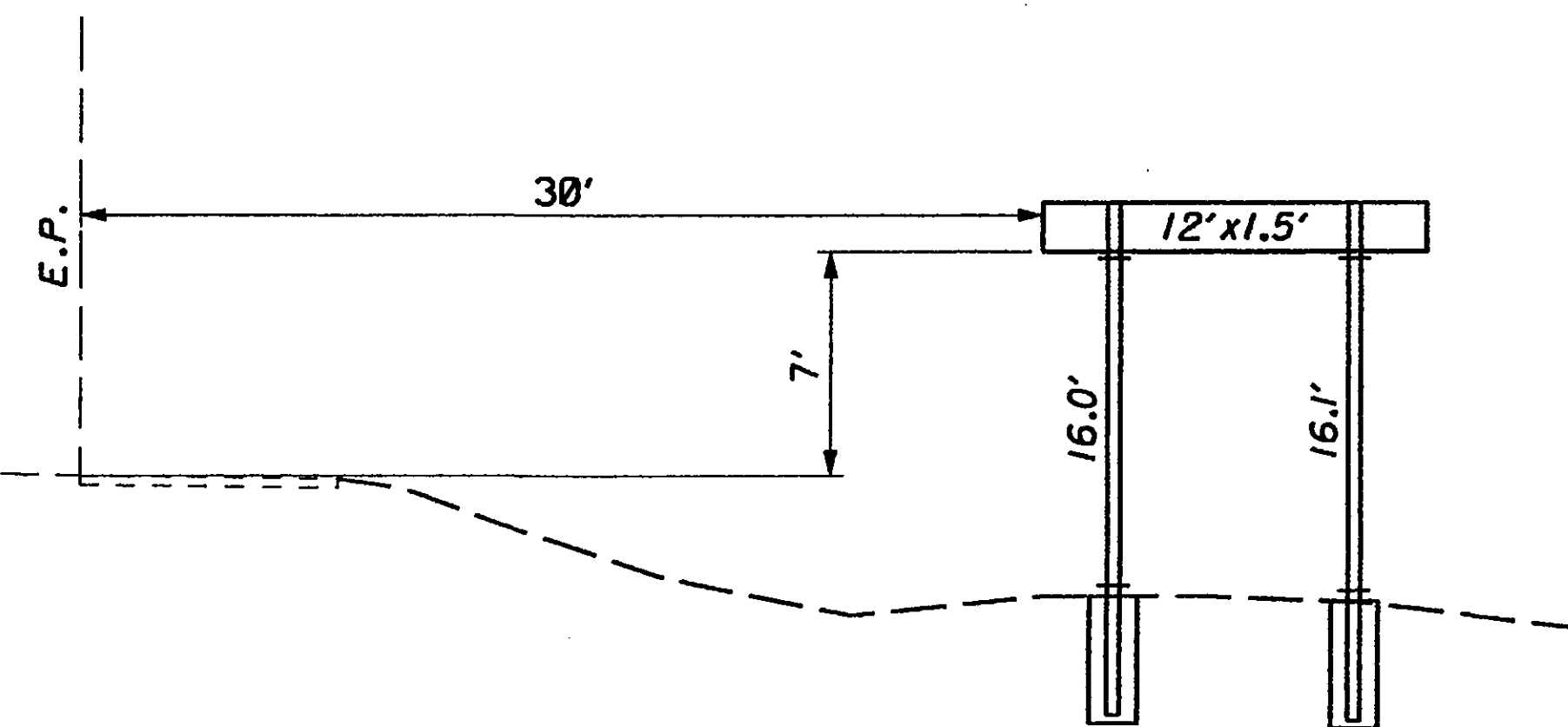


245 STA. 0+26, WB (MED) US 30 (STARK COUNTY)
 2 - #3 POSTS

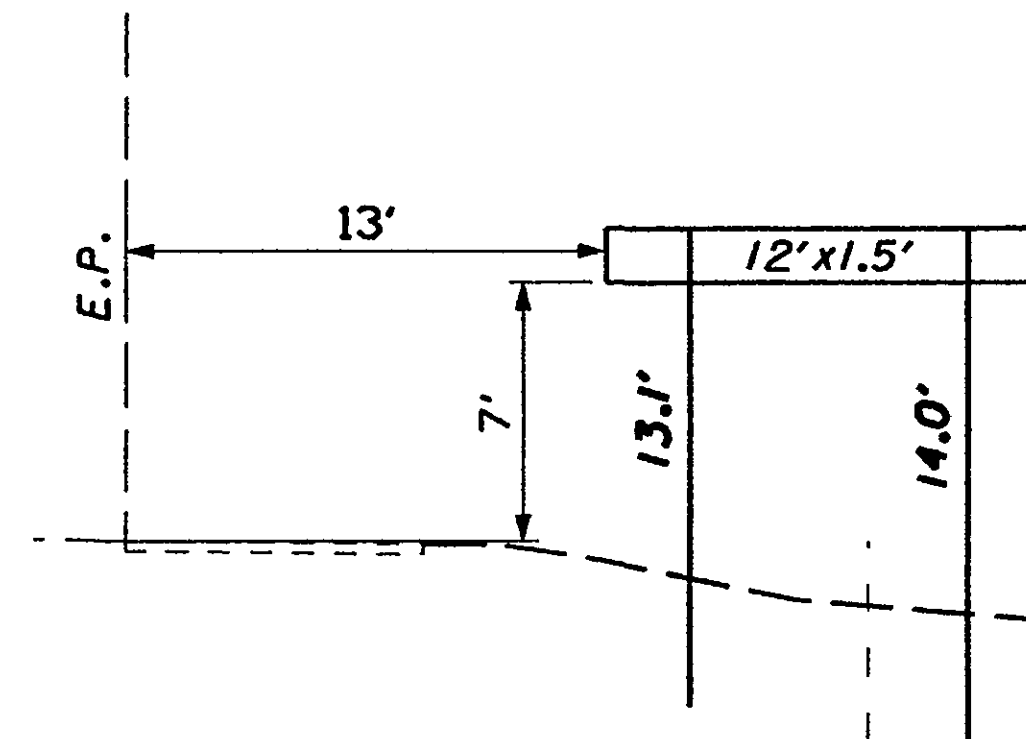


250 STA. 1331+00, WB US 30
 W6X9 BEAMS

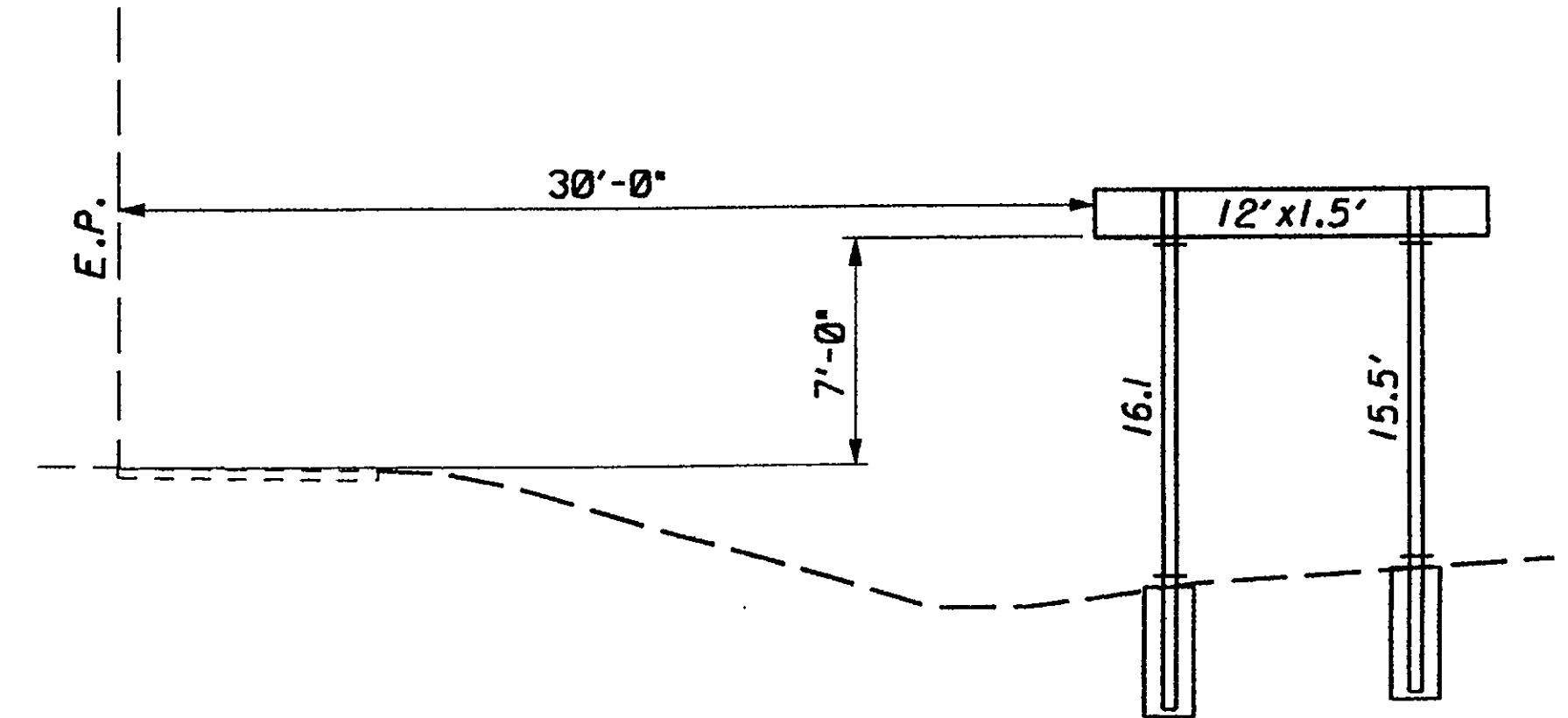
250 A STA. 1331+00, WB US 30
 W6X9 BEAMS



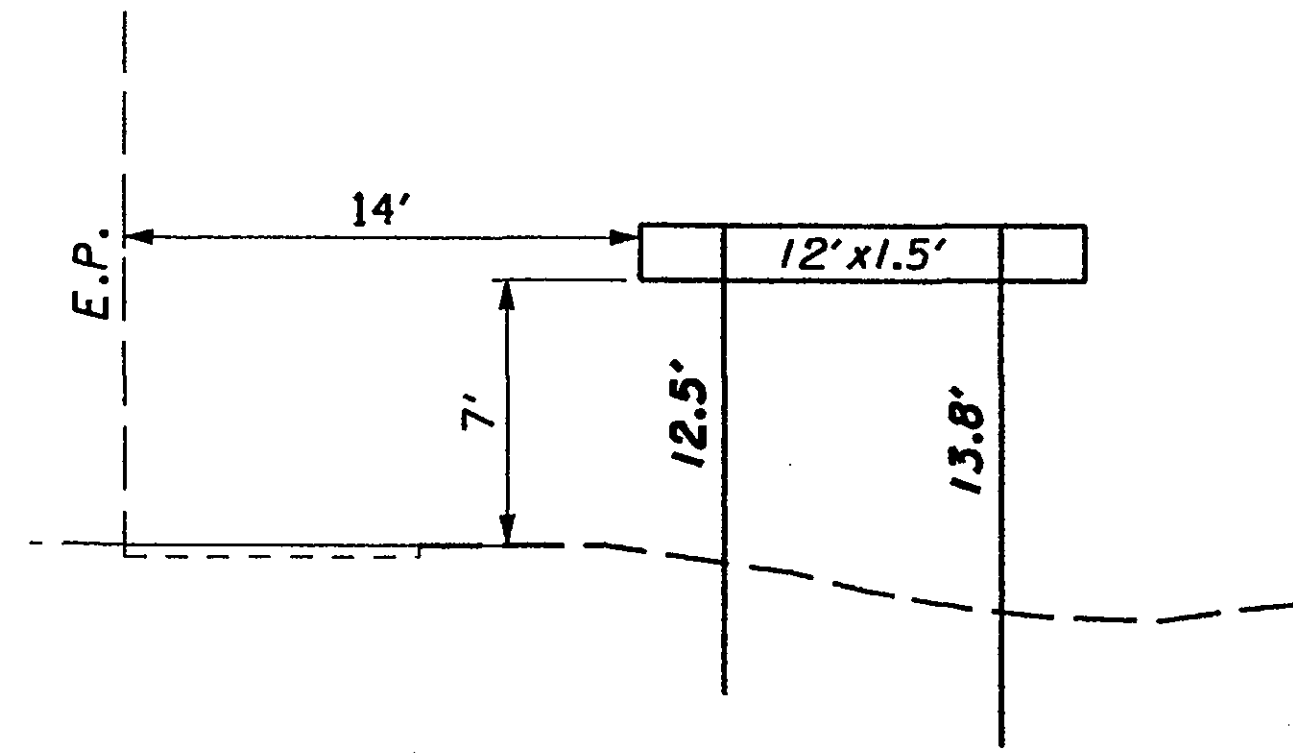
258 STA. 1304+50, WB US 30
 S4X7.7 BEAMS



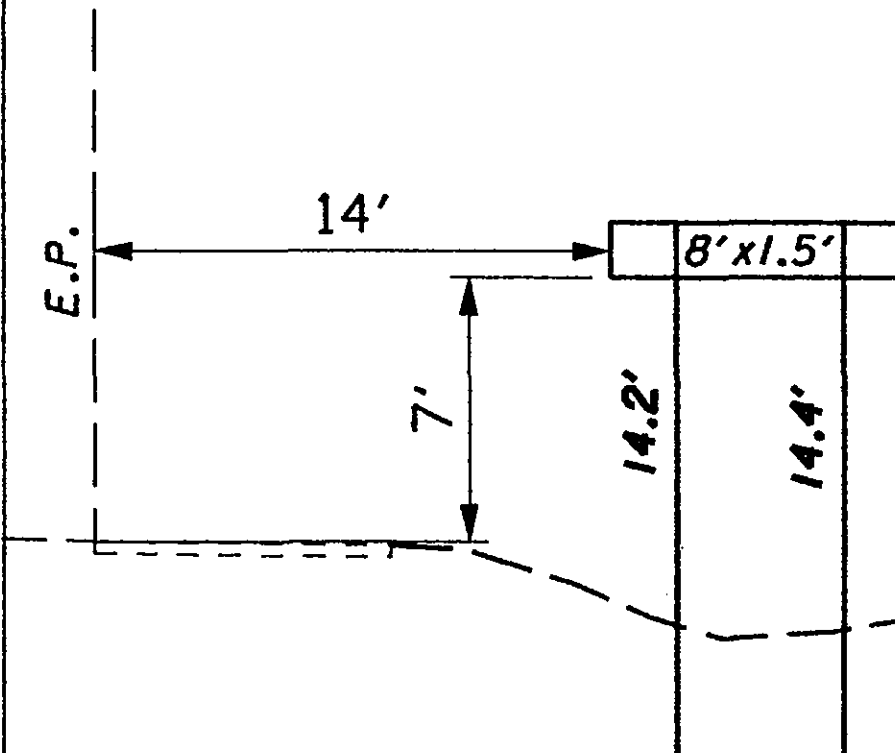
266 STA. 1299+18, WB US 30
 2 - #3 POSTS



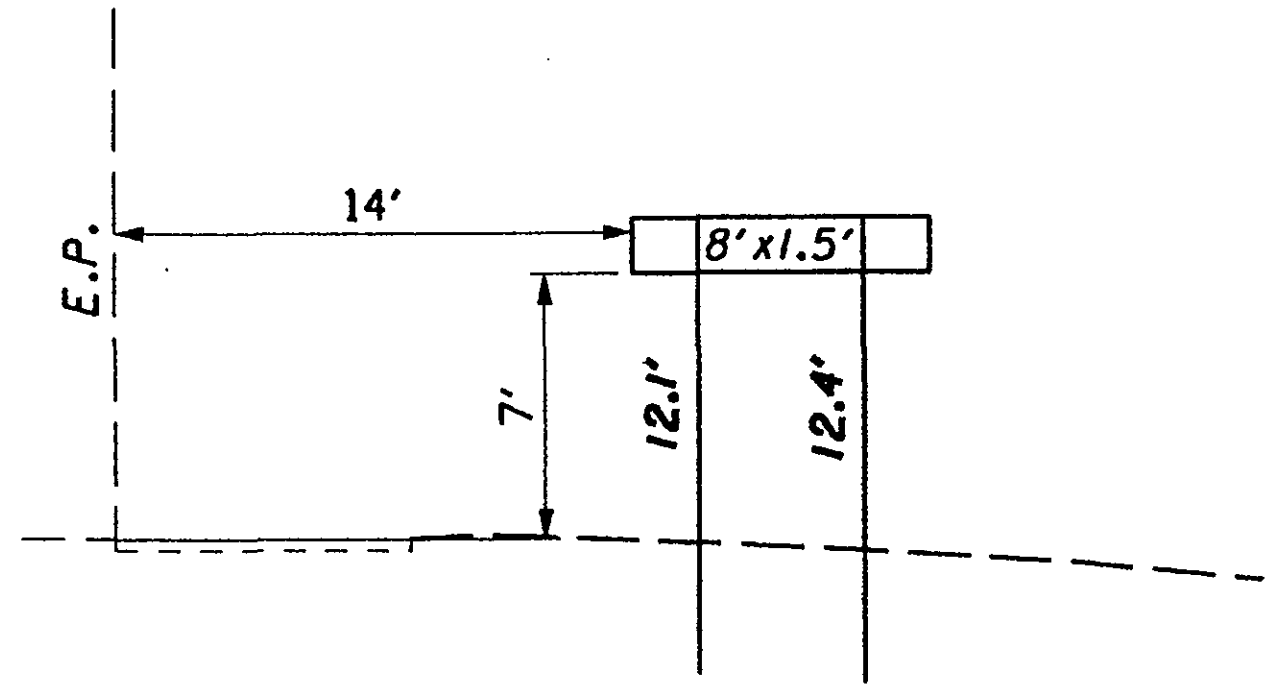
273 STA. 1285+83, WB US 30
 S4X7.7 BEAMS



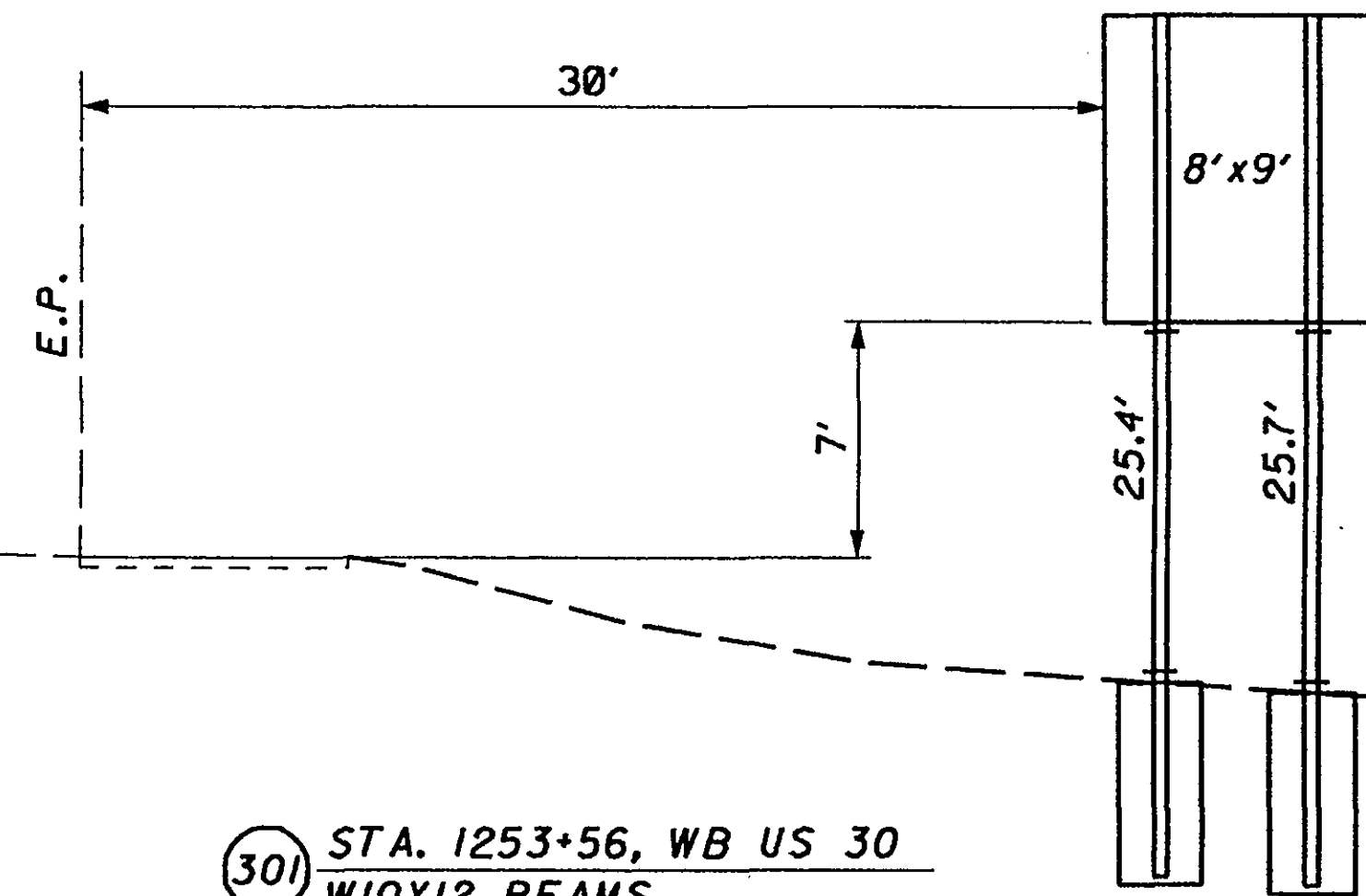
282 STA. 1280+60, WB US 30
2 - #3 POSTS



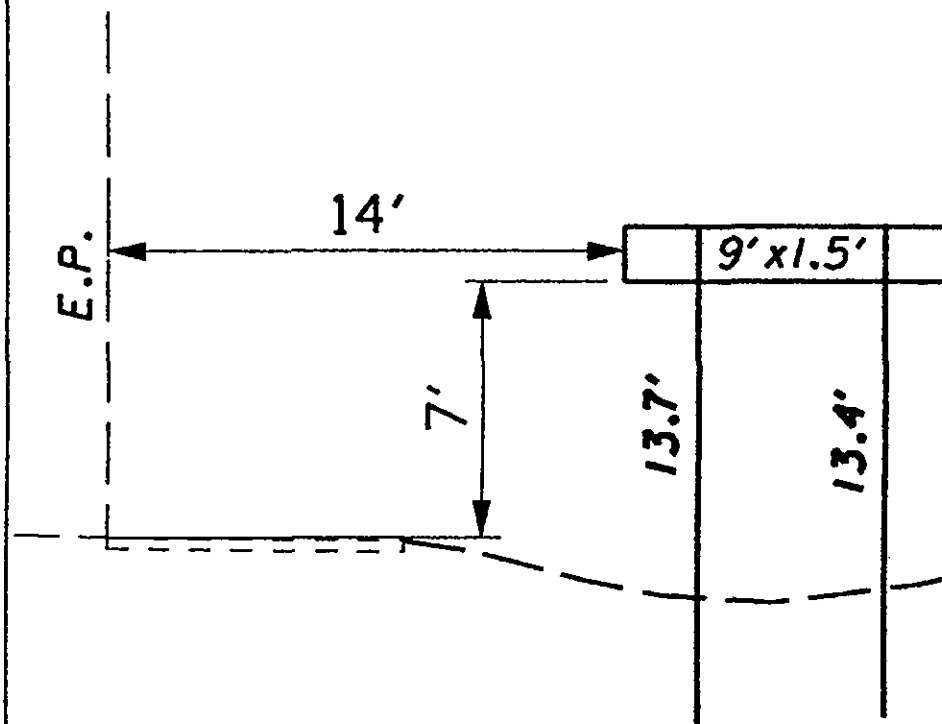
287 STA. 1277+37, WB US 30
2 - #3 POSTS



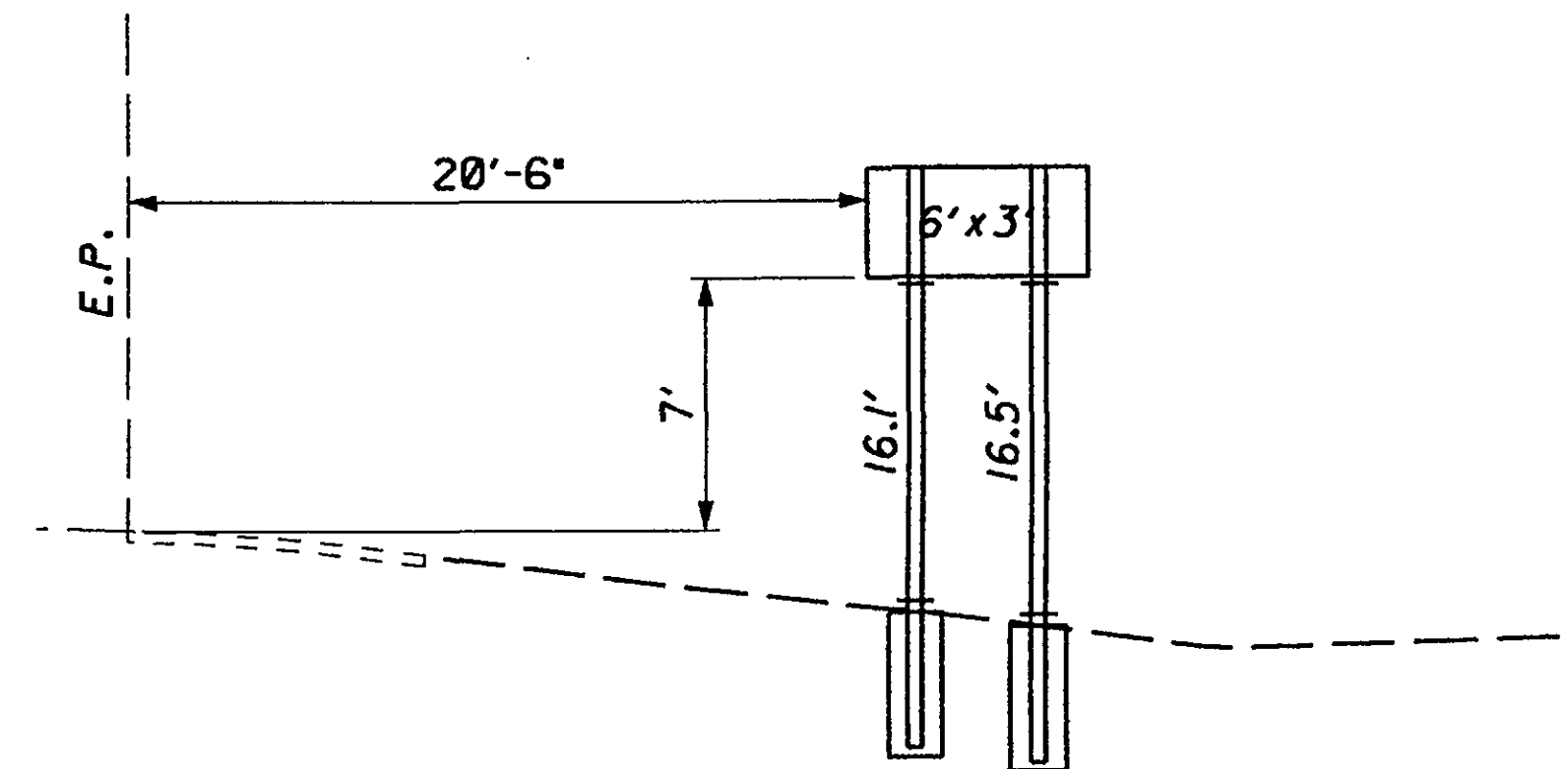
294 STA. 1272+03, WB US 30
2 - #3 POSTS



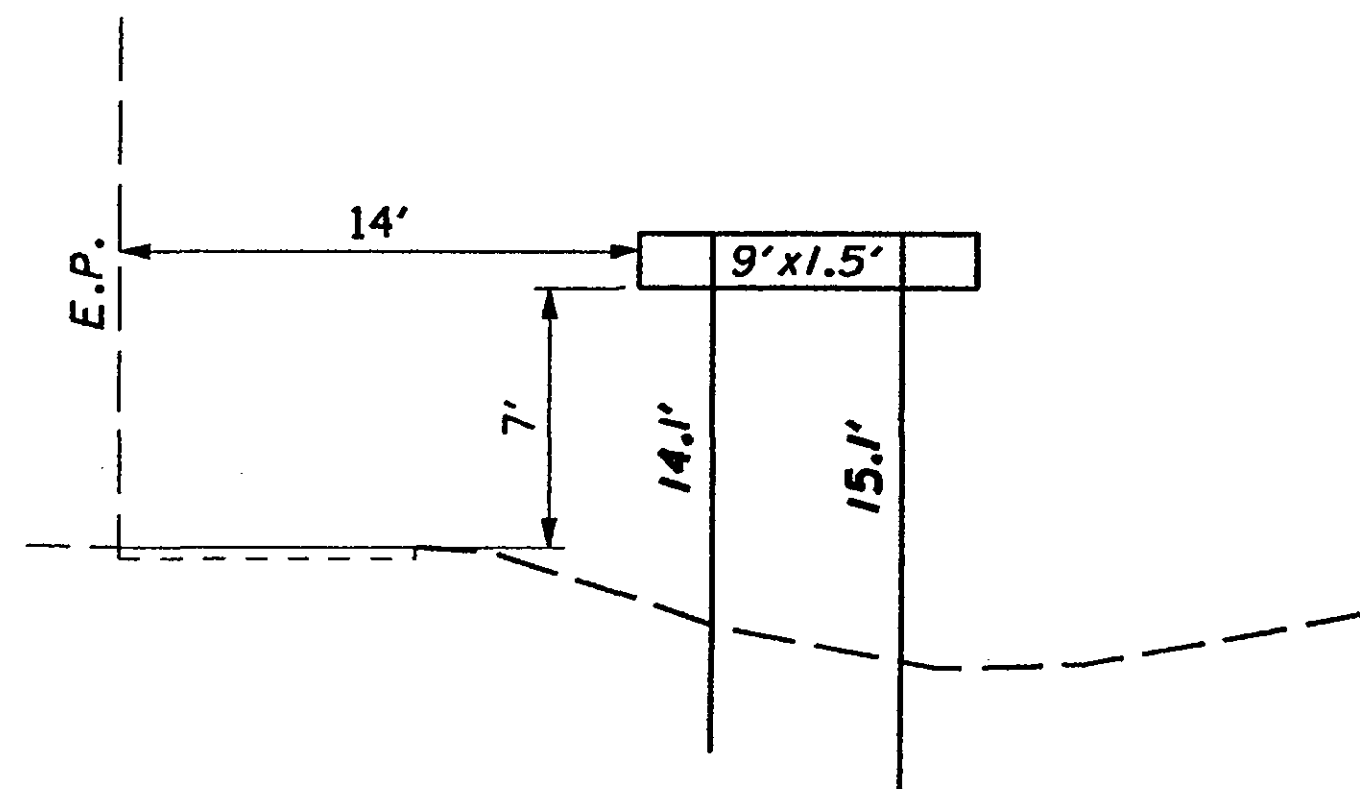
301 STA. 1253+56, WB US 30
W10X12 BEAMS



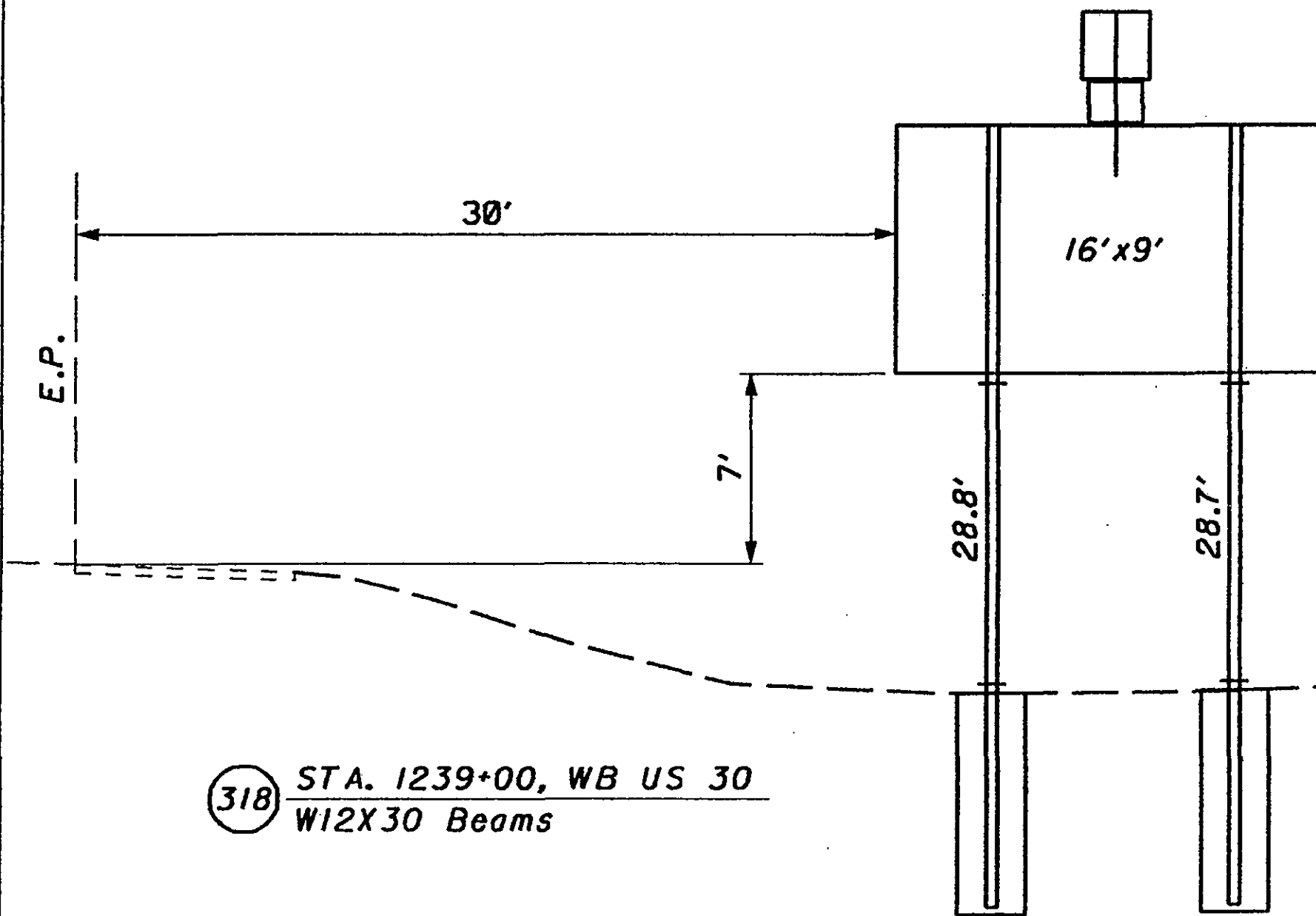
304 STA. 1250+18, WB US 30
2 - #3 POSTS



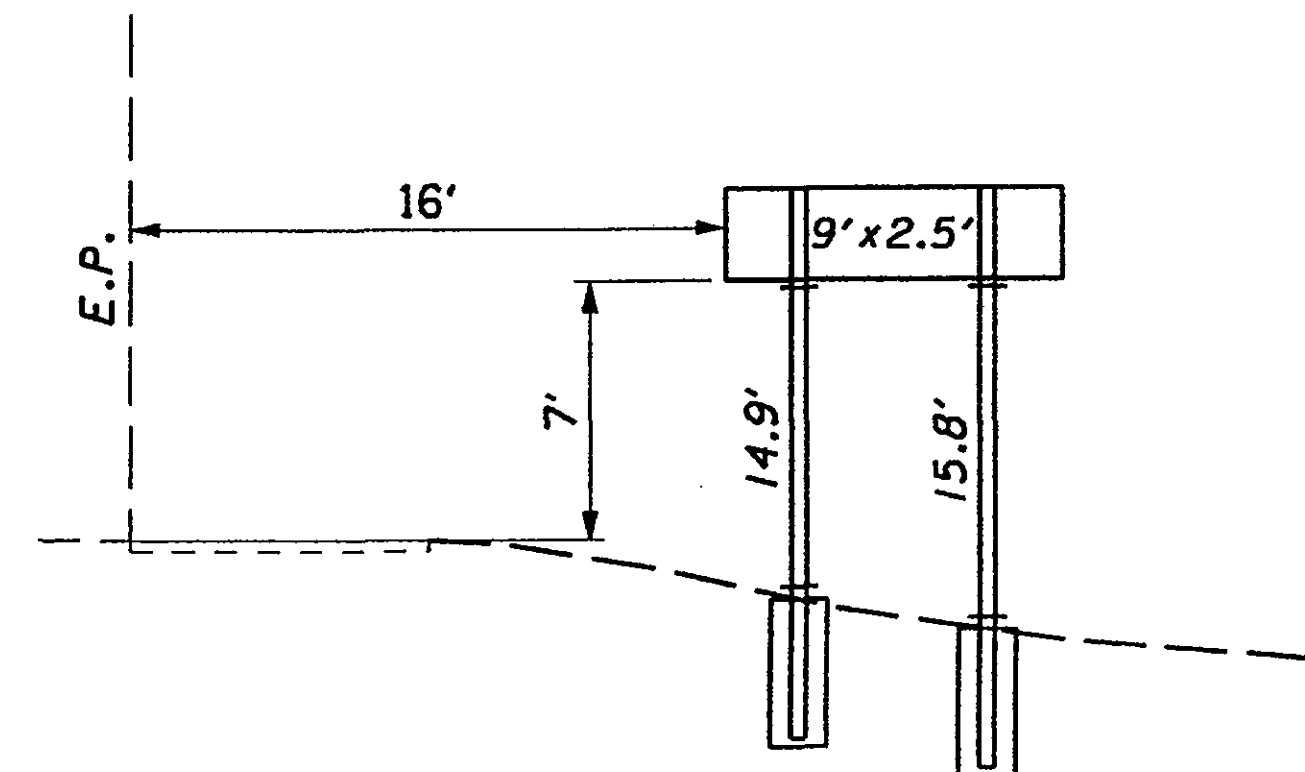
309 STA. 1245+73, WB US 30
S4X7.7 BEAMS



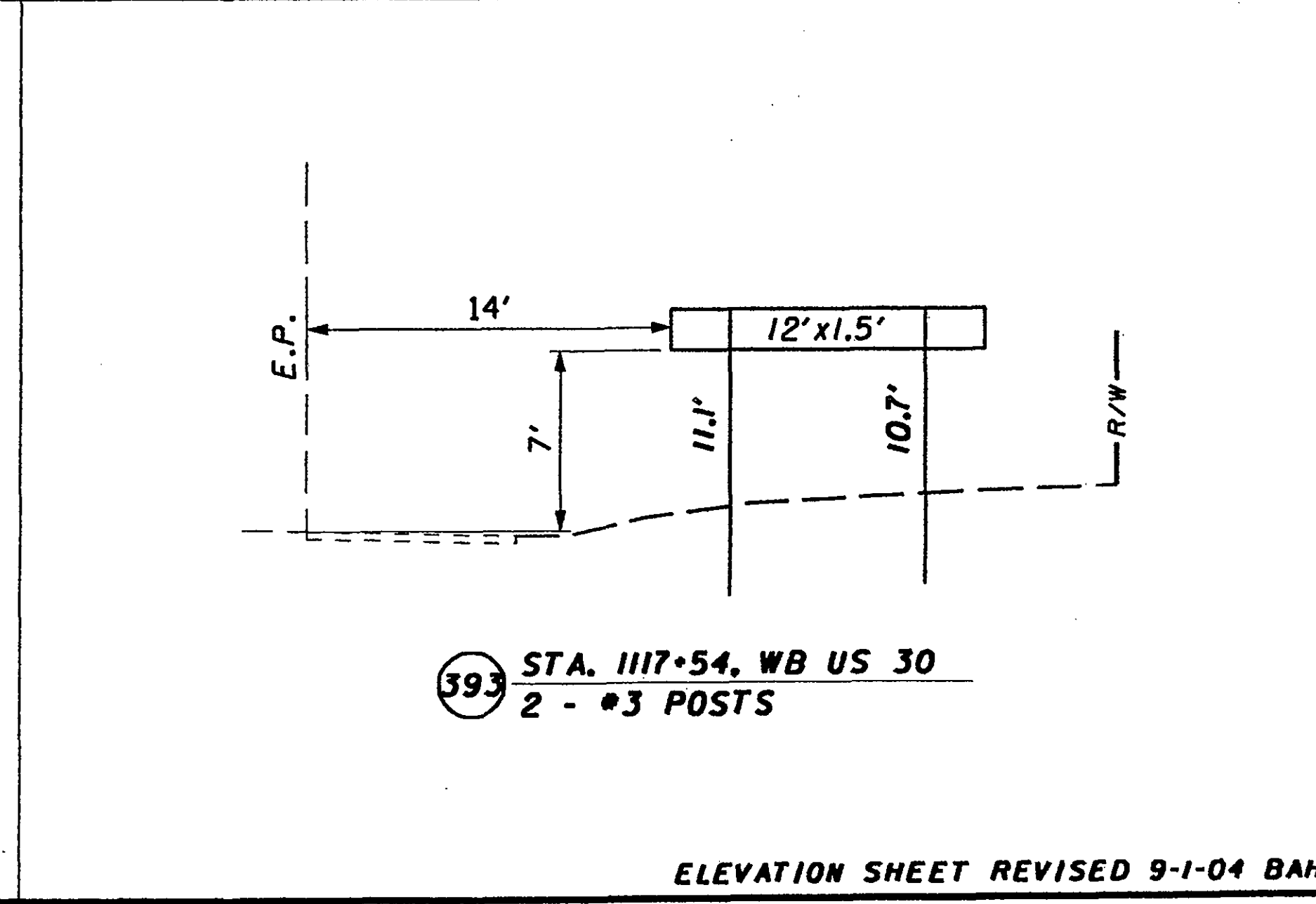
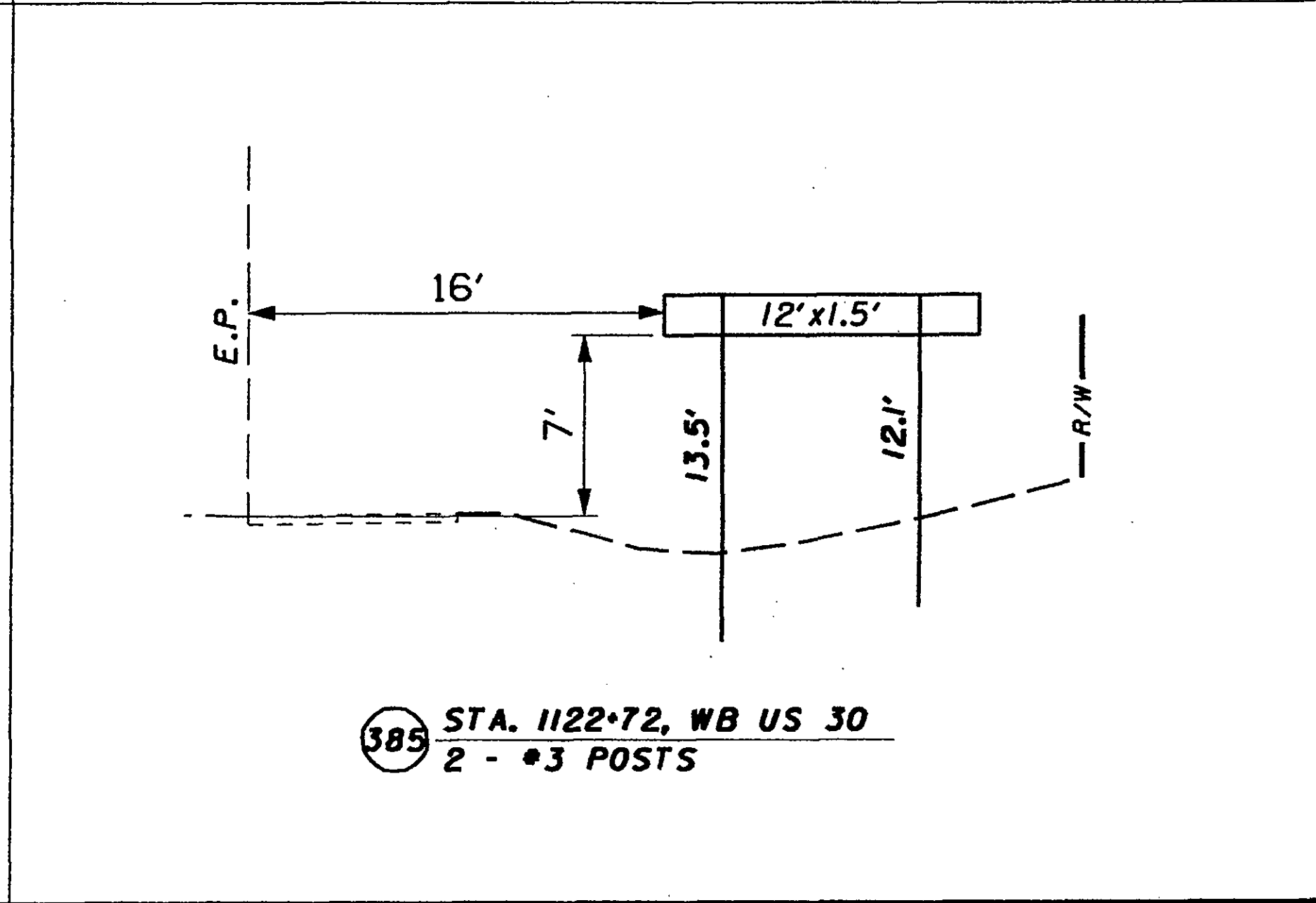
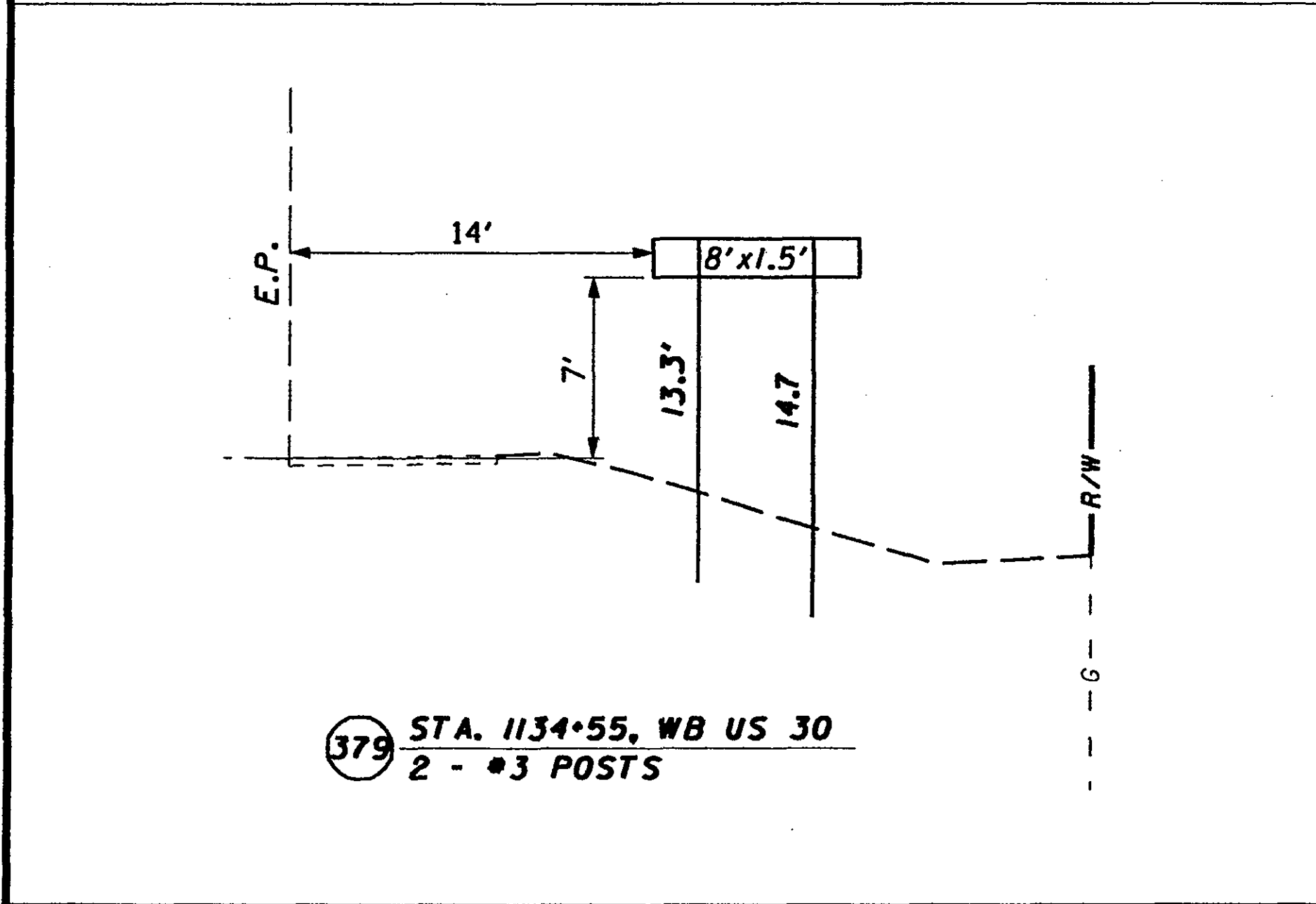
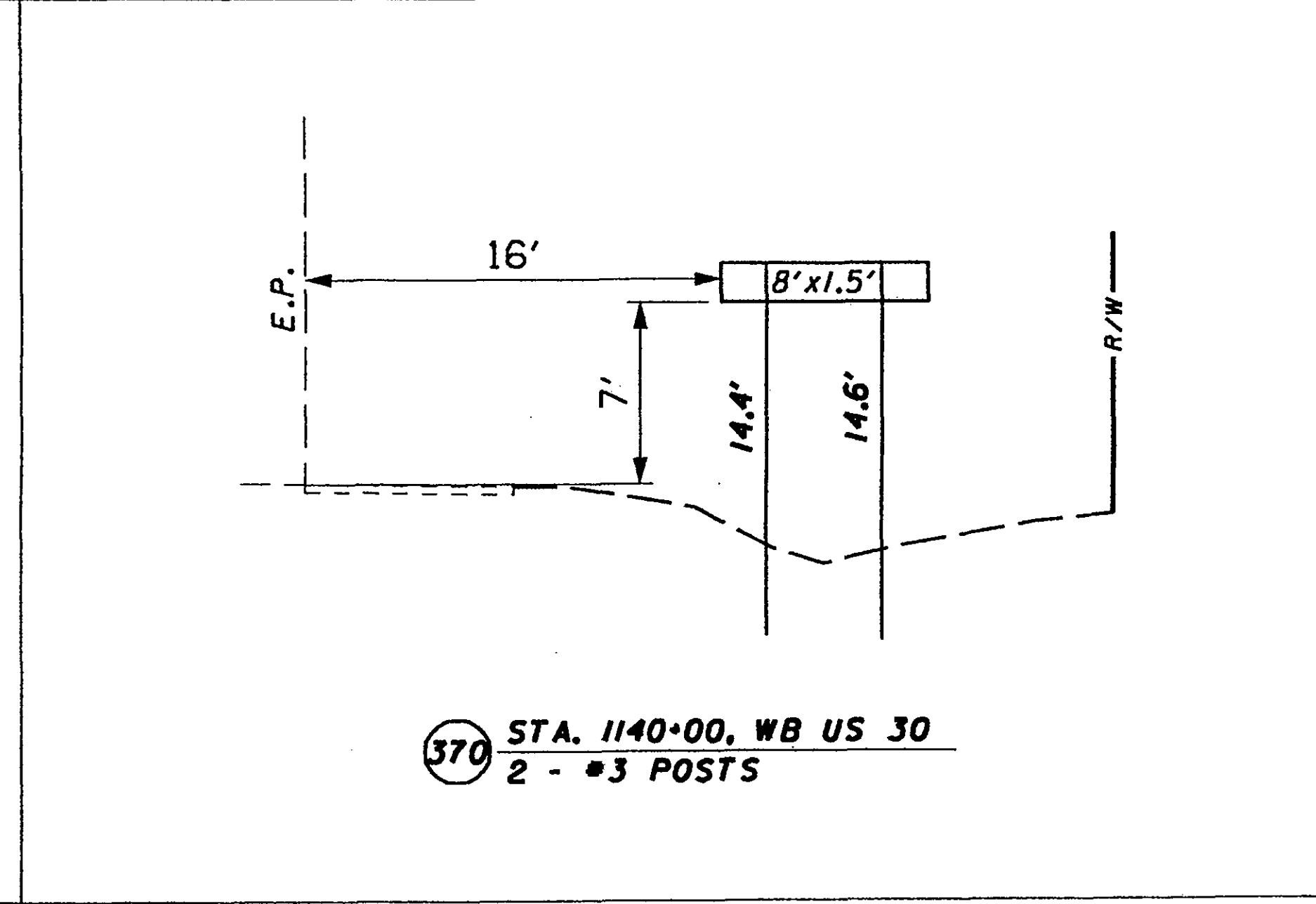
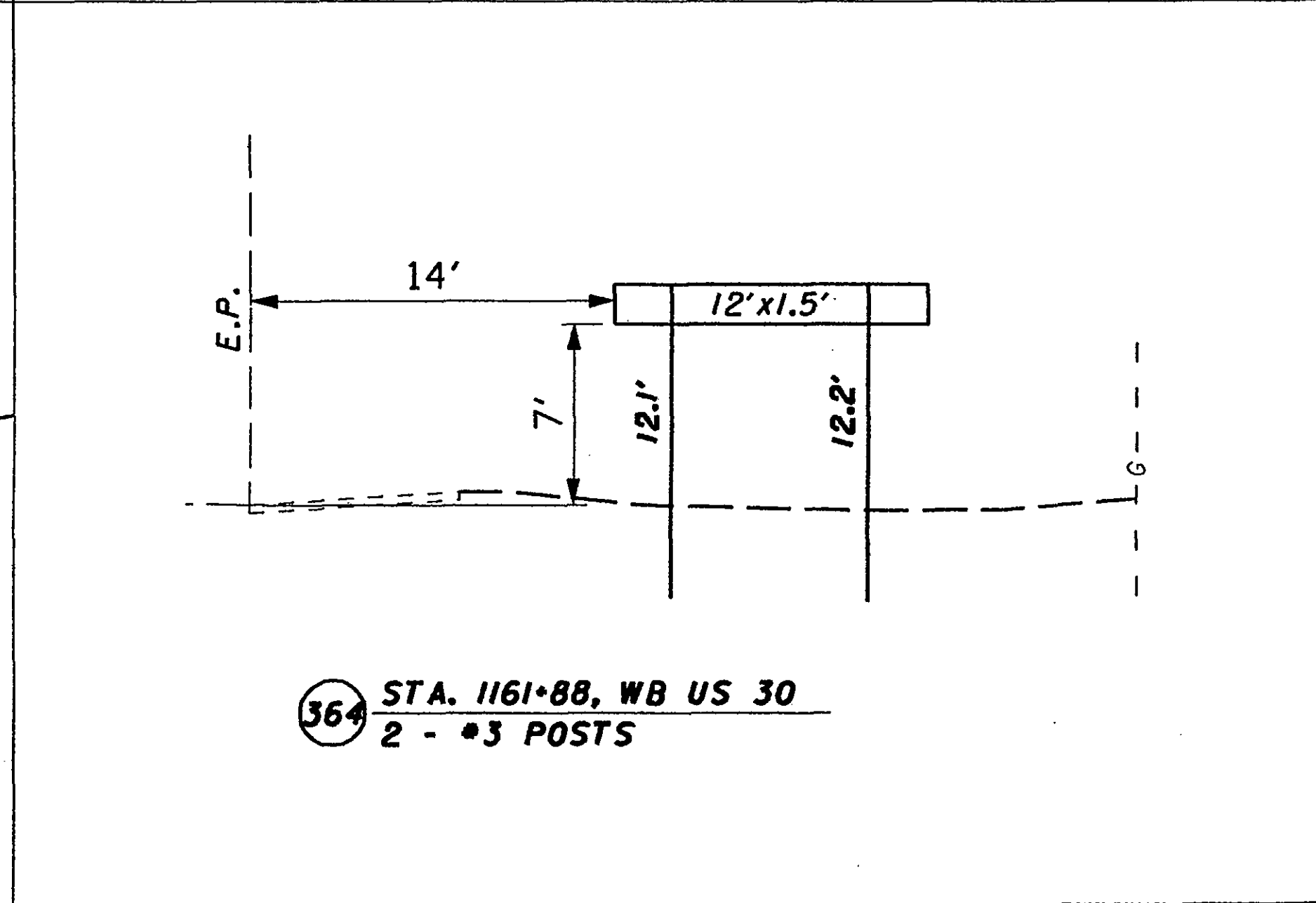
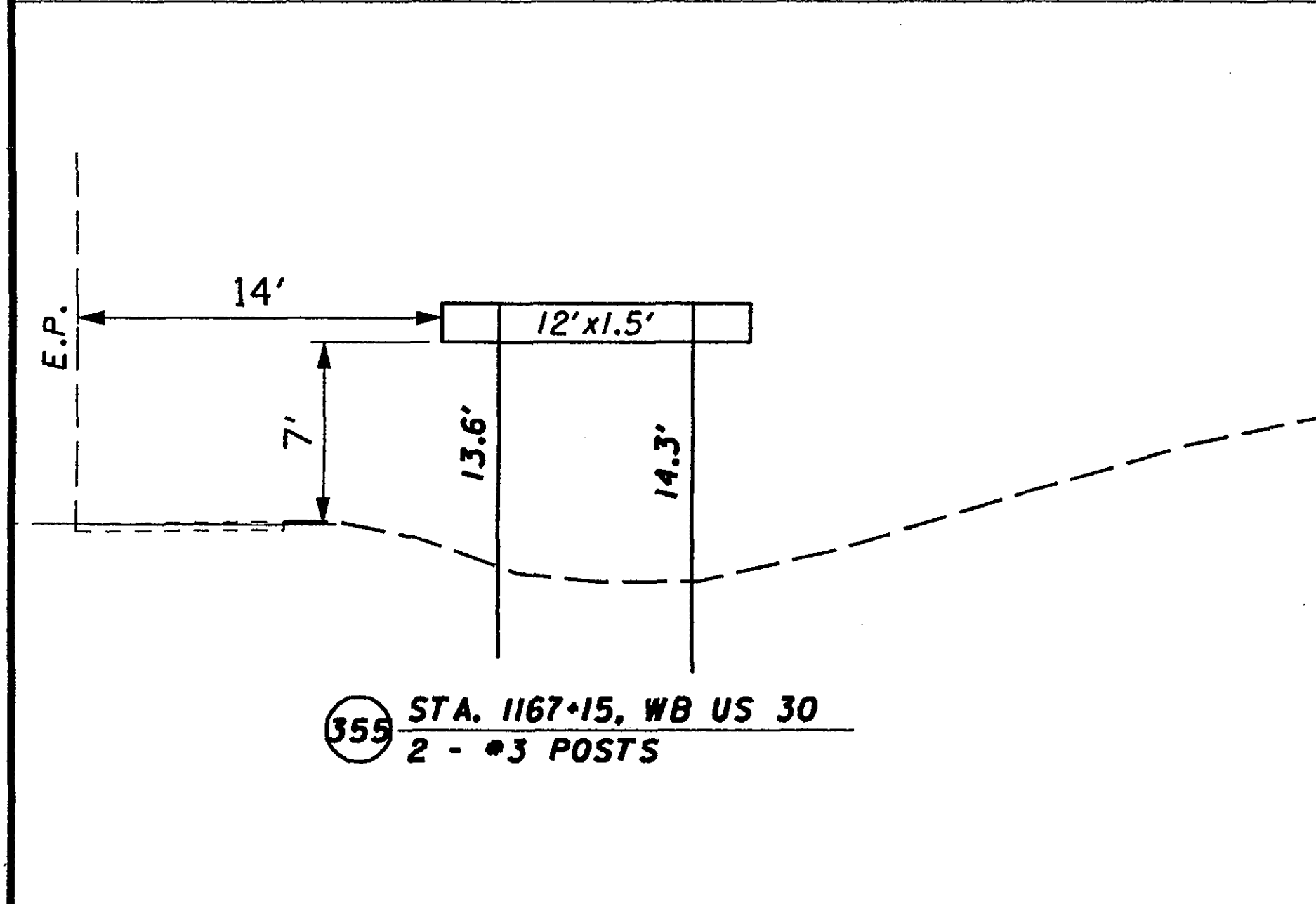
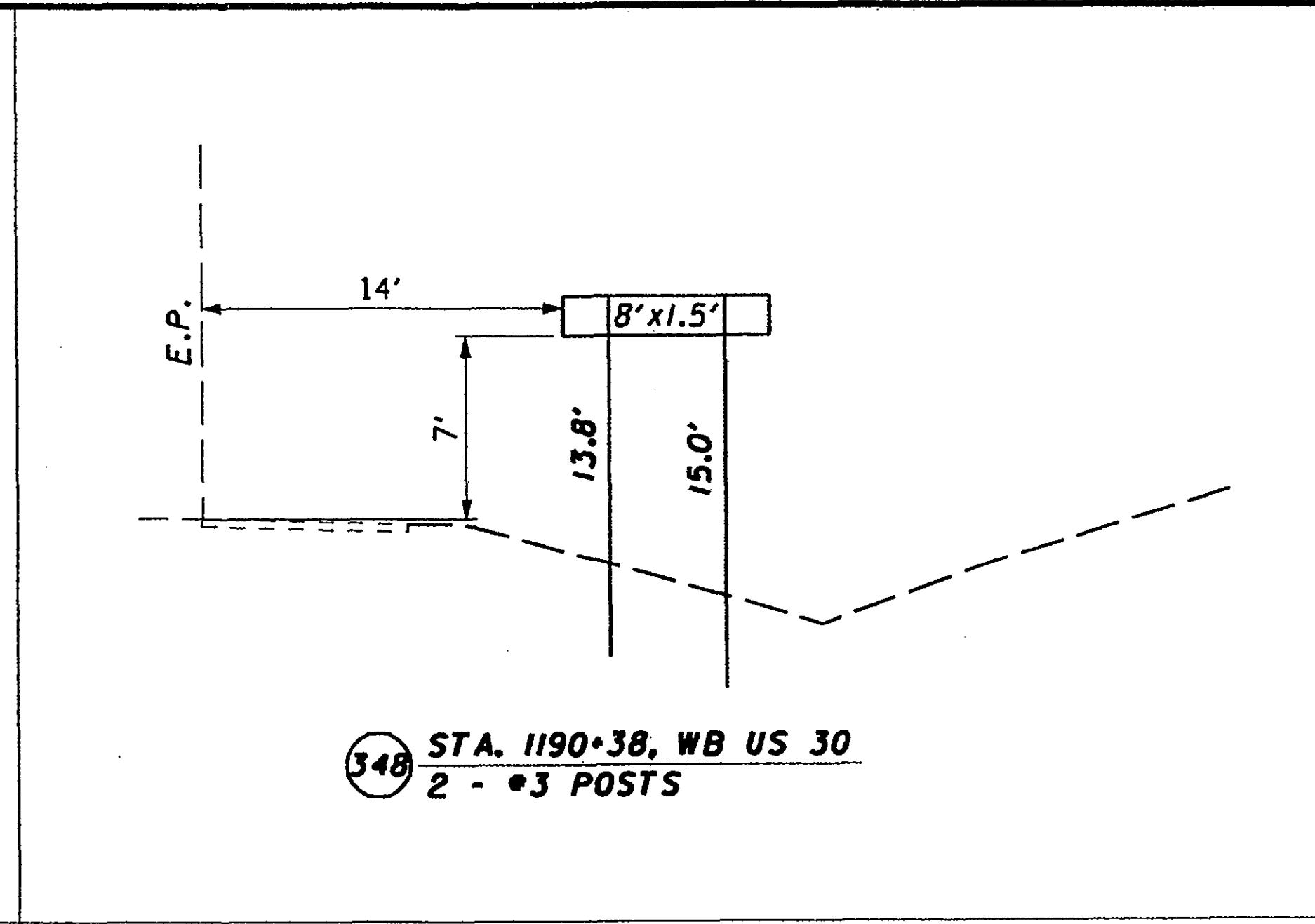
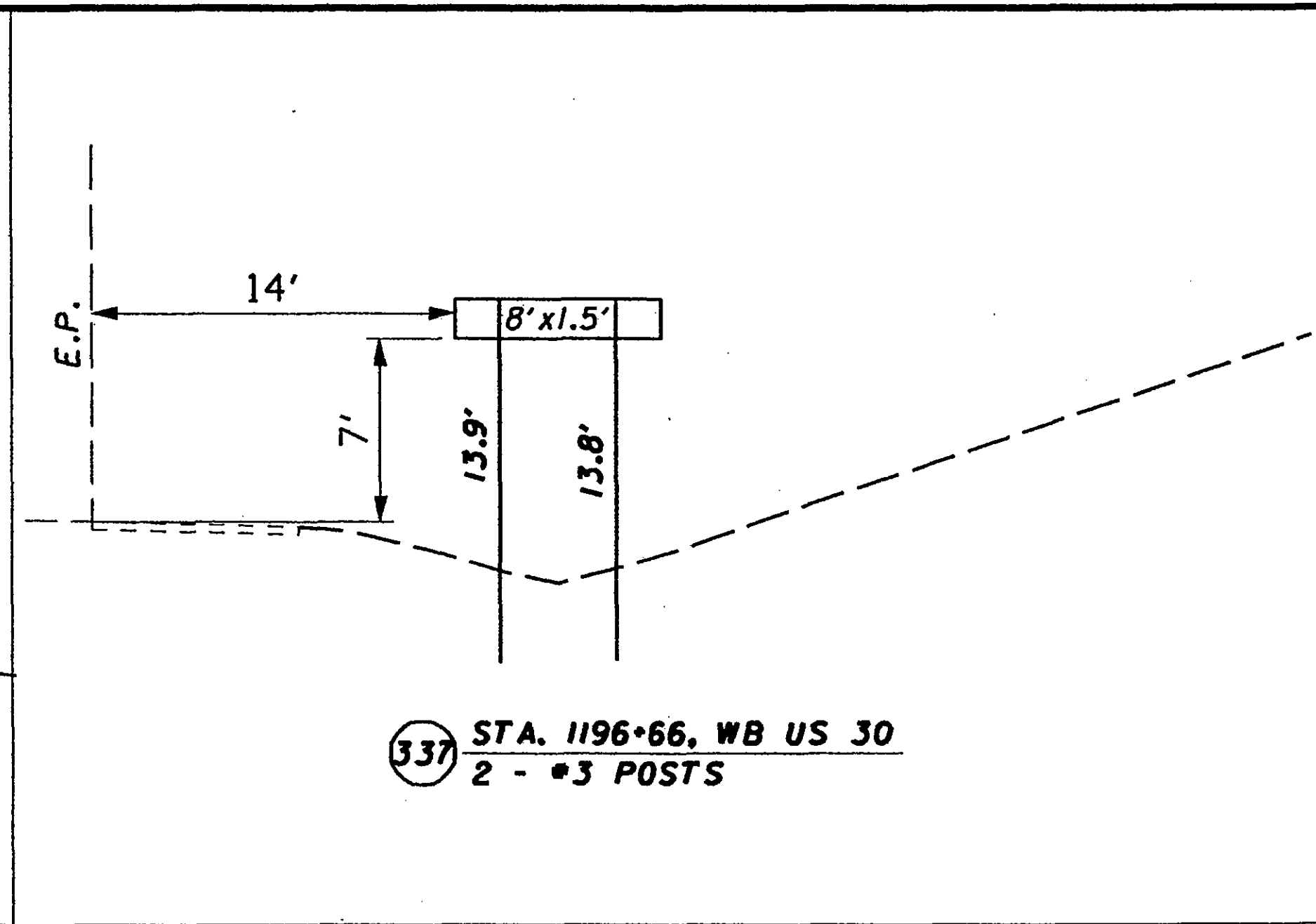
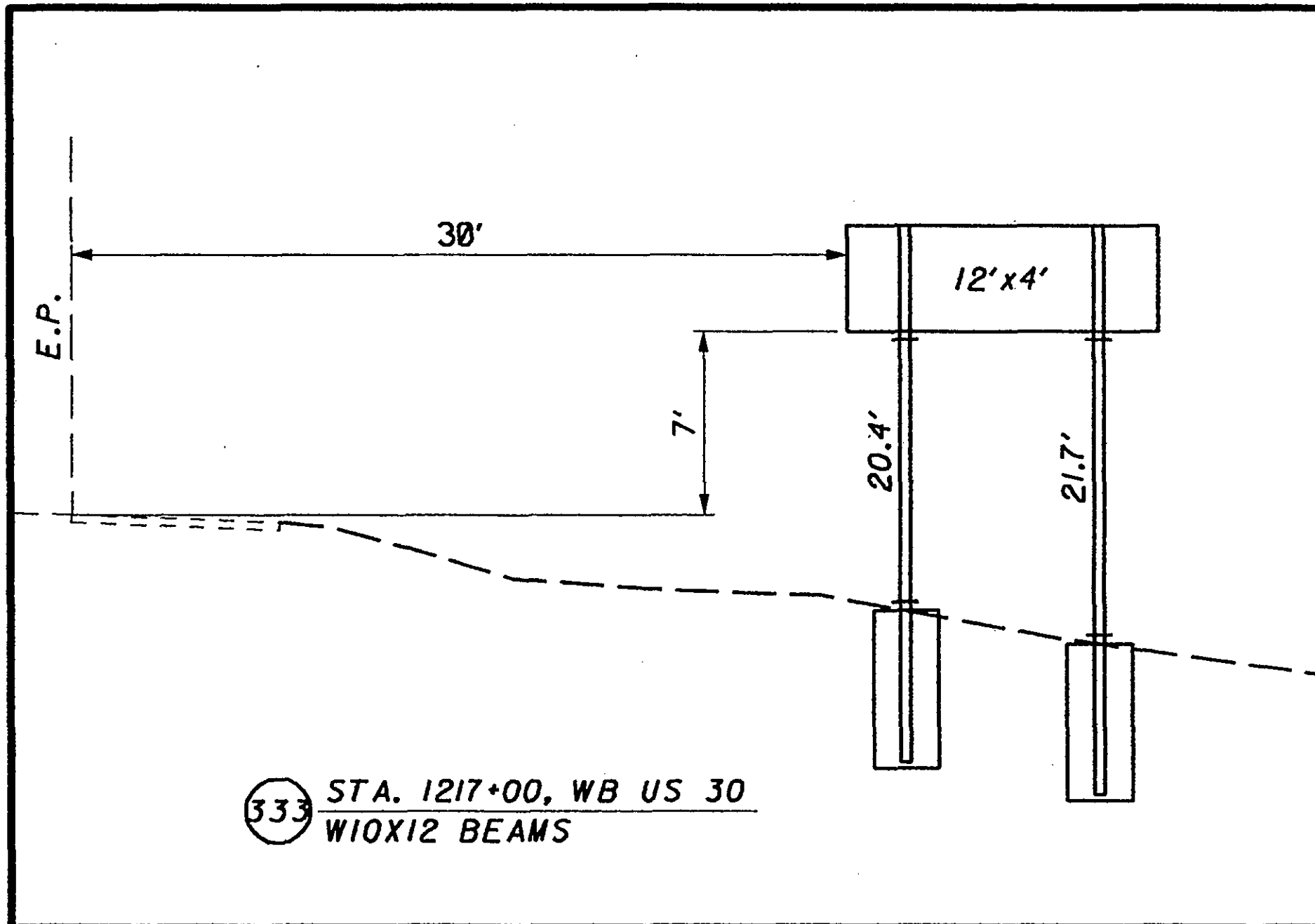
314 STA. 1244+82, WB US 30
2 - #3 POSTS

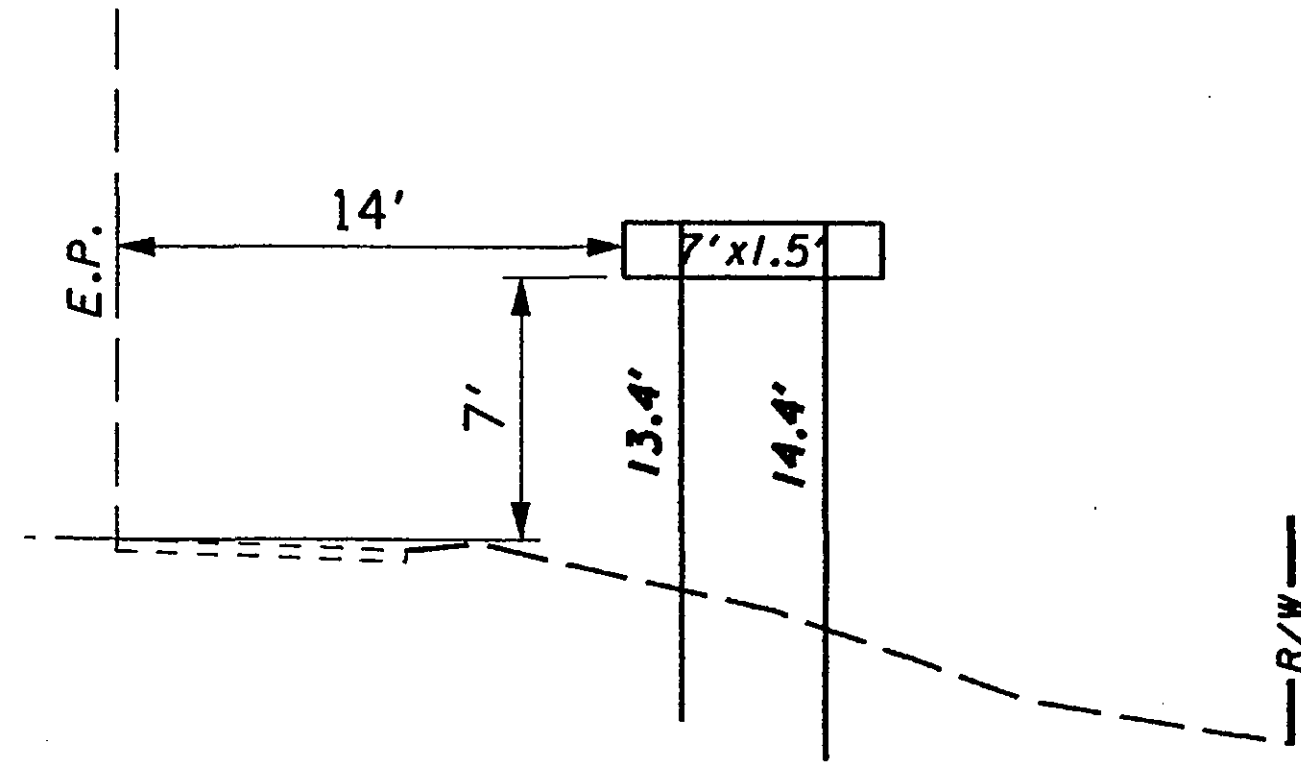


318 STA. 1239+00, WB US 30
W12X30 Beams

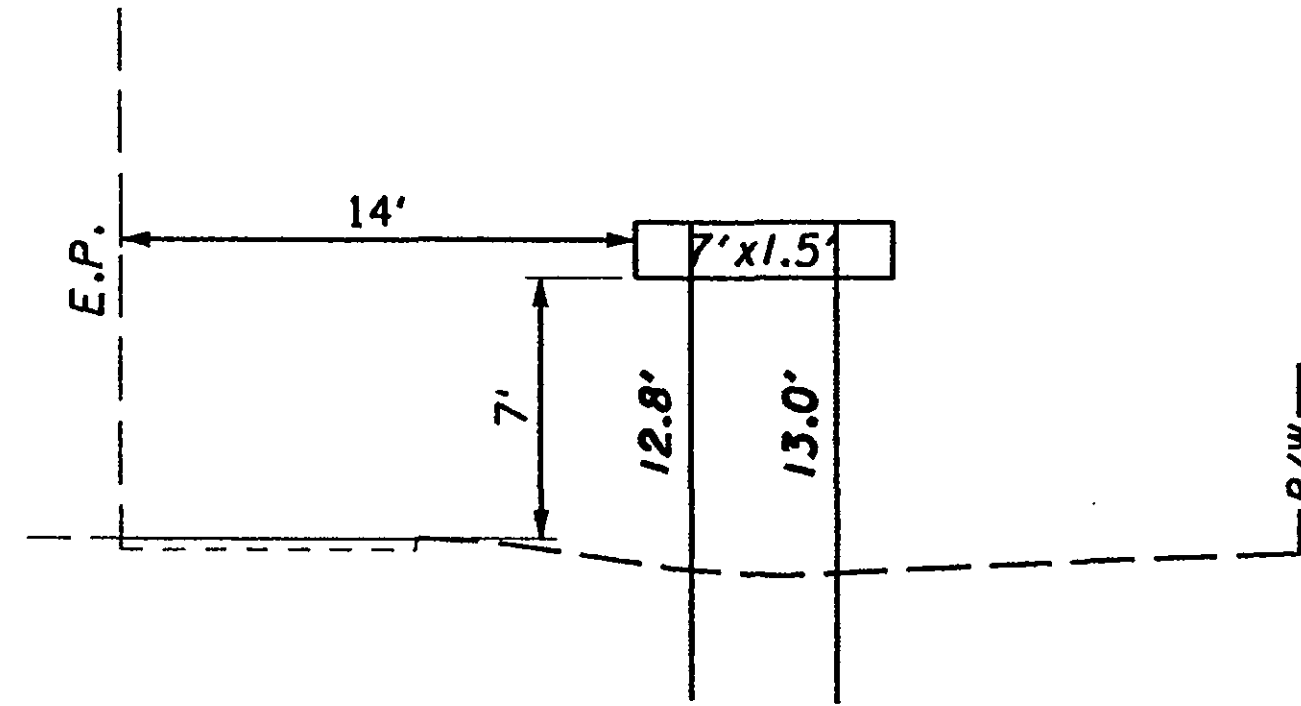


330 STA. 1226+62, WB US 30
S4X7.7 BEAMS

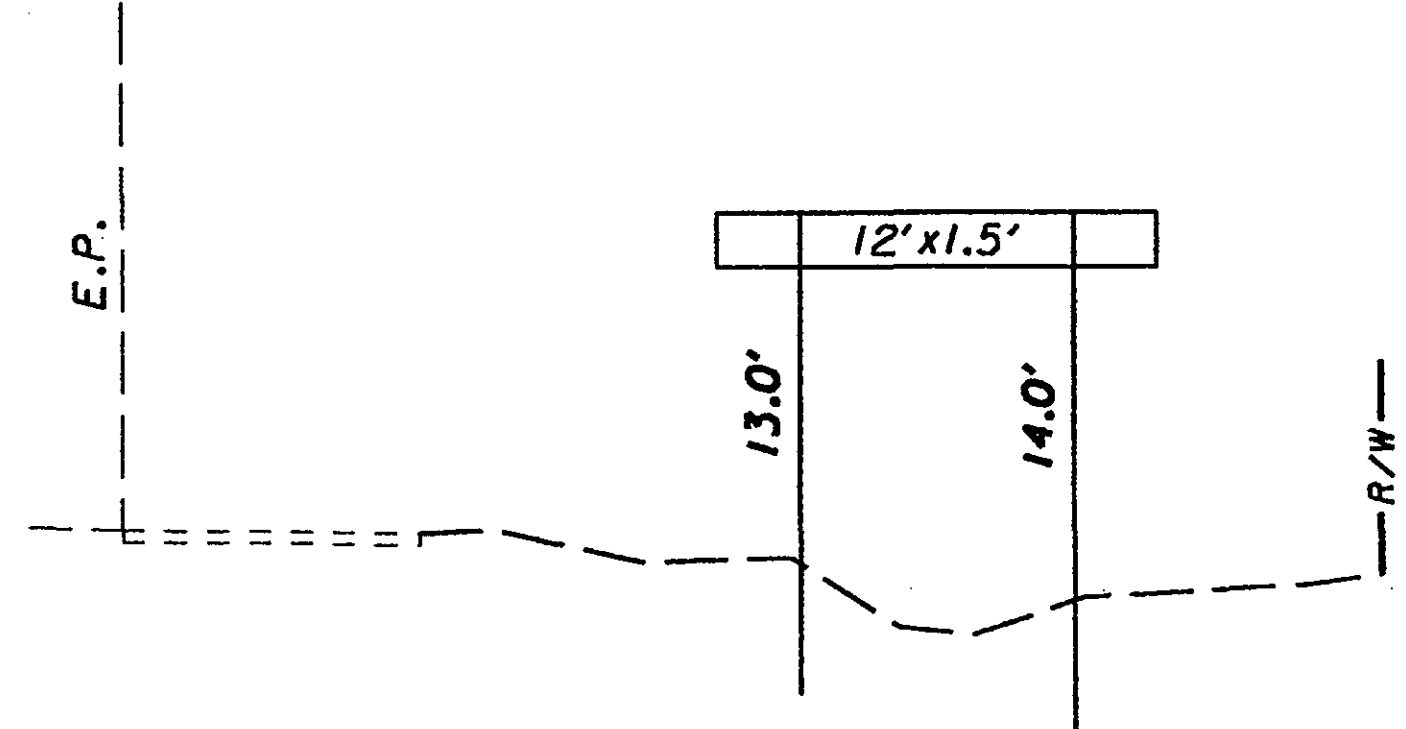




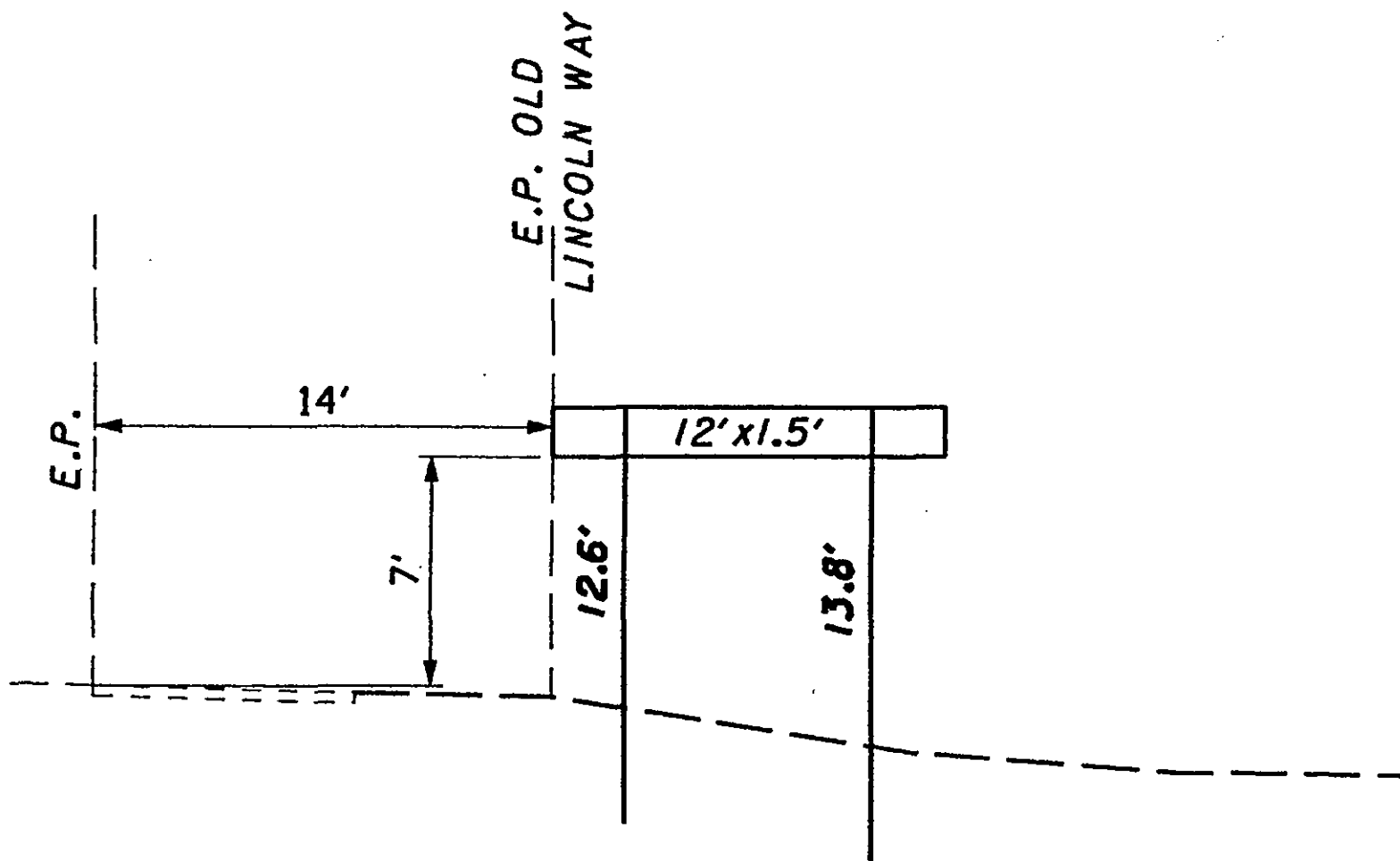
397 STA. 1111+39, WB US 30
 2 - #3 POSTS



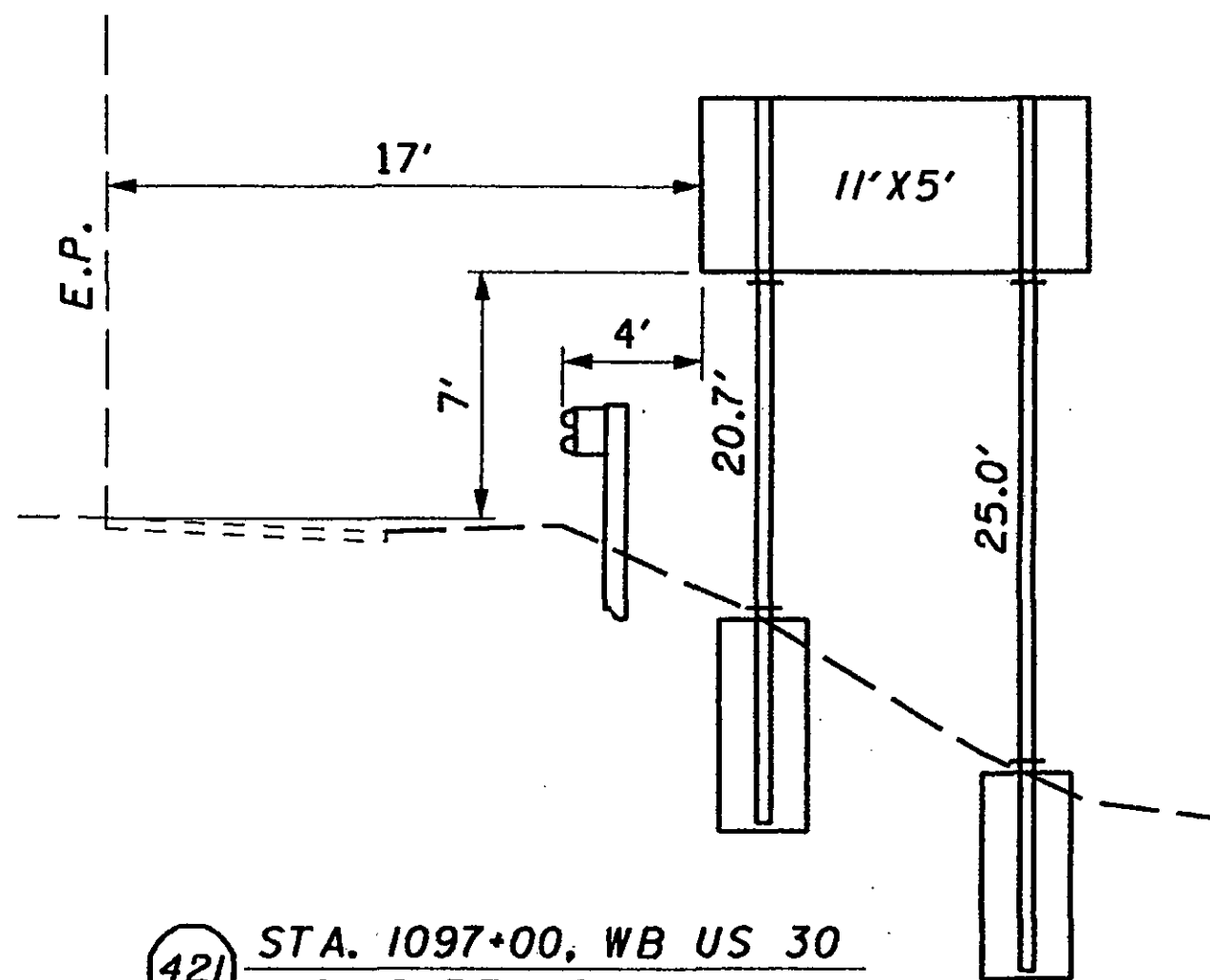
405 STA. 1105+76, WB US 30
 2 - #3 POSTS



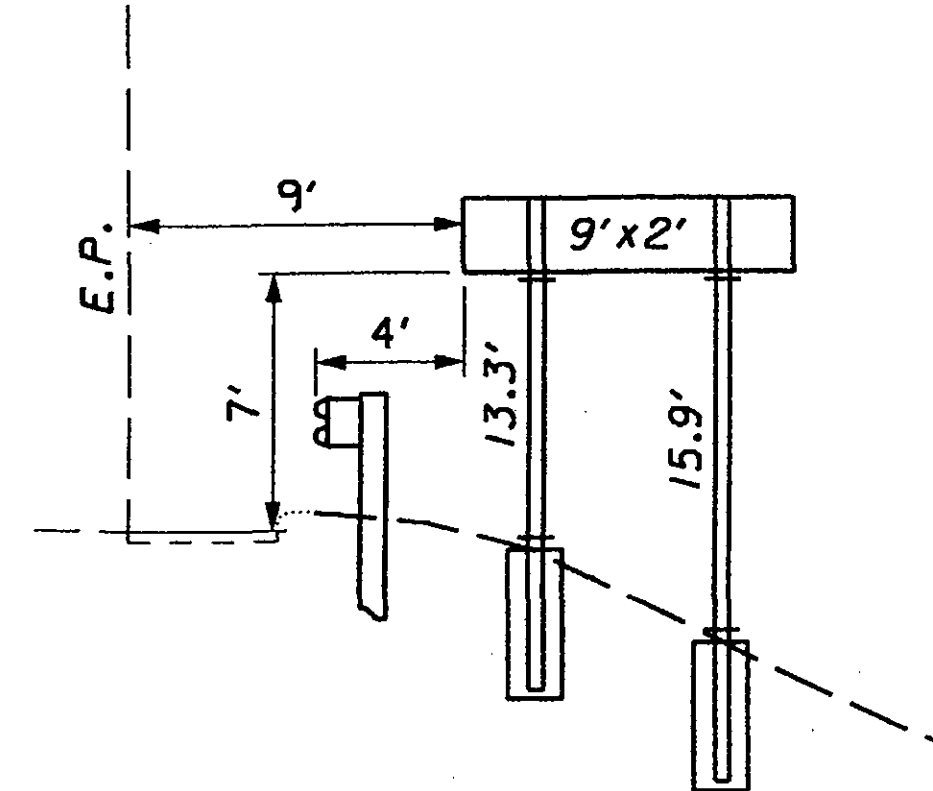
408 STA. 1103+25, WB US 30
 2 - #3 POSTS



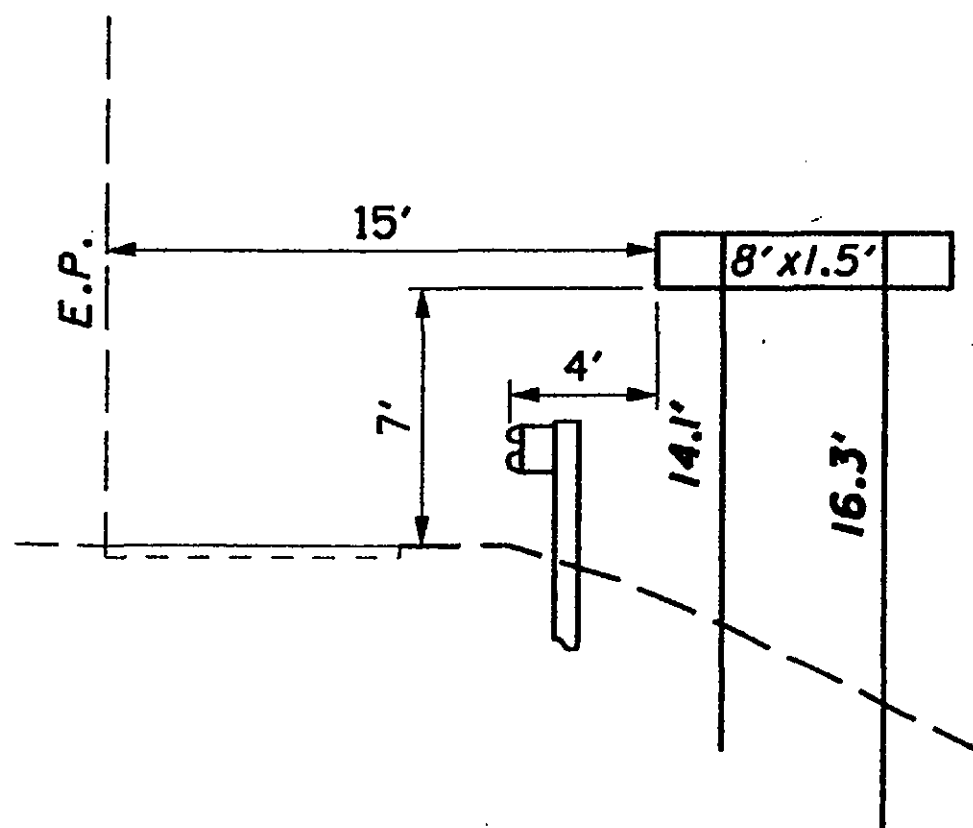
413 STA. 1099+50, WB US 30
 2 - #3 POSTS



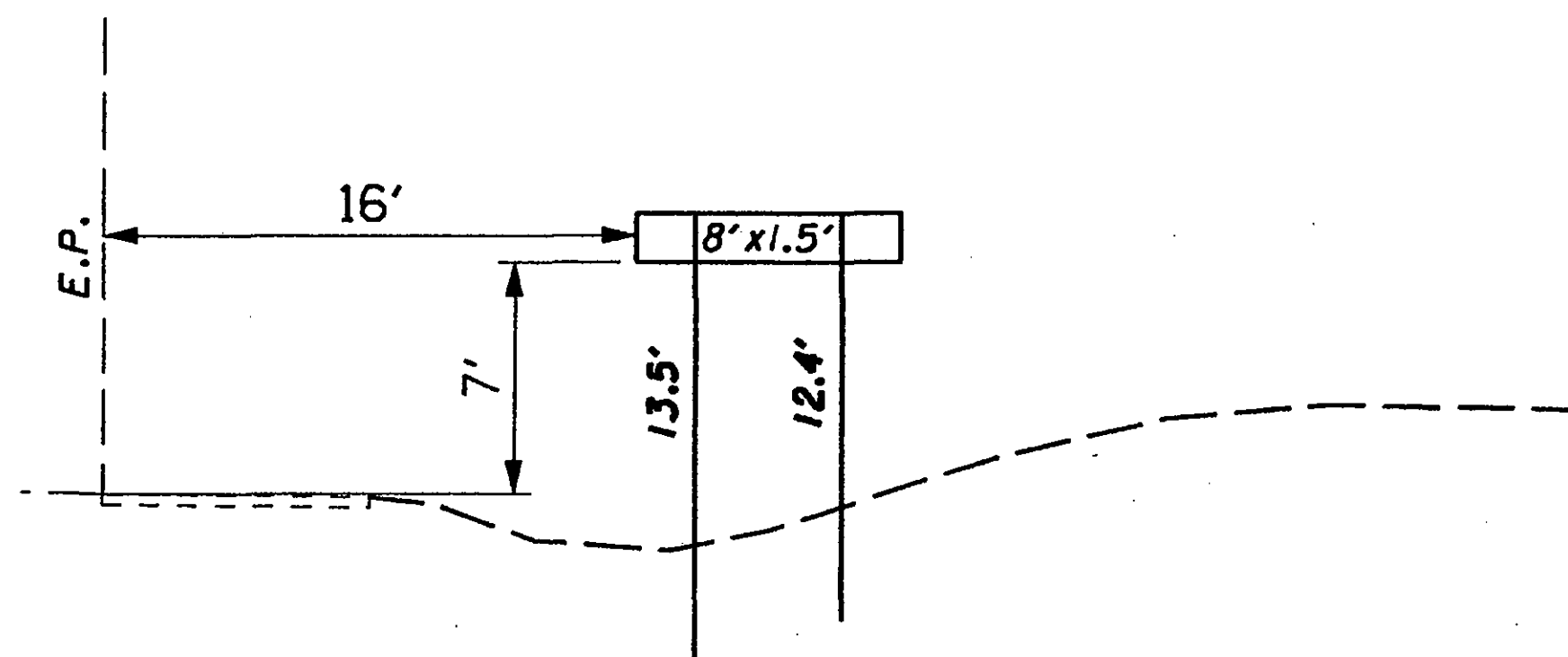
421 STA. 1097+00, WB US 30
 W10X12 BEAMS



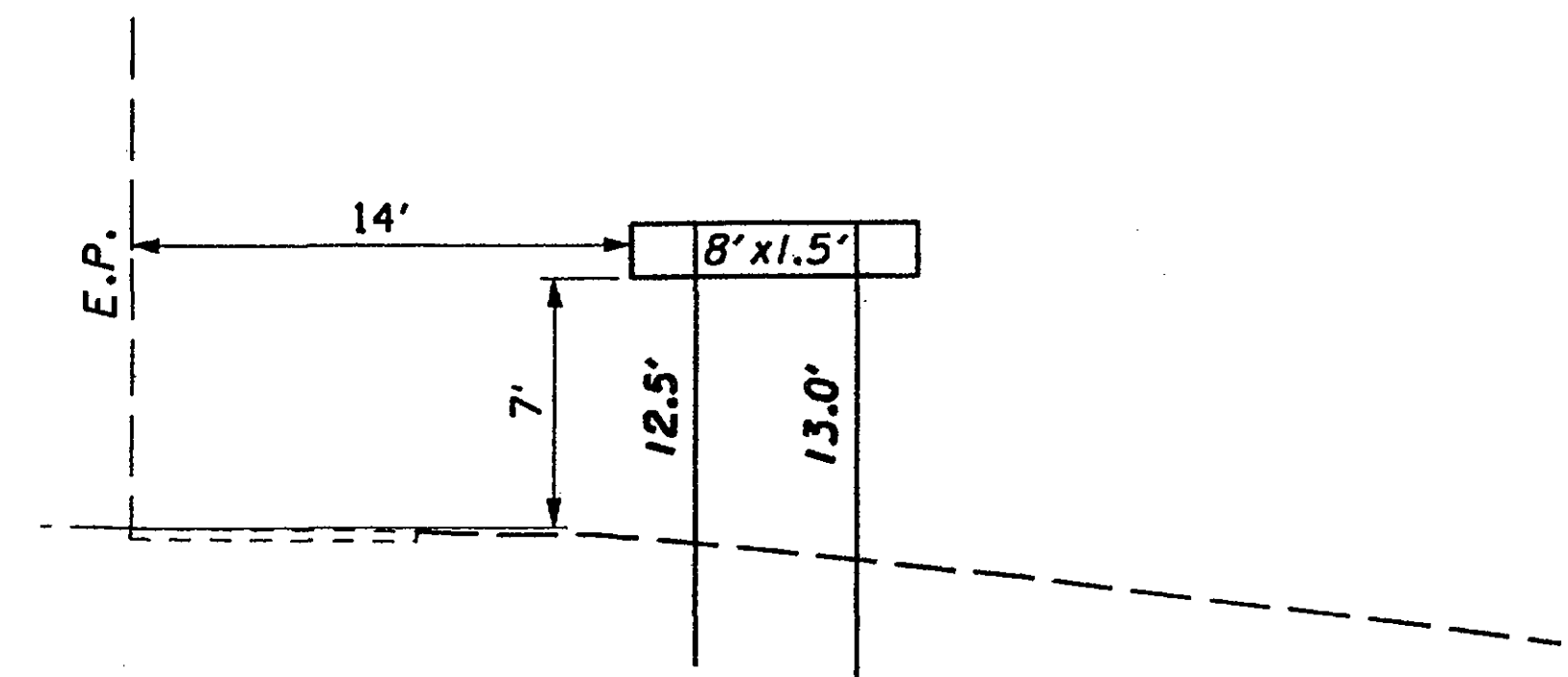
426 STA. 1080+60, WB US 30
 S4X7.7 BEAMS



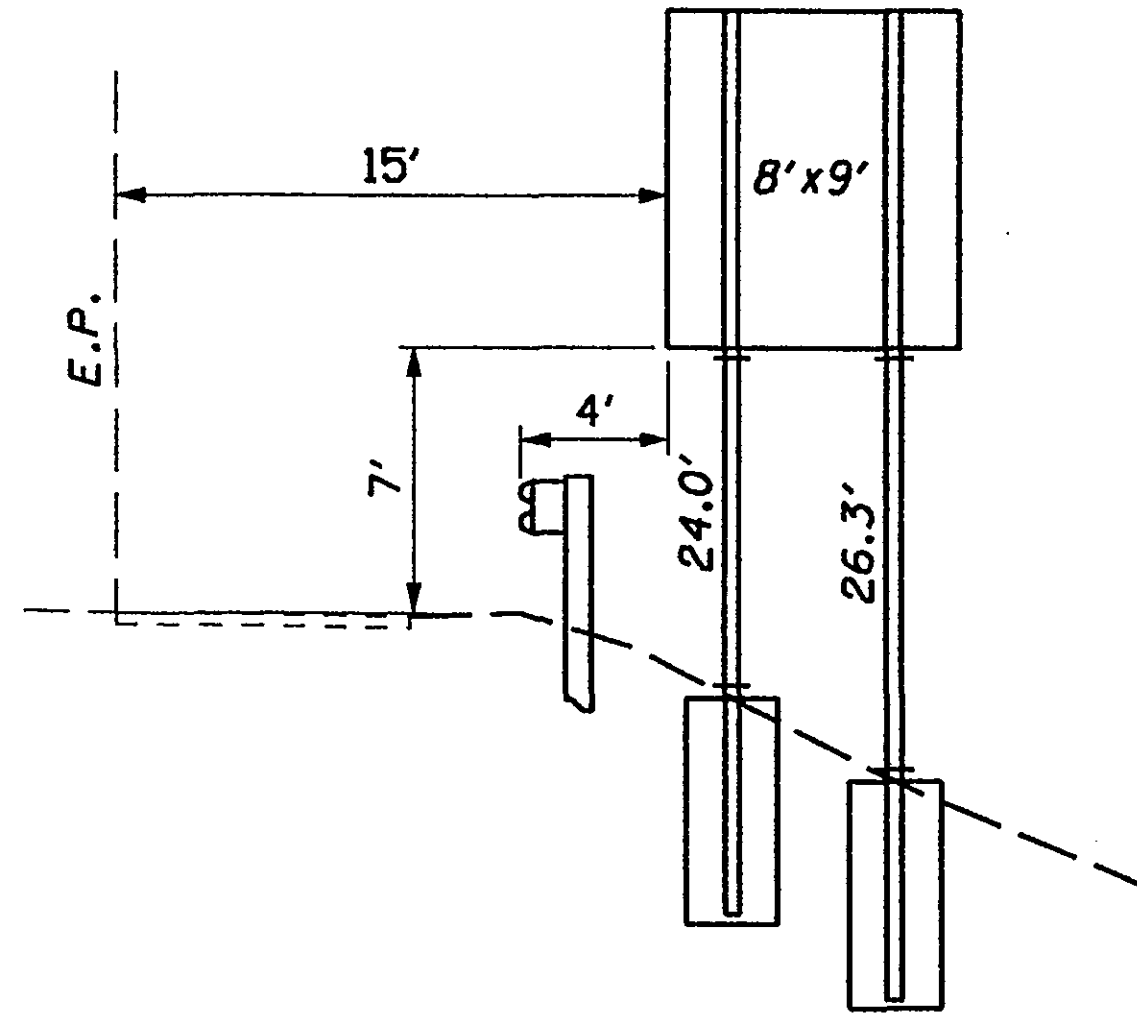
429 STA. 1076+01, WB US 30
 2 - #3 POSTS



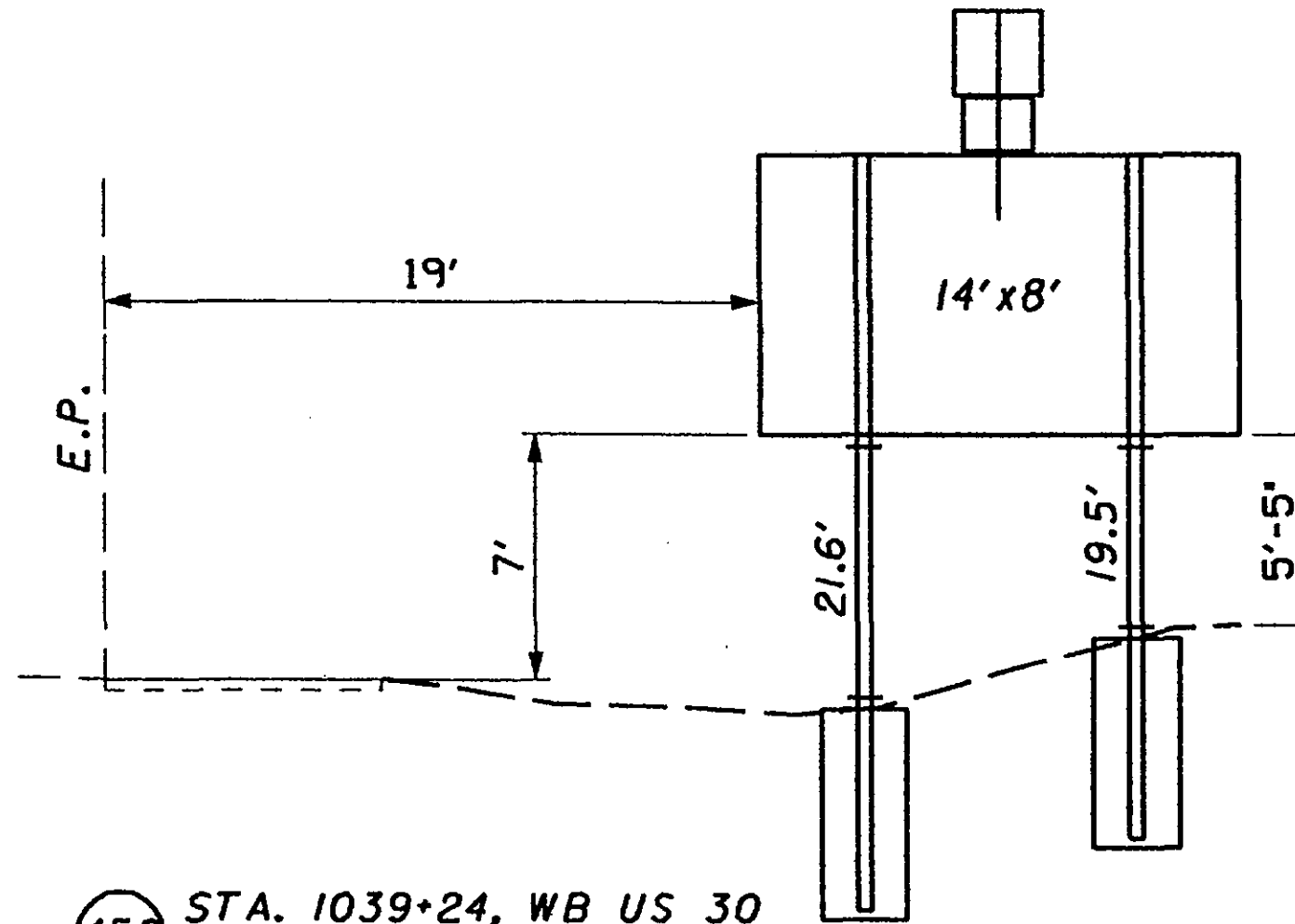
436 STA. 1056+50, WB US 30
 2 - #3 POSTS



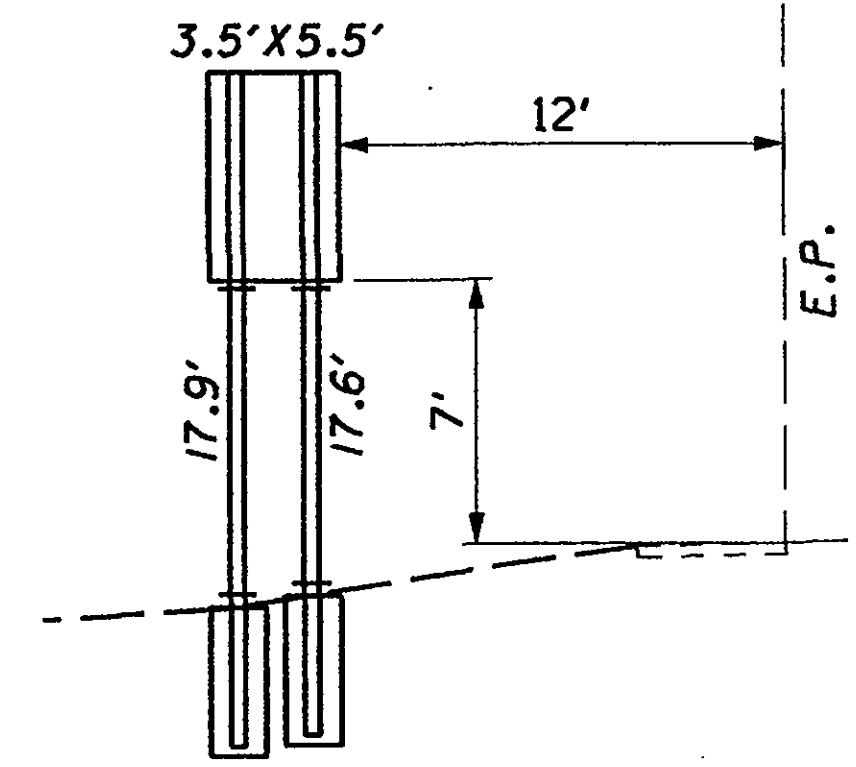
446 STA. 1051+10, WB US 30
 2 - #3 POSTS



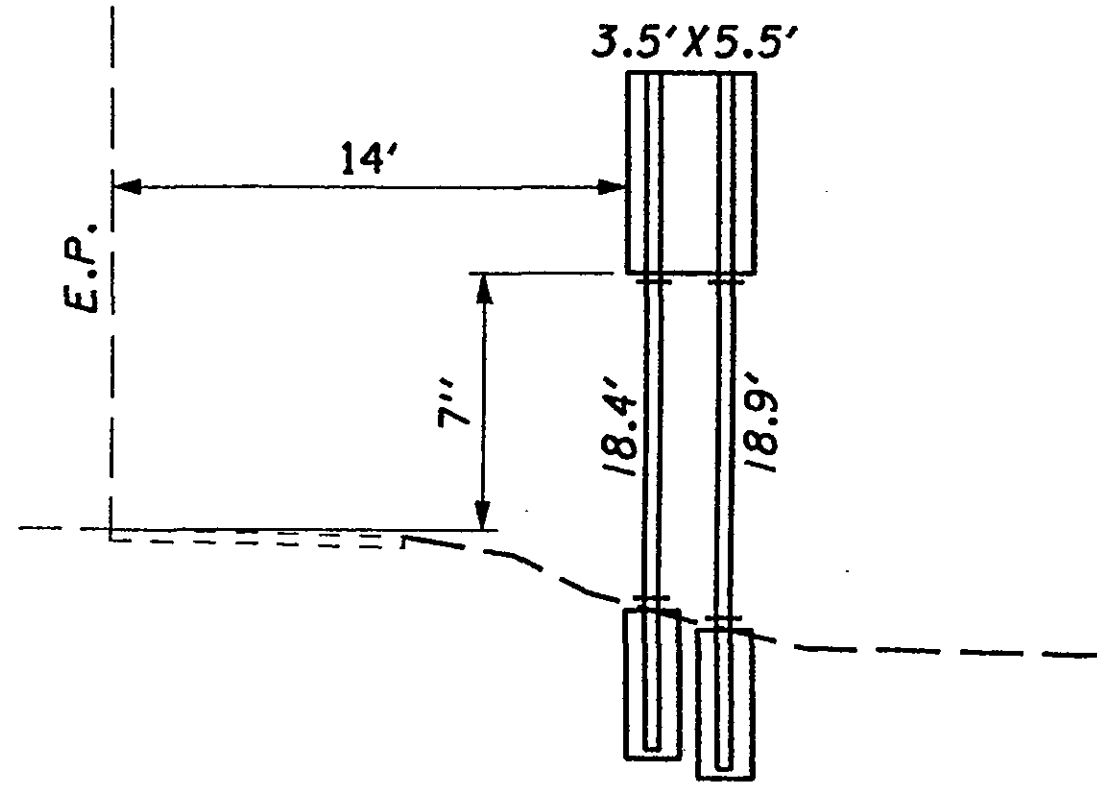
449 STA. 1048+34, WB US 30
 W10X12 BEAMS



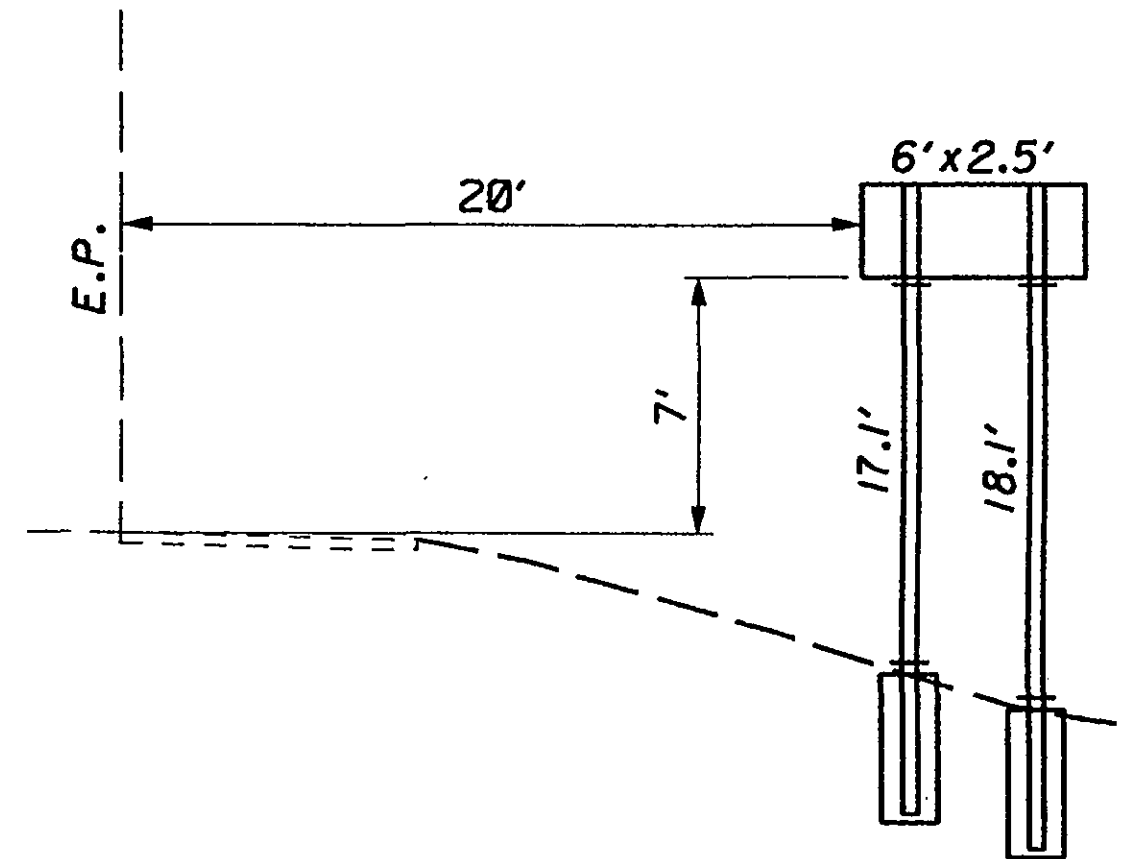
452 STA. 1039+24, WB US 30
 W8X18 BEAMS



458 STA. 1029+94, WB MED US 30
 S4X7.7 BEAMS



459 STA. 1029+94, WB US 30
 S4X7.7 BEAMS



476 STA. 1009+03, WB US 30
 S4X7.7 BEAMS

SIGN ELEVATIONS

WAY-30-18.88

Plan Sheet Reference No.	Elevation Sheet No.	Sign Number	Location	Station	Code Number	Sign Size (Inches)	630																							Sign Backing Assembly	Sign Attachment Assembly, As Per Plan		Ground Mounted Beam Support Foundation	Breakaway Beam Connection	Sign Data Collection	Reflectors, Type "D"	Removal Misc: Removal of Sign Lighting, As Per Plan	620	631
							SIGNS				Removal of Ground Mounted Support and Disposal	Removal of Ground Mounted Sign and Disposal		Removal of Ground Mounted Sign and Reerection	Removal of Overhead Mounted Sign and Disposal	GROUND MOUNTED SUPPORTS																							
							Ground Mounted Extrusheet	Overhead Extrusheet, As Per Plan	Flat Sheet	Flat Sheet, As Per Plan (Hinged)		Post	Beam			Minor	Major	One-Way No. 3	No. 2 Post	No. 3 Post	No. 4 Post, As Per Plan	No. 6 Post	S4 x 7.7 Beam	W6 x 9 Beam	W10 x 12 Beam	W8 x 18 Beam	W10 x 22 Beam	W12 x 30 Beam											
							SQ FT				EACH				FOOT											Each	Each		Each	Each	Each	Each	Each						
20		60	USR 30, EB	1077+26 (MEDIAN)	R4-7-36	36X48			12.0		1		1					14.5																					
20		61	USR 30, EB	1077+79	M3-2-30 M1-4-30-2	30X15 30X30			3.1 6.3									14.5																					
10		62	USR 30, EB	1079+92	W8-H22-48	48X48				16.0	1		1					17.2	17.7																				
10		62A	USR 30, EB	1081+31	OM-3R-12	12X36			3.0				1																										
10		62B	USR 30, EB	1085+95	OM-3R-12	12X36			3.0				1																										
10		63	USR 30, EB	1089+00	W2-2L-48	48X48			16.0									17.2	17.7																				
10	31	64	USR 30, EB	1094+00	D3-H2A-144	144X18	18.0											15.0	19.2								2	2	1										
11		65	USR 30, EB	1096+39 (MEDIAN)	W2-2R-48	48X48			16.0									17.2	16.7																				
11		66	USR 30, EB	1096+39	W2-2R-48	48X48			16.0									16.7	17.2																				
21		67	USR 30, EB	1096+52	R5-1A-36	36X24			6.0									13.0	12.5																				
21		68	USR 30, EB	1096+76	R5-1A-36	36X24			6.0									13.0	13.5																				
21		69	USR 30, EB	1098+52 (MEDIAN)	R5-1-36	36X36			9.0									14.0	13.5																				
21		70	USR 30, EB	1098+52	R5-1-36	36X36			9.0									14.0	14.5																				
21		71	USR 30, EB	1098+87 (MEDIAN)	R6-1L-48 R6-1R-48	48X18 48X18			6.0 6.0									12.5	12.5																				
21	31	72	USR 30, EB	1099+05	D3-H2A-144	144X18	18.0											13.2	13.7																				
21		73	USR 30, EB	1099+15	R6-1L-48	48X18			6.0									12.5	12.5																				
21		74	USR 30, EB	1099+20 (MEDIAN)	R4-7B-36	36X48			12.0									14.5	14.5																				
11	31	75	USR 30, EB	1101+39	D3-H2A-84	84X18	10.5											15.0	17.0																				
21		76	USR 30, EB	1103+53 (MEDIAN)	R5-1A-36	36X24			6.0									13.0	12.5																				
21		77	USR 30, EB	1103+53	R5-1A-36	36X24			6.0									12.5	13.0																				
21		78	USR 30, EB	1105+53 (MEDIAN)	R5-1-36	36X36			9.0									14.0	13.5																				
21		79	USR 30, EB	1105+53	R5-1-36	36X36			9.0									13.5	14.0																				
21		80	USR 30, EB	1105+81 (MEDIAN)	R6-1L-48 R6-1R-48	48X18 48X18			6.0 6.0									12.5	12.5																				
21		81	USR 30, EB	1106+19	R1-1-36 R6-3A-24	36X36 24X18			9.0 3.0		1		1					13.5																					
21		82	USR 30, EB	1106+22 (MEDIAN)	R4-7B-36	36X48			12.0									14.5	14.5																				
21		83	USR 30, EB	1106+24	R6-1L-48 R6-1R-48	36X36 24X18			9.0 3.0									12.5	12.5																				
21	31	84	USR 30, EB	1106+40	D3-H2A-84	84x18	10.5											13.3	14.1																				
21		85	USR 30, EB	1107+40	M3-2-30 M1-4-30-2	30X15 30X30			3.1 6.3									14.5																					
11		86	USR 30, EB	1108+36	D10-H4-12	12X12			1.0		1		1					12.0																					
11		87	USR 30, EB	1108+72 (MEDIAN)	W2-2L-48	48X48			16.0									17.2	16.7																				
11		88	USR 30, EB	1108+72	W2-2L-48	48X48			16.0									16.7	17.2																				
11	31	89	USR 30, EB	1112+72	D3-H2A-144	144X18	18.0											13.1	11.9																				
SUBTOTALS							75.0		255.8	16.0	4		6					326.0	417.2	14.5		34.2						2	2	44									

SIGN SUB-SUMMARY - REFERENCE NUMBERS

WAY-30-18.88

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CALC BY: BAH_CHK'D BY: RJR_

SIGN SUB-SUMMARY - REFERENCE NUMBERS

WAY-30-18.88

42
56

[illegible]

[illegible]

[illegible]

Plan Sheet Reference No.	Elevation Sheet No.	Sign Number	Location	Station	Code Number	Sign Size (Inches)	630	
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[illegible]

Plan Sheet Reference No.	Elevation Sheet No.	Sign Number	Location	Station	Code Number	Sign Size (Inches)	630																				620				CALC BY -BAH- CHK'D By -RJR-										
							SIGNS				Removal of Ground Mounted Support and Disposal	Removal of Ground Mounted Sign and Disposal	Removal of Ground Mounted Sign and Reerection	Removal of Overhead Mounted Sign and Disposal	GROUND MOUNTED SUPPORTS										Sign Backing Assembly	Sign Attachment Assembly, As Per Plan	Ground Mounted Beam Support Foundation	Breakaway Beam Connection	Sign Data Collection	Reflectors, Type "D"	Removal Misc: Removal of Sign Lighting, As Per Plan										
							Ground Mounted Extrusheet	Overhead Extrusheet, As Per Plan	Flat Sheet	Flat Sheet, As Per Plan (Hinged)					One-Way No. 3	No. 2 Post	No. 3 Post	No. 4 Post, As Per Plan	No. 6 Post	S4 x 7.7 Beam	W6 x 9 Beam	W10 x 12 Beam	W8 x 18 Beam	W10 x 22 Beam	W12 x 30 Beam																
							SQ FT				EACH				FOOT										Each	Each	Each	Each	Each	Each	Each										
26		322	USR 30, WB	1230+60 (MEDIAN)	R3-H8DA-54 R5-1A-36	54X30 36X24			11.3 6.0		2		2				13.5	14.0											4												
26		323	USR 30, WB	1230+60	R3-H8DA-54 R5-1A-																																				

Plan Sheet Reference No.	Elevation Sheet No.	Sign Number	Location	Station	Code Number	Sign Size (Inches)	630																				620		631								
							SIGNS				Removal of Ground Mounted Support and Disposal	Removal of Ground Mounted Sign and Disposal	Removal of Ground Mounted Sign and Reerection	Removal of Overhead Mounted Sign and Disposal	GROUND MOUNTED SUPPORTS										Sign Backing Assembly	Sign Attachment Assembly, As Per Plan	Ground Mounted Beam Support Foundation	Breakaway Beam Connection	Sign Data Collection	Reflectors, Type "D"	Removal Misc: Removal of Sign Lighting, As Per Plan						
							Ground Mounted Extrusheet	Overhead Extrusheet, As Per Plan	Flat Sheet	Flat Sheet, As Per Plan (Hinged)					One-Way No. 3	No. 2 Post	No. 3 Post	No. 4 Post, As Per Plan	No. 6 Post	S4 x 7.7 Beam	W6 x 9 Beam	W10 x 12 Beam	W8 x 18 Beam	W10 x 22 Beam	W12 x 30 Beam												
										Post	Beam	Minor	Major																								
							SQ FT				EACH				FOOT										Each		Each	Each	Each	Each	Each						
12		350	USR 30, WB	1187+84							2		1																1								
12		351	USR 30, WB	1187+38	R2-1-36	36X48			12.0								14.5	15.0																			

Plan Sheet Reference No.	Elevation Sheet No.	Sign Number	Location	Station	Code Number	Sign Size (Inches)	630																							620	631	CALC BY _BAH_	CHK'D By _RJR_									
							SIGNS				Removal of Ground Mounted Support and Disposal	Removal of Ground Mounted Sign and Disposal	Removal of Ground Mounted Sign and Reerection	Removal of Overhead Mounted Sign and Disposal	GROUND MOUNTED SUPPORTS										Sign Backing Assembly	Sign Attachment Assembly, As Per Plan		Ground Mounted Beam Support Foundation	Breakaway Beam Connection	Sign Data Collection	Reflectors, Type "D"	Removal Misc: Removal of Sign Lighting, As Per Plan										
							Ground Mounted Extrusheet	Overhead Extrusheet, As Per Plan	Flat Sheet	Flat Sheet, As Per Plan (Hinged)					One-Way No. 3	No. 2 Post	No. 3 Post	No. 4 Post, As Per Plan	No. 6 Post	S4 x 7.7 Beam	W6 x 9 Beam	W10 x 12 Beam	W8 x 18 Beam	W10 x 22 Beam	W12 x 30 Beam																	
										Post	Beam	Minor	Major																													
							SQ FT				EACH				FOOT										Each	Each		Each	Each	Each	Each	Each										
23		378	USR 30, WB	1134+61 (MEDIAN)	R4-7B-36	36X48																																				

Plan Sheet Reference No.	Elevation Sheet No.	Sign Number	Location	Station	Code Number	Sign Size (Inches)	630																	620		631																															
							SIGNS				Removal of Ground Mounted Support and Disposal	Removal of Ground Mounted Sign and Disposal		Removal of Ground Mounted Sign and Reerection	Removal of Overhead Mounted Sign and Disposal	GROUND MOUNTED SUPPORTS										Sign Backing Assembly	Sign Attachment Assembly, As Per Plan	Ground Mounted Beam Support Foundation	Breakaway Beam Connection	Sign Data Collection	Reflectors, Type "D"	Removal Misc: Removal of Sign Lighting, As Per Plan	CALC BY: BAH_	CHK'D BY: RJR_																							
							Ground Mounted Extrusheet	Overhead Extrusheet, As Per Plan	Flat Sheet	Flat Sheet, As Per Plan (Hinged)		Post		Minor	Major																																										
							SQ FT				EACH					FOOT										Each	Each	Each	Each	Each	Each	Each																									
21		407	USR 30, WB	1105+14	M3-4-30 M1-4-30-2	30X15 30X30			3.1 6.3								14.5														2																										
11	38	408	USR 30, WB	1103+25	D3-H2A-144	144X18	18.0																																																		

