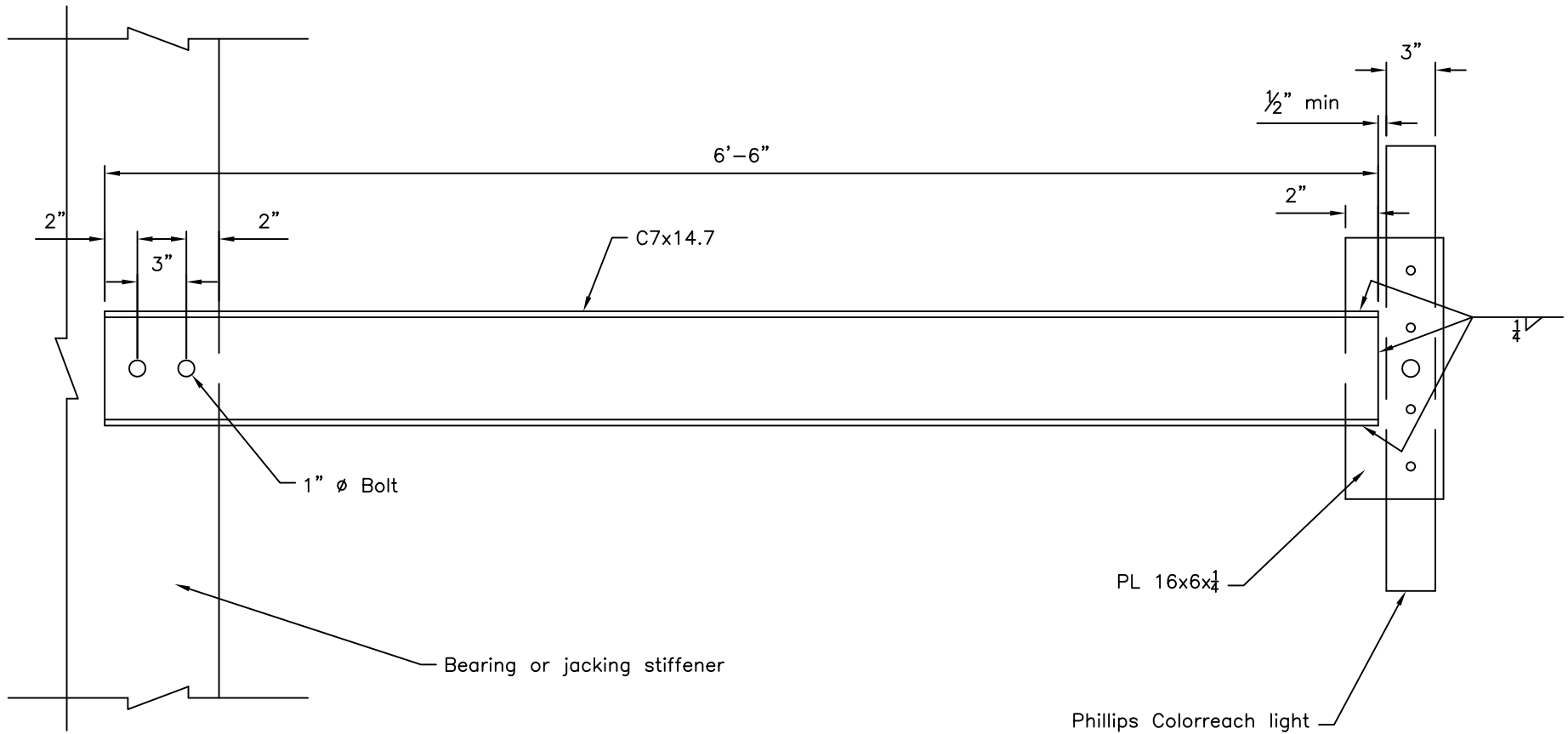


Project: Cleveland Innerbelt	Made by: DSB	8/29/11	HNTB
For: Unit 2/Unit 3	Checked by: LER	9/7/11	
For: Lighting Bracket Details	Back Checked by: DSB	9/7/11	



Lighting Bracket at Stiffeners

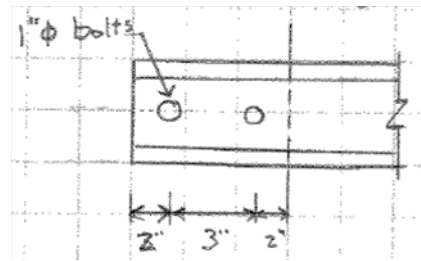
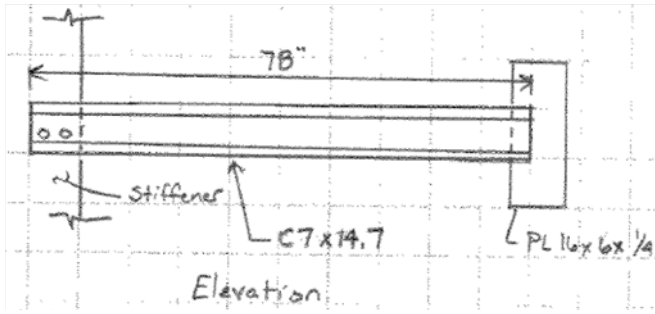
- NOTES:
- Steel shall conform to the requirements of ASTM A709, Grade 50.
 - Steel shall be designated "CVN"
 - Steel shall be painted with an Izeu coating system
 - High strength bolts shall be 1" diameter A325 Type I bolts
 - Use standard holes

Light Bracket Design at Stiffeners

Design the lighting bracket that connects to jacking/bearing stiffeners.

Reference: AASHTO LRFD Bridge Design Specifications - Fifth Edition 2010

Sketches



Channel Section Properties C7x14.7

$$wt := 14.7 \frac{\text{lb}}{\text{ft}}$$

$$A_w := 4.33 \text{ in}^2$$

$$t_w := 0.419 \text{ in}$$

$$b_f := 2.30 \text{ in}$$

$$t_f := 0.366 \text{ in}$$

$$I_x := 27.2 \text{ in}^4$$

$$I_y := 1.37 \text{ in}^4$$

$$S_x := 7.78 \text{ in}^3$$

$$S_y := 0.772 \text{ in}^3$$

$$r_x := 2.51 \text{ in}$$

$$r_y := 0.561 \text{ in}$$

$$Z_x := 9.75 \text{ in}^3$$

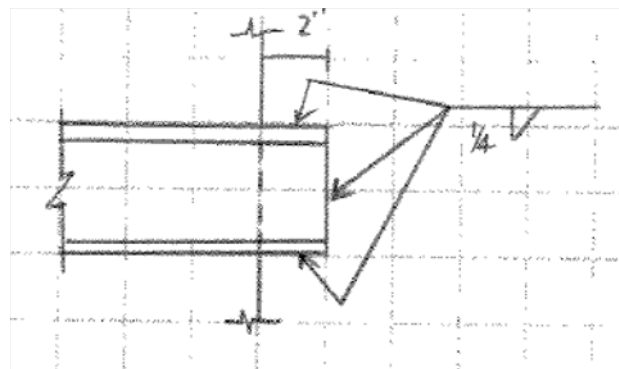
$$Z_y := 1.63 \text{ in}^3$$

$$J_w := 0.267 \text{ in}^4$$

$$C_w := 13.1 \text{ in}^6$$

$$h_o := 6.63 \text{ in}$$

$$d := 7 \text{ in}$$



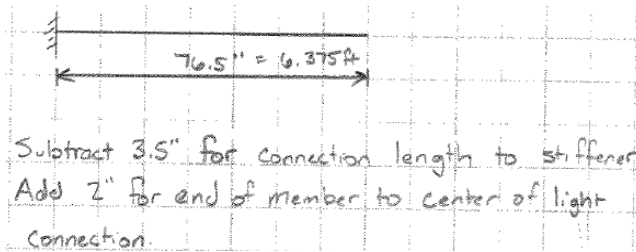
Material Properties

$$F_y := 50 \text{ ksi}$$

$$F_u := 65 \text{ ksi}$$

$$E := 29000 \text{ ksi}$$

Model



$$l := 76.5 \text{ in}$$

LOADS

Dead Loads DL

Channel - $w_{DL.ch} := wt = 14.7 \cdot \frac{\text{lbf}}{\text{ft}}$

Plates - $P_{DL.pl} := (16 \text{ in}) \cdot (6 \text{ in}) \cdot (0.25 \text{ in}) \cdot 490 \frac{\text{lbf}}{\text{ft}^3} = 6.806 \text{ lbf}$

Luminary - $P_{DL.lu} := 75 \text{ lbf}$

$$V_{DL} := w_{DL.ch} \cdot l + P_{DL.pl} + P_{DL.lu} = 0.176 \cdot \text{kip}$$

$$M_{DL} := \frac{w_{DL.ch} \cdot l^2}{2} + (P_{DL.pl} + P_{DL.lu}) \cdot l = 0.82 \cdot \text{kip} \cdot \text{ft}$$

Ice Loads ICE

Use 3 psf over surface area
Use DL load factors

Channel - $w_{ICE.ch} := 2 \cdot (d + 2b_f) \cdot 3 \text{ psf} = 5.8 \cdot \frac{\text{lbf}}{\text{ft}}$

Plates - $P_{ICE.pl} := 2(16 \text{ in}) \cdot (6 \text{ in}) \cdot 3 \text{ psf} = 4 \text{ lbf}$

Luminary - $P_{ICE.lu} := (30 \text{ in}) \cdot (18 \text{ in}) \cdot 2 \cdot 3 \text{ psf} = 22.5 \text{ lbf}$

$$V_{ICE} := w_{ICE.ch} \cdot l + P_{ICE.pl} + P_{ICE.lu} = 0.063 \cdot \text{kip}$$

$$M_{ICE} := \frac{w_{ICE.ch} \cdot l^2}{2} + (P_{ICE.pl} + P_{ICE.lu}) \cdot l = 0.287 \cdot \text{kip} \cdot \text{ft}$$

Wind Loads WS

Use 50 psf for horizontal and vertical wind pressure
Conservatively use surface areas in vertical plane for both horizontal and vertical wind loads
Consider horizontal and vertical wind loads in separate cases

$$\text{Channel - } w_{WS.ch} := d \cdot 50\text{psf} = 29.167 \cdot \frac{\text{lbf}}{\text{ft}}$$

$$\text{Plates - } P_{WS.pl} := (16\text{in}) \cdot (6\text{in}) \cdot 50\text{psf} = 33.333 \text{ lbf}$$

$$\text{Luminary - } P_{WS.lu} := (30\text{in}) \cdot (18\text{in}) \cdot 50\text{psf} = 187.5 \text{ lbf}$$

$$V_{WS} := w_{WS.ch} \cdot l + P_{WS.pl} + P_{WS.lu} = 0.407 \cdot \text{kip}$$

$$M_{WS} := \frac{w_{WS.ch} \cdot l^2}{2} + (P_{WS.pl} + P_{WS.lu}) \cdot l = 2 \cdot \text{kip} \cdot \text{ft}$$

Factored Loads

Use Strength III for flexure design
Use Service I for bolt slip (conservative) and deflection
Use importance factor of 1.05 for Strength load case

Strength (Vertical wind)

$$V_{u.v.st.1} := 1.05 \cdot [1.25 \cdot (V_{DL} + V_{ICE}) + 1.4 \cdot (V_{WS})] = 0.912 \cdot \text{kip}$$

$$V_{u.h.st.1} := 0 \text{ kip}$$

$$M_{u.v.st.1} := 1.05 \cdot [1.25 \cdot (M_{DL} + M_{ICE}) + 1.4 \cdot (M_{WS})] = 4.394 \cdot \text{kip} \cdot \text{ft}$$

$$M_{u.h.st.1} := 0 \text{ kip} \cdot \text{ft}$$

Strength (Horizontal wind)

$$V_{u.v.st.2} := 1.05 \cdot [1.25 \cdot (V_{DL} + V_{ICE})] = 0.314 \cdot \text{kip}$$

$$V_{u.h.st.2} := 1.05 \cdot 1.4 \cdot V_{WS} = 0.598 \cdot \text{kip}$$

$$M_{u.v.st.2} := 1.05 \cdot [1.25 \cdot (M_{DL} + M_{ICE})] = 1.453 \cdot \text{kip} \cdot \text{ft}$$

$$M_{u.h.st.2} := 1.05 \cdot 1.4 \cdot M_{WS} = 2.941 \cdot \text{kip} \cdot \text{ft}$$

Service (Vertical wind)

$$V_{u.v.se.1} := 1.0 \cdot [1.0 \cdot (V_{DL} + V_{ICE}) + 0.3 \cdot (V_{WS})] = 0.361 \cdot \text{kip}$$

$$V_{u.h.se.1} := 0 \text{ kip}$$

$$M_{u.v.se.1} := 1.0 \cdot [1.0 \cdot (M_{DL} + M_{ICE}) + 0.3 \cdot (M_{WS})] = 1.707 \cdot \text{kip} \cdot \text{ft}$$

$$M_{u.h.se.1} := 0 \text{ kip} \cdot \text{ft}$$

Service (Horizontal wind)

$$V_{u.v.se.2} := 1.00 \cdot [1.0 \cdot (V_{DL} + V_{ICE})] = 0.239 \cdot \text{kip}$$

$$V_{u.h.se.2} := 1.0 \cdot 0.3 \cdot V_{WS} = 0.122 \cdot \text{kip}$$

$$M_{u.v.se.2} := 1.0 \cdot [1.0 \cdot (M_{DL} + M_{ICE})] = 1.107 \cdot \text{kip} \cdot \text{ft}$$

$$M_{u.h.se.2} := 1.0 \cdot 0.3 \cdot M_{WS} = 0.6 \cdot \text{kip} \cdot \text{ft}$$

FLEXURE DESIGN

Vertical Bending (AASHTO 6.12.2.2.5)

$$L_b := l = 6.375 \text{ ft}$$

$$r_{ts} := \sqrt{\frac{\sqrt{I_y \cdot C_w}}{S_x}} = 0.738 \text{ in}$$

$$\xi := \frac{h_o}{2} \cdot \sqrt{\frac{I_y}{C_w}} = 1.072$$

$$L_r := 1.95 \cdot r_{ts} \cdot \frac{E}{0.7 \cdot F_y} \cdot \sqrt{\frac{J \cdot c}{S_x \cdot h_o}} \cdot \sqrt{1 + \sqrt{1 + 6.76 \cdot \left(\frac{0.7 \cdot F_y}{E} \cdot \frac{S_x \cdot h_o}{J \cdot c} \right)^2}} = 10.849 \text{ ft}$$

$$L_p := 1.76 \cdot r_y \cdot \sqrt{\frac{E}{F_y}} = 1.982 \text{ ft}$$

$$L_p < L_b < L_r$$

$$M_{p,vert} := F_y \cdot Z_x = 40.625 \cdot \text{kip} \cdot \text{ft}$$

$$C_b := 1.0$$

$$M_{n,vert} := \min \left[C_b \cdot \left[M_{p,vert} - (M_{p,vert} - 0.7 \cdot F_y \cdot S_x) \cdot \frac{(L_b - L_p)}{(L_r - L_p)} \right], M_{p,vert} \right] = 31.74 \cdot \text{kip} \cdot \text{ft}$$

$$\phi_f := 1.0$$

$$\phi M_{n,vert} := \phi_f \cdot M_{n,vert} = 31.74 \cdot \text{kip} \cdot \text{ft}$$

$$\text{check}_1 := \begin{cases} \text{"OK"} & \text{if } \phi M_{n,vert} \geq M_{u,v.st.1} \\ \text{"NG"} & \text{otherwise} \end{cases} = \text{"OK"}$$

Horizontal Bending (AASHTO 6.12.2.2.5, 6.12.2.2.1)

$$\lambda_f := \frac{b_f}{t_f} = 6.284$$

$$\lambda_{pf} := 0.38 \cdot \sqrt{\frac{E}{F_y}} = 9.152$$

$$\text{check}_2 := \begin{cases} \text{"OK, use plastic moment"} & \text{if } \lambda_f \leq \lambda_{pf} \\ \text{"NG"} & \text{otherwise} \end{cases} = \text{"OK, use plastic moment"}$$

$$\frac{d}{t_w} = 16.706$$

$$\lambda_{pw} := 3.76 \cdot \sqrt{\frac{E}{F_y}} = 90.553$$

$$\text{check}_3 := \begin{cases} \text{"OK"} & \text{if } \frac{d}{t_w} \leq \lambda_{pw} \\ \text{"NG"} & \text{otherwise} \end{cases} = \text{"OK"}$$

$$M_{p,horiz} := \min(F_y \cdot Z_y, 1.6 \cdot F_y \cdot S_y) = 5.147 \cdot \text{kip} \cdot \text{ft}$$

$$M_{n,horiz} := M_{p,horiz} = 5.147 \cdot \text{kip} \cdot \text{ft}$$

$$\phi M_{n,horiz} := \phi_f \cdot M_{n,horiz} = 5.147 \cdot \text{kip} \cdot \text{ft}$$

$$\text{check}_4 := \begin{cases} \text{"OK"} & \text{if } \phi M_{n,horiz} \geq M_{u,h.st.2} \\ \text{"NG"} & \text{otherwise} \end{cases} = \text{"OK"}$$

Combined Vertical and Horizontal Bending (AASHTO 6.12.1.2.2)

$$\text{Comb} := \frac{M_{u.v.st.2}}{\phi M_{n.vert}} + \frac{M_{u.h.st.2}}{\phi M_{n.horiz}} = 0.617$$

$$\text{check}_5 := \begin{cases} \text{"OK"} & \text{if } \text{Comb} \leq 1.0 \\ \text{"NG"} & \text{otherwise} \end{cases} = \text{"OK"}$$

SHEAR DESIGN (AASHTO 6.12.1.2.3, 6.10.9.2)

Vertical

$$D := d = 7 \cdot \text{in}$$

$$t_w = 0.419 \cdot \text{in}$$

$$V_{p.v} := 0.58 \cdot F_y \cdot D \cdot t_w = 85.057 \cdot \text{kip}$$

$$k := 5$$

$$C := \begin{cases} 1 & \text{if } \frac{D}{t_w} \leq 1.12 \cdot \sqrt{\frac{E \cdot k}{F_y}} \\ \left[\frac{1.57}{\left(\frac{D}{t_w}\right)^2} \cdot \left(\frac{E \cdot k}{F_y}\right) \right] & \text{if } \frac{D}{t_w} > 1.40 \cdot \sqrt{\frac{E \cdot k}{F_y}} \\ \left[\frac{1.12}{\left(\frac{D}{t_w}\right)} \cdot \sqrt{\frac{E \cdot k}{F_y}} \right] & \text{otherwise} \end{cases}$$

$$C = 1$$

$$V_{n.vert} := C \cdot V_{p.v} = 85.057 \cdot \text{kip}$$

$$\phi_v := 1.0$$

$$\phi V_{n.vert} := \phi_v \cdot V_{n.vert} = 85.057 \cdot \text{kip}$$

$$\text{check}_6 := \begin{cases} \text{"OK"} & \text{if } \phi V_{n.vert} \geq V_{u.v.st.1} \\ \text{"NG"} & \text{otherwise} \end{cases} = \text{"OK"}$$

Horizontal

$$D := b_f = 2.3 \cdot \text{in}$$

$$t_{w,h} := 2 \cdot t_f = 0.732 \cdot \text{in}$$

$$V_{p,h} := 0.58 \cdot F_y \cdot D \cdot t_{w,h} = 48.824 \cdot \text{kip}$$

$$k = 5$$

$$C := \begin{cases} 1 & \text{if } \frac{D}{t_{w,h}} \leq 1.12 \cdot \sqrt{\frac{E \cdot k}{F_y}} \\ \left[\frac{1.57}{\left(\frac{D}{t_{w,h}}\right)^2} \cdot \left(\frac{E \cdot k}{F_y}\right) \right] & \text{if } \frac{D}{t_{w,h}} > 1.40 \cdot \sqrt{\frac{E \cdot k}{F_y}} \\ \left[\frac{1.12}{\left(\frac{D}{t_{w,h}}\right)} \cdot \sqrt{\frac{E \cdot k}{F_y}} \right] & \text{otherwise} \end{cases}$$

$$C = 1$$

$$V_{n,horiz} := C \cdot V_{p,h} = 48.824 \cdot \text{kip}$$

$$\phi V_{n,horiz} := \phi_v \cdot V_{n,horiz} = 48.824 \cdot \text{kip}$$

$$\text{check}_7 := \begin{cases} \text{"OK"} & \text{if } \phi V_{n,horiz} \geq V_{u,h,st.2} \\ \text{"NG"} & \text{otherwise} \end{cases} = \text{"OK"}$$

BOLTED CONNECTION DESIGN (AASHTO 6.13.2)

$$\phi_{bolt} := 1 \text{ in}$$

$$A_b := \frac{\pi}{4} \cdot (\phi_{bolt})^2 = 0.785 \cdot \text{in}^2$$

$$spa := 3 \text{ in}$$

Bolt Forces

Strength -
$$P_{u,str} := \frac{V_{u,v,st.1}}{2} + \frac{M_{u,v,st.1}}{spa} = 18.031 \cdot \text{kip}$$

Shear and Tension

Slip -
$$P_{u.slip} := \frac{V_{u.v.se.1}}{2} + \frac{M_{u.v.se.1}}{spa} = 7.009 \cdot kip$$

Bolt Shear Resistance

$N_s := 1$

$F_{ub} := 120ksi$

$R_{n.shear} := 0.38 \cdot A_b \cdot F_{ub} \cdot N_s = 35.814 \cdot kip$

$\phi_{bv} := 0.8$

$\phi R_{n.shear} := \phi_{bv} \cdot R_{n.shear} = 28.651 \cdot kip$

$check_g := \begin{cases} "OK" & \text{if } \phi R_{n.shear} \geq P_{u.str} \\ "NG" & \text{otherwise} \end{cases} = "OK"$

Bolt Slip Resistance

$K_h := 1.00$ Standard holes

$K_s := 0.33$ Assume Class A surface

$P_t := 51kip$ For 1" diameter A325 bolts

$R_{n.slip} := K_h \cdot K_s \cdot N_s \cdot P_t = 16.83 \cdot kip$

$\phi_{bs} := 1.0$

$\phi R_{n.slip} := \phi_{bs} \cdot R_{n.slip} = 16.83 \cdot kip$

$check_g := \begin{cases} "OK" & \text{if } \phi R_{n.slip} \geq P_{u.slip} \\ "NG" & \text{otherwise} \end{cases} = "OK"$

Bolt Bearing Resistance

$$L_{c.int} := s_{pa} - \left(\phi_{bolt} + \frac{1}{8} \text{in} \right) = 1.875 \cdot \text{in}$$

$$L_{c.end} := 2 \text{in} - \left(\phi_{bolt} + \frac{1}{8} \text{in} \right) \cdot 0.5 = 1.438 \text{ in}$$

$$L_c := \min(L_{c.int}, L_{c.end}) = 1.438 \text{ in}$$

$$R_{n.bear} := \begin{cases} (2.4 \cdot \phi_{bolt} \cdot t_w \cdot F_u) & \text{if } L_c \geq 2 \cdot \phi_{bolt} \\ (1.2 \cdot L_c \cdot t_w \cdot F_u) & \text{otherwise} \end{cases} = 46.98 \cdot \text{kip}$$

$$\phi_{bb} := 0.80$$

$$\phi R_{n.bear} := \phi_{bb} \cdot R_{n.bear} = 37.584 \cdot \text{kip}$$

$$\text{check}_{10} := \begin{cases} \text{"OK"} & \text{if } \phi R_{n.bear} \geq P_{u.str} \\ \text{"NG"} & \text{otherwise} \end{cases} = \text{"OK"}$$

Bolt Tension Capacity

$$R_{n.ten} := 0.76 \cdot A_b \cdot F_{ub} = 71.628 \text{ kip}$$

$$\phi_{bt} := 0.80$$

$$\phi R_{n.ten} := \phi_{bt} \cdot R_{n.ten} = 57.303 \text{ kip}$$

$$\text{check}_{10.a} := \begin{cases} \text{"OK"} & \text{if } \phi R_{n.ten} \geq P_{u.str} \\ \text{"NG"} & \text{otherwise} \end{cases} = \text{"OK"}$$

Combined Tension and Shear

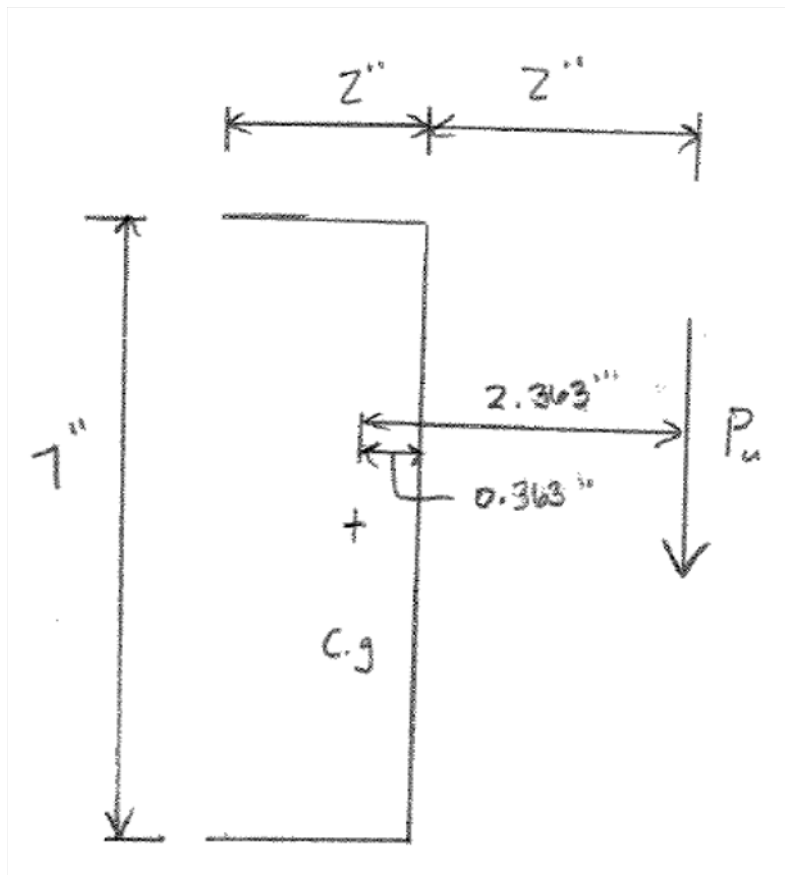
$$R_{n.ts} := \begin{cases} (0.76 \cdot A_b \cdot F_{ub}) & \text{if } \frac{P_{u.str}}{R_{n.shear}} \leq 0.33 \\ \left[0.76 \cdot A_b \cdot F_{ub} \cdot \sqrt{1 - \left(\frac{P_{u.str}}{\phi R_{n.shear}} \right)^2} \right] & \text{otherwise} \end{cases} = 55.666 \text{ kip}$$

$$\phi R_{n.ts} := \phi_{bt} \cdot R_{n.ts} = 44.533 \text{ kip}$$

$$\text{check}_{10.b} := \begin{cases} \text{"OK"} & \text{if } \phi R_{n.ts} \geq P_{u.str} \\ \text{"NG"} & \text{otherwise} \end{cases} = \text{"OK"}$$

WELDED CONNECTION RESISTANCE

Use AISC Table 8-9 to determine capacity of weld group



$$l_w := d = 7 \cdot \text{in}$$

$$k_w := \frac{2 \text{in}}{l_w} = 0.286$$

$$e_x := 2.363 \text{in}$$

$$a := \frac{e_x}{l_w} = 0.338$$

Interpolation from Table 8-9

$$k_{low} := 0.2 \quad k_{high} := 0.3 \quad a_{low} := 0.3 \quad a_{high} := 0.4$$

At k_{low}

$$C_{low.1} := 2.33 \quad C_{high.1} := 2.03$$

$$C_{low} := C_{high.1} - (C_{high.1} - C_{low.1}) \cdot \frac{(a_{high} - a)}{(a_{high} - a_{low})} = 2.217$$

At k_{high}

$$C_{low.2} := 2.74 \quad C_{high.2} := 2.39$$

$$C_{high} := C_{high.2} - (C_{high.2} - C_{low.2}) \cdot \frac{(a_{high} - a)}{(a_{high} - a_{low})} = 2.609$$

$$C_{table} := \left[C_{high} - \frac{(C_{high} - C_{low}) \cdot (k_{high} - k_w)}{(k_{high} - k_{low})} \right] \frac{\text{kip}}{\text{in}^2} = 2.553 \cdot \frac{\text{kip}}{\text{in}^2}$$

$$C_1 := 1.0 \quad \text{For E70XX electrode}$$

$$D_{weld} := 4 \quad \text{Use 1/4" weld}$$

$$R_{n.weld} := C_{table} \cdot C_1 \cdot D \cdot l_w = 41.097 \cdot \text{kip}$$

$$\phi_w := 0.75$$

$$\phi R_{weld} := \phi_w \cdot R_{n.weld} = 30.823 \cdot \text{kip}$$

$$P_{weld} := 1.05 \cdot \left[1.25 \cdot (P_{DL.pl} + P_{DL.lu} + P_{ICE.pl} + P_{ICE.lu}) + 1.4 \cdot (P_{WS.pl} + P_{WS.lu}) \right] = 0.467 \cdot \text{kip}$$

$$\text{check}_{11} := \begin{cases} \text{"OK"} & \text{if } \phi R_{weld} \geq P_{weld} \\ \text{"NG"} & \text{otherwise} \end{cases} = \text{"OK"}$$

DEFLECTION CHECK

Limit deflection in the horizontal direction due to wind loads to l/240 to reduce vibrations

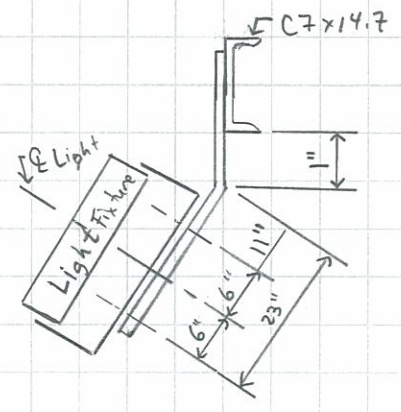
$$\Delta_{\text{horiz}} := \frac{0.3(P_{\text{WS.pl}} + P_{\text{WS.lu}}) \cdot l^3}{3 \cdot E \cdot I_y} = 0.249 \cdot \text{in}$$

$$\text{limit} := \frac{l}{240} = 0.319 \cdot \text{in}$$

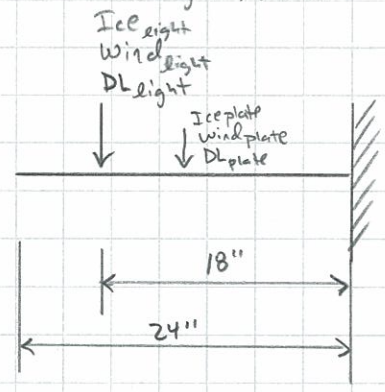
$$\text{check}_{12} := \begin{cases} \text{"OK"} & \text{if } \Delta_{\text{horiz}} \leq \text{limit} \\ \text{"NG"} & \text{otherwise} \end{cases} = \text{"OK"}$$

Light Bracket at the Bottom of the Delta has been changed to be supported below the Channel

Ice load = 3 psf.
 use 50 psf for wind load
 Fixture EPA = 0.42 m² = 4.52 ft²



Simplified Design Model:



DL_{plate}: Assume R 1/2 x 5

$$\left[\left(\frac{0.5}{12} \right) * \left(\frac{5}{12} \right) * 2' \right] \left(\frac{490 \#}{ft^3} \right) = 17.0 \#$$

DL_{light} = 75 #

Wind_{light} = 4.52 ft² (50) = 226 #

wind_{plate} = (0.5') (50) = 25 #

Ice_{light} = (3) (4.52) = 13.6 #

Ice_{plate} = (3) (0.5') (2) = 3 #

Group Load from AASHTO Standard Specifications for Highway Signs, Luminaires, and Traffic Signals

Group 1

V_{DL} = 17.0 + 75 = 92.0 #

M_{DL} = 1' x (17.0 #) + 1.5' x (75 #) = 129.5 #*ft

Group 2

V_{DL+W} = (V_{DL} + 226 + 25) / 1.33 = 257.9 #

M_{DL+W} = (M_{DL} + 226# x 1.5' + 25# x 1') / 1.33 = 371.1 #*ft

Group 3

V_{DL+W2+ice} = (V_{DL} + 13.6 + 3 + 226/2 + 25/2) / 1.33 = 176.0 #

M_{DL+W2+ice} = (M_{DL} + 13.6 x 1.5 + 3 x 1 + 226/2 x 1.5 + 25/2 x 1) / 1.33 = 251.8 #*ft

Group 2 controls

M_{G2} = 371.1 #*ft = 4,453 #*in

S = $\frac{bh^2}{6} = \frac{5(0.5)^2}{6} = 0.208 \text{ in}^3$

f_b = $\frac{M}{S} = \frac{4453}{0.208} = 21,375 \text{ psi}$

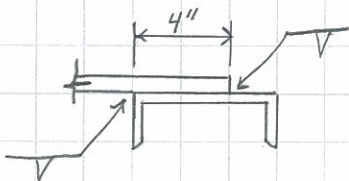
Section 5-8

F_b = 0.75 F_y = 0.75(36) = 27 ksi

F_y = 36 ksi

27 ksi > 21.4 ksi

Design weld to Channel



Conservatively design only for the weld on the ends ignore the weld on the sides.

$$\text{On weld: } V = 0.258 \text{ k}$$

$$M = 4.5 \text{ k}\cdot\text{in}$$

Assume: 4" of weld on each end

$$S_{\text{weld}} = bd = 4(4) = 16 \text{ in}^3$$

Elastic Method

$$r_v = \frac{V}{l} = \frac{0.258}{8} = 0.03 \text{ k/in}$$

$$r_m = \frac{M}{S} = \frac{4.5}{16} = 0.28 \text{ k/in}$$

$$r_u = \sqrt{0.03^2 + 0.28^2} = 0.28 \text{ k/in}$$

for E70 Electrode

$$F_u = 70 \text{ ksi}$$

$$F_{\text{weld}} = 0.27(70) = 18.9 \text{ ksi} \quad \left(\begin{array}{l} \text{Stand. spec.} \\ \text{eg. 10-12} \end{array} \right)$$

$$R_{\text{weld}} = 18.9(0.707)(0.25) = 3.34 \text{ k/in}$$

$$3.34 > 0.28$$

OK