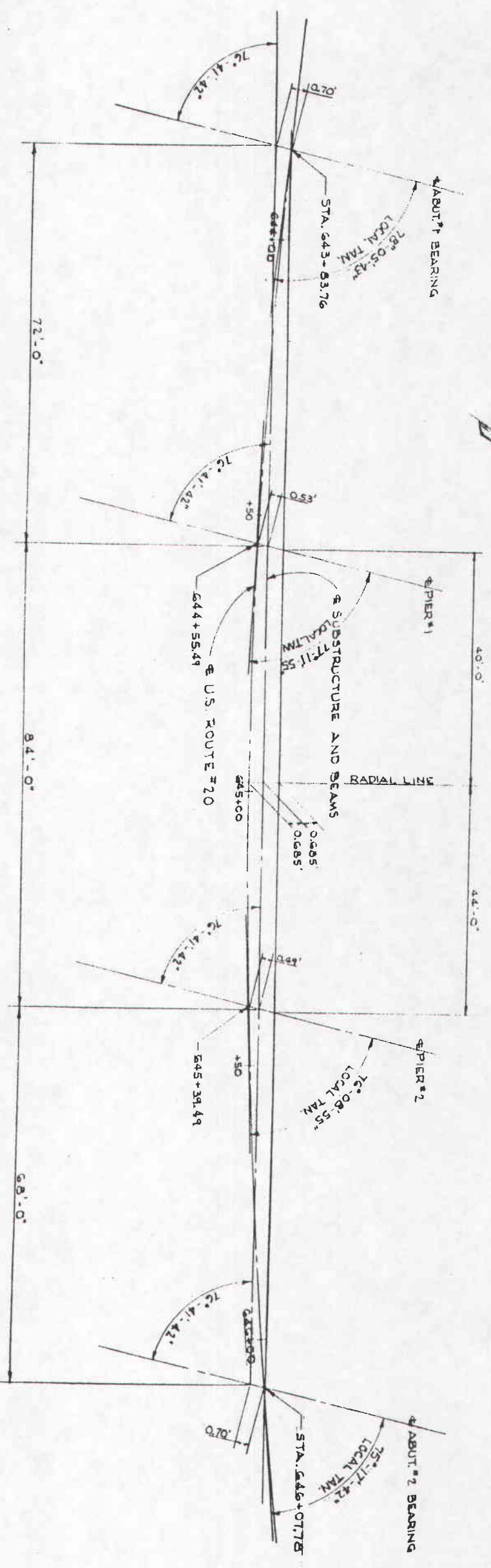


NO.	DATE	REVISION
2	3-10-49	U.S. ROUTE (4)

101
110

ATB-20-11-99



GEOMETRIC LAYOUT

NOTES:

SURFACE FINISH OF CONCRETE, THE REQUIREMENTS OF SEC. S-1122, SUBSECTION 1 SHALL APPLY TO THE FOLLOWING EXPOSED CONCRETE SURFACES:

- THE ENTIRE SUPERSTRUCTURE EXCEPT THE TOP AND BOTTOM SURFACES OF SIDEWALKS AND ROADWAYS.
- THE EXPOSED SURFACE OF PIERS AND ABUTMENTS EXCEPT BRIDGE SEATS, BACKWALLS AND THE FACE OF SPILL-THROUGH ABUTMENTS BETWEEN OUTSIDE BEAMS.

MACHINE FINISH AT THE CONTRACTOR'S OPTION THE CONCRETE DECK MAY BE FINISHED BY THE USE OF A FINISHING MACHINE.

UTILITY LINES, ALL EXPENSE INVOLVED IN RELOCATING THE AFFECTED UTILITY LINES SHALL BE BORNE BY THE OWNER. THE CONTRACTOR AND OWNER ARE REQUESTED TO COOPERATE BY ARRANGING THEIR WORK IN SUCH A MANNER THAT INCONVENIENCE TO EITHER WILL BE HELD TO A MINIMUM.

RAILROAD AERIAL LINES WILL BE RELOCATED BY THE RAILROAD. THE CONTRACTOR SHALL USE ALL PRECAUTIONS NECESSARY TO SEE THAT THE LINES ARE NOT DISTURBED DURING THE CONSTRUCTION STAGE AND SHALL COOPERATE WITH THE RAILROAD IN THE RELOCATION OF THESE LINES. THE COST OF THE RELOCATION SHALL BE INCLUDED IN THE RAILROAD FORCE ACCOUNT WORK.

SAFETY AND BRACING: BEFORE CONSTRUCTION IS STARTED, TWENTY SETS OF FRAMING SHOWING DETAILS OF THE SHEETING AND BRACING TO BE USED FOR EXCAVATION ADJACENT TO THE RAILROAD TRACKS SHALL BE SUBMITTED TO THE DIRECTOR FOR APPROVAL BY THE DEPARTMENT OF HIGHWAYS AND BY THE RAILROAD COMPANY.

CONSTRUCTION CLEARANCE OF 10' VERTICALLY ABOVE THE TOP OF THE RAILROAD RAILS AND 8' HORIZONTALLY FROM THE CENTER OF TRACKS SHALL BE MAINTAINED AT ALL TIMES.

ALIGNING RAILROAD TRACKS AFTER THE CONTRACTOR HAS COMPLETED EXCAVATION AND BACKFILL ADJACENT TO THE RAILROAD TRACKS IN COMPLIANCE WITH SEC. E-108 AND E-109 OF THE CONSTITUTION OF THE STATE OF OHIO, THE CONTRACTOR SHALL HOLD THE SUPERVISION OF THE RAILROAD SPECIFICATIONS SUBJECT TO E-108 OR E-109 OF THE SPECIFICATIONS SHALL BE CONSTRUCTED TO HOLD THE CONTRACTOR LIABLE FOR ALIGNING AND RESURFACING THE RAILROAD TRACKS.

CONTINUOUS BEAM SPLICES: IF BEAMS HAVING DIFFERENT DEPTHS ARE TO BE SPliced BY BUTT WELDING, THE DEPTH OF THE SMALLER-DEPTH BEAM SHALL BE INCREASED BY SPLITTING THE WEB LONGITUDINALLY AT A DISTANCE OF 1/4" BELOW THE BOTTOM OF THE TOP FLANGE AND FOR A DISTANCE SUFFICIENT TO ALLOW THE FLANGE TO BE BENT UP AT A SLOPE OF NOT MORE THAN 1/4" PER FOOT AFTER WHICH THE SPLIT IN THE WEB SHALL BE COMPLETELY WELDED WITH FULL DEPTH PENETRATION AND GROUND FLUSH. See beam splice detail, 107-98

DESIGNED BY	05	CHECKED BY	JTM	DATE	1-13-49
DRAWN BY	05	REVIEWED BY	W.E.B.	DATE	4-17-49

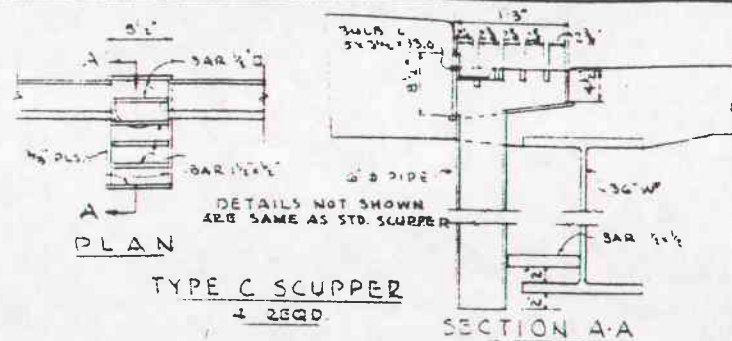
STATE OF OHIO
DEPARTMENT OF HIGHWAYS
BUREAU OF BRIDGES
AKRON, OHIO
CLAUS, PYLE & SCHOMER
YOUNGSTOWN, OHIO

GEOMETRIC LAYOUT
BRIDGE NO. ATB-20-12-22
OVER PENN. R.R. & N.Y. CENTRAL R.R.
ASHTABULA CO.
STA. 644+94.50
SCALE 3/8" = 1'-0"

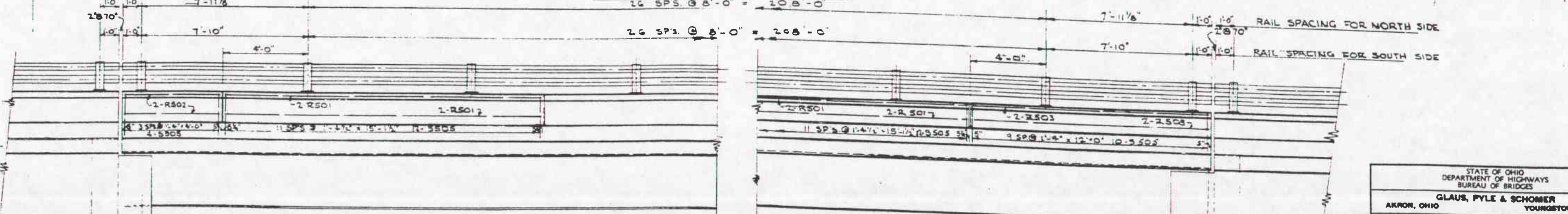
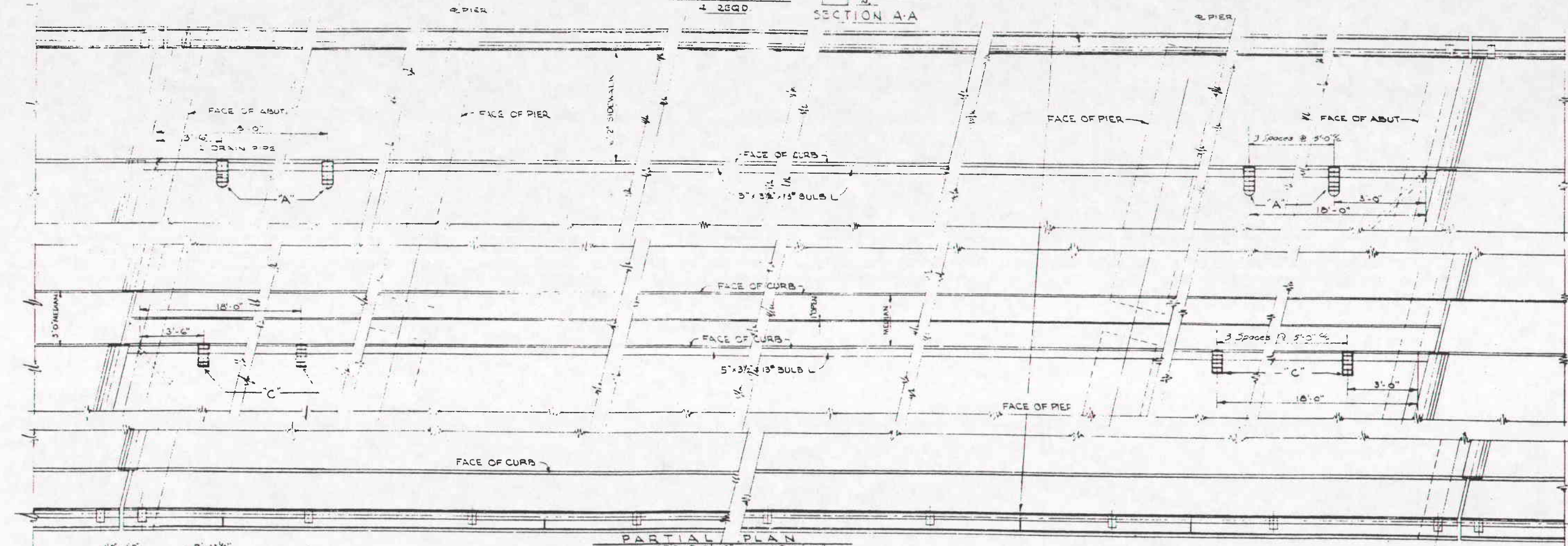
FED. RD.	STATE	PROJECT
2	OHIO	J-UG-666 (14)

99
110

ATB-20-11.99



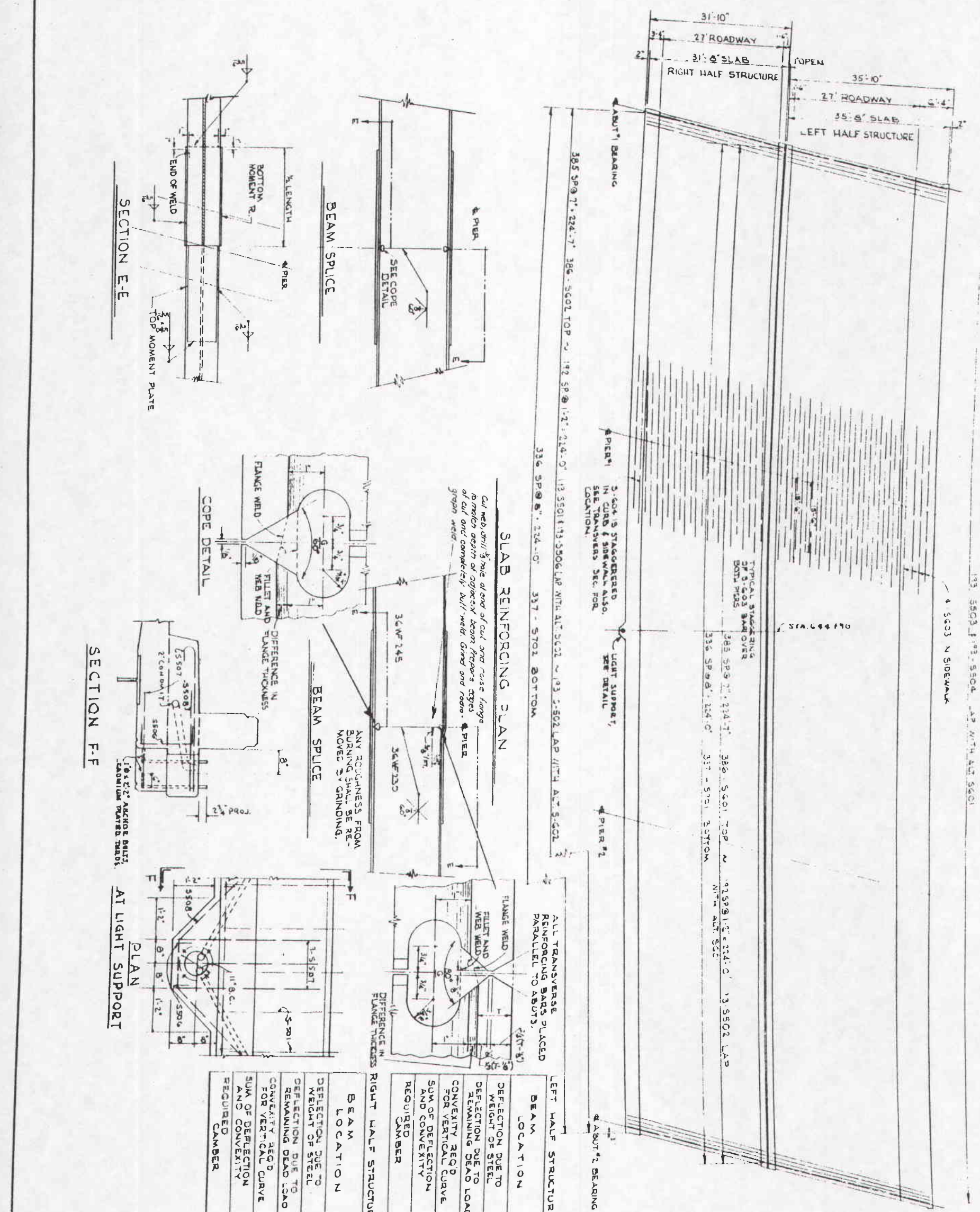
1/4" GRAY SPONGE RUBBER PREFORMED EXPANSION JOINT FILLER MEETING THE REQUIREMENTS OF SECTION M-10.02 TYPE NO. 1, SPACE TWO PANEL LENGTHS, ADAPT TO BE INCLUDED WITH ITEM 3-14 'RAILING', FOR PAYMENT.



NOTE:
FOR SCUPPER DETAILS, SEE CSB 2-56, SHEET 3. SCUPPERS MARKED "A" SHALL BE AS SHOWN FOR FLANGES 12" OR LESS.

SCUPPERS MARKED "C" ARE AS DETAILED ON THIS SHEET.

STATE OF OHIO DEPARTMENT OF HIGHWAYS BUREAU OF BRIDGES				
AKRON, OHIO				
GLAUS, PYLE & SCHOMER YOUNGSTOWN, OHIO				
RAILING & DRAINAGE DETAILS				
BRIDGE NO. ATB-20-12 22				
OVER PENN. R.R. & N.Y. CENTRAL R.R.				
ASHTABULA CO. STA. 644+94.50				
SEC. ATB-20-11.99				
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED
D.S.	D.S.	JTM	4 EQ	4-17-63
				1-13-64



DEFLECTION AND CAMBER

BEAM LOCATION	72' SPAN			84' SPAN			60' SPAN		
	B ₁	B ₂	B ₃	B ₄	B ₅	B ₆	B ₇	B ₈	B ₉
DEFLECTION DUE TO WEIGHT OF STEEL	0.16"	0.16"	0.16"	0.14"	0.14"	0.14"	0.11"	0.11"	0.11"
DEFLECTION DUE TO REMAINING DEAD LOAD	0.64"	0.57"	0.31"	0.63"	0.50"	0.36"	0.52"	0.42"	0.30"
CONVECTIVITY REQ'D FOR VERTICAL CURVE	0.81"	0.81"	0.81"	1.15"	1.15"	0.79"	0.79"	0.79"	0.79"
SUM OF DEFLECTION AND CONVECTIVITY	1.61"	1.55"	1.40"	1.92"	1.79"	1.42"	1.92"	1.92"	1.20"
REQUIRED CAMBER	1 1/8"	1 1/2"	1 1/2"	1 3/4"	1 3/4"	1 3/4"	1 3/4"	1 3/4"	1 1/2"

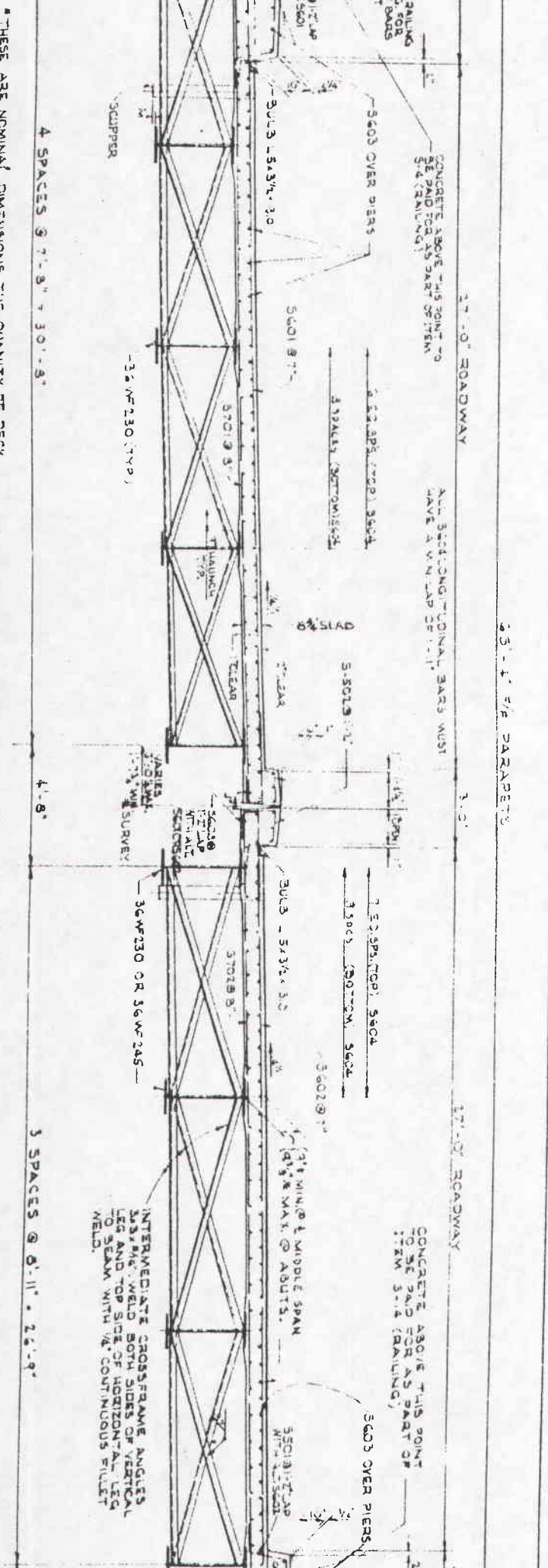
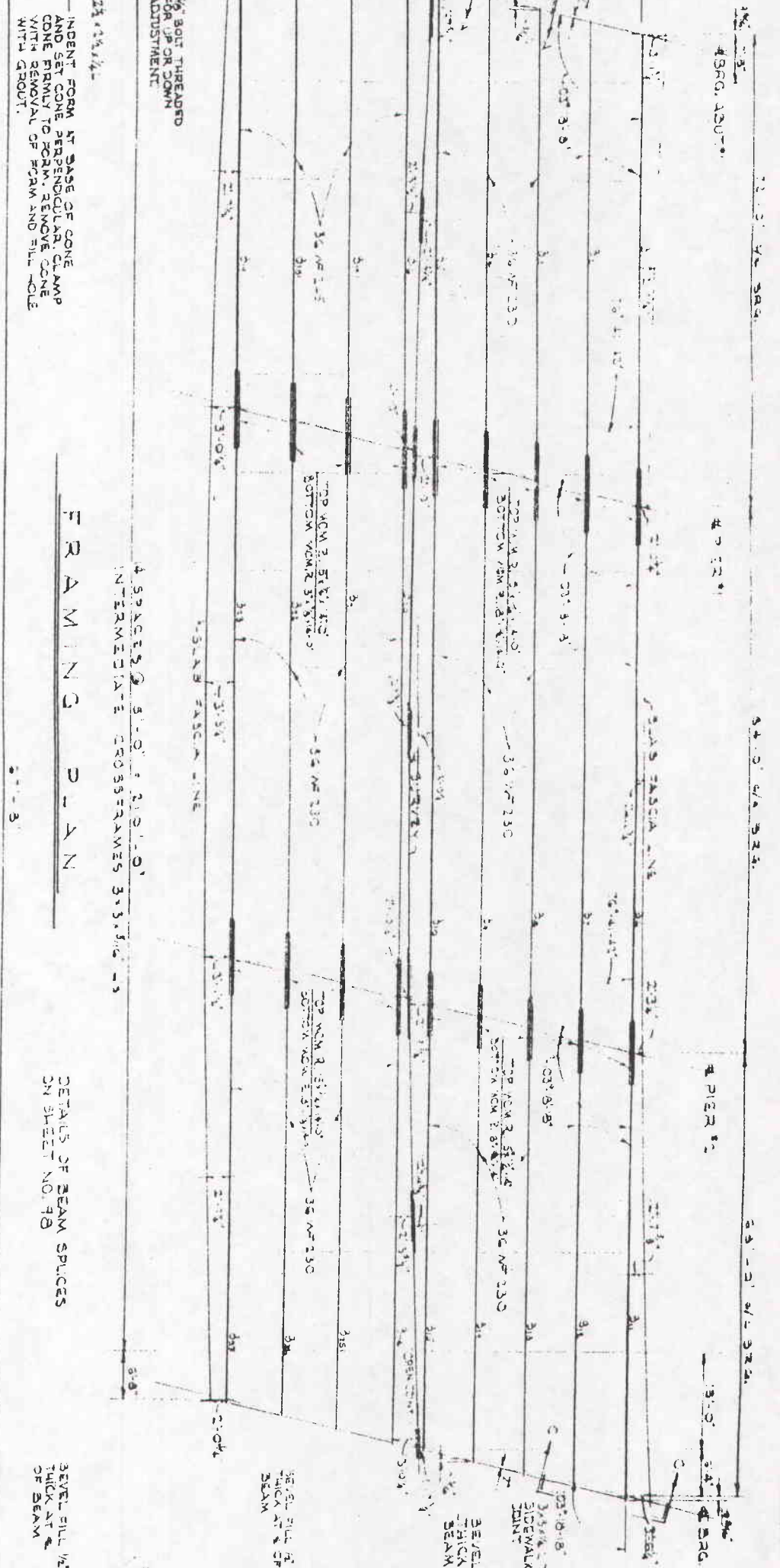
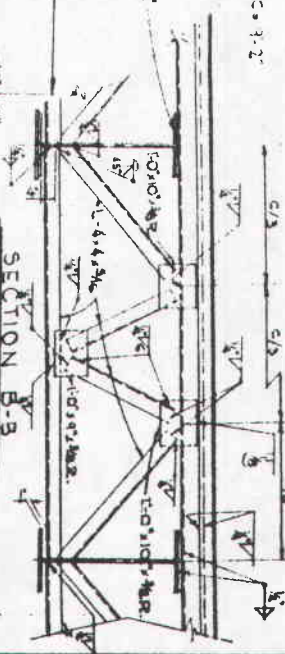
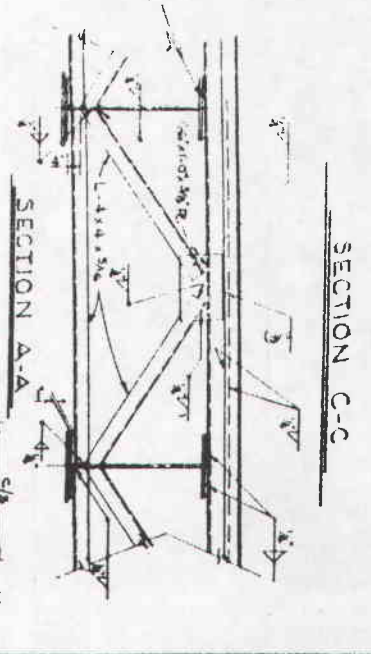
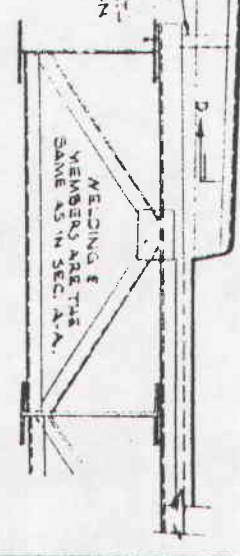
BEAM LOCATION	72' SPAN			84' SPAN			60' SPAN		
	B ₁	B ₂	B ₃	B ₄	B ₅	B ₆	B ₇	B ₈	B ₉
DEFLECTION DUE TO WEIGHT OF STEEL	0.14"	0.14"	0.14"	0.14"	0.14"	0.11"	0.11"	0.11"	0.11"
DEFLECTION DUE TO REMAINING DEAD LOAD	0.39"	0.56"	0.41"	0.40"	0.59"	0.43"	0.33"	0.46"	0.36"
CONVECTIVITY REQ'D FOR VERTICAL CURVE	0.87"	0.87"	1.15"	1.15"	1.15"	0.79"	0.79"	0.79"	0.79"
SUM OF DEFLECTION AND CONVECTIVITY	1.40"	1.57"	1.42"	1.69"	1.93"	1.72"	1.23"	1.30"	1.26"
REQUIRED CAMBER	1 3/8"	1 1/2"	1 3/8"	1 3/4"	1 3/4"	1 3/4"	1 3/4"	1 3/8"	1 1/4"

STATE OF OHIO
DEPARTMENT OF HIGHWAYS
BUREAU OF BRIDGES
ARTHUR, OHIO
GLAUS, PYLE & SCHOMER
YOUNGSTOWN, OHIO

DECK PLAN
BRIDGE NO. ATB-20-11-22
OVER PENN. R.R. & N.Y. CENTRAL R.R.
ASHTABULA CO. STA. 644+96.60
SEC. ATB-20-11-99 SCALE 3/8" = 1'-0"

DESIGNED	DS	DATE	11-15-98
CHECKED	DS	DATE	4-17-99

SEE SHEET NO. 98
 FOR SECTION D-D



- NOTES**
1. BEAM SPICE WELDING PROCEDURE
 2. RAISE END OF BEAM AS AT ABUTMENT 1-1-2 AT PIER 1 USING THE FOLLOWING SEQUENCE: MAKE ONE FOLLOWING FLANGE, THEN TWO ON THE MIDDLE BEAT UNTIL WELDS ARE COMPLETED.
 3. WELD TOP AND BOTTOM
 4. LOWER END OF BEAMS AT ABUTMENT 1
 5. RAISE END OF BEAMS AT ABUTMENT 1-1-1/2 AND CONTINUE THE SPICE PROCEDURE AT PIER 1 IN THE SAME SEQUENCE AS WAS DONE OVER PIER 1.

THESE ARE NOMINAL DIMENSIONS, THE QUANTITY OF CONCRETE TO BE PAID FOR SHALL BE BASED ON THESE DIMENSIONS, EVEN THOUGH DEVIATION FROM THESE BE NECESSARY BECAUSE THE TOP RANGE OF THE BEAM MAY NOT HAVE THE EXACT CAMBER OR COMPENSATION REQUIRED TO PLACE IT PARALLEL TO THE FINISHED GRADE SLAB. THICKNESS SHOWN INCLUDES MONOLITHIC WEARING SURFACE ON IT.

STATE OF OHIO
 DEPARTMENT OF HIGHWAYS
 BUREAU OF BRIDGES
 ANNON, OHIO
 CLAVIS, PYLE & SCHMIDT
 YOUNGSTOWN, OHIO

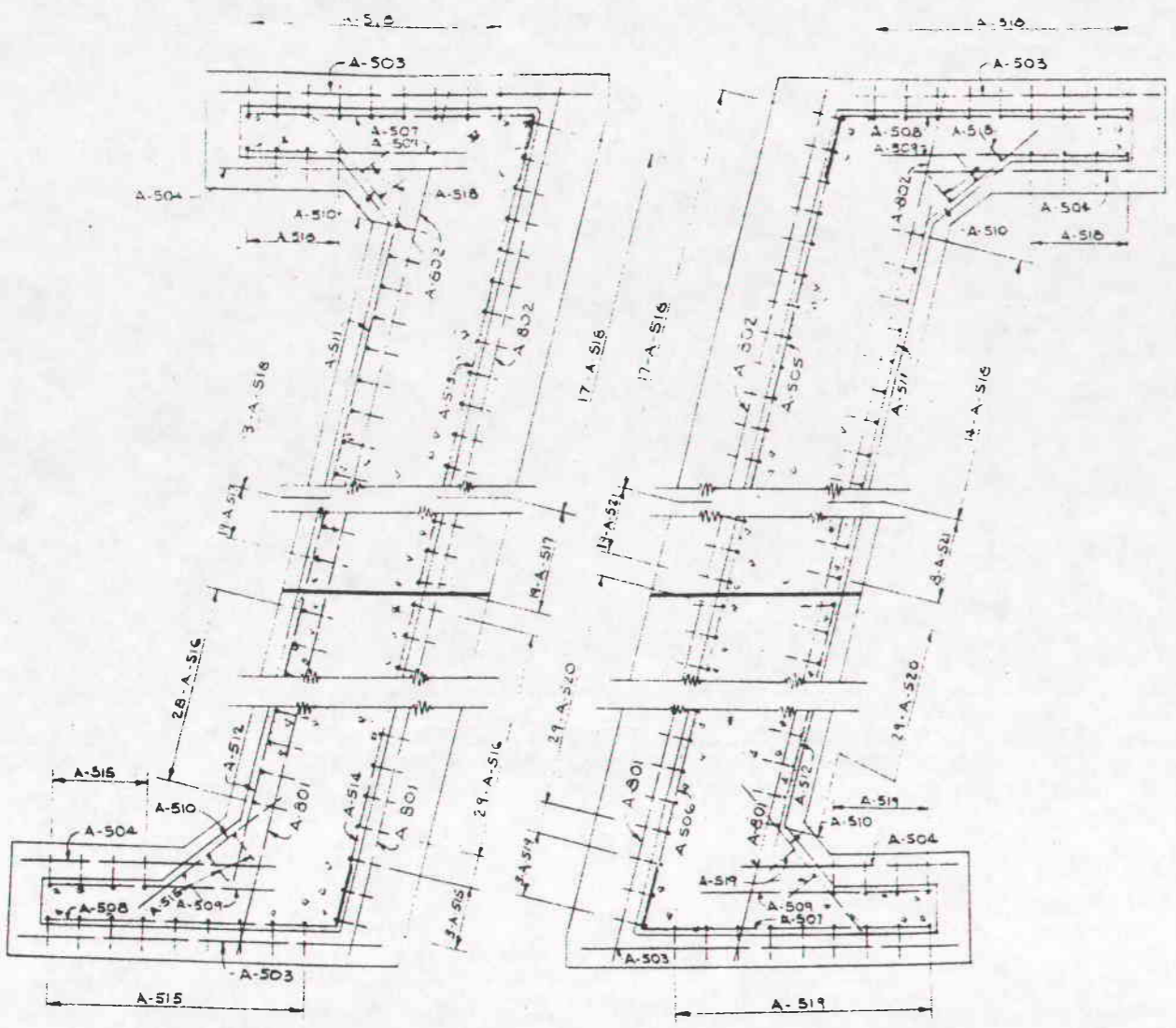
BRIDGE NO. ATB-20-12 22
 OVER PENN. R.R. & N.Y. CENTRAL RR.
 ASHTABULA CO. STA. 641 + 94.50
 SEC. ATB-20-11-99 SCALE 1/2" = 1'-0"

DESIGNED	BY	TRK	CHKD	DATE
DRS	DRS	ATR	WLB	11-15-24

FED. RD.	STATE	PROJECT
2	OHIO	JUG-GGG (14)

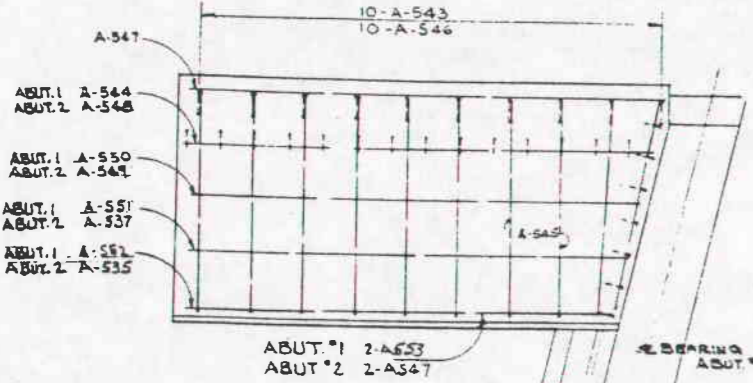
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ATB-20-11.99



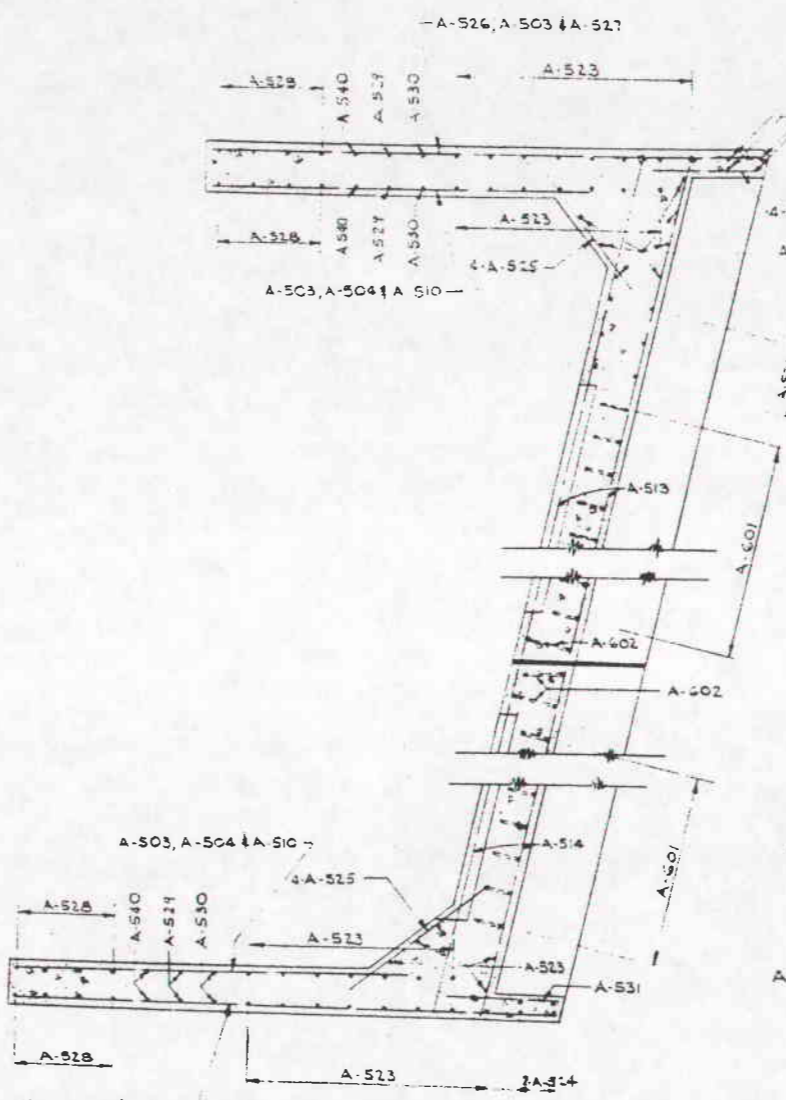
SECTION - EE

SECTION - FF

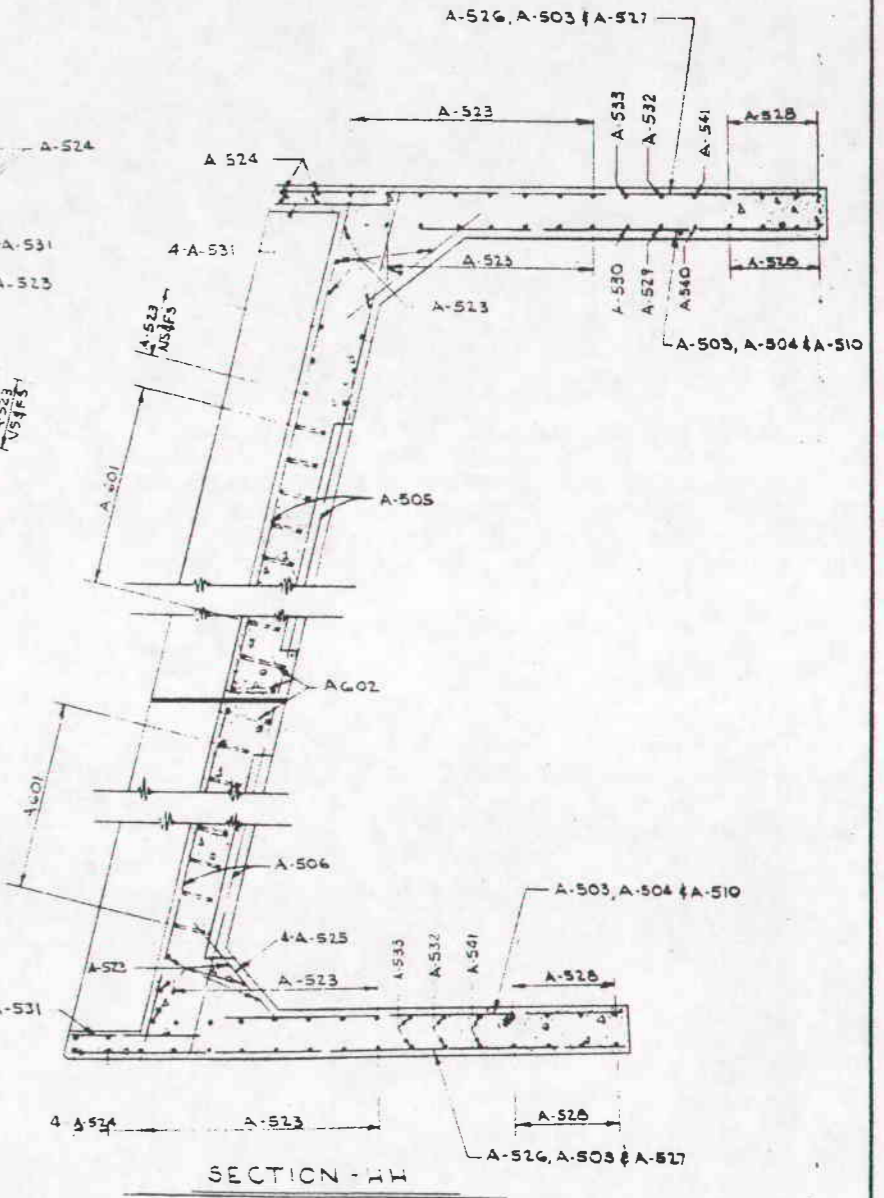


SECTION - JJ

ABUT.#2 IS THE SAME EXCEPT OPPOSITE

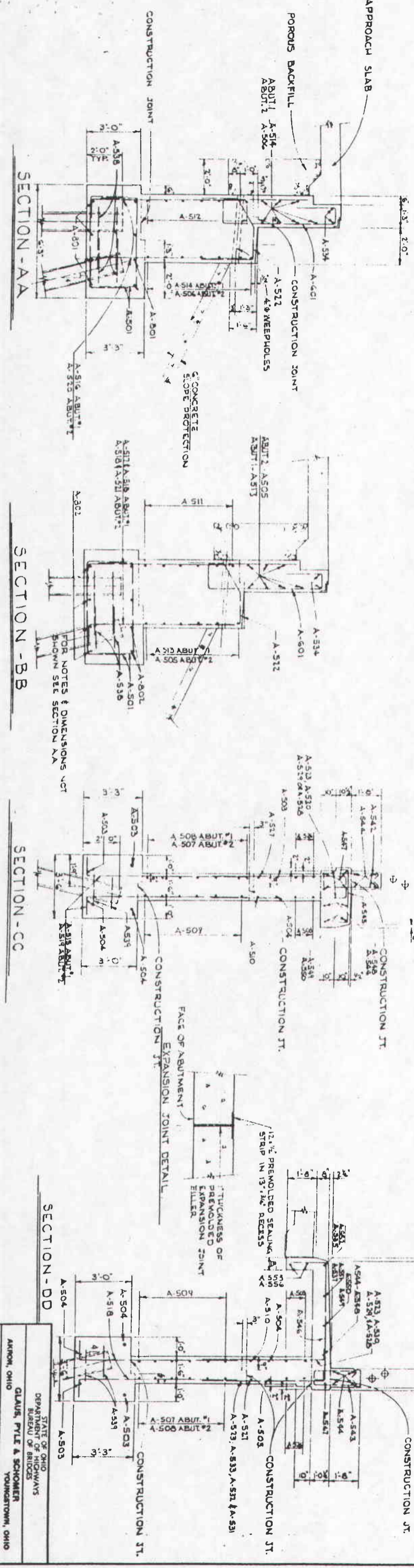
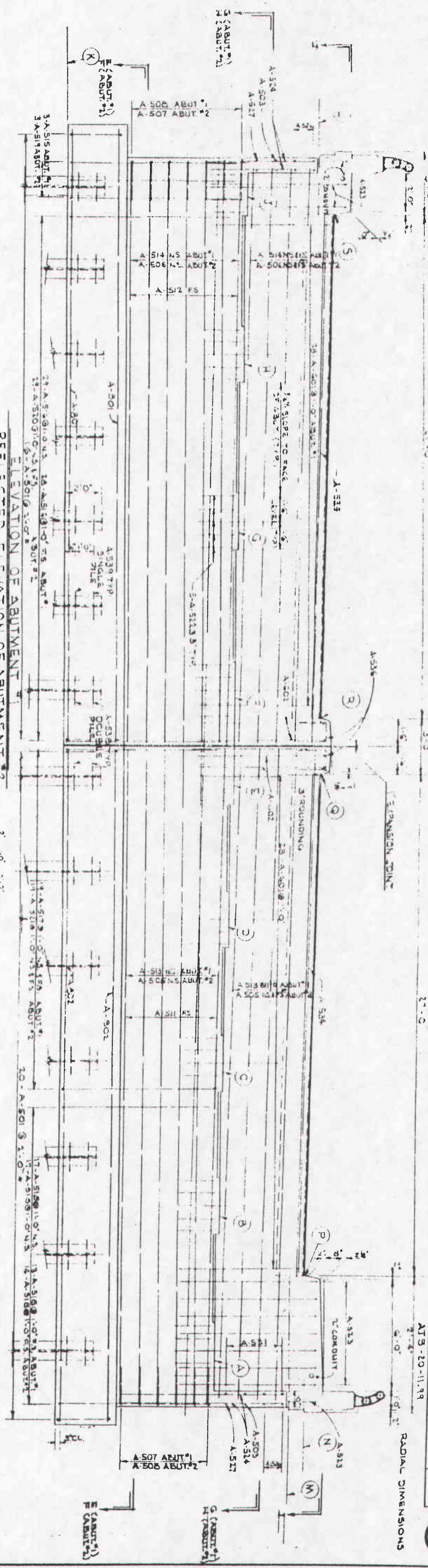


SECTION - GG



SECTION - HH

STATE OF OHIO DEPARTMENT OF HIGHWAYS BUREAU OF BRIDGES						
AKRON, OHIO			GLAUS, PYLE & SCHOMER YOUNGSTOWN, OHIO			
ABUTMENT DETAILS						
BRIDGE NO. ATB-20-12.22						
OVER PENN. R.R. & N.Y. CENTRAL R.R.						
ASHTABULA CO.				STA. 644+94.50		
SEC. ATB-20-11.99						
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISION
D.S.	D.S.		W.T.M.	W.K.P.	4-11-23	



ELEVATION TABLE

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	P*	Q*	R*	S*
ABUT #1	704.72	704.92	705.08	705.23	705.38	705.56	705.75	705.91	706.09	706.29	706.50	706.72	706.96	707.21	707.46	707.71	707.97	708.23
ABUT #2	702.51	702.75	702.95	703.15	703.36	703.56	703.81	704.01	704.21	704.41	704.61	704.81	705.01	705.21	705.41	705.61	705.81	706.01

* ELEVATIONS GIVEN TO HEEL OF ANGLE

STATE OF OHIO
 DEPARTMENT OF HIGHWAYS
 DIVISION OF BRIDGES
 ANTHON, OHIO
 GLAUS, FYLE & SCHOMER
 YOUNGSTOWN, OHIO

ABUTMENT DETAILS
 BRIDGE NO. ATB - 20-12 22
 OVER PENN. R.R. & N.Y. CENTRAL R.R.
 ASHTABULA CO. STA. 644+94.50
 SEC. ATB-20-11, 99

DESIGNED	DS	CHECKED	DS
DRAWN	DS	APPROVED	DS
TITLE	DATE	BY	DATE

GENERAL NOTES

DESIGN SPECIFICATIONS FOR STRUCTURE CONFORM TO THE REQUIREMENTS OF DESIGN SPECIFICATION FOR ALUMINUM STRUCTURES OF THE STATE OF OHIO DEPARTMENT OF HIGHWAY BUILT TOGETHER WITH CURRENT REVISIONS THEREOF.

EXCAVATION QUANTITIES NEGLECTS THE REMOVAL OF EXISTING MATERIAL BETWEEN THE SURFACE OF THE PROPOSED EMBANKMENT AND THE BOTTOM OF THE EXISTING EMBANKMENT AND THE BOTTOM OF THE EXISTING EMBANKMENT.

CONCRETE SHALL BE PLACED IN ORDER TO FACILITATE WATER CURING OR THE CONCRETE OF EACH SECTION SHALL BE PLACED IN SECTIONS. THE SLAB MAY BE PLACED IN SECTIONS BETWEEN TRANSVERSE RANGERS REINFORCED STEEL AND ARE LOCATED NEAR THE CENTER OF ANY SPAN.

EMBANKMENT PROCEDURE: THE EMBANKMENT SHALL BE PLACED AND COMPACTED UP TO THE FINISHED SLOPE SURFACE AND TO THE LEVEL OF THE SUBGRADE FOR A DISTANCE OF 1000 FEET BACK OF THE ABUTMENT AFTER A MINIMUM EXCAVATION SHALL BE MADE FOR THE ABUTMENT.

CONCRETE SLOPE PROTECTION: STENDING FROM THE FACE OF EACH ABUTMENT TO THE ABUTMENT SHALL BE PROVIDED AT EACH ABUTMENT FOR EACH SIDE OF BRIDGE PILES PARALLEL WITH THE SUPERSTRUCTURE.

DURING ALL PILES SHALL BE 12 5/8" STEEL "H" PILES AND SHALL BE DRIVEN TO FIRM CONTACT WITH ROCK USING A HAMMER OF NOT LESS THAN 1000 FT. LBS. PER BLOW. IF THE LENGTH OF PENETRATION IS APPROXIMATELY EQUAL TO THE DEPTH TO ROCK ACCORDING TO THE BRIDGE FOUNDATION INVESTIGATION REPORT THE FIRM CONTACT SHALL BE CONSIDERED AS ATTAINED WHEN THE CAPACITY NOT LESS THAN THE FOLLOWING VALUE FOR 50 TONS PER PILE USING A 1000 FT. LBS. OR GREATER HAMMER. IF THE ENERGY RATING OF THE HAMMER IS BETWEEN THE RATINGS AS CAPACITY ABOVE THE REQUIRED FORMULA. CAPACITY ABOVE THE REQUIRED FORMULA. CAPACITY ABOVE THE REQUIRED FORMULA.

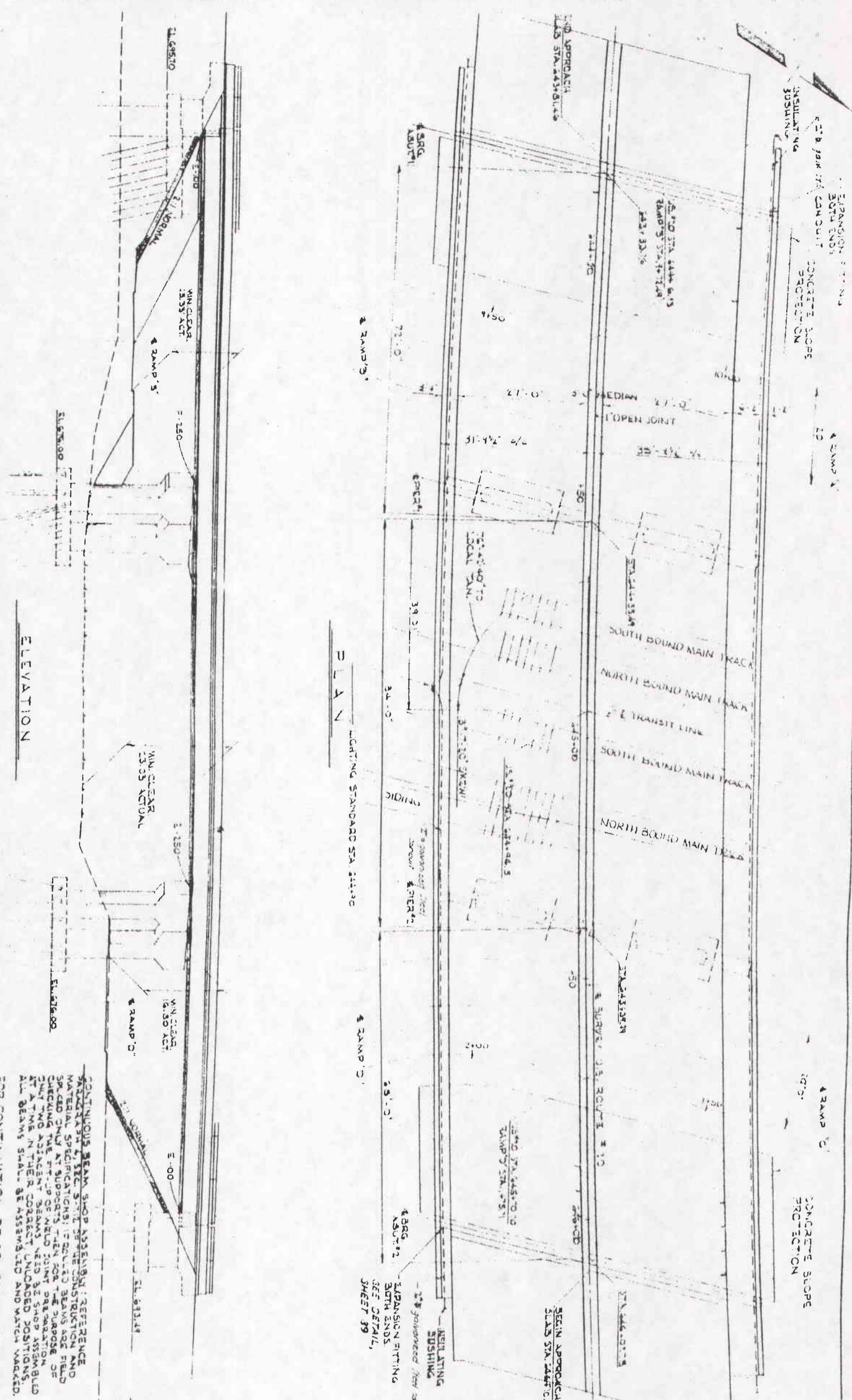
WELDING OF STRUCTURAL STEEL SHALL BE CLASS 2 EXCEPT AS OTHERWISE SHOWN. ANY WELDS SHOWN AS FIELD WELDS MAY AT THE OPTION OF THE CONTRACTOR BE MADE AT THE SHOP.

REFERENCE SHALL BE MADE TO STANDARD DWGS. A-1-1 DATED 4-1-37 FOR ALUMINUM BAILING REVS. 2-40 C-1-2-36 SHEETS 72, 73 DATED 1-3-36 REVISED 2-1-37 78-1-32 DATED 4-4-42 REVISED 1-5-43 43-5-34 DATED 7-1-54 REVISED 1-5-45 SUPPLEMENTAL SPECIFICATION 3-307 dated 8-23-60 and 5-101 dated 1-2-52.

U - COST FOR URBAN WORK
 * U - COST FOR URBAN GRADE WORK

GENERAL PLAN & ELEVATION
 BRIDGE NO. ATB-20-1122
 OVER PENN. R.R. & N.Y. CENTRAL R.R.
 ASHTABULA CO. STA. 644+94.50
 SEC. ATB-20-11-39 SCALE 3/32" = 1'-0"

STATE OF OHIO
 DEPARTMENT OF HIGHWAYS
 BUREAU OF BRIDGES
 CLAUDS, PYLE & SCHOMER
 YOUNGSTOWN, OHIO



ELEVATION

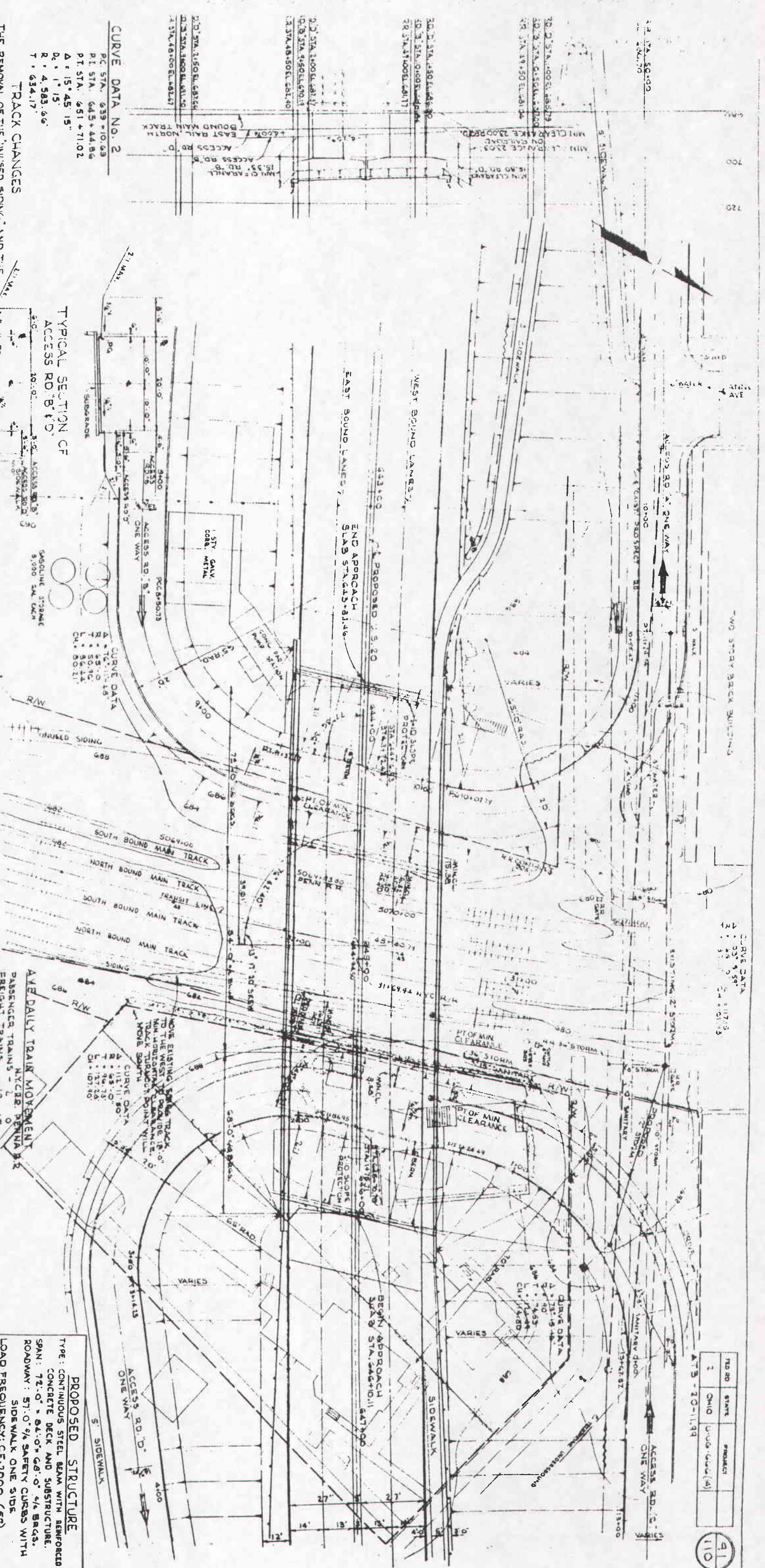
TOTAL	UNIT	DESCRIPTION	SUPERSTRUCTURE	ITEM	TOTAL	UNIT	DESCRIPTION
CU YDS.	CU YDS.	UNCLASSIFIED EXCAVATION	CU YDS.	NO.	CU YDS.	CU YDS.	DESCRIPTION
510	CU YDS.	UNCLASSIFIED EXCAVATION	410	130	5-3	543	50 FT. FIELD PAINTING OF STRUCTURAL STEEL
510	CU YDS.	CONCRETE, CLASS 'C' CONCRETE, SUPERSUBSTRUCTURE	461	102	5-1	191	50 FT. PREPARED EXPANSION JOINT FILLER, TYPE 1
142	CU YDS.	CLASS 'C' CONCRETE, ABUTMENTS ABOVE FOOTINGS	180	52	5-14	191	50 FT. ALUMINUM BAILS (SUPPORTS, CONC. PARTS)
124	CU YDS.	CLASS 'C' CONCRETE, PIERS ABOVE FOOTINGS	192	52	5-16	125	50 FT. STEEL BEARING PILES
510	CU YDS.	CLASS 'C' CONCRETE, FOOTINGS	112	72	5-10	25	100 FT. STEEL BEARING PILES
10,845	LBS.	WATER-REPELLENT-RETARDING ADJUSTURE	49	261	5-23	71	2400 LB. SCLIPPERS, INCLUDING SUPPORTS
510	LBS.	REINFORCING STEEL	1,031,112	18,535	5-24	12	EACH SCLIPPERS, INCLUDING SUPPORTS
510	LBS.	STRUCTURAL STEEL	45,200	45	5-10	54	YDS. CONCRETE SLOPE PROTECTION

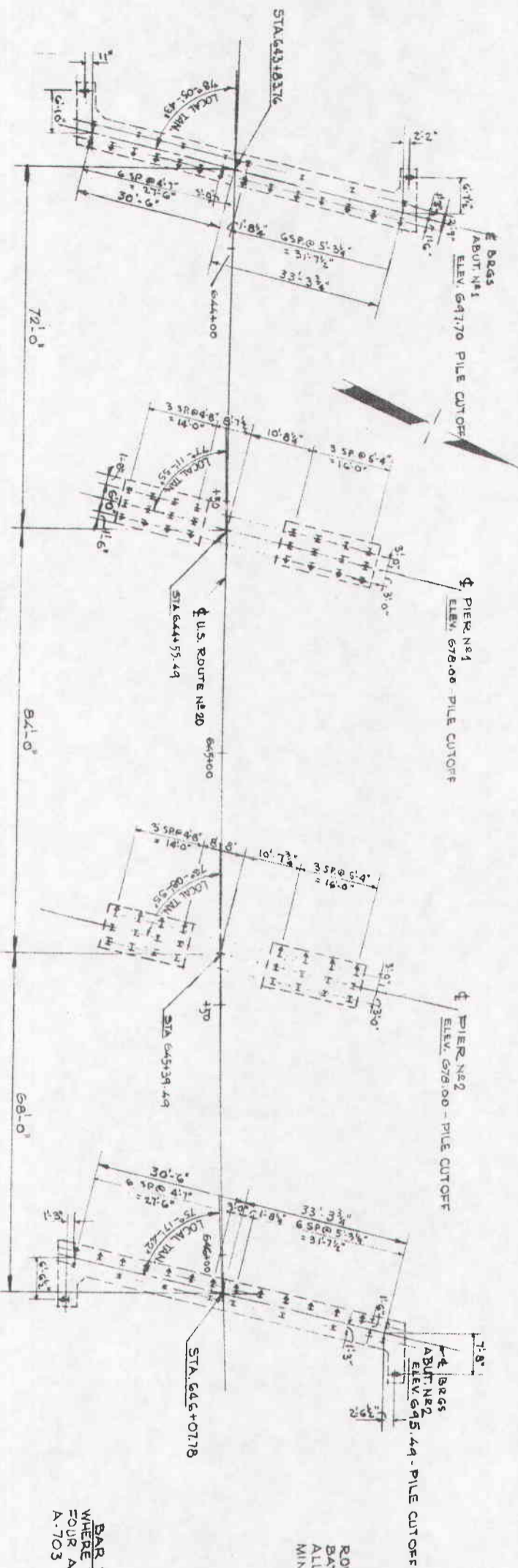
GENERAL PLAN & ELEVATION
 BRIDGE NO. ATB-20-1122
 OVER PENN. R.R. & N.Y. CENTRAL R.R.
 ASHTABULA CO. STA. 644+94.50
 SEC. ATB-20-11-39 SCALE 3/32" = 1'-0"

STATE OF OHIO
 DEPARTMENT OF HIGHWAYS
 BUREAU OF BRIDGES
 CLAUDS, PYLE & SCHOMER
 YOUNGSTOWN, OHIO

710 RD	STATE	PROJECT
2	OHIO	Underwood (4)

ATB - 20-1199
 91
 110





PILE PLAN

REINFORCING BAR SCHEDULE

MARK	NUMBER	LENGTH	WEIGHT	MARK	NUMBER	LENGTH	WEIGHT
ABUTMENTS #1 & 2				ABUTMENTS #1 & 2			
A-501	144	9'-1"	1364 BT.	A-531	16	3'-0"	50 ST.
A-502	20	11'-8"	243 ST.	A-532	8	4'-2"	35 ST.
A-503	16	8'-0"	134 ST.	A-533	8	4'-8"	31 ST.
A-504	13	3'-0"	498 ST.	A-534	8	28'-9"	260 ST.
A-505	13	3'-0"	470 ST.	A-535	1	15'-3"	16 ST.
A-506	13	10'-9"	146 BT.	A-536	1	14'-10"	15 ST.
A-507	13	10'-9"	146 BT.	A-537	1	8'-2"	545 BT.
A-508	24	7'-0"	175 ST.	A-538	64	4'-10"	312 BT.
A-509	28	6'-0"	175 ST.	A-539	8	4'-0"	33 BT.
A-510	12	34'-0"	416 ST.	A-540	8	3'-8"	31 BT.
A-511	12	30'-0"	382 ST.	A-541	20	5'-7"	116 BT.
A-512	13	30'-0"	468 ST.	A-542	19	13'-8"	211 ST.
A-513	14	31'-5"	459 ST.	A-543	20	3'-9"	73 BT.
A-514	19	9'-10"	195 BT.	A-544	20	9'-0"	166 BT.
A-515	36	9'-1"	360 BT.	A-545	12	14'-0"	175 ST.
A-516	92	8'-9"	840 BT.	A-546	3	14'-3"	45 ST.
A-517	18	10'-4"	194 BT.	A-547	3	14'-0"	45 ST.
A-518	38	9'-8"	343 BT.	A-548	3	13'-2"	42 ST.
A-519	90	7'-0"	657 BT.	A-549	1	13'-2"	14 ST.
A-520	88	7'-0"	657 BT.	A-550	2	12'-9"	24 ST.
A-521	16	6'-3"	104 ST.	A-551	1	16'-4"	2818 BT.
A-522	16	5'-0"	83 ST.	A-552	1	15'-2"	161 BT.
A-523	4	9'-0"	34 ST.	A-553	16	3'-0"	1384 ST.
A-524	31	3'-0"	128 BT.	A-554	16	3'-0"	1384 ST.
A-525	8	5'-0"	83 ST.	A-555	16	3'-0"	1384 ST.
A-526	8	4'-6"	38 BT.	A-556	16	3'-0"	1384 ST.
A-527	8	4'-6"	38 BT.	A-557	16	3'-0"	1384 ST.
A-528	8	4'-6"	38 BT.	A-558	16	3'-0"	1384 ST.
A-529	8	4'-6"	38 BT.	A-559	16	3'-0"	1384 ST.
A-530	8	4'-6"	38 BT.	A-560	16	3'-0"	1384 ST.
TOTAL				TOTAL			
				18,635			

MARK	NUMBER	LENGTH	WEIGHT
PIER #1			
P-501	8	17'-10"	149 ST.
P-502	4	12'-0"	132 ST.
P-503	4	10'-0"	951 ST.
P-504	4	10'-0"	451 ST.
P-505	8	10'-0"	434 BT.
P-506	2	21'-9"	444 ST.
P-507	4	18'-9"	19 ST.
P-508	2	22'-1"	42 ST.
P-509	4	19'-8"	82 ST.
P-510	10	13'-4"	134 BT.
P-511	10	12'-10"	134 BT.
P-512	8	9'-4"	178 BT.
P-513	72	8'-0"	601 BT.
TOTAL			
19,667			

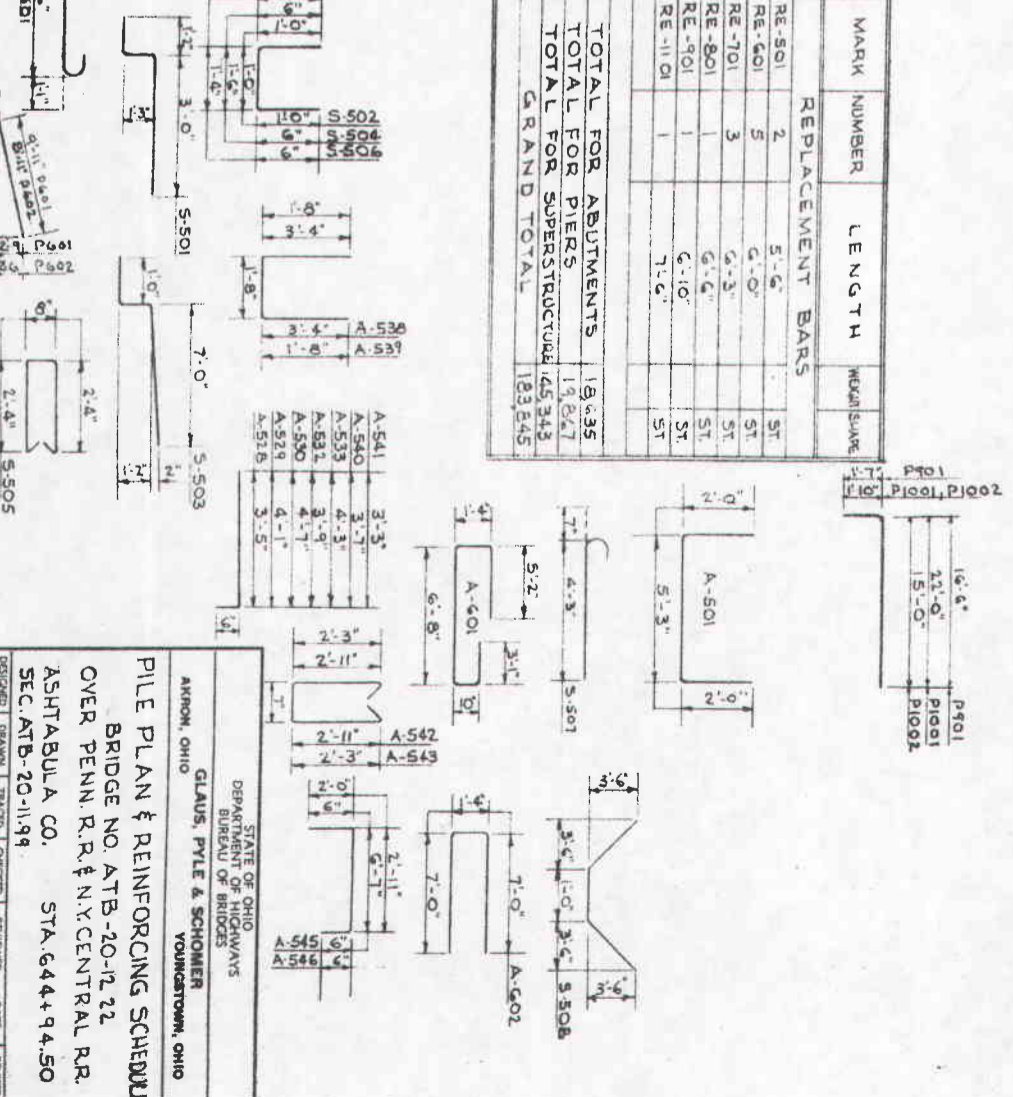
MARK	NUMBER	LENGTH	WEIGHT
SUPERSTRUCTURE			
S-501	193	5'-3"	1057 BT.
S-502	386	2'-10"	1191 BT.
S-503	193	9'-0"	1812 BT.
S-504	193	2'-4"	468 BT.
S-505	340	5'-10"	2261 BT.
S-506	193	2'-2"	437 BT.
S-507	3	4'-10"	15 BT.
S-508	2	10'-9"	22 BT.
S-509	386	3'-0"	2017 ST.
S-510	386	3'-2"	2451 ST.
S-511	106	34'-0"	5413 ST.
S-512	903	34'-0"	4414 ST.
TOTAL			
145,343			

MARK	NUMBER	LENGTH	WEIGHT
REPLACEMENT BARS			
RE-501	2	5'-6"	ST.
RE-502	5	6'-0"	ST.
RE-701	3	6'-3"	ST.
RE-801	1	6'-0"	ST.
RE-901	1	6'-10"	ST.
RE-1101	1	7'-0"	ST.
TOTAL FOR ABUTMENTS			
18,635			
TOTAL FOR PIERS			
19,667			
TOTAL FOR SUPERSTRUCTURE			
145,343			
GRAND TOTAL			
183,645			

RDWS OF PILES MARKED WITH THIS SYMBOL ARE TO BE BATTERED 4:1 IN DIRECTION INDICATED. ALL PILES TO BE 12 DP 53 DRIVEN TO A MINIMUM BEARING CAPACITY OF 40 TONS.

NOTES
BAR SIZE IS INDICATED IN THE BAR MARK, THE FIRST DIGIT WHERE THREE DIGITS ARE USED AND THE FIRST TWO DIGITS WHERE FOUR ARE USED INDICATE THE BAR SIZE NUMBER. FOR EXAMPLE, A-703 IS A No 7 SIZE BAR AND A-1014 IS A No 10 SIZE BAR.

NOTES



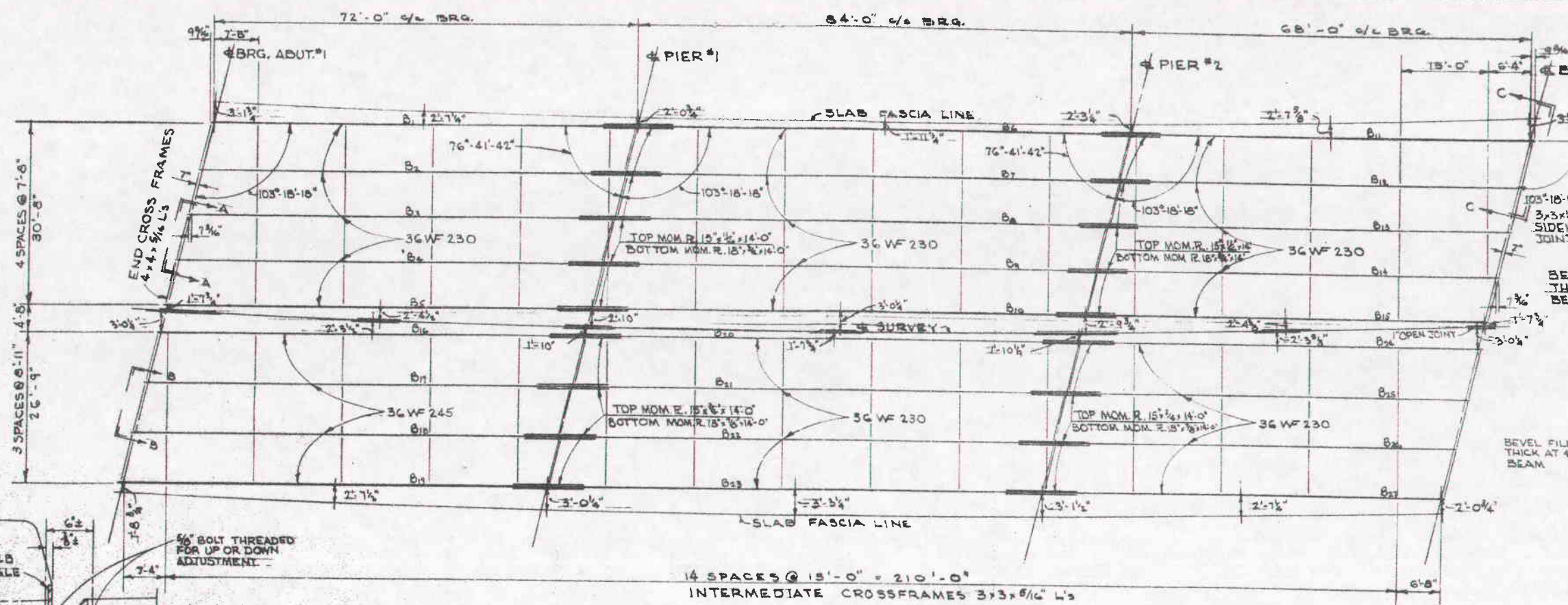
STATE OF OHIO
DEPARTMENT OF HIGHWAYS
BUREAU OF BRIDGES
GLAUS, PYLE & SCHOMER
YOUNGSTOWN, OHIO

PILE PLAN & REINFORCING SCHEDULE
BRIDGE NO. ATB-20-11.22
OVER PENN. R.R. & N.Y. CENTRAL R.R.
ASHTABULA CO. STA. 644+94.50
SEC. ATB-20-11.99

DESIGNED BY DS
CHECKED BY DS
DRAWN BY DS
TRACED BY DS
THW
WLB
4-1-53

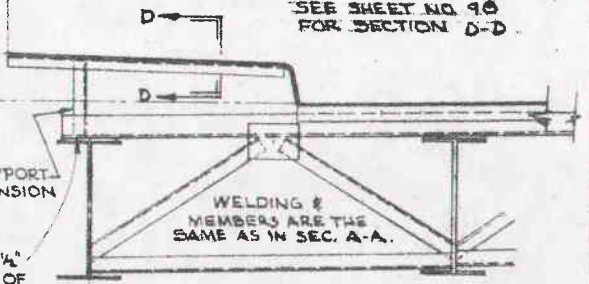
ATB-20-11.99

SEE SHEET NO. 98 FOR SECTION D-D

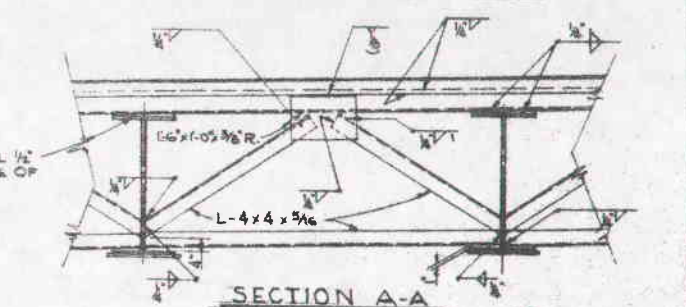


FRAMING PLAN

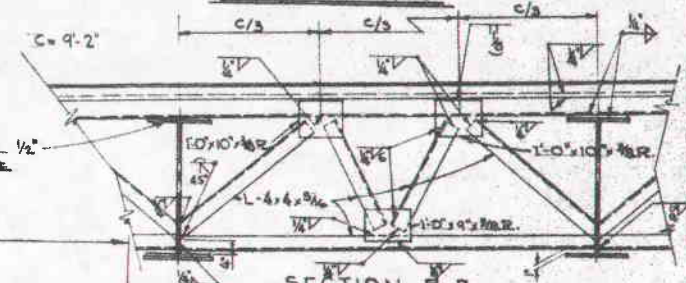
DETAILS OF BEAM SPLICES ON SHEET NO. 98



SECTION C-C



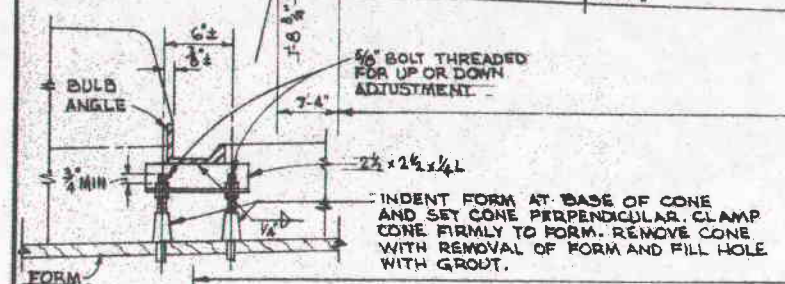
SECTION A-A



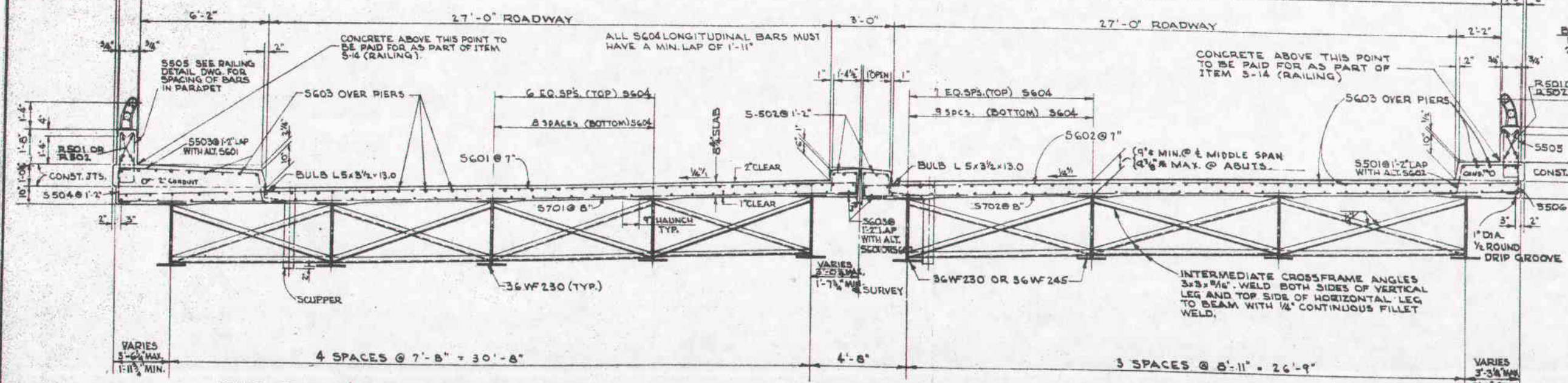
SECTION B-B

NOTES

- BEAM SPLICE WELDING PROCEDURE**
- 1- RAISE END OF BEAMS AT ABUTMENT #1-2
 - 2- BUTT WELD BEAM FLANGES AND WEB AT PIER #1 USING THE FOLLOWING SEQUENCE: MAKE ONE PASS ON EACH FLANGE, THEN TWO ON THE WEB. REPEAT USING ONE PASS AT EACH LOCATION UNTIL WELDS ARE COMPLETED.
 - 3- WELD TOP AND BOTTOM MOMENT PLATES AT PIER #1
 - 4- LOWER END OF BEAMS AT ABUTMENT #1
 - 5- RAISE END OF BEAMS AT ABUTMENT #2 - 1 1/8" AND CONTINUE THE SPLICE PROCEDURE AT PIER #2 IN THE SAME SEQUENCE AS WAS DONE OVER PIER #1.



GUTTER SUPPORT DETAIL

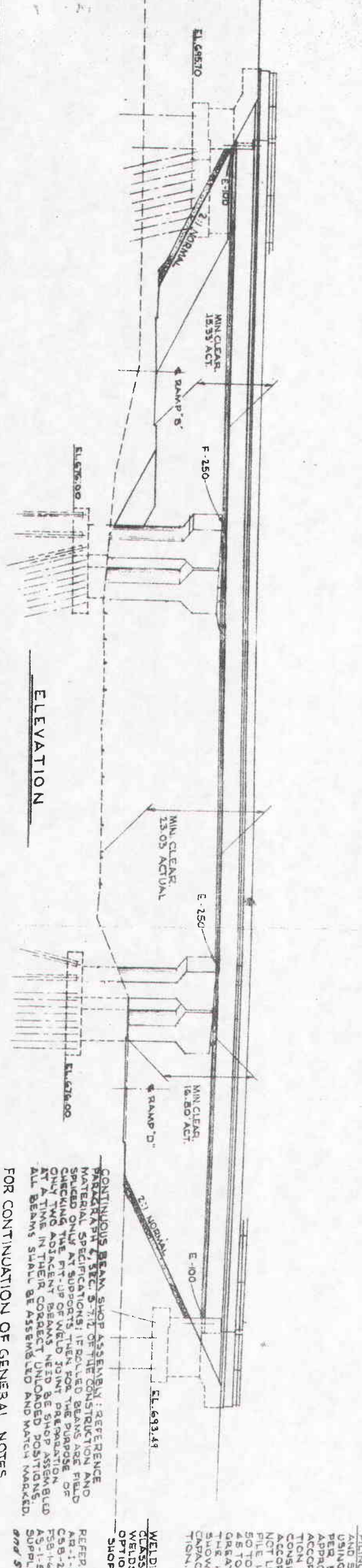
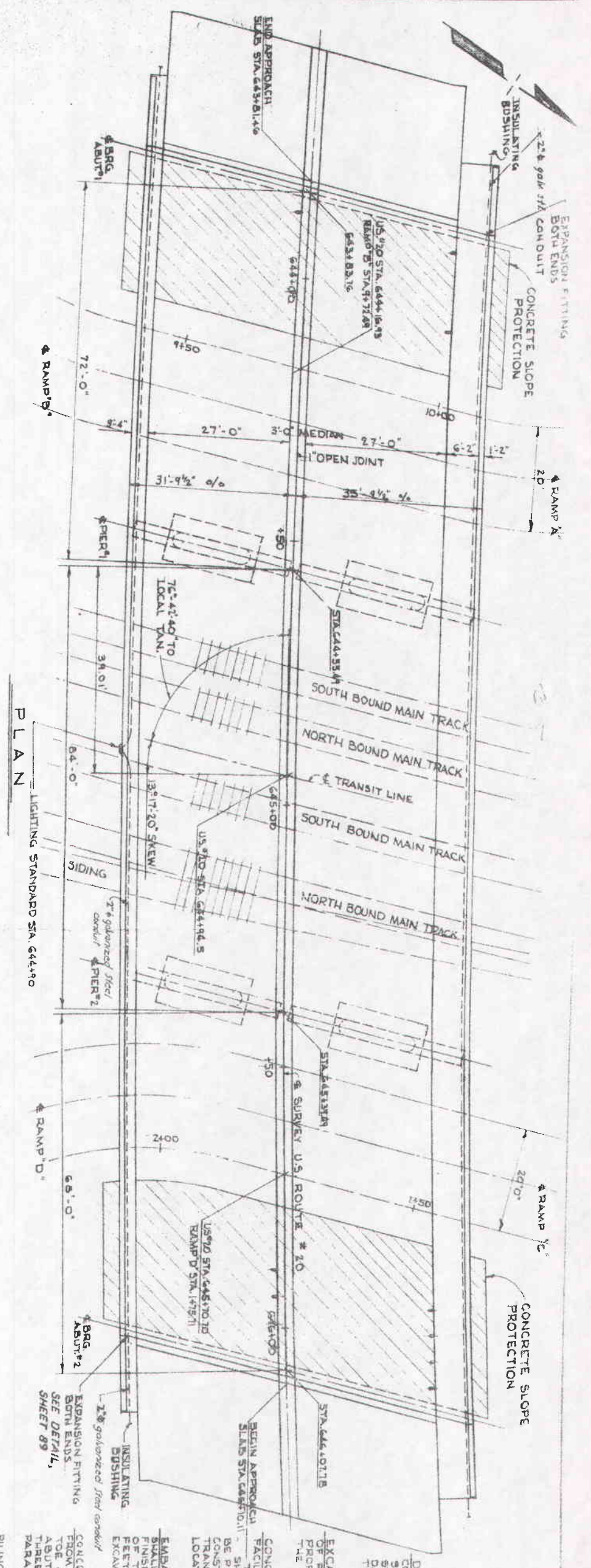


TRANSVERSE SECTION

* THESE ARE NOMINAL DIMENSIONS. THE QUANTITY OF DECK CONCRETE TO BE PAID FOR SHALL BE BASED ON THESE DIMENSIONS, EVEN THOUGH DEVIATION FROM THEM MAY BE NECESSARY BECAUSE THE TOP FLANGE OF THE BEAM MAY NOT HAVE THE EXACT CAMBER OR CONFORMATION REQUIRED TO PLACE IT PARALLEL TO THE FINISHED GRADE. SLAB THICKNESS SHOWN INCLUDES MONOLITHIC WEARING SURFACE OF 1".

DECK SLAB HAUNCH: THE HAUNCH IN THE SUPERELEVATED DECK SLAB ADJACENT TO THE TOP OF STEEL BEAMS, WHICH IS SHOWN AS 9" WIDE, MAY VARY FROM THIS DIMENSION, BETWEEN THE LIMITS OF 6" AND 12" ON THE LOW SIDE AND BETWEEN 9" AND 12" ON THE HIGH SIDE. EXCEPT ON THE HIGH SIDE, THE MAXIMUM SLOPE SHALL NOT EXCEED 3 INCHES PER FOOT. PAYMENT FOR DECK SLAB CONCRETE SHALL BE BASED ON THE 9" WIDTH.

STATE OF OHIO DEPARTMENT OF HIGHWAYS BUREAU OF BRIDGES			
GLAUS, PYLE & SCHOMER AKRON, OHIO YOUNGSTOWN, OHIO			
FRAMING PLAN			
BRIDGE NO. ATB-20-12 22			
OVER PENN. R.R. & N.Y. CENTRAL R.R.			
ASHTABULA CO.		STA. 644 + 94.50	
SEC. ATB-20-11.99		SCALE 3/32" = 1'-0"	
DESIGNED	DRAWN	TRACED	CHECKED
DS	DS		JTM
REVISION DATE		REVISED	
		4-11-19	



FOR CONTINUATION OF GENERAL NOTES
SEE GEOMETRIC LAYOUT SHEET 101

U.S. - COST FOR URBAN WORK
U.S. - COST FOR URBAN GRADE WORK

ITEM	TOTAL	UNIT	DESCRIPTION	SUPERSTRUCTURE	ABUT'S	PIERS	GEN.
E-2	640	CU. YDS.	UNCLASSIFIED EXCAVATION	U ⁶	U ⁶	U ⁶	U ⁶
E-1	LUMP	SUM	CONCREDS, CRIBS AND SHEETING	49	461	180	LUMP
S-1	510	CU. YDS.	CLASS 'C' CONCRETE, SUPERSTRUCTURE	192	192	192	
S-1	180	CU. YDS.	CLASS 'C' CONCRETE, ABUTMENTS ABOVE FOOTINGS	112	112	112	
S-1	184	CU. YDS.	CLASS 'E' CONCRETE, PIERS ABOVE FOOTINGS	49	461	29	
S-101	510	EA	WATER-REDUING SET-RETARDING ADMIXTURE	18,103.12	240.7	18,635	19,847
S-3	23	LIN. FT.	WATERPROOFING, PREMOULDED SEALING STRIP	48,500	445,160		
S-5	103,845	LBS.	REINFORCING STEEL				
S-7	543,600	LBS.	STRUCTURAL STEEL				

ITEM	TOTAL	UNIT	DESCRIPTION	SUPERSTRUCTURE	ABUT'S	PIERS	GEN.
S-8	543,600	LBS.	FIELD PAINTING OF STRUCTURAL STEEL	48,500	445,160		
S-9	102	SQ. FT.	1" PREFORMED EXPANSION JOINT FILLER, TYPE 1	102			
S-14	501.51	LIN. FT.	1" PREFORMED EXPANSION JOINT FILLER, TYPE 1	4.4	401.51	5.6	
S-16	LUMP	SUM	FIELD PAINTING OF STRUCTURAL STEEL	102			
S-16	137.8	LIN. FT.	STEEL BEARING PILES 12" X 12" X 53	1,608	17.0		
S-15			FOR LIGHTING QUANTITIES SEE SHIT. NO. 89				
S-29	53	CU. YDS.	ROBUST BACKFILL				
S-24	12	EACH	SCUPPERS INCLUDING SUPPORTS				
S-10	510	CU. YDS.	CONCRETE SLOPE PROTECTION				

CONTINUOUS BEAM SHOP ASSEMBLY: REFERENCE PARAGRAPH 4, SEC. 5-7.2 OF THE CONSTRUCTION AND MATERIAL SPECIFICATIONS. IF SOLID BEAMS ARE FIELD SPUN ONLY AT SUPPORTS THEIR END CONNECTIONS SHOULD BE CHECKED FOR THE FIT-UP OF WELDS TO BE MADE AT THE TIME OF THE SHOP ASSEMBLY. ALL BEAMS SHALL BE ASSEMBLED AND MATCH MARKED.

WELDING OF STRUCTURAL STEEL: SHALL BE CLASS 'A' EXCEPT AS OTHERWISE SHOWN. ANY WELDS SHOWN AS FIELD WELDS MAY AT THE OPTION OF THE CONTRACTOR BE MADE AT THE SHOP.

REFERENCE SHALL BE MADE TO STANDARD DWGS. AR-1-57 DATED 4-1-57 FOR ALUMINUM RAILING, REV. 2-42; CS-8-2-56 SHEETS 1-5, 2-5, 3-5, 4-5, 5-5, 6-5, 7-5, 8-5, 9-5, 10-5, 11-5, 12-5, 13-5, 14-5, 15-5, 16-5, 17-5, 18-5, 19-5, 20-5, 21-5, 22-5, 23-5, 24-5, 25-5, 26-5, 27-5, 28-5, 29-5, 30-5, 31-5, 32-5, 33-5, 34-5, 35-5, 36-5, 37-5, 38-5, 39-5, 40-5, 41-5, 42-5, 43-5, 44-5, 45-5, 46-5, 47-5, 48-5, 49-5, 50-5, 51-5, 52-5, 53-5, 54-5, 55-5, 56-5, 57-5, 58-5, 59-5, 60-5, 61-5, 62-5, 63-5, 64-5, 65-5, 66-5, 67-5, 68-5, 69-5, 70-5, 71-5, 72-5, 73-5, 74-5, 75-5, 76-5, 77-5, 78-5, 79-5, 80-5, 81-5, 82-5, 83-5, 84-5, 85-5, 86-5, 87-5, 88-5, 89-5, 90-5, 91-5, 92-5, 93-5, 94-5, 95-5, 96-5, 97-5, 98-5, 99-5, 100-5.

CONCRETE SLOPE PROTECTION: EXTENDING FROM THE FACE OF EACH ABUTMENT TO THE TOE OF SLOPE SHALL BE PROVIDED AT EACH ABUTMENT FOR FULL WIDTH OF BRIDGE PLUS THREE FEET ON EACH SIDE OF BRIDGE AND PARALLEL WITH SLOPE OF SUPERSTRUCTURE.

EMBANKMENT PROCEDURE: THE EMBANKMENT SHALL BE PLACED AND COMPACTED UP TO THE FINISHED SLOPE AND TO THE LEVEL FEET BACK OF THE ABUTMENT, AFTER WHICH EXCAVATION SHALL BE MADE FOR THE ABUTMENT.

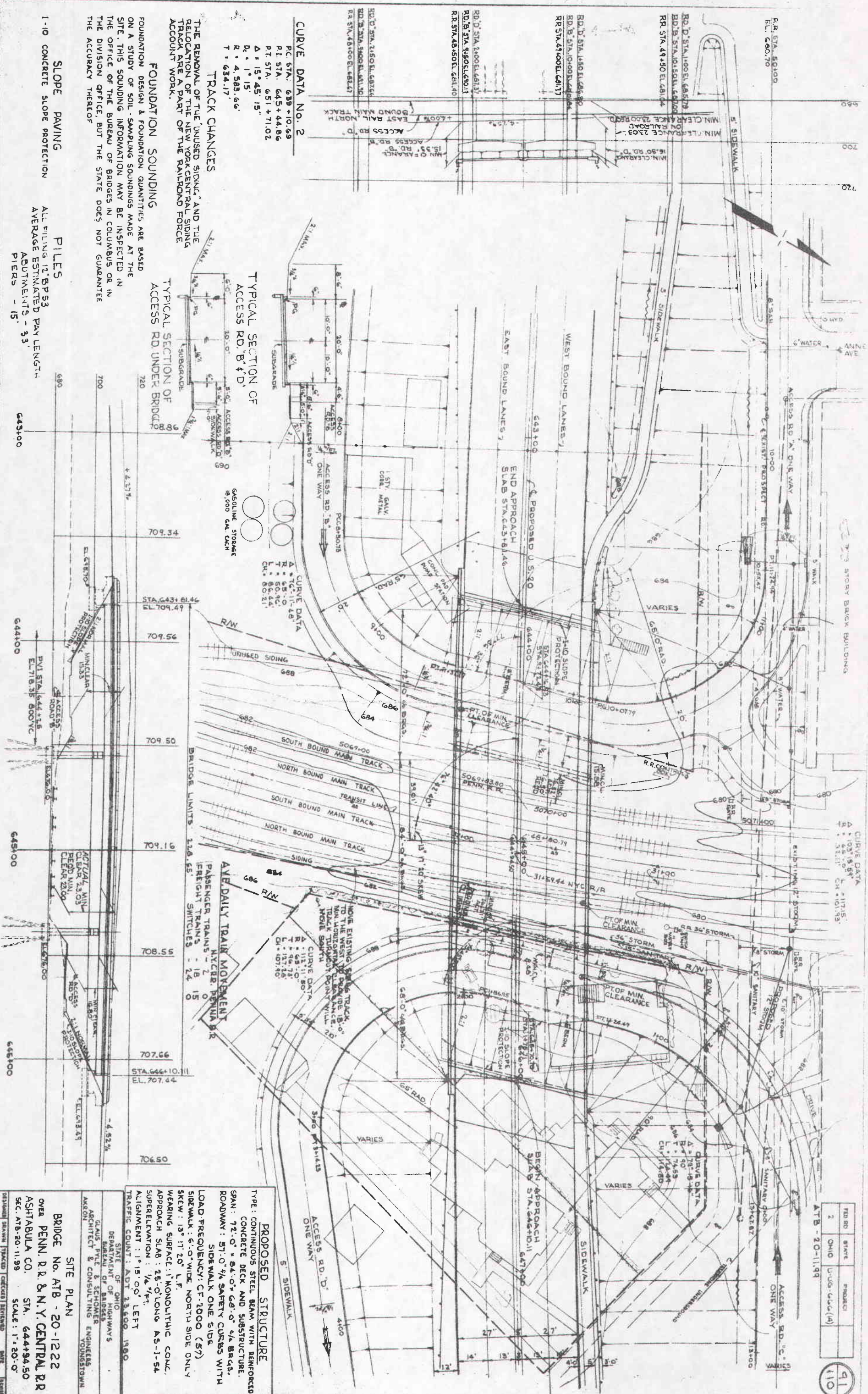
NO.	DATE	PROJECT	92
2	ONE	U.S. - COST (14)	110

GENERAL NOTES

ATB-20-1199

GENERAL PLAN & ELEVATION
BRIDGE NO. ATB-20-1122
OVER PENN. R.R. & N.Y. CENTRAL R.R.
ASHTABULA CO. STA. 644+94.50
SEC. ATB-20-1199 SCALE 3/8" = 1'-0"

RECORD	DRAWN	TRACED	ORIG'D	CHK'D	REV'D
DS	DS	DS	J.M.	W.S.	4-11-44



110	STATE	PROJECT
2	OHIO	Under 66c(4)
ATB-20-11,99		

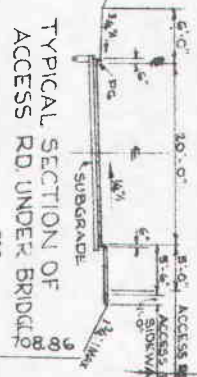
CURVE DATA NO. 2
 PC STA. 638+10.69
 PI STA. 645+44.86
 PT STA. 651+71.02
 Δ: 15° 45' 15"
 R: 4,583.66'
 T: 634.17'

TRACK CHANGES
 THE REMOVAL OF THE "UNUSED SIDING" AND THE RELOCATION OF THE NEW YORK CENTRAL SIDING TRACK ARE A PART OF THE RAILROAD FORCE ACCOUNT WORK.

FOUNDATION SOUNDING
 FOUNDATION DESIGN & FOUNDATION QUANTITIES ARE BASED ON A STUDY OF SOIL SAMPLING SOUNDINGS MADE AT THE SITE. THIS SOUNDING INFORMATION MAY BE INSPECTED IN THE OFFICE OF THE BUREAU OF BRIDGES IN COLUMBUS OR IN THE DIVISION OFFICE, BUT THE STATE DOES NOT GUARANTEE THE ACCURACY THEREOF.

SLOPE PAVING
 ALL FILLING 12" BP 53
 AVERAGE ESTIMATED PAV LENGTH
 ABUTMENTS - 33'
 PIERS - 15'

TYPICAL SECTION OF ACCESS RD. B



PROPOSED STRUCTURE
 TYPE: CONTINUOUS STEEL BEAM WITH REINFORCED CONCRETE DECK AND SUBSTRUCTURE.
 SPAN: 72'-0" x 64'-0" x 68'-0" x 64'-0"
 ROADWAY: 57'-0" W/ SAFETY CURBS WITH SIDEWALK ONE SIDE
 LOAD FREQUENCY: CF-2000 (S7)
 SIDEWALK: 6'-0" WIDE NORTH SIDE ONLY
 SKEW: 13° 11' 20" L.F.
 WEARING SURFACE: MONOLITHIC CONC.
 APPROACH SLAB: 25'-0" LONG AS-1-54
 SUPERELEVATION: 1/4" FT.
 ALIGNMENT: 1° 15' 00" LEFT
 TRAFFIC COUNT: ADT 23,500 1960

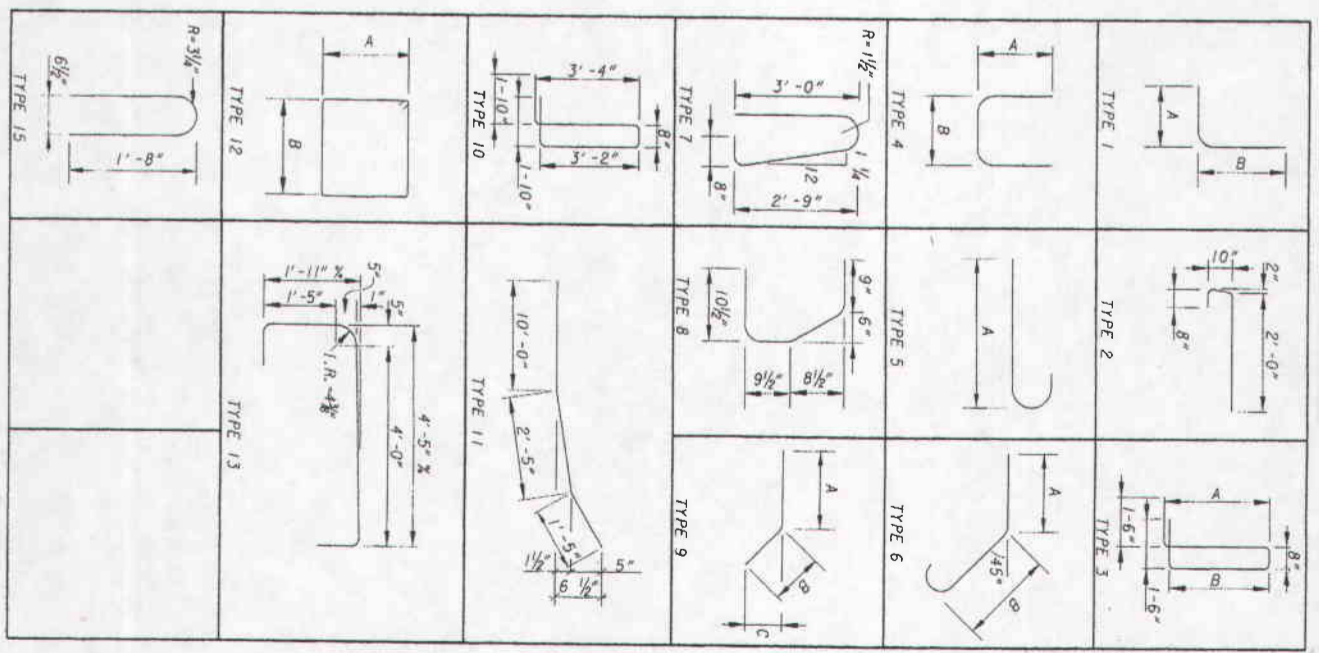
SITE PLAN
 BRIDGE NO. ATB-20-1222
 OVER PENN. R.R. & N.Y. CENTRAL R.R.
 ASHTABULA CO. STA. 644+94.50
 SEC. 17-20-11-99 SCALE: 1" = 20'-0"

PROJ. 445 (69)

MARK	NO.	LENGTH	WEIGHT	TYPE	A	B	C	INCR.
SLAB REINFORCING								
S401	712	30'-0"	14289	STR				
S402	89	10'-0"	595	STR				
S403	166	34'-0"	3771	STR				
S404	232	3'-4"	517	2				
S501	688	30'-0"	21528	STR				
S502	86	15'-0"	1346	STR				
S621	2	1'-11"						2'-9 3/4"
S622	11	31'-0"	544	STR				
S623	660	30'-0"	29740	STR				
S624	660	7'-0"	6940	STR				
S624	2	3'-0"						2'-11"
S624	11	32'-2"	582	STR				
S631	2	2'-0"						2'-10"
S631	11	30'-4"	535	STR				
S632	660	25'-0"	24783	STR				
S633	660	10'-0"	9914	STR				
S634	2	4'-0"						2'-10"
S634	10	30'-3"	515	STR				
S641	340	4'-2"	2128	STR				
		TOTAL	117,707					
SIDEWALK REINFORCING								
R501	173	4'-0"	722	4	1'-6"	1'-4"		
R502	173	3'-7"	647	4	1'-6"	11"		
R503	173	6'-4"	1143	4	5"	5'-9"		
R504	88	30'-0"	2754	STR				
R505	11	10'-0"	115	STR				
R506	120	8'-0"	1002	3	2'-6"	2'-4"		
R507	2	7'-6"	16	13				
R508	10	3'-7"	38	15				
R509	4	6'-1"	26	9	4'-8"	1'-4 1/2"	4"	
R510	4	6'-2"	26	STR				
R511	10	8'-3"	87	9	6'-10"	1'-4 1/2"	4"	
R512	10	8'-3"	87	STR				
R601	20	10'-3"	308	10				
R602	6	5'-2"	47	1	1'-10"	3'-4"		
R603	6	5'-0"	46	1	1'-10"	3'-2"		
		TOTAL	7,064					

MARK	NO.	LENGTH	WEIGHT	TYPE	A	B	C	INCR.
PARAPET REINFORCING								
X501	4	13'-10"	58	11				
X502	4	13'-10"	58	STR				
X503	46	30'-0"	1440	STR				
X504	6	10'-0"	63	STR				
X601	7	30'-0"	316	STR				
X602	1	10'-0"	16	11				
Y501	231	6'-0"	1446	7				
Y502	22	3'-0"	69	5	2'-5"			
Y601	253	2'-11 1/2"	1141	8	2'-6"	11"		
Y602	231	3'-3"	1128	1				
Y603	2	3'-9"			3'-0"			
Y603	S.O.	TO	130	1	TO	11"		3/4"
Y604	11	4'-1"			3'-3 3/4"			
Y604	16	3'-9"	91	1	3'-0"	11"		
		TOTAL	5,956					
		GRAND TOTAL	147,730					

- NOTES:
1. THE BAR SIZE NUMBER IS SPECIFIED ON THE PLANS IN THE BAR MARK COLUMN. THE FIRST DIGIT WHERE THREE DIGITS ARE USED, AND THE FIRST TWO DIGITS WHERE FOUR ARE USED, INDICATES THE BAR SIZE NUMBER. FOR EXAMPLE, S501 IS A NO. 5 BAR. BAR DIMENSIONS SHOWN ARE OUT TO UNLESS OTHERWISE NOTED. R INDICATES INSIDE RADIUS, UNLESS OTHERWISE NOTED.
 2. ALL REINFORCING STEEL SHALL BE EPOXY COATED. PAYMENT FOR REINFORCING BARS SHALL BE INCLUDED WITH ITEM 509.
 3. "STR" IN THE TYPE COLUMN INDICATES STRAIGHT BARS.
 4. S.O. DENOTES SERIES OF.
 5. REFER TO C.M.S. SECTION 509.05 FOR STANDARD BEND DIMENSIONS.
 6. ALL REINFORCING STEEL CLEARANCES ARE 2" UNLESS OTHERWISE NOTED.

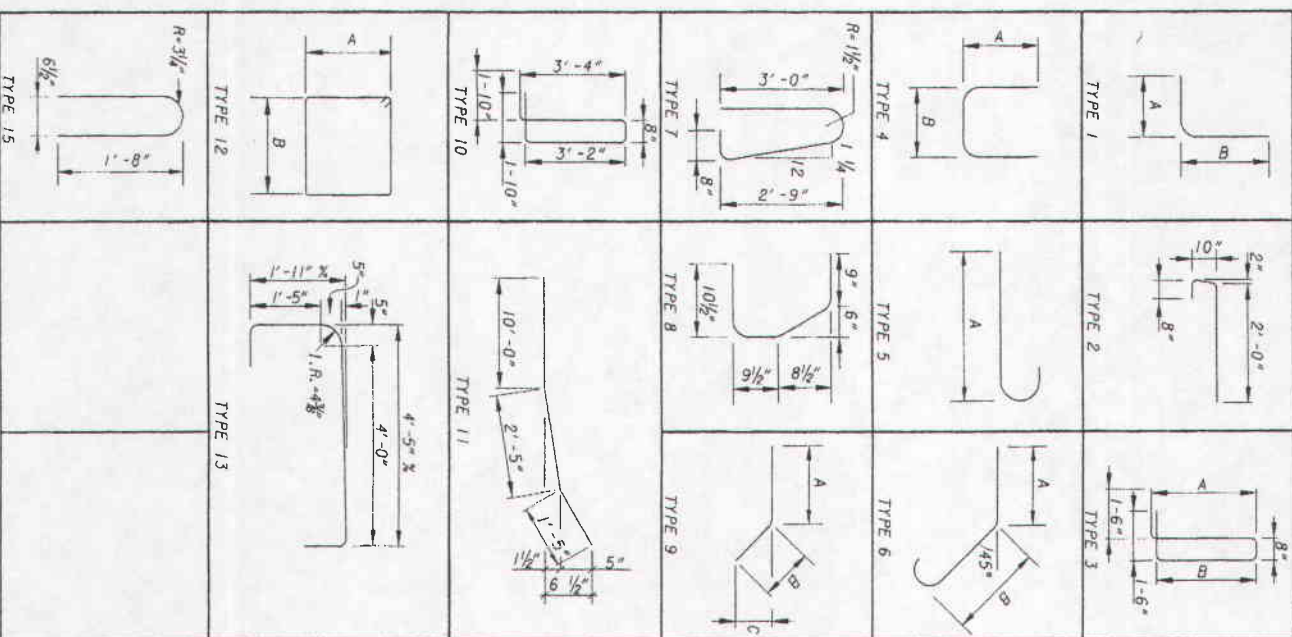


MARK	NO.	LENGTH	WEIGHT	TYPE	A	B	C	INCR.
REAR ABUTMENT								
A511	2	36'-0"	76	STR				
A512	2	32'-0"	67	STR				
A513	18	5'-11"	112	1-DOWEL	3'-4"	2'-8"		
A514	28	6'-2"	181	1-DOWEL	3'-4"	2'-11"		
A515	2	6'-1"	13	1-DOWEL	3'-5"	2'-9"		
A516	22	6'-0"	138	1-DOWEL	3'-4"	2'-9"		
A517	20	6'-3"	131	1-DOWEL	3'-4"	3'-0"		
A518	1	20'-9"	22	4	9'-0"	3'-5"		
A519	2	19'-2"	40	4	8'-0"	3'-5"		
A520	6	9'-8"	61	STR				
A521	18	17'-0"	320	12	2'-7"	5'-11"		
A522	7	20'-9"	152	4	9'-5"	2'-2"		
A523	8	9'-8"	81	STR				
A524	8	14'-0"	117	STR				
A525	2	3'-10"	117	STR				1 1/2"
A525	S.O.	TO	39	STR				1 1/2"
A526	2	8'-7"	3	STR				
A526	S.O.	TO	36	STR				1 1/2"
A527	3	8'-1"	1	STR				
A527	S.O.	TO	78	4	2'-2"	2'-2"		1'-5 1/2"
A528	7	15'-0"	22	9	6'-7"	1'-0"	7"	
A529	2	10'-4"	21	9	9'-4"	1'-0"	7"	
A530	1	15'-0"	16	4	6'-7"	2'-2"		
A531	6	10'-9"	68	STR				
A532	8	10'-9"	90	STR				
A533	7	18'-3"	134	4	8'-2"	2'-2"		
A534	S.O.	TO	68	4	1'-5"	2'-2"		1'-6"
A535	7	13'-9"	15	4	5'-11"	2'-2"		
A535	1	13'-9"	15	4	5'-11"	2'-2"		
A811	4	19'-0"	203	STR				
A812	4	20'-0"	214	STR				
A813	4	21'-0"	225	STR				
A814	4	22'-0"	235	STR				
A815	30	3'-6"	281	STR-DOWEL				
A816	4	10'-1"	108	STR				
A817	4	10'-9"	115	STR				
A817	TOTAL		3,479					
PIER REINFORCEMENT								
P501	94	3'-9"	368	1-DOWEL	2'-3"	1'-7"		
P502	94	4'-0"	344	1-DOWEL	2'-3"	1'-4"		
P503	20	3'-2"	67	1-DOWEL	2'-0"	1'-3"		
P504	40	3'-11"	164	1-DOWEL	2'-0"	2'-0"		
P601	5	17'-6"	132	STR				
P602	25	13'-0"	489	STR				
P801	20	4'-10"	259	1-DOWEL	3'-9"	1'-3"		
P801	TOTAL		1,823					

MARK	NO.	LENGTH	WEIGHT	TYPE	A	B	C	INCR.
FORWARD ABUTMENT								
B511	2	32'-0"	67	STR				
B512	2	36'-0"	76	STR				
B513	18	5'-9"	108	1-DOWEL	2'-7"	3'-4"		
B514	28	6'-0"	176	1-DOWEL	2'-10"	3'-4"		
B515	2	6'-4"	14	1-DOWEL	3'-1"	3'-5"		
B516	22	5'-8"	131	1-DOWEL	2'-6"	3'-4"		
B517	20	6'-2"	129	1-DOWEL	3'-0"	3'-4"		
B518	2	19'-2"	40	4	8'-0"	3'-5"		
B519	6	11'-11"	75	STR				
B520	8	11'-11"	100	STR				
B521	18	17'-0"	320	12	2'-7"	5'-11"		
B522	4	14'-0"	59	STR				
B523	8	12'-4"	103	4	8'-4"	2'-2"		
B524	2	3'-10"	39	STR				1 1/2"
B524	S.O.	TO	39	STR				1 1/2"
B525	2	8'-7"	3	STR				
B525	S.O.	TO	36	STR				1 1/2"
B526	1	4'-6"	1	STR				
B526	S.O.	TO	76	4	1'-4"	2'-2"		1'-3 1/2"
B527	8	13'-7"	22	9	9'-4"	1'-0"	7"	
B528	2	10'-4"	21	9	9'-4"	1'-0"	7"	
B529	6	9'-8"	61	STR				
B530	8	9'-8"	81	STR				
B531	4	14'-0"	59	STR				
B532	7	21'-2"	155	4	9'-8"	2'-2"		
B533	1	6'-4"	80	4	2'-3"	2'-2"		1'-6"
B533	S.O.	TO	80	4	10	2'-2"		1'-6"
B534	7	15'-4"	16	4	6'-9"	2'-2"		
B535	1	21'-9"	23	4	9'-4"	3'-5"		
B811	4	16'-0"	171	STR				
B812	4	22'-0"	235	STR				
B813	4	21'-0"	225	STR				
B814	4	20'-0"	214	STR				
B815	30	4'-0"	321	STR-DOWEL				
B816	4	11'-11"	128	STR				
B817	4	9'-8"	104	STR				
B817	TOTAL		3,465					
ABUT. DIAPHRAGM REINFORCEMENT								
E0521	22	13'-2"	303	12	2'-10"	3'-6"		
E0522	22	8'-1"	186	4	2'-8"	3'-0"		
E0523	32	13'-0"	434	12	2'-10"	3'-5"		
E0524	32	8'-0"	268	12	2'-8"	2'-11"		
E0531	16	13'-2"	220	12	2'-10"	3'-6"		
E0532	30	8'-1"	253	4	2'-8"	3'-0"		
E0533	16	13'-0"	217	12	2'-10"	3'-5"		
E0534	30	8'-0"	251	4	2'-8"	2'-11"		
E0541	6	13'-2"	83	12	2'-10"	3'-6"		
E0542	6	8'-1"	51	4	2'-8"	3'-0"		
E0801	42	5'-0"	561	6	1'-5"	2'-8"		
E0821	28	34'-10"	2605	STR				
E0831	28	33'-3"	2486	STR				
E0841	28	4'-3"	318	STR				
E0841	TOTAL		8,236					

- NOTES:
1. THE BAR SIZE NUMBER IS SPECIFIED ON THE PLANS IN THE BAR MARK COLUMN. THE FIRST DIGIT WHERE THREE DIGITS ARE USED, AND THE FIRST TWO DIGITS WHERE FOUR ARE USED, INDICATES THE BAR SIZE NUMBER. FOR EXAMPLE, S501 IS A NO. 5 BAR. BAR DIMENSIONS SHOWN ARE OUT TO OUT UNLESS OTHERWISE NOTED. R INDICATES INSIDE RADIUS, UNLESS OTHERWISE NOTED.
 2. ALL REINFORCING STEEL SHALL BE EPOXY COATED. PAYMENT FOR REINFORCING BARS SHALL BE INCLUDED WITH ITEM 509.
 3. "STR" IN THE TYPE COLUMN INDICATES STRAIGHT BARS.
 4. S.O. DENOTES SERIES OF.
 5. REFER TO C.M.S. SECTION 509.05 FOR STANDARD BEND DIMENSIONS.
 6. ALL REINFORCING STEEL CLEARANCES ARE 2" UNLESS OTHERWISE NOTED.

BENDING DIAGRAMS



CONSTRUCTION ELEVATIONS (SCREEDS) FOR DECK PLACEMENT

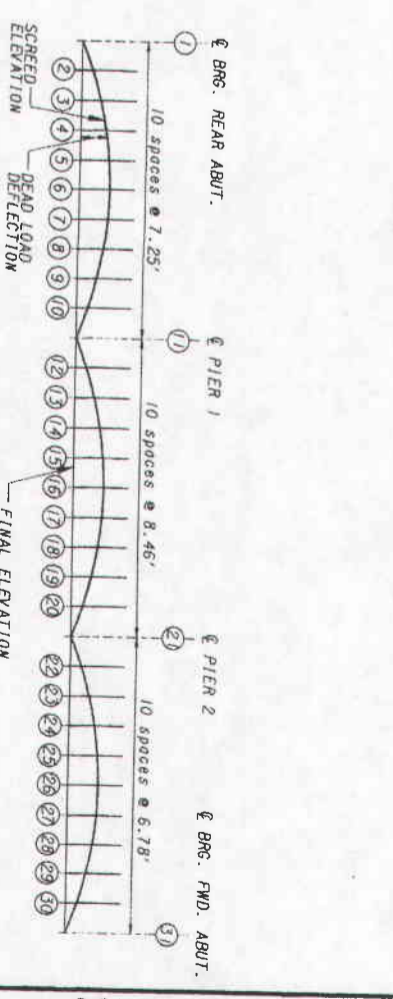
LOCATION	STATION	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
GIRDER 1	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.91.53	643.92.18	644.06.03	644.20.28	644.34.53	644.48.78	644.63.03	644.77.28	644.91.53	645.05.78	645.20.03	645.34.28	645.48.53	645.62.78	645.77.03	645.91.28	646.05.53	646.20.03	646.34.28	646.48.53
GIRDER 2	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.93.88	643.94.53	644.09.18	644.23.43	644.37.68	644.51.93	644.66.18	644.80.43	644.94.68	645.08.93	645.23.18	645.37.43	645.51.68	645.65.93	645.80.18	645.94.43	646.08.68	646.22.93	646.37.18	646.51.43
GIRDER 3	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.96.23	643.97.88	644.12.53	644.26.78	644.41.03	644.55.28	644.69.53	644.83.78	644.98.03	645.12.28	645.26.53	645.40.78	645.55.03	645.69.28	645.83.53	645.97.78	646.12.03	646.26.28	646.40.53	646.54.78
GIRDER 4	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.98.58	643.10.23	644.24.88	644.39.13	644.53.38	644.67.63	644.81.88	644.96.13	645.10.38	645.24.63	645.38.88	645.53.13	645.67.38	645.81.63	645.95.88	646.10.13	646.24.38	646.38.63	646.52.88	646.67.13
GIRDER 5	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.10.23	643.11.88	644.26.53	644.40.78	644.55.03	644.69.28	644.83.53	644.97.78	645.12.03	645.26.28	645.40.53	645.54.78	645.69.03	645.83.28	645.97.53	646.11.78	646.26.03	646.40.28	646.54.53	646.68.78
GIRDER 6	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.12.58	643.14.23	644.29.88	644.44.13	644.58.38	644.72.63	644.86.88	645.01.13	645.15.38	645.29.63	645.43.88	645.58.13	645.72.38	645.86.63	646.00.88	646.15.13	646.29.38	646.43.63	646.57.88	646.72.13
GIRDER 7	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.14.93	643.16.58	644.31.23	644.45.48	644.59.73	644.74.03	644.88.28	645.02.53	645.16.78	645.31.03	645.45.28	645.59.53	645.73.78	645.88.03	646.02.28	646.16.53	646.30.78	646.45.03	646.59.28	646.73.53
GIRDER 8	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.17.28	643.18.93	644.34.58	644.48.83	644.63.08	644.77.33	644.91.58	645.05.83	645.20.08	645.34.33	645.48.58	645.62.83	645.77.08	645.91.33	646.05.58	646.19.83	646.34.08	646.48.33	646.62.58	646.76.83
GIRDER 9	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.19.63	643.21.28	644.37.93	644.52.18	644.66.43	644.80.68	644.94.93	645.09.18	645.23.43	645.37.68	645.51.93	645.66.18	645.80.43	645.94.68	646.08.93	646.23.18	646.37.43	646.51.68	646.65.93	646.80.18

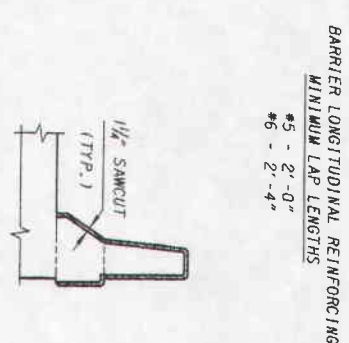
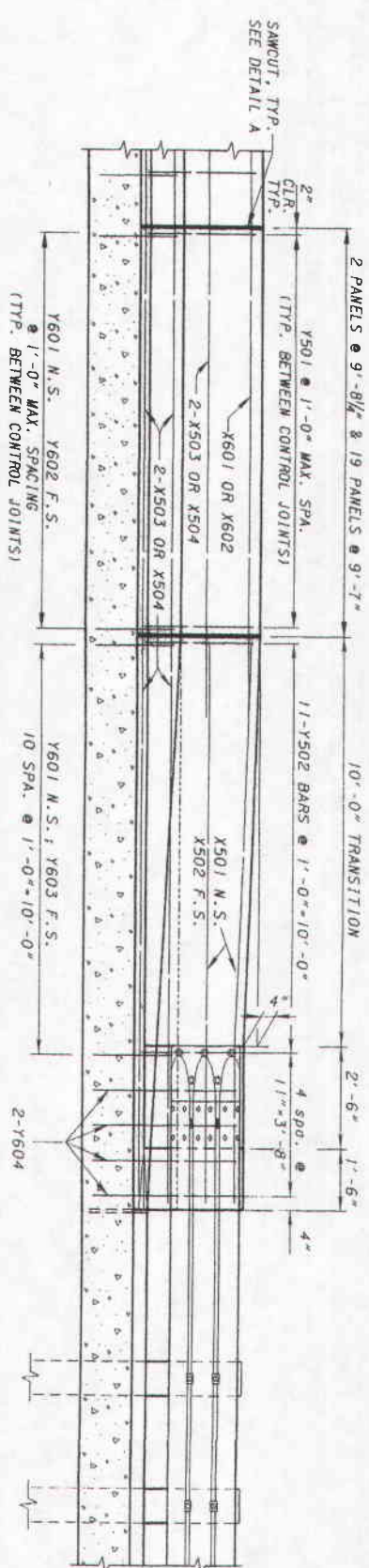
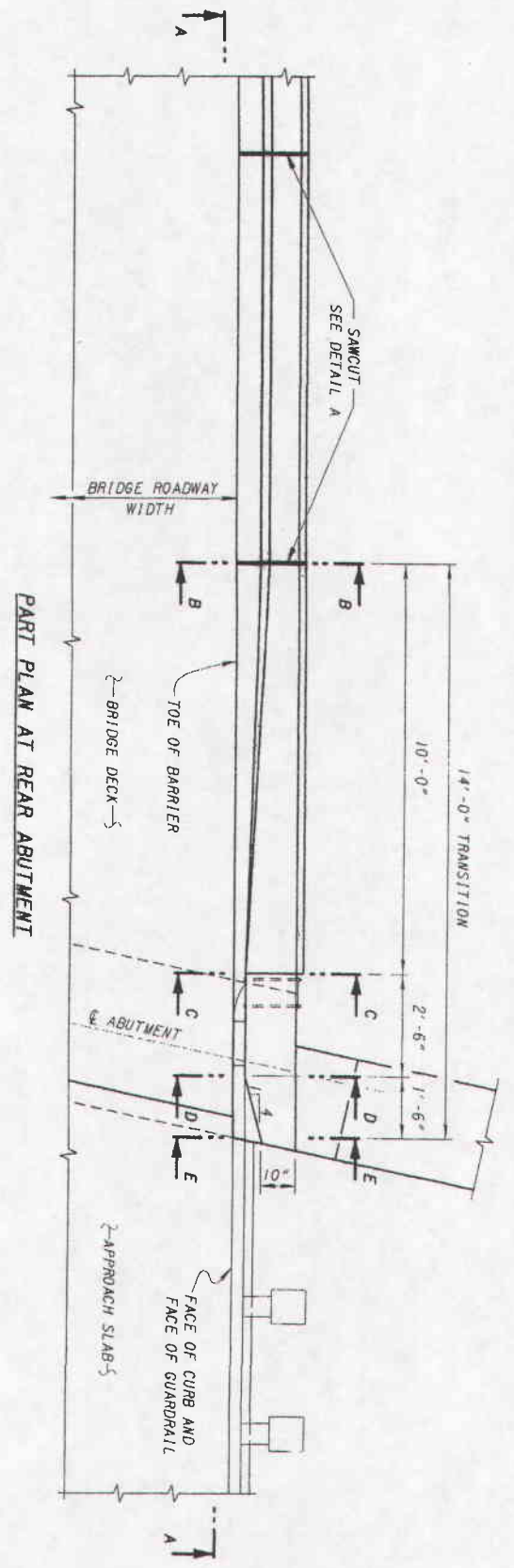
CONSTRUCTION ELEVATIONS (SCREEDS) FOR DECK PLACEMENT

LOCATION	STATION	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
GIRDER 1	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.91.53	643.92.18	644.06.03	644.20.28	644.34.53	644.48.78	644.63.03	644.77.28	644.91.53	645.05.78	645.20.03	645.34.28	645.48.53	645.62.78	645.77.03	645.91.28	646.05.53	646.20.03	646.34.28	646.48.53
GIRDER 2	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.93.88	643.94.53	644.09.18	644.23.43	644.37.68	644.51.93	644.66.18	644.80.43	644.94.68	645.08.93	645.23.18	645.37.43	645.51.68	645.65.93	645.80.18	645.94.43	646.08.68	646.22.93	646.37.18	646.51.43
GIRDER 3	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.96.23	643.97.88	644.12.53	644.26.78	644.41.03	644.55.28	644.69.53	644.83.78	644.98.03	645.12.28	645.26.53	645.40.78	645.55.03	645.69.28	645.83.53	645.97.78	646.12.03	646.26.28	646.40.53	646.54.78
GIRDER 4	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.98.58	643.10.23	644.24.88	644.39.13	644.53.38	644.67.63	644.81.88	644.96.13	645.10.38	645.24.63	645.38.88	645.53.13	645.67.38	645.81.63	645.95.88	646.10.13	646.24.38	646.38.63	646.52.88	646.67.13
GIRDER 5	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.10.23	643.11.88	644.26.53	644.40.78	644.55.03	644.69.28	644.83.53	644.97.78	645.12.03	645.26.28	645.40.53	645.54.78	645.69.03	645.83.28	645.97.53	646.11.78	646.26.03	646.40.28	646.54.53	646.68.78
GIRDER 6	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.12.58	643.14.23	644.29.88	644.44.13	644.58.38	644.72.63	644.86.88	645.01.13	645.15.38	645.29.63	645.43.88	645.58.13	645.72.38	645.86.63	646.00.88	646.15.13	646.29.38	646.43.63	646.57.88	646.72.13
GIRDER 7	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.14.93	643.16.58	644.31.23	644.45.48	644.59.73	644.74.03	644.88.28	645.02.53	645.16.78	645.31.03	645.45.28	645.59.53	645.73.78	645.88.03	646.02.28	646.16.53	646.30.78	646.45.03	646.59.28	646.73.53
GIRDER 8	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.17.28	643.18.93	644.34.58	644.48.83	644.63.08	644.77.33	644.91.58	645.05.83	645.20.08	645.34.33	645.48.58	645.62.83	645.77.08	645.91.33	646.05.58	646.19.83	646.34.08	646.48.33	646.62.58	646.76.83
GIRDER 9	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.19.63	643.21.28	644.37.93	644.52.18	644.66.43	644.80.68	644.94.93	645.09.18	645.23.43	645.37.68	645.51.93	645.66.18	645.80.43	645.94.68	646.08.93	646.23.18	646.37.43	646.51.68	646.65.93	646.80.18

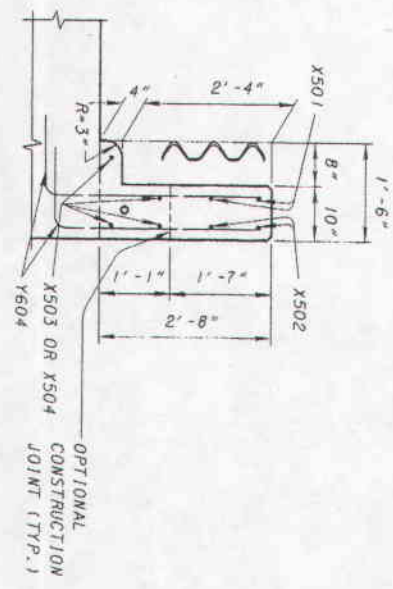
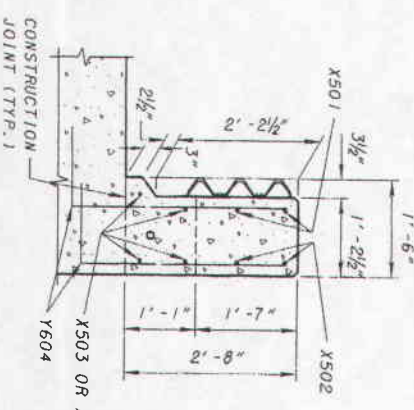
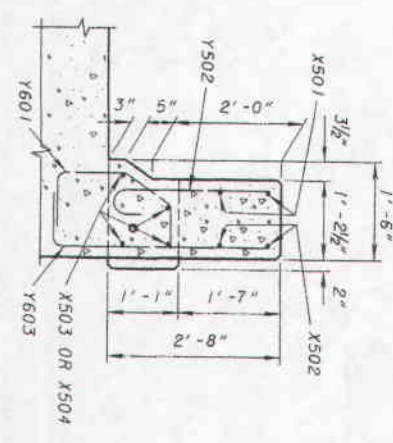
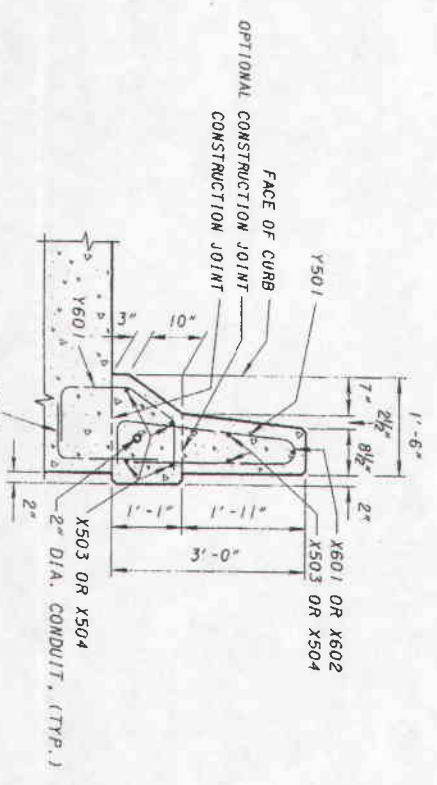
FINISHED DECK ELEVATIONS

LOCATION	STATION	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
LEFT CUTTER	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.90.88	643.91.53	644.06.18	644.20.43	644.34.68	644.48.93	644.63.18	644.77.43	644.91.68	645.05.93	645.20.18	645.34.43	645.48.68	645.62.93	645.77.18	645.91.43	646.05.68	646.20.03	646.34.28	646.48.53
RIGHT CUTTER	OFFSET FROM & CONST. FIN. DECK ELEVATION	643.17.28	643.18.93	644.34.58	644.48.83	644.63.08	644.77.33	644.91.58	645.05.83	645.20.08	645.34.33	645.48.58	645.62.83	645.77.08	645.91.33	646.05.58	646.19.83	646.34.08	646.48.33	646.62.58	646.76.83



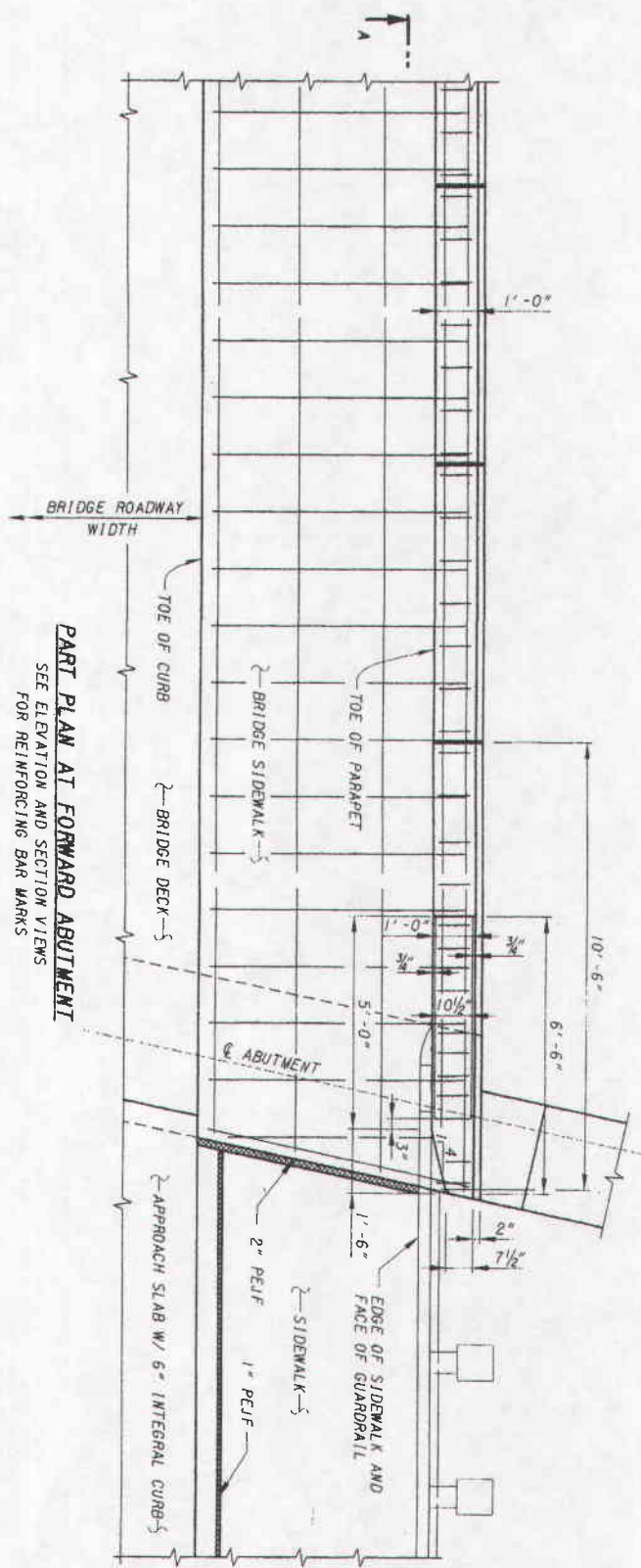


- LEGEND: N.S. - NEAR SIDE
F.S. - FAR SIDE
- NOTES:
1.) VERTICAL BARS SHALL BE SPACED AT 1'-0" MAXIMUM.
2.) FOR ADDITIONAL DETAILS SEE STD. DMS. BR-1 (36")
3.) VANDAL PROTECTION FENCE NOT SHOWN
4.) SEE SHEET 927 FOR LIMITS OF EPOXY SEALING.



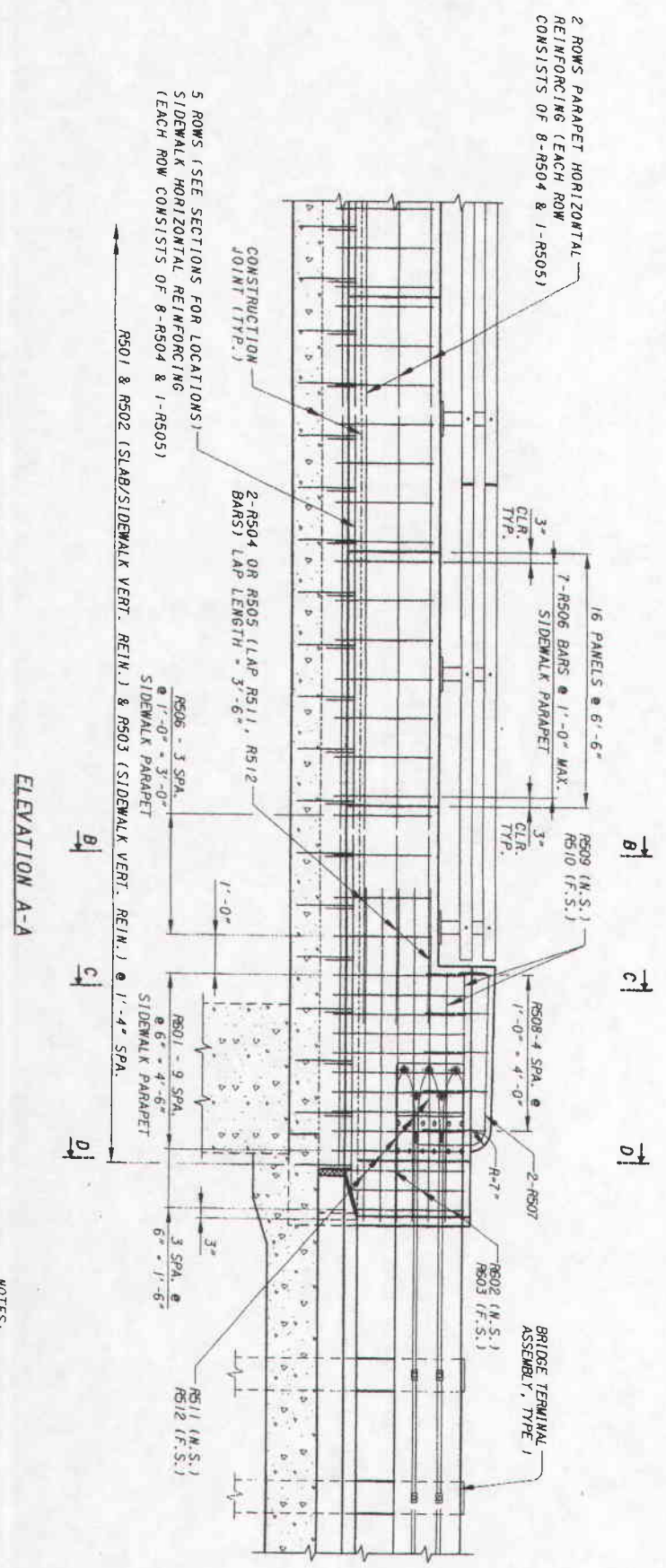
	24 / 27	ATB-20-12.21	36" BRIDGE RAILING DEFLECTOR PARAPET BRIDGE NO. ATB-20-1221 OVER NORFOLK SOUTHERN R.R.	DESIGNED	ORAWN	REVIEWED	DATE
				GAB	JBA	RSP	01-18-02
				CHECKED	REVISED	STRUCTURE FILE NUMBER	
				BUF		0402168	

Palmer PALMER ENGINEERING
 1076 SUMMIT SQUARE
 MIDDLETOWN, OH 45042
 *CHICKSEEK * NASHVILLE, LOUISVILLE * MIDDLETOWN * BRANSCOME *



PART PLAN AT FORWARD ABUTMENT
SEE ELEVATION AND SECTION VIEWS
FOR REINFORCING BAR MARKS

NOTE:
LEFT PARAPET SHALL BE CC/DA
CONCRETE CLASS OSC2, SUPERSTRUCTURE
EST. ON 18 CT. INCLUDES PORTION
ABOVE SIDEWALK CONST. JOINT.

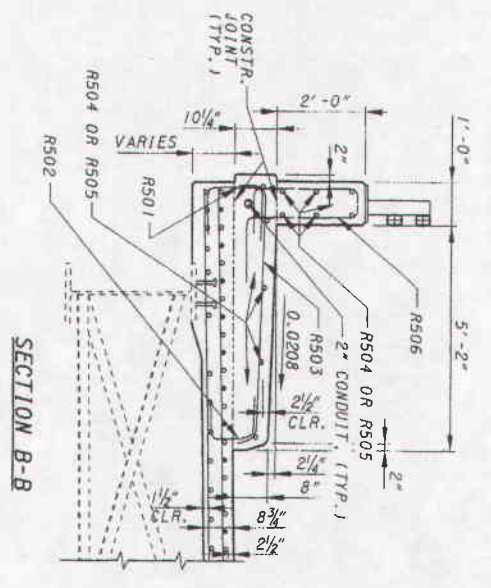


ELEVATION A-A

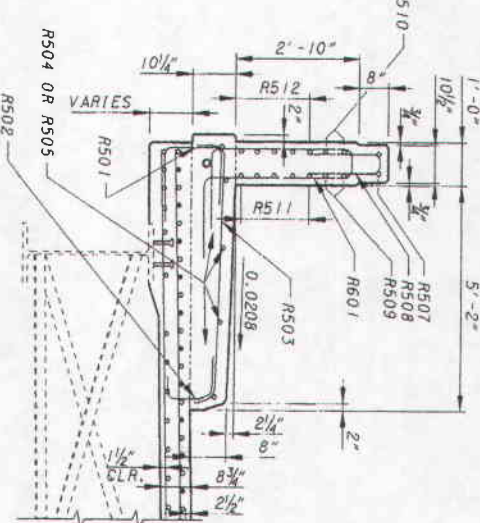
2 ROWS PARAPET HORIZONTAL REINFORCING (EACH ROW CONSISTS OF 8-R504 & 1-R505)
5 ROWS (SEE SECTIONS FOR LOCATIONS) SIDEWALK HORIZONTAL REINFORCING (EACH ROW CONSISTS OF 8-R504 & 1-R505)
CONSTRUCTION JOINT (TYP.)
2-R504 OR R505 (LAP R511, R512 BARS) LAP LENGTH = 3'-6"
R506 - 3 SPA. @ 1'-0" = 3'-0" SIDEWALK PARAPET
R508 - 4 SPA. @ 1'-0" = 4'-0" SIDEWALK PARAPET
R509 (N.S.) R510 (F.S.)
R501 - 9 SPA. @ 6" = 4'-6" SIDEWALK PARAPET
R502 (N.S.) R503 (F.S.)
R504 OR R505
R505
R506
R507
R508
R509
R510
R511 (N.S.) R512 (F.S.)
BRIDGE TERMINAL ASSEMBLY, TYPE 1
H-7"

NOTES:
SEE STD. DWG. BR-2-38
FOR ADDITIONAL DETAILS
SEE SHEET BZZ1 FOR
LIMITS OF EPOXY SEALING
VANDAL PROTECTION FENCE
NOT SHOWN

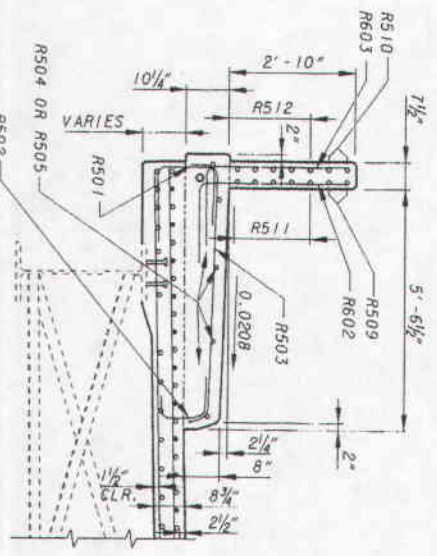
LEGEND
N.S. - NEAR SIDE
F.S. - FAR SIDE
PEJF - PREFORMED EXPANSION
JOINT FILLER



SECTION B-B



SECTION C-C

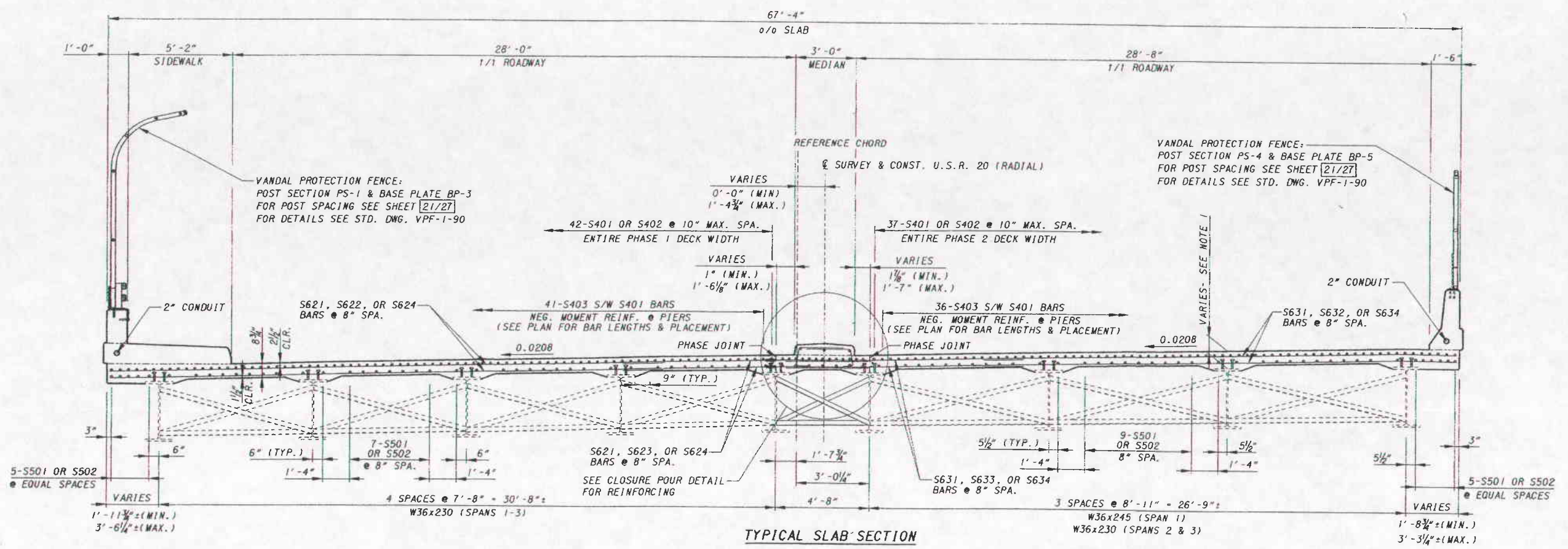


SECTION D-D

NOTE: GUARDRAIL NOT SHOWN

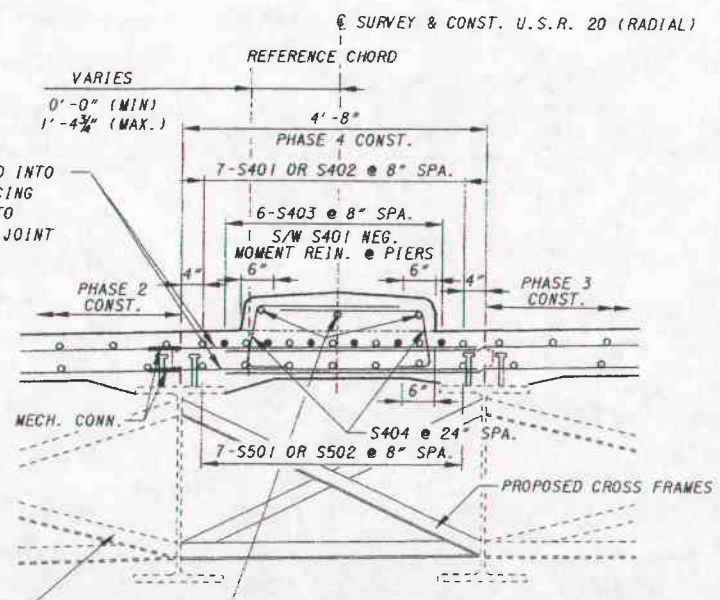
<p>ATB-20-12.21</p>	<p>BRIDGE SIDEWALK/PARAPET BRIDGE NO. ATB-20-1221 OVER NORFOLK SOUTHERN R.R.</p>		<p>DESIGNED GAB</p>	<p>DRAWN GAB</p>	<p>REVIEWED RSP</p>	<p>DATE 01-18-02</p>	<p>Palmer PALMER ENGINEERING 1076 SUMMIT SQUARE MIDDLETOWN, OH 45042 • BRUNSWICK • WASHINGTON • CINCINNATI • COLUMBUS • DAYTON • LEXINGTON • LOUISVILLE • MARIETTA • NASHVILLE • OHIO • WHEELING</p>
	<p>CHECKED BJF</p>	<p>REVISED</p>	<p>STRUCTURE FILE NUMBER 0402168</p>				

23 / 27
42 / 46

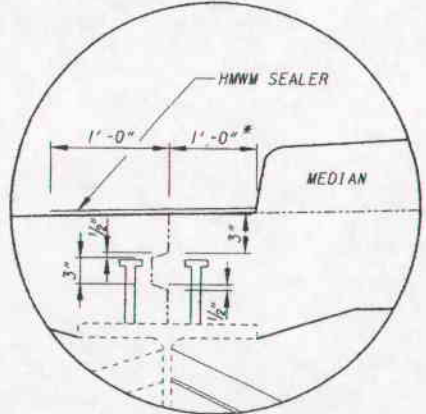


TYPICAL SLAB SECTION

SEE SHEET 23/27 FOR
 SIDEWALK REINFORCING
 SEE SHEET 24/27 FOR
 PARAPET REINFORCING
 SEE SHEET 9/27 FOR
 LIMITS OF EPOXY-
 URETHANE SEALING



CLOSURE POUR DETAIL

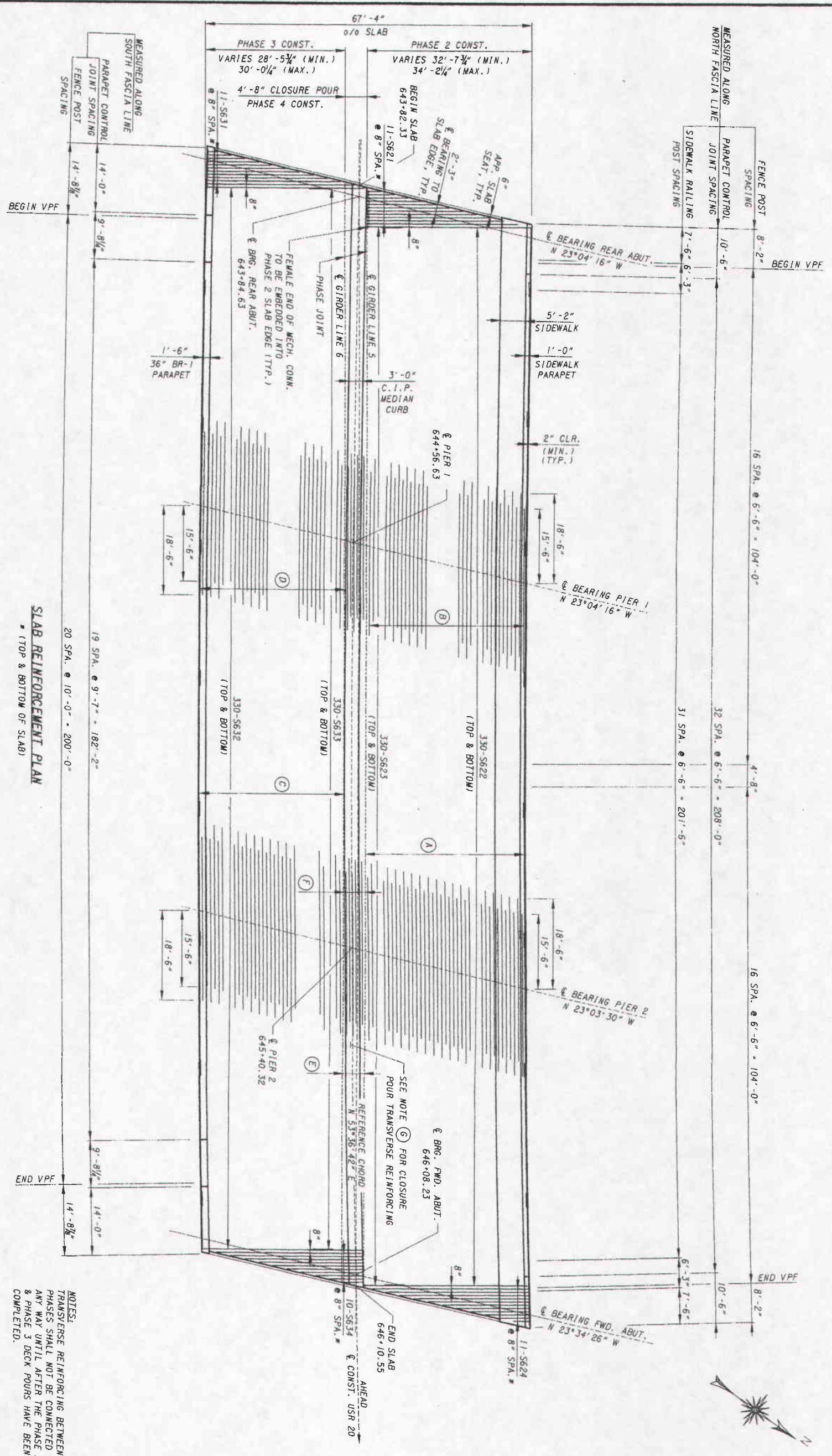


CONSTRUCTION JOINT DETAIL

HMMW - HIGH MOLECULAR WEIGHT METHACRYLATE RESIN
 * DIMENSION BETWEEN CONSTRUCTION JOINT & FACE OF CURB VARIES.
 IN AREAS WHERE THE DIMENSION IS 1'-0" OR GREATER PROVIDE A 2'-0"
 WIDTH OF HMMW SEALER CENTERED ON THE CONSTRUCTION JOINT.
 IN AREAS WHERE THE DIMENSION IS LESS THAN 1'-0" PROVIDE 1'-0"
 OF SEALER ON THE NON-CURB SIDE OF THE CONST. JOINT AND ON THE
 CURB SIDE PROVIDE SEALER THE ENTIRE WIDTH BETWEEN THE CONST.
 JOINT AND TOE OF CURB.

- NOTES:**
- DECK SLAB DEPTH FOR CONCRETE QUANTITY:
 THE DIMENSION SHOWN FROM THE TOP OF THE CONCRETE DECK
 TO THE TOP OF THE FLANGE, MINUS THE DESIGN HAUNCH
 THICKNESS OF 2 INCHES, HAS BEEN USED FOR COMPUTING THE
 DECK CONCRETE QUANTITIES. CONCRETE REQUIRED TO FILL THE
 HAUNCHES, INCLUDING ADDITIONAL OR LESS MATERIAL REQUIRED
 DUE TO HAUNCH CONSTRUCTION TOLERANCES, SHALL BE
 CONSIDERED AS INCIDENTAL AND WILL NOT BE INCLUDED IN THE
 QUANTITY CALCULATIONS FOR PAYMENT.
 - HAUNCH WIDTH OF 9 INCHES SHALL BE USED. HOWEVER, THE
 HAUNCH WIDTH MAY VARY BETWEEN 6 INCHES AND 12 INCHES

07/01/2003
 SLAB REIN. SECT. DGN



SLAB REINFORCEMENT PLAN
* (TOP & BOTTOM OF SLAB)

- (A) TOP OF SLAB - 42 ROWS @ 10" MAX. SPACING (EACH ROW CONSISTS OF 8-S401 BARS & 1-S402 BARS) BOTTOM OF SLAB - 4 SETS OF 9 ROWS (BETWEEN BEAMS) & 1 SET OF 5 ROWS (EDGE OF SLAB) (EACH ROW CONSISTS OF 8-S501 & 1-S502) SEE SECTION FOR BAR SPACING SHT. [22/27]
- (B) TOP OF SLAB NEGATIVE MOMENT REINFORCING CENTERED OVER PIERS - 41 ROWS @ 10" MAX. SPACING STAGGERED WITH S401 CONTINUOUS LONG. REINFORCING. (EACH ROW CONSISTS OF 1-S403, TYP. BOTH PIERS)
- (C) TOP OF SLAB - 37 ROWS @ 10" MAX. SPACING (EACH ROW CONSISTS OF 8-S401 BARS & 1-S402 BARS) BOTTOM OF SLAB - 3 SETS OF 11 ROWS (BETWEEN BEAMS) & 1 SET OF 5 ROWS (EDGE OF SLAB) (EACH ROW CONSISTS OF 8-S501 & 1-S502) SEE SECTION FOR BAR SPACING SHT. [22/27]
- (D) TOP OF SLAB NEGATIVE MOMENT REINFORCING CENTERED OVER PIERS - 36 ROWS @ 10" MAX. SPACING STAGGERED WITH S401 CONTINUOUS LONG. REINFORCING. (EACH ROW CONSISTS OF 1-S403, TYP. BOTH PIERS)
- (E) TOP OF SLAB - 7 ROWS @ 8" SPACING (EACH ROW CONSISTS OF 8-S401 BARS & 1-S402 BARS) BOTTOM OF SLAB - 7 ROWS @ 8" SPACING (EACH ROW CONSISTS OF 8-S501 & 1-S502) SEE SECTION FOR BAR SPACING SHT. [22/27]
- (F) TOP OF SLAB NEGATIVE MOMENT REINFORCING CENTERED OVER PIERS - 6 ROWS @ 8" SPACING STAGGERED WITH S401 CONTINUOUS LONG. REINFORCING. (EACH ROW CONSISTS OF 1-S403, TYP. BOTH PIERS)
- (G) CLOSURE POUR TRANSVERSE REINFORCING - 340 ROWS @ 8" SPACING (BARS ARE TO BE TIED TO PHASE 2 REINFORCING USING A MECHANICAL CONNECTOR AND TO PHASE 3 REINFORCING USING A LAP JOINT) (EACH ROW CONSISTS OF 1-S641)

NOTES:
TRANSVERSE REINFORCING BETWEEN PHASES SHALL NOT BE CONNECTED IN ANY WAY UNTIL AFTER THE PHASE 2 & PHASE 3 DECK POURS HAVE BEEN COMPLETED.

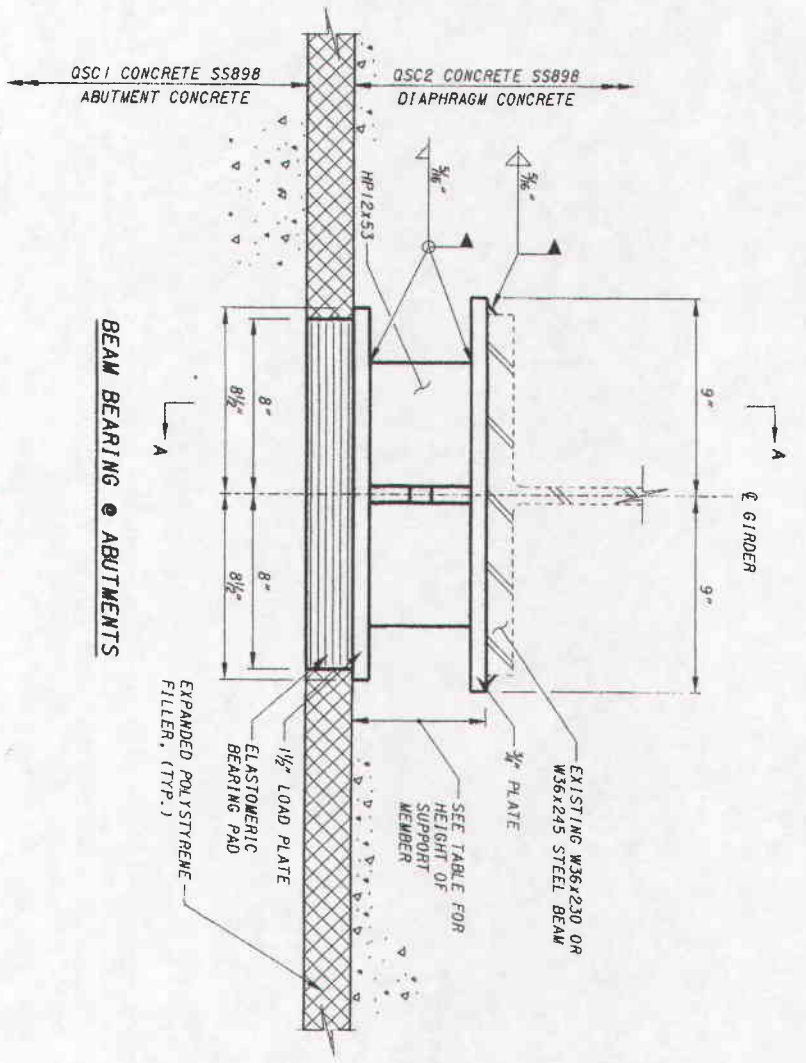
SEE SHEET [23/27] FOR SIDEWALK REINFORCING
SEE SHEET [24/27] FOR PARAPET REINFORCING
SEE SHEET [25/27] FOR CURB REINFORCING
DECK REINFORCING
MINIMUM LAP SPACINGS
#4 - 2'-0"
#5 - 2'-6"
#6 - 3'-2"

ATB-20-12.21

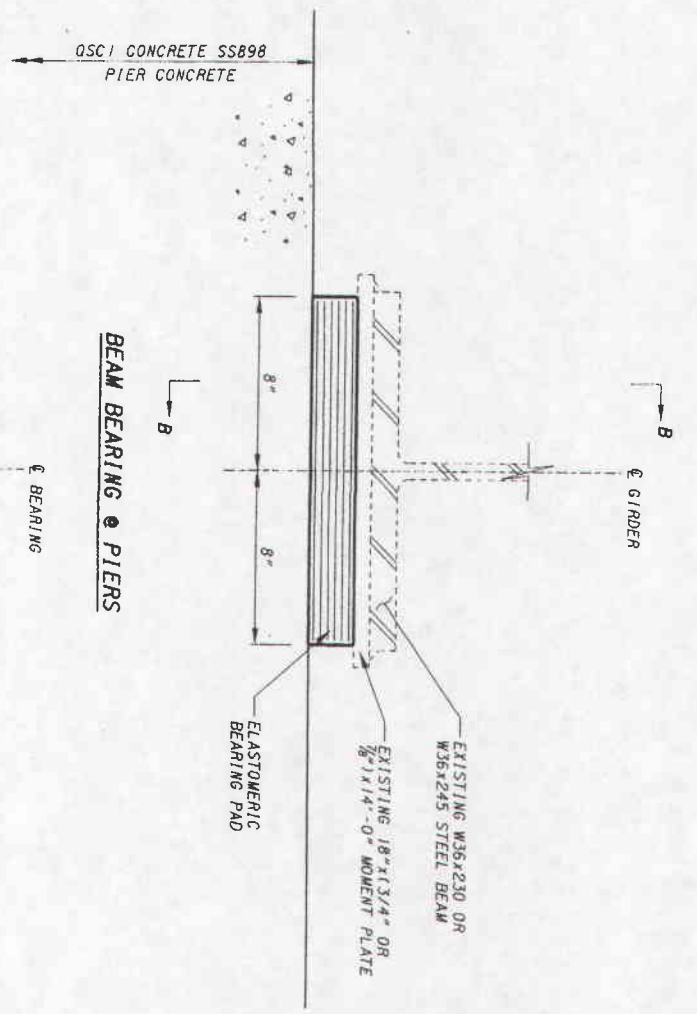
SLAB REINFORCING PLAN
BRIDGE NO. ATB-20-1221
OVER NORFOLK SOUTHERN R.R.

DESIGNED GAB	DRAWN JBA	REVIEWED RSP	DATE 01-18-02
CHECKED BJF	REVISED	STRUCTURE FILE NUMBER 0402168	

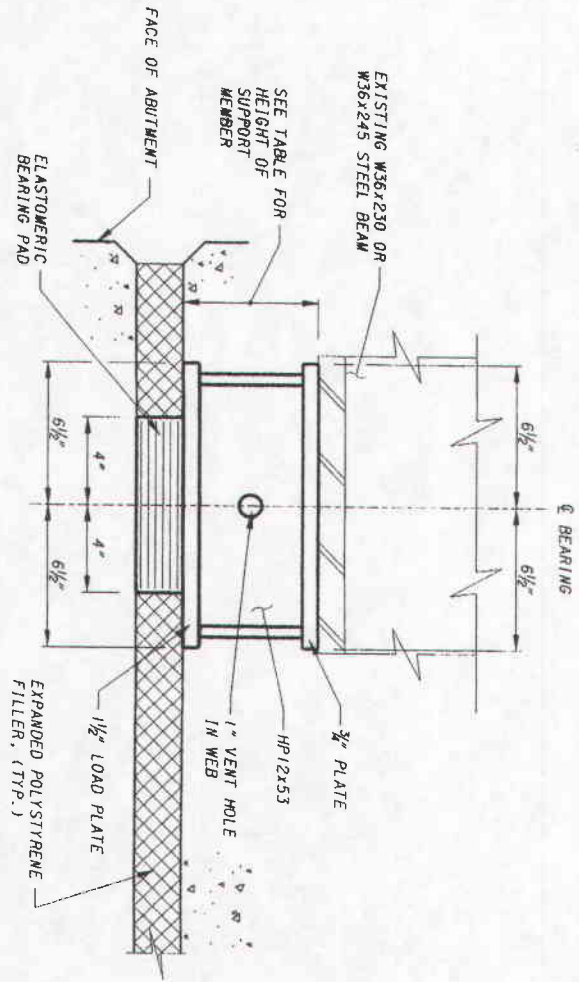
Palmer ENGINEERING
146 N. BRIEEL BLVD.
MIDDLETOWN, OH 45042
WINCHESTER • NASHVILLE • LOUISVILLE
COLUMBIANA • MURKIN • OHIO



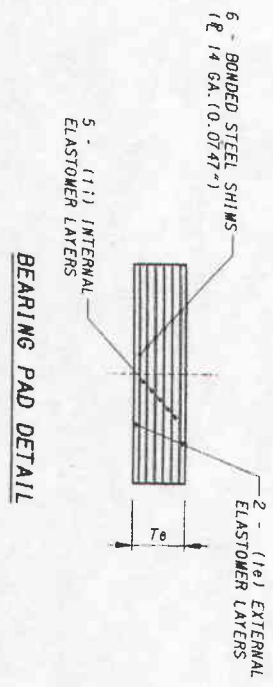
BEAM BEARING @ ABUTMENTS



BEAM BEARING @ PIERS



SECTION A-A



BEARING PAD DETAIL

NOTES:
ELASTOMERIC BEARING PADS SHALL COMPLY WITH ITEM 516 AND ASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES, SECTION 18, BEARING DEVICES, DIVISION 11, CONSTRUCTION, ARTICLES 18.4.5.1 AND 18.5.6.2. BEARINGS SHALL BE GRADE 3, SO DOWELBAR ELASTOMER, AND SHALL BE SUBJECT TO THE LOAD TESTING REQUIREMENTS DEFINED IN ARTICLE 18.7.4.5 OF THE ASHTO DOCUMENT LISTED ABOVE. BEARINGS WERE DESIGNED UNDER SECTION 14.6.5 OF SECTION 14, BEARINGS, DIVISION 1 DESIGN. TESTING SHALL BE INCLUDED IN THE UNIT PRICE BID FOR THE BEARINGS, EACH.

BASIS OF PAYMENT: THE UNIT BID PRICE SHALL INCLUDE ALL MATERIALS, LABOR, AND INCIDENTALS NECESSARY TO FURNISH AND INSTALL LAMINATED ELASTOMERIC BEARINGS, LOAD PLATE/HP12x53 SUPPORT MEMBERS SHALL BE CLEANED AND SHOP-PRIMED ACCORDING TO ITEM 516. PAYMENT WILL BE AT THE CONTRACT PRICE FOR ITEM 516, ELASTOMERIC BEARINGS.

* DIMENSION INCLUDES 3/8\"/>

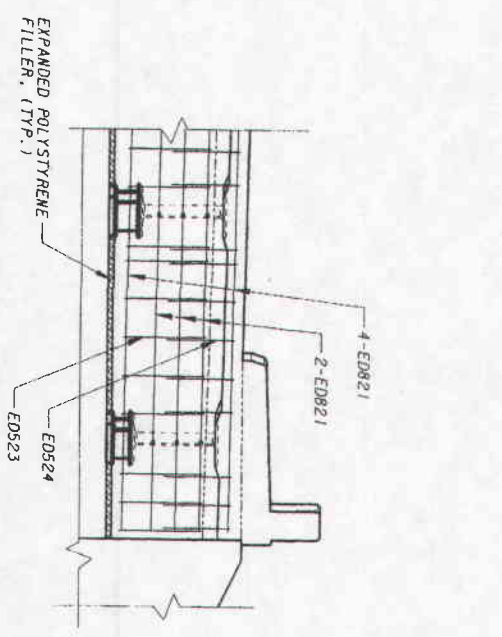
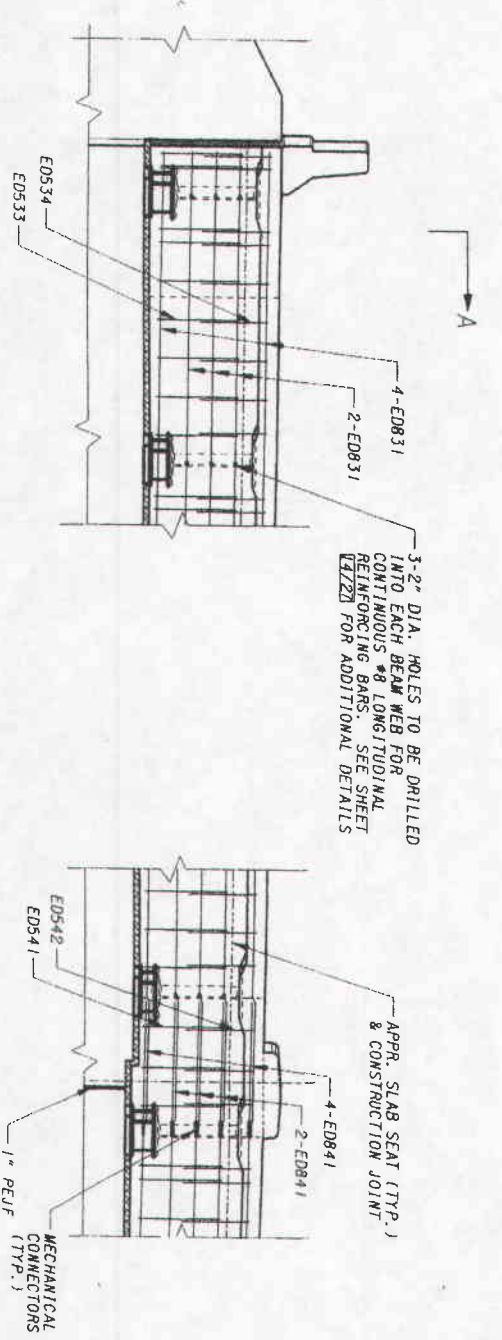
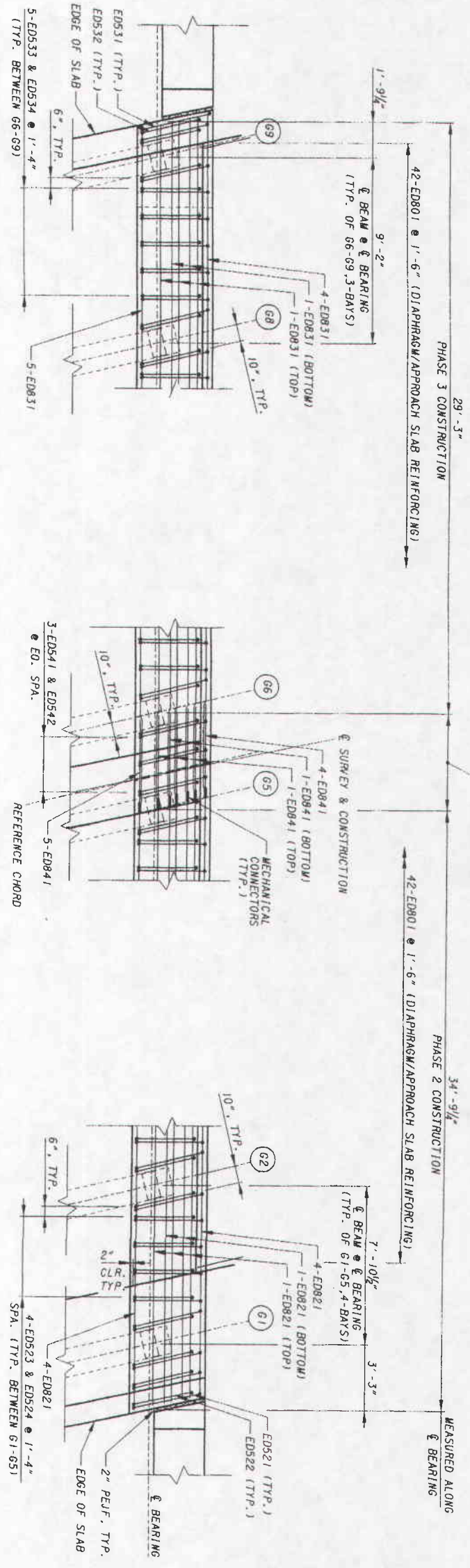
BEARING LOCATION	BEARING TYPE	NO. REQ'D.	DEAD LOAD (KIPS)	LIVE LOAD (KIPS)	TOTAL LOAD (KIPS)	TL	NO. OF TL	TL (2 EA.)	NO. OF INTERNAL LAMINATES (14 GAGE)	Te	G1	G2	G3	G4	G5	G6	G7	G8	G9
REAR ABUT.	EXPANSION	9	63	52	115	0.28"	5	0.19"	6	2.1282"	8.00"	10.39"	9.32"	11.12"	9.92"	6.92"	9.08"	8.36"	10.04"
PIER #1	EXPANSION	9	173	69	242	0.28"	5	0.19"	6	2.1282"	8.00"	10.88"	10.28"	12.68"	12.20"	9.44"	12.32"	9.08"	11.60"
PIER #2	EXPANSION	9	173	69	242	0.28"	5	0.19"	6	2.1282"	8.00"	10.88"	10.28"	12.68"	12.20"	9.44"	12.32"	9.08"	11.60"
FWD. ABUT.	EXPANSION	9	63	52	115	0.28"	5	0.19"	6	2.1282"	8.00"	10.88"	10.28"	12.68"	12.20"	9.44"	12.32"	9.08"	11.60"

ATB-20-12.21

ELASTOMERIC BEARING DETAILS
BRIDGE NO. ATB-20-1221
OVER NORFOLK SOUTHERN R.R.

DESIGNED GAB	DRAWN JBA	REVIEWED RSP	DATE 01-18-02
CHECKED BJF	REVISED	STRUCTURE FILE NUMBER 0402168	

Palmer PALMER ENGINEERING
146 N BREIEL BLVD.
MIDDLETOWN, OH 45042
MIDDLETOWN, OH 45042



PLAN
REAR ABUTMENT SHOWN
FORWARD ABUTMENT SIMILAR

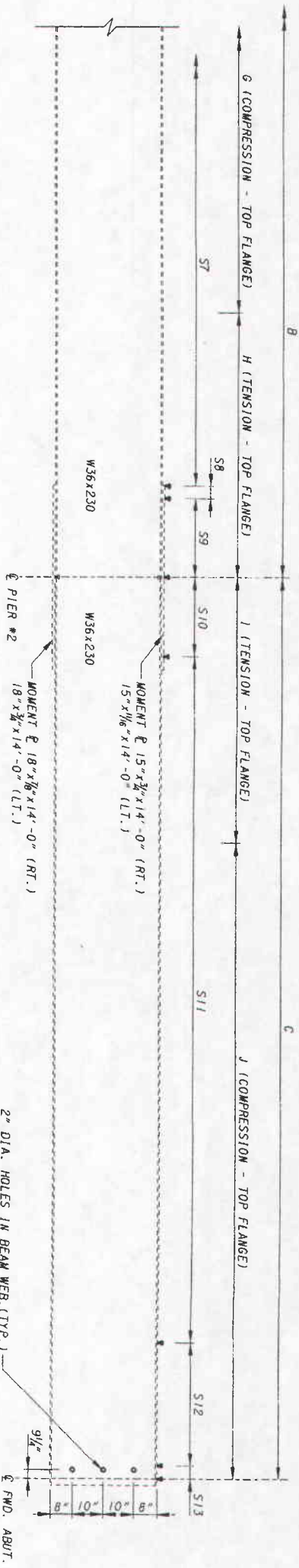
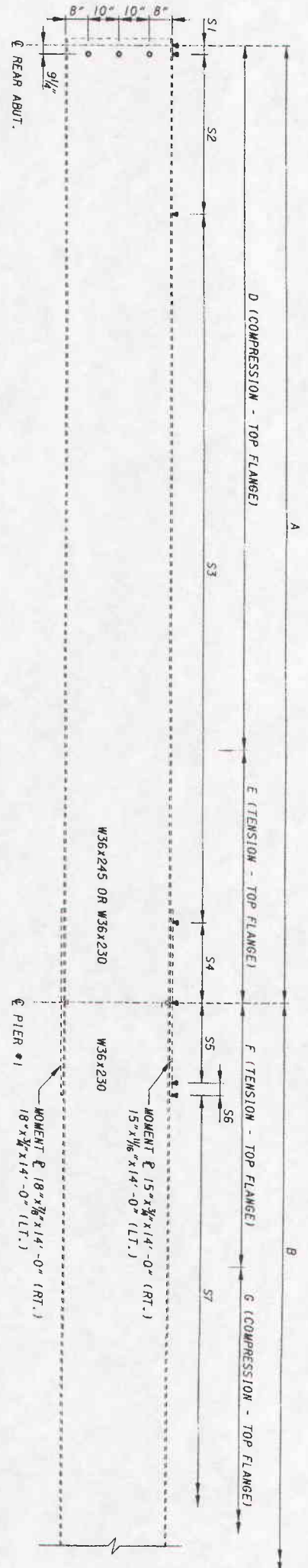
ELEVATION
REAR ABUTMENT SHOWN
FORWARD ABUTMENT SIMILAR

3-2" DIA. HOLES TO BE DRILLED INTO EACH BEAM WEB FOR CONTINUOUS #8 LONGITUDINAL REINFORCING BARS. SEE SHEET [A722] FOR ADDITIONAL DETAILS

- NOTES:**
- 1.) SEE SHEET [A722] FOR SECTION A-A
 - 2.) ABUTMENT DIAPHRAGM TO BE SS898 O/C/OA CONCRETE, CLASS 0502
 - 3.) SEE BRIDGE STD. Dwg. S/CD-1-96 FOR ADDITIONAL DETAILS.

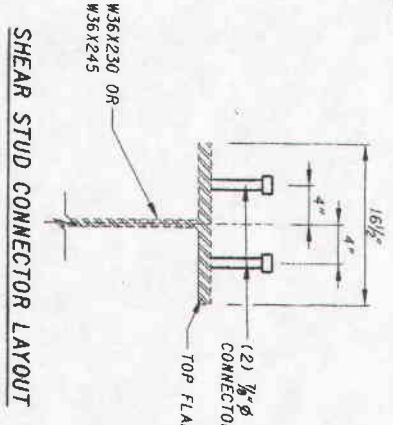
LEGEND
(FF) - FRONT FACE
(BF) - BACK FACE
PEUF - PREFORMED EXP. JOINT FILLER

NOTE:
THE CONCRETE IN THE ABUTMENT DIAPHRAGM SECTIONS OF THIS SEMI-INTEGRAL ABUTMENT THAT ENGAGES ANY STRUCTURAL STEEL MEMBERS OF AN INDIVIDUAL PHASE MAY BE PLACED EITHER SEPARATE OF OR WITH THE DECK CONCRETE OF THAT PHASE. IF THE CONTRACTOR CHOOSES TO PLACE THE DIAPHRAGM CONCRETE SEPARATELY, THE CONCRETE SHALL HAVE AT LEAST 48 HOURS OF SET TIME BEFORE DECK CONCRETE CAN BE PLACED. THE HORIZONTAL CONSTRUCTION JOINT BETWEEN THE DIAPHRAGM AND DECK CONCRETE SHOULD BE AT THE BOTTOM OF THE TOP FLANGE. IF NO SEPARATE CLOSURE POUR SECTION IS DETAILED BETWEEN PHASES THE ABUTMENT DIAPHRAGM CONCRETE SHALL BE POURED SIMULTANEOUSLY WITH THE DECK POUR TO ALLOW FOR EXPECTED DEADLOAD ROTATION AT THE ABUTMENTS.



BEAM DIMENSIONS

GIRDER	A	B	C	D	E	F	G	H	I	J
G1	72'-0"	83'-1 1/2"	67'-3 3/8"	49'-7 1/4"	22'-4 1/4"	14'-2 1/2"	49'-0"	20'-8 1/2"	18'-11"	48'-4 1/8"
G2	72'-0"	83'-11 1/2"	67'-4 1/2"	52'-7"	19'-5"	19'-2"	45'-4 1/2"	19'-2"	18'-5"	48'-11 1/2"
G3	72'-0"	83'-11 1/2"	67'-5 1/2"	53'-9 1/2"	18'-2 1/2"	20'-9"	43'-10 1/2"	19'-4"	17'-11"	49'-9 1/8"
G4	72'-0"	83'-11 1/2"	67'-6 1/2"	53'-11"	18'-1"	20'-4"	44'-2 1/2"	19'-4 1/2"	18'-0 1/2"	49'-9 1/8"
G5	72'-0"	83'-11 1/2"	67'-7 1/2"	53'-10 1/2"	18'-1 1/4"	20'-10"	43'-10 1/2"	19'-6 1/2"	18'-1 1/4"	49'-6 1/8"
G6	72'-0"	83'-11 1/2"	67'-7 1/2"	53'-9"	18'-3"	20'-9 1/2"	43'-6 1/2"	19'-7 1/4"	18'-0 1/8"	49'-7"
G7	72'-0"	83'-11 1/2"	67'-8 1/2"	53'-6 1/2"	18'-5 1/4"	20'-9"	43'-10 1/2"	19'-9"	17'-11"	49'-9 1/8"
G8	72'-0"	83'-11 1/2"	67'-9 1/2"	53'-5 1/2"	18'-6 1/2"	21'-0"	44'-2 1/2"	18'-9"	17'-5"	50'-4 1/8"
G9	72'-0"	83'-11 1/2"	67'-11"	53'-8 1/4"	18'-3 1/2"	20'-4"	42'-11"	16'-9 1/2"	16'-10 1/2"	51'-0 1/2"

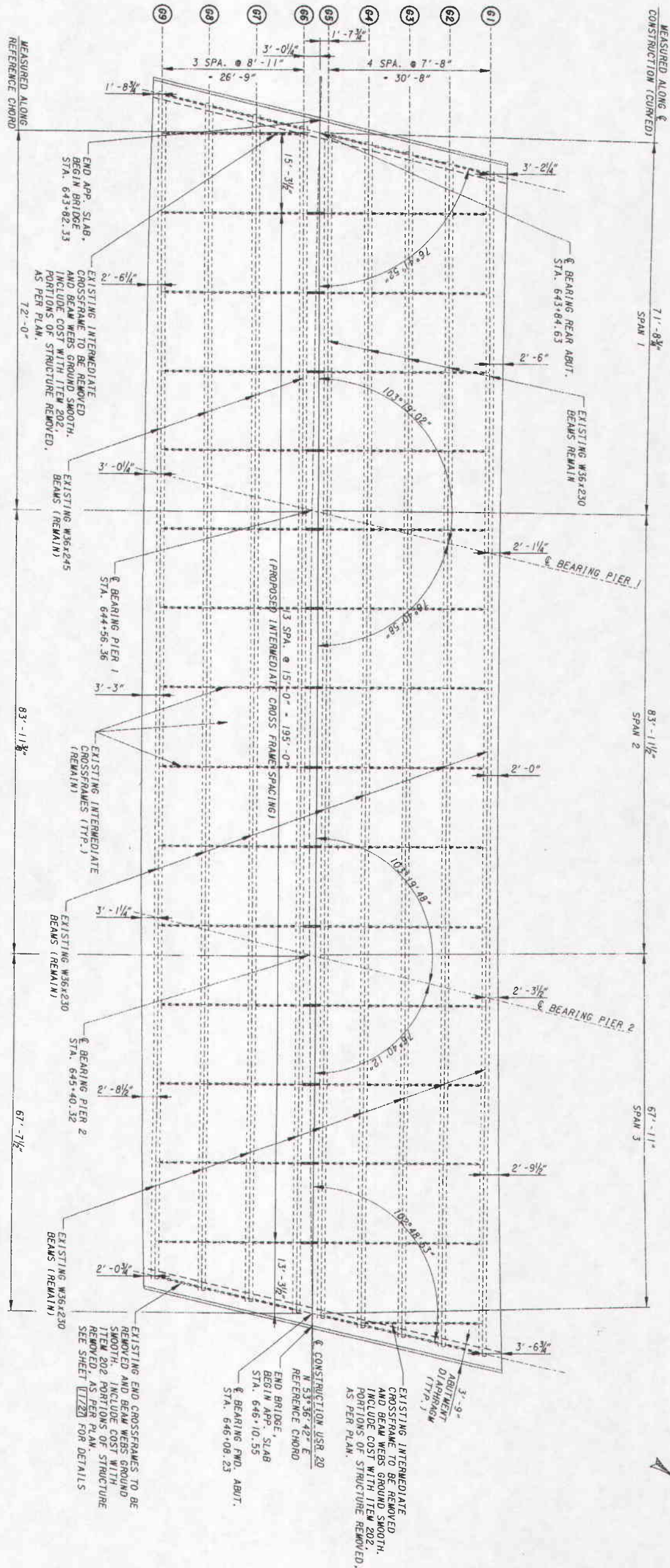


- NOTES:**
- 1.) ALL DIMENSIONS ARE MEASURED ALONG \bar{C} OF GIRDER FOR GIRDER DESIGNATIONS SEE FRAMING PLAN TO ITEM 513 IN 2002 CWS.
 - 2.) WELDED STUD SHEAR CONNECTORS SHALL CONFORM TO ITEM 513 IN 2002 CWS.
 - 3.) WELDED ATTACHMENT OF SUPPORTS FOR CONCRETE DECK FINISHING MACHINE MAY BE MADE TO AREAS OF THE FACIA STRINGER FLANGES DESIGNATED "COMPRESSION". ATTACHMENTS SHALL NOT BE MADE TO AREAS DESIGNATED "TENSION". FILLET WELDS TO COMPRESSION FLANGES SHALL BE NOT CLOSER THAN 1" FROM EDGE OF FLANGE, BE NOT MORE THAN 2" LONG, AND BE NOT SMALLER THAN 1/4" FOR THICKNESSES UP TO 3/4" AND 3/8" FOR GREATER THAN 3/4" THICK.

SHEAR STUD CONNECTOR ROW SPACING

GIRDER	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	S13
G1	0'-8"	18 SPA. @ 8"	12'-0"	64 SPA. @ 10"	53'-4"	3 SPA. @ 2'-0"	6'-0"	3 SPA. @ 2'-0"	6'-0"	0'-6 1/8"	85 SPA. @ 10"	70'-10"	0'-6 1/8"
G2	0'-8"	18 SPA. @ 8"	12'-0"	64 SPA. @ 10"	53'-4"	3 SPA. @ 2'-0"	6'-0"	3 SPA. @ 2'-0"	6'-0"	0'-6 1/8"	85 SPA. @ 10"	70'-10"	0'-6 1/8"
G3	0'-8"	18 SPA. @ 8"	12'-0"	64 SPA. @ 10"	53'-4"	3 SPA. @ 2'-0"	6'-0"	3 SPA. @ 2'-0"	6'-0"	0'-6 1/8"	85 SPA. @ 10"	70'-10"	0'-6 1/8"
G4	0'-8"	18 SPA. @ 8"	12'-0"	64 SPA. @ 10"	53'-4"	3 SPA. @ 2'-0"	6'-0"	3 SPA. @ 2'-0"	6'-0"	0'-6 1/8"	85 SPA. @ 10"	70'-10"	0'-6 1/8"
G5	0'-8"	18 SPA. @ 8"	12'-0"	64 SPA. @ 10"	53'-4"	3 SPA. @ 2'-0"	6'-0"	3 SPA. @ 2'-0"	6'-0"	0'-6 1/8"	85 SPA. @ 10"	70'-10"	0'-6 1/8"
G6	0'-8"	18 SPA. @ 8"	12'-0"	64 SPA. @ 10"	53'-4"	3 SPA. @ 2'-0"	6'-0"	3 SPA. @ 2'-0"	6'-0"	0'-6 1/8"	85 SPA. @ 10"	70'-10"	0'-6 1/8"
G7	0'-8"	18 SPA. @ 8"	12'-0"	64 SPA. @ 10"	53'-4"	3 SPA. @ 2'-0"	6'-0"	3 SPA. @ 2'-0"	6'-0"	0'-6 1/8"	85 SPA. @ 10"	70'-10"	0'-6 1/8"
G8	0'-8"	18 SPA. @ 8"	12'-0"	64 SPA. @ 10"	53'-4"	3 SPA. @ 2'-0"	6'-0"	3 SPA. @ 2'-0"	6'-0"	0'-6 1/8"	85 SPA. @ 10"	70'-10"	0'-6 1/8"
G9	0'-8"	18 SPA. @ 8"	12'-0"	64 SPA. @ 10"	53'-4"	3 SPA. @ 2'-0"	6'-0"	3 SPA. @ 2'-0"	6'-0"	0'-6 1/8"	85 SPA. @ 10"	70'-10"	0'-6 1/8"

	ATB-20-12.21	SHEAR STUD DETAILS	DESIGNED GAB	DRAWN JBA	REVIEWED RSP	DATE 01-18-02	
	18 / 27	BRIDGE NO. ATB-20-1221 OVER NORFOLK SOUTHERN R.R.	CHECKED BJF	REVISED	STRUCTURE FILE NUMBER 0402168	PALMER ENGINEERING 146 N. BRIEL BLVD. MIDDLETOWN, OH 46042	



FRAMING PLAN

NOTES:
SUBSTRUCTURE SKINS ARE MEASURED BETWEEN THE ϕ BEARING & REFERENCE CHORD ϕ ABUTMENT BEARINGS ϕ SURVEY & CONST.
PROPOSED CROSS FRAME MEMBERS SHALL BE A36 STEEL.
FOR INTERMEDIATE CROSS FRAME DETAILS SEE 0007 STD. Dwg. 650-1-96. CROSS FRAMES ARE NOT TO BE SHOP PRIMED. THEY WILL BE CLEANED AND FIELD PRIMED WITH THE EXISTING STEEL AFTER INSTALLATION.
WELDED ATTACHMENT OF SUPPORTS FOR CONCRETE DECK FINISHING MACHINE MAY BE MADE TO AREAS OF THE FACIA STRINGER FLANGES DESIGNATED "COMPRESSION". ATTACHMENTS SHALL NOT BE MADE TO AREAS DESIGNATED "TENSION". FILET WELDS TO COMPRESSION FLANGES SHALL BE NOT CLOSER THAN 1" FROM EDGE OF FLANGE. BE NOT MORE THAN 2" LONG, AND BE NOT SMALLER THAN 1/4" FOR THICKNESSES UP TO 1/2" AND 3/8" FOR GREATER THAN 1/2" THICK.
ALL STRUCTURAL STEEL (PROPOSED & EXISTING) SHALL BE PAINTED. SEE PAINTING NOTES IN STRUCTURE GENERAL NOTES.



FRAMING PLAN
BRIDGE NO. ATB-20-1221
OVER NORFOLK SOUTHERN R.R.

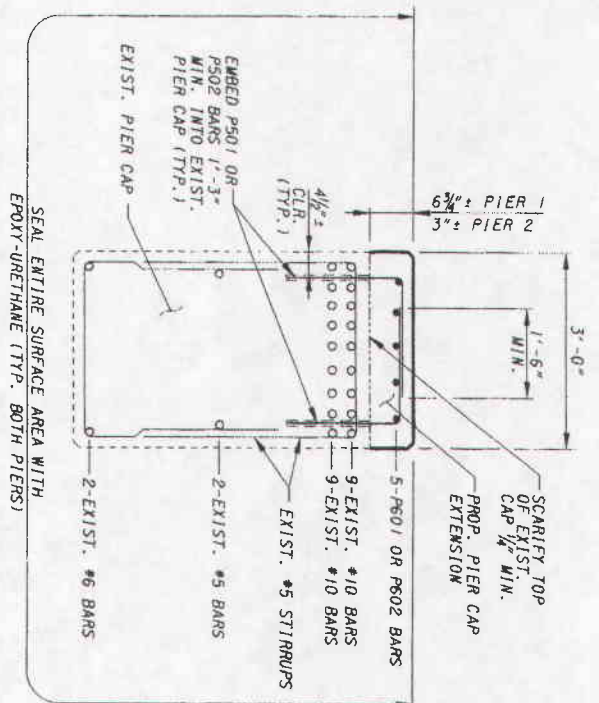
DESIGNED GAB	DRAWN JBA	REVIEWED RSP	DATE 01-18-02
CHECKED BJF	REVISED	STRUCTURE FILE NUMBER 0402168	

Palmer PALMER ENGINEERING
146 N. BREIEL BLVD.
MIDDLETOWN, OH 45042
ENGINEERING HASVILLE LOUISVILLE
BIOLETOWN MURRICANA

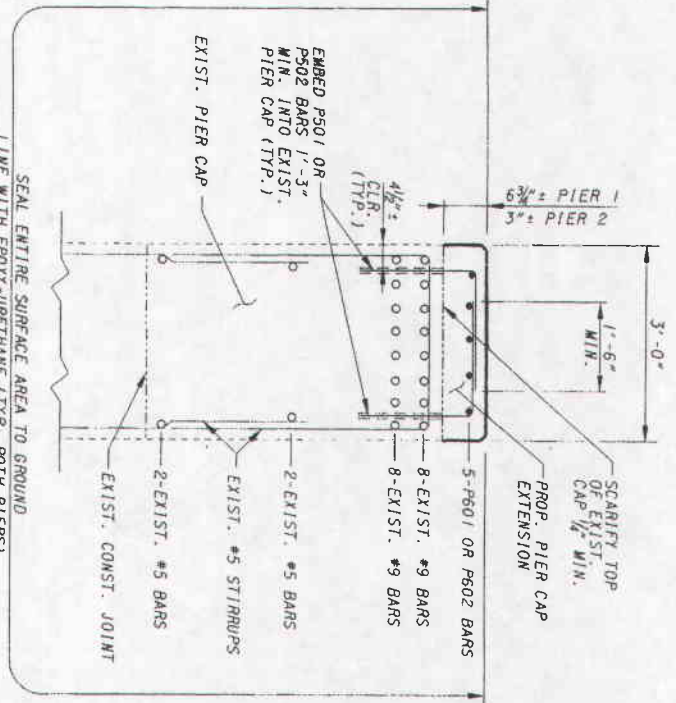
ATB-20-12.21

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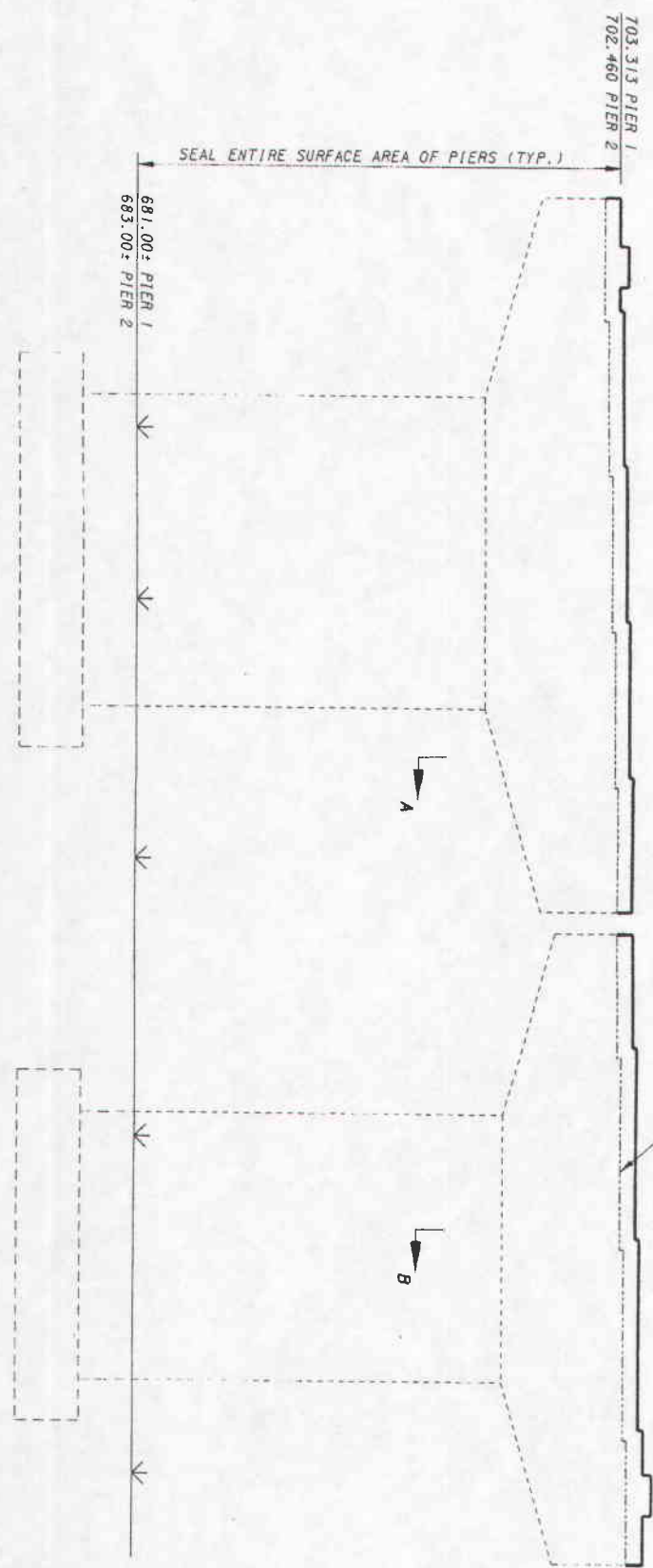
36 / 46



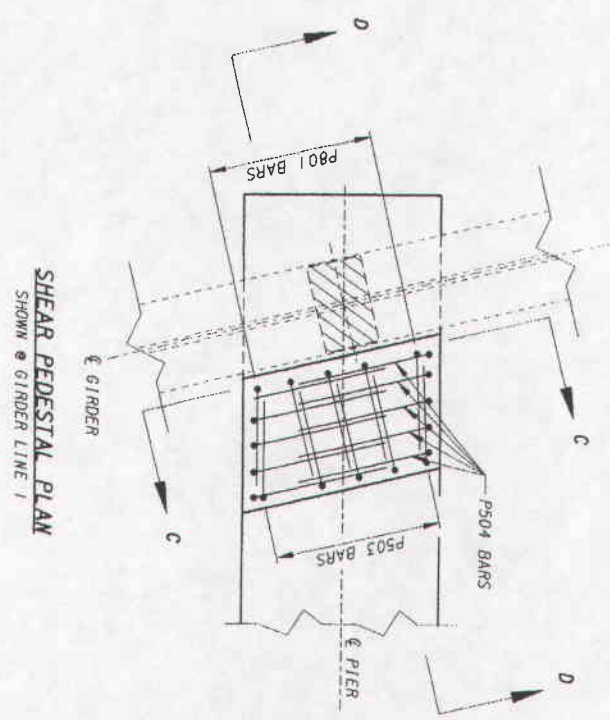
SECTION A-A



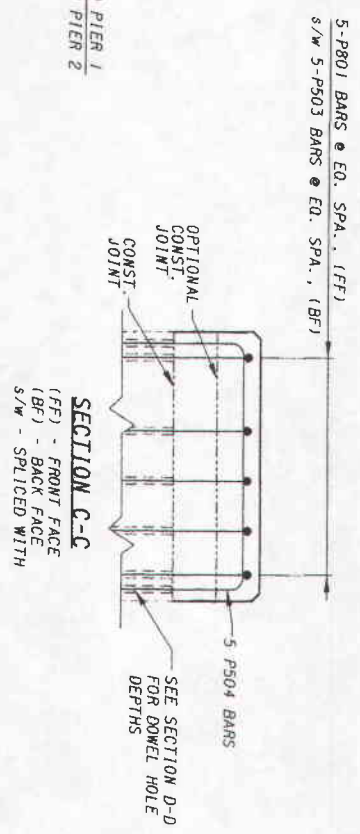
SECTION B-B



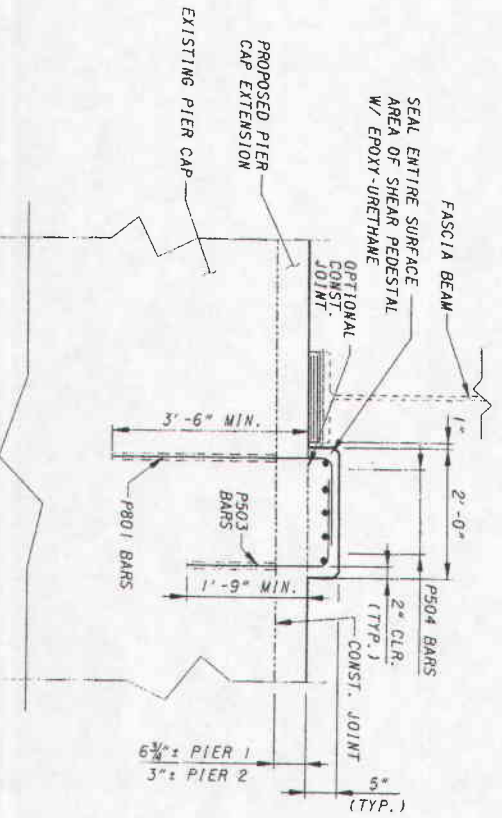
TYPICAL PIER ELEVATION
NOTE: FOOTING PILES NOT SHOWN



SHEAR PEDESTAL PLAN
SHOWN @ GIRDER LINE 1



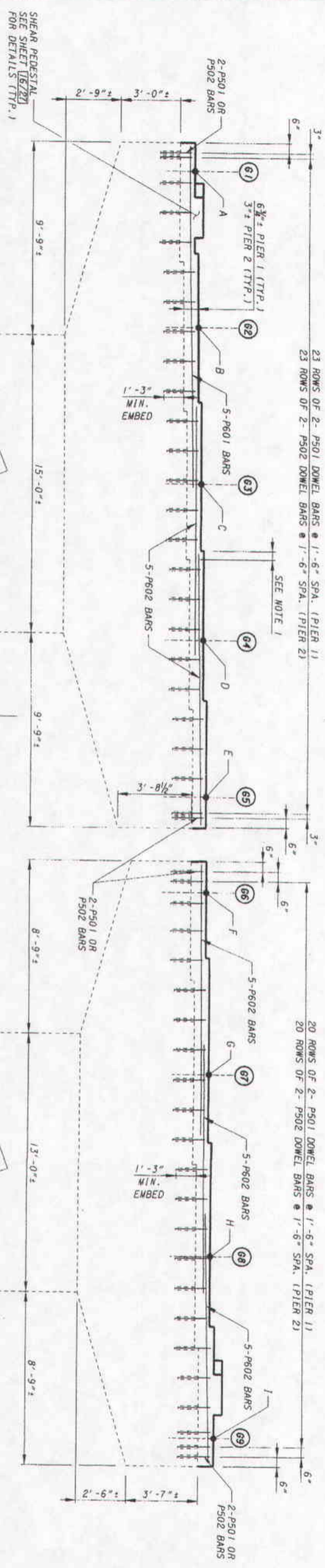
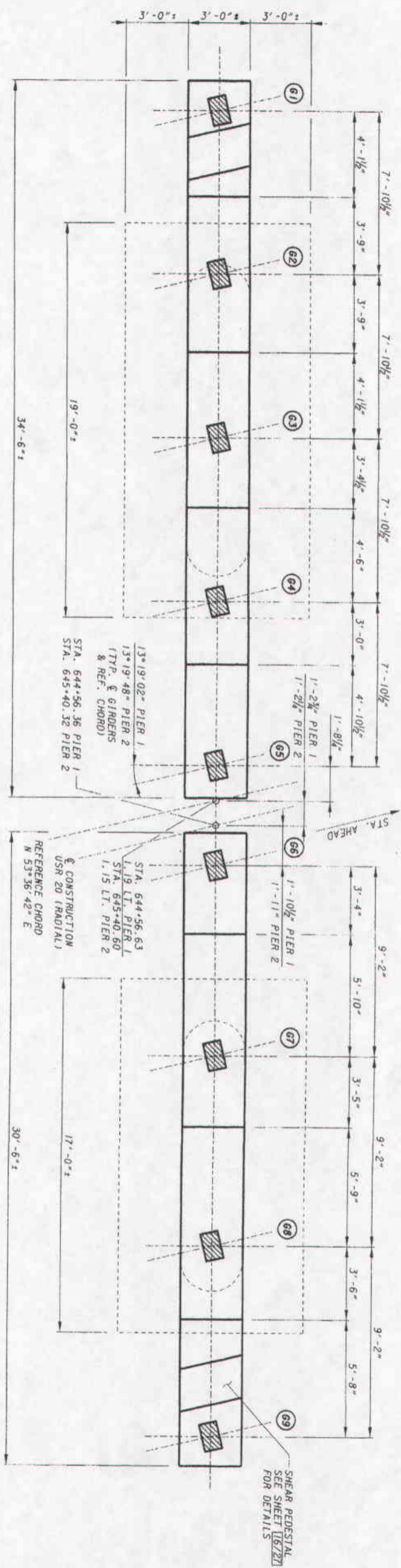
SECTION C-C



SECTION D-D

NOTE: SHEAR PEDESTAL VERTICAL REINFORCING TO BE DOWELED INTO EXISTING CAP PRIOR TO CONCRETE PLACEMENT OF THE PROPOSED PIER CAP EXTENSION
DOWEL HOLE SIZES (PER CMS 510J):
#5 BARS - 1 1/8" DIA.
#8 BARS - 1 1/2" DIA.
HOLES TO BE FILLED WITH NON-SHRINK, NON-METALLIC GROUT

	ATB-20-12.21 16 / 27	PIER DETAILS BRIDGE NO. ATB-20-1221 NORFOLK SOUTHERN R.R.	DESIGNED GAB	DRAWN GAB	REVIEWED RSP	DATE 01-18-02	PALMER ENGINEERING 146 N. BRIEL BLVD. MIDDLETOWN, OH 45042 WINCHESTER, NASHVILLE, LOUISVILLE WOODSTOCK, WASHINGTON
			CHECKED BJF	REVISED	STRUCTURE FILE NUMBER 0402168		



PIER 1	703.313	703.513	703.683	703.853	704.053	704.083	704.213	704.413	704.660
PIER 2	702.460	702.670	702.860	703.050	703.240	703.250	703.460	703.680	703.830

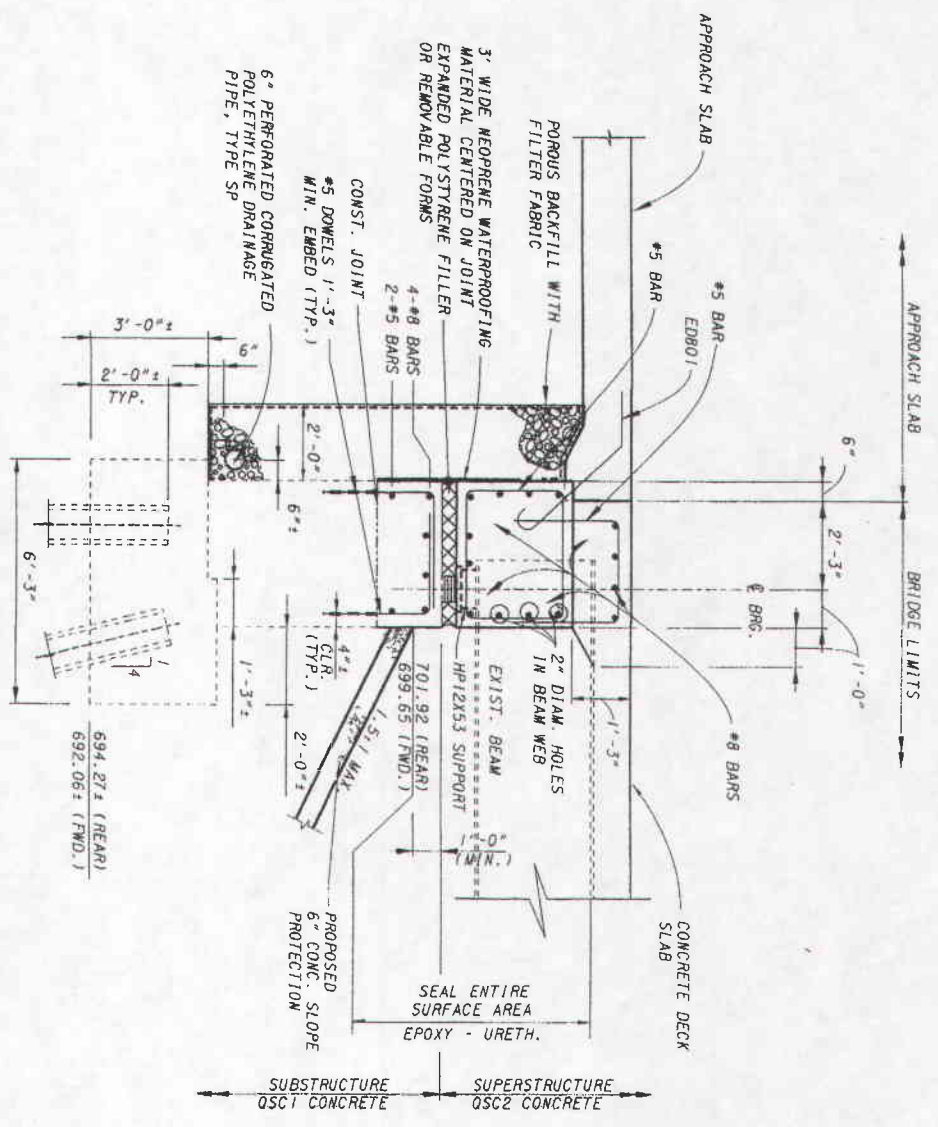
ATB-20-12.21

PIER PLAN & ELEVATION
BRIDGE NO. ATB-20-1221
OVER NORFOLK SOUTHERN R.R.

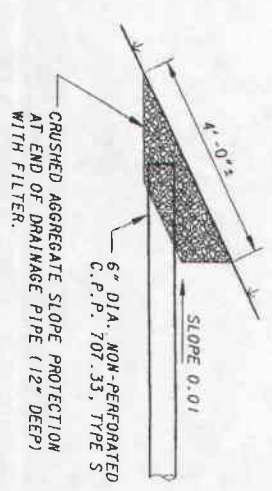
DESIGNED GAB	DRAWN JBA	REVIEWED RSP	DATE 01-18-02
CHECKED BJF	REVISED	STRUCTURE FILE NUMBER 0402168	

Palmer ENGINEERING
146 N. BREBEL BLVD.
MIDDLETOWN, OH 45042
WINCHESTER MAHARVILLE LOUISVILLE
MIDDLETOWN WINDYBLEN

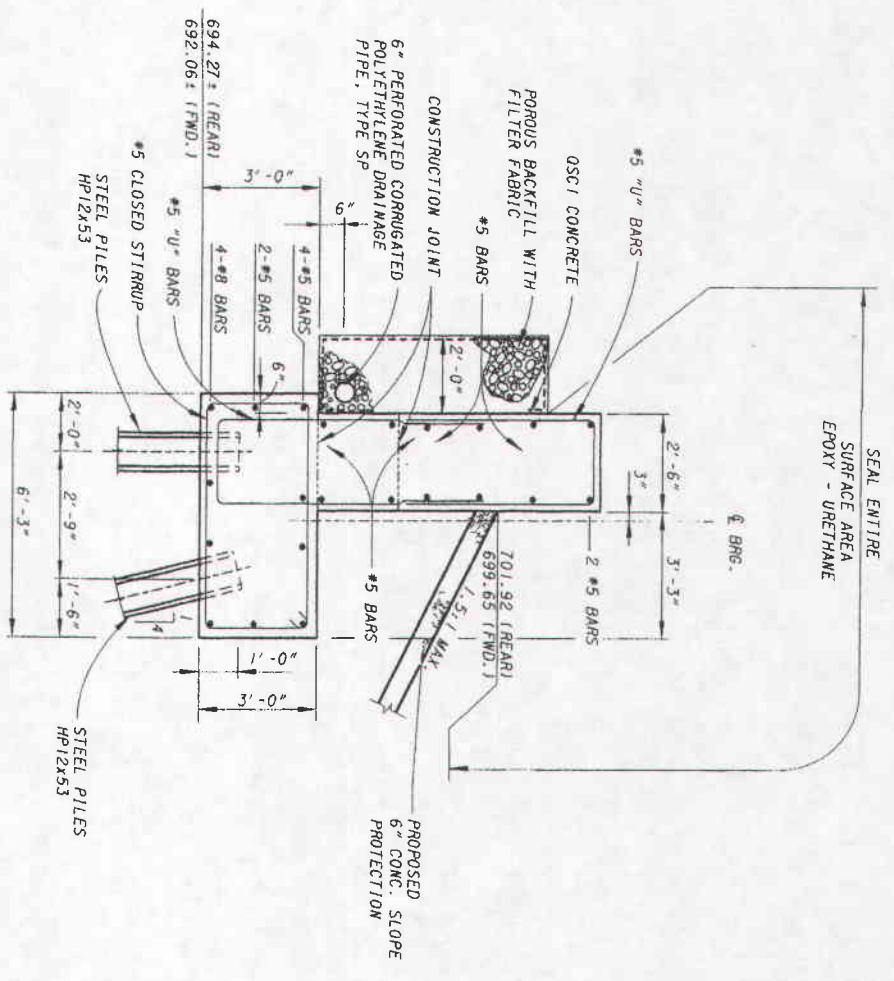
15 / 27
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SECTION A-A
 ABUTMENT SECTION
 SEE SHEET [2027] FOR REAR ABUTMENT BAR MARKS
 SEE SHEET [2028] FOR FORWARD ABUTMENT BAR MARKS
 SEE SHEET [2029] FOR DIAPHRAGM BAR MARKS

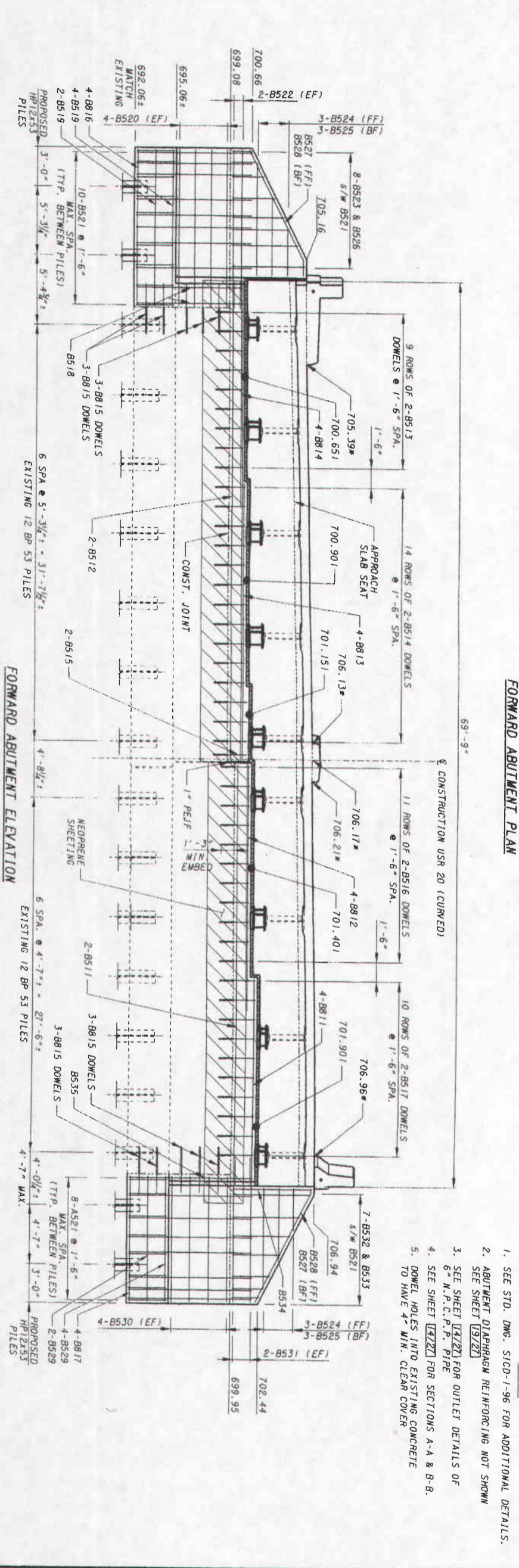
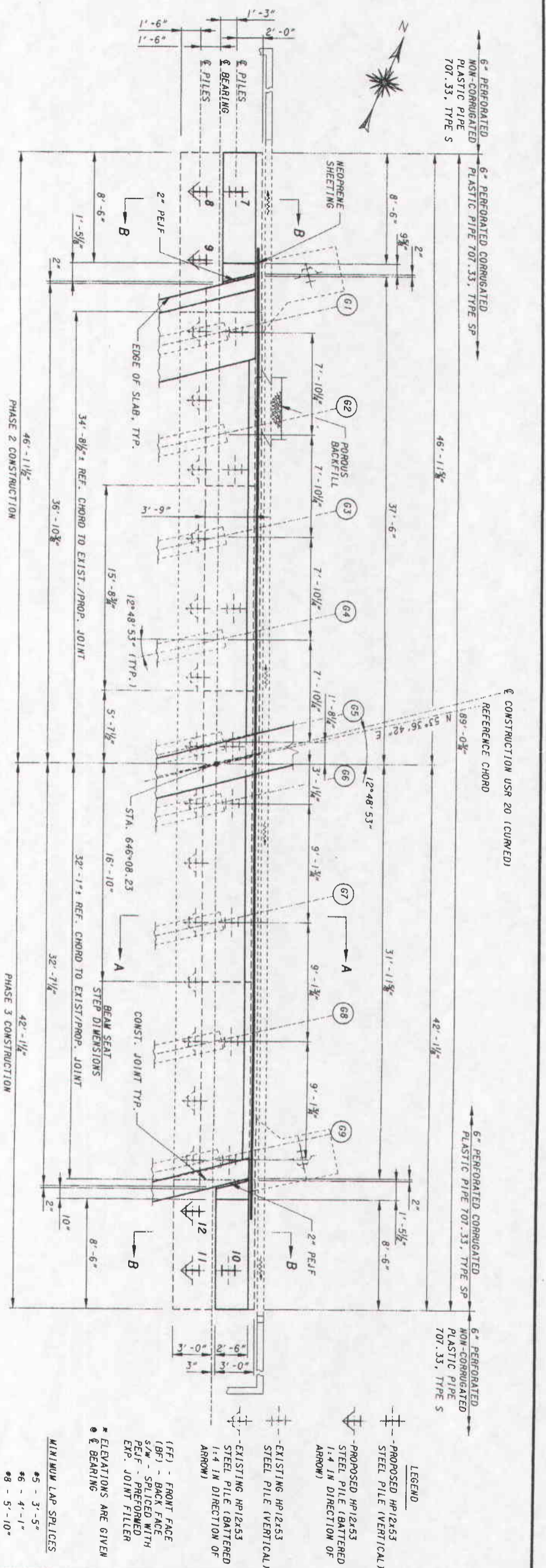


TERMINATION OF 6" N.P.C.P.P.
 CRUSHED AGGREGATE SLOPE PROTECTION
 AT END OF DRAINAGE PIPE (12" DEEP)
 WITH FILTER.
 6" DIA. NON-PERFORATED
 C.P.P. 707.33, TYPE S
 SLOPE 0.01



SECTION B-B
 WINGWALL SECTION
 SEE SHEET [2027] FOR REAR ABUTMENT BAR MARKS
 SEE SHEET [2028] FOR FORWARD ABUTMENT BAR MARKS

- NOTES:
1. SEE STD. DWG. S10D-1-96 FOR ADDITIONAL DETAILS.
 2. POROUS BACKFILL WITH FILTER FABRIC, 2'-0" THICK SHALL EXTEND UP TO THE PLANE OF THE SUBGRADE, TO 1'-0" BELOW THE EMBANKMENT SURFACE AND LATEROFF TO THE ENDS OF THE WINGWALLS. GEOTEXTILE FABRIC SHALL CONFORM WITH 712.09, TYPE A. TURN GEOTEXTILE FABRIC UP 6" ALONG BACK OF WALL. GEOTEXTILE FABRIC SHALL BE INCLUDED WITH POROUS BACKFILL FOR FURNISHMENT.
 3. SEE SHEET [2027] FOR HP12x53 SUPPORT & BEARING DETAILS.



FORWARD ABUTMENT PLAN

FORWARD ABUTMENT ELEVATION

- NOTES:
1. SEE STD. DWG. S/CID-1-96 FOR ADDITIONAL DETAILS.
 2. ABUTMENT DIAPHRAGM REINFORCING NOT SHOWN SEE SHEET [972].
 3. SEE SHEET [472] FOR OUTLET DETAILS OF 6" N.P.C.P.P. PIPE
 4. SEE SHEET [472] FOR SECTIONS A-A & B-B.
 5. DOWEL HOLES INTO EXISTING CONCRETE TO HAVE 4" MIN. CLEAR COVER

MINIMUM LAP SPLICES
 #5 - 3'-5"
 #6 - 4'-1"
 #8 - 5'-10"

* ELEVATIONS ARE GIVEN @ BEARING
 (FF) - FRONT FACE (BF) - BACK FACE S/W - SPLICED WITH PELF - PREFORMED EXP. JOINT FILLER
 -- EXISTING HP12x53 STEEL PILE (VERTICAL) 1:4 IN DIRECTION OF ARROW
 -- PROPOSED HP12x53 STEEL PILE (VERTICAL)
 -- PROPOSED HP12x53 STEEL PILE (BATTERED 1:4 IN DIRECTION OF ARROW)

LEGEND
 -- PROPOSED HP12x53 STEEL PILE (VERTICAL)
 -- PROPOSED HP12x53 STEEL PILE (BATTERED 1:4 IN DIRECTION OF ARROW)

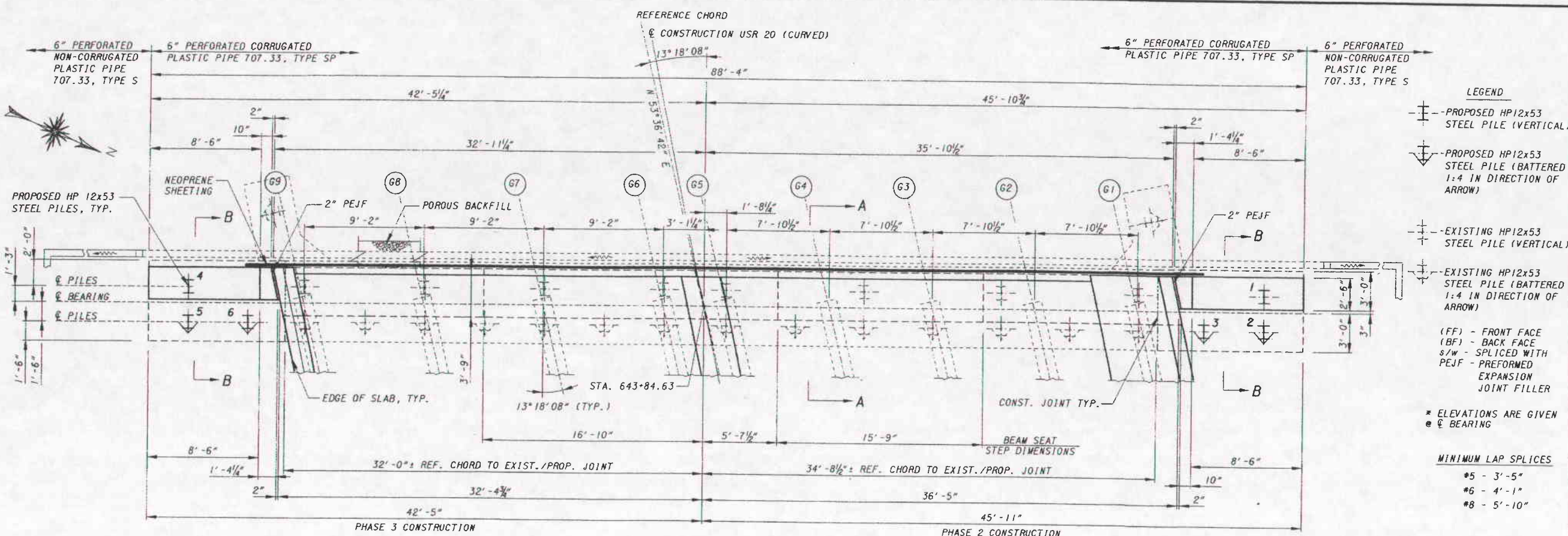
ATB-20-12.21

FORWARD ABUTMENT PLAN & ELEVATION
 BRIDGE NO. ATB-20-1221
 OVER NORFOLK SOUTHERN R.R.

DESIGNED GAB	DRAWN JBA	REVIEWED RSP	DATE 01-18-02
CHECKED BJF	REVISED	STRUCTURE FILE NUMBER 0402168	

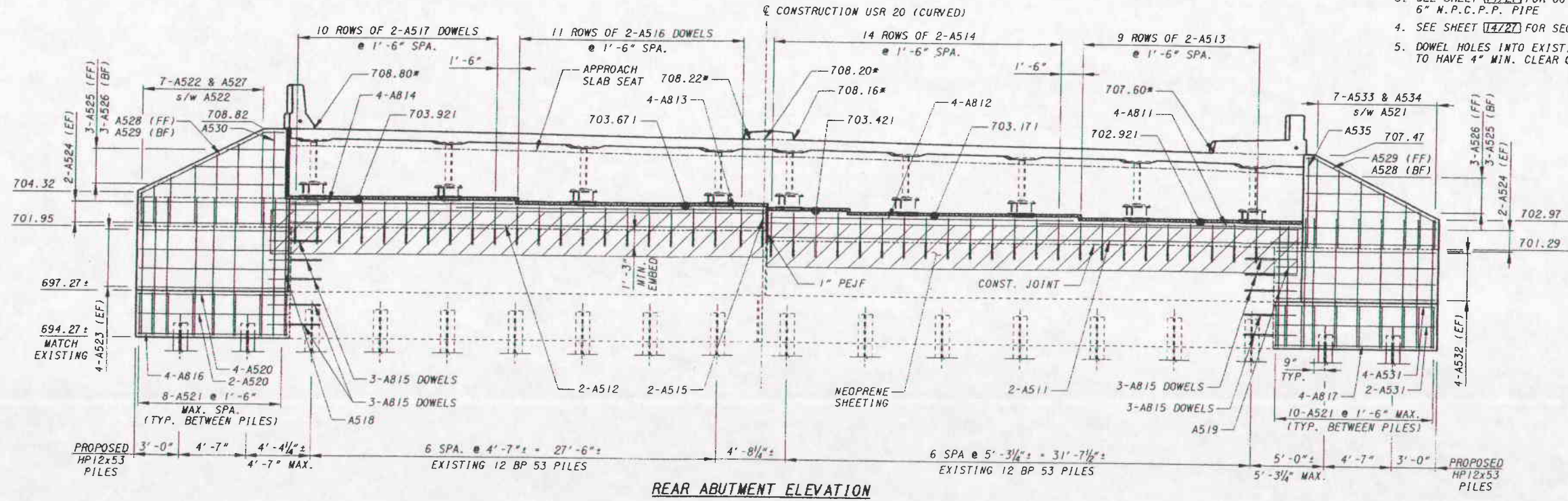
Palmer ENGINEERING
 146 N. BREDEL BLVD.
 WINCHESTER, MISSOURI 64092
 WINCHESTER, MISSOURI 64092

13 / 27
 32 / 45

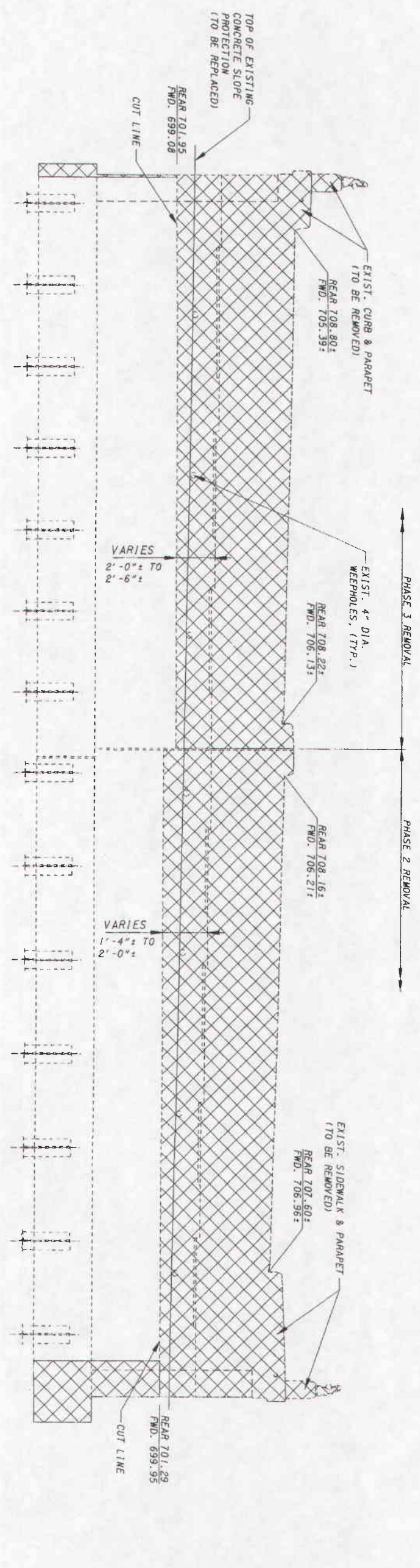


- LEGEND**
- - - PROPOSED HP12x53 STEEL PILE (VERTICAL)
 - - - PROPOSED HP12x53 STEEL PILE (BATTERED 1:4 IN DIRECTION OF ARROW)
 - - - EXISTING HP12x53 STEEL PILE (VERTICAL)
 - - - EXISTING HP12x53 STEEL PILE (BATTERED 1:4 IN DIRECTION OF ARROW)
- (FF) - FRONT FACE
 (BF) - BACK FACE
 S/W - SPLICED WITH PEJF - PREFORMED EXPANSION JOINT FILLER
- * ELEVATIONS ARE GIVEN @ BEARING
- MINIMUM LAP SPLICES**
- #5 - 3'-5"
 - #6 - 4'-1"
 - #8 - 5'-10"

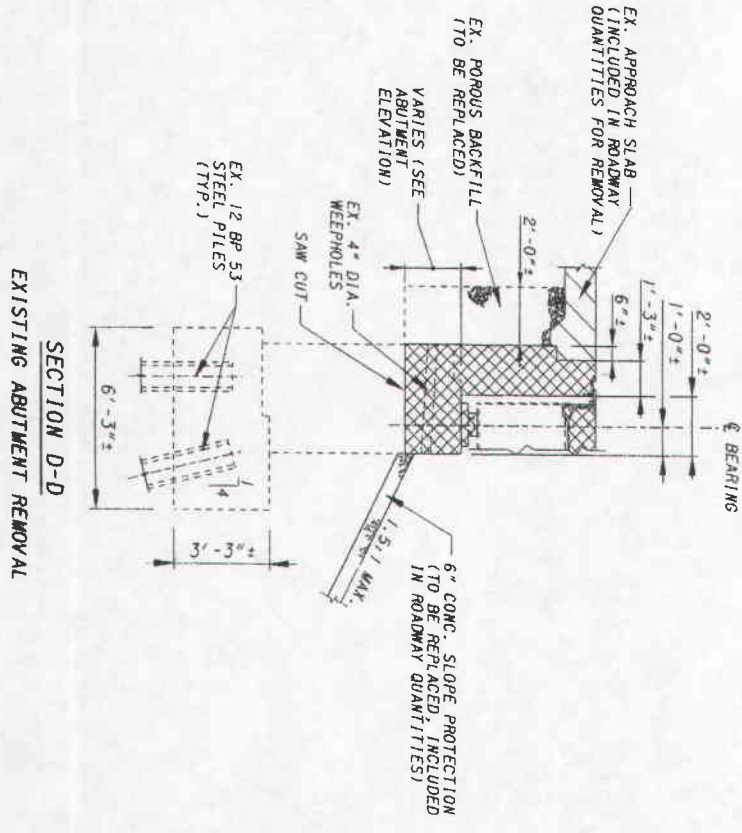
- NOTES:**
1. SEE STD. DWG. SICD-1-96 FOR ADDITIONAL DETAILS.
 2. ABUTMENT DIAPHRAGM REINFORCING NOT SHOWN SEE SHEET 19727
 3. SEE SHEET 14727 FOR OUTLET DETAILS OF 6" N.P.C.P.P. PIPE
 4. SEE SHEET 14727 FOR SECTIONS A-A & B-B.
 5. DOWEL HOLES INTO EXISTING CONCRETE TO HAVE 4" MIN. CLEAR COVER



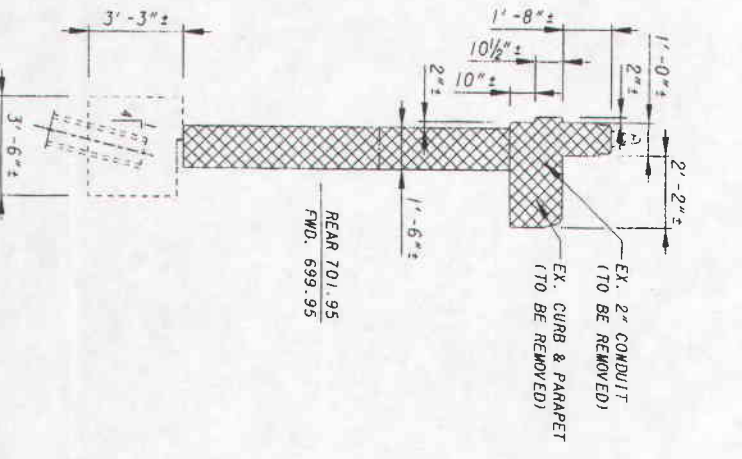
01/01/2003 REAR_ABUT.DGN



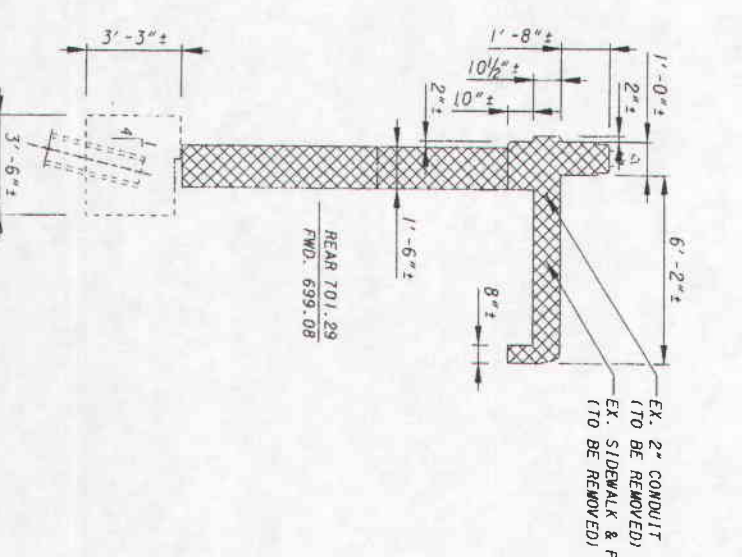
ELEVATION C-C
 EXISTING ABUTMENT REMOVAL
 (REAR ABUTMENT SHOWN FWD. ABUTMENT OPPOSITE HAND)



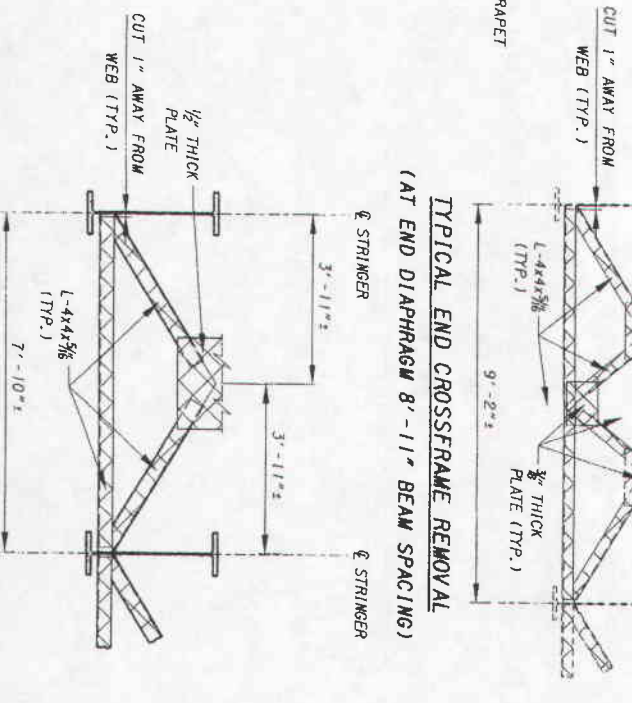
SECTION D-D
 EXISTING ABUTMENT REMOVAL



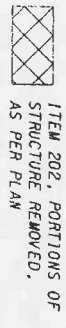
SECTION E-E
 EXISTING WINGWALL REMOVAL



SECTION F-F
 EXISTING WINGWALL REMOVAL



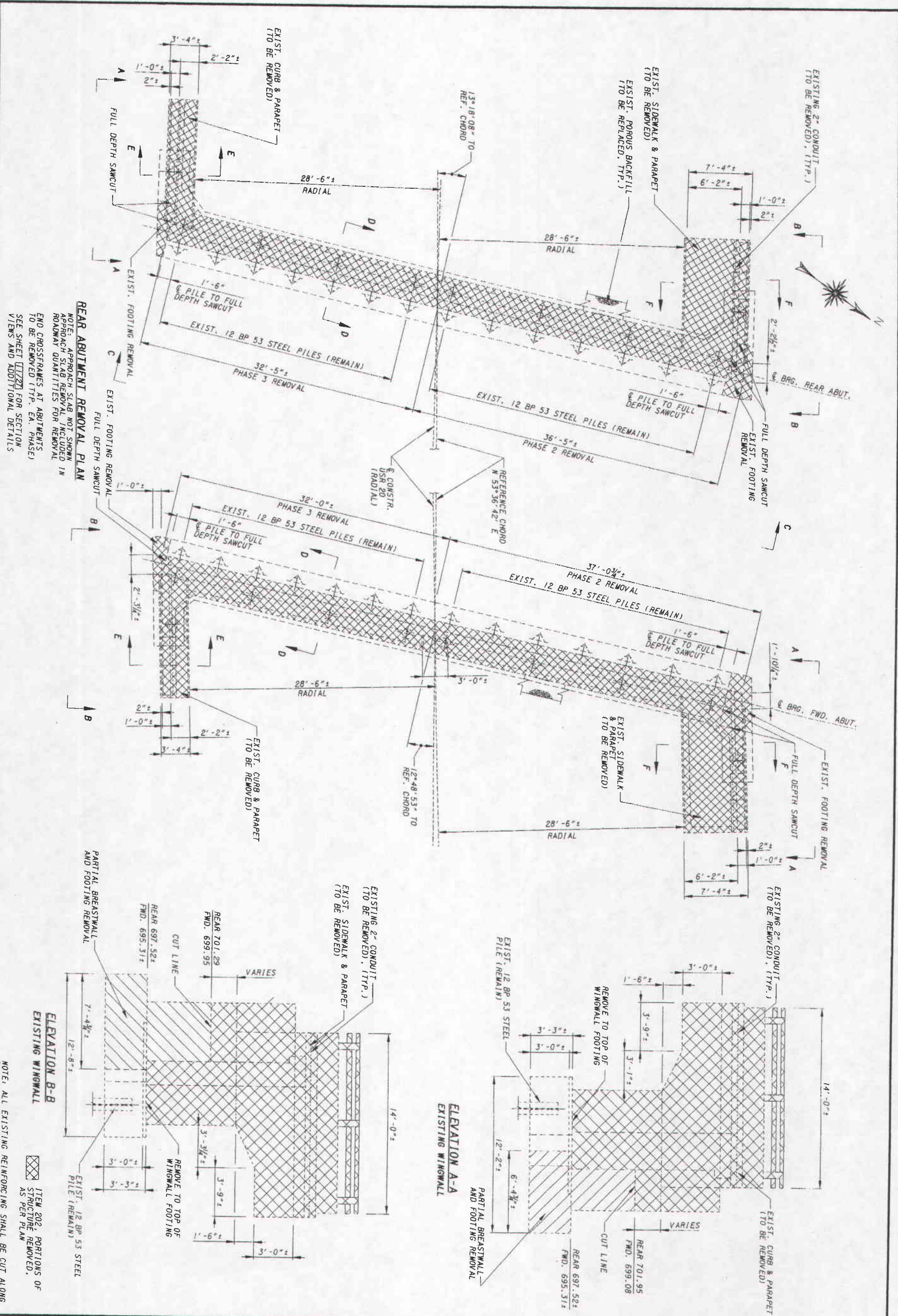
TYPICAL END CROSSFRAME REMOVAL
 (AT END DIAPHRAGM 8'-11\"/>



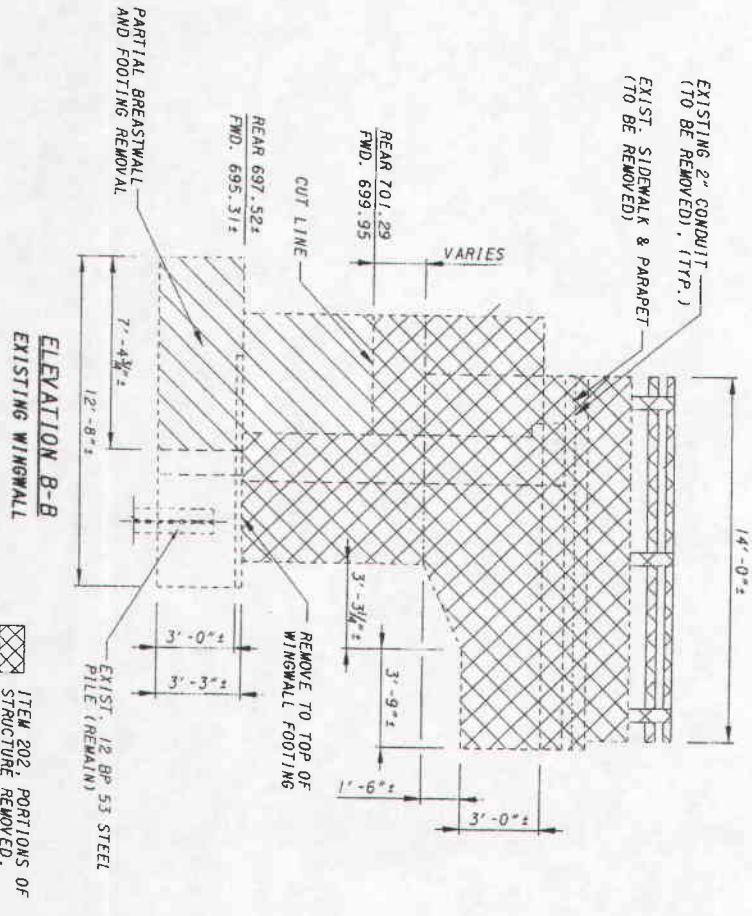
TYPICAL END CROSSFRAME REMOVAL
 (AT END DIAPHRAGM 7'-8\"/>

NOTE: ALL EXISTING REINFORCING SHALL BE CUT ALONG THE SPECIFIED CUT LINES AND/OR TOP OF FOOTINGS.

DESIGNED GAB	DRAWN GAB	REVIEWED RSP	DATE 01-18-02
CHECKED BJF	REVISED	STRUCTURE FILE NUMBER 0402168	

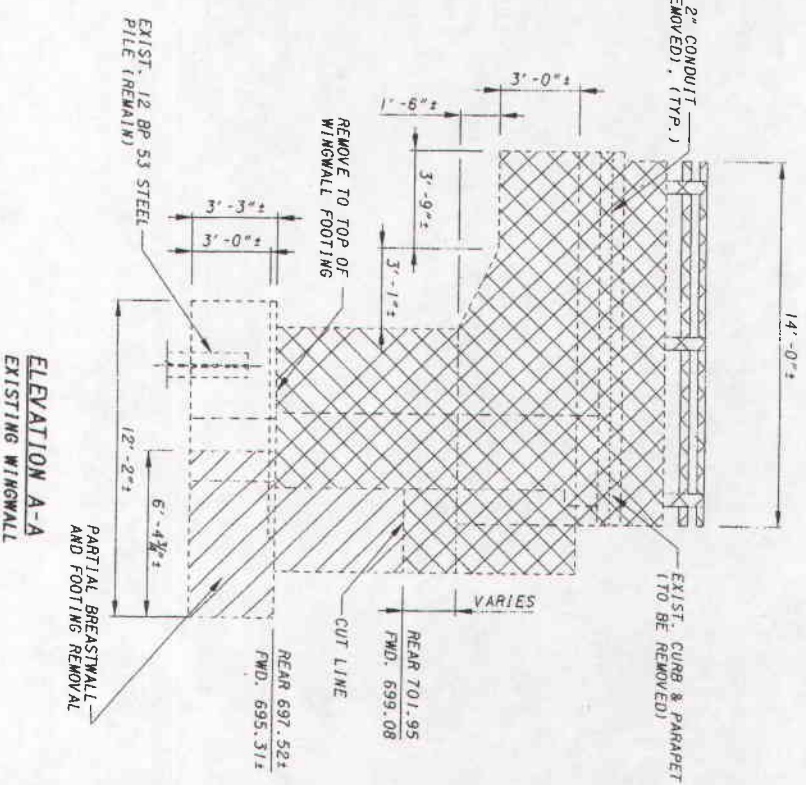


REAR ABUTMENT REMOVAL PLAN
 NOTE: APPROACH SLAB NOT SHOWN
 APPROACH SLAB REMOVAL INCLUDED IN
 ROADWAY QUANTITIES FOR REMOVAL
 END CROSSFRAMES AT ABUTMENTS
 TO BE REMOVED (TYP. EA. PHASE)
 SEE SHEET 1222 FOR SECTION
 VIEWS AND ADDITIONAL DETAILS



**ELEVATION B-B
EXISTING WINGWALL**

NOTE: ALL EXISTING REINFORCING SHALL BE CUT ALONG
THE SPECIFIED CUT LINES AND/OR TOP OF FOOTINGS.



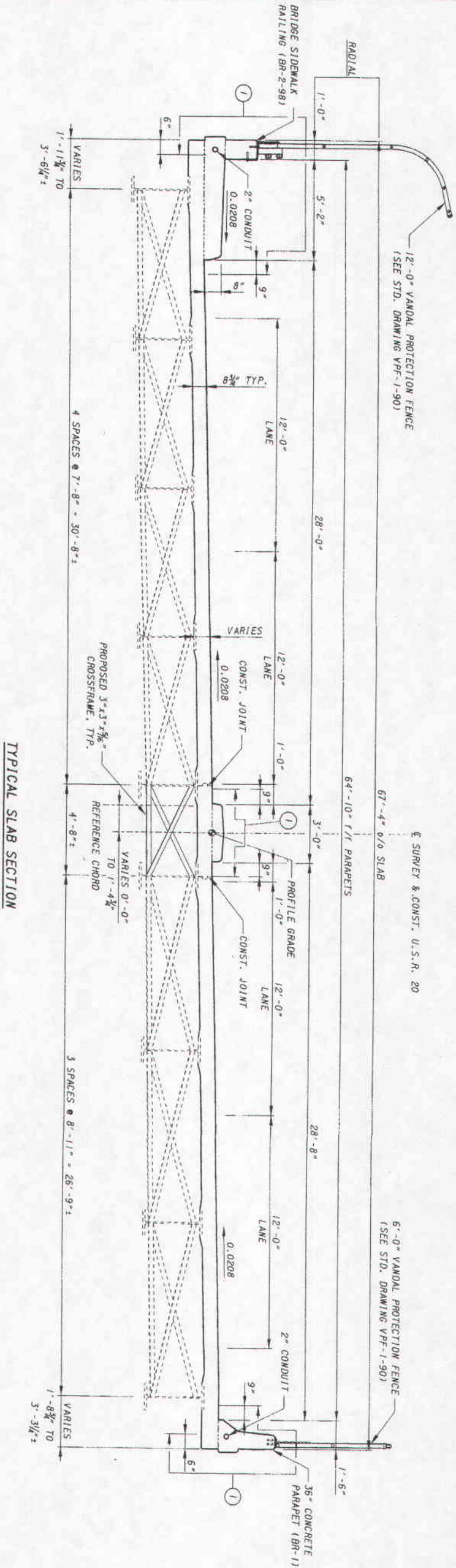
**ELEVATION A-A
EXISTING WINGWALL**

10/27
29
46
ATB-20-12.21

ABUTMENT REMOVAL DETAILS
 BRIDGE NO. ATB-20-1221
 OVER NORFOLK SOUTHERN R.R.

DESIGNED GAB	DRAWN GAB	REVIEWED RSP	DATE 01-18-02
CHECKED BJF	REVISED	STRUCTURE FILE NUMBER 0402168	

Palmer ENGINEERING
 146 N. BRIEL BLVD.
 MIDDLETOWN, OH 45042
 WWW.PALMERENGINEERING.COM



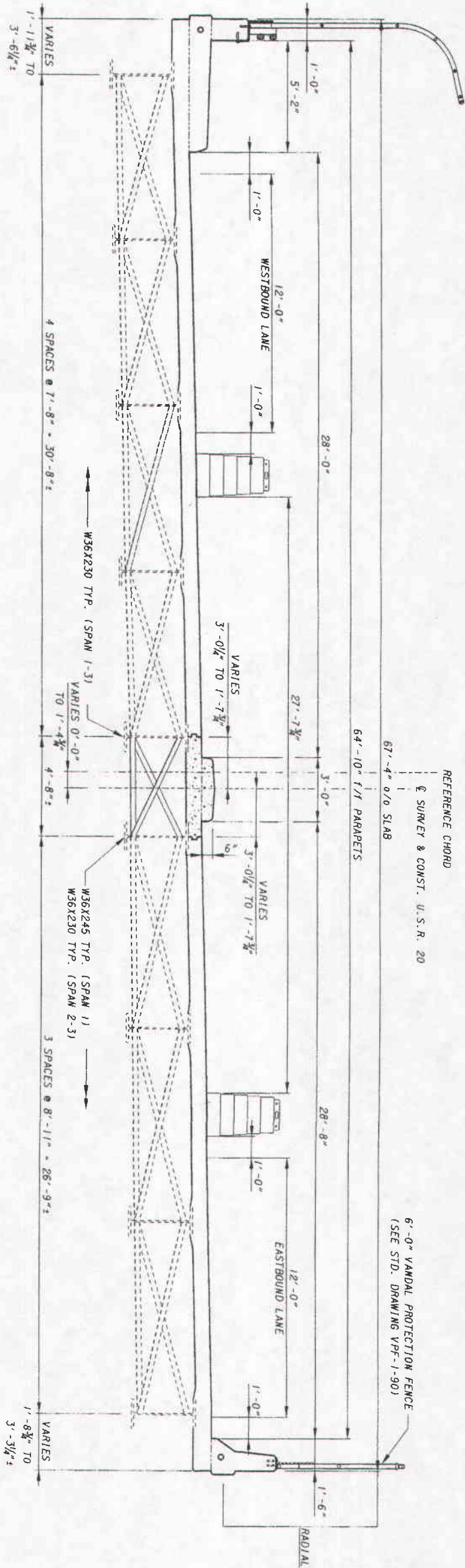
TYPICAL SLAB SECTION

LEGEND

① LIMITS FOR THE SEALING OF CONCRETE SURFACES.

NOTE: SEE SHEET 22/23 FOR SLAB CONST. JOINT SEALING DETAIL

9/27 28 46	ATB-20-12.21	TRANSVERSE SECTION BRIDGE NO. ATB-20-1221 OVER NORFOLK SOUTHERN R.R.		DESIGNED GAB	DRAWN JBA	REVIEWED RSP	DATE 01-18-02	PALMER ENGINEERING 146 N. BRETEL BLVD. MIDDLETOWN, OH 45042 *INVESTING IN WASHINGTON, LOUISVILLE* *MIDDLETOWN, OH 45042*
		CHECKED BJF	REVISED	STRUCTURE FILE NUMBER 0402168				

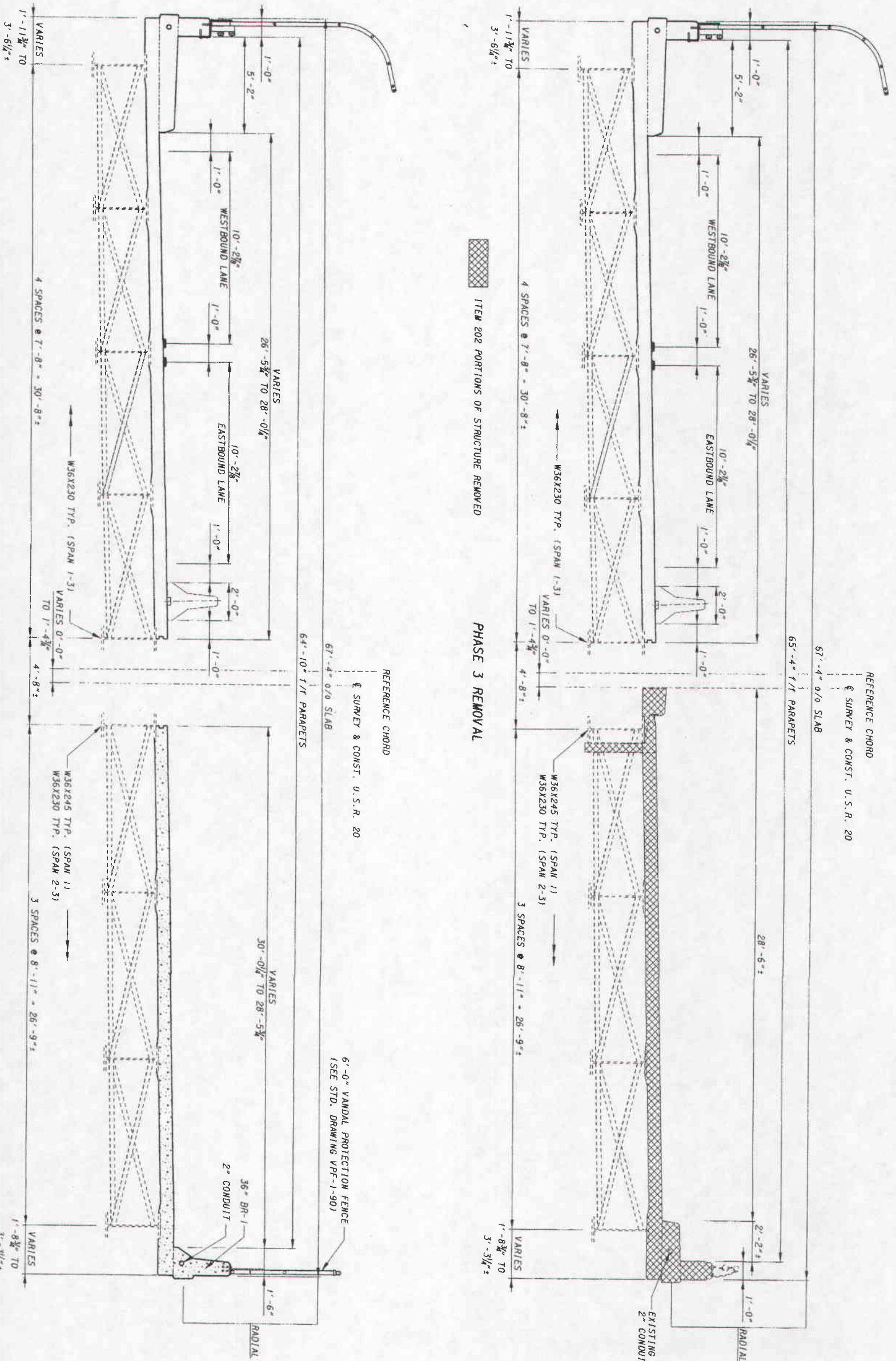


PHASE 4 CONSTRUCTION

PHASE 4 CONSTRUCTION SEQUENCE

1. INSTALL CROSS FRAMES BETWEEN GIRDERS 5 AND 6.
2. PLACE NEW CONCRETE DECK, MEDIAN, AND APPROACHES.
3. REPAIR MEDIAN INLETS TO WORKING CONDITION.
4. OPEN ALL LANES TO TRAFFIC.

	ATB-20-12.21	PHASE 4 M.O.T. DETAILS BRIDGE NO. ATB-20-1221 OVER NORFOLK SOUTHERN R.R.	DESIGNED GAB	DRAWN JBA	REVIEWED RSP	DATE 01-18-02	PALMER ENGINEERING 146 N. BRIEL BLVD. MIDDLETOWN, OH 45042 BRANCHES IN CINCINNATI, COLUMBUS, DAYTON, LEXINGTON, LOUISVILLE, WHEELING, WINDYBROOK
	8/27		CHECKED BJF	REVISED	STRUCTURE FILE NUMBER 0402168		

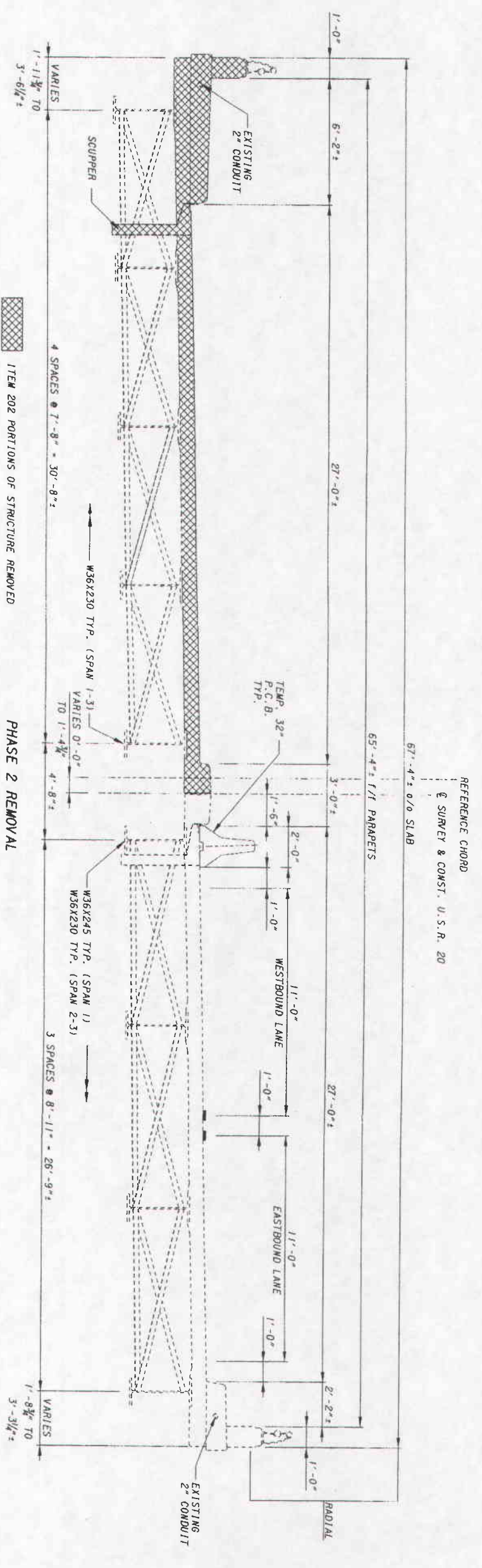


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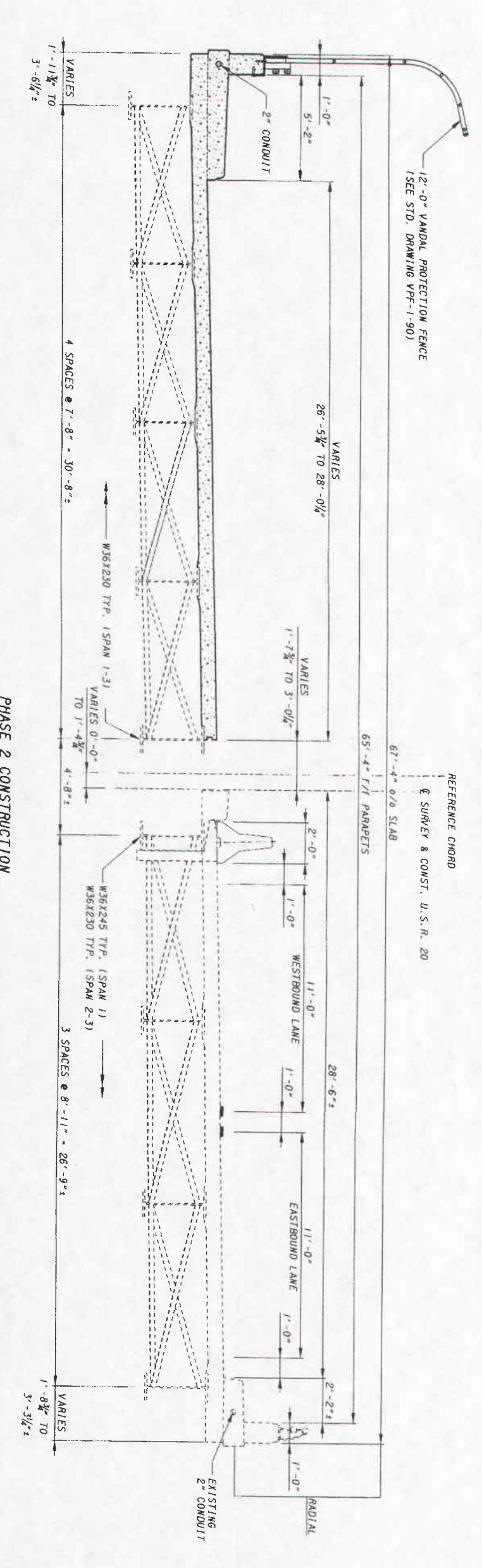
PHASE 3 M.O.T. DETAILS
BRIDGE NO. ATB-20-1221
OVER NORFOLK SOUTHERN R.R.

DESIGNED GAB	DRAWN JBA	REVIEWED RSP	DATE 01-18-02
CHECKED BJF	REVISED	STRUCTURE FILE NUMBER 0402168	

Palmer PALMER ENGINEERING
148 N BRIEL BLVD.
MIDDLETOWN, OH 45042
WINCHESTER • NASHVILLE • LOUISVILLE • MIDDLETOWN • HARRISBURG



PHASE 2 REMOVAL



PHASE 2 CONSTRUCTION

PHASE 1 CONSTRUCTION SEQUENCE

1. INSTALL ADVANCED WARNING SIGNS, DRUMS, AND EDGE LINES AS PER STD. DWG. 4MT-95.32 AND PLAN SHEETS.
2. REMOVE CONCRETE MEDIAN TO LIMITS SHOWN ON SHEET **[6/746]**.
3. MODIFY MEDIAN INLETS ON APPROACHES AS NECESSARY.
4. PLACE P.C.B.
5. ADJUST ADVANCE SIGNING AS NECESSARY FOR PHASE 2.
6. CLOSE EXISTING SIDEWALK TO PEDESTRIAN TRAFFIC.

PHASE 2 CONSTRUCTION SEQUENCE

1. REMOVE DECK AND ABUTMENT CONCRETE.
2. REHAB. BRIDGE AS SHOWN IN PLANS INCLUDING BEARING REPLACEMENT AT PIERS.
3. REMOVE AND REPLACE GUARDRAIL AS SHOWN.
4. PLACE NEW CONCRETE DECK, APPROACH SLABS, SIDEWALK, ETC.
5. PAVE APPROACHES, AND INSTALL VANDAL PROTECTION FENCE.
6. SWITCH CONFIGURATION TO PHASE 3 SCHEME.
7. OPEN SIDEWALK TO PEDESTRIAN TRAFFIC.

NOTE:
 ANCHOR P.C.B. PER STD. DWG. PCB-91. 2 ANCHORS PER SEGMENT INSTALLED ON TRAFFIC SIDE OF BARRIER

ATB-20-12.21

PHASE 2 M.O.T. DETAILS
 BRIDGE NO. ATB-20-1221
 OVER NORFOLK SOUTHERN R.R.

DESIGNED GAB	DRAWN JBA	REVIEWED RSP	DATE 01-18-02
CHECKED BJF	REVISED	STRUCTURE FILE NUMBER 0402168	

Palmer ENGINEERING
 148 N. BREIEL BLVD.
 MIDDLETOWN, OH 45042
 WINCHESTER * NASHVILLE * LOUISVILLE * CINCINNATI * CLEVELAND * OHIO

ITEM 516 SEMI-INTERNAL ABUTMENT EXPANSION JOINT SEAL, AS PER PLAN.

INSTALL A 3 FOOT WIDE NEOPRENE SHEET AT LOCATIONS SHOWN IN THE PLANS. SECURE THE NEOPRENE SHEETING TO THE CONCRETE WITH 1/2" X #10 GAGE (LENGTH X SHANK DIAMETER) GALVANIZED BRITTON HEAD SPIKES THROUGH A 1 INCH (25 MM) OUTSIDE DIAMETER, #10 GAGE GALVANIZED WASHER, MAXIMUM FASTENER SPACING IS 9 INCHES. USE OF OTHER SIMILAR GALVANIZED DEVICES, WHICH WILL NOT DAMAGE EITHER THE NEOPRENE OR THE CONCRETE WILL BE SUBJECT TO THE APPROVAL OF THE ENGINEER.

CENTER THE NEOPRENE STRIPS ON ALL JOINTS. FOR HORIZONTAL JOINTS, SECURE THE HORIZONTAL NEOPRENE STRIP BY USING A SINGLE LINE OF FASTENERS, STARTING AT 6 INCHES, +/-, FROM THE TOP OF THE NEOPRENE STRIP. FOR THE VERTICAL JOINTS SECURE THE VERTICAL NEOPRENE STRIP BY USING A SINGLE VERTICAL LINE OF FASTENERS, STARTING AT 6 INCHES, +/-, FROM THE VERTICAL EDGE OF THE NEOPRENE STRIP NEAREST TO THE CENTRAL LINE OF ROADWAY. FOR VERTICAL JOINTS, INSTALL 2 ADDITIONAL FASTENERS AT 6 INCHES, CENTER TO CENTER, ACROSS THE TOP OF THE NEOPRENE STRIP ON THE SAME SIDE OF THE VERTICAL JOINT AS THE SINGLE VERTICAL ROW OF FASTENERS IS LOCATED.

THE VERTICAL NEOPRENE STRIPS SHALL COMPLETELY OVERLAP THE HORIZONTAL STRIPS. LAP LENGTHS OF THE HORIZONTAL STRIPS THAT ARE NOT VULCANIZED OR ADHESIVE BONDED, SHALL BE AT LEAST 1 FOOT IN LENGTH, OR 6 INCHES IN LENGTH IF THE LAP IS VULCANIZED OR ADHESIVE BONDED. NO LAPS ARE ACCEPTABLE IN VERTICALLY INSTALLED NEOPRENE STRIPS.

THE NEOPRENE SHEETING SHALL BE 3/32" THICK GENERAL PURPOSE, HEAVY DUTY NEOPRENE SHEET WITH NYLON FABRIC REINFORCEMENT. THE SHEETING SHALL BE "FAIRPRENE NUMBER NN-0003", BY E. I. DUPONT DE MEMOURS AND COMPANY, INC., "NEOPRENE" BY THE GOODYEAR TIRE AND RUBBER COMPANY, OR AN APPROVED ALTERNATE. THE NEOPRENE SHEETING SHALL CONFORM TO THE FOLLOWING:

DESCRIPTION OF TEST	ASTM METHOD	REQUIREMENT
THICKNESS, INCHES	D 751	0.094" +/- .01
BREAKING STRENGTH, GRAB, LBS, MINIMUM	D 751	700, X 700
ADHESIVE STRIP, 1" WIDE X 2" LONG, LBS MINIMUM	D 751	9
BURST STRENGTH, PSI MINIMUM	D 751	1400
HEAT AGING, 70 HR, 212°F, 180° BEND WITHOUT CRACKING	D 2136	NO CRACKING OF COATING
LOW TEMP. BRITTLENESS, 1 HR, -40°F, BEND AROUND 1/4" MANDREL	D 2136	NO CRACKING OF COATING

IN LIEU OF THE NEOPRENE SHEETING THE CONTRACTOR MAY SUPPLY TYPE 3 MEMBRANE, 711.29.

METHOD OF MEASUREMENT: THE DEPARTMENT WILL MEASURE THE TOTAL LENGTH OF JOINT TO BE SEALED BY THE NUMBER OF FEET.

BASIS OF PAYMENT: THE DEPARTMENT WILL PAY FOR ACCEPTED QUANTITIES AT THE CONTRACT PRICE FOR ITEM 516, SEMI-INTERNAL ABUTMENT EXPANSION JOINT SEAL, AS PER PLAN.

ITEM	ITEM EXT.	GRAND TOTAL	UNIT	DESCRIPTION	REAR ABUT.	FWD. ABUT.	PIERS	SUPER	GENERAL	SHEET REF.
202	11203	LUMP		PORTIONS OF STRUCTURE REMOVED, OVER 20' SPAN, AS PER PLAN						
503	11100	LUMP		COFFERDAMS, CRIBS AND SHEETING						
503	21101	205	CU YD	UNCLASSIFIED EXCAVATION, AS PER PLAN	98	107				
505	11100	LUMP		PILE DRIVING EQUIPMENT MOBILIZATION						
507	00200	480	FT	STEEL PILES HP12X53, FURNISHED	240	240				
507	00250	420	FT	STEEL PILES HP12X53, DRIVEN	210	210				
507	93301	12	EACH	STEEL POINT FOR SHOEL, AS PER PLAN	6	6				
509	10000	147779	LB	EPOXY COATED REINFORCING STEEL						
510	10000	340	EACH	DOWEL HOLES WITH MONSHRINK, NONMETALLIC GROUT	349	345	1872	138963		
513	10001	LUMP		STRUCTURAL STEEL MEMBERS, LEVEL UP, AS PER PLAN	112	112	116			
513	20000	4654	EACH	WELDED STUD SHEAR CONNECTORS					4654	4/27
514	00050	21465	SO FT	SURFACE PREPARATION OF EXISTING STRUCTURAL STEEL				21465		
514	00056	21465	SO FT	FIELD PAINTING OF EXISTING STRUCTURAL STEEL, PRIME COAT				21465		
514	00060	21465	SO FT	FIELD PAINTING OF EXISTING STRUCTURAL STEEL, INTERMEDIATE COAT				21465		
514	00066	21465	SO FT	FIELD PAINTING ON EXISTING STRUCTURAL STEEL, FINISH COAT				21465		
514	00504	20	MANHOUR	GRINDING FINIS, TEARS, SLIVERS ON EXISTING STRUCTURAL STEEL			18	20		
516	13800	20	SO FT	1" PREFORMED EXPANSION JOINT FILLER	10	10				
516	13900	50	SO FT	2" PREFORMED EXPANSION JOINT FILLER	25	25				
516	14021	146	FT	SEMI-INTERNAL ABUTMENT EXPANSION JOINT SEAL, AS PER PLAN	73	73				5/27
516	43201	18	EACH	ELASTOMERIC BEARING WITH INTERNAL LAMINATES ONLY (NEOPRENE), (10"x16"x 2-1/8"), AS PER PLAN						4/27
516	44101	18	EACH	ELASTOMERIC BEARING WITH INTERNAL LAMINATES AND LOAD PLATE (NEOPRENE) (8"x16"x 2-1/8"), AS PER PLAN	9	9				4/27
516	47001	LUMP		JACKING AND TEMPORARY SUPPORT OF SUPERSTRUCTURE, AS PER PLAN						
517	75121	229	FT	RAILING (CONCRETE PARAPET WITH TWIN STEEL TUBE RAILING), AS PER PLAN				229	LUMP	4/27
518	21200	124	CU YD	POROUS BACKFILL WITH FILTER FABRIC	61	63				
518	40000	180	FT	6" PERFORATED CORRUGATED PLASTIC PIPE, 707.33, TYPE SP	90	90				
518	40010	100	FT	6" NON-PERFORATED CORRUGATED PLASTIC PIPE, INCLUDING SPECIALS, 707.33, TYPE S	50	50				
607	39900	200	FT	SPECIAL - VANDAL PROTECTION FENCE, 6' STRAIGHT, COATED FABRIC				200		
607	39930	215	FT	SPECIAL - VANDAL PROTECTION FENCE, 12' CURVED, COATED FABRIC				215		
625	25402	460	FT	CONDUIT, 2", 725.05, TYPE EB				460		
843	50000	100	SO FT	PATCHING CONCRETE STRUCTURES, WITH TRONELABLE MORTAR			100			
846	73000	87	SO YD	TREATING CONCRETE BRIDGE DECKS WITH HMMW RESIN				87		
864	10100	1265	SO YD	SEALING OF CONCRETE SURFACES (EPOXY-URETHANE)	55	57	440	713		
898	10600	1709	SO YD	OC/DA CONCRETE, CLASS OSCI2, SUPERSTRUCTURE (DECK)				1709		
898	11000	27	CU YD	OC/DA CONCRETE, CLASS OSCI2, SUPERSTRUCTURE (PARAPET)				27		
898	11100	54	CU YD	OC/DA CONCRETE, CLASS OSCI2, SUPERSTRUCTURE (SIDEWALK & MEDIAN)				54		
898	20001	107	CU YD	OC/DA CONCRETE, CLASS OSCI, SUBSTRUCTURE, AS PER PLAN	50	51	6			4/27

CONSTRUCTION CLEARANCE
A TEMPORARY MINIMUM VERTICAL CLEARANCE OF 22'-0" OR EXISTING, WHICHEVER IS LESS, ABOVE THE TOP OF RAIL ELEVATION AND A TEMPORARY MINIMUM HORIZONTAL CLEARANCE OF 13'-0" AS MEASURED FROM THE TRACK CENTERLINE SHALL BE MAINTAINED TO ANY TEMPORARY FORM WORK, FALSE WORK, STOCKPILED MATERIALS, OR OTHER OBSTRUCTION WHICH WILL BE LEFT IN PLACE DURING TRAIN MOVEMENTS THROUGH THE JOB SITE.
DURING REMOVAL OF THE EXISTING STRUCTURE, THE EXISTING HORIZONTAL AND VERTICAL CLEARANCES SHALL NOT BE REDUCED.

RAILWAY DEMOLITION
THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER AND THE RAILWAY DEMOLITION PLANS AND PROCEDURES FOR ALL DEMOLITION WORK ABOVE OR ADJACENT TO THE TRACKS OF THE RAILWAY. THE PLAN AND PROCEDURE SHALL INDICATE THE METHOD OF PROTECTING THE TRACK STRUCTURE, THE SEQUENCE OF DEMOLITION, AND THE PROCEDURES AND EQUIPMENT TO BE USED. NO DEBRIS SHALL BE ALLOWED TO INTENTIONALLY FALL TO RAILWAY PROPERTY.
UPON COMPLETION OF THE WORK ON RAILROAD PROPERTY, THE CONTRACTOR SHALL REQUEST THE ENGINEER TO ARRANGE A FINAL INSPECTION OF THE PROJECT WITH THE RAILWAY'S DIVISION ENGINEER OR HIS AUTHORIZED REPRESENTATIVE.

ITEM 943. PATCHING CONCRETE STRUCTURES WITH TRONEL AND E MORTAR
A FIELD INVESTIGATION FOUND NO DELAMINATIONS IN THE EXISTING SUBSTRUCTURE. A CONTINGENCY QUANTITY OF 100 SQ. FT. HAS BEEN ADDED AND IS TO BE USED AS DIRECTED BY THE ENGINEER.

EXISTING STRUCTURE VERIFICATION
DETAILS AND DIMENSIONS SHOWN ON THESE PLANS PERTAINING TO THE EXISTING STRUCTURE HAVE BEEN OBTAINED FROM PLANS OF THE EXISTING STRUCTURE AND FROM FIELD OBSERVATIONS AND MEASUREMENTS. CONSEQUENTLY, THEY ARE INDICATIVE OF THE EXISTING STRUCTURE AND THE PROPOSED WORK BUT THEY SHALL BE CONSIDERED TENTATIVE AND APPROXIMATE. THE CONTRACTOR IS REFERRED TO CWS SECTIONS 102.05, 105.02 AND 513.04.

BASE CONTRACT BID PRICES UPON A RECOGNITION OF THE UNCERTAINTIES DESCRIBED ABOVE AND UPON A PREBID EXAMINATION OF THE EXISTING STRUCTURE. HOWEVER, THE DEPARTMENT WILL PAY FOR ALL PROJECT WORK SHALL BE BASED UPON ACTUAL DETAILS AND DIMENSIONS WHICH HAVE BEEN VERIFIED IN THE FIELD.

ITEM 513 - STRUCTURAL STEEL MEMBERS, LEVEL UP, AS PER PLAN.
ALL REQUIREMENTS OF 513 APPLY TO SHOP FABRICATED MEMBERS. PERFORM WORK FOR FIELD FABRICATED MEMBERS ACCORDING TO ITEM 513. EXCEPT AS MODIFIED HEREIN, THE DEPARTMENT WILL NOT REQUIRE THE CONTRACTOR PERFORMING FIELD FABRICATION TO BE PRE-QUALIFIED AS SPECIFIED IN SUPPLEMENT 107A. SUBMIT A WRITTEN LETTER OF MATERIAL ACCEPTANCE, 501.06, TO THE ENGINEER. PROVIDE SHOP DRAWINGS ACCORDING TO 513.06 OR SUPPLY THE ENGINEER WITH "AS-BUILT" DRAWINGS MEETING 513.06 AFTER COMPLETION OF FIELD FABRICATION. THE ENGINEER WILL REVIEW THE SUBMITTED DRAWINGS FOR CONCURRENCE WITH THE FINAL AS-BUILT CONDITION. IF NECESSARY, THE ENGINEER MAY CONTACT THE OFFICE OF STRUCTURAL ENGINEERING FOR TECHNICAL ASSISTANCE. IF THE ENGINEER IS SATISFIED WITH THE "AS-BUILT" DRAWINGS AND THE DELIVERED MATERIALS, SUPPLY A COPY OF THE DRAWINGS, STAMPED AND DATED, ALONG WITH MICROFILM, TO THE OFFICE OF STRUCTURAL ENGINEERING FOR RECORD PURPOSES.

ITEM 516. JACKING AND TEMPORARY SUPPORT OF SUPERSTRUCTURE, AS PER PLAN
GENERAL. THIS WORK CONSISTS OF RAISING OR RE-POSITIONING EXISTING STRUCTURES TO THE DIMENSIONS AND REQUIREMENTS DEFINED IN THE PROJECT PLANS.

SUBMITTAL REQUIREMENTS: AN OHIO REGISTERED ENGINEER SHALL PREPARE, SEAL AND DATE PLANS FOR A JACKING SYSTEM, INCLUDING ANY TEMPORARY OR PERMANENT SUPPORTS, SUFFICIENT TO PERFORM THE WORK DESCRIBED IN THE PLANS. SUBMIT THREE SETS OF THESE PLANS TO THE DIRECTOR FOR APPROVAL AT LEAST THIRTY (30) DAYS BEFORE ACTUAL WORK IS TO BEGIN.

JACKING SUBMITTALS SHALL INCLUDE AT LEAST THE FOLLOWING:

1. THE SIGNATURE AND NUMBER, OR PROFESSIONAL SEAL, OF THE OHIO REGISTERED PROFESSIONAL ENGINEER WHO PREPARED THE SUBMITTAL.
2. CALCULATIONS AND ANALYSES OF THE STRUCTURE TO DETERMINE AND DEFINE THE ACTUAL LOADING APPLIED AT THE JACKING POINTS.
3. A DRAWING SHOWING THE PHYSICAL AND DIMENSIONAL POSITION OF THE JACKS WITH RESPECT TO THE STRUCTURE INCLUDING CLEARANCES AND CENTER OF LIFT.
4. A SCHEMATIC LAYOUT OF JACKS, CHECK VALVES, PUMPS WITH 3 WAY RETRACTOR VALVE, PRESSURE GAGES, FLOW CONTROL VALVES, ETC. IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS. ALL JACKS FOR EACH ABUTMENT OR PIER SHALL BE CONNECTED TOGETHER. ALL JACKS AT EACH ABUTMENT OR PIER SHALL BE THE SAME SIZE.

5. ANALYSIS AND CALCULATIONS OF THE STRESSES INDUCED OR CREATED IN THE STRUCTURE AND ANY TEMPORARY OR PERMANENT SUPPORTS. DESIGN CALCULATIONS FOR ANY TEMPORARY OR PERMANENT SUPPORTS.

6. PHYSICAL DIMENSIONS, MATERIALS, AND FABRICATION DETAILS OF ANY TEMPORARY OR PERMANENT SUPPORTS. HORIZONTAL AND VERTICAL MOVEMENT RESTRAINT SHALL BE PROVIDED.

7. A STEP BY STEP PROCEDURE DETAILING ALL STEPS IN THE JACKING OPERATION.
8. METHOD OF ATTACHMENT TO STRUCTURAL MEMBERS. WELDING TO TENSION AREAS WILL NOT BE PERMITTED.

THE ENTIRE SYSTEM INCLUDING JACKS SHALL HAVE 20% MORE CAPACITY THAN REQUIRED BASED ON CALCULATED LOADS.

FOR LIFTS GREATER THAN 1 INCH, JACKS SHALL HAVE LOCKING NUTS TO POSITIVELY LOCK AND SUPPORT THE STRUCTURE DURING THE LIFT.

JACKS SHALL HAVE A SWIVEL LOAD CAP, A DOME PISTON HEAD OR SOME OTHER DEVICE TO PROTECT AGAINST THE EFFECTS OF SIDE LOAD ON THE JACK.

DO NOT USE JACKS ALONE TO SUPPORT LOADS EXCEPT DURING THE ACTUAL JACKING OPERATION. USE TEMPORARY SUPPORTS, BLOCKING OR OTHER METHODS APPROVED BY THE DIRECTOR.

DO NOT USE SINGLE ACTING RAMS WITH NO OVER-TRAVEL PROTECTION SYSTEM.

HAVE SPARE EQUIPMENT AVAILABLE ON SITE IN ORDER TO PROCEED WITH THE JACKING IN THE EVENT OF BREAKDOWN.
PROVIDE A LIST OF SPARE EQUIPMENT TO THE ENGINEER.

AT A MINIMUM, A JACKING OPERATION SHALL LIFT ALL BEAMS AT ANY ONE ABUTMENT OR PIER SIMULTANEOUSLY. THE ONLY EXCEPTION IS THE SITUATION WHERE THE WORK INVOLVES REPLACING OR REHABILITATING INDIVIDUAL BEAMS; NO PERMANENT SHIMMING IS REQUIRED AND THE HEIGHT OF THE LIFT SHALL NOT EXCEED 1/4 INCH.

MAINTAIN DIFFERENTIAL JACKING HEIGHT BETWEEN ANY ADJACENT ABUTMENTS OR PIERS SHALL BE 1 INCH OR LESS. IF THIS 1 INCH LIMIT IS TO BE EXCEEDED, PROVIDE CALCULATIONS SHOWING THAT THE SUPERSTRUCTURE COMPONENTS WILL NOT BE TEMPORARILY STRESSED BEYOND ALLOWABLE STRESSES AND THAT NO PERMANENT STRESSES WILL BE INDUCED IN THE COMPONENTS AFTER THEY OBTAIN THEIR FINAL POSITION.

IF, DURING THE JACKING OPERATIONS, CRACKING OF THE CONCRETE SUPERSTRUCTURE, SEPARATION OF THE CONCRETE DECK FROM THE STEEL STRINGERS, OR OTHER DAMAGE TO THE STRUCTURE IS VISUALLY OBSERVED, IMMEDIATELY CEASE THE JACKING OPERATION AND INSTALL SUPPORTS TO THE SATISFACTION OF THE ENGINEER. ANALYZE THE DAMAGE AND SUBMIT A METHOD OF CORRECTION TO THE ENGINEER FOR APPROVAL. EPOXY INJECT ALL BEAMS THAT SEPARATE FROM THE DECK FOR THE DISTANCE OF THE SEPARATION IN ACCORDANCE WITH DOT'S PROPOSAL NOTE "CONCRETE REPAIR BY EPOXY INJECTION". THE DEPARTMENT WILL NOT PAY FOR THE COST OF THIS EPOXY INJECTION OR OTHER REQUIRED REPAIRS.

THE BRIDGE BEARINGS SHALL BE FULLY SEATED AT ALL CONTACT AREAS. IF FULL SEATING IS NOT ATTAINED, SUBMIT A REPAIR PLAN TO THE ENGINEER. THE DEPARTMENT WILL NOT PAY FOR THE REPAIR COSTS TO ENSURE FULL SEATING ON BEARINGS.

THE DEPARTMENT WILL MEASURE THIS WORK ON A LUMP SUM BASIS.

THE DEPARTMENT WILL PAY FOR THE ACCEPTED QUANTITIES AT THE CONTRACT PRICE FOR ITEM 516, JACKING AND TEMPORARY SUPPORT OF SUPERSTRUCTURE, AS PER PLAN.

ITEM 514. FIELD PAINTING OF EXISTING STEEL, FINISH COAT
THE FINISH COAT COLOR SHALL BE GREEN, MEETING FEDERAL COLOR NUMBER 14277.

INSPECTION OF EXISTING STRUCTURAL STEEL

THE ENGINEER WILL VISUALLY INSPECT ALL EXISTING BUTT-WELDED SPICES AND/OR TOP FLANGE COVER PLATE FILLET WELDS TO ENSURE THE WELDS, PLATES AND BEAMS OR GIRDERS ARE FREE OF DEFECTS AND CRACKS. IF NECESSARY, REMOVE ALL DECK SLAB HAUNCH FORMS IMMEDIATELY ADJACENT TO SUCH WELDS THAT MAY INTERFERE WITH THE ENGINEER'S INSPECTION. THE INSPECTION WILL NOT TAKE PLACE UNTIL THE TOP FLANGES ARE CLEANED ACCORDING TO 511.10, BUT IT WILL BE DONE BEFORE THE DECK SLAB REINFORCEMENT IS INSTALLED. THE DEPARTMENT WILL PAY FOR THE COST ASSOCIATED WITH THIS INSPECTION WITH ITEM 511, SUPERSTRUCTURE CONCRETE. THE ENGINEER WILL REPORT ALL CRACKS FOUND TO THE OFFICE OF CONSTRUCTION ADMINISTRATION, BRIDGE CONSTRUCTION SPECIALIST, ALONG WITH SPECIFIC INFORMATION ON LOCATION OF THE CRACKS, LENGTH, AND DEPTH SO AN EVALUATION AND REPAIR OR REPLACEMENT RECOMMENDATION CAN BE MADE.

ITEM 516. ELASTOMERIC BEARING WITH INTERNAL LAMINATES (NEOPRENE), AS PER PLAN
FOR BEARING PLAN NOTES, SEE SHEET 20/27

ITEM 516. ELASTOMERIC BEARING WITH INTERNAL LAMINATES AND LOAD PLATE (NEOPRENE), AS PER PLAN
FOR BEARING PLAN NOTES, SEE SHEET 20/27

ITEM 898. OCA/DA CONCRETE, CLASS OSC1, SUBSTRUCTURE, AS PER PLAN

IN ADDITION, THIS ITEM SHALL INCLUDE:

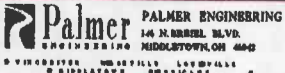
1. 1/4 INCH MINIMUM SCARIFICATION OF THE TOP OF THE EXISTING PIER CAP.
- 2.1) LOCATING THE EXISTING TOP OF PIER CAP REINFORCING PRIOR TO DOME HOLE DRILLING USING REBAR DETECTION EQUIPMENT. THE METHOD OF LOCATING REINFORCING SHALL BE APPROVED BY THE ENGINEER.

PAYMENT FOR LABOR, MATERIALS AND INSTALLATION OF THESE ITEMS SHALL BE INCLUDED IN ITEM 898 OCA/DA CONCRETE, CLASS OSC1, SUBSTRUCTURE, AS PER PLAN. SEE SHEETS 15/27 & 16/27 FOR PLAN DETAILS.

CONVERSION OF STANDARD BRIDGE DRAWINGS

THE STANDARD BRIDGE DRAWINGS REFERENCED IN THIS PLAN ARE IN ENGLISH UNITS. ANY CONVERSION OF DIMENSIONS REQUIRED TO CONSTRUCT THE ITEMS SHOWN ON THE STANDARDS IS THE RESPONSIBILITY OF THE CONTRACTOR. REFER TO 109.02 FOR A LISTING OF CONVERSION FACTORS. CONVERSIONS SHALL BE APPROPRIATELY PRECISE AND SHALL REFLECT STANDARD INDUSTRY METRIC VALUES WHERE SUITABLE.

ITEM 517 RAILING (CONCRETE PARAPET WITH TWIR STEEL TUBE RAILING), AS PER PLAN
CONCRETE USED IN THE LEFT SIDE PARAPET SHALL BE OCA/DA CONCRETE, CLASS OSC2, SUPERSTRUCTURE. THIS CONCRETE IS SEPARATE FROM THE RIGHT SIDE PARAPET WHICH IS COVERED UNDER ITEM 898 QUANTITIES. THE ESTIMATED QUANTITY OF OSC2 CONCRETE IS 18 CY AND INCLUDES THE PORTION OF RAILING ABOVE THE SIDEWALK TOP CONSTRUCTION JOINT (SEE SHEET 23/27 FOR MORE DETAIL). THE REQUIREMENT TO USE CLASS S OR CLASS HP CONCRETE IN CWS 517.03 IS WAIVED.

	DESIGNED	DRAWN	REVIEWED	DATE
	CAB	JBA	RSP	01-18-02
	CHECKED	REVISED	STRUCTURE FILE NUMBER	
	B.J.F.		0402168	

STRUCTURE GENERAL NOTES
BRIDGE NO. ATB-20-1221
OVER NORFOLK SOUTHERN R.R.

ATB-20-12.21

4/27

23/46

REFERENCE SHALL BE MADE TO STANDARD DRAWINGS(S)

AS-1-81	DATED (REVISED)	07-19-02
BR-1	DATED (REVISED)	07-19-02
BR-2-98	DATED (REVISED)	07-19-02
GS-1-96	DATED (REVISED)	07-19-02
PCB-91	DATED (REVISED)	07-19-02
SICD-1-96	DATED (REVISED)	07-19-02
VPF-1-90	DATED (REVISED)	07-19-02

AND TO SUPPLEMENTAL SPECIFICATION(S)

843	DATED (REVISED)	04-18-03	954	DATED (REVISED)	09-09-97
846	DATED (REVISED)	04-19-02			
864	DATED (REVISED)	07-11-00			
898	DATED (REVISED)	01-17-03			

DESIGN SPECIFICATIONS: THIS STRUCTURE CONFORMS TO "STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES" ADOPTED BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS, 1996 EDITION, INCLUDING THE 1997, 1998, 1999, & 2000 INTERIM SPECIFICATIONS AND THE ODOT BRIDGE DESIGN MANUAL.

DESIGN LOADING
HS20-44 CASE 11 AND THE ALTERNATE MILITARY LOADING
FUTURE WEARING SURFACE (FMS) - 60 PSF
SIDEWALK - 85 PSF

DESIGN DATA

SS998 - O/C/OA CONCRETE, OSG COMPRESSIVE STRENGTH 4500 PSI (SUPERSTRUCTURE)
OSCI COMPRESSIVE STRENGTH 4000 PSI (SUBSTRUCTURE)
REINFORCING STEEL - ASTM A615, OR A996.
GRADE 60 - MINIMUM YIELD STRENGTH 60,000 PSI

STRUCTURAL STEEL - A709 GRADE 36, YIELD STRENGTH 36,000 PSI (PILING)

DECK PROTECTION METHOD

EPOXY COATED REINFORCING STEEL
2 1/2" CONCRETE COVER
SEALING OF CONCRETE SURFACES (EPOXY-URETHANE)

MONOLITHIC WEARING SURFACE

MONOLITHIC WEARING SURFACE IS ASSUMED, FOR DESIGN PURPOSES, TO BE 1" THICK.

PORTIONS OF STRUCTURE REMOVED, OVER 20' SPAN, AS PER PLAN

DESCRIPTION:

THIS WORK SHALL CONSIST OF THE REMOVAL OF EXISTING CONCRETE DECKS INCLUDING SIDEWALKS, PARAPETS, RAILINGS, DECK JOINTS, ASPHALT WEARING SURFACE AND 2" DIAMETER ELECTRICAL CONDUITS. THIS ITEM SHALL ALSO INCLUDE GRINDING OF SCUPPER SUPPORTS AND OTHER APPURTENANCES FROM STEEL SUPPORTING SYSTEMS (BEAMS, GIRDERS, CROSS FRAMES, ETC.). PERFORM WORK CAREFULLY DURING DECK REMOVALS TO PROTECT PORTIONS OF SUCH SYSTEMS THAT ARE TO BE SALVAGED AND INCORPORATED INTO THE PROPOSED STRUCTURE. IN THIS RESPECT, THE USE OF EXPLOSIVES, HEADACHE BALS AND/OR HOE RAM TYPE OF EQUIPMENT IS PROHIBITED. THE METHOD OF REMOVAL AND THE WEIGHT OF HAMMER SHALL BE APPROVED BY THE ENGINEER. ALL WORK SHALL BE DONE IN A MANNER THAT WILL NOT CUT, ELONGATE OR DAMAGE THE EXISTING REINFORCING STEEL TO BE PRESERVED. PNEUMATIC HAMMERS SHALL NOT BE PLACED IN DIRECT CONTACT WITH REINFORCING STEEL THAT IS TO BE RETAINED IN THE REBUILT STRUCTURE.

PROTECTION OF TRAFFIC

PRIOR TO DEMOLITION OF ANY PORTIONS OF THE EXISTING SUPERSTRUCTURE, THE CONTRACTOR SHALL SUBMIT HIS PLANS FOR THE PROTECTION OF TRAFFIC (VEHICULAR, PEDESTRIAN, RAILROAD, ETC.) ADJACENT TO AND/OR UNDER THE STRUCTURE TO THE DIRECTOR AND RAILROAD COORDINATOR FOR APPROVAL. THESE PLANS SHALL INCLUDE PROVISIONS FOR ANY DEVICES AND STRUCTURES THAT MAY BE NECESSARY TO ENSURE SUCH PROTECTION. TEMPORARY VERTICAL CLEARANCES SPECIFIED ON THE PLANS OR IN THE PROPOSAL SHALL BE MAINTAINED AT ALL TIMES EXCEPT AS OTHERWISE APPROVED BY THE DIRECTOR AND RAILROAD COORDINATOR. ALL COSTS ASSOCIATED WITH THIS TRAFFIC PROTECTION WILL BE INCLUDED WITH ITEM 202 FOR PAYMENT.

PROTECTION OF STEEL SUPPORT SYSTEMS:

BEFORE DECK SLAB CUTTING IS PERMITTED, DRAW THE OUTLINE OF PRIMARY STEEL MEMBERS IN CONTACT WITH THE BOTTOM OF THE DECK ON THE SURFACE OF DECK. DRILL SMALL DIAMETER PILOT HOLES 2 INCHES OUTSIDE THESE LINES TO CONFIRM THE LOCATION OF FLANGE EDGES. DECK CUTS OVER OR WITHIN 2 INCHES OF FLANGE EDGES SHALL NOT EXTEND LOWER THAN THE BOTTOM LAYER OF DECK SLAB REINFORCING STEEL. CUTS MADE OUTSIDE 2 INCHES OF FLANGE EDGES MAY EXTEND THE FULL DEPTH OF THE DECK. PERFORM WORK CAREFULLY DURING CUTTING OF THE DECK SLAB TO AVOID DAMAGING STEEL MEMBERS THAT ARE TO BE INCORPORATED INTO THE PROPOSED STRUCTURE.

REMOVAL METHODS:

CONCRETE MAY BE REMOVED BY CUTTING AND BY MEANS OF HAND OPERATED PNEUMATIC HAMMERS EMPLOYING POINTED OR BLUNTED CHISEL TYPE TOOLS. FOR REMOVALS OVER STEEL BRIDGE MEMBERS, THE CONTRACTOR MAY USE A HAMMER HEAVIER THAN 35 POUNDS BUT NOT TO EXCEED 90 POUNDS UNLESS APPROVED BY THE ENGINEER. REMOVAL METHODS OVER BRIDGE MEMBERS SHALL ENSURE ADEQUATE DEPTH CONTROL AND PREVENT NICKING OR GOUGING THE PRIMARY STEEL MEMBERS.

DECK REMOVALS:

DUE TO THE POSSIBLE PRESENCE OF WELDED ATTACHMENTS TO EXISTING STRUCTURAL STEEL (FINISHING MACHINE, SCUPPER AND FORM SUPPORTS, ETC.), PERFORM WORK CAREFULLY DURING DECK REMOVAL TO AVOID DAMAGING STRINGERS WHICH ARE TO REMAIN. REPLACE OR REPAIR STRINGERS DAMAGED BY THE REMOVAL OPERATIONS AT NO COST TO THE PROJECT. SUBMIT PROPOSED REPAIRS, DEVELOPED BY AN OHIO REGISTERED ENGINEER, IN WRITING TO THE DIRECTOR AT LEAST 20 DAYS BEFORE PERFORMING REPAIR WORK.

ASBESTOS NOTIFICATION:

AN ASBESTOS SURVEY OF THE US 20 BRIDGE STRUCTURE OVER THE PENN CENTRAL RAILROAD SCHEDULED FOR REHABILITATION WAS CONDUCTED BY A CERTIFIED ASBESTOS HAZARD EVALUATION SPECIALIST. THE SURVEY DETERMINED THAT NO ASBESTOS IS PRESENT ON THE BRIDGE.

A COPY OF THE OHIO ENVIRONMENTAL PROTECTION AGENCY (OEPA) NOTIFICATION OF DEMOLITION AND RENOVATION FORM, PARTIALLY COMPLETED AND SIGNED BY THE BRIDGE OWNER, WILL BE PROVIDED TO THE SUCCESSFUL BIDDER. THE CONTRACTOR SHALL COMPLETE THE FORM AND SUBMIT IT TO:

NEO-OEPA
2110 E. AURORA RD.
TWINSBURG, OHIO 44087
JIM VERES
TELEPHONE: (330) 425-9171 OR (800) 686-6330
FAX: (330) 487-0769

AT LEAST TEN (10) WORKING DAYS PRIOR TO THE START OF THE DEMOLITION OF THE BRIDGES. THE CONTRACTOR SHALL PROVIDE A COPY OF THE COMPLETED FORM TO THE ENGINEER. INFORMATION REQUIRED ON THE FORM WILL INCLUDE: 1) THE CONTRACTORS NAME AND ADDRESS, 2) THE SCHEDULED DATES FOR THE START AND COMPLETION OF THE BRIDGE REMOVAL AND 3) A DESCRIPTION OF THE PLANNED DEMOLITION WORK AND THE METHOD(S) TO BE USED. A COPY OF THE OEPA FORM IS AVAILABLE FOR INSPECTION AT THE ODOT DISTRICT 4 OFFICE, 705 OAKWOOD STREET, RAVENNA, OHIO, 44266.

BASIS FOR PAYMENT: THE CONTRACTOR SHALL FURNISH ALL FEES, LABOR, AND MATERIAL NECESSARY TO COMPLETE AND SUBMIT THE OEPA NOTIFICATION FORM. PAYMENT FOR THIS WORK SHALL BE INCLUDED IN ITEM 202-PORTIONS OF STRUCTURE REMOVED, AS PER PLAN.

EXTRANEOUS MEMBERS:

REMOVE EXISTING EXTRANEOUS MEMBERS (I.E., FINISHING MACHINE AND FORM SUPPORTS, ETC., AND THE SUPPORT FOR SCUPPERS AND DUMB ANGLES WHICH ARE TO BE REMOVED) ATTACHED BY WELDED CONNECTION TO THE DESIGNATED TENSION PORTIONS OF THE TOP FLANGES OF EXISTING STEEL MEMBERS AND GRIND THE FLANGE SURFACES SMOOTH. CAREFULLY GRIND PARALLEL TO THE FLANGES.

LOADING LIMITATIONS:

NO PART OF THE STRUCTURE SHALL BE SUBJECTED TO UNIT STRESSES THAT EXCEED 136.5% OF ALLOWABLE UNIT STRESSES AS DEFINED IN THE ASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES DUE EITHER TO DEMOLITION, ERECTION OR CONSTRUCTION METHODS, OR TO THE USE OR MOVEMENT OF DEMOLITION OR ERECTION EQUIPMENT ON OR ACROSS THE STRUCTURE. SUBMIT STRUCTURAL ANALYSIS COMPUTATIONS, BY AN OHIO REGISTERED PROFESSIONAL ENGINEER, SHOWING THE ALLOWABLE STRESSES AND THE MAXIMUM STRESSES PRODUCED BY THE REMOVAL METHODS OR EQUIPMENT TO THE DIRECTOR AT LEAST 20 DAYS BEFORE CONSTRUCTION BEGINS.

MEASUREMENT & PAYMENT:

THE DEPARTMENT WILL MEASURE THE QUANTITY OF REMOVALS ON A LUMP SUM BASIS. THE DEPARTMENT WILL PAY FOR THE ACCEPTED QUANTITIES OF REMOVALS AT THE CONTRACT PRICE FOR ITEM 202, PORTIONS OF STRUCTURE REMOVED, AS PER PLAN.

CUT LINE CONSTRUCTION JOINT PREPARATION

SAW CUT BOUNDARIES OF PROPOSED CONCRETE REMOVALS 1 INCH DEEP. REMOVE CONCRETE TO A ROUGH SURFACE. LEAVE THE EXISTING REINFORCING STEEL, IF REQUIRED IN THE PLANS, IN PLACE. INSTALL DOWEL BARS IF SPECIFIED. PRIOR TO CONCRETE PLACEMENT ABRASIVELY CLEAN JOINT SURFACES AND EXISTING EXPOSED REINFORCEMENT TO REMOVE LOOSE AND DISINTEGRATED CONCRETE AND LOOSE RUST. THOROUGHLY CLEAN THE JOINT SURFACE AND EXPOSED REINFORCEMENT OF ALL DIRT, DUST, RUST OR OTHER FOREIGN MATERIAL BY THE USE OF WATER, AIR UNDER PRESSURE, OR OTHER METHODS THAT PRODUCE SATISFACTORY RESULTS. EXISTING REINFORCING STEEL DOES NOT HAVE TO HAVE A BRIGHT STEEL FINISH BUT REMOVE ALL PAK AND LOOSE RUST. THOROUGHLY DRENCH EXISTING CONCRETE SURFACES WITH CLEAN WATER AND ALLOW TO DRIT TO A DAMP CONDITION BEFORE PLACING CONCRETE.

SUBSTRUCTURE CONCRETE REMOVAL

REMOVE CONCRETE BY MEANS OF APPROVED PNEUMATIC HAMMERS EMPLOYING POINTED AND BLUNT CHISEL TOOLS. HYDRAULIC HOE-RAM TYPE HAMMERS WILL NOT BE PERMITTED. THE WEIGHT OF THE HAMMER SHALL NOT BE MORE THAN 35 POUNDS FOR REMOVAL WITHIN 18 INCHES OF PORTIONS TO BE PRESERVED. OUTSIDE THE 18 INCH LIMIT, THE CONTRACTOR MAY USE HAMMERS NOT EXCEEDING 90 POUNDS UPON THE APPROVAL OF THE ENGINEER. DO NOT PLACE PNEUMATIC HAMMERS IN DIRECT CONTACT WITH REINFORCING STEEL THAT IS TO BE RETAINED IN THE REBUILT STRUCTURE.

ITEM 503, UNCLASSIFIED EXCAVATION, AS PER PLAN

THE BACKFILL MATERIAL BEHIND THE ABUTMENTS SHALL BE TYPE B GRANULAR MATERIAL, 703.16C, PLACED AND COMPACTED IN 6 INCH LIFTS.

PILES TO BEDROCK

DRIVE PILES TO REFUSAL ON BEDROCK. THE DEPARTMENT WILL CONSIDER REFUSAL TO BE OBTAINED BY PENETRATING SOFT BEDROCK FOR SEVERAL INCHES TO A MINIMUM RESISTANCE OF 20 BLOWS PER INCH OR BY CONTACTING HARD BEDROCK AND THE PILE RECEIVING AT LEAST 20 BLOWS. SELECT THE HAMMER SIZE TO ACHIEVE THE REQUIRED DEPTH TO BEDROCK AND REFUSAL.

THE ULTIMATE BEARING VALUE IS 100 TONS (HP12X53) PER PILE FOR THE ABUTMENT PILES.

ABUTMENT PILES:

12 PILES 35 FEET LONG, ESTIMATED LENGTH
12 PILES OF ORDER LENGTH 40 FEET LONG

ESTIMATED PILE LENGTHS ARE TAKEN FROM EXISTING PLANS.

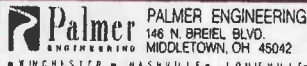
NO SOIL BORINGS WERE PERFORMED FOR THIS PROJECT.

ITEM 507, STEEL POINT, (OR SHOE) AS PER PLAN

USE STEEL PILE POINTS TO PROTECT THE TIPS OF THE PROPOSED STEEL "H" PILING. FURNISH STEEL POINTS FROM THE FOLLOWING MANUFACTURERS/ SUPPLIERS:

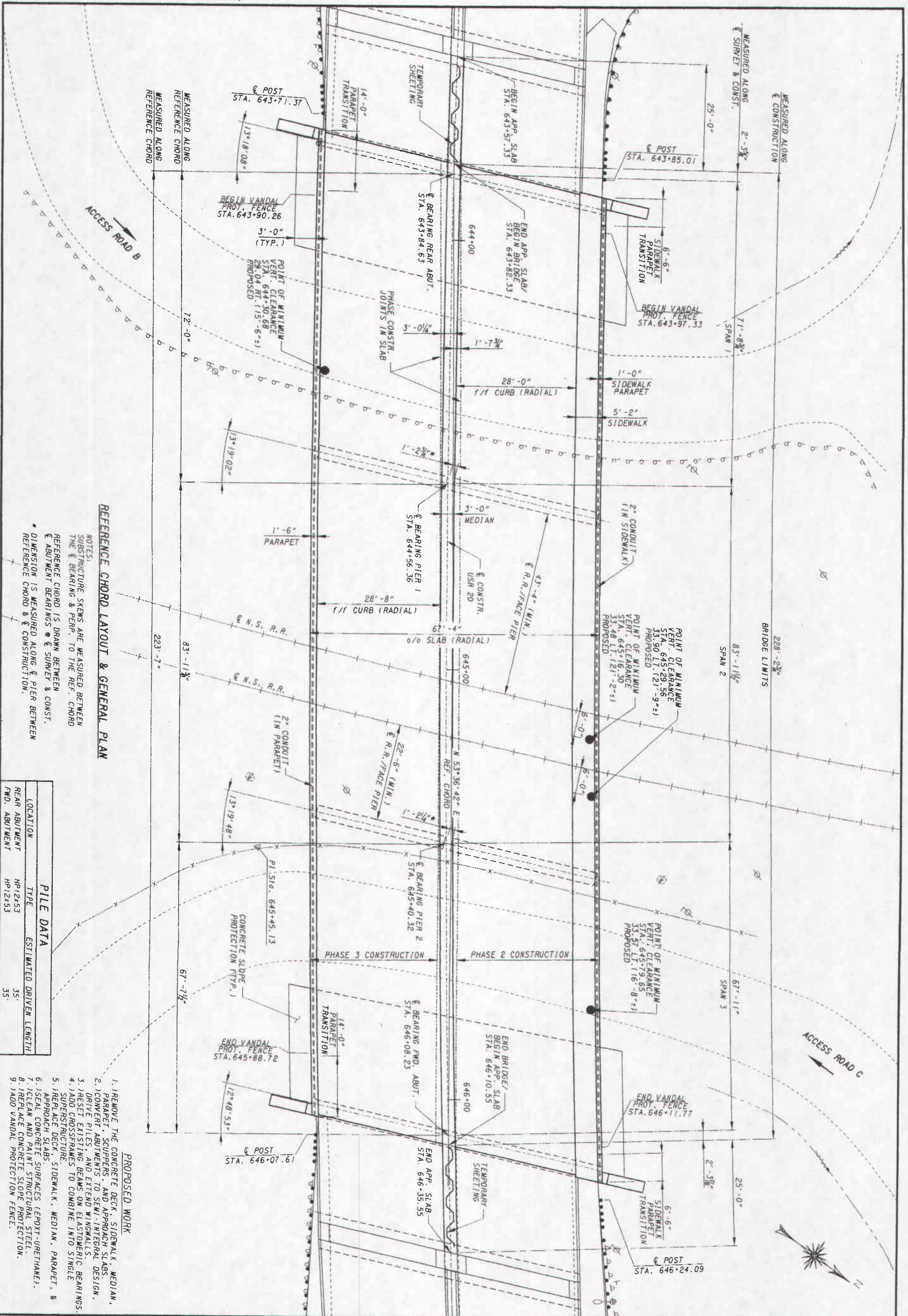
- ASSOCIATED PILE AND FITTING CORPORATION,
262 RUTHERFORD BLVD.
CLIFTON, NEW JERSEY 07014
- INTERNATIONAL CONSTRUCTION EQUIPMENT, INC.
301 WAREHOUSE DRIVE
MATTHEWS, NORTH CAROLINA 28015
- DOUGHERTY FOUNDATION PRODUCTS, INC.
P.O. BOX 688
FRANKLIN LAKES, NEW JERSEY 07417
- VENSA STEEL, INC.
1618 N.E. FIRST AVE.
PORTLAND, OREGON 97232
- PILING ACCESSORIES, INC.
3467 GRIBBLE ROAD
MATTHEWS, NORTH CAROLINA 28105

OR BY A MANUFACTURER THAT CAN FURNISH A STEEL POINT THAT IS ACCEPTABLE TO THE DIRECTOR. THE MATERIAL USED FOR THE MANUFACTURING OF PILE POINTS SHALL CONFORM TO ASTM A27/A27M 65/75 - CLASS 2 - HEAT TREATED OR ASHTO A103/A103M 65/75 HEAT TREATED. WELD THE PILE POINTS TO THE PILE IN ACCORDANCE WITH AWS D1.5 OR THE MANUFACTURER'S WRITTEN WELDING PROCEDURE SUPPLIED TO THE ENGINEER BEFORE THE WELDING IS PERFORMED. SUBMIT A NOTARIZED COPY OF THE WILL TEST REPORT TO THE ENGINEER.

 PALMER ENGINEERING 146 N. BREEL BLVD. MIDDLETOWN, OH 45042 <small>WINCHESTER • HASSELLVILLE • LOUISVILLE • MIDDLETOWN • PURDUE</small>	DESIGNED GAB	DRAWN JBA	REVIEWED RSP	DATE 01-18-02
	CHECKED BUF	REVISED	STRUCTURE FILE NUMBER 0402168	

STRUCTURE GENERAL NOTES
BRIDGE NO. ATB-20-1221
OVER NORFOLK SOUTHERN R.R.

ATB-20-12.21



REFERENCE CHORD LAYOUT & GENERAL PLAN

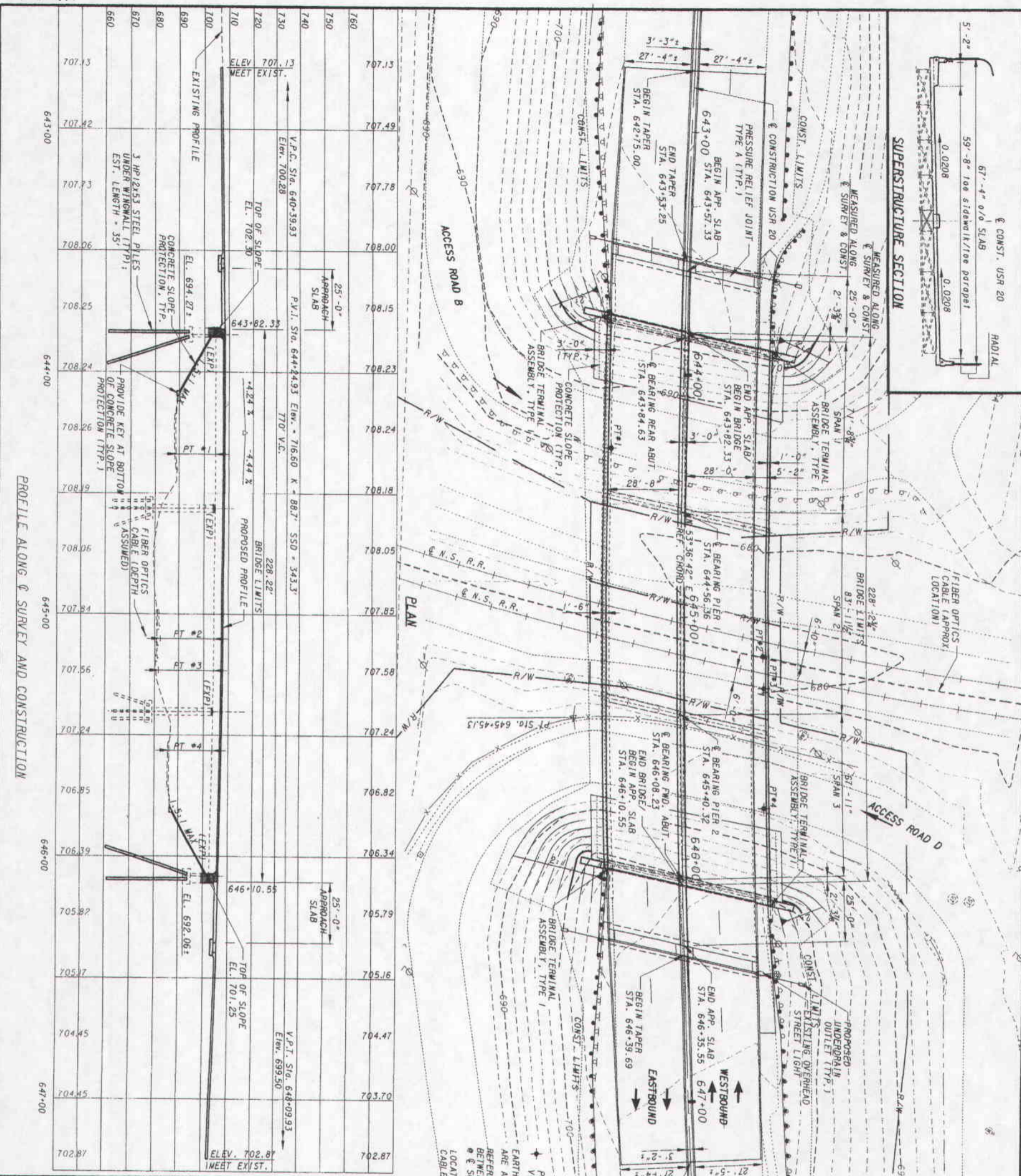
NOTES:
 1. SUBSTRUCTURE SKEMS ARE MEASURED BETWEEN THE \pm BEARING & PERP. TO THE REF. CHORD.
 2. REFERENCE CHORD IS DRAWN BETWEEN \pm ABUTMENT BEARINGS & \pm SURVEY & CONST.
 3. DIMENSION IS MEASURED ALONG \pm PIER BETWEEN REFERENCE CHORD & \pm CONSTRUCTION.

PILE DATA		
LOCATION	TYPE	ESTIMATED DRIVEN LENGTH
REAR ABUTMENT	HP 12x53	35'
FND. ABUTMENT	HP 12x53	35'

- PROPOSED WORK**
1. REMOVE THE CONCRETE DECK, SIDEWALK, MEDIAN, PARAPET, SCUPPERS, AND APPROACH SLABS.
 2. CONVERT ABUTMENTS TO SEMI-INTEGRAL DESIGN. DRIVE PILES, AND EXTEND WINGWALLS.
 3. RESET EXISTING BEAMS ON ELASTOMERIC BEARINGS.
 4. ADD CROSSFRAMES TO COMBINE INTO SINGLE SUPERSTRUCTURE.
 5. REPLACE DECK, SIDEWALK, MEDIAN, PARAPET, & APPROACH SLABS.
 6. SEAL CONCRETE SURFACES (EPOXY-URETHANE).
 7. CLEAN AND PAINT STRUCTURAL STEEL.
 8. REPLACE CONCRETE SLOPE PROTECTION.
 9. ADD VANDAL PROTECTION FENCE.

	GENERAL PLAN		DESIGNED GAB	DRAWN GAB	REVIEWED RSP	DATE 01-18-02
	BRIDGE NO. ATB-20-1221 OVER NORFOLK SOUTHERN R.R.		CHECKED BUF	REVISED	STRUCTURE FILE NUMBER 0402168	

Palmer ENGINEERING
 146 N. BRIEEL BLVD.
 MIDDLETOWN, OH 45042



LOCATION	TYPE	ESTIMATED DRIVEN LENGTH
REAR ABUTMENT	HP12x53	35'
FWD. ABUTMENT	HP12x53	35'

TRAFFIC DATA	
CURRENT ADT (2002)	17,400
DESIGN ADT (2022)	24,000
TRUCKS	480 (2%)

EXISTING STRUCTURE DATA	
BRIDGE NO.	ATB-20-1221
TYPE	CONTINUOUS STEEL BEAM WITH REINFORCED CONCRETE DECK AND SUBSTRUCTURE
SPANS	71'-8 1/2", 83'-11 1/2", 67'-11 1/2", C/G BEARINGS
ROADWAY	EASTBOUND 28'-8", WESTBOUND 28'-0"
DESIGN LOADINGS	HS-20-44 AND ALI, MILITARY, 60 PSF FMS
WEARING SURFACE	1" MONOLITHIC CONCRETE
SKIN	VARIES
WARRANTY SURFACE	1" MONOLITHIC CONCRETE & 1" ASPHALT
APPR. SLABS	25'-0" ±
ALIGNMENT	1" 15' 00" LEFT
SUPERELEVATION	0.0208
LAT. LONG.	41°52'12"/80°47'23"

PROPOSED STRUCTURE DATA	
TYPE	EXISTING CONTINUOUS STEEL BEAMS WITH NEW COMPOSITE CONCRETE DECK, CONVERTED CONCRETE SEMI-INTEGRAL ABUTMENTS WITH STRAIGHT WINDWALLS & EXISTING CONCRETE PIERS
SPANS	71'-8 1/2", 83'-11 1/2", 67'-11 1/2" C/G BEARINGS
ROADWAY	EASTBOUND 28'-8", WESTBOUND 28'-0"
DESIGN LOADINGS	HS-20-44 AND ALI, MILITARY, 60 PSF FMS
WEARING SURFACE	1" MONOLITHIC CONCRETE
SKIN	VARIES
APPR. SLAB	25' (AS-1-81)
ALIGNMENT	1" 15' 00" LEFT
SUPERELEVATION	0.0208
LAT. LONG.	41°52'12"/80°47'23"

VERTICAL CLEARANCE	
POINT EXIST.	PROP. REQ'D.
#1 15'-5 1/2"	15'-6 1/2"
#2 21'-1 1/2"	21'-2 1/2"
#3 21'-8 1/2"	21'-9 1/2"
#4 15'-8 1/2"	15'-8 1/2"

SUBSTRUCTURE SKEWS	
LOCATION	SKEW
REAR ABUT.	13°18'08"
PIER 1	13°19'02"
PIER 2	13°19'48"
FWD. ABUT.	12°48'53"

FIRST POST OFFSET	
LOCATION	STA.
LT.-REAR	643+85.01
RT.-REAR	643+71.37
LT.-FWD.	646+24.09
RT.-FWD.	646+07.61

BENCHMARK	
LOCATION	STA.
LT.-REAR	643+85.01
RT.-REAR	643+71.37
LT.-FWD.	646+24.09
RT.-FWD.	646+07.61

HORIZONTAL CURVE DATA	
P.I. STA	645+45.13
D	15° 45' 39" (LT)
De	1° 15' 00"
SET IN 12" X 42" CONCRETE	
ELEV.	702.457
STA.	640+76.71
OFFSET	34.69 FT

POINTS OF MINIMUM VERTICAL CLEARANCE	
ARE APPROXIMATE.	
REFERENCE CHORD IS DRAWN BETWEEN ABUTMENT BEARINGS	
LOCATION OF FIBER OPTICS CABLE TO BE FIELD VERIFIED	