

STATE OF OHIO
DEPARTMENT OF HIGHWAYS

ERI-250-(10.83-13.34) ERI-113-(5.83)(6.04) ERI-299-0.00

GRADE SEPARATION WITH THE N.Y., C. & ST. L. R.R. CO.

ERIE COUNTY

MILAN TOWNSHIP AND VILLAGE OF MILAN

FED. RD. DIVISION	STATE	PROJECT	TYPE FUNDS
2	OHIO	STATE	

ERIE COUNTY
ERI-250-(10.83-13.34)
ERI-113-(5.83)(6.04)
ERI-299-0.00

LIMITED ACCESS

This improvement has been declared a limited access highway or freeway by action of the Director of Highways in accordance with the provisions of Section 5511.02, Revised Code of Ohio, and is especially designed for through traffic.

The standard specifications of the State of Ohio, Department of Highways, including changes and supplemental specifications listed in the proposal shall govern this improvement.

The right of way for this improvement will be provided by the State of Ohio.

I hereby approve these plans and declare that the making of this improvement will not require the closing to traffic of the highways, except as noted on Sheet 11, and that provisions for the maintenance and safety of traffic will be set forth on the plans and estimates.

Approved _____
Date 11-24-54 Division Deputy Director

Approved _____
Date 1-2-55 Deputy Director of Planning and Programming

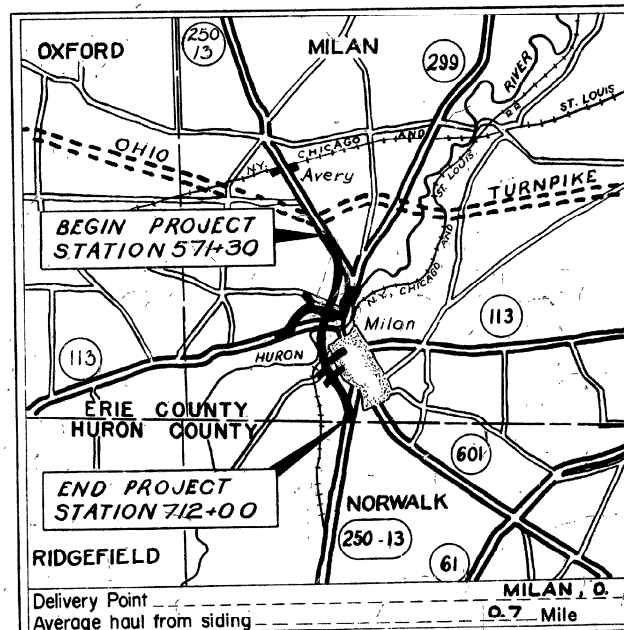
Approved _____
Date 12-23-54 Engineer of Bridges

Approved _____
Date 1-2-55 Engineer of Location & Design

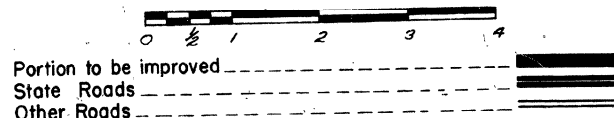
Approved _____
Date 1-2-55 Deputy Director of Design and Construction

Approved _____
Date 1-4-55 First Assistant Director

Approved _____
Date 1-4-55 Director of Highways



LOCATION MAP
SCALE OF MILES



SCALE

Plan _____ 1" = 50' and 1" = 20'
Profile: Horizontal _____ 1" = 50' and 1" = 20'
Profile: Vertical _____ 1" = 5'

CONVENTIONAL SIGNS

State Line	
County Line	
Township Line	
Section Line	
Center Line	
Corporation Line	
Fence Line	
Guard Rail (existing)	
Guard Rail (proposed)	
Steam Railroad	
Power Poles	
Telephone Poles	
Trees (existing)	
Trees (to be removed)	

INDEX OF SHEETS

DESCRIPTION	SHEET NO.	DESCRIPTION	SHEET NO.
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Summary of Quantities	12-13 & 13A	S.R. 299-Service Rd. Cross Sections	103-108
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		Railroad Force Account Work	

LINE DATA

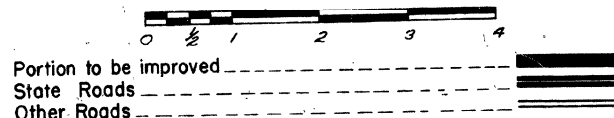
Begin Project U.S. 250	Sta. 571+30
End Project U.S. 250	Sta. 712+00
No Additions And No Deductions	
Net Length Of Project, U.S. 250	14070.00 LIN. FT. or 2.664 Miles
Begin Work, U.S. 250	Sta. 571+30
End Work, U.S. 250	Sta. 712+60
Total U.S. 250	14130.00 LIN. FT. or 2.676 Miles

Add For Approaches

S.R. 299, Sta. 6+50 To Sta. 20+00	13500.00 LIN. FT.
Service Road Sta. 20+00 To Sta. 29+00	900.00 LIN. FT.
S.R. 113 (W) Sta. 0+40 To Sta. 20+10=1970.0+376.0 (Bryan Rd)	23460.00 LIN. FT.
S.R. 113-Church St. On Left, Sta. 4+01.89 To Sta. 14+72	1070.11 LIN. FT.
Church St. On Right, Sta. 15+40.47 To Sta. 24+00.2	918.43 LIN. FT.
Sta. 683+44.2 (Williams St.) On Left, Sta. 10+50 To Sta. 14+71	421.00 LIN. FT.
On Right, Sta. 15+10 To Sta. 17+35	2250.00 LIN. FT.
Total Length OF Work	21300.54 LIN. FT. or 4.045 Miles

Reviewed & Approved _____
Date 7-1-55 Engineer of Traffic & Safety

LOCATION MAP
SCALE OF MILES



SCALE

Plan _____ 1" = 50' and 1" = 20'
Profile: Horizontal _____ 1" = 50' and 1" = 20'
Profile: Vertical _____ 1" = 5'

Supplemental Prints of Standard Construction Drawings											
I-15 No.1	12-1-54	L-3	4-1-50	T.J. No.2	32-53	I-8CB	1-2-A8-B	5-1-52	I-8 I. No.1	5-1-52	B-119 Rev. 12-1-54
I-15 No.2	12-1-54	L-3-A	4-1-50	T.J. No.3	10-1-54	I-8CB	2-2-A8-B	5-1-52	I-8CB 23&24	5-1-52	L-209.12 7-17-54
I-21-23	12-1-54	R-1	6-1-53	B-T-50-707IE	10-1-47	I-8CB	No.3-A	5-1-52	I-8MH	No.1-A	6-1-54
G-707	1-2-53	T-35	10-1-52	5-27PC.1	5-1-52	I-8CB	No.6	5-1-52	A5-3-47	A5-4-47	7-27-49
L-1	4-1-50	B-T-7IR	3-2-53	5-27PC.3	2-20-45	I-8MH	No.1	5-1-52	SP-53		7-21-53
		L.J. No.1	3-2-53	5-27PC.4	1-4-54	I-12		7-1-54	P-1-54		7-1-54
		T.J. No.1	32-53	I-1,2,34&5	2-20-45	I-14G		1-2-52	RB-1-47		7-27-49

Supplemental Specifications	
B-119	Rev. 12-1-54
L-209.12	7-17-54

Added field drive left of Sta. 569+66 as per Change Order No. 8-7-27-56 By G.M.S.
Change Order No. 10 change in Alignment on S.R. 113 from Sta. 10+00 to 17+00 West of U.S. 250.

Date of Letting _____ 19____
Contract No. _____

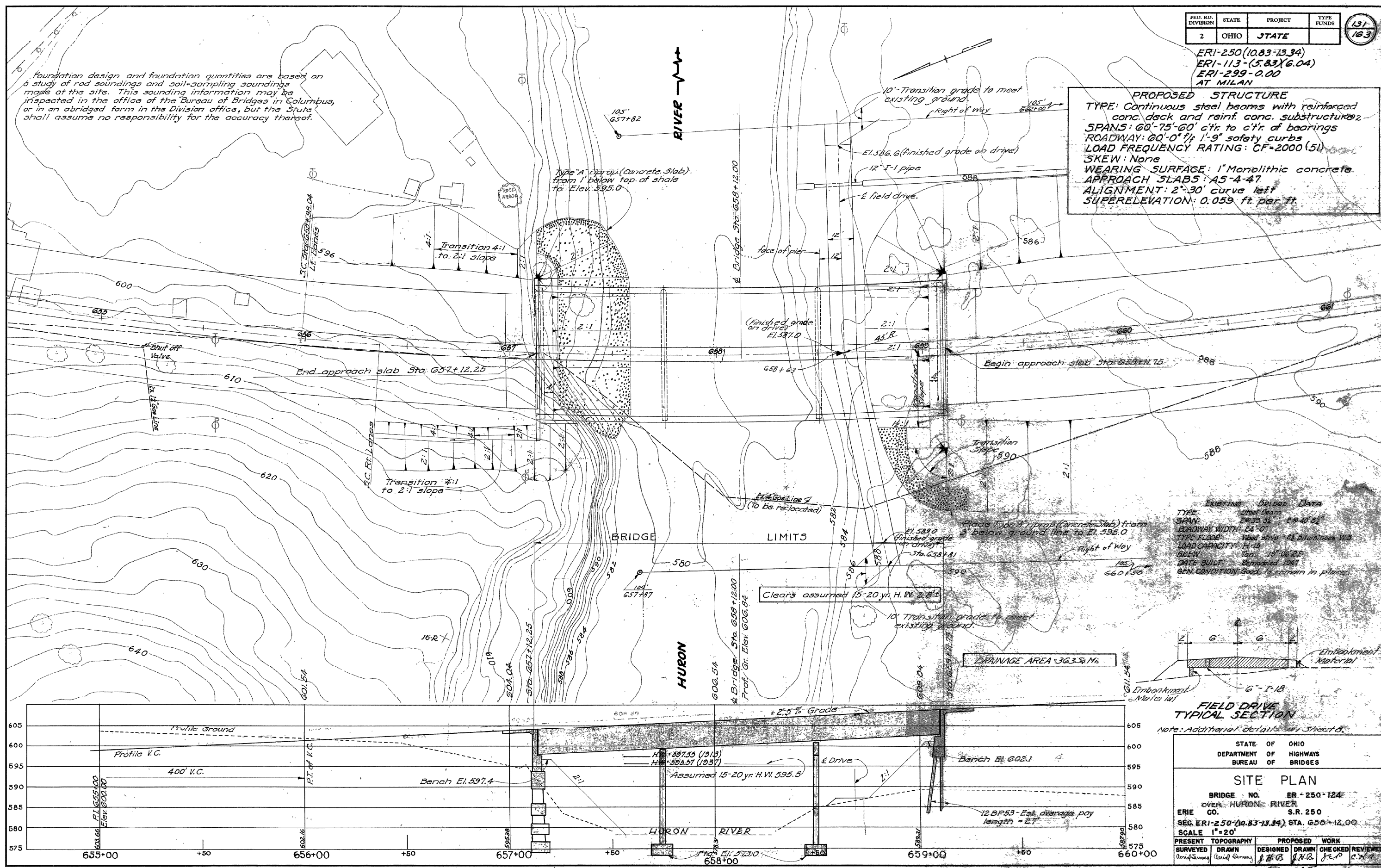
FED. RD. DIVISION	STATE	PROJECT	TYPE FUNDS
2	OHIO	STATE	

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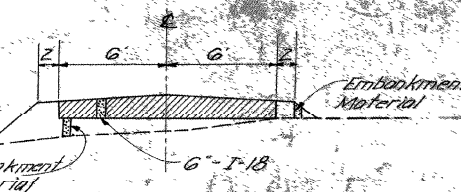
ERI-250 (10.83-13.34)
ERI-113 (5.83)(6.04)
ERI-299-0.00
AT MILAN

PROPOSED STRUCTURE
 TYPE: Continuous steel beams with reinforced conc. deck and reinf. conc. substructure
 SPANS: 60'-75'-60' c't'r. to c't'r. of bearings
 ROADWAY: 60'-0" f/r 1'-9" safety curbs
 LOAD FREQUENCY RATING: CF-2000 (5)
 SKEW: None
 WEARING SURFACE: 1" Monolithic concrete
 APPROACH SLABS: A5-4-47
 ALIGNMENT: 2'-30" curve left
 SUPERELEVATION: 0.059 ft. per ft.

Foundation design and foundation quantities are based on a study of rod soundings and soil-sampling soundings made at the site. This sounding information may be inspected in the office of the Bureau of Bridges in Columbus, or in an abridged form in the Division office, but the State shall assume no responsibility for the accuracy thereof.



EXISTING BRIDGE DATA
 TYPE: Steel Beam
 SPAN: 20.35 ft. x 40.01 ft.
 ROADWAY WIDTH: 24'-0"
 TYPE FLOOR: Wood strip - 4x8 American W.B.
 LOAD CAPACITY: 11-13
 SKEW: None
 DATE BUILT: Remodeled 1947
 GEN. CONDITION: Good, to remain in place



STATE OF OHIO
DEPARTMENT OF HIGHWAYS
BUREAU OF BRIDGES

SITE PLAN

BRIDGE NO. ER-250-124
OVER HURON RIVER
CO. S.R. 250
SEG. ERI-250 (10.83-13.34) STA. 658+12.00
SCALE 1"=20'

PRESENT TOPOGRAPHY		PROPOSED WORK			
SURVEYED	DRAWN	DESIGNED	DRAWN	CHECKED	REVIEWED
David Sweeney	David Sweeney	J.H.B.	J.H.B.	J.E.P.	C.H.A.

BFG 4.9.7-16-52

FED. RD. DIVISION	STATE	PROJECT	TYPE FUNDS
2	OHIO	STATE	

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ERI-113-(5.83)(6.04)
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GENERAL NOTES

DESIGN SPECIFICATIONS: This structure conforms to the requirements of "Design Specifications for Highway Structures" of the State of Ohio, Department of Highways, dated 10-1-51, together with revisions thereof dated 7-15-52 and 4-1-54.

EXISTING GAS LINE: The 4" gas line passing through the location of the proposed north abutment will be relocated by the owner of the line, but the Contractor shall cooperate with the owner in effecting the re-location.

EXCAVATION QUANTITY includes the removal of embankment material between top of earth bench and bottom of abutment crossbeam.

PILES shall be driven with a hammer of not less than 7,000* energy per blow, to firm contact with shale which shall be considered as attained when the capacity according to the formula in Sec. 18.05 is at least 40 tons per pile if a 7,000* steam hammer is used, or 30 tons if a steam hammer or drop hammer of 15,000* or greater energy is used and if the length of penetration is approximately equal to the depth to shale according to the bridge foundation investigation report. If the energy rating of the hammer is between these values, the required formula capacity shall be determined by interpolation. (The design load is 27 tons per pile.) If a drop hammer is used, the capacity formula shall be $R = \frac{3}{4} \frac{E}{L}$ instead of as specified in Sec. 5-18.05, the weight of the ram shall be not less than 3,000 pounds, and the height of fall shall be not more than 7 feet.

FOOTINGS shall extend a minimum of 3' into firm shale or to the elevation shown, whichever is lower.

WELDED STEEL. The steel for the 36 WF170 beams shall conform to ASTM Designation A-373. All other structural steel shall conform to ASTM A-7 (as per Sec. M-7.1(a) of the Construction and Material Specifications) or A-313. A313 steel need not be preheated for welding.

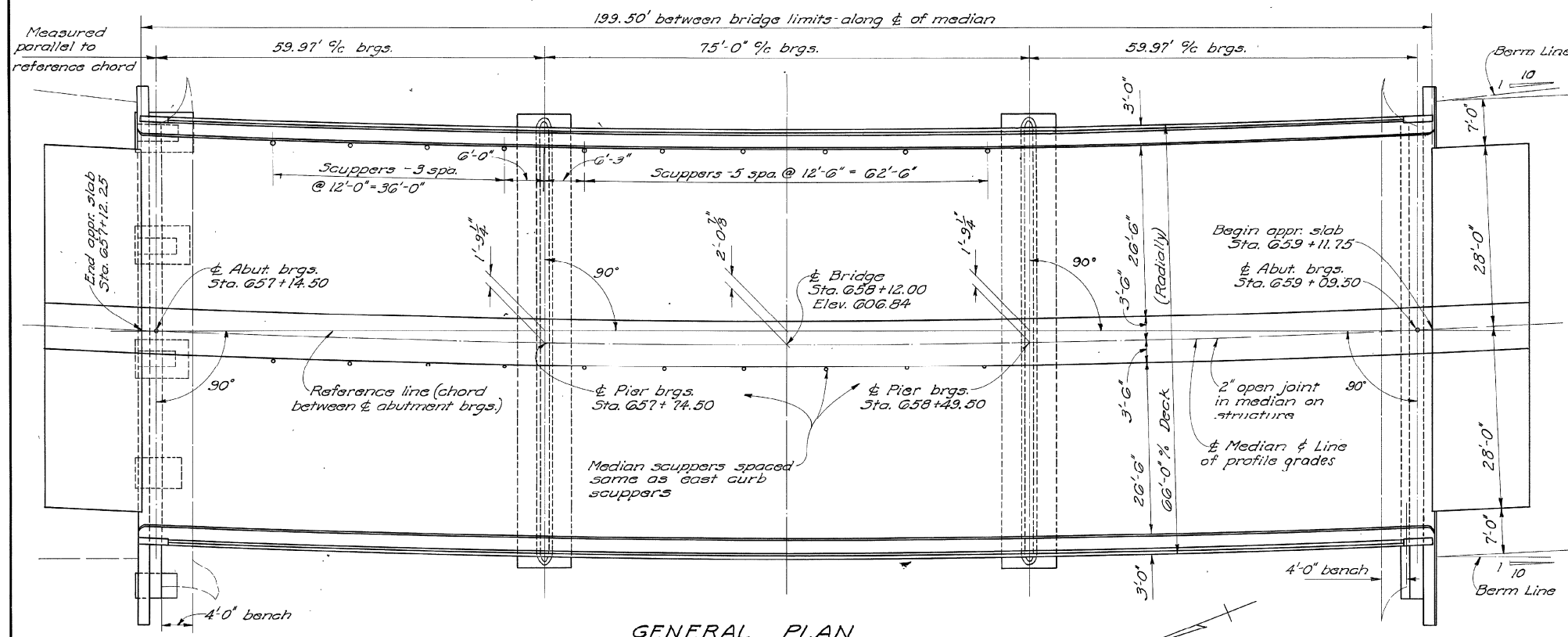
WELDING of structural steel shall be Class "A" except for Class "B" welds shown thusly B

PAINTING, both shop and field, shall be according to Item 5-8 except that the paint shall be applied by brushing. Spray application will not be permitted.

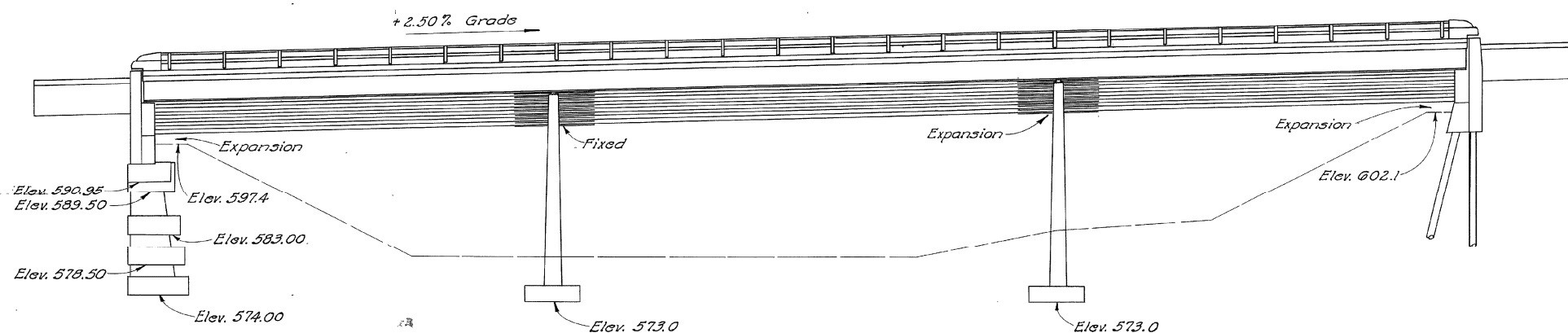
REINFORCING STEEL shall be 2 inches clear from surface of concrete unless otherwise indicated.

SURFACE FINISH OF CONCRETE: Railing end posts, curb faces and fascias of deck shall be given a rubbed surface finish. All other exposed surfaces shall be governed by the provisions of Item 5-1.

GRAVEL, if used as the coarse aggregate, shall be according to Sec. M-3.93 instead of M-3.91 for class "C" concrete, superstructure. Gravel meeting the requirements of Sec. M-3.93 also may be used for other concrete in this structure.



GENERAL PLAN



WEST ELEVATION

ESTIMATED QUANTITIES

Item	Total	Unit	Description	Superstr.	N. Abut.	S. Abut.	N. Pier	S. Pier	Gen'l.
E-2	Lump	Sum	Cofferdams, cribs and sheeting						Lump
E-2	640	Cu. Yd.	Unclassified excavation, including shale	230	(210)	70	110	250	
S-1	420	Cu. Yd.	Class "C" concrete, superstructure	420					
S-1	(212)	Cu. Yd.	Class "E" concrete, abutments	108	(108)	108			
S-1	272	Cu. Yd.	Class "E" concrete, pier walls				132	140	
S-1	(109)	Cu. Yd.	Class "E" concrete, footings	26	(26)	42	42		
S-4	(29,742)	Lbs.	Reinforcing steel	7846	104,591	(187)	5576	5711	5962
S-7	380,000	Lbs.	Structural steel	380,000					
S-8	380,000	Lbs.	Field painting of structural steel	380,000					
S-14	400	Lin. Ft.	Railing, steel with concrete end posts	400					
S-16	Lump	Sum	First test pile						
S-18	490	Lin. Ft.	Steel piling, 12 BP53					490	
T-10	537	3q. Yd.	Type "A" riprap, (concrete slab)						537

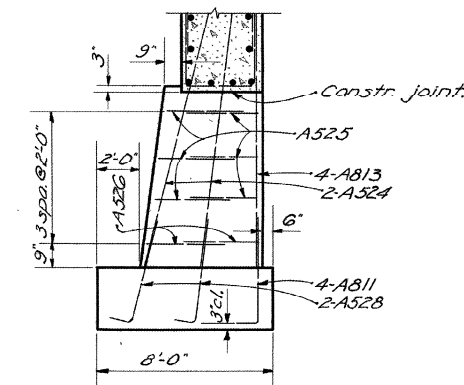
Pencilled Revisions 5-10-55

STATE OF OHIO DEPARTMENT OF HIGHWAYS BUREAU OF BRIDGES AND RAILROAD CROSSINGS					
GENERAL PLAN & ELEVATION, NOTES & QUANTITIES BRIDGE No. ER-250-124 OVER HURON RIVER					
ERIE COUNTY STA. 658+12.00 SEC. ERI-250-(10.83-13.34)					
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
Ray	Ray	JEL	Ray	BFG	9-16-54

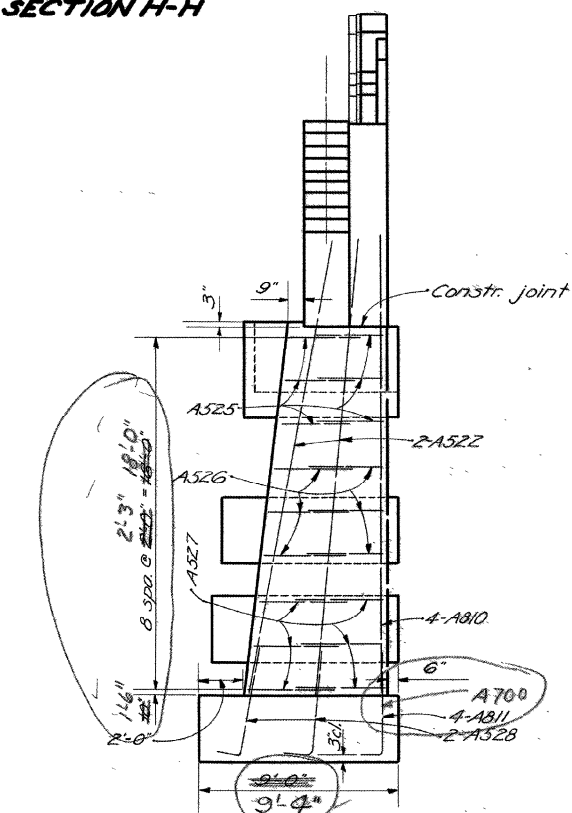
FED. RD. DIVISION	STATE	PROJECT	TYPE FUNDS
2	OHIO	STATE	

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ERI-113-(5.83)(6.04)
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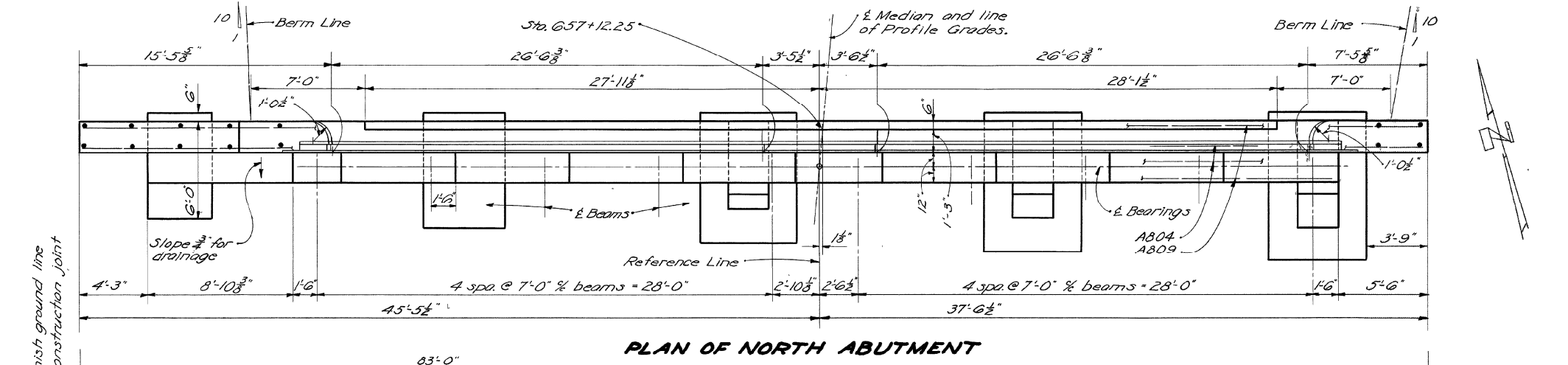
SECTION H-H



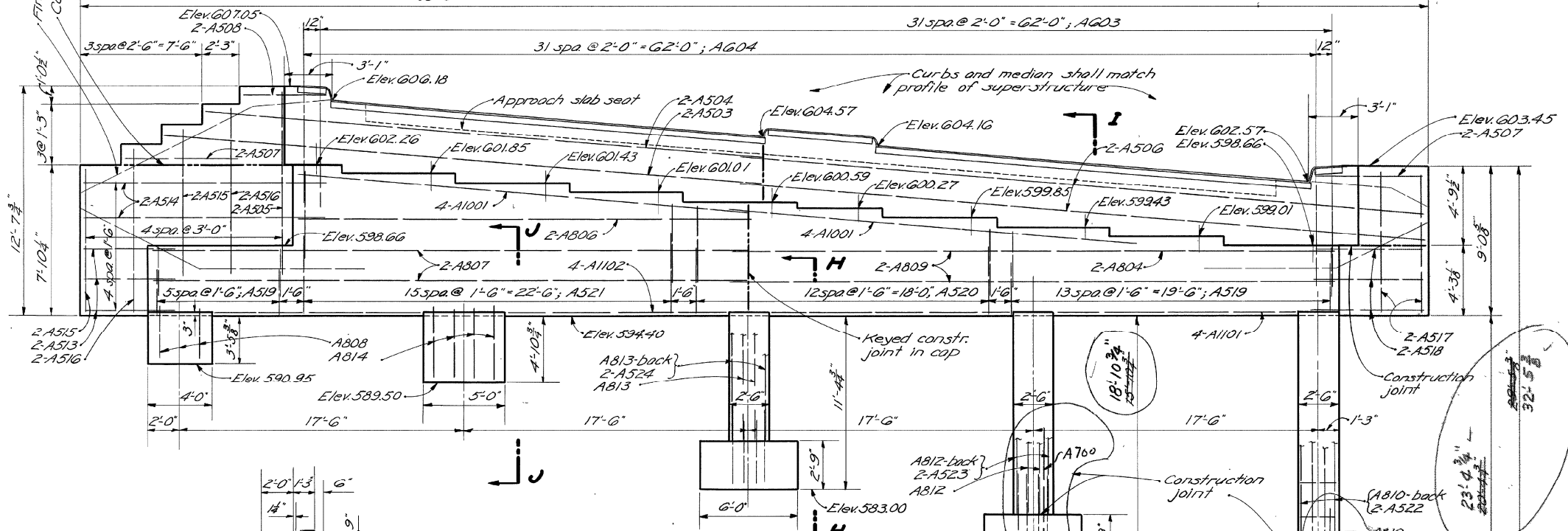
END ELEVATION

Pencilled Revisions 5-10-55

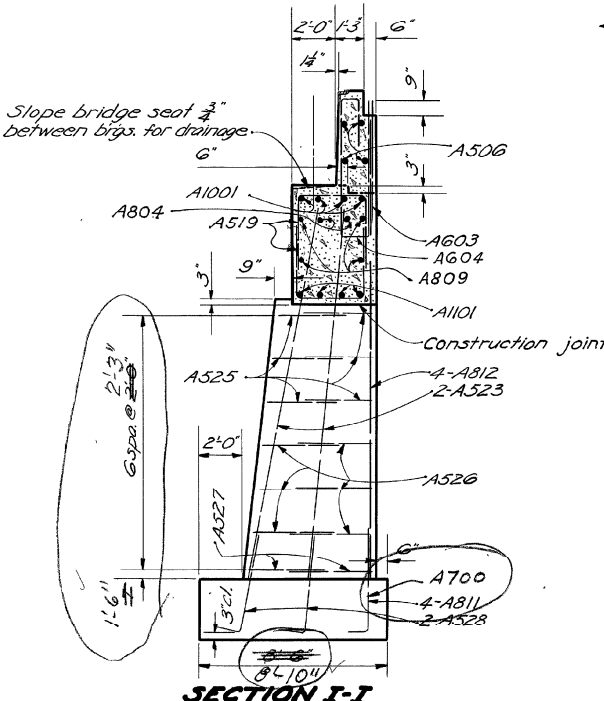
STATE OF OHIO DEPARTMENT OF HIGHWAYS BUREAU OF BRIDGES AND ROAD CROSSINGS							
NORTH ABUTMENT DETAILS							
BRIDGE NO. ER-250-124 OVER HURON RIVER							
ERIE COUNTY SEC. ERI-250(10.83-13.34) STA. 658+12.00							
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISION	
Ray	Ray	EA	Ray	Ray	9-16-54		



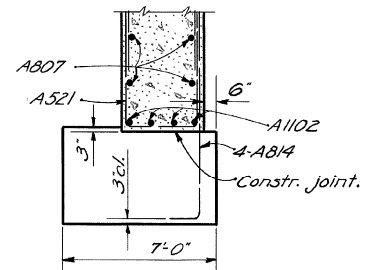
PLAN OF NORTH ABUTMENT



ELEVATION OF NORTH ABUTMENT



SECTION I-I

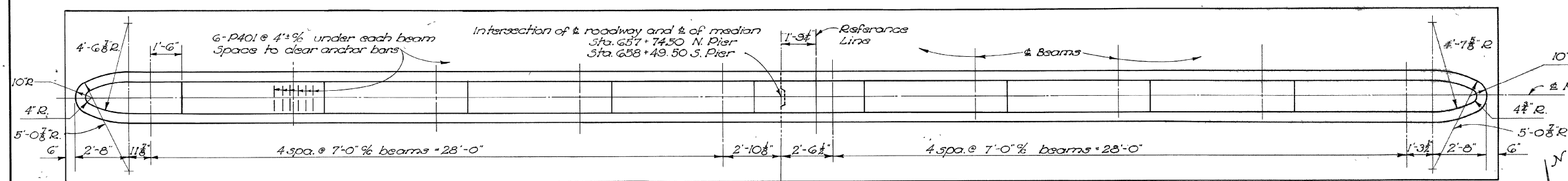


SECTION J-J

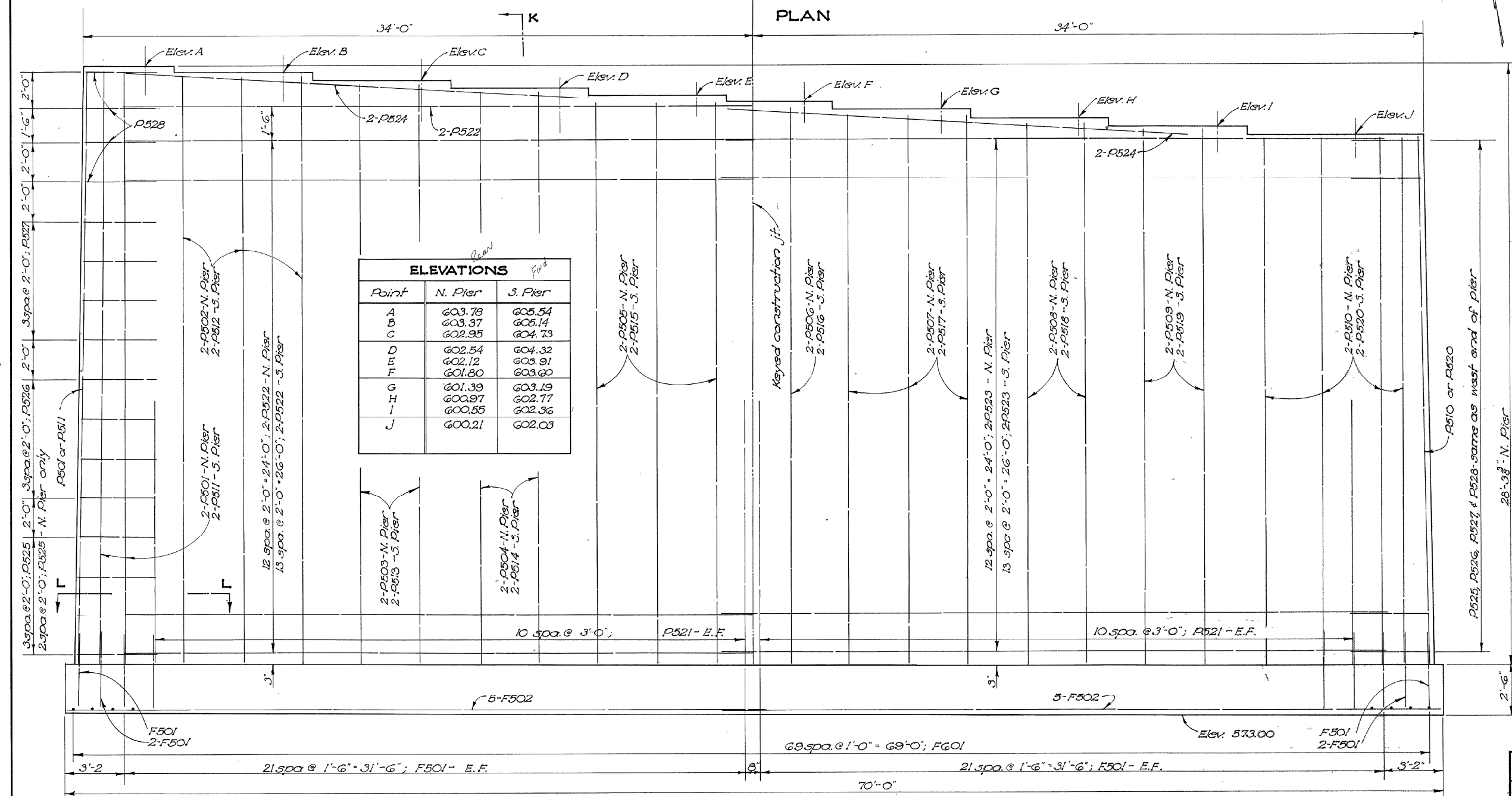
APPROACH EMBANKMENT: After the pedestals are placed, all earth fill shall be made full height of earth bench, and excavation shall then be made for the abutment cap.

BRIDGE SEAT PROCEDURE: Concrete above bridge seat construction joint shall not be placed until after steel work is erected. Steel and finish shall be used as a template for top of backwall.

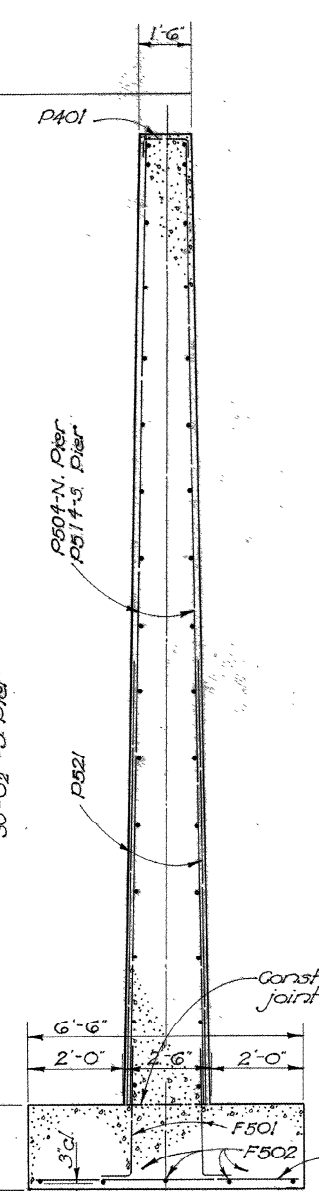
REINFORCING STEEL in bridge seat shall be placed to clear anchor bars.



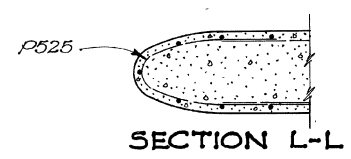
ERI-250(10.83-13.34)
ERI-113-(5.83)(6.04)
ERI-299-0.00



ELEVATIONS		
Point	N. Pier	S. Pier
A	603.78	605.54
B	603.37	606.14
C	602.95	604.73
D	602.54	604.32
E	602.12	603.91
F	601.80	603.60
G	601.39	603.19
H	600.97	602.77
I	600.55	602.36
J	600.21	602.03



SECTION K-K



SECTION L-L

ELEVATION

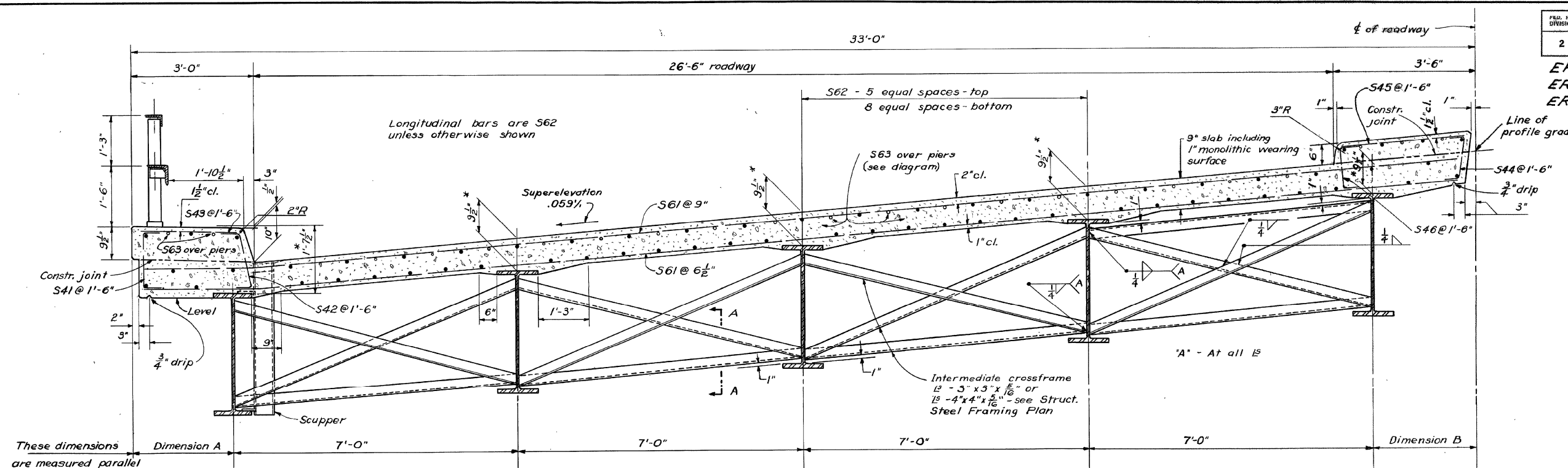
E.F. indicates "each face"

STATE OF OHIO DEPARTMENT OF HIGHWAYS BUREAU OF BRIDGES AND RAILROAD CROSSINGS					
PIER DETAILS					
BRIDGE No. ER-250-124 OVER HURON RIVER					
ERIE CO. SEC. ER-250(10.83-13.34)		STA. 658-12.00			
DESIGNED Ray	DRAWN Ray	TRACED PGE	CHECKED mjs	DATE 9-16-54	REVISIONS

FED. RD. DIVISION	STATE	PROJECT	TYPE FUNDS
2	OHIO	STATE	

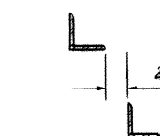
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ERI-250(10.83-13.34)
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ERI-299-0.00

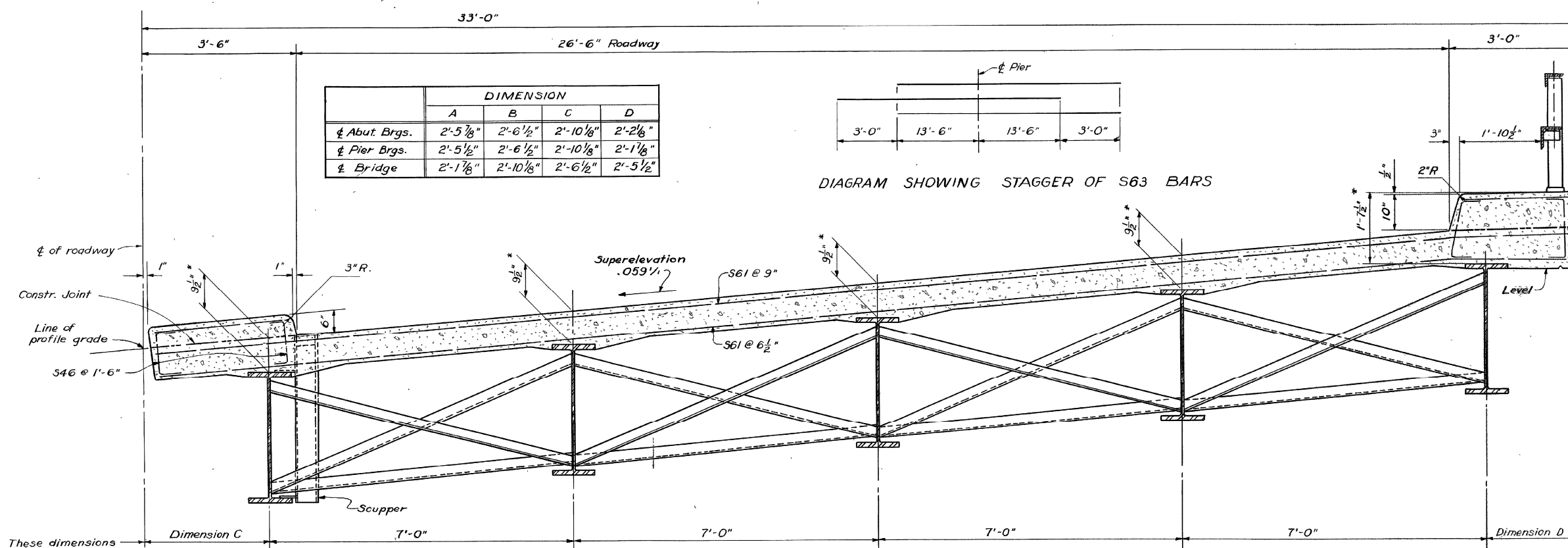


SECTION THRU LEFT HALF OF SUPERSTRUCTURE

* Applies only at abutments and piers



SECTION A-A



SECTION THRU RIGHT HALF OF SUPERSTRUCTURE

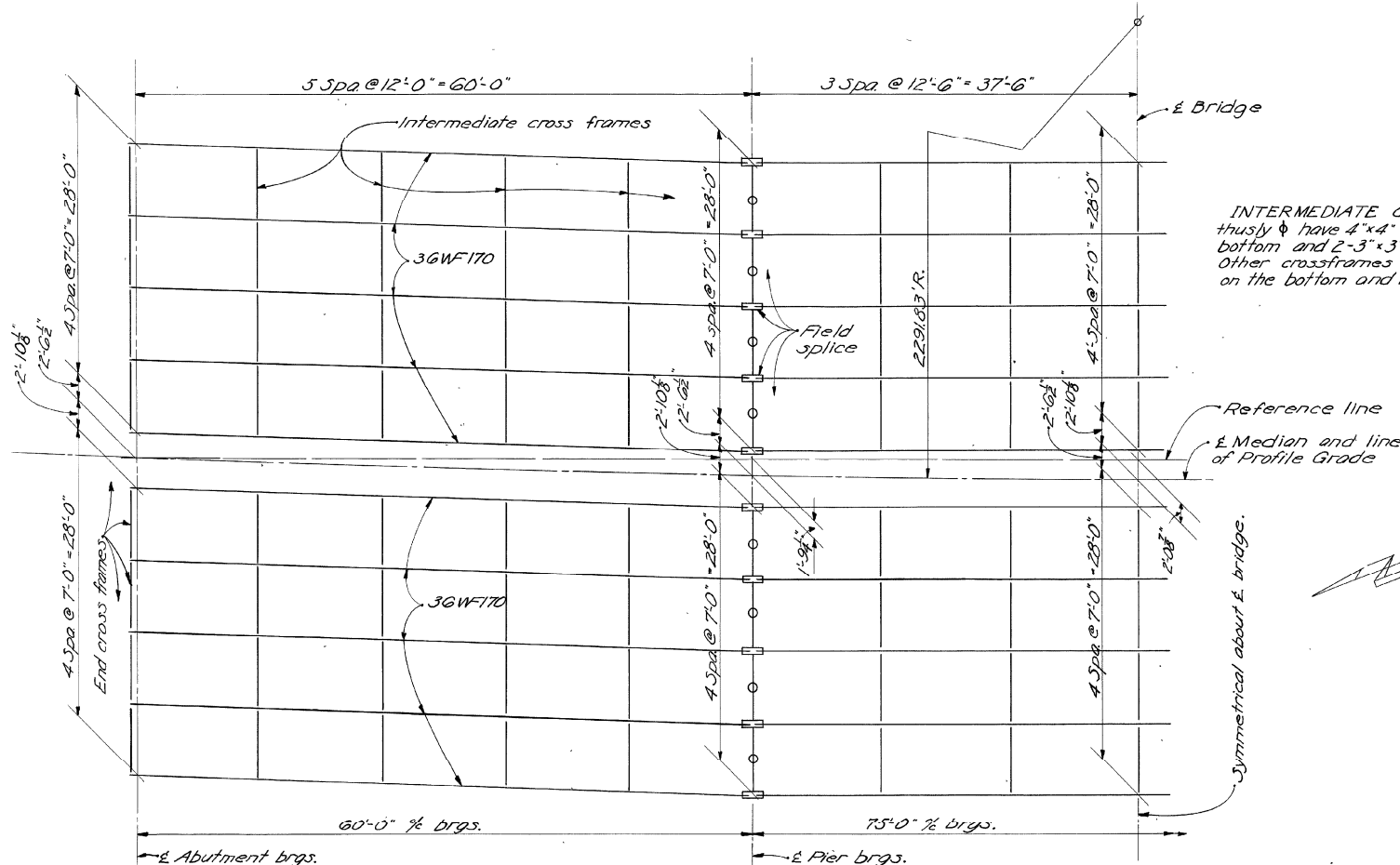
For dimensions & details not shown see "Section Thru Left Half of Superstructure"

STATE OF OHIO DEPARTMENT OF HIGHWAYS BUREAU OF BRIDGES AND RAILROAD CROSSINGS					
SUPERSTRUCTURE DETAILS					
BRIDGE NO. ER-250-124 OVER HURON RIVER ERIE COUNTY SEC. ERI-250(10.83-13.34) STA 650+12.00					
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
Ray	Ray	CFE	MM	BPG	9.8.9-16-54

FED. RD. DIVISION	STATE	PROJECT	TYPE FUNDS
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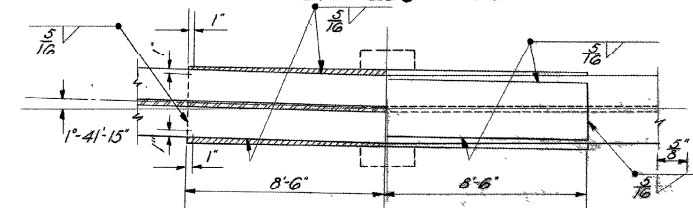
STRUCTURAL STEEL FRAMING PLAN

BEAM SPLICE WELDING PROCEDURE

1. Raise abutment end of beams 12" at both abutments.
2. Butt-weld the beam flanges and webs at both piers.
3. Weld the bottom and top moment plates at both piers.
4. Weld in place intermediate crossframes marked on Structural Steel Framing Plan thusly.
5. Lower ends of beam to final position.

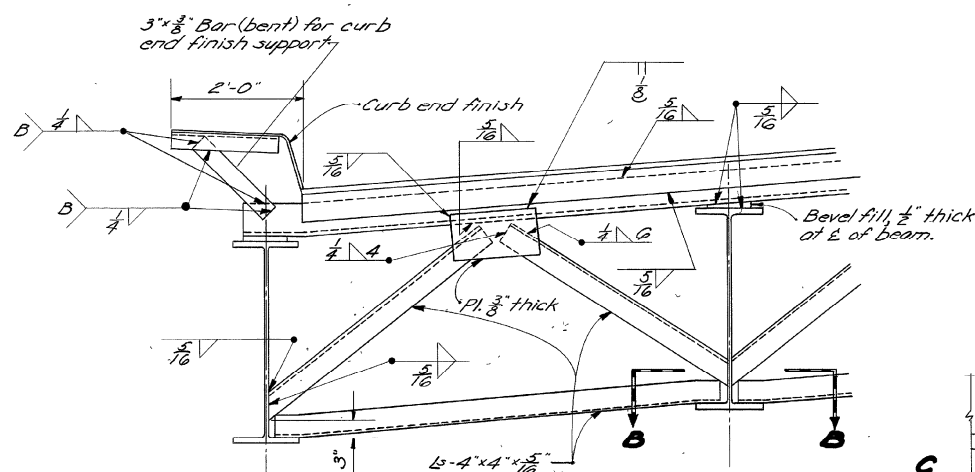
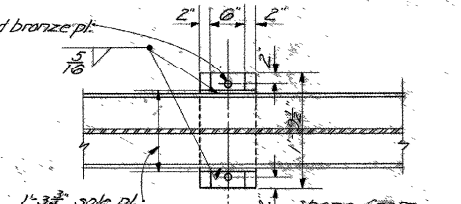
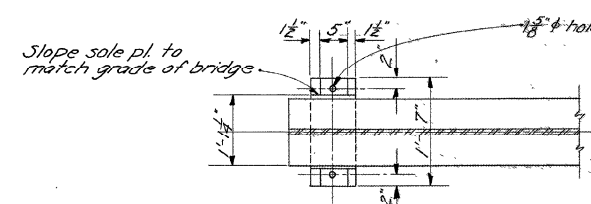
Beam ends need not all be lowered simultaneously. The ends of any beam may be lowered after it is connected at both piers by crossframes to another beam.

CAMBER: No cambering of beams is required, but the beams shall be so fabricated that any curved beams will be placed with the convex flange up.

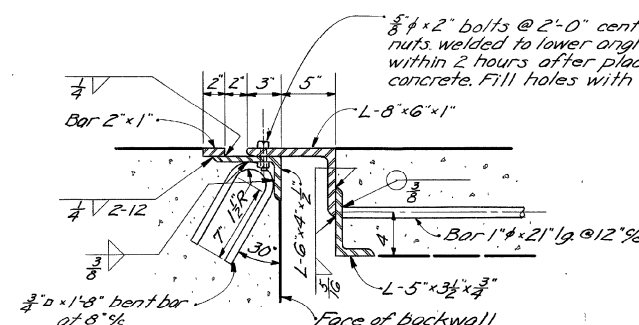


SECTION F-F

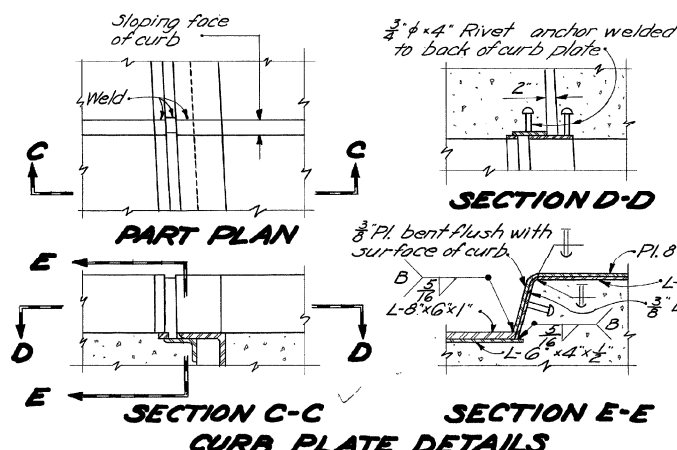
BEAM SPLICE DETAILS



END CROSSFRAME DETAILS



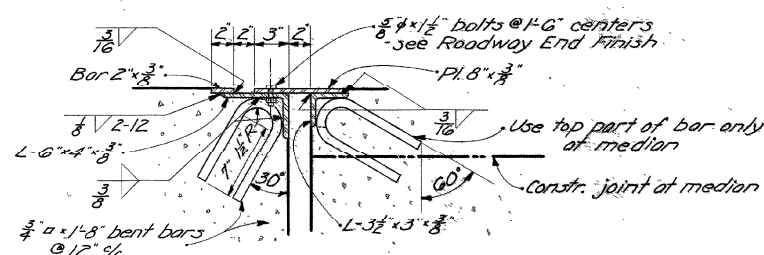
ROADWAY END FINISH



CURB PLATE DETAILS

ABUTMENT BEARING PLATES

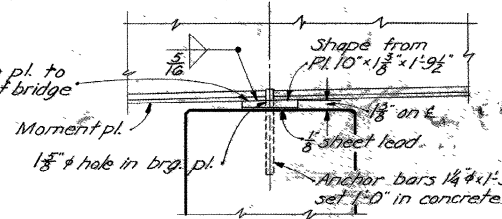
MEDIAN PLATE DETAILS shall be similar to Curb Plate Details except for profile of vertical face which shall match profile of median. Rivet anchors are not required.



CURB AND MEDIAN END FINISH



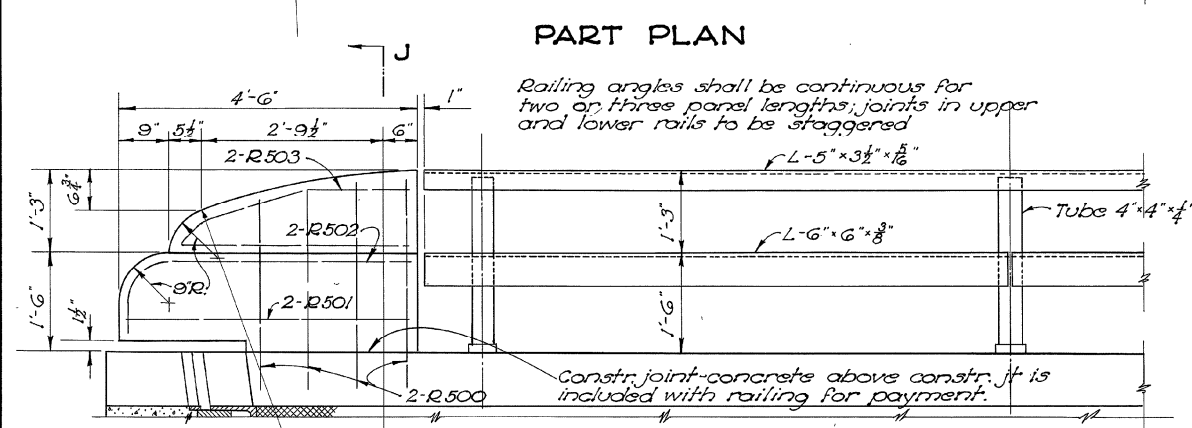
EXPANSION



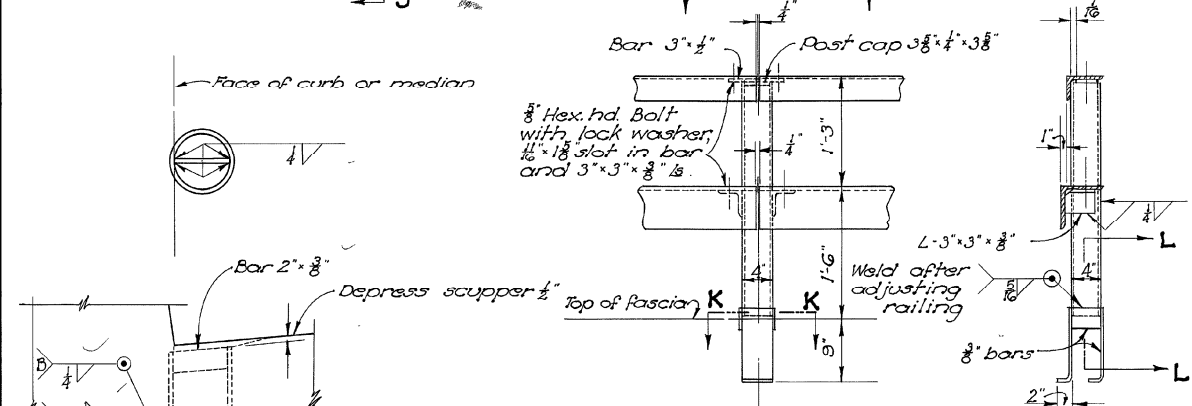
PIER BEARING PLATES

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISION
Ray	Ray	Ray	Ray	Ray	4-16-59	

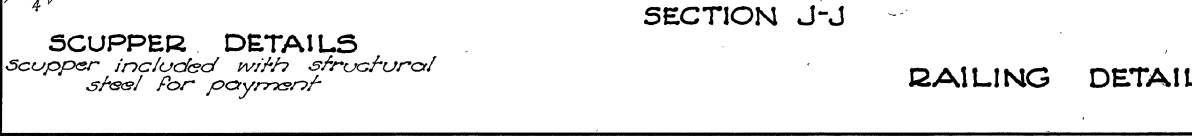
ERI-250(10.83-13.34)
ERI-113-(5.83/6.04)
ERI-299-0.00



PART PLAN



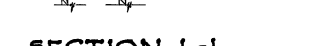
RAILING ELEVATION



scupper included with structural steel for payment



SECTION. K-K



SECTION L-L



(with upper rail removed)

MARK NO. LENGTH WEIGHT SHR					MARK NO. LENGTH WEIGHT SHR					BENDING DIAGRAMS				
SUPERSTRUCTURE					ABUTMENTS									
SG1	125	32'-3"	60,549	B	A518	12	7'-1"	89	S					
SG2	610	40'-8"	37,260	S	A519	40	8'-8"	362	B					
SG3	82	30'-0"	4,146	S	A520	26	10'-8"	289	B					
					A521	32	12'-4"	412	B					
SA1	260	2'-7"	449	B	A522	4	19'-3"	80	S					
SA2	260	2'-6"	434	B	A523	4	14'-9"	62	S					
SA3	260	2'-5"	420	S	A524	4	10'-3"	43	S					
SA4	130	2'-2"	188	B	A525	18	8'-1"	152	B					
SA5	260	3'-0"	521	S	A526	14	8'-11"	130	B					
SA6	390	2'-2"	564	B	A527	8	9'-9"	81	B					
					A528	12	4'-11"	62	B					
ABUTMENTS					PIERS									
AI101	4	39'-7"	841	S	FG01	140	6'-0"	1262	S					
AI102	4	36'-10"	783	S										
AI100	8	28'-0"	964	S	F501	188	4'-7"	899	B					
					F502	20	35'-7"	742	S					
A801	8	39'-11"	853	S	P501	5	28'-1"	146	S					
A802	8	35'-8"	762	S	P502	6	27'-7"	173	S					
A803	4	24'-0"	256	S	P503	4	27'-2"	113	S					
A804	4	15'-0"	160	S	P504	4	26'-8"	111	S					
A805	6	30'-10"	494	S	P505	6	26'-4"	165	S					
A806	2	27'-11"	149	S	P506	2	26'-0"	54	S					
A807	4	36'-10"	393	S	P507	6	25'-7"	160	S					
A808	3	6'-11"	55	B	P508	4	25'-2"	105	S					
A809	4	36'-7"	412	S	P509	4	24'-9"	103	S					
A810	4	20'-2"	215	S	P510	9	24'-5"	229	S					
A811	12	6'-2"	198	B	P511	5	23'-9"	155	S					
A812	4	15'-8"	167	S	P512	6	23'-4"	164	S					
A813	4	11'-2"	119	S	P513	4	23'-0"	121	S					
A814	4	8'-4"	89	B	P514	4	23'-6"	119	S					

DECK SLAB PLACING SEQUENCE

Deck slab shall be placed in sections, between transverse construction joints, in the numerical order and in the direction indicated in order that the major portion of the dead load deflection may occur prior to placing concrete over each pier.

Pencilled Revisions 5-10-55

STATE OF OHIO					
DEPARTMENT OF HIGHWAYS					
BUREAU OF BRIDGES AND RAILROAD CROSSINGS					
SUPERSTRUCTURE DETAILS					
REINFORCING STEEL LIST					
BRIDGE No. ER-250-124					
OVER HURON RIVER					
ERIE CO.					
SEC. ERI-250(10.33-13.34) STA. 653+12.00					
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
Ray	Ray	AGE	W	BFG	8/28/64