

STATE OF OHIO
DEPARTMENT OF TRANSPORTATION

GAL-160-9.57

SPRINGFIELD TOWNSHIP

GALLIA COUNTY

PROJECT DESCRIPTION

IMPROVEMENT OF THE INTERSECTION OF STATE ROUTE (SR) 160 AT SR 554 BY CONSTRUCTION OF A MODERN ROUNDABOUT. IMPROVEMENT OF 0.20 MILES ALONG SR 160 AND 0.16 MILES ALONG SR 554. INCLUDING WIDENING, GRADING, DRAINAGE, AND LIGHTING.

EARTH DISTURBED AREAS

PROJECT EARTH DISTURBED AREA: 4.77 ACRES
ESTIMATED CONTRACTOR EARTH DISTURBED AREA: 0.25 ACRES
NOTICE OF INTENT EARTH DISTURBED AREA: 5.02 ACRES

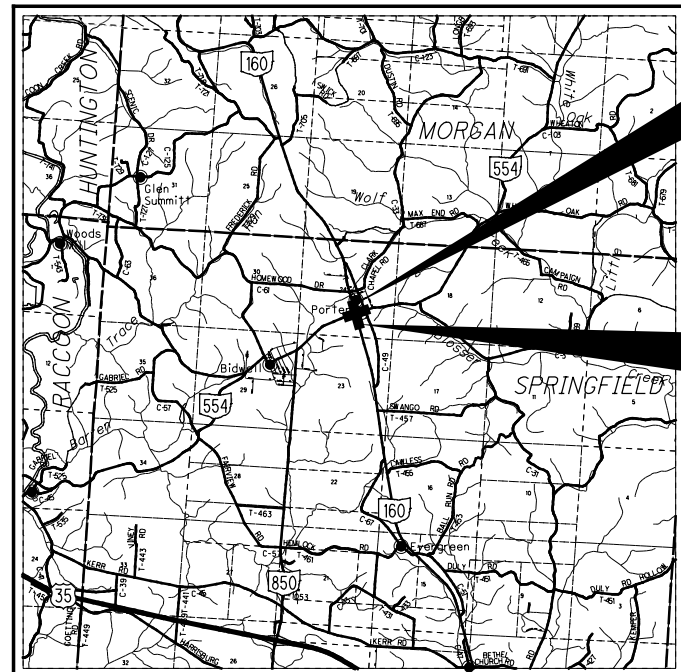
2019 SPECIFICATIONS

THE STANDARD SPECIFICATIONS OF THE STATE OF OHIO, DEPARTMENT OF TRANSPORTATION, INCLUDING SUPPLEMENTAL SPECIFICATIONS LISTED IN THE PLANS AND CHANGES LISTED IN THE PROPOSAL SHALL GOVERN THIS IMPROVEMENT.

I HEREBY APPROVE THESE PLANS AND DECLARE THAT THE MAKING OF THIS IMPROVEMENT WILL NOT REQUIRE THE CLOSING TO TRAFFIC OF THE HIGHWAY EXCEPT AS NOTED ON SHEETS 11 - 22, AND THAT PROVISIONS FOR THE MAINTENANCE AND SAFETY OF TRAFFIC WILL BE AS SET FORTH ON THE PLANS AND ESTIMATES.

APPROVED _____
DATE _____ DISTRICT DEPUTY DIRECTOR

APPROVED _____
DATE _____ DIRECTOR, DEPARTMENT OF TRANSPORTATION



LOCATION MAP

LATITUDE: 38°55'35" LONGITUDE: 82°16'60"



PORTION TO BE IMPROVED	-----
INTERSTATE HIGHWAY	-----
FEDERAL ROUTES	-----
STATE ROUTES	-----
COUNTY & TOWNSHIP ROADS	-----
OTHER ROADS	-----

DESIGN DESIGNATION

	SR 160	SR 554
CURRENT ADT (2021)	5,000	3,000
DESIGN YEAR ADT (2041)	5,400	3,500
DESIGN HOURLY VOLUME (2041)	550	350
DIRECTIONAL DISTRIBUTION	59%	66%
TRUCKS (24 HOUR B&C)	7%	7%
DESIGN SPEED	55 MPH	55 MPH
LEGAL SPEED	55 MPH	55 MPH
DESIGN FUNCTIONAL CLASSIFICATION:		
SR 160: 05 MAJOR COLLECTOR (RURAL)		
SR 554: 05 MAJOR COLLECTOR (RURAL)		
NHS PROJECT	NO	NO

DESIGN EXCEPTIONS

NONE REQUIRED

UNDERGROUND UTILITIES
Contact Two Working Days Before You Dig

OHIO811. 8-1-1. or 1-800-362-2764
(Non-members must be called directly)

PLAN PREPARED BY:

KORDA
KORDA/NEMETH ENGINEERING, INC - CONSULTING ENGINEERS
1650 Watermark Drive, Suite 200 - Columbus, OH 43215-7010
TEL. 614-487-1650 WEB www.korda.com

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ENGINEERS SEAL:
LIGHTING

SIGNED: _____
DATE: 11/24/2020

ENGINEERS SEAL:
FOR ENTIRE PLAN EXCEPT LIGHTING

SIGNED: _____
DATE: 11/24/2020

STANDARD CONSTRUCTION DRAWINGS						SUPPLEMENTAL SPECIFICATIONS	
BP-3.1	01/17/20	RM-1.1	1/15/21	MT-96.11	4/17/20	800-2019	1/15/21
BP-4.1	7/19/13	RM-3.1	7/20/18	MT-96.20	7/15/16	813	10/19/18
BP-5.1	1/18/19			MT-96.26	1/18/19	832	10/19/18
BP-7.1	7/17/20	LA-1.2	1/16/09	MT-97.10	4/19/19	902	7/19/19
				MT-101.60	1/17/20	913	4/21/17
CB-1.1	7/19/19	HW-2.1	7/20/18	MT-101.90	7/17/20		
CB-1.2	1/15/16	HW-2.2	7/20/18	MT-105.10	1/17/20		
CB-2.1	1/15/21						
CB-2.3	1/15/16	HL-10.11	1/15/21	TC-41.20	10/18/13		
		HL-10.12	1/20/17	TC-41.30	10/18/13		
DM-1.1	7/17/20	HL-10.13	4/17/20	TC-42.20	10/18/13		
DM-1.2	1/18/13	HL-20.11	1/15/21	TC-52.10	10/18/13		
DM-4.2	7/20/12	HL-40.10	7/17/20	TC-52.20	1/15/21		
DM-4.3	1/15/16	HL-40.20	7/17/20				
DM-4.4	1/15/16	HL-60.11	7/21/17				
		HL-60.31	1/17/20				

SPECIAL PROVISIONS

FEDERAL PROJECT NO. E191(031)
PID NO. 110510
CONSTRUCTION PROJECT NO.
RAILROAD INVOLVEMENT NONE
GAL-160-9.57
1/106

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ITEM 614 - LAW ENFORCEMENT OFFICER (WITH PATROL CAR) FOR ASSISTANCE DURING CONSTRUCTION OPERATIONS

USE OF LAW ENFORCEMENT OFFICERS (LEOS) BY CONTRACTORS OTHER THAN THE USES SPECIFIED BELOW WILL NOT BE PERMITTED AT PROJECT COST. LEOS SHOULD NOT BE USED WHERE THE OMUTCD INTENDS THAT FLAGGERS BE USED.

IN ADDITION TO THE REQUIREMENTS OF C&MS 614 AND THE OMUTCD, A UNIFORMED LEO WITH AN OFFICIAL PATROL CAR (CAR WITH TOP-MOUNTED EMERGENCY FLASHING LIGHTS AND COMPLETE MARKINGS OF THE APPROPRIATE LAW ENFORCEMENT AGENCY) SHALL BE PROVIDED FOR THE FOLLOWING TRAFFIC CONTROL TASKS:

- DURING THE ENTIRE ADVANCE PREPARATION AND CLOSURE SEQUENCE WHERE COMPLETE BLOCKAGE OF TRAFFIC IS REQUIRED.
- DURING A TRAFFIC SIGNAL INSTALLATION WHEN IMPACTING THE NORMAL FUNCTION OF THE SIGNAL OR THE FLOW OF TRAFFIC, OR WHEN TRAFFIC NEEDS TO BE DIRECTED THROUGH AN ENERGIZED TRAFFIC SIGNAL CONTRARY TO THE SIGNAL DISPLAY (E.G., DIRECTING MOTORISTS THROUGH A RED LIGHT).

IN ADDITION TO THE REQUIREMENT OF C&MS 614 AND THE OMUTCD, A UNIFORMED LEO WITH AN OFFICIAL PATROL CAR (CAR WITH TOP-MOUNTED EMERGENCY FLASHING LIGHTS AND COMPLETE MARKINGS OF THE APPROPRIATE LAW ENFORCEMENT AGENCY) SHOULD BE PROVIDED FOR THE FOLLOWING TRAFFIC CONTROL TASKS AS APPROVED BY THE ENGINEER:

- FOR LANE CLOSURES: DURING INITIAL SET-UP PERIODS, TEAR DOWN PERIODS, SUBSTANTIAL SHIFTS OF A CLOSURE POINT OR WHEN NEW LANE CLOSURE ARRANGEMENTS ARE INITIATED FOR LONG-TERM LANE CLOSURES/SHIFTS (FOR THE FIRST AND LAST DAY OF MAJOR CHANGES IN TRAFFIC CONTROL SETUP).

IN GENERAL, LEOS SHOULD BE POSITIONED IN ADVANCE OF AND ON THE SAME SIDE AS THE LANE RESTRICTION OR AT THE POINT OF ROAD CLOSURE, AND TO MANUALLY CONTROL TRAFFIC MOVEMENTS THROUGH SIGNALIZED INTERSECTIONS IN WORK ZONES.

LEOS SHOULD NOT FORGO THEIR TRAFFIC CONTROL RESPONSIBILITIES TO APPREHEND MOTORISTS FOR ROUTINE TRAFFIC VIOLATIONS. HOWEVER, IF A MOTORIST'S ACTIONS ARE CONSIDERED TO BE RECKLESS, THEN PURSUIT OF THE MOTORIST IS APPROPRIATE.

THE LEOS WORK AT THE DIRECTION OF THE CONTRACTOR. THE CONTRACTOR IS RESPONSIBLE FOR SECURING THE SERVICES OF THE LEOS WITH THE APPROPRIATE AGENCIES AND COMMUNICATING THE INTENTIONS OF THE PLANS WITH RESPECT TO DUTIES OF THE LEOS. THE ENGINEER SHALL HAVE FINAL CONTROL OVER THE LEOS' DUTIES AND PLACEMENT, AND WILL RESOLVE ANY ISSUES THAT MAY ARISE BETWEEN THE TWO PARTIES.

ENSURE PROVIDED LEOS HAVE BEEN TRAINED APPROPRIATE TO THE JOB DECISIONS THEY ARE REQUIRED TO MAKE WHILE ON THE PROJECT, IN ACCORDANCE WITH C&MS 614.03.

THE LEO SHALL REPORT IN TO THE CONTRACTOR PRIOR TO THE START OF THE SHIFT, IN ORDER TO RECEIVE INSTRUCTIONS REGARDING SPECIFIC WORK ASSIGNMENTS DURING HIS/HER SHIFT. THE LEO IS EXPECTED TO STAY AT THE PROJECT SITE FOR THE ENTIRE DURATION OF HIS/HER SHIFT. THE LEO SHALL REPORT TO THE CONTRACTOR AT THE END OF HIS/HER SHIFT. SHOULD IT BE NECESSARY TO LEAVE THE PROJECT SITE, THE

ITEM 614 - LAW ENFORCEMENT OFFICER (WITH PATROL CAR) FOR ASSISTANCE DURING CONSTRUCTION OPERATIONS (CONTINUED)

LEO SHALL NOTIFY THE ENGINEER. THE CONTRACTOR SHALL PROVIDE THE LEO WITH A TWO-WAY COMMUNICATION DEVICE WHICH SHALL BE RETURNED TO THE CONTRACTOR AT THE END OF HIS/HER SHIFT.

LEOS (WITH PATROL CAR) REQUIRED BY THE TRAFFIC MAINTENANCE TASKS ABOVE SHALL BE PAID FOR ON A UNIT PRICE (HOURLY) BASIS UNDER ITEM 614, LAW ENFORCEMENT OFFICER (WITH PATROL CAR) FOR ASSISTANCE. THE FOLLOWING ESTIMATED QUANTITIES HAVE BEEN CARRIED TO THE GENERAL SUMMARY.

ITEM 614, LAW ENFORCEMENT OFFICER WITH PATROL CAR FOR ASSISTANCE 40 HOURS

THE HOURS PAID SHALL INCLUDE ANY MINIMUM SHOW-UP TIME REQUIRED BY THE LAW ENFORCEMENT AGENCY INVOLVED.

ANY ADDITIONAL COSTS (ADMINISTRATIVE OR OTHERWISE) INCURRED BY THE CONTRACTOR TO OBTAIN THE SERVICES OF AN LEO ARE INCLUDED WITH THE BID UNIT PRICE FOR ITEM 614, LAW ENFORCEMENT OFFICER WITH PATROL CAR FOR ASSISTANCE.

NOTIFICATION OF TRAFFIC RESTRICTIONS

THROUGHOUT THE DURATION OF THE PROJECT, THE CONTRACTOR SHALL NOTIFY THE PROJECT ENGINEER IN WRITING OF ALL TRAFFIC RESTRICTIONS AND UPCOMING MAINTENANCE OF TRAFFIC CHANGES. THE CONTRACTOR SHALL ENSURE THE WRITTEN NOTIFICATION IS SUBMITTED IN A TIMELY MANNER TO ALLOW THE PROJECT ENGINEER TO MEET THE REQUIRED TIME FRAMES SET FORTH IN THE TABLE BELOW TO INFORM SPECIAL HAULING PERMITS SECTION (HAULING.PERMITS@DOT.OHIO.GOV) AND THE DISTRICT PUBLIC INFORMATION OFFICE (PIO). THIS NOTIFICATION SHALL BE RECEIVED BY THE PROJECT ENGINEER PRIOR TO THE PHYSICAL SETUP OF ANY APPLICABLE SIGNS OR MESSAGE BOARDS.

INFORMATION SHOULD INCLUDE, BUT IS NOT LIMITED TO, ALL CONSTRUCTION ACTIVITIES THAT IMPACT OR INTERFERE WITH TRAFFIC AND SHALL LIST THE SPECIFIC LOCATION, TYPE OF WORK, ROAD STATUS, DATE AND TIME OF RESTRICTION, DURATION OF RESTRICTION, NUMBER OF LANES MAINTAINED, NUMBER OF LANES CLOSED, MINIMUM VERTICAL CLEARANCE, MINIMUM WIDTH OF DRIVABLE PAVEMENT, DETOUR ROUTES, IF APPLICABLE, AND ANY OTHER INFORMATION REQUESTED BY THE PROJECT ENGINEER.

NOTICE OF CLOSURE SIGN TIME TABLE

ITEM	DURATION OF CLOSURE	SIGN DISPLAYED TO PUBLIC
RAMP & ROAD CLOSURES	>=2 WEEKS	21 CALENDAR DAYS PRIOR TO CLOSURE
	>12 HOURS & <2 WEEKS	14 CALENDAR DAYS PRIOR TO CLOSURE
	<12 HOURS	4 BUSINESS DAYS PRIOR TO CLOSURE
LANE CLOSURES & RESTRICTIONS	>= 2 WEEKS	14 CALENDAR DAYS PRIOR TO CLOSURE
	< 2 WEEKS	5 BUSINESS DAYS PRIOR TO CLOSURE
START OF CONSTRUCTION & TRAFFIC PATTERN CHANGES	N/A	14 CALENDAR DAYS PRIOR TO IMPLEMENTATION

ANY UNFORESEEN CONDITIONS NOT SPECIFIED IN THE PLANS REQUIRING TRAFFIC RESTRICTIONS SHALL ALSO BE REPORTED TO THE PROJECT ENGINEER USING THE NOTIFICATION TIME TABLE.

SEQUENCE OF CONSTRUCTION

PHASE 0

1. MAINTAIN TWO-WAY, TWO DIRECTIONAL TRAFFIC ON EXISTING PAVEMENT OF SR160 AND SR554, USING FLAGGERS AND ONE-LANE OPERATION AS PER SCD MT-97.10. DURING NON-WORKING HOURS STEEL PLATE OVER THE PIPE TRENCH UNTIL CONSTRUCTION OF THE WATER MAIN IS COMPLETE AND THE TRENCH CAN BE BACKFILLED AND PAVED.
2. CONSTRUCT PHASE 0 WATER MAIN CROSSINGS ALONG BOTH SR160 AND SR554.

PHASE 1A

1. MAINTAIN TWO-LANE, TWO-DIRECTIONAL TRAFFIC ON THE EXISTING PAVEMENT OF SR 160, USING FLAGGERS AND ONE-LANE OPERATION, AS PER SCD MT-97.10. DURING NON-WORKING HOURS, STEEL PLATE OVER THE PIPE TRENCH UNTIL CONSTRUCTION OF PIPE IS COMPLETE AND THE TRENCH CAN BE BACKFILLED AND PAVED.
2. CONSTRUCT PHASE 1A DRAINAGE CROSSING AT STA. 510+45, AS SHOWN ON THE PLANS.

PHASE 1B

1. WHEN PHASE 1A IS COMPLETE, ERECT THE TEMPORARY TRAFFIC CONTROL DEVICES REQUIRED TO MAINTAIN TWO-LANE, TWO-DIRECTIONAL TRAFFIC ON EXISTING SR 160. ERECT THE TEMPORARY TRAFFIC CONTROL DEVICES REQUIRED TO CLOSE AND DETOUR THE EAST SIDE OF SR 554.
2. MAINTAIN TWO-LANE, TWO-DIRECTIONAL TRAFFIC ON EXISTING SR 160, AS SHOWN ON THE PLANS.
3. MAINTAIN TWO-WAY, TWO-DIRECTIONAL TRAFFIC ON THE WEST LEG OF SR 554 AS SHOWN ON THE PLANS.
4. MAINTAIN LOCAL ACCESS AND MAINTAIN THRU ACCESS FOR EASTBOUND EMERGENCY VEHICLES THROUGH THE WORK ZONE FROM THE SPRINGFIELD TOWNSHIP FIRE DEPARTMENT TO PORTER ROAD.
5. CLOSURE OF THE EAST LEG OF SR554 SHALL NOT EXCEED 42 CALENDAR DAYS, INCLUDING CLOSURE TIME IN PHASES 2A AND 2B.
6. CONSTRUCT PHASE 2A ROADWAY ITEMS, AS SHOWN ON THE PLANS. THIS INCLUDES BUT IS NOT LIMITED TO PORTIONS OF THE ROADWAY, CURB AND GUTTER, CURB RAMPS, WALK, SPLITTER ISLANDS, TRUCK APRONS, DRAINAGE, GRADING AND TRAFFIC CONTROL ITEMS.
7. PERMANENT PAVEMENT SHALL BE CONSTRUCTED THROUGH THE SURFACE COURSE.

PHASE 2A

1. CAN BE CONSTRUCTED CONCURRENTLY WITH PHASE 1B. ERECT THE TEMPORARY TRAFFIC CONTROL DEVICES, TEMPORARY PAVEMENT MARKINGS AND TEMPORARY TRAFFIC SIGNAL DEVICES REQUIRED TO MAINTAIN ONE-LANE, TWO-DIRECTIONAL TRAFFIC ON THE LEFT SIDE OF EXISTING SR 160. ERECT THE TEMPORARY TRAFFIC CONTROL DEVICES REQUIRED TO CLOSE AND DETOUR THE EAST SIDE OF SR 554.
2. MAINTAIN ONE-LANE, TWO-DIRECTIONAL TRAFFIC CONTROLLED BY TEMPORARY TRAFFIC SIGNALS ON THE LEFT SIDE OF EXISTING SR 160, AS SHOWN ON THE PLANS AND APPLICABLE STANDARD CONSTRUCTION DRAWINGS.
3. MAINTAIN TWO-WAY, TWO-DIRECTIONAL TRAFFIC ON THE WEST LEG OF SR 554, AS SHOWN ON THE PLANS.
4. MAINTAIN LOCAL ACCESS AND MAINTAIN THRU ACCESS FOR EASTBOUND EMERGENCY VEHICLES THROUGH THE WORK ZONE FROM THE SPRINGFIELD TOWNSHIP FIRE DEPARTMENT TO PORTER ROAD.

5. CLOSURE OF THE EAST LEG OF SR554 SHALL NOT EXCEED 42 CALENDAR DAYS, INCLUDING CLOSURE TIME IN PHASES 1B AND 2B.
6. CONSTRUCT PHASE 2A ROADWAY ITEMS, AS SHOWN ON THE PLANS. THIS INCLUDES BUT IS NOT LIMITED TO PORTIONS OF THE ROADWAY, DRAINAGE, GRADING AND TRAFFIC CONTROL ITEMS.
7. PERMANENT PAVEMENT SHALL BE CONSTRUCTED THROUGH THE SURFACE COURSE.

PHASE 2B

1. WHEN PHASE 2A IS COMPLETE, ERECT THE TEMPORARY TRAFFIC CONTROL DEVICES, TEMPORARY PAVEMENT MARKINGS AND TEMPORARY TRAFFIC SIGNAL DEVICES REQUIRED TO MAINTAIN ONE-LANE, TWO-DIRECTIONAL TRAFFIC ON THE RIGHT SIDE OF PROPOSED SR 160. ERECT THE TEMPORARY TRAFFIC CONTROL DEVICES REQUIRED TO CLOSE AND DETOUR THE WEST SIDE OF SR 554.
2. MAINTAIN ONE-LANE, TWO-DIRECTIONAL TRAFFIC CONTROLLED BY TEMPORARY TRAFFIC SIGNALS ON THE RIGHT SIDE OF PROPOSED SR 160, AS SHOWN ON THE PLANS AND APPLICABLE STANDARD CONSTRUCTION DRAWINGS.
3. MAINTAIN TWO-WAY, TWO-DIRECTIONAL TRAFFIC ON THE EAST LEG OF SR 554, AS SHOWN ON THE PLANS.
4. MAINTAIN LOCAL ACCESS AND MAINTAIN THRU ACCESS FOR EASTBOUND EMERGENCY VEHICLES THROUGH THE WORK ZONE FROM THE SPRINGFIELD TOWNSHIP FIRE DEPARTMENT TO PORTER ROAD.
5. CLOSURE OF THE EAST LEG OF SR554 SHALL NOT EXCEED 42 CALENDAR DAYS, INCLUDING CLOSURE TIME IN PHASES 1B AND 2A.
5. CLOSURE OF THE WEST LEG OF SR554 SHALL NOT EXCEED 35 CALENDAR DAYS, INCLUDING CLOSURE TIME IN PHASE 3.
5. CONSTRUCT PHASE 2B ROADWAY ITEMS, AS SHOWN ON THE PLANS. THIS INCLUDES BUT IS NOT LIMITED TO PORTIONS OF THE ROADWAY, DRAINAGE, GRADING AND TRAFFIC CONTROL ITEMS.
6. PERMANENT PAVEMENT SHALL BE CONSTRUCTED THROUGH THE SURFACE COURSE.

PHASE 3

1. CAN BE CONSTRUCTED CONCURRENTLY WITH PHASE 2B. ERECT THE TEMPORARY TRAFFIC CONTROL DEVICES REQUIRED TO CLOSE AND DETOUR THE WEST SIDE OF SR 554.
2. MAINTAIN TWO-LANE, TWO-DIRECTIONAL TRAFFIC ON PROPOSED SR 160, AS SHOWN ON THE PLANS.
3. MAINTAIN TWO-WAY, TWO-DIRECTIONAL TRAFFIC ON THE EAST LEG OF SR 554, AS SHOWN ON THE PLANS.
4. MAINTAIN LOCAL ACCESS AND MAINTAIN THRU ACCESS FOR WESTBOUND EMERGENCY VEHICLES THROUGH THE WORK ZONE FROM THE SPRINGFIELD TOWNSHIP FIRE DEPARTMENT ON THE WEST LEG OF SR554.
5. CLOSURE OF THE WEST LEG OF SR554 SHALL NOT EXCEED 35 CALENDAR DAYS, INCLUDING CLOSURE TIME IN PHASE 2B.
6. CONSTRUCT PHASE 3 ROADWAY ITEMS, AS SHOWN ON THE PLANS. THIS INCLUDES BUT IS NOT LIMITED TO PORTIONS OF THE ROADWAY, CURB AND GUTTER, CURB RAMPS, WALK, SPLITTER ISLANDS, TRUCK APRONS, DRAINAGE, GRADING AND TRAFFIC CONTROL ITEMS.
7. PERMANENT PAVEMENT SHALL BE CONSTRUCTED THROUGH THE SURFACE COURSE.

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BMV

MAINTENANCE OF TRAFFIC GENERAL NOTES

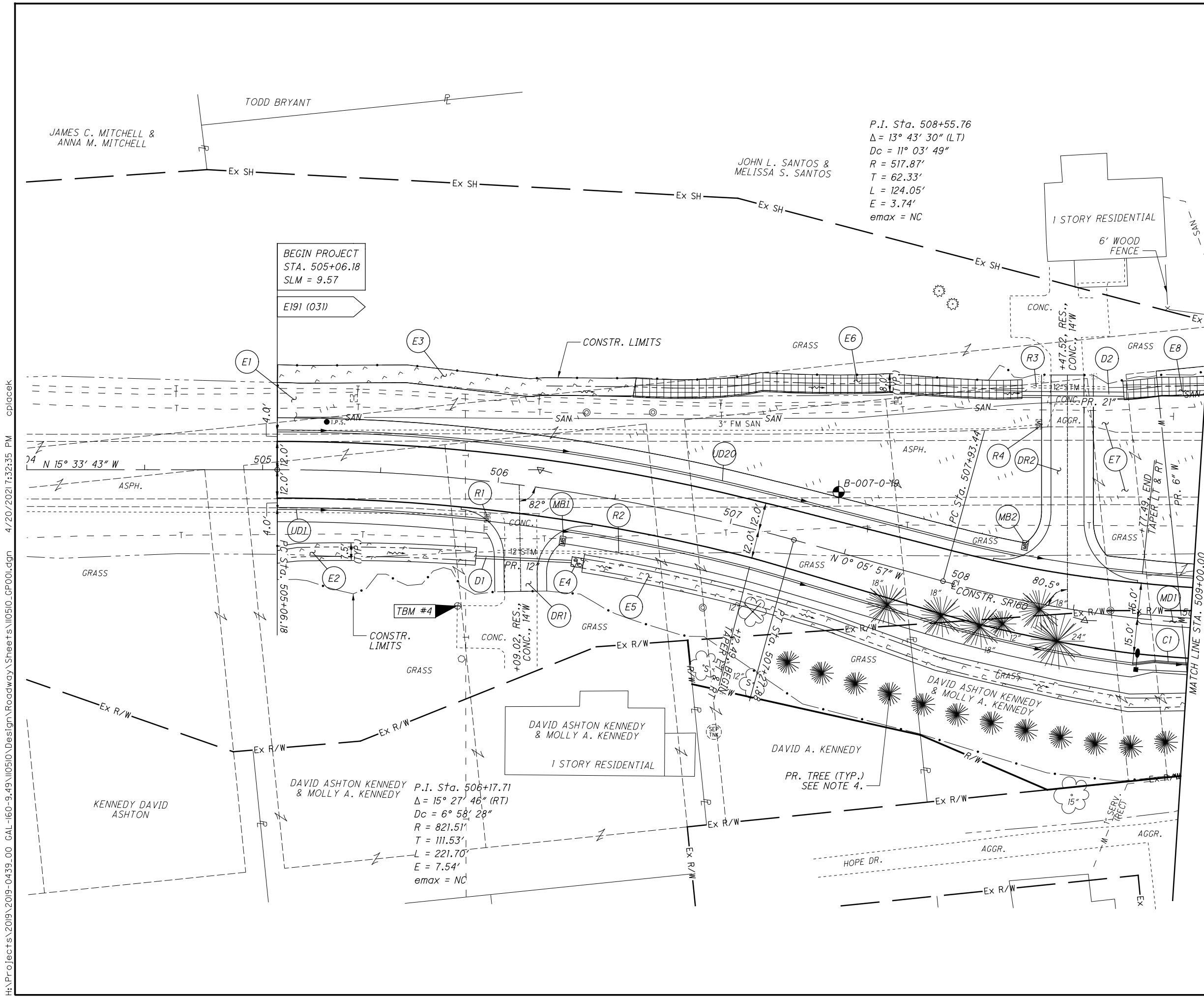
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CLP
CHECKED
BMV

PLAN - SR 160
STA. 504+50.00 TO STA. 509+00.00

GAL-160-9.57



P.I. Sta. 508+55.76
 $\Delta = 13^\circ 43' 30''$ (LT)
 $Dc = 11^\circ 03' 49''$
 $R = 517.87'$
 $T = 62.33'$
 $L = 124.05'$
 $E = 3.74'$
 $emax = NC$

BEGIN PROJECT
STA. 505+06.18
SLM = 9.57
E191 (031)

DAVID ASHTON KENNEDY & MOLLY A. KENNEDY
P.I. Sta. 506+17.71
 $\Delta = 15^\circ 27' 46''$ (RT)
 $Dc = 6^\circ 58' 28''$
 $R = 821.51'$
 $T = 111.53'$
 $L = 221.70'$
 $E = 7.54'$
 $emax = NC$

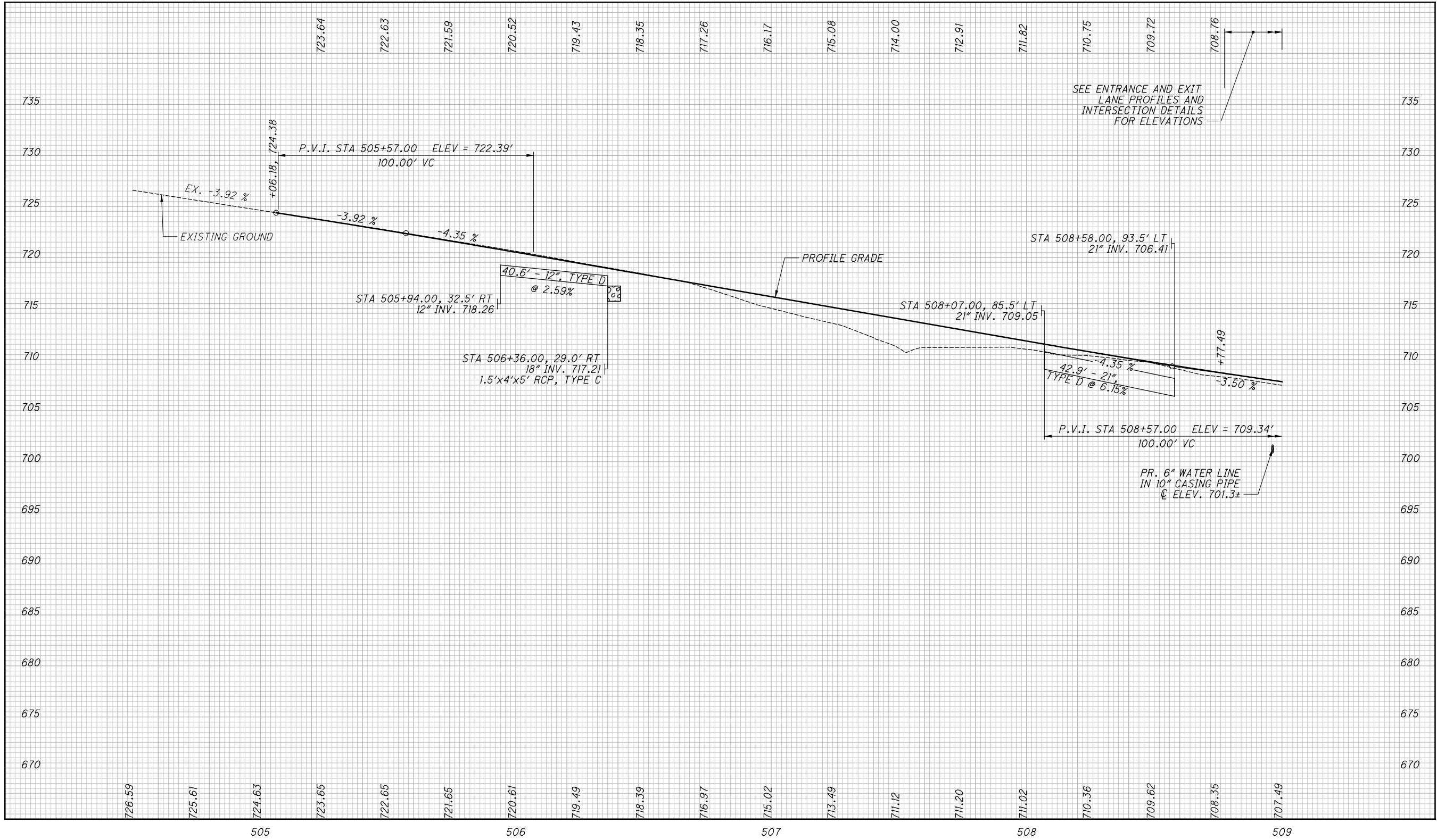
- GENERAL NOTES**
1. FLARE CURB AT 4:1 RATE, FROM OUTSIDE EDGE OF THE PAVED SHOULDER. TRANSITION CURB HEIGHT FROM 0" TO 6" THROUGH THE LENGTH OF THE FLARE.
 2. PROVIDE OUTLET PER DRAINAGE CONTINUANCE NOTE.
 3. TRANSITION SHOULDER PER "SHOULDER TRANSITION DETAIL" ON SHEET 106.
 4. PROPOSED TREES SHALL BE PLANTED AT THE TOP OF THE PROPOSED MOUND AND EVENLY SPACED.

- LEGEND**
- [Symbol] SLOPE EROSION PROTECTION MAT, TYPE B
 - [Symbol] DITCH EROSION PROTECTION MAT, TYPE B
 - [Symbol] TIED CONCRETE BLOCK MAT WITH TYPE 2 UNDERLAYMENT
 - [Symbol] ROCK CHANNEL PROTECTION, TYPE C WITH GEOTEXTILE FABRIC

CROSS REFERENCES

SHEET	DESCRIPTION
23-25	GENERAL SUMMARY
40-44	ESTIMATED QUANTITIES
71-73	INTERSECTION DETAILS
74-77	MISCELLANEOUS DETAILS
91-94	LIGHTING PLANS

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CALCULATED
CLP
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BMV

10' HORIZONTAL SCALE IN FEET

GENERAL NOTES

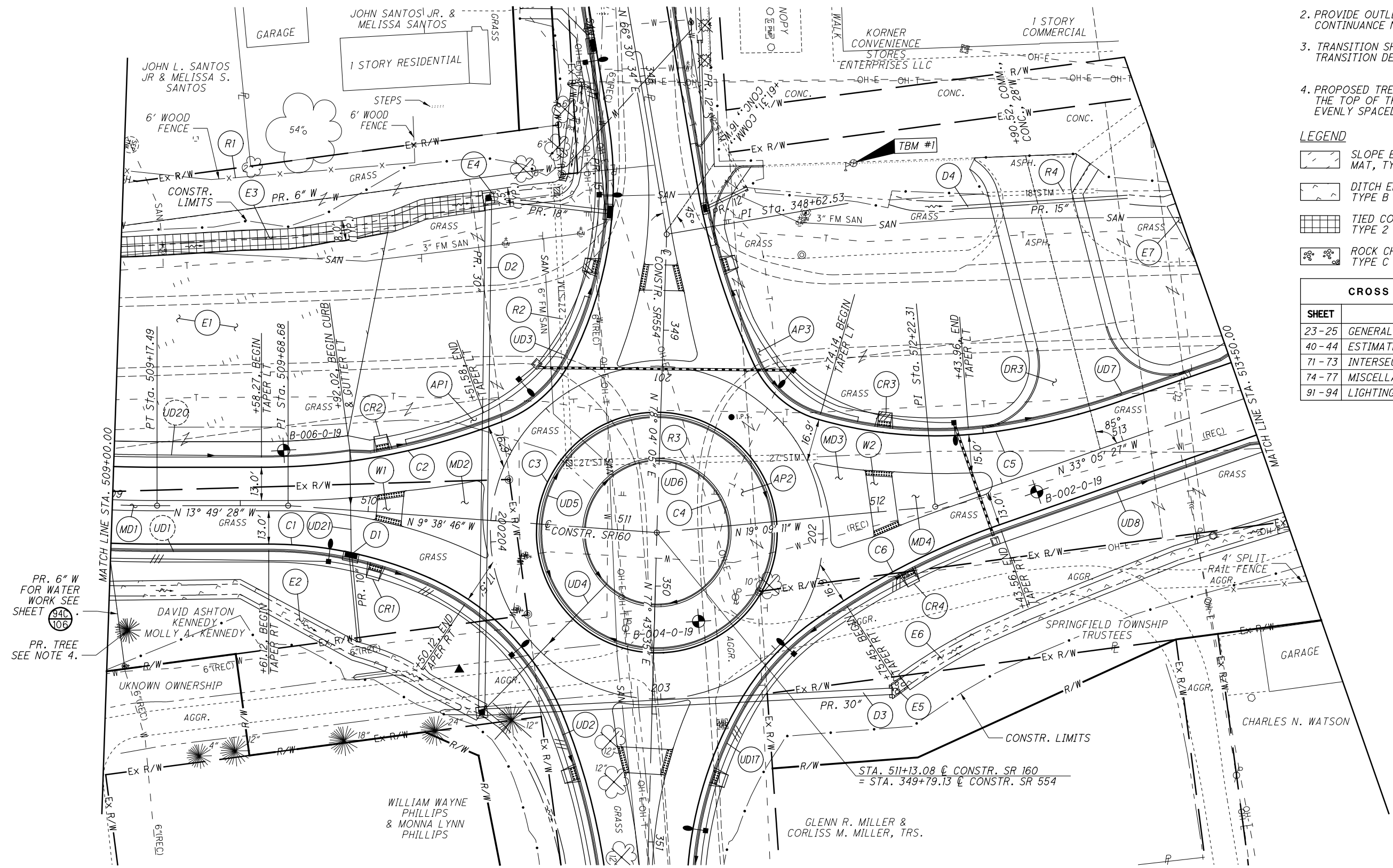
1. FLARE CURB AT 4:1 RATE, FROM OUTSIDE EDGE OF THE PAVED SHOULDER. TRANSITION CURB HEIGHT FROM 0" TO 6" THROUGH THE LENGTH OF THE FLARE.
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LEGEND

- SLOPE EROSION PROTECTION MAT, TYPE B
- DITCH EROSION PROTECTION MAT, TYPE B
- TIED CONCRETE BLOCK MAT WITH TYPE 2 UNDERLAYMENT
- ROCK CHANNEL PROTECTION, TYPE C WITH GEOTEXTILE FABRIC

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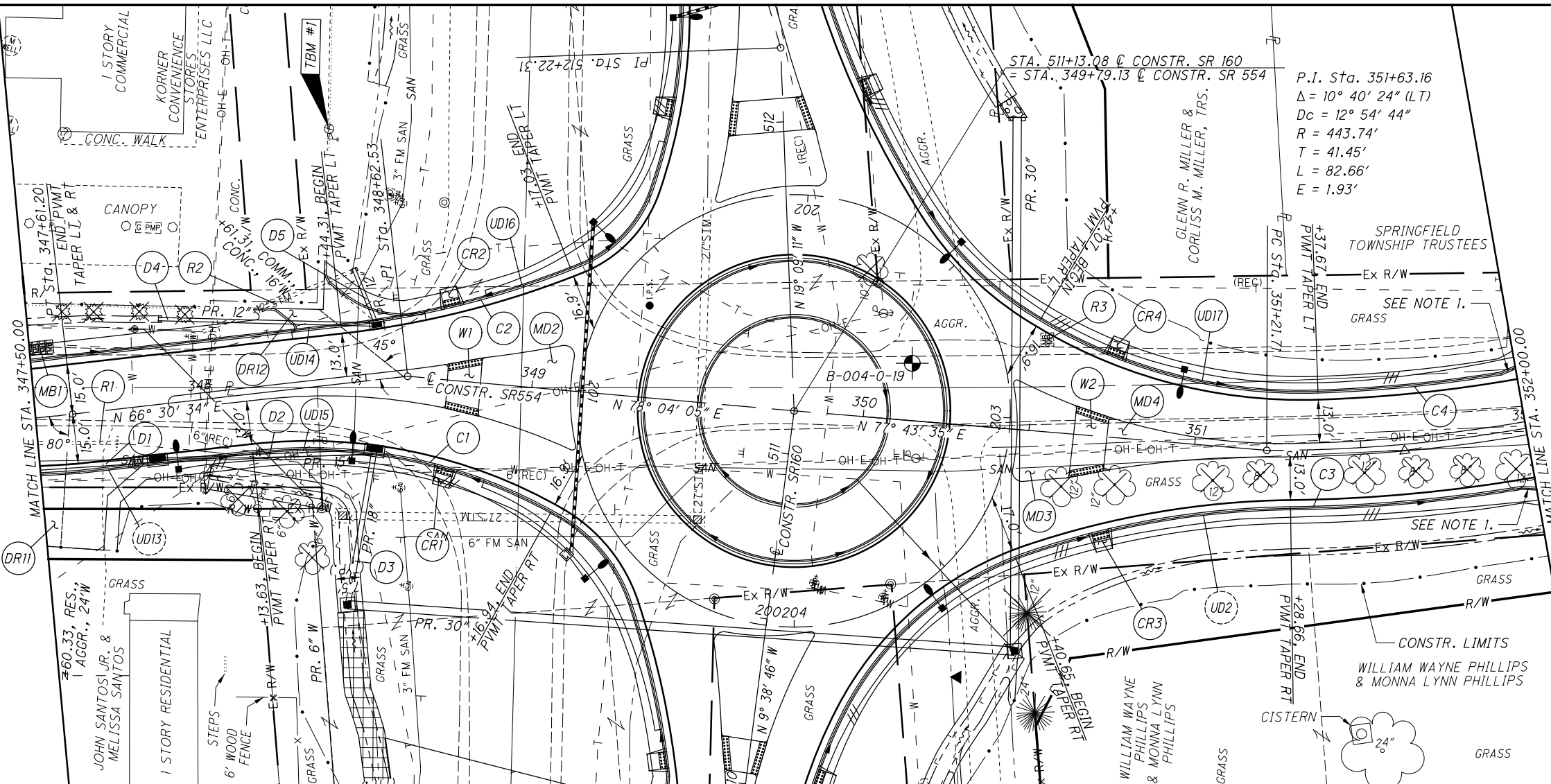
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PLAN - SR 160
STA. 509+00.00 TO STA. 513+50.00

GAL-160-9.57

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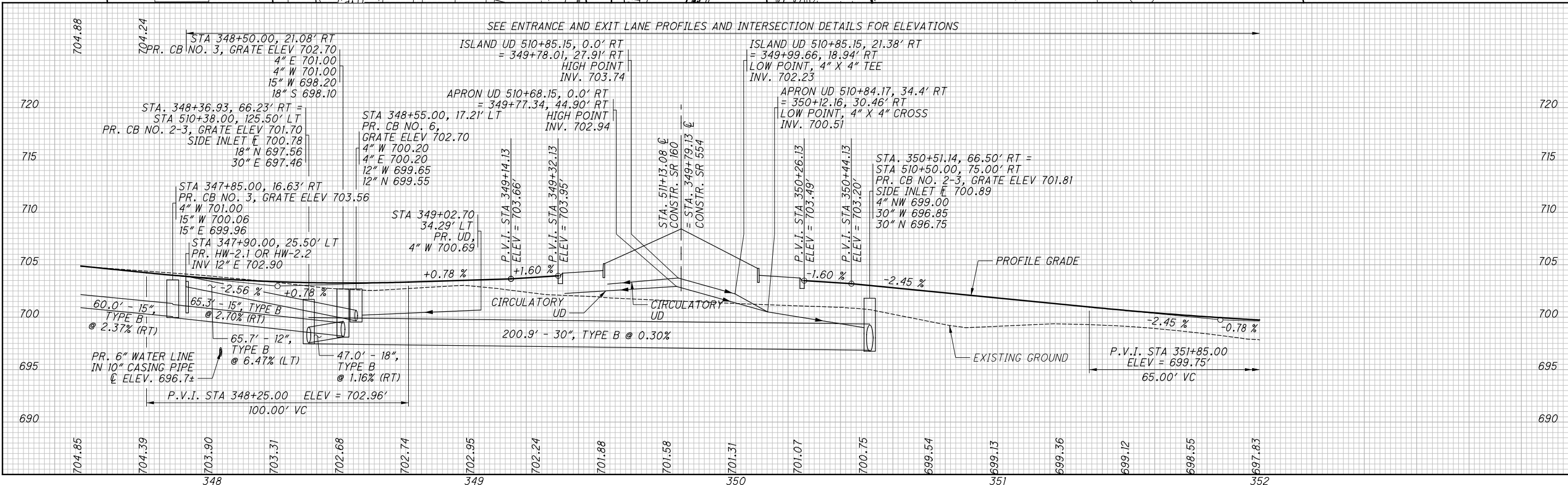
STA. 511+13.08 @ CONSTR. SR 160
 = STA. 349+79.13 @ CONSTR. SR 554
 P.I. Sta. 351+63.16
 $\Delta = 10^\circ 40' 24''$ (LT)
 $D_c = 12^\circ 54' 44''$
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 $L = 82.66'$
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- GENERAL NOTES**
- FLARE CURB AT 4:1 RATE, FROM OUTSIDE EDGE OF THE PAVED SHOULDER. TRANSITION CURB HEIGHT FROM 0" TO 6" THROUGH THE LENGTH OF THE FLARE.
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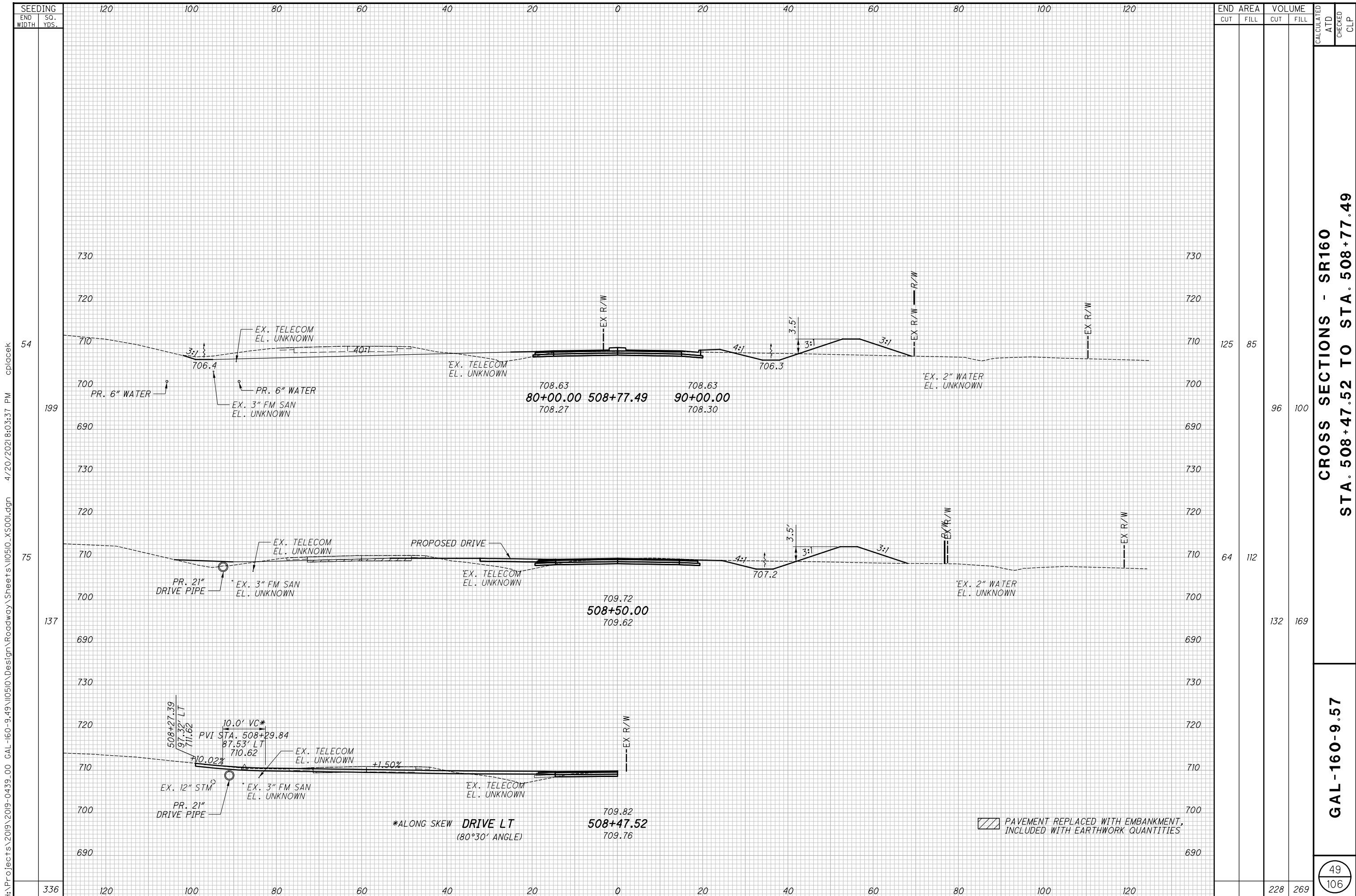
- LEGEND**
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23-25	GENERAL SUMMARY
40-44	ESTIMATED QUANTITIES
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74-77	MISCELLANEOUS DETAILS
91-94	LIGHTING PLANS



PLAN AND PROFILE - SR 554
 STA. 347+50.00 TO STA. 352+00.00
 GAL-160-9.57
 34
 106



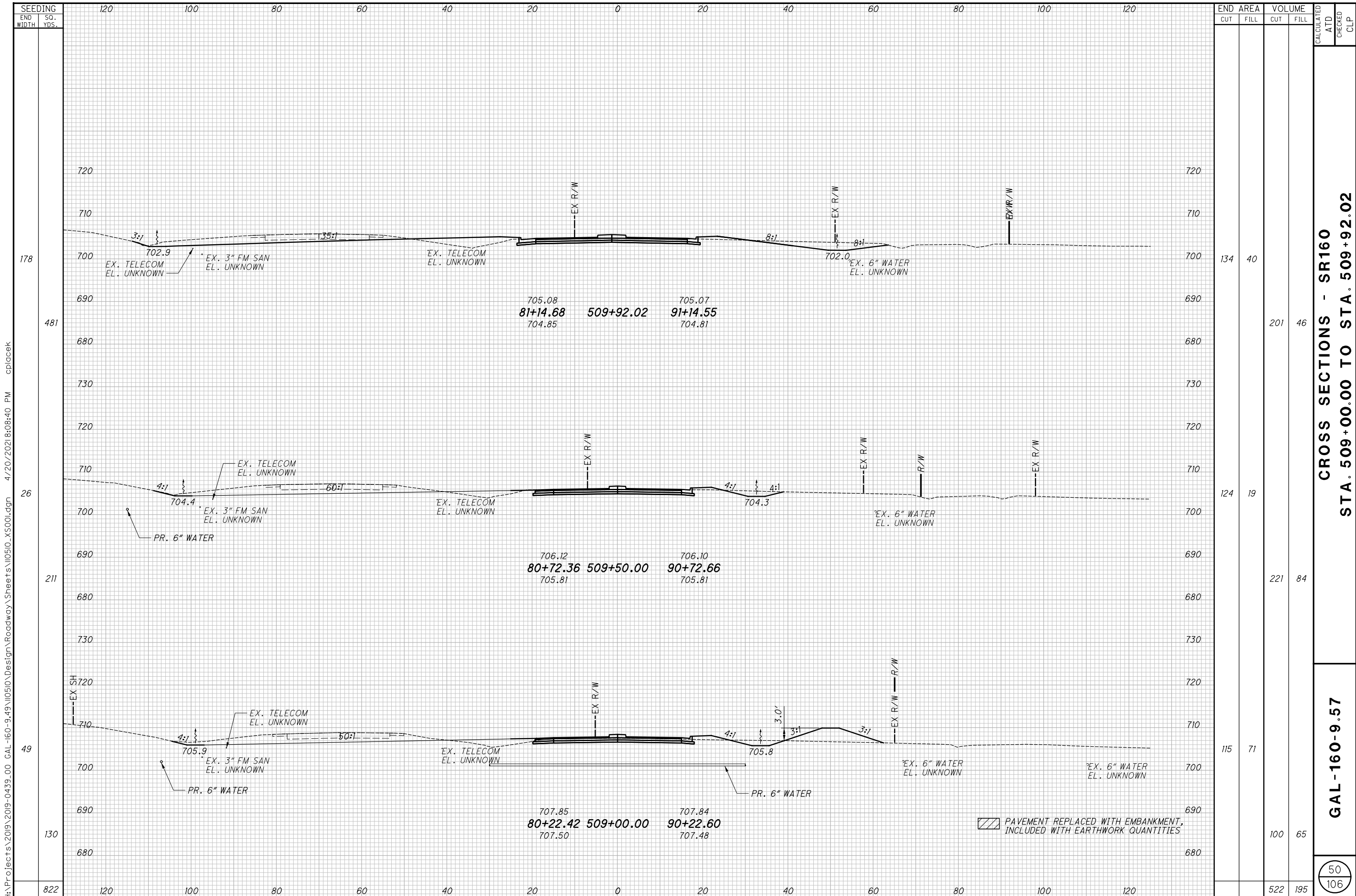
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CROSS SECTIONS - SR160
STA. 508+47.52 TO STA. 508+77.49

GAL-160-9.57

PAVEMENT REPLACED WITH EMBANKMENT, INCLUDED WITH EARTHWORK QUANTITIES

*ALONG SKEW DRIVE LT
 (80°30' ANGLE)



SEEDING	END WIDTH	
	SO. YDS.	
	120	100
	80	60
	40	20
	0	20
	40	60
	80	100
	120	
178		
481		
26		
211		
49		
130		
822	120	100
	80	60
	40	20
	0	20
	40	60
	80	100
	120	

END AREA		VOLUME		CALCULATED	ATD	CHECKED	CLP
CUT	FILL	CUT	FILL				
134	40						
		201	46				
124	19						
		221	84				
115	71						
		100	65				
		522	195				

CROSS SECTIONS - SR160
STA. 509+00.00 TO STA. 509+92.02

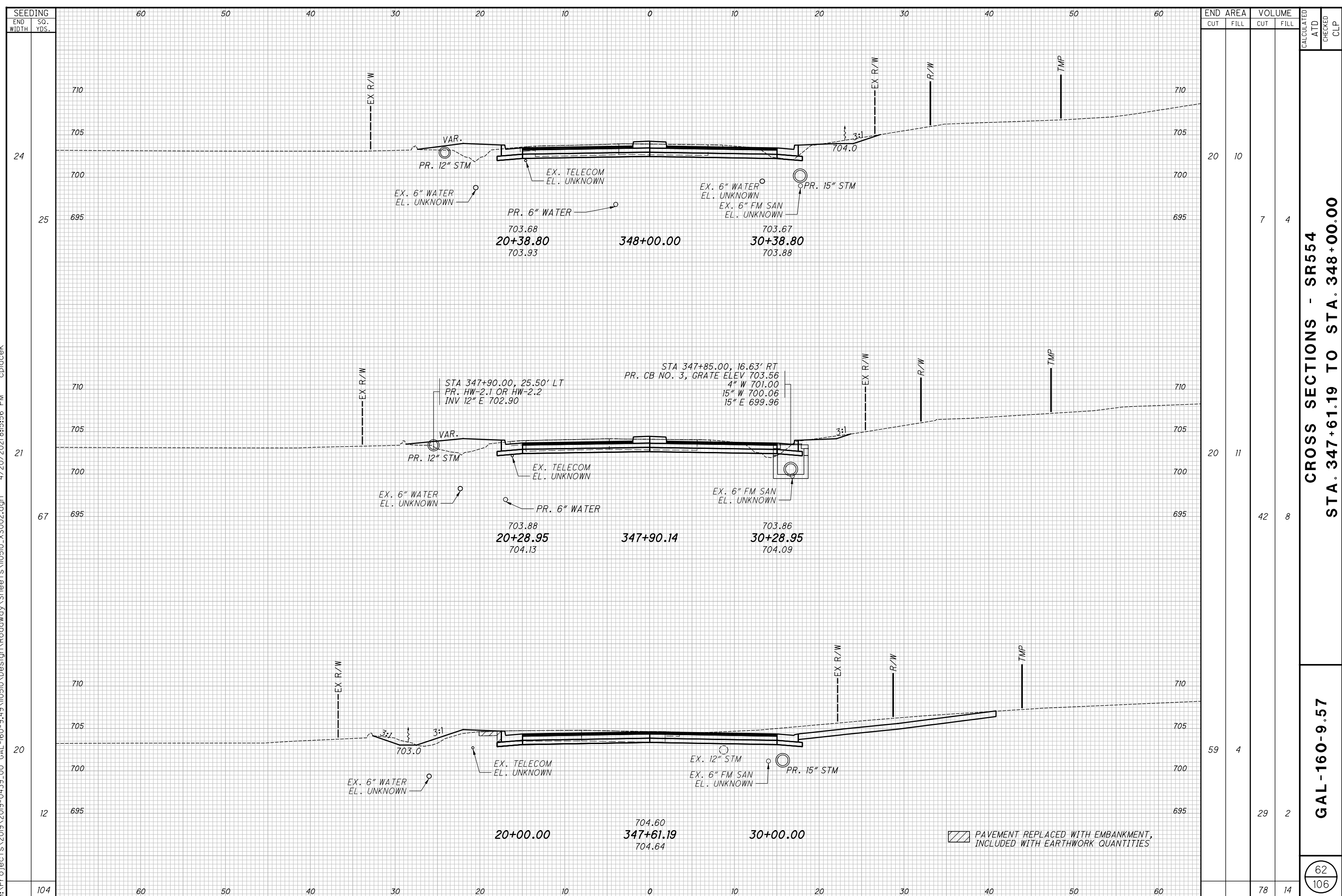
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PAVEMENT REPLACED WITH EMBANKMENT, INCLUDED WITH EARTHWORK QUANTITIES

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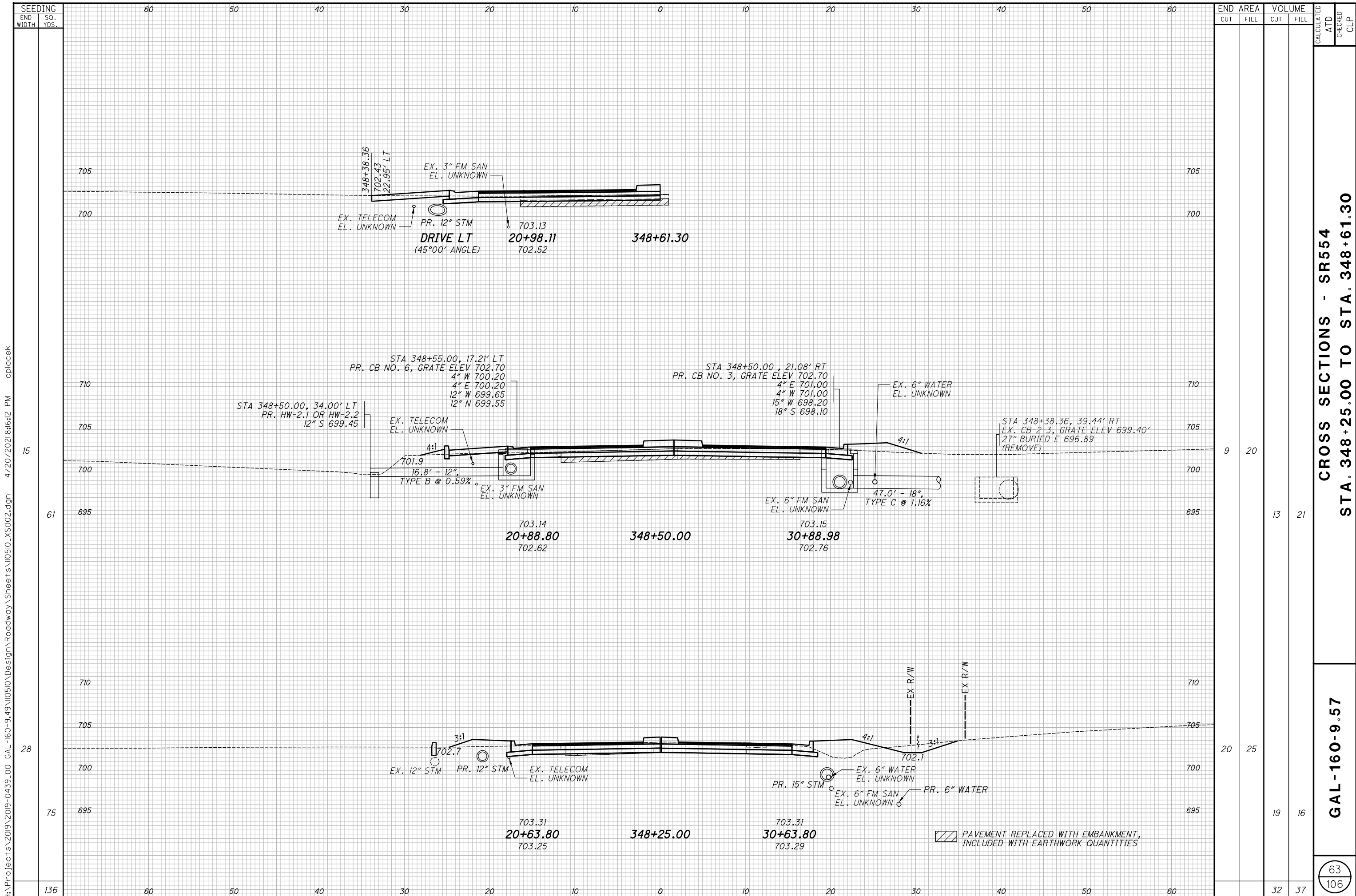
SEEDING	END AREA		VOLUME		CALCULATED	ATD	CHECKED	CLP
	CUT	FILL	CUT	FILL				
24	20	10	7	4				
25	20	11	42	8				
20	59	4	29	2				
104			78	14				

CROSS SECTIONS - SR554
STA. 347+61.19 TO STA. 348+00.00

GAL-160-9.57

62
106

PAVEMENT REPLACED WITH EMBANKMENT, INCLUDED WITH EARTHWORK QUANTITIES



END AREA	VOLUME	CALCULATED		CHECKED	
		CUT	FILL	ATD	CLP
9	20				
		13	21		
20	25				
		19	16		
		32	37		

CROSS SECTIONS - SR554
STA. 348+25.00 TO STA. 348+61.30

GAL-160-9.57

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SHEET NO.	LOCATION & REF. NO.			625	625	625	625	625	625	625	625	625	625	625	625	625							
				CONNECTION, FUSED PULL APART	CONNECTION, UNFUSED PERMANENT	LIGHT POLE, CONVENTIONAL, DESIGN A8B30	LIGHT POLE FOUNDATION, 24" X 8" DEEP	NO. 6 AWG 2400 VOLT DISTRIBUTION CABLE	NO. 12 AWG POLE AND BRACKET CABLE	1-1/2" DUCT CABLE WITH THREE NO. 6 AWG 2400 VOLT CABLES	CONDUIT, 3", 725.04	LUMINAIRE, CONVENTIONAL, SOLID STATE (LED), AS PER PLAN (IES-II-M, LED, 9,000-10,000 LUMENS)	TRENCH, 24" DEEP	PULL BOX, 725.08, 18"	GROUND ROD	POWER SERVICE	UNDERGROUND WARNING/MARKING TAPE						
				EACH	EACH	EACH	EACH	FT	FT	FT	FT	EACH	FT	EACH	EACH	EACH	FT						
93	A-1	TO	A-2	2	1	1	1		144	117		1	107		1		107						
93	A-2	TO	A-3	2	1	1	1		144	91		1	81		1		81						
93	PS-1	TO	A-3		3					35			20		1		20						
93	A-3	TO	PB-1	2	1	1	1		144	94		1	84		1		84						
93	PB-1	TO	A-4		3			171			47		47	1			47						
93	A-4	TO	A-5	2	1	1	1		144	112		1	102		1		102						
93	A-5	TO	A-6	2	1	1	1		144	89		1	79		1		79						
93	A-6	TO	PB-2	2	1	1	1		144	97		1	87		1		87						
93	PB-2	TO	A-7		3			168			46		46	1			46						
93	A-7	TO	A-8	2	1	1	1		144	77		1	67		1		67						
93	A-8	TO	PB-3	2	1	1	1	309	144		93	1	93		1		93						
93	PB-3	TO	A-10		3					79			69	1			69						
93	A-10	TO	A-9	2	1	1	1		144	64		1	54		1		54						
93	A-9	TO	A-9	2	1	1	1		144			1			1								
93	A-11	TO	PB-3	2	1	1	1		144	18		1	8		1		8						
TOTALS CARRIED TO GENERAL SUMMARY				22	23	11	11	648	1584	873	186	11	944	3	11	1	944						

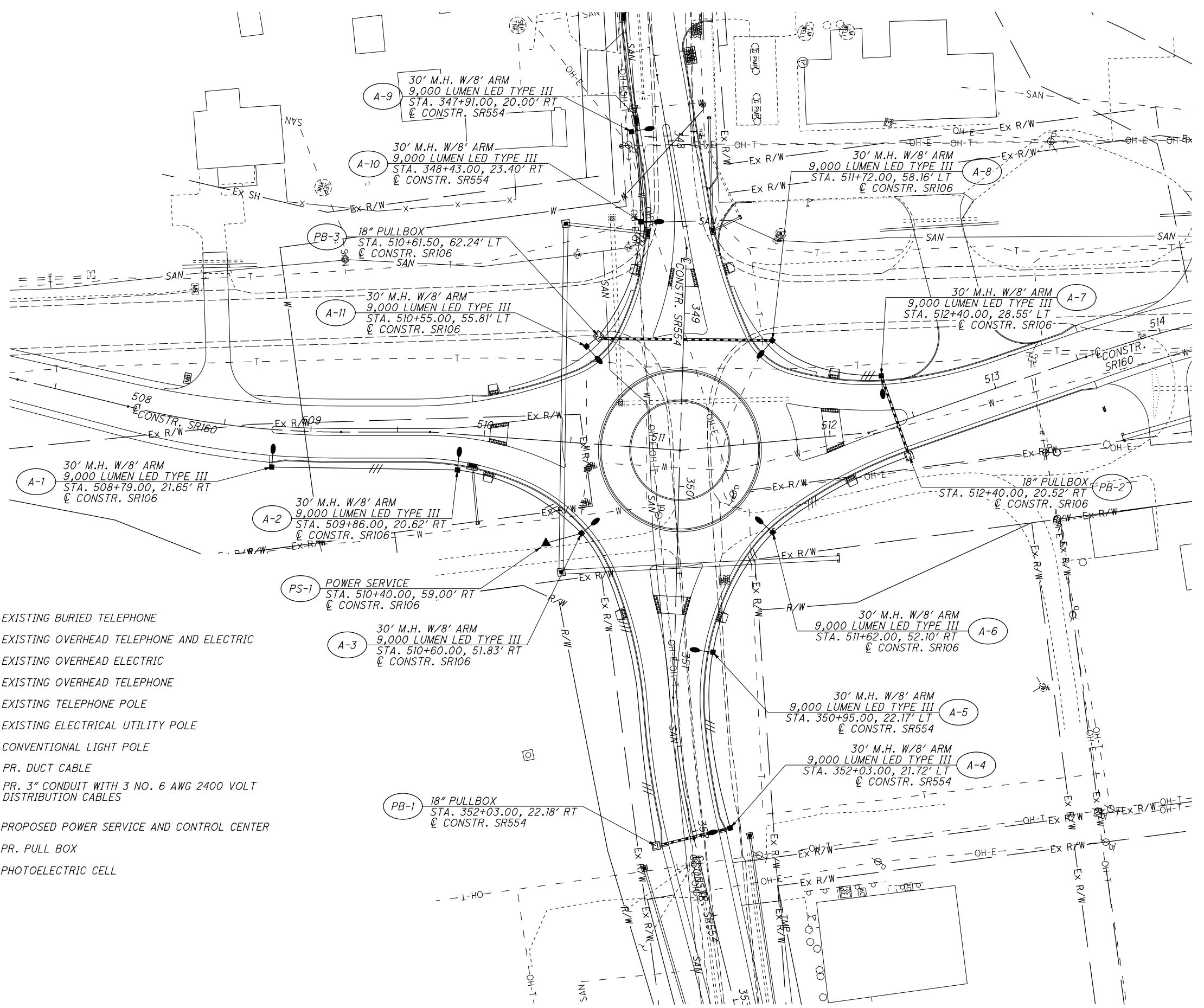
CALCULATED	SWG	CHECKED	CLP
LIGHTING SUBSUMMARY			
GAL - 160 - 9 . 57			
92		106	



CALCULATED
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CHECKED
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LIGHTING PLAN

GAL-160-9.57



LEGEND

- - - T - - - EXISTING BURIED TELEPHONE
- - OH-Comb - - EXISTING OVERHEAD TELEPHONE AND ELECTRIC
- - - OH-E - - - EXISTING OVERHEAD ELECTRIC
- - - OH-T - - - EXISTING OVERHEAD TELEPHONE
- ⊕ EXISTING TELEPHONE POLE
- ⊕ EXISTING ELECTRICAL UTILITY POLE
- ⊕ CONVENTIONAL LIGHT POLE
- /// PR. DUCT CABLE
- PR. 3" CONDUIT WITH 3 NO. 6 AWG 2400 VOLT DISTRIBUTION CABLES
- ▲ PROPOSED POWER SERVICE AND CONTROL CENTER
- ▣ PR. PULL BOX
- ⊕ PHOTOELECTRIC CELL

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ITEM 638- WATER WORK, MISC.: 6" WATER MAIN, HDPE PIPE AND FITTINGS, AS PER PLAN

NEW 6 INCH WATER MAIN SHALL BE INSTALLED IN GENERAL ACCORDANCE WITH SECTION 638 WITH THE FOLLOWING EXCEPTIONS:

*638.02 MATERIALS (PIPE)- PIPE SHALL BE HIGH DENSITY, EXTRA HIGH MOLECULAR WEIGHT, HDPE POLYETHYLENE PIPE MADE FROM PE 4710 OR PE3710 MATERIALS. PIPE SHALL BE SDR 13.5 (160 PSI CLASS) IRON PIPE SIZE (IPS) MEETING THE REQUIREMENTS OF AWWA C-906 AND SHALL BE NSF CERTIFIED FOR POTABLE WATER USE.

*638.02 MATERIALS (FITTINGS)-
A. POLYETHYLENE FITTINGS AND CUSTOM FABRICATIONS: THE CONTRACTOR SHALL PROVIDE POLYETHYLENE FITTINGS AND CUSTOM FABRICATIONS THAT HAVE BEEN MOLDED OR FABRICATED BY THE MANUFACTURER OF THE ADJACENT PIPE. BUTT FUSION OUTLETS SHALL BE MADE TO THE SAME OUTSIDE DIAMETER, WALL THICKNESS, AND TOLERANCES AS THE MATING PIPE. ALL FITTINGS AND CUSTOM FABRICATIONS SHALL BE FULLY RATED FOR THE SAME INTERNAL PRESSURE AS THE MATING PIPE. PRESSURE DE-RATED FABRICATED FITTINGS ARE PROHIBITED.

B. FABRICATED FITTINGS: FABRICATED FITTINGS SHALL BE MADE BY HEAT FUSION JOINING SPECIALLY MACHINED SHAPES CUT FROM PIPE FITTINGS. FABRICATED FITTINGS SHALL BE RATED FOR INTERNAL PRESSURE SERVICE EQUIVALENT TO THE FULL SERVICE PRESSURE RATING OF THE MATING PIPE. DIRECTIONAL FITTINGS 16 INCH IPS AND LARGER SUCH AS ELBOWS, TEES, ETC. SHALL HAVE A PLAIN END INLET FOR BUTT FUSION AND PLAIN END DIRECTIONAL OUTLETS.

C. POLYETHYLENE FLANGE ADAPTERS: FLANGE ADAPTERS SHALL BE MADE WITH SUFFICIENT THROUGHBORE LENGTH TO BE CLAMPED IN A BUTT FUSION JOINING MACHINE WITHOUT THE USE OF A STUB-END HOLDER. THE SEALING SURFACE OF THE FLANGE ADAPTER SHALL BE MACHINED WITH A SERIES OF SMALL V-SHAPED GROOVES TO PROVIDE GASKETLESS SEALING, OR TO RESTRAIN THE GASKET AGAINST BLOWOUT.

D. BACK-UP RINGS AND FLANGE BOLTS: FLANGE ADAPTERS SHALL BE FITTED WITH LAP JOINT FLANGES PRESSURE RATED EQUAL TO OR GREATER THAN THE MATING PIPE. THE LAP JOINT FLANGE BORE SHALL BE CHAMFERED OR RADIUS TO PROVIDE CLEARANCE TO THE FLANGE ADAPTER RADIUS. FLANGE BOLTS AND NUTS SHALL BE GRADE 2 OR HIGHER.

E. SADDLE CONNECTIONS FOR CORPORATION STOP: SERVICE CONNECTIONS, INCLUDING AIR RELEASES, SHALL BE ELECTROFUSION SADDLES WITH A STAINLESS-STEEL THREADED OUTLET. THE SIZE OF THE THREADED OUTLET SHALL BE 2 INCH IPS. PIPING BEYOND THE THREADED OUTLET SHALL BE AS PER CMS. ELECTROFUSION SADDLES SHALL BE MADE FROM SAME MATERIALS AS HDPE PIPE.

*638.05 PIPE BEDDING- BEDDING SHALL BE A MINIMUM 4 INCHES OF SAND PER 703.02 OR ROUNDED #8 OR #57 STONE CONSTRUCTED ACCORDING TO ITEM 611.

*638.06 D PIPE HANDLING- WHEN LIFTING WITH SLINGS, USE ONLY WIDE FABRIC CHOKER SLINGS TO LIFT, MOVE, OR LOWER PIPE AND FITTINGS. DO NOT USE WIRE ROPE OR CHAIN. SLINGS SHALL BE OF SUFFICIENT CAPACITY FOR THE LOAD, AND SHALL BE INSPECTED BEFORE USE. DO NOT USE WORN OR DEFECTIVE EQUIPMENT. AT ALL TIMES THROUGH DELIVERY, STORAGE, ON-SITE STAGING AND INSTALLATION, THE CONTRACTOR SHALL PROTECT AND ENSURE THAT THE HDPE PIPE IS NOT EXPOSED TO LIQUID HYDROCARBONS. IF ANY PORTIONS OF THE PIPE ARE EXPOSED TO HYDROCARBONS, THAT SECTION OF PIPE SHALL BE CUT-OUT AND REMOVED FROM USE.

*638.05 I TRACER TAPE- PER CMS EXCEPT TRACER WIRE SHALL BE 12 GAUGE.

*638.07 PIPE JOINTS- BUTT FUSION JOINING- WHERE HDPE PIPE IS JOINED TO HDPE PIPE IT SHALL BE BY THERMAL BUTT FUSION EXCEPT IN CASES WHERE ELECTROFUSION IS PERMITTED ONLY AT CRITICAL LOCATIONS AND ON A LIMITED BASIS WITH PRIOR APPROVAL OF THE ENGINEER. BUTT FUSION SHALL BE ACCOMPLISHED IN ACCORDANCE WITH THE PIPE MANUFACTURER AND FUSION EQUIPMENT SUPPLIER SPECIFICATIONS.

A. BUTT FUSION JOINING: MAKE JOINTS BETWEEN PLAIN END PIPES AND FITTINGS BY BUTT FUSION USING ONLY PROCEDURES THAT ARE RECOMMENDED BY THE PIPE AND FITTING MANUFACTURER. ENSURE THAT PERSONS MAKING BUTT FUSION JOINTS ARE CERTIFIED ACCORDING TO THE STANDARDS AND HAVE PROVEN EXPERIENCE TO MAKE FUSION WELDS FOLLOWING MANUFACTURER'S RECOMMENDED PROCEDURES. MAINTAIN RECORDS OF TRAINED PERSONNEL AND CERTIFY THAT TRAINING WAS RECEIVED NOT MORE THAN 12 MONTHS BEFORE COMMENCING CONSTRUCTION. EXTERNAL AND INTERNAL BEADS RESULTING FROM BUTT FUSION JOINING SHALL NOT BE REMOVED.

B. USE CAUTION TO PROTECT THE EXPOSED BUTT ENDS OF PIPES FROM EXPOSURE TO OILS, GREASES, OR HYDROCARBONS. ANY PIPE EXPOSED TO HYDROCARBONS OF ANY TYPE SHALL BE CUT-OUT AND REMOVED PRIOR TO BUTT FUSION.

C. ELECTROFUSION JOINING: ELECTROFUSION JOINING SHALL BE PERMITTED ONLY AS SPECIFIED ABOVE. COUPLINGS SHALL BE PRODUCED FROM PE4710 OR GREATER QUALITY MATERIALS, BE MANUFACTURED PER ASTM F1055, AND SHALL BE SUITABLE FOR FUSION WITH PE4710 PIPE. FUSION MUST BE PERFORMED IN DRY CONDITIONS WITH A BALANCE OF TEMPERATURE BETWEEN PIPE AND FITTINGS. THE ENTIRE FUSION OPERATION (PREPARATION, INSTALLATION, FUSION, ETC.) MUST BE CARRIED OUT BY A CERTIFIED AND TRAINED INSTALLER, FOLLOWING THE MANUFACTURER'S RECOMMENDED PROCEDURE, AND ASTM F1290 AND PPI TN 34. ALL MATERIALS AND EQUIPMENT SHALL BE AS REQUIRED BY THE COUPLING MANUFACTURER.

1. DETERMINE PIPE TOLERANCE: WITH A TAPE MEASURE OR A PI TAPE, MEASURE THE CIRCUMFERENCES OF THE PIPE AREA TO BE FUSED. IF PIPE IS NOT WITHIN MINIMUM TOLERANCE, CONTACT FUSION OR COUPLING MANUFACTURER BEFORE PROCEEDING.

2. IF THE PIPE MEASURES TOWARDS THE LOWER END OF THE TOLERANCE, TAKE CARE TO CHECK FOR EXCESSIVE GAPS. DO NOT OVER SCRAPE PIPE. DO NOT USE A PLANER TO SCRAPE AS THIS MAY REMOVE TOO MUCH MATERIAL AND CREATE TOO LARGE A GAP. UTILIZE THE PREHEAT CYCLE TO CLOSE ANY GAPS LARGER THAN 1 MM (BETWEEN WIRES AND PIPE SURFACE).

3. CUTTING PIPE ENDS: CUT THE PIPE ENDS AT RIGHT ANGLES TO THE PIPE AXIS. DO NOT ALLOW THE USE OF ANY LUBRICANT ON THE CUTTING TOOL. OIL ON THE CUTTING TOOL WILL CREATE A NON-FUSIBLE BARRIER BETWEEN THE PIPE AND COUPLING WHICH WILL LEAD TO JOINT FAILURE. FOR THE PIPE CUTTING, A SUITABLE CUTTER FOR PLASTICS MUST BE USED. AN IMPROPER CUT CAN LEAD TO THE PIPE ENDS BEING OUTSIDE THE COLD ZONE IN THE COUPLER WHICH WILL RESULT IN EXCESSIVE MELT OF THE COUPLER. IF POSSIBLE, USE A SAW WITH A RIGHT-ANGLED GUIDE. IF IT IS NOT POSSIBLE TO PROVIDE A CUTTING DEVICE WITH A GUIDE, THE CUTTING LINES SHOULD BE MARKED ON WHOLE CIRCUMFERENCE OF PIPE TO ACHIEVE A RIGHT-ANGLE CUT-OFF PIPE. IT IS RECOMMENDED TO USE AN ELECTRIC PLANER TO FACE THE ROUGH ENDS OF THE PIPE TO MAKE THEM FLAT AND SMOOTH. USE OF MECHANICAL SCRAPER TOOLS WHICH USE THE PIPE ENDS AS A GUIDE WILL OPERATE MUCH EASIER WITH PIPE ENDS THAT ARE FLAT AND SMOOTH.

4. MARK THE FUSION ZONE: THE FUSION ZONE IS THE HALF-LENGTH OF THE COUPLER. THE FUSION ZONE MUST BE MEASURED AND MARKED WITH A MARKER ON THE PIPE.

5. SCRAPING FUSION ZONE: IN ORDER TO REMOVE THE OXIDE LAYER COMPLETELY, THE PIPE END MUST BE SCRAPED SO THAT SHAVINGS ARE FORMED. THIS OPERATION ENSURES REMOVAL OF OXIDE LAYER, WHICH WILL INCREASE MELT FLOW DURING THE FUSION PROCESS. IT IS CRITICAL THAT THE OXIDE LAYER BE REMOVED COMPLETELY; OTHERWISE, IT MAY CAUSE COLD WELDING RESULTING IN LEAKAGE. THIS CAN BE ACCOMPLISHED WITH A MANUAL SCRAPER TOOL OR A SUITABLE MECHANICAL SCRAPER TOOL. MAKE SURE THAT THE SCRAPER BLADE IS SHARP. IT IS RECOMMENDED TO USE A TUNGSTEN CARBIDE BLADE. IT MUST BE TAKEN INTO ACCOUNT THAT THE SURFACE OF PIPE WITHIN THE FUSION ZONE MUST BE SMOOTH (I.E. WITHOUT ANY GROOVES, GOUGES, ETC.). IF THERE IS ANY UN-SCRAPED AREA ON THE PIPE SURFACE, THESE AREAS MUST ALSO BE SCRAPED (IF THE PIPE IS OVAL AND A MECHANICAL SCRAPER IS USED, IT IS POSSIBLE THAT SOME AREAS WILL REMAIN UN-SCRAPED). THESE AREAS MUST BE SCRAPED WITH A MANUAL SCRAPER TOOL. THE PREPARED SURFACE MUST BE PROTECTED AGAINST DIRT, GREASE, AND WET WEATHER CONDITIONS. AFTER SCRAPING, DO NOT TOUCH THE FUSION ZONE AGAIN. DO NOT SCRAPE THE INSIDE OF THE FITTING.

6. CORRECT PIPE ROUNDNESS: MEASURE FOR PIPE OVALITY TO DETERMINE THE AREA THAT IS OUT OF TOLERANCE. MARK THE AREAS THAT ARE OUTSIDE THE STANDARD TOLERANCE FOR THE OD OF THE PIPE WITH A WHITE MARKER. IF ALL AREAS OF THE OUTSIDE DIAMETER ARE EQUAL TO OR LESS THAN THE STANDARD TOLERANCE, THEN YOU MAY PROCEED TO CLEANING OR DEGREASING THE PIPE. IF IT IS DETERMINED THAT SOME OF THE AREAS HAVE AN OD THAT IS TOO LARGE, THEN YOU WILL NEED TO UTILIZE THE PIPE RE-ROUNDING CLAMPS IN ORDER TO INSTALL THE COUPLER.

7. ROUNDING CLAMPS: IF REGROUND CLAMPS BECOME NECESSARY TO CORRECT FOR OVALITY IN THE PIPES, PLACE THE REGROUND CLAMPS ON THE OVAL AREA, AND BEGIN TO TIGHTEN UNTIL THE PIPE COMES BACK INTO TOLERANCE. CHECK THE FIT OF THE PIPE INTO THE COUPLER. IF THE COUPLER WILL STILL NOT FIT INTO THE PIPE, THEN THE PEELING OPERATION MUST BE REPEATED. LOCALIZED HIGH SPOTS CAN BE REMOVED WITH A HAND SCRAPER, BUT SPECIAL CARE MUST BE TAKEN TO ENSURE THAT THE ANNULAR GAP FORMED IS AS SMALL AS POSSIBLE.

8. DE-BURRING AND BEVELING ENDS: THE INTERNAL END OF PIPE MUST BE DE-BURRED, AND THEN ROUND OFF THE OUTER EDGE. ROUND OFF THE INTERNAL AND OUTER EDGES WITH A HAND SCRAPER, ELECTRIC PLANER, OR ROUTER.

9. CLEANING THE FUSION ZONE: THE PREPARED PIPE END AND INTERNAL FACE OF EACH FITTING MUST BE DEGREASED WITH A SUITABLE CLEANING AGENT AND A WHITE ABSORBENT AND NON-FIBROUS CLOTH. THE CLEANING AGENT (ALCOHOL GREATER THAN 96%) MUST BE COMPLETELY EVAPORATED BEFORE INSTALLATION OF THE FITTING. AFTER CLEANING AGENT IS APPLIED, RE-MARK THE FUSION ZONE. DEGREASED SURFACES MUST BE PROTECTED AGAINST DIRT OR WET WEATHER CONDITIONS. THE OPERATOR SHOULD WEAR CLEAN COTTON GLOVES TO ENSURE THE CLEANED SURFACES DO NOT COME IN CONTACT WITH BARE HANDS OR ANY EQUIPMENT/DEBRIS.

10. INSERTING THE PIPE INTO THE COUPLER: INSERTING OF THE PIPE END INTO THE COUPLER SHOULD BE DONE WITHOUT CAUSING ANY TILTING, AND THE PIPES MUST BE IN ALIGNMENT WITH THE FITTING. TAPPING WITH A PLASTIC HAMMER AROUND THE FACE OF THE COUPLER CAN ASSIST INSERTION. DO NOT TAP NEAR THE FUSION CONNECTIONS AS THEY COULD BECOME DAMAGED. THE PIPE END MUST BE INSERTED INTO THE FITTING UP TO THE INSERTION MARK. PIPE SHOULD NOT BE INSERTED IF THE FIT IS TOO TIGHT. IN ORDER TO CONTROL BENDING STRESSES, DO NOT LET THE PIPES SUPPORT THEIR OWN WEIGHT IN THE COUPLER. IN ORDER TO PROVIDE UNSTRESSED ASSEMBLY, IT IS RECOMMENDED TO USE A SUITABLE HOLDING DEVICE. THIS STRESS-FREE CONDITION MUST BE MAINTAINED DURING THE COOLING PERIOD. POSITION THE COUPLER SO THAT THE CONTACT TERMINALS OF THE FITTINGS ARE EASILY ACCESSIBLE. AN ASSEMBLY WHICH IS STRESSED MAY RESULT IN DEFECTIVE JOINT. BEFORE STARTING FUSION OPERATION, CHECK SEATING OF PIPE INSERTION BY MEANS OF LINE MARKS. IF NECESSARY, DO CORRECTIONS. ENSURE THAT BOTH PIPES ARE INSERTED INTO THE FITTING AND THE TWO ENDS ARE MEETING EACH OTHER IN THE CENTER OF THE COUPLER (THE COLD ZONE). THE MAXIMUM ALLOWABLE GAP BETWEEN THE TWO PIPES IS TO BE LESS THAN 1/2 INCH.

11. CHECK FOR GAPS/PREHEAT CYCLE: WITH A LARGE ELECTRICAL TIE, CHECK AROUND THE CIRCUMFERENCE OF THE PIPE BETWEEN THE PIPE AND COUPLER TO DETERMINE FOR ANY GAPS LARGER THAN 1 MM, BUT LESS THAN 5 MM. THE ELECTRICAL TIE SHOULD HIT THE FIRST WIRE AND STOP. IF THERE ARE NO GAPS LARGER THAN 1 MM (THE ELECTRICAL TIE STOPS AT THE FIRST WIRE), THEN PROCEED TO CARRY OUT THE FUSION. MARK ANY AREAS WITH GAPS LARGER THAN 1 MM WITH A WHITE MARKER PEN. IT WILL BE NECESSARY TO PERFORM A PREHEATING CYCLE TO CLOSE ANY GAPS BETWEEN THE PIPE AND COUPLER LARGER THAN 1 MM (DISTANCE FROM WIRE TO PIPE SURFACE). ATTACH THE LEADS OF THE PROCESSOR TO THE COUPLER. SWITCH THE PROCESSOR TO MANUAL MODE AND INPUT THE PROPER VOLTAGE FOR THE FUSION TIME SPECIFIED ON THE COUPLER (CHECK WITH MANUFACTURER FOR PROPER VOLTAGE). PRESS START AND ALLOW THE PREHEAT CYCLE TO COMPLETE. AFTER THE CYCLE IS COMPLETE, WAIT ANOTHER 10 MINUTES TO ALLOW THE PIPE TO EXPAND. MEASURE THE AREAS WITH GAPS AGAIN. IF THE GAPS HAVE CLOSED TO LESS THAN 1 MM, THEN GO ONTO THE FUSION PROCESS. IF THE GAPS HAVE NOT CLOSED, THEN REPEAT THE PREHEAT CYCLE A SECOND TIME. ALLOW THE COUPLER TO COOL 50 MINUTES AFTER THE PREHEAT PROCESS IS COMPLETED BEFORE CHECKING THE GAPS AGAIN. REPEAT THIS PROCESS UNTIL GAPS ARE REDUCED TO 1 MM.

12. FUSION PROCESS: PROVIDED THAT THE INSTALLATION INSTRUCTIONS ARE FOLLOWED STEP BY STEP, THE FUSION PROCESS CAN BE STARTED. FUSION PARAMETERS ARE INCLUDED IN THE BARCODE LABEL ON THE FITTING. THE FUSION PARAMETERS ARE TRANSFERRED INTO THE FUSION CONTROL BOX BY MEANS OF BARCODE READER. AFTER READING THE BARCODE, THE DATA ON BARCODE LABEL SHOULD BE COMPARED WITH THE DATA ON DISPLAY. EACH SIDE OF BIFILAR COUPLERS (COUPLER WITH TWO SEPARATE WINDINGS) HAS TO BE FUSED SEPARATELY. START THE FUSION PROCESS. PROGRESS OF FUSION OPERATION CAN BE FOLLOWED BY THE DISPLAY ON FUSION UNIT TO SEE IF THE PROCESS IS GOING ON PROPERLY. AS A SAFETY PRECAUTION, BE CAREFUL TO STAY AT LEAST 1 M AWAY FROM THE FUSION AREA. IF THE FUSION PROCESS IS INTERRUPTED FOR ANY REASON (E.G. DUE TO POWER FAILURE), THE FUSION PROCESS CAN BE REPEATED AFTER THE JOINT HAS COOLED ADEQUATELY. COOLING TIME IS INDICATED AS CT ON THE BARCODE LABEL. IT IS TIME NECESSARY TO ALLOW THE JOINTED PART TO COOL DOWN TO A TEMPERATURE. BEFORE COMPLETION OF COOLING TIME, IT IS NOT ALLOWED TO MOVE OR PRESSURIZE THE JOINTED COMPONENTS.

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WATER WORK GENERAL NOTES

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ITEM 638 - WATER WORK, MISC.: 6" WATER MAIN, HDPE PIPE AND FITTINGS, AS PER PLAN (CONT.)

13. EXAMINATION: WITH A FLASHLIGHT, EXAMINE THE AREA BETWEEN THE COUPLER AND PIPE TO CHECK FOR ANY REMAINING GAPS OR WIRES THAT CAN BE SEEN. WITH A LARGE ELECTRICAL TIE, SIMILAR ITEM, INSERT INTO THE SPACE BETWEEN THE PIPE AND COUPLER, YOU SHOULD HIT THE ELECTROFUSION WIRES AND NOT BE ABLE TO INSERT THE TIE ANY MORE (THE TIE WILL STOP). IF THERE ARE ANY AREAS IN WHICH THE CLAMP CAN BE INSERTED WITHOUT STOPPING, THEN ALLOW THE COUPLER TO COOL AND FUSE THE COUPLER AGAIN. AFTER THE FUSION PROCESS, REPEAT BOTH THE FLASHLIGHT AND TIE EXAMINATION TO DETERMINE THAT PROPER HDPE MELT HAS CLOSED ANY GAPS. THE ELECTROFUSION FITTING CAN BE FUSED A MAXIMUM OF THREE TIMES AFTER ALLOWING THE COOLING PROCESS TO COMPLETE.

D. SADDLE FUSION JOINING: SADDLE FUSION SHALL BE PERFORMED IN ACCORDANCE WITH ASTM F2620, PPI TR-41, AND FITTING MANUFACTURER'S REQUIREMENTS. THE ENTIRE FUSION OPERATION (PREPARATION, INSTALLATION, FUSION, ETC.) MUST BE CARRIED OUT BY A CERTIFIED AND TRAINED OPERATOR.

E. CONNECTION TO OTHER PIPE MATERIALS: WHERE HDPE PIPE IS TO BE JOINED TO OTHER MATERIALS IS SHALL BE BY MEANS OF FLANGED CONNECTIONS OR MECHANICAL JOINTS (FLANGE ADAPTORS, TRANSITION FITTINGS, AND BACKUP RINGS) DESIGNED FOR JOINING HDPE PIPE TO ANOTHER MATERIAL. MECHANICAL JOINTS AND FLANGE CONNECTIONS IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDED PROCEDURE AND PLASTIC PIPE INSTITUTE (PPI) TN-38 "BOLT TORQUE FOR POLYETHYLENE FLANGED JOINTS". CENTER AND ALIGN FLANGE FACES TO EACH OTHER BEFORE ASSEMBLING AND TIGHTENING BOLTS DO NOT USE THE FLANGE BOLTS TO DRAW THE FLANGES INTO ALIGNMENT. LUBRICATE BOLT THREADS, AND FIT FLAT WASHERS UNDER THE FLANGE NUTS. TIGHTEN BOLTS EVENLY ACCORDING TO THE TIGHTENING PATTERN AND TORQUE STEP RECOMMENDATIONS OF THE MANUFACTURER AND PPI TN-38. AT LEAST ONE HOUR AFTER INITIAL ASSEMBLY, RE-TIGHTEN FLANGE CONNECTIONS FOLLOWING THE TIGHTENING PATTERN AND TORQUE STEP RECOMMENDATIONS OF THE MANUFACTURER AND PPI TN-38.

F. TESTING OF JOINTS:

1. BUTT FUSION TESTING: ON THE FIRST DAY, BUTT FUSIONS ARE TO BE MADE FOR EACH PIPE SIZE; THE FIRST FUSION IS A TRIAL FUSION. AFTER THE TRIAL FUSION IS ALLOWED TO COOL COMPLETELY, CUT OUT FUSION TEST STRAPS. THE TEST STRAP SHALL BE 12 INCHES (MINIMUM) OR 30 TIMES THE WALL THICKNESS IN LENGTH WITH THE FUSION IN THE CENTER, AND 1 INCH (MINIMUM) OR 1.5 TIMES THE WALL THICKNESS IN WIDTH. BEND THE TEST STRAP UNTIL THE ENDS OF THE STRAP TOUCH. IF THE FUSION FAILS AT THE JOINT, MAKE A NEW TRIAL FUSION, COOL COMPLETELY, AND RE-TEST. DO NOT COMMENCE BUTT FUSION OF PIPE TO BE INSTALLED UNTIL A TRIAL FUSION HAS PASSED THE BENT STRAP TEST. TESTS SHALL BE WITNESSED AND APPROVED BY THE ENGINEER.

2. DURING THE INITIAL TRIAL FUSION, A DATA LOGGER SHALL BE USED TO MONITOR THE FUSION PROCESS TO RECORD THE NECESSARY CRITICAL PARAMETERS CRITICAL TO THE FUSION PROCESS. UPON A SUCCESSFUL TRIAL FUSION AS TESTED BY THE BEND BACK TEST STRAP, ALL SUBSEQUENT BUTT FUSIONS SHALL BE RECORDED USING THE DATA LOGGER AND SHALL MATCH THE CONDITION OF THE INITIAL SUCCESSFUL AND APPROVED TRIAL FUSION. PROVIDED THE CONDITIONS RECORDED ON THE DATA LOGGER MATCH THE CONDITIONS OF THE TRIAL FUSION, NO ADDITIONAL BENT STRAP TESTS WILL BE REQUIRED.

ITEM 638 - 6 INCH WATER MAIN, AS PER PLAN (CONT.)

3. PERFORM ALL FUSION JOINTS IN THE PRESENCE OF THE ENGINEER. RECORD THE TEMPERATURE AND CORRESPONDING TIME FOR EACH FUSION JOINT.

*638.08 BACKFILLING- PER CMS EXCEPT ANY GRANULAR MATERIALS IN CONTACT WITH THE HDPE PIPE SHALL BE WASHED OR ROUNDED.

*638.09 HYDROSTATIC TESTS- PRESSURE TEST HDPE PIPES IN ACCORDANCE WITH ASTM F2164, "STANDARD PRACTICE FOR FIELD LEAK TESTING OF POLYETHYLENE (PE) PRESSURE PIPING SYSTEMS USING HYDROSTATIC PRESSURE".

ITEM 638 - WATER WORK, MISC.: 10" PVC PIPE ENCASEMENT, OPEN CUT, AS PER PLAN

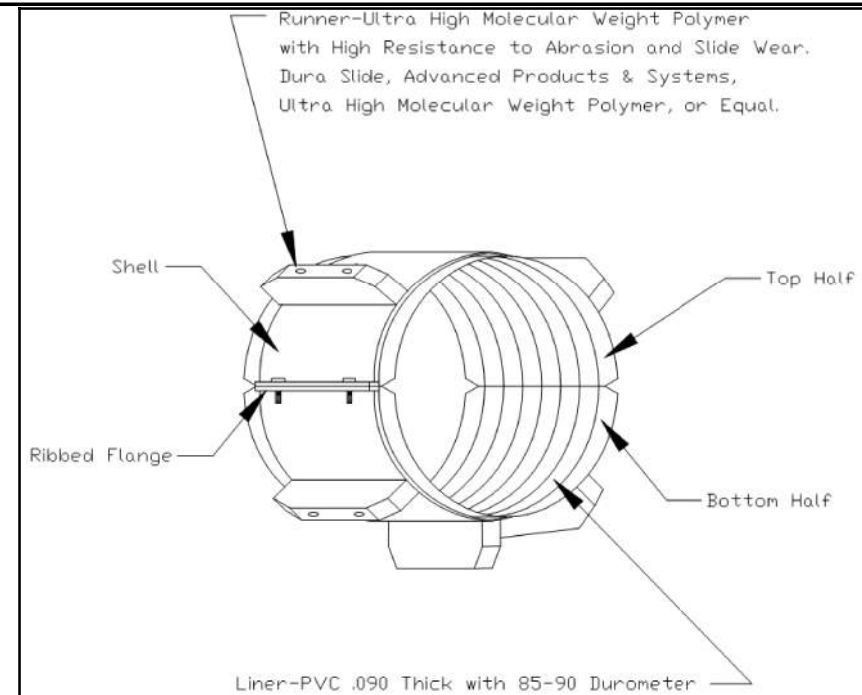
WHERE SHOWN ON THE PLANS THE 6 INCH HDPE WATER MAIN SHALL BE INSTALLED WITHIN A 10 INCH PVC CASING PIPE. CASING PIPE SHALL BE PER 707.43 OR 707.45. INSTALLATION SHALL BE PER 638.11. SPACERS SHALL BE PER DETAIL ON THIS SHEET.

ITEM 638 - 6 INCH GATE VALVE, AS PER PLAN

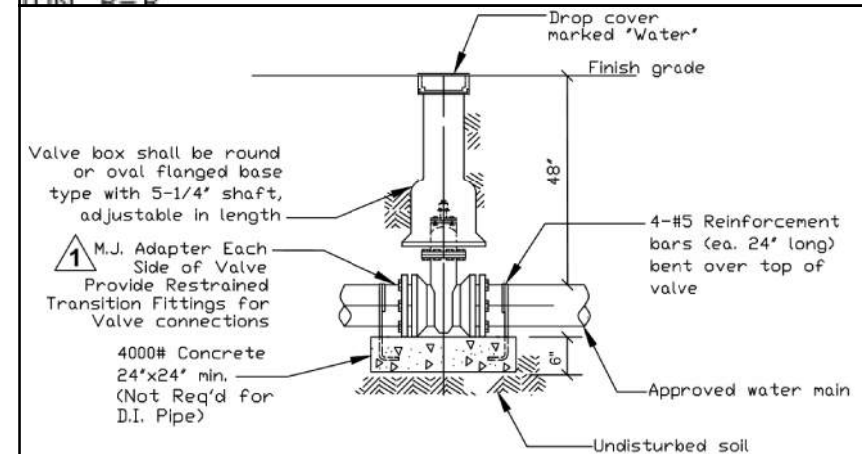
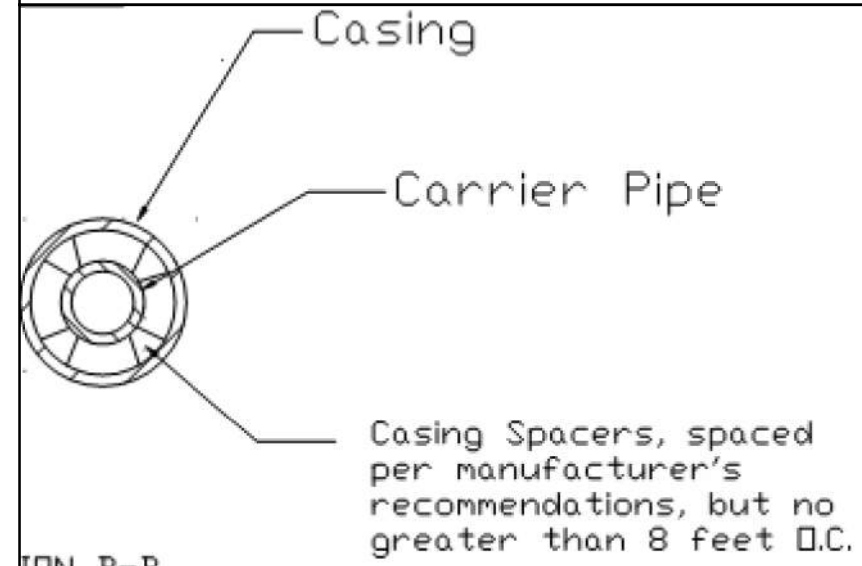
MATERIALS AND INSTALLATION SHALL MEET THE REQUIREMENTS OF ITEM 638 EXCEPT AS MODIFIED BY THE DETAIL, THIS SHEET. TRANSITION BETWEEN HDPE PIPE WITH MECHANICAL JOINT ADAPTORS PER NOTES IN ITEM 638 - 6 INCH WATER MAIN, AS PER PLAN.

WATERLINE ABANDONMENT

EXISTING WATER LINES BETWEEN THE POINT OF CONNECTION OF THE NEW WATER LINES AS SHOWN ON THE PLANS SHALL BE ABANDONED IN PLACE PER ITEM 202. ALL VISIBLE VALVE BOXES ON THE WATER LINE TO BE ABANDONED SHALL BE REMOVED. COST FOR VALVE BOX REMOVAL SHALL BE INCLUDED IN THE UNIT PRICE BID ITEM FOR THE NEW WATER MAIN PIPE.



Casing Spacers
NTS



Detail of Typical Gate Valve and Box Installation
NTS

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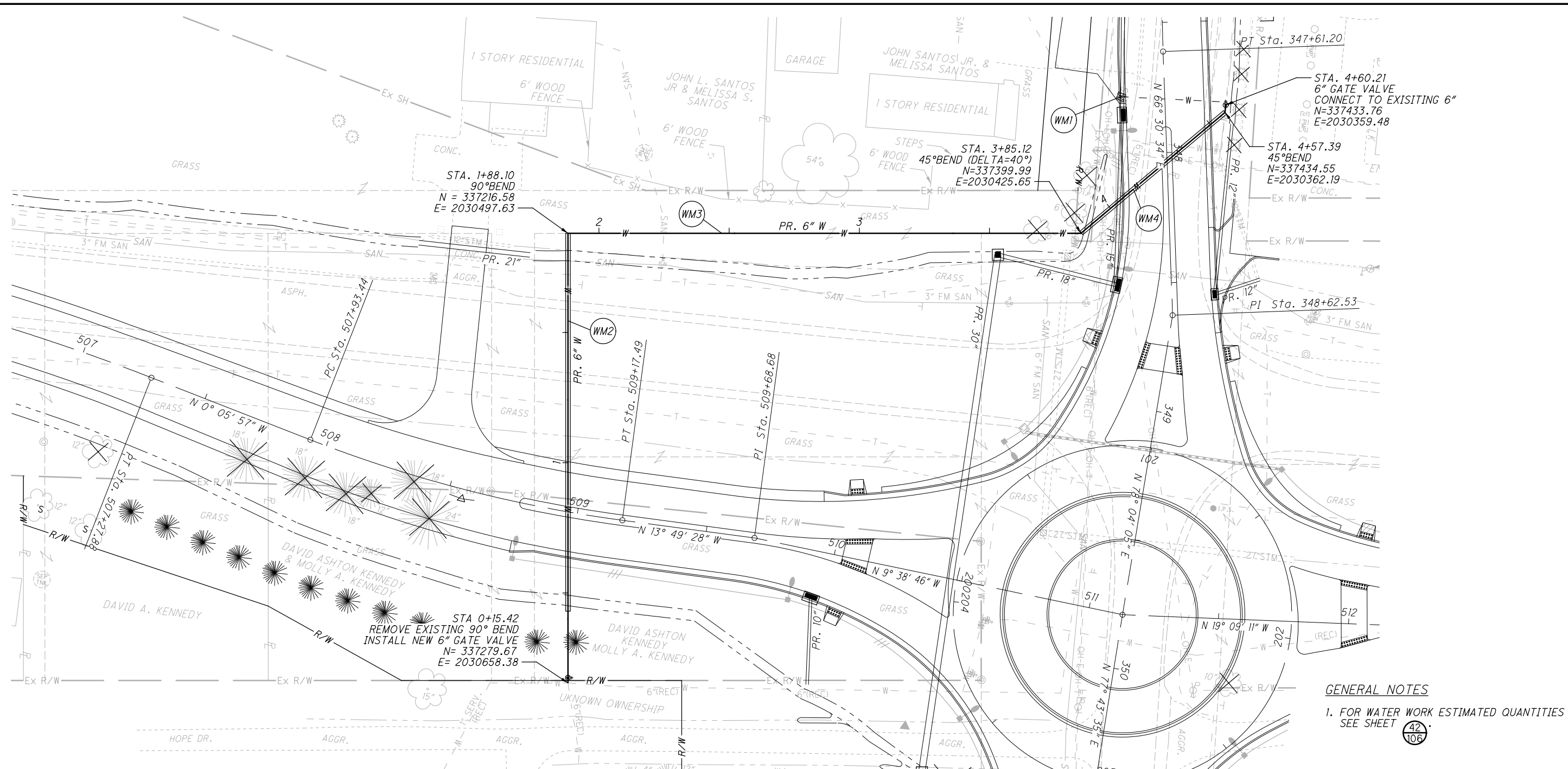
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WATER WORK GENERAL NOTES

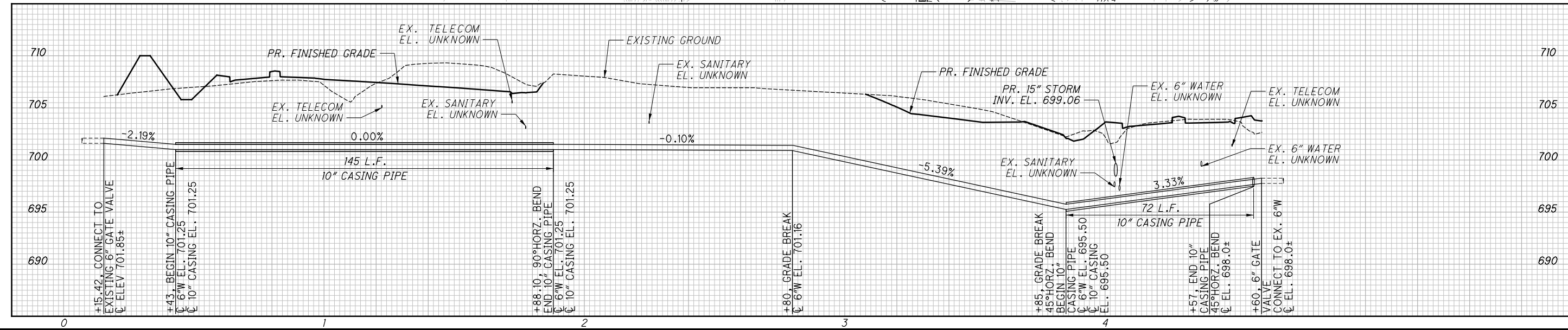
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GENERAL NOTES
 1. FOR WATER WORK ESTIMATED QUANTITIES SEE SHEET 42/106



WATER WORK PLAN AND PROFILE
STA. 0+00.00 TO STA. 5+00.00

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