

STANDARD DRAWING AND SUPPLEMENTAL SPECIFICATION $\begin{array}{lll}\text { REFER TO THE FOLLOWING STANDARD BRIDGE DRAWINGS: } \\ \text { GSD-1-19 } \\ \text { REVISED } & 1-18-2019\end{array}$ AND to the following supplemental specification 849 DATED 1/18/2013

STEEL RESTRAINT OR PRELOAD LIMITS
EXISTING STRUCTURAL STEEL - ASTM A3G, GRADE 36
DO NOT SUBJECT ANY PART OF THE STRUCTURE TO A DO NOT SUBJECT ANY PART OF THE STRUCTURE TO A
JACKING, PULLING OR RESTRAINING UNIT STRESS EXCEEDING JACKIN
18 KSI.

EXISTING STRUCTURE PLANS
the following previous plans of the existing bridge are available for reference at the odot distric ELEVEN OFFICE IN NEW PHILADELPHIA:
original roadway/structure construction: JEF-22-3.86 (1968)

STRUCTURE REHABILITATION:
JEF-22-3.86 (1996) - PID No. 12142
PREVIOUS BRIDGE HITS:
JEF-22-5.90 (2014) - PID NO. 98863
JEF-22-5.90 (2018) - PID NO. 106776
in adoition, the previous plans can be found on ODOT'S WEBSITE AT THE FOLLOWING ADDRESS:
http://www.dot.state.oh.us/Divisions/Contractadmin/ Contracts/Pages/designfiles.aspx

EXISTING STRUCTURE VERIFICATION
details and dimensions shown on these plans pertaining TO THE EXISTING STRUCTURE HAVE BEEN OBTAINED FROM PLANS OF THE EXISTING STRUCTURE AND FROM FIELD ARE INDICATIVE OF THE EXISTING STRUCTURE AND THE PROPOSED WORK BUT THEY SHALL BE CONSIDERED TENTATIVE AND APPROXIMATE. THE CONTRACTOR IS REFERRED TO CMS SECTIONS 102.05, 105.02 AND 513.04.
base contract bid prices upon a recognition of the UNCERTAINTIES DESCRIBED ABOVE AND UPON A PREBID DEPARTMENT WHI PAY FOR AL PROJECT HOR BAER, THE ACTUAL DETALLS AND DIMENSIONS WHCH HAVE BEEN VERIFIED in the fielo.

## UTLITIES

there ane no known underground or overhead utilities WIthin the prouect construction limits.

## ITEM 513, STRUCTURAL STEEL MISC.: REPAIR OF DAMAGED

 MAIN MEMBERS, (COMPLETE PENETRATION WELDING)AFTER DAMAGED AREAS HAVE BEEN INSPECTED ACCORDING TO TTEM 849, DAMAGE ASSESSMENT, PREPARE THE DAMAGED MATERIAL FOR WELDING. PROVIDE RUNOFF TABS FOR ALL PENETRATION WELDS ACCORDING TO CMS 513 USING APPROVED LECTRODES, PROCEDURES AND WELDERS. REMOVE RUNOFF TABS AND GRIND THE COMPLETED EDGES SMOOTH. GRIND THE COMPLETED WELDS SMOOTH AND FLUSH WITH THE ADJACENT
SURFACES TO PROVIDE A SURFACE FINISH ACCORDING TO ANSI 346.1 OF 250 mil. DO NOT OVER-GRIND AS TO REDUCE THE MA TERIAL THICKNESS OR WIDTH OF THE NEW OR EXISTING MATERIALS. PREPARE ALL REENTRANT CORNERS WITH A ONE INCH RADIUS. REMOVE WELDING, START AND STOF ISCONTINUITIES. RADIOGRAPHIC TEST THE FINISHED WELDS ECPORTS TO THE ENGINEER FOR ACCEPTANCE. THE ENGINEER MAY OBTAIN TECHNICAL ASSISTANCE FROM THE OFFICE OF MATERIALS MANAGEMENT. THE DEPARTMENT WILL INCLUDE ALL NECESSARY TO COMPLETE THE ABOVE WORK FOR PAYMENT WITH ITEM 5I3, STRUCTURAL STEEL MISC.: REPAIR OF


ITEM 513, STRUCTURAL STEEL MEMBERS, LEVEL UF, AS PER
 MEMBERS. PERFORM WORK FOR FIELD FABRICATED MEMBERS CCORDING TO ITEM 513, EXCEPT AS MODIFIED HEREIN. THE EEPARTMENT WILL NOT REQUIRE THE CONTRACTO PERFORMING FIELD FABRICATION TO BE PRE-QUALIIIED AS
SPECIFIED IN SUPPLEMENT 1078 . SUBMIT A WRITTEN LETTE OF MATERIAL ACCEPTANCE, 501.06, TO THE ENGINEER. PROVIDE SHOP DRAWINGS ACCORDING TO 513.06 OR SUPPLY THE ENGINEER WITH "AS-BUILT" DRAWINGS MEETING 513.06 FTER COMPLETION OF FIELD FABRICATION. THE ENGINEER ITH THE FINAL AS-BUILT CONDITION. THE ENGINEER MAY ONTACT THE OFFICE OF STRUCTURAL ENGINEERING FOR ECHNICAL ASSISTANCE. IF THE ENGINEER IS SATISFIED WITH SUPPLY A COPY OF THE DRAWINGS ISTAMPED, SEALED AND, SUPLY A COPY OF THE DRALINGS (STAMPED, SEAL
structural, welding and metals section of the office F MATERIAL MANAGEMENT FOR RECORD PURPOSES. THANGLES AT THE LOCATIONS INDICATED ON THE FRAMING PL AN THE DEPARTMENT WILL INCLUDE ALL MATERIALS, TOOLS, ABOR, EQUIPMENT AND INCIDENTALS NECESSARY TO


## TEM 513, STPUCTUPAS STEEL MISC.: REPAIR OF DAMAGED

 SECONOARY MEMBERS, (FILLET WELDING)AFTER DAMAGED AREAS HAVE BEEN INSPECTED ACCORDING TO
ITEM 849, DAMAGE ASSESSMENT, PREPARE THE DAMAGED ITEM 849, DAMAGE ASSESSMENT, PREPARE THE DAMAGED MATERIAL FOR WELDING. PERFORM 5/G INCH FILLET WELDS
ACCORDING TO ITEM 513 USING APPROVED ELECTRODES, PROCEDURES AND WELDERS. WELD EACH SECONDARY MEMBER according to plan detalls. magnetic particle inspect ALL FILLET WELDS ACCORDING TO CMS 513.25B. THE
ENGINEER MAY OBTAIN TECHNICA ASSISTANCE FROM ENGINEER MAY OBTAIN TECHNICAL ASSISTANCE FROM THE INCLUDE ALL MATERIALS, TOOLS, LABOR, EQUIPMENT, AND INCIDENTALS NECESSARY TO COMPLETE THE ABOVE WORK FOR PAYMENT WITH ITEM 5I3, STRUCTURAL STEEL MISC.: REPAI

TEM 5I3, STRUCTURAL STEEL MISC.: TESTING OF EXISTING COMPLETE PENETRATION WELOS TO REMAIN
after damaged areas have been repaired, but before THEY HAVE BEEN PAINTED, PERFORM RADIOGRAPHIC TESTI OF THE EXISTING COMPLETE PENETRATION WELDS FROM
PREVIOUS BRIDGE REPAIRS. PERFORM RADIOGRAPHIC TESTING ACCORDING TO CMS 5I3.25A AND SUBMIT COPIES OF THE MAY OBTAIN TECHNICAL ASSISTANCE FROM THE OFFICE OF ma terials management. repair all areas designa ted br THE ENGINEER IN ACCORDANCE WITH ITEM 513, STRUCTURAL
STEEL MISC.: REPAIR OF DAMAGED MAIN MEMBERS, CCOMPLETE STEEL MISC.: REPAIR OF THE FOLLOWING QUANTITY HAS BEEN CARRIED TO THE GENERAL
SMMMARY AND SHALL BE USED FOR BIDING PURPOSES FOR WELD REPAIRS.

TTEM 513, STRUCTURAL STEEL MISC.: REPAIR OF DAMAGED MAIN MEMBERS, (COMPLETE PENETRATION WELDING).... 5 FEET
MEASURE AREAS TO BE TESTED BY THE FOOT OF EXISTING CEPALRS ARE MADE. PA YMENT FOR THIS ITEM OF WORK SHALL INCLUDE ALL WORK LISTED ABOVE IEXCEPT FOR REQUIRED REPAIRS) AND SHALL INCLUDE ALL MATERIALS, TOOLS, LABOR EQUIPMENT AND INCIDENTALS NECESSARY TO COMPLETE THE

ITEM 202, PORTIONS OF STRUCTURE REMOVED, AS PER PLAN MAIN MEMBERS)
an estimated quantity is provided for partial removal OF BEAM I, AS DETERMINED BY FIELD INSPECTION AND according to item 849, damage assessment or as DIRECTED BY THE ENGINEER. SUPPORT THE EXISTING MEMBERS ACCORDING TO ITEM 849, STRAIGHTENING WORK
PLAN. SAW CUT THE EXISTING MEMBERS USING A MECHNCAL GUIDE ACCORDING TO CMS 513.12. PROVIDE SHIELDING AS NECESSARY TO PREVENT DAMAGE TO MAIN O
SECONDARY MATERIALS THAT REMAIN. GRIND THE EXISTING SECONDARY MATERIALS THAT REMAIN. GRIND THE EXISTING MAIN OR SECONDARY MEMBER SMOOTH IN PREPARATION FOR COMPLETE PENETRATION WELDING. PROVIDE A SURFACE FINISH
ACCORDING TO ANSI B46.I OF 250 mil (TO ACCOMMODATE THE PROPOSED REPLACEMENT MATERIALS). DETERMINE FINAL QUANTITIIES BY FIELD MEASUREMENTS. THE DEPARTMENT WILL
INCLUDE ALL MATERIALS, TOOLS, LABOR EQUPMENT AND INCLUDE ALL MATERIALS, TOOLS, LABOR, EQUIPMENT AND ACIDENALI NECESSARY TO COMPLETE
PAYMENT WITH ITEM 2O2, PORTIONS OF STRUCTURE REMOVED, AS PER PLAN (MAIN MEMBERS).

ITEM 202. PORTIONS OF STRUCTURE REMOVED. AS PER PLAN (SECONDARY MEMBERS)

AN ESTIMATED QUANTITY IS PROVIDED FOR REMOVAL OF
SECONDARY MEMBERS AS DETERMINED BY FIELD INSPECTO SECONDARY MEMBERS AS DETERMINED BY FIELD INSPECTION ACCORDING TO ITEM 849, DAMAGE ASSESSMENT OR AS
DIRECTED BY THE ENGINER. SUPPORT THE EXISTING
SECONDARY MEMBERS ACCORDING TO ITEM 849, STRAIGHTENING WORK PLAN. FLAME OR SAW CUT THE EXISTING MEMBERS TO WITHIN $1 /$ INCH OF THE EXISTING MAIN MA TERIAL USING A MECHANICAL GUIDE ACCORDING TO CMS 513.12. PROVIDE
SHELDING AS NECESSARY TO PREVENT DAMAGE TO MAIN OR sECONDARY MATERIALS THAT REMAIN. GRIND THE EXISTING main or secondary member smooth in preparation for COMPLETE PENETRATION OR FILLET WELDING. PROVIDE A SURFACE FINSH ACCOMNG DETERMINE FINAL QUANTITIES BY FIELD MEASUREMENTS. THE DEPARTMENT WILL INCLUDE ALL MATERIALS, TOOLS, LABOR, EQUIPMENT AND INCIDENTALS NECESSARY TO COMPLETE THE ABOVE WORK FOR PAYMENT WTH ITEM ZO2, PORTIONS OF

## ITEM 516, JACKING AND TEMPORARY SUPPORT OF

this work consists of raising or repositioning existin STRUCTURES TO THE DIMENSIONS AND REQUIREMENTS DEFINED
submit construction plans in accordance with cms 501.05.
if, during the jacking operations, cracking of the CONCRETE SUPERSTRUCTURE, SEPARA TION OF THE CONCRETE
DECK FROM THE STEEL STRINGERS, OR OTHER DAMAGE TO THE structure is visually observed, immediately cease the JACKING OPERATION AND INSTALL SUPPORTS TO THE SATISFACTION OF THE ENGINEER. ANAL YZE THE DAMAGE AND SUBMIT A M
APPROVAL.
epoxy inject all beams that separate from the deck FOR THE DISTANCE OF THE SEPARATION IN ACCORDANCE WITH OM THIS EPOXY INUECTION OR OTHER PEQUTEED REPADS TOS BRIDGE BEARINGS SHALL BE FULLY SEATED AT ALL CONTACT aREAS. IF FULL SEATING IS NOT ATTAINED, SUBMIT A REPAIR PLAN TO THE ENGINEER. THE DEPARTMENT WILL NOT PAY FO THE DEPARTMENT WILL MEASURE THIS WORK ON A LUMP SUM BASIS.
the departuent will pay for the accepted quantities TEMPORARY SUPPORT OF SUPERSTRUCTURE, AS PER PLAN.

EXISTING BEAM 1 ELEVATION VIEW (LOOKING UPSTATION)


BOTTOM COPE HOLE DETAIL DETAIL IS SYMMETRIC ABOUT COMP. PEN. WELD (FORWARD SHOWN, REAR SIMILAR)


al ternate corner details



STIFFENER DETAIL
3/" ${ }^{\prime \prime}$ THICK, ITEM 513, STRUCTURAL STEEL MEMBERS, LEVEL UF, AS PER PLAN

